# Water separators MS-LWS, MS series

# **FESTO**



#### Service unit components of the MS series

Solutions for every application

With its large product range, highly effective components and a wide choice of functions, the MS series from Festo offers a complete concept for compressed air preparation. It is suitable for simple standard applications as well as application-specific solutions with very high quality requirements. Available as individual components, pre-assembled combinations ex-stock, application-specific combinations or complete turnkey solutions. The five sizes in the MS series achieve maximum flow rates with low space requirements.

#### Freely combinable function modules

Pressure regulators, on/off and softstart valves with safety function, filters, pressure and flow sensors, dryers, sensors and lubricators can be assembled into a suitable solution for every task. The modular structure enables the components to be combined as required. The simple connection system saves time because the entire combination doesn't need to be disassembled when replacing individual mod-

Many of the components are also UL and ATEX certified.

#### CAD models and configurator

Convenient tools for planning and selecting application-specific individual components and combinations. The product configurator can be used to configure customised solutions quickly and to transfer the order data without any hassle.

#### **Engineering tools**

Selection tool for choosing the right combination of service unit components without oversizing, and with the right air purity class:

→ www.festo.com/engineering/ service unit



#### Integrated sensors

Pressure and flow sensors

### Safety functions

Soft-start/quick exhaust valves MS6-SV/MS9-SV



- · Maximum machine availability thanks to controlled processes
- · Reliable compressed air preparation and supply for systems
- Integrated or stand-alone
- Easy to connect with M8/M12 plug

- · Fast and reliable exhausting of systems up to Performance Level e, certified to EN ISO 13849-1
- Integrated soft-start function

#### Saving energy

Combinations of service unit components MSE6



- · Fully automatic monitoring and regulation of compressed air supply
- · Automatic shut-off of the compressed air in stand-by mode
- Detection and notification of leakag-
- Condition monitoring of relevant process data

Intelligent mix of sizes



- Optimum flow rate with a size that is up to 18% smaller
- Excellent energy efficiency
- · Cost-optimised combinations save up to 30%!

Size differences						
Size		MS2	MS4	MS6	MS9	MS12
Grid dimension	[mm]	25	40	62	90	124
Connection sizes		M5, QS-6	G1/8, G1/4, G3/8		G1/2, G3/4, G1, G1 1/4, G1 1/2	G1, G1 1/4, G1 1/2, G2
Standard nominal flow rate qnN <sup>1)</sup>	[l/min]	350	1800	6500	20000	22000

Using pressure regulator MS-LR as an example

#### Note

#### Information

The next few pages provide a brief overview of the product range for the MS series service unit components.

You can find detailed information and all the technical data in the documentation for the relevant service unit component.

Accessories such as connecting plates or mounting brackets can be ordered either via the configurator or separately.

#### Design of a service unit combination

The order of the individual service unit components within a combination is relevant for safety and functionality. The service unit components cannot be combined in any order in the flow direction. They are subject to restrictions and rules.

The configurator for the service unit MSB is a reliable and convenient way of arranging individual service unit components and ensures compliance with the applicable rules. As a result, you get a fully assembled unit, including UL or ATEX certification, if necessary

When combining a unit from individually configured and ordered service unit components, the following points must be adhered to under all circumstances.

- Regulators MS-LFR/LR/LRP are only permissible in the flow direction with the same or decreasing pressure regulation range
- Filters MS-LFR/LF/LFM/LFX are only permissible in the flow direction with an increasing grade of filtration
- Lubricators MS-LOE are not permitted in the flow direction upstream of a filter MS-LFR/LFM/LF/LFX, water separator MS-LWS or membrane air dryer MS-LDM1
- A micro filter MS-LFM must be installed in the flow direction upstream of an activated carbon filter MS-LFX or membrane air dryer MS-LDM1
- A flow sensor SFAM cannot be installed directly downstream of a regulator MS-LFR/LR; a branching module MS-FRM must be positioned between them
- A soft-start/quick exhaust valve MS-SV must be the last service unit component in the flow direction

Гуре	Description	Size	Pneumatic o	onnection					
			Push-in	Female thread			Connecting plate with thre	Connecting plate with thread	
			connector	М	G	NPT	G	NPT	
Combinations									
Combinations o	f service unit components MSB-	FRC						Datasheets → Internet: ms	
. 191	Combinations of filter regu-	4	-	-	1/8, 1/4	-	_	_	
	lator and lubricator	6	_	_	1/4, 3/8, 1/2	_	-	_	
in									
Combinations o	f service unit components MSB							Datasheets → Internet: ms	
9	7 combinations, predefined	4	-	-	1/4	-	_	_	
		6	_	-	1/2	_	_	_	
Bulleti	Freely configurable combi-	4	_	-	1/8, 1/4	_	1/8, 1/4, 3/8	1/8, 1/4, 3/8	
	nations	6	-	_	1/4, 3/8, 1/2	_	1/4, 3/8, 1/2, 3/4	1/4, 3/8, 1/2, 3/4	
国日本		9	-	-	3/4, 1	3/4, 1	1/2, 3/4, 1, 1 1/4, 1 1/2	1/2, 3/4, 1, 1 1/4, 1 1/2	
II in									
Combinations o	f service unit components MSE6							Datasheets → Internet: mse	
e ob.	Combinations with fieldbus	6	_	-	_	-	1/2	-	
100	connection for measuring			•		,			
(EIL)	pressure, flow rate and con-								
	sumption								

Туре	Description	Size						
			Push-in	Female thread			Connecting plate with thre	ad
			connector	M	G	NPT	G	NPT
dividual devi	ces							
lter regulator	's MS-LFR						Datasheets → Internet: ms2-lfr; m	ns4-lfr; ms6-lfr; ms9-lfr; ms12
	Filter and pressure regula-	2	QS-6	M5	_	-	-	_
100	tor in a single device, grade	4	-	-	1/8, 1/4	-	1/8, 1/4, 3/8	1/8, 1/4, 3/8
100	of filtration 5 or 40 μm	6	-	-	1/4, 3/8, 1/2	-	1/4, 3/8, 1/2, 3/4	1/4, 3/8, 1/2, 3/4
		9	-	-	3/4, 1	3/4, 1	1/2, 3/4, 1, 1 1/4, 1 1/2	1/2, 3/4, 1, 1 1/4, 1 1/2
- 4		12	-	-	_	-	1, 1 1/4, 1 1/2, 2	_
lter regulator	's MS-LFR-B			-			Datasheets	→ Internet: ms4-lfr-b; ms6-
	Filter and pressure regula-	4	-	_	1/4	_	_	<u> </u>
-	tor in a single device in pol-	6	-	-	1/2	-	_	_
· 155	ymer housing, grade of fil-					1		
100	tration 5 or 40 µm							
T								
ters MS-LF							Datasheets → Interne	t: ms4-lf; ms6-lf; ms9-lf; ms1
	Grade of filtration 5 or	4	1-	T_	1/8, 1/4	I_	1/8, 1/4, 3/8	1/8, 1/4, 3/8
	40 μm	6	-	-	1/4, 3/8, 1/2	-	1/4, 3/8, 1/2, 3/4	1/4, 3/8, 1/2, 3/4
		9	_	-	3/4, 1	3/4, 1	1/2, 3/4, 1, 1 1/4, 1 1/2	1/2, 3/4, 1, 1 1/4, 1 1/2
1		12	<b>-</b>	-	_	_	1, 1 1/4, 1 1/2, 2	_
			<u> </u>				, , , , , ,	
	Sitere MC LEM						Detect outs a feloment month	f.,( )f.,( )f.,(10
ne and micro	filters MS-LFM	,		1	14/0.4/4	T	Datasheets → Internet: ms4-l	· · · · · · · · · · · · · · · · · · ·
7	Grade of filtration 0.01 or	4	-	-	1/8, 1/4	-	1/8, 1/4, 3/8	1/8, 1/4, 3/8
4	1 μm	6	-	-	1/4, 3/8, 1/2	-	1/4, 3/8, 1/2, 3/4	1/4, 3/8, 1/2, 3/4
1		9	-	-	3/4, 1	3/4, 1	1/2, 3/4, 1, 1 1/4, 1 1/2	1/2, 3/4, 1, 1 1/4, 1 1/2
		12	-	-		-	1, 1 1/4, 1 1/2, 2	_
tivated carb	on filters MS-LFX						Datasheets → Internet: ms	4-lfx; ms6-lfx; ms9-lfx; ms12
100	For removing liquid and	4	-	-	1/8, 1/4	-	1/8, 1/4, 3/8	1/8, 1/4, 3/8
<u> </u>	gaseous oil particles	6	-	-	1/4, 3/8, 1/2	_	1/4, 3/8, 1/2, 3/4	1/4, 3/8, 1/2, 3/4
1		9	-	-	3/4, 1	3/4, 1	1/2, 3/4, 1, 1 1/4, 1 1/2	1/2, 3/4, 1, 1 1/4, 1 1/2
1		12	-	-	-	-	1, 1 1/4, 1 1/2, 2	-
ater separato	ors MS-LWS				<del> </del>		Datasheets → Intern	et: ms6-lws; ms9-lws; ms12
sparate	Remove condensate from	6	_	1-	1/4, 3/8, 1/2	Ī_	1/4, 3/8, 1/2, 3/4	1/4, 3/8, 1/2, 3/4
	compressed air, mainte-	9	1-	-	3/4, 1	3/4, 1	1/2, 3/4, 1, 1 1/4, 1 1/2	1/2, 3/4, 1, 1 1/4, 1 1/2
100	nance-free	12	1_	1_		_	1, 1 1/4, 1 1/2, 2	-
	nance-nee						1 49 4 41 79 4 41 49 4	i i

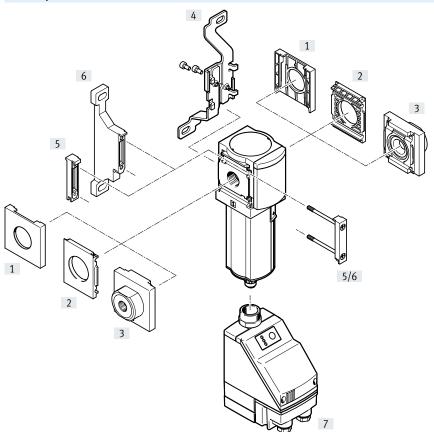
Гуре	Description	Size	Pneumatic o	connection				
			Push-in	Female thread			Connecting plate with thre	ad
			connector	М	G	NPT	G	NPT
ndividual devi	ces		i					
ressure regula	ators MS-LR						Datasheets → Internet: ms2-lr	; ms4-lr; ms6-lr; ms9-lr; ms1
100	For setting the required op-	2	QS-6	M5	-	_	_	_
1	erating pressure,	4	-	-	1/8, 1/4	-	1/8, 1/4, 3/8	1/8, 1/4, 3/8
- 25.	4 pressure regulation rang-	6	-	-	1/4, 3/8, 1/2	-	1/4, 3/8, 1/2, 3/4	1/4, 3/8, 1/2, 3/4
9 14	es	9	_	1_	3/4, 1	3/4, 1	1/2, 3/4, 1, 1 1/4, 1 1/2	1/2, 3/4, 1, 1 1/4, 1 1/2
		12	-	-	-	-	1, 1 1/4, 1 1/2, 2	-
roccuro rocul	ntors MC LD D				, 		Datachaat	s a Internet make ir he mak
ressure regula	ators MS-LR-B		1	1	1411		1	s → Internet: ms4-lr-b; ms6
	For setting the required op-	4	-	-	1/4	-	-	-
-	erating pressure, in poly- mer housing	6	-	_	1/2	-	-	-
010	inci ilousing							
103								
ressure regula	· · · · · · · · · · · · · · · · · · ·					,		ets → Internet: ms4-lrb; ms
	For configuring a regulator	4	_	-	1/4	-	1/8, 1/4, 3/8	-
	manifold with independent	6	_	_	1/2	_	1/4, 3/8, 1/2, 3/4	-
100001	pressure regulation ranges.							
100113	Pressure output is to the							
-	front or rear.							
recision nress	sure regulators MS-LRP							Datasheets → Internet: ms
CCISION PICOS	For precisely setting the re-	6	1_	Τ_	1/4, 3/8, 1/2	Τ_	1/4, 3/8, 1/2, 3/4	1/4, 3/8, 1/2, 3/4
0.8	quired operating pressure,	-			1/4, 5/0, 1/2		1/4, 5/0, 1/2, 5/4	1/4, 5/0, 1/2, 5/4
<b>X</b>	4 pressure regulation rang-							
1	es,							
	pressure hysteresis							
	0.02 bar							
						-		
recision press	sure regulators MS-LRPB			1	1/2	1		Datasheets → Internet: ms6
650	For configuring a regulator	6	-	_	1/2	-	1/4, 3/8, 1/2, 3/4	_
- 1	manifold with independent							
- 486	pressure regulation ranges.							
Sept 1	Pressure output is to the							
mile of	front or rear.							
	105						5 . 1	
ubricators MS			1		1/0 1/4	1	Datasheets → Internet: ms4-l	<del></del>
1000	Add a precisely adjustable	4	-	-	1/8, 1/4	-	1/8, 1/4, 3/8	1/8, 1/4, 3/8
	amount of oil to the com-	6	-	-	1/4, 3/8, 1/2	-	1/4, 3/8, 1/2, 3/4	1/4, 3/8, 1/2, 3/4
	pressed air. The amount of	9	-	-	3/4, 1	3/4, 1	1/2, 3/4, 1, 1 1/4, 1 1/2	1/2, 3/4, 1, 1 1/4, 1 1/2
	oil mist is proportional to	12	_	_	_	_	1, 1 1/4, 1 1/2, 2	_
	the compressed air flow							

Гуре	Description	Size	Size Pneumatic connection					
			Push-in Female thread		Connecting plate with three	Connecting plate with thread		
			connector	M	G	NPT	G	NPT
ndividual devic	es							
n/off valves M	S-EM			-			Datasheets → Internet: ms4-	em; ms6-em; ms9-em; ms12-
	Manually actuated on/off	4	_	_	1/8, 1/4	_	1/8, 1/4, 3/8	1/8, 1/4, 3/8
	valve for pressurising and	6	-	-	1/4, 3/8, 1/2	-	1/4, 3/8, 1/2, 3/4	1/4, 3/8, 1/2, 3/4
200	exhausting pneumatic sys-	9	-	-	3/4, 1	3/4, 1	1/2, 3/4, 1, 1 1/4, 1 1/2	1/2, 3/4, 1, 1 1/4, 1 1/2
	tems.	12	-	-	_	-	1, 1 1/4, 1 1/2, 2	_
					,		<u> </u>	<u>'</u>
n/off valves M	C EE						Datachasts > Internet me	2/ 00, ms/ 00, ms0 00, ms12
II/OII Valves IVI	Electrically actuated on/off	4	T	1	1/0 1/4	T_	i	54-ee; ms6-ee; ms9-ee; ms12
Contract of the Contract of th	valve for pressurising and	6	-	+	1/8, 1/4	-	1/8, 1/4, 3/8	1/8, 1/4, 3/8
400	exhausting pneumatic sys-	9		-	1/4, 3/8, 1/2		1/4, 3/8, 1/2, 3/4	1/4, 3/8, 1/2, 3/4
(O)	tems.	_	+	-	3/4, 1	3/4, 1	1/2, 3/4, 1, 1 1/4, 1 1/2	1/2, 3/4, 1, 1 1/4, 1 1/2
1		12	-	-	-	-	1, 1 1/4, 1 1/2, 2	-
n/off valves M				1	T .		Datasheets	→ Internet: ms4-ee-b; ms6-e
Gin.	Electrically actuated on/off	4	-	-	1/4	-	-	-
100	valve in polymer housing	6	_	_	1/2	-	-	-
AT SE	for pressurising and ex- hausting pneumatic sys-							
315	tems.							
~	tems.							
oft-start valves	MS-DL						Datasheets → Ir	iternet: ms4-dl; ms6-dl; ms1
	Pneumatically actuated	4	T_	T_	1/8, 1/4	Ī-	1/8, 1/4, 3/8	1/8, 1/4, 3/8
400	soft-start valve for slowly	6	-	1_	1/4, 3/8, 1/2	-	1/4, 3/8, 1/2, 3/4	1/4, 3/8, 1/2, 3/4
	pressurising and exhaust-	12	<del> </del> -	† <u> </u>	-	_	1, 1 1/4, 1 1/2, 2	-
	ing pneumatic systems.					1	-,, -,, -	
oft-start valves		1	_			1		ernet: ms4-de; ms6-de; ms12
<b>Char</b>	Electrically actuated soft-	4	-	-	1/8, 1/4	-	1/8, 1/4, 3/8	1/8, 1/4, 3/8
	start valve for slow pressur- isation and exhausting of	6	-	-	1/4, 3/8, 1/2	-	1/4, 3/8, 1/2, 3/4	1/4, 3/8, 1/2, 3/4
120	pneumatic installations.	12	-	-		-	1, 1 1/4, 1 1/2, 2	
100	pricamatic instattations.							
n/off valves M			1			1	Datasheets →	Internet: ms4-ede-b; ms6-ed
Gin .	Electrically actuated soft-	4	-	-	1/4	-		-
400	start valve in polymer hous-	6	-	-	1/2	-	-	-
AT S	ing for slowly pressurising and exhausting pneumatic							
3	systems.							
~								
oft-start/quick	exhaust valves MS-SV						Datash	eets → Internet: ms6-sv; ms9
	For building up pressure	6	-	-	1/2	-	1/4, 3/8, 1/2, 3/4	1/4, 3/8, 1/2, 3/4
	gradually and reducing	9	-	-	3/4, 1	3/4, 1	1/2, 3/4, 1, 1 1/4, 1 1/2	1/2, 3/4, 1, 1 1/4, 1 1/2
9	pressure quickly and safely							,
$\sim$	in pneumatic piping sys-							
	tems.							
-	Up to category 1, PL c.		_	1			1	T.,
<b>b</b>	Up to category 3, PL d.	6	-	-	1/2	-	1/4, 3/8, 1/2, 3/4	1/4, 3/8, 1/2, 3/4
<b>8</b> 10	Up to category 4, PL e in the							
41	case of optional extension.							
/ H								
7. 📓	1	ļ	1	1	T	1		
	Up to category 4, PL e.	6	-	-	1/2	-	1/4, 3/8, 1/2, 3/4	-
100								
13 1								
H								
6.13	1	1						

Туре	Description	Size	Pneumatic o	connection				
			Push-in	n Female thread			Connecting plate with three	ead
			connector	М	G	NPT	G	NPT
Individual devi	ices							
Membrane air	dryers MS-LDM1						Datasheets	s → Internet: ms4-ldm; ms6-ld
20	Wear-free membrane dryer	4	-	-	1/8, 1/4	-	1/8, 1/4, 3/8	1/8, 1/4, 3/8
ï	with internal air consump- tion	6	-	-	1/4, 3/8, 1/2	-	1/4, 3/8, 1/2, 3/4	1/4, 3/8, 1/2, 3/4
Branching mod	dules MS-FRM						Datasheets → Internet: ms4-f	rm; ms6-frm; ms9-frm; ms12-fr
Self	Compressed air distributors	4	_	_	1/8, 1/4	_	1/8, 1/4, 3/8	_
-	with 4 connections	6	-	-	1/4, 3/8, 1/2	-	1/4, 3/8, 1/2, 3/4	_
-		9	-	-	3/4, 1	3/4, 1	1/2, 3/4, 1, 1 1/4, 1 1/2	1/2, 3/4, 1, 1 1/4, 1 1/2
		12	-	-	-	-	1, 1 1/4, 1 1/2, 2	-
Distributor blo	cks MS-FRM-FRZ						Datasheets → I	nternet: ms4-frm-frz; ms6-frm-
e Com-	Compressed air distributors	4	_	-	_	_	_	-
(A)	with 4 connections and half	6	_	-	_	-	_	_
9	the grid width							
Flow sensors S	FAM							Datasheets → Internet: sfa
To make the	For absolute flow rate infor-	6	-	-	-	-	1/2	1/2
A 18	mation and cumulative air	9	-	-	-	-	1, 1 1/2	1, 1 1/2
1	consumption measurement							

## Peripherals overview

### Water separator MS6-LWS





### Additional accessories:

- Module connector for combination with size MS4/MS6 or size MS9
  - → Internet: amv, rmv, armv
- Adapter for mounting on profiles
  - → Internet: ipm-80, ipm-40-80, ipm-80-80

		Individual device		Combination	→ Page/	
		Without connecting plate	With connecting plate	Without connecting plate	With connecting plate	Internet
[1]	Cover cap MS6-END	•	-	•	-	ms6-end
[2]	Mounting plate MS6-AEND	<b>1</b> 1)	-	<b>1</b> 1)	-	ms6-aend
[3]	Connecting plate SET MS6-AG	-	<b>1</b> )	-	<b>1</b> )	ms6-ag
	Connecting plate SET MS6-AQ	-	<b>1</b> )	-	<b>1</b> )	ms6-aq
[4]	Mounting bracket MS6-WB			-	-	ms6-wb
[5]	Module connector MS6-MV	-	•	•	•	ms6-mv
[6]	Mounting bracket MS6-WP	•	•	•	•	ms6-wp
	Mounting bracket (not shown) MS6-WPB/WPE/WPM	•	•	•	•	ms6-wp
[7]	Fully automatic, electrically actuated condensate drain E2/E3/E4	•	•	•	•	14

<sup>1)</sup> Module connector MS6-MV [5] or mounting bracket MS6-WP/WPB/WPE/WPM [6] is required for mounting.

# Type codes

001	Series	
MS	MS series	
002	Size	
6	Grid dimension 62 mm	
003	Thread type	
	G thread	
004	Function	
LWS	Water separator	
005	Pneumatic connection	
1/4	Female thread G1/4	
3/8	Female thread G3/8	
1/2	Female thread G1/2	
AGB	Sub-base G1/4	
AGC	Sub-base G3/8	
AGD	Sub-base G1/2	
AGE	Sub-base G3/4	
AQN	Sub-base NPT1/4	
AQP	Sub-base NPT3/8	
AQR	Sub-base NPT1/2	
AQS	Sub-base NPT3/4	
006	Bowl type	
U	Aluminium	

007	Condensate drain
٧	Automatic
E2	External fully automatic condensate drain, electric, 110 V AC, terminals
E3	External fully automatic condensate drain, electric, 230 V AC, terminals
E4	External fully automatic condensate drain, electric, 24 V DC, terminals
008	Type of mounting
	Without mounting bracket
WP	Mounting bracket basic design
WPM	Mounting bracket for hooking in service unit components
WB	Mounting centrally at rear (wall mounting top and bottom), connecting
	plates not required
009	EU certification
	None
EX4	II 2GD
010	UL certification
	None
UL1	cULus ordinary location for Canada and USA
011	Flow direction
	Flow direction from left to right
Z	Flow direction from right to left

Fully automatic condensate drain



- M - Flo

Flow rate 2400 ... 3800 l/min



Temperature range +1 ... +60 °C



Operating pressure 0.8 ... 16 bar



www.festo.com

The maintenance-free water separator removes condensate from the compressed air.

- Constantly high condensate separation (99%) up to the maximum flow rate
- Metal bowl



Available with fully automatic or fully automatic, electrically actuated condensate drain

 Optional device variant EX4 for use in potentially explosive areas in zones 1, 2, 21 and 22

General technical data	
Pneumatic connection 1, 2	
Female thread	G1/4, G3/8 or G1/2
Connecting plate [AG]	G1/4, G3/8, G1/2 or G3/4
Connecting plate [AQ]	NPT1/4, NPT3/8, NPT1/2 or NPT3/4
Design	Centrifugal separator
Type of mounting	With accessories
	In-line installation
Mounting position	Vertical ±5°
Air purity class at the output	Compressed air to ISO 8573-1:2010 [7:7:4] (with variant E2, E3 or E4: [-:7:4])
Bowl guard	Integrated as metal bowl
Condensate drain	Fully automatic
	Fully automatic, electrically actuated
Degree of condensate separation [%]	99
Max. condensate volume [ml]	38

Note: This product conforms to ISO 1179-1 and ISO 228-1.

Standard nominal flow rate qnN <sup>1)</sup>						
Pneumatic connection		G1/4, NPT1/4	G3/8, NPT3/8	G1/2, NPT1/2		
qnN	[l/min]	2400	3500	3800		

<sup>1)</sup> Measured at p1 = 6 bar and  $\Delta p$  = 1 bar

Operating and environmental	conditions		
Condensate drain		Fully automatic V	Fully automatic, electrically actuated E2/E3/E4
Operating pressure	[bar]	2 12 (2 10) <sup>1)</sup>	0.8 16 (0.8 10)1)
Operating medium		Compressed air to ISO 8573-1:2010 [7:-:-]	Compressed air to ISO 8573-1:2010 [-:-:-]
		Inert gases	
Ambient temperature	[°C]	+5 +60	+1 +60
Temperature of medium	[°C]	+5 +60	+1 +60
Storage temperature	[°C]	-10 +60	+1 +60
Corrosion resistance class CRC	2)	2	
Food-safe <sup>3)</sup>		See supplementary material information	-
UL certification <sup>3)</sup>		c UL us - Recognized (OL)	

- 1) Value in brackets applies to MS6-LWS with UL certification.
- 2) More information www.festo.com/x/topic/crc
- 3) More information: www.festo.com/catalogue/ms-lws  $\rightarrow$  Support/Downloads.

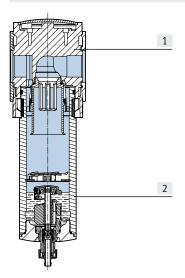
ATEX	
EU certification	[EX4]
ATEX category for gas	II 2G
Type of (ignition) protection for gas	Ex h IIC T6 Gb X
ATEX category for dust	II 2D
Type of (ignition) protection for dust	Ex h IIIC T60°C Db X
Explosion ambient temperature	+5°C ≤ Ta ≤ +60°C
Explosion protection certification outside the	EPL Db (GB)
EU	EPL Gb (GB)
CE marking (see declaration of conformity) <sup>1)</sup>	To EU Explosion Protection Directive (ATEX)
UKCA marking (see declaration	To UK regulations for explosions
of conformity) <sup>1)</sup>	

 $<sup>1) \</sup>quad \text{More information: www.festo.com/catalogue/ms-lws} \, \textbf{\rightarrow} \, \text{Support/Downloads}.$ 

Weight [g]	
Water separator	820
Water separator with fully automatic, electri-	1800
cally actuated condensate drain E2/E3/E4	

### Materials

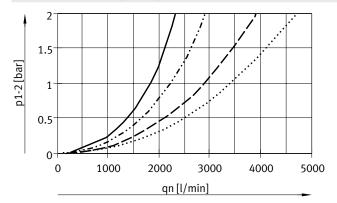
Sectional view



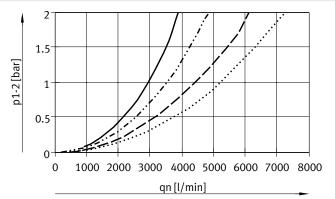
Water	Water separator				
[1]	Housing	Die-cast aluminium			
[2]	Bowl Wrought aluminium alloy				
	Inspection window	PA			
-	Seals	NBR			
Note on materials		RoHS-compliant			
LABS (PWIS) conformity		VDMA24364-B1/B2-L			

### Standard flow rate qn as a function of differential pressure p1-2

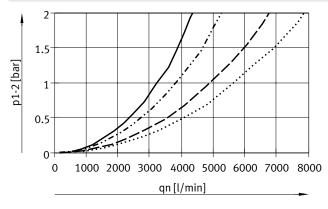
Pneumatic connection G1/4, NPT1/4



### Pneumatic connection G3/8, NPT3/8



### Pneumatic connection G1/2, NPT1/2



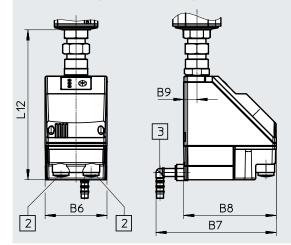


### Dimensions - Basic version Download CAD data → www.festo.com [V] Fully automatic condensate drain В1 В2 1 2 1 [1] Installation dimension [2] Barbed connector for plastic tubing PUN(-H)-8x1.25 Flow direction Туре В1 В2 ВЗ D1 L1 L2 L4 L5 MS6-LWS-1/4-...-V G1/4 MS6-LWS-3/8-...-V 76 G3/8 62 31 220 42 88 64 MS6-LWS-1/2-...-V G1/2

 $<sup>| \ | \ |</sup>$  Note: This product conforms to ISO 1179-1 and ISO 228-1.

### Dimensions - Condensate drain

[E2]/[E3]/[E4] Fully automatic, electrically actuated



Download CAD data → www.festo.com
Datasheets → Internet: pwea

Condensate drain PWEA:

- [2] Electrical connection: screw terminal PG9
- [3] Connection can be rotated 360° for plastic tubing PUN-H-12x2

Туре	В6	В7	B8	В9	L12
MS6-LWSE2/E3/E4	72	140	108	15	174.5

Ordering data					
Integrated as metal	Integrated as metal bowl				
Size	Condensate drain	Connection	Part no.	Туре	
MS6	Fully automatic	G1/4	564868	MS6-LWS-1/4-U-V	
		G3/8	564869	MS6-LWS-3/8-U-V	
		G1/2	564870	MS6-LWS-1/2-U-V	

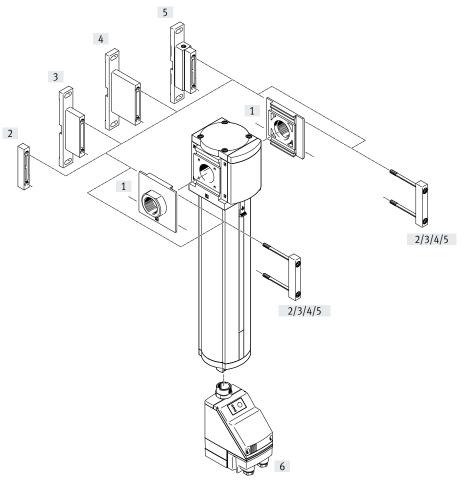
# Ordering data – Modular product system

Ordering table Grid dimension	[mm]	62	Conditions	Code	Enter code
Module no.		564858	contactoris		ziitei tode
	·				
Series		Standard		MS	MS
Size		6		6	6
Function		Water separator		-LWS	-LWS
Pneumatic connection	ı	Female thread G1/4	[1]	-1/4	
		Female thread G3/8	[1]	-3/8	
		Female thread G1/2	[1]	-1/2	
		Connecting plate G1/4		-AGB	
		Connecting plate G3/8		-AGC	
		Connecting plate G1/2		-AGD	
		Connecting plate G3/4		-AGE	
		Connecting plate NPT1/4	[1]	-AQN	
		Connecting plate NPT3/8	[1]	-AQP	
		Connecting plate NPT1/2	[1]	-AQR	
		Connecting plate NPT3/4	[1]	-AQS	
Bowl guard		Metal bowl		-U	-U
Condensate drain		Fully automatic (P1 max. 12 bar)		-V	
	External, fully auto-	115 V AC, connection terminals (P1 max. 16 bar)	[1]	-E2	
	matic, electric	230 V AC, connection terminals (P1 max. 16 bar)	[1]	-E3	
		24 V DC, connection terminals (P1 max. 16 bar)	[1]	-E4	
Type of mounting		Without mounting bracket			
		Mounting bracket standard design	[2]	-WP	
		Mounting bracket for hooking in service unit components	[1][2]	-WPM	
		Mounting bracket centrally at rear (wall mounting top and bottom), connecting plates not re-		-WB	
		quired			
EU certification		None			
		II 2GD to EU Explosion Protection Directive (ATEX)		-EX4	
UL certification		None			
		cULus, ordinary location for Canada and USA		-UL1	
Flow direction		Flow direction from left to right			
		Flow direction from right to left		-Z	

<sup>[1] 1/4, 3/8, 1/2,</sup> AQN, AQP, AQR, AQS, E2, E3, E4, WPM

Not with EU EX4 certification.
[2] WP, WPM Only with connecting plate AGB, AGC, AGD, AGE, AQN, AQP, AQR or AQS.

# Peripherals overview





Additional accessories:

- Module connector for combination with size MS6, MS9 or MS12
  - → Internet: rmv, armv

Mour	iting attachments and accessories					
		Individual device		Combination	→ Page/	
		With female thread	With connecting plate		Module without connecting thread,	Internet
			Without EU certifica- tion	With EU certification	without connecting plate	
[1]	Connecting plate SET MS9-AG	-	•	•	•	ms9-ag
	Connecting plate SET MS9-AQ	-		-	•	ms9-aq
[2]	Module connector MS9-MV	-	-	-	•	ms9-mv
[3]	Mounting bracket MS9-WP		•	•	•	ms9-wp
[4]	Mounting bracket MS9-WPB		•	•	•	ms9-wp
[5]	Mounting bracket MS9-WPM		•	-	•	ms9-wp
[6]	Electrically actuated condensate drain fully automatic E2, E3, E4		•	-	•	22

# Type codes

001	Series	
MS	MS series	
002	Size	
9	Grid dimension 90 mm	
003	Function	
LWS	Water separator	
004	Pneumatic connection	
3/4	Female thread G3/4	
1	Female thread G1	
AGD	Sub-base G1/2	
AGE	Sub-base G3/4	
AGF	Sub-base G1	
AGG	Sub-base G11/4	
AGH	Sub-base G11/2	
N3/4	NPT3/4	
N1	NPT1	
AQR	Sub-base NPT1/2	
AQS Sub-base NPT3/4		
AQT	Sub-base NPT1	
AQU	Sub-base NPT11/4	
AQV	Sub-base NPT11/2	
G	Module without connecting thread, without sub-base	

005	Bowl type			
U	Aluminium			
006	Condensate drain			
V	Automatic			
E2	External fully automatic condensate drain, electric, 110 V AC, terminals			
E3	External fully automatic condensate drain, electric, 230 V AC, terminals			
E4	External fully automatic condensate drain, electric, 24 V DC, terminals			
007	Type of mounting			
	Without mounting bracket			
WP	Mounting bracket basic design			
WPM	Mounting bracket for hooking in service unit components			
WPB	Mounting bracket for large wall gap			
800	EU certification			
	None			
EX4	II 2GD			
009	UL certification			
	None			
UL1	cULus ordinary location for Canada and USA			
010	Flow direction			
	Flow direction from left to right			
Z	Flow direction from right to left			
	· · · · · · · · · · · · · · · · · · ·			

### Water separators MS9-LWS, MS series

### Datasheet

Fully automatic condensate drain



Flow rate 12000 ... 15000 l/min

Temperature range +1 ... +60 °C

\_

Operating pressure 0.8 ... 16 bar



The water separator removes condensate from the compressed air.

- Constantly high condensate separation (99%) up to the maximum flow rate
- Metal bowl

- Available with fully automatic or fully automatic, electrically actuated condensate drain
- Optional device variant EX4 for use in potentially explosive areas in zones 1, 2, 21 and 22

General technical data		
Size	MS9	
Pneumatic connection 1, 2		
Female thread	G3/4, G1, NPT3/4 or NPT1	
Connecting plate [AG]	G1/2, G3/4, G1, G1 1/4 or G1 1/2	
Connecting plate [AQ]	NPT1/2, NPT3/4, NPT1, NPT1 1/4 or NPT1 1/2	
Module without connecting thread/connecting plate [G]	-	
Design	Centrifugal separator	
Type of mounting	With accessories	
	In-line installation	
Mounting position	Vertical ±5°	
Air purity class at the output	Compressed air to ISO 8573-1:2010 [-:7:4]	
Bowl guard	Integrated as metal bowl	
Condensate drain	Fully automatic	
	Fully automatic, electrically actuated	
Degree of condensate separation [%]	99	
Max. condensate volume [ml]	220	

 $<sup>| \</sup>label{eq:lambda} | \label{eq:lambda} |$  Note: This product conforms to ISO 1179-1 and ISO 228-1.

Standard nominal flow rate qnN¹¹ [l/min]				
Pneumatic connection	G3/4, NPT3/4	G1, NPT1	Module without connecting thread, without	
			connecting plate	
qnN	12000 ±15%	15000 ±15%	15000 ±15%	

<sup>1)</sup> Measured at p1 = 6 bar and  $\Delta p = 1$  bar

Operating and environmental conditions				
Condensate drain		Fully automatic V	Fully automatic, electrically actuated E2/E3/E4	
Operating pressure	[bar]	212	0.8 16	
Operating medium		Compressed air to ISO 8573-1:2010 [-:-:-]		
Ambient temperature	[°C]	+5 +60	+1 +60	
Temperature of medium	[°C]	+5 +60	+1 +60	
Storage temperature	[°C]	+5 +60	+1 +60	
Corrosion resistance class CRC <sup>1)</sup>	2			
UL certification <sup>2)</sup>		c UL us - Recognized (OL)		

- 1) More information www.festo.com/x/topic/crc
- 2) More information: www.festo.com/catalogue/ms-lws  $\rightarrow$  Support/Downloads

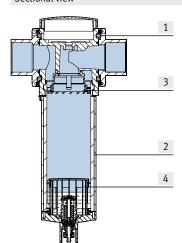
ATEX	
EU certification	[EX4]
ATEX category for gas	II 2G
Type of (ignition) protection for gas	Ex h IIC T6 Gb X
ATEX category for dust	II 2D
Type of (ignition) protection for dust	Ex h IIIC T60°C Db X
Explosion ambient temperature	+5°C ≤ Ta ≤ +60°C
Explosion protection certification outside the	EPL Db (GB)
EU	EPL Gb (GB)
CE marking (see declaration of conformity) <sup>1)</sup>	To EU Explosion Protection Directive (ATEX)
UKCA marking (see declaration of conformity) <sup>1)</sup>	To UK regulations for explosions

2) More information: www.festo.com/catalogue/ms-lws → Support/Downloads

Weight [g]	
Water separator	2000
Water separator with fully automatic, electri-	2400
cally actuated condensate drain E2/E3/E4	

### Materials

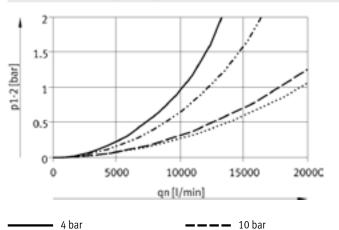
### Sectional view



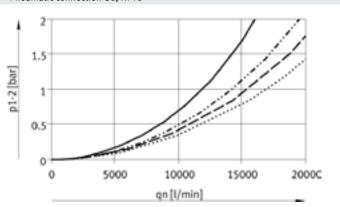
Water	Water separator					
[1]	Housing	Die-cast aluminium				
[2]	Bowl	Wrought aluminium alloy				
	Inspection window	PA				
[3]	Spin disc	POM				
[4]	Separating disc	POM				
-	Covering	Reinforced PA				
-	Connecting plate, module connector, mounting bracket	Die-cast aluminium				
-	Seals	NBR				
Note o	on materials	RoHS-compliant				
LABS	(PWIS) conformity	VDMA24364-B1/B2-L				

### Standard flow rate qn as a function of differential pressure $\Delta p1-2$

Pneumatic connection G3/4, NPT3/4



Pneumatic connection G1, NPT1

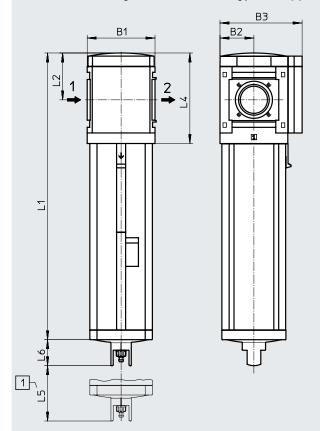


#### Dimensions - Basic version

6 bar

Module without connecting thread, without connecting plate G, [V] Condensate drain, fully automatic

..... 12 bar



### Download CAD data → www.festo.com

- [1] Installation dimension
- → Flow direction

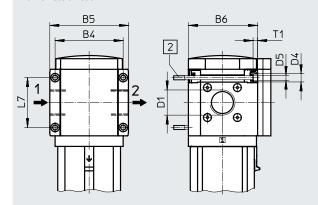
Туре	B1	B2	В3	L1	L2	L4	L5	L6
MS9-LWS-G	90	45	109	310.5	62	120	50	34.5

Download CAD data → www.festo.com

### Datasheet

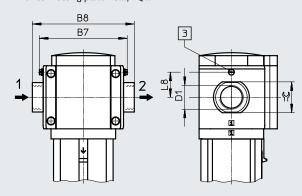
### Dimensions - Connecting thread/connecting plate

With female thread



[2] Retaining screw M6xmin. 90 to DIN 912 (not included in the scope of delivery) for wall mounting without mounting bracket

With connecting plate AG.../AQ...



[3] Earthing screw M4x8 (only with MS9-...-EX4)

→ Flow direction

Туре	B4	B5	В6	В	7	B8	D1	D4	D5	L7	L8	T1	<b>=</b> ©
					EX4						EX4		
MS9-LWS-3/4	90	104	91.5				G3/4	11	6.5	66		6	
MS9-LWS-1	90	104	91.5	-	_	_	G1	] ''	0.5	00	_	6	-
MS9-LWS-AGD						132	G1/2						30
MS9-LWS-AGE	]					132	G3/4						36
MS9-LWS-AGF	] -	-	-	112	122	142	G1	] -	_	_	35	_	41
MS9-LWS-AGG	]					162	G1 1/4						50
MS9-LWS-AGH	]					176	G1 1/2						55
MS9-LWS-N3/4	90	104	91.5				NPT3/4-14	11	6.5	66		6	
MS9-LWS-N1	90	104	91.5	_	_	_	NPT1-11 1/2	] ''	0.5	00	_	6	_
MS9-LWS-AQR						132	NPT1/2-14						30
MS9-LWS-AQS	]					132	NPT3/4-14	]					36
MS9-LWS-AQT	] –	_	-	112	122	142	NPT1-11 1/2	] -	_	_	35	_	41
MS9-LWS-AQU	]					162	NPT1 1/4-11 1/2						50
MS9-LWS-AQV						176	NPT1 1/2-11 1/2						55

Note: This product conforms to ISO 1179-1 and ISO 228-1.

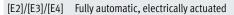
### Dimensions - Condensate drain

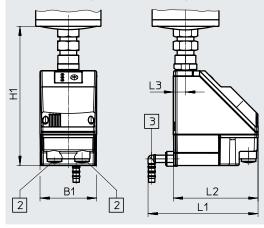
[V] Fully automatic



Barbed connector for plastic tubing PUN(-H)-8x1.25

Download CAD data → www.festo.com





Condensate drain PWEA:

- [2] Electrical connection: screw terminal PG9
- [3] Connection can be rotated 360° for plastic tubing PUN-H-12x2

Datasheets → Internet: pwea

Туре	B1	D1	H1	L1	L2	L3
MS9-LWSV	-	5.6	34.5	-	-	-
MS9-LWSE2/E3/E4	72	-	178	140	108	15

Ordering data				
Size	Condensate drain	Connection	Part no.	Туре
MS9	Fully automatic	_	571468	MS9-LWS-G-U-V

# Ordering data – Modular product system

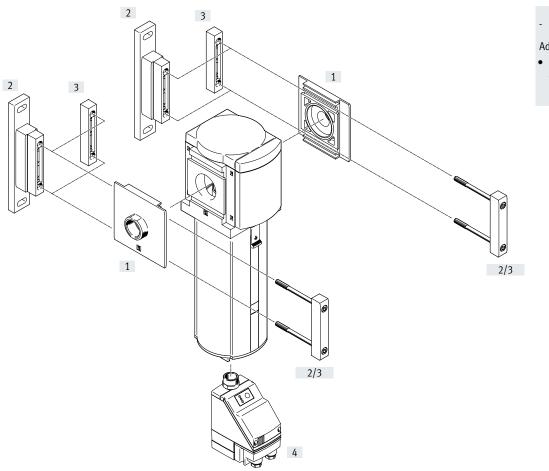
Ordering table			1		1 1
Grid dimension	[mm]	90	Conditions	Code	Enter code
Module no.		567857			
Series		Standard		MS	MS
Size		9		9	9
Function		Water separator		-LWS	-LWS
Pneumatic connect	tion	Female thread G3/4	[1]	-3/4	
		Female thread G1	[1]	-1	
		Connecting plate G1/2		-AGD	
		Connecting plate G3/4		-AGE	
		Connecting plate G1		-AGF	
		Connecting plate G1 1/4		-AGG	
		Connecting plate G1 1/2		-AGH	
		Female thread NPT3/4	[1]	-N3/4	
		Female thread NPT1	[1]	-N1	
		Connecting plate NPT1/2	[1]	-AQR	
		Connecting plate NPT3/4	[1]	-AQS	
		Connecting plate NPT1	[1]	-AQT	
		Connecting plate NPT1 1/4	[1]	-AQU	
		Connecting plate NPT1 1/2	[1]	-AQV	
		Module without connecting thread, without connecting plate	[1]	-G	
Bowl		Metal bowl		-U	-U
Condensate drain		Fully automatic (P1 max. 12 bar)		-V	
	External, fully au-	115 V AC, connection terminals (P1 max. 16 bar)	[1]	-E2	
	tomatic, electric	230 V AC, connection terminals (P1 max. 16 bar)	[1]	-E3	
		24 V DC, connection terminals (P1 max. 16 bar)	[1]	-E4	
Type of mounting		Without mounting bracket			
		Mounting bracket standard design	[2]	-WP	
		Mounting bracket for hooking in service unit components	[1] [2]	-WPM	
		Mounting bracket for large wall gap	[2]	-WPB	
EU certification		None			
		II 2GD to EU Explosion Protection Directive (ATEX)		-EX4	
UL certification		None			
		cULus, ordinary location for Canada and USA		-UL1	
Flow direction		Flow direction from left to right			
		Flow direction from right to left		-Z	

<sup>1) 3/4, 1,</sup> N3/4, N1, AQR, AQS, AQT, AQU, AQV, G, E2, E3, E4, WPM

Not with EU EX4 certification

<sup>2)</sup> WP, WPM, WPB Not with pneumatic connection  ${\sf G}$ 

# Peripherals overview



### · 🖢 - Note

### Additional accessories:

- Module connector for combination with size MS9
  - → Internet: armv

Mour	nting attachments and accessories	
		→ Page/Internet
[1]	Connecting plate SET MS12-AG	ms12-ag
	Connecting plate SET MS12-AQ	ms12-aq
[2]	Mounting bracket MS12-WP	ms12-wp
[3]	Module connector MS12-MV	ms12-mv
[4]	Fully automatic condensate drain, electrically actuated E2/E3/E4	29

# Type codes

001	Series	
MS	MS series	
002	Size	
12	Grid dimension 124 mm	
003	Function	
LWS	Water separator	
004	Pneumatic connection	
AGF	Sub-base G1	
AGF AGG	Sub-base G1 Sub-base G11/4	
AGG	Sub-base G11/4	
AGG AGH	Sub-base G11/4 Sub-base G11/2	
AGG AGH AGI	Sub-base G11/4 Sub-base G11/2 Sub-base G2	
AGG AGH AGI AQT	Sub-base G11/4 Sub-base G11/2 Sub-base G2 Sub-base NPT1	
AGG AGH AGI AQT AQU	Sub-base G11/4 Sub-base G11/2 Sub-base G2 Sub-base NPT1 Sub-base NPT11/4	

005	Bowl type
U	Aluminium
006	Condensate drain
٧	Automatic
E2	External fully automatic condensate drain, electric, 110 V AC, terminals
E3	External fully automatic condensate drain, electric, 230 V AC, terminals
E4	External fully automatic condensate drain, electric, 24 V DC, terminals
007	Type of mounting
	Without mounting bracket
WP	Mounting bracket basic design
008	Flow direction
	Flow direction from left to right
Z	Flow direction from right to left

### Water separators MS12-LWS, MS series

### Datasheet

Fully automatic condensate drain





Flow rate 25000 l/min



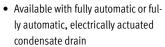
Temperature range +1 ... +60°C



Operating pressure 0.8 ... 16 bar

The water separator removes condensate from the compressed air





sate from the compressed air. tion (99%) up to the maximum flo

Metal bowl

General technical data	
Pneumatic connection 1, 2	
Connecting plate AG	G1, G1 1/4, G1 1/2 or G2
Connecting plate AQ	NPT1, NPT1 1/4, NPT1 1/2 or NPT2
Module without connecting thread/connecting plate G	-
Design	Centrifugal separator
Type of mounting	With accessories
	In-line installation
Mounting position	Vertical ±5°
Air purity class at the output	Compressed air to ISO 8573-1:2010 [-:7:4]
Bowl guard	Integrated as metal bowl
Condensate drain	Fully automatic
	Fully automatic, electrically actuated
Degree of condensate separation [%]	99
Max. condensate volume [ml]	400

 $<sup>| \ | \ |</sup>$  Note: This product conforms to ISO 1179-1 and ISO 228-1.

Flow rates		
Standard nominal flow rate q <sub>nN</sub> <sup>1)</sup>	[l/min]	25000 ±15%
Max. standard flow rate	[l/min]	40000 ±15%
q <sub>n max</sub> .		

<sup>1)</sup> Measured at p1 = 6 bar and  $\Delta p$  = 0.5 bar

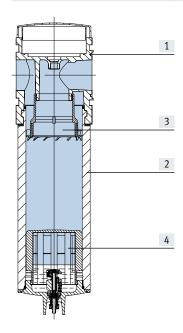
Operating and environmental	perating and environmental conditions							
Condensate drain		Fully automatic	Fully automatic, electrically actuated					
		V	E2/E3/E4					
Operating pressure	[bar]	2 12	0.8 16					
Operating medium		Compressed air to ISO 8573-1:2010 [-:-:-]						
Ambient temperature	[°C]	+5 +60	+1 +60					
Temperature of medium	[°C]	+5 +60	+1 +60					
Storage temperature	[°C]	+5 +60	+1 +60					
Corrosion resistance class CRC	1)	2						

<sup>1)</sup> More information www.festo.com/x/topic/crc

Weight [g]	
Water separator	6300
Water separator with fully automatic, electri-	7000
cally actuated condensate drain E2/E3/E4	
Accessories	
Connecting plate AG	1300
Mounting bracket WP	700

### Materials

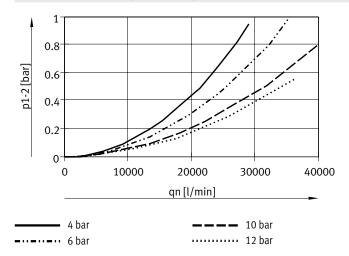
Sectional view



Wate	r separator	
[1]	Housing	Die-cast aluminium
[2]	Bowl	Wrought aluminium alloy
	Inspection window	PA
[3]	Spin disc	POM
[4]	Separating disc	POM
-	Covering	Reinforced PA
-	Connecting plate, module connector, mounting bracket	Die-cast aluminium
-	Seals	NBR
Note	on materials	RoHS-compliant
LABS	(PWIS) conformity	VDMA24364-B1/B2-L

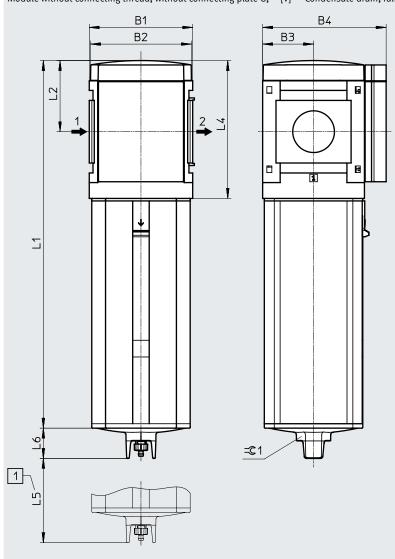
### Standard flow rate qn as a function of differential pressure $\Delta p1\text{--}2$

Pneumatic connection G1 1/2, G2, NPT1 1/2, NPT2



#### Dimensions – Basic version

Module without connecting thread, without connecting plate G, [V] Condensate drain, fully automatic



#### Download CAD data → www.festo.com

- 🖣 - Note

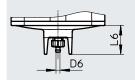
Dimensions with

- Connecting plate → ms12-ag
- Mounting bracket → ms12-wp
- [1] Installation dimension
- → Flow direction

Туре	B1	B2	В3	B4	L1	L2	L4	L5	L6	<b>=</b> © 1
MS12-LWS-G	124	122	61	148	441	85	165	60	36	36

#### Dimensions - Condensate drain

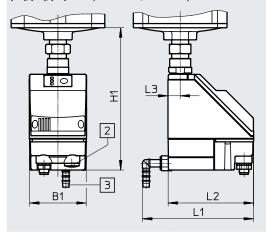
Fully automatic V



Barbed connector for plastic tubing PUN(-H)-8x1.25

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[E2]/[E3]/[E4] Fully automatic, electrically actuated



Condensate drain PWEA:

- [2] Electrical connection: screw terminal PG9
- [3] Connection can be rotated 360° for plastic tubing PUN-H-12x2

Datasheets → Internet: pwea

Туре	B1	D6	H1	L1	L2	L3	L6
MS12-LWSV	-	5.6	-	-	-	-	36
MS12-LWSE2/E3/E4	72	-	179	140	108	15	-

Ordering data				
Size	Condensate drain	Connection	Part no.	Туре
MS12	Fully automatic	_	8005550	MS12-LWS-G-U-V

### Water separators MS12-LWS, MS series

# Ordering data – Modular product system

Ordering table					
Grid dimension	[mm]	124	Conditions	Code	Enter code
Module no.		569827			
Series		Standard		MS	MS
Size		12		12	12
Function		Water separator		-LWS	-LWS
Pneumatic connection		Connecting plate G1		-AGF	
		Connecting plate G1 1/4		-AGG	
		Connecting plate G1 1/2		-AGH	
		Connecting plate G2		-AGI	
		Connecting plate NPT1		-AQT	
		Connecting plate NPT1 1/4		-AQU	
		Connecting plate NPT1 1/2		-AQV	
		Connecting plate NPT2		-AQW	
		Module without connecting thread, without connecting plate	[1]	-G	
Bowl		Metal bowl		-U	-U
Condensate drain		Fully automatic (P1 max. 12 bar)		-V	
	External, fully auto-	115 V AC, connection terminals (P1 max. 16 bar)		-E2	
	matic, electric	230 V AC, connection terminals (P1 max. 16 bar)		-E3	
		24 V DC, connection terminals (P1 max. 16 bar)		-E4	
Type of mounting		Without mounting bracket			
		Mounting bracket standard design	[2]	-WP	
Flow direction		Flow direction from left to right			
		Flow direction from right to left		-Z	

Not with mounting type WP.
 Only with connecting plate AGF, AGG, AGH, AGI, AQT, AQU, AQV or AQW.