

Electrical Pressure Regulators MS6N-LRE – Inch Series

FESTO



The electrical pressure regulator maintains incoming compressed air at the set output pressure. It also maintains a constant output pressure independent of pressure fluctuations and air consumption. The output pressure is set indirectly via an integrated electrical drive unit. The drive unit can be operated either with digital inputs via the M12 plug or using the optional control and display unit. The direction of rotation of the drive unit is thus pre-set, which makes adjustment of the output pressure in the rising or falling direction possible. In the event of a power failure, the last drive unit or output pressure setting is saved. Pneumatic pressure regulation continues to function.

- Pneumatic connection: 1/4 NPT, 3/8 NPT, 1/2 NPT, 3/4 NPT
- Supply pressure: 12 ... 294 psi
- Flow rate: 77.7 ... 264.8 scfm

Product Range Overview											
Type	Pneumatic connections		Pressure regulation range [psi]				Pressure indicator				Reverse flow
	Body thread	Port plate	4.4 ... 59	4.4 ... 103	7.4 ... 176	7.4 ... 235	Cover plate (without pressure gauge)	Integrated MS pressure gauge	Adapter for pressure gauge 1/8 NPT	Adapter for pressure gauge 1/4 NPT	Flow direction from right to left
MS6N		AG...	D5	D6	D7	D8	VS	AG	A8	A4	Z
LRE	1/4 NPT, 3/8 NPT, 1/2 NPT	1/4 NPT, 3/8 NPT, 1/2 NPT, 3/4 NPT	■	■	■	■	■	■	-	■	■

Features

- Constant output pressure even in the event of a power failure thanks to the fail-safe function
- Four pressure regulation ranges
- Available with or without secondary venting
- Optional control unit with display
- Optional integrated pressure sensor with electrical output

Contents

Technical Data	➔ 754
Dimensional Drawings	➔ 757
Ordering Data	➔ 759
Accessories	➔ 762

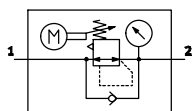
➔ www.festo.com/catalog/ms6n-lre

Electrical Pressure Regulators MS6N-LRE – Inch Series

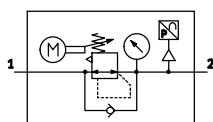
Technical Data

FESTO

ISO Symbol



With pressure gauge



With pressure gauge and integrated pressure sensor



Note

The electrical pressure regulator is not suitable for the set-up of closed control loops.

General Technical Data				
Pneumatic connection 1, 2		1/4 NPT	3/8 NPT	1/2 NPT
Supply pressure	[psi]	12 ... 294		
Pressure regulation range	D5 [psi]	4.4 ... 59		
	D6 [psi]	4.4 ... 103		
	D7 [psi]	7.4 ... 176		
	D8 [psi]	7.4 ... 235		
Max. hysteresis	[psi]	3.7		

Standard Nominal Flow Rate q_{N1} [scfm]				
Pneumatic connection 1, 2		1/4 NPT	3/8 NPT	1/2 NPT
Pressure regulation range	D5	84.7 ²⁾	194.2 ²⁾	264.8 ²⁾
	D6	105.9	204.7	229.5
	D7	95.3	158.9	194.2
	D8	77.7	141.2	158.9

1) Measured at $p_1 = 147$ psi and $p_2 = 88$ psi, $\Delta p = 15$ psi

2) Measured at $p_1 = 147$ psi and $p_2 = 44$ psi, $\Delta p = 15$ psi

Electrical Pressure Regulators MS6N-LRE – Inch Series

Technical Data

FESTO

Electrical Data				
		Without integrated pressure sensor	With integrated pressure sensor	
			PI (I out)	PU (V out)
Analog output	[V]	–	–	0 ... 10
	[mA]	–	4 ... 20	–
Analog outputs, absolute accuracy at 77 °F		[%]	–	±3
Cable interface	Inputs	Plug M12x1, 5-pin		
	Outputs	–	Plug M8x1, 3-pin	
Design of inputs		To IEC 61131-2, no electrical isolation		
Nominal operating voltage	[V DC]	24		
Permissible voltage fluctuations	[%]	±10		
Current consumption at 24 V DC	[A]	Max. 3.5		
Current consumption at nominal operating voltage	[A]	Max. 1		
Duration of actuation at 77°F	[s]	Max. 90 ¹⁾		
Protection against short circuit		For all electrical connections		
Protection class		IP65		

1) In order to prevent the drive from overheating, a control/pause ratio of 1:3 must be observed.

Operating and Environmental Conditions		
Operating medium	Compressed air, air quality class 5.4.– to DIN ISO 8573-1	
Ambient temperature	[°F]	32 ... 122
Temperature of medium	[°F]	32 ... 122
Storage temperature	[°F]	32 ... 122
Assembly position	Any, preferably vertical	
Corrosion resistance	CRC ¹⁾	2

1) Corrosion resistance class 2 according to Festo standard 940 070
Components requiring moderate corrosion resistance. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

Weights [lb]	
Electrical pressure regulator	2.56

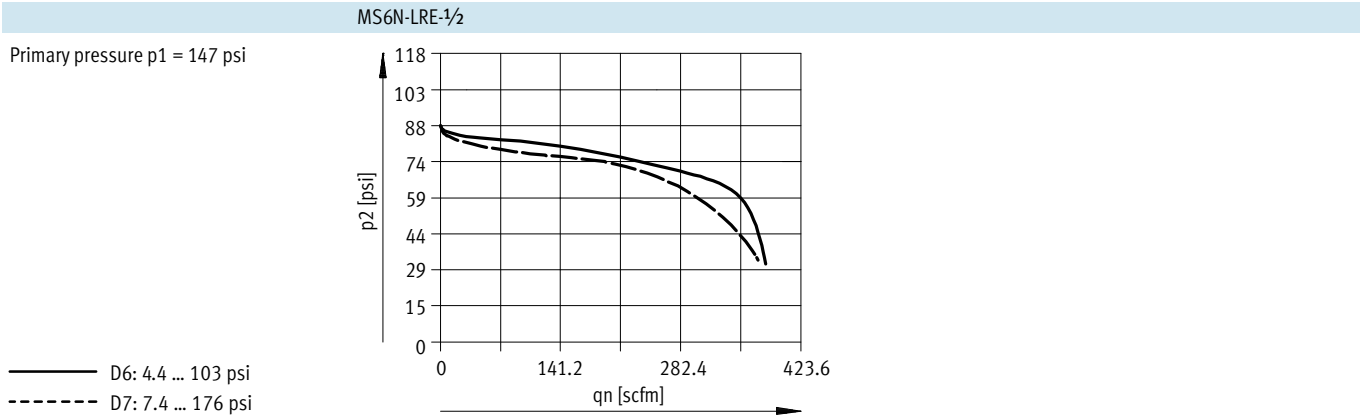
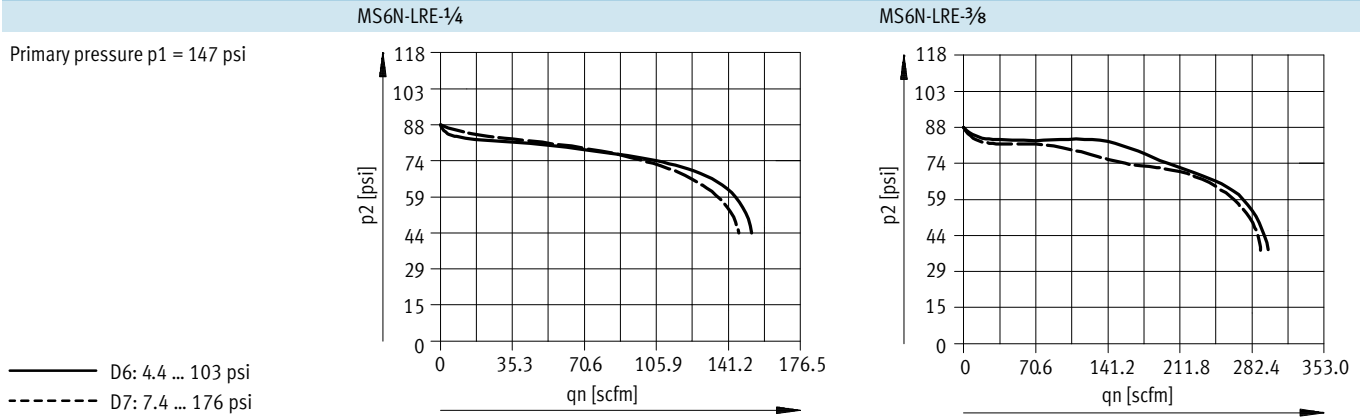
- For spare parts go to: www.festo.com/en/spare_parts_service

Electrical Pressure Regulators MS6N-LRE – Inch Series

Technical Data

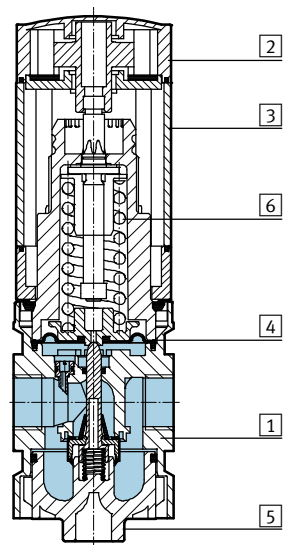
FESTO

Standard Flow Rate q_n as a Function of Output Pressure p_2



Materials

Sectional view

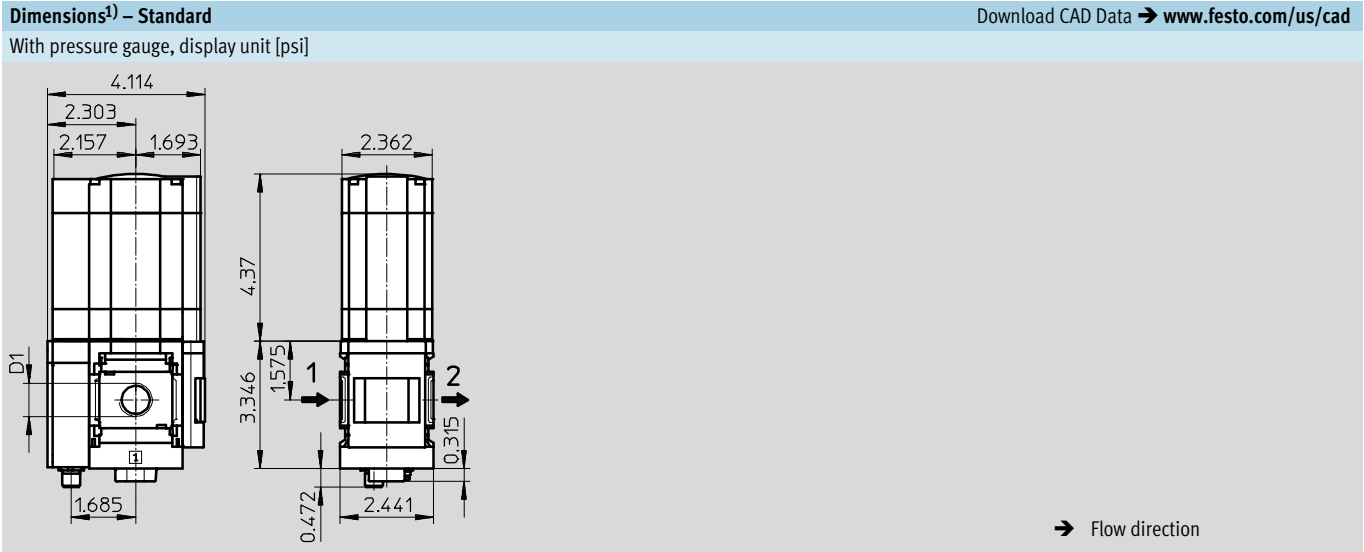


Electrical pressure regulator		
1	Body	Die-cast aluminum
2	Drive housing	Reinforced polyamide
3	Profile housing	Wrought aluminum alloy
4	Diaphragm	Nitrile rubber
5	Bottom cap	Polyester, fiberglass reinforced
6	Springs	Steel
-	Display and control unit	Polyamide
-	Seals	Nitrile rubber

Electrical Pressure Regulators MS6N-LRE – Inch Series

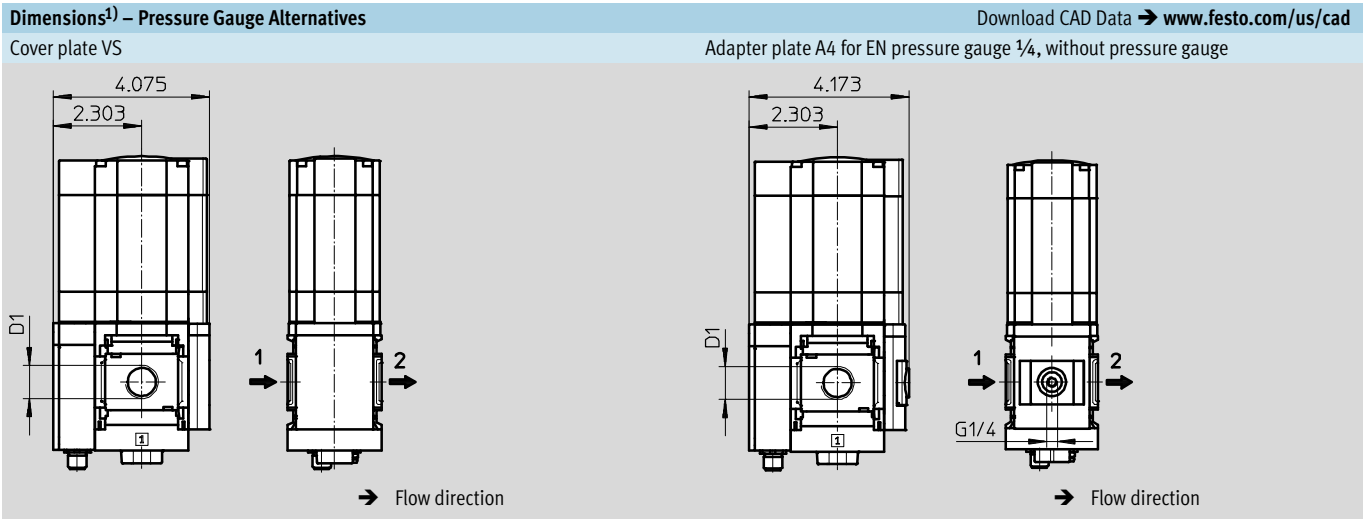
Dimensional Drawings

FESTO



Type	D1
MS6N-LRE-1/4	1/4 NPT
MS6N-LRE-3/8	3/8 NPT
MS6N-LRE-1/2	1/2 NPT

1) Dimensions are in inches, unless otherwise noted.



Type	D1
MS6N-LRE-1/4	1/4 NPT
MS6N-LRE-3/8	3/8 NPT
MS6N-LRE-1/2	1/2 NPT

1) Dimensions are in inches, unless otherwise noted.

Electrical Pressure Regulators MS6N-LRE – Inch Series

Dimensional Drawings



Dimensions¹⁾ – Pressure Gauge Alternatives
Download CAD Data → www.festo.com/us/cad

Control unit with display OP

Type	D1
MS6N-LRE-1/4	1/4 NPT
MS6N-LRE-3/8	3/8 NPT
MS6N-LRE-1/2	1/2 NPT

1) Dimensions are in inches, unless otherwise noted.

Dimensions¹⁾ – Electrically Controlled Pressure Output
Download CAD Data → www.festo.com/us/cad

Integrated pressure sensor with electrical output PI/PU

1) Dimensions are in inches, unless otherwise noted.

Electrical Pressure Regulators MS6N-LRE – Inch Series



Ordering Data – Pre-configured Products

Ordering Data						
Pressure gauge						
Connection	Pressure regulation range 4.4... 103 psi			Pressure regulation range 7.4... 176 psi		
	Part No.	Type	LT	Part No.	Type	LT
Standard						
1/4 NPT	536506	MS6N-LRE-1/4-D6	Q	536515	MS6N-LRE-1/4-D7	Q
3/8 NPT	536507	MS6N-LRE-3/8-D6	Q	536516	MS6N-LRE-3/8-D7	Q
1/2 NPT	536505	MS6N-LRE-1/2-D6	Q	536514	MS6N-LRE-1/2-D7	Q
Electrically controlled pressure output (integrated pressure sensor with voltage output), M8x1 plug, 3-pin						
1/4 NPT	536524	MS6N-LRE-1/4-D6-PI	Q	536533	MS6N-LRE-1/4-D7-PI	Q
3/8 NPT	536525	MS6N-LRE-3/8-D6-PI	Q	536534	MS6N-LRE-3/8-D7-PI	Q
1/2 NPT	536523	MS6N-LRE-1/2-D6-PI	Q	536532	MS6N-LRE-1/2-D7-PI	Q
Electrically controlled pressure output (integrated pressure sensor with voltage output), M8x1 plug, 3-pin						
1/4 NPT	536542	MS6N-LRE-1/4-D6-PU	Q	536551	MS6N-LRE-1/4-D7-PU	Q
3/8 NPT	536543	MS6N-LRE-3/8-D6-PU	Q	536552	MS6N-LRE-3/8-D7-PU	Q
1/2 NPT	536541	MS6N-LRE-1/2-D6-PU	Q	536550	MS6N-LRE-1/2-D7-PU	Q

LT = Lead time

1D typically ships same day/next day

3D typically ships within 3 days

Electrical Pressure Regulators MS6N-LRE – Inch Series

Ordering Data – Configurable Products

FESTO

Mandatory Data →

Part No.	Series	Size	Thread	Function	Connection size	Pressure regulation range
535192	MS	6	N	LRE	1/4, 3/8, 1/2, AQN, AQP, AQR, AQS	D5 D6 D7 D8
Order example						
535192	MS	6	N	- LRE	- AQP	- D6

Ordering Table						
Grid dimension		[mm]	62	Conditions	Code	Enter code
M	Part No.	535192				
	Series	Standard			MS	MS
	Size	6			6	6
	Thread	NPT thread			N	N
	Function	Electrical pressure regulator			-LRE	-LRE
	Connection size	Body thread 1/4 NPT			-1/4	
		Body thread 3/8 NPT			-3/8	
		Body thread 1/2 NPT			-1/2	
		Port plate 1/4 NPT (dimensions → 765)			-AQN	
		Port plate 3/8 NPT (dimensions → 765)			-AQP	
		Port plate 1/2 NPT (dimensions → 765)			-AQR	
		Port plate 3/4 NPT (dimensions → 765)			-AQS	
	Pressure regulation range	4.4 ... 59 psi			-D5	
		4.4 ... 103 psi			-D6	
		7.4 ... 176 psi			-D7	
		7.4 ... 235 psi			-D8	

Transfer order code

535192	MS	6	N	-	LRE	-		-	
--------	----	---	---	---	-----	---	--	---	--

Electrical Pressure Regulators MS6N-LRE – Inch Series

FESTO

Ordering Data – Configurable Products

Options

Pressure gauge alternatives	Alternative pressure gauge scale	Secondary venting	Electrically controlled pressure output	Sensor cables	Supply cables	Type of mounting	Reverse flow direction
VS A4 OP	BAR MPA	OS	PI PU	SK2 SK5	VK2 VK5	WBE WPB	Z
- OP	-	- OS	- PU	- SK5	-	-	- Z

Ordering Table

Grid dimension	[mm]	62	Conditions	Code	Enter code
0 Pressure gauge alternatives	Cover plate			-VS	
	Adapter plate for EN pressure gauge 1/4, without pressure gauge			-A4	
	Control unit with display	1		-OP	
Alternative pressure gauge scale	bar	2		-BAR	
	MPa	2		-MPA	
Secondary venting	Without secondary venting			-OS	
Electrically controlled pressure output	Plug, M8, 3-pin, I out			-PI	
	Plug, M8, 3-pin, V out			-PU	
Sensor cables	Plug socket, M8, with cable, 8.2 ft	1		-SK2	
	Plug socket, M8, with cable, 16.4 ft	1		-SK5	
Supply cable	Plug socket, M12, with cable, 8.2 ft			-VK2	
	Plug socket, M12, with cable, 16.4 ft			-VK5	
Type of mounting	Mounting plate for direct thread MS6-AEND (dimensions → 764)	3		-WBE	
	Mounting bracket for large wall gap (dimensions → 766)	4		-WPB	
Reverse flow direction	Flow direction from right to left			-Z	

1 OP, SK2, SK5

Only with electrical pressure output PI, PU

3 WBE

Only with connection thread size 1/4, 3/8, 1/2

2 BAR, MPA Not with pressure gauge alternatives VS, A4, OP

4 WPB

Only with port plate size AQN, AQP, AQR, AQS

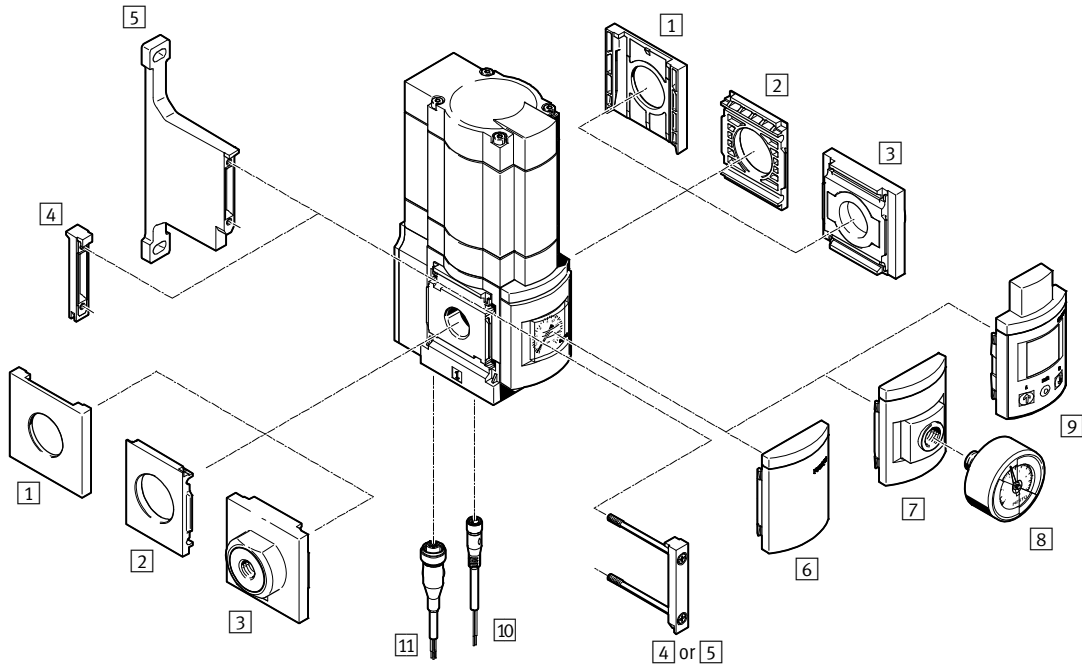
Transfer order code

- - - - - - - - -

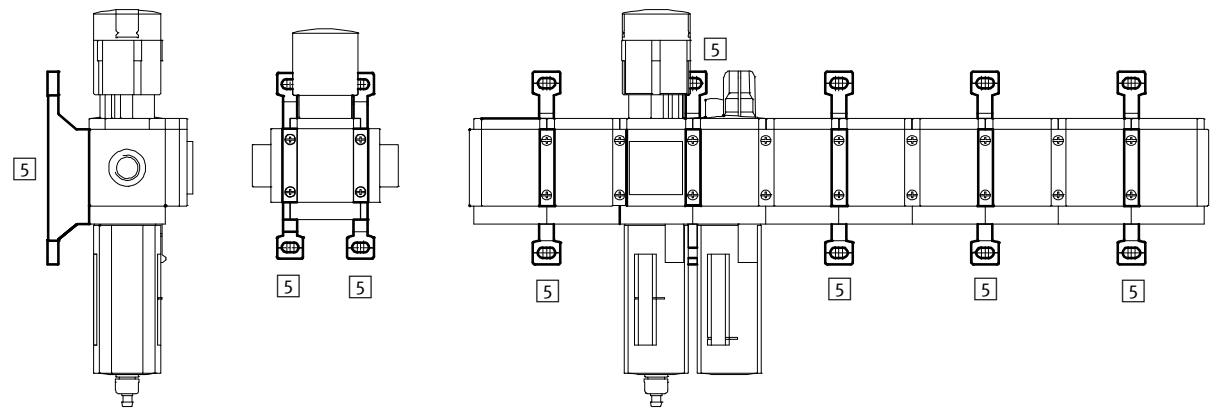
Electrical Pressure Regulators MS6N-LRE – Inch Series

Accessories Overview

Mounting Attachments and Accessories



Single unit and combination unit mounting brackets.



Electrical Pressure Regulators MS6N-LRE – Inch Series

Accessories Overview



Mounting Attachments and Accessories						
		Single unit		Combination unit → 3.1-49		→ Page
		Without port plate	With port plate	Without port plate	With port plate	
1	Cover cap MS6-END	–	–	■	–	764
2	Mounting plate MS6-AEND	■ 1)	–	■ 2)	–	764
3	Port plate MS6N-AQ...	–	■ 1)	–	■ 2)	765
4	Body connector MS6-MV	–	–	■	■	765
5	Mounting bracket MS6-WPB	■	■	■	■	766
6	Cover plate VS	■	■	■	■	761
7	Adapter plate for EN pressure gauge ¼ A4	■	■	■	■	761
8	Pressure gauge MA	■	■	■	■	768
9	Control unit with display OP	■	■	■	■	761
10	Plug socket with cable SIM-M8-3...	■	■	■	■	768
11	Plug socket with cable SIM-M12-5...	■	■	■	■	768

1) Mounting bracket MS6-WPB is required for mounting.

2) Module connector MS6-MV or mounting bracket MS6-WPB is required for mounting.

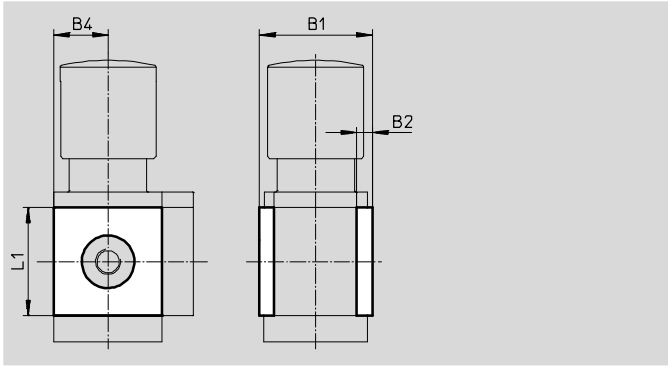
Electrical Pressure Regulators MS6N-LRE – Inch Series

Accessories

1 Cover cap MS6-END

- Can be used to cover the body sides of the first and last module if port plates are not used.

Material:
Reinforced polyamide
Free of copper and PTFE



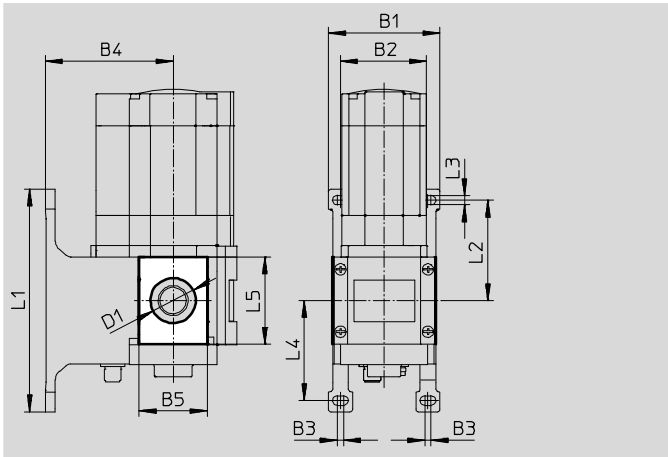
Dimensions and Ordering Data					
B1	B2	B4	L1	Part No.	Type
2.64	0.31	1.22	2.44	538780	MS6-END

2 Mounting plate MS6-AEND

(order code: WBE; scope of delivery includes mounting bracket MS6-WPB)

- In combination with mounting bracket MS-WPB for mounting an individual unit on a wall with body thread

Material:
Reinforced polyamide
Conforms to RoHS
Free of copper and PTFE



Dimensions and Ordering Data															
B1	B2	B3	B4		B5	D1 Ø	L1	L2	L3	L4	L5	CRC ⁽¹⁾	Weight [lb]	Part No.	Type
			WP	WPB											
3.11	2.44	0.18	2.13	3.56	1.91	1.26	6.22	2.80	0.26	2.80	2.44	2	0.03	535408	MS6-AEND

1) Corrosion resistance class 2 according to Festo standard 940 070
Components requiring moderate corrosion resistance. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

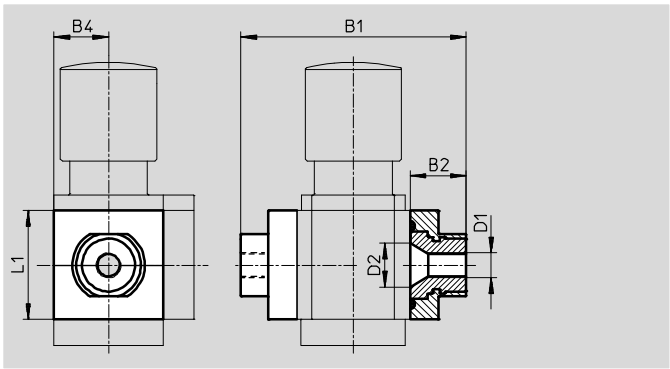
Electrical Pressure Regulators MS6N-LRE – Inch Series

Accessories

3 Port plate MS6N-AQ...

- Adapter for pneumatic connection
- MS6-AGE for implementing threaded connection 3/4 NPT

Material:
Aluminum



Dimensions and Ordering Data								
B1	B2	B4	D1	D2	L1	Weight [lb]	Part No.	Type
4.53	1.04	1.22	1/4 NPT	0.94	2.44	0.60	526076	MS6N-AQN
			3/8 NPT				526077	MS6N-AQP
			1/2 NPT				526078	MS6N-AQR
			3/4 NPT				526079	MS6N-AQS

4 Body connector MS...-MV

- For connecting modules

Material:
Stainless steel/polyacetate



Ordering Data		
Weight [lb]	Part No.	Type
0.11	532799	MS6-MV

Electrical Pressure Regulators MS6N-LRE – Inch Series

Accessories

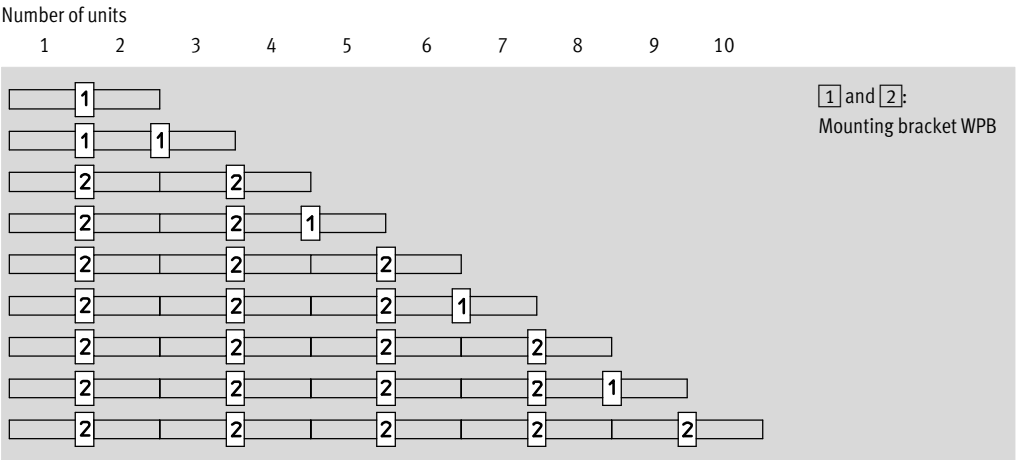
5

Mounting Bracket MS6-WP...

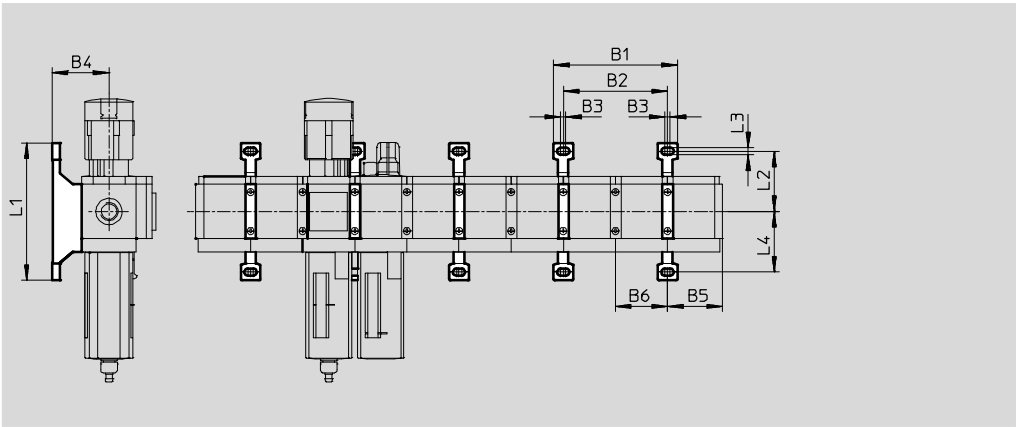
Suggested placement of wall mounting brackets when mounting air preparation combinations

1 unit: 2.44 in with WPB

2 units: 4.88 in with WPB



Mounting dimensions



Type	B1	B2	B3	B4	B5	B6	L1	L2	L3	L4
MS6-WPB	5.55	4.88	0.18	3.56	2.54	2.44	6.22	2.80	0.26	2.80

Electrical Pressure Regulators MS6N-LRE – Inch Series

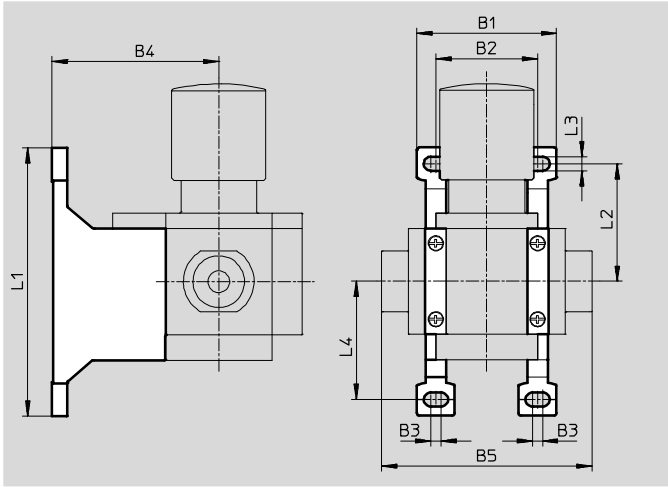
Accessories

FESTO

Mounting bracket MS6-WPB

- To connect the modules for wall mounting
- In combination with a port plate MS-AG... for mounting an individual unit on a wall
- In combination with mounting plate MS-AEND or for mounting an individual unit with direct thread on a wall
- Provides large wall gap for pressure regulator

Material:
Die-cast aluminum



Dimensions and Ordering Data										Part No.	Type
B1	B2	B3	B4	B5	L1	L2	L3	L4	Weight [lb]		
3.11	2.44	0.18	3.56	4.53	6.22	2.80	0.26	2.80	0.23	526074	MS6-WPB

Body connector MS6-MVM

- For installation of modules with regulating knob pointing downwards

Material:
Die-cast aluminum



Ordering Data			Part No.	Type
Size				
MS6			532801	MS6-MVM

Electrical Pressure Regulators MS6N-LRE – Inch Series

Accessories

FESTO

10 Ordering Data – Plug Socket with Cable SIM-M8			Technical data → www.festo.com/catalog/sim-m8	
	Electrical connection	Cable length [ft]	Part No.	Type
	M8x1, 3-pin	8.2	159420	SIM-M8-3GD-2,5-PU
		16.4	159421	SIM-M8-3GD-5-PU
		32.8	192964	SIM-M8-3GD-10-PU
	M8x1, 3-pin	8.2	159422	SIM-M8-3WD-2,5-PU
		16.4	159423	SIM-M8-3WD-5-PU
		32.8	192965	SIM-M8-3WD-10-PU

11 Ordering Data – Plug Socket with Cable SIM-M12			Technical data → www.festo.com/catalog/sim-m12	
	Electrical connection	Cable length [ft]	Part No.	Type
	M12x1, 5-pin	8.2	175715	SIM-M12-5GD-2,5-PU
		16.4	175716	SIM-M12-5GD-5-PU

8 Ordering Data – Pressure Gauge MA					Technical data → www.festo.com/catalog/ma	
	Nominal size	Pneumatic connection	Indicating range		Part No.	Type
			[bar]	[psi]		
	Pressure gauge MA, DIN EN 837-1					
	1.57	1/4 NPT	0 ... 16	0 ... 232	183908	MA-40-16-N1/4-EN
	Pressure gauge MA, DIN EN 837-1, with red-green range					
	1.97	1/4 NPT	–	0 ... 232	530391	MA-50-232-N1/4-PSI-E-RG

Festo - Your Partner in Automation



1 Festo Inc.
5300 Explorer Drive
Mississauga, ON L4W 5G4
Canada

Festo Customer Interaction Center
Tel: 1 877 463 3786
Fax: 1 877 393 3786
Email: customer.service.ca@festo.com



2 Festo Pneumatic
Av. Ceylán 3,
Col. Tequesquináhuac
54020 Tlalnepantla,
Estado de México

Multinational Contact Center
01 800 337 8669
ventas.mexico@festo.com



3 Festo Corporation
1377 Motor Parkway
Suite 310
Islandia, NY 11749

Festo Customer Interaction Center
1 800 993 3786
1 800 963 3786
customer.service.us@festo.com



4 Regional Service Center
7777 Columbia Road
Mason, OH 45040

Connect with us

www.festo.com/socialmedia



www.festo.com

Subject to change