

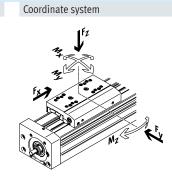
Electromechanical drives

Selection aid

Overview of toothed belt and spindle axes Toothed belt axes

- Speeds of up to 10 m/s
- Acceleration of up to 50 m/s²
- Repetition accuracy of up to ±0.08 mm
- Strokes of up to 8500 mm (longer strokes on request)
- Flexible motor mountings

- Spindle axes
- Speeds of up to 2 m/s
- Acceleration of up to 20 $\ensuremath{\text{m/s}}^2$
- Repetition accuracy of up to $\pm 0.003 \mbox{ mm}$
- Strokes of up to 3000 mm



thed belt axes	F _x	V	Mx	Mv	Mz	Characteristics
-	[N]	[m/s]	[Nm]	[Nm]	[Nm]	
y-duty recirculating ball	bearing guide	<u>'</u>			'	
GC-HD-TB						
	450	3	140	275	275	Flat drive unit with rigid, closed profile
5	1000	5	300	500	500	Precision DUO guide rail with high load capacity
	1800	5	900	1450	1450	Ideal as a base axis for linear gantries and cantilever axes
UM -						
culating ball bearing gui	de					
GC-TB-KF						
\sim	50	3	3.5	10	10	Rigid, closed profile
<u> </u>	100	5	16	132	132	Precision guide rail with high load capacity
	350	5	36	228	228	Small drive pinions reduce required driving torque
LÖM //	800	5	144	680	680	Space-saving position sensing
	2500	5	529	1820	1820	
LGA-TB-KF	I	<u> </u>				
	350	5	16	132	132	Internal guide and toothed belt
	800	5	36	228	228	• Precision guide rail with high load capacity
<u> </u>	1300	5	104	680	680	Guide and toothed belt protected by cover strip
	2000	5	167	1150	1150	High feed forces
ELGA-TB-KF-F1						
	260	5	16	132	132	Suitable for use in the food zone
	600	5	36	228	228	"Clean look": smooth, easy-to-clean surfaces
	1000	5	104	680	680	Internal guide and toothed belt
/¥//						Precision guide rail with high load capacity
						Guide and toothed belt protected by cover strip
ELGC-TB-KF	75	1.2	5.5	4.7	4.7	Internal guide and toothed belt
	120	1.2	29.1	4.7	4.7 31.8	 Precision guide rail with high load capacity
	250	1.5				
	250	1.5	59.8	56.2	56.2	Guide and toothed belt protected by cover strip
ELGR-TB	50	3	2.5	20	20	Cost-optimised rod guide
, and the second s	100	3	5	20 40	40	Cost-optimised rod guide Ready-to-install unit
	1 1					
SI SI	350	3	15	124	124	Linear ball bearings with high load capacity for dynamic operation
EN 15 M						
×						

Electromechanical drives

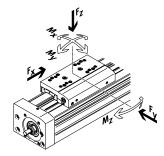
Selection aid

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- Acceleration of up to 50 m/s²
- Repetition accuracy of up to ±0.08 mm
- Strokes of up to 8500 mm (longer strokes on request)
- Flexible motor mountings

Spindle axes

- Speeds of up to 2 m/s
- Acceleration of up to 20 $\ensuremath{\text{m/s}}^2$
- Repetition accuracy of up to $\pm 0.003 \mbox{ mm}$
- Strokes of up to 3000 mm



Coordinate system

2	Fx	v	Mx	Mv	Mz	Characteristics
	[N]	[m/s]	[Nm]	[Nm]	[Nm]	
ler bearing guide						
ELGA-TB-RF						
	350	10	11	40	40	Heavy-duty roller bearing guide
	800	10	30	180	180	Guide and toothed belt protected by cover strip
63	1300	10	100	640	640	Speeds of up to 10 m/s
						• Lower weight than axes with guide rails
ELGA-TB-RF-F1						
	260	10	8.8	32	32	Suitable for use in the food zone
	600	10	24	144	144	• "Clean look": smooth, easy-to-clean surfaces
	1000	10	80	512	512	Heavy-duty roller bearing guide
Le la						Guide and toothed belt protected by cover strip
						Lower weight than axes with guide rails
ain-bearing guide						
ELGA-TB-G						
	350	5	5	30	10	Guide and toothed belt protected by cover strip
	800	5	10	60	20	• For simple handling tasks
	1300	5	120	120	40	As a drive component for external guides
						Insensitive to harsh ambient conditions
ELGR-TB-GF		I				
(A)	50	1	1	10	10	Cost-optimised rod guide
	100	1	2.5	20	20	Ready-to-install unit
	350	1	1	40	40	• Heavy-duty plain bearings for use in harsh ambient conditions
SOU DU						

Electromechanical drives

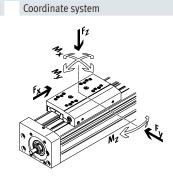
Selection aid

Overview of toothed belt and spindle axes Toothed belt axes

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- Acceleration of up to 50 m/s²
- Repetition accuracy of up to ±0.08 mm
- Strokes of up to 8500 mm (longer strokes on request)
- Flexible motor mountings

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- Spindle axes
- Speeds of up to 2 m/s
- Acceleration of up to 20 $\ensuremath{\text{m/s}}^2$
- Repetition accuracy of up to $\pm 0.003 \mbox{ mm}$
- Strokes of up to 3000 mm



ndle axes						
e	F _x	v	Mx	My	Mz	Characteristics
	[N]	[m/s]	[Nm]	[Nm]	[Nm]	
avy-duty recirculating ball b	earing guide					
EGC-HD-BS						
	400	0.5	140	275	275	Flat drive unit with rigid, closed profile
	650	1.0	300	500	500	 Precision DUO guide rail with high load capacity
	1500	1.5	900	1450	1450	Ideal as a base axis for linear gantries and cantilever axes
irculating ball bearing guid	9					
EGC-BS-KF						
	400	0.5	16	132	132	Rigid, closed profile
<u>, III</u>	650	1.0	36	228	228	 Precision guide rail with high load capacity
S.	1500	1.5	144	680	680	For the highest requirements in terms of feed force and accuracy
	3000	2.0	529	1820	1820	Space-saving position sensing
ELGA-BS-KF				1		
a A	650	0.5	16	132	132	Internal guide and ball screw drive
	1600	1.0	36	228	228	Precision guide rail with high load capacity
	3400	1.5	104	680	680	• For the highest requirements in terms of feed force and accuracy
	6400	2.0	167	1150	1150	Guide and ball screw protected by cover strip
						Space-saving position sensing
ELGC-BS-KF						
	40	0.6	1.3	1.1	1.1	Internal guide and ball screw drive
	100	0.6	5.5	4.7	4.7	Guide and ball screw protected by cover strip
S. A.	200	0.8	29.1	31.8	31.8	Space-saving position sensing
	350	1.0	59.8	56.2	56.2	
EGSK						
EUSN	F7	0.33	12	3.7	3.7	Spindle axes with maximum precision, compactness and rigidity
	57 133	1.10	13 28.7	3.7 9.2	3.7 9.2	
		-		-		Recirculating ball bearing guide and ball screw drive without caged ball
A STATE OF A	184	0.83	60	20.4	20.4	bearings
	239	1.10	79.5	26	26	Standard designs in stock
CO.	392	1.48	231	77.3	77.3	

Key features

At a glance

- New heavy-duty design for:
- Maximum loads and torques
- High feed forces and speeds
- Long service life
- Precision DUO guide rail with high load capacity
- Ideal as a basic axis for linear gantries and cantilever axes
- Space-saving position sensing with proximity switch in the profile slot is possible

Flexible motor mounting

The motor position can be freely selected on 4 sides and can be changed at any time.

- Toothed belt material can be selected from:
 Chloroprene rubber for long service life
 - Coated PU with steel reinforcement cords for long service life and resistance to certain cooling to certain cooling lubricants
- Wide range of options for mounting on drives
- In addition to the technical data, the toothed belt axis impresses with its excellent price/performance ratio

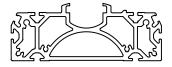


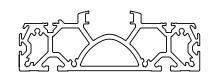
Flat unit with rigid, closed profile

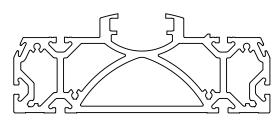
EGC-HD-125

EGC-HD-160









Characteristic values of the axes

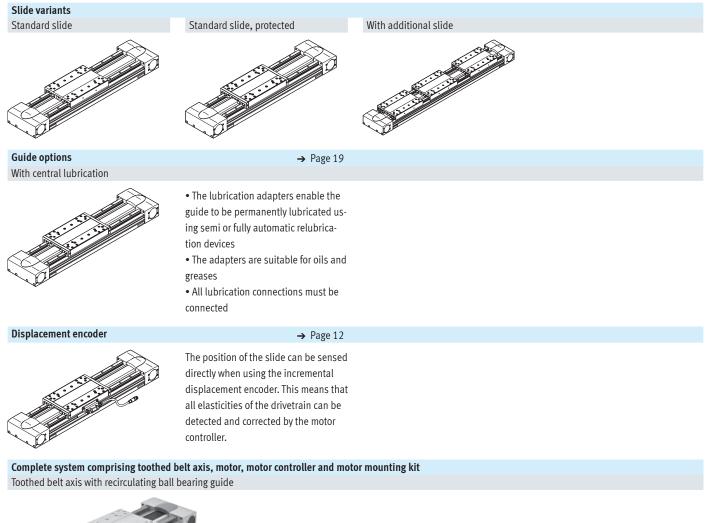
The specifications shown in the table are maximum values.

The precise values for each of the variants can be found in the relevant data sheet in the catalogue.

Design	Size	Working stroke	Speed	Repetition	Feed force	Guide ch	Guide characteristics			
				accuracy		Forces and torques				
			Fy	Fz	Mx	My	Mz			
		[mm]	[m/s]	[mm]	[N]	[N]	[N]	[Nm]	[Nm]	[Nm]
Recirculating ball bearing guide										
\square	125	50 3000	3	±0.08	450	3650	3650	140	275	275
	160	50 5000	5	±0.08	1000	5600	5600	300	500	500
	220	50 4750	5	±0.1	1800	13000	13000	900	1450	1450
				I	1					

- **Note** Engineering software Electric Motion Sizing www.festo.com/x/electric-motion-sizing

Key features





Motor



Servo motor: EMMT-AS, EMME-AS, EMMS-AS



Stepper motor: EMMS-ST Gear unit: EMGA

- 闄 - Note

A range of specially adapted complete solutions is available for the toothed belt axis EGC and the motors.

→ Page 28 Servo drives



Servo drive: CMMT-AS Servo drive for extra-low voltage: CMMT-ST



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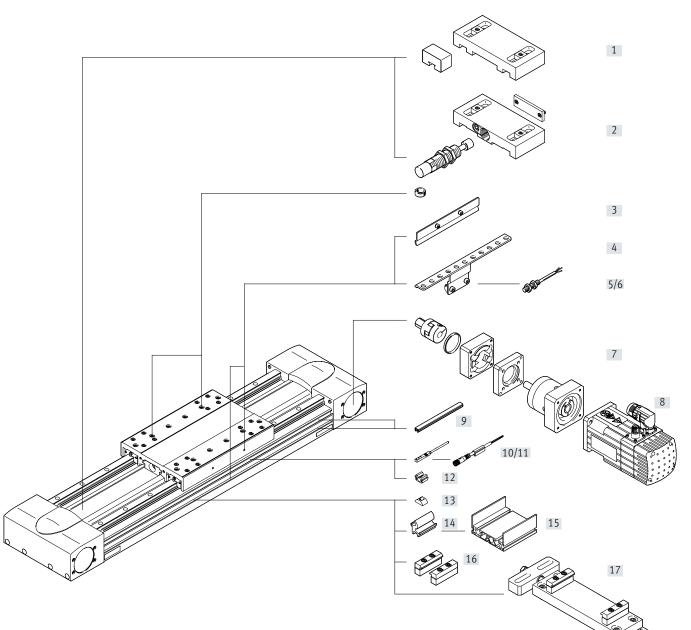
Kit comprising:

- Motor flange
- Coupling housing
- Coupling
- Screws

Type codes

Beneficial inser ads Whota 102 Cade 103 Size 125 125 126 100 126 125 127 Size 128 125 129 100 120 270 120 270 121 Stole 122 270 123 500 124 Stole 125 500 126 Stole 127 Stole 128 Stole 129 Stole 129 Stole recove (nml 120 Stole recove (nml 120 Stole recove (nml 121 Stole recove (nml 122 Stole recove (nml 120 Stole recove (nml 121 Stole recove (nml 122 Nore 123 Stole recove (nml 124 Nore 125 Stole recove (nml 126 Stole recove (nml 127 Stole recove (nml 128 Nore 129 Stole recove (nml 120 Stole recove (nml 121 Linkretaria (nmental)	001	Series	016	Slot cover, sensor slot
0.02 Guide 100 Hey-ddygude 112 100 Hey-ddygude 112 125 123 123 120 120 120 120 120 200 100 Sanke 112 003 Sanke 123 004 Sanke 128 005 Sonke serve fund	EGC	Electric linear axis		
Heavy duy galde 125 State 601 901 901 du duranting side 125 125 125 126 901 du duranting side 126 150 1	002	Guide	S	1 - 50 pieces
Unit with out it is a standard it			017	Slot nut, mounting slot
125 125 126 160 120 120 220 220 230 220 130 Densinity switch, inductive, sizt 8, PUP, N/O contact, cable 7.5 m 004 Stoke		nearly daty suite		Without
160 500 220 220 220 220 220 220 220 220 220 220 220 220 220 220 220 220 220 220 220 220 220 220 220 220 220 220 200 State 005 Drive system 100 State reserve fum 1 9 pieces 007 State 008 Additional side, polyticed 009 Additional side, polyticed 000 Additional side, polyticed 001 Stated alide, polyticed 002 Additional side, polyticed 003 Additional side, polyticed 004 Mone 015 Stated alide, polyticed 016 Stated alide, polyticed 017 Stated alide, polyticed 018 Additional side, right 019 Stated RPI 010 Stated RPI 011 Ubrication adapter 012 Displacement encoder, incremental, resolution 10 µm 11 With displacement	003	Size	Y	1 99 pieces
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004 Stoke	220	220		
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M1With displacement encoder, incremental, resolution 2.5 µmM2With displacement encoder, incremental, resolution 10 µm013Displacement encoder attachment position013Displacement encoder attachment positionNoneRearBRear014Profile mounting015Slot cover, mounting slot015Slot cover, mounting slot015Slot cover, mounting slot016028027Cable clip028Operating instructions029029029020021022023024025026027028028028029021	012			
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014 Profile mounting 014 Profile mounting 015 Slot cover, mounting slot 015 Slot cover, mounting slot Without 90 pieces B 1 - 50 pieces With out 028 With operating instructions With operating instructions	В	Rear		
M 1 - 50 pieces 015 Slot cover, mounting slot Without B 1 - 50 pieces	014	Profile mounting		
015 Slot cover, mounting slot 015 Slot cover, mounting slot Without 90 pieces B 1 - 50 pieces With out 028 With operating instructions With operating instructions				
015 Slot cover, mounting slot Without 90 pieces B 1 - 50 pieces Without 028 With operating instructions With operating instructions				
Image: matrix with operating instructions 028 Operating instructions With operating instructions With operating instructions	015	Slot cover, mounting slot	90CL	
With operating instructions				
	В	1 - 50 pieces	028	
DM MATLE IN THE INCLUSION AND A DESCRIPTION			DN	With operating instructions Without operating instructions

Peripherals overview

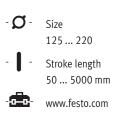


Peripherals overview

	Type/order code	Description	→ Page/Internet
1]	Emergency buffer with retaining bracket A	For avoiding damage at the end stop in the event of a malfunction	35
2]	Shock absorber with retaining bracket C	For avoiding damage at the end stop in the event of a malfunction	35
3]	Centring pin/sleeve ZBS, ZBH	 For centring loads and attachments on the slide Included in the scope of delivery: For size 125: 2x ZBS-5, 2x ZBH-9 For size 160, 220: 2x ZBH-9 	35
4]	Switch lug X, Z, O, P, W, R	For sensing the slide position	33
[5]	Sensor bracket O, P, W, R	Adapter for mounting the inductive proximity switches (round design) on the axis	34
[6]	Proximity switch, M8 O, P, W, R	 Inductive proximity switch, round design The order code O, P, W, R includes 1 switch lug and max. 2 sensor brackets in the scope of delivery 	37
[7]	Axial kit EAMM	For axial motor mounting (comprising: coupling, coupling housing and motor flange)	28
[8]	Motor EMME, EMMS	Motors specially matched to the axis, with gear unit, with or without brake	28
9]	Slot cover B, S	For protection against contamination	35
[10]	Proximity switch, T-slot X, Z	 Inductive proximity switch, for T-slot The order code X, Z includes 1 switch lug in the scope of delivery 	36
[11]	Connecting cable V	For proximity switch (order code W and R)	37
[12]	Clip CL	For mounting the proximity switch cable in the slot	35
[13]	Slot nut Y	For mounting attachments	35
[14]	Adapter kit DHAM	For mounting the support profile on the axis	36
[15]	Support profile HMIA	For mounting and guiding an energy chain	36
[16]	Profile mounting M	For mounting the axis on the profile	31
[17]	Adjusting kit EADC-E16	For mounting the axis on a vertical surface. Once mounted, the axis can be aligned horizontally	32

Data sheet







5498

5996

5598

General technical data

General technical data					
Size		125	160	220	
Design		Electromechanical axis wit	h toothed belt		
Guide		Recirculating ball bearing	guide		
Mounting position		Any			
Working stroke	[mm]	50 3000	50 5000	50 4750	
Max. feed force F _x	[N]	450	1000	1800	
Max. no-load torque ¹⁾	[Nm]	1.1	2.1	4.1	
Max. no-load resistance to shifting ¹⁾	[N]	67.75	105.5	123.8	
Max. driving torque	[Nm]	7.2	20	59.58	
Max. speed					
EGC GK	[m/s]	3	5		
EGC GP	[m/s]	-	3		
A.A. 1	r /.21	40	50		
Max. acceleration	[m/s ²]	40	50		
Max. acceleration Repetition accuracy) At 0.2 m/s	[m/s²] [mm]	±0.08		±0.1	
Repetition accuracy) At 0.2 m/s Operating and environmental conditions	[mm]			±0.1	
Repetition accuracy		±0.08		±0.1	
Repetition accuracy) At 0.2 m/s Operating and environmental conditions Ambient temperature	[mm]	±0.08		±0.1	
Repetition accuracy At 0.2 m/s Operating and environmental conditions Ambient temperature Degree of protection Duty cycle	[mm] [°C]	±0.08		±0.1	
Repetition accuracy At 0.2 m/s Operating and environmental conditions Ambient temperature Degree of protection Duty cycle Weight [g]	[mm] [°C]	±0.08	160	±0.1	
Repetition accuracy At 0.2 m/s Operating and environmental conditions Ambient temperature Degree of protection Duty cycle Weight [g] Size	[mm] [°C]	±0.08 -10+60 IP40 100			
Repetition accuracy At 0.2 m/s Operating and environmental conditions Ambient temperature Degree of protection Duty cycle Weight [g] Size Basic weight with 0 mm stroke ¹⁾ Additional weight per 10 mm stroke	[mm] [°C]	±0.08 -10+60 IP40 100 125	160	220	
Repetition accuracy At 0.2 m/s Operating and environmental conditions Ambient temperature Degree of protection Duty cycle Weight [g] Size Basic weight with 0 mm stroke ¹⁾ Additional weight per 10 mm stroke Slide	[mm] [°C]	±0.08 -10+60 IP40 100 125 4720	160	220 25510	
Repetition accuracy At 0.2 m/s Operating and environmental conditions Ambient temperature Degree of protection Duty cycle Weight [g] Size Basic weight with 0 mm stroke ¹⁾ Additional weight per 10 mm stroke Slide EGC GK	[mm] [°C]	±0.08 -10+60 IP40 100 125 4720	160 9050 107 2571	220 25510	
Repetition accuracy At 0.2 m/s Operating and environmental conditions Ambient temperature Degree of protection Duty cycle Weight [g] Size Basic weight with 0 mm stroke ¹⁾ Additional weight per 10 mm stroke Slide	[mm] [°C]	±0.08 -10+60 IP40 100 125 4720 73	160 9050 107	220 25510 210	

EGC -...- GP 2643 Additional slide EGC -...- GK EGC-...-GK-C 2022 1026 1142 2264 EGC -...- GP 2134

1) Incl. slide

Toothed belt

Toothed belt				
Size		125	160	220
Pitch	[mm]	3	5	8
Width	[mm]	30.3	40.0	50.5
Elongation ¹⁾		-	·	·
EGC	[%]	0.178	0.161	0.173
EGCPU2	[%]	0.085	0.094	0.068
Effective diameter	[mm]	32.47	39.79	66.21
Feed constant	[mm/rev]	102	125	208

1) At max. feed force

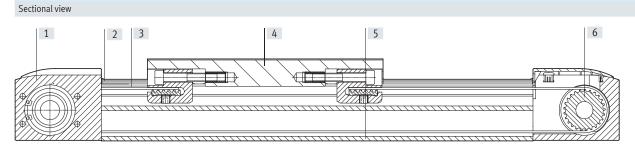
Mass moment of inertia

Size		125	160	220
Jo	[kg cm ²]	4.639	14.49	108.99
J _H per metre stroke	[kg cm ² /m]	0.38	1.267	6.269
J _L per kg payload	[kg cm ² /kg]	2.635	3.96	10.96
J _W Additional slide	[kg cm ²]	3.3	11.734	80.66

The mass moment of inertia $J_{A}% ^{A}\left(A\right) =0$ of the entire axis is calculated as follows:

 $J_A = J_0 + J_W + J_H x$ working stroke [m] + $J_L x m_{payload}$ [kg]

Materials



Axis		
[1]	Drive cover	Anodised wrought aluminium alloy
[2]	Guide rail	Coated and corrosion-resistant steel
[3]	Toothed belt	
	EGC	Polychloroprene with glass cord and nylon coating
	EGCPU2	Polyurethane with steel cord and nylon cover
[4]	Slide	Anodised wrought aluminium alloy
[5]	Profile	Anodised wrought aluminium alloy
[6]	Toothed belt pulley	High-alloy stainless steel
	Note on materials	RoHS-compliant
		Contains paint-wetting impairment substances

Technical data – Displacement encoder				Dimensions \rightarrow page 25
Туре		EGCM1	EGCM2	
Resolution	[µm]	2.5	10	
Max. travel speed	[m/s]	4	4	
with displacement encoder				
Encoder signal		5 V TTL; A/A, B/B; reference sig	nal (N/N) cyclically every 5 mm (zero pulse)	
Signal output		Line driver, alternating, resista	nt to sustained short circuit	
Electrical connection		8-pin plug, round design, M12		
Cable length	[mm]	160		

Operating and environmental conditions – Displacement encoder system

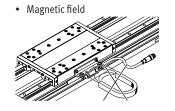
Operating and environmental conditions – Displacement encoder system				
Ambient temperature	[°C]	-10+70		
Degree of protection		IP64		
CE marking (see declaration of conformity)		To EU EMC Directive ¹⁾		

1) For information about the area of use, see the EC declaration of conformity at: www.festo.com/sp → Certificates.

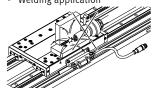
If the devices are subject to usage restrictions in residential, commercial or light-industrial environments, further measures for the reduction of the emitted interference may be necessary.

Application information

- 1) The displacement encoder contains paint-wetting impairment substances.
- 2) The toothed belt axis with displacement encoder is not designed for the following application examples:

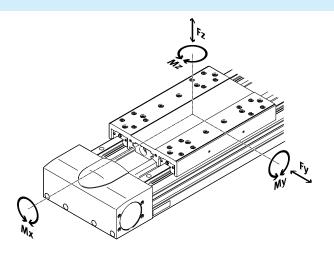


• Welding application



Characteristic load values

The indicated forces and torques refer to the slide surface. The point of application of force is the point where the centre of the guide and the longitudinal centre of the slide intersect. These values must not be exceeded during dynamic operation. Special attention must be paid to the deceleration phase.



Max. permissible forces and torques for a service life of 5000 km

Size		125	160	220
Fy _{max.}	[N]	3650	5600	13000
Fz _{max.}	[N]	3650	5600	13000
Mx _{max.}	[Nm]	140	300	900
My _{max.}	[Nm]	275	500	1450
Mz _{max.}	[Nm]	275	500	1450

- 📲 - Note

For a guide system to have a service life of 5000 km, the load comparison factor must have a value of $fv \le 1$, based on the maximum permissible forces and torques for a service life of 5000 km.

If the axis is subjected to two or more of the indicated forces and torques simultaneously, the following equation must be satisfied in addition to the indicated maximum loads:

Calculating the load comparison factor:

$$f_{v} = \frac{\left|F_{y1}\right|}{F_{y2}} + \frac{\left|F_{z1}\right|}{F_{z2}} + \frac{\left|M_{x1}\right|}{M_{x2}} + \frac{\left|M_{y1}\right|}{M_{y2}} + \frac{\left|M_{z1}\right|}{M_{z2}} \le 1$$

 F_1/M_1 = dynamic value F_2/M_2 = maximum value

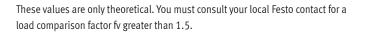
Calculating the service life

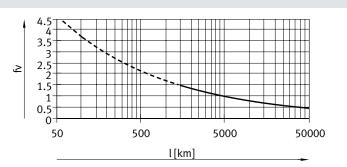
The service life of the guide depends on the load. To be able to make a statement as to the service life of the guide, the graph below plots the load comparison factor fv against the service life.

Load comparison factor f_v as a function of service life

Example:

A user wants to move an X kg load. Using the formula (\rightarrow page 13) gives a value of 1.5 for the load comparison factor f_v. According to the graph, the guide would have a service life of approx. 1500 km. Reducing the acceleration reduces the Mz and My values. A load comparison factor f_v of 1 now gives a service life of 5000 km.





· 🚪 - Note

Engineering software Electric Motion Sizing www.festo.com/x/electric-motionsizing The engineering software can be used to calculate the guide workload for a service life of 5000 km. $f_{\rm v}$ > 1.5 are only theoretical comparison values for the recirculating ball bearing guide.

Comparison of the characteristic load values for 5000 km with dynamic forces and torques of recirculating ball bearing guides

The characteristic load values of bearing guides are standardised to ISO and JIS using dynamic and static forces and torques. These forces and torques are based on an expected service life of the guide system of 100 km to ISO or 50 km to JIS. As the characteristic load values are dependent on the service life, the maximum permissible forces and torques for a 5000 km service life cannot be compared with the dynamic forces and torques of bearing guides to ISO/JIS.

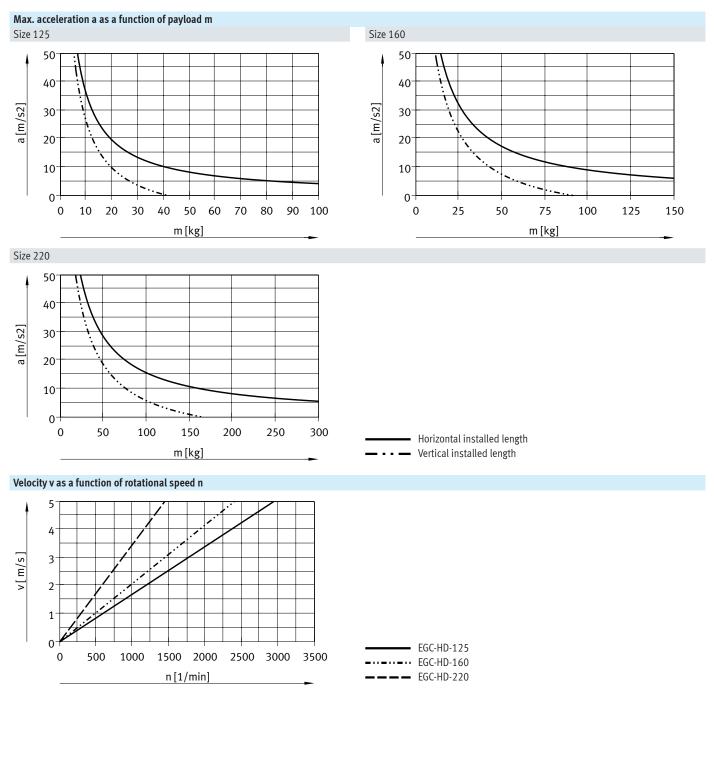
To make it easier to compare the guide capacity of linear axes EGC with bearing guides, the table below lists the theoretically permissible forces and torques for a calculated service life of 100 km. This corresponds to the dynamic forces and torques to ISO.

These 100 km values have been calculated mathematically and are only to be used for comparing with dynamic forces and torques to ISO. The drives must not be loaded with these characteristic values as this could damage the axes.

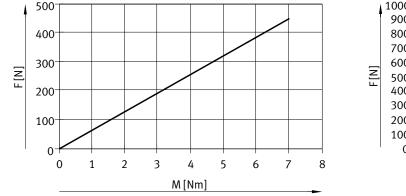
Max. permissible forces and torques for a theoretical service life of 100 km (from a guide perspective only)

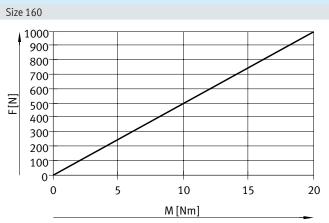
Size		125	160	220
Fy _{max.}	[N]	13447	20631	47892
Fz _{max.}	[N]	13447	20631	47892
Mx _{max.}	[Nm]	516	1105	3316
My _{max.}	[Nm]	1013	1842	5342
Mz _{max.}	[Nm]	1013	1842	5342

Data sheet

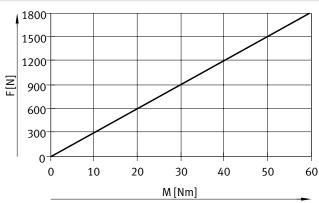


Theoretical feed force F as a function of input torque M Size 125









Stroke reserve

Stroke reserve

The selected stroke corresponds in principle to the required working stroke. The variants GK do not have a long-term lubrication unit on the guide. These variants therefore have an additional safety distance between the drive cover and slide that is not designated as part of the working stroke. It is possible to define a safety distance (similar to that for GK) between the drive cover and slide for the variants GP using the "stroke reserve" characteristic in the modular product system. With the variants GK, the stroke reserve and safety distance are added for each end position.

- The stroke reserve length can be freely selected
- The sum of the stroke length and 2x stroke reserve must not exceed the maximum working stroke

Example:

 Type:

 EGC-HD-125-500-TB-20H-...

 Working stroke
 = 500 mm

 2x stroke reserve
 = 40 mm

Total stroke= 540 mm (540 mm = 500 mm + 2x 20 mm)

Size	125	160	220
L = safety distance with GK (per [mm] end position)	12.5	15.5	20

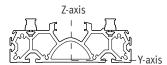
 With a toothed belt axis with additional slide [1], the working stroke is reduced by the length of the additional slide is also protected additional slide 117 and the distance between both slides L18 L16 = Slide length L18 = Distance between the two slides L16 = L16 L17 - L16 L18 L17 - L17 L1 L17 L1 L17 L1 L18 = Distance between the two slides L16 - L18 L17 - L17 L18 = Distance between the two slides Dimensions - Additional slide Jize L125 L125 L16 If the variant GK-C is ordered, the additional slide is also supplied with lubrication adapters If the variant GK-C is ordered, the additional slide is also supplied with lubrication adapters If the variant GK-C is ordered, the additional slide is also supplied with lubrication adapters It additional slide length the two slides L17 - L16 L18 L17 L17 L1 L16 L17 L17 L1 L16 L18 L17 L17 L1 L17 L16 L18 L17 L17 L17 L1 L16 L17 L17 L17 L1 L17 L16 L18 L17 L17 L17 L1 L18 L17 L17 L17 L17 L1 L19 L100 mm - 328 mm - 100 mm = 572 mm 	Working stroke reduction For standard slide GK/GP with additiona	al slide KL/H	KR						
L17 = Additional slide length the two slides L16 L18 L17 T Unimensions - Additional slide L16 L18 L17 T Dimensions - Additional slide	tional slide [1], the working stroke is additional slide is also protected reduced by the length of the addi- tional slide L17 and the distance			additional slide is also supplied					
	L17 = Additional slide length the two slides $\begin{array}{c} L16 \\ \hline \\ $				Type: EGC-HD-220-1000-TBGP-KL/KR L18 = 100 mm				
	Size	125		160			220		
Variant GK GK-C GP GK GK-C GP	Variant	GK	GK-C	GK	GK-C	GP	GK	GK-C	GP
Length L17 [mm] 202 220 220 244 250 302 327.6 328	Length L17 [mm]	202	220	220	244	250	302	327.6	328

ing stroke is reduced by the total dimension of the emergency buffer/ shock absorber and shock absorber

retainer.

Size		125	160	220
With emergency buffer	[mm]	65	93	98
With shock absorber	[mm]	66	94	99

2nd moments of area

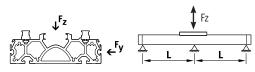


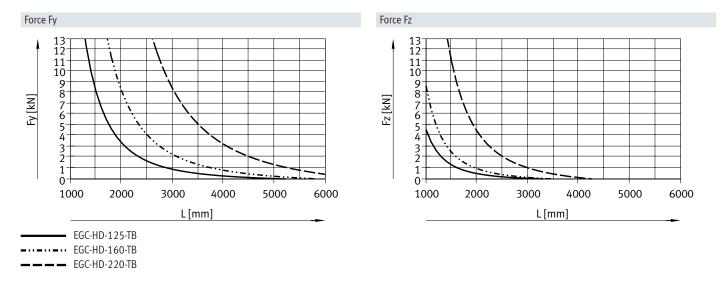
Size		125	160	220
ly	[mm ⁴]	6.89x10 ⁵	12.9x10 ⁵	55.8x10 ⁵
lz	[mm ⁴]	40.9x10 ⁵	98.9x10 ⁵	351x10 ⁵

Maximum permissible support span L (without profile mounting) as a function of force F

In order to limit deflection in the case of large strokes, the axis may need to be supported.

The following graphs can be used to determine the maximum permissible support span l as a function of force F acting on the axis. The deflection is f = 0.5 mm.





Recommended deflection limits

Adherence to the following deflection limits is recommended so as not to impair the functionality of the axes.

Greater deformation can result in increased friction, greater wear and reduced service life.

Si	ize		Static deflection (stationary load)
1	25 220	0.05% of the axis length, max. 0.5 mm	0.1% of the axis length

Data sheet

Central lubrication

The lubrication adapters enable the guide of the toothed belt axis EGC-HD-TB to be permanently lubricated in applications in humid or wet ambient conditions using semi or fully automatic relubrication devices.

- For size 125, 160, 220
- The modules are suitable for oils and greases.
- The dimensions of the toothed belt axis EGC-HD-TB are the same with and without central lubrication modules.
- All lubrication connections must be connected
- There are two connection options on each side
- Can be used in combination with: - Standard slide GK
- Additional slide KL, KR
 Cannot be used in combination with:
 - Standard slide, protected GP
- Slide dimensions → page 24 Order code C in the modular product system → page 27

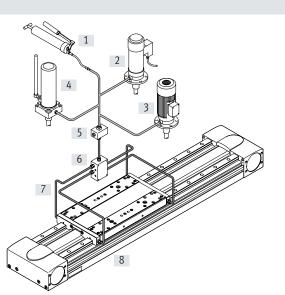
- [1] Hand pump
- [2] Pneumatic container pump
- [3] Electric container pump
- [4] Manually operated container pump
- [5] Nipple block
- [6] Distributor block
- [7] Tubing or piping
- [8] Fittings

A central lubrication system requires various additional components. The illustration shows different options (using a hand pump, pneumatic container pump or electric container pump) required as a minimum for designing a central lubrication system. Festo does not sell these additional components; however, they can be obtained from the following companies:

Design of a central lubrication system

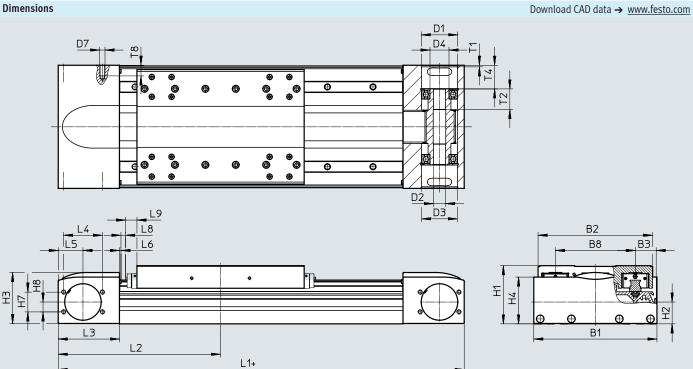
- Lincoln
- Bielomatik
- SKF (Vogel)

Festo recommends these companies because they can supply all the necessary components.



Data sheet

Dimensions

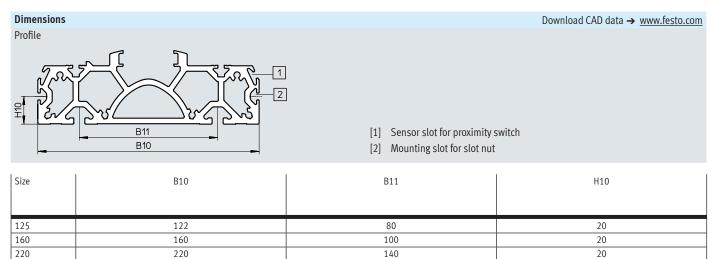


= plus stroke length + 2x stroke reserve +

L9 With GP: dimension for long-term lubrication unit \rightarrow page 16

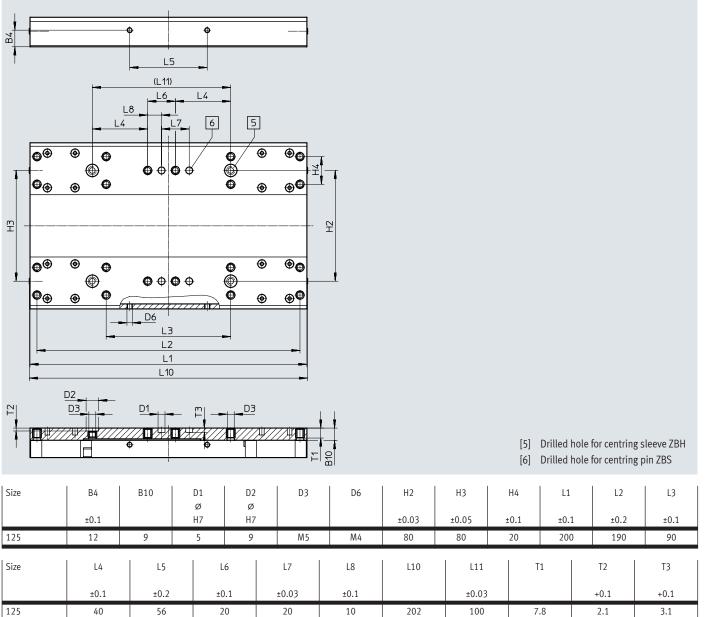
Size	B1	B2	B3	B8	D1 Ø H7	D2 Ø H7	D3 Ø	D4 Ø	D7
125	124	120	21	80	43	16	42	25	M6
160	162	150.7	27.5	105	48	16	47	25	M6
220	224	204.2	40	140	80	23	75	45	M8
Size	H1	H2	НЗ	H4	H7	H8	L1	L2 min.	L3
125	64	26.1	55.8	50.8	24	12	346	173	57.5
160	76.5	28.7	67.5	61.5	26	13	417	208.5	80.5
220	111.5	45.2	98	91.1	59	27	576	288	115
Size	L4	L5	L6	L8	L9	T1	T2	T4	T8
125	46	27.5	1.8	2	_	2.1	27	23.65	13
160	51	32.5	2	0.55	14.9	3.1	27	31.1	14
220	76	50	2	2	18	3.1	29.5	47.5	16

Data sheet



GK – Standard slide

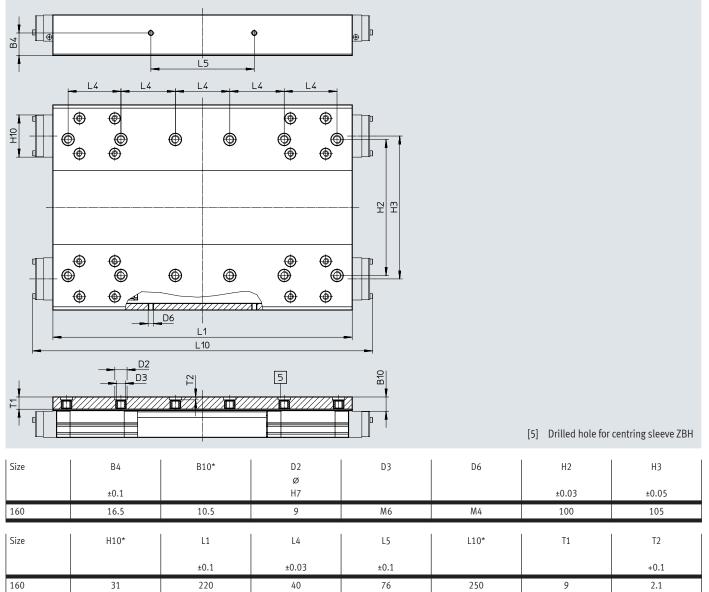




Data sheet

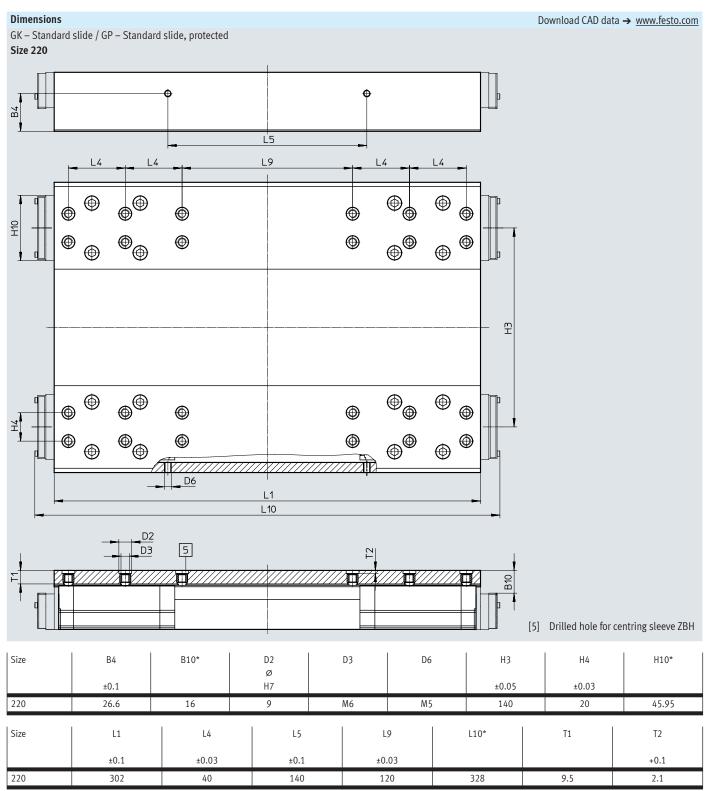
Dimensions

GK – Standard slide / GP – Standard slide, protected Size 160



* Protected version

Download CAD data → <u>www.festo.com</u>



* Protected version

Data sheet

Dimensions

GK-C – Standard slide with lubrication adapter Size 125

Download CAD data → <u>www.festo.com</u>

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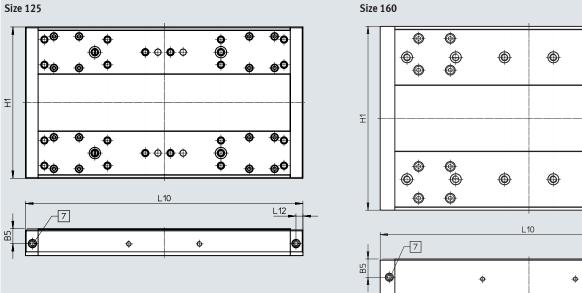
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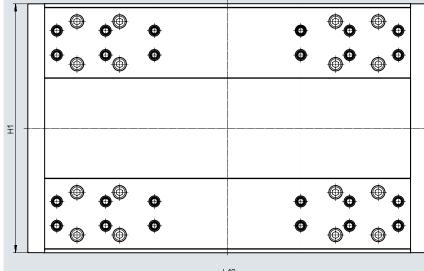
L12

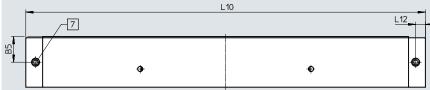
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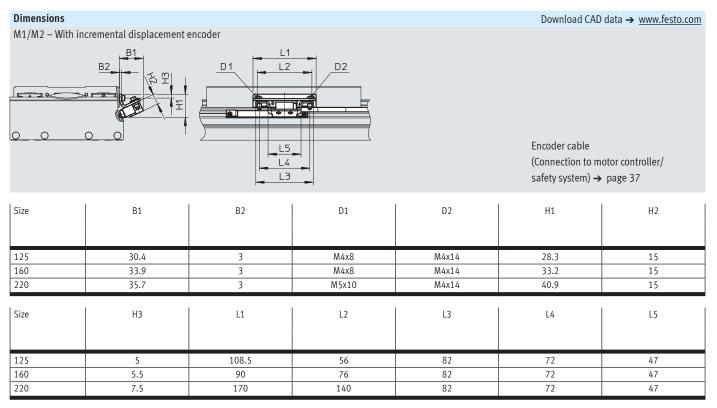
Size 220



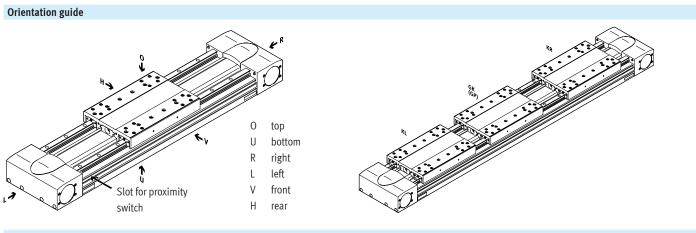


[7] Lubricating hole for lubrication adapter M6 threaded connection, 7 mm deep

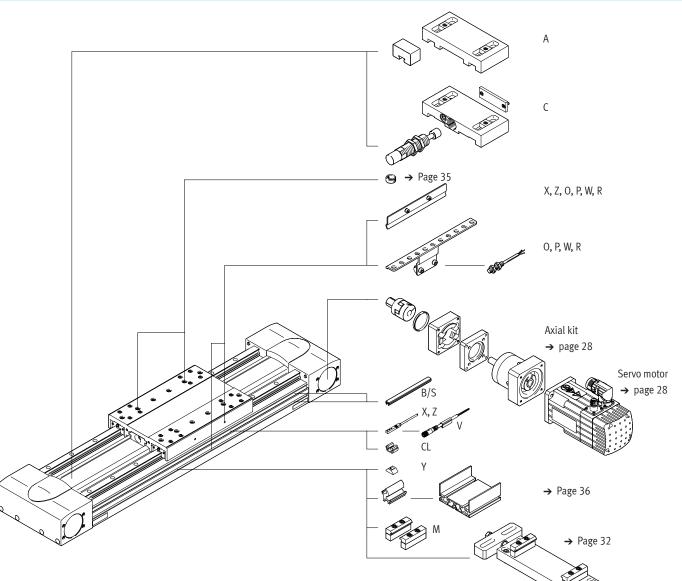
Size	В5	H1	L10	L12
125	11.8	120	220	5.5
160	15	150.7	244	7.5
220	21	204	327.6	8



Ordering data – Modular product system







Ordering data – Modular product system

Ordering table							
Size		125	160	220	Conditions	Code	Enter code
Module no.		556823	556824	556825			
Design		Linear axis				EGC	EGC
Guide	-	Heavy-duty guide				-HD	-HD
Size		125	160	220			
Stroke length	[mm]	50 3000	50 5000	50 4750	[1]		
Function		Toothed belt	I			-TB	-TB
Stroke reserve	[mm]	0 999 (0 = no s	troke reserve)		[1]	H	
Slide		Standard slide				-GK	
		-	Standard slide, pr	rotected		-GP	
Additional slide	Left	Additional slide, s	tandard, left		[2]	-KL	
	Right	Additional slide, s	tandard, right		[2]	-KR	
Material of toothed belt		Chloroprene rubb	er				
		Coated PU			-PU2		
Lubrication function		Without					
		Lubrication adapt	er	[5]	-C		
Measurement system	Measurement system		Without				
		With displacemen	t encoder, incremental,	2.5 µm		-M1	
		With displacemen		-M2			
Displacement encoder attachment		Without					
position		Rear		[6]	-В		
		Front		[6]	-F		
Accessories		Accessories enclos	sed separately		ZUB-	ZUB-	
Profile mounting		1 50			M		
Slot cover	Mounting slot	1 50 (1 = 2 unit	[4]	В			
	Sensor slot	1 50 (1 = 2 unit		S			
Slot nut for mounting slot		1 99	[4]	Y			
Proximity switch (SIES), inductive,	N/O contact, 7.5 m cable	16				X	
slot type 8, PNP, including switch lug		1 6				Z	
Emergency buffer with retaining brack	ket	1 2	[3]	A			
Shock absorber with retaining bracke	t	1 2			[3]	C	
Proximity sensor (SIEN), inductive,	N/O contact, 2.5 m cable	199				0	
M8, PNP, including switch lug with sensor bracket N/C contact, 2.5 m cable N/O contact, M8 plug		1 99				P	
		199				W	
N/C contact, M8 plug		1 99		R			
Connecting cable, M8, 3-wire, 2.5 m		199				V	
Cable clip		10, 20, 30, 40, 50, 60, 70, 80, 90				CL	
Operating instructions			tions in PDF format are a	o be included (already available wailable free of charge on the	2)	-DN	

[1] -... The sum of nominal stroke and 2x stroke reserve

must not exceed the maximum stroke length.

[4] B, Y [5] C

B, Y Included in the scope of delivery with size 160 for both slot sizes (\rightarrow page 35).

C Cannot be combined with GP, ...C, O, P, W, R, V

[2] KL, KR If the protected slide variant (GP) is selected, the additional slide (KL, KR) is also protected.

If the slide with lubrication adapter (GK-C) is selected,

then the additional slide (KL, KR) is also supplied with lubrication adapter

[3] ... A, ... C Cannot be combined with slide GP

[6] B, F Mandatory in combination with (measurement system) M1, M2 Only in combination with (measurement system) M1, M2

- 🌡 - Note

Depending on the combination of motor and drive, it may not be possible to reach the maximum feed force of the drive.

Permissible axis/motor combinations with axial kit

Permissible axis/motor combinations with	th axial kit		Data sheets → Internet: eamm-a
Motor/gear unit ¹⁾	Axial kit		
	asa	• Kits for third-p	oarty motors → Internet: eamm-a
Туре	Part no.	Туре	
EGC-HD-125			
With servo motor and gear unit			
EMMT-AS-60, EMME-AS-60	1456612	EAMM-A-M43-60H	
EMGA-60-P-GEAS-60			
With stepper motor and gear unit			
EMMS-ST-57	1190076	EAMM-A-M43-60G	
EMGA-60-P-GSST-57			
With integrated drive and gear unit	·		
EMCA-EC-67	1456612	EAMM-A-M43-60H	
EMGC-60			

1) The input torque must not exceed the max. permissible transferable torque of the axial kit.

Permissible axis/motor combinations with a	ixial kit		Data sheets → Internet: eamm-a
Motor/gear unit ¹⁾	Axial kit		
	ase and the second s	· Kits I	for third-party motors → Internet: eamm-a
Туре	Part no.	Туре	
EGC-HD-160			
With servo motor and gear unit			
EMMT-AS-60, EMME-AS-60	1456614	EAMM-A-M48-60H	
EMGA-60-P-GEAS-60			
EMMT-AS-80, EMME-AS-80	1190421	EAMM-A-M48-80G	
EMGA-80-P-GEAS-80			
EMMT-AS-100, EMME-AS-100	1190421	EAMM-A-M48-80G	
EMGA-80-P-GSAS-100			
With stepper motor and gear unit		i	
EMMS-ST-87	1190421	EAMM-A-M48-80G	
EMGA-80-P-GSST-87			
With integrated drive and gear unit		[
EMCA-EC-67	1456614	EAMM-A-M48-60H	
EMGC-60			
EGC-HD-220			
With servo motor and gear unit		-	
EMMT-AS-100	1190774	EAMM-A-M80-120G	
EMGA-120-P-GSAS-100			
EMMS-AS-140	1190774	EAMM-A-M80-120G	
EMGA-120-P-GSAS-140			

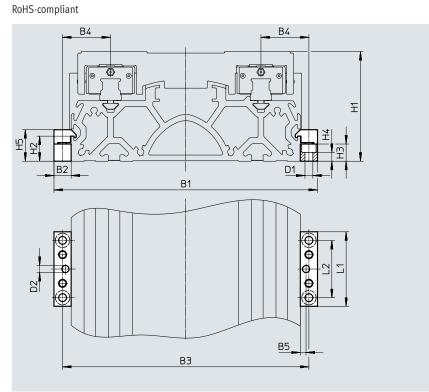
1) The input torque must not exceed the max. permissible transferable torque of the axial kit.

Axial kit	Comprising:		
	Motor flange	Coupling	Centring ring
Contraction of the second seco		OF BEEF	0
Part no.	Part no.	Part no.	Part no.
Туре	Туре	Туре	Туре
GC-HD-125			
1190076	1597579	558001	575962
EAMM-A-M4360G	EAMF-A-43D-60G/H	EAMD-32-32-11-16X20	EAML-43-4-43
1456612	1597579	1377840	575962
EAMM-A-M43-60H	EAMF-A-43D-60G/H	EAMD-32-32-14-16X20	EAML-43-4-43
GC-HD-160			
1456614	1460111	3420022	558031
EAMM-A-M48-60H	EAMF-A-48C-60G/H	EAMD-42-40-14-16X25-U	EAML-48-4-48
1190421	1190375	1781043	558031
EAMM-A-M48-80G	EAMF-A-48C-80G	EAMD-42-40-20-16X25-U	EAML-48-4-48
GC-HD-220			
1190774	1190702	1781045	1209006
EAMM-A-M80-120G	EAMF-A-80A-120G	EAMD-56-46-25-23X27-U	EAML-80-6-80

Profile mounting MUE (order code M)

Material: Anodised aluminium



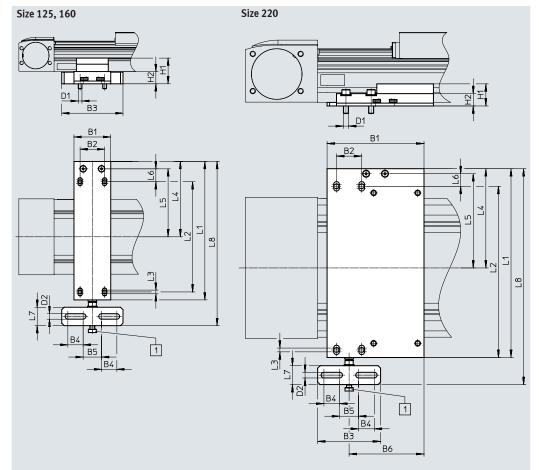


Dimensions and o	ordering data									
For size	B1	B2	B3	B4	B5		D1	D2	H1	H2
							ø	Ø		
								H7		
125	146	12	134	27	4		5.5	5	64	17.5
160	184	12	172	33.5	4		5.5	5	76.5	17.5
220	258	19	239	49.5	4		9	5	111.5	16
For size	H3	H4	H5	L1		L2	Weight	Part no	. Type	
							[g]			
125	12	6.2	22	52		40	80	55804	3 MUE-70/8	0
160	12	6.2	22	52		40	80	55804	3 MUE-70/8	0
220	14	5.5	29.5	90		40	290	55804	4 MUE-120/	185

Accessories

Adjusting kit EADC-E16

Material: Wrought aluminium alloy RoHS-compliant

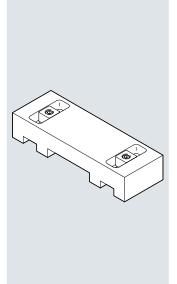


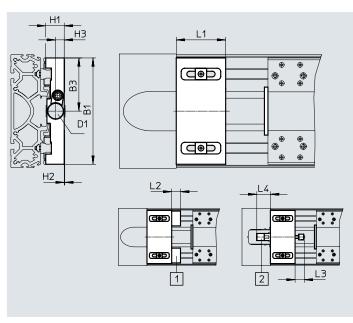
[1] M8 screw

Dimensions and	ordering data											
For size	B1	B2	B3	B4	B5	B6	D1	D2	H1	H2	L1	L2
125	60	40	100	25	30	-	M6	9	42	20	226	180
160	60	40	100	25	30	-	M6	9	44	22	266	220
220	154	40	100	25	30	119	M8	9	35.1	19.6	300	260
For size	L3	L4		L5	L6	L7	L8	Weigh [g]	i I	Part no.	Туре	
For size	L3 6	L4		L5	L6 21	L7 30	L8 308	[g]		Part no. 8047580	Туре ЕАDC-E16-125	-E14
-								[g] 974				

Shock absorber retainer, retaining bracket EAYH

Emergency buffer NPE → page 35 Shock absorber YSRW → page 35 (order code A or C)





Cannot be used in combination with

the variants GP or C.

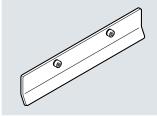
[1] Emergency buffer NPE

[2] Shock absorber YSRW

Dimensions and ord	ering data												
For size	B1	B3	D1	H1	H2	H3	L1	L2	L3	L4	Weight	Part no.	Туре
										min.	[g]		
Shock absorber retain	iner												
125	120	60	M16x1	19.8	0.4	9.7	50	-	20	36	286	1653251	EAYH-L2-125
160	150.7	75.3	M22x1.5	26.2	0.8	12.3	70	-	26	38.5	622	1653250	EAYH-L2-160
220	204	102	M26x1.5	38.7	0.1	15	70	-	34	63.5	1218	1653253	EAYH-L2-220
Retaining bracket fo	r emergeno	y buffer											
125	120	-	-	19.8	0.4	-	50	17	-	-	260	1662803	EAYH-L2-125-N
160	150.7	-	-	26.2	0.8	-	70	25	-	-	617	1669259	EAYH-L2-160-N
220	204	-	-	38.7	0.1	-	70	30	-	-	1195	1669260	EAYH-L2-220-N

Switch lug SF-EGC-HD-1

For sensing via proximity switch SIES-8M (order code X or Z)



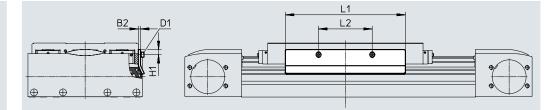


Material:

Anodised aluminium

RoHS-compliant

Galvanised steel RoHS-compliant



Dimensions and ordering data

For size	B2	D1	H1	L1	L2	Weight [g]	Part no.	Туре
125	2	M4x8	7.8	150	56	70	570027	SF-EGC-HD-1-125
160	3	M4x8	7.3	170	76	160	1645872	SF-EGC-HD-1-160
220	3	M5x10	11.5	250	140	310	1645866	SF-EGC-HD-1-220

Accessories

Switch lug SF-EGC-HD-2

For sensing via proximity switch SIEN-M8B (order code O, P, W or R) or SIES-8M (order code X or Z)

Material:

Galvanised steel RoHS-compliant

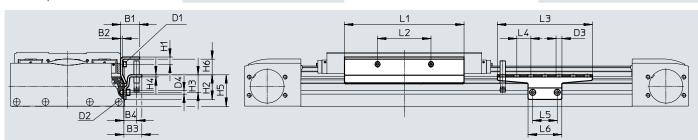


Sensor bracket HWS-EGC

For proximity switch SIEN-M8B (order code O, P, W or R)

Material: Galvanised steel RoHS-compliant





Dimensions and	ordering data									
For size	B1	B2	B3	B4	D1	D2	D3	D4	H1	H2
							Ø	Ø		
125	24	2	25.5	18	M4x8	M5x8	8.4	5.2	9	35
160	27	3	25.5	18	M4x8	M5x8	8.4	5.2	10.3	35
220	31	3	25.5	18	M5x10	M5x14	8.4	5.2	11.5	65
220	51	,							1	
For size	H3	H4	H5	H6	L1	L2	L3	L4	L5	L6
					L1 150	L2 56	L3 135	L4 20	L5 35	L6 48
For size	H3	H4	H5	H6						

For size	Weight [g]	Part no.	Туре	For size	Weight [g]	Part no.	Туре
	Switch lug				Sensor bracket		
125	122	570030	SF-EGC-HD-2-125	125	110	558057	HWS-EGC-M5
160	261	1645865	SF-EGC-HD-2-160	160	110	558057	HWS-EGC-M5
220	430	1645868	SF-EGC-HD-2-220	220	217	570365	HWS-EGC-M8-B
		-					

Accessories

Ordering data	le i				l -	L DU 1
	For size	Description	Order code	Part no.	Туре	PU ¹
mergency buffer NPE						
	125	Use in combination with retaining	A	1662475	NPE-125	1
	160	bracket EAYH		1672593	NPE-160	
	220			1672598	NPE-220	
Shock absorber YSRW					Data shee	ets → Internet: y
	125	Use in combination with shock	С	191196	YSRW-12-20	1
	160	absorber retainer EAYH		191197	YSRW-16-26	
5 All	220			191198	YSRW-20-34	
Slot nut NST						
<u>í</u>	125, 160 ²⁾	For mounting slot	Y	150914	NST-5-M5	1
				8047843	NST-5-M5-10	10
\checkmark				8047878	NST-5-M5-50	50
	160 ³⁾ , 220	For mounting slot	Y	150915	NST-8-M6	1
				8047868	NST-8-M6-10	10
				8047869	NST-8-M6-50	50
Centring pin/sleeve ZBS/ZBH						
	125	For slide	-	150928	ZBS-5	10
9	125, 160, 220			8137184	ZBH-9-B	
Slot cover ABP						
	125, 160 ²⁾	For mounting slot	В	151681	ABP-5	2
	160 ³⁾ , 220	Each 0.5 m		151682	ABP-8	
Slot cover ABP-S			-			I
	125, 160, 220	For sensor slot Each 0.5 m	S	563360	ABP-5-S1	2
Clip SMBK			Ĩ			- -
	125, 160, 220	For sensor slot, for mounting the proximity switch cables	CL	534254	SMBK-8	10

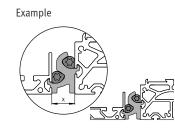
1) Packaging unit

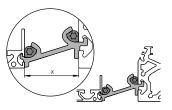
For mounting slot at the side
 For mounting slot underneath

Mounting options between axis and support profile

Depending on the adapter kit, the spacing between the axis and the support profile is: x = 20 mm or 50 mm

The support profile must be mounted using at least 2 adapter kits. For longer strokes, an adapter kit must be used every 500 mm.





Ordering data					
	For size	Description	Part no.	Туре	PU ¹⁾
Adapter kit DHAM					
	160	 For mounting the support profile on the axis Spacing between axis and profile is 20 mm 	562241	DHAM-ME-N1-CL	1
	220		562242	DHAM-ME-N2-CL	
	125, 160	 For mounting the support profile on the axis Spacing between axis and profile is 50 mm 	574560	DHAM-ME-N1-50-CL	
	220		574561	DHAM-ME-N2-50-CL	
Support profile HM	IA				
N	70 120	For guiding an energy chain	539379	HMIA-E07-	1

1) Packaging unit

Ordering data - Provimity switches for T-slot inductive

Ordering data –	Ordering data – Proximity switches for T-slot, inductive Data sheets → Internet: sies										
	Type of mounting	Electrical connection	Switching	Cable length	Order code	Part no.	Туре				
			output	[m]							
N/O contact											
	Inserted in the slot from	Cable, 3-wire	PNP	7.5	Х	551386	SIES-8M-PS-24V-K-7.5-OE				
E-BA	above, flush with the	Plug M8x1, 3-pin		0.3	-	551387	SIES-8M-PS-24V-K-0.3-M8D				
alille	cylinder profile	Cable, 3-wire	NPN	7.5	-	551396	SIES-8M-NS-24V-K-7.5-OE				
		Plug M8x1, 3-pin		0.3	-	551397	SIES-8M-NS-24V-K-0.3-M8D				
N/C contact											
	Inserted in the slot from	Cable, 3-wire	PNP	7.5	Z	551391	SIES-8M-PO-24V-K-7.5-0E				
ET BI	above, flush with the	Plug M8x1, 3-pin		0.3	-	551392	SIES-8M-PO-24V-K-0.3-M8D				
ELLER DULLE	cylinder profile	Cable, 3-wire	NPN	7.5	-	551401	SIES-8M-NO-24V-K-7.5-OE				
		Plug M8x1, 3-pin		0.3	-	551402	SIES-8M-NO-24V-K-0.3-M8D				

Accessories

Ordering data – Proximity switch M8 (round design), inductive¹⁾

Ordering data –	Ordering data – Proximity switch M8 (round design), inductive ¹⁾ Data sheets → Internet: si											
	Electrical connection	LED	Switching output	Cable length [m]	Order code	Part no.	Туре					
N/O contact												
	Cable, 3-wire		PNP	2.5	0	150386	SIEN-M8B-PS-K-L					
Sale and the second sec		•	NPN	2.5	-	150384	SIEN-M8B-NS-K-L					
	Plug M8x1, 3-pin		PNP	-	W	150387	SIEN-M8B-PS-S-L					
Jan Dana		•	NPN	-	-	150385	SIEN-M8B-NS-S-L					
N/C contact												
	Cable, 3-wire		PNP	2.5	Р	150390	SIEN-M8B-PO-K-L					
Sale and the second sec		•	NPN	2.5	-	150388	SIEN-M8B-NO-K-L					
	Plug M8x1, 3-pin		PNP	-	R	150391	SIEN-M8B-PO-S-L					
Salar and the second se		•	NPN	-	-	150389	SIEN-M8B-NO-S-L					

1) The proximity switches M8 (round design), inductive, cannot be combined with the central lubrication variant -C.

Ordering data – Connecting cables

Ordering data -	- Connecting cables				Data sheets → Internet: nebu
	Electrical connection, left	Electrical connection, right	Cable length [m]	Part no.	Туре
	Straight socket, M8x1, 3-pin	Cable, open end, 3-wire	2.5	159420	SIM-M8-3GD-2.5-PU
OF LINE			2.5	541333	NEBU-M8G3-K-2.5-LE3
			5	541334	NEBU-M8G3-K-5-LE3
	Angled socket, M8x1, 3-pin	Cable, open end, 3-wire	2.5	541338	NEBU-M8W3-K-2.5-LE3
Contraction of the second seco			5	541341	NEBU-M8W3-K-5-LE3

Ordering data – Encoder cables for displacement encoder system, EGCM1/-M2					Data sheets → Internet: nebm	
	Electrical connection, left	Electrical connection, right	Cable length	Part no.	Туре	
			[m]			
S.B.D.	Displacement encoder EGCM1/-M2	Motor controllers CMMP-AS and	5.0	1599105	NEBM-M12G8-E-5-S1G9-V3	
		CMMT-AS	10	1599106	NEBM-M12G8-E-10-S1G9-V3	
			15	1599107	NEBM-M12G8-E-15-S1G9-V3	
			X ¹⁾	1599108	NEBM-M12G8-ES1G9-V3	

1) Max. cable length 25 m.

Ordering data –	Adapter					
	Description	Part no.	Туре			
St and	Required in combination with the servo drive CMMT-AS as adapter between encoder cable NEBM-M12G8V3 and interface X3 (position encoder 2)	8106112	NEFM-S1G9-K-0.5-R3G8			
- Ger						

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