Air Preparation Units, D Series – Overview Service Units FRC, Filter Regulators LFR, Pressure Regulators LR

FESTO

Service Units FRC												
	Flow Rate	Pneuma	atic Conn	ection				Operating	Filtration	Lead Time ¹⁾		→ Page
								Pressure	Grade	Same Day/Next Day	3 Days	
200	Inch Series											
W x	[scfm]	½ NPT	1/4 NPT	3/8 NPT	½ NPT	3/4 NPT	1 NPT	[psi]	[µm]			
-	25 46			-	-	-	-	7 103,	40	-	-	187
200	71 99	_	-		-	-	-	7 176		-	-	
	293 307	_	_	_	-					-		
1 10	Metric Series											
1 114	[l/min]	G1/8	G1/4	G3/8	G½	G3/4	G1	[bar]	[µm]			
190	700 1,300	-		-	-	-	-	0.5 7,	40	-	-	211
Y	2,000 2,800	-	-		-	-	-	0.5 12		_	-	
	8,300 8,700	-	-	-	-					_	-	

	Flow Rate	Pneum	atic Conn	ection					Operating Pressure	Filtration Grade	Lead Time ¹⁾ Same Day/Next Day	3 Days	→ Page
1000	Inch Series												
- 10	[scfm]	-	1/8 NPT	½ NPT	3/8 NPT	½ NPT	3/4 NPT	1 NPT	[psi]	[µm]			
-	23 53	-			-	-	-	-	7 103,	5, 40	-		189
Detroited (a)	85 138	-	-	-			-	-	7 176		-	•	Ī
	268 388	-	-	-	_	-					-		1
1 1	Metric Series												
1.0	[l/min]	M5	G1/8	G1/4	G3/8	G½	G3/4	G1	[bar]	[µm]			
	110 410			-	-	-	-	-	0.5 7	5	•	-	213
4	650 1,500	-			-	-	-	-	0.5 7,	5, 40	-	•	Ī
	2,400 3,900	-	-	-				-	0.5 12		_	•	
	7,600 11,000	-	-	-	-				1		_	-	1

Pressure Regulators LR												
	Flow Rate	Pneuma	atic Conn	ection					Operating Pressure	Lead Time ¹⁾		→ Page
										Same Day/Next Day	3 Days	
1000	Inch Series											
	[scfm]	-	½ NPT	1/4 NPT	3/8 NPT	½ NPT	3/4 NPT	1 NPT	[psi]			
-	28 56	-	-		-	-	-	-	7 103,	-	-	192
100 A	113 141	_	_	_			_	-	7 176	-	_	
- COMM ()	388 441	_	_	_	_	-				-	_	
In the second second	Metric Series											
	[l/min]	M5	G½	G1/4	G3/8	G½	G3/4	G1	[bar]			
	120 230			-	-	-	-	-	0.5 7	-	_	216
	800 1,600	-			-	-	-	-	0.5 7,	-		
	3,200 4,000	-	-	-			-	-	0.5 12	-	-	
	11,000 12,500	-	_	-	-					-		

¹⁾ Same day lead time when product is purchased with port blocks, seals, and screws as separate items. 3 day lead time when product is purchased with port blocks mounted. The lead time, from order placement until the item will ship, is approximate only. Actual shipping date to be confirmed upon order placement.

Air Preparation Units, D Series – Overview Pressure Regulators LRB, Standard Filters LF, Fine and Micro Filters LFMB/LFMA

	Flow Rate	Pneum	atic Conn	ection					, ,	Lead Time ¹⁾ Same Day/Next Day	3 Days	→ Page
12000	Metric Series											
Total Control	[l/min]	M5	G½	G1/4	G3/8	G½	G3/4	G1	[bar]			
	1,600 1,800	-	-	-	-	-	-	-	0.5 7, 0.5 12	-	•	218
10	3,200 3,800	-	_	-	-	-	-	-		-	•	

	Flow Rate	Pneum	atic Conn	ection					Operating	Filtration	Lead Time ¹⁾		→ Page
									Pressure	Grade	Same Day/Next Day	3 Days	
-0.9	Inch Series												
-	[scfm]	-	1/8 NPT	1/4 NPT	3/8 NPT	½ NPT	3/4 NPT	1 NPT	[psi]	[µm]			
	28 42	-			-	-	-	-	0 235	5,	-		194
	64 106	-	-	-			-	-		40	-	•	
	127 187	-	-	-	-	-					-	-	
	Metric Series												
J	[l/min]	M5	G1/8	G1/4	G3/8	G ¹ / ₂	G3/4	G1	[bar]	[µm]			
	170 290			-	-	-	-	-	0 16	5	•	-	220
	800 1,200	-			-	-	_	-		5,	-		
	1,800 3,000	-	-	-			-	-]	40	-	-	
	3,600 5,300	-	_	_	-	-			1		-		

	Flow Rate	Pneuma	atic Conn	ection				Operating	Filtration	Lead Time ¹⁾		→ Page
								Pressure	Grade	Same Day/Next Day	3 Days	
100	Inch Series											
50 -	[scfm]	½ NPT	½ NPT	3/8 NPT	½ NPT	3/4 NPT	1 NPT	[psi]	[µm]			
-	5 11			-	_	-	-	15 235	0.01,	-		196
	13 32	_	-			-	-		1	-		
1	32 44	_	_	-	_					_		
	Metric Series											
ı	[l/min]	G1/8	G1/4	G3/8	G ¹ / ₂	G3/4	G1	[bar]	[µm]			
900	130 300			_	-	-	-	1 16	0.01,	-		222
	380 900	-	_			-	-		1	-		
	900 1,250	_	_	_	_			1		-		

Same day lead time when product is purchased with port blocks, seals, and screws as separate items. 3 day lead time when product is purchased with port blocks mounted. The lead time, from order placement until the item will ship, is approximate only. Actual shipping date to be confirmed upon order placement.

Air Preparation Units, D Series — Overview Lubricators LOE, Manual On/Off Valves HE, Electric On/Off Valves HEE

FESTO

Lubricators LOE												
	Flow Rate	Pneuma	atic Conn	ection					Operating Pressure	Lead Time ¹⁾		→ Page
										Same Day/Next Day	3 Days	
0.	Inch Series											
	[scfm]	-	½ NPT	1/4 NPT	3/8 NPT	½ NPT	3/4 NPT	1 NPT	[psi]			
	46 81	-			-	-	-	-	0 235	-		198
	194 215	-	-	-			-	-		_		
0 P.0	297 318	-	-	-	-	-				-		
	Metric Series											
1	[l/min]	M5	G½	G1/4	G3/8	G½	G3/4	G1	[bar]			
	200 410			-	-	-	-	-	0 16	•	-	224
	1,300 2,300	-			-	-	-	-		-		
	5,500 6,100	-	-	-			-	-	1	_		
	8,400 9,000	-	-	-	-	-			1	_		

	Flow Rate	Pneuma	atic Conn	ection				Operating Pressure	Lead Time ¹⁾ Same Day/Next Day	3 Days	→ Page
	Inch Series								Junie Buy/Next Buy	Juys	
1000	[scfm]	½ NPT	1/4 NPT	3/8 NPT	1/2 NPT	3/4 NPT	1 NPT	[psi]			
200	35 53			-	_	-	-	0 235	-		200
	113 127	_	-			-	-		_		1
	212 229	_	-	-	-				_		Ī
	Metric Series										
	[l/min]	G1/8	G1/4	G3/8	G ¹ / ₂	G3/4	G1	[bar]			
	1,000 1,500			-	_	-	-	0 16	-	-	226
	3,200 3,600	-	-			-	-		_		Ī
	6,000 6,500	-	-	-	-			1	_		1

Electric On/Off Valves H	EE											
	Flow Rate	Pneuma	atic Conn	ection				Operating	Supply	Lead Time ¹⁾		→ Page
								Pressure	Voltage	Same Day/Next Day	3 Days	
	Inch Series											
-	[scfm]	½ NPT	1/4 NPT	3/8 NPT	½ NPT	3/4 NPT	1 NPT	[psi]				
	35 53			_	-	-	-	37 235	24 V DC,	-		202
	113 127	_	-	-		-	-		110 V AC	-		
	212 229	_	-	_	-					-		
	Metric Series											
100000	[l/min]	G½8	G1/4	G3/8	G½	G3/4	G1	[bar]				
	1,000 1,500			-	ı	ı	-	2.5 16	24 V DC,	_		228
	3,200 3,600	-	-			-	-]	110 V AC	_		
	6,000 6,500	-	-	-	-					-		

¹⁾ Same day lead time when product is purchased with port blocks, seals, and screws as separate items. 3 day lead time when product is purchased with port blocks mounted. The lead time, from order placement until the item will ship, is approximate only. Actual shipping date to be confirmed upon order placement.

Air Preparation Units, D Series – Overview Soft-start Valves HEL, Distributor Blocks FRM/FRZ, Pressure Gauges MA

Soft-start Valves HEL											
	Flow Rate	Pneuma	atic Conn	ection				Operating Pressure	Lead Time ¹⁾		→ Page
									Same Day/Next Day	3 Days	
-	Inch Series										
•	[scfm]	½ NPT	1/4 NPT	3/8 NPT	½ NPT	3/4 NPT	1 NPT	[psi]			
The state of the s	35 53			-	-	-	-	44 235	_		204
- C	113 127	_	-			-	-		-		
	212 229	_	_	_	_				-		
	Metric Series										
	[l/min]	G1/8	G1/4	G3/8	G ¹ / ₂	G3/4	G1	[bar]			
	1,000 1,500			-	-	-	-	3 16	_	-	230
	3,200 3,600	_	-			-	-		-		
	6,000 6,500	-	_	_	-				-		

	Flow Rate	Pneuma	atic Conn	ection				Operating Pressure	Lead Time ¹⁾ Same Day/Next Day	3 Days	→ Page
-	Inch Series										
	[scfm]	1/8 NPT	½ NPT	3/8 NPT	½ NPT	3/4 NPT	1 NPT	[psi]			
	7.5 20.5		-	-	-	-	-	0 235	-		206
0 350	46 117			-	-	-	-		-		Ī
	194 290	-	-			-	-		-	-	1
	473 706	-	_	-	_	-			-	-	1
	Metric Series										
	[l/min]	G½8	G1/4	G3/8	G½	G3/4	G1	[bar]			
	210 580		_	-	-	-	-	0 16	-		232
	1,300 3,300			-	-	-	-	1	-		1
	5,500 8,200	-	-			-	-	1	-		1
	13,400 20,000	-	-	_	-				-		1

	Pneum	atic Conr	ection	Housing Ø	Operating Pressure / In	dicating Range	Lead Time		→ Page
	M5	G½	G1/4	[mm]	[psi]	[bar]	Same Day/Next Day	3 Days	
	Metric	and Inch	Series						
		-	-	27	0 160	0 10	-	_	208
	-		-	40	0 145	0 10	•	_	1
100	-		-	40	0 240	0 16	-	-]
- A Control	-	-		50	0 145	0 10	-	-]
	-	-		50	0 240	0 16	•	-	1

¹⁾ Same day lead time when product is purchased with port blocks, seals, and screws as separate items. 3 day lead time when product is purchased with port blocks mounted. The lead time, from order placement until the item will ship, is approximate only. Actual shipping date to be confirmed upon order placement.

Air Preparation Units - Inch and Metric Series

FESTO

Overview



- Sturdy and versatile metal series
- 4 sizes: Micro (Metric Series only), Mini, Midi and Maxi
- 13 connection sizes: Inch Series: 1/8NPT, 1/4NPT, 3/8NPT, 1/2NPT, 3/4NPT, 1NPT Metric Series: M5, G1/8, G1/4, G3/8, G1/2, G3/4, G1
- 2 pressure ranges: 7 ... 103 psi / 0.5 ... 7 bar or 7 ... 176 psi / 0.5 ... 12 bar
- Flow rates up to 307 scfm / 8.700 l/min
- Broad range of functions: Individual devices or pre-assembled and tested combinations

Detailed product information → www.festo.com/catalog/<type>

→ 224

Features

- High-quality and sturdy product
- Metal bowl guard standard
- Wide range of functions in four sizes
- · Wealth of options ensures the right solution for every task
- Compressed air qualities to DIN ISO 8573-1:2010

Metric Series

- Lubricators LOE

· Reduced maintenance overheads, long service life and easy servicing save time and money

Contents

Inch Series

- Lubricators LOE

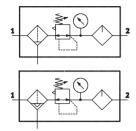
- Service Units FRC **→** 187 - Filter Regulators LFR **→** 189 - Pressure Regulators LR **→** 192 - Pressure Regulators LRB - Standard Filters LF **→** 194 - Fine and Micro Filters **→** 196 LFMB/LFMA

→ 198

- Manual On/Off Valves HE **→** 200 Electric On/Off Valves HEE **→** 202 Soft-start Valves HEL **→** 204 - Distributor Blocks FRM - Pressure Gauges MA
- **→** 206 **→** 208 - Accessories **→** 209
- Service Units FRC **→** 211 - Filter Regulators LFR **→** 213 - Pressure Regulators LR **→** 216 - Pressure Regulators LRB **→** 218 - Standard Filters LF **→** 220 - Fine and Micro Filters **→** 222 LFMB/LFMA
- Manual On/Off Valves HE **→** 226 Electric On/Off Valves HEE **→** 228 Soft-start Valves HEL **→** 230 - Distributor Blocks FRM **→** 232 - Pressure Gauges MA **→** 208 - Accessories **→** 235

Service Units FRC – Inch Series

Technical Data



Materials Housing: Die-cast zinc Bowl: Polycarbonate Seals: Nitrile rubber Free of copper and PTFE



The following oils are recommended for Festo components:

Viscosity range to ISO 3448, ISO class VG 32

32 mm²/s (= cSt) at 104 °F

• Festo special oil OFSW-32

- ARAL Vitam GF 32
- BP Energol HLP 32
- Esso Nuto H 32
- Mobil DTE 24
- Shell Tellus Oil DO 32

Technical Data		Dowr	nload CAD data → www.	festo.com/us/engineering				
Size		Mini		Midi		Maxi		
Pneumatic connection		½NPT	1/4NPT	3/8NPT	½NPT	3/4NPT	1 NPT	
Design		Filter regulator					•	
		Proportional standa	rd mist lubricator					
Type of mounting		Via accessories						
		In-line installation						
Mounting position		Vertical ±5°						
Grade of filtration	[µm]	40 (air purity class a	at the output: com	pressed air in accorda	nce with ISO 8573-1:2	010 [7:8:-])		
Pressure regulation range	[psi]	7.5 103						
		7.5 176						
Pressure indication		With pressure gauge	è					
Length	[in]	3.0		3.7		4.2		
Width	[in]	3.1 (4.1) ¹⁾		4.3 (5.5) ¹⁾		5.1 (6.4) ¹⁾	5.2 (7.2) ¹⁾	
Height	[in]	8.3		10.6		10.7		

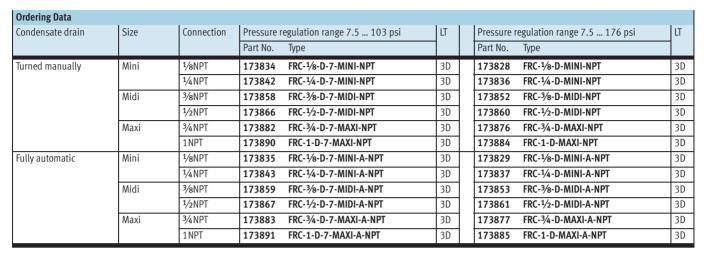
¹⁾ Value in brackets with connecting plates.

Standard Nominal Flow Rate ¹⁾ qnN [scfm]										
Size		Mini		Midi		Maxi				
Pneumatic connection		½NPT	1/4NPT	3/8NPT 1/2NPT		3/4NPT	1NPT			
Pressure regulation range	7.5 103	psi								
Grade of filtration	40 μm	28	46	71	99	300	307			
Pressure regulation range 7.5 176 psi										
Grade of filtration	40 µm	25	35	71	92	293	300			

¹⁾ Measured at p1 = 147 psi, p2 = 88 psi and Δ p = 15 psi. A minimum flow rate of 4 scfm is required for flawless functioning.

Operating Conditions										
Condensate drain		Manual rotary	Fully automatic							
Operating medium		Compressed air in accordance with ISO 8573-1:2010 [-:9:-] Compressed air in accordance with ISO 8573-1:2010								
		nert gases								
Note on operating/pilot med	ium	Operation with lubricated medium possible (in which case lubricate	ed operation will always be required)							
Supply pressure	[psi]	15 235	29 176							
Ambient temperature	[°F]	14 140								

4

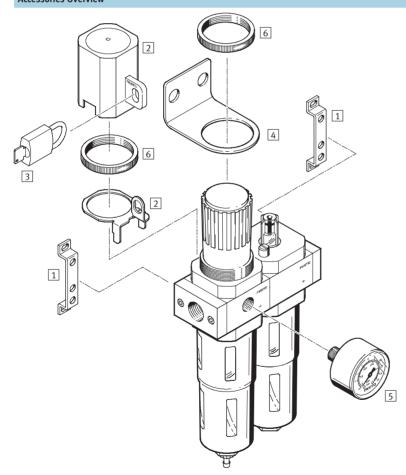


LT = Lead time

1D typically ships same day/next day

3D typically ships within 3 days

Accessories Overview

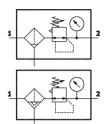


Mounting attachments and accessories	→ Page/Internet
Mounting bracket HFOE	209
2 Regulator lock LRVS	209
3 Padlock LRVS-D	-

Mou	nting attachments and accessories	→ Page/Internet
4	Mounting bracket HR-D	209
5	Pressure gauge MA (included in scope of delivery)	208
6	Knurled nut HMR (included in scope of delivery)	-

Filter Regulators LFR - Inch Series

Technical Data



Materials Housing: Die-cast zinc Bowl: Polycarbonate Seals: Nitrile rubber Free of copper and PTFE



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Technical Data Download CAD data → www.festo.com/us/eng							.com/us/engineering			
Size	Mini Midi Maxi									
Pneumatic connection	connection 1/8NPT 1/4NPT 3/8NPT 1/2NPT 3/4NPT 1NPT						1NPT			
Design		Filter regulator with p	ressure gauge	•	•		•			
		Filter regulator withou	it pressure gauge							
Type of mounting		Via accessories								
		In-line installation	n-line installation							
		Front panel mounting								
Mounting position		Vertical ±5°								
Grade of filtration	[µm]	5 or 40								
Pressure regulation range	[psi]	7.5 103								
		7.5 176								
Pressure indication		Via pressure gauge								
Length	[in]	3.0		3.7		4.2				
Width	[in]	1.6 (2.5) ¹⁾		2.2 (3.3) ¹⁾		2.6 (3.8) ¹⁾	2.6 (4.6) ¹⁾			
Height	[in]	8.3		10.6		10.7				

1) Value in brackets with connecting plates.

Standard Nominal Flow Rate ¹⁾ qnN [scfm]										
Size		Mini	Mini			Maxi				
Pneumatic connection		1/8NPT	1/4NPT	3/8NPT 1/2NPT 3		3/4NPT	1NPT			
Pressure regulation range 7.5 103 psi										
	40 µm	32	53	113	138	353	388			
Pressure regulation range 7	.5 176	psi								
Grade of filtration	of filtration 5 µm 23 42 85 92		268	282						
	40 µm	26	49	109	120	342	353			

1) Measured at p1 = 147 psi, p2 = 88 psi and Δp = 15 psi.

Operating Conditions									
Condensate drain		Manual rotary	Fully automatic						
Operating medium		ompressed air in accordance with ISO 8573-1:2010 [-:-:-]							
Supply pressure	[psi]	15 235	29 176						
Ambient temperature	[°F]	14 140							

Ordering Data - Filtra	tion Grade 40µr	m					
Condensate drain	ondensate drain Size C		ction Pressure regulation range 7.5 103 psi			Pressure regulation range 7.5 176 psi	LT
			Part No. Type			Part No. Type	
Directly actuated diap	hragm regulator						
Turned manually	Mini	½NPT	173762 LFR-1/8-D-7-MINI-NPT	3D		173756 LFR-1/8-D-MINI-NPT	3D
		½NPT	173770 LFR-1/4-D-7-MINI-NPT	3D	lf	173764 LFR-1/4-D-MINI-NPT	3D
	Midi	3/8NPT	173786 LFR-3/8-D-7-MIDI-NPT	3D	lf	173780 LFR-3/8-D-MIDI-NPT	3D
		½NPT	173794 LFR-½-D-7-MIDI-NPT	3D	1 [173788 LFR-1/2-D-MIDI-NPT	3D
	Maxi	3/4NPT	173810 LFR-¾-D-7-MAXI-NPT	3D	1 [173804 LFR-3/4-D-MAXI-NPT	3D
		1NPT	173818 LFR-1-D-7-MAXI-NPT	3D	1 [173812 LFR-1-D-MAXI-NPT	3D
Fully automatic	Mini	½NPT	173763 LFR-1/8-D-7-MINI-A-NPT	3D		173757 LFR-1/8-D-MINI-A-NPT	3D
		1/4NPT	173771 LFR-1/4-D-7-MINI-A-NPT	3D	1 [173765 LFR-1/4-D-MINI-A-NPT	3D
	Midi	3/8NPT	173787 LFR-3/8-D-7-MIDI-A-NPT	3D	1 [173781 LFR-3/8-D-MIDI-A-NPT	3D
		½NPT	173795 LFR-½-D-7-MIDI-A-NPT	3D	lf	173789 LFR-1/2-D-MIDI-A-NPT	3D
	Maxi	3/4NPT	173811 LFR-3/4-D-7-MAXI-A-NPT	3D		173805 LFR-¾-D-MAXI-A-NPT	3D
		1NPT	173819 LFR-1-D-7-MAXI-A-NPT	3D		173813 LFR-1-D-MAXI-A-NPT	3D

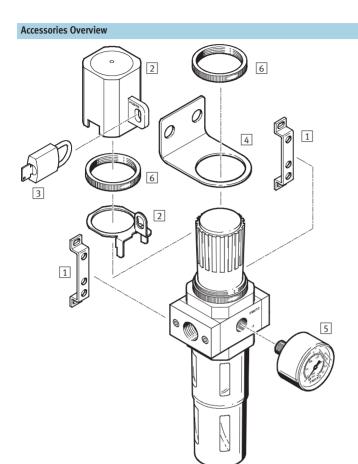
Ordering Data – Basic Units without Threaded Connecting Plates, Filtration Grade 5µm											
Condensate drain	ate drain Size Connection Pressure regulation range 7.5 103 psi Part No. Type		LT		Pressure regulation range 7.5 176 psi Part No. Type						
Basic Unit without pre	ssure gauge		Tare No. Type			Tate No. Type					
Turned manually	Mini	-	546454 LFR-D-5M-MINI	1D							
	Midi	-	546455 LFR-D-5M-MIDI	1D							
	Maxi	-	546461 LFR-D-5M-MAXI	1D							
Fully automatic	Mini	-	546462 LFR-D-5M-MINI-A	1D							
	Midi	-	546468 LFR-D-5M-MIDI-A	1D	1						
	Maxi	-	546469 LFR-D-5M-MAXI-A	1D							

Ordering Data - Basic	c Units without	Threaded Connect	ing Plates, Filtration Grade 40µm							
Condensate drain	in Size Connection Pressure regulation range 7.5 103 psi		LT		Pressure regulation range 7.5 176 psi	LT				
			Part No. Type			Part No. Type				
Basic Unit without pre	Basic Unit without pressure gauge									
Turned manually	Mini	-	546456 LFR-D-7-MINI	1D		546432 LFR-D-MINI	1D			
	Midi	-	546463 LFR-D-7-MIDI	1D		546425 LFR-D-MIDI	1D			
	Maxi	-	546470 LFR-D-7-MAXI	1D		546437 LFR-D-MAXI	1D			
Fully automatic	Mini	-	546457 LFR-D-7-MINI-A	1D		546433 LFR-D-MINI-A	1D			
	Midi	-	546464 LFR-D-7-MIDI-A	1D		546426 LFR-D-MIDI-A	1D			
	Maxi	-	546471 LFR-D-7-MAXI-A	1D		546438 LFR-D-MAXI-A	1D			
Basic Unit without pre	essure gauge, wi	th integrated retur	n flow function							
Turned manually	Maxi	-	546514 LFR-D-7-DI-MAXI	1D		546512 LFR-D-DI-MAXI	1D			
Fully automatic	Maxi	-	546518 LFR-D-7-DI-MAXI-A	1D		546515 LFR-D-DI-MAXI-A	1D			

LT = Lead time

1D typically ships same day/next day

3D typically ships within 3 days



Mou	nting attachments and accessories		→ Page/Internet
1	Mounting bracket HFOE	209	
2	Regulator lock LRVS		209
3	Padlock LRVS-D		lrvs-d
4	Mounting bracket HR-D		209
5	Pressure gauge MA		208
6	Knurled nut HMR		hmr
	(not included in the basic units' scope of delivery)		

Pressure Regulators LR – Inch Series

Technical Data



Materials Housing: Die-cast zinc/aluminum Seals: Nitrile rubber Free of copper and PTFE



FESTO

Technical Data					Downle	oad CAD data → www.f	esto.com/us/engineering			
Size		Mini	Mini			Maxi				
Pneumatic connection	Pneumatic connection		1/4NPT	3/8NPT	½NPT	3/4NPT	1NPT			
Design		Directly actuated	Directly actuated diaphragm regulator Pilot actuated piston regulator							
Type of mounting		Via accessories				•				
		In-line installati	In-line installation							
		Front panel mounting								
Mounting position		Any								
Max. hysteresis	[psi]	1.5				2.9				
Pressure regulation range	[psi]	7.5 103								
		7.5 176								
Pressure indication		Via pressure gau	ıge							
		G½ port		G1/4 port		G1/4 port	G½ port			
Length	[in]	3.0		3.7		4.2				
Width	[in]	1.6 (2.5) ¹⁾		2.2 (3.3)1)		2.6 (3.8) ¹⁾	2.6 (4.6) ¹⁾			
Height	[in]	3.8		5.3		4.9	•			

¹⁾ Value in brackets with connecting plates.

Standard Nominal Flow Rate ¹⁾ qnN [scfm]											
Size	Mini	Aini N			Maxi						
Pneumatic connection	½NPT	1/4NPT	3/8NPT	½NPT	3/4NPT	1NPT					
Pressure regulation range 7.5 103 psi	35	56	116	141	424	441					
Pressure regulation range 7.5 176 psi	28	53	113	124	388	406					

¹⁾ Measured at p1 = 147 psi, p2 = 88 psi and Δp = 15 psi.

Operating Conditions		
Operating medium		Compressed air in accordance with ISO 8573-1:2010 [7:4:4]
Note on operating/pilot medium		Operation with lubricated medium possible (in which case lubricated operation will always be required)
Supply pressure	[psi]	15 235
Ambient temperature	[°F]	14 140

Pressure Regulators LR – Inch Series Ordering Data, Accessories

Ordering Dat	ta				
Size	Connection	Pressure regulation range 7.5 103 psi	LT	Pressure regulation range 7.5 176 psi	LT
		Part No. Type		Part No. Type	
Directly actua	ated diaphragm regulator	r			
Mini	1/8NPT	173646 LR-1/8-D-7-MINI-NPT	3D	173644 LR-1/8-D-MINI-NPT	3D
	1/4 NPT	173650 LR- ¹ / ₄ -D-7-MINI-NPT	3D	173648 LR-1/4-D-MINI-NPT	3D
Midi	3/8NPT	173658 LR-3/8-D-7-MIDI-NPT	3D	173656 LR-3/8-D-MIDI-NPT	3D
	½NPT	173662 LR-½-D-7-MIDI-NPT	3D	173660 LR-1/2-D-MIDI-NPT	3D
Pilot actuate	ed piston regulator			·	
Maxi	3/4NPT	173670 LR-3/4-D-7-MAXI-NPT	3D	173668 LR-3/4-D-MAXI-NPT	3D
	1 NPT	173674 LR-1-D-7-MAXI-NPT	3D	173672 LR-1-D-MAXI-NPT	3D

Ordering Data -	Basic Units, without	Threaded Connecting Plates				
Size	Connection	Pressure regulation range 7.5 103 psi	LT	Pressure regulation range 07.5 176 psi		
		Part No. Type		Part No. Type		
Basic Unit withou	ut pressure gauge					
Mini	_	546452 LR-D-7-MINI	1D	546430 LR-D-MINI	1D	
Midi	-	546458 LR-D-7-MIDI	1D	546424 LR-D-MIDI	1D	
Maxi	-	546465 LR-D-7-MAXI	1D	546436 LR-D-MAXI	1D	
Basic Unit withou	ut pressure gauge, wit	h integrated return flow function				
Maxi	-	546513 LR-D-7-DI-MAXI	1D	546511 LR-D-DI-MAXI	1D	

LT = Lead time

1D typically ships same day/next day

3D typically ships within 3 days

Accessories Overview

Mou	nting attachments and accessories	→ Page/Internet
1	Mounting bracket HFOE	209
2	Regulator lock LRVS	209
3	Padlock LRVS-D	lrvs-d
4	Mounting bracket HR-D	209
5	Pressure gauge MA	208
6	Knurled nut HMR	hmr
	(not included in the basic units' scope of delivery)	



Materials Housing: Die-cast zinc Bowl: Polycarbonate Seals: Nitrile rubber Free of copper and PTFE



Technical Data					Download C	CAD data → www.fest	o.com/us/engineering			
Size	ze			Midi		Maxi				
Pneumatic connection		½NPT	½NPT	3/8NPT	½NPT	3/4NPT	1NPT			
Design		Sintered filter	with centrifugal separ	ation						
Type of mounting		Via accessorie	Via accessories							
		In-line installa	In-line installation							
Mounting position		Vertical ±5°								
Grade of filtration	[µm]	5 or 40								
Length	[in]	1.6		2.2		2.6				
Width	[in]	1.6 (2.5) ¹⁾		2.2 (3.3) ¹⁾		2.6 (3.8) ¹⁾	2.6 (4.6) ¹⁾			
Height	[in]	6.4		7.8		8.7				

¹⁾ Value in brackets with connecting plates.

Standard Nominal Flow Rate ¹⁾ qnN [scfm]											
Size		Mini		Midi		Maxi					
Pneumatic connection		½NPT	1/4NPT	3/8NPT	½NPT	3/4NPT	1NPT				
Grade of filtration	5 μm	28	34	64	71	127	134				
	40 μm	35	42	95	106	177	187				

¹⁾ Measured at p1 = 147 psi, p2 = 88 psi and Δp = 15 psi. A minimum flow rate of 4.4 scfm is required for flawless functioning.

Operating Conditions			
Condensate drain		Manual rotary	Fully automatic
Operating medium		Compressed air in accordance with ISO 8573-1:2010 [7:-:-]	
Supply pressure	[psi]	0 235	29 176
Ambient temperature	[°F]	14 140	

.0
41

Ordering Data								
Condensate drain	Size	Connection	Grade of filtration 5 µm		LT	Grade of f	Grade of filtration 40 µm	
			Part No.	Туре		Part No.	Туре	
Turned manually	Mini	½NPT	173678	LF-1/8-D-5M-MINI-NPT	3D	173676	LF-1/8-D-MINI-NPT	3D
		1/4NPT	173682	LF-1/4-D-5M-MINI-NPT	3D	173680	LF-1/4-D-MINI-NPT	3D
	Midi	3/8NPT	173690	LF-3/8-D-5M-MIDI-NPT	3D	173688	LF-3/8-D-MIDI-NPT	3D
		½NPT	173694	LF-1/2-D-5M-MIDI-NPT	3D	173692	LF-1/2-D-MIDI-NPT	3D
	Maxi	3/4NPT	173702	LF-3/4-D-5M-MAXI-NPT	3D	173700	LF-3/4-D-MAXI-NPT	3D
		1NPT	173706	LF-1-D-5M-MAXI-NPT	3D	173704	LF-1-D-MAXI-NPT	3D
Fully automatic	Mini	1/8NPT	173679	LF-1/8-D-5M-MINI-A-NPT	3D	173677	LF-1/8-D-MINI-A-NPT	3D
		1/4NPT	173683	LF-1/4-D-5M-MINI-A-NPT	3D	173681	LF-1/4-D-MINI-A-NPT	3D
	Midi	3/8NPT	173691	LF-3/8-D-5M-MIDI-A-NPT	3D	173689	LF-3/8-D-MIDI-A-NPT	3D
		½NPT	173695	LF-1/2-D-5M-MIDI-A-NPT	3D	173693	LF-1/2-D-MIDI-A-NPT	3D
	Maxi	3/4NPT	173703	LF-3/4-D-5M-MAXI-A-NPT	3D	173701	LF-3/4-D-MAXI-A-NPT	3D
		1 NPT	173707	LF-1-D-5M-MAXI-A-NPT	3D	173705	LF-1-D-MAXI-A-NPT	3D

Ordering Data - Basic	Ordering Data – Basic Units, without Threaded Connecting Plates											
Condensate drain	Size	Connection	Grade of	Grade of filtration 5 µm			Grade of filtration 40 µm			LT		
			Part No.	Туре			Part No.	Туре				
Turned manually	Mini	-	546451	LF-D-5M-MINI-U	1D		546428	LF-D-MINI-U		1D		
	Midi	-	546453	LF-D-5M-MIDI-U	1D	1	546422	LF-D-MIDI-U		1D		
	Maxi	-	546459	LF-D-5M-MAXI-U	1D	- 1	546434	LF-D-MAXI-U		1D		
Fully automatic	Mini	-	546460	LF-D-5M-MINI-A-U	1D		546429	LF-D-MINI-A-U		1D		
	Midi	-	546466	LF-D-5M-MIDI-A-U	1D	1	546423	LF-D-MIDI-A-U		1D		
	Maxi	-	546467	LF-D-5M-MAXI-A-U	1D		546435	LF-D-MAXI-A-U		1D		

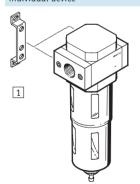
LT = Lead time

1D typically ships same day/next day

3D typically ships within 3 days

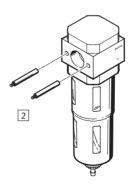
Accessories Overview

Individual device



Mounting attachments and accessories	→ Page/Internet
Mounting bracket HFOE	209

Basic unit for manifold assembly



Mou	nting attachments and accessories	→ Page/Internet
2	Threaded bolt FRB (must be ordered separately)	209

Fine and Micro Filters LFMB/LFMA – Inch Series



Materials Housing: Die-cast zinc Bowl: Polycarbonate

Filter: Borosilicate fibre Seals: Nitrile rubber

Free of copper and PTFE

- High efficiency filter for special requirements
- Air quality to ISO 8573-1:2010
- Choice of filter cartridges: 0.01 μm or 1 μm



Technical Data	echnical Data Download CAD data → www.festo.com/us/engineering							
Size		Mini	Mini M		Midi			
Pneumatic connection		½NPT	½NPT	3/8NPT	3/8NPT 1/2NPT		1NPT	
Design		Fibre filter	Fibre filter					
Type of mounting	pe of mounting Via accessories							
		In-line installat	ion					
Mounting position		Vertical ±5°						
Length	[in]	3.0	3.0		3.7			
Width	[in]	1.6 (2.5) ¹⁾		2.2 (3.3)1)	2.2 (3.3) ¹⁾		2.6 (4.6) ¹⁾	
Height	[in]	6.4		7.8	7.8		8.7	

1) Value in brackets with connecting plates.

Standard Nominal Flow Rate ¹⁾ qnN [scfm]						
Size	Mini	i		Midi		
Pneumatic connection	½NPT	1/4NPT	3/8NPT	½NPT	3/4NPT	1NPT
Micro filter LFMA	5	6	13	14	32	34
Fine filter LFMB	9	11	25	32	42	44

1) Measured at p1 = 88 psi and Δp = 70 mbar. A minimum flow rate of 4.4 scfm is required for flawless functioning.

Operating Conditions						
Туре		LFMA	FMA			
Condensate drain		Manual rotary	Manual rotary Fully automatic 1		Fully automatic	
Operating medium		Compressed air in accordance v	vith ISO 8573-1:2010 [7:-:-]	Compressed air in accordance with ISO 8573-1:2010 [6:4:4]		
Grade of filtration	[µm]	0.01 (air purity class at the out	put: compressed air in	1 (air purity class at the output: compressed air in accordance		
		accordance with ISO 8573-1:20	010 [2:7:2])	with ISO 8573-1:2010 [4:7:3])		
Residual oil content	[mg/m ³]	≤ 0.01		≤ 0.5		
Supply pressure	[psi]	15 235	.5 235		22 176	
Ambient temperature	[°F]	14 140		14 140		

Fine and Micro Filters LFMB/LFMA – Inch Series

Ordering Data, Accessories

Ordering Da	ta – Fine filters LFMB				
Grade of filtr	ation 1 µm, metal bowl g	guard			
Size Connection		Input pressure 15 235 psi	LT	Input pressure 22 176 psi	LT
		Condensate drain turned manually		Condensate drain fully automatic	
		Part No. Type		Part No. Type	
With threade	ed connecting plates				
Mini	1/8NPT	173708 LFMB-1/8-D-MINI-NPT	3D	173709 LFMB-1/8-D-MINI-A-NPT	3D
	1/4 NPT	173710 LFMB-1/4-D-MINI-NPT	3D	173711 LFMB-1/4-D-MINI-A-NPT	3D
Midi	3/8NPT	173714 LFMB-3/8-D-MIDI-NPT	3D	173715 LFMB-3/8-D-MIDI-A-NPT	3D
	1/2NPT	173716 LFMB-1/2-D-MIDI-NPT	3D	173717 LFMB-1/2-D-MIDI-A-NPT	3D
Maxi	3/4 NPT	173720 LFMB-¾-D-MAXI-NPT	3D	173721 LFMB-¾-D-MAXI-A-NPT	3D
	1 NPT	173722 LFMB-1-D-MAXI-NPT	3D	173723 LFMB-1-D-MAXI-A-NPT	3D
Basic Units,	without Threaded Connec	cting Plates			
Mini	-	546440 LFMB-D-MINI-U	1D	546442 LFMB-D-MINI-A-U	1D
Midi	-	546444 LFMB-D-MIDI-U	1D	546445 LFMB-D-MIDI-A-U	1D
Maxi	-	546448 LFMB-D-MAXI-U	1D	546450 LFMB-D-MAXI-A-U	1D

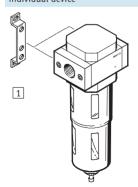
Ordering Dat	a – Micro filters LFMA				
Grade of filtra	ation 0.01 µm, metal bow	l guard			
Size Connection		Input pressure 15 235 psi	LT	Input pressure 22 176 psi	LT
		Condensate drain turned manually		Condensate drain fully automatic	
		Part No. Type		Part No. Type	
With threade	d connecting plates				
Mini	½NPT	173724 LFMA-1/8-D-MINI-NPT	3D	173725 LFMA-1/8-D-MINI-A-NPT	3D
	1/4 NPT	173726 LFMA-1/4-D-MINI-NPT	3D	173727 LFMA-1/4-D-MINI-A-NPT	3D
Midi	3/8NPT	173730 LFMA-3/8-D-MIDI-NPT	3D	173731 LFMA-3/8-D-MIDI-A-NPT	3D
	½NPT	173732 LFMA-1/2-D-MIDI-NPT	3D	173733 LFMA-1/2-D-MIDI-A-NPT	3D
Maxi	3/4NPT	173736 LFMA-¾-D-MAXI-NPT	3D	173737 LFMA-3/4-D-MAXI-A-NPT	3D
	1NPT	173738 LFMA-1-D-MAXI-NPT	3D	173739 LFMA-1-D-MAXI-A-NPT	3D
Basic Units, v	vithout Threaded Connec	ing Plates			
Mini	-	546439 LFMA-D-MINI-U	1D	546441 LFMA-D-MINI-A-U	1D
Midi	-	546443 LFMA-D-MIDI-U	1D	546446 LFMA-D-MIDI-A-U	1D
Maxi	-	546447 LFMA-D-MAXI-U	1D	546449 LFMA-D-MAXI-A-U	1D

LT = Lead time 1D typically ships same day/next day 3D typically ships within 3 days

Accessories Overview

Individual device







Mounting attachments and accessories	→ Page/Internet
Mounting bracket HFOE	209

Moun	ting attachments and accessories	→ Page/Internet
2	Threaded bolt FRB (must be ordered separately)	209



Materials Housing: Die-cast zinc/aluminum Seals: Nitrile rubber Free of copper and PTFE



The following oils are recommended for Festo components: Viscosity range to ISO 3448, ISO class VG 32 $32\ mm^2/s\ (=cSt)\ at\ 40\ ^\circ C$

- Festo special oil OFSW-32
- ARAL Vitam GF 32
- BP Energol HLP 32
- Esso Nuto H 32
- Mobil DTE 24
- Shell Tellus Oil DO 32

Technical Data	chnical Data Download CAD data → www.festo.com/us/engineering							
Size		Mini		Midi		Maxi		
Pneumatic connection		½NPT	½NPT	3/8NPT	½NPT	3/4NPT	1NPT	
Design Proportional standard mist lubricator								
Type of mounting		Via accessories	Via accessories					
		In-line installation						
Mounting position	Vertical ±5°							
Minimum flow for lubricator	[scfm]	0.1		0.3		0.4		
operation								
Max. oil capacity	[in ³]	2.7		6.7		11.6		
Length	[in]	1.6	1.6		2.2			
Width	[in]	1.6 (2.5) ¹⁾		2.2 (3.3) ¹⁾		2.6 (3.8) ¹⁾	2.6 (4.6) ¹⁾	
Height	[in]	6.7		8		9		

1) Value in brackets with connecting plates.

Standard Nominal Flow Rate ¹⁾ qnN [scfm]						
Size	Mini	ini		Midi		
Pneumatic connection	1/8NPT	1/4NPT	3/8NPT	½NPT	3/4NPT	1NPT
Lubricator LOE	46	81	194	215	297	318

1) Measured at p1 = 6 bar and $\Delta p = 1$ bar.

Operating Conditions					
Operating medium	Compressed air in accordance with ISO 8573-1:2010 [7:4:4]				
Note on operating/pilot medium	Operation with lubricated medium not possible				
Supply pressure [psi]	0 235				
Ambient temperature [°F]	14 140				

Ordering Data	a			
Size	Connection	Part No.	Туре	LT
Micro	½NPT	526311	LOE-N½-D-MICRO	3D
Mini	½NPT	173820	LOE-1/8-D-MINI-NPT	3D
	1/4 NPT	173821	LOE-1/4-D-MINI-NPT	3D
Midi	3/8NPT	173823	LOE-3/8-D-MIDI-NPT	3D
	½NPT	173824	LOE-1/2-D-MIDI-NPT	3D
Maxi	3/4 NPT	173826	LOE-3/4-D-MAXI-NPT	3D
	1NPT	173827	LOE-1-D-MAXI-NPT	3D

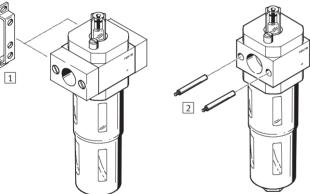
Ordering Data – Basic Units, without Threaded Connecting Plates						
Size	Connection	Part No.	Туре	LT		
Mini	-	546431	LOE-D-MINI-U	1D		
Midi	-	546427	LOE-D-MIDI-U	1D		
Maxi	-	546517	LOE-D-MAXI-U	1D		

LT = Lead time

1D typically ships same day/next day

3D typically ships within 3 days

Accessories Overview Individual device Basic unit for manifold assembly



Mounting attachments and accessories	→ Page/Internet
Mounting bracket HFOE	209
2 Threaded bolt FRB (must be ordered separately)	209

Materials Housing: Die-cast aluminum Seals: Nitrile rubber Free of copper and PTFE



Technical Data		Download CAD data → www.festo.com/us/engineering						
Size	Mini	Mini		Midi		Maxi		
Pneumatic connection	½NPT	½NPT	3/8NPT	½NPT	3/4NPT	1NPT		
Design	Piston spool	Piston spool						
Type of mounting	Via accessories							
	In-line installation	In-line installation						
Mounting position	Any	Any						
Valve function	3/2-way	3/2-way						
Exhaust port	G1/8	G1/8		G ¹ / ₄		G3/8		
Reset method	Mechanical spring	Mechanical spring						
Direction of flow	Non-reversible	Non-reversible						
Length [in]	1.6	1.6		2.2				
Width [in]	1.6 (2.5) ¹⁾		2.2 (3.3)1)		2.6 (3.8) ¹⁾	2.6 (4.6) ¹⁾		
Height [in]	3.9	3.9		4.8		5.3		

¹⁾ Value in brackets with connecting plates.

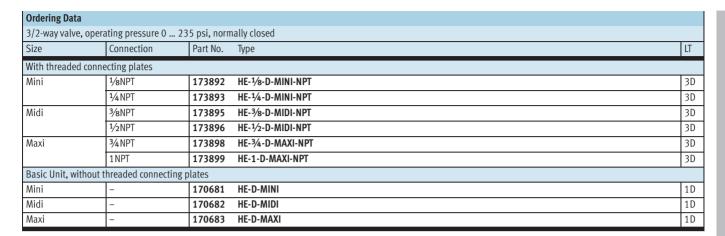
Standard Nominal Flow Rate ¹⁾ qnN [scfm]							
Size	Mini	Mini N		Midi			
Pneumatic connection	1/8NPT	1/4NPT	3/8NPT	½NPT	3/4NPT	1NPT	
On-off valve HE	35	53	113	127	212	229	

¹⁾ Measured at p1 = 88 psi and Δp = 15 psi

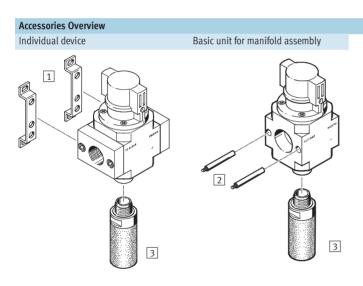
Operating Conditions				
Operating medium		Compressed air in accordance with ISO 8573-1:2010 [7:4:4]		
Note on operating/pilot medium		Operation with lubricated medium possible (in which case lubricated operation will always be required)		
Operating pressure	[psi]	0 235		
Ambient temperature	[°F]	14 140		

Manual On-off Valves HE - Inch Series

Ordering Data, Accessories



LT = Lead time	1D typically ships same day/next day	3D typically ships within 3 days
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Mour	nting attachments and accessories	→ Page/Internet
1	Mounting bracket HFOE	209
2	Threaded bolt FRB (included in scope of delivery)	209
3	Silencer U	210

Materials Housing: Die-cast aluminum Seals: Nitrile rubber Free of copper and PTFE



Technical Data				Download CAD data → www.festo.com/us/engineering				
Size		Mini		Midi		Maxi		
Pneumatic connection		½NPT	1/4NPT	3/8NPT	½NPT	3/4NPT	1NPT	
Design		Piston spool						
Type of mounting		Via accessories						
		In-line installation						
Mounting position		Any						
Valve function		3/2-way, single solenoid						
Exhaust port		G1/8		G1/4		G3/8		
Reset method		Mechanical spring						
Direction of flow		Non-reversible						
Operating voltage	[V DC]	24						
[V AC]		110						
Length [in]		1.6		2.2		2.6		
Width	[in]	1.6 (2.5) ¹⁾		2.2 (3.3) ¹⁾		2.6 (3.8) ¹⁾	2.6 (4.6) ¹⁾	
Height	[in]	4.1		4.8		5.3		

¹⁾ Value in brackets with connecting plates.

Standard Nominal Flow Rate ¹⁾ qnN [scfm]								
Size	Mini	Mini		Midi				
Pneumatic connection 1/8NPT 1/4N		1/4NPT	3/8NPT	½NPT	3/4NPT	1NPT		
On-off valve HE	35	53	113	127	212	229		

¹⁾ Measured at p1 = 88 psi and Δp = 15 psi

Operating Conditions					
Operating medium	Compressed air in accordance with ISO 8573-1:2010 [7:4:4]				
Note on operating/pilot medium	Operation with lubricated medium possible (in which case lubricated operation will always be required)				
Operating pressure [psi]	37 235				
Ambient temperature [°F]	14140				

Electric On-off valves HEE – Inch Series

Ordering Data, Accessories

Ordering	; Data							
3/2-way	valve, operating	pressure 37	235 psi, normally closed					
Size	Connection	24 V DC		LT	Т	110 V AC		LT
		Part No.	Туре			Part No.	Туре	
With thre	eaded connecting	plates						
Mini	1/8NPT	173900	HEE-1/8-D-MINI-24-NPT	3D		173901	HEE-1/8-D-MINI-110-NPT	3D
	1/4NPT	173902	HEE-1/4-D-MINI-24-NPT	3D		173903	HEE-1/4-D-MINI-110-NPT	3D
Midi	3/8NPT	173906	HEE-3/8-D-MIDI-24-NPT	3D		173907	HEE-3/8-D-MIDI-110-NPT	3D
	½NPT	173908	HEE-1/2-D-MIDI-24-NPT	3D		173909	HEE-1/2-D-MIDI-110-NPT	3D
Maxi	3/4NPT	173912	HEE-3/4-D-MAXI-24-NPT	3D		173913	HEE-3/4-D-MAXI-110-NPT	3D
	1NPT	173914	HEE-1-D-MAXI-24-NPT	3D		173915	HEE-1-D-MAXI-110-NPT	3D
Without	threaded connect	ing plates		<u> </u>				
Mini	-	172956	HEE-D-MINI-24	1D		172957	HEE-D-MINI-110	1D
Midi	-	172959	HEE-D-MIDI-24	1D		172960	HEE-D-MIDI-110	1D
Maxi	-	172962	HEE-D-MAXI-24	1D		172963	HEE-D-MAXI-110	1D

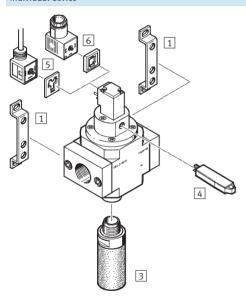
LT = Lead time

1D typically ships same day/next day

3D typically ships within 3 days

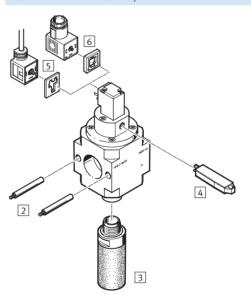
Accessories Overview

Individual device



Mou	nting attachments and accessories	→ Page/Internet
1	Mounting bracket HFOE	209
3	Silencer U	210
4	Non-detenting manual override tool AHB-MD/MF/MY	210
5	Plug socket with cable KMEB	kmeb
6	Plug socket MSSD-EB	mssd-eb

Basic unit for manifold assembly



Mou	nting attachments and accessories	→ Page/Internet
2	Threaded bolt FRB (included in scope of delivery)	209
3	Silencer U	210
4	Non-detenting manual override tool AHB-MD/MF/MY	210
5	Plug socket with cable KMEB	kmeb
6	Plug socket MSSD-EB	mssd-eb

Materials Housing: Die-cast aluminum Seals: Nitrile rubber Free of copper and PTFE



Technical Data				Download CAD data → www.festo.com/us/engineering				
Size		Mini		Midi		Maxi		
Pneumatic connection		½NPT	½NPT	3/8NPT	½NPT	3/4NPT	1NPT	
Design		Piston spool		•	•	•		
Type of mounting		Via accessories						
		In-line installati	on					
Mounting position		Any						
Valve function		2/2-way, closed	, air operated, adjus	table				
Reset method		Mechanical spri	ng					
Actuation method		Direct						
Direction of flow		Non-reversible						
Length	[in]	1.6		2.2		2.6		
Width	[in]	1.6 (2.5) ¹⁾		2.2 (3.3) ¹⁾		2.6 (3.8)1)	2.6 (4.6) ¹⁾	
Height	[in]	2.6		3		3.5	•	

¹⁾ Value in brackets with connecting plates.

Standard Nominal Flow Rate ¹⁾ qnN [scfm]							
Size	Mini		Midi		Maxi		
Pneumatic connection	½NPT	1/4NPT	3/8NPT	½NPT	3/4NPT	1NPT	
On-off valve HE	35	53	113	127	212	229	

1) Measured at p1 = 88 psi and Δp = 15 psi

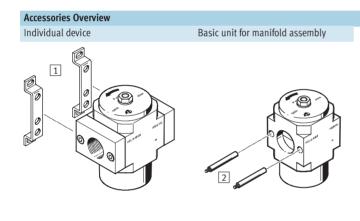
Operating Conditions					
Operating medium	Compressed air in accordance with ISO 8573-1:2010 [7:4:4]				
Note on operating/pilot medium	Operation with lubricated medium possible (in which case lubricated operation will always be required)				
Operating pressure [psi]	44 235				
Ambient temperature [°F]	14 140				

Soft-start Valves HEL – Inch Series

Ordering Data, Accessories

Ordering Da	ta			
Gradual pres	ssure build-up, 2/2-way v	alve, normally c	losed, operating pressure 44 235 psi	
Size	Connection	Part No.	Туре	LT
With threade	ed connecting plates			
Mini	½NPT	173916	HEL-1/8-D-MINI-NPT	3D
	1/4 NPT	173917	HEL-1/4-D-MINI-NPT	3D
Midi	3/8NPT	173919	HEL-3/8-D-MIDI-NPT	3D
	½NPT	173920	HEL-½-D-MIDI-NPT	3D
Maxi	3/4NPT	173922	HEL-3/4-D-MAXI-NPT	3D
	1 NPT	173923	HEL-1-D-MAXI-NPT	3D
Basic Unit, w	vithout threaded connecti	ng plates		
Mini	-	170690	HEL-D-MINI	1D
Midi	-	170691	HEL-D-MIDI	1D
Maxi	-	170692	HEL-D-MAXI	1D

LT = Lead time	1D typically ships same day/next day	3D typically ships within 3 days
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FESTO

→ Page/Internet

209

209

Mounting attachments and accessories

1 Mounting bracket HFOE

Threaded bolt FRB (included in scope of delivery)

Branching Modules FRM/FRZ – Inch Series

Technical Data







Materials Housing: Die-cast zinc Seals: Nitrile rubber, polyvinyl chloride Free of copper and PTFE



Technical Data						Download CAD data	→ www.festo.com	n/us/engineering	
Size		Micro	Mini		Midi		Maxi		
Pneumatic connection 1,	2 ¹⁾	½NPT	1/8NPT	½NPT	3/8NPT	½NPT	3/4NPT	1NPT	
Pneumatic connection 3		1/8NPT	1/4NPT	1/4NPT		•	3/4NPT		
Pneumatic connection 4	10/32 UNF	½NPT							
Design		Branching mod	Branching module						
Type of mounting		With accessorie	essories						
		In-line installa	tion						
Mounting position		Any							
Length	[in]	1	1.6		2.2		2.6		
Width	[in]	1	1.6 (2.5) ²⁾		2.2 (3.3) ²⁾		2.6 (3.8) ²⁾	2.6 (4.6) ²⁾	
Height	[in]	1.2	1.9		2.6		3.1		

- With connecting plates.
 Value in brackets with connecting plates.

Standard Nominal Flow Ra	ate ¹⁾ qnN [scf	m]								
Connection		Basic Unit Without	sic Unit Without With connecting plates							
		Connecting Plates	1/8NPT	½NPT	3/8NPT	½NPT	3/4NPT	1NPT		
Standard										
In main flow direction	Micro	7.4	-	-	-	-	-	-		
	Mini	117	53	117	-	-	-	-		
	Midi	290	-	-	247	290	-	-		
	Maxi	706	-	-	-	-	706	614		
With non-return function										
In main flow direction	Mini	71	46	71	-	-	-	-		
	Midi	198	-	-	194	198	-	-		
	Maxi	530	-	-	-	-	530	473		

1) Measured at p1 = 6 bar and $\Delta p = 1$ bar.

Operating Conditions						
Size	Micro	Mini	Midi	Maxi		
Operating medium	Compressed air in accordance w	rith ISO 8573-1:2010 [7:-:-]				
Ambient temperature [°F]	14 140					
Operating pressure [psi]						
Standard	0 235					
With non-return function	-	2.2 235	2.9 235	3.7 235		

Branching Modules FRM/FRZ – Inch Series

Ordering Data, Accessories

Ordering I	Data – With Conr	necting Plates	
Size	Port	With integrated non-return function	LT
		Part No. Type	
Mini	½NPT	173932 FRM-H-½-D-MINI-NPT	3D
	½NPT	173933 FRM-H- ¹ / ₄ -D-MINI-NPT	3D
Midi	3/8NPT	173935 FRM-H-3/k-D-MIDI-NPT	3D
	½NPT	173936 FRM-H-½-D-MIDI-NPT	3D
Maxi	3/4NPT	173938 FRM-H-3/4-D-MAXI-NPT	3D
	1NPT	173939 FRM-H-1-D-MAXI-NPT	3D

Ordering Data – Basic Unit Without Connecting Plates						
Size	Standard	LT	With integrated non-return function LT			
	Part No. Type		Part No. Type			
Micro	526315 FRZ-D-MICRO-NPT	1D				
Mini	170684 FRM-D-MINI	1D	170687 FRM-H-D-MINI 1D			
Midi	170685 FRM-D-MIDI	1D	170688 FRM-H-D-MIDI 1D			
Maxi	170686 FRM-D-MAXI	1D	170689 FRM-H-D-MAXI 1D			

LT = Lead time

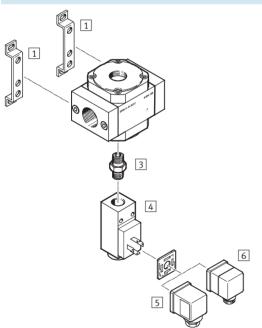
1D typically ships same day/next day

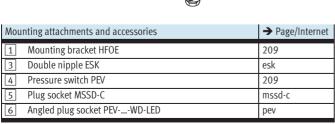
3D typically ships within 3 days

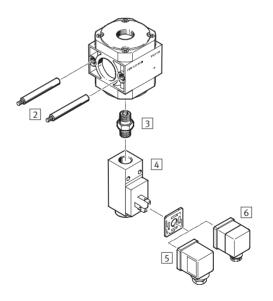
Accessories Overview

Individual device

Basic unit for manifold assembly







Мо	unting attachments and accessories	→ Page/Internet
2	Threaded bolt FRB (included in scope of delivery)	frb
3	Double nipple ESK	esk
4	Pressure switch PEV	209
5	Plug socket MSSD-C	mssd-c
6	Angled plug socket PEVWD-LED	pev



Materials Housing: MA-23: Brass MA-27/40/50: Acrylic butadiene styrene/plastic MA-63: Steel Dial cover: Polystyrene/plastic Threaded plug: Brass



Technical Data			Download C	AD data → www.festo.com/us/engineering		
Nominal size		27	40	50		
Pneumatic connection		M5	G ¹ / ₈	G ¹ / ₄		
Operating medium		Liquid and gaseous media				
		Not permitted: Oxygen, Acetylene				
Constructional design		Bourdon tube pressure gauge				
Type of mounting		Screw-in Screw-in				
Connection position		Rear side, center				
Ambient temperature	[°F]	32 140	-4 +140			
	[°C]	0 +60	-20 +60			
Measurement accuracy class		4	4 2.5			
Continuous load factor		0.75				
Intermittent load factor		0.66				
Protection class		IP43				

Ordering Data							
Nominal size	For D Series service units	Pneumatic connection	Indicating ran	ge [psi]	Part No.	Type	LT
27	MICRO	M5	0 10	-	526323	MA-27-10-M5	1D
			-	0 160	527405	MA-27-160-M5-PSI	1D
40	MINI	G1/8	0 10	0 145	359874	MA-40-10-1/8	1D
			0 16	0 240	345395	MA-40-16-1/8	1D
50	MIDI/MAXI	G1/4	0 10	0 160	359873	MA-50-10-1/4	1D
			0 16	0 240	356759	MA-50-16-1/4	1D

LT = Lead time 1D typically ships same day/next day

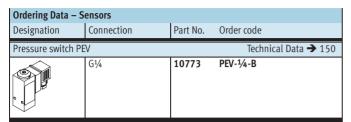
3D typically ships within 3 days

	Mounting attachments	l =	
Designation	Size	Part No.	Order code
Mounting bracket			
	Micro	526317	HFOE-D-MICRO
	Mini	159638	HFOE-D-MINI
	Midi/Maxi	159593	HFOE-D-MIDI/MAXI
Mounting bracket			
	Mini	525031	HRBK-D-MINI
	Midi	525032	HRBK-D-MIDI
9 8 3 B			
Mounting bracket			
	Mini	525029	HRB-D-MINI
	Midi	525030	HRB-D-MIDI
~ 30		L	
Mounting bracket			UDG D MIGDS
0	Micro	526316	HRS-D-MICRO
	Mini	164936	HR-D-MINI
	Midi	162804	HR-D-MIDI
	Maxi	162805	HR-D-MAXI
Threaded bolt FRB			
	Micro	526817	FRB-D-MICRO
830			
22	Mini	546481	FRB-D-MINI-U
	Midi	546480	FRB-D-MIDI-U
	Maxi	546476	FRB-D-MAXI-U
Threaded bolt LF/I	OE	•	
20	Mini	546483	LF/LOE-D-MINI
	Midi	546489	LF/LOE-D-MIDI
	Maxi	546494	LF/LOE-D-MAXI
Metric socket head	screws		
A	Mini	562472	DIN 912-M4X16-8.8
	Midi	562475	DIN 912-M5X18-8.8
D. Mariantina	Maxi	562473	DIN 912-M5X20-8.8
Hex nut HMR	•		
	Micro	526816	HMR-D-MICRO
Connecting kit HR	BC		
	Mini	529022	HRBC-D-MINI
~ 10 0°			
3	Midi	529023	HRBC-D-MIDI
0.00			
Sealings			
	Mini	546478	O-12,42X1,78-N-NBR70
	Midi	546474	0-26X2-N-NBR75
	Maxi	546477	LR/LF/LFR/LOE/FRC-D-MAX
	1	1	

Size	_						
	Connec-	Position	Part No.	Order code			
	tion						
Connecting plates PBL							
Micro	1/8 NPT	Either	526319	PBL-N1/8-D-MICRO			
Mini	1/8 NPT	Left	546520	PBL-1/8-D-MINI-L-NPT			
		Right	546521	PBL-1/8-D-MINI-R-NPT			
	1/4 NPT	Left	546522	PBL-1/4-D-MINI-L-NPT			
		Right	546523	PBL-1/4-D-MINI-R-NPT			
	3/8 NPT	Left	546524	PBL-3/8-D-MINI-L-NPT			
		Right	546525	PBL-3/8-D-MINI-R-NPT			
Midi	3/8 NPT	Left	546530	PBL-3/8-D-MIDI-L-NPT			
		Right	546531	PBL-3/8-D-MIDI-R-NPT			
				1/2 NPT	Left	546526	PBL-1/2-D-MIDI-L-NPT
		Right	546527	PBL-1/2-D-MIDI-R-NPT			
	3/4 NPT	Left	546528	PBL-3/4-D-MIDI-L-NPT			
		Right	546529	PBL-3/4-D-MIDI-R-NPT			
Maxi	3/4 NPT	Left	546490	PBL-3/4-D-MAXI-NPT-L			
		Right	546492	PBL-3/4-D-MAXI-NPT-R			
	1 NPT	Left	546491	PBL-1-D-MAXI-NPT-L			
		Right	546493	PBL-1-D-MAXI-NPT-R			
	Micro Mini Midi	Micro 1/8 NPT Mini 1/8 NPT 1/4 NPT 3/8 NPT Midi 3/8 NPT 1/2 NPT 3/4 NPT Maxi 3/4 NPT	Micro 1/8 NPT Either Mini 1/8 NPT Left Right 1/4 NPT Left Right 3/8 NPT Left Right Midi 3/8 NPT Left Right 1/2 NPT Left Right 1/2 NPT Left Right 3/4 NPT Left Right 1/2 NPT Left Right 1/2 NPT Left Right 1/2 NPT Left Right 1/4 NPT Left Right Right 1/5 NPT Left Right Right 1 NPT Left Right 1 NPT Left	Micro 1/8 NPT Either 526319 Mini 1/8 NPT Left 546520 Right 546521 1/4 NPT Left 546522 Right 546523 3/8 NPT Left 546524 Right 546525 Midi 3/8 NPT Left 546526 Right 546531 1/2 NPT Left 546526 Right 546527 3/4 NPT Left 546528 Right 546529 Maxi 3/4 NPT Left 546490 Right 546492 1 NPT Left 546491			

Ordering Data – Safety components						
Designation	Size	Part No.	Order code			
Regulator lock LRVS						
	Mini	193781	LRVS-D-MINI			
	Midi	193782	LRVS-D-MIDI			
	Maxi	193783	LRVS-D-MAXI			
O 1,		•				

Lead Time LT for all products on this page: 1D typically ships same day/next day



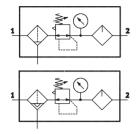
Ordering Data - Connecting Cables NEBU						
			1	Technical data → Internet: nebu		
	Number	Cable	Part No.	Туре		
	of wires	length [m]				
M8x1, straight soo	ket					
	3	2.5	541333	NEBU-M8G3-K-2.5-LE3		
6	4	2.5	541342	NEBU-M8G4-K-2.5-LE4		

Ordering Data – Accessories						
Description	Part No.	Order code				
		Technical Data → 257				
G1/8	6841	U-1/8-B				
G1/4	6842	U-1/4-B				
G3/8	6844	U-3/8-B				
	Description G1/8 G1/4	Description Part No. G1/8 6841 G1/4 6842				

esignation	Size	Part No.	Order code
rade of filtrat	ion 40 μm		
	Mini	546487	LFP-D-MINI-40M-U
	Midi	546488	LFP-D-MIDI-40M-U
	Maxi	546486	LFP-D-MAXI-40M-U
		•	
rade of filtrat	ion 5 μm		
	Micro	526818	LFP-D-MICRO-5M
	Mini	159640	LFP-D-MINI-5M
	Midi	159594	LFP-D-MIDI-5M
	Maxi	159641	LFP-D-MAXI-5M
rade of filtrat	ion 1 μm		
	Mini	162677	MS4/D-MINI-LFM-B
	Midi	162678	LFMBP-D-MIDI
	Maxi	162679	LFMBP-D-MAXI
rade of filtrat	ion 0.01 μm		
9	Mini	162674	MS4/D-MINI-LFM-A
	Midi	162675	LFMAP-D-MIDI
	Maxi	162676	LFMAP-D-MAXI

Service Units FRC – Metric Series

Technical Data



Materials Housing: Die-cast zinc Bowl: Polycarbonate Seals: Nitrile rubber Free of copper and PTFE



The following oils are recommended for Festo components:

Viscosity range to ISO 3448, ISO class VG 32

32 mm²/s (= cSt) at 104 °F

- Festo special oil OFSW-32
- ARAL Vitam GF 32
- BP Energol HLP 32
- Esso Nuto H 32
- Mobil DTE 24
- Shell Tellus Oil DO 32

Technical Data					Download	d CAD data 🗪 www.festo.co	m/us/engineering	
Size		Mini		Midi		Maxi		
Pneumatic connection		G1/8	G1/4	G3/8	G½	G3/4	G1	
Design		Filter regulator		•		•		
		Proportional standard r	nist lubricator					
Type of mounting		Via accessories						
		In-line installation						
Mounting position		Vertical ±5°						
Grade of filtration	[µm]	40 (air purity class at th	ne output: compre	essed air in accordance w	vith ISO 8573-1:2010	[7:8:-])		
Pressure regulation range	[bar]	0.5 7						
		0.5 12						
Pressure indication		With pressure gauge						
Length	[mm]	76		95		107		
Width	[mm]	80 (104) ¹⁾		110 (140) ¹⁾		130 (162) ¹⁾	132 (182) ¹⁾	
Height	[mm]	212		269		271	·	

¹⁾ Value in brackets with connecting plates.

Standard Nominal Flow Rate ¹⁾ qnN [l/min]							
Size	Mini	lini		Midi		Maxi	
Pneumatic connection	G½8	G1/4	G3/8	G ¹ / ₂	G3/4	G1	
Pressure regulation range 0.5 7 bar							
Grade of filtration 40 µm	800	1,300	2,000	2,800	8,500	8,700	
Pressure regulation range 0.5 12 bar							
Grade of filtration 40 µm	700	1 000	2 000	2 600	8 300	8 500	

1) Measured at p1 = 10 bar, p2 = 6 bar and Δp = 1 bar. A minimum flow rate of 125 l/min is required for flawless functioning.

Operating Conditions							
Condensate drain		Manual rotary	Fully automatic				
Operating medium		Compressed air in accordance with ISO 8573-1:2010 [-:9:-] Compressed air in accordance with ISO 8573-1:2010 [7:					
		Inert gases					
Note on operating/pilot me	dium	Operation with lubricated medium possible (in which case lubricated operation will always be required)					
Supply pressure	[bar]	1 16	2 12				
Ambient temperature	[°C]	-10 +60					

4

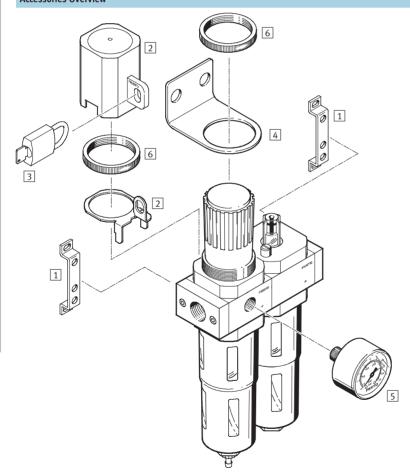
Ordering Data								
Condensate drain	Size	Connection	Pressure regulation range 0.5 7 bar	LT		Pressure regulation range 0.5 12 bar		
			Part No. Type			Part No. Type		
Turned manually	Mini	G1/8	162754 FRC-1/8-D-7-MINI	3D		159604 FRC-1/8-D-MINI	3D	
		G1/4	162755 FRC- ¹ / ₄ -D-7-MINI	3D	1 1	159605 FRC-1/4-D-MINI	3D	
	Midi	G3/8	162757 FRC-3/8-D-7-MIDI	3D	1 1	159588 FRC-3/8-D-MIDI	3D	
		G ¹ / ₂	162758 FRC-½-D-7-MIDI	3D	1 1	159590 FRC-1/2-D-MIDI	3D	
	Maxi	G3/4	162760 FRC- ³ / ₄ -D-7-MAXI	3D	1 1	159606 FRC-3/4-D-MAXI	3D	
		G1	162761 FRC-1-D-7-MAXI	3D	1 1	159607 FRC-1-D-MAXI	3D	
Fully automatic	Mini	G1/8	162762 FRC-1/8-D-7-MINI-A	3D		159608 FRC-1/8-D-MINI-A	3D	
		G1/4	162763 FRC- ¹ / ₄ -D-7-MINI-A	3D	1 1	159609 FRC-1/4-D-MINI-A	3D	
	Midi	G3/8	162765 FRC-3/8-D-7-MIDI-A	3D	1 1	159589 FRC-3/8-D-MIDI-A	3D	
		G ¹ / ₂	162766 FRC-½-D-7-MIDI-A	3D	1 1	159591 FRC-1/2-D-MIDI-A	3D	
	Maxi	G3/4	162768 FRC-¾-D-7-MAXI-A	3D	1 1	159610 FRC-¾-D-MAXI-A	3D	
		G1	162769 FRC-1-D-7-MAXI-A	3D	1 1	159611 FRC-1-D-MAXI-A	3D	

LT = Lead time

1D typically ships same day/next day

3D typically ships within 3 days

Accessories Overview

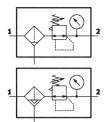


Mounting attachments and accessories	→ Page/Internet		
Mounting bracket HFOE	235		
2 Regulator lock LRVS	235		
3 Padlock LRVS-D	lrvs-d		

Mour	nting attachments and accessories	→ Page/Internet
4	Mounting bracket HR-D	235
5	Pressure gauge MA (included in scope of delivery)	208
6	Knurled nut HMR (included in scope of delivery)	hmr

Filter Regulators LFR - Metric Series

Technical Data



Materials Housing: Die-cast zinc Bowl: Polycarbonate Seals: Nitrile rubber Free of copper and PTFE



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Technical Data						Downlo	oad CAD data 👈	www.festo.com/	us/engineering	
Size		Micro		Mini /		Midi		Maxi		
Pneumatic connection		M5	G1/8	G1/8	G1/4	G3/8	G1/2	G3/4	G1	
Design		Filter regulator v	with pressure gau	ıge						
		-		Filter regulator v	without pressure	gauge				
Type of mounting	Via accessories									
		In-line installation								
		Front panel mou	ront panel mounting							
Mounting position		Vertical ±5°								
Grade of filtration	[µm]	5		5 or 40						
Pressure regulation range	[bar]	0,5 7								
		-		0,5 12						
Pressure indication		Via pressure gai	uge							
Length	[mm]	50		76	6 95 107					
Width	[mm]	25	45	40 (64) ¹⁾		55 (85) ¹⁾		66 (96) ¹⁾	66 (116) ¹⁾	
Height	[mm]	120		212		269		271		

1) Value in brackets with connecting plates.

Standard Nominal Flow Rate ¹⁾ qnN [l/min]										
Size		Micro	Micro Mi		Mini		Midi			
Pneumatic connection		M5	G ¹ / ₈	G ¹ / ₈	G ¹ / ₄	G3/8 G1/2		G ³ / ₄	G1	
Pressure regulation range 0.5 7 bar										
Grade of filtration	5 μm	110	410	-	-	-	-	-	-	
	40 μm	-	-	900	1,500	3,200	3,900	10,000	11,000	
Pressure regulation range (.5 12 b	ar								
Grade of filtration	5 μm	-	-	650	1,200	2,400	2,600	7,600	8,000	
	40 μm	_	_	750	1,400	3,100	3,400	9,700	10,000	

1) Measured at p1 = 10 bar, p2 = 6 bar and Δp = 1 bar.

Operating Conditions									
Size Micro			Mini / Midi / Maxi						
Condensate drain		Manual rotary	Semi-automatic	Manual rotary	Fully automatic				
Operating medium		Compressed air in accordance wi	th ISO 8573-1:2010 [-:-:-]						
Supply pressure	[bar]	1 10		1 16	2 12				
5 app., p. 555arc									

Ordering Data - Filtrat	ion Grade 5µm							
Condensate drain	Size	Connection	Pressure	regulation range 0.5 7 bar	LT	Pressure r	egulation range 0.5 12 bar	LT
			Part No.	No. Type		Part No.	Туре	
Directly actuated diaph	ragm regulator							
Turned manually	Micro	M5	526273	LFR-M5-D-7-5M-MICRO	1D	_	-	
		G1/8	526277	LFR-1/8-D-7-5M-MICRO	1D	-	-	
Semi-automatic	Micro	M5	526274	LFR-M5-D-7-5M-MICRO-H	1D	-	-	
		G1/8	526278	LFR-1/8-D-7-5M-MICRO-H	1D	-	-	
Directly actuated diaph	nragm regulator v	ith integrated re	eturn flow fu	nction				
Turned manually	Maxi	G ¹ / ₂	192370	LFR-1/2-D-5M-DI-MAXI	3D	-	-	
		G3/4	192376	LFR-3/4-D-5M-DI-MAXI	3D	-	-	
		G1	192382	LFR-1-D-5M-DI-MAXI	3D	-	-	
Fully automatic	Maxi	G1/2	192388	LFR-1/2-D-5M-DI-MAXI-A	3D	-	_	
		G3/4	192394	LFR-3/4-D-5M-DI-MAXI-A	3D	_	-	
		G1	192400	LFR-1-D-5M-DI-MAXI-A	3D	-	_	

Ordering Data - Filtra	ition Grade 40µ	m				
Condensate drain	Size	Connection	Pressure regulation range 0.5 7 bar	LT	Pressure regulation range 0.5 12 bar	LT
			Part No. Type		Part No. Type	
Directly actuated diap	hragm regulato	ſ				
Turned manually	Mini	G1/8	162702 LFR-1/8-D-7-MINI	3D	159630 LFR-1/8-D-MINI	3D
		G1/4	162703 LFR-1/4-D-7-MINI	3D	159631 LFR-1/4-D-MINI	3D
	Midi	G3/8	162705 LFR-3/8-D-7-MIDI	3D	159582 LFR-3/8-D-MIDI	3D
		G1/2	162706 LFR-1/2-D-7-MIDI	3D	159584 LFR-1/2-D-MIDI	3D
	Maxi	G3/4	162708 LFR-3/4-D-7-MAXI	3D	159632 LFR-3/4-D-MAXI	3D
		G1	162709 LFR-1-D-7-MAXI	3D	159633 LFR-1-D-MAXI	3D
Fully automatic	Mini	G1/8	162710 LFR-1/8-D-7-MINI-A	3D	159634 LFR-1/8-D-MINI-A	3D
		G1/4	162711 LFR-1/4-D-7-MINI-A	3D	159635 LFR-1/4-D-MINI-A	3D
	Midi	G3/8	162713 LFR-3/8-D-7-MIDI-A	3D	159583 LFR-3/8-D-MIDI-A	3D
		G½	162714 LFR-½-D-7-MIDI-A	3D	159585 LFR-1/2-D-MIDI-A	3D
	Maxi	G3/4	162716 LFR-3/4-D-7-MAXI-A	3D	159636 LFR-3/4-D-MAXI-A	3D
		G1	162717 LFR-1-D-7-MAXI-A	3D	159637 LFR-1-D-MAXI-A	3D
Directly actuated diap	hragm regulator	r with integrated re	eturn flow function		·	
Turned manually	Maxi	G ¹ / ₂	192372 LFR-½-D-7-DI-MAXI	3D	192368 LFR-½-D-DI-MAXI	3D
		G3/4	192378 LFR-¾-D-7-DI-MAXI	3D	192374 LFR-3/4-D-DI-MAXI	3D
		G1	192384 LFR-1-D-7-DI-MAXI	3D	192380 LFR-1-D-DI-MAXI	3D
Fully automatic	Maxi	G ¹ / ₂	192390 LFR-1/2-D-7-DI-MAXI-A	3D	192386 LFR-½-D-DI-MAXI-A	3D
		G3/4	192396 LFR-¾-D-7-DI-MAXI-A	3D	192392 LFR-3/4-D-DI-MAXI-A	3D
		G1	192402 LFR-1-D-7-DI-MAXI-A	3D	192398 LFR-1-D-DI-MAXI-A	3D

Ordering Data - Basic	Units without T	hreaded Connect	ing Plates, Filtration Grade 5µm			
Condensate drain	Size	Connection	Pressure regulation range 7.5 103 psi Part No. Type			Pressure regulation range 7.5 176 psi Part No. Type
Basic Unit without pre	essure gauge					
Turned manually	Mini	-	546454 LFR-D-5M-MINI	1D		
	Midi	-	546455 LFR-D-5M-MIDI	1D	1	
	Maxi	-	546461 LFR-D-5M-MAXI	1D		
Fully automatic	Mini	-	546462 LFR-D-5M-MINI-A	1D		
	Midi	-	546468 LFR-D-5M-MIDI-A	1D		
	Maxi	-	546469 LFR-D-5M-MAXI-A	1D		

LT = Lead time

1D typically ships same day/next day

3D typically ships within 3 days

Filter Regulators LFR — Metric Series Ordering Data, Accessories

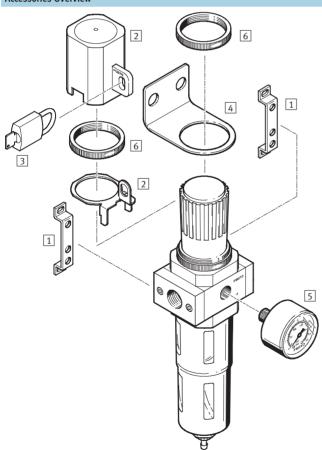
Ordering Data - Basic	Units without	Threaded Connect	ing Plates,	Filtration Grade 40µm				
Condensate drain	Size	Connection	Pressure regulation range 7.5 103 psi		LT	Pressure regulation range 7.5 176 psi		LT
			Part No.	Туре		Part No.	Туре	
Basic Unit without press	sure gauge							
Turned manually	Mini	-	546456	LFR-D-7-MINI	1D	546432	LFR-D-MINI	1D
	Midi	-	546463	LFR-D-7-MIDI	1D	546425	LFR-D-MIDI	1D
	Maxi	-	546470	LFR-D-7-MAXI	1D	546437	LFR-D-MAXI	1D
Fully automatic	Mini	-	546457	LFR-D-7-MINI-A	1D	546433	LFR-D-MINI-A	1D
	Midi	-	546464	LFR-D-7-MIDI-A	1D	546426	LFR-D-MIDI-A	1D
	Maxi	-	546471	LFR-D-7-MAXI-A	1D	546438	LFR-D-MAXI-A	1D
Basic Unit without press	sure gauge, wi	th integrated returi	า flow funct	ion				
Turned manually	Maxi	-	546514	LFR-D-7-DI-MAXI	1D	546512	LFR-D-DI-MAXI	1D
Fully automatic	Maxi	-	546518	LFR-D-7-DI-MAXI-A	1D	546515	LFR-D-DI-MAXI-A	1D

LT = Lead time

1D typically ships same day/next day

3D typically ships within 3 days

Accessories Overview



Mounting attachments and accessories	→ Page/Internet
Mounting bracket HFOE	235
2 Regulator lock LRVS	235
3 Padlock LRVS-D	lrvs-d
4 Mounting bracket HR-D	235
5 Pressure gauge MA	208
6 Knurled nut HMR	hmr
(not included in the basic units' scope of delivery)	

Pressure Regulators LR – Metric Series

Technical Data



Materials Housing: Die-cast zinc/aluminum Seals: Nitrile rubber Free of copper and PTFE



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Technical Data						Dov	vnload CAD data	→ www.festo.com	m/us/engineering
Size		Micro		Mini		Midi		Maxi	
Pneumatic connection		M5	G1/8	G1/8	G1/4	G3/8	G1/2	G3/4	G1
Design		Directly actuat	ed diaphragm re	gulator	•	•		Pilot actuate	d piston regulator
Type of mounting	Via accessorie	S							
	In-line installa	In-line installation							
	Front panel mo	Front panel mounting							
Mounting position		Any							
Max. hysteresis	[bar]	0.2		0.2				0.4	
Pressure regulation range	[bar]	0.5 7		0.5 7					
		-		0.5 12					
Pressure indication		Via pressure g	auge	•					
		M5 port		G1/8 port		G1/4 port		G1/4 port	
Length	[mm]	50		76		95		107	
Width	[mm]	25	45	40 (64) ¹⁾		55 (85) ¹⁾		66 (96) ¹⁾	66 (116) ¹⁾
Height	[mm]	65	•	96		135		125	•

¹⁾ Value in brackets with connecting plates.

Standard Nominal Flow Rate ¹⁾ qnN [l/min]								
Size	Micro		Mini		Midi		Maxi	
Pneumatic connection	M5	G1/8	G ¹ / ₈	G1/4	G3/8	G1/2	G3/4	G1
Pressure regulation range 0.5 7 bar	120	230	1,000	1,600	3,300	4,000	12,000	12,500
Pressure regulation range 0.5 12 bar	_		800	1,500	3,200	3,500	11,000	11,500

¹⁾ Measured at p1 = 10 bar, p2 = 6 bar and Δp = 1 bar.

Operating Conditions		
	Micro	Mini/Midi/Maxi
Operating medium	Compressed air in accordance with ISO 8573-1:2010 [-:-:-]	Compressed air in accordance with ISO 8573-1:2010 [7:4:4]
Note on operating/pilot medium	-	Operation with lubricated medium possible (in which case lubricated operation will always be required)
Supply pressure [bar]	1 10	1 16
Ambient temperature [°C]	-10 +60	

Pressure Regulators LR — Metric Series Ordering Data, Accessories

Ordering Data	a					
Size	Connection	Pressure regulation range 0.5 7 bar	LT	1 1	Pressure regulation range 0.5 12 bar	LT
		Part No. Type			Part No. Type	
Directly actua	ated diaphragm regulato	r				
Micro	M5	526261 LR-M5-D-7-MICRO	1D			
	G1/8	526263 LR-1/8-D-7-MICRO	1D			
Mini	G1/8	162582 LR-1/8-D-7-MINI	3D		159624 LR-1/8-D-MINI	3D
	G1/4	162583 LR-1/4-D-7-MINI	3D		159625 LR-1/4-D-MINI	3D
Midi	G3/8	162585 LR-3/8-D-7-MIDI	3D		159580 LR-3/8-D-MIDI	3D
	G ¹ / ₂	162586 LR-½-D-7-MIDI	3D		159581 LR-1/2-D-MIDI	3D
Pilot actuated	d piston regulator					
Maxi	G3/4	162588 LR-¾-D-7-MAXI	3D		159626 LR-¾-D-MAXI	3D
	G1	162589 LR-1-D-7-MAXI	3D		159627 LR-1-D-MAXI	3D
Directly actua	ated diaphragm regulato	r with integrated return flow function				
Maxi	G ¹ / ₂	192358 LR-½-D-7-DI-MAXI	3D		192356 LR-½-D-DI-MAXI	3D
	G3/4	192362 LR-¾-D-7-DI-MAXI	3D		192360 LR-¾-D-DI-MAXI	3D
	G1	192366 LR-1-D-7-DI-MAXI	3D		192364 LR-1-D-DI-MAXI	3D

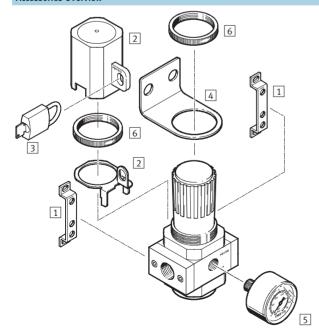
Ordering Data – Basic Units, without Threaded Connecting Plates							
Size	Connection	Pressure r	egulation range 7.5 103 psi	7.5 103 psi LT Pressure regu		Pressure regulation range 07.5 176 psi	LT
		Part No.	Туре			Part No. Type	
Basic Unit without pressure gauge							
Mini	-	546452	LR-D-7-MINI	1D		546430 LR-D-MINI	1D
Midi	-	546458	LR-D-7-MIDI	1D		546424 LR-D-MIDI	1D
Maxi	-	546465	LR-D-7-MAXI	1D		546436 LR-D-MAXI	1D
Basic Unit without pressure gauge, with integrated return flow function							
Maxi	-	546513	LR-D-7-DI-MAXI	1D		546511 LR-D-DI-MAXI	1D

LT = Lead time

1D typically ships same day/next day

3D typically ships within 3 days

Accessories Overview



Mou	inting attachments and accessories	→ Page/Internet
1	Mounting bracket HFOE	235
2	Regulator lock LRVS	235
3	Padlock LRVS-D	lrvs-d
4	Mounting bracket HR-D	235
5	Pressure gauge MA	208
6	Knurled nut HMR	hmr
	(not included in the basic units' scope of delivery)	

Pressure Regulators LRB – Metric Series

Technical Data



Materials Housing: Die-cast zinc Seals: Nitrile rubber Free of copper and PTFE



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Technical Data				Download CAD	data → www.festo.com/us/engineering			
Size		Mini		Midi				
Pneumatic connection 1 ¹⁾		G1/4	G3/8	G3/8	G ¹ / ₂			
Pneumatic connection 2 (rea	r outlet)	G1/4	<u>.</u>	G3/8				
Design		Directly actuated dia	phragm regulator with throug	h pressure supply				
Type of mounting		Via accessories	Via accessories					
		In-line installation						
Mounting position		Any						
Max. hysteresis	[bar]	0.2						
Pressure regulation range	[bar]	0.5 7						
		0.5 12						
Pressure indication		G½ port		G½ port				
Length	[mm]	40		55				
Width	[mm]	40		55				
Height	[mm]	96		136				

¹⁾ Dependent on connecting plate selected, must be ordered separately as an accessory → 235

Standard Nominal Flow Rate ¹⁾ qnN [l/min]								
Size	Mini	Midi						
Pressure regulation range 0.5 7 bar	1,800	3,800						
Pressure regulation range 0.5 12 bar	1,600	3,200						

¹⁾ Measured at p1 = 10 bar, p2 = 6 bar and Δp = 1 bar.

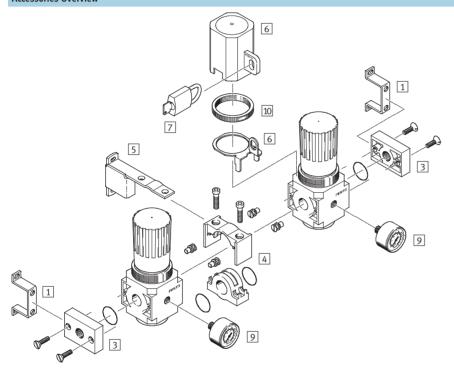
Operating Conditions							
Operating medium		Compressed air in accordance with ISO 8573-1:2010 [7:4:4]					
Supply pressure	[bar]	116					
Ambient temperature	[°C]	-10 +60					

Pressure Regulators LRB — Metric Series Ordering Data, Accessories

Ordering Data				
Pressure regulator for manifold assembly				
Size	Pressure regulation range 0.5 7 bar	LT	Pressure regulation range 0.5 12 bar	LT
	Part No. Type		Part No. Type	
Mini	197534 LRB-D-7-O-MINI	1D	197535 LRB-D-O-MINI	1D
Midi	197538 LRB-D-7-O-MIDI	1D	197539 LRB-D-O-MIDI	1D

LT = Lead time	1D typically ships same day/next day	3D typically ships within 3 days

Accessories Overview



Mounting attachments and accessories	→ Page/Internet
Mounting bracket HRB	235
3 Connecting plates LRBAS	lrbas
4 Connecting kit HRBC	235
5 Mounting bracket HRBK ¹⁾	235

Mou	nting attachments and accessories	→ Page/Internet
6	Regulator lock LRVS	235
7	Padlock LRVS-D	lrvs-d
9	Pressure gauge MA	208
10	Knurled nut HMR (included in scope of delivery)	hmr

 $^{1) \}quad \text{ The mounting bracket must be mounted after every second pressure regulator.} \\$

Materials Housing: Die-cast zinc Bowl: Polycarbonate Seals: Nitrile rubber Free of copper and PTFE



Technical Data						Downlo	oad CAD data 👈	www.festo.com/	us/engineering			
Size		Micro		Mini	Mini			Maxi				
Pneumatic connection		M5	G1/8	G1/8	G1/4	G3/8	G ¹ / ₂	G3/4	G1			
Design		Sintered	filter with centrifu	gal separation		•	•	•	•			
Type of mounting	Via acces	Via accessories										
		In-line installation										
Mounting position		Vertical ±	5°									
Grade of filtration	[µm]	5		5 or 40								
Length	[mm]	25		40		55		66				
Width	[mm]	25	45	40 (64) ¹⁾		55 (85) ¹⁾		66 (96) ¹⁾	66 (116) ¹⁾			
Height	[mm]	88	•	163		198		222	•			

¹⁾ Value in brackets with connecting plates.

Standard Nominal Flow Rate ¹⁾ qnN [l/min]											
Size Mic		Micro	Micro		Mini			Maxi			
Pneumatic connection		M5	G1/8	G1/8	G1/4	G3/8	G ¹ / ₂	G3/4	G1		
Grade of filtration	5 μm	170	290	800	950	1,800	2,000	3,600	3,800		
	40 μm	-	-		1,200	2,700	3,000	5,000	5,300		

1) Measured at p1 = 6 bar and Δp = 1 bar. A minimum flow rate of 125 l/min. is required for flawless functioning.

Operating Conditions					
Size		Micro		Mini / Midi / Maxi	
Condensate drain		Manual rotary Semi-automatic Manual rotary Fully automatic			Fully automatic
Operating medium		Compressed air in accordance v	with ISO 8573-1:2010 [7:-:-]		
Supply pressure	[bar]	0 10	1 10	0 16	2 12
Ambient temperature	[°C]	-10 +60			

Filters LF - Metric Series

Ordering Data, Accessories

Ordering Data									
Condensate drain	Size	Connection	Grade of filtration 5 μm		LT		Grade of filtration 40 µm		LT
			Part No.	Туре			Part No.	Туре	
Input pressure 0 10) bar								
Turned manually	Micro	M5	526297	LF-M5-D-5M-MICRO	1D		_	-	
		G1/8	526299	LF-1/8-D-5M-MICRO	1D		-	-	
Semi-automatic	Micro	M5	526298	LF-M5-D-5M-MICRO-H	1D		-	-	
		G1/8	526300	LF-1/8-D-5M-MICRO-H	1D		-	-	
Input pressure 0 16	6 bar, metal bov	wl guard							
Turned manually	Mini	G ¹ /8	162610	LF-1/8-D-5M-MINI	3D		159612	LF-1/8-D-MINI	3D
		G ¹ / ₄	162611	LF-1/4-D-5M-MINI	3D		159613	LF-1/4-D-MINI	3D
	Midi	G3/8	162613	LF-3/8-D-5M-MIDI	3D	Ł	159576	LF-3/8-D-MIDI	3D
		G ¹ / ₂	162614	LF-1/2-D-5M-MIDI	3D		159578	LF-1/2-D-MIDI	3D
	Maxi	G3/4	162616	LF-¾-D-5M-MAXI	3D		159614	LF-3/4-D-MAXI	3D
		G1	162617	LF-1-D-5M-MAXI	3D		159615	LF-1-D-MAXI	3D
Fully automatic	Mini	G ¹ /8	162618	LF-1/8-D-5M-MINI-A	3D		159616	LF-1/8-D-MINI-A	3D
		G1/4	162619	LF-1/4-D-5M-MINI-A	3D		159617	LF-1/4-D-MINI-A	3D
	Midi	G3/8	162621	LF-3/8-D-5M-MIDI-A	3D		159577	LF-3/8-D-MIDI-A	3D
		G ¹ / ₂	162622	LF-½-D-5M-MIDI-A	3D		159579	LF-1/2-D-MIDI-A	3D
	Maxi	G ³ / ₄	162624	LF-¾-D-5M-MAXI-A	3D		159618	LF-3/4-D-MAXI-A	3D
		G1	162625	LF-1-D-5M-MAXI-A	3D		159619	LF-1-D-MAXI-A	3D

Ordering Data - Basic	Units, without 1	Threaded Connec	ting Plates					
Condensate drain	Size	Connection	Grade of	filtration 5 µm	LT	Grade of f	iltration 40 μm	LT
			Part No.	Туре		Part No.	Туре	
Turned manually	Mini	-	546451	LF-D-5M-MINI-U	1D	546428	LF-D-MINI-U	1D
	Midi	-	546453	LF-D-5M-MIDI-U	1D	546422	LF-D-MIDI-U	1D
	Maxi	-	546459	LF-D-5M-MAXI-U	1D	546434	LF-D-MAXI-U	1D
Fully automatic	Mini	-	546460	LF-D-5M-MINI-A-U	1D	546429	LF-D-MINI-A-U	1D
	Midi	-	546466	LF-D-5M-MIDI-A-U	1D	546423	LF-D-MIDI-A-U	1D
	Maxi	-	546467	LF-D-5M-MAXI-A-U	1D	546435	LF-D-MAXI-A-U	1D

LT = Lead time

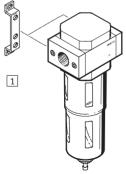
1D typically ships same day/next day

3D typically ships within 3 days

Accessories Overview

Individual device







~	
2	

Mounting attachments and accessories	→ Page/Internet
2 Threaded bolt FRB (included in scope of delivery)	235

Fine and Micro Filters LFMB/LFMA - Metric Series



Materials

Housing: Die-cast zinc Bowl: Polycarbonate Filter: Borosilicate fibre Seals: Nitrile rubber Free of copper and PTFE

LFMA

DIN ISO class 1 for particles: max. particle density 0.1 mg/m³ DIN ISO class 2 for oil aerosols: max. oil concentration 0.1 mg/m³

LFMB

DIN ISO class 2 for particles: max. particle density 1 mg/m³ DIN ISO class 3 for oil aerosols: max. oil concentration 1 mg/m³



Technical Data	Technical Data Download CAD data → www.festo.com/us/engineerin							
Size		Mini		Midi		Maxi		
Pneumatic connection		G1/8	G1/4	G3/8	G½	G3/4	G1	
Design		Fibre filter						
Type of mounting		Via accessories						
		In-line installation						
Mounting position		Vertical ±5°						
Length	[mm]	40		55	55			
Width	[mm]	40 (64)1)		55 (85) ¹⁾		66 (96) ¹⁾	66 (116) ¹⁾	
Height	[mm]	163	163		198		222	

1) Value in brackets with connecting plates.

Standard Nominal Flow Rate ¹⁾ qnN [l/min]							
Size	Mini		Midi		Maxi		
Pneumatic connection	G1/8	G1/4	G3/8	G ¹ / ₂	G3/4	G1	
Micro filter LFMA	130	160	380	400	900	950	
Fine filter LFMB	250	300	700	900	1,200	1,250	

1) Measured at p1 = 6 bar and Δp = 70 mbar. A minimum flow rate of 125 l/min. is required for flawless functioning.

Operating Conditions						
Type		LFMA		LEMB		
Condensate drain		Manual rotary	Fully automatic	Manual rotary Fully automatic		
Operating medium		Compressed air in accordance v	vith ISO 8573-1:2010 [7:-:-]	Compressed air in accordance with ISO 8573-1:2010 [6:4:4]		
Grade of filtration	[µm]	0.01 (air purity class at the out accordance with ISO 8573-1:20		1 (air purity class at the output: compressed air in accordance with ISO 8573-1:2010 [4:7:3])		
Residual oil content	[mg/m ³]	≤ 0.01		≤ 0.5		
Supply pressure	[bar]	1 16	1.5 12	1 16	1.5 12	
Ambient temperature	[°C]	-10 +60		-10 +60		

Fine and Micro Filters LFMB/LFMA - Metric Series

FESTO Ordering Data, Accessories

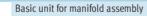
Ordering Dat	a – Fine filters LFMB			
Grade of filtra	ation 1 µm, metal bowl g	uard		
Size	Connection	Input pressure 1 16 bar	LT Input pressure 1.5 12 bar	LT
		Condensate drain turned manually	Condensate drain fully automatic	
		Part No. Type	Part No. Type	
With threade	d connecting plates			
Mini	G1/8	162626 LFMB-1/8-D-MINI	1D 162634 LFMB-1/8-D-MINI-A	1D
	G1/4	162627 LFMB-1/4-D-MINI	1D 162635 LFMB-1/4-D-MINI-A	1D
Midi	G3/8	162629 LFMB-3/8-D-MIDI	1D 162637 LFMB-3/8-D-MIDI-A	1D
	G ¹ / ₂	162930 LFMB-½-D-MIDI	1D 162638 LFMB-½-D-MIDI-A	1D
Maxi	G3/4	162632 LFMB-¾-D-MAXI	1D 162640 LFMB-3/4-D-MAXI-A	1D
	G1	162633 LFMB-1-D-MAXI	1D 162641 LFMB-1-D-MAXI-A	1D
Basic Units, v	without Threaded Connec	ting Plates		
Mini	-	546440 LFMB-D-MINI-U	1D 546442 LFMB-D-MINI-A-U	1D
Midi	-	546444 LFMB-D-MIDI-U	1D 546445 LFMB-D-MIDI-A-U	1D
Maxi	-	546448 LFMB-D-MAXI-U	1D 546450 LFMB-D-MAXI-A-U	1D

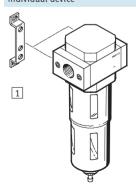
Ordering Dat	a – Micro filters LFMA				
Grade of filtra	ation 0.01 µm, metal bow	l guard			
Size	Connection	Input pressure 1 16 bar	LT	Input pressure 1.5 12 bar	LT
		Condensate drain turned manually		Condensate drain fully automatic	
		Part No. Type		Part No. Type	
With threade	d connecting plates				
Mini	G1/8	162642 LFMA-1/8-D-MINI	1D	162650 LFMA-1/8-D-MINI-A	1D
	G1/4	162643 LFMA-1/4-D-MINI	1D	162651 LFMA-1/4-D-MINI-A	1D
Midi	G3/8	162645 LFMA-3/8-D-MIDI	1D	162653 LFMA-3/8-D-MIDI-A	1D
	G½	162646 LFMA-½-D-MIDI	1D	162654 LFMA-1/2-D-MIDI-A	1D
Maxi	G3/4	162648 LFMA-3/4-D-MAXI	1D	162656 LFMA-3/4-D-MAXI-A	1D
	G1	162649 LFMA-1-D-MAXI	1D	162657 LFMA-1-D-MAXI-A	1D
Basic Units, v	vithout Threaded Connect	ting Plates			
Mini	-	546439 LFMA-D-MINI-U	1D	546441 LFMA-D-MINI-A-U	1D
Midi	-	546443 LFMA-D-MIDI-U	1D	546446 LFMA-D-MIDI-A-U	1D
Maxi	-	546447 LFMA-D-MAXI-U	1D	546449 LFMA-D-MAXI-A-U	1D

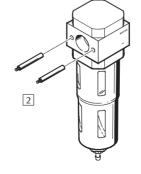
LT = Lead time 1D typically ships same day/next day **3D** typically ships within 3 days

Accessories Overview

Individual device







Mounting attachments and accessories	→ Page/Internet
Mounting bracket HFOE	235

Mount	→ Page/Internet	
2	Threaded bolt FRB (included in scope of delivery)	235

Materials Housing: Die-cast zinc/aluminum Seals: Nitrile rubber Free of copper and PTFE



The following oils are recommended for Festo components: Viscosity range to ISO 3448, ISO class VG 32 $32\ mm^2/s\ (=cSt)\ at\ 40\ ^\circ C$

- Festo special oil OFSW-32
- ARAL Vitam GF 32
- BP Energol HLP 32
- Esso Nuto H 32
- Mobil DTE 24
- Shell Tellus Oil DO 32

Technical Data Download CAD data → www.festo.com/us/engineering									
Size		Micro		Mini		Midi		Maxi	
Pneumatic connection		M5	G ¹ / ₈	G1/8	G1/4	G3/8	G1/2	G3/4	G1
Design		Proportional s	standard mist lub	oricator	•	•			•
Type of mounting		Via accessorie	?S						
		In-line install	ation						
Mounting position		Vertical ±5°							
Minimum flow for lubricator	[l/min]	3		3	3		8		
operation									
Max. oil capacity	[cm ³]	6.5		45	45		110		
Length	[mm]	25		40		55		66	
Width	[mm]	25	45	40 (64) ¹⁾		55 (85) ¹⁾		66 (96) ¹⁾	66 (116) ¹⁾
Height	[mm]	96	•	169		204		228	•

1) Value in brackets with connecting plates.

Standard Nominal Flow Rate ¹⁾ qnN [l/min]									
Size	Micro		Mini		Midi		Maxi		
Pneumatic connection	M5	G1/8	G1/8	G1/4	G3/8	G1/2	G3/4	G1	
Lubricator LOE	200	410	1,300	2,300	5,500	6,100	8,400	9,000	

1) Measured at p1 = 6 bar and Δp = 1 bar.

Operating Conditions								
Size		Micro	Mini / Midi / Maxi					
Operating medium		Compressed air in accordance with ISO 8573-1:2010 [6:4:4]	Compressed air in accordance with ISO 8573-1:2010 [7:4:4]					
Note on operating/pilot med	lium	Operation with lubricated medium not possible						
Supply pressure	[bar]	0 10	0 16					
Ambient temperature	[°C]	-10 +60						

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Lubricators LOE – Metric Series

Ordering Data, Accessories

Ordering Data	Ordering Data							
Size	Connection	Part No.	Туре	LT				
Input pressure 0	10 bar							
Micro	M5	526309	LOE-M5-D-MICRO	1D				
	G½8	526310	LOE-1/8-D-MICRO	1D				
Input pressure 0	16 bar, metal bowl gu	ard						
Mini	G½8	159620	LOE-1/8-D-MINI	3D				
	G1/4	159621	LOE-1/4-D-MINI	3D				
Midi	G ³ / ₈	159586	LOE-3/8-D-MIDI	3D				
	G ¹ / ₂	159587	LOE-½-D-MIDI	3D				
Maxi	G3/4	159622	LOE-3/4-D-MAXI	3D				
	G1	159623	LOE-1-D-MAXI	3D				

Ordering Data - Bas	Ordering Data – Basic Units, without Threaded Connecting Plates					
Size	Connection	Part No.	Туре	LT		
Mini	-	546431	LOE-D-MINI-U	1D		
Midi	-	546427	LOE-D-MIDI-U	1D		
Maxi	_	546517	LOE-D-MAXI-U	1D		

LT = Lead time

1D typically ships same day/next day

3D typically ships within 3 days

Accessories Overview Individual device Basic unit for manifold assembly

Moun	ting attachments and accessories	→ Page/Internet
1	Mounting bracket HFOE	235
2	Threaded bolt FRB (included in scope of delivery)	235

Materials Housing: Die-cast aluminum Seals: Nitrile rubber Free of copper and PTFE



Technical Data	chnical Data				Download CAD data → www.festo.com/us/enginee					
Size		Mini	Mini		Midi					
Pneumatic connection	l	G½8	G1/4	G3/8	G ¹ / ₂	G3/4	G1			
Design		Piston spool	•	<u>.</u>	•		•			
Type of mounting		Via accessories	Via accessories							
		In-line installat	In-line installation							
Mounting position		Any								
Valve function		3/2-way								
Exhaust port		G½8		G1/4		G3/8				
Reset method		Mechanical spring								
Direction of flow		Non-reversible								
Length	[mm]	40		55		66				
Width	[mm]	40 (64)1)		55 (85) ¹⁾		66 (96) ¹⁾	66 (116) ¹⁾			
Height	[mm]	100		121		134	•			

¹⁾ Value in brackets with connecting plates.

Standard Nominal Flow Rate ¹⁾ qnN [l/min]						
Size	Mini		Midi		Maxi	
Pneumatic connection	G1/8	G1/4	G3/8	G ¹ / ₂	G3/4	G1
On-off valve HE	1,000	1,500	3,200	3,600	6,000	6,500

1) Measured at p1 = 6 bar and Δp = 1 bar.

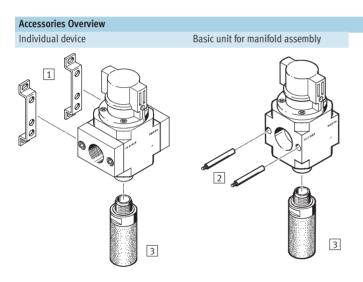
Operating Conditions				
Operating medium		Compressed air in accordance with ISO 8573-1:2010 [7:4:4]		
Note on operating/pilot medium		Operation with lubricated medium possible (in which case lubricated operation will always be required)		
Operating pressure	[bar]	016		
Ambient temperature	[°C]	-10 +60		

Manual On-off Valves HE - Metric Series

Ordering Data, Accessories

Ordering Dat	a			
3/2-way valv	e, operating pressure 0	. 16 bar, norma	lly closed	
Size	Connection	Part No.	Туре	LT
With threade	d connecting plates			
Mini	G1/8	162806	HE-1/8-D-MINI	3D
	G1/4	162807	HE-1/4-D-MINI	3D
Midi	G3/8	162809	HE-3/8-D-MIDI	3D
	G ¹ / ₂	162810	HE-1/2-D-MIDI	3D
Maxi	G3/4	162812	HE-3/4-D-MAXI	3D
	G1	162813	HE-1-D-MAXI	3D
Basic Unit, w	ithout threaded connecti	ng plates		<u>. </u>
Mini	-	170681	HE-D-MINI	1D
Midi	-	170682	HE-D-MIDI	1D
Maxi	-	170683	HE-D-MAXI	1D

LT = Lead time	1D typically ships same day/next day	3D typically ships within 3 days



l	Mounting attachments and accessories	→ Page/Internet
ľ	Mounting bracket HFOE	235
ſ	2 Threaded bolt FRB (included in scope of delivery)	235
ſ	3 Silencer U	236

Materials Housing: Die-cast aluminum Seals: Nitrile rubber Free of copper and PTFE



Technical Data				Download CAD data → www.festo.com/us/engineering					
Size		Mini		Midi		Maxi			
Pneumatic connection		G1/8	G1/4	G3/8	G ¹ / ₂	G3/4	G1		
Design		Piston spool		•					
Type of mounting		Via accessories							
		In-line installation							
Mounting position		Any							
Valve function		3/2-way, single solenoid							
Exhaust port		G ¹ / ₈		G1/4		G ³ /8			
Reset method		Mechanical spring							
Direction of flow		Non-reversible							
Operating voltage	[V DC]	24							
	[V AC]	110							
Length	[mm]	40		55		66			
Width	[mm]	40 (64) ¹⁾		55 (85) ¹⁾		66 (96) ¹⁾	66 (116) ¹⁾		
Height	[mm]	104		122		135			

¹⁾ Value in brackets with connecting plates.

Standard Nominal Flow Rate ¹⁾ qnN [l/min]						
Size	Mini		Midi		Maxi	
Pneumatic connection	G1/8	G1/4	G3/8	G ¹ / ₂	G3/4	G1
On-off valve HEE	1,000	1,500	3,200	3,600	6,000	6,500

¹⁾ Measured at p1 = 6 bar and Δp = 1 bar.

Operating Conditions					
Operating medium	Compressed air in accordance with ISO 8573-1:2010 [7:4:4]				
Note on operating/pilot medium	Operation with lubricated medium possible (in which case lubricated operation will always be required)				
Operating pressure [bar]	2,5 16				
Ambient temperature [°C]	-10 +60				

Electric On-off Valves HEE – Metric Series

Ordering Data, Accessories

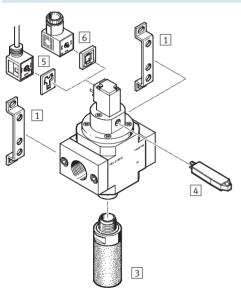
Ordering Data	a		
3/2-way valve	e, operating pressure 2.5	16 bar, normally closed, 24 V DC	
Size	Connection	Part No. Type	LT
With threade	d connecting plates		
Mini	G1/8	165068 HE-1/8-D-MINI-24	3D
	G1/4	165071 HE-1/4-D-MINI-24	3D
Midi	G3/8	165074 HE-3/8-D-MIDI-24	3D
	G ¹ / ₂	186518 HE-½-D-MIDI-24	3D
Maxi	G3/4	172950 HE-¾-D-MAXI-24	3D
	G1	172953 HE-1-D-MAXI-24	3D

Ordering Data									
•	ating pressure 2.5	6 bar, normally closed							
Size	Connection	24 V DC		LT		110 V AC		LT	
		Part No. Type				Part No.	Туре	1	
Without threaded co	nnecting plates								
Mini	-	172956 HEE-D-MIN	1-24	1D		172957	HEE-D-MINI-110	1D	
Midi	-	172959 HEE-D-MID	l-24	1D		172960	HEE-D-MIDI-110	1D	
Maxi	_	172962 HEE-D-MAX	I-24	1D		172963	HEE-D-MAXI-110	1D	

LT = Lead time 1D typically ships same day/next day 3D typically ships within 3 days

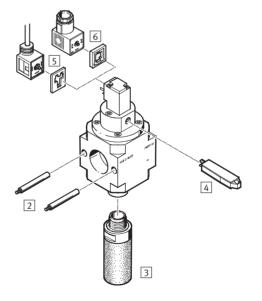
Accessories Overview

Individual device



Mou	nting attachments and accessories	→ Page/Internet
1	Mounting bracket HFOE	235
3	Silencer U	236
4	Non-detenting manual override tool AHB-MD/MF/MY	236
5	Plug socket with cable KMEB	kmeb
6	Plug socket MSSD-EB	mssd-eb

Basic unit for manifold assembly



Mounting attachments and accessories	→ Page/Internet
2 Threaded bolt FRB (included in scope of delivery)	235
3 Silencer U	236
4 Non-detenting manual override tool AHB-MD/MF/MY	236
5 Plug socket with cable KMEB	kmeb
6 Plug socket MSSD-EB	mssd-eb



Materials Housing: Die-cast aluminum Seals: Nitrile rubber Free of copper and PTFE



Technical Data					Download CAD data → www.festo.com/us/enginee					
Size		Mini	Mini		Midi		Maxi			
Pneumatic connection		G1/8	G1/4	G3/8	G ¹ / ₂	G3/4	G1			
Design		Piston spool		•						
Type of mounting		Via accessories								
		In-line installation	In-line installation							
Mounting position		Any								
Valve function		2/2-way, closed, a	air operated, adju	ustable						
Reset method		Mechanical spring	g							
Actuation method		Direct								
Direction of flow		Non-reversible								
Length	[mm]	40		55		66				
Width	[mm]	40 (64)1)		55 (85) ¹⁾		66 (96) ¹⁾	66 (116) ¹⁾			
Height	[mm]	66		77		89				

¹⁾ Value in brackets with connecting plates.

Standard Nominal Flow Rate ¹⁾ qnN [l/min]									
Size	Mini		Midi		Maxi				
Pneumatic connection	G1/8	G1/4	G3/8	G ¹ / ₂	G3/4	G1			
Soft-start valve HEL	1,000	1,500	3,200	3,600	6,000	6,500			

¹⁾ Measured at p1 = 6 bar and Δp = 1 bar.

Operating Conditions							
Operating medium		Compressed air in accordance with ISO 8573-1:2010 [7:4:4]					
Note on operating/pilot medium		Operation with lubricated medium possible (in which case lubricated operation will always be required)					
Operating pressure	[bar]	316					
Ambient temperature	[°C]	-10 +60					

→ Page/Internet

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Soft-start Valves HEL – Metric Series

Ordering Data, Accessories

Ordering Dat	a			
Gradual pres	sure build-up, 2/2-way v	alve, normally o	closed, operating pressure 3 16 bar	
Size	Connection	Part No.	Туре	LT
With threade	d connecting plates			
Mini	G1/8	165076	HEL-1/8-D-MINI	3D
	G1/4	165077	HEL-1/4-D-MINI	3D
Midi	G3/8	165079	HEL-3/8-D-MIDI	3D
	G ¹ / ₂	165080	HEL-½-D-MIDI	3D
Maxi	G3/4	165082	HEL-3/4-D-MAXI	3D
	G1	165083	HEL-1-D-MAXI	3D
Basic Unit, w	ithout threaded connecti	ng plates		
Mini	-	170690	HEL-D-MINI	1D
Midi	-	170691	HEL-D-MIDI	1D
Maxi	-	170692	HEL-D-MAXI	1D

Accessories Overview Individual device Basic unit for manifold assembly

Mounting attachments and accessories

1 Mounting bracket HFOE

Threaded bolt FRB (included in scope of delivery)

Branching Modules FRM/FRZ – Metric Series

Technical Data







Materials Housing: Die-cast zinc Seals: Nitrile rubber, polyvinyl chloride Free of copper and PTFE



Technical Data	echnical Data Download CAD data → www.festo.com/us/engineering								
Size		Micro	Mini		Midi		Maxi		
Pneumatic connection 1,	2 ¹⁾	G1/8	G1/8	G1/4	G3/8	G1/2	G3/4	G1	
Pneumatic connection 3		G1/8	G1/4		G ¹ / ₂		G3/4		
Pneumatic connection 4 M5 G			G1/4						
Design		Branching modul	Branching module						
Type of mounting		With accessories	With accessories						
		In-line installation	In-line installation						
Mounting position		Any	iny						
Length	[mm]	25	40		55		66		
Width	[mm]	25	40 (64) ²⁾		55 (85) ²⁾		66 (96) ²⁾	66 (116) ²⁾	
Height	[mm]	30	49		67		78	•	

- With connecting plates.
 Value in brackets with connecting plates.

Standard Nominal Flow Rate	¹⁾ qnN [l/mi	n]							
Connection		Basic Unit Without	With connecting plates						
		Connecting Plates	G ¹ /8	G1/4	G3/8	G ¹ / ₂	G3/4	G1	
Standard									
In main flow direction	Micro	210	-	-	-	_	-	-	
	Mini	3,300	1,500	3,300	-	_	-	-	
	Midi	8,200	-	-	7,000	8,200	-	-	
	Maxi	20,000	-	-	-	-	20,000	17,400	
With non-return function		•							
In main flow direction	Mini	2,000	1,300	2,000	-	-	-	-	
	Midi	5,600	-	_	5,500	5,600	-	-	
	Maxi	15,000	-	-	-	-	15,000	13,400	

1) Measured at p1 = 6 bar and $\Delta p = 1$ bar.

Operating Conditions								
Size	Mini	Mini	Midi	Maxi				
Operating medium	Compressed air in accordance w	Compressed air in accordance with ISO 8573-1:2010 [7:-:-]						
Ambient temperature [°C]	-10 +60							
Operating pressure [bar]								
Standard	0 16							
With non-return function	-	0.15 16	0.2 16	0.25 16				

Branching Modules FRM/FRZ – Metric Series Ordering Data, Accessories

Ordering I	Data – With Con	necting Plates	
Size	Port	With integrated non-return function	LT
		Part No. Type	
Mini	G1/8	162788 FRM-H-1/8-D-MINI	3D
	G1/4	162789 FRM-H-1⁄4-D-MINI	3D
Midi	G3/8	162791 FRM-H-3⁄8-D-MIDI	3D
	G1/2	162792 FRM-H-1/2-D-MIDI	3D
Maxi	G3/4	162794 FRM-H-3⁄4-D-MAXI	3D
	G1	162795 FRM-H-1-D-MAXI	3D

Ordering Data - Basic Unit V	Vithout Connecting Plates			
Size	Standard	LT	With integrated non-return function	LT
	Part No. Type		Part No. Type	
Micro	526815 FRZ-D-MICRO	1D		
Mini	170684 FRM-D-MINI	1D	170687 FRM-H-D-MINI	1D
Midi	170685 FRM-D-MIDI	1D	170688 FRM-H-D-MIDI	1D
Maxi	170686 FRM-D-MAXI	1D	170689 FRM-H-D-MAXI	1D

LT = Lead time

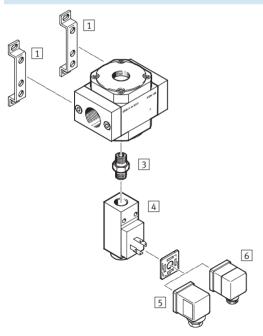
1D typically ships same day/next day

3D typically ships within 3 days

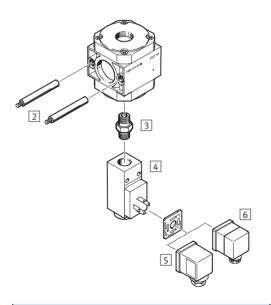
Accessories Overview

Individual device

Basic unit for manifold assembly



Mounting attachments and accessories	→ Page/Internet
Mounting bracket HFOE	235
3 Double nipple ESK	esk
4 Pressure switch PEV	236
5 Plug socket MSSD-C	mssd-c
6 Angled plug socket PEVWD-LED	pev



I	Mounting attachments and accessories	→ Page/Internet
	2 Threaded bolt FRB (included in scope of delivery)	frb
[3 Double nipple ESK	esk
[4 Pressure switch PEV	236
[5 Plug socket MSSD-C	mssd-c
	6 Angled plug socket PEVWD-LED	pev



Materials Housing: MA-23: Brass MA-27/40/50: Acrylic butadiene styrene/plastic MA-63: Steel Dial cover: Polystyrene/plastic Threaded plug: Brass



Technical Data			Download C	AD data → www.festo.com/us/engineering
Nominal size		27	40	50
Pneumatic connection		M5	G ¹ / ₈	G ¹ / ₄
Operating medium		Liquid and gaseous media		
		Not permitted: Oxygen, Acetylene		
Constructional design		Bourdon tube pressure gauge		
Type of mounting		Screw-in		
Connection position		Rear side, center		
Ambient temperature	[°F]	32 140	-4 +140	
	[°C]	0 +60	-20 +60	
Measurement accuracy class		4	2.5	
Continuous load factor		0.75		
Intermittent load factor		0.66		
Protection class		IP43		

Ordering Data							
Nominal size	For D Series service units	Pneumatic connection	Indicating ran	ge [psi]	Part No.	Type	LT
27	MICRO	M5	0 10	-	526323	MA-27-10-M5	1D
			-	0 160	527405	MA-27-160-M5-PSI	1D
40	MINI	G1/8	0 10	0 145	359874	MA-40-10-1/8	1D
			0 16	0 240	345395	MA-40-16-1/8	1D
50	MIDI/MAXI	G1/4	0 10	0 160	359873	MA-50-10-1/4	1D
			0 16	0 240	356759	MA-50-16-1/4	1D

LT = Lead time 1D typically ships same day/next day **3D** typically ships within 3 days



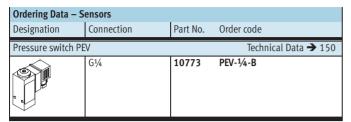
Ordering Data - N	Mounting attachments		
Designation	Size	Part No.	Order code
Mounting bracket	HFOF	<u>'</u>	
Θ.	Micro	526317	HFOE-D-MICRO
	Milero	320317	III OL D IIIICKO
	Mini	159638	HFOE-D-MINI
	l Willin	137030	III OL-D-IMIIMI
*	Midi/Maxi	150503	HFOE-D-MIDI/MAXI
	WIIUI/Waxi	159593	ULOE-D-MIDI/MAYI
Mounting bracket	Прри	L	
Mounting bracket	Mini	F2F024	HRBK-D-MINI
	IVIIIII	525031	UKRY-D-WINI
	AA: J:	525022	HDDI/ D MIDI
	Midi	525032	HRBK-D-MIDI
	LIDD		
Mounting bracket	1		UDD D MUNI
	Mini	525029	HRB-D-MINI
	Midi	525030	HRB-D-MIDI
Mounting bracket		_	
0	Micro	526316	HRS-D-MICRO
0	Mini	164936	HR-D-MINI
	Midi	162804	HR-D-MIDI
	Maxi	162805	HR-D-MAXI
Threaded bolt FRE			
	Micro	526817	FRB-D-MICRO

22	Mini	159642	FRB-D-MINI
	Midi	159595	FRB-D-MIDI
	Maxi	159643	FRB-D-MAXI
Threaded bolt LF/I	LOE		
	Mini	546483	LF/LOE-D-MINI
	Midi	546489	LF/LOE-D-MIDI
	Maxi	546494	LF/LOE-D-MAXI
Metric socket head	d screws	1	·
<u> </u>	Mini	562472	DIN 912-M4X16-8.8
	Midi	562475	DIN 912-M5X18-8.8
O Third third	Maxi	562473	DIN 912-M5X20-8.8
Hex nut HMR			
	Micro	526816	HMR-D-MICRO
Connecting kit HR	I BC		
	Mini	529022	HRBC-D-MINI
		32,022	inde 5 min
6			
	Midi	529023	HRBC-D-MIDI
Ome	Milai	727025	D MIDI
000			
Coalings		<u> </u>	
Sealings	Mini	E46470	O 12 62V1 70 N NDD70
	Mini	546478	0-12,42X1,78-N-NBR70
	Midi	546474	O-26X2-N-NBR75
9	Maxi	546477	LR/LF/LFR/LOE/FRC-D-MAXI

Ordering Data – (Connecti	ng plates			
Designation	Size	Connec-	Position	Part No.	Order code
		tion			
Connecting plates	PBL				
	Micro	G1/8	Either	526318	PBL-1/8-D-MICRO
		QS-4	Either	526321	PBL-QS4-D-MICRO
0		QS-6	Either	526322	PBL-QS6-D-MICRO
	Mini	G1/8	Left	546495	PBL-1/8-D-MINI-L
			Right	546496	PBL-1/8-D-MINI-R
		G1/4	Left	546497	PBL-1/4-D-MINI-L
			Right	546498	PBL-1/4-D-MINI-R
		G3/8	Left	546499	PBL-3/8-D-MINI-L
			Right	546500	PBL-3/8-D-MINI-R
	Midi	idi G¼	Left	546501	PBL-1/4-D-MIDI-L
			Right	546502	PBL-1/4-D-MIDI-R
		G3/8	Left	546503	PBL-3/8-D-MIDI-L
			Right	546504	PBL-3/8-D-MIDI-R
		G1/2	Left	546505	PBL-1/2-D-MIDI-L
			Right	546506	PBL-1/2-D-MIDI-R
		G3/4	Left	546532	PBL-3/4-D-MIDI-L
			Right	546533	PBL-3/4-D-MIDI-R
	Maxi	G ¹ / ₂	Left	546534	PBL-1/2-D-MAXI-L
			Right	546535	PBL-1/2-D-MAXI-R
		G3/4	Left	546507	PBL-3/4-D-MAXI-L
			Right	546508	PBL-3/4-D-MAXI-R
		G1	Left	546509	PBL-1-D-MAXI-L
			Right	546510	PBL-1-D-MAXI-R

Ordering Data - S	afety components		
Designation	Size	Part No.	Order code
Regulator lock LRV	S		
	Mini	193781	LRVS-D-MINI
	Midi	193782	LRVS-D-MIDI
	Maxi	193783	LRVS-D-MAXI

Lead Time LT for all products on this page: 1D typically ships same day/next day



Ordering Data - C	onnecting	Cables NEB	U	
				「echnical data → Internet: nebu
	Number	Cable	Part No.	Туре
	of wires	length [m]		
M8x1, straight soc	ket			
	3	2.5	541333	NEBU-M8G3-K-2.5-LE3
	4	2.5	541342	NEBU-M8G4-K-2.5-LE4

ccessories		
Description	Part No.	Order code
		Technical Data → 257
G1/8	6841	U-1/8-B
G1/4	6842	U-1/4-B
G3/8	6844	U-3/8-B
	Description G1/8 G1/4	Description Part No. G1/8 6841 G1/4 6842

esignation	Size	Part No.	Order code
rade of filtrat	ion 40 μm		
	Mini	546487	LFP-D-MINI-40M-U
	Midi	546488	LFP-D-MIDI-40M-U
	Maxi	546486	LFP-D-MAXI-40M-U
		•	
rade of filtrat	ion 5 μm		
	Micro	526818	LFP-D-MICRO-5M
	Mini	159640	LFP-D-MINI-5M
	Midi	159594	LFP-D-MIDI-5M
	Maxi	159641	LFP-D-MAXI-5M
rade of filtrat	ion 1 μm		
	Mini	162677	MS4/D-MINI-LFM-B
	Midi	162678	LFMBP-D-MIDI
	Maxi	162679	LFMBP-D-MAXI
rade of filtrat	ion 0.01 μm		
\bigcirc	Mini	162674	MS4/D-MINI-LFM-A
	Midi	162675	LFMAP-D-MIDI
	Maxi	162676	LFMAP-D-MAXI

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