



FESTO

Key features

Comparison of motor controllers				
Motor controller	CMMD-AS	CMMS-AS	CMMP-AS	CMMS-ST
for motor type	Servo motor	Servo motor Servo motor Servo		Stepper motor
Positioning records	2 x 63	63	255	63
Measuring system	Incremental/absolute	Incremental/absolute A		Incremental
		e		
Extended I/O interface	4 working modes		Flexibly configurable	4 working modes
Notification of remaining distance	1 for n		Separately for all positions	1 for n
Torque reduction	No		Separately for all positions	No
Record linking	Linear	Linear		Linear
STO/SS1	To EN 61800-5-2		To EN 61800-5-2	To EN 61800-5-2

Features

Compactness

- Small dimensions
- Full integration of all components for the controller and power section, including USB interface, Ethernet and CANopen interface
- Integrated brake chopper
- · Integrated EMC filters
- Automatic actuation for a holding brake
- Complies with the current CE and EN standards without additional external measures (motor cable length of up to 25 m)

Motion control

- Evaluation of digital absolute encoder (EnDat/HIPERFACE) in single-turn or multi-turn versions
- Can be operated as a torque, speed or position controller
- Integrated position controller
- Time-optimised (trapezoidal) or jerk-free (S-shaped) positioning
- Absolute and relative movements
- Point-to-point positioning with and without motion path smoothing
- Position synchronisation
- · Electronic gear unit
- 255 positioning records
- Wide range of homing methods

Fieldbus interfaces













Input/output

- Freely programmable I/Os
- High-resolution 16-bit analogue input
- Jog/teach mode
- Simple connection to a higher-order controller via I/O or fieldbus
- · Synchronous operation
- Master/slave mode
- Additional I/Os with the plug-in card CAMC-D-8E8A → 17

Integrated sequence control

- Automatic sequence of positioning records without a higher-order controller
- Linear and cyclical position sequences
- · Adjustable delay times
- Branches and wait positions
- Overlapping restart possible during the movement



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Key features

Features

Integrated safety functions

- The motor controller CMMP-AS supports the "Safe Torque Off (STO)" safety function and, by providing a reliable time delay, also supports "Safe Stop 1 (SS1)" with protection against unexpected start-up in accordance with EN 61800-5-2
- Protection against unexpected

start-up

- Two-channel disconnection of the output stage
- · Less external circuitry
- Shorter response times in the event of an error
- Faster restart, intermediate circuit remains charged

Interpolating multi-axis movement

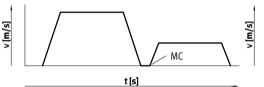
 With a suitable controller, the CMMP-AS can perform path movements with interpolation via CANopen or EtherCAT. The controller specifies position setpoint values in a fixed time pattern to this end. In between, the servo position controller independently interpolates the data values between two data points.

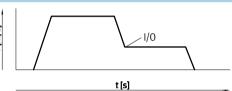
Travel program

- Linking of any number of positioning records into a travel program
- Step criteria for the travel program possible via digital inputs, for example

MC – motion complete

I/O - digital inputs





Library for EPLAN



EPLAN macros for fast and reliable planning of electrical projects in combination with motor controllers,

motors and cables.
This enables a high level of planning reliability, standardisation of

documentation, no need to create symbols, graphics and master data.

→ www.festo.com/eplan

Cam disc functionality

The "electronic cam disc" application type creates optimised motion profiles that generate less vibration and acceleration force at the machine. In addition, the motion of the motor is always synchronous in position with a master axis, which enables easy definition of overlapping, time-optimised motion sequences. To be able to use the cam disc function, you will need the Festo Configuration Tool (FCT) and also the curve editor → 19.

Key features:

- High flexibility of the system. The mechanism does not need to be modified if the requirements for the curve shapes change.
- User-friendly motion plan editor. All limits for position, speed and acceleration are immediately displayed in the editor.
- Up to 16 cam discs with a total of up to 2,048 data points can be managed. The data points can be randomly distributed along the cam discs.
- There are four digital trip cams coupled with each cam disc.
- Each cam disc can be offset by a certain amount from the master axis.

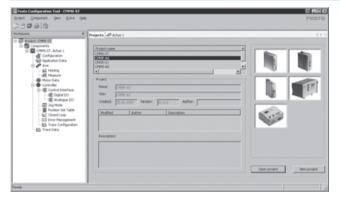


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Key features

FCT software - Festo Configuration Tool

Software platform for electric drives from Festo



- All drives in a system can be managed and saved in a common project
- Project and data management for all supported device types
- Simple to use thanks to graphically supported parameter entry
- Universal mode of operation for all drives
- Working offline at your desk or online at the machine

FHPP - Festo Handling and Positioning Profile

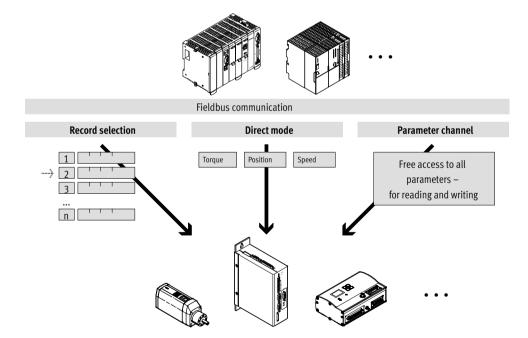
Optimised data profile

Festo has developed an optimised data profile, the "Festo Handling and Positioning Profile (FHPP)", that is tailored to handling and positioning applications.

The FHPP data profile permits the actuation of Festo motor controllers, using a fieldbus interface, via standardised control and status bytes.

The following are defined, among others:

- Operating modes
- I/O data structure
- Parameter objects
- Sequence control

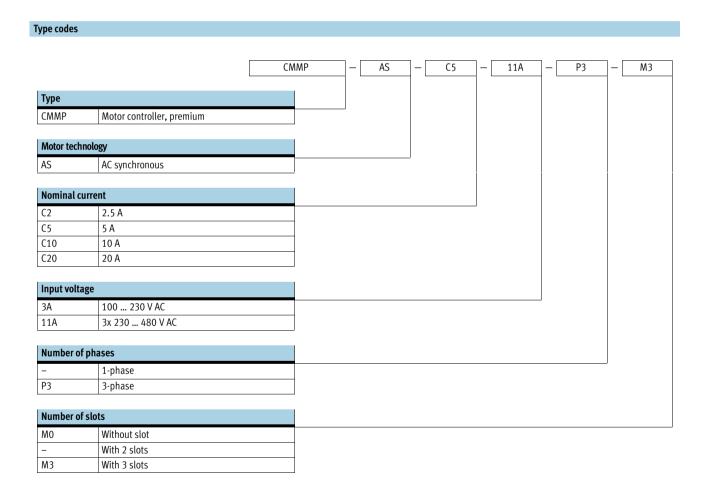




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Product range overview and Type codes

Туре	CMMP-ASM0	CMMP-ASM3	CMMP-AS-C20-11A-P3		
Fieldbus interface					
Integrated in the controller					
CANopen					
Optional via plug-in card					
PROFIBUS DP	-				
DeviceNet	-				
EtherCAT	-				
EtherNet/IP	-		-		
PROFINET RT	-		-		
	•		•		
Safety functions					
Integrated in the controller		-			
Optional via plug-in card	-		-		





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Fieldbus interfaces

















General technical data										
CMMP-AS-		C2-3A	C5-3A	C5-11A-P3	C10-11A-P3	C20-11A-P3				
Type of mounting		Screwed onto r	nounting plate							
Display		7-segment disp	olay							
Parameterisation interface		-				RS232				
		USB, Ethernet				-				
Active PFC		Yes		-						
DIP switches		Firmware dowr	load/fieldbus settings	1)/CAN terminating resi	stor	-				
SD card slot		Memory card =	→ 18		-					
Encoder interface input		Resolver								
			_	r digital tracking signal:	S					
		Absolute encod	der with EnDat V2.1 se	rial/V2.2						
		Absolute encod	der with HIPERFACE							
		Additional inpu	Additional input for synchronous/cam disc operation							
Encoder interface output		Actual value fe	edback via encoder sig	nals in speed control m	iode					
		Setpoint speci	fication for downstrear	n slave drive						
		Resolution up	Resolution up to 16,384 ppr							
Braking resistor, integrated	$[\Omega]$	60		68		47				
Pulse power of braking resistor	[kVA]	2.8		8.5		12				
Braking resistor, external	[Ω]	≥[]0		≥[40		30 ≤[] ≤[] 00				
Impedance of setpoint input	$[k\Omega]$	20								
Number of analogue outputs		2								
Operating range of analogue outputs	[V]	±10								
Resolution of analogue outputs		9 bits								
Characteristics of analogue outputs		Short circuit pr	roof							
Number of analogue inputs		3								
Operating range of analogue inputs	[V]	±10								
Characteristics of analogue inputs			resolution 16 bits							
			d, resolution 10 bits							
			or speed setpoint value	torque setpoint value/	position setpoint valu	e				
Mains filter		Integrated								
Max. motor cable length	[m]		ternal mains filter)							
Product weight	[g]	2,100	2,200	3,800		8,000				

¹⁾ Not in combination with CMMP-AS-...-M0

Function blocks for PLC pr	ogramming						
Programming software	Controller manufacturer	Interfaces					
		CANopen	PROFIBUS DP	DeviceNet	EtherCAT	EtherNet/IP	PROFINET RT
CoDeSys	Festo						
TwinCAT	Beckhoff	•	-	•	•	•	•
	Other manufacturers						
RSLogix5000	Rockwell Automation	_	-		-		-
Step 7/TIA Portal	Siemens	-		-	-	-	



Interfaces		1/0	CANopen	PROFIBUS	DeviceNet	EtherCAT	EtherNet/IP	PROFINE			
menaces		170	САНОРЕН	DP	Devicence	Lilicical	Linemet/ii	RT			
Number of digital logic outputs		5									
Characteristics of digital logic output	S	Freely configurable	urable								
Number of digital logic inputs		10									
Operating range of logic inputs	[V]	8 30									
Characteristics of logic inputs		Freely configurable									
Process coupling		16 positioning records	16 positioning records –								
		255 positioning records ¹⁾	ning 250 positioning records								
Communication profile		-	DS301, FHPP+	DP-V0/FHP P+	FHPP+	DS301, FHPP+	FHPP+	FHPP+			
			DS301, DSP402			CoE: DS301, DSP402					
Max. fieldbus transmission rate	[Mbps]	-	1	12	0.5	100	100	100			
Interface			·	•				•			
CMMP-ASM0	Integrated			-	-	-	-	-			
CMMP-ASM3	Integrated			-	-	-	-	-			
	Optional ²⁾	-	-					-			
CMMP-AS-C20-11A-P3	Integrated		-	-	-	-	-	-			
	Optional ²⁾	_	_				-	-			

With additional I/O plug-in card CAMC-D8E8A → 17
 Plug-in cards for fieldbus interface → 18

Electrical data									
CMMP-AS-		C2-3A	C5-3A	C5-11A-P3	C10-11A-P3	C20-11A-P3			
Output data									
Output voltage range	[V AC]	3x 0 270		3x 0 360					
Nominal current	[A _{eff}]	2.5	5	5	10	20			
Peak current at	[A _{eff}]	5	10	10	20	41.5			
Max. peak current duration	[s]	5		3		2			
Peak current at	[A _{eff}]	10	20	20	40	-			
Max. peak current duration	[s]	0.5		0.5		-			
Max. intermediate circuit voltage	[V DC]	320/380 ¹⁾	320/380 ¹⁾ 560						
Output frequency	[Hz]	0 1,000	0 1,000						
Load supply									
Nominal voltage phases		1		3					
Input voltage range	[V AC]	100 230 ±10	%	3x 230 480 ±10%					
Max. nominal input current	[A]	3	6	5.5	11	20			
Rated output	[VA]	500	1,000	3,000	6,000	12,000			
Peak output	[VA]	1,000	2,000	6,000	12,000	25,000			
Mains frequency	[Hz]	50 60							
Logic supply									
Nominal voltage	[V DC]	24 ±20%							
Nominal current	[A]	0.55/2.05 ²⁾	0.65/2.15 ²⁾	1/3.5 ²⁾					
Max. current of digital logic outputs	[mA]	100	<u>.</u>						

Without PFC/with PFC
 Max. current with brake and I/Os



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Safety characteristics								
CMMP-AS-		C2/C5/C10M0	C20-11A-P3					
Conforms to standard		EN ISO 13849-1						
Safety function		Safe Torque Off (STO)						
Performance Level (PL)		Safe Torque Off (STO)/Category 4,	Safe Torque Off (STO)/Category 3,					
		Performance Level e	Performance Level d					
Safety integrity level (SIL)		SIL 3/SILCL 3 SIL 2						
Certificate issuing authority		TÜV Rheinland	DGUV MFS 10027					
Proof test interval		20a	-					
Diagnostic coverage	[%]	97.07	-					
Safe Failure Fraction (SFF)	[%]	99.17	-					
Hardware fault tolerance		1	-					
CE marking (see declaration of confor	mity)	To EU EMC Directive ¹⁾	To EU EMC Directive ¹⁾					
		To EU Machinery Directive	To EU Machinery Directive					

¹⁾ For information about the applicability of the component see the manufacturer's EC declaration of conformity at: www.festo.com -> Support -> User documentation. If the component is subject to restrictions on usage in residential, office or commercial environments or small businesses, further measures to reduce the emitted interference may be necessary.

Technical data – Connection to th	e integrated safety	module with CMMP-ASMO
General		
Connection cross section	[mm ²]	0.25 0.5
Electrical connection		Screw terminal
		Straight plug
Protection against short circuit		No
Fuse protection		No
Digital inputs		
Number		2 (STO-A/STO-B)
Nominal voltage	[V DC]	24
Voltage range	[V]	19.2 28.8
Nominal current at 40 °C	[mA]	20
Max. nominal current	[mA]	30
Starting current	[mA]	450
Debounce time	[ms]	0.3
Properties		Galvanically isolated
Digital outputs		
Number		8
Nominal voltage	[V DC]	24
Max. current	[mA]	200
Design		Potential-free signal contact
Switching logic		Contact closes at STO

Note

Safety functions for motor controller CMMP-AS-...-M3 optionally via the plug-in card CAMC-G-S1 → 16



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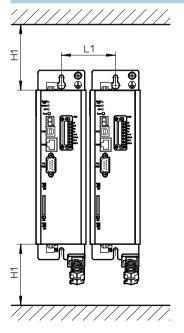
Technical data

Operating and environmental conditions								
CMMP-AS-	C2-3A	C5-3A	C5-11A-P3	C10-11A-P3	C20-11A-P3			
Digital logic outputs	Galvanically isolated	d						
Logic inputs	Galvanically isolated	d						
Protection class	IP20							
Protective function	I ² t monitoring							
	Intermediate circuit	over/undervoltage						
	Short circuit in outp	ut stage						
	Standstill monitorin	g						
	Temperature monitoring							
Ambient temperature [°C]	0 +40							
Storage temperature [°C]	-25 +70							
Relative air humidity [%]	0 90 (non-conden	sing)						
CE marking (see declaration of conformity)	To EU Low Voltage D	irective						
	To EU EMC Directive	1)						
	To EU Machinery Dir	ective						
Certification	UL listed (OL)							
	C-Tick				•			
Note on materials	Contains PWIS (paint-wetting impairment substances)							
	RoHS-compliant							

¹⁾ For information about the applicability of the component see the manufacturer's EC declaration of conformity at: www.festo.com Support Super documentation.

If the component is subject to restrictions on usage in residential, office or commercial environments or small businesses, further measures to reduce the emitted interference may be necessary.

Installation clearance for motor controller



Туре	H1 ¹⁾	L1
CMMP-AS-C2-3A CMMP-AS-C5-3A	100	71
CMMP-AS-C5-11A-P3 CMMP-AS-C10-11A-P3	100	85
CMMP-AS-C20-11A-P3	100	95

¹⁾ An installation clearance of 150 mm underneath the motor controller is recommended for optimum wiring of the motor or encoder cable

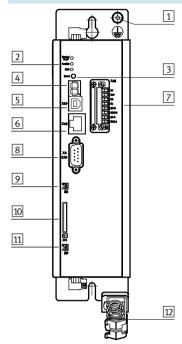


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Technical data

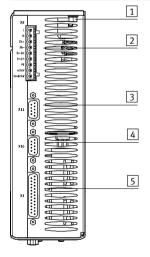
View of motor controller

CMMP-AS-...-M0



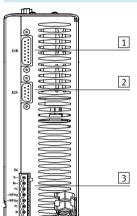
- 1 PE connection
- 2 LEDs
- 3 Reset button
- 4 7-segment display
- 5 USB interface
- 6 Ethernet interface
- 7 Digital I/O interface for controlling the STO function
- 8 CANopen interface
- 9 Activation of CANopen terminating resistor
- 10 SD/MMC card slot
- 11 Activation of firmware download
- 12 Screened connection

From above



- 1 PE connection
- 2 Power supply
- 3 Incremental encoder interface (output)
- [4] Incremental encoder interface (input)
- 5 I/O interface

From underneath



- 1 Encoder connection
- 2 Resolver connection
- 3 Motor connection



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Technical data

View of motor controller CMMP-AS-...-M3 1 ٩ 2 3 4 5 6 7 8 9 10 11 12 13 14

- 1 PE connection
- 2 LEDs
- 3 Reset button
- 4 7-segment display
- 5 USB interface
- 6 Ethernet interface
- 7 Slot for switch or safety module
- 8 CANopen interface
- 9 Fieldbus settings
- 10 Activation of CANopen terminating resistor
- 11 Slots for extension modules
- 12 SD/MMC card slot
- 13 Activation of firmware download
- 14 Screened connection

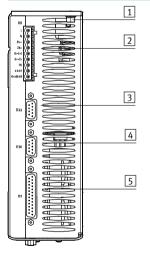
Note

A plug-in card in slot 7 is mandatory for operation of the motor controller.

Possible plug-in cards:

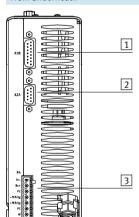
CAMC-DS-M1 → 18 CAMC-G-S... → 16

From above



- 1 PE connection
- 2 Power supply
- 3 Incremental encoder interface (output)
- 4 Incremental encoder interface (input)
- 5 I/O interface

From underneath



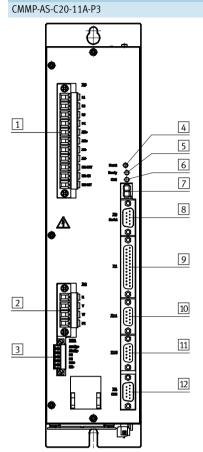
- 1 Encoder connection
- 2 Resolver connection
- 3 Motor connection



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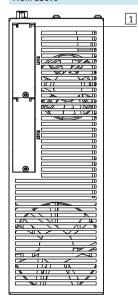
Technical data

View of motor controller

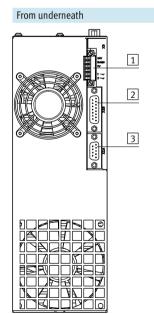


- 1 Power supply
- 2 Motor connection
- 3 Motor connection
- 4 Reset button
- 5 Ready/bus LED
- 6 Bus switched on
- 7 7-segment display
- 8 Interface: RS232
- 9 I/O interface
- 10 Incremental encoder interface (output)
- Incremental encoder interface (input)
- 12 Interface: CAN bus

From above

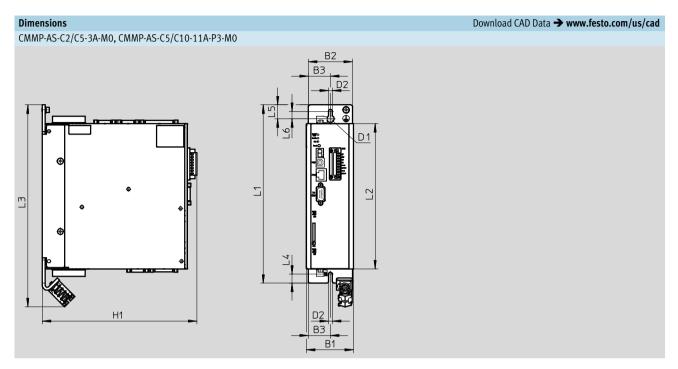


1 Technology module slots

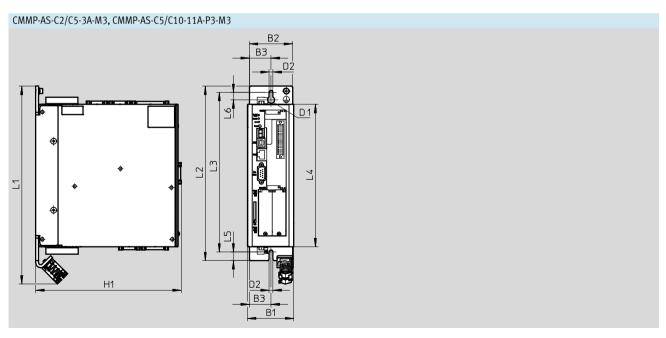


- 1 Control connection for relay driver supply
- 2 Encoder connection
- 3 Resolver connection



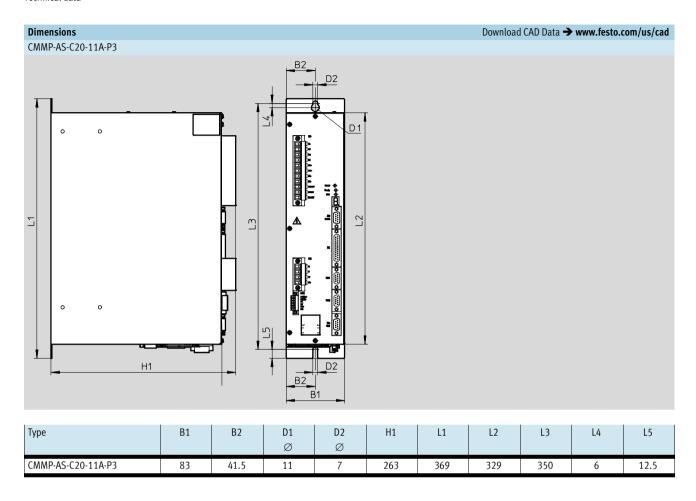


Туре	B1	B2	В3	D1 ∅	D2 Ø	H1	L1	L2	L3	L4	L5	L6
CMMP-AS-C2-3A-M0 CMMP-AS-C5-3A-M0	66	61	30.7	10	5.5	215	248	202	281	12.5	19.5	10.5
CMMP-AS-C5-11A-P3-M0 CMMP-AS-C10-11A-P3-M0	79	75	37.5	10	5.5	255	297	252	330	12.5	19.8	10.5



Туре	B1	B2	В3	D1 ∅	D2 Ø	H1	L1	L2	L3	L4	L5	L6
CMMP-AS-C2-3A-M3 CMMP-AS-C5-3A-M3	66	61	30.7	10	5.5	207	281	248	227	202	12.5	10.5
CMMP-AS-C5-11A-P3-M3 CMMP-AS-C10-11A-P3-M3	79	75	37.5	10	5.5	247	330	297	276	252	12.5	10.5







Ordering data							
	Brief description	Part No.	Туре				
CMMP-ASM0 – Without slot							
<i>A</i>	The plug assortment NEKM (→ 18) is included in the scope of delivery of	1622901	CMMP-AS-C2-3A-M0				
	the motor controller.	1622902	CMMP-AS-C5-3A-M0				
		1622903	CMMP-AS-C5-11A-P3-M0				
		1622904	CMMP-AS-C10-11A-P3-M0				
CMMP-ASM3 – With 3 slots							
Ø	A plug-in card in slot 7 is mandatory for operation.	1501325	CMMP-AS-C2-3A-M3				
	Possible plug-in cards:	1501326	CMMP-AS-C5-3A-M3				
	• CAMC-DS-M1 → 18	1501327	CMMP-AS-C5-11A-P3-M3				
	• CAMC-G-S1 → 16	1501328	CMMP-AS-C10-11A-P3-M3				
	The plug assortment NEKM (→ 18) is included in the scope of delivery of the motor controller.						
CMMP-AS – With 2 slots							
	The plug assortment NEKM (→ 18) is included in the scope of delivery of	1366842	CMMP-AS-C20-11A-P3				
	the motor controller.						



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Accessories

Safety module CAMC-G-S1

Only for motor controller: CMMP-AS-...-M3

The safety module serves as an extension to achieve the safety function.
Safe Torque Off.



Safety characteristics					
Conforms to standard	EN ISO 13849-1				
Safety function	Safe Torque Off (STO)				
Performance Level (PL)	Safe Torque Off (STO)/Category 4, Performance Level e				
Safety integrity level (SIL)	SIL 3/SILCL 3				
Certificate issuing authority	TÜV 01/205/5165/11				
Proof test interval	20a				
Diagnostic coverage [%]	97.5				
Safe Failure Fraction (SFF) [%]	99.2				
Hardware fault tolerance	1				
CE marking (see declaration of conformity)	To EU EMC Directive ¹⁾				
	To EU Machinery Directive				

Technical data		
General		
Connection cross section	[mm ²]	0.25 0.5
Electrical connection		Screw terminal Screw terminal
		Straight plug
Display (LED)		Green: normal operation, yellow: STO
Protection against short circuit		No
Fuse protection		No
Digital inputs		
Number		2 (STO-A/STO-B)
Nominal voltage	[V DC]	24
Voltage range	[V]	19.2 28.8
Nominal current at 40 °C	[mA]	20
Max. nominal current	[mA]	30
Starting current	[mA]	450
Debounce time	[ms]	0.3
Properties		Galvanically isolated
Digital outputs		
Number		8
Nominal voltage	[V DC]	24
Max. current	[mA]	200
Design		Potential-free signal contact
Switching logic		Contact closes at STO

Ordering data – Plug-in card					
	Brief description	Part No.	Туре		
	Safety module: • Operation of the motor controller absolutely requires that one of the plug-in cards CAMC-G-S1 or CAMC-DS-M1 be inserted in slot • The plugs are included in the scope of delivery. To reorder plug NEKM 18	1501330	CAMC-G-S1		

Product Range and Company Overview

A Complete Suite and Company Overview

Our experienced engineers provide complete support at every stage of your development process, including: conceptualization, analysis, engineering, design, assembly, documentation, validation, and production.



Custom Automation Components Complete custom engineered solutions



Custom Control Cabinets Comprehensive engineering support and on-site services



Complete Systems Shipment, stocking and storage services

The Broadest Range of Automation Components

With a comprehensive line of more than 30,000 automation components, Festo is capable of solving the most complex automation requirements.



Electromechanical Electromechanical actuators, motors, controllers & drivers



Pneumatics Pneumatic linear and rotary actuators, valves, and air supply



PLCs and I/O Devices PLC's, operator interfaces, sensors and I/O devices

Supporting Advanced Automation... As No One Else Can!

Festo is a leading global manufacturer of pneumatic and electromechanical systems, components and controls for industrial automation, with more than 16,000 employees in 60 national headquarters serving more than 180 countries. For more than 80 years, Festo has continuously elevated the state of manufacturing with innovations and optimized motion control solutions that deliver higher performing, more profitable automated manufacturing and processing equipment. Our dedication to the advancement of automation extends beyond technology to the education and development of current and future automation and robotics designers with simulation tools, teaching programs, and on-site services.

Quality Assurance, ISO 9001 and ISO 14001 Certifications

Festo Corporation is committed to supply all Festo products and services that will meet or exceed our customers' requirements in product quality, delivery, customer service and satisfaction.

To meet this commitment, we strive to ensure a consistent, integrated, and systematic approach to management that will meet or exceed the requirements of the ISO 9001 standard for Quality Management and the ISO 14001 standard for Environmental Management.





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