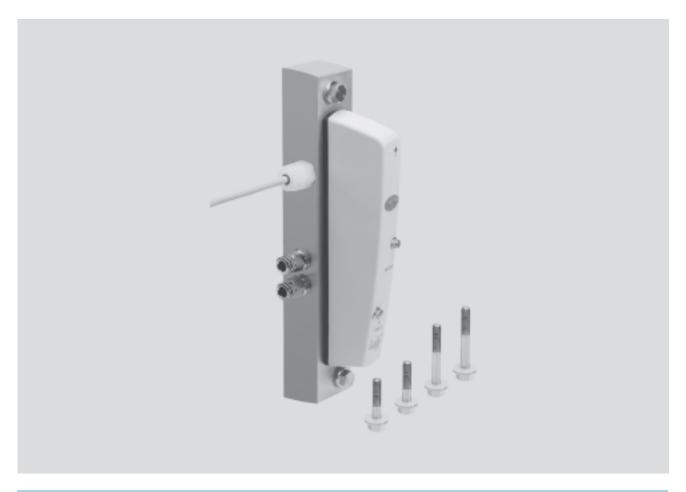




Key features



Clean Design valves CDSV

2

The solenoid valve CDSV combines proven valve technology with a highly resistant plastic housing.

The 5/2-way, 5/2-way double solenoid, 5/3-way, 2 x 3/2-way valves ensure that the needs of the food industry are met.

Individual sub-base

- 1 valve position
- 2 solenoid coils
- $\bullet\,$ Connection via 10 m PVC cable
- External auxiliary pilot air
- Venting hole ducted

Developed with practical considerations in mind

- Hygienic
- Corrosion resistant
- Easy to clean

Multi-functional, variable:

- Flow rate 300 ... 650 l/min
- Valve width 18 mm

The valves are identical to the valves of valve terminal CDVI. This makes planning, ordering and warehousing easier.

Key features



CDSV and CDVI - The requirements



The food industry has stricter hygiene requirements than any other sector: There can therefore be no compromise when it comes to easy cleaning and corrosion resistance.

The result: CDSV and CDVI.
Developed in close consultation with leading names from the food and packaging industry, the CDVI represents a totally new valve and valve terminal solution for splash zones. Clean Design valves have a revolutionary corrosion resistant and easy to clean design that makes them stand out from their competitors.

CDSV and CDVI - The solution

The new Clean Design valves – simply a clean solution

Apart from reduced cleaning times, the CDSV and CDVI also take less time to install and assemble. Stainless steel control cabinets have become a thing of the past and the electrical connection is now set up using the pre-fitted, ready to connect cable. The CDSV is, of course, supplied ex works fully assembled and tested to IP65 and IP67.

This results in minimal installation time. The various equipment options are included in the tables in the ordering system section on page

→ 12. The individual sub-base includes all supply ports and common exhausts.

Valve terminal CDVI

The valve terminal CDVI is available with four or eight valve positions in the basic design and can be expanded by up to four valve positions.

Expansion modules must be used in this case.

Additional information

→ Internet: cdvi.

Clean in theory and practice CDSV

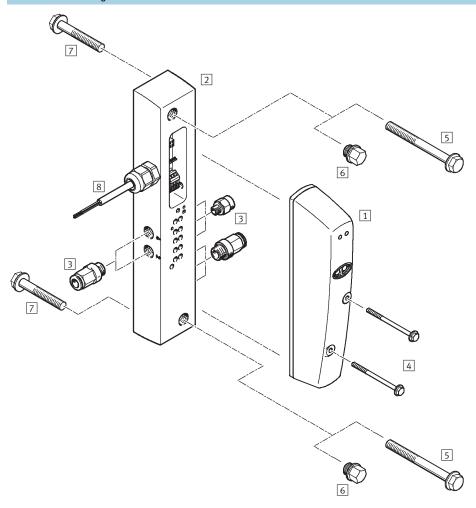
The requirements for the hygienic design of machine components to DIN EN 1672-2 and DIN ISO 14 159 have been implemented in the CDSV. They are easy to clean thanks to:

- No sharp edges
- No small radii
- No crevices where dirt can gather
- Space between the valves for easy cleaning
- Corrosion resistant materials

The Clean Design valve CDSV can be cleaned using special cleaning agents that are compatible with aluminium from the manufacturers

- Henkel
- Ecolab
- Johnson Diversey
- Kärcher

Overview - Clean Design individual valve



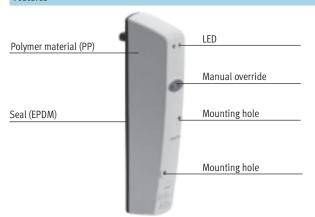
- 1 Sub-base valve CDSV
- 2 Sub-base
- 3 QS push-in/threaded fittings
- 4 Mounting screws for valve
- 5 Hexagon head screws M6x40-A2-80 for sub-base, mounting from the front $^{1)}$
- 6 Blanking plugs CDVI5.0-G1/8¹⁾
- 7 Hexagon head screws M6x18-A2-80 for sub-base, mounting from the $rear^{1)}$
- 8 PVC cable, chemical resistant

¹⁾ Included in adapter kit CDSV5.0

Key features – Pneumatics



Features

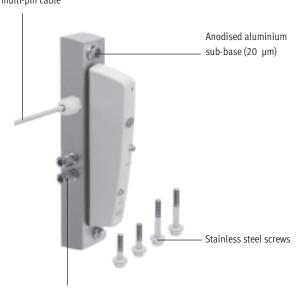


The CDSV supports the following valve types:

- 5/2-way valve, single solenoid
- 5/2-way valve, double solenoid
- 5/3-way valve, mid-position pressurised
- 5/3-way valve, mid-position exhausted
- 5/3-way valve, mid-position closed
- 2x 3/2-way valve, single solenoid, normally closed
- 2x 3/2-way valve, single solenoid, normally open
- 2x 3/2-way valve, single solenoid, 1 normally open,
- 1 normally closed

Individual sub-base

Chemical resistant multi-pin cable



Push-in fittings QS-F (nickel and chrome-plated brass)

All CDVI valves can be mounted on the individual sub-base CDSV.

The CDSV has a connection for external pilot air and is supplied preassembled and tested with a valve and 10 m PVC cable.

Pre-assembled push-in fittings can also be included on request.

Pressure compensation

The collected exhaust air from the pilot solenoid coils of the valves is drawn off via the pressure relieving hole on the right-hand side. If you have included fittings with your order, the pressure relieving hole is also equipped with a QS fitting.

Mounting

A Clean Design mounting set, consisting of two screws and two blanking plugs (blanking plugs already mounted in the figure) allows for mounting from the front or from the rear.

The valve can be mounted in any position. However, the selected mounting position should allow for the cleaning off of dirt and the draining off of cleaning agent.

The ideal range for the food industry

A wide range comprising

- actuators in corrosion resistant designs that are easy to clean,
- valves as well as
- stainless steel fittings and flow control valves and
- tubing approved for use in the food industry

is available.

All have been tested using cleaning agents from leading manufacturers.





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Key features – Pneumatics

Accessories

Tubing PLN

Push-in fitting QS-F/QSL-F-...







You should only use accessories that have been approved by Festo. This is the only way of ensuring optimum performance from the CDVI in the following areas:

- Resilience
- Corrosion resistance classification
- Easy cleaning

Auxiliary pilot air

The valves used are piloted solenoid valves.

The pilot air supply duct 12/14 is taken either from the main supply port 1 or via a separate auxiliary pilot air supply at port 12/14.

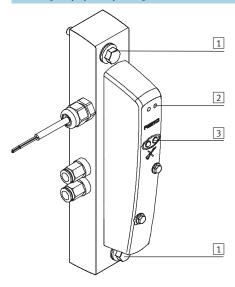
A separate pilot air supply is required in any event if supply pressure is less than 3 bar or greater than 6 bar. In this case it is advisable to restrict auxiliary pilot air to max. 6 bar with a suitable regulator.

Orders with code B (push-in fittings QS-F pre-fitted) come with 1 Y-distributor QSY-F. This can be used to branch auxiliary pilot air directly from port 1.

Solenoid valves CDSV, Clean Design Key features – Pneumatics

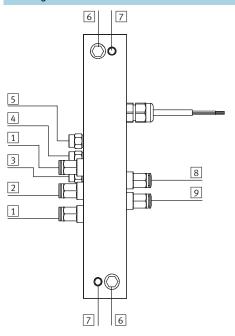
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Mounting, display and operating elements



- 1 Hole for front mounting with M6 screws; if not required: can be covered with blanking plug G½8
- 2 Yellow LEDs (one per valve solenoid)≁
- 3 Manual override (one per solenoid valve coil)

Mounting and connection elements



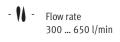
- 1 Exhaust port (3/5)
- 2 Supply port (1)
- 3 Pilot exhaust port (82/84)
- 4 Auxiliary pilot air connection (12/14)
- 5 Pressure relieving port
- 6 Threaded hole M6 for mounting from the rear
- 7 Holes for front mounting with M6 can be covered with blanking plug G1/8
- 8 Working line (4) per valve
- 9 Working line (2) per valve

Terminal allocation - Individual	sub-base CDSV cable
Core colour	Allocation
Brown	Coil 14
Black	Coil 12 (not on 5/2-way valve, single solenoid)
Blue	com ¹⁾

1) 0 V for positive switching valves; for negative switching control signals connect 24 V $\,$

Solenoid valves CDSV, Clean Design Technical data









General technical data										
Valve function		5/2-way valve	9	2x 3/2-way	valve		5/3-way valve	9		
				Normal pos	sition		Mid-position			
		Single pilot	Double pilot	Open	Closed	1 x open 1x closed	pressurised	exhausted	closed	
Valve function order code		М	J	N	K	Н	В	Е	G	
Constructional design		Piston spool v	/alve							
Width	[mm]	18								
Nominal size	[mm]	5								
Lubrication		Lubrication fo	or life, PWIS-free	(free of pain	t wetting impair	ment substances	5)			
Type of mounting										
 Valves 		With 2 screws	(DIN 6921)							
 Individual sub-base 		With 2 screws	M6x40 (mount	ing from the	front)					
		With 2 screws	M6x18 (mount	ing from the	rear)					
Mounting position		Any								
Manual override		Non-detenting	g							
Pneumatic connections										
Supply connection	1	G1/8								
Exhaust connection	3/5	G1/8								
Working lines	2/4	G1/8								
Pilot air connection	12/14	M5								
Pilot exhaust air connection	82/84	M5			_					
Pressure compensation connect	ction	M5				·			<u> </u>	

Operating pressure [bar]										
Valve function order code	M	J	N	K	Н	В	Е	G		
P1 with external pilot air	-0.9 +10		3 10 ¹⁾			-0.9 +10				
Pilot air	3 6									
P1 if pilot air branched	3 6)								

^{1) 3/2-}way valves not suitable for vacuum

Valve response times [ms]									
Valve function order code		M	J	N	K	Н	В	Е	G
Response times	On	12	-	10	10	10	12	12	12
	Off	22	-	22	22	22	25	25	25
	Change-	-	10	-	-	-	17	17	17
	over								

Solenoid valves CDSV, Clean Design Technical data



Operating and environmental	Operating and environmental conditions											
Valve function order code		M	J	N	K	Н	В	E	G			
Operating medium		Filtered compre	Filtered compressed air, lubricated or unlubricated									
Grade of filtration	[µm]	40										
Operating temperature	[°C]	-5 +50										
Temperature of medium	[°C]	-5 +50										
Corrosion resistance class CRC	1)	3										

1) Corrosion resistance class 3 according to Festo standard 940 070 Components requiring higher corrosion resistance. External visible parts in direct contact with industrial atmospheres or media such as solvents and cleaning agents, with a predominantly functional requirement for the surface.

Electrical data											
Valve function order code	M	J	N	K	Н	В	E	G			
Electromagnetic compatibility	Interference immunity tested to EN 61 000-6-2										
Operating voltage [V]	24 DC (±10%)										
Minimum power supply requirements	0.4 V/ms volta	ge increase tim	e to reach the h	igh current pha	ase						
Residual ripple [Vss]	4										
Switch-on current consumption											
• per solenoid coil at 24 V (with LEDs)	Typical 60 mA										
Current consumption during operation											
• per solenoid coil at 24 V (with LEDs)	Min. 26 mA										
Electrical power consump- [W]	1.5										
tion per solenoid coil											
(with LEDs)											
Duty cycle	100%										
Protection class to EN 60 529	IP65/67 (fully assembled)										
Vibration resistance	To DIN/IEC 68/EN 60 068, parts 2-6 and IEC 721/EN 60 068 parts 2-3										
Shock resistance	To DIN/IEC 68/EN 60 068, parts 2-27 and IEC 721										
Continuous shock resistance	To DIN/IEC 68/	EN 60 068, par	ts 2-29: +/-15	g at 6 ms, 100	0 cycles						

Materials									
Valve function order code	M	J	N	K	Н	В	Е	G	
Cover	Polypropylene	e (PP), TPE,	polyamide (PA)						
Manifold block	AL (anodised	min. 20 μn	1)						
Blanking plug	VA (material n	VA (material no.: 1.4303 or 1.4301)							
End plate	PP								
Screws	VA (material n	1.4303	3 or 1.4301)						
Spacer bolt	AL (anodised	min. 20 μn	n)						
Valve	AL, PEI, polya	cetate (PO	Λ), polyphenyle	ne sulphide (Pf	PS), polyamide ((PA), nitrile rubb	er (NBR), Ms, St,	,	
	polycarbonate	e (PC), poly	propylene (PP),	TPE, ESA-BA, N	lovolem				

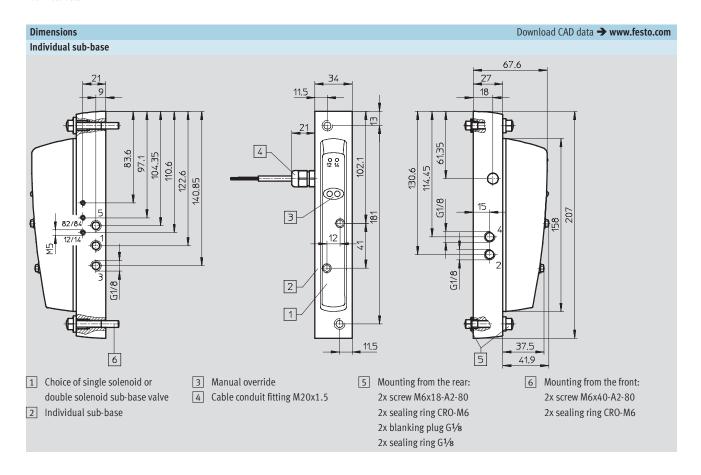
Product weight [g]	Approx. weig	prox. weights									
Valve function order code	M	J	N	K	Н	В	Е	G			
Valve	210										
CDSV individual sub-base	690										

Nominal flow rate [l/min.]								
Valve function order code	M	J	N	K	Н	В	Е	G
	650	650	300	300	300	500/300 ¹⁾	400/200 ¹⁾	600

1) Mid-position

Solenoid valves CDSV, Clean Design Technical data





Ordering system



Ordering system information

Just like the valve terminals, solenoid valves CDSV are selected using an order code. This order code specifies the valve functions as well as the type of compressed air supply.

As is the case with all Festo products, the CDVI and CDSV are:

- fully pre-assembled
- fitted with QS...-F fittings on the working lines and end plates on request
- tested for electrical functions
- tested for pneumatic functions and
- · packed securely

Notes on the order code and ordering procedure

Individual sub-base

The individual sub-base can be ordered using the valve terminal order code or individual part numbers.

Order example:

15P-K10-1B-**XR-**M-**B+**Z Order codes printed in bold do not have any options.

Fittings

The basic CDSV price includes the following:

- the straight QS-F-G1/8 fittings in the working connections for optimum flow and
- suitable straight QS-F-G½ fittings for compressed air supply and main exhaust air.

These sets of fittings are assembled before leaving the factory.

Valve terminal configurator

A valve terminal configurator is available to help you select the right CDSV valve or a CDVI valve terminal. This makes it much easier for you to find the right product.

The valves and valve terminals are equipped and assembled according to customer requirements. This results in minimal installation time. They are supplied fully tested.



Online via: → www.festo.com

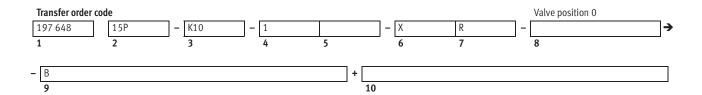
Solenoid valves CDSV, Clean Design Ordering data – Modular product system



M Mandatory	y data								7
Module No.	Valve terminal, pneumatic part	Electrical connection	Number of valves on the	Pneumatic connection		End plates/ pressure	Seal type		Basic block equipment, valve position 0
			basic block			supply			Valves
197 648	15P	K10	1	B , G	_	X	R	_	M, J, G, E, B, K, N, H, A
Order									Valve position
example					_				0
197 648	15P -	K10	- 1	В	_	Х	R] -	M
1	2	3	4	5		6	7		8

→ M Mandatory data	O Options
User documentation	Accessories
В	Z
- B	+
9	10

Or	derir	ng table				
				Condi- tions	Code	Enter code
D.A.	l a	In the	407440	tions		code
M		Module No.	197648			
	2	Valve terminal, pneumatic part	Clean Design CDVI Type 15		15P	15P
	3	Electrical connection	Multi-pin cable, 10 m		-K10	-K10
	4	Number of valves on the basic block	1		-1	-1
	5	Pneumatic connection	QS fittings, straight, tubing 6 mm		В	
			No fitting		G	
	6	End plates/pressure supply	Supply at right, external pilot air supply		-X	-X
	7	Seal type	Resistant to cleaning agents		R	R
	8	Basic block equipment	Valve position 0		-	-
		Valves	5/2-way valve, single solenoid		M	
			5/2-way valve, double solenoid		J	
			5/3-way valve, mid-position closed		G	
			5/3-way valve, mid-position exhausted		E	
			5/3-way valve, mid-position pressurised		В	
			2x 3/2-way valve, normally closed		K	
			2x 3/2-way valve, normally open		N	
			2x 3/2-way valve, 1 normally open, 1 normally closed		Н	
	9	User documentation	Express waiver - no manual to be included (already available)		-В	-В
0	10	Accessories			+	+
		Pneumatic accessories	Adapter kit for individual valve CDSV		Z	



Solenoid valves CDSV, Clean Design Ordering data – Individual valve



Ordering data						
Individual sub-base valve						
	Code	Valve function	Part No.	Туре		
	М	5/2-way valve,	196 657	CDVI5.0-MT2H-5LS		
		single solenoid				
	J	5/2-way valve,	196 659	CDVI5.0-MT2H-5JS		
		double solenoid				
	N	2x 3/2-way valve,	196 663	CDVI5.0-MT2H-2x3OLS		
		normally open				
	K	2x 3/2-way valve,	196 661	CDVI5.0-MT2H-2x3GLS		
		normally closed				
	Н	2x 3/2-way valve,	196 665	CDVI5.0-MT2H-2x3OLS-3GLS		
		1 normally open				
		1 normally closed				
	В	5/3-way valve,	196 655	CDVI5.0-MT2H-5/3BS		
		mid-position pressurised				
	E	5/3-way valve,	196 653	CDVI5.0-MT2H-5/3ES		
		mid-position exhausted				
	G	5/3-way valve,	196 651	CDVI5.0-MT2H-5/3GS		
		mid-position closed				

Ordering data								
Designation		Part No.	Туре					
Sub-base								
	Sub-base, individual connection	534 434	CDSV5.0-AS-1/8					
Mounting								
	Adapter kit SET	534 436	CDSV5.0					
Blanking plug								
	Blanking plug G½	196 720	CDVI-5.0-B-G ¹ / ₈					
Plug								
	Blanking plug for tubing OD	6 mm	153 268	QSC-6H				