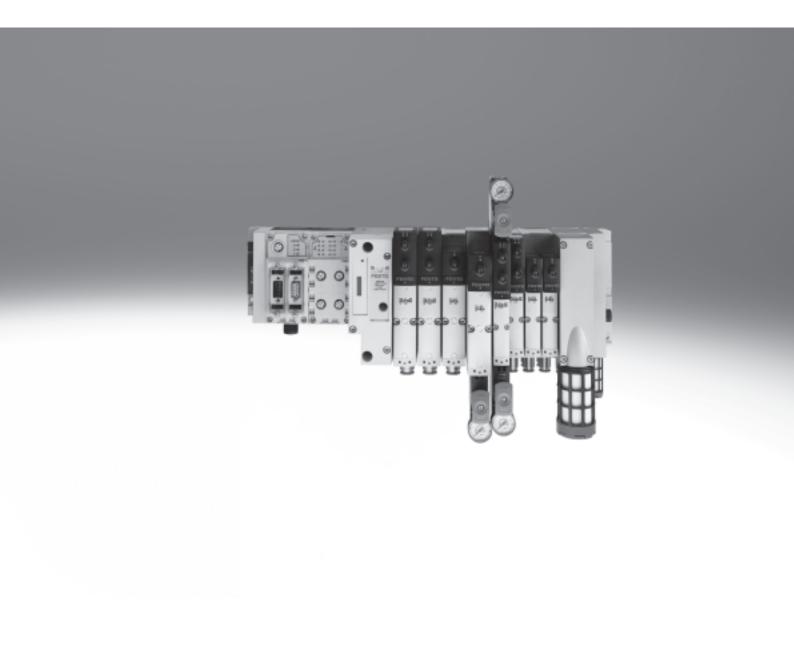
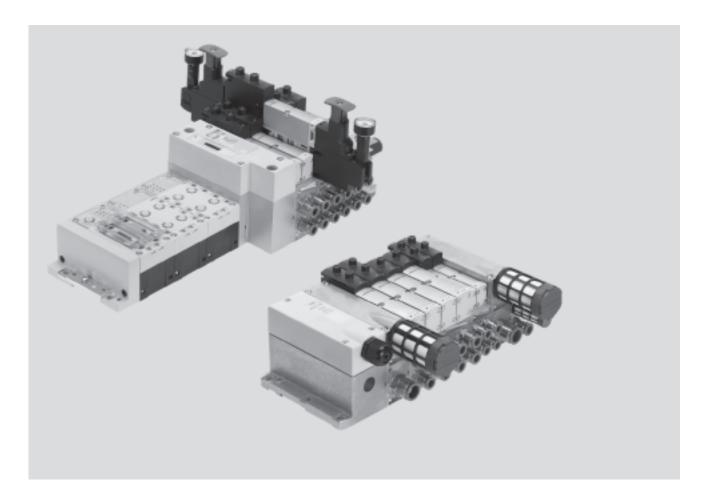
FESTO







Innovative

- High-performance valves in sturdy metal housing
- With the VTSA-F the full performance of the Festo valves with a flow rate of up to 1,400 l/min is available
- Standardised from the multi-pin plug to the fieldbus connection and control block
- Dream team: fieldbus valve terminal suitable for CPX electrical peripherals. This means:
- Forward-looking internal communication system for actuating the valves and CPX modules
- Valve functions for integration in control architectures of higher categories to DIN EN 13849-1

2

Versatile

- Modular system offering a range of configuration options
- Expandable with up to 32 solenoid coils
- Conversions and extensions are possible at any time
- Manifold sub-bases can be extended using four screws, sturdy duct separation on metal substrate
- Integration of innovative function modules possible
- Supply plates enable a flexible air supply and variable pressure zones
- Reverse operation
- High pressure range -0.9 ... 10 bar
- Wide range of valve functions
- Valve supply: 24 V DC or 110 V AC

Reliable

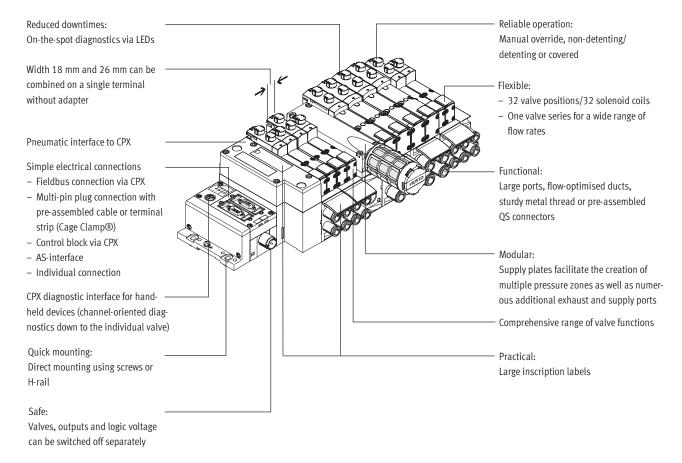
- Sturdy and durable metal components
 - Valves
 - Manifold sub-bases
 - Seals
- Fast troubleshooting thanks to LEDs on the valves and diagnostics via fieldbus
- Reliability of service thanks to valves that can be replaced quickly and easily
- Manual override either non-detenting, non-detenting/detenting or covered
- Durable thanks to tried-and-tested piston spool valves
- Large and durable labelling system
- 100% duty cycle

Easy to mount

- Ready-to-install and tested unit
- Lower selection, ordering, installation and commissioning costs
- Secure mounting on wall or H-rail

Key features





Equipment options

Valve functions

- 2x 2/2-way valve, single solenoid, pneumatic spring, normally closed
- 2x 3/2-way valve, single solenoid
 - Normally open
 - Normally open, reversible
 - Normally closed
 - Normally closed, reversible
- 2x 3/2-way valve, single solenoid
 - 1x normally open, 1x normally closed
 - 1x normally open, 1x normally closed, reversible

- 5/2-way valve
- Single solenoid, pneumatic spring/mechanical spring
- Double solenoid
- Double solenoid with dominant signal
- 5/2-way valve for special functions, single solenoid
 - Mechanical spring
 - Switching position sensing via inductive sensors with PNP or NPN output
 - Protection against unexpected start-up to DIN EN 1037
 - Reversing

- 5/3-way valve
 - Mid-position pressurised
 - Mid-position closed
 - Mid-position exhausted
- 5/3-way valve for special functions
 - Switching position 14 with memory function (switching position 14 is retained in the event of an emergency-stop application/power failure) since there is no spring return on side 12
- Only for valve terminal (plug-in)
- Switching position 14 with memory function
- Pneumatic spring return

- Soft-start valve for slow and safe
 - High degree of safety

pressure build-up

Safe pressurisation by means of sensor function

Key features



Special features

Valve terminal with individual connection

- Max. 32 valve positions/ max. 32 solenoid coils
- Any compressed air supply
- Any number of pressure zones

Multi-pin terminal

- Max. 32 valve positions/ max. 32 solenoid coils
- Parallel modular valve linking
- Any compressed air supply
- Any number of pressure zones

AS-interface

- 1 to 8 valve positions/ max. 8 solenoid coils
- Soft-start valve for slow and safepressure build-up
 - High degree of safety
- Safe pressurisation by means of sensor function

Valve terminal with fieldbus connection and electrical peripherals type CPX

- Max. 32 valve positions/ max. 32 solenoid coils
- Any compressed air supplyAny number of pressure zones

Combinable

- Width 18 mm: valve flow rate up to 700 l/min
- Width 26 mm: valve flow rate up to 1,400 l/min
- Width 26 mm and 18 mm can be combined on a single valve terminal

Valve terminal configurator

The appropriate VTSA-F valve terminal can be chosen quickly and easily using the online catalogue. This includes an easy-to-use valve terminal configurator, which makes it much easier to find the right product.

The valve terminals are fully assembled according to your order specification and are individually tested. This reduces assembly and installation time to a minimum.

You order a valve terminal type 45 using the order code.

Ordering system for type 45

→ Internet: type 45 Ordering system for CPX

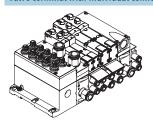
→ Internet: cpx

Online via: → www.festo.com

Key features



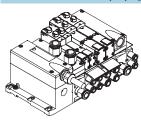
Valve terminal with individual connection



Control signals from the controller to the valve terminal are transmitted via an individual connecting cable. The valve terminal can be equipped with max. 20 valves and max. 20 solenoid coils.

The electrical connection is established via a 5-pin M12 plug 24 V DC.

Valve terminal with multi-pin plug connection

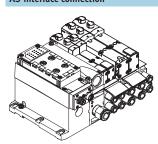


Control signals from the controller to the valve terminal are transmitted via a pre-assembled multi-wire cable or a self-assembled multi-pin plug connection (spring-loaded terminal), which substantially reduces installation time. The valve terminal can be equipped with max. 32 valves and max. 32 solenoid coils.

Versions

- Multi-pin plug connection with terminal strip (spring-loaded terminal)
 24 V DC or 110 V AC
- Pre-assembled connecting cable 24 V DC
- Sub-D plug connector for assembly by the user, 37-pin
- Round plug connector M23, 19-pin, 24 V DC

AS-interface connection



A special feature of the AS-interface is the simultaneous transmission of data and supply power via a two-wire cable. The encoded cable profile prevents connection with incorrect polarity.

The valve terminal with AS-interface is available in the following versions:

- With one to eight modular valve positions (max. 8 solenoid coils).
 This corresponds to one to eight VTSA valves.
- With all available valve functions. The connection technology used for the inputs can be selected as with

CPX: M8, M12, quick connection, Sub-D, spring-loaded terminal (terminals to IP20).

Additional information

→ Internet: as-interface

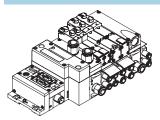


The valve terminal VTSA with ASinterface connection is based on the same electrical manifold module as the valve terminal with multi-pin plug connection. This means it is possible to convert a valve terminal with multi-pin plug connection using an AS-interface module (→ 81). The technical specifications of the ASinterface system must be observed in this case.

→ Internet: as-interface

Key features

Valve terminal with fieldbus connection from the CPX system



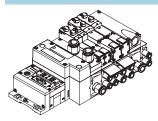
An integrated fieldbus node manages the communication connection with a higher-order PLC. This enables a space-saving pneumatic and electronic solution.

Valve terminals with fieldbus interfaces can be configured with up to 16 manifold sub-bases. With 2 solenoid coils per connection, up to 32 solenoid coils can thus be actuated.

Versions

- Profibus DP
- Interbus
- DeviceNet
- CANopen
- CC-Link
- CPX terminal
- EtherCAT
- CoDeSys controller
- Modbus/TCP
- PROFINET
- → Internet: cpx

Valve terminal with control block connection from the CPX system



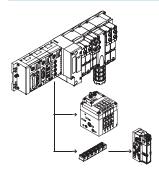
Controllers integrated in the Festo valve terminals enable the construction of stand-alone control units to IP65, without control cabinets.

In the slave operating mode, these valve terminals can be used for intelligent preprocessing and are therefore ideal modules for designs using decentralised intelligence.

In the master operating mode, terminal groups can be designed with many options and functions that can autonomously control a medium-sized machine/system.

- CPX terminal
- → Internet: cpx

CP string extension from the CPX system



The optional CP string extension enables additional valve terminals and I/O modules to be connected to the fieldbus node of the CPX terminal on up to 4 CP strings. Different input and output modules as well as CPV-SC, CPV and CPA valve terminals can be connected.

The maximum length of the CP string extension is 10 metres, which means that the extension modules can be mounted directly on site. All of the required electrical signals are transmitted via the CP cable, which in turn means that no further installation is needed on the extension module.

One CP string offers:

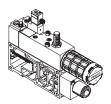
- 32 input signals
- 32 output signals for output modules 24 V DC or solenoid coils
- Logic and sensor supply for the input modules
- Load voltage supply for the valve terminals
- Logic supply for the output module
- → Internet: ctec



Key features

FESTO

Soft-start valve



The soft-start valve is separately electrically actuated, independently of the multi-pin plug, AS-interface or field-bus connection, via a 4-pin plug to ISO 15407-1 or optionally via an M12 adapter.

The valve can optionally be ordered with a sensor that monitors switching of the soft-start valve and in this way supplies the valve terminal or one or more pressure zones with supply air. The optimum pressure build-up required by the application for each

pressure zone is configured directly on the valve terminal by setting the switchover pressure and filling time. A maximum of 5 soft-start valves can be integrated on one valve terminal in this way.

Valves for safety-oriented pneumatic components on valve terminals



These valves are used for special applications, for example for:

- Protecting against unexpected start-up
- Reversing

• Drives in manually loaded devices

For holding, blocking a movement (mechanically)

5/3-way valve for special functions; port 2 is pressurised, port 4 exhausted. Switching position 14 features a memory function. Possible applications:

- Using lifting cylinders
- Using rotary cylinders

For pressureless switching, self-holding, pneumatic operation

5/3-way valve for special functions (3 phases). Mid-position is exhausted. Switching position 14 features a memory function. Possible applications:

 Pneumatic manual clamps for devices (insert stations)

Peripherals overview



Modular pneumatic components

The modular design of the VTSA-F enables maximum flexibility right from the planning stage and offers maximum ease of service in operation.

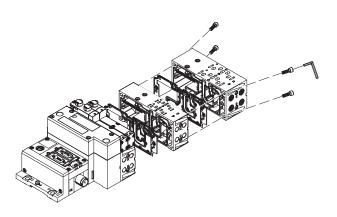
The system consists of manifold sub-bases and valves.

The manifold sub-bases are screwed together and thus form the support system for the valves.

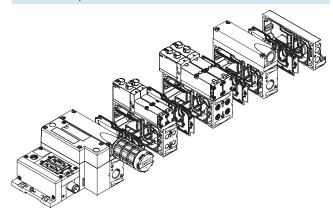
Inside the manifold sub-bases are the connection ducts for supplying compressed air to and venting from the valves on the terminal as well as the working lines for the pneumatic cylinders for each valve.

Each manifold sub-base is connected to the next using four screws. Individual terminal sections can be isolated and further manifold blocks inserted by loosening these screws. This ensures that the valve terminal can be rapidly and reliably extended.

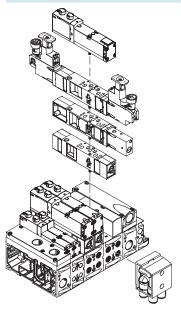
Basic system modularity



Valve modularity



Vertical stacking modularity



8

Peripherals overview

FESTO

Modular electrical peripherals

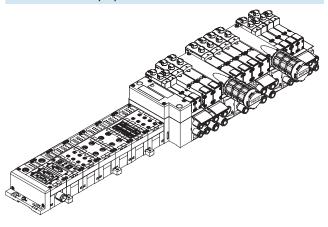
The manner in which the valves are actuated differs according to whether you are using a multi-pin terminal or fieldbus terminal.

The VTSA-F with CPX interface is based on the internal bus system of the CPX and uses this communication system for all solenoid coils and a range of electrical input and output functions.

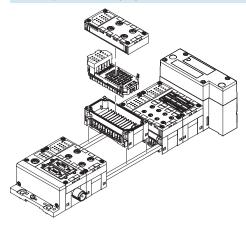
Parallel linking enables the following:

- Transmission of switching information
- High valve density
- Compact design
- Position-based diagnostics
- Separate voltage supply for valves
- Flexible conversion without address shifting
- Transmission of status, parameter and diagnostic data
 - → Internet: cpx
- Option of CP interface
- CPX-FEC as stand-alone controller with access via Ethernet and web server

VTSA-F with electrical peripherals CPX



Modularity with electrical peripherals CPX



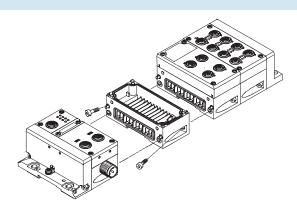
CPX terminal in metal design



Note

The CPX manifold blocks are also available in a metal design. This means a complete solution in a sturdy metal design can be selected for applications of the valve terminal VTSA-F in welding environments.

The mechanical connection between the CPX modules in metal design is created using special angle fittings. The CPX terminal can thus be expanded at any time.

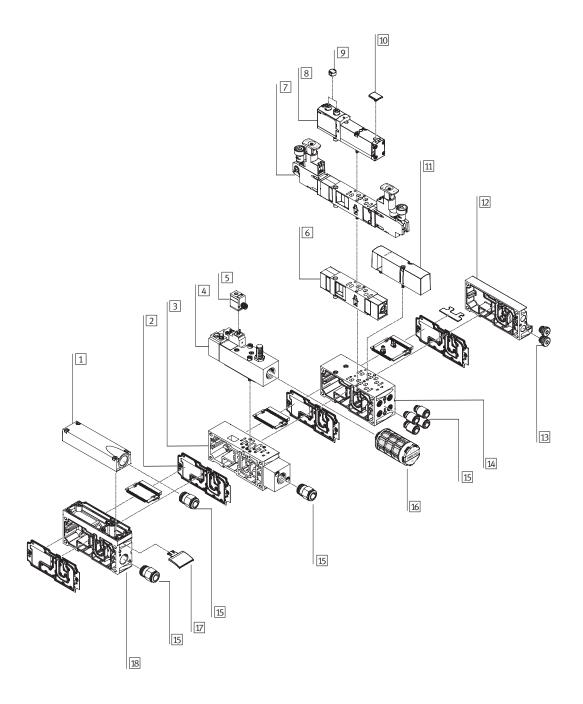


FESTO

Valve terminal pneumatics

The manifold sub-bases width 18 and 26 mm are suitable for:

- 2 single solenoid valves or
- 2 double solenoid valves.
- Double solenoid valve positions can be equipped with any valve or a blanking plate.
- Single solenoid valve positions can only be equipped with single solenoid valves or a blanking plate.





FESTO

Valv	ve terminal pneumatics		
		Brief description	→ Page/Internet
1	Exhaust port cover	For ducted exhaust air (ports 3 and 5 combined)	78
2	Duct separation/seal		78
3	Manifold sub-base	For soft-start valve	74
4	Soft-start valve	For slow and safe pressure build-up	74
5	Plug socket		75
6	Flow control plate		80
7	Pressure regulator plate		79
8	Valve	Width 26 mm	76
9	Cover cap	For manual override, non-detenting, covered	82
10	Inscription label	For valve	82
11	Blanking plate	For unused valve position (vacant position)	82
12	End plate with pilot air selector		78
13	Blanking plug		83
14	Manifold sub-base	For valves with a width of 26 mm	78
15	Fittings		82
16	Silencer		83
17	Inscription label holder	For manifold sub-base, sub-base, 90° connection plate	82
18	Supply plate		78



Valve terminal with individual connection

Order code:

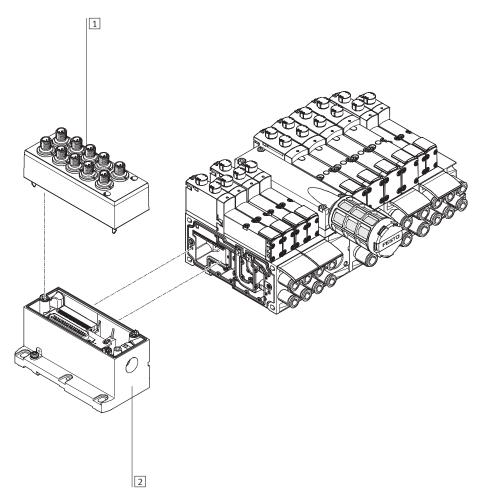
- 45E for the electrical components
- 45P for the pneumatic components

VTSA-F valve terminals with individual connection can be expanded with up to 20 valves with max. 20 solenoid

The manifold sub-bases width 18 and 26 mm are suitable for:

- 2 single solenoid valves or
- 2 double solenoid valves.
- Double solenoid valve positions can be equipped with any valve or a blanking plate.
- Single solenoid valve positions can only be equipped with single solenoid valves or a blanking plate.

The electrical connection is established via a 5-pin M12 plug (24 V DC).



	Brief description	→ Page/Internet
1 Cover	For individual connection	80
2 Multi-pin plug connection	Individual connection with M12, 10-way or 6-way (including cover)	80



Valve terminal with multi-pin plug connection

Order code:

- 45E for the electrical components
- 45P for the pneumatic components

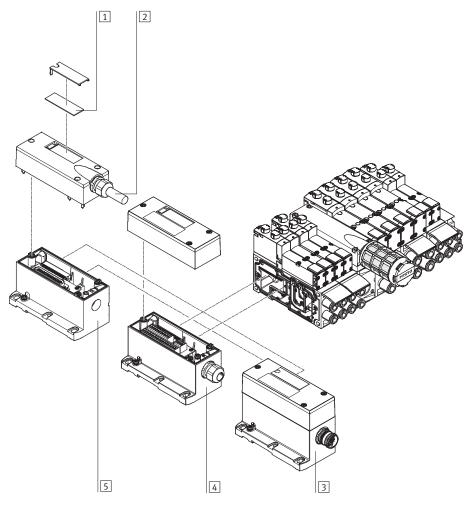
VTSA-F valve terminals with multi-pin plug connection can be expanded with up to 32 valves with max. 32 solenoid coils.

The manifold sub-bases width 18 and 26 mm are suitable for:

- 2 single solenoid valves or
- 2 double solenoid valves.
- Double solenoid valve positions can be equipped with any valve or a blanking plate.
- Single solenoid valve positions can only be equipped with single solenoid valves or a blanking plate.

The following multi-pin plug connections to IP65 are available:

- 37-pin Sub-D connection (24 V DC): The connecting cable can be ordered in lengths of 2.5 m, 5 m and 10 m for max. 8, 22 or 32 solenoid coils respectively.
- Terminal strip (24 V DC or 110 V AC).
- 19-pin round plug connector (24 V DC).



		Brief description	→ Page/Internet
1	Inscription labels	Large, for multi-pin plug connection	-
2	Multi-pin plug cable	-	81
3	Multi-pin plug connection	Via M23 round plug connection, 24 V DC	80
4	Multi-pin plug connection	Via terminal strip (Cage Clamp®) 24 V DC or 110 V AC	80
5	Multi-pin plug connection	Via multi-pin cable 24 V DC	80



Valve terminal with AS-interface connection

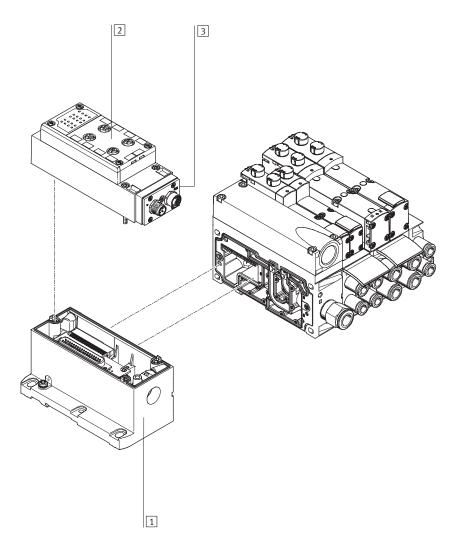
Order code:

- 52E for the electrical components
- 45P for the pneumatic components

VTSA-F valve terminals with AS-interface connection can be expanded with up to 8 valves with max. 8 solenoid

The manifold sub-bases width 18 and 26 mm are suitable for:

- 2 single solenoid valves or
- 2 double solenoid valves.
- Double solenoid valve positions can be equipped with any valve or a blanking plate.
- Single solenoid valve positions can only be equipped with single solenoid valves or a blanking plate.



	Brief description	→ Page/Internet
Multi-pin plug connection	Can be ordered together with the AS-interface module as an electrical connection for AS-interface	81
2 Manifold block for AS-interface	-	81
3 AS-interface module	-	81



Valve terminal with fieldbus connection, control block (electrical peripherals CPX)

Order code:

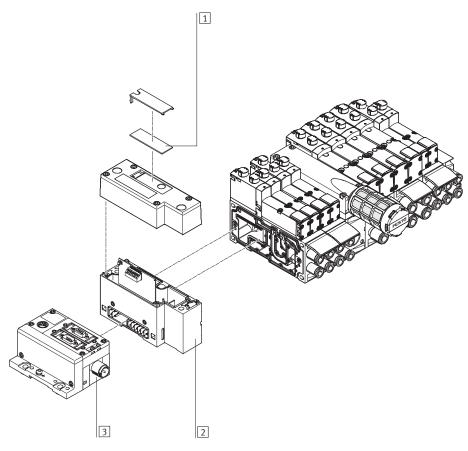
- 50E-... for the electrical peripherals
- 51E-... for the electrical peripherals, metal manifold module
- 45P for the pneumatic components

 $\label{thm:prop} \mbox{VTSA-F valve terminals with fieldbus}$ interface can be expanded with up to 32 valves with max. 32 solenoid coils. Each valve position can be equipped with any valve or a blanking plate.

The rules for CPX apply to the equipment that can be used in combination with the electrical peripherals CPX.

In general:

- Max. 10 electrical modules
- Digital inputs/outputs
- Analogue inputs/outputs
- Parameterisation of inputs and outputs
- Integrated convenient diagnostic system
- Preventive maintenance concepts



	Brief description	→ Page/Internet
1 Inscription labels	Large, for pneumatic interface CPX	-
2 Pneumatic interface	-	80
3 Fieldbus interface	-	срх





Valve terminal with fieldbus connection/multi-pin plug connection and individual valve connection

In applications with specific emergency stop conditions, it may be necessary to be able to individually switch one or more valves separately from the terminal controller.

Valves (VSVA) with individual electrical connection (round or square plug) can

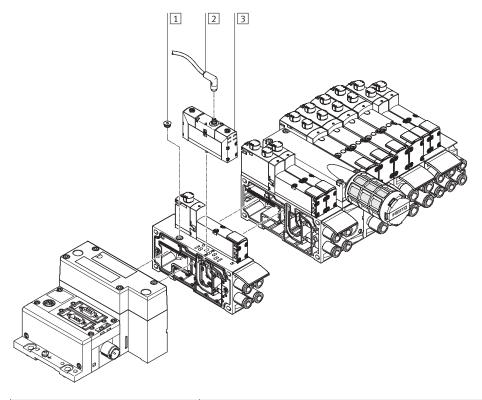
be mounted on the valve terminal to this end.

In order for the protection class IP65 to be achieved, the functionless opening in the sub-base for the electrical

connection must be sealed.
A sealing cap is available for the
18 mm and 26 mm widths.

For central control of the valve terminal via a multi-pin plug or fieldbus

connection, the valve position occupied in this way acts like a vacant position, i.e. the assigned address in the fieldbus node or the corresponding connection in the multi-pin plug connection is occupied.

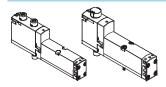


	Brief description	→ Page/Internet
1 Sealing cap	For sealing the electrical connection on the sub-base	82
2 Connecting cable	-	valves vsva
3 Valve	Width 18 mm or width 26 mm	valves vsva

Key features – Pneumatic components



Sub-base valve



VTSA-F offers a comprehensive range of valve functions. All valves are fitted with piston spool and patented sealing system, which ensures efficient sealing, a broad operating pressure range and long service life.

Sub-base valves can be quickly replaced since the tubing connections remain on the sub-base.

Irrespective of the valve function there are sub-base valves with one solenoid coil (single solenoid) or with two solenoid coils for double solenoid or double valve functions.

Reverse/vacuum operation

Select reverse operation (code Z) if you wish to operate an actuator (cylinder) with different pressures for the forward and return stroke. Please note that the valves must then be operated via a separate pressure zone.

The 3/2-way valves, reversible, are also suitable for vacuum operation.

Blanking plate



Plate without valve function for reserving valve positions on a valve terminal.

Valves and blanking plates are attached to the manifold sub-base using two screws.

Design

Valve replacement

The valves are attached to the metal manifold sub-base using two screws, which means that they can be easily

replaced. The mechanical robustness of the manifold sub-base guarantees efficient long-term sealing.

Expansion

Vacant positions can be fitted with valves at a later date. The dimensions, mounting points and existing pneumatic installations remain unchanged

during this process.

The order code VSVA-... is located on the front of the valve beneath the manual override.



Valve fu	Valve function							
Code	Circuit symbol	Width		Description				
		18 mm	26 mm					
VC	12/14 1 (14)	-	-	2x 2/2-way valve, single solenoid Normally closed Pneumatic spring return				
VV	4 2/ 114 112 11 112/114 11 112/114 11 (C4) (C) (C)	-	-	2x 2/2-way valve, single solenoid Normally closed Pneumatic spring return Vacuum operation possible at 3 and 5				
N	10 10 10 10 12/14 1 15 (14)	•	•	2x 3/2-way valve, single solenoid Normally open Pneumatic spring return Operating pressure > 3 bar				
K	12/14 1 5 (34)	•	•	2x 3/2-way valve, single solenoid Normally closed Pneumatic spring return Operating pressure > 3 bar				
Н	12/34 1 5 S	•	•	2x 3/2-way valve, single solenoid Normal position 1x closed 1x open Pneumatic spring return Operating pressure > 3 bar				
Р	110 110 112/114 11 33/55 11 12 (14) (5) (1) (9)	•	•	2x 3/2-way valve, single solenoid Reverse operation Normally open Pneumatic spring return				
Q	114 11 39/55 11 12 (14) (5) (1) (9)	•	•	2x 3/2-way valve, single solenoid Reverse operation Normally closed Pneumatic spring return				
R	110/114 11 23/55 11 12 (M) (5) (3)	-	-	2x 3/2-way valve, single solenoid Reverse operation Normal position 1x closed 1x open Pneumatic spring return				



A filter must be installed upstream of valves operated in vacuum mode. This prevents any foreign matter in the intake air getting into the valve (e.g. when operating a suction cup).



Valve fu	nction				
Code	Circuit symbol	Width		Description	
		18 mm	26 mm		
M	14 4 2 12 14 5 1 3	-	-	5/2-way valve, single solenoid • Pneumatic spring return	
0	14 4 2 14 5 1 3	•	•	5/2-way valve, single solenoid • Mechanical spring return	
J	14 4 2 12 12/14 5 1 3	•	•	5/2-way valve, double solenoid	
D	12/14 5 1 3	-	-	5/2-way valve, double solenoid Dominant signal with port 14 on the control side	
-	4 2 6 1 1 3	-	•	 5/2-way valve2), single solenoid, as plug-in or via pilot valve with pneumatic interface to ISO 15218 Mechanical spring return With piston position sensing via inductive sensor PNP or NPN with switching output via push-in connector or cable with open wire ends 	
В	14 M 4 2 M 12 12/14 5 1 3	•	•	5/3-way valve • Mid-position pressurised ¹⁾ • Mechanical spring return	
G	14 W 4 2 W 12 12/14 5 1 3	•	•	5/3-way valve • Mid-position closed ¹⁾ • Mechanical spring return	
E	14 W 4 2 W 12 12/14 5 1 3	•	•	5/3-way valve • Mid-position exhausted ¹⁾ • Mechanical spring return	
SA	14 W 4 2 12 12/14 5 1 3	-	•	5/3-way valve, with enhanced function through signal storage in switching position 14 Pressureless switching, self-holding, pneumatic operation Mid-position exhausted, switching position 14 with memory function Pneumatic spring return	
SB	14	-	•	 5/3-way valve, with enhanced function through signal storage in switching position 14 Holding, blocking a movement (mechanically) Mid-position: port 2 pressurised, port 4 exhausted, switching position 14 with memory function Pneumatic spring return 	
L		•	•	For valve terminal only: Blanking plate for valve position	

¹⁾ If neither solenoid coil is energised, the valve moves to its mid-position by means of a mechanical spring. If the two coils are permanently energised one after the other, the valve remains in the switching position of

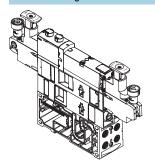
the coil that was activated first.

The symbol represents a valve with a proximity sensor with a switching output signal, in the illustration a N/O contact. In accordance with ISO 1219-1, this symbol applies to both N/O contacts as well as N/C contacts.

The switching element function of all sensors used here is a N/C contact.



Vertical stacking



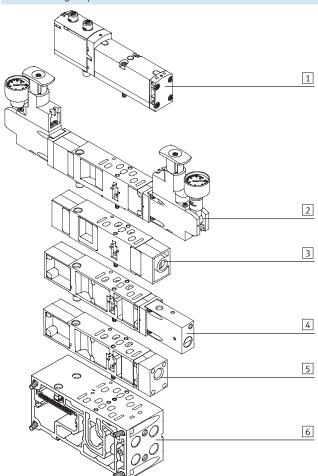
Additional functions can be added to each valve position between the subbase and the valve. These functions are known as vertical stacking modules, and enable special functioning

or control of an individual valve position. Combinations of several valve sizes on one valve terminal are possible.

Note

Certain combinations are not recommended due to the design of the individual vertical stacking components.

Vertical stacking components



The following component sequence is recommended for valve positions with vertical stacking:

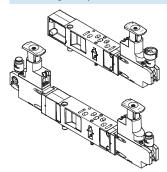
- 1 Valve
- Pressure regulator plate 2
- Flow control plate
- Vertical pressure shut-off plate
- 5 Vertical supply plate
- 6 Manifold sub-base

Key features – Pneumatic components



Vertical stacking

Pressure regulator plate

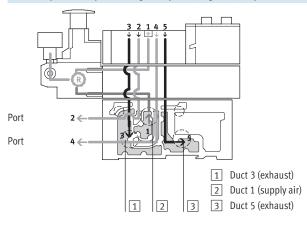


An adjustable pressure regulator can be installed between the sub-base and the valve in order to control the force of the triggered actuator. This pressure regulator maintains an essentially constant output pressure (secondary side) independent of pressure fluctuations (primary side) and air consumption.

Standard version:

- Standard port pattern to ISO 15407-2
- For supply pressure up to 6 bar or up to 10 bar
- Without pressure gauge (optional)
- Regulator knob with 3 positions (locked, reference position, free running)

Mode of operation of pressure regulator plate (P regulator) for port 1; code: ZA, ZAY, ZF, ZFY



This pressure regulator regulates the pressure upstream of the valve in duct 1. Ducts 2 and 4 thus have the same regulated pressure.

During venting, the exhaust flow in the valve is from duct 2 to duct 3 and from duct 4 to duct 5.

Advantages

- The pressure regulator is not affected by venting, since the pressure is regulated upstream of the valve.
- The pressure regulator can always be adjusted, since the pressure from the valve terminal is always present.

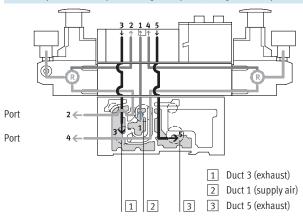
Application examples

- An equal working pressure is required at working lines 2 and 4.
- A lower working pressure

 (e.g. 3 bar) than the operating pressure present on the valve terminal (e.g. 8 bar) is required.



Mode of operation of the pressure regulator plate (AB regulator) for ports 2 and 4; code: ZD, ZDY, ZI, ZIY



This pressure regulator regulates the pressure in ducts 2 and 4 after the pressure medium flows through the valve. During venting, the exhaust flow in the valve is from duct 2 to duct 3 and from duct 4 to duct 5 via the pressure regulator.

Example with the following switching position:

The supply air flows from duct 1 of the manifold sub-base via the valve to duct 2, it is then regulated and made available at port 2 of the manifold sub-base. At the same time, venting takes place via duct 4 of the manifold sub-base, via the regulator and via the valve into duct 5 of the manifold sub-base.

Restrictions

• The pressure regulator cannot be adjusted in the exhaust position. For example, the pressure regulator for duct 4 cannot be adjusted when the valve is pressurised in the switching position from duct 1 to duct 2 and vented from duct 4 to duct 5.

Application examples

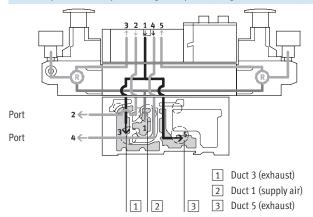
· When two different working pressures are required at ports 2 and 4 instead of the valve terminal operating pressure.

Key features – Pneumatic components



Vertical stacking

Mode of operation of the pressure regulator plate (AB regulator, reversible) for ports 2 and 4, reversible; code: ZE, ZEY, ZJ, ZJY



With this pressure regulator, the supply air (duct 1) is split and routed directly to both pressure regulators. In each case the regulated supply air is present in ducts 3 and 5 on the valve. The valve is thus operated in reversible mode.

This means:

- Duct 3 routes the working pressure to port 2
- Duct 5 routes the working pressure to port 4

Example with the following switching position:

The supply air in duct 1 is split between ducts 3 and 5 in the regulator and flows from here to the valve. In the valve, the supply air is routed to port 2 of the manifold sub-base. The exhaust air is simultaneously routed via duct 4 of the manifold sub-base and via the valve to regulator duct 1, where it is split between ducts 3 and 5 and then expelled via the manifold sub-base.

Application examples

- When two different pressures are required in ducts 2 and 4 instead of the operating pressure.
- When fast venting is required.
- When the pressure regulator must always be adjustable.



Note

- Reversible pressure regulator plates can only be combined with valves that can be operated in reversible mode.
- Valves in valve positions with vertical pressure shut-off plates are operated with internal pilot air supply, even when the valve terminal is operated with external pilot air supply.
- The following combination of reversible valve terminals with vertical stacking components is not permitted:
- Reversible pressure regulator plates
- Flow control plates
- Vertical pressure shut-off plates
- Vertical supply plates

Advantages

- Fast cycle times.
- 50% higher exhaust flow rate, as air is not vented via the pressure regulator. The load on the pressure regulator is also reduced.
- No quick exhaust valves are required.
- Operating pressure is always present at the pressure regulator, as the pressure is regulated upstream of the valve, i.e. the regulator can always be adjusted.

Disadvantages

- 2x 3/2-way valves (code N, K, H) cannot be used, as pressure is present at ports 3 and 5.
- No practical combination with a flow control plate possible.



Vertical stacking – Pressure regulat		140 141		le i		lo
Code	Туре	Width	126	Supply		Description
		18 mm	26 mm	6 bar	10 bar	
ressure regulator plate for port 1 (P						
(A) 1 14 12 1	VABF-S4R1C2-C-10	•	•	-	•	 Regulates the operating pressure in duct 1 upstream of the directional
AY ¹⁾	VABF-S4R1C2-C-10E	•	•	-	•	control valve
F	VABF-S4R1C2-C-6	•	•	•	-	
FY ¹⁾ 14 5 1 3 12	VABF-S4R1C2-C-6E	•	•	•	_	
ressure regulator plate for port 2 (B	regulator)					
C 4 2 (S)	VABF-S4R2C2-C-10	-		_		Regulates the operating pressure in
CY1)	VABF-S4R2C2-C-10E	•	•	_		duct 2 downstream of the directional control valve
H	VABF-S4R2C2-C-6	-	•	-	_	_
HY ¹⁾	VABF-S4R2C2-C-6E	-	•	•	_	_
14 5 1 3 12						
ressure regulator plate for port 4 (A	regulator)					
(B1)	VABF-S4R3C2-C-10	-	•	_	•	Regulates the operating pressure in duct 4 downstream of the directional control valve
G ¹⁾	VABF-S4R3C2-C-6		 	_		Control valve
14 5 1 3 12			_		_	
	1. (12					
ressure regulator plate for ports 2 a			1	-		1 6 1
0 4 2	VABF-S4R4C2-C-10	•	•	-	•	 Regulates the working pressure in ducts 2 and 4 downstream of the
)Y ¹⁾	VABF-S4R4C2-C-10E	•	•	-	•	directional control valve
	VABF-S4R4C2-C-6	•	•	-	-	- Note
14 5 1 3 12	VABF-S4R4C2-C-6E	•	•	•	_	These pressure regulator plates canno be combined with reversible 2x 3/2-w.
						valves (code P, Q, R).
ressure regulator plate for port 2, re	eversible (B regulator)					
L Salar regulator plate for port 2, re	VABF-S4R6C2-C-10	-	•			Reversible pressure regulator
<u> </u>	VABF-S4R6C2-C-10E	-	•	-	•	for port 2
	VABF-S4R6C2-C-6	-	•	•	_	
					_	1
	VABF-S4R6C2-C-6E	•				
NY1) 14 5 1 3 12		-				
NY1) 14 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	eversible (A regulator)	•				
Pressure regulator plate for port 4, re		-	•	-	•	Reversible pressure regulator for port 4

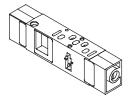
¹⁾ Also suitable for symmetrical valves



Vertical	stacking – Pressure regulator plate						
Code		Туре	Width		Supply pi	ressure	Description
			18 mm	26 mm	6 bar	10 bar	
Pressure	regulator plate for ports 2 and 4, rev	versible (AB regulator)					
ZE		VABF-S4R5C2-C-10	•	•	-	•	Reversible pressure regulator for ports 2 and 4 Pressure regulation upstream of the directional control valve
ZEY ¹⁾	14 5 1 3 12	VABF-S4R5C2-C-10E	•	•	-	•	 Routes the operating pressure from duct 1 to ducts 3 and 5 Routes the exhaust air from duct 1 to ducts 3 and 5
ZJ		VABF-S4R5C2-C-6	•	•	•	-	These pressure regulator plates cannot be combined with standard 2x 3/2-way valves (code N, K, H).
ZJY ¹⁾		VABF-S4R5C2-C-6E	•	•	•	-	Reversible 2x 3/2-way valves (code P, Q, R) must not be operated in a separate pressure zone in combination with these pressure regulators.

¹⁾ Also suitable for symmetrical valves

Vertical stacking - Flow control plate



This plate is used for exhaust air flow control in ducts 3 and 5 of a valve in order to adjust the speed of the actuator.

Ducts 3 and 5 can be adjusted independently of each other.

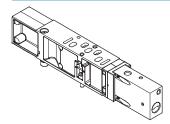


Note

On reversible valve terminals, supply air flow control takes place in ducts 3 and 5 upstream of the valve.

1	Code		Туре	Width		Description
				18 mm	26 mm	
	Х	14 5 1 3 12	VABF-S4F1B1-C		•	Restricts the exhaust air downstream of the valve in ducts 3 and 5

Vertical stacking – Vertical pressure shut-off plate



This plate enables a valve to be shut off from the supply pressure of the terminal. This means that the valve can be removed without shutting off the pressure.

Following activation of the shut-off, the exhaust air/return air from the cylinder is expelled via the M5 threaded connection.

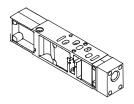


Note

It must be ensured that the operating pressure of the valve terminal lies within the range of the required pilot pressure (i.e. min. 3 bar). When using an end plate with pilot air selector, only end plates with the code W and U can be used.

Code		Туре	Width 18 mm 26 mm		Description
ZT	4 2 14 5 1 3 12	VABF-S4L1D1-C	•	•	3/2-way valve for shutting off the operating pressure at the valve position Blocks ducts 1 and 14 for the valve position Supplies the valve position with internal pilot air

Vertical stacking – Vertical supply plate



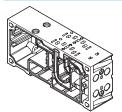
26

This plate enables a valve to be supplied with individual operating pressure independently of the operating pressure of the terminal.

Code		Туре	Width		Description
			18 mm	26 mm	
ZU	11 11 14 5 1 3 12	VABF-S4P1A3	•	•	Plate with port 11 for supplying individual operating pressure to a valve position



Manifold sub-base



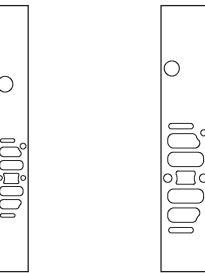
VTSA-F is based on a modular system which consists of manifold sub-bases and valves. Manifold sub-bases are available for valve widths 18 mm and 26 mm in a double grid, i.e. two valves per manifold sub-base. The manifold sub-base contains a duct seal and an electrical interlinking module. They can be freely mixed within a valve terminal.

The manifold sub-bases are screwed together and thus form the support system for the valves. Inside the manifold sub-bases are the connection ducts for supplying compressed air to and venting from the valves on the terminal as well as the working lines for the pneumatic cylinders for each valve.

Each manifold sub-base is connected to the next using four screws. Individual terminal sections can be isolated and further manifold sub-bases inserted by loosening these screws. This ensures that the valve terminal can be rapidly and reliably extended.

Port patterns on the manifold sub-base

Width 18 mm	Width 26 mm



90° connection plate for working lines (2 and 4) of the manifold sub-bases Code Type Width Ports Working lines (2, 4) on the 90° connection plate for working lines (2, 4) on the 90°							
		71	18 mm	26 mm		plate	
Р		Threaded connection: VABF-S4A2G2-G	•		2 and 4	Outlet at bottom Connection sizes for 18 mm width: G½ Connection sizes for 26 mm width: G¼	



Manifo	ld sub-base variants					
Code		Туре	Width		No. of valve positions/	Working lines (2, 4) on the manifold subbase
			18 mm	26 mm	solenoid coils	
Manifol	ld sub-base for multi-pin plug/field	lbus connection for double solen	oid valves			
A AK		Threaded connection: VABV-S4-2HS-G18-2T2	-	-	2/4	• Connection sizes for 18 mm width: G½, QS-G½-8, QS-G½-6
B BK	Threaded connect VABV-S4-1HS-G1		-	•	2/4	• Connection sizes for 26 mm width: G½, QS-G½-10, QS-G½-8
Manifol	ld sub-base for multi-pin plug/field	lbus connection for single solenc	id valves			
E EK		Threaded connection: VABV-S4-2HS-G18-2T1	•	-	2/2	• Connection sizes for 18 mm width: G½, QS-G½-8, QS-G½-6
F FK	080	Threaded connection: VABV-S4-1HS-G14-2T1	-	•	2/2	• Connection sizes for 26 mm width: G½, QS-G¼-10, QS-G½-8

Key features - Pneumatic components



Compressed air supply and venting

Right-hand end plate

• Code V



Port configuration for supply plates Exhaust port 3/5 separated

• Code K



Right-hand end plate

• Code X



Port configuration for supply plates Exhaust port 3/5 common

• Code L



End plate with pilot air selector

• Code Z, Y, W, U



The valve terminal VTSA-F can be supplied with compressed air at one or more points. This is a reliable way of ensuring that all functional components will always offer good performance, even with large-scale extensions. The valve terminal is supplied via supply plates (max. 16 per terminal) or via an end plate. Venting is via silencers or ports for ducted exhaust air on the supply plates and/or on the right-hand end plate. There are two types of supply plates:

- Exhaust port 3/5 common
- Exhaust port 3/5 separated

Pilot air supply

The port for the pneumatic supply is located on the supply plates or the right-hand end plate.

The ports differ for the following types of pilot air supply:

- Internal
- External

Internal pilot air supply

Internal pilot air supply can be selected if the working pressure is between 3 and 10 bar.

The pilot air supply is then branched from the compressed air supply 1 using an internal connection. Port 14 on the right-hand end plate is sealed with a blanking plug.

External pilot air supply

If the supply pressure is less than 3 bar, you must operate your VTSA-F valve terminal using external pilot air supply. The pilot air supply is then supplied via port 14 on the right-hand end plate. This is the case even if the valve terminal is operated with different pressure zones.



Note

If a gradual pressure build-up is required in the system by means of a soft-start valve, then external pilot air should be selected whereby the pilot pressure is already applied at the point of switch-on.

Key features – Pneumatic components



Compressed air supply/duct separation

Additional supply plates can be used for larger terminals or to create additional pressure zones.

These can be selected at any point upstream or downstream of the manifold sub-bases.

Supply plates contain the ports:

- Compressed air supply (1)
- Exhaust port (3/5) common or separated

Depending on your order, the exhaust air ducts are either ducted or vented via silencers.

VTSA-F with ducted exhaust air: With ducted exhaust air, venting can be via a supply plate or a right-hand end plate (code V or X). If duct separation is required, there are three different options:

- Duct separation 1, 3, 5: code S
- Duct separation 1: code T
- Duct separation 3, 5: code R

If a combination of duct separation (S, T or R) and one or two supply plates is required, the following variants can be selected:

- Supply plate with duct separation on the left-hand side: code SU, TU,
 RII
- Supply plate with duct separation on the right-hand side: code US, UT,
- 2 supply plates with intermediate duct separation: code USU, UTU,

Supply	plates				
Code		Туре	Width 18 mm	26 mm	Description
U		Exhaust port 3/5 common for threaded connection: VABF-S6-10-P1A7-G12 Exhaust port 3/5 separated for threaded connection:	•	•	Supply plate without duct separation (no R, S or T selected)
SU TU RU		VABF-S6-10-P1A6-G12	•	•	Supply plate with duct separation on left, if R, S or T selected
US UT UR			-	•	Supply plate with duct separation on right, if R, S or T selected
USU UTU URU			•	•	2 supply plates with duct separation in centre, if R, S or T selected

Key features – Pneumatic components



Right-hand end plate

Different right-hand end plates are available.

With the following two end plates, the outgoing direction of the ports is aligned with the horizontal stacking direction.

Right-hand end plates with pilot air supply/pilot exhaust air

- Internal pilot air supply: code V
- External pilot air supply: code X

For end plates with pilot air selector, the outgoing direction of the ports is to the front of the valve terminal. This means that all the ports on the terminal can be combined in one outgoing direction.

The special feature of the end plates with pilot air selector is the selector switch itself, which has four settings for different pilot air supply/pilot exhaust air.

End plates with pilot air selector switch set at the factory for:

- External pilot air supply: code Z
- Internal pilot air supply: code Y
- External pilot air supply, ducted pilot exhaust air: code W
- Internal pilot air supply, ducted pilot exhaust air: code U



the valve.

The end plate with pilot air selector must be used in combination with a supply plate.

The reversible 3/2-way valves (code P, Q, R) must only be operated in selector position 1 or 2.

Ducted pilot exhaust air via port 12 is only possible with turned seals on

Right-hand end plate with pilot air selector							
Code	Selector position	Seal not turned	Seal turned				
Z	1						
Υ	2						
W	3		Ducted exhaust air via port 12				
U	4		Ducted exhaust air via port 12				

Handling of the seals with ducted/unducted pilot exhaust air Unducted pilot exhaust air: • The seal is visible in the inspection window on control side 14. • The ISO mark is visible on the designation label on the seal surface. Ducted pilot exhaust air: • The seal is visible in the inspection window on control side 12. • The ISO mark is visible on the designation label on the seal surface. 1 Designation label 2 Inspection window on control side 14 3 Inspection window on control side 12

FESTO

Right-h	and end plate				
Code	Type of compressed air supply and	d pilot air supply	Width		Description
			18 mm	26 mm	
	Right-hand end plate				
V	0000	3 5 12 14 1		•	Internal pilot air supply Pilot air supply is branched internally from port 1 Port 14 is sealed with a blanking plug Exhaust air via ports 3 and 5 For operating pressure in the range 3 10 bar Pilot exhaust air via port 12 ¹⁾
X	6000	3		•	External pilot air supply Pilot air supply between 2 and 10 bar is connected at port 14 Exhaust air via ports 3 and 5 For operating pressure in the range –0.9 10 bar (suitable for vacuum) Pilot exhaust air via port 12 ¹⁾
XP1	660		•	•	External pilot air supply, pressure supply via soft-start valve • Port 1 is sealed with a blanking plug • Exhaust air via ports 3 and 5 • Pilot exhaust air via port 12 ¹⁾
XP2	600	3 5 12 14	•	•	External pilot air supply, pressure supply via soft-start valve Internal pilot air supply 14 via soft-start valve Ports 1 and 14 are sealed with a blanking plug Exhaust air via ports 3 and 5 Pilot exhaust air via port 12 ¹⁾
XP3		3 5 12 14 1	•	•	External pilot air supply, pressure supply via soft-start valve Internal pilot air supply 14 via soft-start valve Ports 1, 3, 5 and 14 are sealed with a blanking plug Pilot exhaust air via port 12 ¹⁾

¹⁾ Ducted pilot exhaust air is only possible with turned seals on the valve



Right-ha	and end plate				
Code	Type of compressed air supply and	d pilot air supply	Width		Description
			18 mm	26 mm	
Code ²⁾	End plate with pilot air selector ³⁾				
Z (1)		3 5 12 14			External pilot air supply Pilot air supply is connected at port 14 Port 12 is sealed with a blanking plug Ports 12 and 14 are internally connected Pilot exhaust air unducted via valve housing
Y (2)	0.00	3 5 12 14	•	•	Internal pilot air supply Pilot air supply is branched internally from port 1 Ports 1, 12 and 14 are internally connected Ports 12 and 14 are sealed with blanking plugs Pilot exhaust air unducted via valve housing
W (3)		3 5 12 14	•	•	External pilot air supply, ducted pilot exhaust air Pilot air supply is connected at port 14 Pilot exhaust air via port 12 ¹⁾
U (4)		3 5 12 14	•	•	Internal pilot air supply, ducted pilot exhaust air Pilot air supply is branched internally from port 1 Ports 1 and 14 are internally connected Port 14 is sealed with a blanking plug Pilot exhaust air via port 12 ¹⁾

- Ducted pilot exhaust air is only possible with turned seals on the valve
 Selector setting in brackets
 Ducted pilot exhaust air is only possible in pilot air selector position 3 or 4

FESTO

	ration of all pneumatic threaded co	onnections		_	_	
Code			Port	Designation	Code M Push-in connector, large	Code N Push-in connector, small
	Right-hand end plate					
V		5	1	Push-in fitting	QS-G ¹ /2-16	QS-G ¹ /2-12
	600	12 14 1	3 and 5	Silencer or push-in fitting	U-1/2-B or QS-G1/2-16	U-1/2-B or QS-G1/2-12
			14	Blanking plug	B-1/4	B-1/4
Х		3 5	1	Push-in fitting	QS-G ¹ /2-16	QS-G ¹ /2-12
	600	12 14	3 and 5	Silencer or push-in fitting	U-1/2-B or QS-G1/2-16	U-1/2-B or QS-G1/2-12
	999	1	12	Silencer or push-in fitting	U-1/4 or QS-G1/4-10	U-1/4 or QS-G1/4-8
		<u>↓</u> ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓	14	Push-in fitting	QS-G ¹ / ₄ -10	QS-G ¹ / ₄ -8
Code ¹⁾	End plate with pilot air selector					
Z (1)		5 12	12	Blanking plug	B-1/4	B-1/4
			14	Push-in fitting	QS-G ¹ / ₄ -10	QS-G1/4-8
Y (2)		5 12	12	Blanking plug	B-1/4	B-1/4
		14	14	Blanking plug	B-1/4	B-1/4
W (3)		3 5 12	12	Silencer or push-in fitting	U-1/4 or QS- G1/4-10	U-1/4 or QS-G1/4-8
			14	Push-in fitting	QS-G ¹ / ₄ -10	QS-G ¹ / ₄ -8
U (4)		3 5 12	12	Silencer or push-in fitting	U-1/4 or QS-G1/4-10	U-1/4 or QS-G1/4-8
			14	Blanking plug	B-1/4	B-1/4

¹⁾ Selector setting in brackets

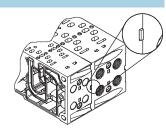


Creating pressure zones and separating exhaust air

The valve terminal VTSA-F offers a number of options for creating pressure zones if different working pressures are required. Pressure zones are created by isolating the internal supply ducts between the manifold sub-bases using appropriate duct separation.

Compressed air is supplied and vented via a supply plate. The position of the supply plates and duct separations can be freely selected for VTSA-F.

Duct separations are integrated exworks as per your order. Duct separations can be distinguished by their coding, even when the valve terminal is assembled.



Creating	pressure zones				
Code	Separating seal		Width		Description
	Pictorial examples	Coding	18 mm	26 mm	
T			•	•	Duct 1 separated
S			•	-	Ducts 1, 3 and 5 separated
R			•	•	Ducts 3 and 5 separated



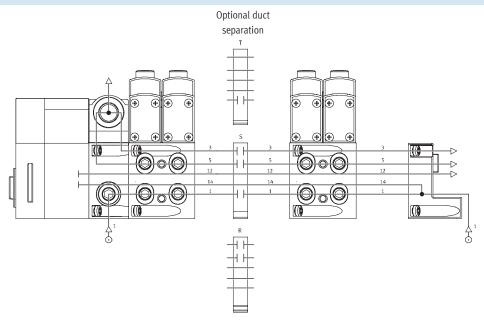


Examples: Compressed air supply and pilot air supply, right-hand end plate

Internal pilot air supply, silencer/ducted exhaust air

Right-hand end plate: code V The diagram opposite shows an example of the configuration and connection of the compressed air supply with internal pilot air supply. Port 14 on the right-hand end plate is tightly sealed. Exhaust port 3/5 is expelled via the silencer.

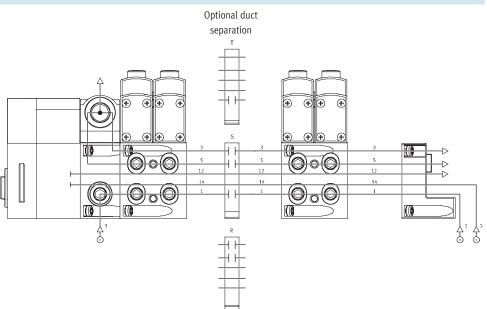
Duct separations can optionally be used to create pressure zones.



External pilot air supply, silencer/ducted exhaust air

Right-hand end plate: code X The diagram opposite shows an example of the configuration and connection of the compressed air supply with external pilot air supply. Port 14 on the right-hand end plate is equipped with a fitting for this. Exhaust port 3/5 is expelled via the silencer.

Duct separations can optionally be used to create pressure zones.



Key features – Pneumatic components



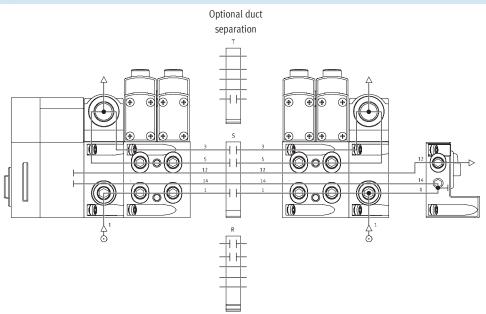
Examples: Compressed air supply and pilot air supply via end plate with pilot air selector

Internal pilot air supply, ducted exhaust air/silencer

Right-hand end plate: code U
The diagram opposite shows an example of the configuration and connection of the compressed air supply with internal pilot air supply. Port 14 on the right-hand end plate is tightly sealed. Exhaust port 3/5 is ducted or expelled via the silencer.

The selector switch in the pilot air selector is in position 4.
Duct separations can optionally be

used to create pressure zones.



External pilot air supply, ducted exhaust air/silencer

Right-hand end plate: code Z
The diagram opposite shows an example of the configuration and connection of the compressed air supply with external pilot air supply. Port 14 on the right-hand end plate is equipped with a fitting for this. Port 12 is sealed with a blanking plug since it is internally connected with port 14. Exhaust port 3/5 is ducted or expelled via the silencer.
The selector switch in the pilot air selector is in position 1.
Duct separations can optionally be

used to create pressure zones.

Optional duct separation $\frac{1}{\sqrt{2}}$

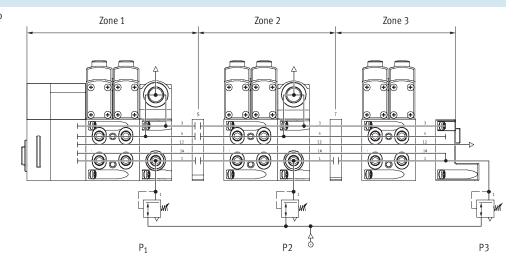
Key features – Pneumatic components

FESTO

Examples: Creating pressure zones

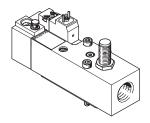
VTSA-F with CPX terminal connection

VTSA-F facilitates the creation of up to 16 pressure zones. The diagram shows an example of the configuration and connection of three pressure zones using duct separations – with internal pilot air supply.



Soft-start valve

Valve



The soft-start valve is used for slow and safe pressure build-up and quick venting of the supply pressure of the valve terminal. If a soft-start valve is used in a valve terminal, no additional elements supplying compressed air must be used in the same pressure zone.

The piston position of the soft-start valve is monitored by a sensor. This

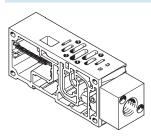
can be used to check whether the valve terminal compressed air supply is working. Pressure sensing via a pressure gauge (optional) is also possible.

The valve terminal can either be operated with internal pilot air supply via the soft-start valve or with internal or external pilot air supply via the different end plate variants. The type of

pilot air supply is determined by the seal of the soft-start valve. If internal pilot air supply via the soft-start valve is selected, there must be no additional pilot air supply (duct 14) within the valve terminal.

Exhaust air cannot be expelled via the soft-start valve. An exhaust plate is required for operation in a pressure zone with duct 1 and 3/5 separated.

Manifold sub-base



Modified manifold sub-bases (width 42 mm) are available for the soft-start valve. This manifold sub-base supplies the pressure zone on the valve terminal with compressed air and

provides a high flow range. The manifold sub-base comes with blanking plugs for sealing the ports on the end plate VABE-S6-1RZ-.... The ports on the end plate are sealed with

blanking plugs as appropriate to the position/pressure zone of the soft-start valve on the valve terminal and the use of internal or external pilot air supply.

Key features – Mounting

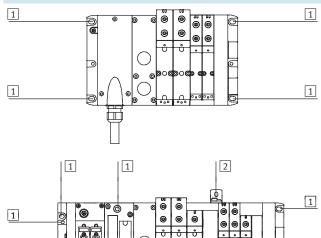


Valve terminal mounting

Sturdy terminal mounting thanks to:

- Four through-holes for wall mounting
- Additional mounting bracket
- H-rail mounting

Wall mounting



The VTSA-F valve terminal is screwed onto the mounting surface using M6 screws. The mounting holes are located at the following points:

- Multi-pin plug (4 pieces):
 2 each on the multi-pin connection
 block and the right-hand end plate
- Fieldbus, CPX (4 pieces):
 2 each on the left-hand (CPX) and right-hand (VTSA-F) end plate. The pneumatic interface additionally provides further mounting holes as well as optional mounting brackets.
- 1 Hole for M6 screw
- 2 Hole for M5 screw

1

3 Hole for H-rail mounting



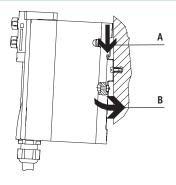
When wall mounting valve terminals with more than five manifold subbases, use additional mounting brackets of the type VAME-S...-10-W to prevent damage to the valve terminal. The mounting brackets are mounted on the pneumatic supply plates.

H-rail mounting

1

1 3

1



The VTSA-F valve terminal is hooked onto the H-rail (see arrow A). It is then swivelled onto the H-rail and secured in place with the clamping component (see arrow B).

For H-rail mounting of the valve terminal you will need the following VTSA-F mounting kit:

- With multi-pin plug: CPA-BG-NRH
- With fieldbus: CPX-CPA-BG-NRH

This permits mounting of the valve terminal on an H-rail to EN 60715.

Key features - Display and operation

FESTO

Display and operation

Each solenoid coil is allocated an LED which indicates its switching status.

- Indicator 12 shows the switching status of the pilot control for output 2
- Indicator 14 shows the switching status of the pilot control for output 4

Manual override

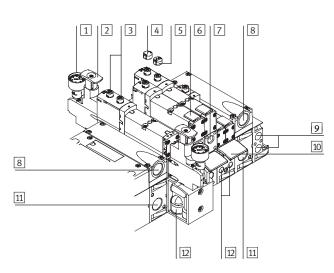
The manual override enables the valve to be switched when not electrically actuated or energised.

The valve is switched by pushing the manual override. The set switching status can also be locked by turning the manual override.

Alternatives:

- A cover cap (accessory code N) can be fitted over the manual override to prevent it from being turned. The valve can then only be actuated by pressing it.
- A cover cap (accessory code V) can be fitted over the manual override to prevent it from being accidentally actuated.

Pneumatic connection and control elements



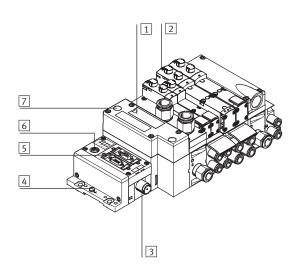
- 1 Pressure gauge (optional)
- 2 Adjusting knob of optional pressure regulator plate
- 3 Manual override (for each pilot solenoid coil, non-detenting or non-detenting/detenting)
- 4 Optional cover cap for manual override (prevents usage of manual override)
- 5 Optional cover cap for manual override with non-detenting function
- 6 Inscription label holder for valve
- 7 Adjusting screw of optional flow control plate
- 8 Exhaust ports (valves) (3/5)

- 9 Pilot ports 12 and 14 for supplying the external pilot air
- 10 Inscription label holder for sub-base
- Supply port 1 (operating pressure)
- Working lines 2 and 4, for each valve position



A manually actuated valve (manual override) cannot be reset electrically. Conversely, an electrically actuated valve cannot be reset using the mechanical manual override.

Electrical connection and display components



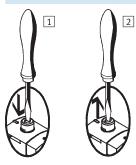
- 1 Inscription area and cover for H-rail mounting
- 2 Yellow LEDs: signal status display for pilot solenoid coils
- 3 Power supply connection
- 4 Earth terminal
- 5 Fieldbus connection (bus-specific)
- 6 Service interface for handheld unit, etc.
- 7 Red LED: common error display for valves

Key features – Display and operation



Manual override (MO)

MO with automatic return (non-detenting)



- 1 Press in the stem of the manual override using a pointed object or screwdriver.
 Valve is then switched.
- 2 Remove the pointed object or screwdriver.

 Spring force pushes the stem of the manual override back.

 Valve returns to initial position (not with double solenoid valve code J).

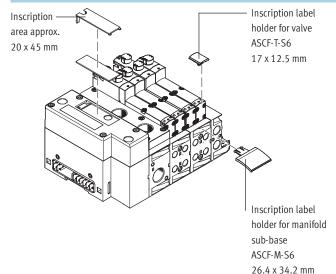
MO set via turning (covered)





- 1 Press in the stem of the manual override using a pointed object or screwdriver until the valve switches and then turn the stem clockwise by 90° until the stop is reached.
 - Valve remains switched
- 2 Turn the stem anti-clockwise by 90° until the stop is reached and then remove the pointed object or screwdriver. Spring force pushes the stem of the manual override back. Valve returns to initial position (not with double solenoid valve code J and D).

Identification system



Inscription label holders can be applied to the valves and manifold subbases to identify them. These inscription label holders can be ordered by entering the code B or T in the order code for accessories.

Scope of delivery: inscription label holder including inscription label.
The following inscription labels can be used as spares:

- Inscription label holder for valve type ASCF-T-S6: Part No. 540888
- Inscription label holder for manifold sub-base type ASCF-M-S6:
 Part No. 540889

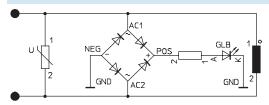
Large inscription labels can be attached to the pneumatic interface as an alternative or in addition to the smaller labels.

FESTO

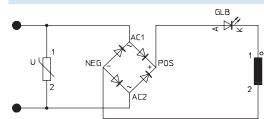
Protective circuit

Each VTSA-F solenoid coil is protected with a spark arresting protective circuit as well as against polarity reversal.

24 V DC version



110 V AC version



Individual electrical connection

A maximum of 20 solenoid coils can be actuated. 2 solenoid coils per valve can be addressed.

Individual electrical connection:

- M12
- 6-way or 10-way
- 5-pin
- 24 V DC

Key features - Electrical components

FESTO

Electrical multi-pin plug connection

The following multi-pin plug connection variants are offered for the valve terminal VTSA-F:

- Sub-D multi-pin plug connection (37-pin for 24 V DC): this valve terminal is available with 2 ... 16 valve positions equipped with double solenoid valves and 2 ... 32 valve positions equipped with single solenoid valves. A maximum of 32 solenoid coils can be actuated.
- Terminal box (terminal strip for 24 V DC or 110 V AC): this valve terminal is available with 2 ... 16 valve positions equipped with double

solenoid valves and 2 ... 32 valve positions equipped with single solenoid valves. A maximum of 32 solenoid coils can be actuated.

Multi-pin node (round plug connector): electrical multi-pin plug connection with round plug connector, 19-pin to CNOMO E03.62.530.N, connecting thread M23 for 24 V DC. The valve terminal can be equipped with max.
 16 solenoid coils.

The valves are switched by means of positive or negative logic (PNP or

NPN). Mixed operation is not permitted.

Each pin on the Sub-D multi-pin plug or terminal box (terminal strip) can actuate exactly one solenoid coil. If the maximum configurable number of valve positions is 32, this means that 32 valves, each with a single solenoid coil, can be addressed. With 16 or fewer valve positions, 2 solenoid coils per valve can be addressed.

Use the following 37-pin connecting cables from Festo to connect the valve terminal VTSA-F with Sub-D multi-pin plug connection:

- NEBV-S1W37-...-LE10 for max. 8 solenoid coils
- NEBV-S1W37-...-LE26 for max. 22 solenoid coils
- NEBV-S1W37-...-LE37 for max. 32 solenoid coils
- NECV-S1W37 pre-assembled plug connector

AS-interface connection

VTSA valve terminals with AS-interface connection can be expanded with up to 8 valves with max. 8 solenoid coils. The valve terminal with AS-interface connection is based on the same electrical manifold module as the valve

terminal with multi-pin plug connection.

This means it is possible to convert a valve terminal with multi-pin plug connection using an AS-interface module The technical specifications of the AS-interface system must be observed in this case.



- Note

AS-i module VAEM-S6-S-FAS-4-4E. Always operate solenoid valves with additional power supply if 4 solenoid coils are supplied with current simultaneously.

Further information can be found at:

→ Internet: as-interface

Fieldbus connection/control block

All functions and features of the electrical peripherals CPX are permitted in connection with the CPX interface. This means:

 The valves and electrical outputs are supplied via the operating voltage connection CPX. The valves are supplied and switched off independently via a separate port on the CPX.



Note

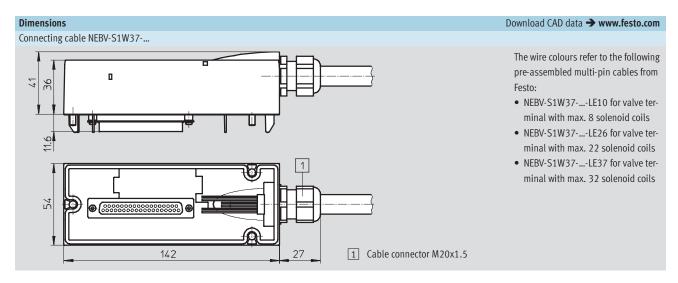
Further information can be found at:

→ Internet: cpx

FESTO

Pin allocation – Sub-D plug socket, 24 V DC; electrical connection code MP1											
			Pin ²⁾	Address/coil	Wire colour ¹⁾		Pin ²⁾	Address/coil	Wire colour ¹⁾		
(1	~		1	0	WH		17	16	WH PK		
PIN 1 #	→ → PII	V 20	2	1	BN		18	17	PK BN		
		1 20	3	2	GN		19	18	WH BU		
	000		4	3	YE		20	19	BN BU		
	0 0 0		5	4	GY		21	20	WH RD		
	000		6	5	PK		22	21	BN RD		
	0 0 11		7	6	BU		23	22	GY GN		
	0 0		8	7	RD		24	23	YE GY		
	000		9	8	GY PK		25	24	PK GN		
	0 0 0		10	9	RD BU		26	25	YE PK		
	000		11	10	WH GN		27	26	GN BU		
	0 0		12	11	BN GN		28	27	YE BU		
	0 0		13	12	WH YE		29	28	GN RD		
PIN 19 #		N 37	14	13	YE BN		30	29	YE RD		
' "' ' '			15	14	WH GY		31	30	GN BK		
			16	15	GY BN		32	31	GY BU		
- 🖣 - Note			Conduct	or							
₹			33	0 V ³⁾	YE BK		35	0 V ₃₎	BN BK		
	ows the view on t		34	0 V ³⁾	WH BK		36	0 V ³⁾	BK		
, ,	ket at the multi-p	in	Earthing								
cable NEBV-S1V	W37		37	FE	VT		_	_	-		

- To IEC 757
- Pin 9 ... 35: not allocated with cable NEBV-S1-W37-...-LE10
 Pin 23 ... 33: not allocated with cable NEBV-S1-W37-...-LE26
- 3) 0 V for positive switching control signals; connect 24 V for negative switching control signals; mixed operation is not permitted





Sub-D plug, 24 V DC; electrical con		I	Luce 2		la .u
Туре	Sheath	Length	Wire x mm ²	Cable diameter	Part No.
		[m]	[mm ²]	[mm]	
NEBV-S1W37-E2,5-LE10	Polyurethane	2.5	10 x 0.34	7.7	539240
NEBV-S1W37-E5-LE10		5			539241
NEBV-S1W37-E10-LE10		10			539242
NEBV-S1W37-E2,5-LE26		2.5	26 x 0.34	11.5	539243
NEBV-S1W37-E5-LE26		5			539244
NEBV-S1W37-E10-LE26		10			539245
NEBV-S1W37-K2,5-LE37		2.5	37 x 0.34	13	539246
NEBV-S1W37-K5-LE37		5			539247
NEBV-S1W37-K10-LE37		10			539248
		•	•	•	•
NEBV-S1W37-KM-2,5-LE10	Polyvinyl chloride	2.5	10 x 0.34	7.7	543271
NEBV-S1W37-KM-5-LE10		5			543272
NEBV-S1W37-KM-10-LE10		10			543273
NEBV-S1W37-KM-2,5-LE27		2.5	27 x 0.34	11.5	543274
NEBV-S1W37-KM-5-LE27		5			543275
NEBV-S1W37-KM-10-LE27		10			543276
NEBV-S1W37-KM-2,5-LE37		2.5	37 x 0.34	13	543277
NEBV-S1W37-KM-5-LE37		5			543278
NEBV-S1W37-KM-10-LE37		10			543279





Pin allocation – Multi-pin terminal strip (Cage Clamp®), 24 V DC and 110 V AC; electrical connection code T											
	Terminal	Coil/address		Terminal	Coil/address						
Each solenoid coil must be assigned to a specific terminal on	1	0		17	16						
the terminal strip in order for the valves to be actuated.	2	1		18	17						
	3	2		19	18						
Coil 0 Coil 19	4	3		20	19						
	5	4		21	20						
	6	5		22	21						
	7	6		23	22						
	8	7		24	23						
	9	8		25	24						
	10	9		26	25						
	11	10		27	26						
	12	11		28	27						
	13	12		29	28						
	14	13		30	29						
	15	14		31	30						
	16	15		32	31						
- Dominion of the second of th	Conductor										
The drawing shows the view onto the multi-pin terminal strip	33	0 V		35	0 V						
(Cage Clamp®).	34	0 V		36	0 V						

^{1) 0} V for positive switching control signals; connect 24 V for negative switching control signals; mixed operation is not permitted

Pin allocation – Round plug connector, 24 V DC; electrical connection code MP4										
	Address	Pin ¹⁾		Address	Pin ¹⁾					
	0	15		8	17					
5 4 7	1	7		9	9					
\[\left(\frac{+ + \frac{15}{4} + \frac{16}{24} \frac{15}{4} + \frac{16}{24} \frac{15}{4} \right) \]	2	5		10	2					
$\left(\left(\frac{3+\frac{1}{13}+\frac{1}{12}+9}{3+\frac{1}{13}+\frac{1}{12}+9}\right)\right)$	3	4		11	13					
\\\\2+\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	4	16		12	11					
i ⁺ + ⁺ 11	5	8		13	10					
	6	3		14	1					
	7	14		15	18					

¹⁾ Pin 6: 0 V for positive switching control signals; connect 24 V for negative switching control signals; mixed operation is not permitted Pin 12: earth Pin 19: unused

Rules for addressing

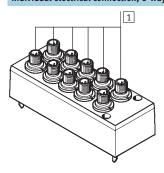
- Address allocation does not depend on whether single or double solenoid valves are fitted.
- Addresses are allocated in ascending order without gaps, from left to right.
- A valve position for actuating one solenoid coil occupies one address (type VABV-...-...T1).
- A valve position for actuating two solenoid coils occupies two addresses (type VABV-...-...T2). The following allocation applies in this case:
- Coil 14: lower-value address.
- Coil 12: higher-value address.



Pin allocation - Round plug connector, 24 V DC; electrical conn	ection – CNOMO assig	gnment		
	Pin	Valve position/	Pin	Valve position/
		solenoid coil		solenoid coil
	1	8/14	10	7/12
120 10	2	6/14	11	7/14
110 18 0 2 10 17 0 19 0	3	4/14	12	FE
	4	2/12	13	6/12
\\\\\o ₈ \\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	5	2/14	14	4/12
07 06 05	6	0 V ¹⁾	15	1/14
	7	1/12	16	3/14
	8	3/12	17	5/14
	9	5/12	18	8/12
			19	Unused

^{1) 0} V for positive switching control signals; connect 24 V for negative switching control signals; mixed operation is not permitted

Individual electrical connection, 6-way or 10-way, 24 V DC, code MP2/MP3 for valve terminal





1 Connector plug M12x1, 5-pin

Pin allocation M12 With positive logic:

Pin1 – Unused Pin2 – V_B for coil 12 Pin3 - 0 V for coil 12 and 14 Pin4 - V_B for coil 14

Pin5 – Functional earth

Pin allocation M12 With negative logic: Pin1 – Unused Pin2 - 0 V for coil 12 Pin3 - V_B for coil 12 and 14 Pin4 - 0 V for coil 14 Pin5 - Functional earth



Mixed operation of positive switching and negative switching control signals is not permitted.

FESTO

Key features – Electrical components

Electrical connection	technology			
	Electrical connection	Type of mounting/cable length	Туре	Part No.
Plug socket with cable	e for connecting individual valves			
	Straight socket, 5-pin, M12	5 m	NEBU-M12G5-K-5-LE3	541364
	Angled socket, 5-pin, M12	5 m	NEBU-M12W5-K-5-LE3	541370
	Modular system for connecting cables	-	NEBU → Internet: nebu	-

System equipment

Operate system equipment with unlubricated compressed air if possible. Festo valves and cylinders are designed so that, if used as designated, they will not require additional lubrication and will still achieve a long service life.

The quality of compressed air downstream of the compressor must correspond to that of unlubricated compressed air. If possible, do not operate all your system equipment with lubricated compressed air. The lubricators should, where possible, always be installed directly upstream of the actuator used. Incorrect additional oil and too high an oil content in the compressed air reduce the service life of the valve terminal

Use Festo special oil OFSW-32 or the alternatives listed in the Festo catalogue (as specified in DIN 51524 HLP32; basic oil viscosity 32 CST at 40 °C).

Bio-oils

When using bio-oils (oils which are based on synthetic or native ester, e.g. rapeseed oil methyl ester), the maximum residual oil content of 0.1 mg/m³ must not be exceeded (see ISO 8573-1 Class 2).

Mineral oils

When using mineral oils (e.g. HLP oils to DIN 51524, parts 1 to 3) or similar oils based on poly-alpha-olefins (PAO), the maximum residual oil content of 5 mg/m 3 must not be exceeded (see ISO 8573-1 Class 4).

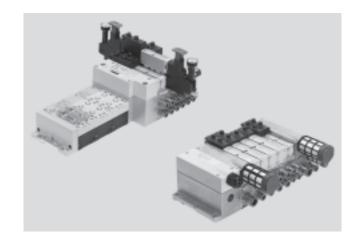
A higher residual oil content irrespective of the compressor oil cannot be permitted, as the basic lubricant would be flushed out over time.

FESTO

- N - Flow rate Width 18 mm: Up to 700 l/min Width 26 mm: Up to 1,400 l/min

- [] - Valve width 02: 18 mm

- **\ -** Voltage 24 V DC 110 V AC



General technical data												
Width		18 mm	26 mm									
Design		Piston spool valve										
Sealing principle		Soft										
Actuation type		Electrical										
Type of control		Piloted										
Exhaust function, with flow cor	ntrol	Via flow control plate										
Lubrication		Lubricated for life										
Type of mounting		Wall mounting										
		On H-rail to EN 60715										
Mounting position		Any										
Manual override		Non-detenting, detenting, covered										
Valve terminal design		Modular and expandable	Modular and expandable									
Max. no. of valve positions		32										
Width		18 mm	26 mm									
Pneumatic connections		Threaded connection										
Pneumatic connection		Via manifold sub-base										
Supply port	1	• G½	• G½									
		• QS-G ¹ / ₂ -16	• QS-G½-16									
		• QS-G½-12	• QS-G ¹ / ₂ -12									
Exhaust port	3/5	• G½	• G½									
		• QS-G ¹ / ₂ -16	• QS-G½-16									
		• QS-G ¹ / ₂ -12	• QS-G ¹ / ₂ -12									
Working lines	2/4	Dependent on the connection type selected										
		• G½8	• G½									
		• QS-G ¹ / ₈ -6	• QS-G ¹ / ₄ -8									
		• QS-G ¹ / ₈ -8	• QS-G ¹ / ₄ -10									
External pilot air supply port	14	• G¹/₄	• G ¹ / ₄									
		• QS-G ¹ / ₄ -10	• QS-G ¹ / ₄ -10									
		• QS-G ¹ / ₄ -8	• QS-G ¹ / ₄ -8									
Pilot exhaust air port	12	• G¹/4	• G ¹ / ₄									
·		• QS-G ¹ / ₄ -10	• QS-G ¹ / ₄ -10									
		• QS-G ¹ / ₄ -8	• QS-G ¹ / ₄ -8									

^{· ♦ ·} Note: This product conforms to ISO 1179-1 and to ISO 228-1



Standard nominal flow rate [l/min]					
Valve function order code	VC VV	N K H P	Q R M O J	D B G E	SA SB
Width 18 mm					
Flow rate of valve	700	600	750	700 ¹⁾ 330 ²⁾	
Flow rate of valve on valve terminal	650	550	700	480 ¹⁾ (U) 330 ²⁾ (E) 650 (C)	
Width 26 mm					
Flow rate of valve	1,350	1,250	1,400	1,400 ¹⁾	1,400 700
Flow rate of valve on valve terminal	1,300	1,150	1,350	1,350 ¹⁾ 700 ²⁾	1,000 700

Switching position
 Mid-position

Operating and environmental conditions																		
Valve function order code		VC	N	K	Н	VV	Р	Q	R	M	0	J	D	В	G	Е	SA	SB
Operating medium		Filter	red co	ompre	ssed a	ir, lubri	cated	or un	lubrica	ated, i	nert g	ases =	→ 48					
Grade of filtration	[µm]	40 (a	avera	ge por	e size)													
Operating pressure	[bar]	3 3	10			-0.9	+1	0										
Operating pressure for valve terminal	[bar]	3 3	10															
with internal pilot air supply																		
Pilot pressure	[bar]	3 3	10															
Ambient temperature	[°C]	-5 .	. +50															
Temperature of medium	[°C]	-5 .	. +50															
Storage temperature ¹⁾	[°C]	-20	+4	0														
Relative air humidity	[%]	90																
PWIS criterion		Free	of pa	int-we	tting i	mpairm	ent su	ıbstan	ces									

¹⁾ Long-term storage

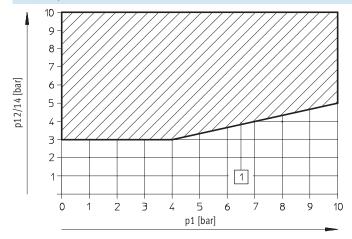
Pneumatic characteristic data																	
Valve function order code	VC	VV	N	K	Н	Р	Q	R	M	0	J	D	В	G	Е	SA	SB
Direction of flow																	
Any	-		-	-	-	-	-	-			•					-	
Reversible only	-	-	-	-	-				-	-	-	-	-	-	-	-	-
Non-reversible	•	-				-	-	-	-	-	-	-	-	-	-	•	-
Reset method																	
Pneumatic spring				-						-	-	-	-	-	-		
Mechanical spring	-	-	-		-	-	-	-	-		-	-				-	-



Technical data

Pilot pressure p12/14 as a function of operating pressure p1

for 3/2-way valves



1 Operating range for valves with external pilot air supply



Reversible 3/2-way valves (flow direction reversible only)

- These valves must only be operated on pressure zones with reversible supply (3 and 5 with supply pressure 1 as exhaust air) or on a reversible pressure
- regulator. If necessary create pressure separation zones with duct separation.
- Reversible 3/2-way valves do not permit the special function "pilot exhaust air ducting".
- Ports 112 and 14 on the end plate variants must be supplied with the same pressure.
- Right-hand end plate with pilot air selector: can be realised via position 1 or 2.
- Right-hand end plate with threaded connections: 12 and 14 must be supplied with the same pressure level.

Valve switching times [ms]																		
Valve function order code		VC	VV	N	K	Н	Р	Q	R	M	0	J	D	В	G	Е	SA ¹⁾	SB ¹⁾
18 mm, nominal operating voltage 24 V DC/110 V AC																		
Switching times	on	12	12	12	12	12	25	25	25	22	12	-	-	15	15	15	-	-
	off	30	30	30	30	30	12	12	12	28	38	-	-	44	44	44	-	-
	change-	-	-	-	-	-	-	-	-	-	-	11	13	-	-	-	-	-
	over																	
26 mm, nominal operating vo	ltage 24 V D	C/110	V AC															
Switching times	on	20	20	20	20	20	32	32	32	25	20	-	-	22	22	22	9/22	9/19
	off	38	38	38	38	38	30	30	30	45	65	-	-	65	65	65	49	36
	change-	-	-	-	-	-	-	-	-	-	-	18	21	-	-	-	33	32
	over																	

¹⁾ Valve code WA, switching time 22 ms for control side 12, 9 ms for control side 14 Valve code WB, switching time 19 ms for control side 12, 9 ms for control side 14



Electrical data								
VTSA-F with individual connection		18 mm	26 mm					
Load voltage supply for valves (V _{val})								
Operating voltage	[V DC]	24 ±10%						
Maximum residual current	[A]	10						
Duty cycle		100%						
Protection class to EN 60529		IP65 and NEMA 4 (for all types of signal transmissi	on in assembled state)					
Power consumption at 24 V DC								
2x 3/2-way valve	[W]	1.3						
5/2-way valve (code D)	[W]	1.3						
5/2-way, 5/3-way valve	[W]	1.6						

I =			
Electrical data			
VTSA-F with multi-pin plug connection		18 mm	26 mm
Load voltage supply for valves (V _{val})			
Operating voltage	[V DC]	24 ±10%	
	[V AC]	110 ±10% (50 60 Hz)	
Maximum residual current	[A]	6	
Acceptable current load at 40 °C	[A]	1	
Surge capacity	[kV]	1.5	
Degree of contamination		3	
Duty cycle		100%	
Protection class to EN 60529		IP65 and NEMA 4 (for all types of signal transmiss	ion in assembled state)
Power consumption at 24 V DC			
2x 3/2-way valve	[W]	1.3	
5/2-way valve (code D)	[W]	1.3	
5/2-way, 5/3-way valve	[W]	1.6	
Power consumption at 110 V AC			
2x 3/2-way valve	[VA]	1	
5/2-way, 5/3-way valve	[VA]	1.6	



Electrical data			
VTSA-F with CPX terminal		18 mm	26 mm
Power supply for electronics (V _{EL/SEN})			
Operating voltage	[V DC]	24 ±10%	
Max. intrinsic current consumption at 24 V DC	[mA]	20	
Duty cycle		100%	
Load voltage supply for valves (V _{va})			
Operating voltage	[V DC]	24 ±10%	
Diagnostic message undervoltage V _{OFF} load voltage	[V]	21.6 21.5	
outside function range			
Protection class to EN 60529		IP65 and NEMA 4 (for all types of signal transmiss	sion in assembled state)
Power consumption at 24 V DC			
2x 3/2-way valve	[W]	1.3	
5/2-way valve (code D)	[W]	1.3	
5/2-way, 5/3-way valve	[W]	1.6	

Certifications			
This product is certified for use in the ATEX zone in accordance with the EU ATEX Directive ¹⁾			
ATEX category for gas	II 3G		
Explosion ignition protection type for gas	Ex nA II T3 X		
ATEX category for dust	II 3D		
Explosion ignition protection type for dust	Ex tD A22 IP65 T125° C X		
ATEX temperature rating [°C]	-5 ≤ Ta ≤ +50		
Certification	cULus recognized (OL)		
CE mark ²⁾ (see declaration of conformity)	To EU EMC Directive		

Certification valid for: VTSA-F-MP, VTSA-F-ASI, VTSA-F-FB
 Multi-pin plug variant 1 (24 V DC): NO
 Multi-pin plug variant 2A (110 V): to EU Low Voltage Directive
 CPX variant: to EU EMC Directive

Materials		
	18 mm	26 mm
Manifold sub-base	Die-cast aluminium	
Valve	Die-cast aluminium, reinforced polyamide	
Seals	Nitrile rubber, elastomer (support made of steel)	
Supply plate	Die-cast aluminium	
Right-hand end plate	Die-cast aluminium	
Pneumatic interface for CPX	Die-cast aluminium	
Flow control plate	Die-cast aluminium	
Pressure regulator plate	Die-cast aluminium, reinforced polyamide	
Multi-pin connection block	Die-cast aluminium	
Cover for the pneumatic interface and multi-pin plug	Wellamid, reinforced polyamide	
connection		
RoHS status	RoHS-compliant	

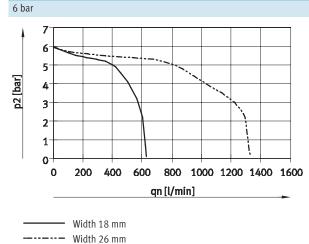


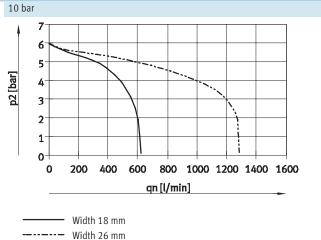
Product weight	Design	
Approx. weight [g]	18 mm	26 mm
Sub-D multi-pin interface module or terminal strip ¹⁾	550	
Multi-pin node with M12 individual connection	760	
Interface module CPX ¹⁾	1,470	
Electrical connection for AS-interface	300	
AS-interface module	850	
Supply plate ²⁾		
Exhaust plate with 3 and 5 common	617	
Exhaust port cover with 3 and 5 separated	597	
Right-hand end plate ³⁾		
Axial	339	
Selector	281	
Manifold sub-base ⁴⁾	447	634
90° connection plate ³⁾	170	230
Pressure regulator plate		
for port 1	350	402
for port 4 or 2	367	448
for ports 4/2	611	692
Flow control plate	228	320
Vertical supply plate ³⁾	140	191
Vertical pressure shut-off plate	209	273
Valves		
• 5/3-way valve (code: B, G, E)	191	320
• 5/3-way valve (code: SA, SB)	_	301
• 5/2-way valve, single solenoid (code: M, O)	163	293
• 5/2-way valve, double solenoid (code: J, D)	172	276
• 2x 3/2-way valve (code: N, K, H, P, Q, R)	190	335
• 2x 2/2-way valve (code: VC, VV)	190	335
Blanking plate	34	73

With sheet metal seal, printed circuit board
 With sheet metal seal and electrical interlinking module
 With screws
 With sheet metal seal, electrical interlinking module, inscription label holder, 4 screws

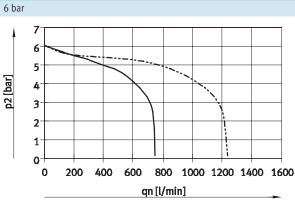


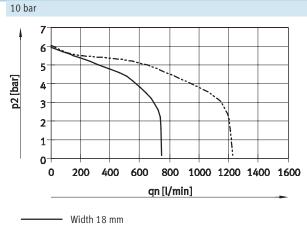






Flow rate qn as a function of output pressure p2 with pressure regulator plates (AB regulator plates) for port 2, 4 or ports 4/2





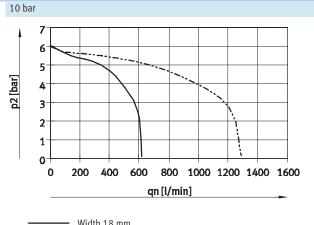
- Width 18 mm ----- Width 26 mm

----- Width 26 mm





6 5 p2 [bar] 4 3-2 1 0-400 600 800 1000 1200 1400 1600 0 200 qn [l/min]

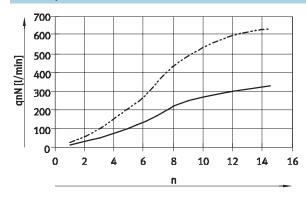


- Width 18 mm ----- Width 26 mm

Flow rate qn as a function of flow control

- Width 18 mm

----- Width 26 mm

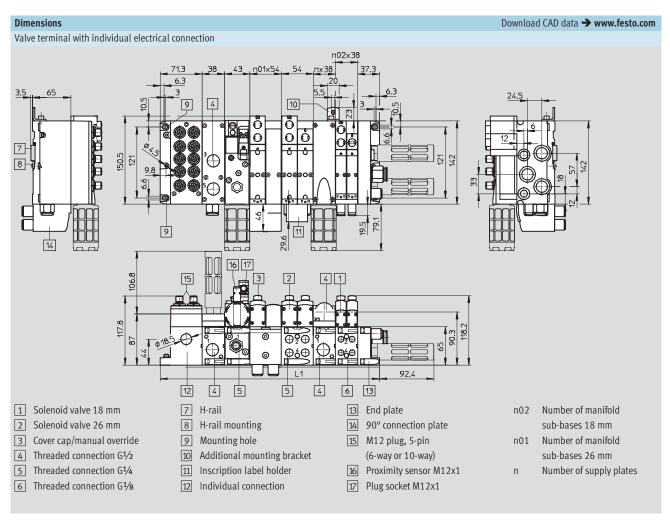


Width 18 mm Width 26 mm

> Revolutions of the adjusting screw



Technical data

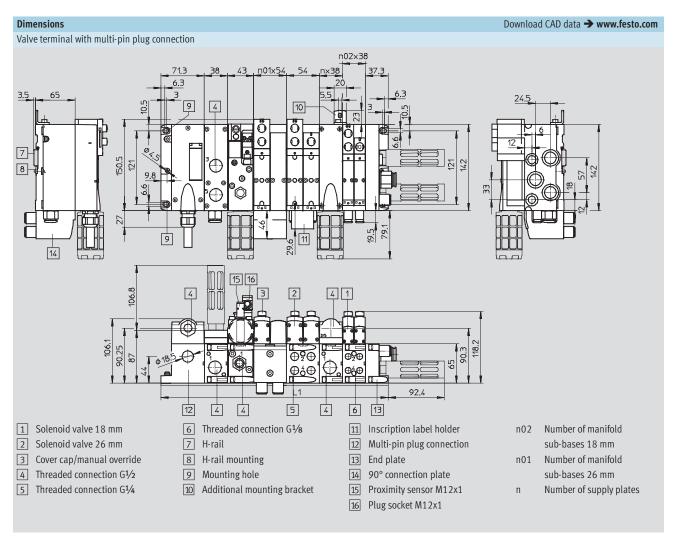


Width	L1
18 mm	71.3 + n02 x 38 + 43 + nx 38 + 37.3
26 mm	71.3 + n01 x 54 + 43 + nx 38 + 37.3
Mixture of 18 mm and 26 mm	71.3 + n02 x 38 + n01 x 54 + 43 +nx 38 + 37.3

Note: This product conforms to ISO 1179-1 and ISO 228-1



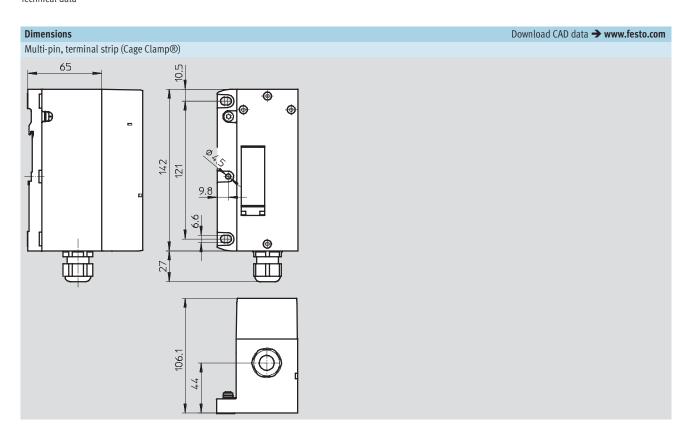
Technical data

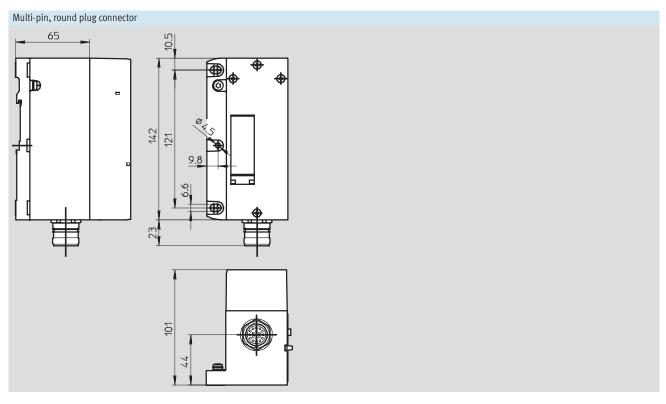


Width	L1
18 mm	71.3 + n02 x 38 + 43 + nx 38 + 37.3
26 mm	71.3 + n01 x 54 + 43 + nx 38 + 37.3
Mixture of 18 mm and 26 mm	71.3 + n02 x 38 + 43 + n01 x 54 + nx 38 + 37.3

 $^{\|\}cdot\|$ Note: This product conforms to ISO 1179-1 and ISO 228-1

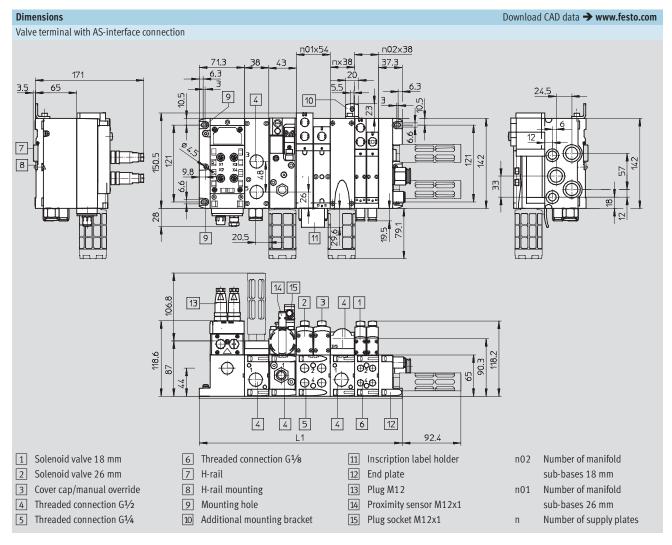








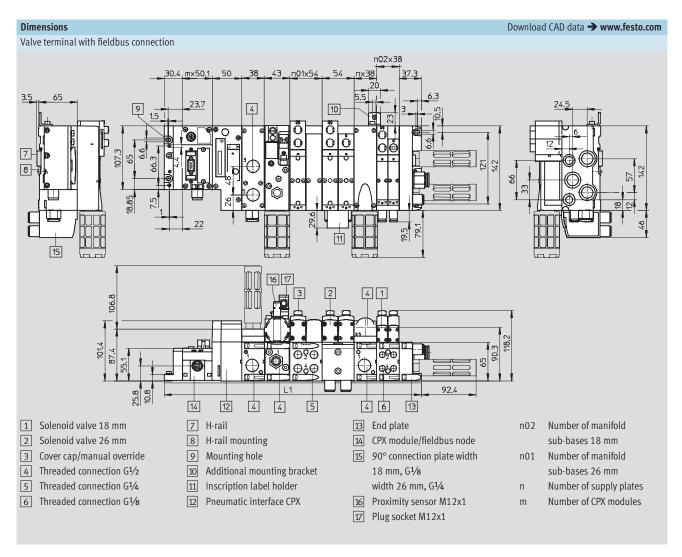




Width	L1
18 mm	71.3 + n02 x 38 + 43 + nx 38 + 37.3
26 mm	71.3 + n01 x 54 +43 + nx 38 + 37.3
Mixture of 18 mm and 26 mm	71.3 + n02 x 38 + n01 x 54 + 43 +nx 38 + 37.3



Technical data

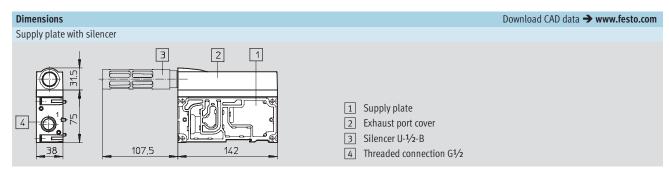


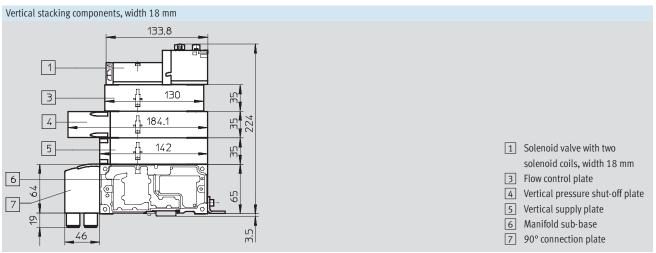
Width	L1
18 mm	30.4 + m x 50.1 + 50 + 43 + n02 x 38 + nx 38 + 37.3
26 mm	30.4 + m x 50.1 + 50 + 43 + n01 x 54 + nx 38 + 37.3
Mixture of 18 mm and 26 mm	30.4 + m x 50.1 + 50 + 43 + n02 x 38 + n01 x 54 + nx 38 + 37.3

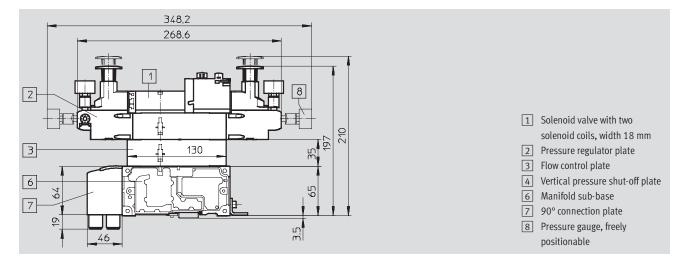
Note: This product conforms to ISO 1179-1 and ISO 228-1



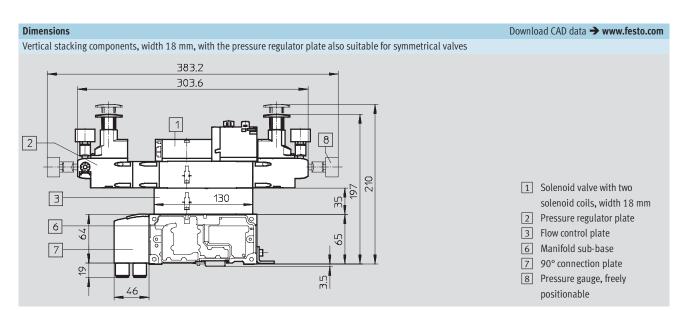
Technical data





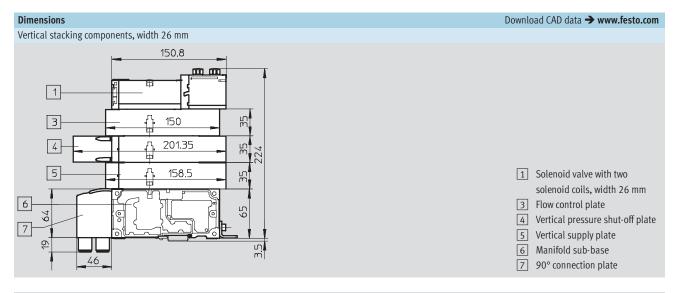


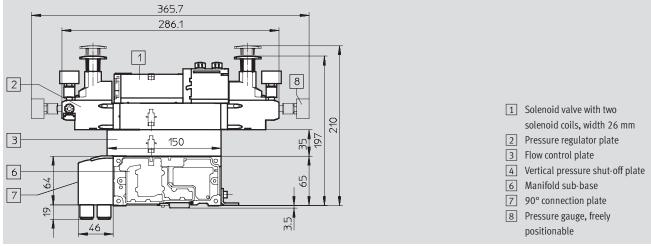


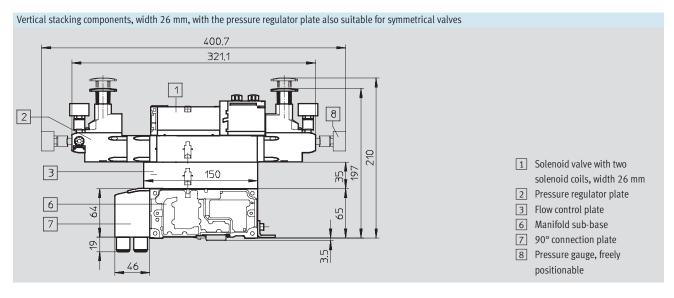


Technical data

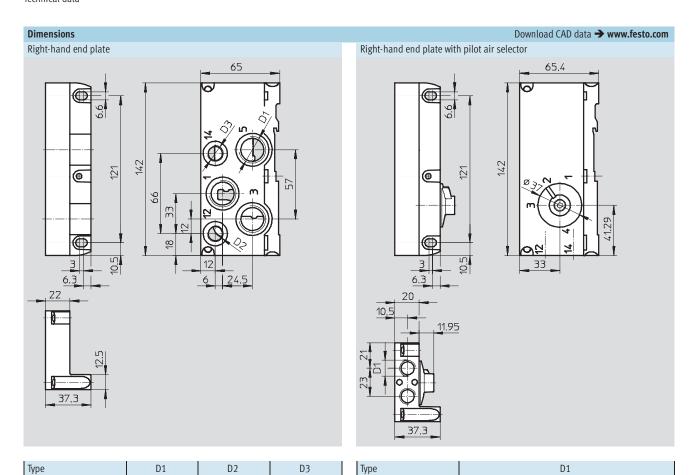












¹⁾ $\cdot \| \cdot \|$ Note: This product conforms to ISO 1179-1 and ISO 228-1

G1/2

G1/4

G1/4

VABE-S6-1R-G12

VABE-S6-1RZ-G12

1) $\ \cdot \ | \ \cdot \ |$ Note: This product conforms to ISO 1179-1 and ISO 228-1

G1/4

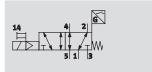
VABE-S6-1RZ-G-B1



Technical data

FESTO

Function

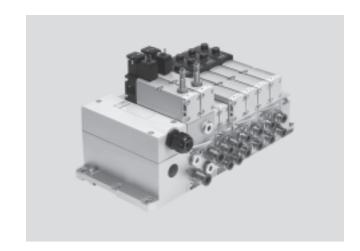


Flow rate 950 l/min

- \[\] - Valve width

- **** - Voltage 24 V DC

Operating pressure3 ... 10 bar



Valves for safety-oriented pneumatic components

Function

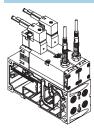
The single solenoid 5/2-way valve with spring return in width 26 mm features valve diagnostics. Designed as plug-in or individual connection valve with pilot valves to ISO 15218

and square plug type C. The normal position of the piston spool valve is monitored by the inductive sensor.

The use of a N/C contact enables wire breaks to be detected. Suitable for controllers with higher safety category to EN ISO 13849-1.

- Protection against unexpected start-up
- Drives in manually loaded devices
- Reversing of the cylinder movement

Valve terminal



The valves with integrated piston position sensing can be used regardless of the type of electrical actuation (individual, multi-pin plug or fieldbus/control block connection).

Electrical connection via square plugs (DIN EN 175301-803, type C) is required for use in safety-oriented parts of controllers.

Pilot air supply

• The valve terminal can be supplied with internal or external pilot air via the various end plate variants.



Note

Do not replace the sensors in the valves as incorrect assembly can result in malfunctions or damage to the valve. Return the module to Festo for maintenance in the event of a fault. Valves (with switching position sensing) from the VSVA-B-M52 -...- series can only be ordered individually. If these are used on a valve terminal, appropriate vacant positions must be provided for them.





General technical data					
Width		26 mm			
Valve					
Design		Piston spool valve			
Sealing principle		Soft			
Actuation type		Electrical			
Type of control		Piloted	Piloted		
Exhaust function, with flow	v control	Via flow control plate			
Lubrication		Lubricated for life			
Type of mounting		On manifold sub-base			
Mounting position		Any			
Manual override		Covered			
Individual sub-base					
Pneumatic connection		Threaded connection	Fitting		
Supply port	1	G ¹ / ₄	QS-G ¹ / ₄ -8		
			QS-G ¹ / ₄ -10		
			QS-G ¹ / ₄ -12		
Exhaust port	3/5	G1/4	QS-G ¹ / ₄ -8		
			QS-G ¹ / ₄ -10		
			QS-G ¹ / ₄ -12		
Working lines	2/4	G1/4	QS-G ¹ / ₄ -8		
			QS-G ¹ / ₄ -10		
			QS-G ¹ / ₄ -12		
Pilot air supply port	14	G ¹ / ₈	QS-G ¹ / ₈ -6		
			QS-G ¹ / ₈ -8		
Pilot exhaust air port	12	G ¹ / ₈	QS-G ¹ / ₈ -6		
			QS-G1/8-8		
Valve terminal			→ 49		

Standard nominal flow rate qnN [l/min]			
Valve	VSVA-B-M52-MZD-A1-1T1L	VSVA-B-M52-MZ-A1-1C1	
Width 26 mm			
Flow rate of valve	1,400	1,400	
Flow rate of valve on valve terminal	1,200	1,100	

Operating and environmental conditions			
Valve/manifold sub-base			
Operating medium		Filtered compressed air, lubricated or unlubricated, inert gases → 48	
Grade of filtration	[µm]	40 (average pore size)	
Operating pressure	[bar]	310	
Operating pressure for valve terminal	[bar]	3 10	
with internal pilot air supply			
Pilot pressure	[bar]	3 10	
Ambient temperature	[°C]	-5 +50	
Temperature of medium	[°C]	-5 +50	
Storage temperature	[°C]	-20 +40	
Relative air humidity	[%]	90	



FESTO

Valve switching times [ms]					
Valve		VSVA-B-M52-MZD-A1-1T1L	VSVA-B-M52-MZ-A1-1C1		
Width 26 mm					
Switching times	on	20	21		
	off	54	41		

Electrical data				
Valve		VSVA-B-M52-MZD-A1-1T1L VSVA-B-M52-MZ-A1-1C1		
Electrical connection		4-pin plug to ISO 15407-2	Plug to DIN EN 175301-803, type C, without protective earth conductor	
Nominal operating voltage	[V DC]	24	<u> </u>	
Permissible voltage	[%]	±10	-15/+10	
fluctuations				
Surge capacity	[kV]	2.5	·	
Degree of contamination		3		
Power consumption	[W]	1.6 W	1.8 W	
Piston position sensing		Normal position via sensor		
Duty cycle	[%]	100		
Protection class to DIN EN 60529		IP65, NEMA 4		

Electrical data		
Sensor		M8x1
Electrical connection	Cable	3-wire
	Plug	M8x1, 3-pin
Cable length	[m]	2.5
Switching output		PNP or NPN
Switching element function		N/C contact
Switching status display		Yellow LED
Operating voltage range	[V DC]	10 30
Residual ripple	[%]	±10
Rated operating voltage	[V DC]	24
Sensor idle current	[mA]	<=10
Max. output current	[mA]	200
Voltage drop	[V]	⟨=⟩
Max. switching frequency	[Hz]	5 000
Protection against short circu	ıit	Pulsed
Protection against polarity reversal		For all electrical connections
for sensor		
Measuring principle		Inductive
Piston position sensing		Valve normal position via sensor





Product weight	Width
Approx. weight [g]	26 mm
5/2-way valves	
VSVA-B-M52-MZ-A1-1C1-APC	332
• VSVA-B-M52-MZ-A1-1C1-APP	289
• VSVA-B-M52-MZ-A1-1C1-ANC	332
 VSVA-B-M52-MZ-A1-1C1-ANP 	289
VSVA-B-M52-MZD-A1-1T1L-APC	307
VSVA-B-M52-MZD-A1-1T1L-APP	264
VSVA-B-M52-MZD-A1-1T1L-ANC	307
VSVA-B-M52-MZD-A1-1T1L-ANP	264
Individual sub-base	302

Materials	
	26 mm
Sub-base/manifold sub-base	Die-cast aluminium
Valve	Die-cast aluminium, reinforced polyamide
Seals	Nitrile rubber, elastomer (support made of steel)
Screws	Galvanised steel
Sensor housing	High-alloy stainless steel
Cable sheath	Polyurethane



FESTO

ordering data	Code	Valve function	Width	Туре	Part No.
olonoid valvos		oneumatic interface to ISO 15218	Width	1,500	T dit ito.
	-	5/2-way valve, single solenoid, mechanical spring return, with switching position sensing via inductive sensor, PNP output with cable, 3-wire	26 mm	VSVA-B-M52-MZ-A1-1C1-APC	560725
	-	5/2-way valve, single solenoid, mechanical spring return, with switching position sensing via inductive sensor, NPN output with cable, 3-wire	26 mm	VSVA-B-M52-MZ-A1-1C1-ANC	560744
	_	5/2-way valve, single solenoid, mechanical spring return, with switching position sensing via inductive sensor, PNP output, 3-pin push-in connector, M8	26 mm	VSVA-B-M52-MZ-A1-1C1-APP	560726
	-	5/2-way valve, single solenoid, mechanical spring return, with switching position sensing via inductive sensor, NPN output, 3-pin push-in connector, M8	26 mm	VSVA-B-M52-MZ-A1-1C1-ANP	56074
olenoid valves	24 V DC with r	olug-in connection			
	-	5/2-way valve, single solenoid, mechanical spring return, with switching position sensing via inductive sensor, PNP output with cable, 3-wire	26 mm	VSVA-B-M52-MZD-A1-1T1L-APC	560723
	-	5/2-way valve, single solenoid, mechanical spring return, with switching position sensing via inductive sensor, NPN output with cable, 3-wire	26 mm	VSVA-B-M52-MZD-A1-1T1L-ANC	560742
	-	5/2-way valve, single solenoid, mechanical spring return, with switching position sensing via inductive sensor, PNP output, 3-pin push-in connector, M8	26 mm	VSVA-B-M52-MZD-A1-1T1L-APP	560724
	_	5/2-way valve, single solenoid, mechanical spring return, with switching position sensing via inductive sensor, NPN output, 3-pin push-in connector, M8	26 mm	VSVA-B-M52-MZD-A1-1T1L-ANP	560743





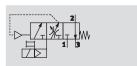
Electrical connect				
	Electrical connection	Type of mounting/cable length	Туре	Part No.
Plug sockets for co	onnecting individual valves			
	Angled socket, 3-pin,	Fitting PG7	MSSD-EB	151687
	screw terminal	Fitting M12	MSSD-EB-M12	539712
Plug socket with c	able for connecting individual valves			
<i>3</i> 2	Angled socket, 3-pin	2.5 m	KMEB-1-24-2,5-LED	151688
	Angled socket, 3-pin	5 m	KMEB-1-24-5-LED	151589
	Angled socket, 3-pin	10 m	KMEB-1-24-10-LED	193457
	Angled socket, 4-pin	2.5 m	KMEB-2-24-2,5-LED	174844
	Angled socket, 4-pin	5 m	KMEB-2-24-5-LED	174845
	Straight socket, 3-pin, M8	2.5 m	NEBU-M8G3-K-2,5-LE3	541333
		5 m	NEBU-M8G3-K-5-LE3	541334
	Angled socket, 3-pin, M8	2.5 m	NEBU-M8-W3-K-2,5-LE3	541338
		5 m	NEBU-M8W3-K-5-LE3	541341
	Straight socket, straight plug	2.5 m	NEBU-M8G3-K-2,5-M8G4	554037
	Modular system for connecting cables	-	NEBU → Internet: nebu	-
	Universities and favoluse actions DIN FM 477224	1002 hms (Tachminal July N	ntornat makeld
Ordering data – I	Iluminating seal for plug pattern DIN EN 175301 Voltage	Technical data → I Type	Part No.	
	[V DC]	[V AC]	іуре	Tait No.
	12 24	-	MEB-LD-12-24DC	151 717
	-	230	MEB-LD-230AC	151 718



Technical data – Soft-start valve

FESTO

Function





Flow rate

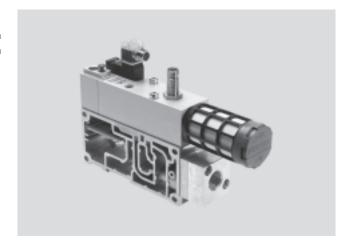
Pressurisation: 3,000 l/min Exhaust: 3,300 l/min



Temperature range -5 ... +50 °C



Operating pressure 2 ... 10 bar



Application

Function

The purpose of the soft-start valve is to slowly and safely build up the supply pressure in duct 1 of the valve terminal or to quickly vent it. Switch-on takes place in two stages:

• First the working pressure provided for duct 1 gradually increases (the speed can be adjusted using a flow control screw).

• Once the working pressure in duct 1 reaches a previously set value, the soft-start valve switches the full operating pressure at duct 1 of the valve terminal.

The switching point for full operating pressure is set to 4 bar at the factory, but can be changed using an adjusting screw.

The full operating pressure is applied to duct 14 (pilot air) at all times. This pressure causes the valves on the valve terminal to immediately move to the required switching position.

When the valve is not switched, duct 1 of the valve terminal is exhausted via the soft-start valve's exhaust port. A self-resetting manual override is available for maintenance and service purposes.

Diagnostics

The piston position of the soft-start valve can be monitored by a sensor with integrated LED display. This sensor registers whether the valve has

switched and thus whether the valve terminal is being supplied with air. Pressure sensing via a pressure gauge (optional) is also possible.

The soft-start valve can alternatively be ordered with a sensor (retrofitting of a sensor is very complicated due to the necessary sensor calibration).

Connecting cables with integrated LED display are provided for displaying the switching status/signal status.

Pilot air supply

The valve terminal can either be supplied with internal pilot air via the soft-start valve or with internal or

external pilot air via the various end plate variants. The type of pilot air supply is determined by the seal of the soft-start valve.

The scope of delivery of the soft-start valve includes both the seal for internal pilot air supply and the seal for external pilot air supply.

Restrictions

Compressed air supply

There must be no other elements supplying compressed air in the pressure zone in which the soft-start valve is being operated.

Exhaust air

Exhaust air cannot be expelled via the soft-start valve. If it is being operated in a pressure zone with duct 3/5 separated, an exhaust plate is required.

Pilot air supply

If internal pilot air supply (duct 14) via the soft-start valve is chosen, there must be no other pilot air supply within the valve terminal.

Reverse operation

The soft-start valve is not approved for reverse operation.



Valve terminals type 45 VTSA-F Technical data – Soft-start valve



General technical data	
Design	Piston spool valve
Actuation type	Electrical
Sealing principle	Soft
Type of mounting	On sub-base
Mounting position	Any
Valve function	Soft-start function
Manual override	Non-detenting
Reset method	Mechanical spring
Type of control	Piloted
Pilot air supply	Internal, external
Direction of flow	Non-reversible
Piston position sensing	Via inductive sensor

Standard nominal flow rate qnN [l/min]	
Pressurisation	3,000
Exhaust	3,300

Valve switching times [ms]	/alve switching times [ms]				
Switching times	on	17			
	off	50			
	change-	-			
	over				

Electrical data			
Туре	VABF-S6-1-P5A42A	VABF-S6-1-P5A41	
Electrical connection	Plug type C to DIN EN 175301-803, square design		
Nominal operating voltage [V] 110 AC 24 DC			
Operating voltage range [V]	110 AC ±10%	24 DC ±10%	
Coil characteristics	110 V AC: 50/60 Hz, 3 VA pull	24 V DC: 2.5 W	
	110 V AC: 50/60 Hz, 2.4 VA hold		
Protection class to EN 60529	IP65		

Operating and environme	perating and environmental conditions				
Туре		VABF-S6-1-P5A42A		VABF-S6-1-P5A41	
Operating pressure	[bar]	2 10			
Switchover pressure	[bar]	4			
presetting					
Operating medium		Filtered compressed air, lubricated or unli	ubricated, grade of fi	iltration 40 μm	
Ambient temperature	[°C]	-5 +50			
CE mark (see declaration of	of conformity)	To EU EMC Directive		-	

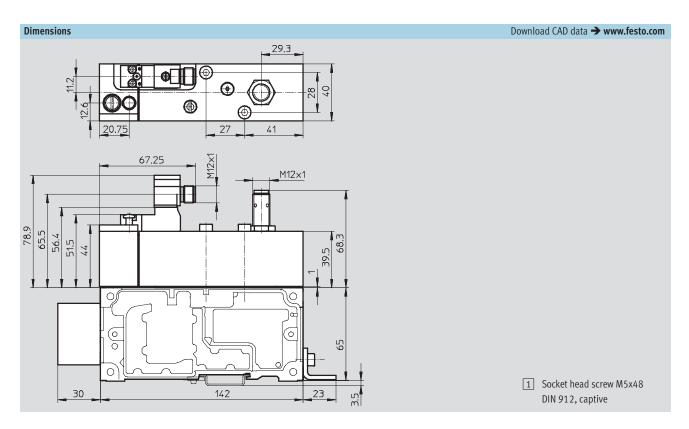
Weight [g]	
Manifold sub-base	570
Soft-start valves without proximity	590
sensor	
Soft-start valves with proximity sensor	605

Materials	Materials Control of the Control of	
Housing	Wrought aluminium alloy	
Seals	Nitrile rubber	
Screws	Galvanised steel	



Valve terminals type 45 VTSA-F Technical data – Soft-start valve

FESTO



Ordering data - V	alves					
	Nominal operating voltage		Sensor output	Pneumatic connection	Туре	Part No.
	24 V DC	110 V AC				
65 TO	-	•	None	G½	VABF-S6-1-P5A4-G12-4-2A	558228
	•	-	None	G ¹ / ₂	VABF-S6-1-P5A4-G12-4-1	558230
	•	-	PNP	G ¹ / ₂	VABF-S6-1-P5A4-G12-4-1-P	557377
		_	NPN	G ¹ / ₂	VABF-S6-1-P5A4-G12-4-1-N	558233

Ordering data - N	Ordering data – Manifold sub-bases				
	Pneumatic connection	Туре	Part No.		
	G1/2	VABV-S6-1Q-G12	556989		



Valve terminals type 45 VTSA-F Technical data – Soft-start valve

FESTO

Ordering data	– Accessories			
			Туре	Part No.
	Angled socket, for solenoid coil, 2-pin;		MSSD-EB-M12-MONO	188024
	straight plug, 2-pin, M12			
	Protective cap M12 for sealing the sensor open	ning	ISK-M12	165592
	Proximity sensor	PNP	SIEN-M12B-PS-S-L	150403
		NPN	MSSD-EB-M12-MONO ISK-M12	150401
	Connecting cable, 4-wire, straight socket, M12x1	5 m cable	SIM-M12-4GD-5-PU	164259
	Connecting cable, 3-wire, angled socket, M12x1	5 m cable	NEBU-M12W5-K-5-LE3	541370
	Connecting cable, 3-wire, straight socket, M12x1	5 m cable	NEBU-M12G5-K-5-LE3	541364
	Connecting cable, angled socket, type C, for	2.5 m cable	KMEB-1-24-2,5-LED	151688
	solenoid coil 24 V DC, with LED for switching status display	5 m cable	KMEB-1-24-5-LED	151689
√ >		10 m cable	KMEB-1-24-10-LED	193457
	Connecting cable, angled socket, type C, for solenoid coil 230 V AC	2.5 m cable	KMEB-1-230AC-2,5	151690
		5 m cable	KMEB-1-230-5	151691
<u> </u>	Connecting cable, angled socket, type C, for	2.5 m cable	KMEB-2-24-2,5-LED	174844
6	solenoid coil 24 V DC, with LED for switching status display	5 m cable	KMEB-2-24-5-LED	174845
	Connecting cable, angled socket, type C, for	2.5 m cable	KMEB-2-230AC-2,5	174846
	solenoid coil 230 V AC	5 m cable		174847
	Blanking plug for thread G½	Scope of delivery 10 pieces	B-1/2	3571
	Pressure gauge 0 10 bar	Pneumatic connection M5	MA-27-10-M5	526323

Valve terminals type 45 VTSA-F Individual valve



Ordering data					
	Code	Valve function	Width	Туре	Part No.
olenoid valves, 24	V DC				
	VC	2x 2/2-way valve, single solenoid,	18 mm	VSVA-B-T22C-AZD-A2-1T1L	561155
6 6		normally closed,	26 mm	VSVA-B-T22C-AZD-A1-1T1L	561149
		mechanical spring return	20 111111	V3VA-D-122C-A2D-A1-111L	301143
8	VV	2x 2/2-way valve, single solenoid,	18 mm	VSVA-B-T22CV-AZD-A2-1T1L	561159
		normally closed,			
		mechanical spring return,	26 mm	VSVA-B-T22CV-AZD-A1-1T1L	56115
		vacuum operation possible at 3 and 5			
A Sign	N	2x 3/2-way valve, single solenoid,	18 mm	VSVA-B-T32U-AZD-A2-1T1L	53917
		normally open	26 mm	VSVA-B-T32U-AZD-A1-1T1L	53915
	K	2x 3/2-way valve, single solenoid,	18 mm	VSVA-B-T32C-AZD-A2-1T1L	53917
		normally closed	26 mm	VSVA-B-T32C-AZD-A1-1T1L	53915
Ri A S	Н	2x 3/2-way valve, single solenoid,	18 mm	VSVA-B-T32H-AZD-A2-1T1L	53918
		1x normally open, 1x normally closed	26 mm	VSVA-B-T32H-AZD-A1-1T1L	53915
9 >	Р	2x 3/2-way valve, single solenoid, reverse operation,	18 mm	VSVA-B-T32F-AZD-A2-1T1L	53917
		normally open	26 mm	VSVA-B-T32F-AZD-A1-1T1L	53915
1 Rom	Q	2x 3/2-way valve, single solenoid, reverse operation,	18 mm	VSVA-B-T32N-AZD-A2-1T1L	53917
		normally closed	26 mm	VSVA-B-T32N-AZD-A1-1T1L	53915
	R	2x 3/2-way valve, single solenoid, reverse operation,	18 mm	VSVA-B-T32W-AZD-A2-1T1L	53918
•		1x normally open, 1x normally closed	26 mm	VSVA-B-T32W-AZD-A1-1T1L	53915
	M	5/2-way valve, single solenoid,	18 mm	VSVA-B-M52-AZD-A2-1T1L	53918
		pneumatic spring return	26 mm	VSVA-B-M52-AZD-A1-1T1L	53915
	0	5/2-way valve, single solenoid,	18 mm	VSVA-B-M52-MZD-A2-1T1L	53918
		mechanical spring return	26 mm	VSVA-B-M52-MZD-A1-1T1L	53915
	J	5/2-way valve, double solenoid	18 mm	VSVA-B-B52-ZD-A2-1T1L	53918
			26 mm	VSVA-B-B52-ZD-A1-1T1L	53915
	D	5/2-way valve, double solenoid,	18 mm	VSVA-B-D52-ZD-A2-1T1L	53918
		with dominant signal	26 mm	VSVA-B-D52-ZD-A1-1T1L	53915
	В	5/3-way valve,	18 mm	VSVA-B-P53U-ZD-A2-1T1L	53918
		mid-position pressurised	26 mm	VSVA-B-P53U-ZD-A1-1T1L	53916
	G	5/3-way valve,	18 mm	VSVA-B-P53C-ZD-A2-1T1L	53918
		mid-position closed	26 mm	VSVA-B-P53C-ZD-A1-1T1L	53916
	E	5/3-way valve,	18 mm	VSVA-B-P53E-ZD-A2-1T1L	53918
		mid-position exhausted	26 mm	VSVA-B-P53E-ZD-A1-1T1L	53916
	SA	5/3-way valve,	26 mm	VSVA-B-P53ED-H-A1-1T1L	56072
		mid-position exhausted, switching position 14 detenting			
	SB	, , , , , , , , , , , , , , , , , , , ,	26 mm	VSVA-B-P53AD-H-A1-1T1L	56072
	1		1		
	SB	5/3-way valve, mid-position 1x exhausted, 1x pressurised, switching position 14 detenting	26 mm	VSVA-B-P53AD-H-A1	-1T1L

Valve terminals type 45 VTSA-F Individual valve



data Code	Valve function	Width	Туре	Part No
	vatve function	Widtii	турс	Tartivo
valves, 110 V AC		140	VICUA D TOOK ATD AS SATAL	1-44-
VC	2x 2/2-way valve, single solenoid,	18 mm	VSVA-B-T22C-AZD-A2-2AT1L	56115
	normally closed,	26 mm	VSVA-B-T22C-AZD-A1-2AT1L	56115
<u>'</u>	mechanical spring return			
VV	2x 2/2-way valve, single solenoid,	18 mm	VSVA-B-T22CV-AZD-A2-2AT1L	56110
	normally closed,			
	mechanical spring return,	26 mm	VSVA-B-T22CV-AZD-A1-2AT1L	5611
1 L	vacuum operation possible at 3 and 5			
N S	2x 3/2-way valve, single solenoid,	18 mm	VSVA-B-T32U-AZD-A2-2AT1L	53916
	normally open	26 mm	VSVA-B-T32U-AZD-A1-2AT1L	5391
) K	2x 3/2-way valve, single solenoid,	18 mm	VSVA-B-T32C-AZD-A2-2AT1L	5391
	normally closed	26 mm	VSVA-B-T32C-AZD-A1-2AT1L	5391
H	2x 3/2-way valve, single solenoid,	18 mm	VSVA-B-T32H-AZD-A2-2AT1L	5391
	1x normally open, 1x normally closed	26 mm	VSVA-B-T32H-AZD-A1-2AT1L	5391
P	2x 3/2-way valve, single solenoid, reverse operation,	18 mm	VSVA-B-T32F-AZD-A2-2AT1L	5391
	normally open	26 mm	VSVA-B-T32F-AZD-A1-2AT1L	5391
Ray 0	2x 3/2-way valve, single solenoid, reverse operation,	18 mm	VSVA-B-T32N-AZD-A2-2AT1L	5391
	normally closed	26 mm	VSVA-B-T32N-AZD-A1-2AT1L	5391
R	2x 3/2-way valve, single solenoid, reverse operation,	18 mm	VSVA-B-T32W-AZD-A2-2AT1L	5391
*	1x normally open, 1x normally closed	26 mm	VSVA-B-T32W-AZD-A1-2AT1L	5391
М	5/2-way valve, single solenoid,	18 mm	VSVA-B-M52-AZD-A2-2AT1L	5391
	pneumatic spring return	26 mm	VSVA-B-M52-AZD-A1-2AT1L	5391
0	5/2-way valve, single solenoid,	18 mm	VSVA-B-M52-MZD-A2-2AT1L	5391
	mechanical spring return	26 mm	VSVA-B-M52-MZD-A1-2AT1L	5391
J	5/2-way valve, double solenoid	18 mm	VSVA-B-B52-ZD-A2-2AT1L	5391
		26 mm	VSVA-B-B52-ZD-A1-2AT1L	5391
D	5/2-way valve, double solenoid,	18 mm	VSVA-B-D52-ZD-A2-2AT1L	5391
	with dominant signal	26 mm	VSVA-B-D52-ZD-A1-2AT1L	5391
В	5/3-way valve,	18 mm	VSVA-B-P53U-ZD-A2-2AT1L	5391
	mid-position pressurised	26 mm	VSVA-B-P53U-ZD-A1-2AT1L	5391
G	5/3-way valve,	18 mm	VSVA-B-P53C-ZD-A2-2AT1L	5391
	mid-position closed	26 mm	VSVA-B-P53C-ZD-A1-2AT1L	5391
E	5/3-way valve,	18 mm	VSVA-B-P53E-ZD-A2-2AT1L	5391
	mid-position exhausted	26 mm	VSVA-B-P53E-ZD-A1-2AT1L	5391



78

Ordering data								
Designation	Code	Description	Width	Туре	Part No.			
Right-hand end pla	te							
<u>/</u> 2	Threaded connection							
6000	V	With supply air/exhaust air, internal pilot air supply, G½	VABE-S6-1R-G12	539234				
0.5	Х	With supply air/exhaust air, external pilot air supply, G½		VABE-S6-1RZ-G12	539236			
				·	•			
End plate with pilot								
		connection		VABE-S6-1RZ-G-B1	F20220			
	Y	Internal pilot air supply Internal pilot air supply, ducted pilot exhaust air		539238				
	Z	External pilot air supply						
	W	External pilot air supply External pilot air supply, ducted pilot exhaust air						
	VV	External prior all supply, ducted prior exhaust all						
Manifold sub-base,	optimised for	flow rate						
		connection						
	А	2 valve positions, 4 addresses, for double solenoid valves	18 mm	VABV-S4-2HS-G18-2T2	546215			
	В	2 valve positions, 4 addresses, for double solenoid valves	26 mm	VABV-S4-1HS-G14-2T2	546211			
are are	E	2 valve positions, 2 addresses, for single solenoid valves	18 mm	VABV-S4-2HS-G18-2T1	546214			
~	F	2 valve positions, 2 addresses, for single solenoid valves	26 mm	VABV-S4-1HS-G14-2T1	546210			
Separator plate								
	S	Duct separation 1, 3, 5		VABD-S6-10-P3-C	539228			
	Т	Duct separation 1		VABD-S6-10-P1-C	539227			
	R	Duct separation 3, 5		VABD-S6-10-P2-C	539229			
90° connection pla		connection						
88 ×	Illreaded	connection						
	Р	Outlet underneath, connecting thread G½	18 mm	VABF-S4-2-A2G2-G18	539719			
	P P	Outlet underneath, connecting thread G1/4	26 mm	VABF-S4-1-A2G2-G14	539721			
	•	·						
Supply plate								
	Threaded	connection						
	L	With exhaust plate, 3/5 common, G½	VABF-S6-10-P1A7-G12	539231				
0.	K	With exhaust port cover, 3/5 separated, G1/2		VABF-S6-10-P1A6-G12	539230			
Vertical supply plat	e							
	Threaded	connection						
	ZU	Connecting thread G½	18 mm	VABF-S4-2-P1A3-G18	540173			
		Connecting thread G ¹ / ₄	26 mm	VABF-S4-1-P1A3-G14	540171			



Designation	Code	Description	Width	Туре	Part No.
Regulator plate			<u> </u>		
	ZA	For port 1, 0.5 10 bar	18 mm	VABF-S4-2-R1C2-C-10	540153
		For port 1, 0.5 10 bar	26 mm	VABF-S4-1-R1C2-C-10	540154
	ZF	For port 1, 0.5 6 bar	18 mm	VABF-S4-2-R1C2-C-6	54015
		For port 1, 0.5 6 bar	26 mm	VABF-S4-1-R1C2-C-6	54015
471/2	ZB ZB	For port 4, 2 10 bar	18 mm	VABF-S4-2-R3C2-C-10	54015
		For port 4, 2 10 bar	26 mm	VABF-S4-1-R3C2-C-10	540158
	ZG	For port 4, 2 6 bar	18 mm	VABF-S4-2-R3C2-C-6	54015
		For port 4, 2 6 bar	26 mm	VABF-S4-1-R3C2-C-6	54015
	ZC	For port 2, 2 10 bar	18 mm	VABF-S4-2-R2C2-C-10	54016
		For port 2, 2 10 bar	26 mm	VABF-S4-1-R2C2-C-10	54016
	ZH	For port 2, 2 6 bar	18 mm	VABF-S4-2-R2C2-C-6	54015
		For port 2, 2 6 bar	26 mm	VABF-S4-1-R2C2-C-6	54016
	ZD	For ports 2 and 4, 2 10 bar	18 mm	VABF-S4-2-R4C2-C-10	54016
		For ports 2 and 4, 2 10 bar	26 mm	VABF-S4-1-R4C2-C-10	54016
	ZI	For ports 2 and 4, 2 6 bar	18 mm	VABF-S4-2-R4C2-C-6	54016
		For ports 2 and 4, 2 6 bar	26 mm	VABF-S4-1-R4C2-C-6	54016
	ZE	For ports 2 and 4, reversible, 0.5 10 bar	18 mm	VABF-S4-2-R5C2-C-10	54016
		For ports 2 and 4, reversible, 0.5 10 bar	26 mm	VABF-S4-1-R5C2-C-10	54017
	ZJ	For ports 2 and 4, reversible, 0.5 6 bar	18 mm	VABF-S4-2-R5C2-C-6	54016
		For ports 2 and 4, reversible, 0.5 6 bar	26 mm	VABF-S4-1-R5C2-C-6	54016
	ZL	For port 2, reversible, 0.5 10 bar	18 mm	VABF-S4-2-R6C2-C-10	54625
		For port 2, reversible, 0.5 10 bar	26 mm	VABF-S4-1-R6C2-C-10	54625
	ZN	For port 2, reversible, 0.5 6 bar	18 mm	VABF-S4-2-R6C2-C-6	54624
		For port 2, reversible, 0.5 6 bar	26 mm	VABF-S4-1-R6C2-C-6	54624
	ZK	For port 4, reversible, 0.5 10 bar	18 mm	VABF-S4-2-R7C2-C-10	54625
		For port 4, reversible, 0.5 10 bar	26 mm	VABF-S4-1-R7C2-C-10	54625
	ZM	For port 4, reversible, 0.5 6 bar	18 mm	VABF-S4-2-R7C2-C-6	54625
		For port 4, reversible, 0.5 6 bar	26 mm	VABF-S4-1-R7C2-C-6	54624



80

Ordering data					
Designation	Code	Description	Width	Туре	Part No.
Pressure gauge	<u>'</u>		<u>'</u>		
	Т	With cartridge connection for regulator, 10 bar		PAGN-26-16-P10	543487
		for regulator plate code ZA, ZB, ZC, ZD, ZE			
	U	With cartridge connection for regulator, 6 bar		PAGN-26-10-P10	543488
		for regulator plate code ZF, ZG, ZH, ZI, ZJ			
	-	For soft-start valve		MA-27-10-M5	526323
Cartridge for regulat	or plate				
	Ī-	For tubing O.D. 4 mm		QSP10-4	172972
Flow control plate					
	Х	Controls the flow of exhaust air downstream of the valve to	18 mm	VABF-S4-2-F1B1-C	540176
		ducts 3 and 5			
			26 mm	VABF-S4-1-F1B1-C	540175
VOD"					
Vertical pressure sh	ut-off plate				
	ZT	2/2-way valve for shutting off the operating pressure at the	18 mm	VABF-S4-2-L1D1-C	542884
		valve position			
	3		26 mm	VABF-S4-1-L1D1-C	542885
—					
Multi-pin node	1-	To sign against fauthors ded connection 20 sign		VADE CC 41E C M4 C2CM	F/2/42
	T	Tension spring, for threaded connection, 36-pin		VABE-S6-1LF-C-M1-C36M	543412
	MP1	Sub-D plug, 37-pin			543414
	MP4	Round plug, 19-pin			543 415
	WIF 4	Round plug, 19-pm		VABE-S6-1LF-C-M1-R19	343413
Individual electrical	connection				
	-MP2	Multi-pin node with individual connection M12, 6-way		VABE-S6-LT-C-S6-R5	549046
	-MP3	Multi-pin node with individual connection M12, 10-way		VABE-S6-LT-C-S10-R5	549047
0	-WIF 5	Matti-piii node with marvidual connection wi12, 10-way		VADL-30-LI-C-310-K3	349047
				WATER CA C C C	F. (
	-	Cover for individual connection M12, 6-way		VAEM-S6-C-S6-R5	549048
	_	Cover for individual connection M12, 10-way		VAEM-S6-C-S10-R5	549049
		55.5. Joi marriada connection m12, 10 may		The state of the s	547047
Pneumatic interface					
^	T_	For electrical terminal CPX in plastic design		VABA-S6-1-X1	543416
		Tor electrical terminal critimiplastic design	ai terminai CPX in piastic design		777410
	<u> </u>			WARA OF A VC	
	-	For electrical terminal CPX in metal design		VABA-S6-1-X2	550663
~60 ₽					

Subject to change – 2010/02



Ordering data					
Designation	Code	Description		Туре	Part No.
Electrical connection	for AS-interfac	re		<u> </u>	_
	-	4 inputs/4 outputs		VABE-S6-1LF-C-A4	549042
	-	8 inputs/8 outputs		VABE-S6-1LF-C-A8	549043
AS-interface module					
	-:	4 inputs/4 outputs		VAEM-S6-S-FAS-4-4E	549044
	-	8 inputs/8 outputs		VAEM-S6-S-FAS-8-8E	549045
Manifold block for AS	-interface				•
Mannota Block 101715	Х	4xM12, 5-pin, double, socket		CPX-AB-4-M12x2-5POL	195704
	GW	4xM12, 5-pin, double, socket		CPX-AB-4-M12x2-5POL-R	541254
	R	8xM8, 3-pin, socket		CPX-AB-8-M8-3POL	195706
	1	8xspring-loaded terminal, Cage Clamp®, 4-pin		CPX-AB-8-KL-4POL	195708
	Н	4xHarax [®] , 4-pin, socket		CPX-AB-4-HAR-4POL	525636
	В	Sub-D, 25-pin, socket		CPX-AB-1-SUB-BU-25POL	525676
]-				1
Connecting cable with	n Sub-D plug s	ocket			
	Polyurethan				
	GA	Connecting cable for max. 8 solenoid coils, 10-pin	2.5 m	NEBV-S1W37-E-2,5-LE10	539240
	GB	-	5 m	NEBV-S1W37-E-5-LE10	539241
	GC		10 m	NEBV-S1W37-E-10-LE10	539242
	GD Connecting cable for max. 22 solenoid coils, 26-pin	2.5 m	NEBV-S1W37-E-2,5-LE26	539243	
		5 m	NEBV-S1W37-E-5-LE26	539244	
U	GF	-	10 m	NEBV-S1W37-E-10-LE26	539245
	GG	Connecting cable for max. 32 solenoid coils, 37-pin	2.5 m	NEBV-S1W37-K-2,5-LE37	539246
	GH		5 m	NEBV-S1W37-K-5-LE37	539247
	GI	_	10 m	NEBV-S1W37-K-10-LE37	539248
	Polyvinyl chl	loride IP65	10	NEDT STILLY, IC 10 LEST	337210
	GK	Connecting cable for max. 8 solenoid coils, 10-pin,	2.5 m	NEBV-S1W37-KM-2,5-LE10	543271
	GL	cable properties (standard)	5 m	NEBV-S1W37-KM-5-LE10	543272
	GM	- caste properties (standard)	10 m	NEBV-S1W37-KM-10-LE10	543273
	GN	Connecting cable for max. 22 solenoid coils, 27-pin,	2.5 m	NEBV-S1W37-KM-2,5-LE27	543274
	GO	cable properties (standard)	5 m	NEBV-S1W37-KM-2,5-LE27	543275
	GP	- caste properties (standard)	10 m	NEBV-S1W37-KM-10-LE27	543276
	GQ	Connecting cable for max. 32 solenoid coils, 37-pin,	2.5 m	NEBV-S1W37-KM-10-LE27	543277
	GR	cable properties (standard)	5 m	NEBV-S1W37-KM-2,5-LE37	543278
	GS	cable properties (standard)	10 m	NEBV-S1W37-KM-5-LE37	543278
	UJ		10 111	MEDA-21AA21-IVIAI-10-FE21	J4J417



Ordering data					
Designation	Code	Description		Type	Part No.
Cover for multi-pin	plug				
	-	For user configuration		NECV-S1W37	545974
*					·
Cover					
	L	Blanking plate for vacant position	18 mm	VABB-S4-2-WT	539213
			26 mm	VABB-S4-1-WT	539212
	N	Cover cap for manual override, non-detenting	10 pieces	VAMC-S6-CH	541010
	V	Cover cap for manual override, covered	10 pieces	VAMC-S6-CS	541011
9	-	End cap for electrical manifold module, size 18 mm and 26 mm	10 pieces	VABD-S4-E-C	547713
Inscription label ho	older				
	В	Clip-on inscription label holder for valve cap	5 pieces	ASCF-T-S6	540888
	T	Inscription label holder for manifold blocks	5 pieces	ASCF-M-S6	540889
	-	Inscription label (20 labels in frames)	20 pieces	IBS-9x20	18182
Push-in fitting					l
Push-in inting	Throadoo	d connection			
	-	Connection Connecting thread G1/4 for tubing O.D. 10 mm	10 pieces	QS-G ¹ / ₄ -10	186101
		Connecting thread G ¹ / ₄ for tubing O.D. 10 mm	10 pieces	QS-G ¹ / ₄ -8	186099
		Connecting thread G ¹ / ₈ for tubing O.D. 10 mm	10 pieces	QS-G ¹ / ₈ -10	190643
		Connecting thread G ¹ / ₈ for tubing O.D. 8 mm	10 pieces	QS-G ¹ / ₈ -8	186098
		Connecting thread G ¹ / ₈ for tubing O.D. 6 mm	10 pieces	QS-G ¹ /8-6	186096
		Connecting thread G ¹ / ₂ for tubing O.D. 16 mm	1 piece	QS-G ¹ / ₂ -16	186105
		Connecting thread G ³ / ₈ for tubing O.D. 10 mm	10 pieces	QS-G3/8-10	186102
		Connecting thread G3/8 for tubing O.D. 10 mm	10 pieces	QS-G3/8-12	186103
		commercing arread of order tability order 12 min	10 pieces	20 3/0 22	100103



Ordering data						
Designation	Code	Description		Туре	Part No.	
Silencer						
	Threaded connection					
	-	Connecting thread G ¹ / ₄		U-1/4	2316	
(I)	K	Connecting thread G½		U-1/2-B	6844	
Blanking plug						
· · · · · · · · · · · · · · · · · · ·	Threaded	connection				
	_	Thread G1/8	10 pieces	B-1/8	3568	
	-	Thread G1/4	10 pieces	B-1/4	3569	
			·		•	
H-rail mounting						
	_	VTSA-F with fieldbus	3 pieces	CPX-CPA-BG-NRH	526032	
	-	VTSA-F with multi-pin plug	2 pieces	CPA-BG-NRH	173498	
			·	·	•	
Wall mounting						
	U	Mounting bracket		VAME-S6-10-W	539214	
	_ I					
Manual				_		
	D	Manual for valve terminal VTSA-F	German	P.BE-VTSA-44-DE	538922	
	E		English	P.BE-VTSA-44-EN	538923	
	S		Spanish	P.BE-VTSA-44-ES	538924	
~	F		French	P.BE-VTSA-44-FR	538925	
	I		Italian	P.BE-VTSA-44-IT	538926	
	V		Swedish	P.BE-VTSA-44-SV	538927	

Product Range and Company Overview

A Complete Suite of Automation Services

Our experienced engineers provide complete support at every stage of your development process, including: conceptualization, analysis, engineering, design, assembly, documentation, validation, and production.



Custom Automation Components Complete custom engineered solutions



Custom Control Cabinets Comprehensive engineering support and on-site services



Complete Systems Shipment, stocking and storage services

The Broadest Range of Automation Components

With a comprehensive line of more than 30,000 automation components, Festo is capable of solving the most complex automation requirements.



Electromechanical Electromechanical actuators, motors, controllers & drives



Pneumatics Pneumatic linear and rotary actuators, valves, and air supply



PLCs and I/O Devices PLC's, operator interfaces, sensors and I/O devices

Supporting Advanced Automation... As No One Else Can!

Festo is a leading global manufacturer of pneumatic and electromechanical systems, components and controls for industrial automation, with more than 12,000 employees in 56 national headquarters serving more than 180 countries. For more than 80 years, Festo has continuously elevated the state of manufacturing with innovations and optimized motion control solutions that deliver higher performing, more profitable automated manufacturing and processing equipment. Our dedication to the advancement of automation extends beyond technology to the education and development of current and future automation and robotics designers with simulation tools, teaching programs, and on-site services.

Quality Assurance, ISO 9001 and ISO 14001 Certifications

Festo Corporation is committed to supply all Festo products and services that will meet or exceed our customers' requirements in product quality, delivery, customer service and satisfaction.

To meet this commitment, we strive to ensure a consistent, integrated, and systematic approach to management that will meet or exceed the requirements of the ISO 9001 standard for Quality Management and the ISO 14001 standard for Environmental Management.



© Copyright 2008, Festo Corporation. While every effort is made to ensure that all dimensions and specifications are correct, Festo cannot guarantee that publications are completely free of any error, in particular typing or printing errors. Accordingly, Festo cannot be held responsible for the same. For Liability and Warranty conditions, refer to our "Terms and Conditions of Sale", available from your local Festo office. All rights reserved. No part of this publication may be reproduced, distributed, or transmitted in any form or by any means, electronic, mechanical, photocopying or otherwise, without the prior written permission of Festo. All technical data subject to change according to technical update.



Festo North America

Festo Regional Contact Center

5300 Explorer Drive Mississauga, Ontario L4W 5G4 Canada

USA Customers:

For ordering assistance,

Call: 1.800.99.FESTO (1.800.993.3786)
Fax: 1.800.96.FESTO (1.800.963.3786)
Email: customer.service@us.festo.com
For technical support,

Call: 1.866.G0.FESTO (1.866.463.3786)
Fax: 1.800.96.FESTO (1.800.963.3786)
Email: product.support@us.festo.com

Canadian Customers:

Call: 1.877.GO.FESTO (1.877.463.3786)
Fax: 1.877.FX.FESTO (1.877.393.3786)
Email: festo.canada@ca.festo.com

USA Headquarters

Festo Corporation 395 Moreland Road P.O. Box 18023 Hauppauge, NY 11788, USA www.festo.com/us

USA Sales Offices

Appleton

North 922 Tower View Drive, Suite N Greenville, WI 54942, USA

Boston

120 Presidential Way, Suite 330 Woburn, MA 01801, USA

Chicago

1441 East Business Center Drive Mt. Prospect, IL 60056, USA

Dallas

1825 Lakeway Drive, Suite 600 Lewisville, TX 75057, USA

Detroit – Automotive Engineering Center 2601 Cambridge Court, Suite 320 Auburn Hills, MI 48326, USA

New York

395 Moreland Road Hauppauge, NY 11788, USA

Silicon Valley

4935 Southfront Road, Suite F Livermore, CA 94550, USA

United States



USA Headquarters, East: Festo Corp., 395 Moreland Road, Hauppauge, NY 11788 Phone: 1.631.435.0800; Fax: 1.631.435.8026;

Email: info@festo-usa.com www.festo.com/us

Canada



Headquarters: Festo Inc., 5300 Explorer Drive, Mississauga, Ontario L4W 5G4 Phone: 1.905.624.9000; Fax: 1.905.624.9001; Email: festo.canada@ca.festo.com www.festo.ca

Mexico



Headquarters: Festo Pneumatic, S.A., Av. Ceylán 3, Col. Tequesquinahuac, 54020 Tlalnepantla, Edo. de México Phone: 011 52 [55] 53 21 66 00; Fax: 011 52 [55] 53 21 66 65; Email: [6sto.mexico@mx.festo.com www.festo.com/mx

Central USA

Festo Corporation 1441 East Business Center Drive Mt. Prospect, IL 60056, USA Phone: 1.847.759.2600 Fax: 1.847.768.9480



Western USA

Festo Corporation 4935 Southfront Road, Suite F Livermore, CA 94550. USA

Livermore, CA 94550, US/ Phone: 1.925.371.1099 Fax: 1.925.245.1286



Festo Worldwide

Argentina Australia Austria Belarus Belgium Brazil Bulgaria Canada Chile China Colombia Croatia Czech Republic Denmark
Estonia Finland France Germany Great Britain Greece Hong Kong Hungary India Indonesia Iran Ireland Israel Italy Japan Latvia
Lithuania Malaysia Mexico Netherlands New Zealand Norway Peru Philippines Poland Romania Russia Serbia Singapore
Slovakia Slovenia South Africa South Korea Spain Sweden Switzerland Taiwan Thailand Turkey Ukraine United States Venezuela