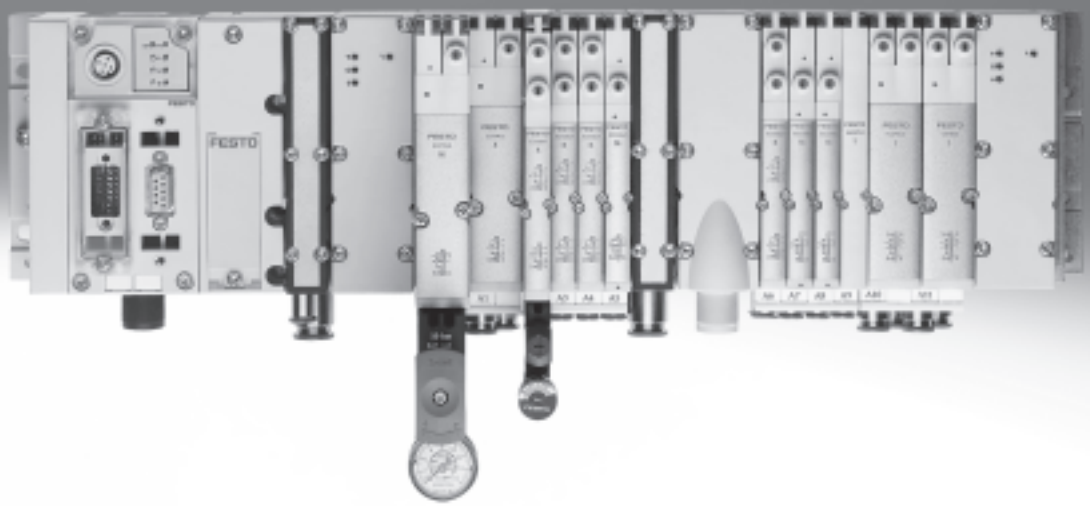
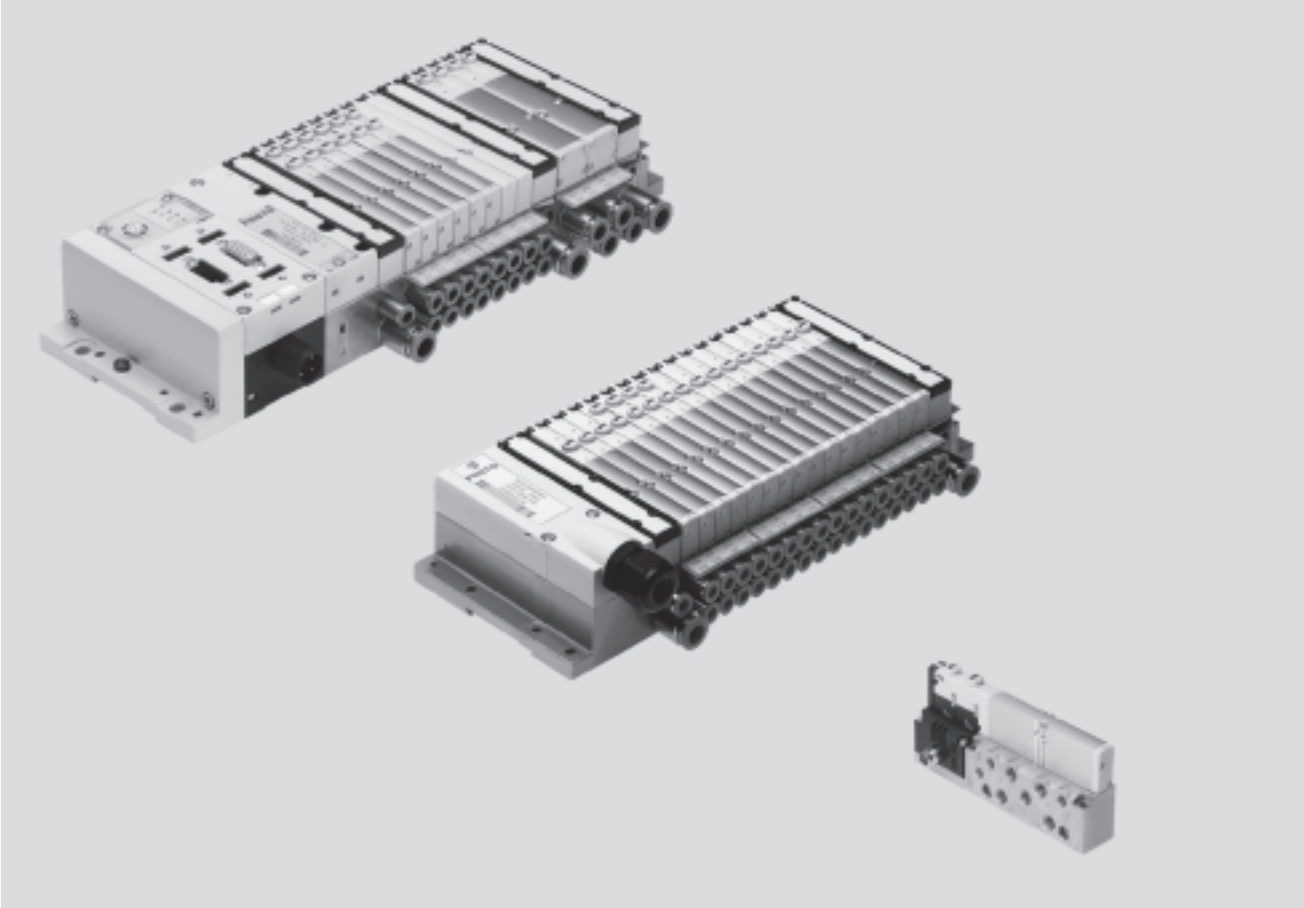
Valve terminals MPA-S

FESTO



Valve terminals MPA-S

Key features



Innovative

- Slim high-performance valves in sturdy metal housing
- MPA1 flow rates up to 360 l/min
- MPA2 flow rates up to 700 l/min
- From the individual valve to the valve terminal with multi-pin plug, AS-interface, CPI and fieldbus connections and control block
- Dream team: fieldbus valve terminal suitable for electrical peripherals CPX. This means:
  - Forward-looking internal communication system for actuation of the valves and CPX modules
  - Diagnostics down to the individual valve
  - Valves can be actuated with or without (standard) isolated electrical circuits

Versatile

- Modular system offering a range of configuration options
- Expandable up to 128 solenoid coils
- Conversion and expansion possible at a later date
- Further manifold blocks can be assembled using just three screws and sturdy separating seals on metal separator plates
- Integration of innovative function modules possible
- Manual regulators, rotatable pressure gauges
- Proportional pressure regulators
- Additional air supply via additional pressure zones using supply plates
- Wide range of pressures –0.9 ... 10 bar
- Wide range of valve functions

Reliable

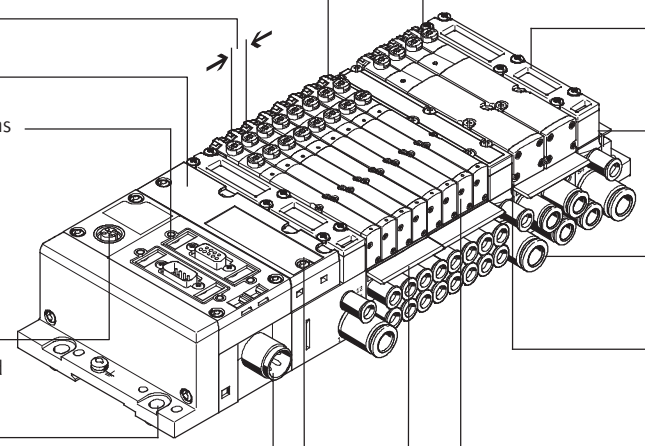
- Sturdy and durable metal components
  - Valves
  - Manifold blocks
  - Seals
- Fast troubleshooting thanks to LEDs on the valves and diagnostics via fieldbus
- Extensive operating voltage range ±25%
- Ease of servicing through replaceable valves and electronics modules
- Manual override either non-detenting, detenting or secured against unauthorised activation (covered)
- Durable, thanks to tried and tested piston spool valves
- Large and durable labelling system, suitable for barcodes

Easy to mount

- Ready-to-install unit, already assembled and tested
- Lower selection, ordering, installation and commissioning costs
- Secure mounting on wall or H-rail mounting

Valve terminals MPA-S

Key features



Reduced downtimes:
Two-colour LED diagnostics on site

Width 10 mm and 20 mm

Pneumatic interface to CPX

Straightforward electrical onnections
- Multi-pin plug connection
- Fieldbus connection
- Control block
- AS-interface
- CPI

CPX diagnostic interface for handheld devices (channel-oriented diagnostics down to the individual valve)

Quick mounting:
Directly using screws or on a H-rail, automatic earthing

Safe:
Operating voltage connection ±25%, outputs and valves can be disconnected separately

Reliable operation:
Manual override non-detenting/detenting or with cover

Compact:
Slim valves and flat plate silencers

Flexible:
- 64 valve positions/128 solenoid coils (FB)
- 24 valve positions/24 solenoid coils (MP)

Functional:
Sturdy metal thread or pre-assembled QS fittings

Modular:
Supply plates facilitate the creation of multiple pressure zones as well as numerous additional exhaust and supply ports

Wide range of valve functions

Practical:
Large inscription labels

Equipment options

Valve functions

- 5/2-way valve, single solenoid
- 5/2-way valve, double solenoid
- 2x 3/2-way valve, normally open
- 2x 3/2-way valve, normally closed
- 2x 3/2-way valve, 1x normally open, 1x normally closed
- 5/3-way valve, mid-position pressurised
- 5/3-way valve, mid-position closed
- 5/3-way valve, mid-position exhausted
- 2x 2/2-way valve, 1x normally closed, 1x normally closed, reversible
- 2x 2/2-way valve, normally closed
- 1x 3/2-way valve, normally closed, external compressed air supply
- 1x 3/2-way valve, normally open, external compressed air supply
- Manual pressure regulators
- Proportional pressure regulators
- Pressure sensor

All valves have the same compact dimensions with an overall length of 107 mm and a width of 10.5 mm or 21 mm. A height of 55 mm makes them a perfect match for the electrical peripherals CPX.

Special features

Multi-pin terminal
- Max. 24 valve positions/max. 24 solenoid coils
- Parallel modular valve linking via circuit boards
- Electronics module with integrated holding current reduction
- Any compressed air supply
- Creation of pressure zones

Fieldbus terminal/control block
- Max. 64 valve positions/max. 128 solenoid coils
- Internal CPX bus system for valve actuation
- Module for electrical valve actuation, via separate voltage supply or without electrical isolation
- Any compressed air supply
- Creation of pressure zones

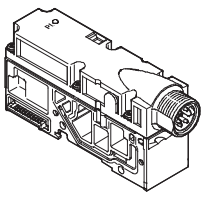
Individual valve
- Electrical M8 connection, 4-pin with screw connection
- Detachable electronics module with integrated holding current reduction

AS-interface
- 2 to 8 valves, freely configurable (max. 8 solenoid coils) with input feedback

CPI interface
- Max. 32 valve positions/max. 32 solenoid coils

Combinable
- MPA1 flow rates up to 360 l/min
- MPA2 flow rates up to 700 l/min
- MPA1 and MPA2 can be combined on one valve terminal

Electrical supply plate



- Increases the maximum number of valve positions possible to 64, with max. 128 solenoid coils
- Creation of isolated, individually disconnectable electrical circuits (voltage zones)
- Greater economy thanks to the higher number of valves/solenoid coils per valve terminal
- Greater safety through individual disconnection of valve groups, for example for EMERGENCY-STOP functions

Note

The electrical supply plate is available with either an M18 or 7/8" connection.

Valve terminals MPA-S

Key features

Valve terminal configurator

Online via: ➔ www.festo.com/us/engineering

Selecting an MPA valve terminal using the online catalogue is quick and easy thanks to the convenient valve terminal configurator provided. This makes it much easier to find the right product.

The valve terminals are fully assembled according to your order specifications and are individually tested. This reduces the assembly and installation time to a minimum.

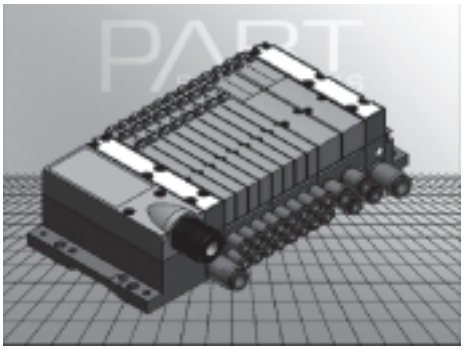
The valve terminal MPA is ordered using the order code.

Ordering system for MPA
➔ Internet: mpa
Ordering system for CPX
➔ Internet: cpx

2D/3D CAD data

Online via: ➔ www.festo.com/us/engineering

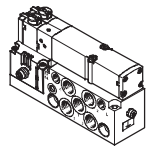
You can request the CAD data for a valve terminal you have configured. To do so, perform the product search as described above. Go to the shopping basket and click on the CAD icon (compass). On the next page you can generate a 3D preview or request another data format of your choice by e-mail.



Valve terminals MPA-S

Key features

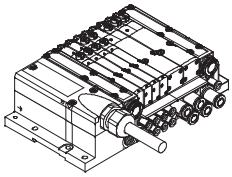
Individual connection



Valves can also be used on individual sub-bases for actuators further away from the valve terminal.

The electrical connection is established using a standard 4-pin M8 plug (EN 60947-5-2).

Multi-pin plug connection

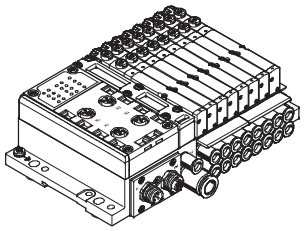


The signal flow from the controller to the valve terminal takes place via a pre-assembled or self-assembled multi-wire cable to the multi-pin plug connection, which substantially reduces installation time.

The valve terminal can be equipped with max. 24 solenoid coils. This corresponds to 4 to 24 MPA1 or 2 to 24 MPA2 valves, or a combination of both.

Versions
- Sub-D connection
- Pre-assembled multi-pin cable
- Multi-pin cable for self-assembly

AS-interface connection



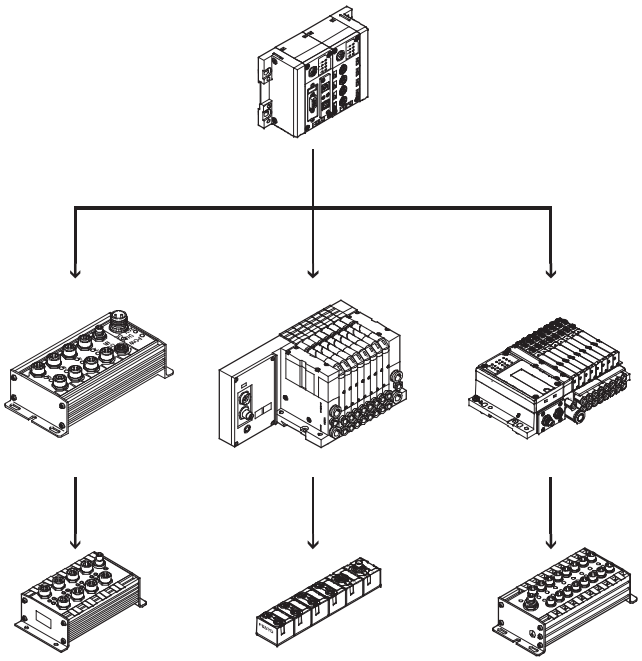
A special feature of the AS-interface is its ability to simultaneously transmit data and supply power via a two-wire cable. The encoded cable profile prevents connection with incorrect polarity.
The valve terminal with AS-interface is available in the following versions:

- With two to eight modular valve positions (max. 8 solenoid coils). This corresponds to 2 to 8 MPA1 or 2 to 8 MPA2 valves, or a combination of both.
- With all available valve functions.

The connection technology used for the inputs can be selected as with CPX: M8, M12, Harax, Sub-D, Cage Clamp® (terminals to IP20).

Further information
➔ Internet: as-interface

CPI installation system



Valve terminal for CPI installation system:
Valve terminals with CP connection are intended for connection to higher-order fieldbus nodes or to control blocks. A fieldbus node or control block also enables the connection of decentralised input/output units. The following fieldbus protocols are supported:

- Festo fieldbus, ABB CS31, Moeller Suconet K
- INTERBUS
- Allen Bradley (1771 RIO)
- DeviceNet
- PROFIBUS DP
- PROFINET IO
- CC-Link
- Modbus/TCP
- Ethernet
- EtherCAT

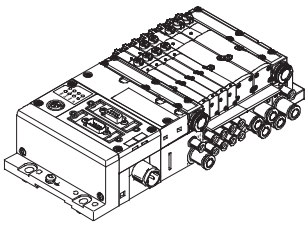
Four strings with up to 32 inputs and outputs can be connected to a fieldbus node or control block. The connecting cables transmit the power supply for the input modules and the load voltage for the valves as well as control signals.

Further information
➔ Internet: ctec

Valve terminals MPA-S

Key features

Fieldbus connection via the CPX system



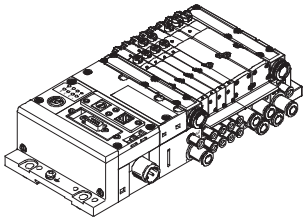
An integrated fieldbus node manages communication with a higher-order PLC. This enables a space-saving pneumatic and electronic solution.

Valve terminals with fieldbus interfaces can be configured with up to 16 manifold blocks. In conjunction with MPA1 and 8 solenoid coils per manifold block, up to 128 solenoid coils can thus be actuated. An MPA2 with 4 solenoid coils per manifold block can actuate 64 solenoid coils.

Versions

- PROFIBUS DP
- PROFINET
- INTERBUS
- DeviceNet connection
- CANopen
- CC-Link
- EtherNet/IP
- Front End Controller Remote
- Front End Controller Remote I/O
- Modbus/TCP
- PROFINET IO
- EtherCAT
- CPX terminal
  ➔ Internet: cpx

Control block connection via the CPX system



Controllers integrated in the Festo valve terminals enable the construction of stand-alone control units to IP65, without control cabinets.

Using the slave operation mode, these valve terminals can be used for intelligent pre-processing and are therefore ideal modules for designing decentralised intelligence.

In the master operation mode, terminal groups can be designed with many options and functions which can autonomously control a medium-sized machine/system.

- CPX terminal
  ➔ Internet: cpx

Note

Note possible restrictions for the IP protection class
➔ ATEX conformity declaration

Valve terminals MPA-S

Peripherals overview

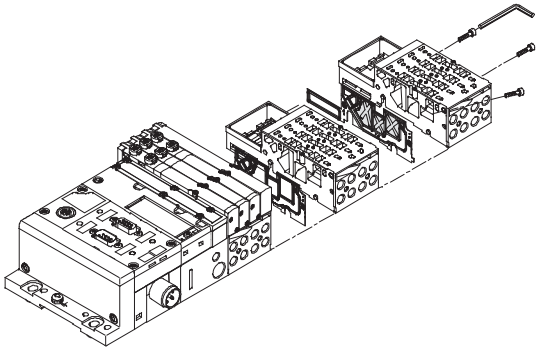
Modular pneumatic components

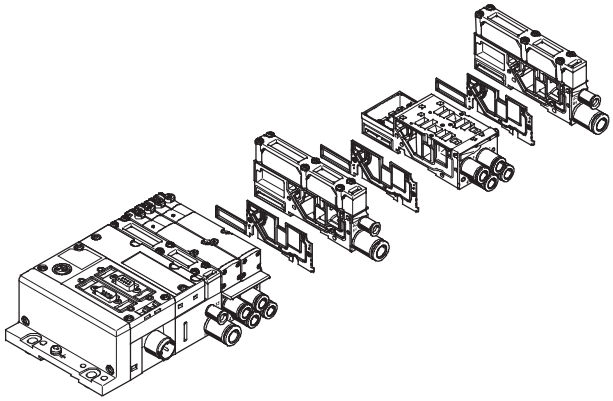
The modular design of the MPA facilitates maximum flexibility right from the planning stage and offers maximum ease of service in operation.

The system consists of manifold blocks and valves.
The manifold blocks are screwed together and thus form the support system for the valves.

They contain the connection ducts for supplying compressed air to and venting from the valve terminal as well as the working lines for the pneumatic drives for each valve.

Each manifold block is connected to the next using three screws.
Individual terminal sections can be isolated and further manifold blocks inserted by loosening these screws.
This ensures that the valve terminal can be rapidly and reliably extended.





Modular electrical peripherals

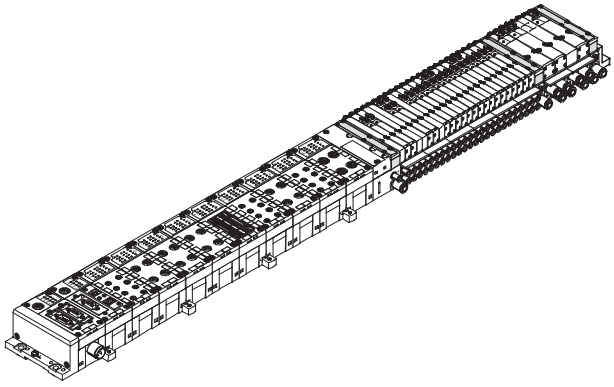
The manner in which the valves are actuated differs according to whether you are using a multi-pin terminal, fieldbus terminal or individual valve. The MPA with CPX interface is based on the internal bus system of the CPX and uses this serial communication system for all solenoid coils and a range of electrical input and output functions.

Serial linking facilitates the following:

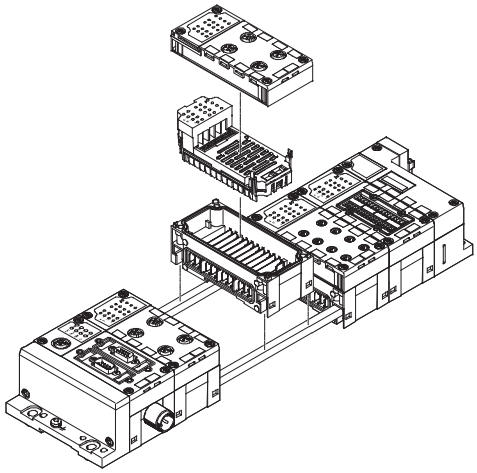
- Transmission of switching information
- High valve density
- Compact design
- Position-based diagnostics
- Separate voltage supply for valves
- Flexible conversion without address shifting
- Transmission of status, parameter and diagnostic data

  ➔ Internet: cpx
- Option of CP interface
- CPX-FEC as stand-alone controller with access via Ethernet and web server

MPA with electrical peripherals CPX



Modularity with electrical peripherals CPX

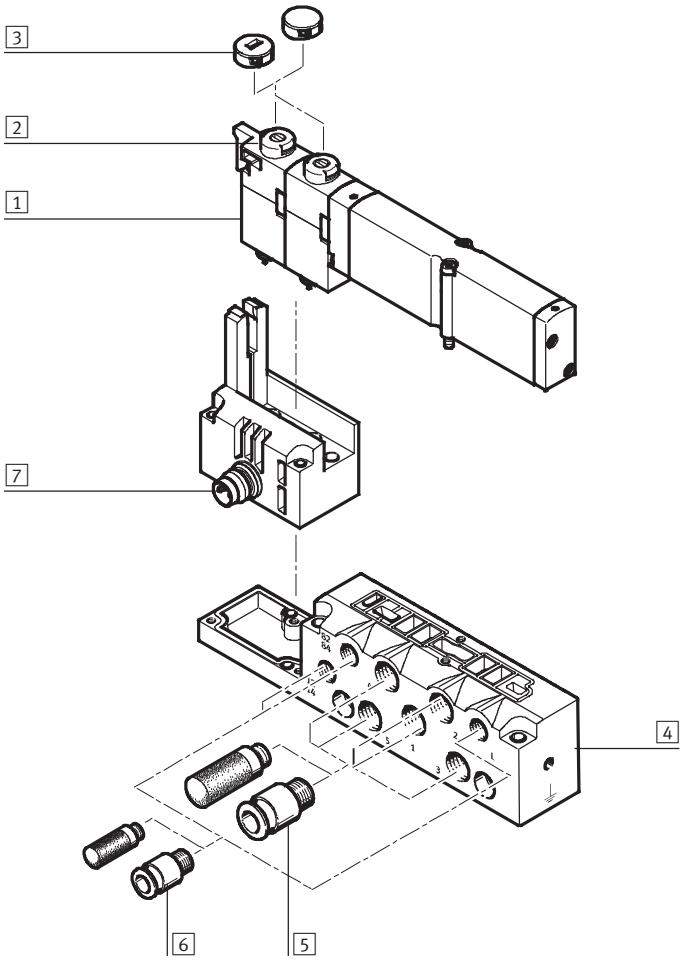


Individual sub-base width 10 mm

Ordering:
- Using individual part numbers

Individual sub-bases can be equipped with any valve.

The electrical connection is established using a standard 4-pin M8 plug (EN 60947-5-2).



Designation	Brief description	➔ Page/Internet
1 Solenoid valve	MPA1	74
2 Manual override	Non-detenting/turning with detent, per solenoid coil	–
3 Cover cap for manual override	Conversion from detenting/non-detenting to non-detenting or covered	80
4 Sub-base	For individual valve MPA1	77
5 Fittings and/or silencers	M7 for working lines (2, 4) and work air supply/exhaust ports (1, 3, 5)	82
6 Fittings, silencers or blanking plugs	M5 for pilot air supply/pilot exhaust air (12/14, 82/84) and pressure compensation	82
7 Electrical connection M8	4-pin	–

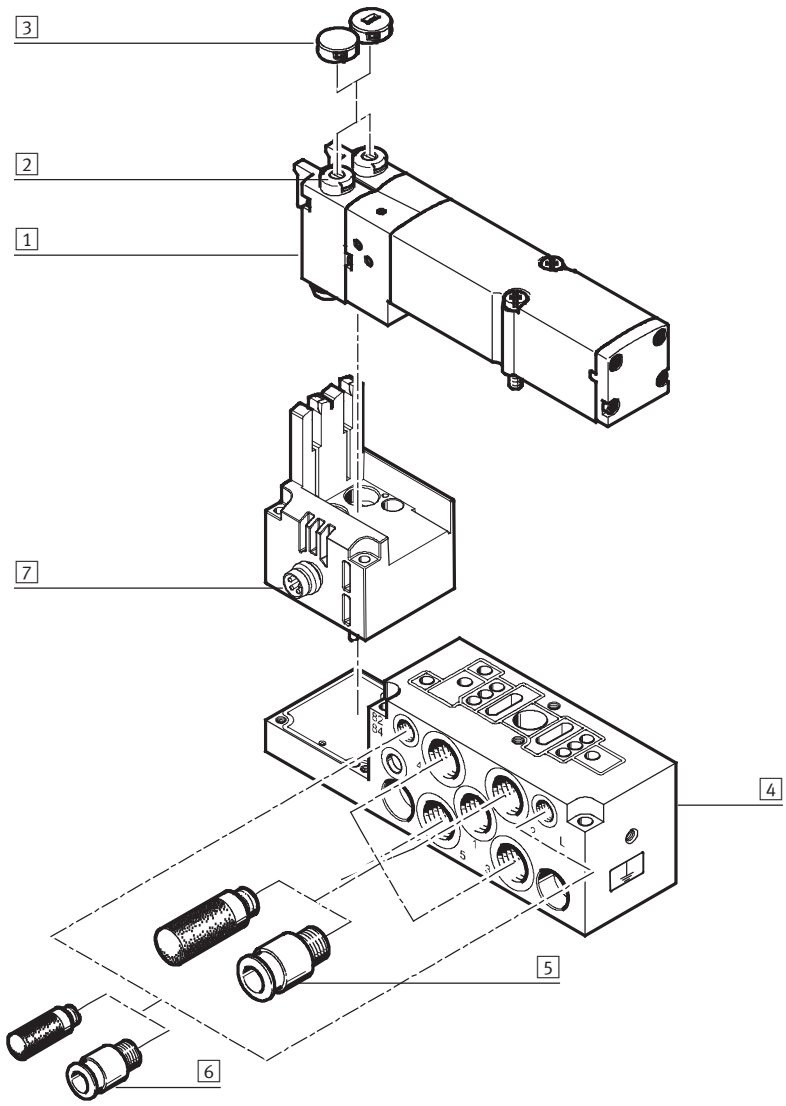
Individual sub-base width 20 mm

Ordering:
- Using individual part numbers

Individual sub-bases can be equipped with any valve.

The electrical connection is established using a standard 4-pin M8 plug (EN 60947-5-2).

An adjustable pressure regulator can be installed between the manifold block and the valve in order to control the force of the triggered actuator.



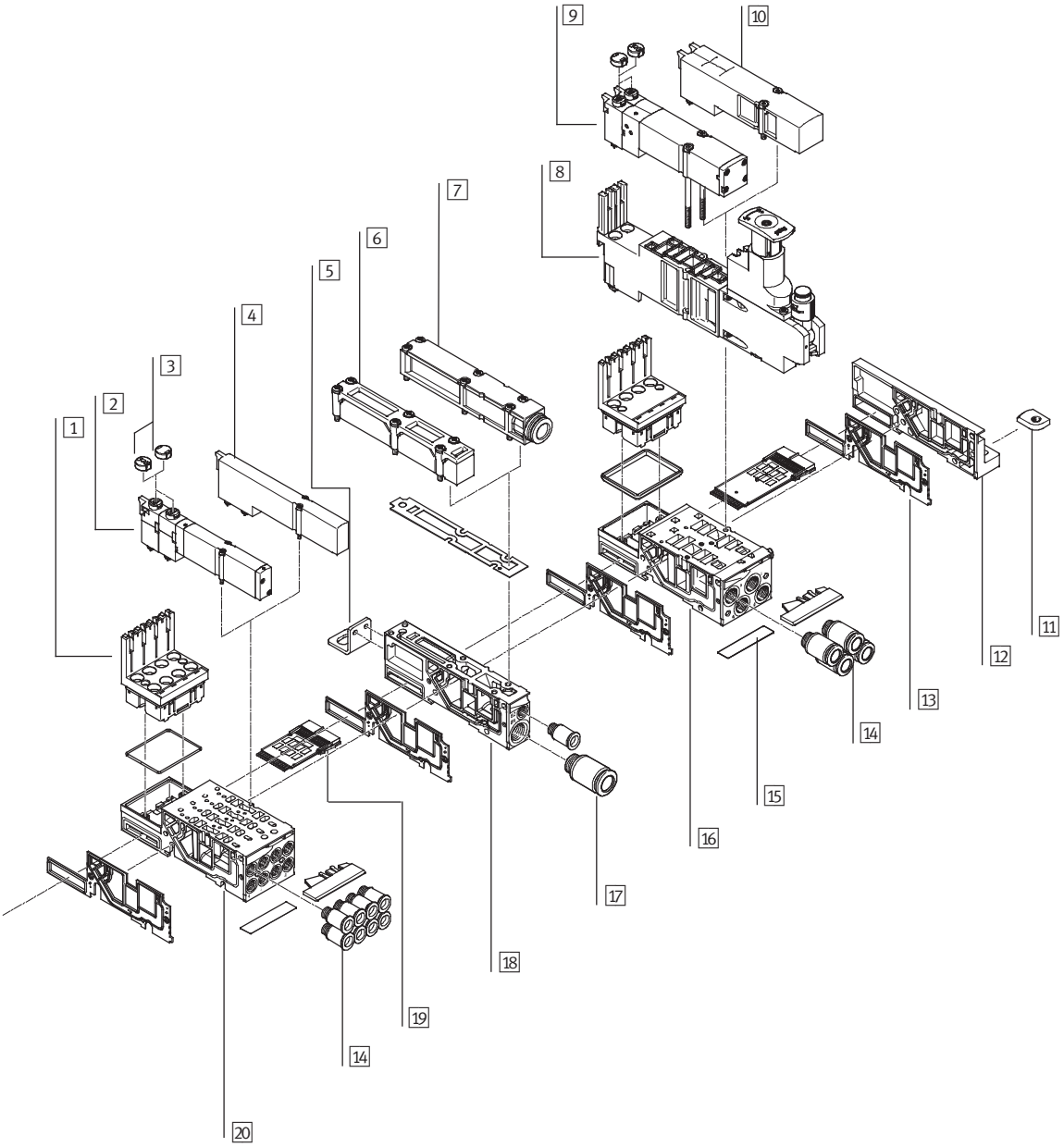
Designation	Brief description	➔ Page/Internet
1 Solenoid valve	MPA2	74
2 Manual override	Non-detenting/turning with detent, per solenoid coil	–
3 Cover cap for manual override	Conversion from detenting/non-detenting to non-detenting or covered	80
4 Sub-base	For individual valve MPA2	77
5 Fittings and/or silencers G⅛	For working lines (2, 4) and work air supply/exhaust ports (1, 3, 5)	82
6 Fittings, silencers or blanking plugs M5	For pilot air supply/pilot exhaust air (12/14, 82/84) and pressure compensation	82
7 Electrical connection M8	4-pin	–

Pneumatic components of the valve terminal – Multi-pin plug, AS-interface

The manifold blocks are either prepared for:
- 2 or 4 single solenoid valves
- 2 or 4 double solenoid valves

depending on the size.

- Double solenoid valve positions can be equipped with any valve or a blanking plate.
- Single solenoid valve positions can only be equipped with single solenoid valves.



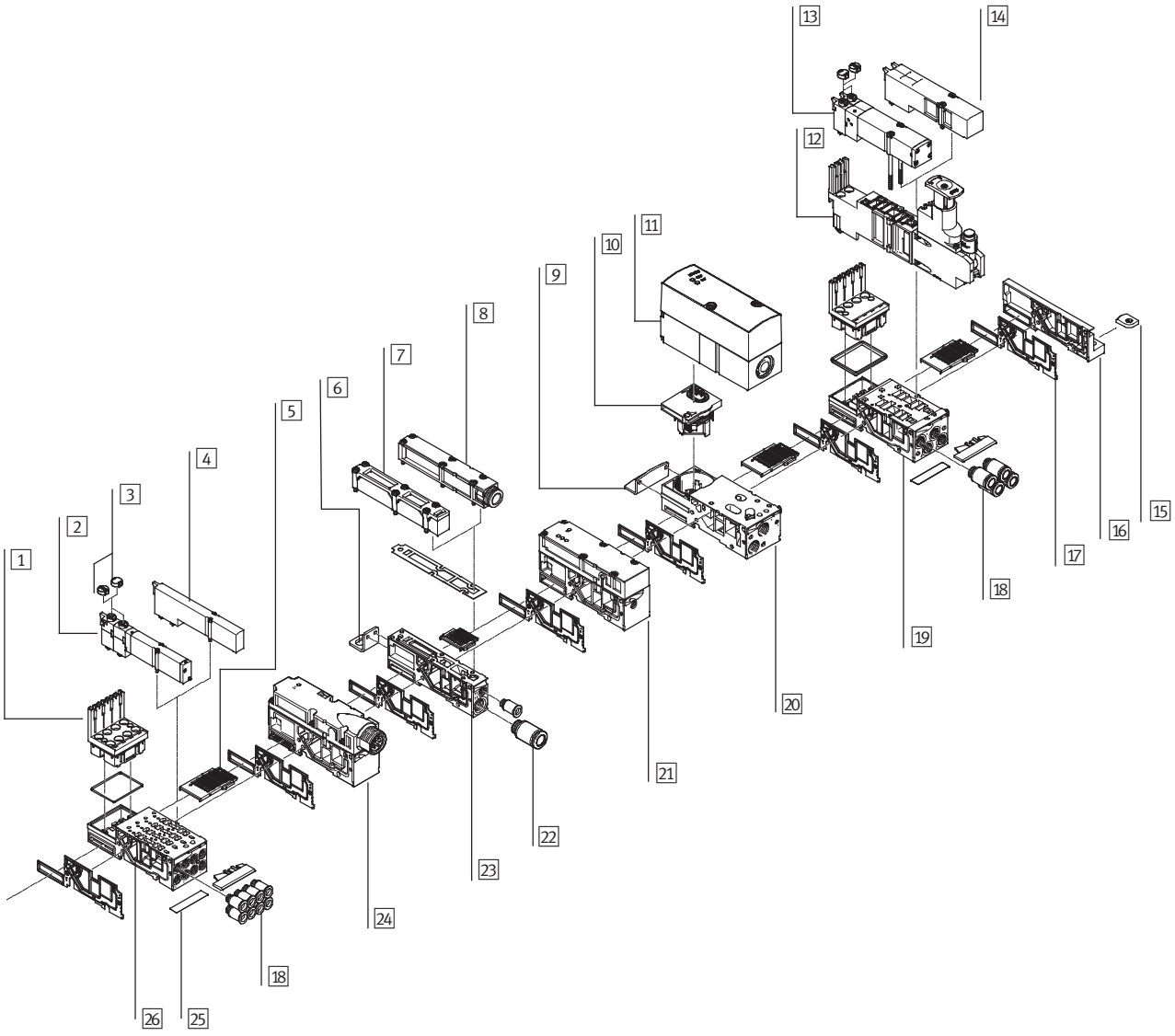
Pneumatic components of the valve terminal – Multi-pin plug, AS-interface			
Designation		Brief description	➔ Page/Internet
1	Electronics module	For connecting MPA1 or MPA2 valves	79
2	Solenoid valve	Width 10 mm	74
3	Cover cap for manual override	Conversion from detenting/non-detenting to non-detenting or covered	–
4	Blanking plate	For unused valve position (vacant position), width 10 mm	80
5	Mounting	Optional for valve terminal mounting (on supply plate)	77
6	Flat plate silencer	–	–
7	Exhaust plate	For ducted exhaust air	80
8	Regulator plate	Width 20 mm	75
9	Solenoid valve	Width 20 mm	74
10	Blanking plate	For unused valve position (vacant position), width 20 mm	80
11	H-rail mounting	–	77
12	Right-hand end plate	–	78
13	Separating seal	For manifold block	80
14	Fittings	For working lines	82
15	Inscription label	–	82
16	Manifold block	For two valve locations, width 20 mm	77
17	Fittings	For pneumatic supply plate	82
18	Supply plate	–	80
19	Electrical manifold module	For multi-pin plug connection, for AS-interface	79
20	Manifold block	For four valve locations, width 10 mm	77

Pneumatic components of the valve terminal – CPI connection, fieldbus

The manifold blocks are either prepared for:
- 2 or 4 single solenoid valves
- 2 or 4 double solenoid valves

depending on the size.

- Double solenoid valve positions can be equipped with any valve or a blanking plate.
- Single solenoid valve positions can only be equipped with single solenoid valves.



Pneumatic components of the valve terminal – CPI connection, fieldbus		
Designation	Brief description	➔ Page/Internet
1 Electronics module	–	79
2 Solenoid valve	Width 10 mm	74
3 Cover cap for manual override	Conversion from detenting/non-detenting to non-detenting or covered	–
4 Blanking plate	For unused valve position (vacant position), width 10 mm	80
5 Electrical manifold module	For fieldbus connection, for proportional pressure regulator	79
6 Mounting	Optional for valve terminal mounting (on supply plate)	77
7 Flat plate silencer	–	–
8 Exhaust plate	For ducted exhaust air	80
9 Mounting	Optional for valve terminal mounting (on the manifold block of the proportional pressure regulator)	77
10 Electrical module	For proportional pressure regulator	79
11 Proportional pressure regulator	–	76
12 Regulator plate	Width 20 mm	75
13 Solenoid valve	Width 20 mm	74
14 Blanking plate	For unused valve position (vacant position), width 20 mm	80
15 H-rail mounting	–	77
16 Right-hand end plate	–	78
17 Separating seal	For manifold block	80
18 Fittings	For working lines	82
19 Manifold block	For two valve locations, width 20 mm	77
20 Manifold block	For proportional pressure regulator	77
21 Pressure sensor	–	80
22 Fittings	For pneumatic supply plate	82
23 Supply plate	–	80
24 Electrical supply plate	For auxiliary voltage supply for large valve terminals	79
25 Inscription label	–	82
26 Manifold block	For four valve locations, width 10 mm	77

Valve terminal with multi-pin plug connection

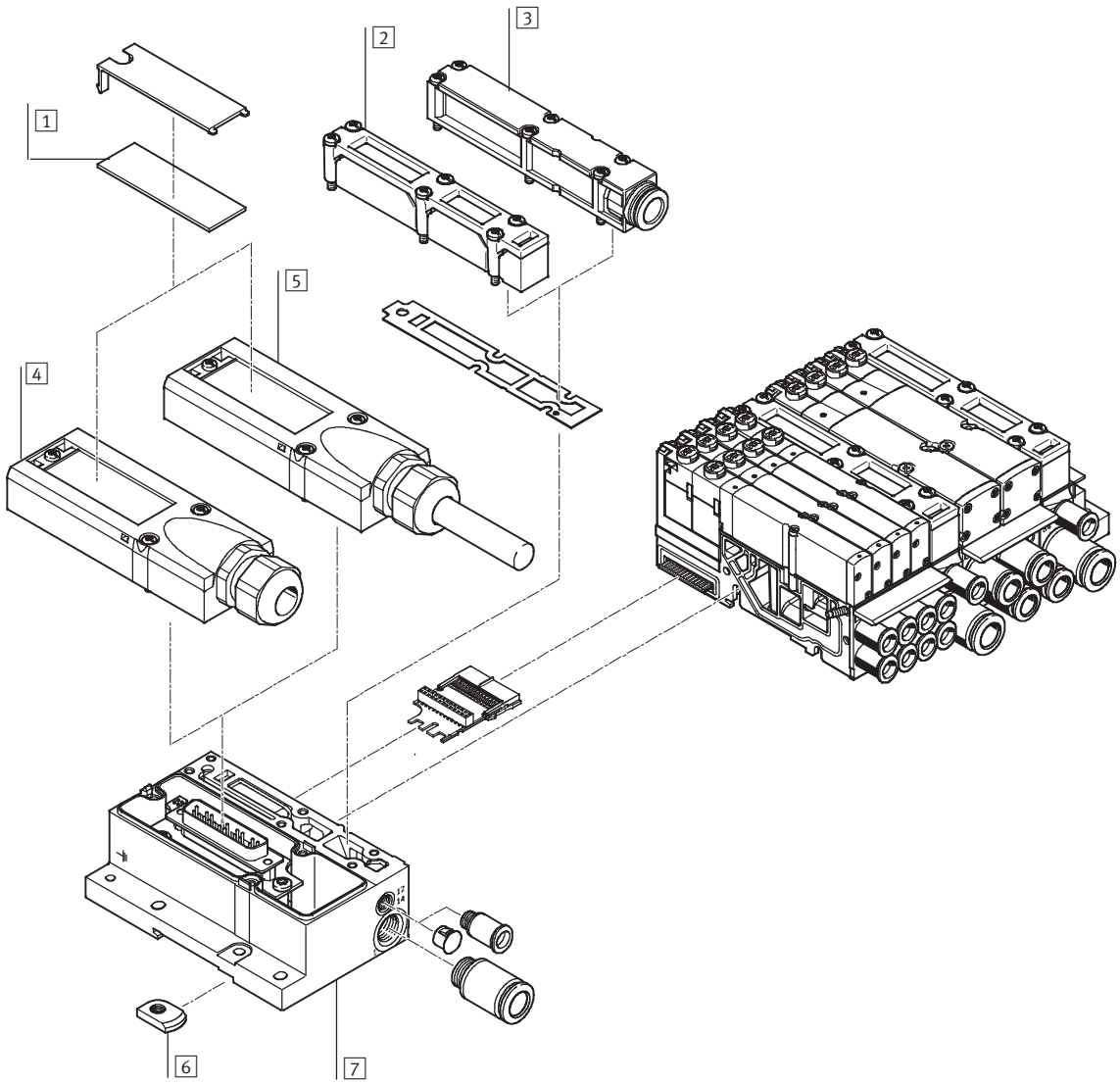
Order code:
- 32P-... for the pneumatic components
- 32E-... for the electrical components

MPA valve terminals with multi-pin plug connection can be expanded by up to 24 solenoid coils.

The multi-pin plug connection is designed as a removable 25-pin Sub-D connection to IP65.

The cable can be selected when ordering:
- 2.5 m
- 5 m
- 10 m

Each can be used for max. 8 or 24 valves.



Designation		Brief description	→ Page/Internet
1	Inscription labels	Large, for multi-pin plug connection	–
2	Flat plate silencer	For pneumatic interface	–
3	Exhaust plate	For ducted exhaust air	80
4	Multi-pin plug connection	For self-assembly	81
5	Multi-pin plug connection	With multi-pin cable	81
6	H-rail mounting	–	77
7	Electrical interface	For multi-pin plug	78

Valve terminals MPA-S

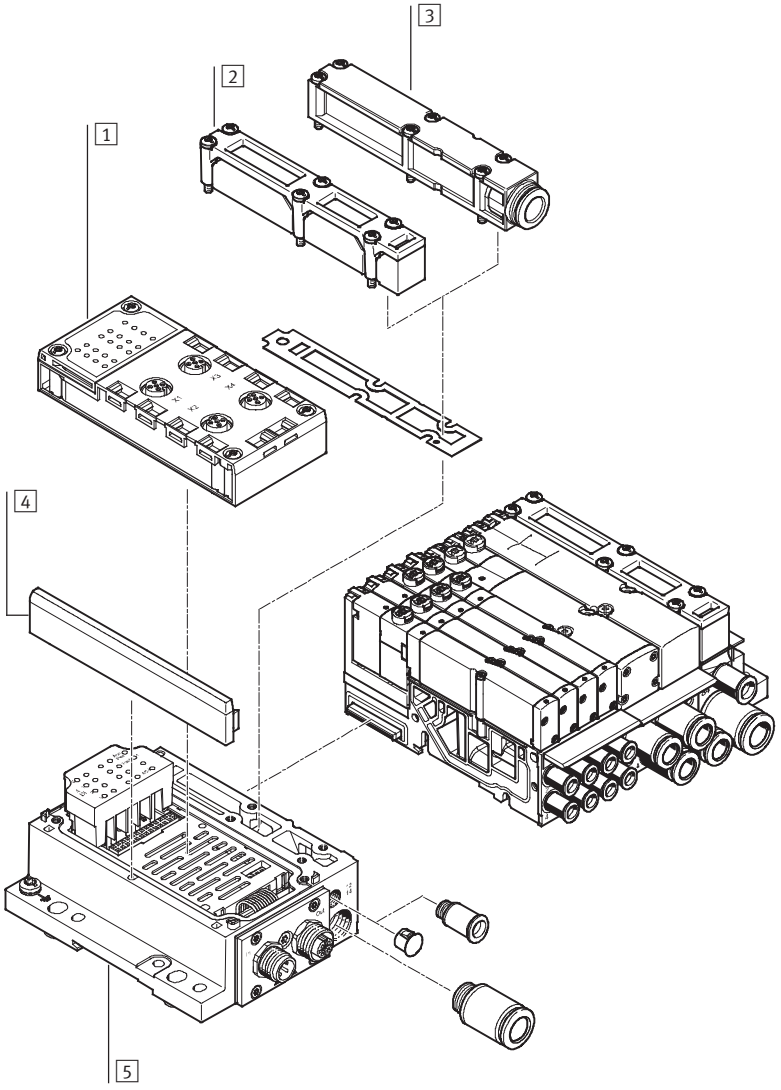
Peripherals overview

Valve terminal with AS-interface connection

Order code:

- 32P-... for the pneumatic components
- 52E-... for the electrical components

MPA valve terminals with AS-interface connection can be expanded by up to 8 solenoid coils.

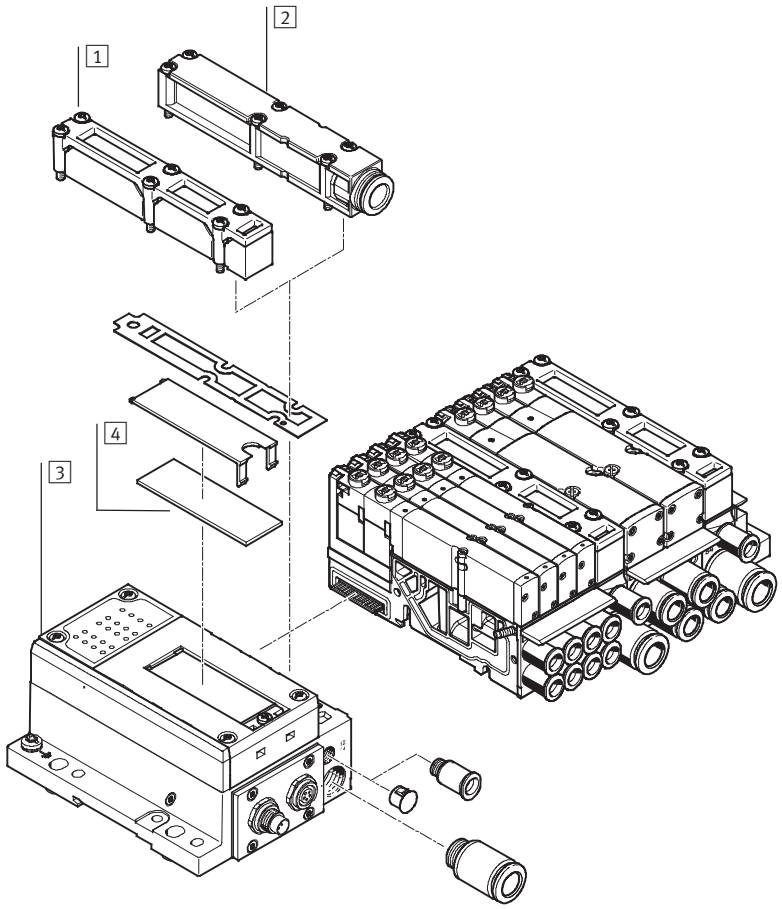


Designation	Brief description	➔ Page/Internet
1 Manifold block	–	78
2 Flat plate silencer	For pneumatic interface	–
3 Exhaust plate	For ducted exhaust air	80
4 Cover	–	–
5 Electrical interface	–	78

Valve terminal with CPI connection

Order code:
- 32P-... for the pneumatic components
- 56E-... for the electrical components

MPA valve terminals with CPI connection can be expanded by up to 32 solenoid coils.



Designation	Brief description	➔ Page/Internet
1 Flat plate silencer	For pneumatic interface	–
2 Exhaust plate	For ducted exhaust air	80
3 Electrical interface	–	78
4 Inscription label	Large for CPI electrical interface	–

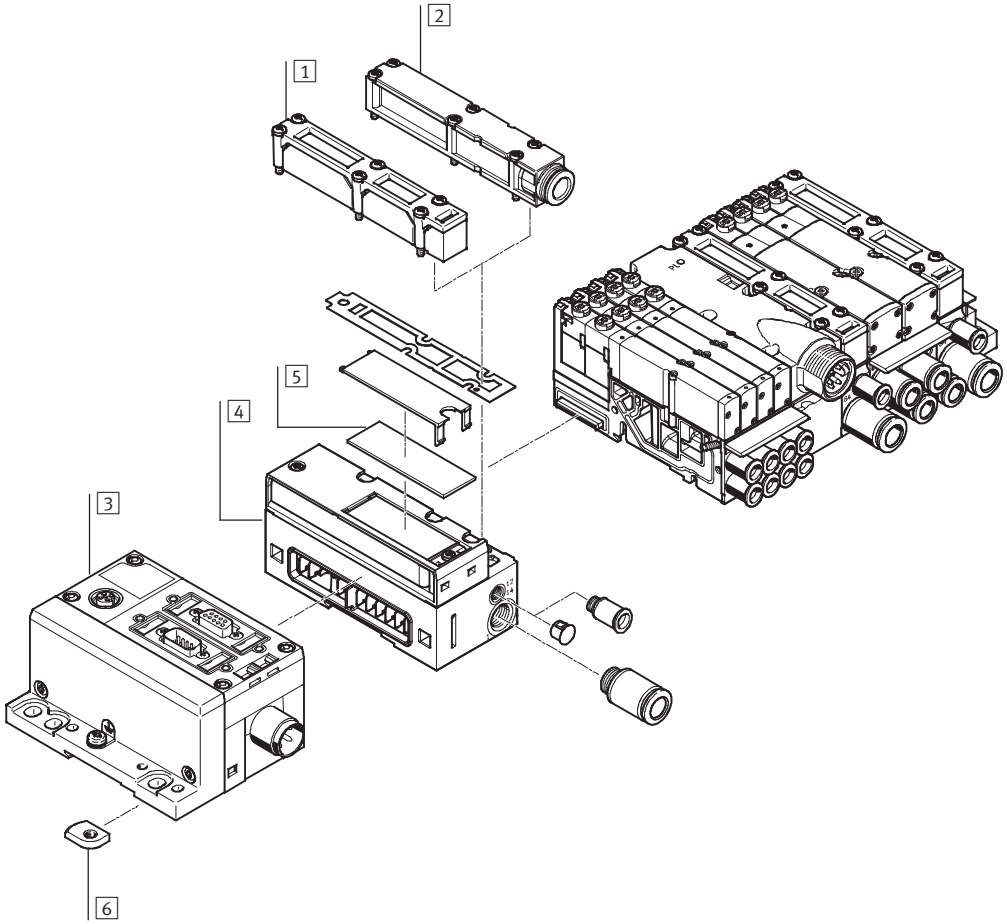
Valve terminal with fieldbus connection, control block (electrical peripherals CPX)

Order code:
- 32P-... for the pneumatic components
- 50E-... for the electrical components

Valve terminals with fieldbus interfaces can be configured with up to 16 manifold blocks. In conjunction with MPA1 and 8 solenoid coils per manifold block, up to 128 solenoid coils can thus be equipped. An MPA2 with 4 solenoid coils per manifold block can actuate 64 solenoid coils.

Each valve position can be equipped with any valve or a blanking plate. The rules for CPX apply to the equipment that can be used in combination with the electrical peripherals CPX.
In general:

- Digital inputs/outputs
- Analogue inputs/outputs
- Parameterisation of inputs and outputs
- Integrated multi-featured diagnostic system
- Preventive maintenance concepts



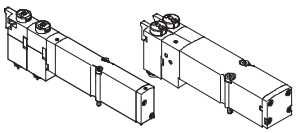
Designation	Brief description	➔ Page/Internet
1 Flat plate silencer	For pneumatic interface	–
2 Exhaust plate	For ducted exhaust air	80
3 CPX modules	–	–
4 Pneumatic interface	For CPX modules	78
5 Inscription label	Large, for pneumatic interface CPX	–
6 H-rail mounting	–	77

Valve terminals MPA-S

Key features – Pneumatic components

FESTO

Sub-base valve



MPA offers a comprehensive range of valve functions. All valves are equipped with patented sealing system which facilitates efficient sealing, a broad pressure range and long service life. To increase power they have a pneumatic pilot control supplied by pilot air.

Sub-base valves can be quickly replaced since the tubing connectors remain on the manifold block. This design is also particularly flat.

Irrespective of the valve function there are sub-base valves with one solenoid coil (single solenoid) or with two solenoid coils (double solenoid or two single solenoid valves in one housing).

Constructional design

Valve replacement

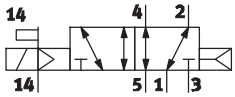
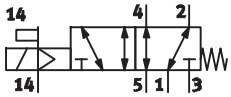
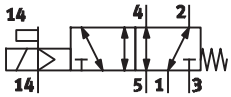
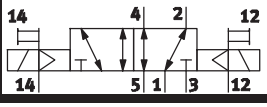
The valves are attached to the metal manifold block using two screws, which means that they can be easily replaced. The mechanical sturdiness of the manifold block guarantees excellent long-term sealing.

Extension

Blanking plates can be replaced by valves at a later date. The dimensions, mounting points and existing pneumatic installations remain unchanged during this process.

The valve code (M, MS, MU, J, N, NS, NU, K, KS, KU, H, HS, HU, B, G, E, X, W, D, DS, I) is located on the front of the valve beneath the manual override.

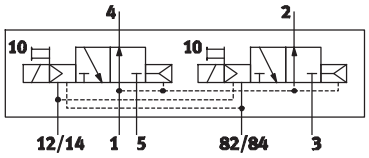
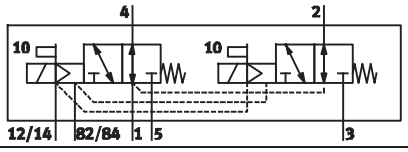
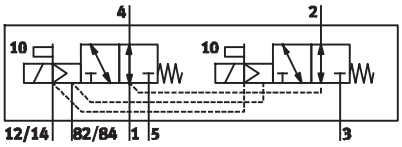
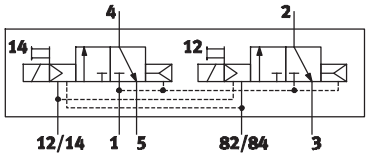
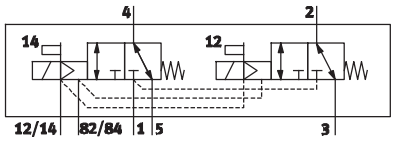
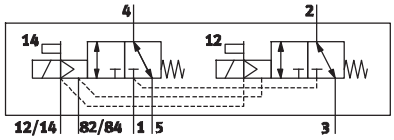
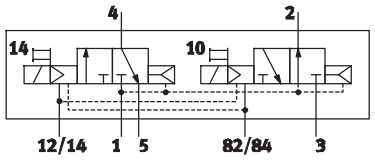
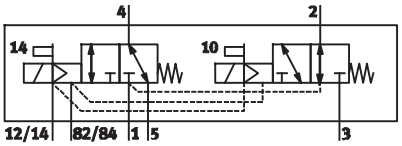
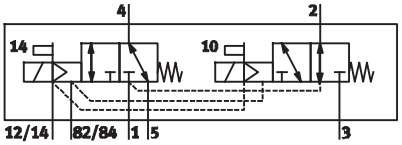
5/2-way valve

Code	Circuit symbol	Width [mm]	Description
M		10, 20	• Single solenoid • Pneumatic spring return • Reverse operation • Operating pressure –0.9 ... +10 bar
MS		10, 20	• Single solenoid • Mechanical spring return • Reverse operation • Operating pressure –0.9 ... +8 bar
MU		10	• Single solenoid • Polymer poppet valve • Mechanical spring return • Reverse operation • Operating pressure –0.9 ... +10 bar
J		10, 20	• Double solenoid • Reverse operation • Operating pressure –0.9 ... +10 bar

Valve terminals MPA-S

Key features – Pneumatic components

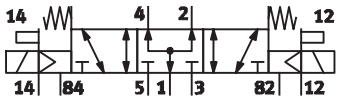
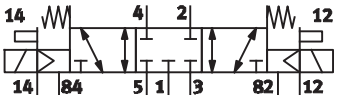
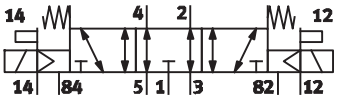
FESTO

2x 3/2-way valve			
Code	Circuit symbol	Width [mm]	Description
N		10, 20	• Single solenoid • Normally open • Pneumatic spring return • Operating pressure 3 ... 10 bar
NS		10, 20	• Single solenoid • Normally open • Mechanical spring return • Reverse operation • Operating pressure –0.9 ... +8 bar
NU		10	• Single solenoid • Polymer poppet valve • Normally open • Mechanical spring return • Reverse operation • Operating pressure –0.9 ... +10 bar
K		10, 20	• Single solenoid • Normally closed • Pneumatic spring return • Operating pressure 3 ... 10 bar
KS		10, 20	• Single solenoid • Normally closed • Mechanical spring return • Reverse operation • Operating pressure –0.9 ... +8 bar
KU		10	• Single solenoid • Polymer poppet valve • Normally closed • Mechanical spring return • Reverse operation • Operating pressure –0.9 ... +10 bar
H		10, 20	• Single solenoid • Normal position – 1x closed – 1x open • Pneumatic spring return • Operating pressure 3 ... 10 bar
HS		10, 20	• Single solenoid • Normal position – 1x closed – 1x open • Mechanical spring return • Reverse operation • Operating pressure –0.9 ... +8 bar
HU		10	• Single solenoid • Polymer poppet valve • Normal position – 1x closed – 1x open • Mechanical spring return • Reverse operation • Operating pressure –0.9 ... +10 bar

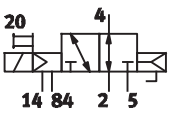
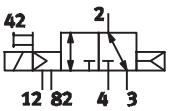
Valve terminals MPA-S

Key features – Pneumatic components

FESTO

5/3-way valve			
Code	Circuit symbol	Width [mm]	Description
B		10, 20	• Mid-position pressurised[1)] • Mechanical spring return • Reverse operation • Operating pressure –0.9 ... +10 bar
G		10, 20	• Mid-position closed[1)] • Mechanical spring return • Reverse operation • Operating pressure –0.9 ... +10 bar
E		10, 20	• Mid-position exhausted[1)] • Mechanical spring return • Reverse operation • Operating pressure –0.9 ... +10 bar

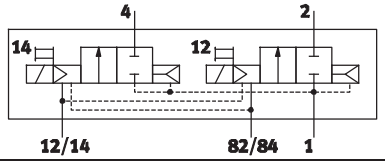
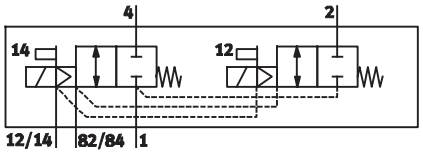
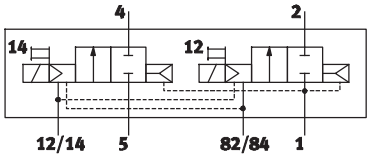
1) If neither solenoid coil is energised, the valve moves to its mid-position by means of spring force.
If both coils are energised at the same time, the valve remains in the previously assumed switching position.

3/2-way valve			
Code	Circuit symbol	Width [mm]	Description
W		10, 20	• Single solenoid • Normally open • External compressed air supply • Pneumatic spring return • Reverse operation • Operating pressure –0.9 ... +10 bar Compressed air (–0.9 ... +10 bar) supplied at working port 2 can be switched with both internal and external pilot air supply.
X		10, 20	• Single solenoid • Normally closed • External compressed air supply • Pneumatic spring return • Reverse operation • Operating pressure –0.9 ... +10 bar Compressed air (–0.9 ... +10 bar) supplied at working port 4 can be switched with both internal and external pilot air supply.

Valve terminals MPA-S

Key features – Pneumatic components

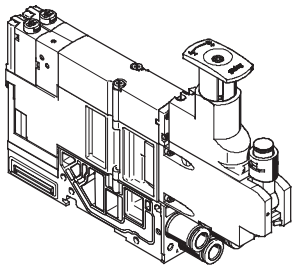
FESTO

2x 2/2-way valve			
Code	Circuit symbol	Width [mm]	Description
D		10, 20	• Single solenoid • Normally closed • Pneumatic spring return • Operating pressure 3 ... 10 bar
DS		10, 20	• Single solenoid • Normally closed • Mechanical spring return • Reverse operation • Operating pressure –0.9 ... +8 bar
I		10, 20	• Single solenoid • 1x normally closed • 1x normally closed, reverse operation • Pneumatic spring return • Operating pressure 3 ... 10 bar • Vacuum at port 3/5 only

Note

A filter must be installed upstream of valves operated in vacuum mode. This prevents any foreign matter in the intake air getting into the valve (e.g. when operating a suction cup).

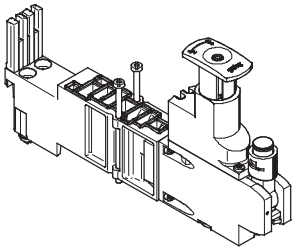
Vertical stacking



Additional function units can be added to each valve position between the sub-base and the valve.

These functions are known as vertical stacking, and enable special functioning or control of an individual valve position.

Pressure regulator plate



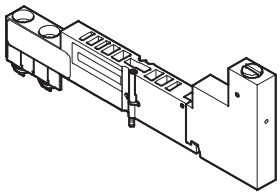
An adjustable pressure regulator can be installed between the sub-base and the valve in order to control the force of the triggered actuator.

This pressure regulator maintains an essentially constant output pressure (secondary side) independent of pressure fluctuations (primary side) and air consumption.

Standard version:

- For supply pressure up to 6 bar or up to 10 bar
- Without pressure gauge (optional, rotatable, M5 connection with MPA1, cartridge connection with MPA2)
- MPA2: Regulator head with 3 positions (locked, reference position, idle running)
- MPA1: Set using screwdriver

Vertical pressure shut-off plate for MPA1

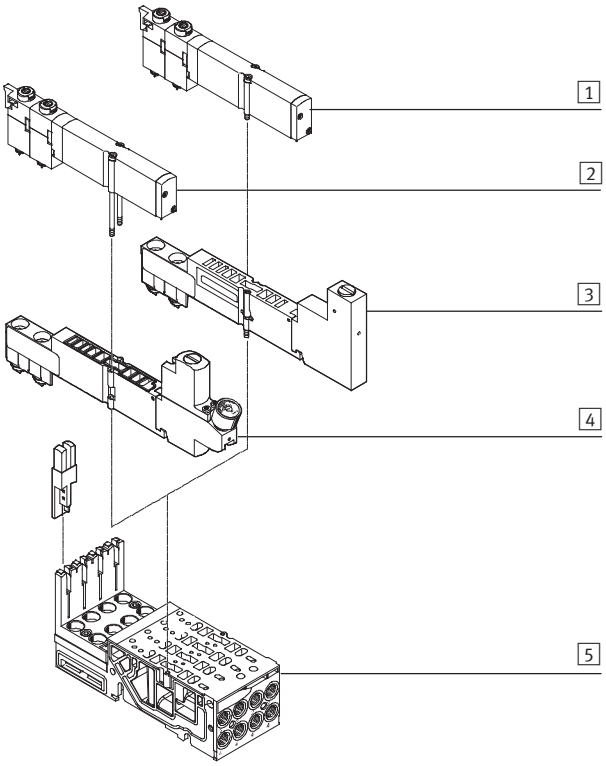


The vertical pressure shut-off plate can be used to hot swap individual valves without switching off the overall air supply.

It allows the working pressure for the individual valve to be switched off manually via the actuating element.

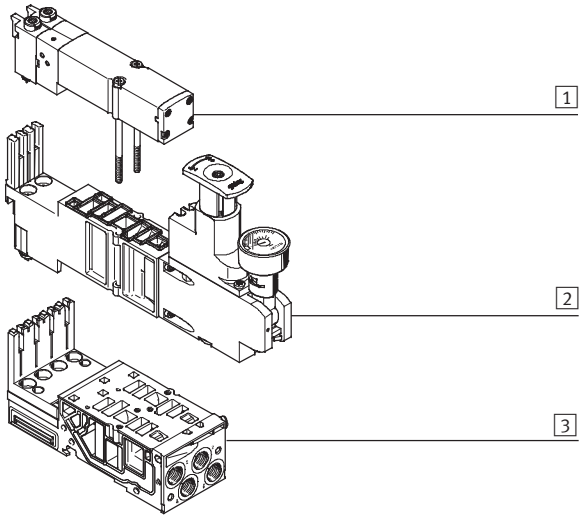
Vertical stacking

Vertical stacking components, MPA1



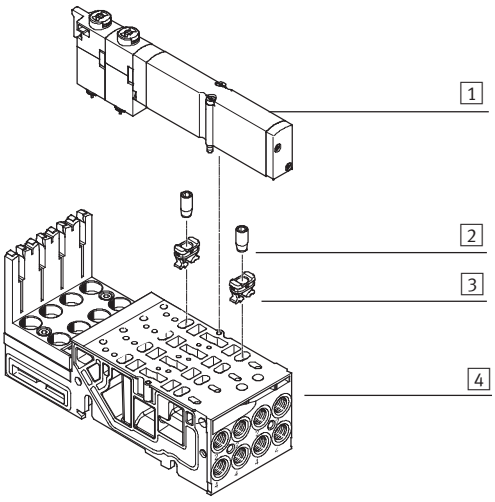
1 Valve VMPA1
2 Valve VMPA1, mounting screws replaced by long version (included in the scope of delivery of the regulator plate)
3 Vertical pressure shut-off plate VMPA1-HS
4 Regulator plate VMPA1
5 Manifold sub-base

Vertical stacking components, MPA2



1 Valve VMPA2
2 Regulator plate VMPA2
3 Manifold sub-base

Fixed restrictor for manifold sub-bases MPA1



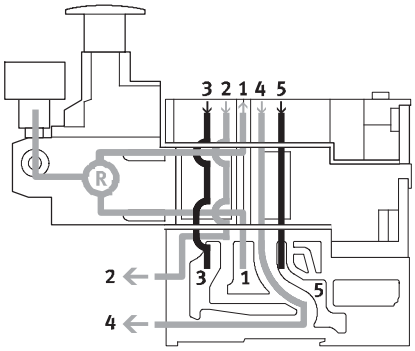
1 Valve VMPA1
2 Fixed restrictor
3 Retainer
4 Manifold sub-base

The fixed restrictor can be used to permanently set the flow rate in ducts 3 and 5 when exhausting air. To be able to screw the restrictor into the sub-base, the retainer is first pressed as far as it will go into the exhaust openings on the sub-base.

The fixed restrictor can then be screwed in until it is flush with the top of the retainer. The restrictor screw cuts a thread into the retainer as it is screwed in. As the restrictor is being screwed in, two hooks on the underside of the retainer also deform to
additionally anchor the retainer in the sub-base.

Vertical stacking

Mode of operation of the pressure regulator plate (P regulator) for port 1; code: PA, PF



This pressure regulator regulates the pressure upstream of the valve in duct 1. Ducts 2 and 4 thus have the same regulated pressure.

During venting, the exhaust flow in the valve is from duct 2 to duct 3 and from duct 4 to duct 5.

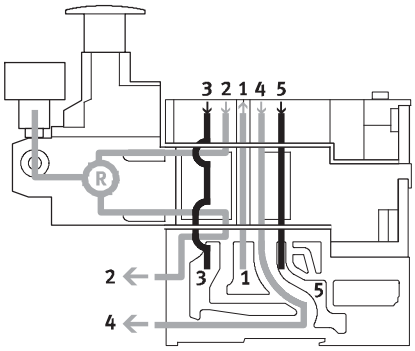
Advantages

- The pressure regulator is not affected by venting, since the pressure is regulated upstream of the valve.
- The pressure regulator can always be adjusted, since the pressure from the valve terminal is always present.

Application examples

- An equal working pressure is required at working ports 2 and 4.
- A lower working pressure (e.g. 3 bar) than the operating pressure present at the valve terminal (e.g. 8 bar) is required.

Mode of operation of the pressure regulator plate (B regulator) for port 2; code: PC, PH



This pressure regulator regulates the pressure in duct 2 after the pressure medium flows through the valve. During venting, the exhaust flow in the valve is from duct 2 to duct 3 via the pressure regulator.

Restrictions

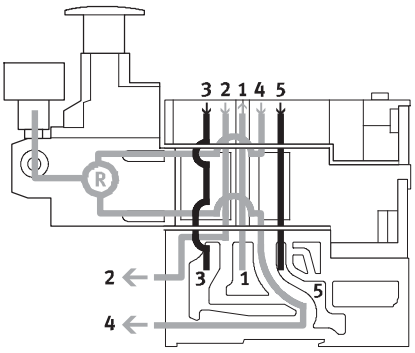
The pressure regulator can only be adjusted in switched state (e.g. the valve is switched to 2 and exhaust flow occurs from 4 to 5).

Application example

The pressure regulator makes it possible to reduce the pressure at port 2 of an individual valve, in contrast to the operating pressure of the valve terminal.

Vertical stacking

Mode of operation of the pressure regulator plate (A regulator) for port 4; code: PB, PK



This pressure regulator regulates the pressure in duct 4 after the pressure medium flows through the valve. During venting, the exhaust flow in the valve is from duct 4 to duct 5 via the pressure regulator.

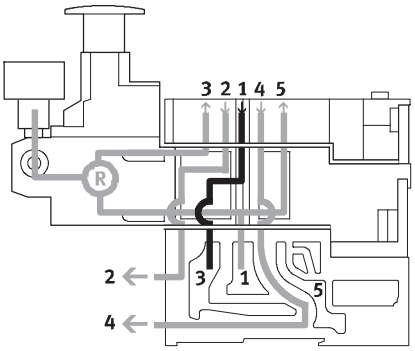
Restrictions

The pressure regulator can only be adjusted in switched state (e.g. the valve is switched to 4 and exhaust flow occurs from 2 to 3).

Application example

If different working pressures are required at ports 4 and 2. The pressure present at port 2 is from duct 1.

Mode of operation of the pressure regulator plate (B regulator, reversible) for port 2, reversible; code: PL, PN



The reversible B regulator splits the supply air in duct 1 and regulates the pressure upstream of the valve in duct 3 (the unregulated pressure from duct 1 is in duct 5). The regulated air is then supplied to duct 2. The valve is thus operated in reversible mode.

During venting, the exhaust flow in the valve is from duct 2 to duct 1 and it is reversed into the manifold block via the intermediate plate to duct 3.

Application examples

- When instead of the operating pressure of the valve terminal, a different pressure is required in duct 2.
- When fast exhaust venting is required.
- When the pressure regulator must always be adjustable.

Note

Reversible pressure regulator plates may only be combined with valves that can be operated in reversible mode.

Advantages

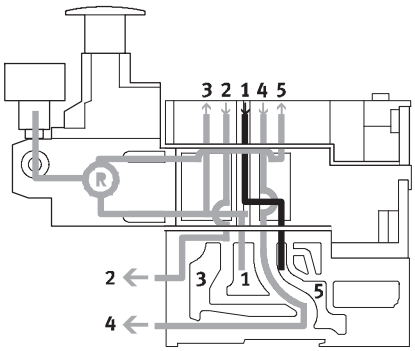
- Fast cycle times.
- 50% higher exhaust flow rate, as air is not exhausted via the pressure regulator. The load on the pressure regulator is also reduced.
- No quick exhaust valves are required.
- Operating pressure is always present at the pressure regulator, as the pressure is regulated upstream of the valve, i.e. the regulator can always be adjusted.

Restrictions

- 2x 3/2-way valves (code N, K, H) are not used, as pressure is present at ports 3 and 5.

Vertical stacking

Mode of operation of the pressure regulator plate (A regulator, reversible) for port 4, reversible; code: PK, PM



The reversible A regulator splits the working air in duct 1 and supplies the pressure upstream of the valve into duct 5 (the unregulated pressure from duct 1 is in duct 3). The regulated air is then supplied to duct 4. The valve is thus operated in reversible mode.

During venting, the exhaust flow in the valve is from duct 4 to duct 1 and it is reversed into the manifold block via the intermediate plate to duct 5.

Application examples

- When instead of the operating pressure of the valve terminal, a different pressure is required in duct 4.
- When fast exhaust venting is required.
- When the pressure regulator must always be adjustable.

Note

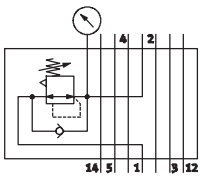
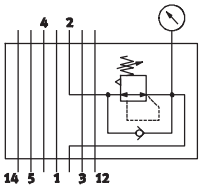
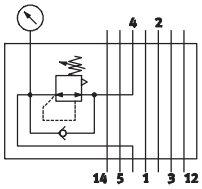
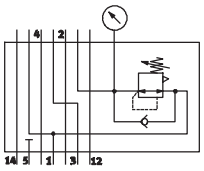
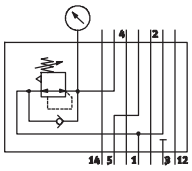
Reversible pressure regulator plates may only be combined with valves that can be operated in reversible mode.

Advantages

- Fast cycle times.
- 50% higher exhaust flow rate, as air is not exhausted via the pressure regulator. The load on the pressure regulator is also reduced.
- No quick exhaust valves are required.
- Operating pressure is always present at the pressure regulator, as the pressure is regulated upstream of the valve, i.e. the regulator can always be adjusted.

Restrictions

- 2x 3/2-way valves (code N, K, H) are not used, as pressure is present at ports 3 and 5.

Vertical stacking – Pressure regulator plate						
Code		Type	Width	Supply pressure		Description
			[mm]	6 bar	10 bar	
Pressure regulator plate for port 1 (P regulator)						
PA		VMPA1-B8-R1-M5-10	10	–	■	Regulates the operating pressure in duct 1 upstream of the directional control valve
		VMPA1-B8-R1C2-C-10	10			
		VMPA2-B8-R1C2-C-10	20			
PF		VMPA1-B8-R1-M5-06	10	■	–	
		VMPA1-B8-R1C2-C-06	10			
		VMPA2-B8-R1C2-C-06	20			
Pressure regulator plate for port 2 (B regulator)						
PC		VMPA1-B8-R2-M5-10	10	–	■	Regulates the operating pressure in duct 2 downstream of the directional control valve
		VMPA1-B8-R2C2-C-10	10			
		VMPA2-B8-R2C2-C-10	20			
PH		VMPA1-B8-R2-M5-06	10	■	–	
		VMPA1-B8-R2C2-C-06	10			
		VMPA2-B8-R2C2-C-06	20			
Pressure regulator plate for port 4 (A regulator)						
PB		VMPA1-B8-R3-M5-10	10	–	■	Regulates the operating pressure in duct 4 downstream of the directional control valve
		VMPA1-B8-R3C2-C-10	10			
		VMPA2-B8-R3C2-C-10	20			
PG		VMPA1-B8-R3-M5-06	10	■	–	
		VMPA1-B8-R3C2-C-06	10			
		VMPA2-B8-R3C2-C-06	20			
Pressure regulator plate for port 2, reversible (B regulator)						
PL		VMPA2-B8-R6C2-C-10	20	–	■	Reversible pressure regulator to port 2
PN		VMPA2-B8-R6C2-C-06	20	■	–	
Pressure regulator plate for port 4, reversible (A regulator)						
PK		VMPA2-B8-R7C2-C-10	20	–	■	Reversible pressure regulator to port 4
PM		VMPA2-B8-R7C2-C-06	20	■	–	

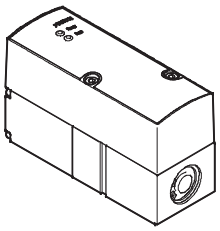
Proportional pressure regulator

The purpose of the proportional pressure regulator VPPM-6TA-... is to regulate a pressure proportionally to a specified setpoint value. To this end, an integrated pressure sensor records the pressure at the working line and compares this value against the setpoint value. If there is a deviation between the nominal and actual values, the valve regulates the output pressure until it reaches the setpoint value. The proportional pressure regulator has an additional supply connection to achieve the constant pressure supply required for high control quality.
The proportional pressure regulator can be configured via the PLC or on-site via the handheld device (CPX-MMI) from Festo.

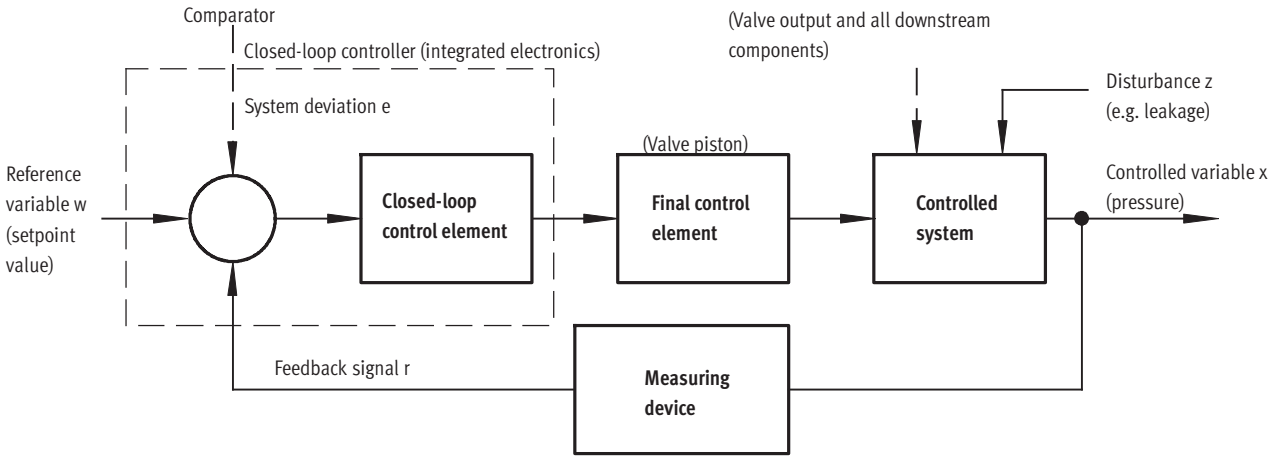
Note

Output pressure is maintained unregulated if the power supply cable is interrupted.

Proportional pressure regulator

Graphical symbol	Code	Type	Full-scale linearity error [%]	Supply pressure 1 [bar]	Pressure regulation range [bar]
	QA	VPPM-6TA-L-1-F-0L2H	2	0 ... 4	0,02 ... 2
	QB	VPPM-6TA-L-1-F-0L6H	2	0 ... 8	0,06 ... 6
	QC	VPPM-6TA-L-1-F-0L10H	2	0 ... 11	0,1 ... 10
	QD	VPPM-6TA-L-1-F-0L2H-S1	1	0 ... 4	0,02 ... 2
	QE	VPPM-6TA-L-1-F-0L6H-S1	1	0 ... 8	0,06 ... 6
	QF	VPPM-6TA-L-1-F-0L10H-S1	1	0 ... 11	0,1 ... 10
	QG	VPPM-8TA-L-1-F-0L2H-C1	2	0 ... 4	0,02 ... 2
	QH	VPPM-8TA-L-1-F-0L6H-C1	2	0 ... 8	0,06 ... 6
	QK	VPPM-8TA-L-1-F-0L10H-C1	2	0 ... 11	0,1 ... 10
	QL	VPPM-8TA-L-1-F-0L2H-S1C1	1	0 ... 4	0,02 ... 2
	QM	VPPM-8TA-L-1-F-0L6H-S1C1	1	0 ... 8	0,06 ... 6
	QN	VPPM-8TA-L-1-F-0L10H-S1C1	1	0 ... 11	0,1 ... 10

Layout of a control circuit



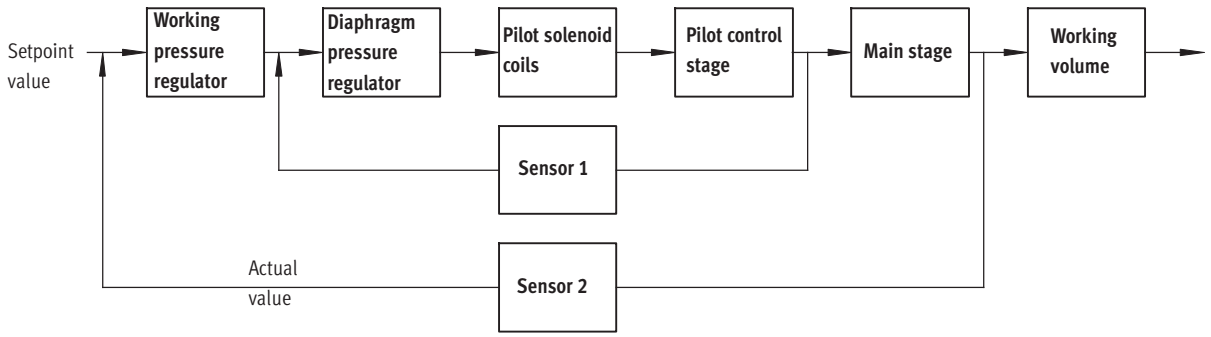
Layout

The figure shows a closed-loop control circuit. The reference variable w initially acts on a comparator. The measuring device sends the value of the controlled variable x (actual value, e.g. 3 bar) to the comparator as a feedback signal r. The closed-loop control element detects the system deviation e and actuates the final control element. The output of the final control element acts on the controlled system. The closed-loop control element thus attempts to compensate for the difference between the reference variable w and the controlled variable x by using the final control element.

Method of operation

This process runs continuously so changes in the reference variable are always detected. However, a system deviation will also appear if the reference variable is constant but the controlled variable changes. This happens when the flow through the valve changes in response to a switching action, a cylinder movement or a change in load. The disturbance variable z will also cause a system deviation. An example of this is when the pressure drops in the air supply. The disturbance variable z acts on the controlled variable x unintentionally. In all cases, the regulator attempts to readjust the controlled variable x to the reference variable w.

Multi-sensor control (cascade control) of the VPPM



Cascade control

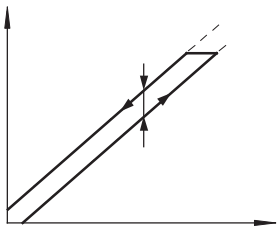
Unlike conventional direct-acting regulators, with multi-sensor control several control circuits are nested inside each other. The overall controlled system is divided into smaller sub-controlled circuits that are easier to control for the specific task.

Control precision

Multi-sensor control significantly improves control precision and dynamic response in comparison with single-acting regulators.

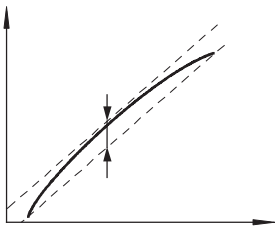
Terms related to the proportional-pressure regulator

Hysteresis



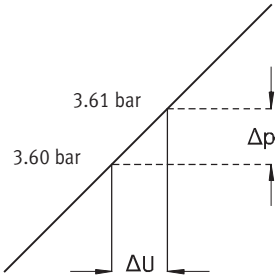
There is always a linear relationship within a certain tolerance between the setpoint value entered and the pressure output. Nevertheless it makes a difference whether the setpoint value is entered as rising or falling. The difference between the maximum deviations is referred to as hysteresis.

Linearity error



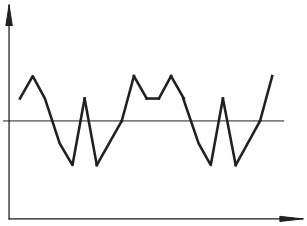
A perfectly linear progression of the control characteristic of the output pressure is theoretical. The maximum percentage deviation from this theoretical control characteristic is referred to as the linearity error. The percentage value refers to the maximum output pressure (full scale).

Response sensitivity



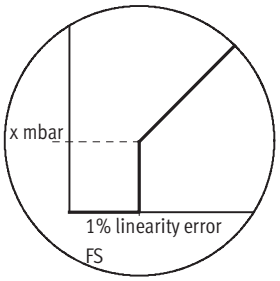
The response sensitivity of the device determines how sensitively one can change, i.e. adjust, a pressure.
The smallest setpoint value difference that results in a change in the output pressure is referred to as the response sensitivity.
In this case, 0.01 bar.

Repetition accuracy (reproducibility)



The repetition accuracy is the margin within which the fluid output variables are scattered when the same electrical input signal coming from the same direction is repeatedly adjusted. The repetition accuracy is expressed as a percentage of the maximum fluid output signal.

Zero point suppression



In practice there exists the possibility of residual voltage or residual current at the setpoint input of the VPPM via the setpoint generator.
Zero point suppression is used so that the valve is reliably vented at a setpoint value of zero.

Blanking plate

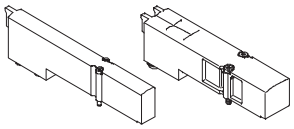


Plate without valve function for reserving valve positions on a valve terminal.

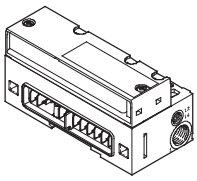
Valves and blanking plates are attached to the manifold block using two screws.

Valve function

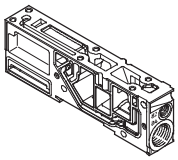
Code	Circuit symbol	Width [mm]	Description
L	–	10 20	For valve terminal only: Blanking plate for vacant valve position

Compressed air supply and venting

Pneumatic interface



Supply plate



The valve terminal MPA can be supplied with air at one or more points. This ensures that the valve terminal will always have a sufficient supply of air and that this air will be vented, even with large-scale expansions.

The main supply to the valve terminal is located on the pneumatic interface, which links the electrical and the pneumatic parts. Additional provision is made for a number of supply plates. Venting is either via integrated flat plate silencers or common lines for ducted exhaust.

These vents are located on the pneumatic interface as well as on the supply plates.
In the case of ducted exhaust, at least one additional supply plate is required that then contains the exhaust port for the pilot air supply (port 82/84).

Pilot air supply

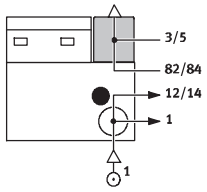
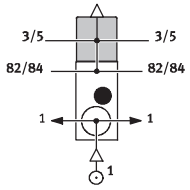
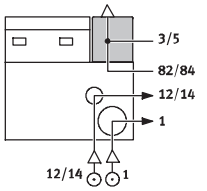
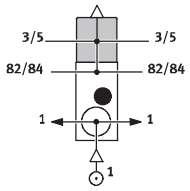
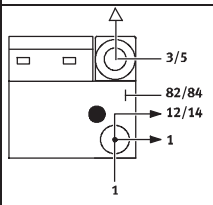
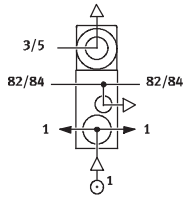
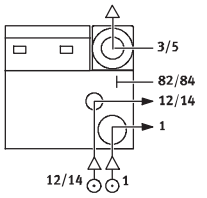
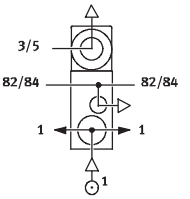
The port for the main pneumatic supply is located on the pneumatic interface.
The ports differ for the following types of pilot air supply:
- Internal
- External

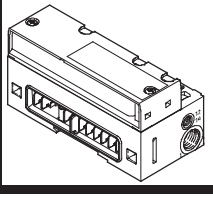
Internal pilot air supply
Internal pilot air supply can be selected if the required working pressure is between 3 and 8 bar.
The pilot air supply is then branched from the compressed air supply 1 in the pneumatic interface using an internal connection. Port 12/14 is sealed with a blanking plug.

External pilot air supply
If the supply pressure is less than 3 bar or greater than 8 bar, you must operate your MPA valve terminal with external pilot air supply.
In this case the pilot air is additionally supplied via port 12/14 on the pneumatic interface.

Note

If a gradual pressure build-up in the system using a soft-start valve is chosen, an external pilot air supply should be connected so that the control pressure applied during switch-on is already very high.

Compressed air supply and pilot air supply			
Code	Graphical symbol Type of compressed air supply and pilot air supply		Notes
	Pneumatic interface	Supply plate	
S			Internal pilot air supply, flat plate silencer • Pilot air supply is branched internally from port 1 in the pneumatic interface • Exhaust port 3/5 and pilot exhaust port 82/84 via flat plate silencer • For operating pressure in the range 3 ... 8 bar
T			External pilot air supply, flat plate silencer • Pilot air supply between 3 and 8 bar is connected to port 12/14 • Exhaust port 3/5 and pilot exhaust port 82/84 via flat plate silencer • For operating pressure in the range –0.9 ... 10 bar (suitable for vacuum)
V			Internal pilot air supply, ducted exhaust air • Pilot air supply is branched internally from port 1 in the pneumatic interface • Exhaust port 3/5: connection to pneumatic interface and supply plate • Pilot exhaust port 82/84: connection to supply plate only • For operating pressure in the range 3 ... 8 bar
X			External pilot air supply, ducted exhaust air • Pilot air supply (3 ... 8 bar) is connected at port 12/14 • Exhaust port 3/5: connection to pneumatic interface and supply plate • Pilot exhaust port 82/84: connection to supply plate only • For operating pressure in the range –0.9 ... 10 bar (suitable for vacuum)

Pneumatic interface			
Code	Pneumatic interface design variants		Notes
	Graphical symbol	Type	
M		VMPA-...-EPL-...	• Used together with compressed air supply S, T, V, X • The pilot exhaust air must be vented at least at one supply plate when using V or X. In the case of multiple supply plates, the port 82/84 is open on the last supply plate ex-works

Supply plate

Additional supply plates can be used for larger terminals or to create additional pressure zones.

If several valves are to be operated simultaneously at full flow rate, it is recommended that a supply plate be positioned after every 8 valves (MPA1), or 4 valves (MPA2).

Supply plates can be configured at any point upstream or downstream of sub-bases. This applies to the following interfaces:
- MPA with CPX
- MPA with multi-pin plug connection
- MPA with AS-interface connection
- MPA with CPI connection

MPA with ducted exhaust air
At least one supply plate via which the exhaust port 82/84 is vented is required with ducted exhaust air.

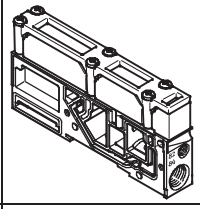
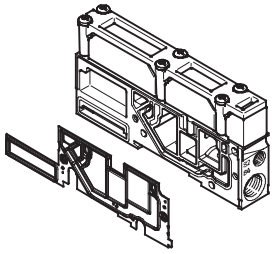
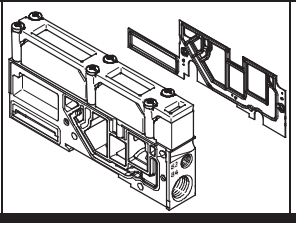
Supply plates contain the following ports:
- Compressed air supply (1)
- Venting of the pilot air supply (82/84) and pressure compensation
- Exhaust air (3/5)

Depending on your order, the exhaust ducts are either ducted or vented via the flat plate silencer.

The supply plate is configured using the code letter U if no directly adjoining separating seal is required.

If a separating seal (S, T or R) is selected to the direct right or left of the supply plate, then the code letter V or W identifies the position of the left-hand or right-hand separating seal. The code for the separating seal (S, T or R) is placed in front of the code for the supply plate (V or W).

Supply plate

Code[1)]	Graphical symbol	Type	Notes
U		VMPA1-...-SP...	Supply plate without separating seal (no R, S or T selected)
V		VMPA1-...-SP...	Supply plate with separating seal on left, if R, S or T selected
W		VMPA1-...-SP...	Supply plate with separating seal on right, if R, S or T selected

1) The supply plate is equipped with silencer or exhaust plate depending on the code for the air supply S, T, V, X.

Electrical supply plate

Additional electrical supply plates can be used for larger terminals.
This enables up to 64 valve positions/128 solenoid coils to be supplied.

MPA with CPX
Electrical supply plates can be configured at any point upstream or downstream of sub-bases.
An electrical supply plate is required after 8 valve sub-bases.

MPA with CPI connection
Electrical supply plates can be configured at any point upstream or downstream of manifold blocks.
An electrical supply plate is required after 8 valve sub-bases.

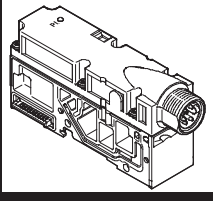
Note

Max. 24 of 32 MPA1 coils or 12 of 16 MPA2 coils can be switched on at the same time in the case of an MPA with CPI connection.

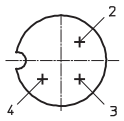
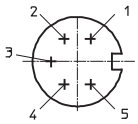
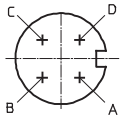
Note

Please note that only electrical modules with isolated electrical circuits are permissible to the right of the electrical supply plate.
The electrical supply plate must not be installed directly to the left of a pneumatic supply plate (type VMPA1-FB-SP...).

Electrical supply plate

Code	Graphical symbol	Type	Notes
L		VMPA-FB-SP-V-SP	Electrical supply plate with M18 plug connection, 3-pin
		VMPA-FB-SP-7/8-V-5POL	Electrical supply plate with 7/8" plug connection, 5-pin
		VMPA-FB-SP-7/8-V-4POL	Electrical supply plate with 7/8" plug connection, 4-pin

Pin allocation for power supply

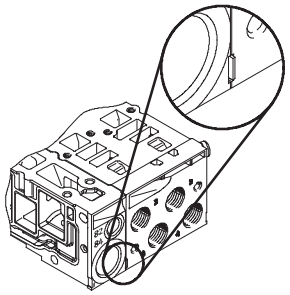
	Pin	Allocation
Pin allocation for M18		
	2	24 V DC valves
	3	0 V DC
	4	FE
Pin allocation for 7/8", 5-pin		
	1	0 V DC valves
	2	n.c.
	3	FE (leading)
	4	n.c.
	5	24 V DC valves
Pin allocation for 7/8", 4-pin		
	A	n.c.
	B	24 V DC valves
	C	FE
	D	0 V DC valves (leading)

Creation of pressure zones and separation of exhaust air

If different work pressures are required, MPA offers various possibilities for building up pressure zones. Depending on the electrical interface up to 16 pressure zones are possible.
A pressure zone is created by isolating the internal supply ducts between the manifold blocks using an appropriate separating seal or using a separator that is permanently integrated in the manifold block (code I or code III).

Compressed air is supplied and vented via a supply plate.
The position of the supply plates and separating seals can be freely selected with the valve terminal MPA.

Separating seals are integrated ex-works as per your order.
Separating seals can be distinguished through their coding, even when the valve terminal is assembled.

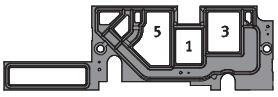
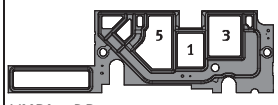
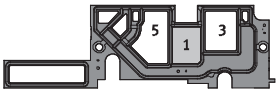
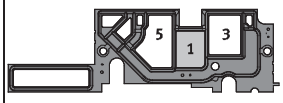
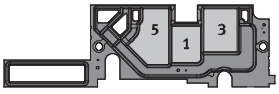
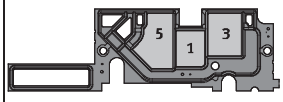
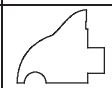
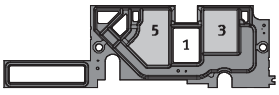
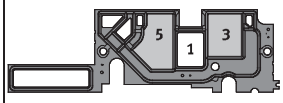


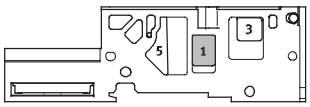
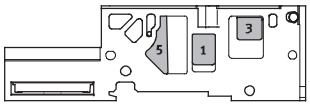
Note

The following must be taken into consideration for subsequent expansion or conversions:

Different separating seals are required for operating with ducted exhaust air and operation with flat plate silencers.

Creating pressure zones

Code	Separating seal for operating with flat plate silencer		Separating seal for operating with ducted exhaust air		Notes
	Pictorial examples	Coding	Pictorial examples	Coding	
–	 VMPA...-DPU		 VMPA...-DP		No duct separation
T	 VMPA...-DPU-P		 VMPA...-DP-P		Duct 1 separate
S	 VMPA...-DPU-PRS		 VMPA...-DP-PRS		Duct 1 and 3/5 separate
R	 VMPA...-DPU-RS		 VMPA...-DP-RS		Duct 3/5 separate

Creating pressure zones			
Code	Manifold block with duct separation for operating with flat plate silencer or with ducted exhaust air		Notes
	Pictorial examples	Coding	
I		–	Duct 1 separate
III		–	Duct 1 and 3/5 separate

Note

The duct separation cannot be subsequently removed and is integrated in the centre of the manifold block:

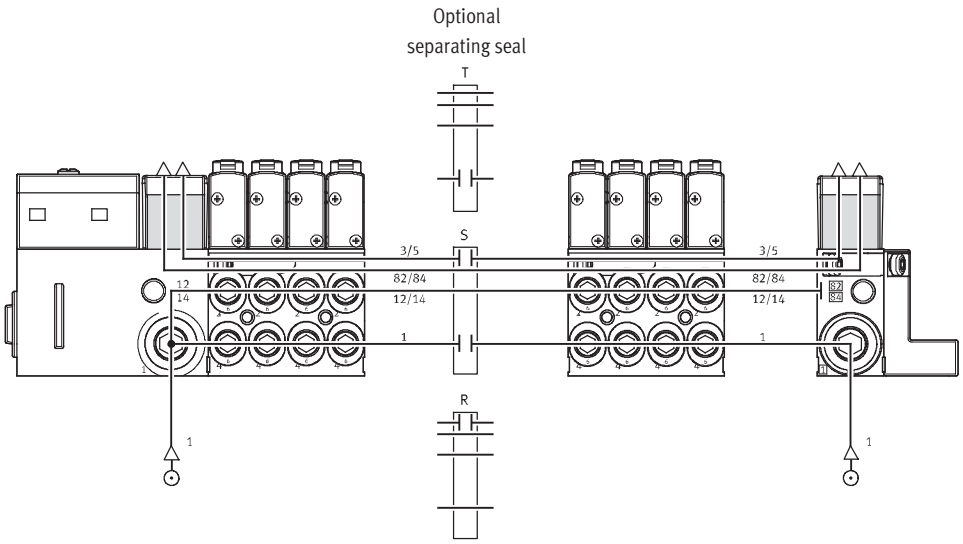
- With width 10 mm between valves 2 and 3
- With width 20 mm between valves 1 and 2

Examples: Compressed air supply and pilot air supply

Internal pilot air supply, flat plate silencer

Pneumatic air supply to the valve terminal: code S

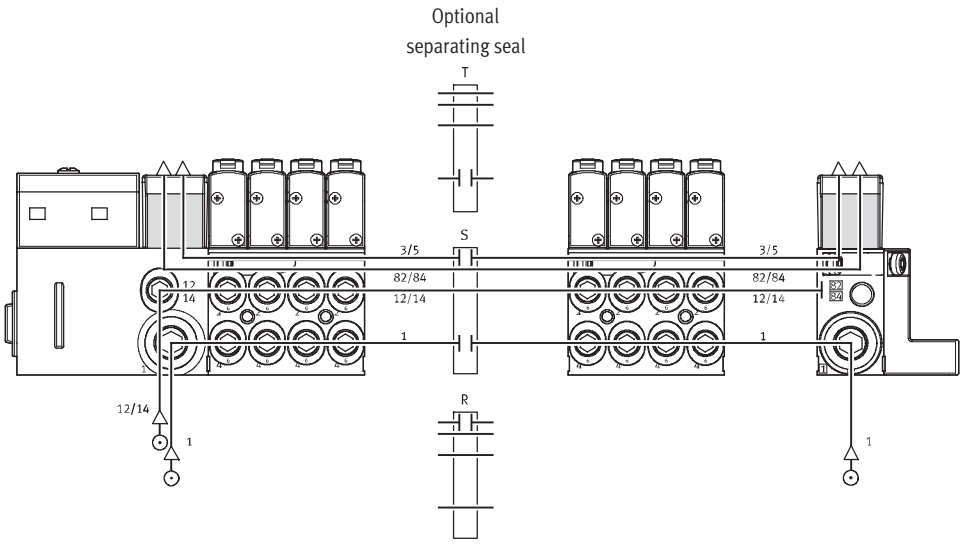
The diagram opposite shows an example of the configuration and connection of the air supply with internal pilot air supply. Port 12/14 on the pneumatic interface or the electrical interface (multi-pin plug) as appropriate is tightly sealed. Ports 3/5 and 82/84 are vented via the flat plate silencers. Port 82/84 is tightly sealed. Separating seals can be used optionally to create pressure zones.



External pilot air supply, flat plate silencer

Pneumatic air supply to the valve terminal: code T

The diagram opposite shows an example of the configuration and connection of the compressed air supply with external pilot air supply. Port 12/14 on the pneumatic interface or the electrical interface (multi-pin plug) as appropriate is equipped with a threaded connector for this purpose. Ports 3/5 and 82/84 are vented via the flat plate silencers. Port 82/84 is tightly sealed. Separating seals can be used optionally to create pressure zones.

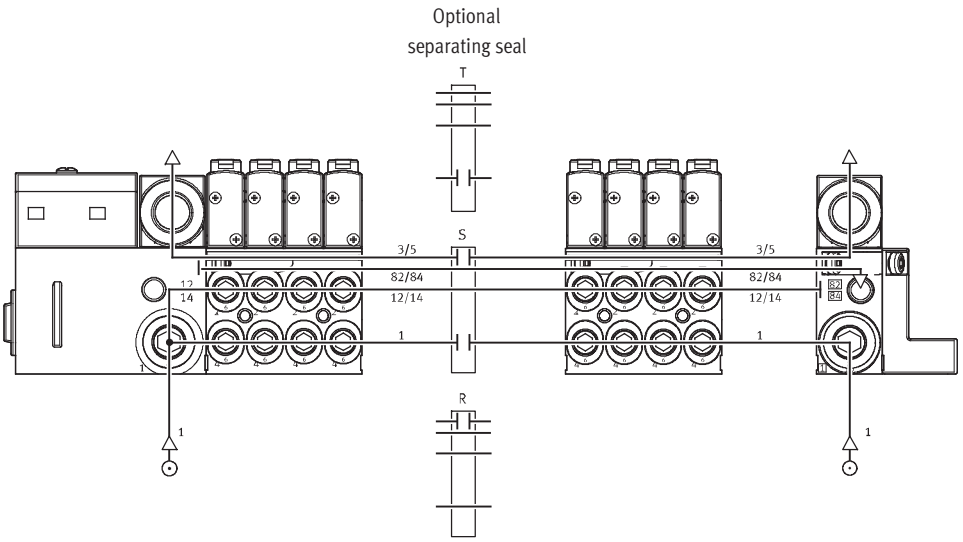


Examples: Compressed air supply and pilot air supply

Internal pilot air supply, ducted exhaust air

Pneumatic air supply to the valve terminal: code V

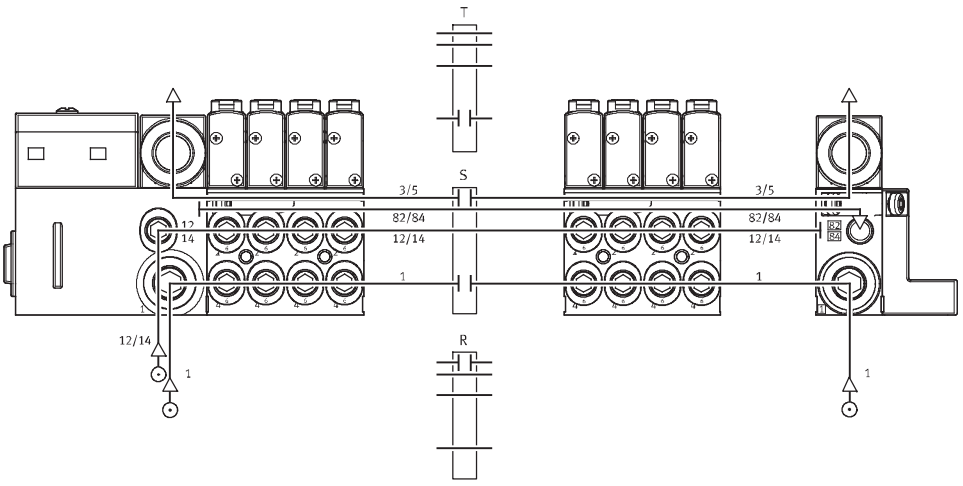
The diagram opposite shows an example of the configuration and connection of the compressed air supply with internal pilot air supply. Port 12/14 on the pneumatic interface or the electrical interface (multi-pin plug) as appropriate is tightly sealed. Exhaust ports 3/5 and 82/84 are vented via the appropriate connections. Separating seals can be used optionally to create pressure zones.



External pilot air supply, ducted exhaust air

Pneumatic supply to the valve terminal: code X

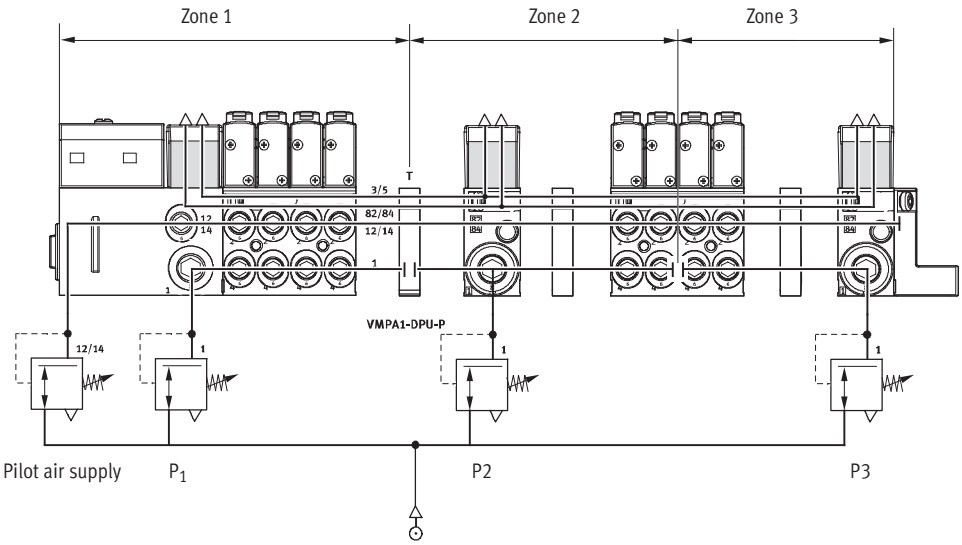
The diagram opposite shows an example of the configuration and connection of the compressed air supply with external pilot air supply. Port 12/14 on the pneumatic interface or the electrical interface (multi-pin plug) as appropriate is equipped with a threaded connector for this purpose. Exhaust ports 3/5 and 82/84 are vented via the appropriate connections. Separating seals can be used optionally to create pressure zones.



Examples: Creating pressure zones

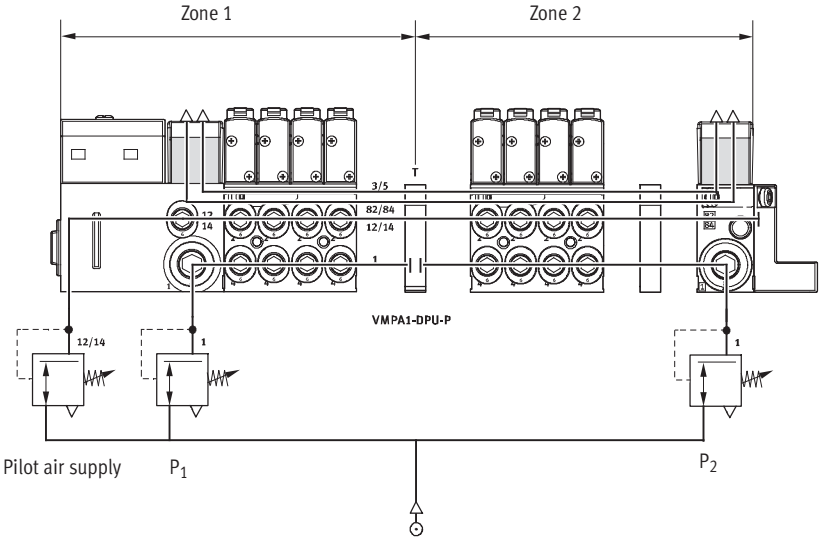
MPA with CPX terminal connection

The diagram shows an example of the configuration and connection of three pressure zones using separating seals – with external pilot air supply.



MPA with multi-pin plug connection

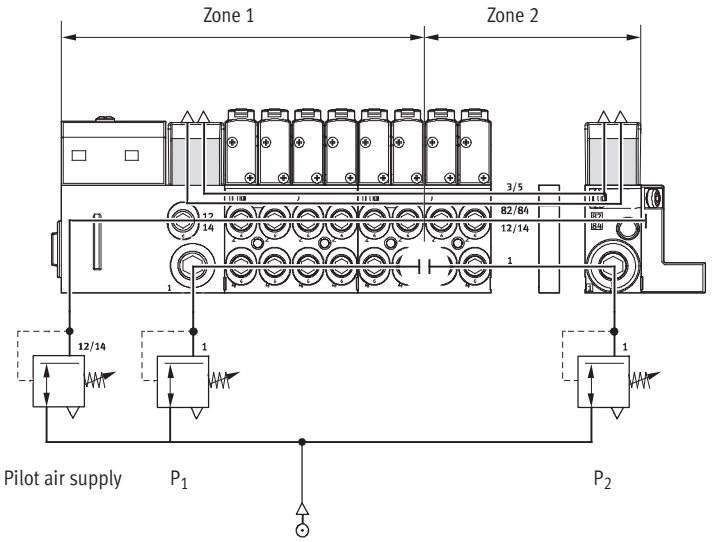
The diagram shows an example of the configuration and connection of the pressure zones – with external pilot air supply.



Examples: Creating pressure zones

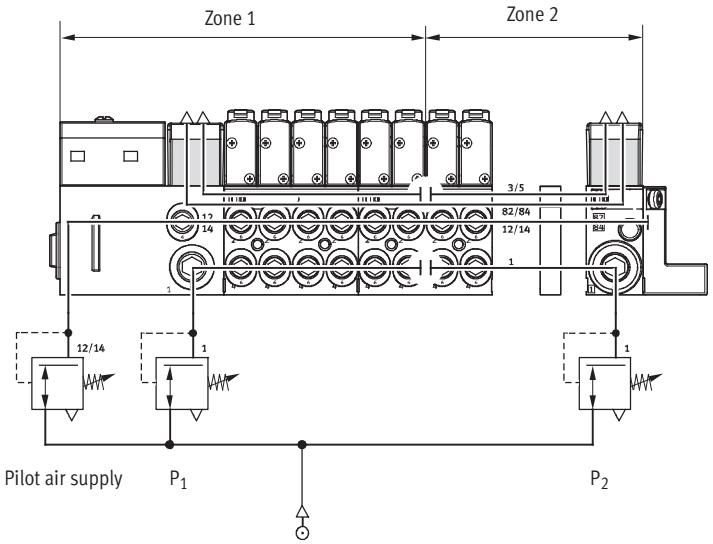
Manifold block with pressure zone separation in duct 1

Another way of creating pressure zones is to use manifold blocks with pressure zone separation. The diagram opposite shows the version with pressure zone separation in duct 1.

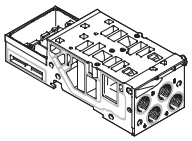


Manifold block with pressure zone separation in duct 1 and duct 3/5

The diagram opposite shows the version with pressure zone separation in duct 1 and duct 3/5.



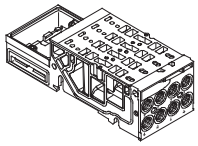
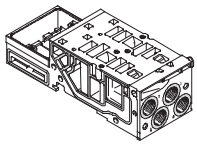
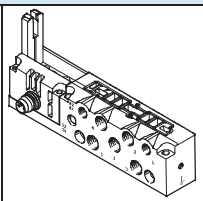
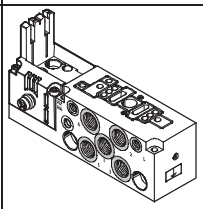
Manifold block



MPA is based on a modular system consisting of manifold blocks and valves. The manifold blocks are screwed together and thus form the support system for the valves. They contain the connection ducts for supplying compressed air to and venting from the valve terminal as well as the working lines for the pneumatic drives for each valve. Each manifold block is connected to the next using three screws.

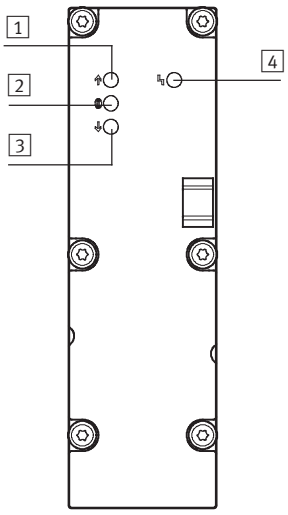
Individual terminal sections can be isolated and further manifold blocks inserted by loosening these screws. This ensures that the valve terminal can be rapidly and reliably extended.

Manifold block versions

Code	Graphical symbol	Type	Width [mm]	Number of valve positions (solenoid coils)	Notes
Manifold block for multi-pin plug/fieldbus connection					
A, C[1]		VMPA1-FB-AP-4-1	10	4 (8/4[1])	Working lines (2, 4) on the manifold block • Connection sizes MPA1: M7, QS4, QS6 • Code I: Separation in duct 1 in the manifold block • Code III: Separation in duct 1 and duct 3/5 in the manifold block
AI, CI[1]		VMPA1-FB-AP-4-1-T1			
AIII, CIII[1]		VMPA1-FB-AP-4-1-S1			
B, D[1]		VMPA2-FB-AP-2-1	20	2 (4/2[1])	Working lines (2, 4) on the manifold block • Connection sizes MPA2: G⅛, QS6, QS8 • Code I: Separation in duct 1 in the manifold block • Code III: Separation in duct 1 and duct 3/5 in the manifold block
BI, DI[1]		VMPA2-FB-AP-2-1-TO			
BIII, DIII[1]		VMPA2-FB-AP-2-1-SO			
Individual sub-base					
–		**Without ATEX certification:** VMPA1-1-IC-AP-1[2] VMPA1-1-IC-AP-S-1[3] **With ATEX certification[4]:** VMPA1-1-IC-AP-1-EX1E[2] VMPA1-1-IC-AP-S-1-EX1E[3]	10	1 (2)	• With working lines MPA1: M7, QS4, QS6 • With ports for supply air (1, 12/14) and exhaust air (3, 5, 82/84) • For internal or external pilot air supply
–		**Without ATEX certification:** VMPA2-IC-AP-1[2] VMPA2-IC-AP-S-1[3] **With ATEX certification[4]:** VMPA2-IC-AP-1-EX1E[2] VMPA2-IC-AP-S-1-EX1E[3]	20	1 (2)	• With working lines MPA2: G⅛, QS6, QS8 • With ports for supply air (1, 12/14) and exhaust air (3, 5, 82/84) • For internal or external pilot air supply

1) Only possible with multi-pin plug connection
2) Internal pilot air supply
3) External pilot air supply
4) For special ATEX applications, please talk to your technical consultant

Pressure sensor

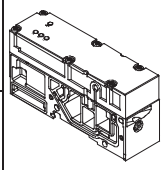


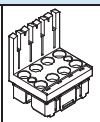
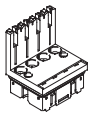
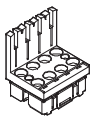
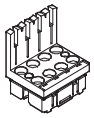
1 Red LED: Pressure exceeded
2 Green LED: Pressure adhered to
3 Red LED: Pressure fallen below
4 Red LED: Common error display

The pressure sensor indicates whether the applied pressure exceeds, adheres to or falls below the setpoint value using three LEDs. An additional LED indicates common errors (limit exceeded or fallen below).
The limits for pressure monitoring are set by means of parameter settings. You can parameterise the pressure sensor plate via the PLC or the handheld device (CPXMMI) from Festo.

Alternatively the pressure in the exhaust duct (3/5) and the process pressure (external) can be measured. Pressure measurement in the exhaust duct is used for monitoring the operating pressure during reversible operation (supply to (3/5)).

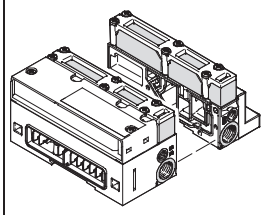
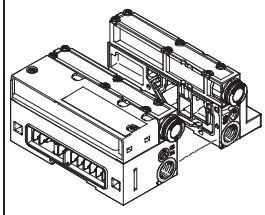
Pressure sensor versions

Code	Graphical symbol	Type	Application
PE		VMPA-FB-PS-1	Monitoring the operating pressure in duct 1
PF		VMPA-FB-PS-3/5	Monitoring the pressure in exhaust ducts 3 and 5 (monitoring the venting performance or monitoring pressure in the case of reversible valve terminals)
PG		VMPA-FB-PS-P1	Monitoring an external process pressure

Electrical interface versions					
Code	Graphical symbol	Type	Width [mm]	Number of valve positions (solenoid coils)	Notes
Electronics module for multi-pin plug (MPM)					
A, B, C, D		VMPA1-MPM-EMM-8 VMPA1-MPM-EMM-4	10	4 (8) 4 (4)	Each solenoid coil must be assigned to a specific pin of the multi-pin plug in order for the valve to be actuated. Regardless of the blanking plates or valves used, valve positions occupy • 1 address for actuation of 1 coil • 2 addresses for actuation of 2 coils
		VMPA2-MPM-EMM-4 VMPA2-MPM-EMM-2	20	2 (4) 2 (2)	
Electronics module for fieldbus with standard diagnostics					
A, B, H		VMPA...-FB-EMS-... VMPA...-FB-EMG-...	10	4 (8)	The electronics module contains the serial communication system and facilitates: • Transmission of switching information • Actuation of up to 8 solenoid coils • Position-based diagnostics • Separate voltage supply for valves • Transmission of status, parameter and diagnostic data There are different versions: • Without isolated electrical circuit (VMPA...-FB-EMS-...) • With isolated electrical circuit (VMPA...-FB-EMG-...) Diagnostic function: • Error: Load voltage of the valves
		VMPA...-FB-EMS-... VMPA...-FB-EMG-...	20	2 (4)	
Electronics module for fieldbus with extended diagnostic function					
A, B, H		VMPA...-FB-EMS-...-D2 VMPA...-FB-EMG-...-D2	10	4 (8)	The electronics module with extended diagnostic function contains the same functions as the electronics module with standard diagnostics. The diagnostic function, however, has been extended: • Error: Load voltage of the valves • Error: Wire break (open load) • Error: Short circuit in load voltage of valves • Message: Condition monitoring
		VMPA...-FB-EMS-...-D2 VMPA...-FB-EMG-...-D2	20	2 (4)	

Note

- Multi-pin plug with modular linking
- Manifold blocks MPA1 and MPA2 can be combined as required
- Positive or negative switching actuation is possible (mixed operation is not permitted)
- Double solenoid valves cannot be mounted on single solenoid electronics modules
- Single solenoid valves can be mounted on double solenoid electronics modules

Ports for supply and exhaust							
Code		Port		Designation	**Code L** Large plug connector	**Code K** Small plug connector	**Code D** Thread for supply
S		Internal pilot air supply, silencer					
		1	Supply air/ vacuum supply	Push-in fitting	QS-G¼-10-I	QS-G¼-8-I	G¼
		3/5	Exhaust air	Flat plate silencer	–	–	–
		12/14	Pilot air supply	–	–	–	–
		82/84	Pilot exhaust air	Flat plate silencer	–	–	–
			Pressure compensation	Vents into the atmosphere via silencer			
T		External pilot air supply, silencer					
		1	Supply air/ vacuum supply	Push-in fitting	QS-G¼-10-I	QS-G¼-8-I	G¼
		3/5	Exhaust air	Flat plate silencer	–	–	–
		12/14	Pilot air supply	Push-in fitting	QSM-M7-6-I	QSM-M7-6-I	M7
		82/84	Pilot exhaust air	Flat plate silencer	–	–	–
			Pressure compensation	Vents into the atmosphere via silencer			
V		Internal pilot air supply, ducted exhaust air					
		1	Supply air/ vacuum supply	Push-in fitting	QS-G¼-10-I	QS-G¼-8-I	G¼
		3/5	Exhaust air	Push-in fitting	QS-10	QS-10	QS-10
		12/14	Pilot air supply	–	–	–	–
		82/84	Pilot exhaust air	Push-in fitting	QSM-M7-6-I	QSM-M7-6-I	M7
			Pressure compensation	Vents into duct 82/84			
X		External pilot air supply, ducted exhaust air					
		1	Supply air/ vacuum supply	Push-in fitting	QS-G¼-10-I	QS-G¼-8-I	G¼
		3/5	Exhaust air	Push-in fitting	QS-10	QS-10	QS-10
		12/14	Pilot air supply	Push-in fitting	QSM-M7-6-I	QSM-M7-6-I	M7
		82/84	Pilot exhaust air	Push-in fitting	QSM-M7-6-I	QSM-M7-6-I	M7
			Pressure compensation	Vents into duct 82/84			

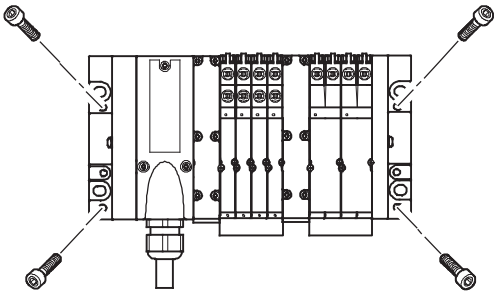
Valve terminal assembly

Sturdy terminal assembly thanks to:
- Four through-holes for wall mounting
- Additional mounting brackets
- H-rail mounting

Note

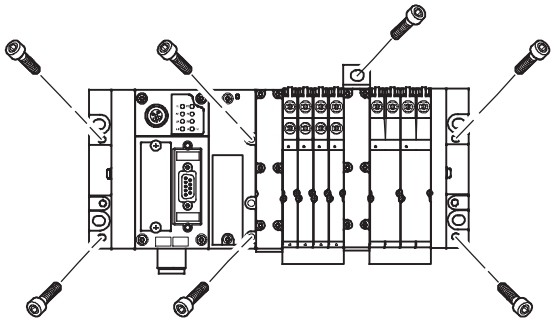
When wall-mounting MPA valve terminals with more than 4 manifold blocks, use additional mounting brackets of the type VMPA-BG-RW to prevent damage to the valve terminal. The mounting brackets can be mounted on the pneumatic supply plates.

Wall mounting – Multi-pin plug connection, AS-interface and CPI connection



The MPA valve terminal is screwed onto the mounting surface using four M4 or M6 screws. The mounting holes are on the pneumatic interface and on the right-hand end plate. There are also optional mounting brackets available.

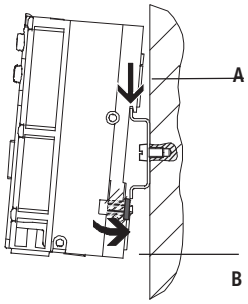
Wall mounting – Fieldbus connection



The MPA valve terminal is screwed onto the mounting surface using six M4 or M6 screws. The mounting holes are on the left-hand end plate (CPX) and on the right-hand end plate MPA.

The pneumatic interface also provides further mounting holes as well as optional mounting brackets.

H-rail mounting

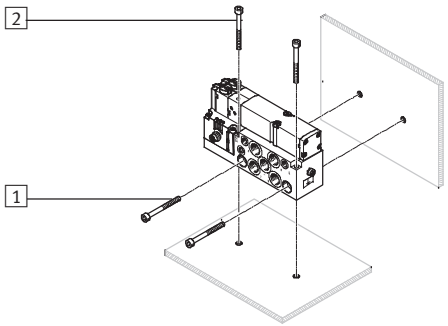


The MPA valve terminal is attached to the H-rail (see arrow A).
The terminal is then swivelled around the H-rail and secured in place with the clamping component (see arrow B).

For H-rail mounting of the valve terminal you will need the following MPA mounting kit:
- With multi-pin plug: CPA-BG-NRH
- With fieldbus: CPX-CPA-BG-NRH

This enables mounting of the valve terminal on a H-rail to EN 60715.

Individual valve assembly



1 Horizontal mounting holes
2 Vertical mounting holes

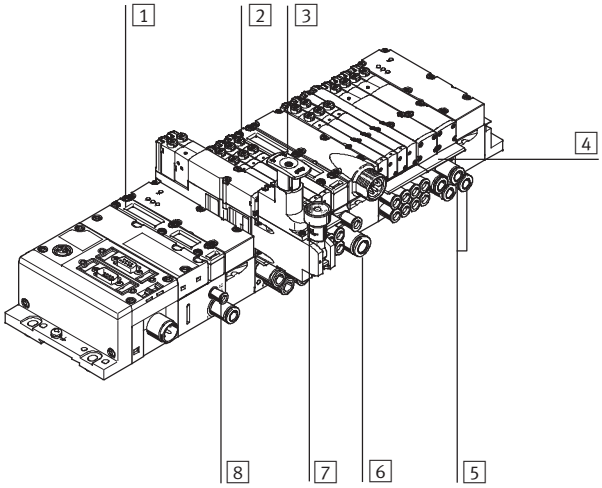
The individual sub-base is designed for wall mounting or for integration into a system or machine. It can be mounted horizontally or vertically.

Display and operation

Each solenoid coil is allocated an LED that indicates its signal status.
- Indicator 12 shows the switching status of the coil for output 2
- Indicator 14 shows the switching status of the coil for output 4

Manual override
The manual override (MO) enables the valve to be actuated when not electrically activated or energised. The valve is actuated by pushing the manual override. The set switching status can also be locked by turning the manual override (code R or as accessory).
Alternatives:
- A cover (code N or as accessory) can be fitted over the manual override to prevent it from being locked. The manual override can then only be activated by pushing it.
- A cover (code V) can be fitted over the manual override to prevent it from being accidentally activated.

Pneumatic connection and control elements

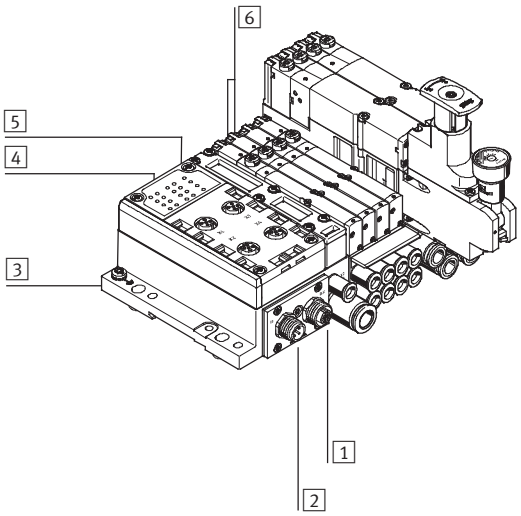


1 Flat plate silencer for exhaust port 3/5
2 Manual override (for each pilot solenoid coil, non-detenting or non-detenting/detenting)
3 Adjusting knob of optional pressure regulator plate
4 Inscription label holder for manifold block
5 Working lines 2 and 4, for each valve position
6 Supply port 1
7 Pressure gauge (optional)
8 Ports 12 and 14 for supplying the external pilot air

Note

A manually actuated valve (manual override) cannot be reset electrically. Conversely, an electrically actuated valve cannot be reset using the mechanical manual override.

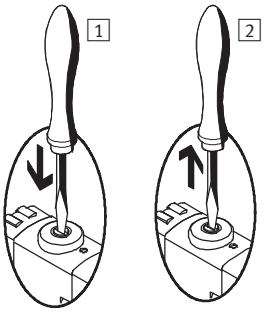
Electrical connection and display components on the AS-interface



1 M12 socket for AS-interface bus and additional supply (AS-i Out)
2 M12 plug for AS-interface bus and additional supply (AS-i In)
3 Earth terminal
4 Status LEDs for inputs
5 Status LEDs for AS-interface
6 Diagnostic LEDs for valves

Manual override (MO)

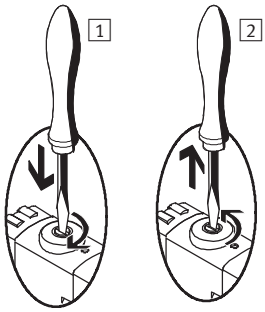
MO with automatic return (non-detenting)



1 Press in the stem of the MO with a pin or screwdriver.
Pilot valve switches and actuates the main valve.

2 Remove the pin or screwdriver.
Spring force pushes the stem of the MO back.
Pilot valve returns to its initial position and so too the single solenoid main valve (not with double solenoid valve code J).

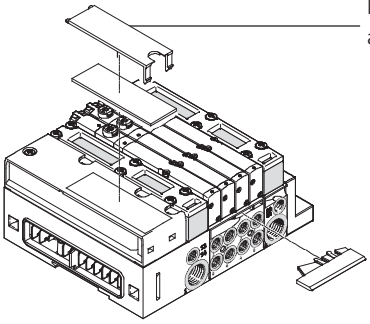
MO set via turning (detenting)



1 Press in the stem of the MO with a pin or screwdriver until the valve switches and then turn the stem clockwise by 90° until the stop is reached.
Valve remains actuated.

2 Turn the stem anti-clockwise by 90° until the stop is reached and then remove the pin or screwdriver. Spring force pushes the stem of the MO back.
Valve returns to its initial position (not with double solenoid valve code J).

Inscription system

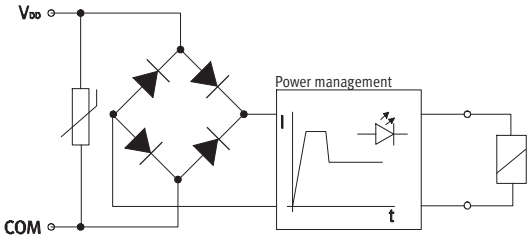


An inscription label holder VMPA1-ST-1-4 (Part No. 533 362, code T in the order code) or VMPA1-ST-2-4 (Part No. 544 384, for holding IBS-6x10 inscription labels) can be mounted on each manifold block with a width of 42 mm for labelling the valves.

Large inscription labels can be applied to the pneumatic interface as an alternative or complement to the smaller labels.
The following inscription labels can be used as spares:

- Inscription label MPA (20 x 45 mm): Part No. 663 010

Electrical power as a result of current reduction



Each MPA solenoid coil is protected with a spark arresting protective circuit as well as against polarity reversal.
All valve types are additionally equipped with integrated current reduction.

MPA valves are supplied with operating voltage in the range 18 ... 30 V (24 V +/–25%). This high tolerance is made possible through integrated control electronics and offers additional security, e.g. if the operating voltage drops.

Individual valve

Valves can also be used on individual sub-bases for actuators further away from the valve terminal.

- Detachable electronics module with integrated holding current reduction
- Electrical M8 connection, 4-pin with screw connection

Electrical multi-pin plug connection

The following multi-pin plug connection is offered for the valve terminal MPA:

- Sub-D multi-pin plug connection (25-pin)

Pins 1 ... 24 are used for addresses 1 ... 24 in order.
If fewer than 24 addresses are used for the valve terminal, the remaining pins up to 24 are left free. Pin 25 is reserved for the neutral conductor.
The valves are switched by means of positive or negative logic (PNP or NPN). Mixed operation is not permitted.
Each pin on the multi-pin plug can actuate exactly one solenoid coil. If the maximum configurable number of valve positions is 24, this means that 24 valves can be addressed with one solenoid coil.
With 12 or less valve positions, 2 solenoid coils per valve can be addressed. With 12 or more valve positions, the number of available valve positions for valves with two solenoid coils decreases.

Note

If a single solenoid valve is assembled on a double solenoid valve position, the second address is also occupied and cannot be used.

Guidelines on addressing for valves/solenoid coils

- The maximum possible number of addresses with a multi-pin plug connection is 24.
- Each manifold block/electronics module occupies a defined number of addresses/pins:
  - Manifold block MPA1 for 4 single solenoid valves: 4
  - Manifold block MPA1 for 4 double solenoid valves: 8
  - Manifold block MPA2 for 2 single solenoid valves: 2
  - Manifold block MPA2 for 2 double solenoid valves: 4
- The numbering of the addresses goes from left to right in ascending consecutive order. The following applies to the individual valve positions: address x for coil 14 and address x+1 for coil 12.
- If single solenoid valves are mounted on manifold blocks for double solenoid valves, the address of coil 12 and the assigned pin will remain unused.

AS-interface® fieldbus connection

The AS-interface facilitates the spatial distribution of individual components or small component groups.
The AS-interface connection of valve terminal MPA can be used to control up to 8 solenoid coils.
The electrical connection of the valve terminal contains the LEDs that indicate the operating status and the protective circuit for the valves.

Note

For further information see
➔ Internet: as-interface

CPI fieldbus connection

All CP valve terminals and CP modules are connected using a ready-to-install CP cable, and are attached to the CP interface. Four modules, for example one CPV valve terminal and one to three CP input modules, make up an installation string that ends at the CP interface. The installation system supports a maximum of 4 installation strings that can be connected to a CP fieldbus node.

Note

For further information see
➔ Internet: ctec

CPX fieldbus connection

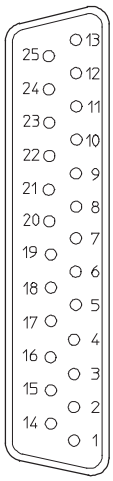
All functions and features of the electrical peripherals CPX are supported in connection with the CPX interface. This means:

- The valves and electrical outputs are supplied via the operating voltage connection CPX
- The valves are supplied and disconnected separately via a separate valve connection on the CPX (code V)

Note

For further information see
➔ Internet: cpx

Pin allocation – Sub-D socket, cable



Pin	Address/coil	Wire colour[2]	Pin	Address/coil	Wire colour[2]
1	0	WH	17	16	WH PK
2	1	GN	18	17	PK BN
3	2	YE	19	18	WH BU
4	3	GY	20	19	BN BU
5	4	PK	21	20	WH RD
6	5	BU	22	21	BN RD
7	6	RD	23	22	WH BK
8	7	VT	24	23	BN
9	8	GY PK	25	0 V[1]	BK
10	9	RD BU			
11	10	WH GN			
12	11	BN GN			
13	12	WH YE			
14	13	YE BN			
15	14	WH GY			
16	15	GY BN			

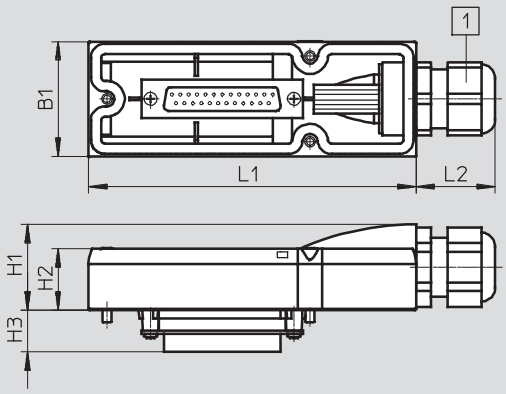
Note

The drawing shows a view on the Sub-D socket on the multi-pin cable VMPA-KMS1-....

1) 0 V for positive switching control signals; connect 24 V for negative switching control signals; mixed operation is not permitted.
2) To IEC 757.

Dimensions Download CAD Data ➔ **www.festo.com/us/cad**

Connecting cable



[1] Cable conduit fitting with clamping range 6 ... 12 mm

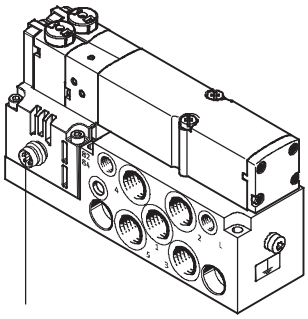
The wire colours refer to the following pre-assembled multi-pin cables from Festo:

- VMPA-KMS1-8-... Valve terminal for up to 4 valve positions (8 coils)
- VMPA-KMS1-24-... Valve terminal with 8 ... 24 valve positions

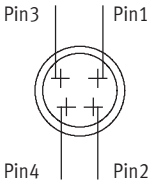
Type	L1	L2	B1	H1	H2	H3
VMPA-KMS-H	107.3	26	37.6	28	20	13.8

Type	Sheath	Length [m]	Core x mm^2	D [mm]	Part No.
VMPA-KMS1-8-2.5	PVC	2.5	10 x 0.34	6.9	**533195**
VMPA-KMS2-8-2.5-PUR	PUR	2.5	10 x 0.25	8.3	**533504**
VMPA-KMS1-8-5	PVC	5	10 x 0.34	6.9	**533196**
VMPA-KMS2-8-5-PUR	PUR	5	10 x 0.25	8.3	**533505**
VMPA-KMS1-8-10	PVC	10	10 x 0.34	6.9	**533197**
VMPA-KMS2-8-10-PUR	PUR	10	10 x 0.25	8.3	**533506**
VMPA-KMS1-24-2.5	PVC	2.5	25 x 0.34	11.4	**533192**
VMPA-KMS2-24-2.5-PUR	PUR	2.5	25 x 0.25	11.2	**533501**
VMPA-KMS1-24-5	PVC	5	25 x 0.34	11.4	**533193**
VMPA-KMS2-24-5-PUR	PUR	5	25 x 0.25	11.2	**533502**
VMPA-KMS1-24-10	PVC	10	25 x 0.34	11.4	**533194**
VMPA-KMS2-24-10-PUR	PUR	10	25 x 0.25	11.2	**533503**
VMPA-KMS-H	Cover for self-assembly				**533198**

Electrical connection – Individual valve interface



Connector plug M8 x 1, male, 4-pin to EN 60 947-5-2



Pin allocation on individual valve to VDMA 24571

With positive logic:
Pin1 – Not allocated
Pin2 – V_0 for coil 12
Pin3 – 0 V for coils 12 and 14
Pin4 – V_0 for coil 14

With negative logic:
Pin1 – Not allocated
Pin2 – 0 V for coil 12
Pin3 – V_0 for coils 12 and 14
Pin4 – 0 V for coil 14

Tightening torque for M8 plug
0.25 ... 0.5 Nm (manual torque)

Connecting cable

Type	Designation	Version	Cable length [m]	Part No.
SIM-M8-4GD-2,5-PU	Plug socket with cable	Straight socket	2.5	**158960**
SIM-M8-4GD-5-PU	Plug socket with cable	Straight socket	5	**158961**
SIM-M8-4WD-2,5-PU	Plug socket with cable	Angled socket	2.5	**158962**
SIM-M8-4WD-5-PU	Plug socket with cable	Angled socket	5	**158963**
NEBU-M8G4-K-2.5-LE4	Plug socket with cable	Straight socket	2.5	**541342**
NEBU-M8G4-K-5-LE4	Plug socket with cable	Straight socket	5	**541343**
NEBU-M8W4-K-2.5-LE4	Plug socket with cable	Angled socket	2.5	**541344**
NEBU-M8W4-K-5-LE4	Plug socket with cable	Angled socket	5	**541345**

Note

Additional variants can be configured and ordered via the NEBU modular product system.
➔ Internet: nebu

Instructions for use

Equipment

Operate your equipment with unlubricated compressed air if possible. Festo valves and cylinders are designed so that, if used as designated, they will not require additional lubrication and will still achieve a long service life.
The quality of compressed air downstream from the compressor must correspond to that of unlubricated compressed air. If possible, do not operate all of your equipment with lubricated compressed air. The lubricators should, where possible, always be installed directly upstream of the actuator used.

Unsuitable additional oil and an excessive oil content in the compressed air reduce the service life of the valve terminal.
Use Festo special oil OFSW-32 or the alternatives listed in the Festo catalogue (as specified in DIN 51524 HLP32; basic oil viscosity 32 CST at 40 °C).

Bio-oils

When using bio-oils (oils that are based upon synthetic or native ester, e.g. rapeseed oil methyl ester), the maximum residual oil content of 0.1 mg/m^3 must not be exceeded (see ISO 8573-1 Class 2).

Mineral oils

When using mineral oils (e.g. HLP oils to DIN 51524, parts 1 to 3) or similar oils based on poly-alpha-olefins (PAO), the maximum residual oil content of 5 mg/m^3 must not be exceeded (see ISO 8573-1 Class 4).
A higher residual oil content irrespective of the compressor oil cannot be permitted, as the basic lubricant would be flushed out over time.

Valve terminals MPA-S

Technical data

Flow rate

MPA1: Up to 360 l/min

MPA2: Up to 700 l/min

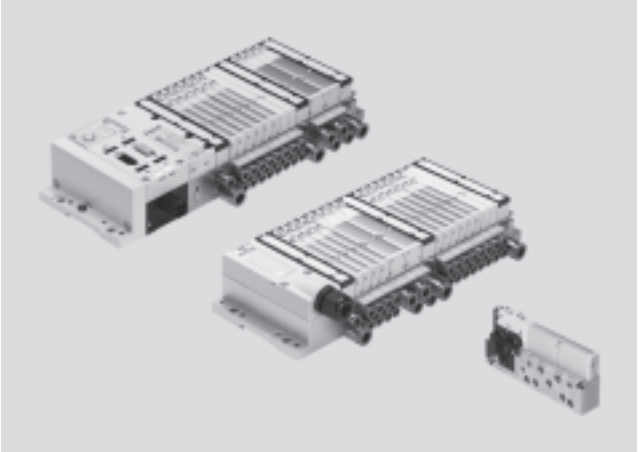
Valve width

MPA1: 10 mm

MPA2: 20 mm

Voltage

24 V DC



General technical data					
Valve terminal design		Modular, valve sizes can be mixed			
Electrical actuation		Fieldbus	Multi-pin plug	AS-i interface	CPI interface
Actuation type		Electric			
Nominal voltage	[V DC]	24			
Operating voltage range	[V DC]	18 ... 30			
Residual ripple	[Vss]	4			
Max. no of valve positions		64 (FB), 24 (MP)			
Valve size	[mm]	10, 20			
Pilot air supply		Internal or external			
Lubrication		Life-time lubrication, PWIS-free (free of paint-wetting impairment substances)			
Type of mounting		Wall mounting			
		On H-rail to EN 60715			
Mounting position		Any (wall mounting)			
		Horizontal only (H-rail)			
Manual override		Non-detenting, detenting, blocked			
Protection class to EN 60529		IP65 (for all types of signal transmission in assembled state)			
Pneumatic connections					
Pneumatic connection		Via manifold block or individual connection			
Supply port	1	G¼ (M7 with individual sub-base)			
Exhaust port	3/5	QS-10 (M7 with individual sub-base)			
Working ports	2/4	Dependent on the connection type selected MPA1: M7, QS4, QS6 MPA2: G⅛, QS6, QS8			
Pilot air port	12/14	M7 (M5 with individual sub-base)			
Pilot exhaust air port	82/84	M7 (M5 with individual sub-base)			
Pressure compensation port		With ducted exhaust air: via port 82/84 (M5 with individual sub-base) With flat plate silencer: venting to atmosphere			

Note

Note possible restrictions for the IP protection class

➔ ATEX conformity declaration

Operating and environmental conditions		
Operating medium		Compressed air according to ISO 8573-1:2010 [7:4:4]
Note on operating/pilot medium		Lubricated operation possible (in which case lubricated operation will always be required)
Operating pressure	[bar]	–0.9 ... 10
Pilot pressure	[bar]	3 ... 8
Ambient temperature	[°C]	–5 ... +50
Temperature of medium	[°C]	–5 ... +50
Storage temperature[1]	[°C]	–20 ... +40
Relative air humidity at 40 °C	[%]	90

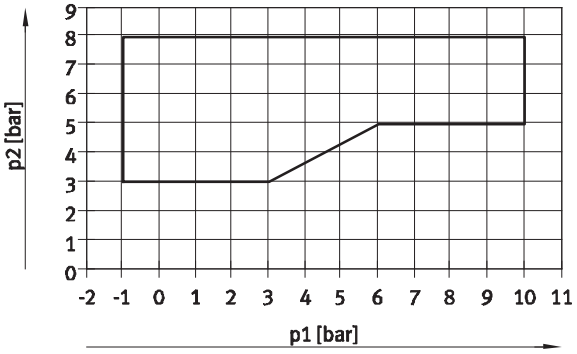
1) Long-term storage

Certifications[1]					
Type	MPA-MPM-VI (multi-pin plug interface)	MPA-FB-VI (fieldbus interface)	Valve on individual sub-base[2]	MPA-ASI-VI (AS-i interface)	MPA-CPI-VI (CPI interface)
Part number	539105	530411	→ 73	546279	546280
ATEX category for gas	II 3 G		–	II 3 G	
Explosion ignition protection type for gas	Ex nA IIC T4 X Gc		–	Ex nA IIC T4 X Gc	
ATEX temperature rating [°C]	–5 ≤ Ta ≤ +50		–	–5 ≤ Ta ≤ +50	
Explosion protection certification outside the EU	–	GOST-R EPL Dc GOST-R EPL Gc	–	–	–
CE marking (see declaration of conformity)	To EU EMC Directive[3]	To EU EMC Directive[3]	To EU EMC Directive[3]	To EU EMC Directive[3]	To EU EMC Directive[3]
	To EU Explosion Protection Directive (ATEX)	To EU Explosion Protection Directive (ATEX)	–	To EU Explosion Protection Directive (ATEX)	To EU Explosion Protection Directive (ATEX)
Certification	cULus recognized (OL)	cULus recognized (OL)	cULus recognized (OL)	cULus recognized (OL)	cULus recognized (OL)
Corrosion resistance class CRC[4]	1	1	1	0	0

1) Interface versions not listed do not have any of the listed certifications
2) Only applies to sub-bases VMPA...-EX1E
3) For information about the applicability of the component see the manufacturer's EC declaration of conformity at: www.festo.com → Support → User documentation.
If the component is subject to restrictions on usage in residential, office or commercial environments or small businesses, further measures to reduce the emitted interference may be necessary.
4) Corrosion resistance class 1 according to Festo standard 940 070
Components subject to low corrosion stress. Transport and storage protection. Parts that do not have primarily decorative surface requirements, e.g. in internal areas that are not visible or behind covers.

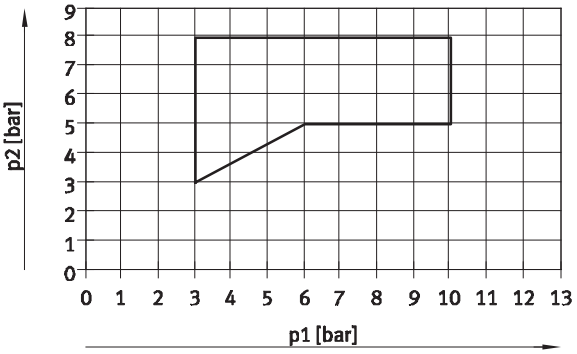
Pilot pressure p2 as a function of working pressure p1 with external pilot air supply

For valves with code: M, J, B, G, E, W, X



1 Operating range for valves with external pilot air supply

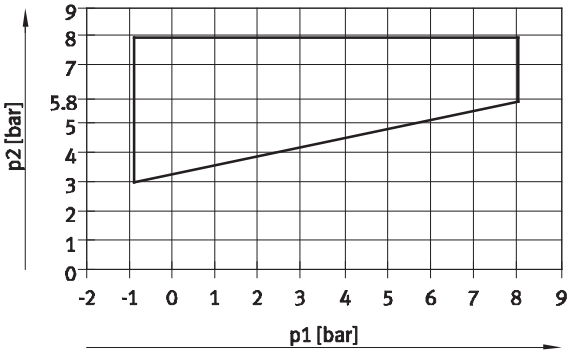
For valves with code: N, K, H, D, I



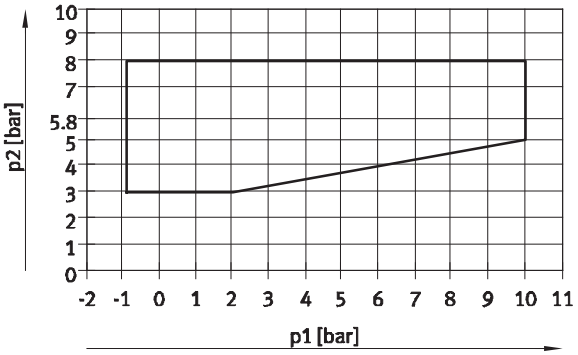
1 Operating range for valves with external pilot air supply

Pilot pressure p2 as a function of working pressure p1 for valves with mechanical spring return

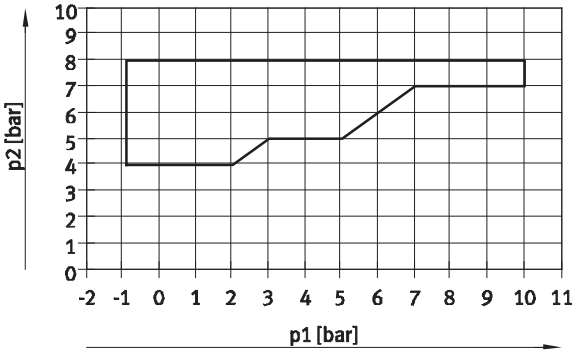
For valves in width 10 mm with code: MS, NS, KS, HS, DS



For valves in width 20 mm with code: MS, NS, KS, HS, DS

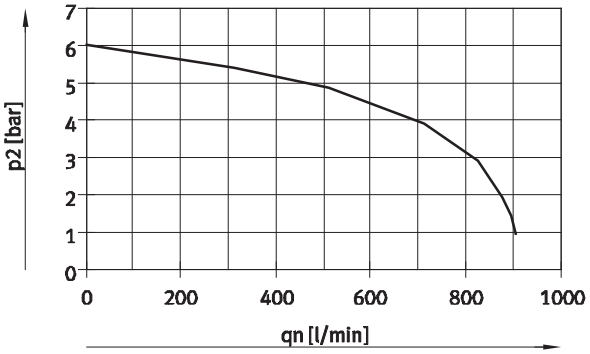


For valves in width 10 mm with code: MU, NU, KU, HU



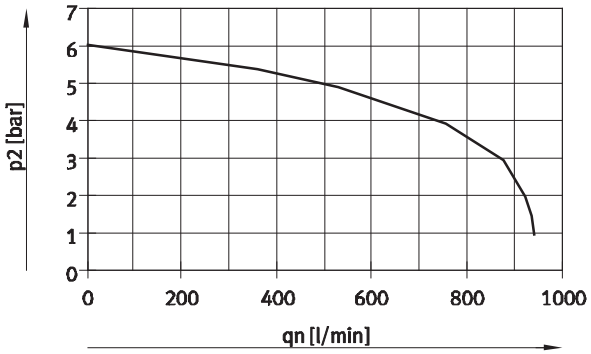
Flow rate qn as a function of output pressure p2 with pressure regulator plates (width 20 mm)

(P regulator plate) for port 1



Supply pressure 10 bar,
set regulator pressure 6 bar

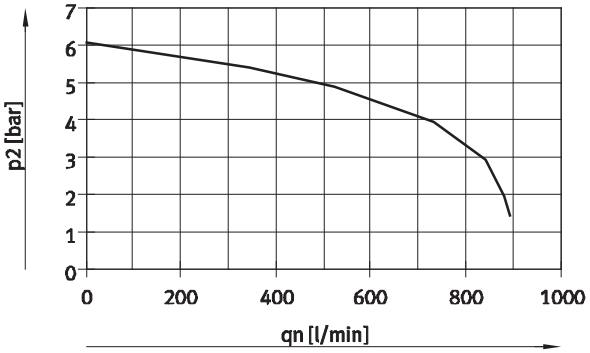
(B regulator plates) for port 2



Supply pressure 10 bar,
set regulator pressure 6 bar

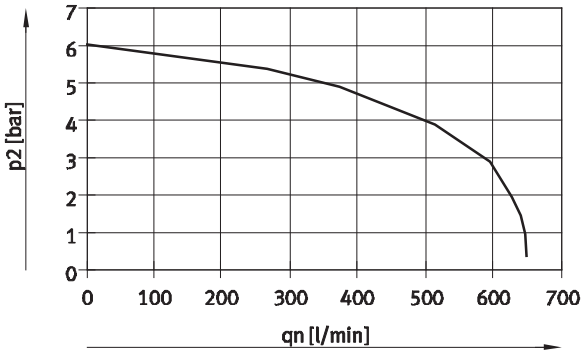
Flow rate qn as a function of output pressure p2 with pressure regulator plates (width 20 mm)

(A regulator plates) for ports 4



Supply pressure 10 bar,
set regulator pressure 6 bar

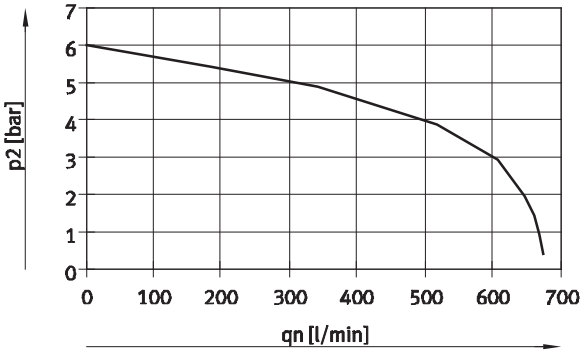
(B regulator plates, rev.) for ports 3, reversible



Supply pressure 10 bar,
set regulator pressure 6 bar

Flow rate qn as a function of output pressure p2 with pressure regulator plates (width 20 mm)

(A regulator plates, rev.) for ports 5, reversible



Supply pressure 10 bar,
set regulator pressure 6 bar

Technical data – Valves in width 10 mm													
Code			M	J	N	K	H	B	G	E	X	W	D	I
Switching times	On	[ms]	10	10	10	10	10	10	10	10	10	10	10	10
	Off	[ms]	20	–	20	20	20	35	35	35	20	20	20	20
	Change over	[ms]	–	15	–	–	–	15	–	15	–	–	–	–
Operating pressure		[bar]	–0.9 ... +10		3 ... 10			–0.9 ... +10					3 ... 10	
Standard nominal flow rate		[l/min]	360	360	300	230	300	300	320	240	255	255	230	260
Design			Piston spool valve											
Max. tightening torque of valve mounting		[Nm]	0.25											
Materials			Die-cast aluminium											
Product weight		[g]	49	56	56	56	56	56	56	56	49	49	56	56

Technical data – Valves in width 10 mm										
Code			MS	NS	KS	HS	DS	MU	NU	KU	HU
Switching times	On	[ms]	10	14	14	14	14	10	8	8	8
	Off	[ms]	27	16	16	16	16	12	8	10	10
	Change over	[ms]	–	–	–	–	–	–	–	–	–
Operating pressure		[bar]	–0.9 ... +8					–0.9 ... +10			
Standard nominal flow rate		[l/min]	360	300	230	300	230	190	190	160	190
Design			Piston spool valve					Poppet valve with spring return			
Max. tightening torque of valve mounting		[Nm]	0.25								
Materials			Die-cast aluminium					Reinforced PPA			
Product weight		[g]	56	56	56	56	56	35	42	42	42

Technical data – Valves in width 20 mm																		
Code			M	J	N	K	H	B	G	E	X	W	D	I	MS	NS	KS	HS	DS
Switching times	On	[ms]	15	9	8	8	8	11	10	11	13	13	7	7	8	12	12	12	12
	Off	[ms]	28	–	28	28	28	46	40	47	22	22	25	25	36	25	25	25	25
	Change over	[ms]	–	22	–	–	–	23	21	23	–	–	–	–	–	–	–	–	–
Operating pressure		[bar]	–0.9 ... +10		3 ... 10			–0.9 ... +10					3 ... 10		–0.9 ... +8				
Standard nominal flow rate		[l/min]	670	670	550	500	550	510	610	590	470	470	650	650	670	550	500	550	650
Design			Piston spool valve																
Max. tightening torque of valve mounting		[Nm]	0.65																
Materials			Die-cast aluminium																
Product weight		[g]	100																

Electrical data – MPA with electronics module VMPA...-FB... (CPX terminal, CPI interface)			
Intrinsic current consumption per electronics module			
At 24 V $U_{EL/SEN}$ [1] (internal electronics, all outputs 0 signal)	[mA]	Typically 8	
At 24 V Uval [2] (internal electronics, without valves)			
VMPA...-EMG..., separate circuits	[mA]	Typically 23 mA	
VMPA...-EMS..., with separate circuits	[mA]	Typically 3 mA	
Maximum current consumption per solenoid coil at nominal voltage			
Nominal pick-up current	[mA]	58	99
Nominal current following current reduction	[mA]	9	18
Time until current reduction	[ms]	24	24
Diagnostic message			
Undervoltage U_{OFF} [3]	[V]	17.5 ... 16	

Electrical data – MPA with electronics module VMPA...-MPM... (AS-i interface, multi-pin plug)			
Current consumption at Sub-D multi-pin plug connection per solenoid coil at nominal voltage			
Nominal pick-up current	[mA]	80	100
Nominal current with current reduction	[mA]	25	20
Time until current reduction	[ms]	25	50

Calculation example for current consumption (CPX terminal, CPI interface)		
Current consumption with two solenoid coils MPA2 switched in parallel and one electronics module VMPA...-EMS... without separate circuits	[mA]	$I_{EI/SEN}$ = 8
Nominal pick-up current (duration 24 ms)	[mA]	I_{VAL} = 3 (intrinsic current consumption of electronics module) + 2 x 99 (MPA2) = 202
Nominal current with current reduction (after 24 ms)	[mA]	I_{VAL} = 3 (intrinsic current consumption of electronics module) + 2 x 18 (MPA2) = 39

1) Power supply for electronics and sensors
2) Load voltage supply for valves
3) Load voltage outside of function range

Data on vibration and shock[1) 2) 4)] to DIN/EC68	
Vibration	Tested according to DIN/IEC68 / EN60068 parts 2 ... 6 With horizontal H-rail mounting: severity level 1 With wall mounting: [2) 3)]
Shock	Tested according to DIN/IEC68 / EN60068 parts 2 ... 27 With horizontal H-rail mounting: severity level 1 With wall mounting: severity level 1 ... 2[2)]
Continuous shock	Tested according to DIN/IEC68 / EN 60068 parts 2 ... 29 With wall and H-rail mounting: severity level 1

1) See the CPX System manual for information on vibration and shock for the CPX terminal.
2) Valve terminal MPA-S with CPX terminal:
up to a length of 280 mm between the pneumatic interface and right-hand end plate, without additional fastening: severity level 2
above a length of 280 mm between the pneumatic interface and right-hand end plate, with additional fastening at the pneumatic supply plates: severity level 2
3) Valve terminal MPA-S with CPI, with AS-i or with multi-pin plug connection:
up to a valve terminal length of 280 mm, without additional fastening: severity level 2
above a valve terminal length of 280 mm, with at least one additional fastening in the centre of the valve terminal at the pneumatic supply plate: severity level 2
4) See table below for explanations of the severity levels.

Test conditions			
Severity level	Vibration	Shock	Continuous shock
1	0.15 mm travel at 10 ... 58 Hz, 2 g acceleration at 58 ... 150 Hz	±15 g at 11 ms duration, 5 shocks per direction	±15 g at 6 ms duration, 1,000 shocks per direction
2	0.35 mm travel at 10 ... 60 Hz, 5 g acceleration at 60 ... 150 Hz	±30 g at 11 ms duration, 5 shocks per direction	–
Continuous shock resistance	To DIN/IEC 68/EN 60068, parts 2-29: +/–15 g at 6 ms, 1,000 cycles		

Materials	
Manifold block	Die-cast aluminium
Seals	Nitrile rubber, elastomer
Supply plate	Die-cast aluminium
Right-hand end plate	Die-cast aluminium
Left-hand pneumatic interface	Die-cast aluminium, polyamide
Exhaust plate	Polyamide
Flat plate silencer	Polyethylene
Electrical supply plate	Housing: Die-cast aluminium End cap: Reinforced polyamide
Electronics module	Polycarbonate
Electrical interlinking module	Bronze/polybutylene terephthalate
Regulator plate	Control section, housing: Polyamide; Seals: Nitrile rubber
Note on materials	RoHS-compliant

Product weight		
Approx. weight [g]	MPA1	MPA2
Manifold block basic weight[1)]	400 (4 valve positions)	400 (2 valve positions)
Sub-base[1)]	185	
Individual sub-base	45	
Per vacant position L	24	44
Right-hand end plate	55	
Left-hand pneumatic interface[1)]		
• With flat plate silencer	315	
• With ducted exhaust air	324	
Supply plate[1)]		
• With flat plate silencer	111	
• With ducted exhaust air	120	
Electrical supply plate	200	
Regulator plate (MPA1)	73.8	
Regulator plate (MPA2)	180	
QSM-M5-3-I	3	
QSM-M5-4-I	4	
QSM-M5-6-I	5	
QSM-M7-4-I	4	
QSM-M7-6-I	5	
QS-G⅛-6-I	11	
QS-G⅛-8-I	13	
QS-G¼-8-I	22	
QS-G¼-10-I	22	

1) With sheet metal seal, inscription label holder, screws

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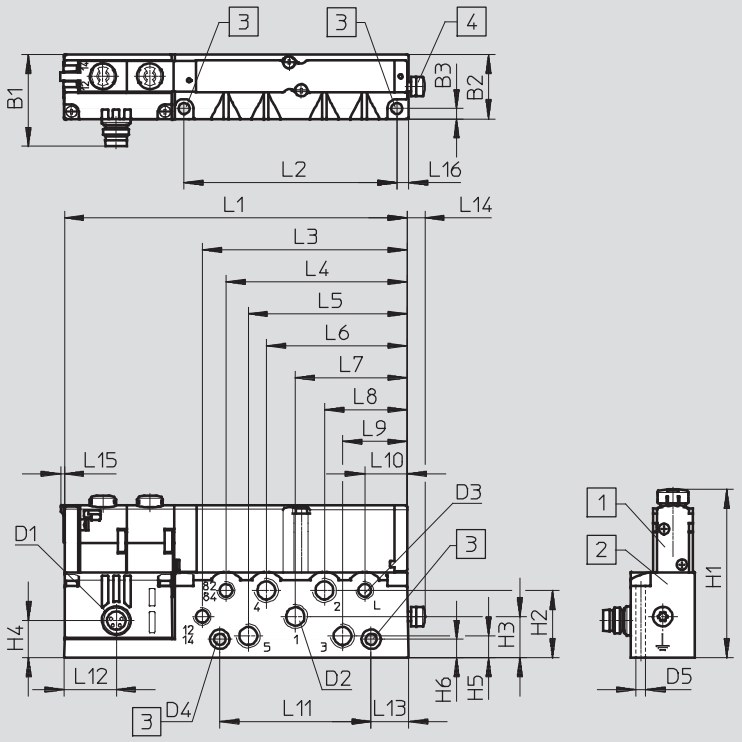
Solenoid valve with a width of 10 mm on individual sub-base



1 Solenoid valve
2 Individual sub-base
3 4x mounting holes for screw M3
4 Earthing screw

Type	B1	B2	B3	D1	D2	D3	D4 ∅	D5 ∅	H1	H2	H3	H4	H5	H6
VMPA1-...	28.8	20.2	3.2	M8x1	M7	M5	3.4	3.4	52.2	21	12.9	11.6	6.8	5.7

Type	L1	L2	L3	L4	L5	L6	L7	L8	L9	L10	L11	L12	L13	L14	L15	L16
VMPA1-...	107.3	66.6	64.2	56.7	49.8	44.1	35	25.9	20.3	13.3	47.4	16.4	11.3	5.6	1.2	3.2

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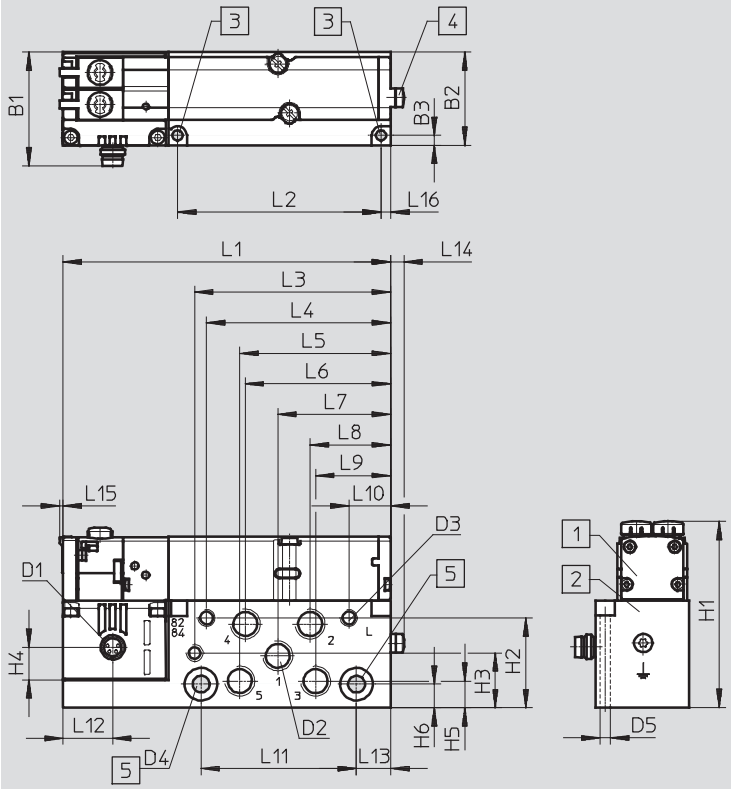
Solenoid valve with a width of 20 mm on individual sub-base



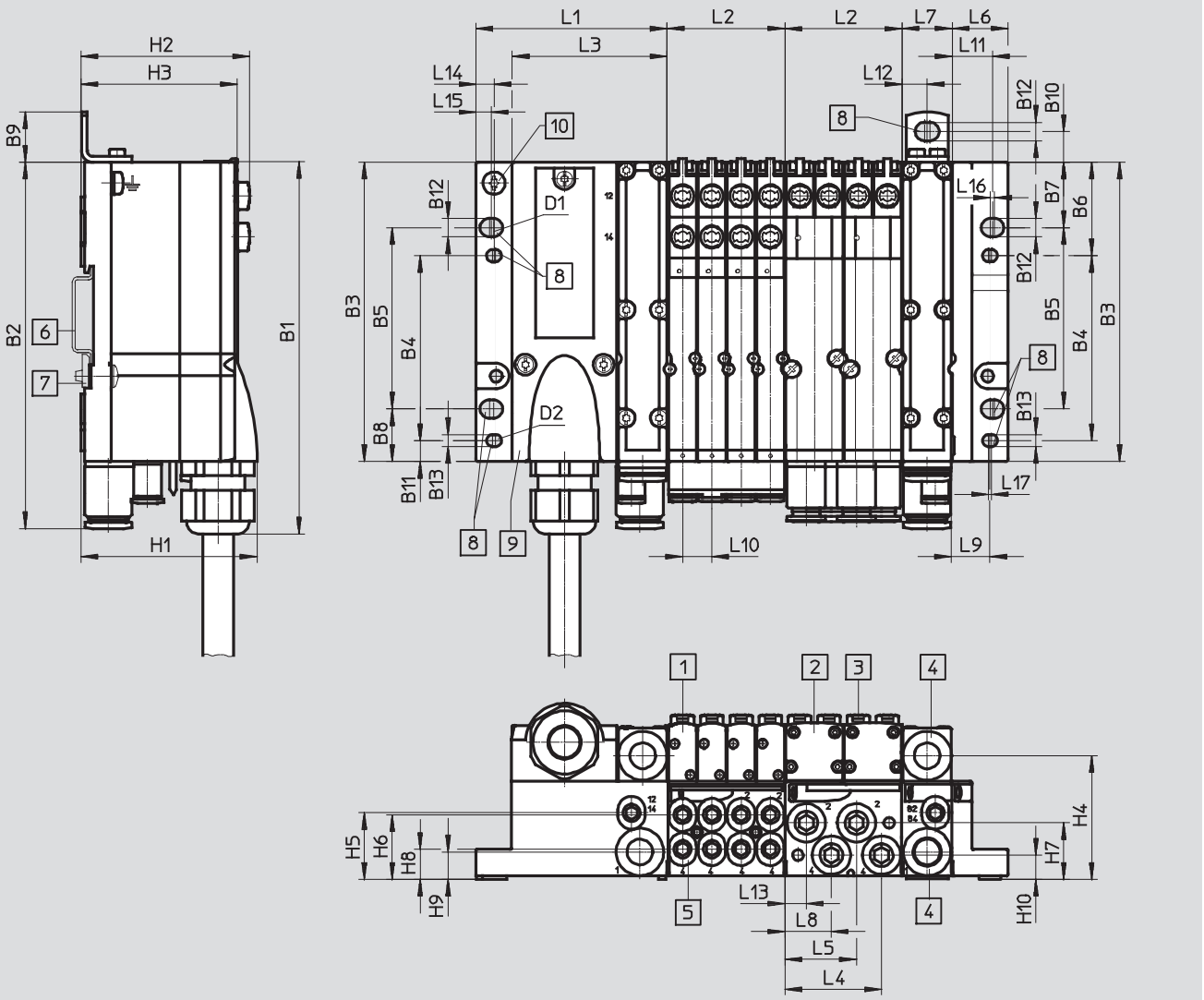
1 Solenoid valve
2 Individual sub-base
3 2x mounting holes for screw M3
4 Earthing screw
5 2x mounting holes for screw M5

Type	B1	B2	B3	D1	D2	D3	D4 ∅	D5 ∅	H1	H2	H3	H4	H5	H6
VMPA2-...	37.2	30.5	3.2	M8x1	G1/8	M5	5.5	3.4	60.5	29.4	17.9	10.7	8.7	7.7

Type	L1	L2	L3	L4	L5	L6	L7	L8	L9	L10	L11	L12	L13	L14	L15	L16
VMPA2-...	107.3	66.6	64.2	60.3	49.4	47.6	37	26.4	24.6	13.7	50.9	16.3	11.2	4.4	1.2	3.2

Dimensions Download CAD Data ➔ **www.festo.com/us/cad**

Valve terminal with multi-pin plug connection



1 Solenoid valve MPA1
2 Solenoid valve MPA2
3 Manual override
4 Supply/exhaust ports
5 Working ports
6 H-rail
7 H-rail mounting
8 Mounting holes
9 Multi-pin plug connection
10 Earthing screw
11 Electrical supply plate
n Number of sub-bases in a grid of 4 MPA1 or 2 MPA2 valves

Type	B1	B2	B3	B4	B5	B6	B7	B8	B9	B10	B11	B12	B13	D1	D2
MPA-S (MP)	133.3	131.4	107.3	66.3	65	33.5	23.5	18.9	18	11	7.5	6.6	4.4	M6	M4

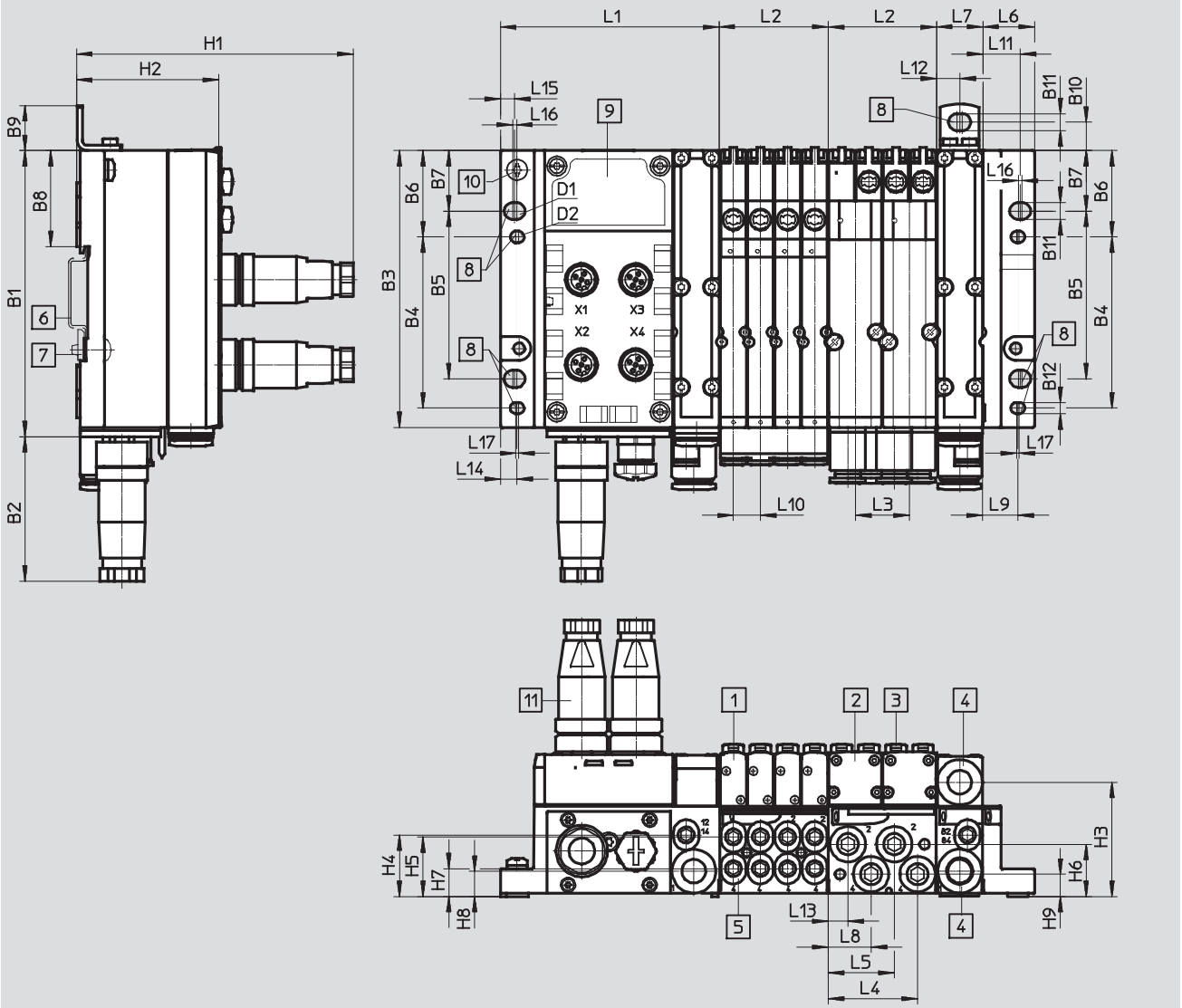
Type	L1	L2[1)]	L3	L4	L5	L6	L7	L8	L9	L10	L11	L12	L13	L14	L15	L16
MPA-S (MP)	68.8	n x 42	55.8	34.7	25.7	20	18	16.7	13.5	10.5	14.5	9	7.7	6.5	5.6	1.5

Type	L17	H1	H2	H3	H4	H5	H6	H7	H8	H9	H10
MPA-S (MP)	1	63.1	60.5	56	44.3	23.9	23.1	20.3	10.8	9.8	8.7

1) n = number of sub-bases (with MPA1, width 10 mm, max. 4 valve positions on sub-base; with MPA2, width 20 mm, max. 2 valve positions on sub-base)

Dimensions Download CAD Data ➔ **www.festo.com/us/cad**

Valve terminal with AS-interface connection



1 Solenoid valve MPA1
2 Solenoid valve MPA2
3 Manual override
4 Supply/exhaust ports
5 Working ports
6 H-rail
7 H-rail mounting
8 Mounting holes
9 Manifold block
10 Earthing screw
11 Plug M12

n Number of sub-bases in a grid of 4 MPA1 or 2 MPA2 valves

Type	B1	B2	B3	B4	B5	B6	B7	B8	B9	B10	B11	B12	D1	D2
MPA-S (AS-i)	110.9	56	107.3	66.3	65	33.5	23.5	37.2	18	11	6.6	4.4	M6	M4

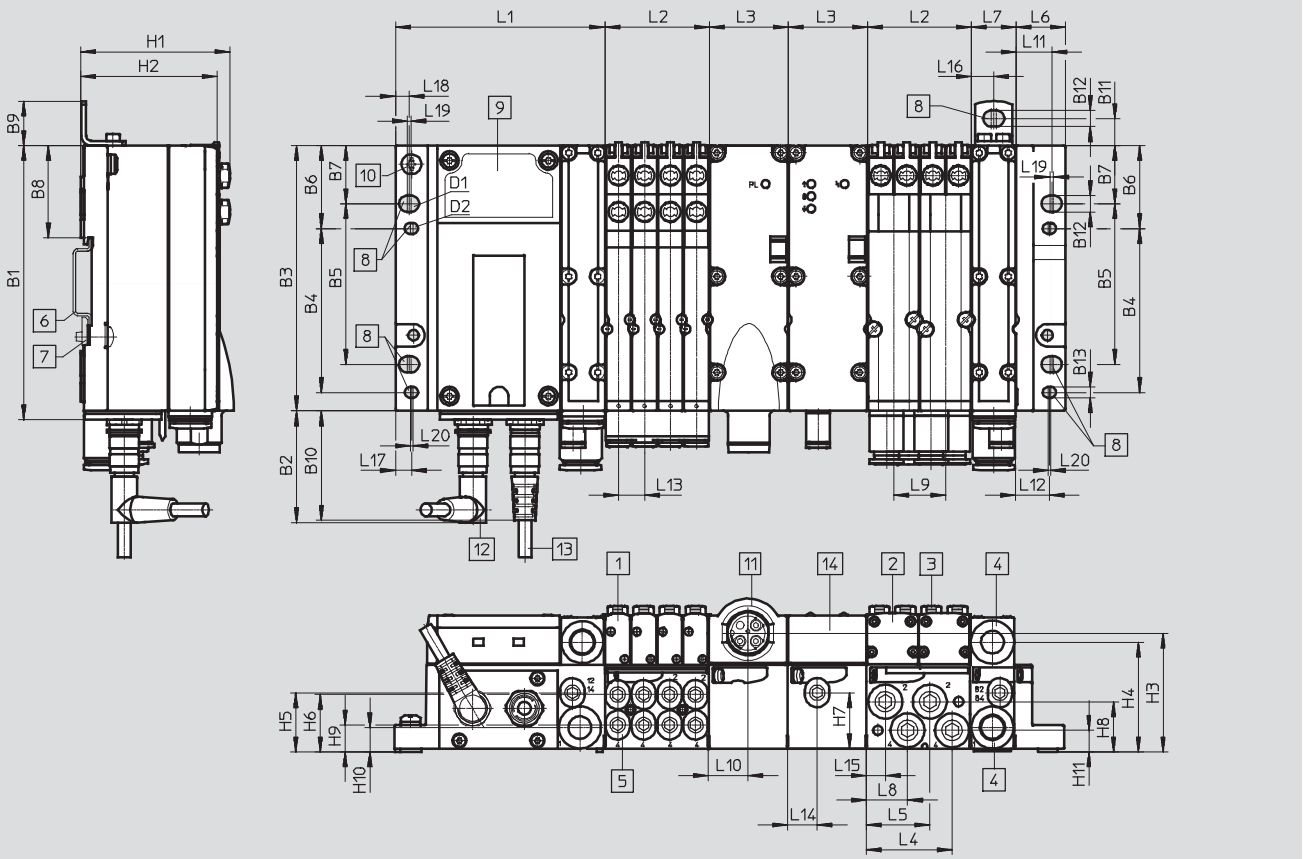
Type	L1	L2[1)]	L3	L4	L5	L6	L7	L8	L9	L10	L11	L12	L13	L14	L15	L16
MPA-S (AS-i)	85	n x 42	21	34.7	25.7	20	18	16.7	13.5	10.5	14.5	9	7.7	6.5	5.6	1.5

Type	L17	H1	H2	H3	H4	H5	H6	H7	H8	H9
MPA-S (AS-i)	1	107.2	55.1	44.3	23.9	23.1	20.3	10.8	9.8	8.7

1) n = number of sub-bases (with MPA1, width 10 mm, max. 4 valve positions on sub-base; with MPA2, width 20 mm, max. 2 valve positions on sub-base)

Dimensions Download CAD Data ➔ **www.festo.com/us/cad**

Valve terminal with CPI connection



1 Solenoid valve MPA1
2 Solenoid valve MPA2
3 Manual override
4 Supply/exhaust ports
5 Working ports
6 H-rail
7 H-rail mounting
8 Mounting holes
9 Manifold block
10 Earthing screw
11 Electrical supply plate
12 Connecting cable with angled plug
13 Connecting cable with straight plug
14 Pressure sensor
n Number of sub-bases in a grid of 4 MPA1 or 2 MPA2 valves

Type	B1	B2	B3	B4	B5	B6	B7	B8	B9	B10	B11	B12	B13	D1	D2
MPA-S (CPI)	110.9	45.2	107.3	66.3	65	33.5	23.5	37.2	18	44.3	11	6.6	4.4	M6	M4

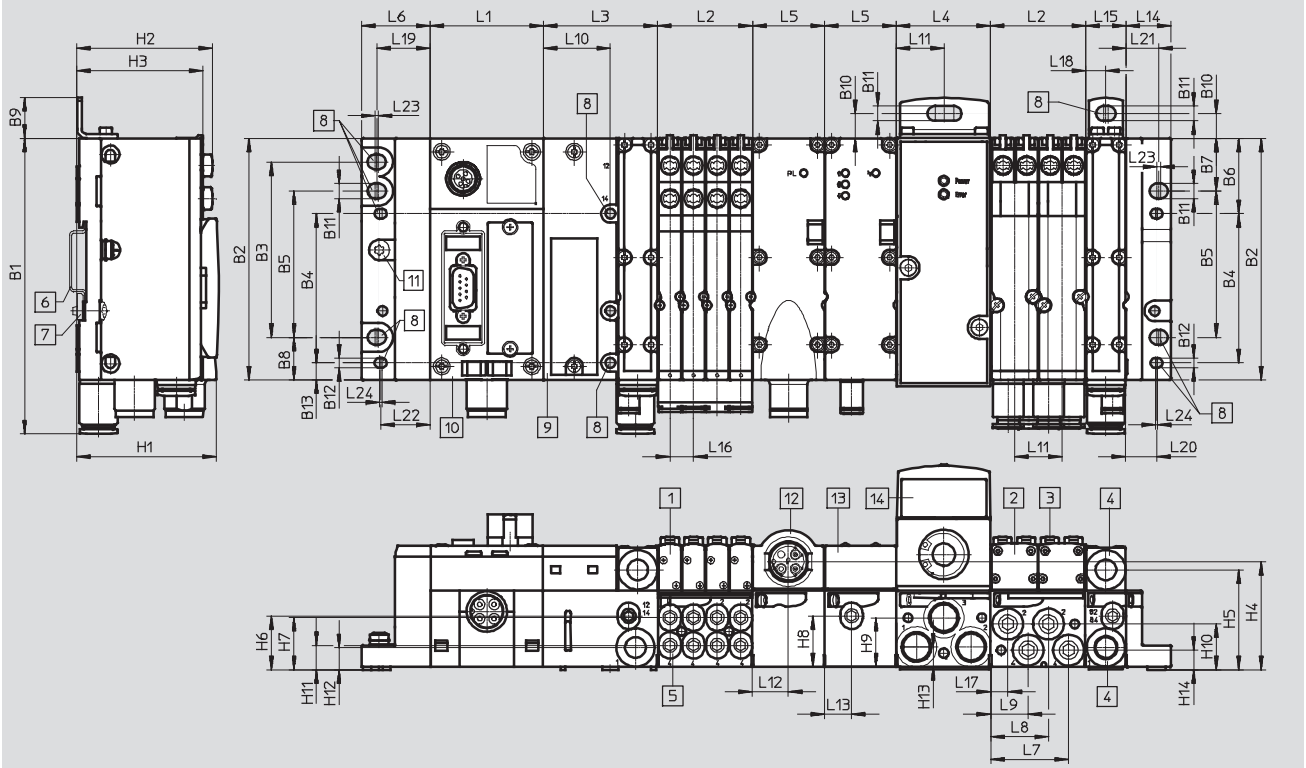
Type	L1	L2[1)]	L3	L4	L5	L6	L7	L8	L9	L10	L11	L12	L13	L14	L15	L16
MPA-S (CPI)	85	n x 42	32	34.7	25.7	20	18	16.7	21	16	14.5	13.5	10.5	12	7.7	9

Type	L17	L18	L19	L20	H1	H2	H3	H4	H5	H6	H7	H8	H9	H10	H11
MPA-S (CPI)	6.5	5.6	1.5	1	60.5	55.1	48	44.3	23.9	23.1	22.6	20.3	10.8	9.8	8.7

1) n = number of sub-bases (with MPA1, width 10 mm, max. 4 valve positions on sub-base; with MPA2, width 20 mm, max. 2 valve positions on sub-base)

Dimensions Download CAD Data ➔ **www.festo.com/us/cad**

Valve terminal with fieldbus connection



1 Solenoid valve MPA1	6 H-rail	11 Earthing screw	n Number of sub-bases in a grid of 4 MPA1 or 2 MPA2 valves
2 Solenoid valve MPA2	7 H-rail mounting	12 Electrical supply plate	
3 Manual override	8 Mounting holes	13 Pressure sensor	m Number of CPX modules
4 Supply/exhaust ports	9 Pneumatic interface MPA	14 Proportional pressure regulator	
5 Working ports	10 CPX module		

Type	B1	B2	B3	B4	B5	B6	B7	B8	B9	B10	B11	B12	B13	L1[1]	L2[2]
MPA-S (FB)	131.4	107.3	78	66.3	65	33.5	23.5	18.9	18	11	6.6	4.4	7.5	m x 50.1	n x 42

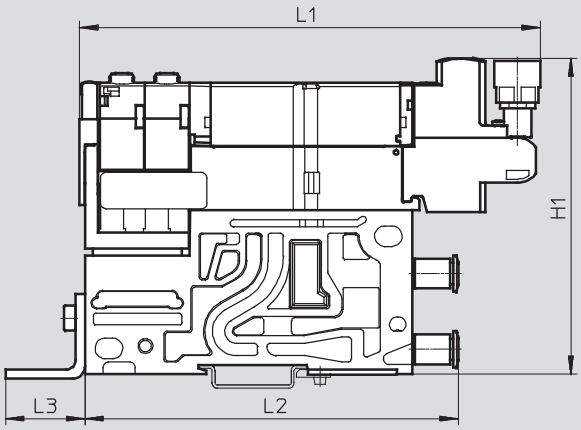
Type	L3	L4	L5	L6	L7	L8	L9	L10	L11	L12	L13	L14	L15	L16	L17	L18	L19	L20
MPA-S (FB)	51.2	42	32	30.5	34.7	25.7	16.7	30	21	16	12	20	18	10.5	7.7	9	23.7	13.5

Type	L21	L22	L23	L24	H1	H2	H3	H4	H5	H6	H7	H8	H9	H10	H11	H12	H13	H14
MPA-S (FB)	14.5	22	1.5	1	62	60.5	56	48	44.3	23.9	23.1	22.6	21.8	20.3	10.8	9.8	8.8	8.7

1) m = number of CPX modules
2) n = number of sub-bases (with MPA1, width 10 mm, max. 4 valve positions on sub-base; with MPA2, width 20 mm, max. 2 valve positions on sub-base)

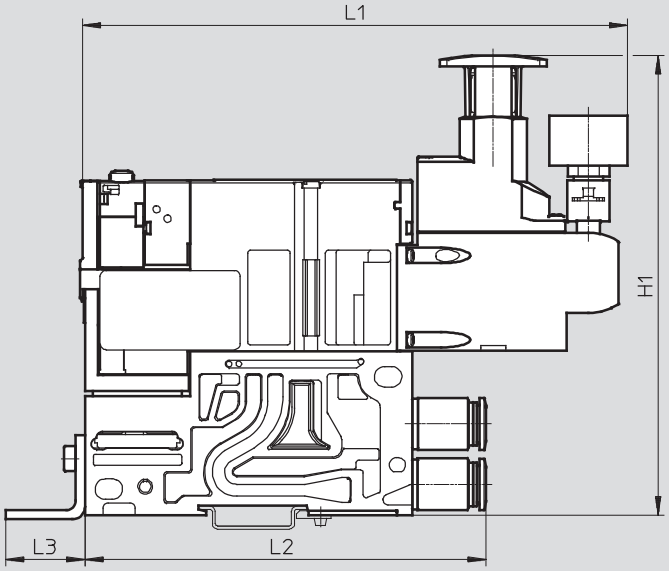
Dimensions Download CAD Data ➔ **www.festo.com/us/cad**

Vertical stacking components, regulator plate VMPA1



Type	H1	L1	L2	L3
VMPA1-...	105	151.1	122.3	26.9

Vertical stacking components, regulator plate VMPA2



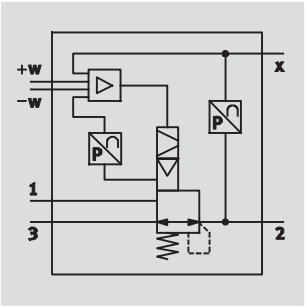
Type	H1	L1	L2	L3
VMPA2-...	152	179.6	131.6	26.9

Valve terminals MPA-S

Technical data – Proportional pressure regulator VPPM

FESTO

Function:



Flow rate
380 ... 1,650 l/min

Pressure
0.02 ... 10 bar

Voltage
21.6 ... 26.4 V DC

General technical data				
			VPPM-6TA	VPPM-8TA
Valve function			3-way proportional pressure regulator	
Design			Piloted diaphragm regulator	
Type of mounting			Via through-hole or accessories	
Sealing principle			Soft	
Actuation type			Electric	
Type of control			Piloted	
Mounting position			Any	
Reset method			Mechanical spring	
Display type			LED	Back illuminated LCD
Pneumatic connection	1, 2, 3		Sub-base	
Nominal size	Pressurisation	[mm]	6	8
	Exhaust	[mm]	4.5	7
Standard nominal flow rate	2 bar type	[l/min]	380	450
	6 bar type	[l/min]	900	1,050
	10 bar type	[l/min]	1,400	1,650
Product weight		[g]	400	500
Materials	Housing		Anodised wrought aluminium alloy	

Electrical data		
Electrical connection		Via sub-base
Operating voltage range	[V DC]	21.6 ... 26.4
Residual ripple	[%]	10
Max. electrical power consumption	[W]	7
Duty cycle	[%]	100
Protection against short circuit		For all electrical connections
Reverse polarity protection		For all electrical connections
Protection class to EN 60529		IP65

Note

Output pressure is maintained unregulated if the power supply cable is interrupted.

Note

Note possible restrictions for the IP protection class
➔ ATEX conformity declaration

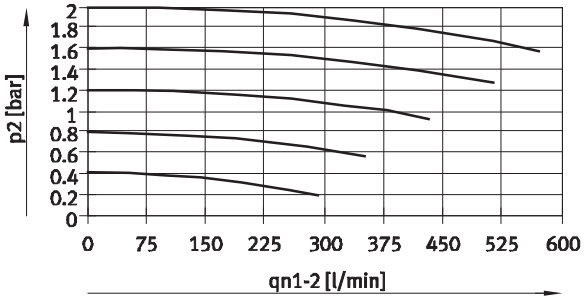
Valve terminals MPA-S

Technical data – Proportional pressure regulator VPPM

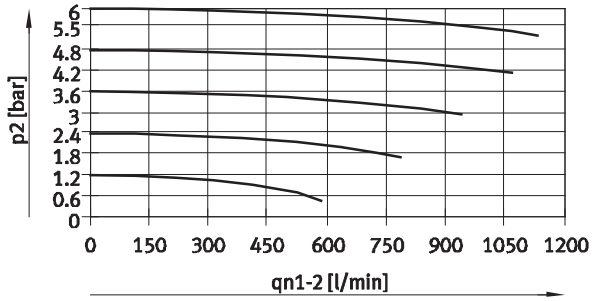
FESTO

Flow rate qn from 1→2 as a function of output pressure p2

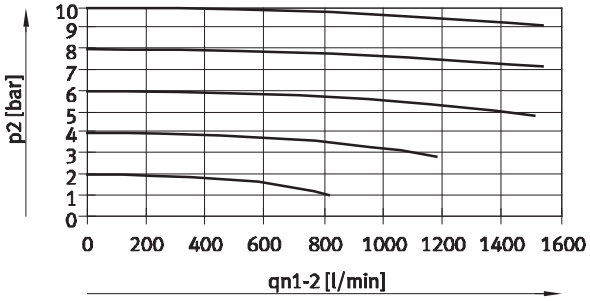
VPPM-6TA-...-0L2H-... (2 bar)



VPPM-6TA-...-0L6H-... (6 bar)

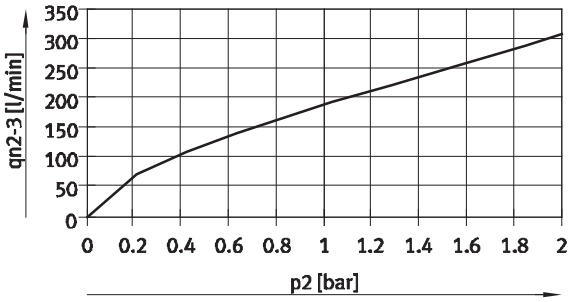


VPPM-6TA-...-0L10H-... (10 bar)

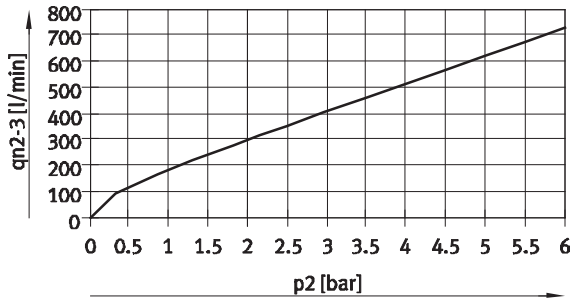


Flow rate qn from 2→3 as a function of output pressure p2

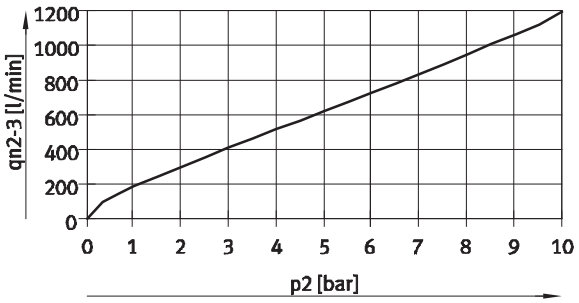
VPPM-6TA-...-0L2H-... (2 bar)



VPPM-6TA-...-0L6H-... (6 bar)



VPPM-6TA-...-0L10H-... (10 bar)



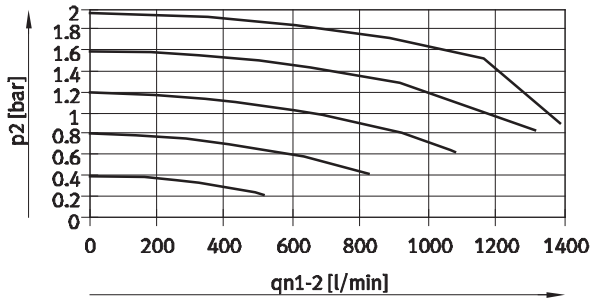
Valve terminals MPA-S

Technical data – Proportional pressure regulator VPPM

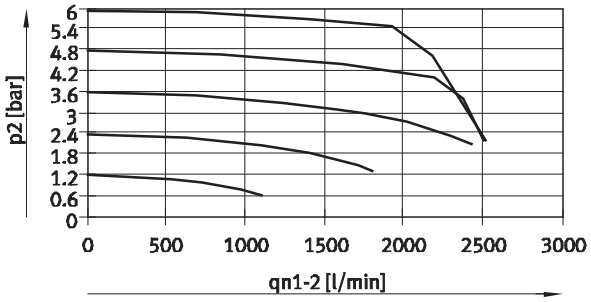
FESTO

Flow rate qn from 1→2 as a function of output pressure p2

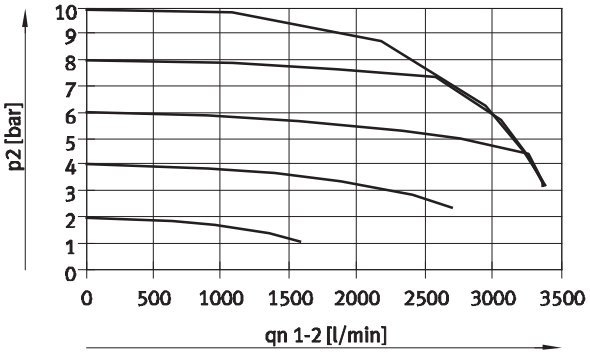
VPPM-8TA-...-0L2H-... (2 bar)



VPPM-8TA-...-0L6H-... (6 bar)

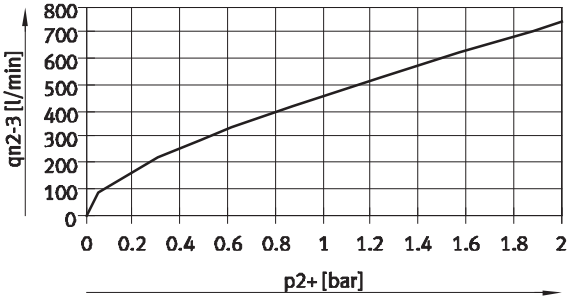


VPPM-8TA-...-0L10H-... (10 bar)

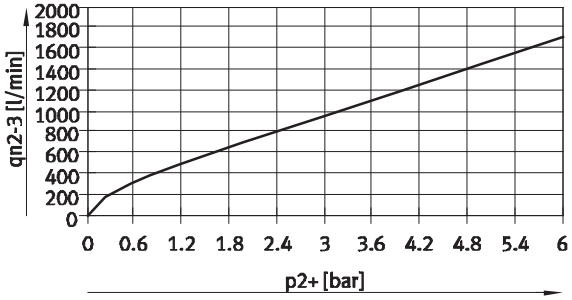


Flow rate qn from 2→3 as a function of output pressure p2

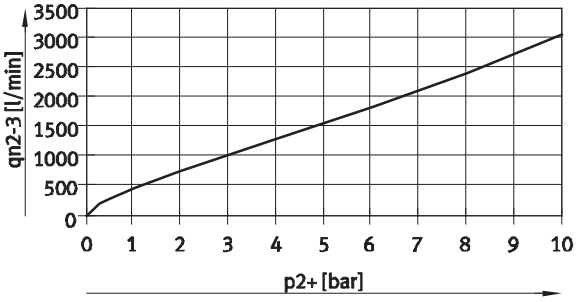
VPPM-8TA-...-0L2H-... (2 bar)



VPPM-8TA-...-0L6H-... (6 bar)



VPPM-8TA-...-0L10H-... (10 bar)



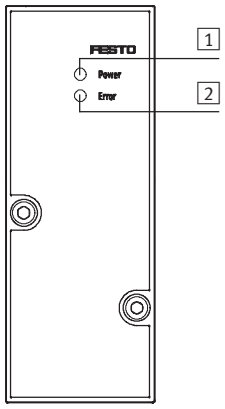
Valve terminals MPA-S

Technical data – Proportional pressure regulator VPPM

Operating and environmental conditions				
			VPPM-6TA	VPPM-8TA
Operating medium			Compressed air according to ISO 8573-1:2010 [7:4:4]	
			Inert gases	
Note on operating/pilot medium			Lubricated operation not possible	
Pressure regulation range	VPPM-...-0L2H-...	[bar]	0.02 ... 2	
	VPPM-...-0L6H-...	[bar]	0.06 ... 6	
	VPPM-...-0L10H-...	[bar]	0.1 ... 10	
Supply pressure 1[1]	VPPM-...-0L2H-...	[bar]	0 ... 4	
	VPPM-...-0L6H-...	[bar]	0 ... 8	
	VPPM-...-0L10H-...	[bar]	0 ... 11	
Max. pressure hysteresis	VPPM-...-0L2H-...	[bar]	0.01	
	VPPM-...-0L6H-...	[bar]	0.03	
	VPPM-...-0L10H-...	[bar]	0.05	
FS (full scale) linearity error	Standard	[%]	2	–
	Type S1	[%]	1	–
	Type C1	[%]	–	1
FS (full scale) repetition accuracy		[%]	0.5	
Temperature coefficient		[%/K]	0.04	
Ambient temperature		[°C]	0 ... 60	0 ... 50
Temperature of medium		[°C]	10 ... 50	
Corrosion resistance class CRC[2]			2	
CE marking (see declaration of conformity)			To EU EMC Directive[3]	
Certification			cULus recognized (OL)	–
			C-Tick	

1) Supply pressure 1 should always be 1 bar greater than the maximum regulated output pressure.
2) Corrosion resistance class 2 according to Festo standard 940 070
Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.
3) For information about the applicability of the component see the manufacturer's EC declaration of conformity at: www.festo.com → Support → User documentation.
If the component is subject to restrictions on usage in residential, office or commercial environments or small businesses, further measures to reduce the emitted interference may be necessary.

LEDs on the proportional pressure regulator VPPM-6TA



1 Green power LED
2 Red error LED

Valve terminals MPA-S

Technical data – Proportional pressure regulator VPPM

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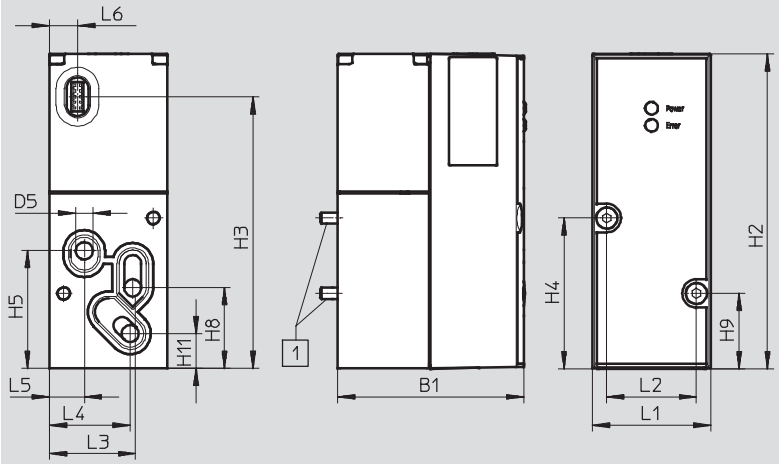
Dimensions Download CAD Data ➔ **www.festo.com/us/cad**

VPPM-6TA

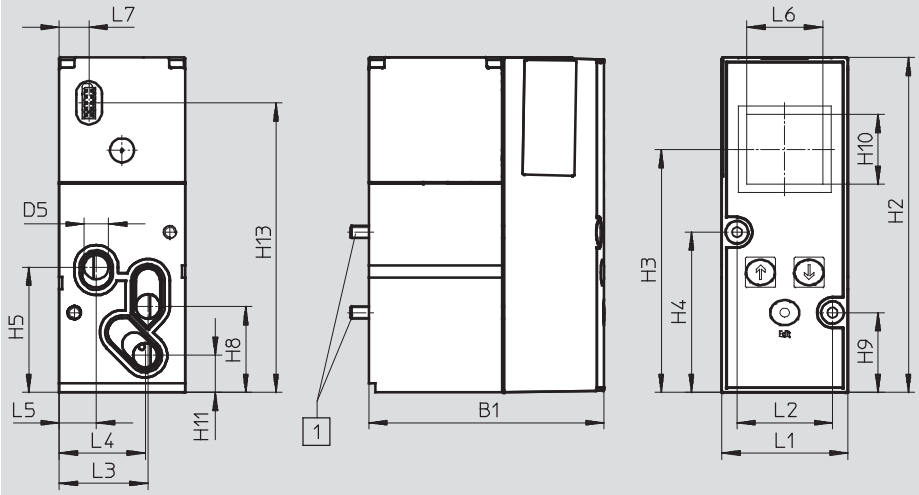


1 Socket head screw M4x55

Type	B1	D5 ∅	H2	H3	H4	H5	H8	H9	H11
VPPM-6TA	55.5	6	110.4	95.5	52.8	41.3	28.3	26.3	12.2

Type	L1	L2	L3	L4	L5	L6
VPPM-6TA	41.5	31.5	30.3	28.4	12.3	9.9

VPPM-8TA with LCD



1 Socket head screw M4x77

Type	B1	D5 ∅	H2	H3	H4	H5	H8	H9	H10	H11	H13
VPPM-8TA	77.4	8	110.4	80	52.8	41.3	28.3	26.3	23	12.2	95.5

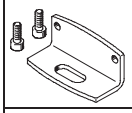
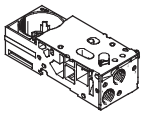
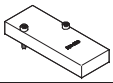
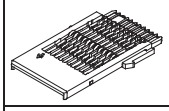
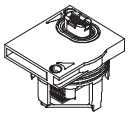
Type	L1	L2	L3	L4	L5	L6	L7
VPPM-8TA	41.5	31.5	29.3	28.4	12.3	25	9.9

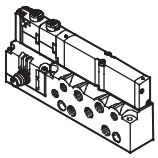
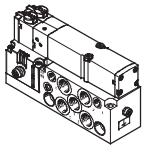
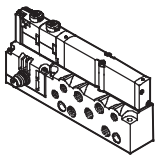
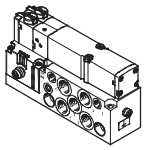
Valve terminals MPA-S

Technical data – Proportional pressure regulator VPPM

FESTO

Ordering data					
Code	Overall accuracy [%]	Supply pressure 1 [bar]	Pressure regulation range [bar]	Part No.	Type
QA	2	0 ... 4	0.02 ... 2	**542220**	**VPPM-6TA-L-1-F-0L2H**
QD	1	0 ... 4	0.02 ... 2	**542217**	**VPPM-6TA-L-1-F-0L2H-S1**
QB	2	0 ... 8	0.06 ... 6	**542221**	**VPPM-6TA-L-1-F-0L6H**
QE	1	0 ... 8	0.06 ... 6	**542218**	**VPPM-6TA-L-1-F-0L6H-S1**
QC	2	0 ... 11	0.1 ... 10	**542222**	**VPPM-6TA-L-1-F-0L10H**
QF	1	0 ... 11	0.1 ... 10	**542219**	**VPPM-6TA-L-1-F-0L10H-S1**
QL	1	0 ... 4	0.02 ... 2	**572407**	**VPPM-8TA-L-1-F-0L2H-S1C1**
QG	2	0 ... 4	0.02 ... 2	**572410**	**VPPM-8TA-L-1-F-0L2H-C1**
QM	1	0 ... 8	0.06 ... 6	**572408**	**VPPM-8TA-L-1-F-0L6H-S1C1**
QH	2	0 ... 8	0.06 ... 6	**572411**	**VPPM-8TA-L-1-F-0L6H-C1**
QN	1	0 ... 11	0.1 ... 10	**572409**	**VPPM-8TA-L-1-F-0L10H-S1C1**
QK	2	0 ... 11	0.1 ... 10	**572412**	**VPPM-8TA-L-1-F-0L10H-C1**

Ordering data – Accessories			
	Designation	Part No.	Type
	Mounting	**558844**	**VMPA-BG**
	Sub-base without electrical interlinking module or electrical module	**542223**	**VMPA-FB-AP-P1**
	Blanking plate	**559638**	**VMPA-P-RP**
	Electrical interlinking module for sub-base of the proportional pressure regulator	**537998**	**VMPA1-FB-EV-AB**
	Electrical module	**542224**	**VMPA-FB-EMG-P1**

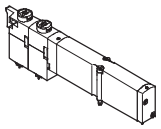
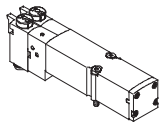
Ordering data – Set comprising solenoid valve on individual sub-base				
	Valve function	Width [mm]	Part No.	Type
Internal pilot air supply				
	5/2-way valve			
	Single solenoid	10	**533376**	**VMPA1-M1H-M-M7-PI**
		20	**537963**	**VMPA2-M1H-M-G⅛-PI**
	Double solenoid	10	**533377**	**VMPA1-M1H-J-M7-PI**
		20	**537964**	**VMPA2-M1H-J-G⅛-PI**
	2x 3/2-way valve			
	Normally open	10	**533382**	**VMPA1-M1H-N-M7-PI**
		20	**537969**	**VMPA2-M1H-N-G⅛-PI**
	Normally closed	10	**533381**	**VMPA1-M1H-K-M7-PI**
		20	**537968**	**VMPA2-M1H-K-G⅛-PI**
	1x normally open, 1x normally closed	10	**533383**	**VMPA1-M1H-H-M7-PI**
		20	**537970**	**VMPA2-M1H-H-G⅛-PI**
	5/3-way valve			
	Mid-position pressurised	10	**533378**	**VMPA1-M1H-B-M7-PI**
		20	**537965**	**VMPA2-M1H-B-G⅛-PI**
	Mid-position closed	10	**533379**	**VMPA1-M1H-G-M7-PI**
		20	**537966**	**VMPA2-M1H-G-G⅛-PI**
	Mid-position exhausted	10	**533380**	**VMPA1-M1H-E-M7-PI**
		20	**537967**	**VMPA2-M1H-E-G⅛-PI**
	2x 2/2-way valve			
	Normally closed	10	**533384**	**VMPA1-M1H-D-M7-PI**
		20	**537971**	**VMPA2-M1H-D-G⅛-PI**
	1x normally closed, 1x normally closed, reversible	10	**545230**	**VMPA1-M1H-I-M7-PI**
		20	**545232**	**VMPA2-M1H-I-G⅛-PI**
External pilot air supply				
	5/2-way valve			
	Single solenoid	10	**533385**	**VMPA1-M1H-M-S-M7-PI**
		20	**537972**	**VMPA2-M1H-M-S-G⅛-PI**
	Double solenoid	10	**533386**	**VMPA1-M1H-J-S-M7-PI**
		20	**537973**	**VMPA2-M1H-J-S-G⅛-PI**
	2x 3/2-way valve			
	Normally open	10	**533391**	**VMPA1-M1H-N-S-M7-PI**
		20	**537978**	**VMPA2-M1H-N-S-G⅛-PI**
	Normally closed	10	**533390**	**VMPA1-M1H-K-S-M7-PI**
		20	**537977**	**VMPA2-M1H-K-S-G⅛-PI**
	1x normally open, 1x normally closed	10	**533392**	**VMPA1-M1H-H-S-M7-PI**
		20	**537979**	**VMPA2-M1H-H-S-G⅛-PI**
	5/3-way valve			
	Mid-position pressurised	10	**533387**	**VMPA1-M1H-B-S-M7-PI**
		20	**537974**	**VMPA2-M1H-B-S-G⅛-PI**
	Mid-position closed	10	**533388**	**VMPA1-M1H-G-S-M7-PI**
		20	**537975**	**VMPA2-M1H-G-S-G⅛-PI**
	Mid-position exhausted	10	**533389**	**VMPA1-M1H-E-S-M7-PI**
		20	**537976**	**VMPA2-M1H-E-S-G⅛-PI**
	2x 2/2-way valve			
	Normally closed	10	**533393**	**VMPA1-M1H-D-S-M7-PI**
		20	**537980**	**VMPA2-M1H-D-S-G⅛-PI**
	1x normally closed, 1x normally closed, reversible	10	**545231**	**VMPA1-M1H-I-S-M7-PI**
		20	**545233**	**VMPA2-M1H-I-S-G⅛-PI**

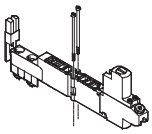
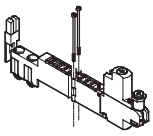
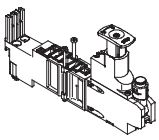
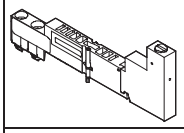
Valve terminals MPA-S

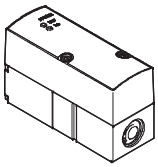
Accessories

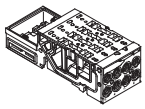
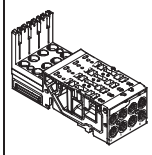
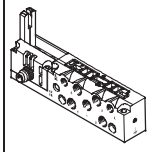
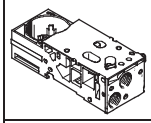
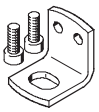
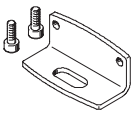
FESTO

Ordering data – Individual sub-base valve

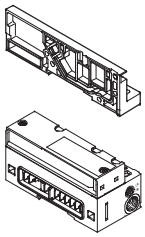
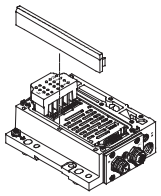
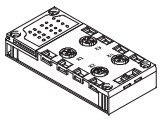
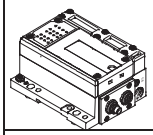
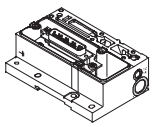
	Code	Valve function	Width [mm]	Part No.	Type	
	5/2-way valve					
	M	Single solenoid	10	533342	VMPA1-M1H-M-PI	
			20	537952	VMPA2-M1H-M-PI	
	MS	Single solenoid, mechanical spring return	10	571334	VMPA1-M1H-MS-PI	⊙
			20	571333	VMPA2-M1H-MS-PI	⊙
	MU	Polymer poppet valve, single solenoid, mechanical spring return	10	553113	VMPA1-M1H-MU-PI	⊙
	J	Double solenoid	10	533343	VMPA1-M1H-J-PI	
			20	537953	VMPA2-M1H-J-PI	
	2x 3/2-way valve					
	N	Normally open	10	533348	VMPA1-M1H-N-PI	
			20	537958	VMPA2-M1H-N-PI	
	NS	Normally open, mechanical spring return	10	556839	VMPA1-M1H-NS-PI	
			20	568655	VMPA2-M1H-NS-PI	
	NU	Polymer poppet valve, normally open, mechanical spring return	10	553111	VMPA1-M1H-NU-PI	⊙
	K	Normally closed	10	533347	VMPA1-M1H-K-PI	
			20	537957	VMPA2-M1H-K-PI	
	KS	Normally closed, mechanical spring return	10	556838	VMPA1-M1H-KS-PI	
			20	568656	VMPA2-M1H-KS-PI	
	KU	Polymer poppet valve, normally closed, mechanical spring return	10	553110	VMPA1-M1H-KU-PI	⊙
	H	1x normally open, 1x normally closed	10	533349	VMPA1-M1H-H-PI	
			20	537959	VMPA2-M1H-H-PI	
	HS	1x normally open, 1x normally closed, mechanical spring return	10	556840	VMPA1-M1H-HS-PI	
			20	568658	VMPA2-M1H-HS-PI	
	HU	Polymer poppet valve, 1x normally open, 1x normally closed, mechanical spring return	10	553112	VMPA1-M1H-HU-PI	⊙
	5/3-way valve					
	B	Mid-position pressurised	10	533344	VMPA1-M1H-B-PI	
			20	537954	VMPA2-M1H-B-PI	
	G	Mid-position closed	10	533345	VMPA1-M1H-G-PI	
			20	537955	VMPA2-M1H-G-PI	
	E	Mid-position exhausted	10	533346	VMPA1-M1H-E-PI	
			20	537956	VMPA2-M1H-E-PI	
	3/2-way valve					
	W	Normally open, external compressed air supply	10	540050	VMPA1-M1H-W-PI	
			20	540051	VMPA2-M1H-W-PI	
	X	Normally closed, external compressed air supply	10	534415	VMPA1-M1H-X-PI	
			20	537961	VMPA2-M1H-X-PI	
	2x 2/2-way valve					
	D	Normally closed	10	533350	VMPA1-M1H-D-PI	
			20	537960	VMPA2-M1H-D-PI	
	DS	Normally closed, mechanical spring return	10	556841	VMPA1-M1H-DS-PI	
			20	568657	VMPA2-M1H-DS-PI	
	I	1x normally closed, 1x normally closed, reversible	10	543605	VMPA1-M1H-I-PI	
			20	543703	VMPA2-M1H-I-PI	

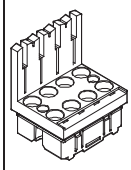
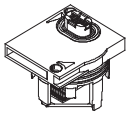
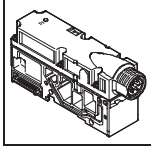
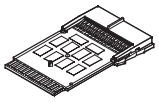
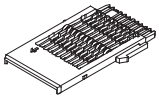
Ordering data						
	Code	Description		Pressure regulation range [bar]	Part No.	Type
Regulator plate						
	PF	MPA1, M5 interface, fixed	Port 1	0.5 ... 5	**564911**	**VMPA1-B8-R1-M5-06**
	PA			0.5 ... 8.5	**564908**	**VMPA1-B8-R1-M5-10**
	PH		Port 2	2 ... 5	**564912**	**VMPA1-B8-R2-M5-06**
	PC			2 ... 8.5	**564909**	**VMPA1-B8-R2-M5-10**
	PG		Port 4	2 ... 5	**564913**	**VMPA1-B8-R3-M5-06**
	PB			2 ... 8.5	**564910**	**VMPA1-B8-R3-M5-10**
	PF	MPA1, M5 interface, rotatable	Port 1	0.5 ... 5	**549052**	**VMPA1-B8-R1C2-C-06**
	PA			0.5 ... 8.5	**543339**	**VMPA1-B8-R1C2-C-10**
	PH		Port 2	2 ... 5	**549053**	**VMPA1-B8-R2C2-C-06**
	PC			2 ... 8.5	**543340**	**VMPA1-B8-R2C2-C-10**
	PG		Port 4	2 ... 5	**549054**	**VMPA1-B8-R3C2-C-06**
	PB			2 ... 8.5	**543341**	**VMPA1-B8-R3C2-C-10**
	PF	MPA2, 10 mm cartridge fitting	Port 1	0.5 ... 5	**549055**	**VMPA2-B8-R1C2-C-06**
	PA			0.5 ... 8.5	**543342**	**VMPA2-B8-R1C2-C-10**
	PH		Port 2	2 ... 5	**549056**	**VMPA2-B8-R2C2-C-06**
	PC			2 ... 8.5	**543343**	**VMPA2-B8-R2C2-C-10**
	PG		Port 4	2 ... 5	**549057**	**VMPA2-B8-R3C2-C-06**
	PB			2 ... 8.5	**543344**	**VMPA2-B8-R3C2-C-10**
	PN	MPA2, reversible, 10 mm cartridge fitting	Port 2	0.5 ... 5	**549113**	**VMPA2-B8-R6C2-C-06**
	PL			0.5 ... 8.5	**543347**	**VMPA2-B8-R6C2-C-10**
	PM		Port 4	0.5 ... 5	**549114**	**VMPA2-B8-R7C2-C-06**
	PK			0.5 ... 8.5	**543348**	**VMPA2-B8-R7C2-C-10**
Vertical pressure shut-off plate						
	PS	MPA1, port 1 and 12/14, operating pressure 3.0 ... 8.0 bar			**567805**	**VMPA1-HS**
Pressure gauge for regulator plate						
	VE	MPA1, with thread M5, rotatable	Display unit bar	0.5 ... 8.5	**132340**	**MA-15-10-M5**
	VD		Display unit psi	0.5 ... 8.5	**132341**	**MA-15-145-M5-PSI**
	T	MPA2, 10 mm cartridge fitting connection	Display unit bar/psi	0.5 ... 8.5	**543487**	**PAGN-26-16-P10**
				0.5 ... 5	**543488**	**PAGN-26-10-P10**
Threaded adapter						
	–	For MPA2 regulator, 10 mm cartridge fitting connection to thread G1/8			**565811**	**QSP-10-G1/8**
Non-return valve						
	–	For MPA1 with thread M5, fixed			**153291**	**QSK-M5-4**

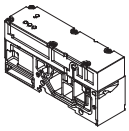
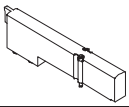
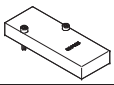
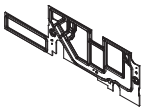
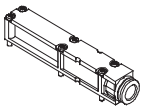
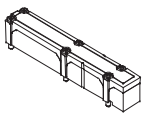
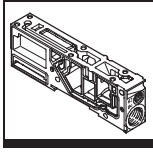
Ordering data – Proportional pressure regulator						
	Code	Full-scale linearity error	Supply pressure 1	Pressure regulation range	Part No.	Type
	QA	2%	0 … 4 bar	0.02 … 2 bar	**542220**	**VPPM-6TA-L-1-F-0L2H**
	QD	1%	0 … 4 bar	0.02 … 2 bar	**542217**	**VPPM-6TA-L-1-F-0L2H-S1**
	QB	2%	0 … 8 bar	0.06 … 6 bar	**542221**	**VPPM-6TA-L-1-F-0L6H**
	QE	1%	0 … 8 bar	0.06 … 6 bar	**542218**	**VPPM-6TA-L-1-F-0L6H-S1**
	QC	2%	0 … 11 bar	0.1 … 10 bar	**542222**	**VPPM-6TA-L-1-F-0L10H**
	QF	1%	0 … 11 bar	0.1 … 10 bar	**542219**	**VPPM-6TA-L-1-F-0L10H-S1**
	QL	1%	0 … 4 bar	0.02 … 2 bar	**572407**	**VPPM-8TA-L-1-F-0L2H-S1C1**
	QG	2%	0 … 4 bar	0.02 … 2 bar	**572410**	**VPPM-8TA-L-1-F-0L2H-C1**
	QM	1%	0 … 8 bar	0.06 … 6 bar	**572408**	**VPPM-8TA-L-1-F-0L6H-S1C1**
	QH	2%	0 … 8 bar	0.06 … 6 bar	**572411**	**VPPM-8TA-L-1-F-0L6H-C1**
	QN	1%	0 … 11 bar	0.1 … 10 bar	**572409**	**VPPM-8TA-L-1-F-0L10H-S1C1**
	QK	2%	0 … 11 bar	0.1 … 10 bar	**572412**	**VPPM-8TA-L-1-F-0L10H-C1**

Ordering data					
Designation			Width [mm]	Part No.	Type
Sub-base – Without electrical interlinking module					
	For multi-pin plug/fieldbus	Four valve positions	10	**533352**	**VMPA1-FB-AP-4-1**
		Two valve positions	20	**538000**	**VMPA2-FB-AP-2-1**
	For multi-pin plug/fieldbus, duct 1 closed	Four valve positions	10	**538657**	**VMPA1-FB-AP-4-1-T1**
		Two valve positions	20	**538677**	**VMPA2-FB-AP-2-1-T0**
	For multi-pin plug/fieldbus, duct 1 closed and duct 3/5 closed	Four valve positions	10	**555901**	**VMPA1-FB-AP-4-1-S1**
		Two valve positions	20	**555902**	**VMPA2-FB-AP-2-1-S0**
Sub-base – Incl. electrical interlinking module and electronics module					
	For fieldbus	Four valve positions	10	**546802**	**VMPA1-AP-4-1-EMS-8**
		Two valve positions	20	**546803**	**VMPA2-AP-2-1-EMS-4**
	For multi-pin plug	Four solenoid coils	10	**546806**	**VMPA1-AP-4-1-EMM-4**
		Two solenoid coils	20	**546807**	**VMPA2-AP-2-1-EMM-2**
		Eight solenoid coils	10	**546804**	**VMPA1-AP-4-1-EMM-8**
		Four solenoid coils	20	**546805**	**VMPA2-AP-2-1-EMM-4**
Sub-base – For individual connection					
	Without ATEX specification	Internal pilot air	10	**533394**	**VMPA1-IC-AP-1**
			20	**537981**	**VMPA2-IC-AP-1**
		External pilot air	10	**533395**	**VMPA1-IC-AP-S-1**
			20	**537982**	**VMPA2-IC-AP-S-1**
	With ATEX specification: II 3G Ex nA IIC T4 XGc	Internal pilot air	10	**8005149**	**VMPA1-IC-AP-1-EX1E**
			20	**8005151**	**VMPA2-IC-AP-1-EX1E**
		External pilot air	10	**8005150**	**VMPA1-IC-AP-S-1-EX1E**
			20	**8005152**	**VMPA2-IC-AP-S-1-EX1E**
Sub-base – For proportional pressure regulator					
	Without electrical interlinking module or electrical module	–	–	**542223**	**VMPA-FB-AP-P1**
Mounting					
	For H-rail			**526032**	**CPX-CPA-BG-NRH**
	Mounting (for supply plate)			**534416**	**VMPA-BG-RW**
	Mounting (for proportional pressure regulator sub-base)			**558844**	**VMPA-BG**

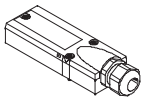
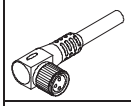
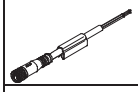
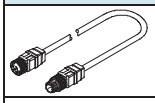
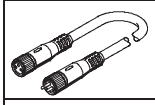
Ordering data

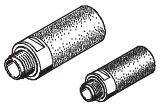
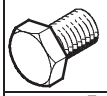
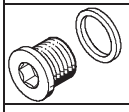
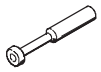
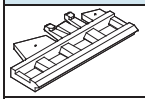
Designation				Part No.	Type
End plate and fieldbus pneumatic interface					
	Right-hand end plate			533373	VMPA-EPR
	Pneumatic interface, ducted exhaust air, internal pilot air			533370	VMPA-FB-EPL-G
	Pneumatic interface, ducted exhaust air, internal pilot air, for CPX metal interlinking module			552286	VMPA-FB-EPLM-G
	Pneumatic interface, ducted exhaust air, external pilot air			533369	VMPA-FB-EPL-E
	Pneumatic interface, ducted exhaust air, external pilot air, for CPX metal interlinking module			552285	VMPA-FB-EPLM-E
	Pneumatic interface, flat plate silencer, internal pilot air			533372	VMPA-FB-EPL-GU
	Pneumatic interface, flat plate silencer, internal pilot air, for CPX metal interlinking module			552288	VMPA-FB-EPLM-GU
	Pneumatic interface, flat plate silencer, external pilot air			533371	VMPA-FB-EPL-EU
	Pneumatic interface, flat plate silencer, external pilot air, for CPX metal interlinking module			552287	VMPA-FB-EPLM-EU
Electrical interface for AS-interface					
	4 inputs/4 outputs, according to Spec. 2.1	Internal pilot air	Ducted exhaust air	546989	VMPA-ASI-EPL-G-4E4A-Z
			Silencer	546991	VMPA-ASI-EPL-GU-4E4A-Z
		External pilot air	Ducted exhaust air	546988	VMPA-ASI-EPL-E-4E4A-Z
			Silencer	546990	VMPA-ASI-EPL-EU-4E4A-Z
	8 inputs/8 outputs, according to Spec. 2.1	Internal pilot air	Ducted exhaust air	546993	VMPA-ASI-EPL-G-8E8A-Z
			Silencer	546995	VMPA-ASI-EPL-GU-8E8A-Z
		External pilot air	Ducted exhaust air	546992	VMPA-ASI-EPL-E-8E8A-Z
			Silencer	546994	VMPA-ASI-EPL-EU-8E8A-Z
	8 inputs/8 outputs, according to Spec. 3.0, extended addressing range	Internal pilot air	Ducted exhaust air	573184	VMPA-ASI-EPL-G-8E8A-CE
			Silencer	573186	VMPA-ASI-EPL-GU-8E8A-CE
		External pilot air	Ducted exhaust air	573183	VMPA-ASI-EPL-E-8E8A-CE
			Silencer	573185	VMPA-ASI-EPL-EU-8E8A-CE
Manifold block for AS-interface					
	M12 socket, 5-pin			195704	CPX-AB-4-M12X2-5POL
	M8 socket, 3-pin			195706	CPX-AB-8-M8-3POL
	Spring-loaded terminals, 32-pin			195708	CPX-AB-8-KL-4POL
	Sub-D socket, 25-pin			525676	CPX-AB-1-SUB-BU-25POL
	Quick connection socket, 4-pin			525636	CPX-AB-4-HAR-4POL
Electrical interface for CPI					
	External pilot air, ducted exhaust air			546983	VMPA-CPI-EPL-E
	Internal pilot air, ducted exhaust air			546984	VMPA-CPI-EPL-G
	External pilot air, silencer			546985	VMPA-CPI-EPL-EU
	Internal pilot air, silencer			546986	VMPA-CPI-EPL-GU
Electrical interface for multi-pin plug connection					
	External pilot air, ducted exhaust air			540893	VMPA1-MPM-EPL-E
	Internal pilot air, ducted exhaust air			540894	VMPA1-MPM-EPL-G
	External pilot air, silencer			540895	VMPA1-MPM-EPL-EU
	Internal pilot air, silencer			540896	VMPA1-MPM-EPL-GU

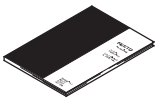
Ordering data					
Designation			Width [mm]	Part No.	Type
Electronics module	For fieldbus connection				
	Without separate circuit	4 coils	20	**537983**	**VMPA2-FB-EMS-4**
		8 coils	10	**533360**	**VMPA1-FB-EMS-8**
	With separate circuit	4 coils	20	**537984**	**VMPA2-FB-EMG-4**
		8 coils	10	**533361**	**VMPA1-FB-EMG-8**
	For fieldbus connection with extended diagnostic function				
	Without separate circuit	4 coils	20	**543332**	**VMPA2-FB-EMS-D2-4**
		8 coils	10	**543331**	**VMPA1-FB-EMS-D2-8**
	With separate circuit	4 coils	20	**543334**	**VMPA2-FB-EMG-D2-4**
		8 coils	10	**543333**	**VMPA1-FB-EMG-D2-8**
	For multi-pin plug connection				
	Modular (MPM)	2 coils	20	**537985**	**VMPA2-MPM-EMM-2**
		4 coils	20	**537986**	**VMPA2-MPM-EMM-4**
		4 coils	10	**537987**	**VMPA1-MPM-EMM-4**
		8 coils	10	**537988**	**VMPA1-MPM-EMM-8**
Electrical module					
	For proportional pressure regulator			**542224**	**VMPA-FB-EMG-P1**
Electrical supply plate					
	Plug connection M18, 3-pin			**541082**	**VMPA-FB-SP-V**
	Plug connection 7/8", 5-pin			**541083**	**VMPA-FB-SP-7/8-V-5POL**
	Plug connection 7/8", 4-pin			**541084**	**VMPA-FB-SP-7/8-V-4POL**
Electrical interlinking module for multi-pin plug connection and AS-interface					
	For one sub-base	2 coils	20	**537989**	**VMPA2-MPM-EV-AB-2**
		4 coils	10 20	**537993**	**VMPA1-MPM-EV-AB-4**
		8 coils	10	**537994**	**VMPA1-MPM-EV-AB-8**
	For a sub-base with pneumatic supply plate	2 coils	20	**537991**	**VMPA2-MPM-EV-ABV-2**
		4 coils	10 20	**537995**	**VMPA1-MPM-EV-ABV-4**
		8 coils	10	**537996**	**VMPA1-MPM-EV-ABV-8**
Electrical manifold module for fieldbus connection and CPI					
	For sub-base of the proportional pressure regulator		10 20	**537998**	**VMPA1-FB-EV-AB**
	For a pneumatic supply plate			**537999**	**VMPA1-FB-EV-V**

Ordering data				
Designation			Part No.	Type
Pressure sensor				
	For monitoring the operating pressure in duct 1		**541085**	**VMPA-FB-PS-1**
	For monitoring the pressure in exhaust ducts 3 and 5		**541086**	**VMPA-FB-PS-3/5**
	For monitoring an external process pressure		**541087**	**VMPA-FB-PS-P1**
Cover				
	Blanking plate for valve position[1)]		**533351**	**VMPA1-RP**
			537962	**VMPA2-RP**
	Blanking plate		**559638**	**VMPA-P-RP**
	Cover for manual override, non-detenting (10 pieces)		**540897**	**VMPA-HBT-B**
	Cover for manual override, covered (10 pieces)		**540898**	**VMPA-HBV-B**
Seal for manifold block				
	MPA with ducted exhaust air	No duct separation	**533359**	**VMPA1-DP**
		Duct 1 separated	**533363**	**VMPA1-DP-P**
		Duct 3/5 separated	**533364**	**VMPA1-DP-RS**
		Duct 1 and 3/5 separated	**533365**	**VMPA1-DP-PRS**
	MPA with flat plate silencer	No duct separation	**533355**	**VMPA1-DPU**
		Duct 1 separated	**533356**	**VMPA1-DPU-P**
		Duct 3/5 separated	**533357**	**VMPA1-DPU-RS**
		Duct 1 and 3/5 separated	**533358**	**VMPA1-DPU-PRS**
Exhaust plate				
	Ducted exhaust air, with 10 mm push-in connector		**533375**	**VMPA-AP**
	Ducted exhaust air, with QS-3/8 connector		**541629**	**VMPA-AP-3/8**
	Flat plate silencer		**533374**	**VMPA-APU**
Supply plate (without exhaust plate)				
	For ducted exhaust air		**533354**	**VMPA1-FB-SP**
	For flat plate silencer		**533353**	**VMPA1-FB-SPU**

1) A self-adhesive label is supplied.

Ordering data				
Designation			Part No.	Type
Multi-pin plug connection, electrical				
	Cover without connecting cable for self-assembly		533198	VMPA-KMS-H
	PVC connecting cable for 8 solenoid coils	2.5 m	533195	VMPA-KMS1-8-2,5
		5 m	533196	VMPA-KMS1-8-5
		10 m	533197	VMPA-KMS1-8-10
	PVC connecting cable for 24 solenoid coils	2.5 m	533192	VMPA-KMS1-24-2,5
		5 m	533193	VMPA-KMS1-24-5
		10 m	533194	VMPA-KMS1-24-10
	PUR connecting cable for 8 solenoid coils, suitable for energy chains	2.5 m	533504	VMPA-KMS2-8-2,5-PUR
		5 m	533505	VMPA-KMS2-8-5-PUR
		10 m	533506	VMPA-KMS2-8-10-PUR
	PUR connecting cable for 24 solenoid coils, suitable for energy chains	2.5 m	533501	VMPA-KMS2-24-2,5-PUR
		5 m	533502	VMPA-KMS2-24-5-PUR
		10 m	533503	VMPA-KMS2-24-10-PUR
Connecting cable, individual connection				
	• Straight socket, M8x1, 4-pin • Open end, 4-wire	2.5 m	158960	SIM-M8-4GD-2,5-PU
		5 m	158961	SIM-M8-4GD-5-PU
	• Angled socket, M8x1, 4-pin • Open end, 4-wire	2.5 m	158962	SIM-M8-4WD-2,5-PU
		5 m	158963	SIM-M8-4WD-5-PU
	• Straight socket, M8x1, 4-pin • Open end, 4-wire	2.5 m	541342	NEBU-M8G4-K-2.5-LE4
		5 m	541343	NEBU-M8G4-K-5-LE4
	• Angled socket, M8x1, 4-pin • Open end, 4-wire	2.5 m	541344	NEBU-M8W4-K-2.5-LE4
		5 m	541345	NEBU-M8W4-K-5-LE4
Connecting cable, AS-interface connection				
	• Straight socket, M12x1, 5-pin, A-coded • Straight plug, M12x1, 4-pin, A-coded	0.2 m	542129	NEBU-M12G5-F-0.2-M12G4
	Modular system for connecting cables		–	➔ Internet: nebu
Connecting cable, CPI connection				
	• Angled plug, 5-pin • Angled socket, 5-pin	0.25 m	540327	KVI-CP-3-WS-WD-0,25
		0.5 m	540328	KVI-CP-3-WS-WD-0,5
		2 m	540329	KVI-CP-3-WS-WD-2
		5 m	540330	KVI-CP-3-WS-WD-5
		8 m	540331	KVI-CP-3-WS-WD-8
	• Straight plug, 5-pin • Straight socket, 5-pin	2 m	540332	KVI-CP-3-GS-GD-2
		5 m	540333	KVI-CP-3-GS-GD-5
		8 m	540334	KVI-CP-3-GS-GD-8

Ordering data				
Designation			Part No.	Type
Push-in fitting for manifold block, pneumatic interface, supply plate				
	Connecting thread M5 for tubing O.D.	3 mm (10 pieces)	**153313**	**QSM-M5-3-I**
		4 mm (10 pieces)	**153315**	**QSM-M5-4-I**
		6 mm (10 pieces)	**153317**	**QSM-M5-6-I**
	Connecting thread M7 for tubing O.D.	4 mm (10 pieces)	**153319**	**QSM-M7-4-I**
		6 mm (10 pieces)	**153321**	**QSM-M7-6-I**
	Connecting thread G⅛ for tubing O.D.	6 mm (10 pieces)	**186107**	**QS-G⅛-6-I**
		8 mm (10 pieces)	**186109**	**QS-G⅛-8-I**
	Connecting thread G¼ for tubing O.D.	8 mm (10 pieces)	**186110**	**QS-G¼-8-I**
		10 mm (10 pieces)	**186112**	**QS-G¼-10-I**
Silencer				
	Connecting thread	M5	**165003**	**UC-M5**
		M7	**161418**	**UC-M7**
		G¼	**165004**	**UC-¼**
		G⅛	**161419**	**UC-⅛**
	Push-in sleeve connection	3 mm	**165005**	**UC-QS-3H**
		4 mm	**165006**	**UC-QS-4H**
		6 mm	**165007**	**UC-QS-6H**
		8 mm	**175611**	**UC-QS-8H**
		10 mm	**526475**	**UC-QS-10H**
Blanking plug				
	Thread M5		**3843**	**B-M5**
	Thread M7		**174309**	**B-M7**
	Thread G⅛		**3568**	**B-⅛**
	Thread G¼		**3569**	**B-¼**
Plug				
	Blanking plug for tubing O.D.	4 mm	**153267**	**QSC-4H**
		6 mm	**153268**	**QSC-6H**
		8 mm	**153269**	**QSC-8H**
		10 mm	**153270**	**QSC-10H**
Inscription labels				
	Inscription label holder for manifold block, transparent, for paper foil label		**533362**	**VMPA1-ST-1-4**
	Inscription label holder for manifold block, 4-fold, for IBS-6x10		**544384**	**VMPA1-ST-2-4**
	Inscription labels 6 x 10 in frame, 64 pieces		**18576**	**IBS-6x10**

Ordering data					
Designation		Nominal flow rate [l/min]	Part No.	Type	PU[1]
Fixed restrictor					
	Hollow bolt, for restricting the exhaust air in duct 3 and 5	4.5	**572544**	**VMPA1-FT-NW0.3-10**	**10**
		10.5	**572545**	**VMPA1-FT-NW0.5-10**	**10**
		20.0	**572546**	**VMPA1-FT-NW0.7-10**	**10**
		38.5	**572547**	**VMPA1-FT-NW1.0-10**	**10**
		55.0	**572548**	**VMPA1-FT-NW1.2-10**	**10**
		85.0	**572549**	**VMPA1-FT-NW1.5-10**	**10**
		110.0	**572550**	**VMPA1-FT-NW1.7-10**	**10**
Restrictor set					
	Fixed restrictors, two retainers, assembly tool		**572543**	**VMPA1-FT-NW0.3-1.7**	**1**
Retainer for fixed restrictor					
	Retainer for exhaust opening in the sub-base		**572542**	**VMPA1-FTI-10**	**10**
Manual					
	MPA pneumatic components	German	**534240**	**P.BE-MPA-DE**	**1**
		English	**534241**	**P.BE-MPA-EN**	**1**
		French	**534243**	**P.BE-MPA-FR**	**1**
		Spanish	**534242**	**P.BE-MPA-ES**	**1**
		Italian	**534244**	**P.BE-MPA-IT**	**1**
		Swedish	**534245**	**P.BE-MPA-SV**	**1**
	MPA electronic components (pneumatic modules, pressure sensors, proportional pressure regulators, etc.)	German	**562112**	**P.BE-MPA-Elektronik-DE**	**1**
		English	**562113**	**P.BE-MPA-Elektronik-EN**	**1**
		French	**562115**	**P.BE-MPA-Elektronik-FR**	**1**
		Spanish	**562114**	**P.BE-MPA-Elektronik-ES**	**1**
		Italian	**562116**	**P.BE-MPA-Elektronik-IT**	**1**
		Swedish	**562117**	**P.BE-MPA-Elektronik-SV**	**1**

1) Packaging unit

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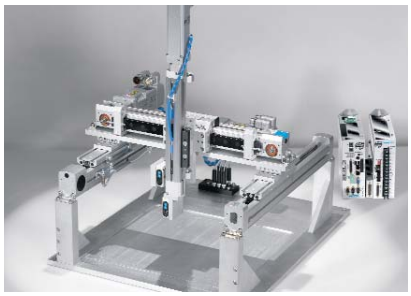

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