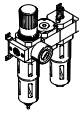
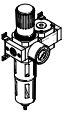
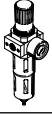
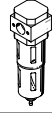
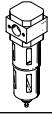
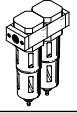
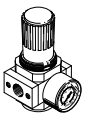


Filter regulators LFR/LFRS, D series

FESTO



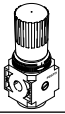
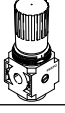
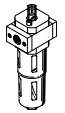
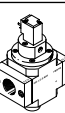
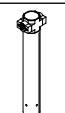
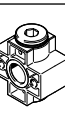
Product range overview – Service unit components, D series, metal

Type	Size	Pneumatic connection										Pressure regulation range [bar]			Grade of filtration [µm]				
		M5	M7	G1/8	G1/4	G3/8	G1/2	G3/4	G1	QS4	QS6	0.5 ... 7	0.5 ... 12	2.5 ... 12	0.01	1	5	40	
Service units																			
FRC/FRCS		Micro	■	■	■	–	–	–	–	–	■	■	■	–	–	–	–	■	–
		Mini	–	–	■	■	■	–	–	–	–	–	■	■	–	–	–	■	■
		Midi	–	–	–	■	■	■	■	–	–	–	■	■	–	–	–	■	■
		Maxi	–	–	–	–	–	■	■	■	–	–	■	■	–	–	–	■	■
FRC-K		Micro	–																
		Mini	–	–	■	■	–	–	–	–	–	–	–	■	■	–	–	–	■
		Midi	–	–	–	■	■	■	–	–	–	–	–	■	■	–	–	–	■
		Maxi	–	–	–	–	–	■	■	–	–	–	–	■	■	–	–	–	■
LFR-K LFRS-K		Micro	–																
		Mini	–	–	■	■	–	–	–	–	–	–	–	■	■	–	–	–	■
		Midi	–	–	–	■	■	■	–	–	–	–	–	■	■	–	–	–	■
		Maxi	–	–	–	–	–	■	■	–	–	–	–	■	■	–	–	–	■
Individual components																			
Filter regulators LFR/LFRS		Micro	■	■	■	–	–	–	–	–	■	■	■	–	–	–	–	■	–
		Mini	–	–	■	■	■	–	–	–	–	–	■	■	–	–	–	■	■
		Midi	–	–	–	■	■	■	■	–	–	–	■	■	–	–	–	■	■
		Maxi	–	–	–	–	–	■	■	■	–	–	■	■	–	–	–	■	■
Filters LF		Micro	■	■	■	–	–	–	–	–	■	■	–	–	–	–	–	■	–
		Mini	–	–	■	■	■	–	–	–	–	–	–	–	–	–	–	■	■
		Midi	–	–	–	■	■	■	■	–	–	–	–	–	–	–	–	■	■
		Maxi	–	–	–	–	–	■	■	■	–	–	–	–	–	–	–	■	■
Fine and micro filters LFMA/LFMB		Micro	–																
		Mini	–	–	■	■	■	–	–	–	–	–	–	–	–	■	■	–	–
		Midi	–	–	–	■	■	■	■	–	–	–	–	–	–	■	■	–	–
		Maxi	–	–	–	–	–	■	■	■	–	–	–	–	–	■	■	–	–
Activated carbon filters LFX		Micro	–																
		Mini	–	–	■	■	■	–	–	–	–	–	–	–	–	–	–	–	–
		Midi	–	–	–	■	■	■	■	–	–	–	–	–	–	–	–	–	–
		Maxi	–	–	–	–	–	■	■	■	–	–	–	–	–	–	–	–	–
Filter combinations LFMBA		Micro	–																
		Mini	–	–	■	■	■	–	–	–	–	–	–	–	–	■	■	–	–
		Midi	–	–	–	■	■	■	■	–	–	–	–	–	–	■	■	–	–
		Maxi	–	–	–	–	–	■	■	■	–	–	–	–	–	■	■	–	–
Pressure regulators LR/LRS		Micro	■	■	■	–	–	–	–	–	■	■	■	–	–	–	–	–	–
		Mini	–	–	■	■	■	–	–	–	–	–	■	■	–	–	–	–	–
		Midi	–	–	–	■	■	■	■	–	–	–	■	■	–	–	–	–	–
		Maxi	–	–	–	–	–	■	■	■	–	–	■	■	–	–	–	–	–

Product range overview – Service unit components, D series, metal

Type	Size	Bowl guard		Condensate drain			Pressure indicator		Actuator lock		Supply voltage			Options			→ Page/ Internet
		Metal bowl guard	Plastic bowl	Manual	Semi-automatic	Fully automatic	With pressure gauge	Without pressure gauge	Rotary knob with latch	Rotary knob with integrated lock	24 V DC	110 V AC	230 V AC	Directly actuated pressure regulator with integrated return flow function	Pilot actuated pressure regulator with integrated return flow function	Differential pressure display	
Service units																	
FRC/FRCS	Micro	–	■	■	■	–	■	■	■	–	–	–	–	–	–	–	frc
	Mini	■	–	■	–	■	■	■	■	■	–	–	–	–	–	–	
	Midi	■	–	■	–	■	■	■	■	■	–	–	–	–	–	–	
	Maxi	■	–	■	–	■	■	■	■	■	–	–	–	■	■	–	
FRC-K	Micro	–															frc
	Mini	■	–	■	–	■	■	–	■	–	■	–	–	–	–	–	
	Midi	■	–	■	–	■	■	–	■	–	■	–	–	–	–	–	
	Maxi	■	–	■	–	■	■	–	■	–	■	–	–	■	■	–	
LFR-K LFRS-K	Micro	–															frc
	Mini	■	–	■	–	■	■	–	■	■	■	–	–	–	–	–	
	Midi	■	–	■	–	■	■	–	■	■	■	–	–	–	–	–	
	Maxi	■	–	■	–	■	■	–	■	■	■	–	–	■	■	–	
Individual components																	
Filter regulators LFR/LFRS	Micro	–	■	■	■	–	■	■	■	–	–	–	–	–	–	–	lfr
	Mini	■	–	■	–	■	■	■	■	■	–	–	–	–	–	–	
	Midi	■	–	■	–	■	■	■	■	■	–	–	–	–	–	–	
	Maxi	■	–	■	–	■	■	■	■	■	–	–	–	■	■	–	
Filters LF	Micro	–	■	■	■	–	–	–	–	–	–	–	–	–	–	–	lf
	Mini	■	–	■	–	■	–	–	–	–	–	–	–	–	–	–	
	Midi	■	–	■	–	■	–	–	–	–	–	–	–	–	–	–	
	Maxi	■	–	■	–	■	–	–	–	–	–	–	–	–	–	–	
Fine and micro filters LFMA/LFMB	Micro	–															lfma, lfmb
	Mini	■	–	■	–	■	–	–	–	–	–	–	–	–	–	■	
	Midi	■	–	■	–	■	–	–	–	–	–	–	–	–	–	■	
	Maxi	■	–	■	–	■	–	–	–	–	–	–	–	–	–	■	
Activated carbon filters LFX	Micro	–															lfx
	Mini	■	–	–	–	–	–	–	–	–	–	–	–	–	–	–	
	Midi	■	–	–	–	–	–	–	–	–	–	–	–	–	–	–	
	Maxi	■	–	–	–	–	–	–	–	–	–	–	–	–	–	–	
Filter combinations LFMBA	Micro	–															lfmba
	Mini	■	–	■	–	■	–	–	–	–	–	–	–	–	–	■	
	Midi	■	–	■	–	■	–	–	–	–	–	–	–	–	–	■	
	Maxi	■	–	■	–	■	–	–	–	–	–	–	–	–	–	■	
Pressure regulators LR/LRS	Micro	–	–	–	–	–	■	■	■	–	–	–	–	–	–	–	lr
	Mini	–	–	–	–	–	■	■	■	■	–	–	–	■	–	–	
	Midi	–	–	–	–	–	■	■	■	■	–	–	–	■	–	–	
	Maxi	–	–	–	–	–	■	■	■	■	–	–	–	■	■	–	

Product range overview – Service unit components, D series, metal

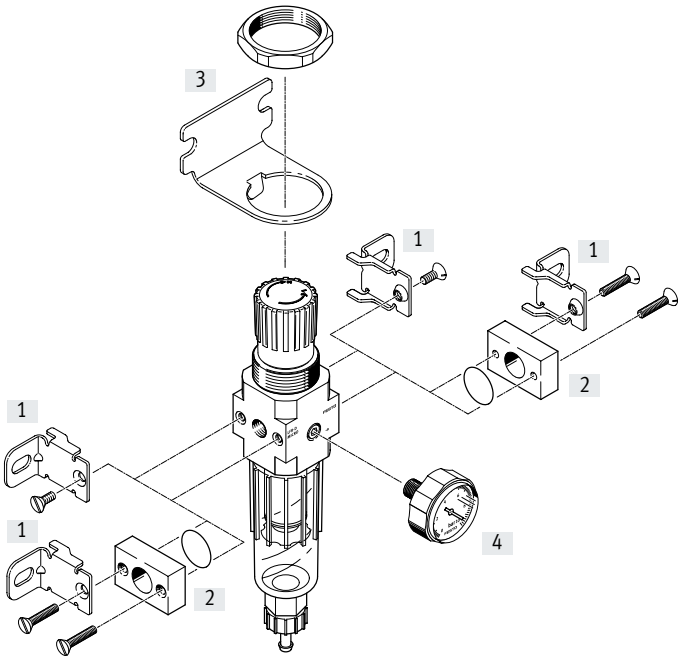
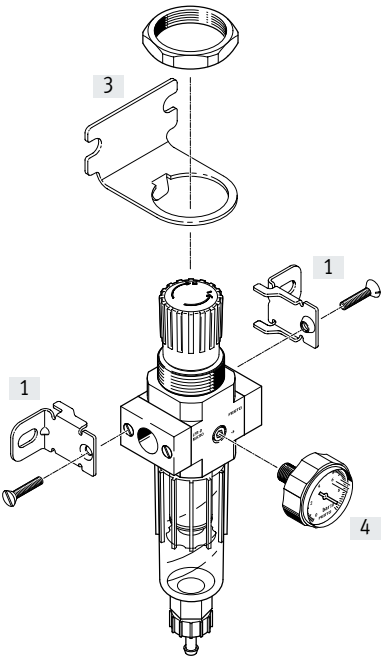
Type	Size	Pneumatic connection											Pressure regulation range [bar]	
													0.5 ... 7	0.5 ... 12
Individual components														
Pressure regulators LRB/LRBS		Micro	–											
		Mini	–	–	–	■	–	–	–	–	–	–	■	■
		Midi	–	–	–	–	■	–	–	–	–	–	■	■
		Maxi	–											
Pressure regulator manifolds LRB-K		Micro	–											
		Mini	–	–	–	■	■	–	–	–	–	–	■	■
		Midi	–	–	–	–	■	■	–	–	–	–	■	■
		Maxi	–											
Lubricators LOE		Micro	■	■	■	–	–	–	–	–	■	■	–	–
		Mini	–	–	■	■	■	–	–	–	–	–	–	–
		Midi	–	–	–	■	■	■	■	–	–	–	–	–
		Maxi	–	–	–	–	–	■	■	■	–	–	–	–
On/off valves HE		Micro	–											
		Mini	–	–	■	■	■	–	–	–	–	–	–	–
		Midi	–	–	–	■	■	■	■	–	–	–	–	–
		Maxi	–	–	–	–	–	■	■	■	–	–	–	–
On/off valves HEE		Micro	–											
		Mini	–	–	■	■	■	–	–	–	–	–	–	–
		Midi	–	–	–	■	■	■	■	–	–	–	–	–
		Maxi	–	–	–	–	–	■	■	■	–	–	–	–
On/off valves HEP		Micro	–											
		Mini	–	–	■	■	■	–	–	–	–	–	–	–
		Midi	–	–	–	■	■	■	■	–	–	–	–	–
		Maxi	–	–	–	–	–	■	■	■	–	–	–	–
Soft-start valves HEL		Micro	–											
		Mini	–	–	■	■	■	–	–	–	–	–	–	–
		Midi	–	–	–	■	■	■	■	–	–	–	–	–
		Maxi	–	–	–	–	–	■	■	■	–	–	–	–
Membrane air dryers LDM1		Micro	–											
		Mini	–											
		Midi	–											
		Maxi	–	–	–	–	–	■	■	■	–	–	–	–
Branching modules FRM		Micro	–											
		Mini	–	–	■	■	■	–	–	–	–	–	–	–
		Midi	–	–	–	■	■	■	■	–	–	–	–	–
		Maxi	–	–	–	–	–	■	■	■	–	–	–	–
Distributor blocks FRZ		Micro	–	–	–	–	–	–	–	–	–	–	–	–
		Mini	–	–	–	–	–	–	–	–	–	–	–	–
		Midi	–	–	–	–	–	–	–	–	–	–	–	–
		Maxi	–	–	–	–	–	–	–	–	–	–	–	–

Product range overview – Service unit components, D series, metal

Type	Size	Bowl guard		Pressure indicator		Actuator lock		Supply voltage			Options		→ Page/ Internet
		Metal bowl guard	Plastic bowl	With pressure gauge	Without pressure gauge	Rotary knob with latch	Rotary knob with integrated lock	24 V DC	110 V AC	230 V AC	With non-return function	Pressure switch	
Individual components													
Pressure regulators LRB/LRBS	Micro	–											lrb
	Mini	–	–	–	■	■	■	–	–	–	–	–	
	Midi	–	–	–	■	■	■	–	–	–	–	–	
	Maxi	–	–										
Pressure regulator manifolds LRB-K	Micro	–											lrb
	Mini	–	–	–	■	■	–	–	–	–	–	–	
	Midi	–	–	–	■	■	–	–	–	–	–	–	
	Maxi	–	–										
Lubricators LOE	Micro	–	■	–	■	–	–	–	–	–	–	–	loe
	Mini	■	–	–	■	–	–	–	–	–	–	–	
	Midi	■	–	–	■	–	–	–	–	–	–	–	
	Maxi	■	–	–	■	–	–	–	–	–	–	–	
On/off valves HE	Micro	–											he
	Mini	–	–	–	■	■	–	–	–	–	–	–	
	Midi	–	–	–	■	■	–	–	–	–	–	–	
	Maxi	–	–	–	■	■	–	–	–	–	–	–	
On/off valves HEE	Micro	–											hee
	Mini	–	–	–	■	–	–	■	■	■	–	–	
	Midi	–	–	–	■	–	–	■	■	■	–	–	
	Maxi	–	–	–	■	–	–	■	■	■	–	–	
On/off valves HEP	Micro	–											hep
	Mini	–	–	–	■	–	–	–	–	–	–	–	
	Midi	–	–	–	■	–	–	–	–	–	–	–	
	Maxi	–	–	–	■	–	–	–	–	–	–	–	
Soft-start valves HEL	Micro	–											hel
	Mini	–	–	–	■	–	–	–	–	–	–	–	
	Midi	–	–	–	■	–	–	–	–	–	–	–	
	Maxi	–	–	–	■	–	–	–	–	–	–	–	
Membrane air dryers LDM1	Micro	–											ldm1
	Mini	–											
	Midi	–											
	Maxi	■	–	–	■	–	–	–	–	–	–	–	
Branching modules FRM	Micro	–											frm
	Mini	–	–	–	■	–	–	–	–	–	■	■	
	Midi	–	–	–	■	–	–	–	–	–	■	■	
	Maxi	–	–	–	■	–	–	–	–	–	■	■	
Distributor blocks FRZ	Micro	–	–	–	■	–	–	–	–	–	–	–	frz
	Mini	–	–	–	■	–	–	–	–	–	–	–	
	Midi	–	–	–	■	–	–	–	–	–	–	–	
	Maxi	–	–	–	■	–	–	–	–	–	–	–	

Peripherals overview

Micro Individual unit with connecting plates, connection size G1/8, QS-4 or QS-6	Individual unit without connecting plates, for service unit combination connecting thread M5 or M7 in the housing
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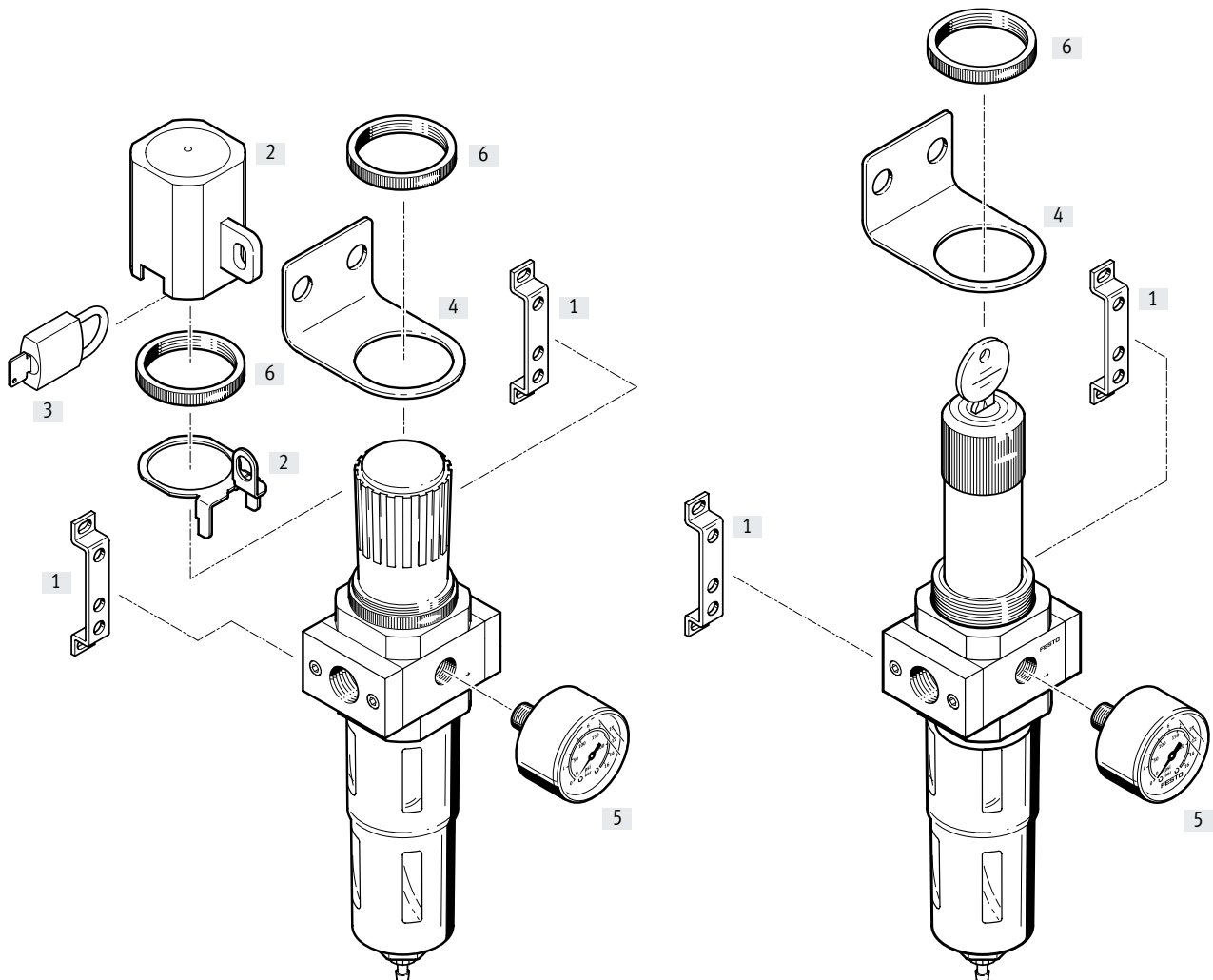
Mounting attachments and accessories	Individual component		Combination		→ Page/Internet
	With connecting plates	Without connecting plates	With connecting plates	Without connecting plates	
[1] Mounting bracket HFOE	■	■	■	■	hfoe-d
[2] Connection set PBL	–	■	–	■	pbl
[3] Mounting bracket HRS	■	■	■	■	hrs-d
[4] Pressure gauge MA-27	■	■	■	■	32

Peripherals overview

Mini/Midi/Maxi

Filter regulator LFR

Filter regulator LFRS, lockable

**Mounting attachments and accessories**

	Rotary knob with latch	Rotary knob, lockable	→ Page/Internet
[1] Mounting bracket HFOE	■	■	hfoe-d
[2] Regulator lock LRVS	■	–	lrvs-d
[3] Padlock LRVS-D	■	–	lrvs-d
[4] Mounting bracket HR-D	■	■	hr-d
[5] Pressure gauge MA	■	■	32
[6] Knurled nut (included in the scope of delivery) HMR	■	■	–

Type codes

001	Series	
LFR	Filter regulator	
LFRS	Filter regulator, lockable	

002	Pneumatic connection	
M5	Female thread M5	
M7	Female thread M7	
QS4	Push-in connector 4 mm	
QS6	Push-in connector 6 mm	
1/8	Female thread G1/8	
1/4	Female thread G1/4	
3/8	Female thread G3/8	
1/2	Female thread G1/2	
3/4	Female thread G3/4	
1	Female thread G1	

003	Version	
D	D series, metal	

004	Pressure regulation range	
7	0.5 ... 7 bar (0.05 ... 0.7 MPa)	
	0.5 ... 12 bar (0.05 ... 1.2 MPa)	

005	Grade of filtration	
	40 µm	
5M	5 µm	

006	Pressure gauge	
	With pressure gauge	
O	Without pressure gauge	

007	Function	
	Directly actuated pressure regulator (MICRO, MINI, MIDI), pilot actuated pressure regulator (only MAXI)	
DI	Directly actuated pressure regulator with integrated re-turn flow function (only MAXI)	

008	Size	
MICRO	Grid dimension 25 mm (without connecting plates)	
MINI	Grid dimension 40 mm (without connecting plates)	
MIDI	Grid dimension 55 mm (without connecting plates)	
MAXI	Grid dimension 66 mm (without connecting plates)	

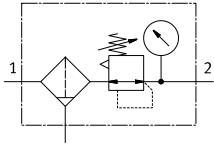
009	Condensate drain	
	Manually rotating	
H	Semi-automatic	
A	Fully automatic	

010	Display unit	
	Bar/psi/without	
MPA	MPa	

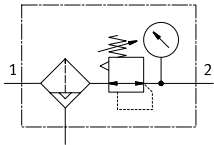
Datasheet

LFR/LFRS

Condensate drain, manual, with pressure gauge

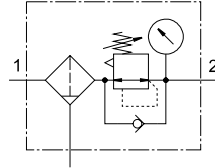


Condensate drain, semi- or fully automatic, with pressure gauge

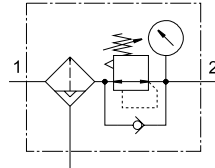


LFR/LFRS-...-DI-MAXI

Condensate drain, manual, with pressure gauge



Condensate drain, fully automatic, with pressure gauge



- Flow rate
110 ... 11000 l/min
- Temperature range
-10 ... +60°C
- Operating pressure
1 ... 16 bar

- Space-saving design with filter and regulator in a single unit
- Good particle separation and high flow rate
- Good regulation characteristics with minimal hysteresis
- Two pressure regulation ranges: 0.5°... 7 bar and 0.5 ... 12 bar
- Two pressure gauge connections for flexible installation
- Setting values are secured by locking the rotary knob
- Choice of manual, semi-automatic or fully automatic condensate drain
- Choice of 5 µm or 40 µm filter inserts
- New filter cartridges → Page 31
- Pressure sensor (optional) → Page 32

General technical data					
Size	Micro	Mini	Midi	Maxi	
Pneumatic connection 1, 2 ¹⁾	M5 ²⁾ , M7 ²⁾ , G1/8, QS-4 ³⁾ , QS-6 ³⁾	G1/8, G1/4, G3/8	G1/4, G3/8, G1/2, G3/4	G1/2, G3/4, G1	
Design	Filter regulator with/without pressure gauge				
Type of mounting	With accessories In-line installation				
Mounting position	Vertical ±5°				
Grade of filtration [µm]	5	5			
		40			
Air quality class at the output	Compressed air to ISO 8573-1:2010 [6:8:4] (grade of filtration 5 µm)				
	–				
	Compressed air to ISO 8573-1:2010 [7:8:4] (grade of filtration 40 µm)				
Inert gases					
Bowl guard	–	Metal bowl guard			
Condensate drain	Manual				
	Semi-automatic	Fully automatic			
Actuator lock	Rotary knob with latch				
	–	Rotary knob with integrated lock			
Pressure regulation range [bar]	0.5 ... 7	0.5 ... 7			
		0.5 ... 12			
Max. pressure hysteresis [bar]	0.3	0.2		0.4	
Pressure indicator	With pressure gauge				
	Prepared for M5	Prepared for G1/8	Prepared for G1/4	Prepared for G1/4	
Max. condensate volume [cm³]	3	22	43	80 ⁴⁾	

1) Connecting plates with threaded connection

2) Without connecting plates, connection thread in the housing.

3) Connecting plates with push-in connector

4) The max. condensate volume for the LFR/LFRS-...-DI-MAXI is 43 cm³.

• Note: this product conforms to ISO 1179-1 and ISO 228-1.

Datasheet

Standard nominal flow rate $q_{nN}^{1)}$ [l/min]					
Size		Micro			
Pneumatic connection 1, 2		M5	M7	G1/8	QS-4 QS-6
Pressure regulation range 0.5 ... 7 bar		110	280	410	150 410

1) Measured at $p_1 = 10$ bar, $p_2 = 6$ bar and $\Delta p = 1$ bar.

- 125 l/min must be available for the semi-automatic condensate drain to close fully.

Standard nominal flow rate $q_{nN}^{1)}$ [l/min]										
Size		Mini			Midi			Maxi		
Pneumatic connection 1, 2		G1/8	G1/4	G3/8	G1/4	G3/8	G1/2	G3/4	G1/2	G3/4 G1
Pressure regulation range, grade of filtration	0.5 ... 7 bar, 40 μ m	900	1500	1700	2100	3200	3900	4000	9500 (7600) ²⁾	10000 (7700) ²⁾ 11000 (7800) ²⁾
	0.5 ... 12 bar, 5 μ m	650	1200	1350	1600	2400	2600	2600	7500 (4000) ²⁾	7600 (5800) ²⁾ 8000 (6000) ²⁾
	0.5 ... 12 bar, 40 μ m	750	1400	1600	2000	3100	3400	3400	9400 (4500) ²⁾	9700 (6800) ²⁾ 10000 (7000) ²⁾

1) Measured at $p_1 = 10$ bar, $p_2 = 6$ bar and $\Delta p = 1$ bar.

2) With the LFR/LFRS-...-DI.

- 125 l/min must be available for the semi-automatic condensate drain to close fully.

Operating and environmental conditions				
Condensate drain		Manual		Semi-automatic Fully automatic
Size		Micro		Mini/Midi/Maxi Micro Mini/Midi/Maxi
Operating pressure [bar]		1 ... 10		1 ... 16 1 ... 10 2 ... 12
Operating medium		Compressed air to ISO 8573-1:2010 [7:9:-]		Compressed air to ISO 8573-1:2010 [-:9:-] Compressed air to ISO 8573-1:2010 [7:9:-] Compressed air to ISO 8573-1:2010 [7:9:-]
		Inert gases		
Ambient temperature [°C]		-10 ... +60		+5 ... +60
Temperature of medium [°C]		-10 ... +60		+5 ... +60
Storage temperature [°C]		-10 ... +60		
Corrosion resistance class CRC ¹⁾		2		

1) Corrosion resistance class CRC 2 to Festo standard FN 940070

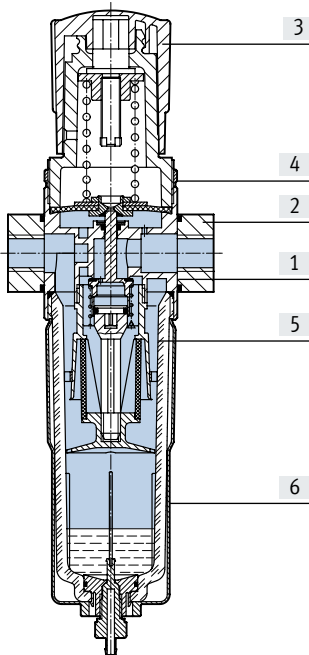
Moderate corrosion stress. Indoor applications in which condensation can occur. External visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment.

Weights [g]						
Size		Micro		Mini	Midi	Maxi
		Connecting thread	Connecting plate			Connection G1/2, G3/4 Connection G1
With pressure gauge						
LFR-...		104	124	460	920	1370 1470
LFR-...-DI		-	-	-	-	1670 1670
LFRS-...		-	-	560	1160	1470 1570
LFRS-...-DI		-	-	-	-	1950 1950
Without pressure gauge						
LFR-...		94	114	410	830	1300 1400
LFR-...-DI		-	-	-	-	1600 1600
LFRS-...		-	-	510	1070	1400 1500
LFRS-...-DI		-	-	-	-	1880 1880

Datasheet

Materials

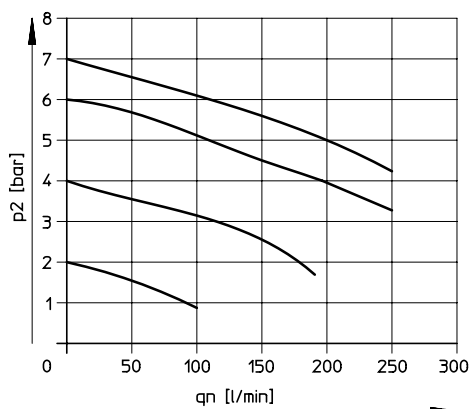
Sectional view



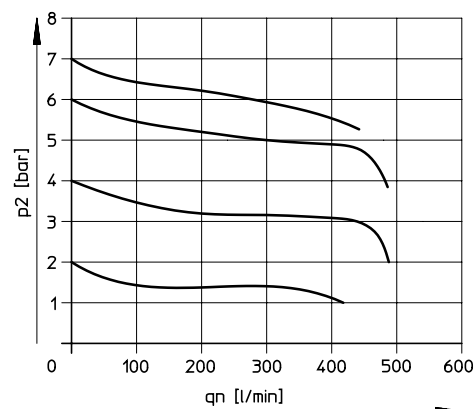
Size	Micro	Mini/Midi/Maxi	
		With pressure gauge	Without pressure gauge
[1] Housing	Wrought aluminium alloy	Die-cast zinc	
[2] Connecting plates	Wrought aluminium alloy	Die-cast zinc/aluminium	
[3] Regulating knob	POM	PA	
[4] Knurled nut	–	Aluminium	
[5] Bowl	PC	PC	
[6] Metal bowl guard	–	Aluminium	
– Seals	NBR	NBR	
Note on materials		RoHS-compliant	
		–	
		Free of copper and PTFE (only LFR)	

Standard flow rate q_n as a function of output pressure p_2

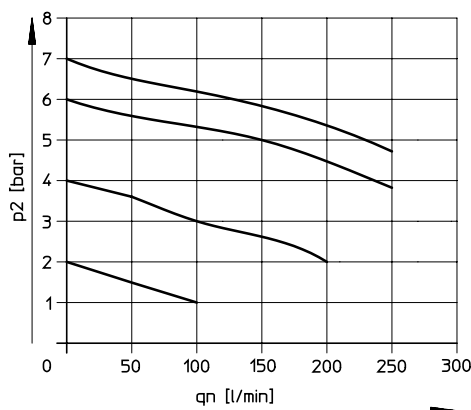
LFR-M5-...-MICRO



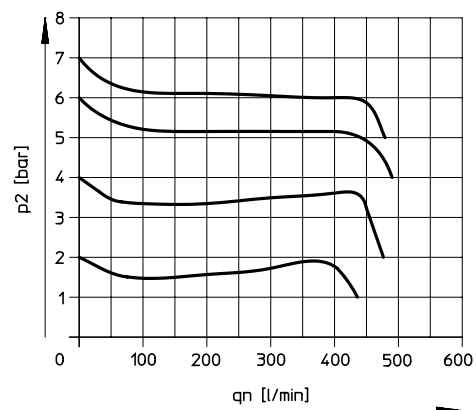
LFR-M7-...-MICRO B



LFR-QS4-...-MICRO



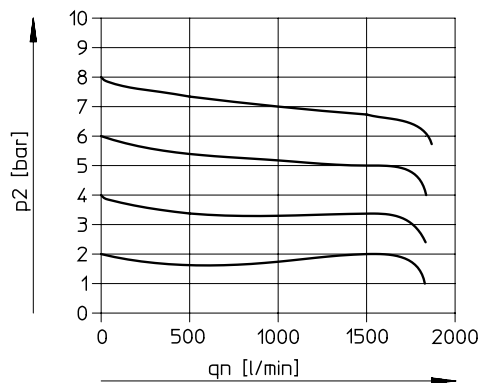
LFR-QS6-...-MICRO and LFR-1/8-...-MICRO

Primary pressure $p_1 = 10$ bar

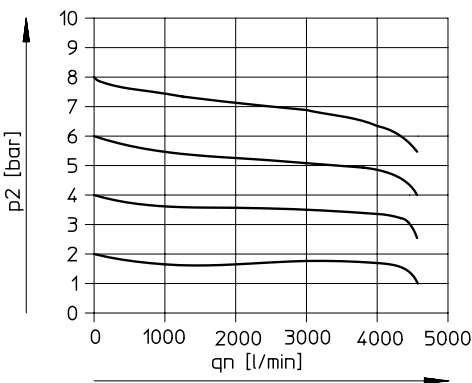
Datasheet

Standard flow rate q_n as a function of output pressure p_2

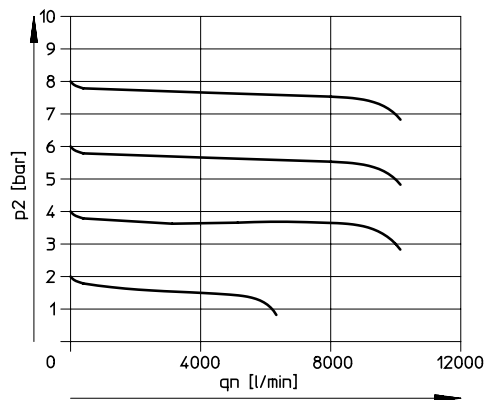
LFR/LFRS-1/4-D-MINI



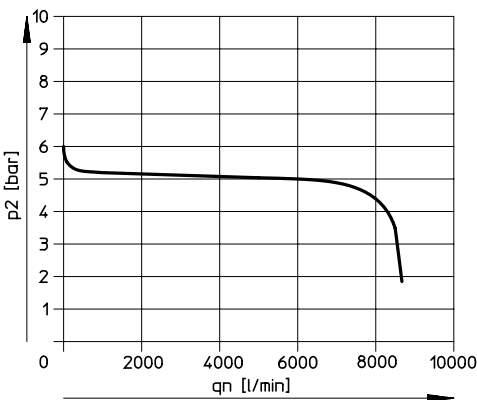
LFR/LFRS-1/2-D-MIDI



LFR/LFRS-1-D-MAXI



LFR/LFRS-1-D-DI-MAXI



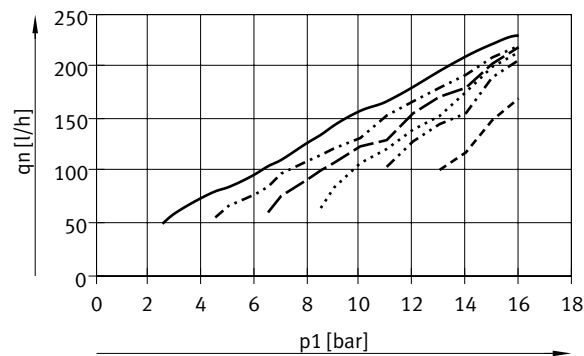
Primary pressure $p_1 = 10$ bar

Note

In order to improve the control performance, internal air consumption depending on the primary pressure is integrated into the design with the LFR/LFRS-....-MAXI.

Internal air consumption q_n as a function of input pressure p_1

LFR/LFRS-....-MAXI



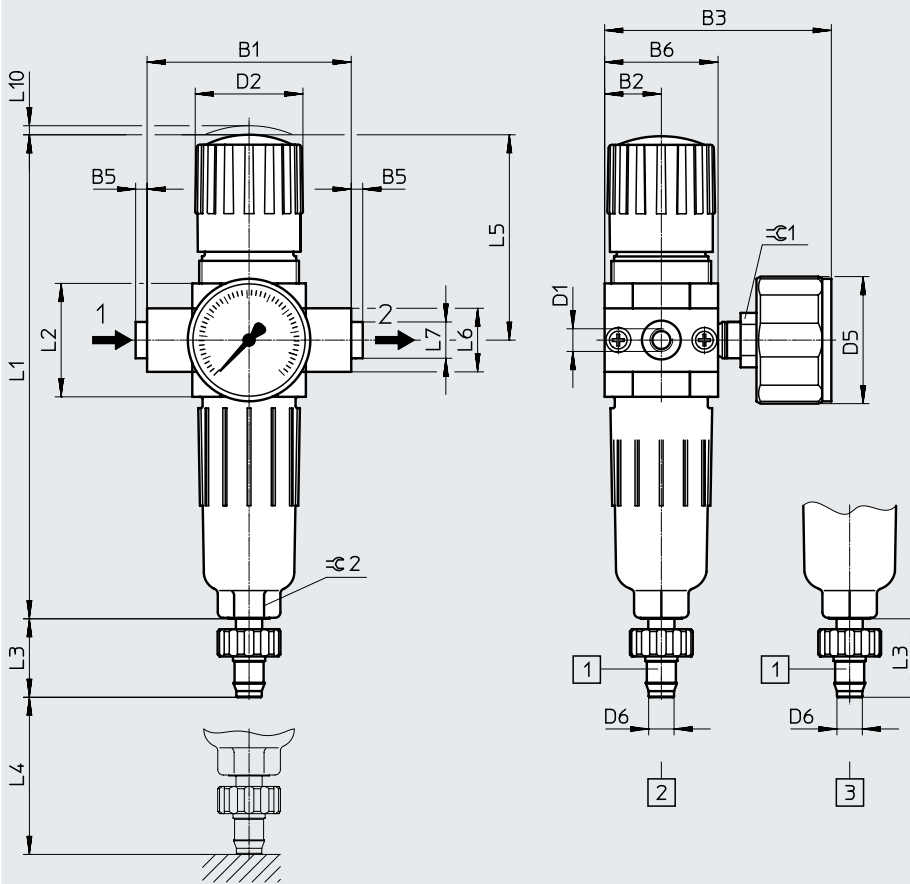
- $p_2 = 2$ bar
- - - $p_2 = 4$ bar
- - - $p_2 = 6$ bar
- $p_2 = 8$ bar
- . - . $p_2 = 10$ bar
- - - $p_2 = 12$ bar

Datasheet

Dimensions

Download CAD data → www.festo.com

Micro



[1] Barbed connector for plastic tubing PUN(-H)-8x1.25

[2] Manual condensate drain

[3] Semi-automatic condensate drain

→ Flow direction

Type	B1	B2	B3	B5	B6	D1	D2 Ø	D5 Ø	D6 Ø
LFR-M5-...-MICRO (H)	25	12.5	50	-	25	M5	~24	28	5.6
LFR-M7-...-MICRO (H) B						M7			
LFR-1/8-...-MICRO (H)	45			~2.5		G1/8			
LFR-QS4-...-MICRO (H)						QS-4			
LFR-QS6-...-MICRO (H)						QS-6			

Type	L1	L2	L3	L4 min.	L5	L6	L7	L10	≈ 1	≈ 2
LFR-M5-...-MICRO (H)	107.5	26	~17.3	60	46	14	-	2	12	12
LFR-M7-...-MICRO (H) B										
LFR-1/8-...-MICRO (H)										
LFR-QS4-...-MICRO (H)							~8			
LFR-QS6-...-MICRO (H)							~10			

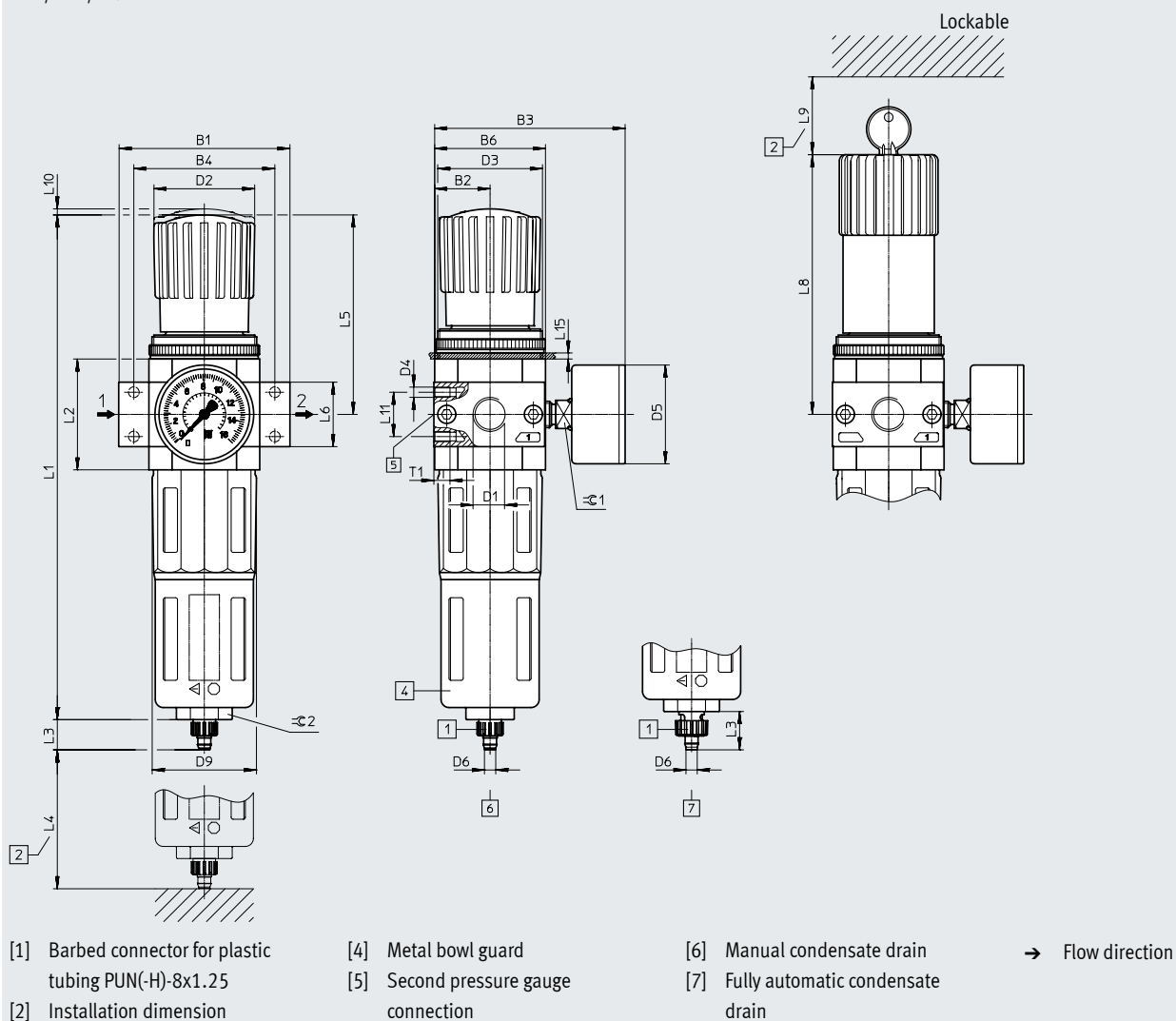
- Note: this product conforms to ISO 1179-1 and ISO 228-1.

Datasheet

Dimensions

Download CAD data → www.festo.com

Mini/Midi/Maxi



Type	B1	B2	B3	B4	B6	D1	D2 Ø	D3	D4	D5 Ø	D6 Ø	D9 Ø
Mini												
LFR/LFRS-1/8-D-MINI (A)	64	20	76	~52	40	G1/8	31	M36x1.5	M4	39	5.6	38
LFR/LFRS-1/4-D-MINI (A)						G1/4						
LFR/LFRS-3/8-D-MINI (A)	70					G3/8						
Midi												
LFR/LFRS-1/4-D-MIDI (A)	~85	27.5	~94.5	~70	55	G1/4	50	M52x1.5	M5	39	5.6	52
LFR/LFRS-3/8-D-MIDI (A)						G3/8						
LFR/LFRS-1/2-D-MIDI (A)						G1/2						
LFR/LFRS-3/4-D-MIDI (A)						G3/4						
Maxi												
LFR/LFRS-1/2-D-MAXI (A)	96	33	106	80	66	G1/2	31	M36x1.5	M5	39	5.6	65
LFR/LFRS-1/2-D-DI-MAXI (A)			105				49	M52x1.5				
LFR/LFRS-3/4-D-MAXI (A)			106			G3/4	31	M36x1.5				
LFR/LFRS-3/4-D-DI-MAXI (A)			105				49	M52x1.5				
LFR/LFRS-1-D-MAXI (A)	116		106	91		G1	31	M36x1.5				
LFR/LFRS-1-D-DI-MAXI (A)			105				49	M52x1.5				

• Note: this product conforms to ISO 1179-1 and ISO 228-1.

Datasheet

Type	L1	L2	L3	L4 min.	L5	L6	L8	L9	L10	L11 ±0.2	L15 max.	T1 min.	≧ 1	≧ 2
Mini														
LFR/LFRS-1/8-D-MINI (A)	192.9	40	15 (19) ¹⁾	60	~69	20	98	60	3	11	3	7	14	22
LFR/LFRS-1/4-D-MINI (A)														
LFR/LFRS-3/8-D-MINI (A)														
Midi														
LFR/LFRS-1/4-D-MIDI (A)	250	55 ±0.1	15 (19) ¹⁾	80	99	32 ±0.3	130	60	3	22	5	8	14	24
LFR/LFRS-3/8-D-MIDI (A)														
LFR/LFRS-1/2-D-MIDI (A)														
LFR/LFRS-3/4-D-MIDI (A)														
Maxi														
LFR/LFRS-1/2-D-MAXI (A)	252	66	15 (19) ¹⁾	90	82	32	111	60	3	22	4	8	14	24
LFR/LFRS-1/2-D-DI-MAXI (A)	275				~105	32	135		4					
LFR/LFRS-3/4-D-MAXI (A)	252				82	32	111		3					
LFR/LFRS-3/4-D-DI-MAXI (A)	275				~105	36	135		4					
LFR/LFRS-1-D-MAXI (A)	252				82	40	111		3					
LFR/LFRS-1-D-DI-MAXI (A)	275				~105	41	135		4					

1) Value in brackets refers to the Fully automatic condensate drain.

Datasheet

Ordering data				
Pressure regulation range 0.5 ... 7 bar				
Condensate drain	Size	Connection	Grade of filtration 5 µm	
			Part no.	Type
With pressure gauge, outer scale in bar				
Manual	Micro	Without connecting plates, connection thread in the housing		
		M5	526273	LFR-M5-D-7-5M-MICRO
		M7	534184	LFR-M7-D-7-5M-MICRO-B
		Connecting plates with threaded connection		
		G1/8	526277	LFR-1/8-D-7-5M-MICRO
		Connecting plates with push-in connector		
		QS-4	526289	LFR-QS4-D-7-5M-MICRO
		QS-6	526293	LFR-QS6-D-7-5M-MICRO
Semi-automatic	Micro	Without connecting plates, connection thread in the housing		
		M5	526274	LFR-M5-D-7-5M-MICRO-H
		M7	534185	LFR-M7-D-7-5M-MICRO-H-B
		Connecting plates with threaded connection		
		G1/8	526278	LFR-1/8-D-7-5M-MICRO-H
		Connecting plates with push-in connector		
		QS-4	526290	LFR-QS4-D-7-5M-MICRO-H
		QS-6	526294	LFR-QS6-D-7-5M-MICRO-H
Without pressure gauge				
Manual	Micro	Without connecting plates, connection thread in the housing		
		M5	526275	LFR-M5-D-7-O-5M-MICRO
		M7	534186	LFR-M7-D-7-O-5M-MICRO-B
		Connecting plates with threaded connection		
		G1/8	526279	LFR-1/8-D-7-O-5M-MICRO
		Connecting plates with push-in connector		
		QS-4	526291	LFR-QS4-D-7-O-5M-MICRO
		QS-6	526295	LFR-QS6-D-7-O-5M-MICRO
Semi-automatic	Micro	Without connecting plates, connection thread in the housing		
		M5	526276	LFR-M5-D-7-O-5M-MICRO-H
		M7	534187	LFR-M7-D-7-O-5M-MICRO-H-B
		Connecting plates with threaded connection		
		G1/8	526280	LFR-1/8-D-7-O-5M-MICRO-H
		Connecting plates with push-in connector		
		QS-4	526292	LFR-QS4-D-7-O-5M-MICRO-H
		QS-6	526296	LFR-QS6-D-7-O-5M-MICRO-H

Datasheet

Ordering data								
Pressure regulation range 0.5 ... 12 bar, rotary knob with latch, connecting plates with threaded connection								
Condensate drain	Size	Connection	Grade of filtration 5 µm		Grade of filtration 40 µm			
			Part no.	Type	Part no.	Type		
With pressure gauge, outer scale in bar, inner scale in psi								
Manual	Mini	G1/8	162718	LFR-1/8-D-5M-MINI	159630	LFR-1/8-D-MINI		
		G1/4	162719	LFR-1/4-D-5M-MINI	159631	LFR-1/4-D-MINI		
		G3/8	162720	LFR-3/8-D-5M-MINI	162682	LFR-3/8-D-MINI		
	Midi	G1/4	186483	LFR-1/4-D-5M-MINI	186481	LFR-1/4-D-MIDI		
		G3/8	162721	LFR-3/8-D-5M-MINI	159582	LFR-3/8-D-MIDI		
		G1/2	162722	LFR-1/2-D-5M-MINI	159584	LFR-1/2-D-MIDI		
	G3/4	162723	LFR-3/4-D-5M-MINI	162683	LFR-3/4-D-MIDI			
		Maxi	G1/2	186491	LFR-1/2-D-5M-MAXI	186489	LFR-1/2-D-MAXI	
			G3/4	162724	LFR-3/4-D-5M-MAXI	159632	LFR-3/4-D-MAXI	
	G1		162725	LFR-1-D-5M-MAXI	159633	LFR-1-D-MAXI		
	Fully automatic	Mini	G1/8	162726	LFR-1/8-D-5M-MINI-A	159634	LFR-1/8-D-MINI-A	
			G1/4	162727	LFR-1/4-D-5M-MINI-A	159635	LFR-1/4-D-MINI-A	
G3/8			162728	LFR-3/8-D-5M-MINI-A	162684	LFR-3/8-D-MINI-A		
Midi		G1/4	186486	LFR-1/4-D-5M-MIDI-A	186484	LFR-1/4-D-MIDI-A		
		G3/8	162729	LFR-3/8-D-5M-MIDI-A	159583	LFR-3/8-D-MIDI-A		
		G1/2	162730	LFR-1/2-D-5M-MIDI-A	159585	LFR-1/2-D-MIDI-A		
G3/4		162731	LFR-3/4-D-5M-MIDI-A	162685	LFR-3/4-D-MIDI-A			
		Maxi	G1/2	186494	LFR-1/2-D-5M-MAXI-A	186492	LFR-1/2-D-MAXI-A	
			G3/4	162732	LFR-3/4-D-5M-MAXI-A	159636	LFR-3/4-D-MAXI-A	
G1			162733	LFR-1-D-5M-MAXI-A	159637	LFR-1-D-MAXI-A		
Without pressure gauge								
Manual		Mini	G1/8	192610	LFR-1/8-D-5M-O-MINI ¹⁾	162686	LFR-1/8-D-O-MINI ¹⁾	
	G1/4		192611	LFR-1/4-D-5M-O-MINI ¹⁾	162687	LFR-1/4-D-O-MINI ¹⁾		
	G3/8		192612	LFR-3/8-D-5M-O-MINI ¹⁾	162688	LFR-3/8-D-O-MINI ¹⁾		
	Midi	G1/4	192613	LFR-1/4-D-5M-O-MIDI ¹⁾	186482	LFR-1/4-D-O-MIDI ¹⁾		
		G3/8	192614	LFR-3/8-D-5M-O-MIDI ¹⁾	162689	LFR-3/8-D-O-MIDI ¹⁾		
		G1/2	192615	LFR-1/2-D-5M-O-MIDI ¹⁾	162690	LFR-1/2-D-O-MIDI ¹⁾		
	G3/4	192616	LFR-3/4-D-5M-O-MIDI ¹⁾	162691	LFR-3/4-D-O-MIDI ¹⁾			
		Maxi	G1/2	192617	LFR-1/2-D-5M-O-MAXI ¹⁾	186490	LFR-1/2-D-O-MAXI ¹⁾	
			G3/4	192618	LFR-3/4-D-5M-O-MAXI ¹⁾	162692	LFR-3/4-D-O-MAXI ¹⁾	
	G1		192619	LFR-1-D-5M-O-MAXI ¹⁾	162693	LFR-1-D-O-MAXI ¹⁾		
	Fully automatic	Mini	G1/8	192620	LFR-1/8-D-5M-O-MINI-A ¹⁾	162694	LFR-1/8-D-O-MINI-A ¹⁾	
			G1/4	192621	LFR-1/4-D-5M-O-MINI-A ¹⁾	162695	LFR-1/4-D-O-MINI-A ¹⁾	
G3/8			192622	LFR-3/8-D-5M-O-MINI-A ¹⁾	162696	LFR-3/8-D-O-MINI-A ¹⁾		
Midi		G1/4	192623	LFR-1/4-D-5M-O-MIDI-A ¹⁾	186485	LFR-1/4-D-O-MIDI-A ¹⁾		
		G3/8	192624	LFR-3/8-D-5M-O-MIDI-A ¹⁾	162697	LFR-3/8-D-O-MIDI-A ¹⁾		
		G1/2	192625	LFR-1/2-D-5M-O-MIDI-A ¹⁾	162698	LFR-1/2-D-O-MIDI-A ¹⁾		
G3/4		192626	LFR-3/4-D-5M-O-MIDI-A ¹⁾	162699	LFR-3/4-D-O-MIDI-A ¹⁾			
		Maxi	G1/2	192627	LFR-1/2-D-5M-O-MAXI-A ¹⁾	186493	LFR-1/2-D-O-MAXI-A ¹⁾	
			G3/4	192628	LFR-3/4-D-5M-O-MAXI-A ¹⁾	162700	LFR-3/4-D-O-MAXI-A ¹⁾	
G1		192629	LFR-1-D-5M-O-MAXI-A ¹⁾	162701	LFR-1-D-O-MAXI-A ¹⁾			

1) Free of copper and PTFE

Datasheet

Ordering data				
Pressure regulation range 0.5 ... 7 bar, rotary knob with latch, connecting plates with threaded connection				
Condensate drain	Size	Connection	Grade of filtration 40 µm	
			Part no.	Type
With pressure gauge, outer scale in bar, inner scale in psi				
Manual	Mini	G1/8	162702	LFR-1/8-D-7-MINI
		G1/4	162703	LFR-1/4-D-7-MINI
		G3/8	162704	LFR-3/8-D-7-MINI
	Midi	G1/4	186487	LFR-1/4-D-7-MIDI
		G3/8	162705	LFR-3/8-D-7-MIDI
		G1/2	162706	LFR-1/2-D-7-MIDI
		G3/4	162707	LFR-3/4-D-7-MIDI
	Maxi	G1/2	186495	LFR-1/2-D-7-MAXI
		G3/4	162708	LFR-3/4-D-7-MAXI
		G1	162709	LFR-1-D-7-MAXI
Fully automatic	Mini	G1/8	162710	LFR-1/8-D-7-MINI-A
		G1/4	162711	LFR-1/4-D-7-MINI-A
		G3/8	162712	LFR-3/8-D-7-MINI-A
	Midi	G1/4	186488	LFR-1/4-D-7-MIDI-A
		G3/8	162713	LFR-3/8-D-7-MIDI-A
		G1/2	162714	LFR-1/2-D-7-MIDI-A
		G3/4	162715	LFR-3/4-D-7-MIDI-A
	Maxi	G1/2	186496	LFR-1/2-D-7-MAXI-A
		G3/4	162716	LFR-3/4-D-7-MAXI-A
		G1	162717	LFR-1-D-7-MAXI-A
Without pressure gauge				
Manual	Mini	G1/8	192590	LFR-1/8-D-7-O-MINI ¹⁾
		G1/4	192591	LFR-1/4-D-7-O-MINI ¹⁾
		G3/8	192592	LFR-3/8-D-7-O-MINI ¹⁾
	Midi	G1/4	192593	LFR-1/4-D-7-O-MIDI ¹⁾
		G3/8	192594	LFR-3/8-D-7-O-MIDI ¹⁾
		G1/2	192595	LFR-1/2-D-7-O-MIDI ¹⁾
		G3/4	192596	LFR-3/4-D-7-O-MIDI ¹⁾
	Maxi	G1/2	192597	LFR-1/2-D-7-O-MAXI ¹⁾
		G3/4	192598	LFR-3/4-D-7-O-MAXI ¹⁾
		G1	192599	LFR-1-D-7-O-MAXI ¹⁾
Fully automatic	Mini	G1/8	192600	LFR-1/8-D-7-O-MINI-A ¹⁾
		G1/4	192601	LFR-1/4-D-7-O-MINI-A ¹⁾
		G3/8	192602	LFR-3/8-D-7-O-MINI-A ¹⁾
	Midi	G1/4	192603	LFR-1/4-D-7-O-MIDI-A ¹⁾
		G3/8	192604	LFR-3/8-D-7-O-MIDI-A ¹⁾
		G1/2	192605	LFR-1/2-D-7-O-MIDI-A ¹⁾
		G3/4	192606	LFR-3/4-D-7-O-MIDI-A ¹⁾
	Maxi	G1/2	192607	LFR-1/2-D-7-O-MAXI-A ¹⁾
		G3/4	192608	LFR-3/4-D-7-O-MAXI-A ¹⁾
		G1	192609	LFR-1-D-7-O-MAXI-A ¹⁾

1) Free of copper and PTFE

Datasheet

Ordering data

Pressure regulation range 0.5 ... 12 bar, directly actuated diaphragm regulator with integrated return flow function, rotary knob with latch, connecting plates with threaded connection

Condensate drain	Size	Connection	Grade of filtration 5 µm		Grade of filtration 40 µm	
			Part no.	Type	Part no.	Type

With pressure gauge, outer scale in bar, inner scale in psi

Manual	Maxi	G1/2	192370	LFR-1/2-D-5M-DI-MAXI	192368	LFR-1/2-D-DI-MAXI
		G3/4	192376	LFR-3/4-D-5M-DI-MAXI	192374	LFR-3/4-D-DI-MAXI
		G1	192382	LFR-1-D-5M-DI-MAXI	192380	LFR-1-D-DI-MAXI
Fully automatic	Maxi	G1/2	192388	LFR-1/2-D-5M-DI-MAXI-A	192386	LFR-1/2-D-DI-MAXI-A
		G3/4	192394	LFR-3/4-D-5M-DI-MAXI-A	192392	LFR-3/4-D-DI-MAXI-A
		G1	192400	LFR-1-D-5M-DI-MAXI-A	192398	LFR-1-D-DI-MAXI-A

Without pressure gauge

Manual	Maxi	G1/2	192371	LFR-1/2-D-5M-O-DI-MAXI	192369	LFR-1/2-D-O-DI-MAXI
		G3/4	192377	LFR-3/4-D-5M-O-DI-MAXI	192375	LFR-3/4-D-O-DI-MAXI
		G1	192383	LFR-1-D-5M-O-DI-MAXI	192381	LFR-1-D-O-DI-MAXI
Fully automatic	Maxi	G1/2	192389	LFR-1/2-D-5M-O-DI-MAXI-A	192387	LFR-1/2-D-O-DI-MAXI-A
		G3/4	192395	LFR-3/4-D-5M-O-DI-MAXI-A	192393	LFR-3/4-D-O-DI-MAXI-A
		G1	192401	LFR-1-D-5M-O-DI-MAXI-A	192399	LFR-1-D-O-DI-MAXI-A

Ordering data

Pressure regulation range 0.5 ... 7 bar, directly actuated diaphragm regulator with integrated return flow function, rotary knob with latch, connecting plates with threaded connection

Condensate drain	Size	Connection	Grade of filtration 5 µm		Grade of filtration 40 µm	
			Part no.	Type	Part no.	Type

With pressure gauge, outer scale in bar, inner scale in psi

Manual	Maxi	G1/2	–	192372	LFR-1/2-D-7-DI-MAXI
		G3/4	–	192378	LFR-3/4-D-7-DI-MAXI
		G1	–	192384	LFR-1-D-7-DI-MAXI
Fully automatic	Maxi	G1/2	–	192390	LFR-1/2-D-7-DI-MAXI-A
		G3/4	–	192396	LFR-3/4-D-7-DI-MAXI-A
		G1	–	192402	LFR-1-D-7-DI-MAXI-A

Without pressure gauge

Manual	Maxi	G1/2	–	192373	LFR-1/2-D-7-O-DI-MAXI
		G3/4	–	192379	LFR-3/4-D-7-O-DI-MAXI
		G1	–	192385	LFR-1-D-7-O-DI-MAXI
Fully automatic	Maxi	G1/2	–	192391	LFR-1/2-D-7-O-DI-MAXI-A
		G3/4	–	192397	LFR-3/4-D-7-O-DI-MAXI-A
		G1	–	192403	LFR-1-D-7-O-DI-MAXI-A

Datasheet

Ordering data

Pressure regulation range 0.5 ... 12 bar, rotary knob with integrated lock, connecting plates with threaded connection

Condensate drain	Size	Connection	Grade of filtration 5 µm		Grade of filtration 40 µm			
			Part no.	Type	Part no.	Type		
With pressure gauge, outer scale in bar, inner scale in psi								
Manual	Mini	G1/8	194704	LFRS-1/8-D-5M-MINI	194696	LFRS-1/8-D-MINI		
		G1/4	194716	LFRS-1/4-D-5M-MINI	194708	LFRS-1/4-D-MINI		
		G3/8	194728	LFRS-3/8-D-5M-MINI	194720	LFRS-3/8-D-MINI		
	Midi	G1/4	194740	LFRS-1/4-D-5M-MIDI	194732	LFRS-1/4-D-MIDI		
		G3/8	194752	LFRS-3/8-D-5M-MIDI	194744	LFRS-3/8-D-MIDI		
		G1/2	194764	LFRS-1/2-D-5M-MIDI	194756	LFRS-1/2-D-MIDI		
		G3/4	194776	LFRS-3/4-D-5M-MIDI	194768	LFRS-3/4-D-MIDI		
	Maxi	G1/2	194788	LFRS-1/2-D-5M-MAXI	194780	LFRS-1/2-D-MAXI		
		G3/4	194800	LFRS-3/4-D-5M-MAXI	194792	LFRS-3/4-D-MAXI		
		G1	194812	LFRS-1-D-5M-MAXI	194804	LFRS-1-D-MAXI		
	Fully automatic	Mini	G1/8	194706	LFRS-1/8-D-5M-MINI-A	194697	LFRS-1/8-D-MINI-A	
			G1/4	194718	LFRS-1/4-D-5M-MINI-A	194709	LFRS-1/4-D-MINI-A	
G3/8			194730	LFRS-3/8-D-5M-MINI-A	194721	LFRS-3/8-D-MINI-A		
Midi		G1/4	194742	LFRS-1/4-D-5M-MIDI-A	194733	LFRS-1/4-D-MIDI-A		
		G3/8	194754	LFRS-3/8-D-5M-MIDI-A	194745	LFRS-3/8-D-MIDI-A		
		G1/2	194766	LFRS-1/2-D-5M-MIDI-A	194757	LFRS-1/2-D-MIDI-A		
		G3/4	194778	LFRS-3/4-D-5M-MIDI-A	194769	LFRS-3/4-D-MIDI-A		
Maxi		G1/2	194790	LFRS-1/2-D-5M-MAXI-A	194781	LFRS-1/2-D-MAXI-A		
		G3/4	194802	LFRS-3/4-D-5M-MAXI-A	194793	LFRS-3/4-D-MAXI-A		
		G1	194814	LFRS-1-D-5M-MAXI-A	194805	LFRS-1-D-MAXI-A		
Without pressure gauge								
Manual		Mini	G1/8	194705	LFRS-1/8-D-5M-O-MINI	194698	LFRS-1/8-D-O-MINI	
	G1/4		194717	LFRS-1/4-D-5M-O-MINI	194710	LFRS-1/4-D-O-MINI		
	G3/8		194729	LFRS-3/8-D-5M-O-MINI	194722	LFRS-3/8-D-O-MINI		
	Midi	G1/4	194741	LFRS-1/4-D-5M-O-MIDI	194734	LFRS-1/4-D-O-MIDI		
		G3/8	194753	LFRS-3/8-D-5M-O-MIDI	194746	LFRS-3/8-D-O-MIDI		
		G1/2	194765	LFRS-1/2-D-5M-O-MIDI	194758	LFRS-1/2-D-O-MIDI		
		G3/4	194777	LFRS-3/4-D-5M-O-MIDI	194770	LFRS-3/4-D-O-MIDI		
	Maxi	G1/2	194789	LFRS-1/2-D-5M-O-MAXI	194782	LFRS-1/2-D-O-MAXI		
		G3/4	194801	LFRS-3/4-D-5M-O-MAXI	194794	LFRS-3/4-D-O-MAXI		
		G1	194813	LFRS-1-D-5M-O-MAXI	194806	LFRS-1-D-O-MAXI		
	Fully automatic	Mini	G1/8	194707	LFRS-1/8-D-5M-O-MINI-A	194699	LFRS-1/8-D-O-MINI-A	
			G1/4	194719	LFRS-1/4-D-5M-O-MINI-A	194711	LFRS-1/4-D-O-MINI-A	
G3/8			194731	LFRS-3/8-D-5M-O-MINI-A	194723	LFRS-3/8-D-O-MINI-A		
Midi		G1/4	194743	LFRS-1/4-D-5M-O-MIDI-A	194735	LFRS-1/4-D-O-MIDI-A		
		G3/8	194755	LFRS-3/8-D-5M-O-MIDI-A	194747	LFRS-3/8-D-O-MIDI-A		
		G1/2	194767	LFRS-1/2-D-5M-O-MIDI-A	194759	LFRS-1/2-D-O-MIDI-A		
		G3/4	194779	LFRS-3/4-D-5M-O-MIDI-A	194771	LFRS-3/4-D-O-MIDI-A		
Maxi		G1/2	194791	LFRS-1/2-D-5M-O-MAXI-A	194783	LFRS-1/2-D-O-MAXI-A		
		G3/4	194803	LFRS-3/4-D-5M-O-MAXI-A	194795	LFRS-3/4-D-O-MAXI-A		
		G1	194815	LFRS-1-D-5M-O-MAXI-A	194807	LFRS-1-D-O-MAXI-A		

Datasheet

Ordering data

Pressure regulation range 0.5 ... 7 bar, rotary knob with integrated lock, connecting plates with threaded connection

Condensate drain	Size	Connection	Grade of filtration 40 µm	
			Part no.	Type
With pressure gauge, outer scale in bar, inner scale in psi				
Manual	Mini	G1/8	194700	LFRS-1/8-D-7-MINI
		G1/4	194712	LFRS-1/4-D-7-MINI
		G3/8	194724	LFRS-3/8-D-7-MINI
	Midi	G1/4	194736	LFRS-1/4-D-7-MIDI
		G3/8	194748	LFRS-3/8-D-7-MIDI
		G1/2	194760	LFRS-1/2-D-7-MIDI
		G3/4	194772	LFRS-3/4-D-7-MIDI
	Maxi	G1/2	194784	LFRS-1/2-D-7-MAXI
		G3/4	194796	LFRS-3/4-D-7-MAXI
		G1	194808	LFRS-1-D-7-MAXI
Fully automatic	Mini	G1/8	194702	LFRS-1/8-D-7-MINI-A
		G1/4	194714	LFRS-1/4-D-7-MINI-A
		G3/8	194726	LFRS-3/8-D-7-MINI-A
	Midi	G1/4	194738	LFRS-1/4-D-7-MIDI-A
		G3/8	194750	LFRS-3/8-D-7-MIDI-A
		G1/2	194762	LFRS-1/2-D-7-MIDI-A
		G3/4	194774	LFRS-3/4-D-7-MIDI-A
	Maxi	G1/2	194786	LFRS-1/2-D-7-MAXI-A
		G3/4	194798	LFRS-3/4-D-7-MAXI-A
		G1	194810	LFRS-1-D-7-MAXI-A
Without pressure gauge				
Manual	Mini	G1/8	194701	LFRS-1/8-D-7-O-MINI
		G1/4	194713	LFRS-1/4-D-7-O-MINI
		G3/8	194725	LFRS-3/8-D-7-O-MINI
	Midi	G1/4	194737	LFRS-1/4-D-7-O-MIDI
		G3/8	194749	LFRS-3/8-D-7-O-MIDI
		G1/2	194761	LFRS-1/2-D-7-O-MIDI
		G3/4	194773	LFRS-3/4-D-7-O-MIDI
	Maxi	G1/2	194785	LFRS-1/2-D-7-O-MAXI
		G3/4	194797	LFRS-3/4-D-7-O-MAXI
		G1	194809	LFRS-1-D-7-O-MAXI
Fully automatic	Mini	G1/8	194703	LFRS-1/8-D-7-O-MINI-A
		G1/4	194715	LFRS-1/4-D-7-O-MINI-A
		G3/8	194727	LFRS-3/8-D-7-O-MINI-A
	Midi	G1/4	194739	LFRS-1/4-D-7-O-MIDI-A
		G3/8	194751	LFRS-3/8-D-7-O-MIDI-A
		G1/2	194763	LFRS-1/2-D-7-O-MIDI-A
		G3/4	194775	LFRS-3/4-D-7-O-MIDI-A
	Maxi	G1/2	194787	LFRS-1/2-D-7-O-MAXI-A
		G3/4	194799	LFRS-3/4-D-7-O-MAXI-A
		G1	194811	LFRS-1-D-7-O-MAXI-A

Datasheet

Ordering data

Pressure regulation range 0.5 ... 12 bar, directly actuated diaphragm regulator with integrated return flow function, rotary knob with integrated lock, connecting plates with threaded connection

Condensate drain	Size	Connection	Grade of filtration 5 µm		Grade of filtration 40 µm	
			Part no.	Type	Part no.	Type

With pressure gauge, outer scale in bar, inner scale in psi

Manual	Maxi	G1/2	194818	LFRS-1/2-D-5M-DI-MAXI	194816	LFRS-1/2-D-DI-MAXI
		G3/4	194824	LFRS-3/4-D-5M-DI-MAXI	194822	LFRS-3/4-D-DI-MAXI
		G1	194830	LFRS-1-D-5M-DI-MAXI	194828	LFRS-1-D-DI-MAXI
Fully automatic	Maxi	G1/2	194836	LFRS-1/2-D-5M-DI-MAXI-A	194834	LFRS-1/2-D-DI-MAXI-A
		G3/4	194842	LFRS-3/4-D-5M-DI-MAXI-A	194840	LFRS-3/4-D-DI-MAXI-A
		G1	194848	LFRS-1-D-5M-DI-MAXI-A	194846	LFRS-1-D-DI-MAXI-A

Without pressure gauge

Manual	Maxi	G1/2	194819	LFRS-1/2-D-5M-O-DI-MAXI	194817	LFRS-1/2-D-O-DI-MAXI
		G3/4	194825	LFRS-3/4-D-5M-O-DI-MAXI	194823	LFRS-3/4-D-O-DI-MAXI
		G1	194831	LFRS-1-D-5M-O-DI-MAXI	194829	LFRS-1-D-O-DI-MAXI
Fully automatic	Maxi	G1/2	194837	LFRS-1/2-D-5M-O-DI-MAXI-A	194835	LFRS-1/2-D-O-DI-MAXI-A
		G3/4	194843	LFRS-3/4-D-5M-O-DI-MAXI-A	194841	LFRS-3/4-D-O-DI-MAXI-A
		G1	194849	LFRS-1-D-5M-O-DI-MAXI-A	194847	LFRS-1-D-O-DI-MAXI-A

Ordering data

Pressure regulation range 0.5 ... 7 bar, directly actuated diaphragm regulator with integrated return flow function, rotary knob with integrated lock, connecting plates with threaded connection

Condensate drain	Size	Connection	Grade of filtration 5 µm		Grade of filtration 40 µm	
			Part no.	Type	Part no.	Type

With pressure gauge, outer scale in bar, inner scale in psi

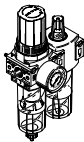
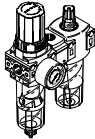
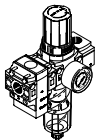
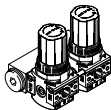
Manual	Maxi	G1/2	–	194820	LFRS-1/2-D-7-DI-MAXI
		G3/4	–	194826	LFRS-3/4-D-7-DI-MAXI
		G1	–	194832	LFRS-1-D-7-DI-MAXI
Fully automatic	Maxi	G1/2	–	194838	LFRS-1/2-D-7-DI-MAXI-A
		G3/4	–	194844	LFRS-3/4-D-7-DI-MAXI-A
		G1	–	194850	LFRS-1-D-7-DI-MAXI-A

Without pressure gauge

Manual	Maxi	G1/2	–	194821	LFRS-1/2-D-7-O-DI-MAXI
		G3/4	–	194827	LFRS-3/4-D-7-O-DI-MAXI
		G1	–	194833	LFRS-1-D-7-O-DI-MAXI
Fully automatic	Maxi	G1/2	–	194839	LFRS-1/2-D-7-O-DI-MAXI-A
		G3/4	–	194845	LFRS-3/4-D-7-O-DI-MAXI-A
		G1	–	194851	LFRS-1-D-7-O-DI-MAXI-A

Datasheet

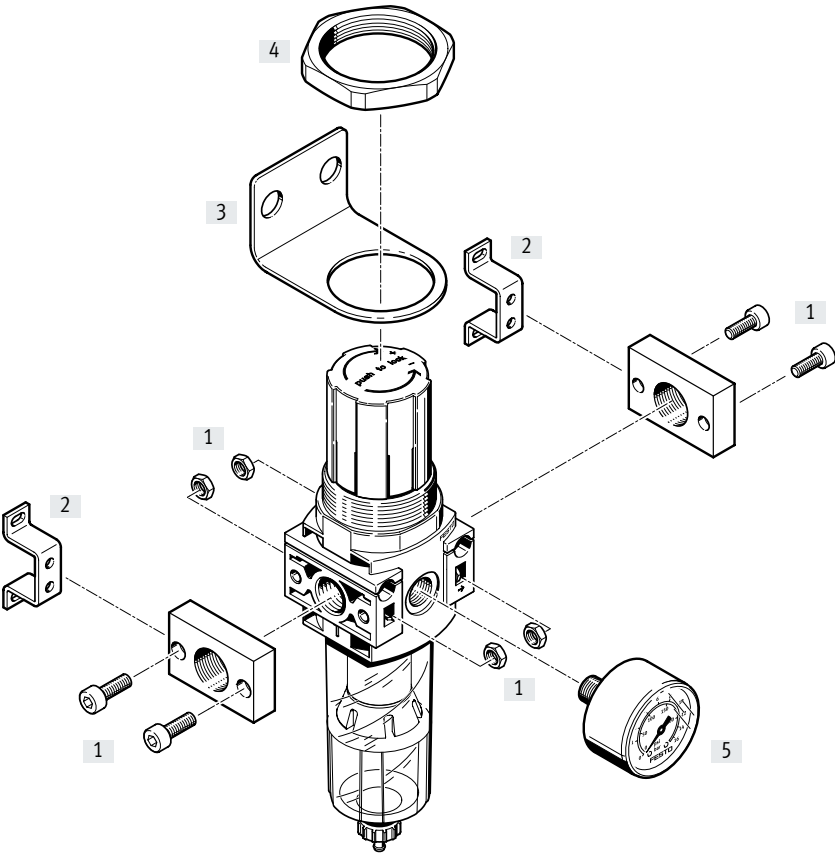
Product range overview – Service unit components, D series, polymer

Type	Size	Pneumatic connection		Pressure regulation range [bar]	Grade of filtration	
		G1/4	G1/2	0.5 ... 7	5	40
Service units						
FRC		Mini	■	–	■	■
Service unit combinations						
FRC-K		Mini	■	–	■	■
LFR-K		Mini	■	–	■	■
Individual components						
Filter regulators LFR		Mini	■	–	■	■
Pressure regulators LR		Mini	■	–	■	–
Pressure regulator manifolds LRB-K		Mini	–	■	■	–
On/off valves HE		Mini	■	–	–	–

Product range overview – Service unit components, D series, polymer

Type	Size	Condensate drain		Pressure indicator		Actuator lock	Regulating functions		→ Page/ Internet
		Manual	Semi-automatic	With pressure gauge	Without pressure gauge		Rotary knob with latch	With secondary exhausting	
Service units									
FRC	Mini	■	■	■	–	■	■	■	frc
Service unit combinations									
FRC-K	Mini	■	–	■	–	■	■	■	frc
LFR-K	Mini	■	–	■	–	■	■	■	lfr
Individual components									
Filter regulators LFR	Mini	■	■	■	■	■	■	■	lfr
Pressure regulators LR	Mini	–	–	■	■	■	■	■	lr
Pressure regulator manifolds LRB-K	Mini	–	–	–	■	■	■	■	lrb
On/off valves HE	Mini	–	–	–	■	–	–	–	he

Peripherals overview



Mounting attachments and accessories		→ Page/Internet
[1]	Connection set PBL	pbl
[2]	Mounting bracket HFOE	hfoe-d
[3]	Mounting bracket HR-D	hr-d
[4]	Hex nut HMR	hmr-d
[5]	Pressure gauge MA	32

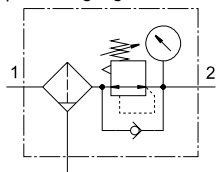
Type codes

001	Series	
LFR	Filter regulator	
002	Pneumatic connection	
1/4	Female thread G1/4	
003	Version	
DB	D series, polymer	
004	Pressure regulation range	
7	0.5 ... 7 bar (0.05 ... 0.7 MPa)	

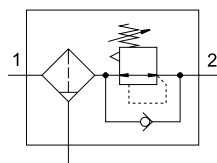
005	Grade of filtration	
	40 µm	
5M	5 µm	
006	Pressure gauge	
	With pressure gauge	
O	Without pressure gauge	
007	Size	
MINI	Grid dimension 40 mm (without connecting plates)	
008	Condensate drain	
	Manually rotating	
H	Semi-automatic	

Datasheet

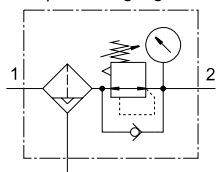
Condensate drain, manual, with pressure gauge



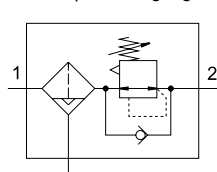
Condensate drain, manual, without pressure gauge



Condensate drain, semi-automatic, with pressure gauge



Condensate drain, semi-automatic, without pressure gauge



- - Flow rate
500 ... 1200 l/min
- - Temperature range
-5 ... +50°C
- - Operating pressure
1.5 ... 10 bar

- Space-saving design with filter and regulator in a single unit
- Good particle separation and high flow rate
- Good regulation characteristics with minimal hysteresis
- Choice of manual or semi-automatic condensate drain
- Setting values are secured by locking the rotary knob
- Choice of 5 µm or 40 µm filter inserts
- New filter cartridges → Page 31

General technical data		
Size	Mini	
	With pressure gauge	Without pressure gauge
Pneumatic connection 1, 2	G1/4	
Design	Filter regulator with pressure gauge	Filter regulator without pressure gauge
Regulator function	With return flow function, with secondary exhaust	
Type of mounting	In-line installation	
	With through-hole	
	With mounting bracket	
Mounting position	Vertical ±5°	
Grade of filtration	[µm]	5
		40
Air quality class at the output	Compressed air to ISO 8573-1:2010 [6:8:4] (grade of filtration 5 µm)	
	Compressed air to ISO 8573-1:2010 [7:8:4] (grade of filtration 40 µm)	
	Inert gases	
Condensate drain	Manual	
	Semi-automatic	
Actuator lock	Rotary knob with latch	
Pressure regulation range	[bar]	0.5 ... 7
Max. pressure hysteresis	[bar]	0.5
Pressure indicator	With pressure gauge	Prepared for G1/8
Pressure gauge connection	G1/8	
Standard nominal flow rate ¹⁾ qnN [l/min]		
Size	Mini	
Grade of filtration	5 µm	≥ 1000
	40 µm	≥ 1200

1) Measured at p1 = 10 bar, p2 = 6 bar and Δp = 1 bar.

- - 125 l/min must be available for the semi-automatic condensate drain to close fully.

Datasheet

Operating and environmental conditions

Size	Mini
Operating pressure [bar]	1.5 ... 10
Operating medium	Compressed air to ISO 8573-1:2010 [--9:-]
	Inert gases
Ambient temperature [°C]	-5 ... +50
Temperature of medium [°C]	-5 ... +50
Corrosion resistance class CRC ¹⁾	1

1) Corrosion resistance class CRC 1 to Festo standard FN 940070

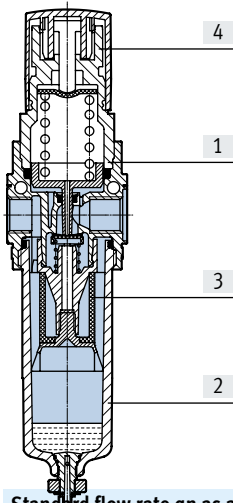
Low corrosion stress. Dry internal application or transport and storage protection. Also applies to parts behind covers, in the non-visible interior area, and parts which are covered in the application (e.g. drive trunnions).

Weights [g]

Size	Mini
Filter regulator	200

Materials

Sectional view



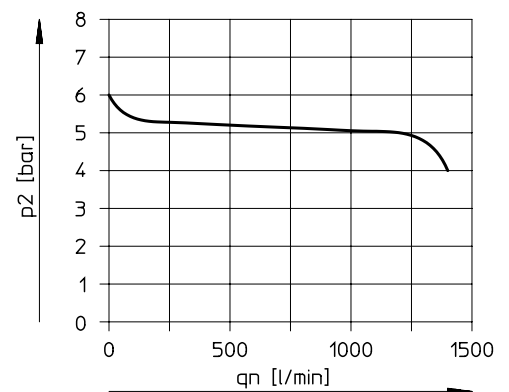
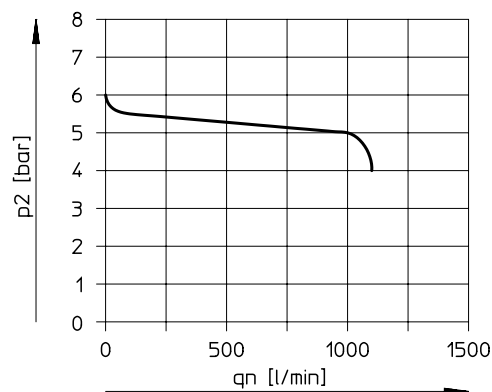
Filter regulator	Mini
[1] Housing	PA-reinforced
[2] Bowl	PC
[3] Filters	PE
[4] Rotary knob	POM
- Seals	NBR
Note on materials	RoHS-compliant

Standard flow rate q_n as a function of output pressure p_2

Grade of filtration 5 μm

Grade of filtration 40 μm

Operating pressure $p_1 = 10$ bar



Note

Minor leakage at the output is intended by design. It improves the control behaviour of the regulator which is not compensated for input pressure.

In rare cases, however, the leakage can sporadically be up to 500 l/h.

Datasheet

Dimensions

Mini

Download CAD data → www.festo.com

With pressure gauge

[1] Barbed connector for plastic tubing PUN(-H)-8x1.25
[2] Installation dimension
[3] Socket head screw for wall mounting (2 included in the scope of delivery)
[4] Manual condensate drain
[5] Semi-automatic condensate drain
→ Flow direction

	B1	B2	B4	B6	B7 max.	B8	D1	D2 Ø	D3	D5 Ø	D6 Ø	D8
LFR-1/4-DB	44	20.5	34	41	37	9	G1/4	32	M36x1.5	39	5.6	M4

	L1	L2	L3	L4 min.	L5	L10	L12	L13	L14	≅ 1
LFR-1/4-DB	171.7	47	17.3	60	76	2	20	10	9	14

Ordering data

Pressure regulation range 0.5 ... 7 bar

Condensate drain	Size	Connection	Grade of filtration 5 µm		Grade of filtration 40 µm	
			Part no.	Type	Part no.	Type
With pressure gauge, outer scale in bar, inner scale in psi						
Manual	Mini	G1/4	539689	LFR-1/4-DB-7-5M-MINI	539685	LFR-1/4-DB-7-MINI
Semi-automatic	Mini	G1/4	539690	LFR-1/4-DB-7-5M-MINI-H	539686	LFR-1/4-DB-7-MINI-H
Without pressure gauge						
Manual	Mini	G1/4	537644	LFR-1/4-DB-7-5M-O-MINI	537647	LFR-1/4-DB-7-O-MINI
Semi-automatic	Mini	G1/4	537646	LFR-1/4-DB-7-5M-O-MINI-H	537645	LFR-1/4-DB-7-O-MINI-H

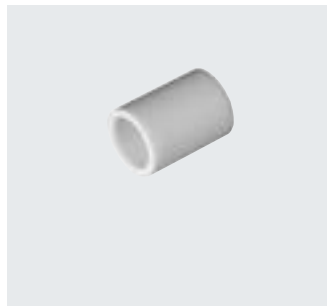
Accessories

Filter cartridges, D series, metal



Ordering data			
Size	Grade of filtration [μm]	Part no.	Type
Micro	5	526818	MS2/LFP-D-MICRO-5M
Mini	5 (colour: blue)	159640	LFP-D-MINI-5M
	40 (colour: white)	363665	LFP-D-MINI-40M
Midi	5 (colour: blue)	159594	LFP-D-MIDI-5M
	40 (colour: white)	363667	LFP-D-MIDI-40M
Maxi	5 (colour: blue)	159641	LFP-D-MAXI-5M
	40 (colour: white)	363664	LFP-D-MAXI-40M

Filter cartridges, D series, polymer



Ordering data			
Size	Grade of filtration [μm]	Part no.	Type
Mini	5	547957	LFP-DB-MINI-5M
	40	534502	MS4-LFP-E

Accessories

Ordering data – Pressure gauge MA						
	Nominal size	Pneumatic connection	Display range		Part no.	Type
			[bar]	[psi]		
	Pressure gauge MA				Datasheets → Internet: ma	
	27	M5	0 ... 10	–	526323	MA-27-10-M5
	40	G1/8	0 ... 10	0 ... 145	359874	MA-40-10-1/8
			0 ... 16	0 ... 232	345395	MA-40-16-1/8
	50	G1/4	0 ... 10	0 ... 145	359873	MA-50-10-1/4
			0 ... 16	0 ... 232	356759	MA-50-16-1/4
	Pressure gauge MA, DIN EN 837-1				Datasheets → Internet: ma	
	40	R1/8	0 ... 10	0 ... 145	162835	MA-40-10-1/8-EN
		G1/4	0 ... 10	0 ... 145	183900	MA-40-10-G1/4-EN
	Flange pressure gauge FMA, DIN EN 837-1				Datasheets → Internet: fma	
	40	G1/4	0 ... 10	0 ... 145	159596	FMA-40-10-1/4-EN
			0 ... 16	0 ... 232	159597	FMA-40-16-1/4-EN
	50	G1/4	0 ... 10	0 ... 145	159599	FMA-50-10-1/4-EN
			0 ... 16	0 ... 232	159600	FMA-50-16-1/4-EN

Ordering data – Pressure sensors SPAU							Datasheets → Internet: spau
	Pneumatic connection	Switching output	Display type	Electrical connection	Part no.	Type	
Pressure sensor SPAU for direct mounting on the service unit component with pressure gauge connection (adapter for pneumatic connection included in the scope of delivery), pressure measurement range 0 ... 10 bar, relative pressure measurement							
	Male thread R1/8	2x PNP or 2x NPN, switchable	Illuminated LCD	M8x1, 4-pin	8001203	SPAU-P10R-T-R18M-L-PNLK-PNVBA-M8D	
	Male thread R1/4			M12x1, 4-pin	8001206	SPAU-P10R-T-R18M-L-PNLK-PNVBA-M12D	
				M8x1, 4-pin	8001209	SPAU-P10R-T-R14M-L-PNLK-PNVBA-M8D	
				M12x1, 4-pin	8001208	SPAU-P10R-T-R14M-L-PNLK-PNVBA-M12D	