FESTO

Distributor Blocks FRM - Basic Version

Distributor Blocks, Type FRM - Basic Version

Distributor Block

without non-return valve Type FRM-...-D-...(-NPT)



with non-return valve

Type FRM-H-...-D-...(-NPT)



Compressed air distributor with 2 branch connection ports.

In Type FRM-H-..., an integrated non-return valve prevents the reverse flow of lubricated compressed air back to the supply port.

Type FRM-...-D-...(-NPT) with threaded connector plates



Type FRM-H-...-D-...(-NPT) with threaded connector plates



Accessories: Mounting Bracket, Type HFOE-D-...

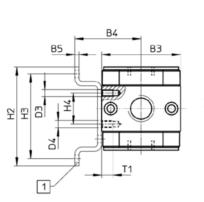
Order Number	Part No./Type	MINI Size	MINI Size			MIDI Size				MAXI Size		
Distributor Block without non-return valve	NPT	173924 FRM-1/8-D- MINI-NPT	173925 FRM-1/4-D- MINI-NPT	173926 FRM-3/8-D- MINI-NPT		173927 FRM-3/8-D- MIDI-NPT	173928 FRM-1/2-D- MIDI-NPT	173929 FRM-3/4-D- MIDI-NPT		173930 FRM-3/4-D- MAXI-NPT	173931 FRM-1-D- MAXI-NPT	
	ISO	164949 FRM-1/8-D- MINI	164950 FRM-1/4-D- MINI	164951 FRM-3/8-D- MINI	186523 FRM-1/4-D- MIDI	164952 FRM-3/8-D- MIDI	164953 FRM-1/2-D- MIDI	164954 FRM-3/4-D- MIDI	186524 FRM-1/2-D- MAXI	164955 FRM-3/4-D- MAXI	164956 FRM-1-D- MAXI	
Connection		1/8	1/4	3/8	1/4	3/8	1/2	3/4	1/2	3/4	1	
Standard Nominal Flow Rate*	scfm / I/min	53.97 / 1500	116.54 / 3300	116.5 / 3300	123.6 / 3500	247.2 / 7000	289.6 / 8200	310.8 / 8800	413.2 / 11700	706.3 / 20000	614.5 / 1740	
with non-return valve	NPT	173932 FRM-H-1/8- D-MINI-NPT		173934 FRM-H-3/8- D-MINI-NPT		173935 FRM-H-3/8- D-MIDI-NPT	173936 FRM-H-1/2- D-MIDI-NPT	173937 FRM-H-3/4- D-MIDI-NPT		173938 FRM-H-3/4- D-MAXI-NPT	173939 FRM-H-1- D-MAXI-NF	
	ISO	162788 FRM-H-1/8- D-MINI	162789 FRM-H-1/4- D-MINI	162790 FRM-H-3/8- D-MINI	186525 FRM-H-1/4- D-MIDI	162791 FRM-H-3/8- D-MIDI	162792 FRM-H-1/2- D-MIDI	162793 FRM-H-3/4- D-MIDI	186526 FRM-H-1/2 D-MAXI	162794 FRM-H-3/4- D-MAXI	162795 FRM-H-1- D-MAXI	
Connection		1/8	1/4	3/8	1/4	3/8	1/2	3/4	1/2	3/4	1	
Standard Nominal Flow Rate*	scfm / I/min	45.91 / 1300	70.63 / 2000	74.16 / 2100	120.1 / 3400	194.2 / 5500	197.8 / 5600	194.2 / 5500	339.0 / 9600	529.7 / 15000	473.2 / 134	
Medium		Compressed air, filtered (lubricated or unlubricated)										
Design		Compressed air distributor with variable outlets										
Mounting		Single unit: in-line with mounting bracket										
*****		Combination	on: Flange m	ounting to "D	'D-Series" units							
Mounting Position		Any										
Pressure Range	FRM-D	0 to 240 ps	si / 0 to 16 ba	r								
	FRM-HD	2.3 to 240 psi / 0.15 to 16 bar 3 to 240 psi / 0.20 to 16 bar 3.8 to 240 psi / 0.25 to 16 bar										
Temperature Range		14 to 140°F / -10 to +60°C										
Materials		Housing: d	Housing: die cast zinc; threaded pins: steel; seals: NBR; non-return spool: POM									
Weight (without connector p	lates)	0.46 lb / 0.	210 kg		1.15 lb / 0.5	520 kg			1.98 lb / 0.900 kg			

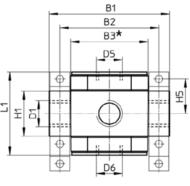
^{*} With 90 psi / 6 bar at inlet and $\Delta p = 15 \text{ psi} / 1 \text{ bar}$.

Distributor Blocks, Type FRM - Basic Version

Dimensions

Type FRM-...-D-... FRM-H-...-D-...





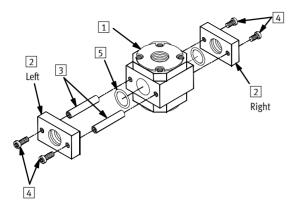
Type Inch and	B1	B2	B3	B4	B5	_)1 ead	D3	D4
Metric Series	in / mm	in / mm	in / mm	in / mm	in / mm	Inch /	Metric	thread	in / mm
FRM/FRM-H-1/8-D-MINI	2.52 / 64	2.05 / 52	1.57 / 40	1.55 / 39.4	0.08 / 2	1/8 NPT /	G 1/8 ISO	M4	0.17 / 4.3
FRM/FRM-H-1/4-D-MINI	2.52 / 64					1/4 NPT /	G 1/4 ISO		
FRM/FRM-H-3/8-D-MINI	2.76 / 70					3/8 NPT /	G 3/8 ISO		
FRM/FRM-H-3/8-D-MIDI	3.34 / 85	2.76 / 70	2.17 / 55	1.83 / 46.5	0.12 / 3	3/8 NPT /	G 3/8 ISO	M5	0.21 / 5.3
FRM/FRM-H-1/2-D-MIDI						1/2 NPT /	G 1/2 ISO		
FRM/FRM-H-3/4-D-MIDI						3/4 NPT /	G 3/4 ISO		
FRM/FRM-H-3/4-D-MAXI	3.70 / 96	3.15 / 80	2.60 / 66	2.09 / 53.1	0.12 / 3	3/4 NPT /	G 3/4 ISO	M5	0.21 / 5.3
FRM/FRM-H-1-D-MAXI	4.57 / 116	3.58 / 91				1 NPT / G 1 ISO			
Туре	D5†	D6†	H1	H2	H3	H4	H5	L1	T1
Inch and Metric Series	thread	thread	in / mm	in / mm	in / mm	in / mm	in / mm	in / mm	in / mm
FRM/FRM-H-1/8-D-MINI	G 1/4	G 1/4	0.79 / 20	1.69 / 43	1.38 / 35	0.43 / 11	0.69 / 17.5	1.57 / 40	0.28 / 7
FRM/FRM-H-1/4-D-MINI									
FRM/FRM-H-3/8-D-MINI									
FRM/FRM-H-3/8-D-MIDI	G 1/2	G 1/4	1.26 / 32	2.76 / 70	2.36 / 60	0.86 / 22	0.96 / 24.5	2.32 / 59	0.32 / 8
FRM/FRM-H-1/2-D-MIDI									
FRM/FRM-H-3/4-D-MIDI									
FRM/FRM-H-3/4-D-MAXI	G 3/4	G 1/4	1.26 / 32	2.76 / 70	2.36 / 60	0.86 / 22	0.96 / 24.5	2.75 / 70	0.32 / 8
FRM/FRM-H-1-D-MAXI			1.57 / 40						

[†] Fittings can be used to convert these ISO threaded ports to NPT.

Mounting brackets Type HFOE-D-...
(order separately)

^{*}Width of distributor block without threaded connector plates

D-Series Service Units Port Sizes 1/8" to 1"



Ordering via the Ship-From-Stock Component Program allows for off-the-shelf availability of the components required to assemble a complete air preparation unit.

A complete distributor assembly consists of the following items:

Item	Description	Qty Required per Assy
1	Main Unit	1
2	Port Block	2 [one left, one right]
3	Single Unit Joining Rod	2
4	Port Block Screw	4
5	Port Block Seal	2
6	Mounting Bracket Kit [Not shown]	1

Step 1: Based upon the required Port Size, Maximum Flow, Filtration Level, Drain Type, and Thread Type, select the Main Unit [Item 1] and the Left and Right Port Block [Item 2]. Note the Product Type/Description for the next step.

			Item	I —				
			1	2				
Port	Max. Flow	Check	Main	NPT Thread		BSP Thread	Product Type/ De-	
size	(l/min/sfcm]	Valve	ve Unit	Left Connection Port Block	Right Connection Port Block	Left Connection Port Block	Right Connection Port Block	scription
1/8	1500/52.9	No	170 684	372 030	372 038	380 285	380 287	FRMD-MINI
	1300/45.9	Yes	170 687					FRM-HD-MINI
1/4	3300/116.5	No	170684	372 031	372 039	380 289	380 291	FRMD-MINI
3500/1	2000/70.6	Yes	170687					FRM-HD-MINI
	3500/123.6	No	170 685	-	-	380 902	380 903	FRMD-MIDI
	3400/120.1	Yes	170688					FRM-HD-MIDI
3/8	3300/116.5	No	170 684	372 032	372 040	380 293	380 295	FRMD-MINI
	2100/74.2	Yes	172 687					FRM-HD-MINI
	7000/247.2	No	170 685	372 035	372 043	380 297	380 299	FRMD-MIDI
	5500/194.2	Yes	170 688					FRM-HD-MIDI
1/2	8200/289.6	No	170 685	372 033	372 041	380 301	380 303	FRMD-MIDI
	5600/197.8	Yes	170 688					FRM-HD-MIDI
	11700/413.2	No	170 686	-	-	381 529	381 530	FRMD-MAXI
	9600/339.0	Yes	170 689					FRM_HD-MAXI
3/4	8800/310.8	No	170 685	372 034	372 042	380 305	380 307	FRMD-MIDI
	5500/194.2	Yes	170 688					FRM_HD-MIDI
	20000/706.3	No	170 686	372 036	372 044	380 309	380 311	FRMD-MAXI
	15000/529.7	Yes	170 689					FRM-HD-MAXI
1	17400/614.5	No	170 686	372 037	372 045	380 313	380 315	FRMD-MAXI
	13400/473.2	Yes	170 689					FRM-HD-MAXI

■ Not available



Distributor Block Selector Guide

D-Series Service Units Port Sizes 1/8" to 1"

Step 2: Based upon the Product Type/Description from Step 1, select the Joining Rods [Item 3], the Port Block Screws [Item 4], the Port Block Seals [Item 5], and the Mounting Bracket Kit [Item 6].

	Item							
	3	4	5	6 [Not shown]				
Product Type/	Single Unit Joining Rod	Port Block Screw	Port Block Seal	Mounting Bracket Kit				
Description								
FRMD-MINI	359 787	200 664	235 260	159 638				
FRM-HD-MINI								
FRMD-MIDI	369 989	202 824	200 950	159 593				
FRM-HD-MIDI								
FRMD-MAXI	373 059		234 380	159 593				
FRM-HD-MAXI								

Step3: Determine the appropriate quantity of each Item.

Ordering Example:

Required: 3/8 port size, 5000 l/min flow, non-return flow check valve, BSP threads.

	Item	Part No.	Qty	Description
Order:	1	170 688	1	Main Unit
	2	380 297	1	Left Port Block
		380 299	1	Right Port Block
	3	369 989	2	Single Unit Joining Rod
	4	202 824	4	Port Block Screws
	5	200 950	3	Port Block Seals
	6	159 593	1	Mounting Bracket Kit

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