Cylinders with clamping unit, standard hole pattern

FESTO



Characteristics

At a glance

Clamping units are generally used for the frictional locking of longitudinally adjustable rods at any position. The piston rod can be clamped by attaching a clamping unit to a pneumatic cylinder. The clamping unit is designed to securely lock the piston rod securely so that the application of external force on the piston rod does not produce any relative motion. The piston rod can be locked at any position in the stroke, as well as in the end positions and in intermediate positions.

- The clamping force is released when compressed air is supplied to the clamping unit
- Static holding force to 8000 N
- The cylinders comply with ISO 15552 (DIN ISO 6431), except in terms of installation length

Selection aid

Cylinder with clamping unit DNCKE



• For use as a holding device (static application):

- Holding and clamping in the event of power failure
- Protection against pressure failure and pressure drop
- Secures the piston rod at intermediate stops so that process tasks can be carried out

Wide selection of mounting options

Page 6

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Cylinder with clamping unit DNCKE-S, for safety-related applications



 Pneumatic braking/holding device for use in safety-related parts of control systems.

The clamping unit is not a complete safety solution. It can be used as part of a solution.

- For use as a holding device (static application):
 - Holding and clamping in the event of power failure
 - Protection against pressure failure and pressure drop
 - Holding the piston rod at intermediate stops so that process tasks can be carried out
- For use as a braking device (dynamic application):
 - Braking or stopping a movement
 - Interrupting a movement if a danger area is entered
- Holding force of the clamp is greater than the cylinder's max. permissible feed force

- Suitable for use in safety-oriented parts of control systems belonging to category 1 to EN ISO 13849-1 (well-tried component). Additional control measures are required for
- When used as a braking device, the overtravel must be checked regularly

use in higher categories.

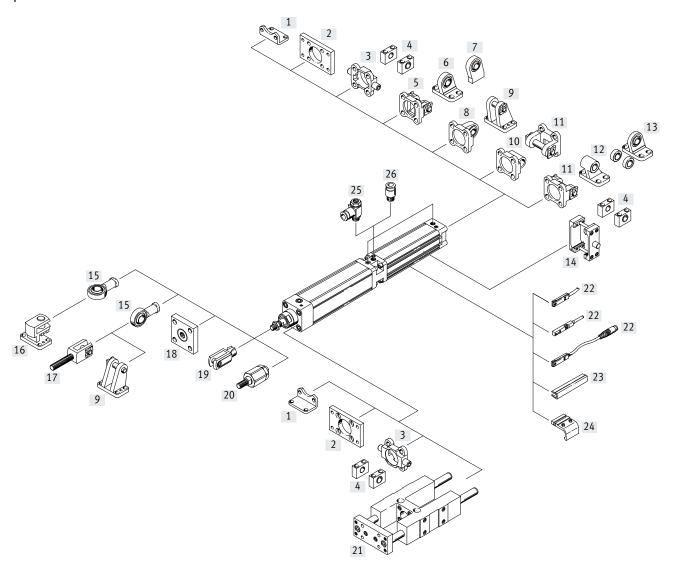
 Products intended for use in safety-related applications must be selected, sized and arranged in accordance with valid standards and regulations.

Type codes

001	Series	
DNCKE	Cylinder with clamping unit, double-acting, standard hole pattern	
002	Piston diameter	
40	40	
63	63	
100	100	
003	Stroke	
	10 2000	

004	Cushioning	
PPV	Pneumatic cushioning, adjustable at both ends	
005	Position sensing	
Α	For proximity sensor	
006	Certification	
	None	
S	Safety device to Machinery Directive 2006/42/EC	

Peripherals overview



Peripherals overview

	nting components and accessorie	Description	DNCKE	DNCKE-S	→ Page/Internet
[1]	Foot mounting HNC	For bearing or end caps	•	•	14
[2]	Flange mounting FNC	For bearing or end caps	•	•	14
[3]	Trunnion flange ZNCF	For bearing or end caps	•	_	15
[4]	Trunnion support LNZG	For trunnion flange ZNCF	•	-	16
5]	Swivel flange SNC	For end caps	•	_	16
[6]	Clevis foot LSNG	With spherical bearing	•	_	18
[7]	Clevis foot LSNSG	Weld-on, with spherical bearing	•	-	18
[8]	Swivel flange SNCS	With spherical bearing for end caps	•	-	17
[9]	Clevis foot LBG	For swivel flange SNCS	•	-	18
[10]	Swivel flange SNCL	For end caps	•	_	18
[11]	Swivel flange SNCB	For end caps	•	-	17
12]	Clevis foot LNG	For swivel flange SNCB	•	-	18
[13]	Clevis foot LSN	With spherical bearing	•	_	18
[14]	Trunnion flange kit DAMT	For mounting anywhere along the cylinder profile barrel	•	_	15
[15]	Rod eye SGS	With spherical bearing	•	_	19
[16]	Right-angle clevis foot LQG	For rod eye SGS	•	_	18
[17]	Rod clevis SGA	With male thread	•	_	19
[18]	Coupling piece KSG	For compensating radial deviations	•	-	19
[19]	Rod clevis SG	Permits a swivelling movement of the cylinder in one plane	•	-	19
20]	Self-aligning rod coupler FK	For compensating radial and angular deviations	•	•	19
[21]	Guide unit FENG	For protecting standards-based cylinders against rotation at high torque loads	•	•	19
22]	Proximity switch SME/SMT	Can be integrated in the cylinder profile barrel	•	•	20
23]	Slot cover ABP-5-S	For protecting the sensor cable and the sensor slots from contamination	•	-	21
24]	Mounting kit SMB-8-FENG	For attaching proximity switch SMT-8 to cylinders in combination with guide unit FENG	•	•	20
25]	One-way flow control valve GRLA	To control the speed	•	•	21
26]	Push-in fitting QS	For connecting compressed air tubing with standard O.D.	•	•	qs

Cylinder with clamping unit DNCKE, standard hole pattern

Data sheet



- **Ø** -

Diameter 40, 63, 100 mm

- Strol

Stroke length 10 ... 2000 mm



· 🖢 - Note

Additional measures are required for use in safety-related applications; in Europe, for example, the standards listed under the EC Machinery Directive must be observed. Without additional measures in accordance with legally specified minimum requirements, the product is not suitable as a safety relevant component in control systems.

General technical data				
Piston diameter		40	63	100
Pneumatic connection	Cylinder	G1/4	G3/8	G1/2
	Clamping unit	G1/8	G1/4	G3/8
Piston rod thread		M12x1.25	M16x1.5	M20x1.5
Design		Piston	•	
		Piston rod		
		Cylinder barrel		
Cushioning	,	Adjustable at both ends		
Cushioning length	[mm]	20	22	32
Position sensing		Via proximity switch	·	
Type of mounting		With female thread		
		With accessories		
Type of clamping with active direction		At both ends		
		Clamping via spring force, released via compressed air		
Mounting position		Any		

· 🏺 - Note

This product conforms to ISO 1179-1 and ISO 228-1.

Operating and environmental conditions					
Piston diameter		40	63		100
Operating medium		Compressed air to ISO 8	3573-1:2010 [7:4:4]		
Note on the operating/pilot medium	Lubricated operation possible (in which case lubricated operation will always be required)				
Operating pressure	[bar]	0.6 10			
Min. release pressure	[bar]	3.8			
Ambient temperature ¹⁾ [°C]		-20 +80			
ATEX	'	Selected types → www.	festo.com		

1) Note operating range of proximity switches.

Weight [g]			
Piston diameter	40	63	100
Basic weight with 0 mm stroke	2340	5485	18160
Additional weight per 10 mm stroke	45	73	110
Moving mass with 0 mm stroke	500	935	2150
Additional mass per 10 mm stroke	16	25	40

Forces [N] Piston diameter 40 63 100 Theoretical force at 6 bar, advancing 754 1870 4712 Theoretical force at 6 bar, retracting 633 1682 4418 Static holding force 1300 3200 8000

- ∰ - Note

The specified holding force refers to a static load. If this value is exceeded, slippage may occur. Dynamic forces occurring during operation must not exceed the static holding force if slippage is to be avoided. The clamping unit is backlash-free in the clamped state when varying loads are applied to the piston rod. Lateral loads and bending moments on the round material can impair the function. (Make sure that the load on the round material is only in the direction of movement.)

Control:

The clamping unit may only be released when the forces on the piston have reached equilibrium. Otherwise there is a risk of accidents due to the sudden movement of the piston rod. Blocking off the compressed air supply at both ends (e.g. with a 5/3-way valve) does not provide any safety.

Impact energy [J]			
Piston diameter	40	63	100
Max. impact energy at end positions	0.7	1.3	3

Permissible impact velocity:

$$v = \sqrt{\frac{2 \cdot E}{m_1 + m_2}}$$

v Permi E Max.

Permissible impact velocity

Max. impact energy

Moving mass (drive)

Moving payload

Maximum permissible mass: $m_2 = \frac{2 \cdot E}{v^2} - m_1$

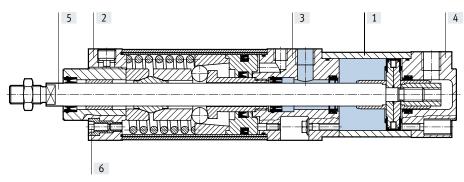


Note

These specifications represent the maximum values that can be achieved. Observe the maximum permissible impact energy.

Materials

Sectional view



Cylin	ylinder				
[1]	Housing	Wrought aluminium alloy			
[2]	Bearing cap	Wrought aluminium alloy			
[3]	Connection cap	Wrought aluminium alloy			
[4]	End cap	Die-cast aluminium			
[5]	Piston rod	Tempered steel			
[6]	Flange screws	Tempered steel			
_	Seals	TPE-U(PU), NBR			

Dimensions Download CAD data → www.festo.com L2+ PL2 5 4 2 **=**€1 1 [1] Socket head screw with female Sensor slot for proximity switch = plus stroke length thread for mounting Connection to release clamping components function [2] Adjusting screw for adjustable [5] Locking screw end-position cushioning Ø AM В $\mathsf{B}\mathsf{G}$ BG1 Ε EE E1 G G2 G3 J1 Ø d11 [mm] 40 24 35 15 G1/4 G1/8 28.8 49.6 16 54 22 2 32 45 17 17 80 G3/8 G1/4 34.3 29.5 47.9 100 42 55 17 17 126 G1/2 G3/8 38 32.5 46.7 15 Ø J2 J3 J4 KK L1 L2 L7 MM PL PL1 PL2 Ø [mm] 17.9 114.5 21.3 40 8 6 0 M12x1.25 3.6 16 14 12.4 10 7 M16x1.5 22.1 121.5 6.6 20 17 14.6 11.8 63 100 12 10 10 M20x1.5 29.2 131.5 8 25 18.8 16.4 14.4 RT TG VA WH ZJ **=**©6 Ø **=**©1 **=**©2 **-**©3 **=**©4 **=**©5 [mm] M6 277 30 40 38 4 30 13 19 6 6 8 63 M8 56.5 4 37 315 17 24 8 8 36 10 100 M10 89 4 51 408 22 30 6 10 41 13

Note: This product conforms to ISO 1179-1 and ISO 228-1.

Ordering data			
Piston diameter	Stroke	Part no.	Туре
[mm]	[mm]		
40	10 2000	526482	DNCKE-40PPV-A
63	10 2000	526483	DNCKE-63PPV-A
100	10 2000	526484	DNCKE-100PPV-A

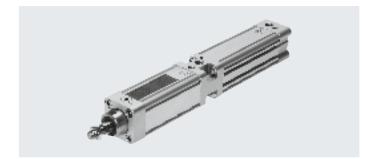
Function



- **D** - Diameter

40, 63, 100 mm

- Stroke length 10 ... 2000 mm



General technical data						
Piston diameter		40	63	100		
Pneumatic connection	Cylinder	G1/4	G3/8	G1/2		
	Clamping unit	G1/8	G1/4	G3/8		
Piston rod thread		M12x1.25	M16x1.5	M20x1.5		
Design		Piston				
		Piston rod				
		Cylinder barrel				
Cushioning		Adjustable at both ends				
Cushioning length	[mm]	20	22	32		
Position sensing		Via proximity switch				
Type of mounting		With female thread				
		With accessories				
Type of clamping with active o	lirection	At both ends				
		Clamping via spring force, released via compressed air				
Mounting position		Any				
Function		Single-channel to EN ISO 13849-1, category 1				
Safety function		Holding and stopping a movement				

 \mid Note: This product conforms to ISO 1179-1 and ISO 228-1.

Operating and environmental conditions					
Piston diameter		40	63	100	
Operating medium	Compressed air to ISO 8573-1:2010 [7	Compressed air to ISO 8573-1:2010 [7:4:4]			
Note on the operating/pilot medium		Lubricated operation possible (in which case lubricated operation will always be required)			
Operating pressure [bar]		0.6 8			
Min. release pressure	[bar]	3.8			
Max. permissible test pressure	[bar]	10			
Ambient temperature ¹⁾	[°C]	-10 +60			

 $1) \quad \hbox{Note operating range of proximity switches} \\$

Weight [g] Piston diameter			
Piston diameter	40	63	100
Basic weight with 0 mm stroke	2340	5485	18160
Additional weight per 10 mm stroke	45	73	110
Moving mass with 0 mm stroke	500	935	2150
Additional mass per 10 mm stroke	16	25	40

Cylinder with clamping unit DNCKE-S, standard hole pattern

Data sheet

Forces [N]			
Piston diameter	40	63	100
Theoretical force at 6 bar, advancing	754	1870	4712
Theoretical force at 6 bar, retracting	633	1682	4418
Static holding force	1300	3200	8000



The specified holding force refers to a static load. If this value is exceeded, slippage may occur. Dynamic forces occurring during operation must not exceed the static holding force if slippage is to be avoided. The clamping unit is backlash-free in the clamped state when varying loads are applied to the piston rod. Lateral loads and bending moments on the round material can impair the function. (Make sure that the load on the round material is only in the direction of movement.)

Control:

The clamping unit may only be released when the forces on the piston have reached equilibrium. Otherwise there is a risk of accidents due to the sudden movement of the piston rod. Blocking off the compressed air supply at both ends (e.g. with a 5/3-way valve) does not provide any safety.

Theoretical overtravel s as a function of the piston speed v in a vertical mounting position

The overtravel is the distance that the piston rod covers between exhausting of the clamping unit and coming to a standstill. It must be determined by the customer when the machine is being set up. When the clamping unit is used as a braking device, an increase in the overtravel as a function of the stress and the frequency of braking (wear) must be expected.

The clamping unit DNCKE-S can be

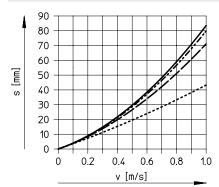
used in safety-related parts of control systems belonging to category 1 (well-tried component) as defined by EN ISO 13849-1. For use in categories higher than category 1 to EN ISO 13849-1, the overtravel must be achieved even in the event of faults. It is dependent on the ambient conditions and stress, e.g.:

- · Operating pressure
- Nominal size of switching valve

- · Cable length
- Diameter of the connecting cable to the clamping unit
- · Load and speed

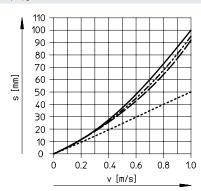
The overtravel can be reduced by attaching a quick exhaust valve to the compressed air supply port of the clamping unit.



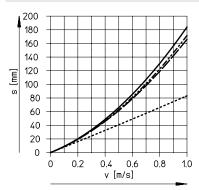


..... 0.6 kg ---- 10 kg ---- 27 kg ---- 42 kg

Ø 63



Ø 100



..... 1.5 kg ---- 20 kg ---- 100 kg ---- 200 kg

Cylinder with clamping unit DNCKE-S, standard hole pattern

Data sheet

Impact energy [J]			
Piston diameter	40	63	100
Max. impact energy at end positions	0.7	1.3	3

Permissible impact velocity:

$$v = \sqrt{\frac{2 \cdot E}{m_1 + m_2}}$$

Permissible impact velocity

E Max. impact energy m₁ Moving mass (drive)

m₂ Moving payload

- Note

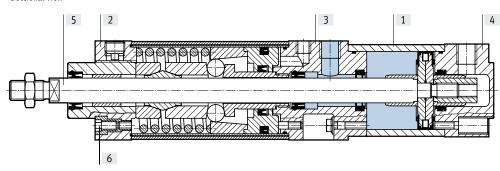
These specifications represent the maximum values that can be achieved. Observe the maximum permissible impact energy.

Maximum permissible mass:

$$m_2 = \frac{2 \cdot E}{v^2} - m_1$$

Materials

Sectional view

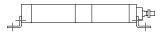


Cylin	der	
[1]	Housing	Wrought aluminium alloy
[2]	Bearing cap	Wrought aluminium alloy
[3]	Connection cap	Wrought aluminium alloy
[4]	End cap	Die-cast aluminium
[5]	Piston rod	Tempered steel
[6]	Flange screws	Tempered steel
-	Seals	TPE-U(PU), NBR

Recommendation for mounting

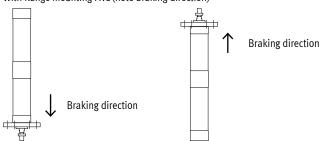
As holding device, horizontal installation

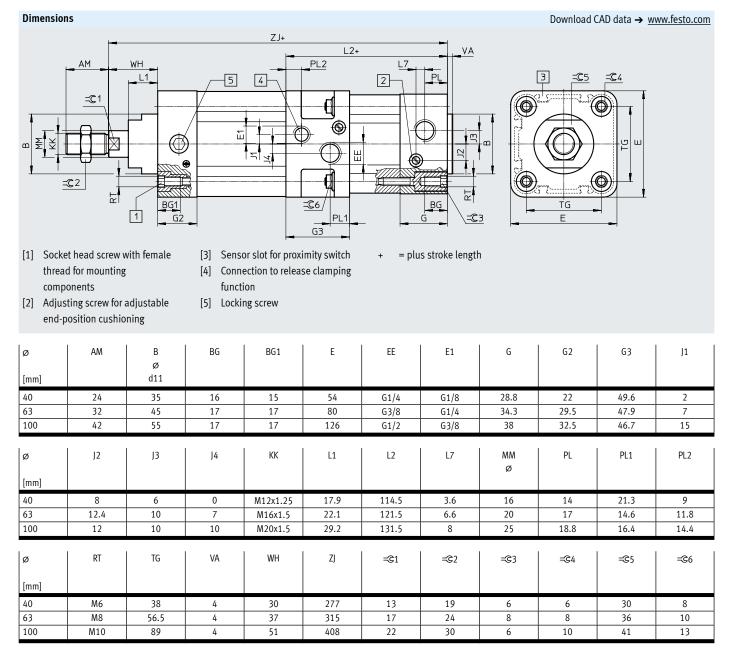
With foot mounting HNC



As braking device, vertical installation

With flange mounting FNC (note braking direction)





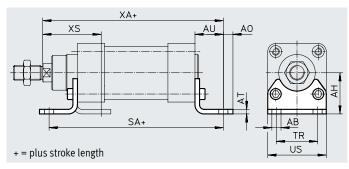
Note: This product conforms to ISO 1179-1 and ISO 228-1.

Ordering data			
Piston diameter	Stroke	Part no.	Туре
[mm]	[mm]		
40	10 2000	538239	DNCKE-40PPV-A-S
63	10 2000	538240	DNCKE-63PPV-A-S
100	10 2000	538241	DNCKE-100PPV-A-S

Foot mounting HNC

Material: Galvanised steel Free of copper and PTFE





Dimensions	imensions and ordering data														
For diam.	AB	AH	AO	AT	AU	SA	TR	US	XA	XS	CRC ¹⁾	Weight	Part no.	Туре	
[mm]	Ø											[g]			
40	10	36	9	4	28	303	36	54	305	53	2	193	174370	HNC-40	
63	10	50	12.5	5	32	342	50	75	347	63	2	436	174372	HNC-63	
100	14.5	71	17.5	6	41	439	75	110	449	86	2	1009	174374	HNC-100	

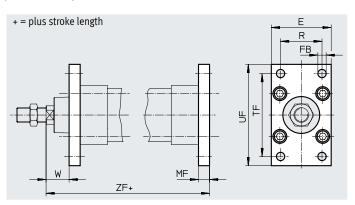
¹⁾ Corrosion resistance class CRC 2 to Festo standard FN 940070

Moderate corrosion stress. Indoor applications in which condensation can occur. External visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment.

Flange mounting FNC

Material: Galvanised steel Free of copper and PTFE ROHS-compliant





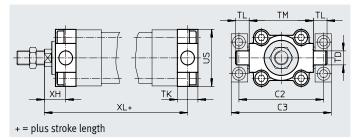
Dimensions	Dimensions and ordering data														
For diam.	E	FB	MF	R	TF	UF	W	ZF	CRC ¹⁾	Weight	Part no.	Туре			
		Ø													
[mm]		H13								[g]					
40	54	9	10	36	72	90	20	287	1	291	174377	FNC-40			
63	75	9	12	50	100	120	25	327	1	679	174379	FNC-63			
100	110	14	16	75	150	175	35	424	1	2041	174381	FNC-100			

¹⁾ Corrosion resistance class CRC 1 to Festo standard FN 940070
Low corrosion stress. Dry internal application or transport and storage protection. Also applies to parts behind coverings, in the non-visible interior area, and parts which are covered in the application (e.g. drive trunnions).

Trunnion flange ZNCF

Material: Stainless steel casting Free of copper and PTFE ROHS-compliant





Dimensions	Dimensions and ordering data														
For diam.	C2	C3	TD	TK	TL	TM	US	XH	XL	CRC ¹⁾	Weight	Part no.	Туре		
			Ø												
[mm]			e9								[g]				
40	87	105	16	20	16	63	54	20	287	2	285	174412	ZNCF-40		
63	116	136	20	24	20	90	75	25	327	2	687	174414	ZNCF-63		
100	164	189	25	38	25	132	110	32	427	2	2254	174416	ZNCF-100		

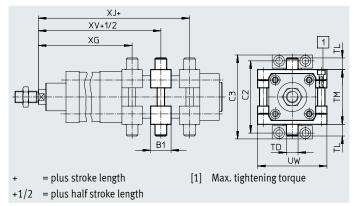
¹⁾ Corrosion resistance class CRC 2 to Festo standard FN 940070

Moderate corrosion stress. Indoor applications in which condensation can occur. External visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment.

Trunnion flange kit DAMT

The kit can be attached at any position along the profile barrel of the cylinder. Material: Galvanised steel Free of copper and PTFE ROHS-compliant





Dimensions	imensions and ordering data													
For diam.	B1	C2	C3	TD	TL	TM	UW							
				Ø										
[mm]				e9										
40	32	87	105	16	16	63	75							
63	41	116	136	20	20	90	105							
100	48	164	189	25	25	132	145							

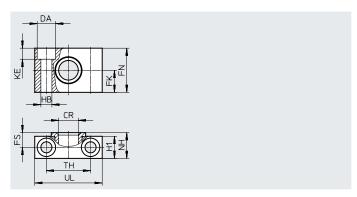
For diam.	XG	XJ	XV	Max. tightening torque	CRC ¹⁾	Weight	Part no.	Туре
[mm]				[Nm]		[g]		
40	228.1	232.2	230.2	8+1	1	388	2214899	DAMT-V1-40-A
63	261.9	260.2	261	18+2	1	911	2214971	DAMT-V1-63-A
100	347.2	346	346.6	28+2	1	2095	163530	DAMT-V1-100-A

¹⁾ Corrosion resistance class CRC 1 to Festo standard FN 940070
Low corrosion stress. Dry internal application or transport and storage protection. Also applies to parts behind coverings, in the non-visible interior area, and parts which are covered in the application (e.g. drive trunnions).

Trunnion support LNZG

Material: Trunnion support: Anodised aluminium Plain bearing: Plastic Free of copper and PTFE ROHS-compliant





Dimensions	imensions and ordering data														
For diam.	CR	DA	FK	FN	FS	H1	НВ	KE	NH	TH	UL	CRC ¹⁾	Weight	Part no.	Туре
	Ø	Ø	Ø				Ø								
[mm]	D11	H13	±0.1				H13			±0.2			[g]		
40	16	15	18	36	12	18	9	9	21	36	55	2	129	32960	LNZG-4 0/50
63	20	18	20	40	13	20	11	11	23	42	65	2	178	32961	LNZG-6 3/80
100	25	20	25	50	16	24.5	14	13	28.5	50	75	2	306	32962	LNZG-10 0/125

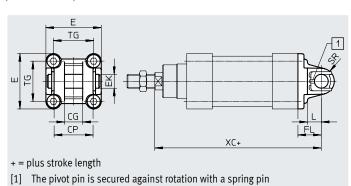
¹⁾ Corrosion resistance class CRC 2 to Festo standard FN 940070

Moderate corrosion stress. Indoor applications in which condensation can occur. External visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment.

Swivel flange SNC

Material: Die-cast aluminium Free of copper and PTFE RoHS-compliant





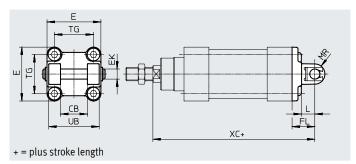
Dimensions	Dimensions and ordering data														
For diam.	CG	CP	E	EK	FL	L	SR	TG	XC	CRC ¹⁾	Weight	Part no.	Туре		
				Ø											
[mm]	H14	h14		h9	±0.2						[g]				
40	16	40	54 _{-0.5}	12	25	16	12	38	302	1	140	174384	SNC-40		
63	21	51	75 _{-0.6}	16	32	21	16	56.5	347	1	331	174386	SNC-63		
100	25	75	110+0.3/-0.8	20	41	27	20	89	449	1	865	174388	SNC-100		

¹⁾ Corrosion resistance class CRC 1 to Festo standard FN 940070
Low corrosion stress. Dry internal application or transport and storage protection. Also applies to parts behind coverings, in the non-visible interior area, and parts which are covered in the application (e.g. drive trunnions).

Swivel flange SNCB

Material: Die-cast aluminium Free of copper and PTFE ROHS-compliant





Dimensions	imensions and ordering data														
For diam.	СВ	E	EK	FL	L	MR	TG	UB	XC	CRC ¹⁾	Weight	Part no.	Туре		
			Ø												
[mm]	H14		e8	±0.2				h14			[g]				
40	28	54 _{-0.5}	12	25	16	12	38	52	302	1	155	174391	SNCB-40		
63	40	75 _{-0.6}	16	32	21	16	56.5	70	347	1	375	174393	SNCB-63		
100	60	110+0.3/-0.8	20	41	27	20	89	110	449	1	1035	174395	SNCB-100		

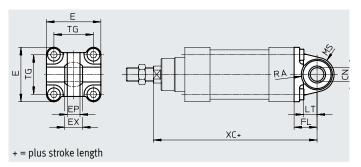
¹⁾ Corrosion resistance class CRC 1 to Festo standard FN 940070

Low corrosion stress. Dry internal application or transport and storage protection. Also applies to parts behind coverings, in the non-visible interior area, and parts which are covered in the application (e.g. drive trunnions).

Swivel flange SNCS

Material: SNCS 40: Die-cast aluminium SNCS 63 ... 100: Wrought aluminium alloy Free of copper and PTFE ROHS-compliant





Dimensions	and orderi	ing data												
For diam.	CN Ø	Е	EP	EX	FL	LT	MS	RA	TG	XC	CRC ¹⁾	Weight	Part no.	Туре
[mm]			±0.2		±0.2			+1				[g]		
40	12+0.015	54 _{-0.5}	12	16	25	16	17+0.5	17.5	38	302	1	122	174398	SNCS-40
63	16+0.015	74.5±0.5	15	21	32	21	23_0.5	23	56.5	347	2	281	174400	SNCS-63
100	20+0.018	109+1/-0.7	18	25	41	27	30±0.5	95	89	449	2	683	174402	SNCS-100

¹⁾ Corrosion resistance class CRC 1 to Festo standard FN 940070

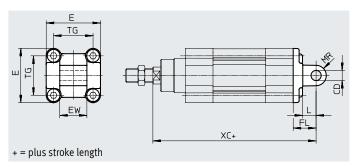
Low corrosion stress. Dry internal application or transport and storage protection. Also applies to parts behind coverings, in the non-visible interior area, and parts which are covered in the application (e.g. drive trunnions). Corrosion resistance class CRC 2 to Festo standard FN 940070

Moderate corrosion stress. Indoor applications in which condensation can occur. External visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment.

Swivel flange SNCL

Material: Die-cast aluminium Free of copper and PTFE ROHS-compliant





Dimensions	and ordering	g data										
For diam.	CD	E	EW	FL	L	MR	TG	XC	CRC ¹⁾	Weight	Part no.	Туре
	Ø											
[mm]	Н9		-0.2/-0.6	±0.2						[g]		
40	12	54 _{-0.5}	28	25	16	12	38	302	1	95	174405	SNCL-40
63	16	75 _{-0.6}	40	32	21	16	56.5	347	1	225	174407	SNCL-63
100	20	110+0.3/-0.8	60	41	27	20	89	449	1	606	174409	SNCL-100

¹⁾ Corrosion resistance class CRC 1 to Festo standard FN 940070

Low corrosion stress. Dry internal application or transport and storage protection. Also applies to parts behind coverings, in the non-visible interior area, and parts which are covered in the application (e.g. drive trunnions).

Ordering data –	Ordering data – Mounting attachments							
Designation	For diam.	Part no.	Туре					
Clevis foot LNG								
	40	33891	LNG-40					
AR .	63	33893	LNG-63					
769	100	33895	LNG-100					
Clevis foot LSNG								
	40	31741	LSNG-40					
	63	31743	LSNG-63					
	100	31745	LSNG-100					
Clevis foot LBG								
(Com	40	31762	LBG-40					
 \ \ \ \ \ \ \ \	63	31764	LBG-63					
	100	31766	LBG-100					

			Data sheets → Internet: clevis foot
Designation	For diam.	Part no.	Type
Clevis foot LSN			
	40	5562	LSN-40
	63	5564	LSN-63
0	100	5566	LSN-100
Clevis foot LSNS	G		
	40	31748	LSNSG-40
(Ø \	63	31750	LSNSG-63
	100	31752	LSNSG-100
Right-angle clev	is foot LQG		
	40	31769	LQG-40
	63	31771	LQG-63
	100	31773	LQG-100

Ordering data -	dering data – Piston rod attachments								
Designation	For diam.	Part no.	Туре						
Rod eye SGS									
~ ®	40	9262	SGS-M12x1.25						
	63	9263	SGS-M16x1.5						
O	100	9264	SGS-M20x1.5						
Rod clevis SG									
~~ ®	40	6145	SG-M12x1.25						
	63	6146	SG-M16x1.5						
	100	6147	SG-M20x1.5						
Coupling piece	KSG								
	40	32964	KSG-M12x1.25						
000	63	32965	KSG-M16x1.5						
[()	100	32966	KSG-M20x1.5						
0									

D .:	Leane	1	s → Internet: piston rod attachment
Designation	For diam.	Part no.	Туре
Rod clevis SGA			
<i></i>	40	10767	SGA-M12x1.25
	63	10768	SGA-M16x1.5
	100	10769	SGA-M20x1.5
Self-aligning ro	d coupler FK		
	40	6141	FK-M12x1.25
	63	6142	FK-M16x1.5
	100	6143	FK-M20x1.5

Ordering data – Guide u	nits for fixed strokes (recirculating ball	bearing guide only)
	Stroke	Part no.	Type
	[mm]		
	For diam. 40 mm		
	10 50	34499	FENG-40-50-KF
	10 100	34500	FENG-40-100-KF
	10 160	34501	FENG-40-160-KF
1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	10 200	34502	FENG-40-200-KF
	10 250	34503	FENG-40-250-KF
	10 320	34504	FENG-40-320-KF
	10 400	150291	FENG-40-400-KF
	10 500	34505	FENG-40-500-KF
	For diam. 100 mm		
	10 50	34529	FENG-100-50-KF
	10 100	34530	FENG-100-100-KF
	10 160	34531	FENG-100-160-KF
	10 200	34532	FENG-100-200-KF
	10 250	34533	FENG-100-250-KF
	10 320	34534	FENG-100-320-KF
	10 400	34535	FENG-100-400-KF
	10 500	34536	FENG-100-500-KF

Stroke	Part no.	Data sheets → Internet: fer
[mm]		
For diam. 63 mm		
10 50	34513	FENG-63-50-KF
10 100	34514	FENG-63-100-KF
10 160	34515	FENG-63-160-KF
10 200	34516	FENG-63-200-KF
10 250	34517	FENG-63-250-KF
10 320	34518	FENG-63-320-KF
10 400	34519	FENG-63-400-KF
10 500	34520	FENG-63-500-KF

	For diam.	Stroke	With recircula	ting ball bearing guide
	[mm]	[mm]	Part no.	Туре
\sim	40	10 500	34488	FENG-40KF
	63	10 500	34490	FENG-63KF
	100	10 500	34492	FENG-100KF

 Data sheets → Internet: feng

 With plain-bearing guide

 Part no.
 Type

 34482
 FENG-40-...-GF

 34484
 FENG-63-...-GF

 34486
 FENG-100-...-GF

Cylinders with clamping unit, standard hole pattern

Accessories

For diam. [mm]		– Mounting kits for proximity switches SMT-8				1	Data sheets → Internet: smb
175706 SMB-8-FENG-5 0/63 100 SMB-8-FENG-5 0/63 175707 SMB-8-FENG-5 0/63 175707 SMB-8-FENG-5 0/100 Ordering data - Proximity switches for T-slot, magneto-resistive Type of mounting N/O contact N/O contact Inserted in the slot from above, flush with the cylinder profile, short design NPN Cable, 3-wire 2.5 574335 SMT-8M-A-PS-24V-E-0.3-MBD		For diam. [mm]				Part no.	Type
Ordering data — Proximity switches for T-slot, magneto-resistive Type of mounting Switching output N/O contact Inserted in the slot from above, flush with the cylinder profile, short design N/C contact Inserted in the slot from above, flush with the slot from above, flush with the cylinder profile, short design N/O contact Inserted in the slot from above, flush with the cylinder profile, short design N/O contact Inserted in the slot from above, flush with the cylinder profile, short design Inserted in the slot from above, flush with the cylinder profile, short design Inserted in the slot from above, flush with the cylinder profile, short design Inserted in the slot from above, flush with the cylinder profile, short design Inserted in the slot from above, flush with the cylinder profile, short design Inserted in the slot from above, flush with the cylinder profile, short design Inserted in the slot from above, flush with the cylinder profile	122	40				175705	SMB-8-FENG-3 2/40
Ordering data — Proximity switches for T-slot, magneto-resistive Type of mounting Switching output Switching output Switching output Electrical connection Cable length Part no. Type		63				175706	SMB-8-FENG-5 0/63
Type of mounting Switching output Electrical connection Cable length Part no. Type		100				175707	SMB-8-FENG-8 0/100
Type of mounting Switching output Electrical connection Cable length Part no. Type							
Type of mounting Type of mounting							
N/O contact	Ordering data	, ,		lection is	lanı ı	ls .	1
Inserted in the slot from above, flush with the cylinder profile, short design PNP		lype of mounting		Electrical connection	_	Part no.	lype
Inserted in the slot from above, flush with the cylinder profile, short design			output		[m]		
Flush with the cylinder profile, short design Plug M8x1, 3-pin 0.3 574334 SMT-8M-A-PS-24V-E-0.3-M8D	1/O contact						
Short design Plug M12x1, 3-pin 0.3 574337 SMT-8M-A-PS-24V-E-0.3-M12	~//		PNP	Cable, 3-wire	2.5	574335	SMT-8M-A-PS-24V-E-2,5-OE
NPN Cable, 3-wire 2.5 574338 SMT-8M-A-NS-24V-E-2,5-OE Plug M8x1, 3-pin 0.3 574339 SMT-8M-A-NS-24V-E-0.3-M8D N/C contact Inserted in the slot from above, flush with the cylinder profile, short design PNP Cable, 3-wire 7.5 574340 SMT-8M-A-PO-24V-E-7.5-OE		flush with the cylinder profile,		Plug M8x1, 3-pin	0.3	574334	SMT-8M-A-PS-24V-E-0.3-M8D
Plug M8x1, 3-pin 0.3 574339 SMT-8M-A-NS-24V-E-0.3-M8D N/C contact Inserted in the slot from above, flush with the cylinder profile, short design Data sheets → Interne Type of mounting Switching output Inserted in the slot from above, flush with the cylinder profile Inserted in the slot from above, flush with the cylinder profile Inserted in the slot from above, flush with the cylinder profile Inserted in the slot from above, flush with the cylinder profile Inserted in the slot from above, flush with the cylinder profile Inserted in the slot lengthwise, flush with the cylinder profile Inserted in the slot lengthwise, flush with the cylinder profile Inserted in the slot lengthwise, flush with the cylinder profile Inserted in the slot lengthwise, flush with the cylinder profile Inserted in the slot lengthwise, flush with the cylinder profile Inserted in the slot lengthwise, flush with the cylinder profile Inserted in the slot lengthwise, flush with the contacting loads, 3-wire Inserted in the slot lengthwise, flush with lengt		short design		Plug M12x1, 3-pin	0.3	574337	SMT-8M-A-PS-24V-E-0.3-M12
N/C contact Inserted in the slot from above, flush with the cylinder profile, short design			NPN	Cable, 3-wire	2.5	574338	SMT-8M-A-NS-24V-E-2,5-OE
Inserted in the slot from above, flush with the cylinder profile, short design Data sheets → Internet				Plug M8x1, 3-pin	0.3	574339	SMT-8M-A-NS-24V-E-0.3-M8D
Inserted in the slot from above, flush with the cylinder profile, short design Ordering data — Proximity switches for T-slot, magnetic reed Type of mounting Switching output Inserted in the slot from above, flush with the cylinder profile Inserted in the slot from above, flush with the cylinder profile Inserted in the slot from above, flush with the cylinder profile Inserted in the slot lengthwise, flush with the cylinder profile Inserted in the slot lengthwise, flush with the cylinder profile Inserted in the slot lengthwise, flush with the cylinder profile Inserted in the slot lengthwise, flush with the cylinder profile Inserted in the slot lengthwise, flush with the cylinder profile Inserted in the slot lengthwise, flush with the cylinder profile Inserted in the slot lengthwise, flush with the cylinder profile Inserted in the slot lengthwise, flush with the cylinder profile Inserted in the slot lengthwise, flush with the cylinder profile Inserted in the slot lengthwise, flush with the contacting Cable, 3-wire 2.5 574340 SMT-8M-A-PO-24V-E-7.5-OE Data sheets → Interne Type Data sheets → Interne Type Data sheets → Interne Type SME-8-M-DS-24V-K-2,5-OE SME-8-B-DS-24V-K-2,5-OE Plug M8x1, 3-pin O.3 543861 SME-8M-DS-24V-K-2,5-OE Plug M8x1, 3-pin O.3 5543861 SME-8M-DS-24V-K-0,3-M8D SME-8-S-LED-24 N/C contact Inserted in the slot lengthwise, flush with Contacting Cable, 3-wire 7.5 160251 SME-8-O-K-LED-24	N/Ctt						
flush with the cylinder profile, short design Data sheets → Internet Type of mounting Switching output N/O contact Inserted in the slot from above, flush with the cylinder profile Inserted in the slot lengthwise, flush with the cylinder profile Inserted in the slot lengthwise, flush with the cylinder profile Inserted in the slot lengthwise, flush with the cylinder profile Inserted in the slot lengthwise, flush with the cylinder profile Inserted in the slot lengthwise, flush with the cylinder profile Inserted in the slot lengthwise, flush with the cylinder profile Inserted in the slot lengthwise, flush with the cylinder profile Inserted in the slot lengthwise, flush with the cylinder profile Inserted in the slot lengthwise, flush with the contacting Inserted in the slot lengthwise, flush with the contacting Cable, 3-wire Plug M8x1, 3-pin O.3 Inserted in the slot lengthwise, flush with Inserted in the slot lengthwise, flush with Contacting Cable, 3-wire 7.5 Inserted in the slot lengthwise, flush with Contacting Cable, 3-wire 7.5 Inserted in the slot lengthwise, flush with Contacting Cable, 3-wire 7.5 Inserted in the slot lengthwise, flush with Contacting Cable, 3-wire 7.5 Inserted in the slot lengthwise, flush with Contacting Cable, 3-wire 7.5 Inserted in the slot lengthwise, flush with Contacting Cable, 3-wire 7.5 Inserted in the slot lengthwise, flush with Contacting Cable, 3-wire 7.5 Inserted in the slot lengthwise, flush with Contacting Cable, 3-wire 7.5 Inserted in the slot lengthwise, flush with Contacting Cable, 3-wire 7.5 Inserted in the slot lengthwise, flush with Contacting Cable, 3-wire 7.5 Inserted in the slot lengthwise, flush with Contacting Cable, 3-wire Ca	N/C contact	Incorted in the clat from above	DND	Cable 2 wire	7.5	F74340	CMT OM A DO 24V F 7 F OF
Switching output Switching output Electrical connection Cable length Part no. Type		7	PINP	Cable, 5-wife	7.5	5/4340	3WI1-8WI-A-PU-24V-E-7.3-UE
Ordering data — Proximity switches for T-slot, magnetic reed Type of mounting Switching output Electrical connection [m] N/O contact Inserted in the slot from above, flush with the cylinder profile Inserted in the slot lengthwise, flush with the cylinder profile Inserted in the slot lengthwise, flush with the cylinder profile Inserted in the slot lengthwise, flush with the cylinder profile Inserted in the slot lengthwise, flush with the cylinder profile Inserted in the slot lengthwise, flush with the cylinder profile Inserted in the slot lengthwise, flush with the contacting Inserted in the slot lengthwise, flush with Contacting Cable, 3-wire Cable, 3-wire 2.5 150855 3ME-8M-DS-24V-K-2,5-0E Plug M8x1, 3-pin 0.3 150857 SME-8-K-LED-24 N/C contact Inserted in the slot lengthwise, flush with Contacting Cable, 3-wire 7.5 160251 SME-8-O-K-LED-24	\$ 30 m						
Type of mounting Switching output Electrical connection [m] Part no. Type N/O contact Cable length [m] Inserted in the slot from above, flush with the cylinder profile Inserted in the slot lengthwise, flush with the cylinder profile Cable, 2-wire Plug M8x1, 3-pin Inserted in the slot lengthwise, flush with the cylinder profile Inserted in the slot lengthwise, flush with the cylinder profile Inserted in the slot lengthwise, flush with the cylinder profile Inserted in the slot lengthwise, flush with the cylinder profile Inserted in the slot lengthwise, flush with Contacting Cable, 3-wire 2.5 150855 SME-8-K-LED-24 Plug M8x1, 3-pin 0.3 150857 SME-8-S-LED-24 N/C contact Inserted in the slot lengthwise, flush with Contacting Cable, 3-wire 7.5 SME-8-O-K-LED-24	\checkmark	Short design					
Type of mounting Switching output Cable length [m] Part no. Type N/O contact Inserted in the slot from above, flush with the cylinder profile Inserted in the slot lengthwise, flush with the cylinder profile Inserted in the slot lengthwise, flush with the cylinder profile Inserted in the slot lengthwise, flush with the cylinder profile Inserted in the slot lengthwise, flush with the cylinder profile Inserted in the slot lengthwise, flush with the cylinder profile Inserted in the slot lengthwise, flush with the cylinder profile Inserted in the slot lengthwise, flush with the contacting Inserted in the slot lengthwise, flush with Contacting Cable, 3-wire 2.5 150855 SME-8-S-LED-24 N/C contact Inserted in the slot lengthwise, flush with Contacting Cable, 3-wire 7.5 SME-8-O-K-LED-24	0	Book in the control of the Table and the control of					
output [m] N/O contact Inserted in the slot from above, flush with the cylinder profile Inserted in the slot lengthwise, flush with the cylinder profile Inserted in the slot lengthwise, flush with the cylinder profile Inserted in the slot lengthwise, flush with the cylinder profile Inserted in the slot lengthwise, flush with the cylinder profile Inserted in the slot lengthwise, flush with the cylinder profile Inserted in the slot lengthwise, flush with the contacting Inserted in the slot lengthwise, flush with Contacting Inserted in the slot lengthwise, flush with Contacting Cable, 3-wire 2.5 150855 SME-8-V-LED-24 N/C contact Inserted in the slot lengthwise, flush with Contacting Cable, 3-wire 7.5 Inserted in the slot lengthwise, flush with Contacting Cable, 3-wire 7.5 Inserted in the slot lengthwise, flush with Contacting Cable, 3-wire 7.5 Inserted in the slot lengthwise, flush with	Ordering data			les es es es	1	la .	1
Inserted in the slot from above, flush with the cylinder profile Cable, 3-wire Cable, 3-wire Cable, 3-wire Cable, 3-wire Cable, 2-wire Cable, 2-wire Cable, 2-wire Cable, 2-wire Cable, 3-wire		lype of mounting		Electrical connection	Cable length	Part no.	lype
Inserted in the slot from above, flush with the cylinder profile Contacting the cylinder profile Cable, 3-wire 2.5 543862 SME-8M-DS-24V-K-2,5-OE							
the cylinder profile 5.0 543863 SME-8M-DS-24V-K-5.0-OE			output		[m]		
Cable, 2-wire 2.5 543872 SME-8M-ZS-24V-K-2,5-OE Plug M8x1, 3-pin 0.3 543861 SME-8M-DS-24V-K-0,3-M8D Inserted in the slot lengthwise, flush with the cylinder profile Cable, 3-wire 2.5 150855 SME-8-K-LED-24 Plug M8x1, 3-pin 0.3 150857 SME-8-S-LED-24 N/C contact Inserted in the slot lengthwise, flush with Contacting Cable, 3-wire 7.5 160251 SME-8-O-K-LED-24	N/O contact		σαιραι		[m]		
Plug M8x1, 3-pin 0.3 543861 SME-8M-DS-24V-K-0,3-M8D Inserted in the slot lengthwise, flush with the cylinder profile Contacting the cylinder profile Plug M8x1, 3-pin 0.3 543861 SME-8M-DS-24V-K-0,3-M8D Cable, 3-wire 2.5 150855 SME-8-K-LED-24 SME-8-S-LED-24 N/C contact Inserted in the slot lengthwise, flush with Contacting Cable, 3-wire 7.5 160251 SME-8-O-K-LED-24	N/O contact	Inserted in the slot from above, flush with		Cable, 3-wire		543862	SME-8M-DS-24V-K-2,5-0E
Inserted in the slot lengthwise, flush with the cylinder profile Contacting Cable, 3-wire 2.5 150855 SME-8-K-LED-24 Plug M8x1, 3-pin 0.3 150857 SME-8-S-LED-24 N/C contact Inserted in the slot lengthwise, flush with Contacting Cable, 3-wire 7.5 160251 SME-8-O-K-LED-24	N/O contact			Cable, 3-wire	2.5		-
the cylinder profile Plug M8x1, 3-pin 0.3 150857 SME-8-S-LED-24 N/C contact Inserted in the slot lengthwise, flush with Contacting Cable, 3-wire 7.5 160251 SME-8-O-K-LED-24	N/O contact			,	2.5	543863	SME-8M-DS-24V-K-5.0-OE
N/C contact Inserted in the slot lengthwise, flush with Contacting Cable, 3-wire 7.5 160251 SME-8-0-K-LED-24	N/O contact			Cable, 2-wire	2.5 5.0 2.5	543863 543872	SME-8M-DS-24V-K-5.0-OE SME-8M-ZS-24V-K-2,5-OE
Inserted in the slot lengthwise, flush with Contacting Cable, 3-wire 7.5 160251 SME-8-0-K-LED-24	N/O contact	the cylinder profile	Contacting	Cable, 2-wire Plug M8x1, 3-pin	2.5 5.0 2.5 0.3	543863 543872 543861	SME-8M-DS-24V-K-5.0-OE SME-8M-ZS-24V-K-2,5-OE SME-8M-DS-24V-K-0,3-M8D
Inserted in the slot lengthwise, flush with Contacting Cable, 3-wire 7.5 160251 SME-8-0-K-LED-24	N/O contact	the cylinder profile Inserted in the slot lengthwise, flush with	Contacting	Cable, 2-wire Plug M8x1, 3-pin Cable, 3-wire	2.5 5.0 2.5 0.3 2.5	543863 543872 543861 150855	SME-8M-DS-24V-K-5.0-OE SME-8M-ZS-24V-K-2,5-OE SME-8M-DS-24V-K-0,3-M8D SME-8-K-LED-24
Inserted in the slot lengthwise, flush with Contacting Cable, 3-wire 7.5 160251 SME-8-0-K-LED-24	N/O contact	the cylinder profile Inserted in the slot lengthwise, flush with	Contacting	Cable, 2-wire Plug M8x1, 3-pin Cable, 3-wire	2.5 5.0 2.5 0.3 2.5	543863 543872 543861 150855	SME-8M-DS-24V-K-5.0-OE SME-8M-ZS-24V-K-2,5-OE SME-8M-DS-24V-K-0,3-M8D SME-8-K-LED-24
		the cylinder profile Inserted in the slot lengthwise, flush with	Contacting	Cable, 2-wire Plug M8x1, 3-pin Cable, 3-wire	2.5 5.0 2.5 0.3 2.5	543863 543872 543861 150855	SME-8M-DS-24V-K-5.0-OE SME-8M-ZS-24V-K-2,5-OE SME-8M-DS-24V-K-0,3-M8D SME-8-K-LED-24
Z YWI I THE CVINNER DROUGE		the cylinder profile Inserted in the slot lengthwise, flush with the cylinder profile	Contacting Contacting	Cable, 2-wire Plug M8x1, 3-pin Cable, 3-wire Plug M8x1, 3-pin	2.5 5.0 2.5 0.3 2.5 0.3	543863 543872 543861 150855 150857	SME-8M-DS-24V-K-5.0-OE SME-8M-ZS-24V-K-2,5-OE SME-8M-DS-24V-K-0,3-M8D SME-8-K-LED-24 SME-8-S-LED-24

Ordering data -	Connecting cables				Data sheets → Internet: nebu
	Electrical connection, left	Electrical connection, right	Cable length [m]	Part no.	Туре
	Straight socket, M8x1, 3-pin	Cable, open end, 3-wire	2.5	541333	NEBU-M8G3-K-2.5-LE3
			5	541334	NEBU-M8G3-K-5-LE3
	Straight socket, M12x1, 5-pin	Cable, open end, 3-wire	2.5	541363	NEBU-M12G5-K-2.5-LE3
			5	541364	NEBU-M12G5-K-5-LE3
	Angled socket, M8x1, 3-pin	Cable, open end, 3-wire	2.5	541338	NEBU-M8W3-K-2.5-LE3
			5	541341	NEBU-M8W3-K-5-LE3
	Angled socket, M12x1, 5-pin,	Cable, open end, 3-wire	2.5	541367	NEBU-M12W5-K-2.5-LE3
			5	541370	NEBU-M12W5-K-5-LE3

Ordering data –	Slot cover for T-slot			
	Mounting	Length	Part no.	Туре
		[m]		
	Insertable	2x 0.5	151680	ABP-5-S

Ordering data − One-way flow control valves Data sheets → Internet					
	Connection		Material	Part no.	Туре
	Thread	For tubing O.D.			
	G1/8	3	Metal version	193142	GRLA-1/8-QS-3-D
		4		193143	GRLA-1/8-QS-4-D
		6		193144	GRLA-1/8-QS-6-D
		8		193145	GRLA-1/8-QS-8-D
	G1/4	6		193146	GRLA-1/4-QS-6-D
		8		193147	GRLA-1/4-QS-8-D
		10		193148	GRLA-1/4-QS-10-D
	G3/8	6		193149	GRLA-3/8-QS-6-D
		8		193150	GRLA-3/8-QS-8-D
		10		193151	GRLA-3/8-QS-10-D
	G1/2	12		193152	GRLA-1/2-QS-12-D