

Guided drives DFM/DFM-B

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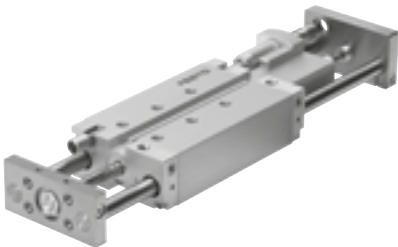
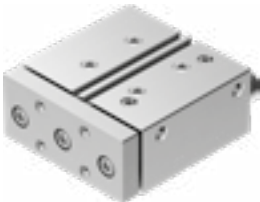
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In stock at 13 Service Centres worldwide
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Up to 6×10^{12} variants per product family

Just look
for the
star!

Characteristics

At a glance			
Drive and guide unit in a single housing		Sturdy and precise	High resistance to torques and transverse loads
- Minimal space requirement - Minimal mounting time - Choice of compressed air supply ports - Wide range of mounting options		- Good protection against torsion - High rigidity - Maintenance-free	- With plain-bearing guide: high rigidity thanks to large-diameter guide rods and four plain-bearing bushes - With recirculating ball bearing guide: for applications involving torque loads

Wide choice of variants	
Guided drive DFM	Guided drive DFM-B
Basic drive with strokes of up to 200 mm	- Drive with strokes of up to 400 mm - With precision adjustment of end positions - With pneumatic cushioning, adjustable PPV - With shock absorber, self-adjusting, progressive



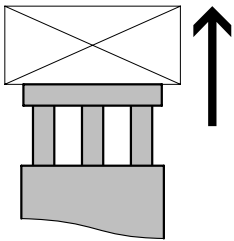
Application examples		
Clamping The guided drive is perfectly suited to clamping components for reliable further processing.	Lifting The guided drive effortlessly transports and lifts loads of over 200 kg, powerfully and dynamically.	Stopping Loads of up to 150 kg are stopped reliably and safely, making the guided drive a resilient and sturdy



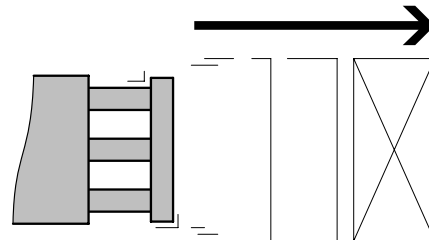
Characteristics

Use in conveyor systems

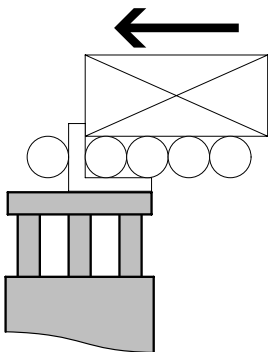
Lifting



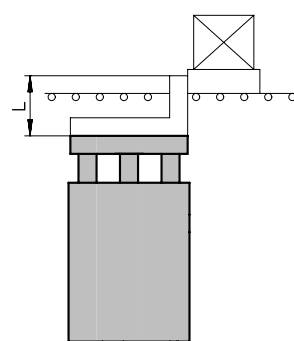
Pushing



Stopping



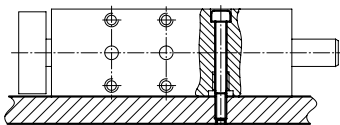
Stopping via stop bracket



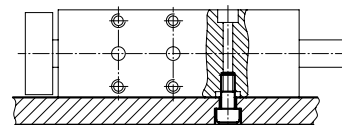
It is recommended to fit a buffer on the workpiece carrier.

Mounting options

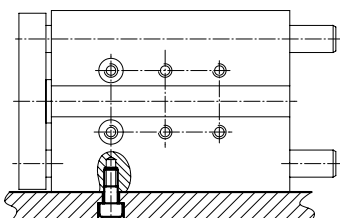
Flat from above



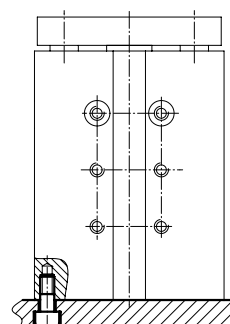
Flat from underneath



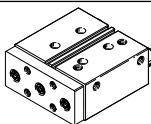
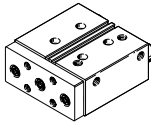
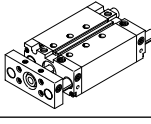
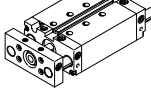
On the side from underneath



On the end face



Product range overview

Function	Design	Type	Piston diameter	Stroke	Variable stroke
			[mm]	[mm]	[mm]
Double-acting	DFM basic version with recirculating ball bearing guide				
		DFM Piston rod at one end	12, 16	10, 20, 25, 30, 40, 50, 80, 100	–
			20, 25	20, 25, 30, 40, 50, 80, 100	–
			32	20, 25, 30, 40, 50, 80, 100, 125, 160, 200	–
			40, 50, 63, 80, 100	25, 50, 80, 100, 125, 160, 200	–
	DFM basic version with plain-bearing guide				
		DFM Piston rod at one end	6, 10	5, 10, 15, 20	–
			12, 16	10, 20, 25, 30, 40, 50, 80, 100	–
			20, 25	20, 25, 30, 40, 50, 80, 100	–
			32	20, 25, 30, 40, 50, 80, 100, 125, 160, 200	–
			40, 50, 63, 80, 100	25, 50, 80, 100, 125, 160, 200	–
	DFM-B with recirculating ball bearing guide				
		DFM-B Piston rod at one end	12, 16	10, 20, 25, 30, 40, 50, 80, 100, 125, 160, 200	10 ... 200
			20, 25, 32	20, 25, 30, 40, 50, 80, 100, 125, 160, 200, 250, 320, 400	20 ... 400
			40, 50, 63	25, 50, 80, 100, 125, 160, 200, 250, 320, 400	25 ... 400
	DFM-B with plain-bearing guide				
		DFM-B Piston rod at one end	12, 16	10, 20, 25, 30, 40, 50, 80, 100, 125, 160, 200	10 ... 200
			20, 25, 32	20, 25, 30, 40, 50, 80, 100, 125, 160, 200, 250, 320, 400	20 ... 400
			40, 50, 63	25, 50, 80, 100, 125, 160, 200, 250, 320, 400	25 ... 400

**Note**

Engineering tool

→ www.festo.com/engineeringtools

Product range overview

Type	Position sensing	Cushioning			Heat-resistant seals	Precision end-position adjustment		→ Page/ Internet
		Non-adjustable	Adjustable for heavy loads	Self-adjusting end position adjustable for heavy loads		Advanced end position, elastic cushioning	Retracted end position, elastic cushioning	
	A	P	PPV	YSRW	S6	AJ	EJ	
DFM basic version with recirculating ball bearing guide								
DFM Piston rod at one end	■	■	–	–	–	–	–	8
DFM basic version with plain-bearing guide								
DFM Piston rod at one end	■	■	–	–	–	–	–	8
DFM-B with recirculating ball bearing guide								
DFM-B Piston rod at one end	■	■	■ From Ø 16	■ From Ø 20	–	■	■ From Ø 20	38
DFM-B with plain-bearing guide								
DFM-B Piston rod at one end	■	■	■ From Ø 16	–	■	■	■ From Ø 20	38

Type codes

001	Series	
DFM	Guided drive, double-acting	

002	Piston diameter	
6	6	
10	10	
12	12	
16	16	
20	20	
25	25	
32	32	
40	40	
50	50	
63	63	
80	80	
100	100	

003	Stroke	
...	10 ... 400	

004	Generation	
B	Function-optimised	

005	Cushioning	
P	Elastic cushioning rings/plates on both sides	
PPV	Pneumatic cushioning, adjustable at both ends	
YSRW	Shock absorber, self-adjusting, progressive	

006	Position sensing	
A	For proximity sensor	

007	Guide	
GF	Plain bearing	
KF	Recirculating ball bearing guide	

008	Temperature range	
	Standard	
S6	Heat-resistant seals max. 120 °C	

009	Precision adjustment extended	
	None	
AJ	Precision adjustment in the end positions, advancing	

010	Precision adjustment retracting	
	None	
EJ	Precision adjustment in the end positions, retracting	

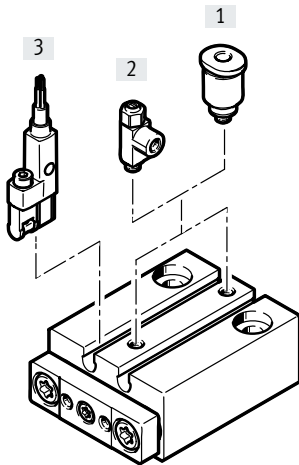
011	Slot cover, sensor slot	
	None	
...S	1 ... 10 pieces	

012	Proximity switch, with cable, 2.5 m	
	None	
...G	1 ... 10 pieces	

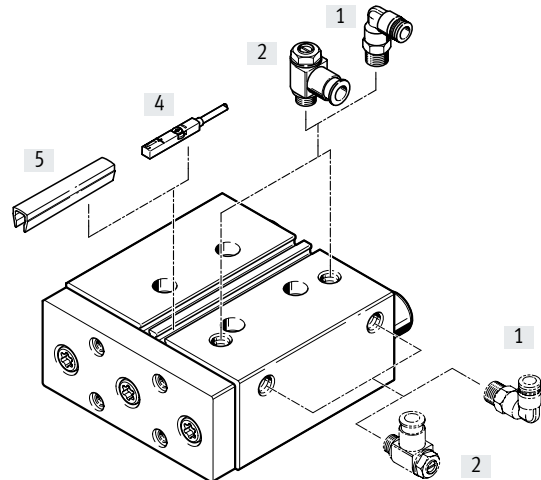
013	Proximity switch, contactless, with cable, 2.5 m	
	None	
...I	1 ... 10 pieces	

Peripherals overview

Piston diameter 6, 10



Piston diameter 12 ... 100



Accessories		For piston diameter	Description	→ Page/Internet
[1]	Push-in fitting QSM/QS	6 ... 100	For connecting compressed air tubing with standard O.D.	qs
[2]	One-way flow control valve GRLA	6 ... 100	For speed regulation	72
[3]	Proximity switch SMT-10G	6, 10	Insertable in the slot lengthwise	70
[4]	Proximity switch SME-/SMT-8	12 ... 100	Can be integrated in the profile barrel	71
[5]	Slot cover ABP-5-S	12 ... 100	For protecting the sensor cable and the sensor slots from contamination	72
-	Centring sleeves ZBH	12 ... 100	4 or 6 pieces included in the scope of delivery	70
-	Adapter	12 ... 100	For drive/drive connections	73
		12 ... 100	For drive/gripper connections	grippers

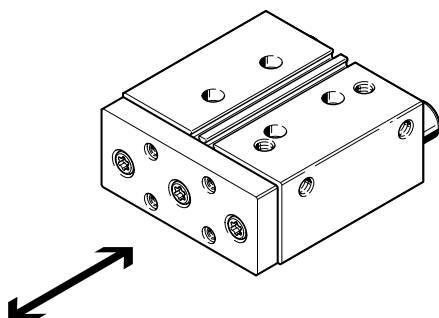
Note

Only the following push-in fitting/one-way flow control valve may be used in combination with proximity switch SMT-10G:

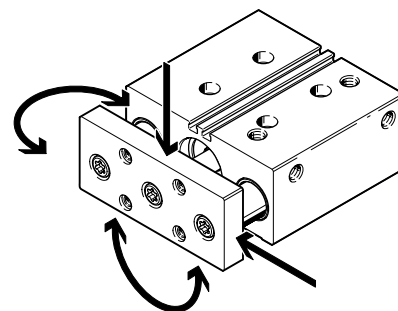
- QSM-M3-2-I
- GRLA-M3

Extremely functional

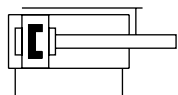
Direction of movement



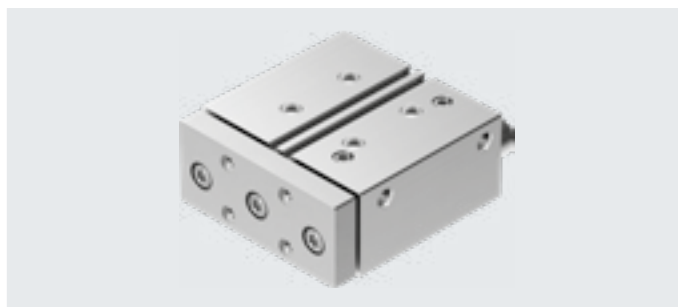
Excellent protection against torsion, high resistance to torques and transverse loads



Data sheet



www.festo.com
Piston diameter
12 ... 100 mm



- Ø - Diameter
6 ... 100 mm
- l - Stroke length
5 ... 200 mm

General technical data												
Piston diameter	6	10	12	16	20	25	32	40	50	63	80	100
Pneumatic connection	M3	M3	M5	M5	M5	G1/8	G1/8	G1/8	G1/4	G1/4	G3/8	G3/8
Design	Piston											
	Piston rod											
	Guide rods with yoke											
Cushioning	Elastic cushioning rings/plates at both ends											
Position sensing	Via proximity switch											
Type of mounting	With through-hole											
	With female thread											
Mounting position	Any											
Protection against torsion/guide	Guide rod with yoke/with plain-bearing or ball bearing guide											

Operating and environmental conditions												
Piston diameter	6	10	12	16	20	25	32	40	50	63	80	100
Operating pressure [bar]	2 ... 8	1.5 ... 8	2 ... 10			1.5 ... 10			1 ... 10		0.5 ... 10	
Operating medium	Compressed air to ISO 8573-1:2010 [7:4:4]											
Note on operating/ pilot medium	Lubricated operation possible (in which case lubricated operation will always be required)											
Ambient temperature ¹⁾												
DFM-...-GF [°C]	-10 ... +60		-20 ... +80									
DFM-...-KF [°C]	-		-5 ... +60									
Corrosion resistance CRC ²⁾	1											
ATEX	Selected types → www.festo.com											

1) Note operating range of proximity switches

2) Corrosion resistance class CRC 1 to Festo standard FN 940070

Low corrosion stress. Dry internal application or transport and storage protection. Also applies to parts behind coverings, in the non-visible interior area, and parts which are covered in the application (e.g. drive trunnions).

Speeds [m/s]												
Piston diameter	6	10	12	16	20	25	32	40	50	63	80	100
Cushioning P												
Maximum speed, advancing	1.3	1.7	0.8	0.8	0.8	0.8	0.8	0.8	0.6	0.6	0.4	0.4
Maximum speed, retracting	1.1	1.6	0.8	0.8	0.8	0.8	0.8	0.8	0.6	0.6	0.4	0.4

Data sheet

Forces [N]												
Piston diameter	6	10	12	16	20	25	32	40	50	63	80	100
Theoretical force at 6 bar, advancing	17	47	68	121	188	295	482	754	1178	1870	3016	4712
Theoretical force at 6 bar, retracting	13	40	51	90	141	247	415	686	1057	1750	2827	4418

Impact energy [J]												
Piston diameter	6	10	12	16	20	25	32	40	50	63	80	100
Max. impact energy in the end positions	0.012	0.035	0.07	0.15	0.20	0.30	0.40	0.70	1.00	1.30	0.75	1.00

Permissible impact velocity:

$$v = \sqrt{\frac{2 \cdot E}{m_1 + m_2}}$$

v Permissible impact velocity

E Max. impact energy

m₁ Moving mass (drive)m₂ Moving payload

Maximum permissible mass:

$$m_2 = \frac{2 \cdot E}{v^2} - m_1$$

**Note**

These specifications represent the maximum values that can be achieved. Observe the maximum permissible impact energy.

DFM with plain-bearing guide GF												
Stroke [mm]	Piston diameter											
	6	10	12	16	20	25	32	40	50	63	80	100
Product weight [g]												
5	28	38	–	–	–	–	–	–	–	–	–	–
10	33	45.5	344	444	–	–	–	–	–	–	–	–
15	39.5	53.5	–	–	–	–	–	–	–	–	–	–
20	45	60.5	392	507	769	1256	1793	–	–	–	–	–
25	–	–	411	534	806	1308	1858	2217	3440	4470	6984	11000
30	–	–	435	565	850	1368	1937	–	–	–	–	–
40	–	–	497	710	1070	1515	2095	–	–	–	–	–
50	–	–	544	772	1158	1635	2254	2655	4085	5243	8185	12589
80	–	–	688	960	1422	1993	2808	3261	5013	6287	9743	14699
100	–	–	779	1081	1592	2225	3111	3595	5511	6904	10482	15760
125	–	–	–	–	–	–	3595	4123	6302	7824	11490	17094
160	–	–	–	–	–	–	4149	4736	7205	8906	12910	18980
200	–	–	–	–	–	–	4781	5437	8238	10142	14363	21148
Moving mass [g]												
5	8	13	–	–	–	–	–	–	–	–	–	–
10	9	16	172	221	–	–	–	–	–	–	–	–
15	11.5	18.5	–	–	–	–	–	–	–	–	–	–
20	13	21	186	242	385	650	1020	–	–	–	–	–
25	–	–	193	253	400	669	1049	1228	2026	2471	4141	6301
30	–	–	200	264	415	687	1077	–	–	–	–	–
40	–	–	232	343	552	755	1134	–	–	–	–	–
50	–	–	246	364	582	793	1191	1371	2254	2699	4717	7113
80	–	–	289	428	672	904	1450	1629	2687	3130	5461	8141
100	–	–	318	471	732	979	1564	1743	2870	3313	5734	8523
125	–	–	–	–	–	–	1803	1983	3249	3692	6076	9000
160	–	–	–	–	–	–	2003	2183	3569	4010	6553	9668
200	–	–	–	–	–	–	2232	2411	3935	4375	7099	10431

Data sheet

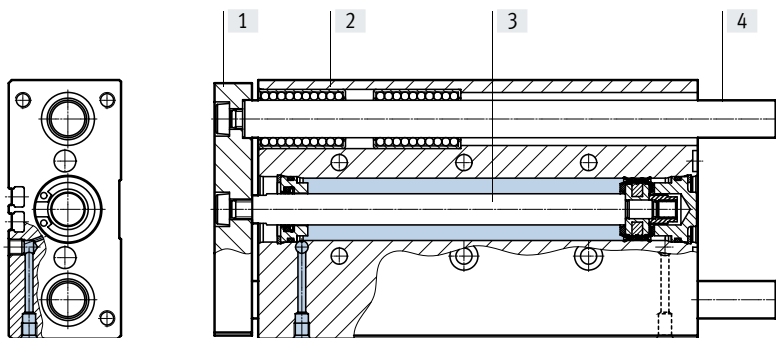
DFM with recirculating ball bearing guide KF										
Stroke [mm]	Piston diameter									
	12	16	20	25	32	40	50	63	80	100
Product weight [g] (for calculation → page 22)										
10	314	426	–	–	–	–	–	–	–	–
20	357	484	747	1173	1627	–	–	–	–	–
25	375	508	781	1221	1684	2043	3212	4242	6506	10520
30	397	537	822	1278	1755	–	–	–	–	–
40	480	641	981	1411	1896	–	–	–	–	–
50	524	699	1064	1524	2038	2439	3801	4959	7582	11980
80	655	872	1310	1863	2511	2964	4614	5888	8895	13612
100	737	982	1468	2080	2781	3265	5068	6461	9500	14587
125	–	–	–	–	3189	3717	5758	7279	10485	15820
160	–	–	–	–	3684	4271	6583	8283	11750	17545
200	–	–	–	–	4249	4905	7525	9429	13214	21124
Moving mass [g] (for calculation → page 22)										
10	155	212	–	–	–	–	–	–	–	–
20	165	229	376	595	875	–	–	–	–	–
25	170	241	388	611	895	1074	1796	2241	3673	5696
30	175	249	400	626	915	–	–	–	–	–
40	196	294	488	680	955	–	–	–	–	–
50	206	310	512	711	996	1175	1969	2413	4092	6318
80	237	359	584	802	1173	1352	2287	2731	4632	7105
100	257	392	632	863	1254	1433	2425	2868	4837	7406
125	–	–	–	–	1418	1597	2703	3146	5093	7782
160	–	–	–	–	1559	1738	2945	3386	5451	8308
200	–	–	–	–	1720	1899	3221	3660	5861	8910

DFM with recirculating ball bearing guide KF										
Stroke [mm]	Piston diameter									
	12	16	20	25	32	40	50	63	80	100
Centre of gravity of the moving mass [mm] (for calculation → page 22)										
10	13.6	13.4	–	–	–	–	–	–	–	–
20	15.2	16.5	17.5	24.6	26.3	–	–	–	–	–
25	16.7	19.1	19.1	26.4	28.0	28.2	30.6	27.8	33.9	35.0
30	18.3	20.8	20.8	28.2	29.8	–	–	–	–	–
40	25.3	31.2	34.6	34.9	33.4	–	–	–	–	–
50	29.0	35.2	38.5	38.8	37.1	37.3	39.5	35.8	47.2	48.3
80	40.6	47.8	50.9	50.9	54.7	53.9	57.4	51.9	66.8	67.9
100	48.8	56.5	59.4	59.4	63.0	62.1	65.6	59.4	74.1	75.2
125	–	–	–	–	80.9	79.0	82.8	75.2	84.1	85.2
160	–	–	–	–	96.4	94.4	98.1	89.6	98.4	99.5
200	–	–	–	–	114.6	112.3	115.9	106.5	115.2	116.3

Data sheet

Materials

Sectional view

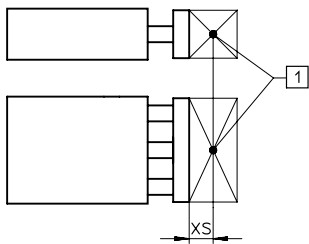


Guided drive		
Piston diameter	6, 10	12 ... 100
[1] Yoke plate	Aluminium	Tempered steel
[2] Housing	Anodised wrought aluminium alloy	
[3] Piston rod	High-alloy stainless steel	
[4] Guide rods		
DFM-....-GF	High-alloy stainless steel	
DFM-....-KF	Hard-chromium plated tempered steel	
– Static seals	Nitrile rubber	
Dynamic seals	Polyurethane, HNBR	Polyurethane
Note on materials	RoHS-compliant	

Data sheet

Maximum payload F [N]

Plain-bearing guide GF and recirculating ball bearing guide KF



[1] Centre of gravity of payload

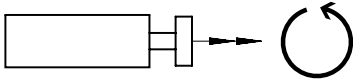
Piston diameter	6	10	12	16	20	25	32	40	50	63	80	100
XS [mm]	5	5	25	50	50	50	50	50	50	50	125	125

Stroke [mm]		Piston diameter											
		6	10	12	16	20	25	32	40	50	63	80	100
5	GF	1.1	3.7	–	–	–	–	–	–	–	–	–	–
10	GF	0.85	3.0	28	63	–	–	–	–	–	–	–	–
	KF	–	–	28	45	–	–	–	–	–	–	–	–
15	GF	0.7	2.5	–	–	–	–	–	–	–	–	–	–
20	GF	0.6	2.1	24	56	67	121	188	–	–	–	–	–
	KF	–	–	24	41	46	110	155	–	–	–	–	–
25	GF	–	–	23	53	64	116	180	180	257	257	276	452
	KF	–	–	23	39	44	105	149	149	235	235	220	332
30	GF	–	–	21	51	61	112	173	–	–	–	–	–
	KF	–	–	21	37	42	102	144	–	–	–	–	–
40	GF	–	–	31	73	110	123	161	–	–	–	–	–
	KF	–	–	31	82	108	119	135	–	–	–	–	–
50	GF	–	–	28	67	103	115	150	150	216	216	311	509
	KF	–	–	28	77	102	112	126	126	202	202	275	415
80	GF	–	–	22	55	86	96	166	166	234	234	352	568
	KF	–	–	23	64	86	95	151	151	233	233	329	495
100	GF	–	–	19	49	77	86	150	150	212	212	329	533
	KF	–	–	20	58	78	86	138	138	214	214	318	480
125	GF	–	–	–	–	–	–	168	168	229	229	304	494
	KF	–	–	–	–	–	–	161	161	238	238	306	463
160	GF	–	–	–	–	–	–	146	146	200	200	274	446
	KF	–	–	–	–	–	–	143	143	212	212	291	442
200	GF	–	–	–	–	–	–	127	127	174	174	245	400
	KF	–	–	–	–	–	–	127	127	189	189	277	422

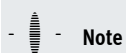
Data sheet

Permissible torque load M [Nm]

Plain-bearing guide GF and recirculating ball bearing guide KF

 M_{Torsion} 

Stroke [mm]		Piston diameter											
		6	10	12	16	20	25	32	40	50	63	80	100
5	GF	0.011	0.057	–	–	–	–	–	–	–	–	–	–
10	GF	0.008	0.046	0.60	1.44	–	–	–	–	–	–	–	–
	KF	–	–	0.88	2.19	–	–	–	–	–	–	–	–
15	GF	0.007	0.039	–	–	–	–	–	–	–	–	–	–
20	GF	0.006	0.034	0.50	1.30	1.85	4.15	7.30	–	–	–	–	–
	KF	–	–	0.72	1.79	2.43	6.14	9.62	–	–	–	–	–
25	GF	–	–	0.48	1.23	1.75	3.95	7.00	7.90	14.15	15.90	21.40	42.40
	KF	–	–	0.66	1.64	2.24	5.77	9.08	10.25	19.35	21.98	17.10	25.70
30	GF	–	–	0.45	1.18	1.70	3.80	6.70	–	–	–	–	–
	KF	–	–	0.61	1.52	2.08	5.43	8.60	–	–	–	–	–
40	GF	–	–	0.65	1.68	3.00	4.20	6.20	–	–	–	–	–
	KF	–	–	0.81	2.92	4.64	5.94	7.77	–	–	–	–	–
50	GF	–	–	0.60	1.56	2.80	3.90	5.80	6.55	11.85	13.30	24.20	47.80
	KF	–	–	0.73	2.63	4.23	5.43	7.09	8.00	15.51	17.62	21.30	32.20
80	GF	–	–	0.45	1.28	2.35	3.25	6.40	7.25	12.85	14.45	27.20	53.40
	KF	–	–	0.56	2.03	3.36	4.33	7.71	8.70	16.43	18.67	25.50	38.40
100	GF	–	–	0.40	1.14	2.10	2.90	5.80	6.55	11.65	13.10	25.50	50.10
	KF	–	–	0.48	1.77	2.95	3.81	6.86	7.74	14.76	16.77	24.70	37.20
125	GF	–	–	–	–	–	–	6.50	7.35	12.55	14.10	23.50	46.40
	KF	–	–	–	–	–	–	7.66	8.64	15.77	17.92	23.70	35.90
160	GF	–	–	–	–	–	–	5.70	6.40	11.00	12.30	21.30	42.00
	KF	–	–	–	–	–	–	6.64	7.49	13.78	15.66	22.60	34.20
200	GF	–	–	–	–	–	–	5.00	5.55	9.60	10.70	19.00	37.60
	KF	–	–	–	–	–	–	5.76	6.50	12.04	13.68	21.50	32.70



Note

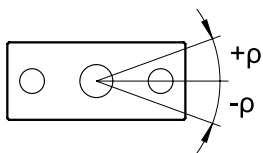
Engineering tool

→ www.festo.com/engineeringtools

Data sheet

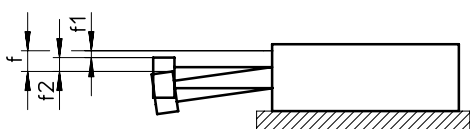
Torsional backlash ρ

Plain-bearing guide GF and recirculating ball bearing guide KF in retracted state, without load



Piston diameter		6	10	12	16	20	25	32	40	50	63	80	100
Average torsional backlash [°]	GF	±0.1	±0.1	±0.06	±0.06	±0.05	±0.04	±0.04	±0.03	±0.03	±0.02	±0.03	±0.03
Torsional backlash [°]	KF	–	–	±0.03	±0.02	±0.02	±0.02	±0.01	±0.01	±0.02	±0.02	±0.03	±0.03

Deflection of end plate



$$f = f_1 + f_2$$

f = total deflection of end plate

f_1 = deflection due to average bearing clearance (GF)/bearing clearance (KF)

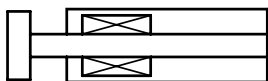
Bearing clearance GF with production tolerance ±0.01 mm

Bearing clearance KF determined through series of tests

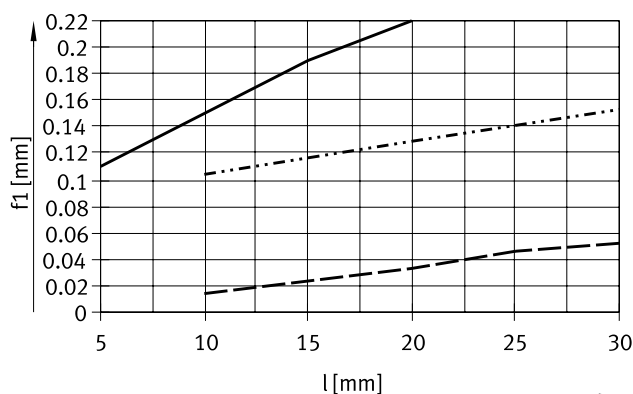
f_2 = deflection due to transverse load

Deflection f_1 due to bearing clearance as a function of stroke l (with no load)

1 bearing per guide rod

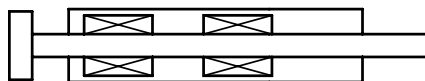


GF: DFM-6/10 All strokes
 DFM-1 6/20 Stroke ≤ 30 mm
 KF: DFM-1 2/16/20 Stroke ≤ 30 mm

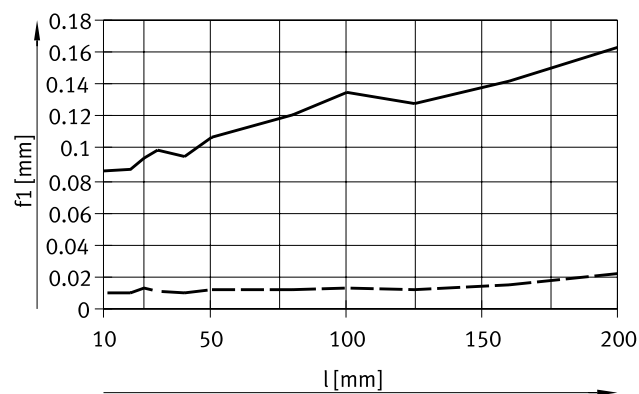


— Plain-bearing guide GF (average deflection f_1) for diam. 6/10
 Plain-bearing guide GF (average deflection f_1) for diam. 12 ... 100
 --- Recirculating ball bearing guide KF

2 bearings per guide rod



GF: DFM-12 Stroke ≤ 30 mm
 GF+KF: DFM-1 2/16/20 Stroke ≥ 40 mm
 DFM-25 ... 100 All strokes



— Plain-bearing guide GF (average deflection f_1)
 Recirculating ball bearing guide KF

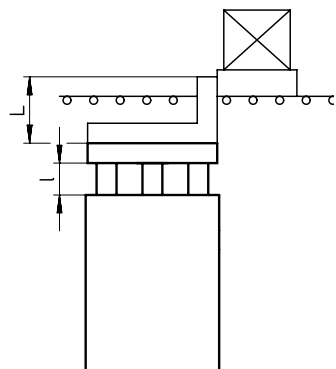
Data sheet

Use as a stopper cylinder

When used as a stopper cylinder, only guided drives with plain-bearing guide DFM-...-GF may be used.

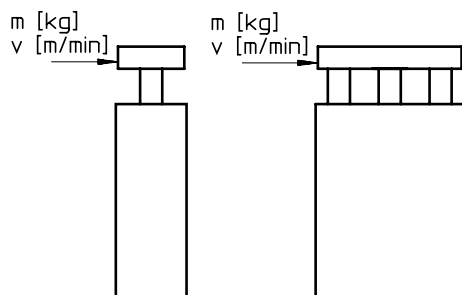
In addition, the distance $l_{\max}$ (→ drawing) must not be exceeded.

The permissible kinetic impact energy at the end stop must also not be exceeded.

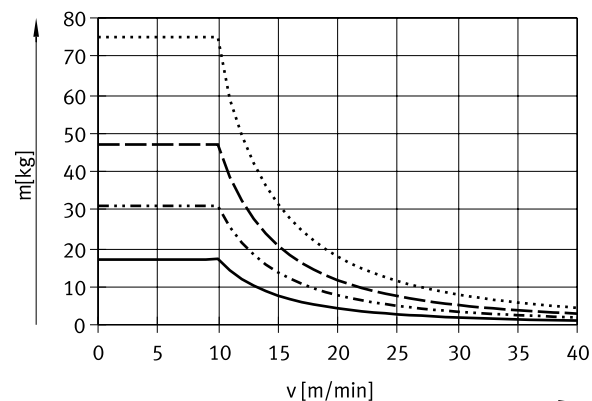


$$l_{\max} = \text{stroke } l + \text{height of stop bracket } L$$

$$l_{\max} = 50 \text{ mm}$$

Impact mass m as a function of the impact velocity v 

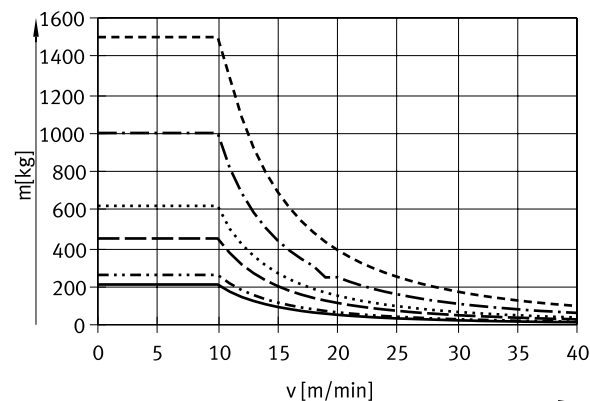
DFM-12 ... 25-GF, stroke < 30 mm



— DFM-12
 DFM-16
 --- DFM-20
 - · - · DFM-25
 DFM-25

The values in the above graph are based on the assumption that the workpiece carrier is fitted with a flexible buffer with deformation of 1 mm. Only guided drives with a plain-bearing guide GF < 30 mm stroke may be used.

DFM-32 ... 100-GF, stroke < 50 mm



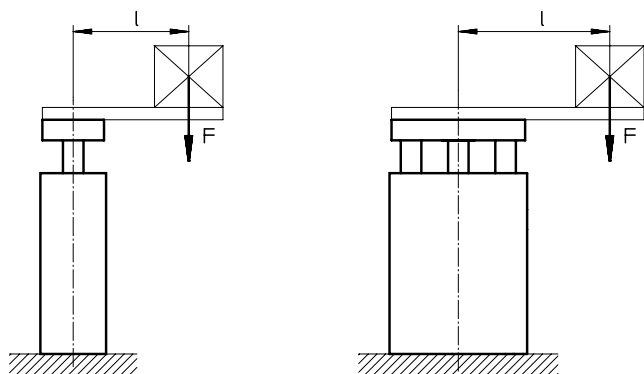
— DFM-32
 DFM-40
 --- DFM-50
 - · - · DFM-63
 DFM-80
 - · - · DFM-80
 DFM-100

The values in the above graph are based on the assumption that the workpiece carrier is fitted with a flexible buffer with deformation of 2 mm. Only guided drives with a plain-bearing guide GF < 50 mm stroke may be used.

Data sheet

Use as a lifting cylinder

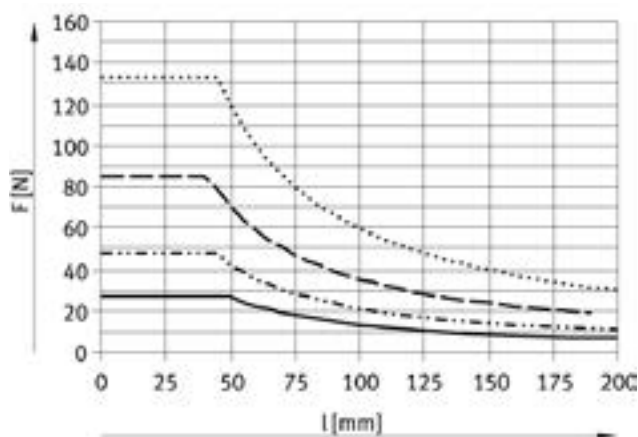
Permissible load with plain-bearing guide GF



F = transverse load [N]

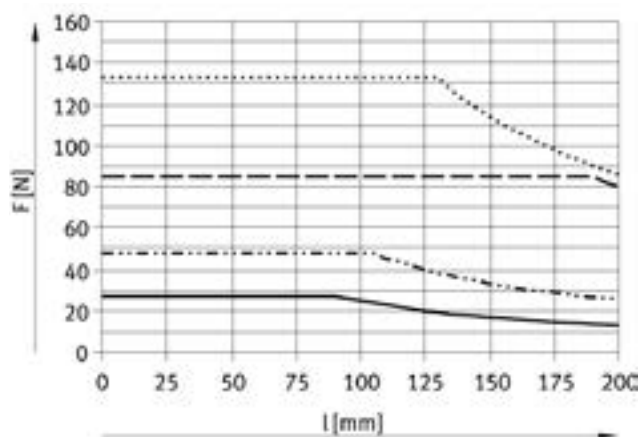
l = lever arm [mm]

DFM-12 ... 25-GF, stroke up to 30 mm



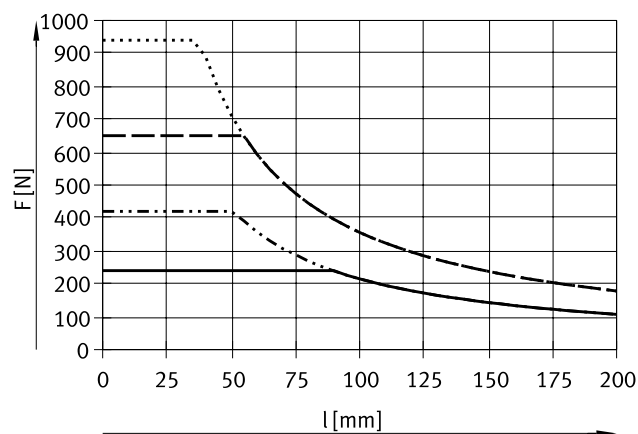
— DFM-12
 DFM-16
 - - - DFM-20
 - · - · - DFM-25

DFM-12 ... 25-GF, stroke 40 ... 100 mm



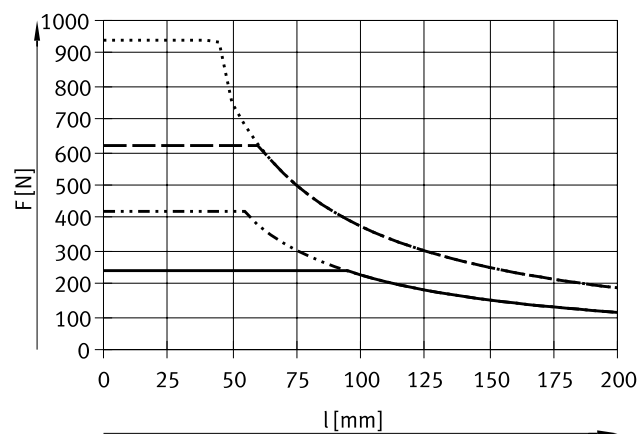
— DFM-12
 DFM-16
 - - - DFM-20
 - · - · - DFM-25

DFM-32 ... 63-GF, stroke up to 50 mm



— DFM-32
 DFM-40
 - - - DFM-50
 - · - · - DFM-63

DFM-32 ... 63-GF, stroke 80 ... 100 mm

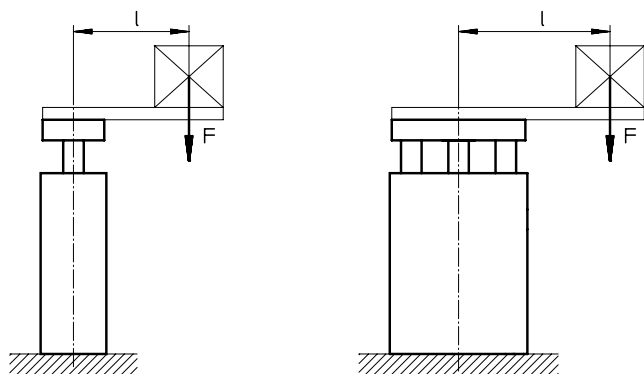


— DFM-32
 DFM-40
 - - - DFM-50
 - · - · - DFM-63

Data sheet

Use as a lifting cylinder

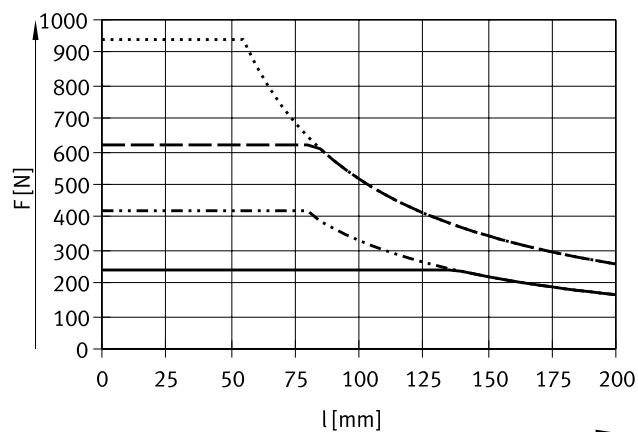
Permissible load with plain-bearing guide GF



F = transverse load [N]

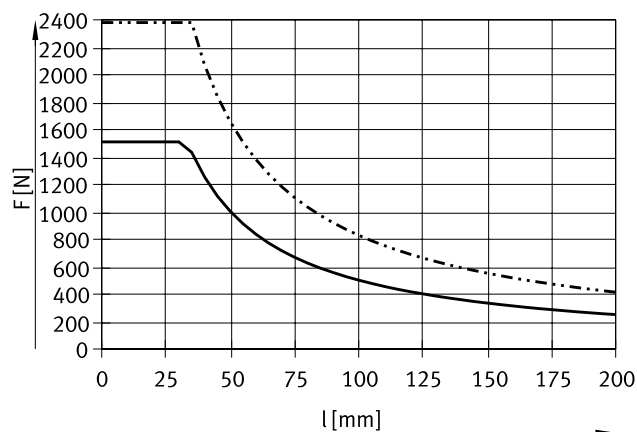
l = lever arm [mm]

DFM-32 ... 63-GF, stroke 125 ... 200 mm



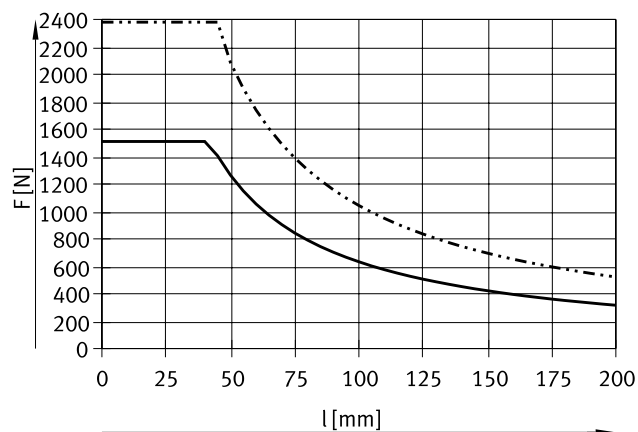
— DFM-32
 DFM-40
 - - - DFM-50
 - · - · - DFM-63

DFM-80 ... 100-GF, stroke 25 mm



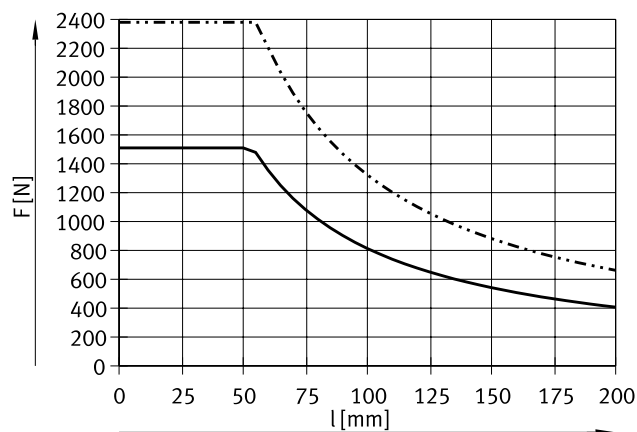
— DFM-80
 DFM-100

DFM-80 ... 100-GF, stroke 50 mm



— DFM-80
 DFM-100

DFM-80 ... 100-GF, stroke 80 ... 200 mm

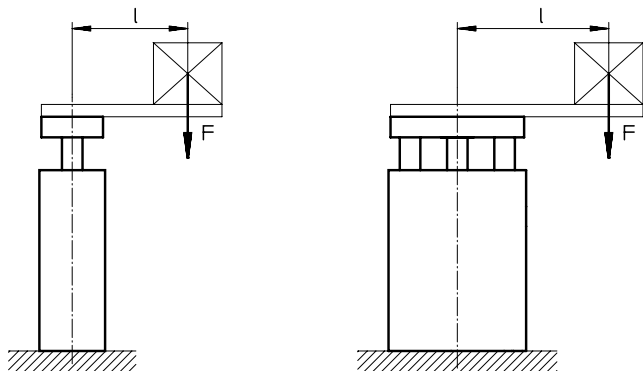


— DFM-80
 DFM-100

Data sheet

Use as a lifting cylinder

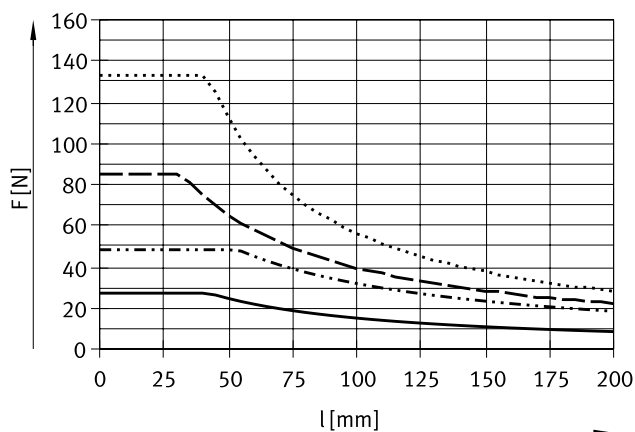
Permissible load with recirculating ball bearing guide KF



F = transverse load [N]

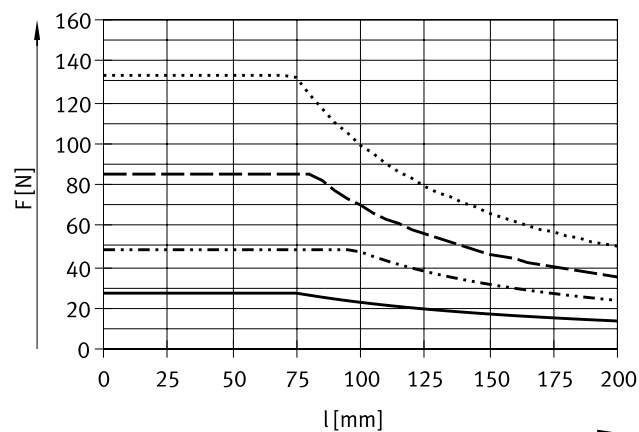
l = lever arm [mm]

DFM-12 ... 25-KF, stroke up to 30 mm



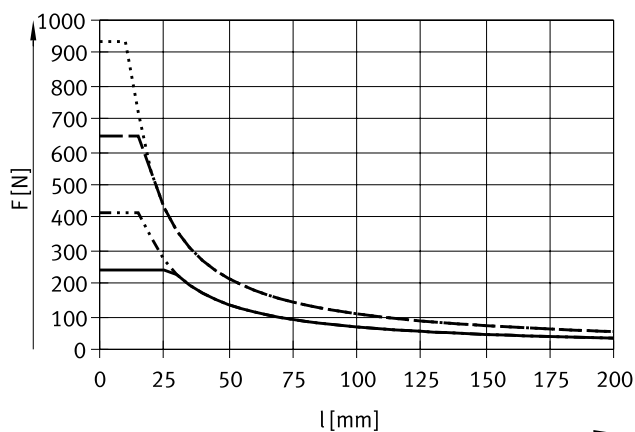
— DFM-12
 - - - DFM-16
 - - - DFM-20
 DFM-25

DFM-12 ... 25-KF, stroke 40 ... 100 mm



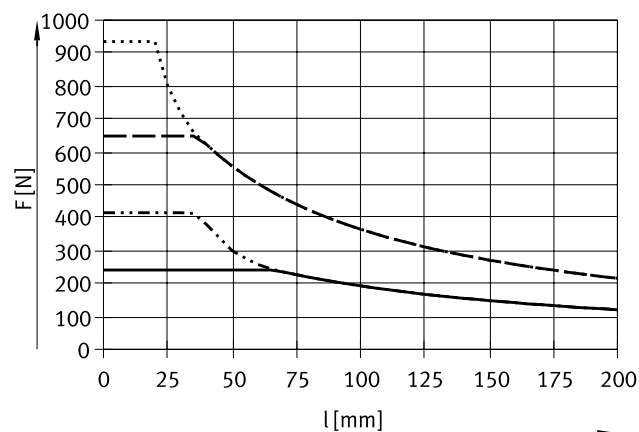
— DFM-12
 - - - DFM-16
 - - - DFM-20
 DFM-25

DFM-32 ... 63-KF, stroke up to 50 mm



— DFM-32
 - - - DFM-40
 - - - DFM-50
 DFM-63

DFM-32 ... 63-KF, stroke 80 ... 100 mm

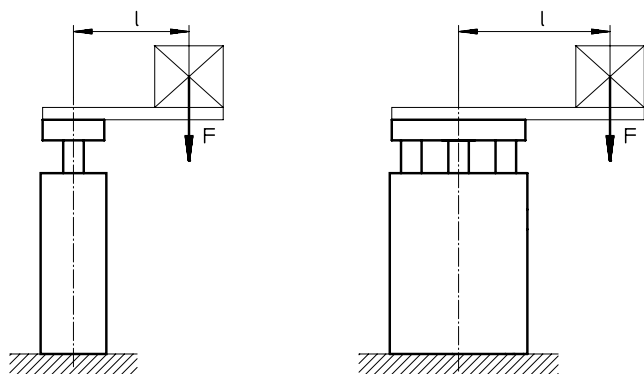


— DFM-32
 - - - DFM-40
 - - - DFM-50
 DFM-63

Data sheet

Use as a lifting cylinder

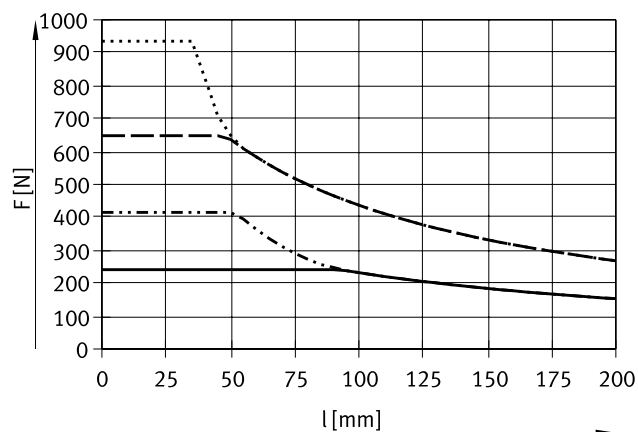
Permissible load with recirculating ball bearing guide KF



F = transverse load [N]

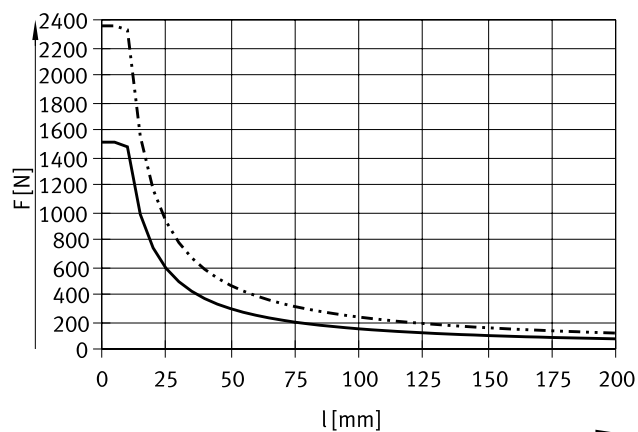
l = lever arm [mm]

DFM-32 ... 63-KF, stroke 125 ... 200 mm



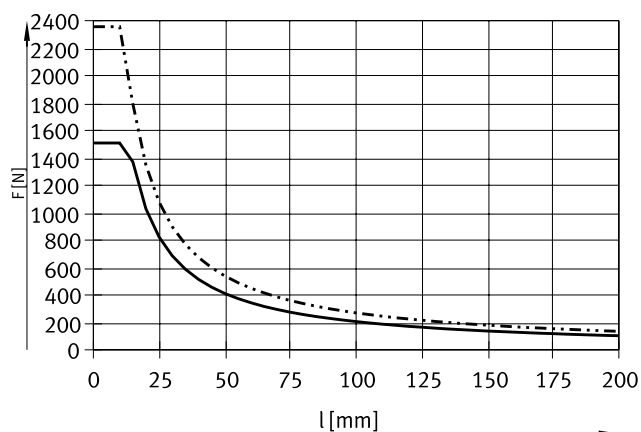
— DFM-32
- - - DFM-40
- · - DFM-50
····· DFM-63

DFM-80 ... 100-KF, stroke 25 mm



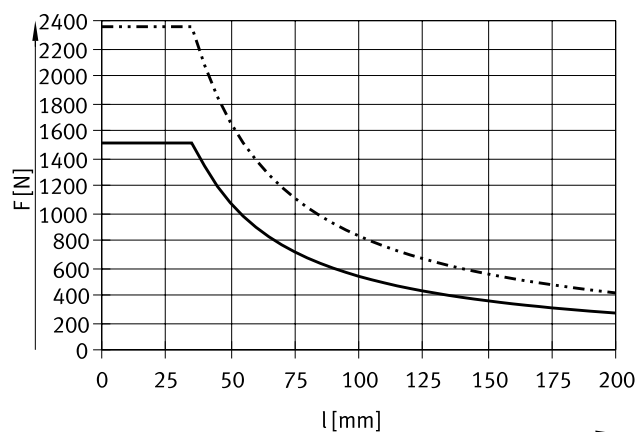
— DFM-80
- - - DFM-100

DFM-80 ... 100-KF, stroke 50 mm



— DFM-80
- - - DFM-100

DFM-80 ... 100-KF, stroke 80 ... 200 mm

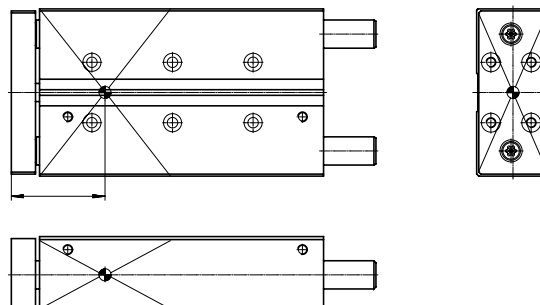
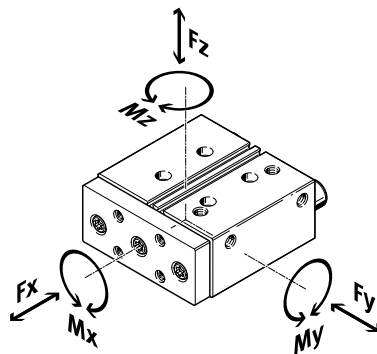


— DFM-80
- - - DFM-100

Data sheet

Characteristic load values for recirculating ball bearing guide KF

The indicated forces and torques refer to the guide centre.



If the guided drive is simultaneously subjected to several of the indicated forces and torques, the following equation must be satisfied in addition to the indicated maximum loads:

Calculating the load comparison factor:

$$f_v = \frac{|F_{y1}|}{F_{y2}} + \frac{|F_{z1}|}{F_{z2}} + \frac{|M_{x1}|}{M_{x2}} + \frac{|M_{y1}|}{M_{y2}} + \frac{|M_{z1}|}{M_{z2}} \leq 1$$

Distance X (for calculation → page 22)

Piston diameter	Stroke [mm]	Dimension X [mm]
12	10 ... 30	26.1
	40 ... 100	35.3
16	10 ... 30	25.5
	40 ... 100	38.5
20	20 ... 30	28.5
	40 ... 100	46.5
25	20 ... 30	42.5
	40 ... 100	47.5
32	20 ... 50	47.5
	80 ... 100	56.5
	125 ... 200	66.5

Piston diameter	Stroke [mm]	Dimension X [mm]
40	25 ... 50	47.5
	80 ... 100	56.5
	125 ... 200	66.5
50	25 ... 50	54.5
	80 ... 100	65
	125 ... 200	75
63	25 ... 50	54.5
	80 ... 100	65
	125 ... 200	75
80	25	66.5
	50	77
	80 ... 200	92
100	25	73
	50	84
	80 ... 200	99

Data sheet

Max. permissible forces and torques for recirculating ball bearing guide KF

The indicated forces and torques refer
to the guide centre.

Piston diameter	Stroke [mm]	Static			Dynamic (for a service life of 10000 km)		
		$F_{y_{max}}/F_{z_{max}}$ [N]	$M_{x_{max}}$ [Nm]	$M_{y_{max}}/M_{z_{max}}$ [Nm]	$F_{y_{max}}/F_{z_{max}}$ [N]	$M_{x_{max}}$ [Nm]	$M_{y_{max}}/M_{z_{max}}$ [Nm]
12	10 ... 30	355	7.28	3.2	193	3.95	1.74
	40 ... 100	804	16.48	8.44	292	5.99	3.07
16	10 ... 30	415	9.55	4.15	389	8.95	3.89
	40 ... 100	830	19.09	11.2	778	17.9	10.5
20	20 ... 30	510	14.79	5.61	408	11.84	4.49
	40 ... 100	1020	29.58	18.87	817	23.69	15.11
25	20 ... 30	1060	36.04	15.37	863	29.35	12.52
	40 ... 100	1060	36.04	20.67	863	29.35	16.83
32	20 ... 50	1260	49.14	20.79	1130	44.09	18.66
	80 ... 100	1260	49.14	32.13	1130	44.09	28.83
	125 ... 200	1260	49.14	44.73	1130	44.09	40.13
40	25 ... 50	1260	55.44	20.79	1130	49.74	18.66
	80 ... 100	1260	55.44	32.13	1130	49.74	28.83
	125 ... 200	1260	55.44	44.73	1130	49.74	40.13
50	25 ... 50	1600	88	34.4	1487	81.79	31.98
	80 ... 100	1600	88	51.2	1487	81.79	47.58
	125 ... 200	1600	88	67.2	1487	81.79	62.46
63	25 ... 50	1600	100	34.4	1487	92.97	31.98
	80 ... 100	1600	100	51.2	1487	92.97	47.58
	125 ... 200	1600	100	67.2	1487	92.97	62.46
80	25	3120	241.8	73.32	2048	158.67	48.12
	50	3120	241.8	106.1	2048	158.67	69.62
	80 ... 200	3120	241.8	152.9	2048	158.67	100.35
100	25	5400	507.6	135	3043	286.02	76.06
	50	5400	507.6	194.4	3043	286.02	109.53
	80 ... 200	5400	507.6	275.4	3043	286.02	155.16

Data sheet

Calculation of the service life for recirculating ball bearing guide KF

The service life of the guide depends on the load. To provide a rough indication of the service life of the guide, the graph below plots the load comparison factor f_v against the service life ratio q .

These values are only theoretical. You must consult your local contact person at Festo for load comparison factors f_v greater than 1.5.

Load comparison factor f_v as a function of service life ratio q

Example: The effect on the service life, deviating from the specified reference service life, can be determined by the service life ratio q :

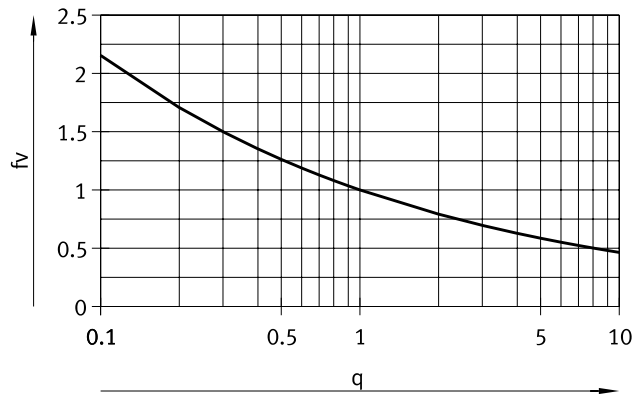
Given:

Reference service life = 10000 km

Required service life = 3000 km

$$q = \frac{3000 \text{ km}}{10000 \text{ km}} = 0.3$$

The graph gives a load comparison factor f_v of 1.5. This means that the permissible total load can be utilised up to 150%.



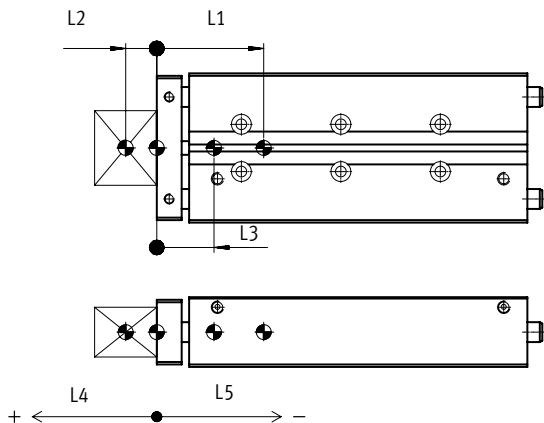
Note

Engineering tool

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$f_v > 1.5$ are only theoretical comparison values.

Calculation example



- L1 = centre of gravity of the moving mass of the guided drive
- L2 = centre of gravity of payload
- L3 = centre of gravity of the entire moving mass

Length measurements should be provided with plus/minus signs as shown in the figure:

- $L3 > 0$ = centre of gravity of the moving mass is on the payload side
- $L3 < 0$ = centre of gravity of the moving mass is on the guide side
- L4 = load side
- L5 = guide side

Given:

- Guided drive: DFM-32-80-KF
- Stroke length: $H = 80 \text{ mm}$
- Centre of gravity of payload: $L_{\text{Load}} = 35 \text{ mm}$
- Payload: $m_{\text{Load}} = 10 \text{ kg}$
- Acceleration: $a_x = 2 \text{ m/s}^2$, $a_y = a_z = 0 \text{ m/s}^2$

To be calculated:

- Loads $F_{y_{\text{dyn}}}/F_{z_{\text{dyn}}}$ and $M_{x_{\text{dyn}}}/M_{y_{\text{dyn}}}/M_{z_{\text{dyn}}}$
- Verification of operation with combined load
- Expected service life

Data sheet

Calculation example

Solution:

Moving mass:

 m_b = moving mass of guided drive m_{Load} = payload

$$m_{b_total} = m_b + m_{Load}$$

From table → page 10

$$m_b = 1.173 \text{ kg}$$

$$m_{b_total} = 1.173 \text{ kg} + 10 \text{ kg} = 11.173 \text{ kg}$$

Centre of gravity of the moving mass

$$L_{b_ges} = \frac{L_1 \cdot m_1 + L_b \cdot m_b}{m_{b_ges}}$$

 L_b = centre of gravity of the moving mass of the guided drive m_b = moving mass of guided drive L_{Load} = centre of gravity of payload m_{Load} = payload

From table → page 10

$$L_b = 54.7 \text{ mm}$$

$$L_{b_ges} = \frac{(+35 \text{ mm}) \cdot 10 \text{ kg} + (-54.7 \text{ mm}) \cdot 1.173 \text{ kg}}{11.173 \text{ kg}} = 25.6 \text{ mm}$$

Length measurements should be provided with plus/minus signs as shown in the figure:

 $L_{b_total} > 0$ = centre of gravity of the moving mass is on the payload side $L_{b_total} < 0$ = centre of gravity of the moving mass is on the guide sideLoads F_{y_dyn}/F_{z_dyn} and $M_{x_dyn}/M_{y_dyn}/M_{z_dyn}$

$$F_{y_dyn} = m_{b_total} \times a_y = 11.173 \text{ kg} \times 0 \text{ m/s}^2 = 0 \text{ N}$$

$$F_{z_dyn} = m_{b_total} \times (g + a_z) = 11.173 \text{ kg} \times (9.81 \text{ m/s}^2 + 0 \text{ m/s}^2) = 110 \text{ N}$$

From table → page 20

$$\text{Dimension X} = 56.5 \text{ mm}$$

$$M_{y_dyn} = F_{z_dyn} \times (\text{dimension X} + \text{stroke} + L_{b_total}) = 110 \text{ N} \times (56.5 \text{ mm} + 80 \text{ mm} + 25.6 \text{ mm}) = 17.8 \text{ Nm}$$

$$M_{z_dyn} = F_{y_dyn} \times (\text{dimension X} + \text{stroke} + L_{b_total}) = 0 \text{ N} \times (56.5 \text{ mm} + 80 \text{ mm} + 25.6 \text{ mm}) = 0 \text{ Nm}$$

Verification of operation with combined load

Max. values from table → page 21

$$F_{y_max} = 1130 \text{ N}$$

$$F_{z_max} = 1130 \text{ N}$$

$$M_{x_max} = 44.09 \text{ Nm}$$

$$M_{y_max} = 28.83 \text{ Nm}$$

$$M_{z_max} = 28.83 \text{ Nm}$$

$$f_v = \frac{|F_{y1}|}{F_{y2}} + \frac{|F_{z1}|}{F_{z2}} + \frac{|M_{x1}|}{M_{x2}} + \frac{|M_{y1}|}{M_{y2}} + \frac{|M_{z1}|}{M_{z2}} \leq 1$$

$$f_v = \frac{0 \text{ N}}{1130 \text{ N}} + \frac{110 \text{ N}}{1130 \text{ N}} + \frac{0 \text{ Nm}}{44.09 \text{ Nm}} + \frac{17.8 \text{ Nm}}{28.83 \text{ Nm}} + \frac{0 \text{ Nm}}{28.83 \text{ Nm}} = 0.72 \leq 1$$

Expected service life

 L_1 = reference service life

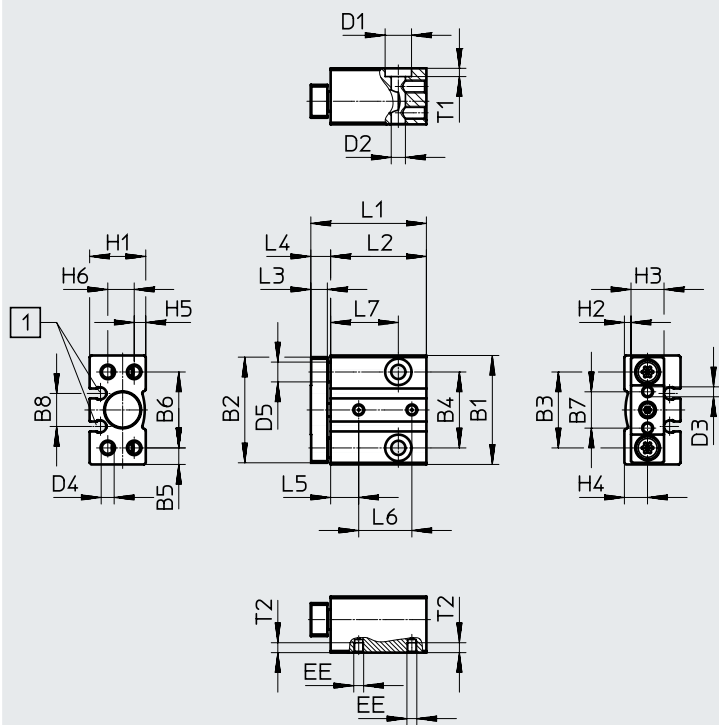
$$L = \frac{L_1}{f_v^3} = \frac{10000 \text{ km}}{0.72^3} = 27000 \text{ km}$$

Data sheet

Dimensions

Download CAD data → www.festo.com

Diameter 6, 10 mm



[1] Mounting slot for proximity switch
SMT-10G

Data sheet

∅ [mm]	B1	B2	B3	B4	B5	B6	B7	B8	D1 ∅	D2 ∅
6	29	28	20.5	20.5	4.3	20.5	9	9.7	6.2	3.3
10	33	32	23	23	5	23	11	10	8	4.3

∅ [mm]	D3	D4	D5 ∅ h8	EE	H1	H2	H3	H4	H5	H6
6	M2.5	M3	5	M3	14.5	1.8	9	6.3	3	6
10	M3	M4	6	M3	17	2	10	7	3.5	8

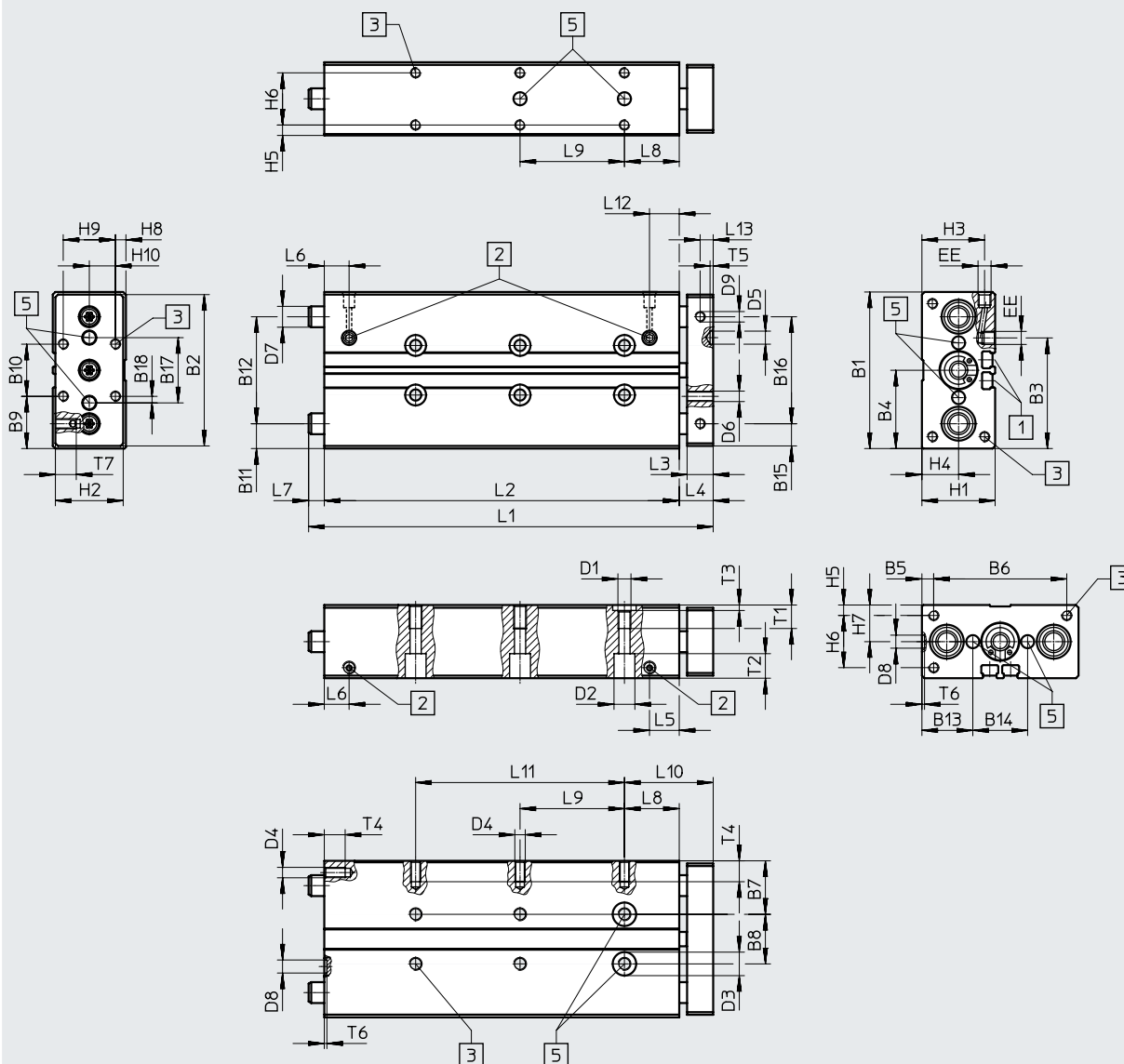
∅ [mm]	Stroke [mm]	L1	L2	L3	L4	L5	L6	L7	T1	T2
6	5	28	23.5	3.5	4.5	7	12	14	3	3
	10	33	28.5				17	19		
	15	38	33.5				22	24		
	20	43	38.5				27	29		
10	5	30	24	5	6	8.5	11.1	15.5	2.5	3
	10	35	29				16.1	20.5		
	15	40	34				21.1	25.5		
	20	45	39				26.1	30.5		

Data sheet

Dimensions

Diameter 12 ... 16 mm

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- | | | |
|--|---|--|
| [1] Mounting slot for proximity switches SME/SMT-8 | [2] Compressed air supply port optionally at the side or on top | [5] Tolerance between the centring holes ± 0.02 mm |
| | [3] Mounting thread | |



Note

If the guide rods project beyond the contour of the housing in the retracted end position (→ dimension L7), an appropriate recess must be provided in the mounting surface when the unit is mounted on its end face so that the guide rods can move freely.

Data sheet

∅ [mm]	B1	B2	B3	B4	B5	B6	B7	B8	B9	B10	B11	B12	B13	B14	B15	B16	B17	B18	D1	D2 ∅
12	60	58	42.4	30	4.5	51	20.5	19	20	20	9.5	41	19.5	21	8.5	41	25	2.5	M5	8
16	67	65	45.9	33.5	4.5	58	22	23	23.5	20	10.5	46	21.3	24.4	–	–	28	4	M5	7.5

∅ [mm]	D3 ∅ H8	D4	D5 ∅ H8	D6	D7 ∅		D8 ∅ H8	D9	EE	H1	H2	H3	H4	H5	H6	H7	H8	H9	H10
					GF	KF													
12	9	M4	5	M4	10 _{H8}	8 _{H7}	5	M4	M5	28	26	24	14	4	20	14	4	20	10
16	9	M5	5	M5	12 _{H8}	10 _{H7}	5	–	M5	32	30	26.5	16	4	24	16	7.4	20	10

∅ [mm]	Stroke [mm]	L1	L2	L3	L4	L5	L6	L7	L8	L9	L10
12	10	59	46	10	13	11.4	9.5	–	21	–	34
	20	69	56					–		–	
	25	74	61					–		20	
	30	79	66					–		20	
	40	95	76					6		20	
	50	105	86					6		40	
	80	135	116					6		40	
	100	155	136					6		40	
16	10	60	48	10	12	11.9	10.6	–	22	–	34
	20	70	58					–		–	
	25	75	63					–		20	
	30	80	68					–		20	
	40	107	78					17		20	
	50	117	88					17		40	
	80	147	118					17		40	
	100	167	138					17		40	

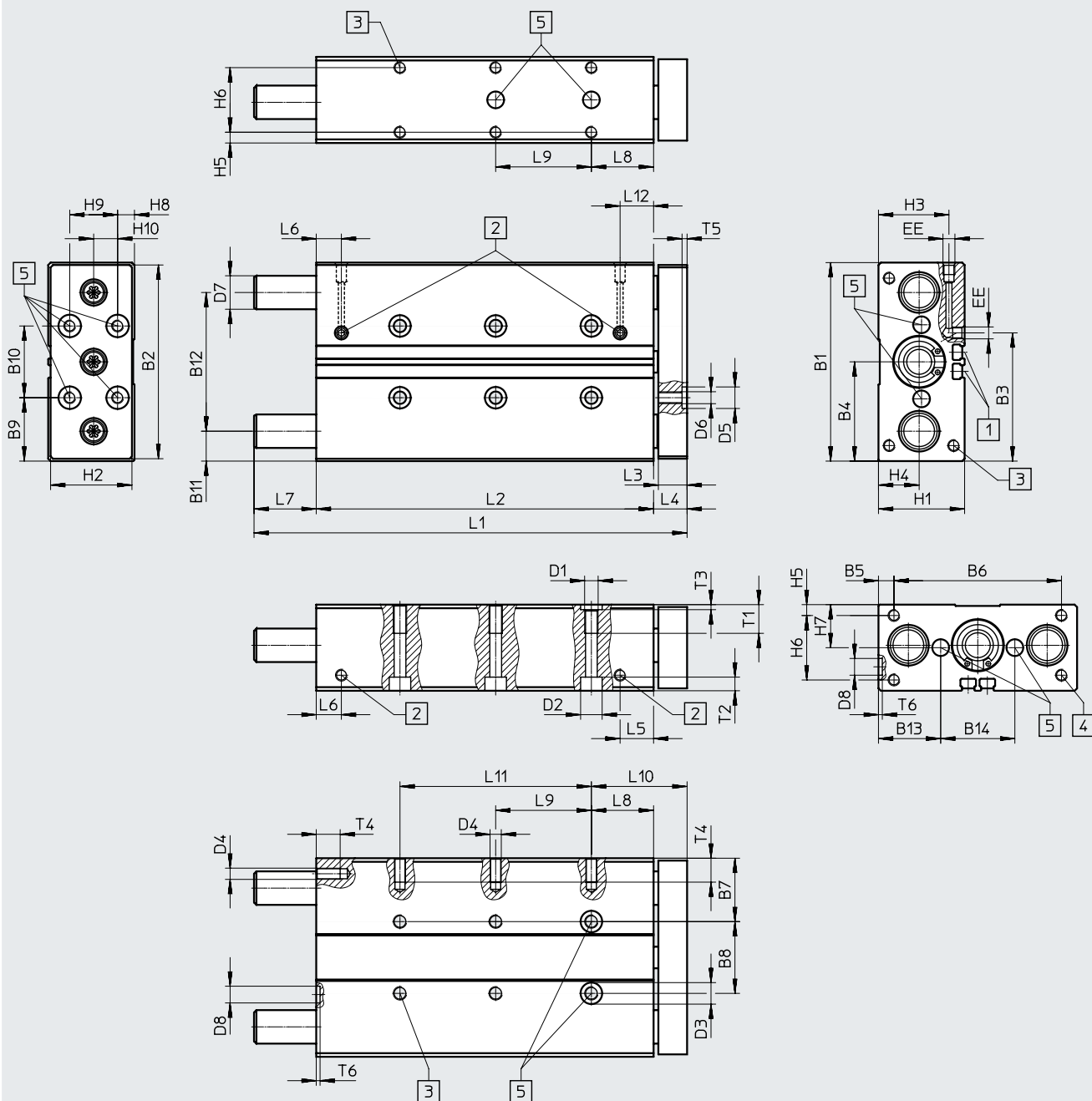
∅ [mm]	Stroke [mm]	L11	L12	L13	T1	T2	T3	T4	T5	T6	T7
12	10	–	11.4	5	9	9.4	2.1	8	1.2	1	8
	20	–									
	25	–									
	30	–									
	40	–									
	50	–									
	80	–									
	100	80									
16	10	–	11.9	–	9	4.6	2.1	10	1.2	1	–
	20	–									
	25	–									
	30	–									
	40	–									
	50	–									
	80	–									
	100	80									

Data sheet

Dimensions

Diameter 20 ... 25 mm

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[1] Mounting slot for proximity switches SME-/SMT-8

[2] Compressed air supply port optionally at the side or on top

[3] Mounting thread
[4] Mounting thread (not with diameter 20)

[5] Tolerance between the centring holes ± 0.02 mm

Note

If the guide rods project beyond the contour of the housing in the retracted end position (→ dimension L7), an appropriate recess must be provided in the mounting surface when the unit is mounted on its end face so that the guide rods can move freely.

Data sheet

∅ [mm]	B1	B2	B3	B4	B5	B6	B7	B8	B9	B10	B11	B12	B13	B14	D1	D2 ∅	D3 ∅ H8	D4
20	83	81	53.6	41.5	6.5	70	26.5	30	26.5	30	12.5	58	26	31	M6	9	9	M5
25	95	93	70	47.5	15.5	64	30	35	27.5	40	13.5	68	29	37	M6	9	9	M6

∅ [mm]	D5 ∅ H8	D6	D7 ∅		D8 ∅ H8	EE	H1	H2	H3	H4	H5	H6	H7	H8	H9	H10
			GF	KF												
20	9	M5	14 _{H8}	12 _{H7}	7	M5	36	34	29.5	17	4.5	27	18	7	20	10
25	9	M6	16 _{H8}	14 _{H7}	7	G1/8	44	42	34.8	19	4.5	35	22	12	20	10

∅ [mm]	Stroke [mm]	L1	L2	L3	L4	L5	L6	L7	L8	L9
20	20	75	61	12	14	14	10.5	–	26	–
	25	80	66					–		20
	30	85	71					–		20
	40	121	81					26		20
	50	131	91					26		40
	80	161	121					26		40
	100	181	141					26		40
25	20	93	65.6	12	14	17.5	9.5	13.4	26	–
	25	98	70.6					13.4		20
	30	103	75.6					13.4		20
	40	123	85.6					23.4		20
	50	133	95.6					23.4		40
	80	163	125.6					23.4		40
	100	183	145.6					23.4		40

∅ [mm]	Stroke [mm]	L10	L11	L12	T1	T2	T3	T4	T5	T6
20	20	40	–	14	12	5.7	2.1	10	2.1	1.6
	25		–							
	30		–							
	40		–							
	50		–							
	80		–							
	100		80							
25	20	40	–	15	14	5.7	2.1	12	2.1	1.6
	25		–							
	30		–							
	40		–							
	50		–							
	80		–							
	100		80							

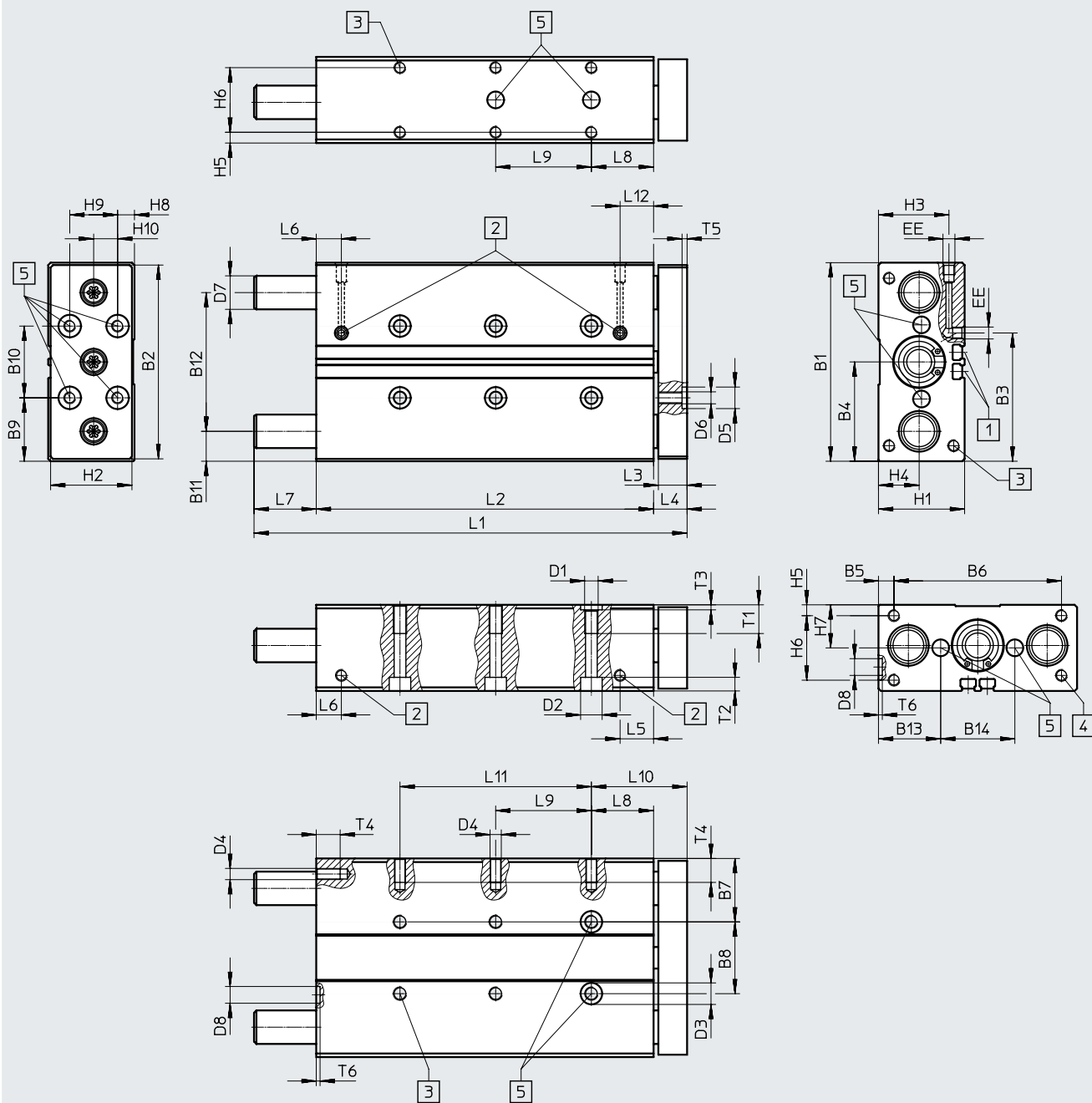
– Note: This product conforms to ISO 1179-1 and ISO 228-1.

Data sheet

Dimensions

Diameter 32 ... 63 mm

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[1] Mounting slot for proximity switches SME-/SMT-8

[2] Compressed air supply port optionally at the side or on top
[3] Mounting thread

[4] Mounting thread
[5] Tolerance between the centring holes ± 0.02 mm

Note

Because the guide rods project beyond the contour of the housing in the retracted end position (→ dimension L7), an appropriate recess must be provided in the mounting surface when the unit is mounted on its end face so that the guide rods can move freely.

Data sheet

∅ [mm]	B1	B2	B3	B4	B5	B6	B7	B8	B9	B10	B11	B12	B13	B14	D1	D2 ∅	D3 ∅ H8
32	110	108	81	55	20	70	33.5	43	35	40	16	78	32.5	45	M8	11	12
40	120	118	94	60	15	90	34.5	51	35	50	16	88	32.5	55	M8	11	12
50	148	146	116.5	74	19	110	42	64	44	60	19	110	40	68	M8	11	12
63	162	160	139	81	9	144	41	80	41	80	18.5	125	39.5	83	M10	15	12

∅ [mm]	D4	D5 ∅ H8	D6	D7 ∅		D8 ∅ H8	EE	H1	H2	H3	H4	H5	H6	H7	H8	H9	H10
				GF	KF												
32	M6	9	M6	20 _{H8}	16 _{H7}	9	G1/8	49	47	38.5	22	6	37	24.5	8.5	30	15
40	M8	9	M6	20 _{H8}	16 _{H7}	9	G1/8	54	52	40.5	24	6	42	27	10	30	15
50	M8	12	M8	25 _{H8}	20 _{H7}	12	G1/4	64	62	50.5	29.5	7	50	32	12	40	20
63	M10	12	M8	25 _{H8}	20 _{H7}	12	G1/4	78	76	55	32	9	60	39	19	40	20

∅ [mm]	Stroke [mm]	L1	L2	L3	L4	L5	L6	L7	L8	L9	L10	L11	L12	T1	T2	T3	T4	T5	T6
32	20	101	68	14	16	17	12	17	29	45	17	15	6.8	2.6	12	2.1	2.1		
	25	106	73					17											
	30	111	78					17											
	40	121	88					17											
	50	131	98					17											
	80	179	128					35											
	100	199	148					35											
	125	244	173					55											
	160	279	208					55											
	200	319	248					55											
40	25	106	76	14	16	17.8	13.1	14	29	45	17.8	15	6.8	2.6	16	2.1	2.1		
	50	131	101					14											
	80	179	131					32											
	100	199	151					32											
	125	244	176					52											
	160	279	211					52											
	200	319	251					52											
50	25	118	77	16	18	17.8	14.2	23	32	50	17.8	15	6.8	2.6	16	2.6	2.6		
	50	143	102					23											
	80	194	132					44											
	100	214	152					44											
	125	259	177					64											
	160	294	212					64											
	200	334	252					64											
63	25	118	83	16	18	18.5	14.8	17	32	50	18.5	20	9	2.6	20	2.6	2.6		
	50	143	108					17											
	80	194	138					38											
	100	214	158					38											
	125	259	183					58											
	160	294	218					58											
	200	334	258					58											

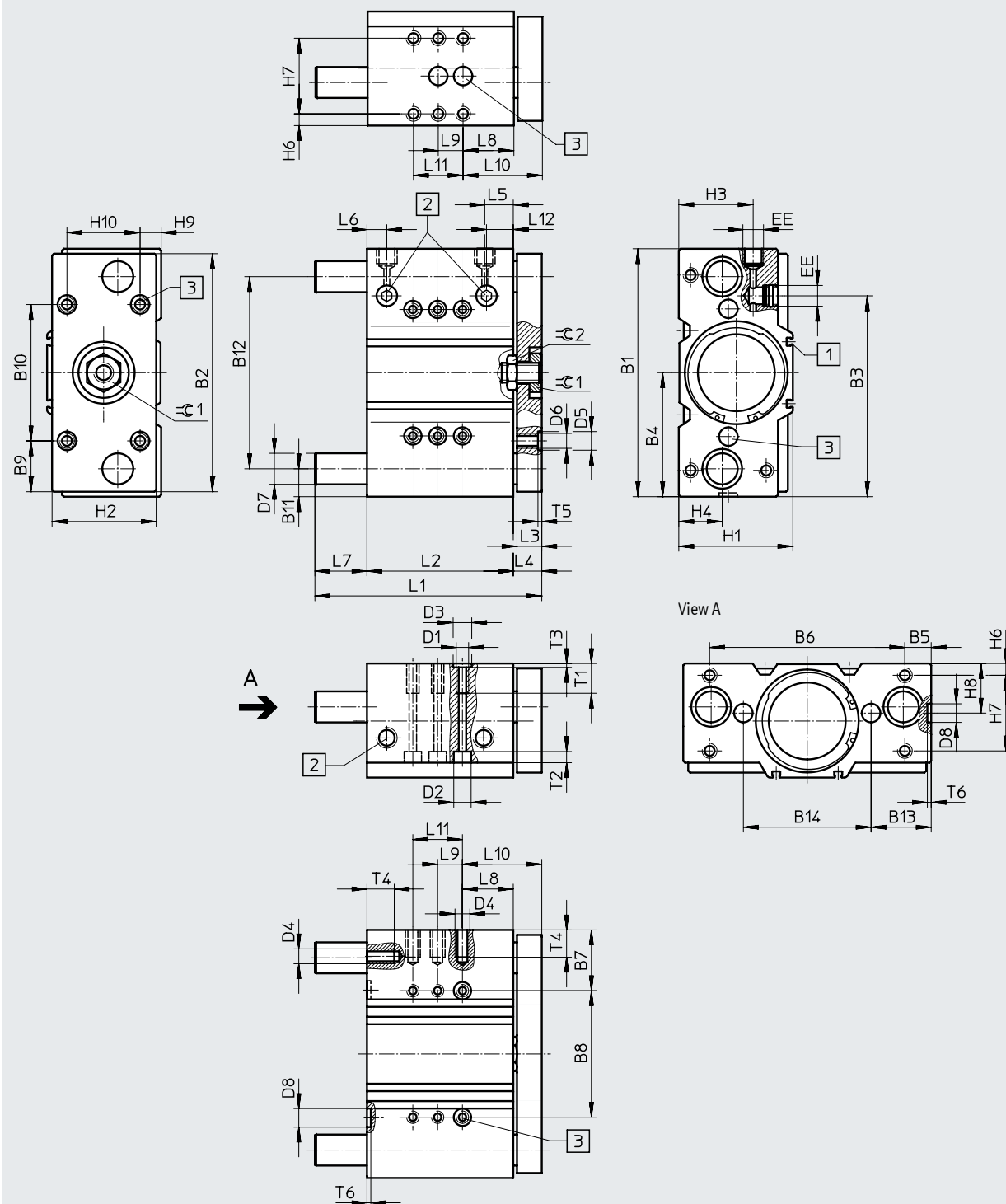
† Note: This product conforms to ISO 1179-1 and ISO 228-1.

Data sheet

Dimensions

Diameter 80 ... 100 mm

Download CAD data → www.festo.com



[1] Mounting slot for proximity switches SME-/SMT-8

[2] Compressed air supply port optionally at the side or on top

[3] Tolerance between the centring holes ± 0.02 mm

Note

Because the guide rods project beyond the contour of the housing in the retracted end position (→ dimension L7), an appropriate recess must be provided in the mounting surface when the unit is mounted on its end face so that the guide rods can move freely.

Data sheet

∅ [mm]	B1	B2	B3	B4	B5	B6	B7	B8	B9	B10	B11	B12	B13	B14	D1	D2 ∅	D3 ∅ H8
80	200	192	162.5	100	21.5	157	48.5	103	41	110	22.5	155	48.5	103	M10	15	12
100	240	232	201	120	21	198	54	132	56	120	26	188	57	126	M12	18	15

∅ [mm]	D4	D5 ∅ H8	D6	D7 ∅		D8 ∅ H8	EE	H1	H2	H3	H4	H6	H7	H8	H9	H10
				GF	KF											
80	M10	12	M10	30h8	25h6	12	G3/8	92	84	61	35	9	62	40	16	60
100	M12	15	M12	35h8	30h6	15	G3/8	112	104	66	39.5	10	68	44	16	80

∅ [mm]	Stroke [mm]	L1	L2	L3	L4	L5	L6	L7	L8	L9	L10 ±0.1	L11	L12	T1	T2	T3	T4	T5	T6	≈C1	≈C2
80	25	137	93	20	23	23	16	21	41	20	64	–	23	20	9	2.6	20	2.6	2.6	27	30
	50	183	118					42		40		–									
	80	243	148					72		40		–									
	100	263	168					72		40		80									
	125	288	193					72		40		80									
	160	323	228					72		40		120									
	200	363	268					72		40		160									
100	25	150	109	20	23	29	20	18	13	40	36	–	29	25	11	3.1	24	3.1	3.1	32	30
	50	197	134					40		40		80									
	80	257	164					70		40		80									
	100	277	184					70		40		120									
	125	302	209					70		40		160									
	160	337	244					70		40		160									
	200	377	284					70		40		200									

– Note: This product conforms to ISO 1179-1 and ISO 228-1.

Data sheet

Ordering data – Plain-bearing guide GF						
	Part no.	Type		Part no.	Type	
Stroke [mm]	Diameter 6 mm			Diameter 10 mm		
5	★ 4149944	DFM-6-5-P-A-GF		★ 4154768	DFM-10-5-P-A-GF	–
10	★ 4149945	DFM-6-10-P-A-GF		★ 4154769	DFM-10-10-P-A-GF	
15	★ 4149946	DFM-6-15-P-A-GF		★ 4154770	DFM-10-15-P-A-GF	
20	★ 4149947	DFM-6-20-P-A-GF		★ 4154799	DFM-10-20-P-A-GF	
Stroke [mm]	Diameter 12 mm			Diameter 16 mm		Diameter 20 mm
10	★ 170824	DFM-12-10-P-A-GF		★ 170832	DFM-16-10-P-A-GF	–
20	★ 170825	DFM-12-20-P-A-GF		★ 170833	DFM-16-20-P-A-GF	★ 170840 DFM-20-20-P-A-GF
25	★ 170826	DFM-12-25-P-A-GF		★ 170834	DFM-16-25-P-A-GF	★ 170841 DFM-20-25-P-A-GF
30	★ 170827	DFM-12-30-P-A-GF		★ 170835	DFM-16-30-P-A-GF	★ 170842 DFM-20-30-P-A-GF
40	★ 170828	DFM-12-40-P-A-GF		★ 170836	DFM-16-40-P-A-GF	★ 170843 DFM-20-40-P-A-GF
50	★ 170829	DFM-12-50-P-A-GF		★ 170837	DFM-16-50-P-A-GF	★ 170844 DFM-20-50-P-A-GF
80	★ 170830	DFM-12-80-P-A-GF		★ 170838	DFM-16-80-P-A-GF	★ 170845 DFM-20-80-P-A-GF
100	★ 170831	DFM-12-100-P-A-GF		★ 170839	DFM-16-100-P-A-GF	★ 170846 DFM-20-100-P-A-GF
Stroke [mm]	Diameter 25 mm			Diameter 32 mm		Diameter 40 mm
20	★ 170847	DFM-25-20-P-A-GF		★ 170854	DFM-32-20-P-A-GF	–
25	★ 170848	DFM-25-25-P-A-GF		★ 170855	DFM-32-25-P-A-GF	★ 170864 DFM-40-25-P-A-GF
30	★ 170849	DFM-25-30-P-A-GF		★ 170856	DFM-32-30-P-A-GF	–
40	★ 170850	DFM-25-40-P-A-GF		★ 170857	DFM-32-40-P-A-GF	
50	★ 170851	DFM-25-50-P-A-GF		★ 170858	DFM-32-50-P-A-GF	★ 170865 DFM-40-50-P-A-GF
80	★ 170852	DFM-25-80-P-A-GF		★ 170859	DFM-32-80-P-A-GF	★ 170866 DFM-40-80-P-A-GF
100	★ 170853	DFM-25-100-P-A-GF		★ 170860	DFM-32-100-P-A-GF	★ 170867 DFM-40-100-P-A-GF
125	–			★ 170861	DFM-32-125-P-A-GF	★ 170868 DFM-40-125-P-A-GF
160				★ 170862	DFM-32-160-P-A-GF	★ 170869 DFM-40-160-P-A-GF
200				★ 170863	DFM-32-200-P-A-GF	★ 170870 DFM-40-200-P-A-GF
Stroke [mm]	Diameter 50 mm			Diameter 63 mm		–
25	★ 170871	DFM-50-25-P-A-GF		★ 170878	DFM-63-25-P-A-GF	
50	★ 170872	DFM-50-50-P-A-GF		★ 170879	DFM-63-50-P-A-GF	
80	★ 170873	DFM-50-80-P-A-GF		★ 170880	DFM-63-80-P-A-GF	
100	★ 170874	DFM-50-100-P-A-GF		★ 170881	DFM-63-100-P-A-GF	
125	★ 170875	DFM-50-125-P-A-GF		★ 170882	DFM-63-125-P-A-GF	
160	★ 170876	DFM-50-160-P-A-GF		★ 170883	DFM-63-160-P-A-GF	
200	★ 170877	DFM-50-200-P-A-GF		★ 170884	DFM-63-200-P-A-GF	

Ordering data – Plain-bearing guide GF						
	Part no.	Type		Part no.	Type	
Stroke [mm]	Diameter 80 mm			Diameter 100 mm		
25	170885	DFM-80-25-P-A-GF		170892	DFM-100-25-P-A-GF	
50	170886	DFM-80-50-P-A-GF		170893	DFM-100-50-P-A-GF	
80	170887	DFM-80-80-P-A-GF		170894	DFM-100-80-P-A-GF	
100	170888	DFM-80-100-P-A-GF		170895	DFM-100-100-P-A-GF	
125	170889	DFM-80-125-P-A-GF		170896	DFM-100-125-P-A-GF	
160	170890	DFM-80-160-P-A-GF		170897	DFM-100-160-P-A-GF	
200	170891	DFM-80-200-P-A-GF		170898	DFM-100-200-P-A-GF	

Festo core product range



Generally ready for dispatch from the factory within 24 hours

Generally ready for dispatch from the factory within 5 days

Data sheet

Ordering data – Recirculating ball bearing guide KF					
	Part no.	Type	Part no.	Type	Part no. Type
Stroke [mm]	Diameter 12 mm		Diameter 16 mm		Diameter 20 mm
10	★ 170899	DFM-12-10-P-A-KF	★ 170907	DFM-16-10-P-A-KF	–
20	★ 170900	DFM-12-20-P-A-KF	★ 170908	DFM-16-20-P-A-KF	★ 170915 DFM-20-20-P-A-KF
25	★ 170901	DFM-12-25-P-A-KF	★ 170909	DFM-16-25-P-A-KF	★ 170916 DFM-20-25-P-A-KF
30	★ 170902	DFM-12-30-P-A-KF	★ 170910	DFM-16-30-P-A-KF	★ 170917 DFM-20-30-P-A-KF
40	★ 170903	DFM-12-40-P-A-KF	★ 170911	DFM-16-40-P-A-KF	★ 170918 DFM-20-40-P-A-KF
50	★ 170904	DFM-12-50-P-A-KF	★ 170912	DFM-16-50-P-A-KF	★ 170919 DFM-20-50-P-A-KF
80	★ 170905	DFM-12-80-P-A-KF	★ 170913	DFM-16-80-P-A-KF	★ 170920 DFM-20-80-P-A-KF
100	★ 170906	DFM-12-100-P-A-KF	★ 170914	DFM-16-100-P-A-KF	★ 170921 DFM-20-100-P-A-KF
Stroke [mm]	Diameter 25 mm		Diameter 32 mm		Diameter 40 mm
20	★ 170922	DFM-25-20-P-A-KF	★ 170929	DFM-32-20-P-A-KF	–
25	★ 170923	DFM-25-25-P-A-KF	★ 170930	DFM-32-25-P-A-KF	★ 170939 DFM-40-25-P-A-KF
30	★ 170924	DFM-25-30-P-A-KF	★ 170931	DFM-32-30-P-A-KF	–
40	★ 170925	DFM-25-40-P-A-KF	★ 170932	DFM-32-40-P-A-KF	–
50	★ 170926	DFM-25-50-P-A-KF	★ 170933	DFM-32-50-P-A-KF	★ 170940 DFM-40-50-P-A-KF
80	★ 170927	DFM-25-80-P-A-KF	★ 170934	DFM-32-80-P-A-KF	★ 170941 DFM-40-80-P-A-KF
100	★ 170928	DFM-25-100-P-A-KF	★ 170935	DFM-32-100-P-A-KF	★ 170942 DFM-40-100-P-A-KF
125	–		★ 170936	DFM-32-125-P-A-KF	★ 170943 DFM-40-125-P-A-KF
160			★ 170937	DFM-32-160-P-A-KF	★ 170944 DFM-40-160-P-A-KF
200			★ 170938	DFM-32-200-P-A-KF	★ 170945 DFM-40-200-P-A-KF
Stroke [mm]	Diameter 50 mm		Diameter 63 mm		–
25	★ 170946	DFM-50-25-P-A-KF	★ 170953	DFM-63-25-P-A-KF	
50	★ 170947	DFM-50-50-P-A-KF	★ 170954	DFM-63-50-P-A-KF	
80	★ 170948	DFM-50-80-P-A-KF	★ 170955	DFM-63-80-P-A-KF	
100	★ 170949	DFM-50-100-P-A-KF	★ 170956	DFM-63-100-P-A-KF	
125	★ 170950	DFM-50-125-P-A-KF	★ 170957	DFM-63-125-P-A-KF	
160	★ 170951	DFM-50-160-P-A-KF	★ 170958	DFM-63-160-P-A-KF	
200	★ 170952	DFM-50-200-P-A-KF	★ 170959	DFM-63-200-P-A-KF	

Ordering data – Recirculating ball bearing guide KF					
	Part no.	Type	Part no.	Type	
Stroke [mm]	Diameter 80 mm		Diameter 100 mm		
25	170960	DFM-80-25-P-A-KF	170967	DFM-100-25-P-A-KF	
50	170961	DFM-80-50-P-A-KF	170968	DFM-100-50-P-A-KF	
80	170962	DFM-80-80-P-A-KF	170969	DFM-100-80-P-A-KF	
100	170963	DFM-80-100-P-A-KF	170970	DFM-100-100-P-A-KF	
125	170964	DFM-80-125-P-A-KF	170971	DFM-100-125-P-A-KF	
160	170965	DFM-80-160-P-A-KF	170972	DFM-100-160-P-A-KF	
200	170966	DFM-80-200-P-A-KF	170973	DFM-100-200-P-A-KF	

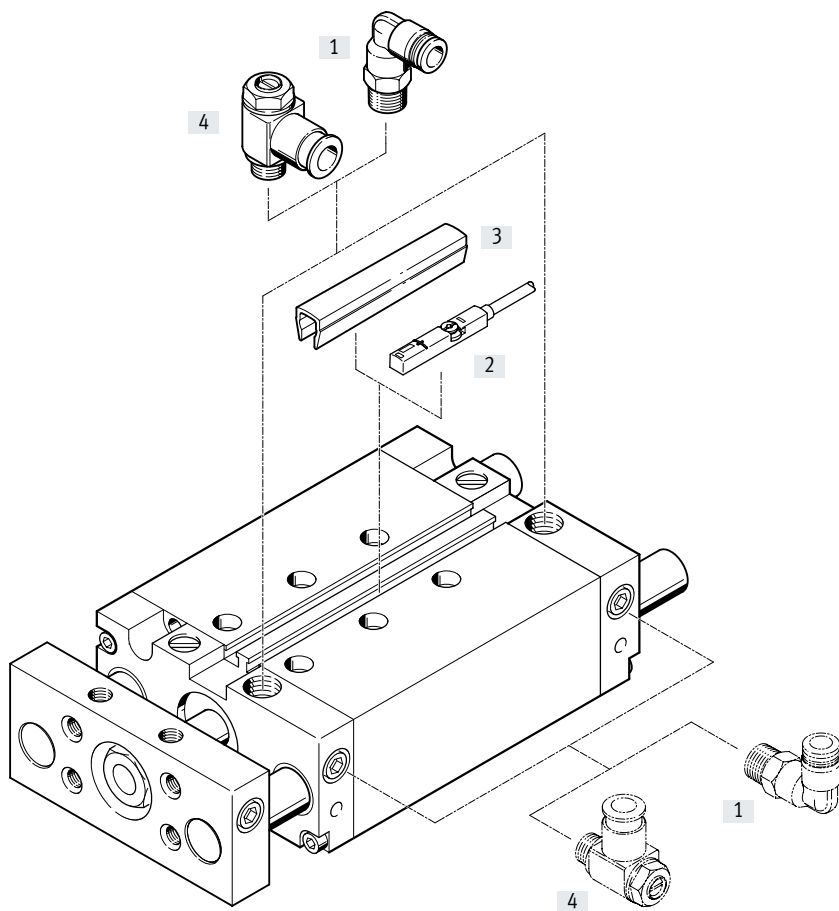
Festo core product range



Generally ready for dispatch from the factory within 24 hours

Generally ready for dispatch from the factory within 5 days

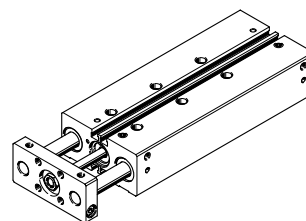
Peripherals overview



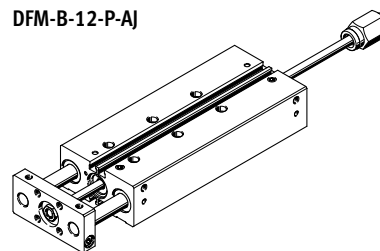
Note

Proximity switches SM...O-8E cannot be used with the DFM-B.

DFM-B-12-P



DFM-B-12-P-AJ



Peripherals overview

Accessories		Description	→ Page/Internet
[1]	Push-in fitting QS	For connecting compressed air tubing with standard O.D.	qs
[2]	Proximity switches SME-/SMT-8/10	Can be integrated in the profile barrel	71
[3]	Slot cover ABP-5-S	For protecting the sensor cable and the sensor slots from contamination	72
[4]	One-way flow control valve GRLA	For speed regulation	72
–	Centring sleeves ZBH	4 or 6 pieces included in the scope of delivery	70

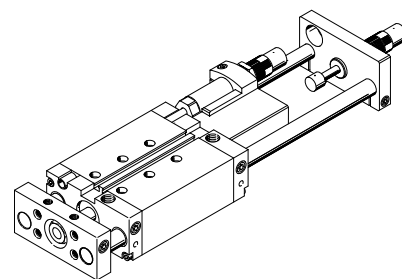
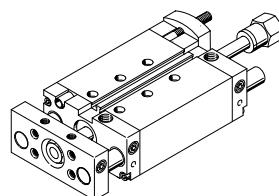
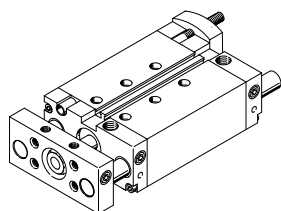
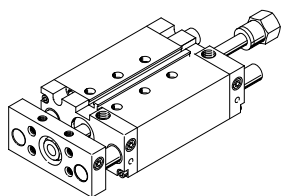
Variants

AJ

EJ

AJ + EJ

YSRW

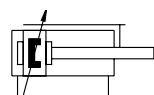
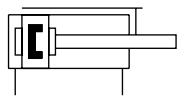


Data sheet

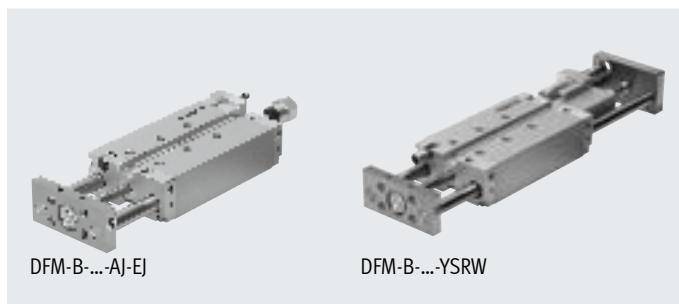
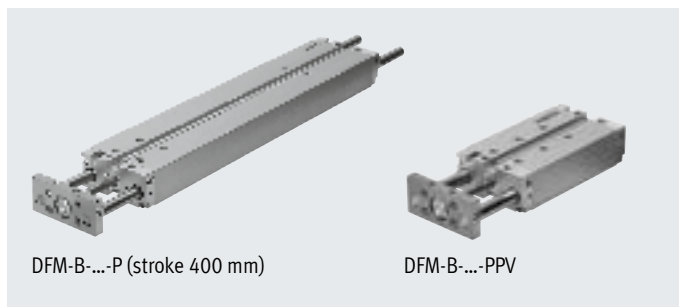
Function



www.festo.com



- - Diameter
12 ... 63 mm
- - Stroke length
10 ... 400 mm



General technical data									
Piston diameter	12	16	20	25	32	40	50	63	
Pneumatic connection	M5	M5	M5	G1/8	G1/8	G1/8	G1/4	G1/4	
Design	Piston								
	Piston rod								
	Guide rods with yoke								
Cushioning									
DFM-...-P	Elastic cushioning rings/plates at both ends								
DFM-...-PPV	–	Pneumatic cushioning, adjustable at both ends							
DFM-...-YSRW	–	Self-adjusting at both ends							
Cushioning length									
DFM-...-PPV	[mm]	–	12	15	15	16	17	19	19
Position sensing	Via proximity switch								
Type of mounting	With through-hole								
	With female thread								
Mounting position	Any								
Protection against torsion/guide	Guide rod with yoke/plain-bearing or recirculating ball bearing guide								
Variant AJ									
Setting range	[mm]	0 ... 10							
Variant EJ and YSRW									
Setting range	[mm]	–	–	0 ... 10					
Variant YSRW with shock absorber									
Repetition accuracy	[mm]	–	–	max. 0.05					

† Note: This product conforms to ISO 1179-1 and ISO 228-1.

Data sheet

Operating and environmental conditions								
Piston diameter	12	16	20	25	32	40	50	63
Operating pressure [bar]	2 ... 10			1.5 ... 10			1 ... 10	
Operating medium	Compressed air to ISO 8573-1:2010 [7:4:4]							
Note on operating/pilot medium	Lubricated operation possible (in which case lubricated operation will always be required)							
Ambient temperature ¹⁾								
DFM-...-GF [°C]	-20 ... +80							
DFM-...-KF [°C]	-5 ... +60							
DFM-...-YSRW [°C]	0 ... +60							
DFM-...-S6 [°C]	0 ... +120							
Corrosion resistance CRC ²⁾								
DFM-...-GF	2							
DFM-...-S6	2							
ATEX	Selected types → www.festo.com							

1) Note operating range of proximity switches

2) Corrosion resistance class CRC 2 to Festo standard FN 940070

Moderate corrosion stress. Indoor applications in which condensation can occur. External visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment.

Speeds [m/s]								
Piston diameter	12	16	20	25	32	40	50	63
Cushioning P, precision stroke adjustment AJ and EJ								
Maximum speed advancing, retracting	0.8	0.8	0.8	0.8	0.8	0.8	0.6	0.6
Cushioning P, plain-bearing guide GF in combination with S6								
Maximum speed advancing, retracting	0.5	0.5	0.5	0.5	0.5	0.5	0.4	0.4
Cushioning PPV, YSRW, PPV S6								
Maximum speed advancing, retracting	–	1.5	1.5	1.5	1.5	1.5	1	1

Forces [N]								
Piston diameter	12	16	20	25	32	40	50	63
Cushioning P, PPV, YSRW, precision stroke adjustment EJ								
Theoretical force at 6 bar, advancing	68	121	188	295	482	754	1178	1870
Theoretical force at 6 bar, retracting	51	90	141	247	415	686	1057	1750
Precision stroke adjustment AJ and AJ+EJ								
Theoretical force at 6 bar, advancing	51	90	141	247	415	686	1057	1750
Theoretical force at 6 bar, retracting	51	90	141	247	415	686	1057	1750

Data sheet

Impact energy [J]								
Piston diameter	12	16	20	25	32	40	50	63
Cushioning P								
Max. impact energy in the end positions	0.09	0.15	0.2	0.35	0.40	0.7	1.0	1.3
Max. impact energy in the end positions S6	0.035	0.075	0.1	0.15	0.2	0.35	0.5	0.65
Cushioning YSRW								
Max. energy absorption per stroke	–	–	4	8	12	35	35	70
Max. energy absorption per hour	–	–	21000	30000	41000	68000	68000	100000

Permissible impact velocity:

$$v = \sqrt{\frac{2 \cdot E}{m_1 + m_2}}$$

Maximum permissible mass:

$$m_2 = \frac{2 \cdot E}{v^2} - m_1$$

v Permissible impact velocity

E Max. impact energy

m₁ Moving mass (drive)

m₂ Moving payload



Note

These specifications represent the maximum values that can be achieved. Observe the maximum permissible impact energy.

Data sheet

DFM-B with plain-bearing guide GF, cushioning P, PPV								
Stroke [mm]	Piston diameter							
	12	16	20	25	32	40	50	63
Product weight [g]								
10	385	621	–	–	–	–	–	–
20	432	680	1026	1474	2163	–	–	–
25	452	706	1068	1530	2238	2606	4290	5568
30	476	736	1109	1586	2337	–	–	–
40	523	795	1215	1726	2489	–	–	–
50	570	854	1298	1838	2640	3047	5019	6457
80	712	1033	1572	2218	3210	3663	5909	7503
100	803	1148	1733	2435	3502	3981	6376	8116
125	962	1352	2000	2800	4018	4534	7151	9050
160	1128	1560	2293	3193	4549	5118	8017	10137
200	1318	1797	2628	3642	5158	5786	9007	11379
250	–	–	3237	4430	6259	6962	10813	13509
320	–	–	3823	5215	7322	8129	12545	15682
400	–	–	4493	6113	8537	9462	14525	18165
Moving mass [g]								
10	201	283	–	–	–	–	–	–
20	216	302	506	715	1147	–	–	–
25	223	312	520	734	1176	1305	2217	2640
30	230	322	534	753	1230	–	–	–
40	245	342	586	823	1289	–	–	–
50	260	362	615	861	1347	1476	2567	2990
80	304	423	724	1022	1644	1776	3002	3426
100	333	463	781	1098	1764	1893	3189	3613
125	420	579	917	1289	2059	2188	3586	4009
160	472	649	1016	1422	2264	2393	3913	4336
200	530	730	1129	1573	2499	2627	4286	4710
250	–	–	1489	2017	3164	3293	5351	5774
320	–	–	1688	2283	3574	3703	6005	6428
400	–	–	1914	2587	4042	4171	6752	7176

Data sheet

DFM-B with plain-bearing guide GF, cushioning P, PPV, variant S6								
Stroke [mm]	Piston diameter							
	12	16	20	25	32	40	50	63
Product weight [g]								
0	283	488	745	1080	1594	1847	3124	3992
10	328	548	–	–	–	–	–	–
20	376	607	907	1298	1889	–	–	–
25	395	633	949	1354	1964	2257	3735	4762
30	419	663	990	1410	2063	–	–	–
40	466	722	1096	1550	2215	–	–	–
50	514	781	1179	1662	2366	2698	4464	5651
80	656	959	1452	2042	2936	3314	5354	6696
100	747	1074	1614	2259	3228	3632	5821	7310
125	905	1279	1880	2624	3745	4186	6596	8244
160	1072	1486	2173	3017	4276	4770	7462	9331
200	1261	1724	2508	3466	4884	5437	8452	10573
250	–	–	3118	4254	5985	6613	10258	12703
320	–	–	3704	5039	7048	7780	11990	14876
400	–	–	4374	5937	8264	9114	19970	17359
Moving mass [g]								
0	130	188	329	463	755	810	1428	1601
10	145	208	–	–	–	–	–	–
20	159	229	386	539	873	–	–	–
25	167	239	400	558	902	956	1662	1834
30	174	249	414	577	956	–	–	–
40	188	269	467	647	1015	–	–	–
50	203	289	495	685	1073	1127	2012	2184
80	247	349	604	847	1373	1427	2447	2620
100	276	389	661	922	1490	1544	2634	2806
125	364	506	797	1113	1785	1840	3031	3203
160	415	576	896	1246	1990	2045	3358	3530
200	474	657	1010	1397	2225	2279	3731	3904
250	–	–	1370	1842	2890	2944	4796	4968
320	–	–	1568	2107	3300	3354	5450	5622
400	–	–	1794	2411	3768	3823	6197	6370

Data sheet

DFM-B with recirculating ball bearing guide KF, cushioning P, PPV								
Stroke [mm]	Piston diameter							
	12	16	20	25	32	40	50	63
Product weight [g]								
10	345	543	–	–	–	–	–	–
20	388	596	935	1395	1932	–	–	–
25	405	619	974	1447	1998	2366	3907	5185
30	427	647	1012	1499	2079	–	–	–
40	470	700	1105	1624	2213	–	–	–
50	513	754	1181	1729	2346	2753	4523	5961
80	641	916	1428	2074	2817	3270	5272	6865
100	723	1020	1577	2276	3073	3552	5682	7423
125	852	1190	1809	2599	3490	4006	6327	8226
160	1002	1378	2079	2966	3958	4526	7094	9214
200	1174	1593	2388	3384	4494	5121	7971	10343
250	–	–	2905	4073	5369	6072	9419	12115
320	–	–	3445	4805	6305	7112	10953	14091
400	–	–	4063	5642	7376	8301	12707	16347
Moving mass [g]								
10	168	239	–	–	–	–	–	–
20	178	254	437	631	933	–	–	–
25	183	261	447	646	954	1082	1830	2254
30	188	268	458	661	990	–	–	–
40	198	283	498	716	1030	–	–	–
50	208	297	520	746	1071	1199	2067	2491
80	238	341	602	873	1271	1400	2361	2785
100	259	370	646	934	1352	1481	2492	2915
125	316	452	748	1083	1548	1677	2758	3182
160	352	503	824	1189	1690	1819	2986	3410
200	392	561	911	1310	1852	1981	3247	3671
250	–	–	1180	1656	2291	2420	3953	4377
320	–	–	1332	1868	2575	2703	4410	4833
400	–	–	1505	2111	2899	3027	4931	5355

Data sheet

Additional weights with precision stroke adjustment AJ – GF, KF

When using the precision stroke adjustment AJ, the following weight must be taken into account in addition to the mass specified from page 40.

Product weight [g] – Precision stroke adjustment AJ (piston rod + stop)								
Stroke [mm]	Piston diameter							
	12	16	20	25	32	40	50	63
10	55.4	58.8	–	–	–	–	–	–
20	57.6	61	75.6	115.4	185.7	–	–	–
25	58.7	62.1	77.6	118.5	190.2	188.7	350.7	350.5
30	59.9	63.3	79.6	121.6	194.7	–	–	–
40	62.1	65.5	83.6	127.8	203.6	–	–	–
50	64.3	67.7	87.5	134	212.5	211	390.4	390.2
80	71	74.4	99.5	152.6	239.3	237.8	438	437.8
100	75.5	78.9	107.5	165	257.2	255.7	469.8	469.6
125	81.1	84.5	117.3	180.5	279.5	278	509.5	509.3
160	88.9	92.3	131.2	202.5	310.8	309.3	565.1	564.9
200	97.8	101.2	147.1	227	346.5	345	628.6	628.4
250	–	–	167	258.1	391.2	389.7	708.1	707.9
320	–	–	194.8	301.5	453.8	452.3	819.2	819
400	–	–	226.5	351.1	525.2	523.7	946.3	946.1

Moving mass [g] – Precision stroke adjustment AJ (piston rod + stop)								
Stroke [mm]	Piston diameter							
	12	16	20	25	32	40	50	63
10	51.5	52.3	–	–	–	–	–	–
20	53.7	54.5	76	116.6	185.9	–	–	–
25	54.8	55.6	78	119.7	190.4	190	351.7	351.7
30	56	56.8	80	122.8	194.9	–	–	–
40	58.2	59	84	129	203.8	–	–	–
50	60.4	61.2	87.9	135.2	212.7	212.7	391.4	391.4
80	67.1	67.9	99.9	153.8	239.5	239.5	439	439
100	71.6	72.4	107.8	166.2	257.4	257.4	470.8	470.8
125	77.2	78	117.7	181.7	279.7	279.7	510.5	510.5
160	85	85.8	131.6	203.4	311	311	566.1	566.1
200	93.9	94.7	147.5	228.2	346.7	346.7	629.6	629.6
250	–	–	167.4	259.3	391.4	391.4	709.1	709.1
320	–	–	195.2	302.7	454	454	820.2	820.2
400	–	–	226.9	352.3	525.4	525.4	947.3	947.3

Data sheet

Additional weights with precision stroke adjustment EJ – GF, KF

When using the precision stroke adjustment EJ, the following weight must be taken into account in addition to the mass specified from page 40.

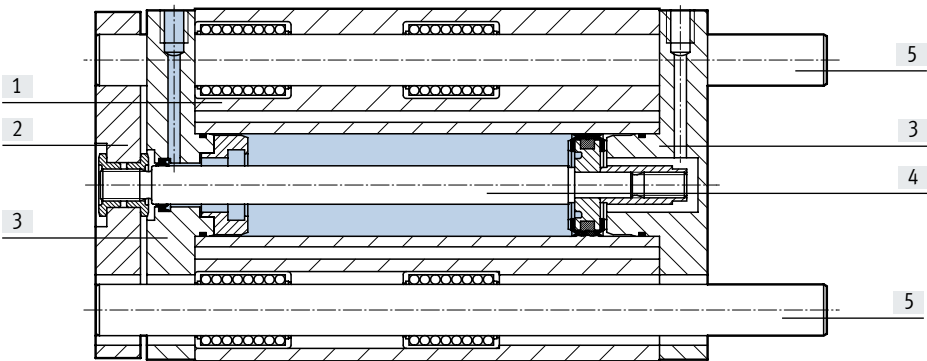
Product weight [g] – Precision stroke adjustment EJ (piston rod + stop)						
Stroke [mm]	Piston diameter					
	20	25	32	40	50	63
20	55.7	117.1	134.1	–	–	–
25	56.4	119.1	136.1	153.9	302.8	354
30	57.2	121	138	–	–	–
40	58.8	125	142	–	–	–
50	60.3	129	146	163.8	318.3	369.5
80	65	140.9	157.9	175.7	336.9	388.1
100	68.1	148.8	165.8	183.6	349.4	400.6
125	71.9	158.8	175.8	193.6	364.9	416.1
160	77.4	172.7	189.7	207.5	386.6	437.8
200	83.6	188.5	205.5	223.3	411.4	462.6
250	91.3	208.4	225.4	243.2	442.4	493.6
320	102.2	236.2	253.2	271	485.9	537.1
400	114.6	268	285	302.8	535.5	586.7

DFM-B with recirculating ball bearing guide KF, cushioning YSRW						
Stroke [mm]	Piston diameter					
	20	25	32	40	50	63
Product weight [g]						
20	1684	2641	3717	–	–	–
25	1733	2707	3801	4995	7594	10816
30	1780	2773	3884	–	–	–
40	1874	2903	4053	–	–	–
50	1970	3035	4222	5455	8275	11657
80	2257	3429	4720	5999	9092	12629
100	2444	3687	5047	6352	9614	13298
125	2677	4008	5458	6801	10294	14137
160	3015	4473	6050	7446	11255	15319
200	3401	5004	6728	8183	12354	16670
250	3855	5641	7545	9074	13700	18340
320	4530	6569	8730	10363	15623	20704
400	5302	7631	10085	11837	17821	23405
Moving mass [g]						
20	874	1323	1933	–	–	–
25	894	1350	1969	2386	3735	4996
30	914	1378	2005	–	–	–
40	953	1432	2077	–	–	–
50	993	1487	2149	2566	4021	5282
80	1111	1650	2365	2782	4365	5625
100	1190	1759	2509	2926	4594	5855
125	1289	1896	2690	3106	4880	6141
160	1427	2087	2942	3359	5281	6542
200	1585	2305	3230	3647	5739	7000
250	1782	2578	3590	4007	6312	7572
320	2059	2959	4095	4512	7114	8374
400	2375	3396	4671	5088	8030	9290

Data sheet

Materials

Sectional view

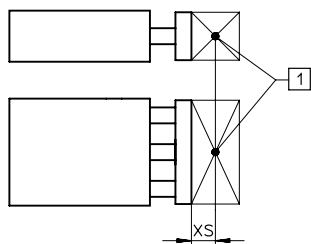


Guided drive	Plain-bearing guide GF	Recirculating ball bearing guide KF	S6
[1] Housing	Anodised wrought aluminium alloy	Anodised wrought aluminium alloy	Anodised wrought aluminium alloy
[2] Yoke plate	Tempered steel	Tempered steel	Wrought aluminium alloy
[3] Bearing and end caps	Anodised wrought aluminium alloy	Anodised wrought aluminium alloy	Anodised wrought aluminium alloy
[4] Piston rod	High-alloy stainless steel	High-alloy stainless steel	High-alloy stainless steel
[5] Guide rods	High-alloy steel	Hard-chromium plated tempered steel	High-alloy steel
– Static seals	Nitrile rubber	Nitrile rubber	Fluoro rubber
– Dynamic seals	Polyurethane	Polyurethane	Fluoro rubber
Note on materials	RoHS-compliant		

Data sheet

Maximum payload F [N]

Plain-bearing guide GF and recirculating ball bearing guide KF



[1] Centre of gravity of payload

Piston diameter	12	16	20	25	32	40	50	63
XS [mm]	25	50	50	50	50	50	50	50

Stroke [mm]		Piston diameter							
		12	16	20	25	32	40	50	63
10	GF	53	95	–	–	–	–	–	–
	KF	47	75	–	–	–	–	–	–
20	GF	47	86	99	121	188	–	–	–
	KF	42	69	80	88	120	–	–	–
25	GF	45	83	96	116	180	180	257	257
	KF	40	66	77	86	118	118	182	182
30	GF	43	79	92	112	173	–	–	–
	KF	38	64	75	84	116	–	–	–
40	GF	39	73	110	123	161	–	–	–
	KF	35	58	91	100	112	–	–	–
50	GF	36	67	103	115	150	150	216	216
	KF	32	56	88	97	109	109	168	168
80	GF	28	55	86	96	166	166	234	234
	KF	26	51	80	89	134	134	201	201
100	GF	25	49	77	86	150	150	212	212
	KF	23	48	75	85	128	128	193	193
125	GF	23	37	71	86	168	168	229	229
	KF	20	30	65	80	144	144	211	211
160	GF	20	30	63	76	146	146	200	200
	KF	16	21	56	66	135	135	199	199
200	GF	15	25	55	67	127	127	174	174
	KF	13	17	47	56	126	126	188	188
250	GF	–	–	47	53	106	106	145	145
	KF	–	–	40	46	135	135	179	179
320	GF	–	–	41	45	91	91	124	124
	KF	–	–	34	38	125	125	158	158
400	GF	–	–	35	39	78	78	105	105
	KF	–	–	29	32	100	100	130	130

**Note**

Engineering tool

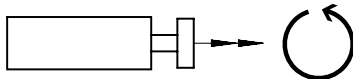
→ www.festo.com/engineeringtools

Data sheet

Permissible torque load M [Nm]

Plain-bearing guide GF and recirculating ball bearing guide KF

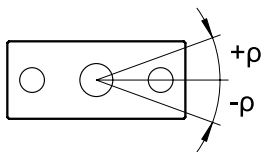
M_{Torsion}



Stroke [mm]		Piston diameter							
		12	16	20	25	32	40	50	63
10	GF	1.09	2.19	–	–	–	–	–	–
	KF	0.96	1.73	–	–	–	–	–	–
20	GF	0.96	1.98	2.87	4.15	7.30	–	–	–
	KF	0.86	1.59	2.32	3.00	4.70	–	–	–
25	GF	0.92	1.91	2.78	3.95	7.00	7.90	14.15	15.90
	KF	0.82	1.52	2.23	2.92	4.60	5.20	10.00	11.30
30	GF	0.88	1.82	2.67	3.80	6.70	–	–	–
	KF	0.78	1.47	2.18	2.85	4.55	–	–	–
40	GF	0.80	1.68	3.19	4.20	6.20	–	–	–
	KF	0.72	1.33	2.64	3.40	4.40	–	–	–
50	GF	0.74	1.54	2.99	3.90	5.80	6.55	11.85	13.30
	KF	0.66	1.29	2.55	3.30	4.25	4.80	9.30	10.50
80	GF	0.57	1.27	2.49	3.25	6.40	7.25	12.85	14.45
	KF	0.53	1.17	2.32	3.02	5.25	5.90	11.00	12.50
100	GF	0.51	1.13	2.23	2.90	5.80	6.55	11.65	13.10
	KF	0.47	1.10	2.18	2.89	5.00	5.65	10.60	12.00
125	GF	0.47	0.85	2.06	2.90	6.50	7.35	12.55	14.10
	KF	0.41	0.69	1.89	2.70	5.60	6.35	11.60	13.20
160	GF	0.41	0.69	1.83	2.60	5.70	6.40	11.00	12.30
	KF	0.33	0.48	1.62	2.20	5.25	5.95	11.00	12.40
200	GF	0.31	0.58	1.60	2.30	5.00	5.55	9.60	10.70
	KF	0.27	0.39	1.36	1.90	4.90	5.55	10.30	11.70
250	GF	–	–	1.36	1.80	4.10	4.60	7.98	9.06
	KF	–	–	1.16	1.50	5.20	5.95	9.82	11.16
320	GF	–	–	1.19	1.50	3.50	4.00	6.82	7.75
	KF	–	–	0.99	1.30	4.80	5.50	8.67	9.85
400	GF	–	–	1.02	1.30	3.00	3.40	5.78	6.56
	KF	–	–	0.84	1.10	3.90	4.40	7.17	8.15

Torsional backlash ρ

Plain-bearing guide GF and recirculating ball bearing guide KF in retracted state, without load



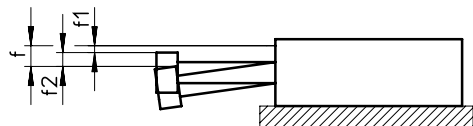
Piston diameter		12	16	20	25	32	40	50	63
Average torsional backlash [°]	GF	±0.03	±0.04	±0.03	±0.02	±0.03	±0.02	±0.02	±0.02
Torsional backlash [°]	KF	±0.03	±0.02	±0.02	±0.02	±0.01	±0.01	±0.02	±0.02

Data sheet

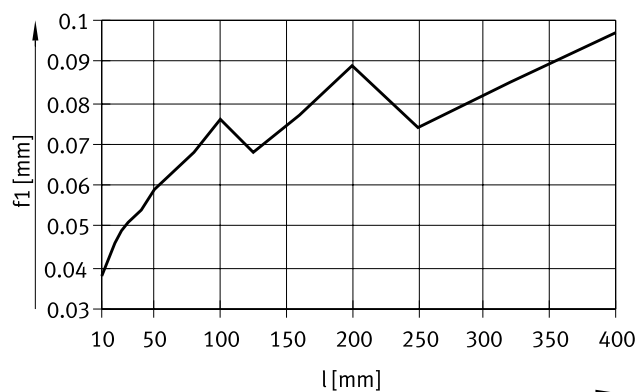
Deflection of end plate

Average deflection f_1 due to bearing clearance as a function of stroke l (with no load)

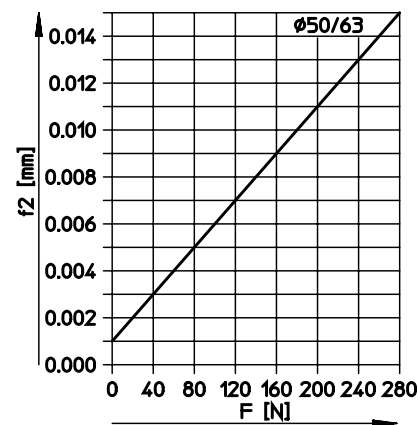
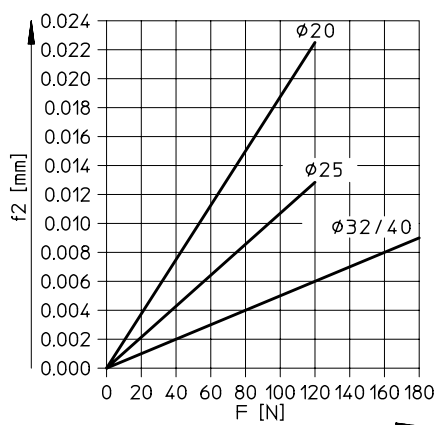
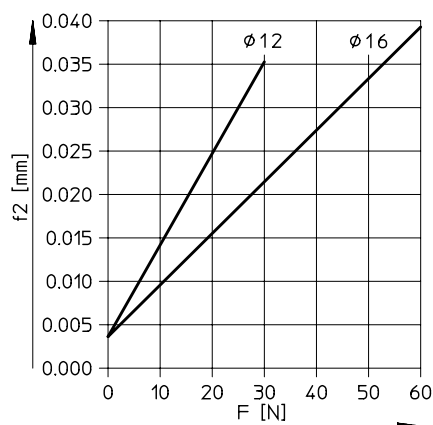
DFM-GF with 2 bearings per guide rod



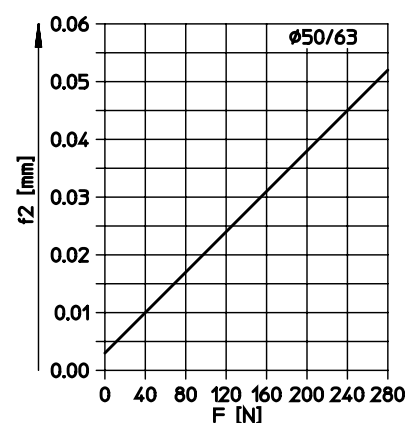
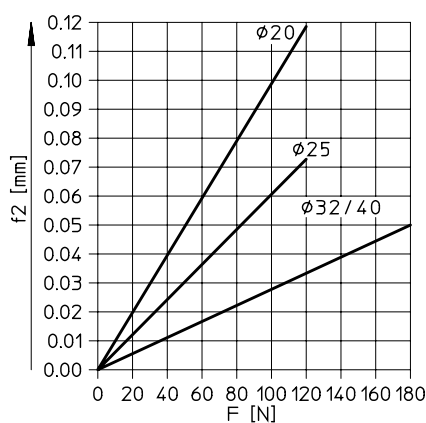
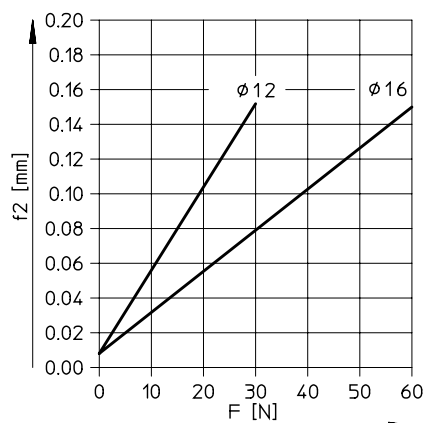
$$f = f_1 + f_2$$

 f = total deflection of end plate f_1 = deflection due to average bearing clearance with production tolerance ± 0.01 mm f_2 = deflection due to transverse loadDeflection f_2 due to transverse load F as a function of stroke with plain-bearing guide GF

Stroke 50 mm



Stroke 100 mm

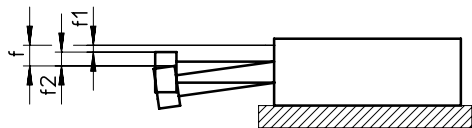


Data sheet

Deflection of end plate

Average deflection f_1 due to bearing clearance as a function of stroke l (with no load)

DFM-GF with 2 bearings per guide rod

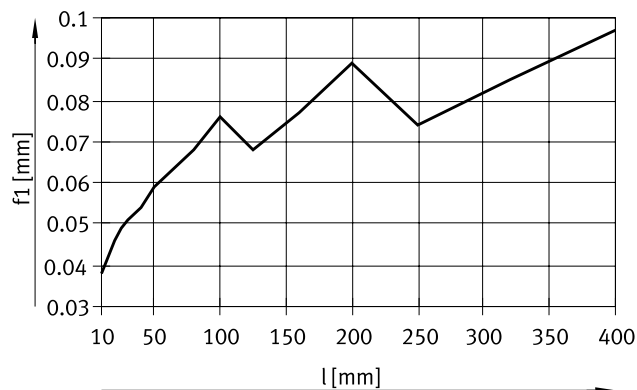


$$f = f_1 + f_2$$

f = total deflection of end plate

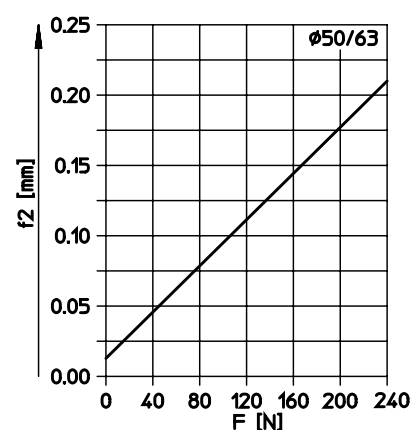
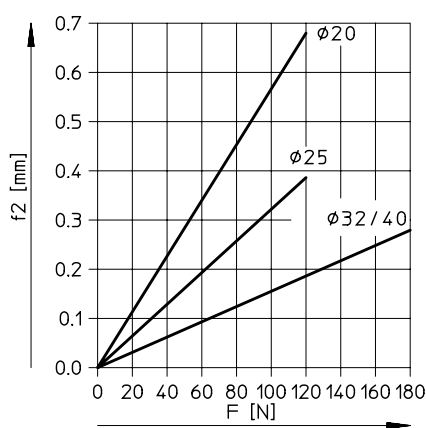
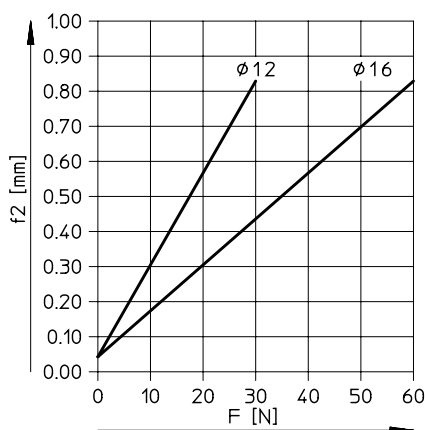
f_1 = deflection due to average bearing clearance
with production tolerance ± 0.01 mm

f_2 = deflection due to transverse load

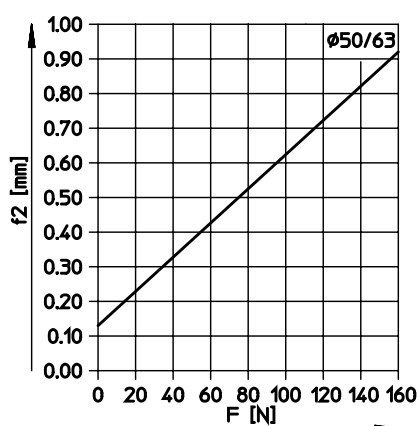
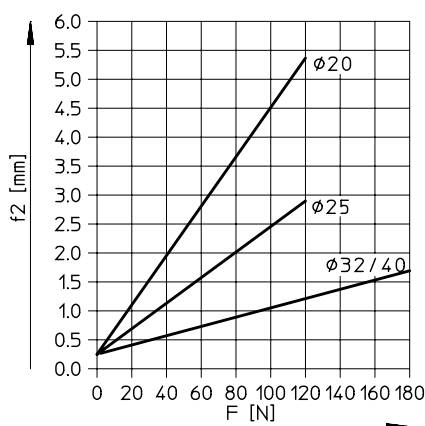


Deflection f_2 due to transverse load F as a function of stroke with plain-bearing guide GF

Stroke 200 mm



Stroke 400 mm

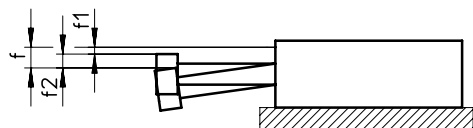


Data sheet

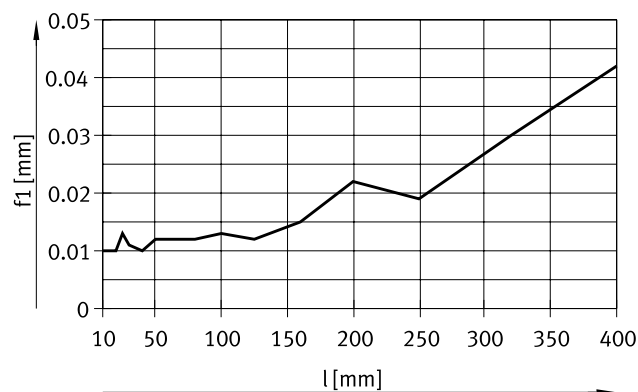
Deflection of end plate

Deflection f_1 due to bearing clearance as a function of stroke l (with no load)

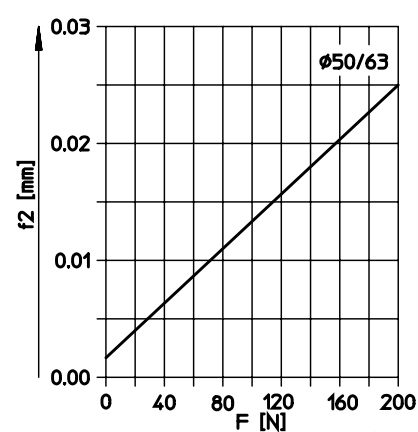
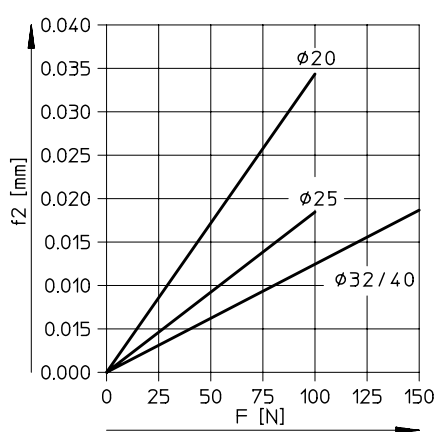
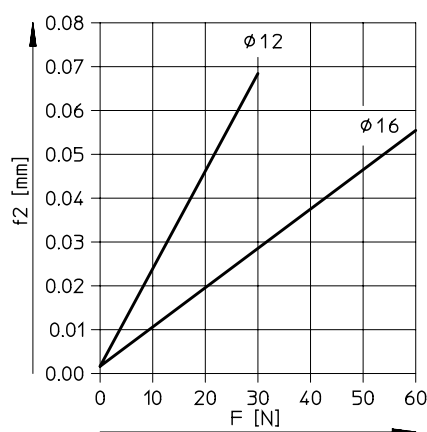
DFM-KF with 2 bearings per guide rod



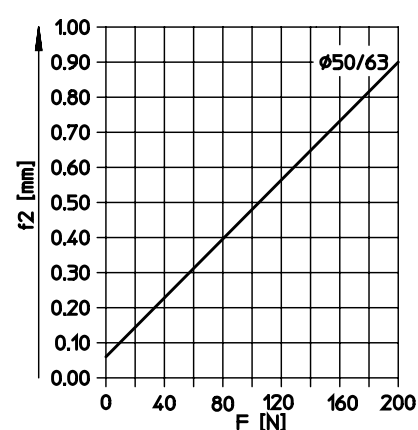
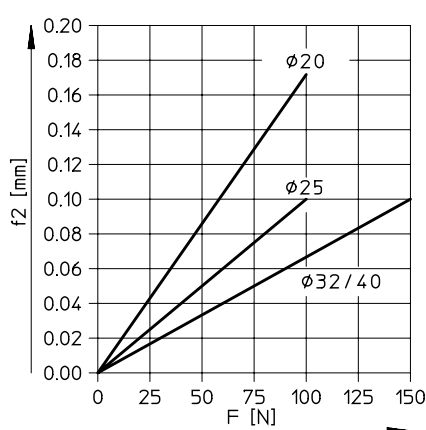
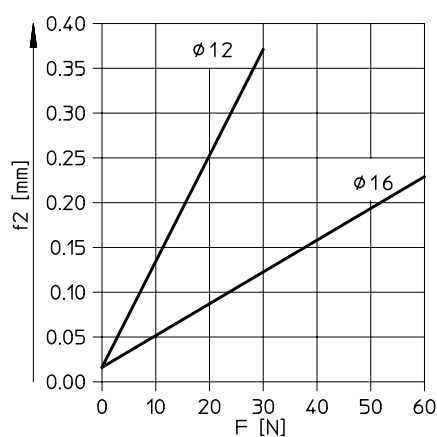
$$f = f_1 + f_2$$

 f = total deflection of end plate f_1 = deflection due to average bearing clearance
with production tolerance ± 0.01 mm f_2 = deflection due to transverse loadDeflection f_2 due to transverse load F as a function of stroke with recirculating ball bearing guide KF

Stroke 50 mm



Stroke 100 mm

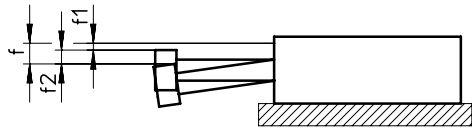


Data sheet

Deflection of end plate

Deflection f_1 due to bearing clearance as a function of stroke l (with no load)

DFM-KF with 2 bearings per guide rod

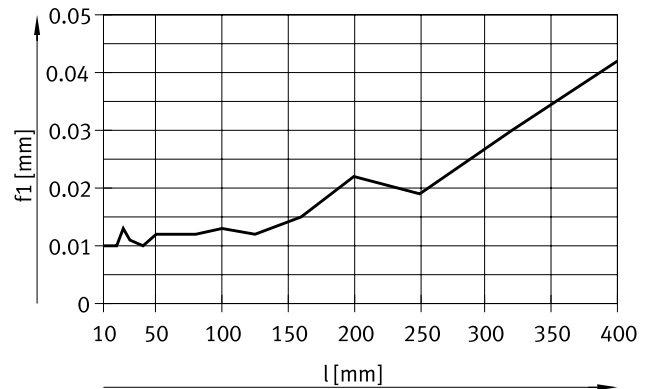


$$f = f_1 + f_2$$

f = total deflection of end plate

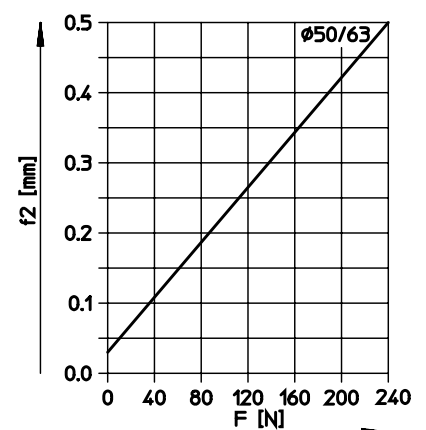
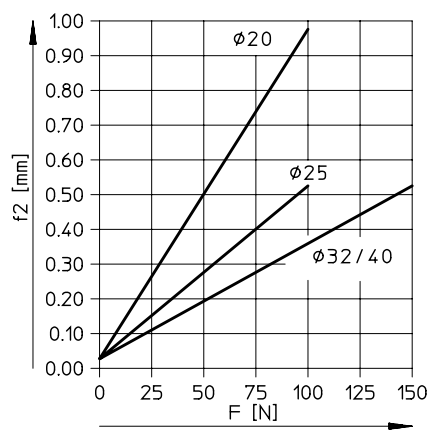
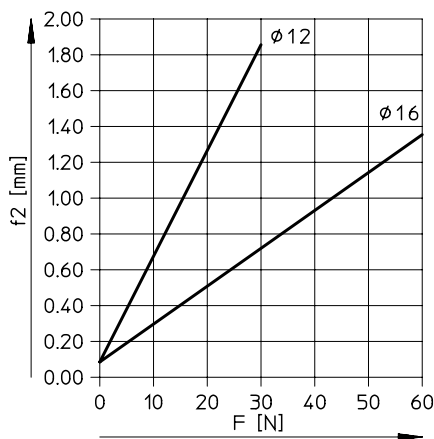
f_1 = deflection due to average bearing clearance
with production tolerance ± 0.01 mm

f_2 = deflection due to transverse load

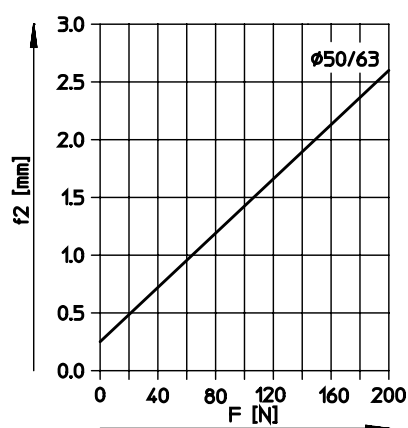
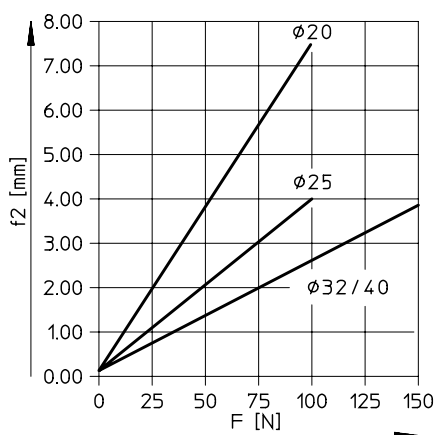


Deflection f_2 due to transverse load F as a function of stroke with recirculating ball bearing guide KF

Stroke 200 mm

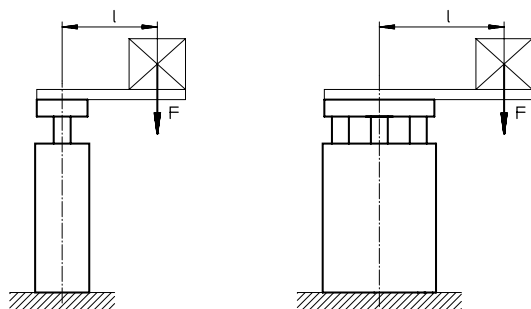


Stroke 400 mm



Data sheet

Use as a lifting cylinder



Note

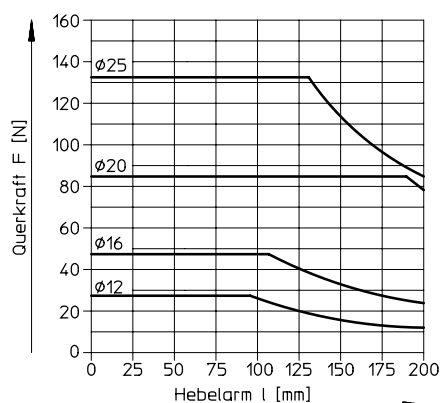
Additional graphs

→ starting on page 16

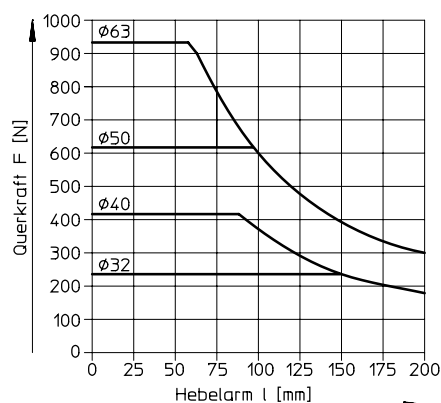
 F = transverse load [N] l = lever arm [mm]

Permissible load with plain-bearing guide GF

Stroke 40 ... 400 mm

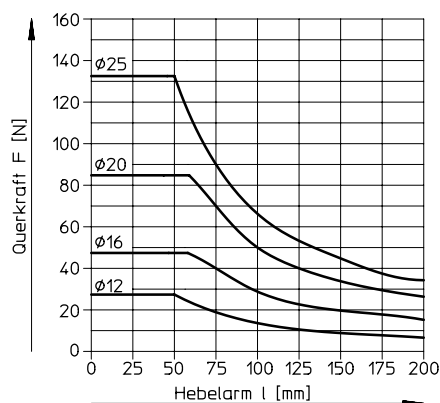


Stroke 250 ... 400 mm

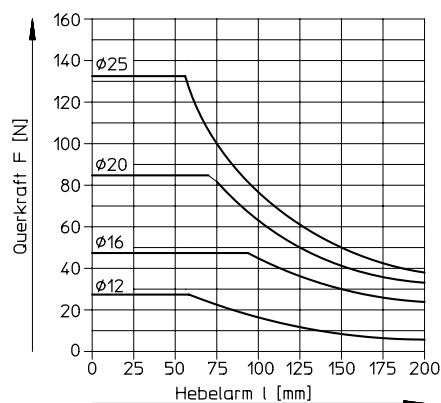


Permissible load with recirculating ball bearing guide KF

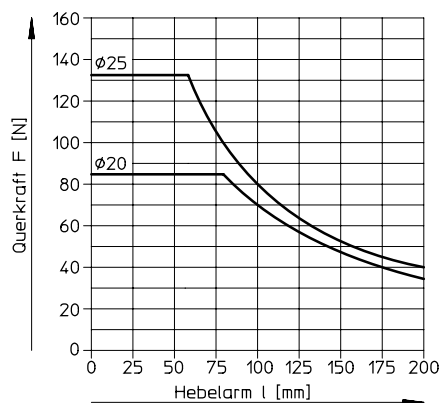
Stroke 40 ... 100 mm



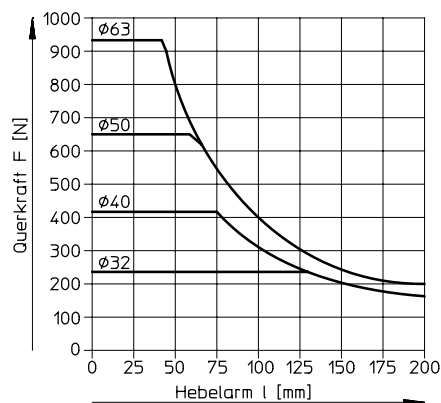
Stroke 125 ... 200 mm



Stroke 250 ... 400 mm



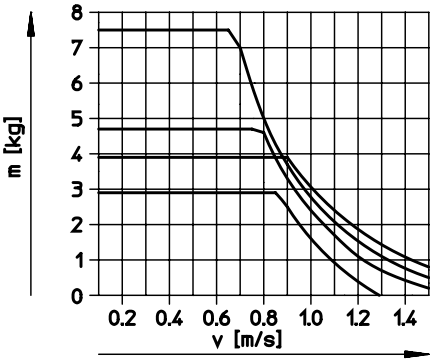
Stroke 200 ... 400 mm



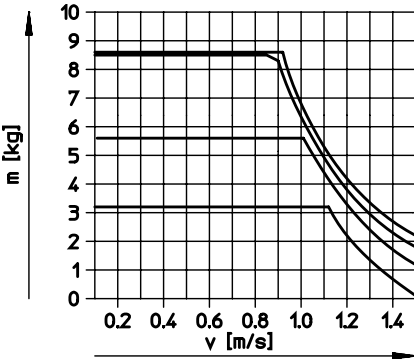
Data sheet

Permissible load mass m as a function of permissible velocity v
Horizontal operation, cushioning YSRW

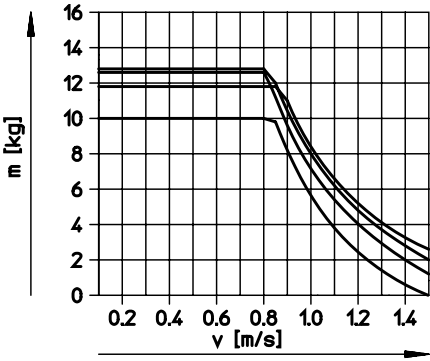
DFM-20-...-B-YSRW



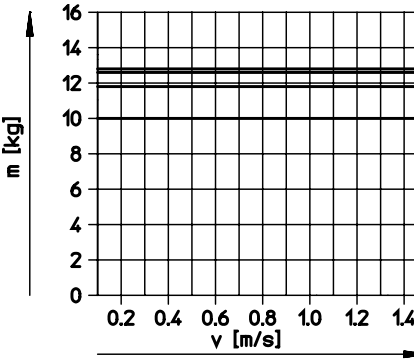
DFM-25-...-B-YSRW



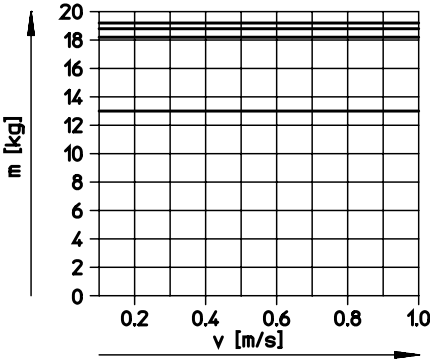
DFM-32-...-B-YSRW



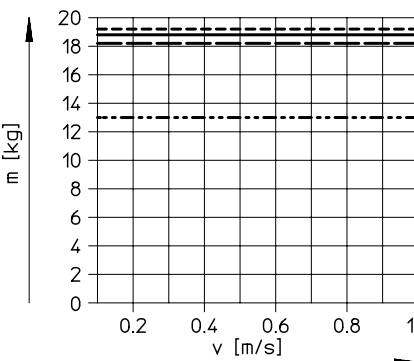
DFM-40-...-B-YSRW



DFM-50-...-B-YSRW



DFM-63-...-B-YSRW



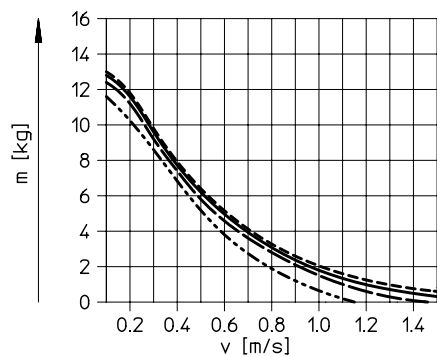
- Stroke 25 mm
- Stroke 100 mm
- Stroke 200 mm
- Stroke 400 mm

Data sheet

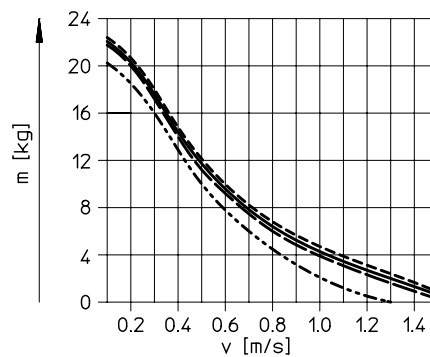
Permissible load mass m as a function of permissible velocity v

Vertical operation, cushioning YSRW

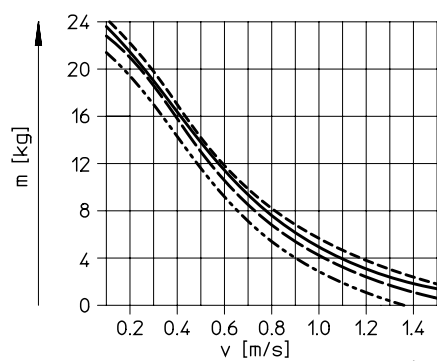
DFM-20-...-B-YSRW



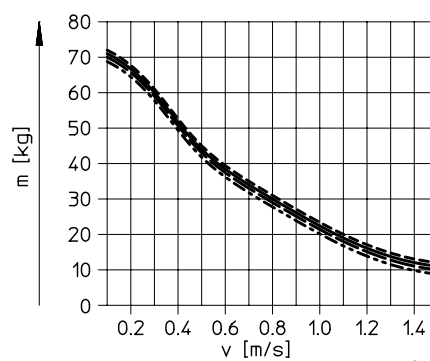
DFM-25-...-B-YSRW



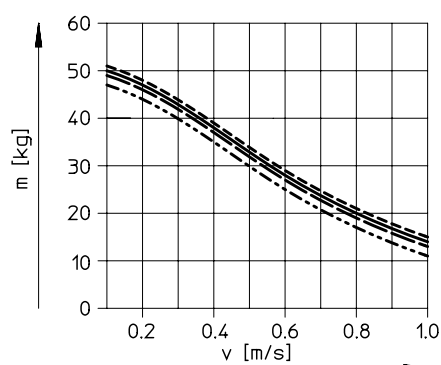
DFM-32-...-B-YSRW



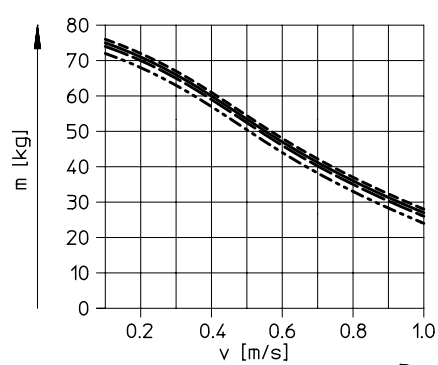
DFM-40-...-B-YSRW



DFM-50-...-B-YSRW



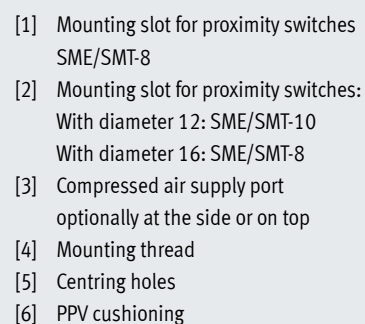
DFM-63-...-B-YSRW



— Stroke 25 mm
 - · - · - Stroke 100 mm
 - - - Stroke 200 mm
 ····· Stroke 400 mm

Diameter 12, 16 mm

Download CAD data → www.festo.com



1) Tolerance between the centring holes

Ø	H8	H9	H12	L3	L4	L5	L6	L8	L10	L12	L21	L22	T1	T2	T3	T4	T5	≧G1
[mm]																		
12	20	14	10	10	13	14.6	10.8	21	34	5	–	–	10	9.4	2.1	8	1.2	10
16	20	16	10	10	12	9.8	9.3	22	34	5	9.8	9.3	12	4.6	2.1	10	1.2	10

Data sheet

Stroke [mm]	Piston diameter [mm]									
	12					16				
	L1	L2	L7	L9 $\pm 0.02^{1)}$	L11	L1	L2	L7	L9 $\pm 0.02^{1)}$	L11
10	74	50	11	–	–	80	68	–	–	–
20	84	60	11	–	–	90	78	–	–	–
25	89	65	11	20	–	95	83	–	20	–
30	94	70	11	20	–	100	88	–	20	–
40	104	80	11	20	–	110	98	–	20	–
50	114	90	11	40	–	120	108	–	40	–
80	144	120	11	40	–	150	138	–	40	–
100	164	140	11	40	80	170	158	–	40	80
125	230	165	52	40	80	229	183	34	40	80
160	265	200	52	40	120	264	218	34	40	120
200	305	240	52	40	160	304	258	34	40	160

1) Tolerance between the centring holes

**Note**

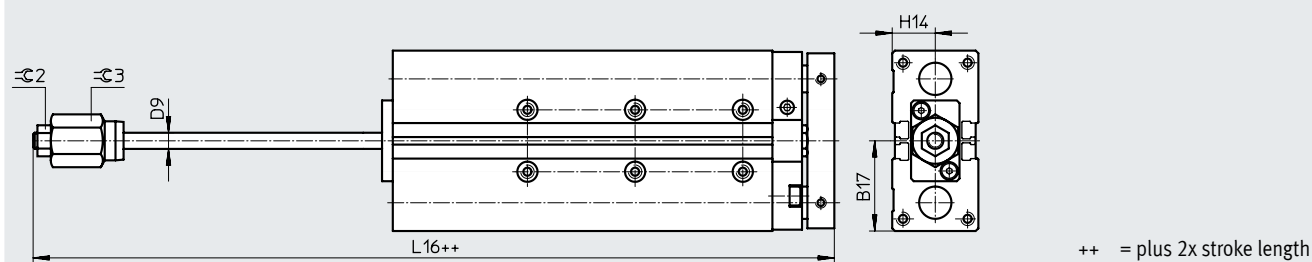
If the guide rods project beyond the contour of the housing in the retracted end position ($\rightarrow$ dimension L7), an appropriate recess must be provided in the mounting surface when the unit is mounted on its end face so that the guide rods can move freely.

When using a variable stroke, the dimensions L1, L2, L7, L9 and L11 correspond to the next longest standard stroke.

DimensionsDownload CAD data $\rightarrow$ www.festo.com

AJ – Precision stroke adjustment, advanced end position

Diameter 12, 16 mm



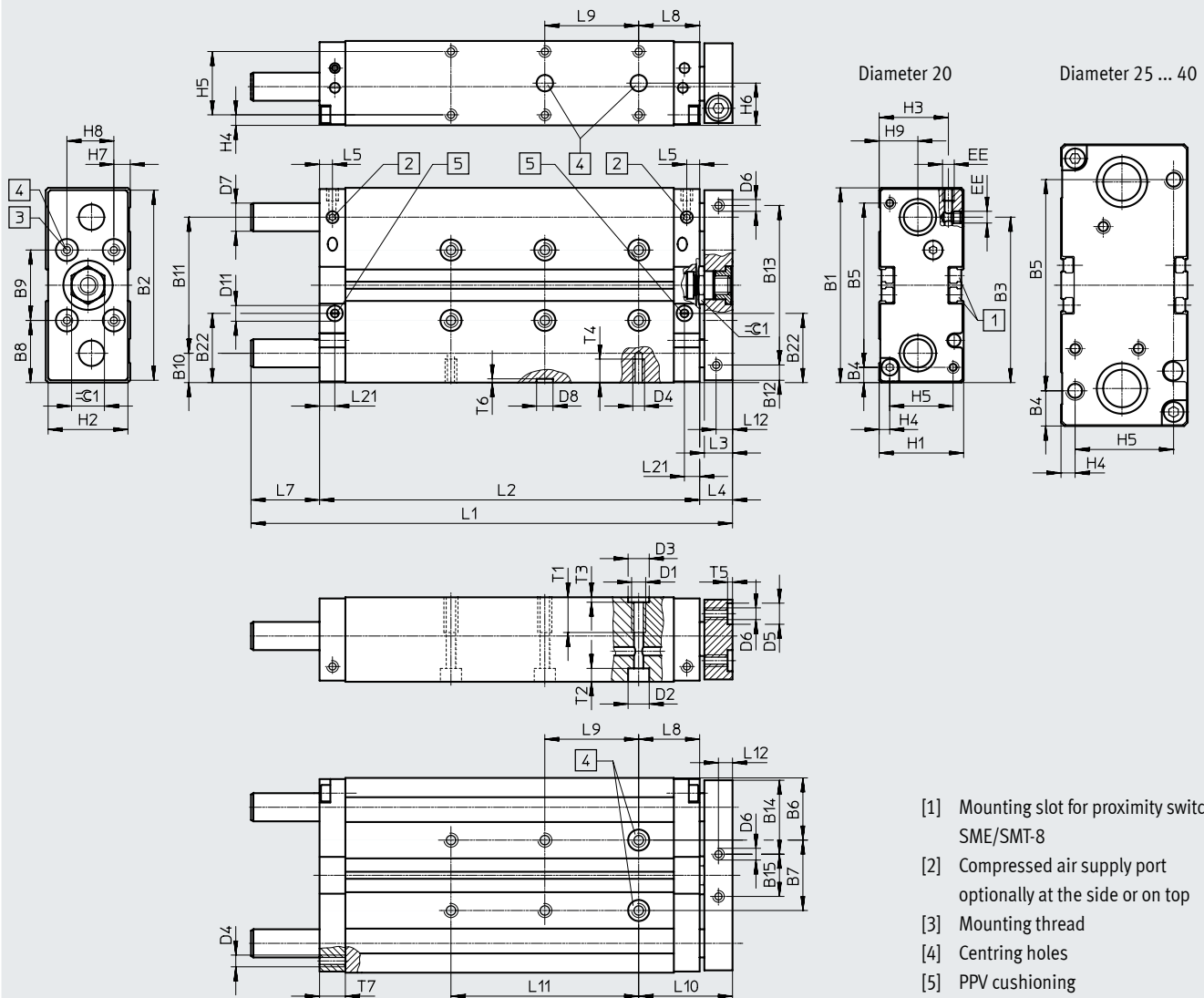
$\varnothing$	B17	D9 $\varnothing$	H14	L16	$\varnothing 2$	$\varnothing 3$
[mm]						
12	30.5	6	14	90.6	10	17
16	33.5	6	16	107.9	10	17

Data sheet

Dimensions

Diameter 20 ... 40 mm

Download CAD data → www.festo.com



- [1] Mounting slot for proximity switches SME/SMT-8
- [2] Compressed air supply port optionally at the side or on top
- [3] Mounting thread
- [4] Centring holes
- [5] PPV cushioning

Data sheet

∅	B1	B2	B3	B4	B5	B6	B7	B8	B9	B10	B11	B12	B13	B14	B15	B22	D1
[mm]							±0.02 ¹⁾		±0.02 ¹⁾								
20	83	81	70	6.5	70	26.5	30	26.5	30	12.5	58	6.5	68	31.5	18	28	M6
25	95	93	69	15.5	64	30	35	27.5	40	13.5	68	12.5	68	32.5	28	32	M6
32	110	108	79.5	20	70	33.5	43	35	40	16	78	15	78	41	26	38	M8
40	120	118	85.5	15	90	34.5	51	35	50	16	88	15	88	41	36	41.5	M8

1) Tolerance between the centring holes

∅	D2	D3	D4	D5	D6	D7		D8	D11	EE	H1	H2	H3	H4	H5	H6	H7
[mm]	∅	∅		∅	∅	∅		∅	∅								
		H8		H8		GF	KF	H8									
20	9	9	M5	9	M5	14	12	7	8.5	M5	36	34	28.5	4.5	27	18	7
25	9	9	M6	9	M6	16	14	7	8.8	G1/8	44	42	34	4.5	35	22	12
32	11	12	M6	9	M6	20	16	9	8.8	G1/8	49	47	37	6	37	24.5	8.5
40	11	12	M8	9	M6	20	16	9	8.8	G1/8	54	52	41.5	6	42	27	10

∅	H8	H9	L3	L4	L5	L8	L10	L12	L21	T1	T2	T3	T4	T5	T6	T7	≅G1
[mm]																	
20	20	16.5	12	14	6	26	40	6	6	12	5.7	2.1	10	2.1	1.6	11	14
25	20	19	12	14	8.5	26	40	6	8.5	15	5.7	2.1	12	2.1	1.6	15	17
32	30	21	14	16	9	29	45	7	9	20	6.8	2.6	11	2.1	2.1	15	17
40	30	26	14	16	8.5	29	45	7	9.5	20	6.8	2.6	16	2.1	2.1	15	17

Stroke [mm]	Piston diameter [mm]																			
	20					25					32					40				
	L1	L2	L7	L9 ±0.02 ¹⁾	L11	L1	L2	L7	L9 ±0.02 ¹⁾	L11	L1	L2	L7	L9 ±0.02 ¹⁾	L11	L1	L2	L7	L9 ±0.02 ¹⁾	L11
20	105	82	9	20	-	111	90	7	20	-	118	95	7	20	-	-	-	-	-	-
25	110	87				116	95				123	100				123	101	6	20	
30	115	92				121	100				133	105				-	-	-	-	
40	135	102	19	20	-	141	110	17	20	-	143	115	12	20	-	153	126	11	36	-
50	145	112				151	120				153	125				208	155	37	208	
80	185	142	29	20	-	196	150	32	20	-	208	155	37	20	-	228	176	80		
100	205	162				216	170				228	175				283	201		66	40
125	257	187	56	20	80	271	195	62	20	80	283	200	67	20	80	318	236	120		
160	292	222				306	230				318	235				358	276		141	40
200	332	262	146	20	80	346	270	142	20	80	358	275	142	20	80	483	326	160		
250	472	312				476	320				483	325				553	396	200		
320	542	382				546	390				553	395				633	476	240		
400	622	462				626	470				633	475				633	476	320		

1) Tolerance between the centring holes

Note: This product conforms to ISO 1179-1 and ISO 228-1.

**Note**

If the guide rods project beyond the contour of the housing in the retracted end position (→ dimension L7), an appropriate recess must be provided in the mounting surface when the unit is mounted on its end face so that the guide rods can move freely.

When using a variable stroke, the dimensions L1, L2, L7, L9 and L11 correspond to the next longest standard stroke.

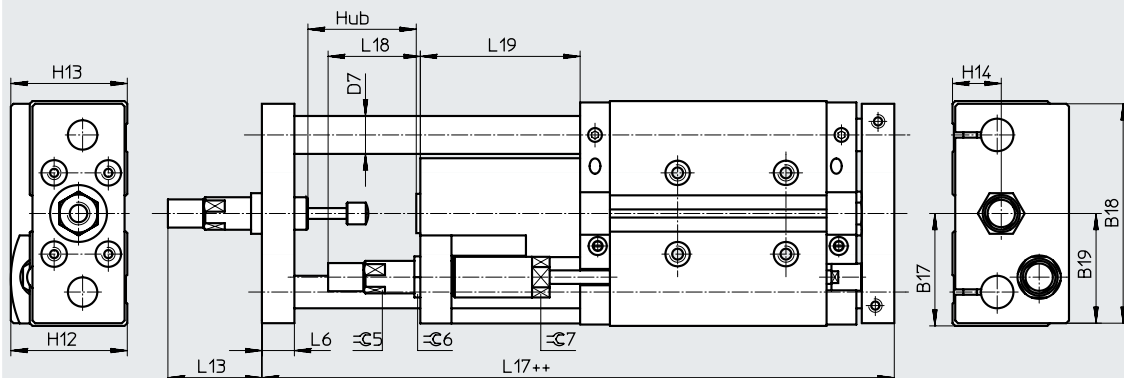
Data sheet

Dimensions

Download CAD data → www.festo.com

YSRW – Self-adjusting cushioning

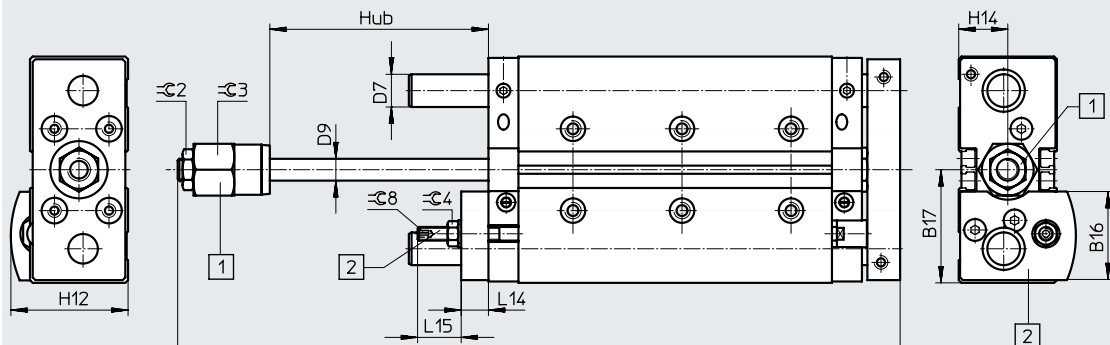
Diameter 20 ... 40 mm



++ = plus 2x stroke length

AJ/EJ – Precision stroke adjustment, advanced end position and retracted end position

Diameter 20 ... 40 mm



[1] Variant AJ

[2] Variant EJ

++ = plus 2x stroke length

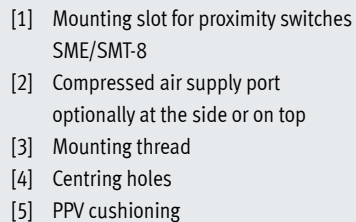
Data sheet

ø [mm]	B16	B17	B18	B19	D7 ø		D9 ø	H12	H13	H14	L6	L13	L14
					GF	KF							
20	32.5	41.5	81	40.5	14	12	8	43	43	18	12	36.5	10
25	38.6	47.5	90	45	16	14	10	49.5	50.5	22	14	43	12
32	43.4	55	105	52.5	20	16	12	56.5	56	24.5	16	52	12
40	46.2	60	116	58	20	16	12	62.5	63.5	27	16	72	12

ø [mm]	L15	L16	L17	L18	L19	≡G2	≡G3	≡G4	≡G5	≡G6	≡G7	≡G8
20	16	110	153.5	34	59	13	19	8	11	15	13	2.5
25	23.5	119.5	176.5	37.5	71	17	24	13	13	17	16	4
32	18.5	129.5	190.5	48.5	76	17	30	13	15	17	19	4
40	18.5	132	209.5	55.5	95	17	30	13	20	22	27	4

Diameter 50 ... 63 mm

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Data sheet

∅	B1	B2	B3	B4	B5	B6	B7	B8	B9	B10	B11	B12	B13	B14	B15	B20	B21
[mm]							±0.02 ¹⁾		±0.02 ¹⁾								±0.02 ¹⁾
50	148	146	104	19	110	42	64	44	60	19	110	18	110	52	42	40	68
63	162	160	116.5	9	144	41	80	41	80	18.5	125	17.5	125	51	58	39.5	83

∅	B22	D1	D2 ∅	D3 ∅ H8	D6 ∅	D7 ∅		D11 ∅	EE	H1	H2	H3	H4	H5	H6	H7	H8
[mm]						GF	KF										
50	52	M8	11	12	M8	25	20	8.8	G1/4	64	62	48.5	7	50	32	12	40
63	53.5	M10	15	12	M8	25	20	8.8	G1/4	78	76	54.5	9	60	39	19	40

∅	H9	L3	L4	L5	L8	L10	L12	L21	T1	T2	T3	T4	T5	T6	T7	T8	≙C1	≙C2
[mm]																		
50	29	16	18	11.5	32	50	8	11.5	20	6.8	2.6	16	2.6	2.6	21	16	24	19
63	32	16	18	10.5	32	50	8	10.5	24	9	2.6	20	2.6	2.6	21	16	24	19

Stroke [mm]	Piston diameter [mm]											
	50					63						
	L1	L2	L7	L9 ±0.02 ¹⁾	L11	L1	L2	L7	L9 ±0.02 ¹⁾	L11		
25	137	113	6	20	–	137	114	5	20	–		
50	177	138	21	40		177	139	20	40	40	80	
80	227	168	41			227	169	40				
100	247	188	62			80	247	189				61
125	293	213					293	214				
160	328	248			328		249					
200	368	288	139		160	368	289	138	200			
250	495	338			200	495	339		240			
320	565	408			240	565	409		320			
400	645	488			320	645	489					

1) Tolerance between the centring holes

Note: This product conforms to ISO 1179-1 and ISO 228-1.

 Note

Because the guide rods project beyond the contour of the housing in the retracted end position (→ dimension L7), an appropriate recess must be provided in the mounting surface when the unit is mounted on its end face so that the guide rods can move freely.

When using a variable stroke, the dimensions L1, L2, L7, L9 and L11 correspond to the next longest standard stroke.

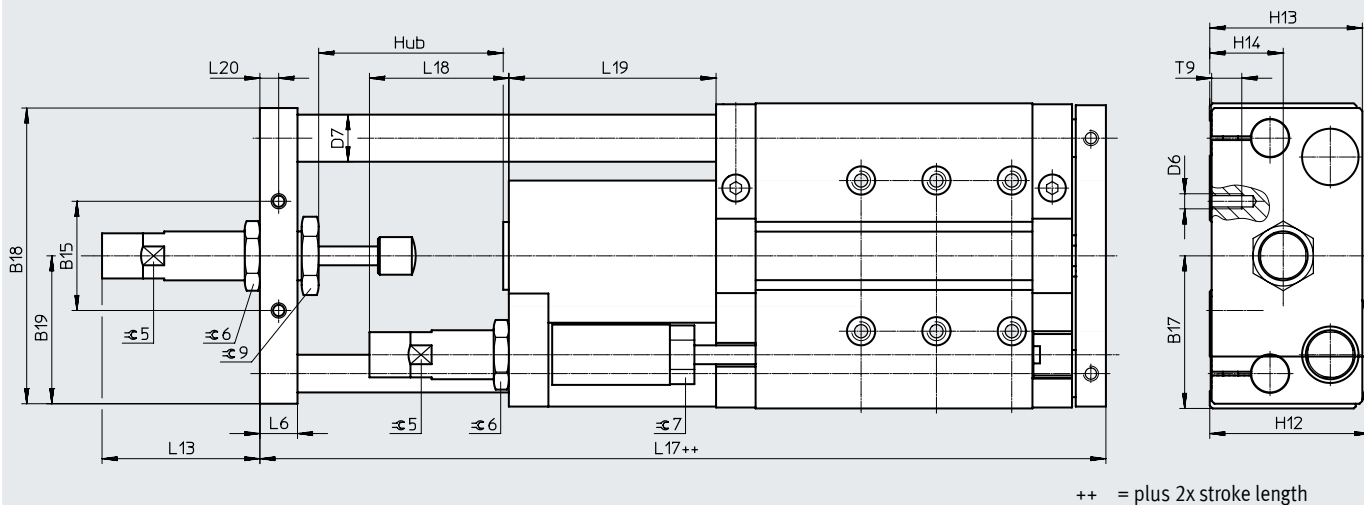
Data sheet

Dimensions

Download CAD data → www.festo.com

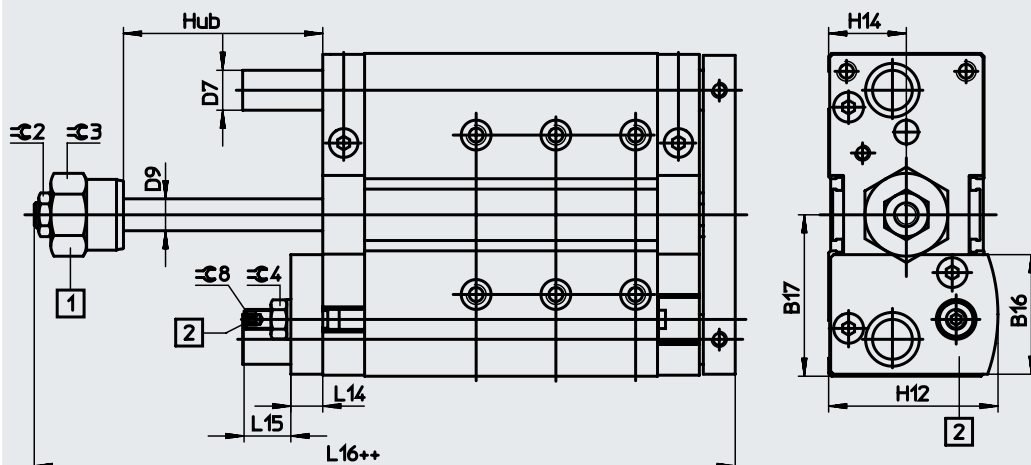
YSRW – Self-adjusting cushioning

Diameter 50 ... 63 mm



AJ/EJ – Precision stroke adjustment, advanced end position and retracted end position

Diameter 50 ... 63 mm



[1] Variant AJ

[2] Variant EJ

++ = plus 2x stroke length

Data sheet

ø [mm]	B15	B16	B17	B18	B19	D6	D7 ø		D9 ø	H12	H13	H14	L6	L13	L14
							GF	KF							
50	42	57.6	74	144	72	M8	25	20	16	74	71	32	16	67.6	16
63	58	60	81	157	78.5	M8	25	20	16	81	81	39	20	83.3	16

ø [mm]	L15	L16	L17	L18	L19	L20	T9	≈C2	≈C3	≈C4	≈C5	≈C6	≈C7	≈C8	≈C9
50	24.5	152.1	226.4	58.5	93	8	16	19	36	17	20	27	22	5	30
63	23.5	151.8	249.2	74	110	10	16	19	36	17	24	32	27	5	36

Ordering data – Modular product system

Ordering table											
Size	12	16	20	25	32	40	50	63	Conditions	Code	Enter code
Module no.	529119	529120	532316	532317	532318	532319	534769	534770			
Function	Guided drive									DFM	DFM
Piston diameter [mm]	12	16	20	25	32	40	50	63		-...	
Stroke [mm]	10	10	–	–	–	–	–	–		-...	
	20	20	20	20	20	–	–	–		-...	
	25	25	25	25	25	25	25	25		-...	
	30	30	30	30	30	–	–	–		-...	
	40	40	40	40	40	–	–	–		-...	
	50	50	50	50	50	50	50	50		-...	
	80	80	80	80	80	80	80	80		-...	
	100	100	100	100	100	100	100	100		-...	
	125	125	125	125	125	125	125	125		-...	
	160	160	160	160	160	160	160	160		-...	
	200	200	200	200	200	200	200	200		-...	
	–	–	250	250	250	250	250	250		-...	
	–	–	320	320	320	320	320	320		-...	
	–	–	400	400	400	400	400	400		-...	
Variable stroke [mm]	10 ... 200		20 ... 400			25 ... 400			[1]	-...	
Generation	B series									-B	-B
Cushioning	Elastic cushioning rings/plates at both ends									-P	
	–	Pneumatic cushioning, adjustable at both ends							[2]	-PPV	
Position sensing	Via proximity switch									-A	-A
Guide	Plain-bearing guide									-GF	-GF

- [1] ... Not with precision adjustment AJ
[2] PPV Not with precision adjustment AJ, EJ.

Ordering data – Modular product system

Ordering table		12	16	20	25	32	40	50	63	Conditions	Code		Enter code
Temperature resistance		Heat-resistant seals up to max. 120°C								[3]	S6		
Precision adjustment, advanced		Precision adjustment in the end positions, advanced									-AJ		
Precision adjustment, retracted		–	–	Precision adjustment in the end positions, retracted							-EJ		
Accessories		Supplied loose									ZUB-		ZUB-
Slot cover for sensor slot		1 ... 10									...S		
Proximity switches	With cable, 2,5 m	1 ... 10									...G		
	Non-contacting with cable, 2,5 m	1 ... 10									...I		

[3] **S6** Not with precision adjustment AJ, EJ

Ordering data – Modular product system

Ordering table												
Size	12	16	20	25	32	40	50	63	Conditions	Code	Enter code	
Module no.	529119	529120	532316	532317	532318	532319	534769	534770				
Function	Guided drive									DFM	DFM	
Piston diameter	[mm]	12	16	20	25	32	40	50	63		~...	
Stroke	[mm]	10	10	–	–	–	–	–	–		~...	
		20	20	20	20	20	–	–	–		~...	
		25	25	25	25	25	25	25	25		~...	
		30	30	30	30	30	–	–	–		~...	
		40	40	40	40	40	–	–	–		~...	
		50	50	50	50	50	50	50	50		~...	
		80	80	80	80	80	80	80	80		~...	
		100	100	100	100	100	100	100	100		~...	
		125	125	125	125	125	125	125	125		~...	
		160	160	160	160	160	160	160	160		~...	
		200	200	200	200	200	200	200	200		~...	
		–	–	250	250	250	250	250	250		~...	
		–	–	320	320	320	320	320	320		~...	
		–	–	400	400	400	400	400	400		~...	
Variable stroke	[mm]	10 ... 200		20 ... 400			25 ... 400		[1]	~...		
Generation	B series									-B	-B	
Cushioning	Elastic cushioning rings/plates at both ends									-P		
	–	Pneumatic cushioning, adjustable at both ends							[2]	-PPV		
	–	–	Shock absorber, self-adjusting, progressive						[3]	-YSRW		
Position sensing	Via proximity switch									-A	-A	
Guide	Recirculating ball bearing guide									-KF	-KF	

[1] ... Not with precision adjustment AJ

[2] PPV Not with precision adjustment AJ, EJ.

[3] YSRW Not with precision adjustment AJ, EJ, as already integrated.

Ordering data – Modular product system

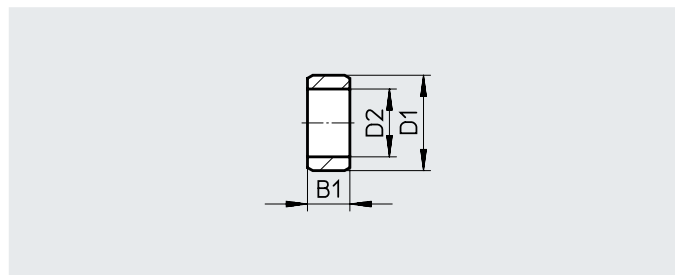
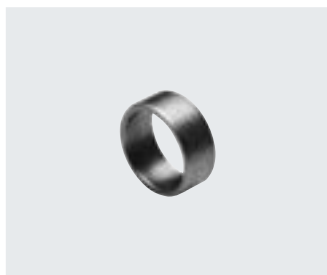
Ordering table												
Size		12	16	20	25	32	40	50	63	Conditions	Code	Enter code
Precision adjustment, advanced		Precision adjustment in the end positions, advanced									-AJ	
Precision adjustment, retracted		–	–	Precision adjustment in the end positions, retracted							-EJ	
Accessories		Supplied loose									ZUB-	ZUB-
Slot cover for sensor slot		1 ... 10									...S	
Proximity switches	With cable, 2.5 m	1 ... 10									...G	
	Non-contacting with cable, 2.5 m	1 ... 10									...I	

Accessories

Centring sleeve ZBH

Material:

High-alloy steel



Dimensions and ordering data (repeat order)

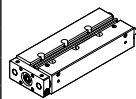
B1	D1	D2	CRC ¹⁾	Weight	Part no.	Type	PU ²⁾
-0.2	∅ h7	∅		[g]			
2.4	5	3.2	2	1	189652	ZBH-5	10
3	7	5.3	2	1	186717	ZBH-7	10
4	9	6.4	2	1	150927	ZBH-9	10
5	12	10.3	2	1	189653	ZBH-12	10
6	15	12.4	2	1	191409	ZBH-15	10

1) Corrosion resistance class CRC 2 to Festo standard FN 940070

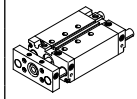
Moderate corrosion stress. Indoor applications in which condensation can occur. External visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment.

2) Packaging unit

Centring sleeves included in the scope of delivery

DFM	Piston diameter [mm]	Centring sleeves	
		For housing	For yoke plate
	12	2x ZBH-5, 2x ZBH-9	2x ZBH-5
	16	2x ZBH-5, 2x ZBH-9	2x ZBH-5
	20	2x ZBH-7, 2x ZBH-9	2x ZBH-9
	25	2x ZBH-7, 2x ZBH-9	2x ZBH-9
	32	2x ZBH-9, 2x ZBH-12	2x ZBH-9
	40	2x ZBH-9, 2x ZBH-12	2x ZBH-9
	50	2x ZBH-12	2x ZBH-12
	63	2x ZBH-12	2x ZBH-12
	80	2x ZBH-12	2x ZBH-12
	100	2x ZBH-15	2x ZBH-15

Centring sleeves included in the scope of delivery

DFM-B	Piston diameter [mm]	Centring sleeves	
		For housing	For yoke plate
	12	2x ZBH-5, 2x ZBH-9	2x ZBH-5
	16	2x ZBH-5, 2x ZBH-9	2x ZBH-5
	20	2x ZBH-7, 2x ZBH-9	2x ZBH-9
	25	2x ZBH-7, 2x ZBH-9	2x ZBH-9
	32	2x ZBH-9, 2x ZBH-12	2x ZBH-9
	40	2x ZBH-9, 2x ZBH-12	2x ZBH-9
	50	2x ZBH-12	2x ZBH-12
	63	2x ZBH-12	2x ZBH-12
	–	–	–
	–	–	–

Proximity switches for piston diameter 6, 10 with DFM

Ordering data – Proximity switches for C-slot, magneto-resistive

Data sheets → Internet: smt

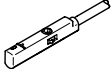
	Type of mounting	Switching output	Electrical connection, outlet direction of connection	Cable length [m]	Part no.	Type
N/O contact						
	Insertable in the slot lengthwise	PNP	Cable, 3-wire, lateral	2.5	547862	SMT-10G-PS-24V-E-2.5Q-OE
			Plug M8x1, 3-pin, lateral	0.3	547863	SMT-10G-PS-24V-E-0.3Q-M8D
		NPN	Cable, 3-wire, lateral	2.5	8065030	SMT-10G-NS-24V-E-2.5Q-OE
			Plug M8x1, 3-pin, lateral	0.3	8065029	SMT-10G-NS-24V-E-0.3Q-M8D

Accessories

Proximity switches for piston diameter 12 with DFM-B

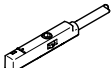
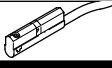
Ordering data – Proximity switches for C-slot, magneto-resistive

Data sheets → Internet: smt

	Type of mounting	Switching output	Electrical connection, outlet direction of connection	Cable length [m]	Part no.	Type
N/O contact						
	Inserted in slot from above	PNP	Cable, 3-wire, in-line	2.5	★ 551373	SMT-10M-PS-24V-E-2.5-L-OE
			Plug M8x1, 3-pin, in-line	0.3	★ 551375	SMT-10M-PS-24V-E-0.3-L-M8D
			Plug M8x1, 3-pin, lateral	0.3	551376	SMT-10M-PS-24V-E-0.3-Q-M8D

Ordering data – Proximity switches for C-slot, magnetic reed

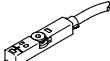
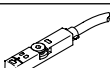
Data sheets → Internet: sme

	Type of mounting	Switching output	Electrical connection, outlet direction of connection	Cable length [m]	Part no.	Type
N/O contact						
	Inserted in slot from above	Contacting	Plug M8x1, 3-pin, in-line	0.3	★ 551367	SME-10M-DS-24V-E-0.3-L-M8D
			Cable, 3-wire, in-line	2.5	★ 551365	SME-10M-DS-24V-E-2.5-L-OE
			Cable, 2-wire, in-line	2.5	★ 551369	SME-10M-ZS-24V-E-2.5-L-OE
	Insertable in the slot lengthwise	Contacting	Plug M8x1, 3-pin, in-line	0.3	173212	SME-10-SL-LED-24
			Cable, 3-wire, in-line	2.5	173210	SME-10-KL-LED-24

Proximity switches for piston diameter 12 ... 100

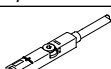
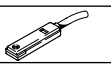
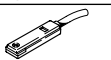
Ordering data – Proximity switches for T-slot, magneto-resistive

Data sheets → Internet: smt

	Type of mounting	Switching output	Electrical connection	Cable length [m]	Part no.	Type
N/O contact						
	Insertable in the slot from above, flush with the cylinder profile, short design	PNP	Cable, 3-wire	2.5	★ 574335	SMT-8M-A-PS-24V-E-2.5-OE
			Plug M8x1, 3-pin	0.3	★ 574334	SMT-8M-A-PS-24V-E-0.3-M8D
			Plug M12x1, 3-pin	0.3	★ 574337	SMT-8M-A-PS-24V-E-0.3-M12
		NPN	Cable, 3-wire	2.5	★ 574338	SMT-8M-A-NS-24V-E-2.5-OE
			Plug M8x1, 3-pin	0.3	★ 574339	SMT-8M-A-NS-24V-E-0.3-M8D
N/C contact						
	Insertable in the slot from above, flush with the cylinder profile, short design	PNP	Cable, 3-wire	7.5	★ 574340	SMT-8M-A-PO-24V-E-7.5-OE

Ordering data – Proximity switches for T-slot, magnetic reed

Data sheets → Internet: sme

	Type of mounting	Switching output	Electrical connection	Cable length [m]	Part no.	Type
N/O contact						
	Insertable in the slot from above, flush with the cylinder profile	Contacting	Cable, 3-wire	2.5	★ 543862	SME-8M-DS-24V-K-2.5-OE
				5.0	★ 543863	SME-8M-DS-24V-K-5.0-OE
			Cable, 2-wire	2.5	★ 543872	SME-8M-ZS-24V-K-2.5-OE
			Plug M8x1, 3-pin	0.3	★ 543861	SME-8M-DS-24V-K-0.3-M8D
	Insertable in the slot lengthwise, flush with the cylinder profile	Contacting	Cable, 3-wire	2.5	150855	SME-8-K-LED-24
			Plug M8x1, 3-pin	0.3	150857	SME-8-S-LED-24
N/C contact						
	Insertable in the slot lengthwise, flush with the cylinder profile	Contacting	Cable, 3-wire	7.5	160251	SME-8-O-K-LED-24

Festo core product range

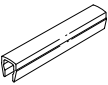


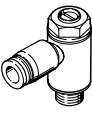
Generally ready for dispatch from the factory within 24 hours

Generally ready for dispatch from the factory within 5 days

Accessories

Ordering data – Connecting cables					Data sheets → Internet: nebu
	Electrical connection, left	Electrical connection, right	Cable length [m]	Part no.	Type
	Straight socket, M8x1, 3-pin	Cable, open end, 3-wire	2.5	★ 541333	NEBU-M8G3-K-2.5-LE3
			5	★ 541334	NEBU-M8G3-K-5-LE3
	Straight socket, M12x1, 5-pin	Cable, open end, 3-wire	2.5	★ 541363	NEBU-M12G5-K-2.5-LE3
			5	★ 541364	NEBU-M12G5-K-5-LE3
	Angled socket, M8x1, 3-pin	Cable, open end, 3-wire	2.5	★ 541338	NEBU-M8W3-K-2.5-LE3
			5	★ 541341	NEBU-M8W3-K-5-LE3
	Angled socket, M12x1, 5-pin	Cable, open end, 3-wire	2.5	★ 541367	NEBU-M12W5-K-2.5-LE3
			5	★ 541370	NEBU-M12W5-K-5-LE3

Ordering data – Slot cover for T-slot				
	Mounting	Length	Part no.	Type
	Insertable	2x 0.5 m	151680	ABP-5-S

Ordering data – One-way flow control valves					Data sheets → Internet: grla
	Connection		Material	Part no.	Type
	Thread	For tubing O.D.			
	M3	–	Metal version	175038	GRLA-M3
		3		175041	GRLA-M3-QS-3
		3		★ 193137	GRLA-M5-QS-3-D
	M5	3		★ 193138	GRLA-M5-QS-4-D
		4		★ 193139	GRLA-M5-QS-6-D
		6		★ 193142	GRLA-1/8-QS-3-D
	G1/8	3		★ 193143	GRLA-1/8-QS-4-D
		4		★ 193144	GRLA-1/8-QS-6-D
		6		★ 193145	GRLA-1/8-QS-8-D
		8		★ 193146	GRLA-1/4-QS-6-D
	G1/4	6		★ 193147	GRLA-1/4-QS-8-D
		8		★ 193148	GRLA-1/4-QS-10-D
		10		★ 193149	GRLA-3/8-QS-6-D
	G3/8	6		★ 193150	GRLA-3/8-QS-8-D
		8		★ 193151	GRLA-3/8-QS-10-D
		10			



Accessories

**Adapter kit
DHAA, HAPB**

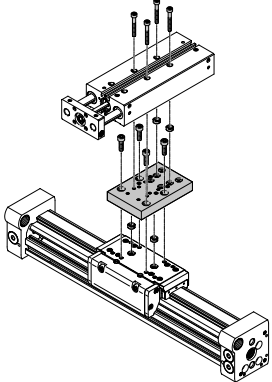
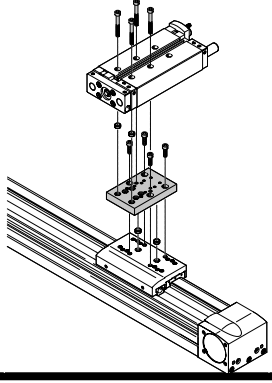
Material:
Wrought aluminium alloy
Free of copper and PTFE
RoHS-compliant

**Note**

The kit includes the individual mounting interface as well as the necessary mounting material.

Permissible drive/drive combinations with adapter kit

Download CAD data → www.festo.com

Combination	[1] Drive	[2] Drive	Adapter kit		
	Size	Size	CRC ¹⁾	Part no.	Type
DGC/DFM 	DGC	DFM	DHAA		
	25	12, 16, 20	2	562152	DHAA-D-L-25-G7-12
	32	20, 25		562153	DHAA-D-L-32-G7-20
	40	25, 32, 40		562154	DHAA-D-L-40-G7-25
EGC/DFM 	EGC	DFM	DHAA		
	80	12, 16, 20	2	562152	DHAA-D-L-25-G7-12
	120	25, 32, 40		562154	DHAA-D-L-40-G7-25

1) Corrosion resistance class CRC 2 to Festo standard FN 940070

Moderate corrosion stress. Indoor applications in which condensation can occur. External visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment.