## **M5 Compact System** Key features





Flow rate 100 l/min

- Forms the basis for compact pneumatic control systems
- M5 elements with 2n sub-bases
- Control cabinet installation
- Easy mounting
- Fast replacement of components
- Barbed fitting connection for 3 mm plastic tubing

The M5 Compact System is a complete system offering control components with all the functions required for pneumatic sequence controls. These all feature 2n sub-bases and barbed fitting connections for 3 mm plastic tubing.

For basic valves and actuators for panel mounting for use as signal components for basic functions such as START, STOP, etc.

→ Internet: sv

## **M5 Compact System** Key features

**FESTO** 

### Mounting the components

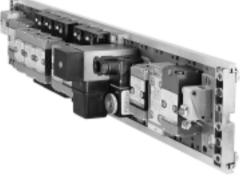
Each mounting frame can be used to mount up to 16 components of the  $\,$ M5 Compact System using 2N subbases. The frames are 480 mm long and have been designed for use with 19" housings to DIN 41 488. The rails can be shortened to allow for other types of installation.

Components are attached by sliding their sub-bases or mounting plates into the guide slot of the profile rails. The sub-bases or plates are then clamped between the cross bars.



They can also be placed onto the frame and screwed down individually.





## **M5 Compact System** Product range overview



Function	Version	Туре	Description	Operating pressure [bar]	→ Page/Internet
Solenoid valves	3/2-way valves				
		MUFH-3-PK-3	Mechanical spring return for mounting frame 2N	0 8	6
	5/2-way valves				
		MFH-5-PK-3	Mechanical spring return for mounting frame 2N	3 8	6
		MFH-5-PK-3-L	Pneumatic spring return for mounting frame 2N	1.5 8	6
		JMFH-5-PK-3	Double solenoid valve for mounting frame 2N	2 8	6
Pneumatic	3/2-way valves		1		
valves		VL/O-3-PK-3	Mechanical spring return for mounting frame 2N	0 8	10
		VL/0-3-PK-3x2	2 pneumatic valves on one sub-base Mechanical spring return for mounting frame 2N	0 8	10
		J-3-PK-3	Double pilot valve for mounting frame 2N	-0.9 8	10
	5/2-way valves	VL-5-PK-3	Mechanical spring return for mounting frame 2N	0 8	10
		J-5-PK-3	Double pilot valve for mounting frame 2N	1 8	10
		JD-5-PK-3	Double pilot valve with dominating signal at 14 for mounting frame 2N	1 8	10

			Operating pressure [bar]	→ Page/Internet
Time delay valves				
	VZ-3-PK-3	With switch-on delay for mounting frame 2N	2.5 8	13
S S S S S S S S S S S S S S S S S S S	VZO-3-PK-3	With switch-off delay for mounting frame 2N	2.5 8	13
AND/OD blocks				
AND/OR DIOCKS	OS-PK-3-6/3	3 OR gates for mounting frame 2N	1.6 8	15
The day of	ZK-PK-3-6/3	3 AND gates for mounting frame 2N	1.6 8	15
	OS-PK-3	OR gate	1.6 8	25
	ZK-PK-3	AND gate	1.6 8	25
	OS-1/8-B	OR gate	1 10	25
	ZK-1/8-B	AND gate	1 10	25
	OS-1/4-B	OR gate	1 10	25
	OS-1/2	OR gate	1 10	25
0				
One-way flow control valves	GRF-PK-3	For mounting frame 2N	0.5 8	16
	GRF-PK-3x2	2 one-way flow control valves on one sub-base for mounting frame 2N	0.5 8	16
D	J.,			
rneumatic/electrical pressure trans		For mounting frame 2N	0 8	18
	. 2 / 6 2		0.00	
	PE-1/8-2N-SW	Splash proof design for mounting frame 2N	08	18
	AND/OR blocks  One-way flow control valves	VZ-3-PK-3	VZ-3-PK-3 With switch-on delay for mounting frame 2N  VZO-3-PK-3 With switch-off delay for mounting frame 2N  AND/OR blocks  OS-PK-3-6/3 3 OR gates for mounting frame 2N  ZK-PK-3-6/3 3 AND gates for mounting frame 2N  OS-PK-3 OR gate  ZK-PK-3 AND gate  OS-V-8-B OR gate  ZK-V-8-B OR gate  OS-V-2 OR gate  ON	VZ-3-PK-3

## **M5 Compact System** Product range overview



Function	Version	Туре	Description	Operating pressure [bar]	→ Page/Internet
PE converters	Pneumatic/electrical pressure tran				
		VPE-1/8-2N	Vacuum switch for mounting frame 2N	-0.95 0	18
		VPE-1/8-2N-SW	Vacuum switch splash proof design for mounting frame 2N	-0.95 0	18
	D				
	Pneumatic/electrical differential pr	PEN-M5	For mounting frame 2N	-1 8	22
		PEN-M5	For mounting frame 2N	-1 8	22
Pneumatic	Adding counters				
counters		PZA-A-B	Base mounting	2 8	27
		PZA-E-C	Panel mounting	2 8	27
	Predetermining counter				
	redetermining counter	PZV-E-C	Panel mounting	2 8	27
			•		
Pneumatic timer	Pneumatic timer	PZVT-3-C PZVT-30-C PZVT-12-C PZVT-300-C	Clamping frame	2 6	33
		PZVT-AUT	Automatic reset module	2 6	33

# Solenoid valves MUFH/MFH/JMFH, for mounting frame 2N Technical data

**FESTO** 

3/2-way valves MUFH-3-PK-3

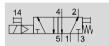


- N - Flow rate 50 l/min

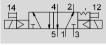
Operating pressure 0 ... 8 bar



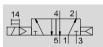
5/2-way valves MFH-5-PK-3



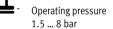
JMFH-5-PK-3



MFH-5-PK-3-L



Flow rate 105 l/min





General technica	ıl data						
Туре			3/2-way valves	5/2-way valves			
			MUFH-3-PK-3	MFH-5-PK-3	MFH-5-PK-3-L	JMFH-5-PK-3	
Pneumatic conne	ection 1, 2		PK-3				
Pneumatic conne	ection 3		M5	PK-3			
Pneumatic conne	ection 4, 5		-	PK-3			
Nominal size		[mm]	1.3	2.5			
Design			Poppet seat	<u> </u>			
Type of mounting			On sub-base				
			On mounting frame				
			Via through-hole				
Mounting positio	n		Any				
Valve function			3/2-way valve, closed,	5/2-way valve,	5/2-way valve,	5/2-way valve,	
			single-solenoid	single-solenoid	single-solenoid	double-solenoid	
Sealing principle			Soft	<u> </u>			
Response time	Off	[ms]	22	22	22	-	
	On	[ms]	15	10	14	-	
	Changeover	[ms]	-	-	-	13	

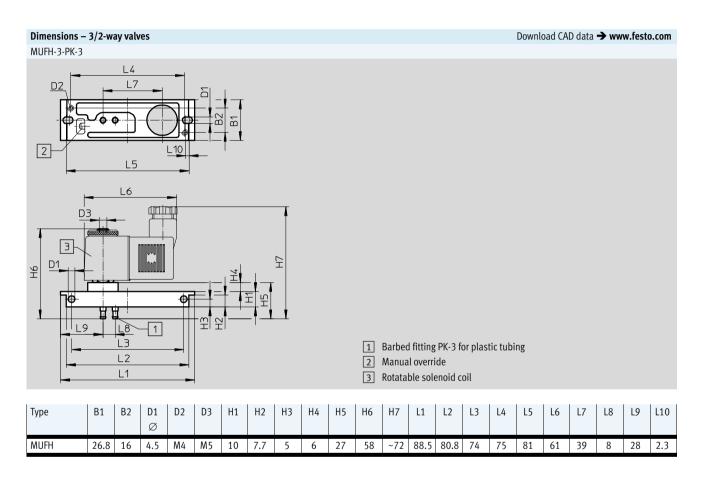
Operating and environmental conditions								
Туре		3/2-way valves	5/2-way valves	5/2-way valves				
		MUFH-3-PK-3	MFH-5-PK-3	MFH-5-PK-3-L	JMFH-5-PK-3			
Operating pressure	[bar]	0 8	3 8	1.5 8	2 8			
Operating/pilot medium		Compressed air to ISO	8573-1:2010 [7:-:-]	·				
Ambient temperature	[°C]	-5 +40	-5 +40	-5 +40	0 +40			
Temperature of medium	[°C]	-10 +60	-10 +60	-10 +60	0 +60			
Certification		c CSA us (OL)	-	-	-			

## Solenoid valves MUFH/MFH/JMFH, for mounting frame 2N



Technical data

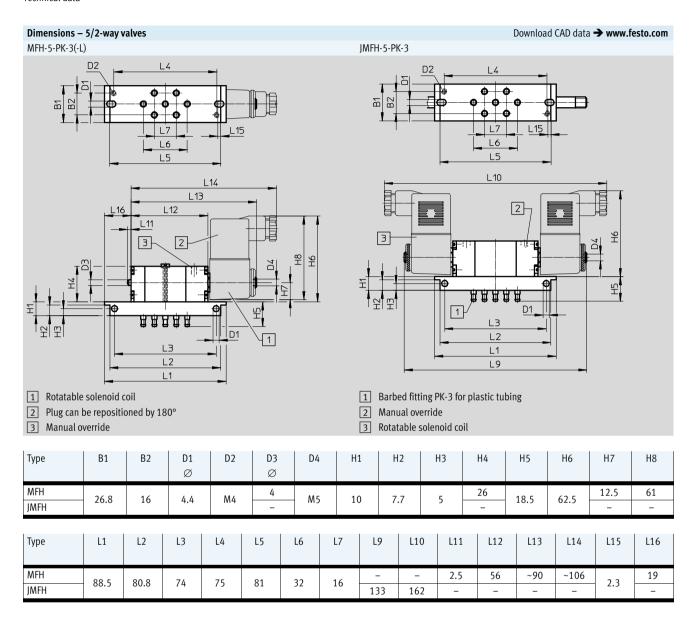
Materials				
Туре	3/2-way valves	5/2-way valves		
	MUFH-3-PK-3	MFH-5-PK-3	MFH-5-PK-3-L	JMFH-5-PK-3
Housing	Anodised aluminium			
Sub-base	Anodised aluminium			
Seals	NBR			
Note on materials	-	RoHS-compliant	RoHS-compliant	RoHS-compliant



## Solenoid valves MUFH/MFH/JMFH, for mounting frame 2N



Technical data



Ordering data						
J	Function	Pneumatic connection	Standard nominal flow rate qnN [l/min]	Weight [g]	Part No.	Туре
3/2-way valves	;					
	Closed, single-solenoid, mechanical spring return	PK-3, M5	50	120	6705	MUFH-3-PK-3
5/2-way valves	1					
	Single-solenoid, mechanical spring return	PK-3	105	270	4448	MFH-5-PK-3
	Single-solenoid, pneumatic spring return	PK-3	105	270	11546	MFH-5-PK-3-L
	Double-solenoid	PK-3	105	380	4447	JMFH-5-PK-3

# Solenoid valves MUFH/MFH/JMFH, for mounting frame 2N Accessories

**FESTO** 

Ordering data	- Solenoid coil MSFG/MSFW			Technical data → Internet: ms
	Description	Operating voltage	Part No.	Type
Plug connecto	r to industry standard, type B			
0	Without plug socket	12 V DC	34410	MSFG-12-OD
$\sim$		24 V DC, 42 V AC	34411	MSFG-24/42-50/60-OD
		42 V DC	34413	MSFG-42-OD
		24 V AC	34415	MSFW-24-50/60-OD
$\checkmark$		48 V AC	34418	MSFW-48-50/60-OD
		110 V AC	34420	MSFW-110-50/60-OD
		230 V AC	34422	MSFW-230-50/60-OD
		240 V AC	34424	MSFW-240-50/60-OD
<u> </u>	With plug socket	12 V DC	4526	MSFG-12
		24 V DC, 42 V AC	4527	MSFG-24/42-50/60
		24 V AC	4534	MSFW-24-50/60
		110 V AC	6720	MSFW-110-50/60
$\checkmark$		230 V AC	4540	MSFW-230-50/60
		-		
Plug connecto	or to EN 175301, type A			
	Without plug socket	24 V DC, 42 V AC	34412	MSFG-24/42-50/60-DS-0D
		230 V AC	175118	MSFW-230-50/60-DS-OD
	With plug socket, plug connector can be repositioned by 180°	24 V DC, 42 V AC	13264	MSFG-24/42-50/60-DS
	Maritime classification <sup>1)</sup> see certificate	110 V AC	13265	MSFW-110-50/60-DS
		230 V AC	13266	MSFW-230-50/60-DS

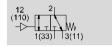
<sup>1)</sup> Additional information www.festo.com/sp → Certificates.

## Pneumatic valves VL/J, for mounting frame 2N

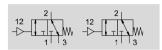
Technical data

**FESTO** 

3/2-way valves VL/0-3-PK-3



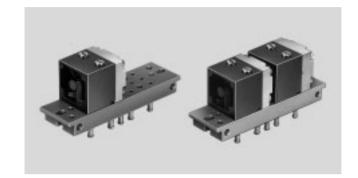
VL/0-3-PK-3x2



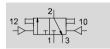
- N - Flow rate 100 l/min

Temperature range -10 ... +6 0°C

Operating pressure 0 ... 8 bar



J-3-PK-3



Flow rate 100 l/min

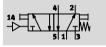
Temperature range -10 ... +60 °C

Operating pressure -0.9 ... 8 bar

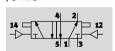


5/2-way valves

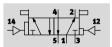
VL-5-PK-3



J-5-PK-3



JD-5-PK-3



- 11 -

Flow rate 105 l/min



Operating pressure 0 ... 8 bar



General	technical data								
Туре			3/2-way valves			5/2-way valves			
			VL/0-3-PK-3	VL/0-3-PK-3x2	J-3-PK-3	VL-5-PK-3	J-5-PK-3	JD-5-PK-3	
Pneuma	tic connection 1 5		PK-3						
Auxiliary	pilot air port 10		-	-	PK-3	_	-	-	
Auxiliary	pilot air port 12		PK-3	PK-3	PK-3	_	PK-3	PK-3	
Auxiliary	pilot air port 14		-	-	-	PK-3	PK-3	PK-3	
Nominal	width	[mm]	2.5						
Design			Poppet seat	Poppet seat	Piston spool valve	Poppet seat	Poppet seat	Poppet seat	
Type of r	nounting		On sub-base						
			On mounting frame						
			With through-hole						
Mountin	g position		Any						
Valve fu	nction		3/2-way valve,	3/2-way valve,	3/2-way valve,	5/2-way valve,	5/2-way valve,	5/2-way valve,	
			open, monostable	open, monostable	bistable	monostable	bistable	bistable,	
								dominant <sup>1)</sup>	
Switch-	Off	[ms]	50	50	-	22	-		
ing	On	[ms]	12	12	-	15	-		
time	Changeover	[ms]	-	-	7	-	9	9	
	Changeover	[ms]	-		-	-	-	25	
	(dominant)								

<sup>1)</sup> Dominant signal at 14.

## Pneumatic valves VL/J, for mounting frame 2N



Technical data

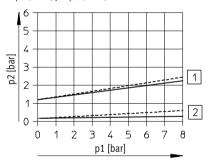
Operating and environmental conditions								
Туре		3/2-way valves	3/2-way valves 5			5/2-way valves		
		VL/0-3-PK-3	VL/0-3-PK-3x2	J-3-PK-3	VL-5-PK-3	J-5-PK-3	JD-5-PK-3	
Operating pressure	[bar]	0 8	0 8	-0.9 8	0 8	1 8	1 8	
Pilot pressure	[bar]	See diagram	ee diagram					
Operating/pilot medium		Compressed air to	ISO 8573-1:2010 [7:	:-:-]				
Note on operating/pilot med	lium	Lubricated operation	on possible (in which	case lubricated oper	ation will always be r	equired)		
Ambient temperature	[°C]	-10 +60	-10 +60	-10 +60	-10 +60	0 +60	0 +60	
Temperature of medium	[°C]	-10 +60	-10 +60	-10 +60	-10 +60	0 +60	0 +60	

Materials						
Type	3/2-way valves			5/2-way valves		
	VL/0-3-PK-3	VL/0-3-PK-3x2	J-3-PK-3	VL-5-PK-3	J-5-PK-3	JD-5-PK-3
Housing	Plastic, die-cast	zinc				
Sub-base	Brass, PPS-rein	forced				
Seals	NBR					
Note on materials	-	-	Contains PWIS	RoHS-compliant	RoHS-compliant	RoHS-compliant
			(paint-wetting			
			impairment			
			substances)			

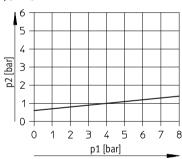
### Minimum pilot pressure p2 as a function of operating pressure p1

### 3/2-way valves

VL/0-3-PK-3, VL/0-3-PK-3x2





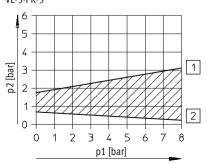


Exhaust throttled

- ----- Exhaust unthrottled
- 1 Switch-on pressure
- 2 Switch-off pressure

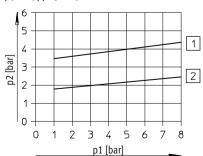
### 5/2-way valves

VL-5-PK-3



- 1 Switch-on pressure
- 2 Switch-off pressure

### J-5-PK-3, JD-5-PK-3

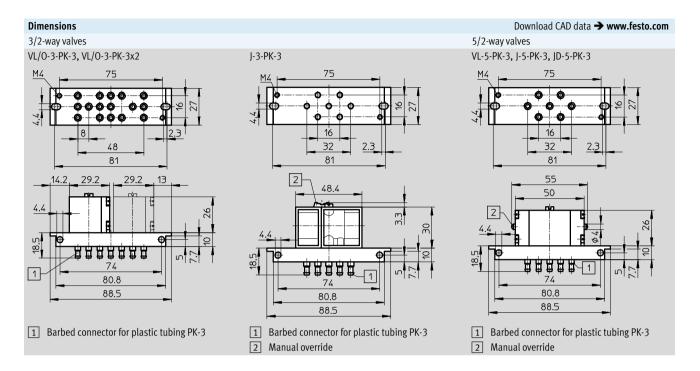


- 1 JD-5-PK-3 2 J-5-PK-3

## Pneumatic valves VL/J, for mounting frame 2N



Technical data



Ordering data					
Function	Pneumatic connection	Standard nominal flow rate qnN [l/min.]	Weight [g]	Part No.	Туре
3/2-way valves					
Open, monostable (1 valve)	PK-3	100	110	4233	VL/0-3-PK-3
Open, monostable (2 valves)			180	4245	VL/0-3-PK-3x2
Bistable			75	10772	J-3-PK-3
5/2-way valves					
Monostable	PK-3	105	130	4504	VL-5-PK-3
Bistable			130	4503	J-5-PK-3
Bistable, dominant <sup>1)</sup>			130	4901	JD-5-PK-3

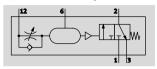
<sup>1)</sup> Dominant signal at 14.

## Time delay valves VZ/VZO, for mounting frame 2N

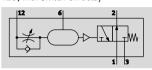


Technical data

VZ, with switch-on delay



VZO, with switch-off delay



Flow rate 60 ... 90 l/min

- Temperature range -10 ... +60 °C

Operating pressure 2.5 ... 8 bar



The time delay valve consists of a pneumatically actuated 3-way valve

and an upstream throttle with additional volume. The directional

control valve is activated with a delay depending on the setting of the

throttle. It is reset via a mechanical spring.

General technical data				
Туре	VZ		VZO	
Pneumatic port	PK-3			
Nominal width [mr	n] 2			
Design	Poppet valve with s	pring return		
Type of actuation	Pneumatic			
Type of mounting	Front panel mounti	ng		
	On mounting frame	!		
Mounting position	Any			
Valve function	3/2-way valve, clos	ed, monostable	3/2-way valve, open, monostable	
Lap	Underlap			
Manual override	None			
Exhaust-air function	With flow control			
Type of control	Direct			
Pilot air supply	External			
Direction of flow	Non-reversible			
Sealing principle	Soft			
Adjustable delay time <sup>1)</sup> [s]	0.25 5			
Pause period for reset [ms	] ≥ 55		≥ 50	
Repetition accuracy of time [s]	±0.5			
setting				

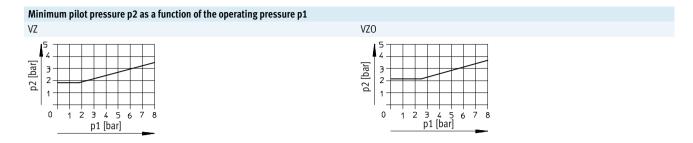
<sup>1)</sup> To achieve delay times that are longer than 5s, an additional volume can be connected to barbed connector 6 once the end cap has been removed. A 10 cm³ increase in volume will lengthen the time delay by approx. 5 s. Air pressure reservoir VZS → Internet: vzs

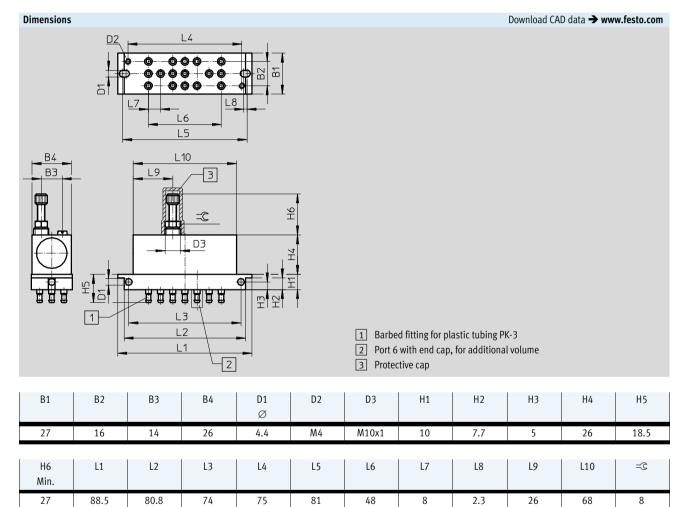
Operating and environmental conditions				
Operating pressure [bar]	2.5 8			
Operating/pilot medium	Compressed air to ISO 8573-1:2010 [7:4:4]			
Note on operating/	Lubricated operation not possible			
pilot medium				
Note on forced checking procedure	Switching frequency at least 1/week			
Ambient temperature [°C]	-10 +60			
Temperature of medium [°C]	-10 +60			

Materials		
Housing	Die-cast zinc	
Seals	Nitrile rubber	
Note on materials	RoHS-compliant RoHS-compliant	

# Time delay valves VZ/VZO, for mounting frame 2N Technical data

**FESTO** 





Ordering data					
Function	Pneumatic port	Standard nominal flow rate qnN [l/min.]	Weight [g]	Part No.	Туре
With switch-on delay	PK-3	90	150	5755	VZ-3-PK-3
With switch-off delay		60	150	5754	VZO-3-PK-3

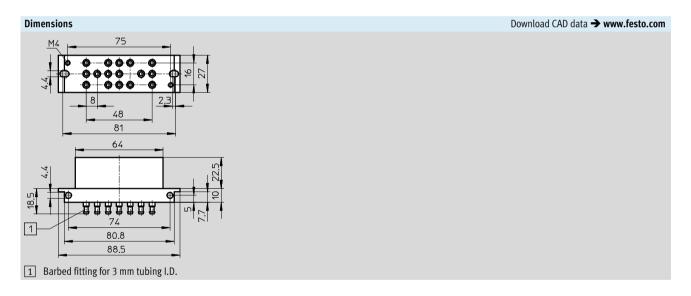
Ordering data for accessories			
Description		Part No.	Туре
Cover cap	Tamper-proof protective cap	6436	GRK-M5

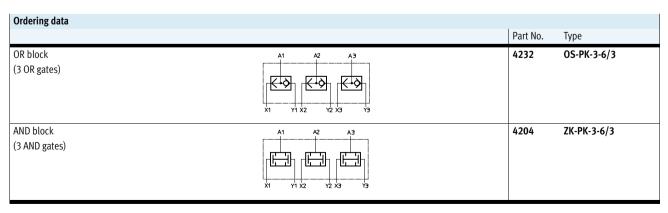
# AND/OR blocks OS/ZK, for mounting frame 2N Technical data



General technical data				
		OS-PK-3-6/3	ZK-PK-3-6/3	
Valve function		OR function	AND function	
Nominal size	[mm]	2.5	2.5	
Mounting position		Any		
Type of mounting		Via through-holes, front panel mounting, on mounting frame		
Operating medium		Compressed air in accordance with ISO 8573-1:2010 [7:4:4]		
Note on operating/pilot medium		Operation with lubricated medium possible (in which case lubricated operation will always be required)		
Pneumatic connection	[mm]	PK-3 for 3 mm tubing I.D.		
Standard nominal flow rate	[l/min]	100		
Information on housing material	S	POM	POM	
Information on seals materials		NBR	NBR	
Weight	[g]	90	85	

Operating and environmental conditions				
Operating pressure	[bar]	1.6 8		
Ambient temperature	[°C]	-10 +60		
Medium temperature	[°C]	-10 +60		





# One-way flow control valves GRF, for mounting frame 2N Technical data



#### One-way flow control function





Temperature range −10 ... +60 °C



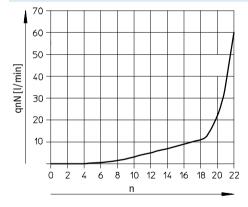
Operating pressure 0.5 ... 8 bar



General technical data	
Valve function	One-way flow control function
Pneumatic connection 2	PK-3
Pneumatic connection 1	PK-3
Adjusting element	Knurled screw
Type of mounting	With through-hole
Mounting position	Any

Operating and environmental conditions				
Operating pressure	[bar]	0.5 8		
Operating medium		Compressed air according to ISO 8573-1:2010 [7:-:-]		
Note on operating/pilot media	ım	Lubricated operation possible (in which case lubricated operation will always be required)		
Ambient temperature	[°C]	-10 +60		
Temperature of medium	[°C]	-10 +60		

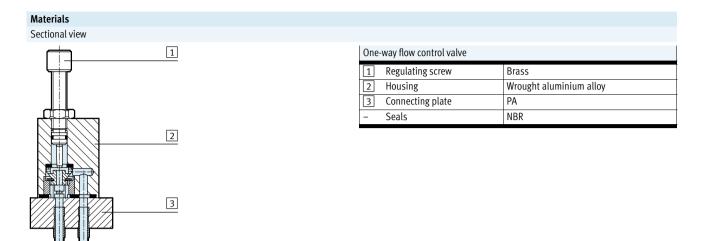
### Standard nominal flow rate qnN at 6 > 5 bar as a function of turns of the adjusting screw n

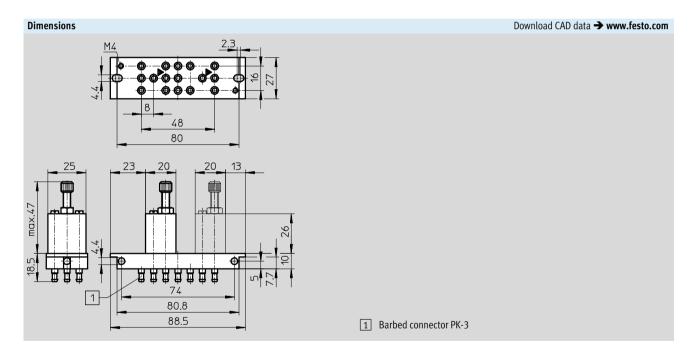


## One-way flow control valves GRF, for mounting frame 2N



Technical data





Ordering data – One-way flow control function								
	Pneumatic	matic Standard nominal flow rate		ite qnN	Number of one-way	Weight	Part No.	Туре
	connection	ı	[l/min]		flow control valves			
			at 6 bar 5 bar			[g]		
	2	1	In direction of flow	In non-return direction				
			control					
Knurled screw								
,	PK-3	PK-3	45	45	1	95	4565	GRF-PK-3
					2	145	4566	GRF-PK-3X2

# PE converters PE/VPE, for mounting frame 2N Technical data



General technical data				
	PE converter	Vacuum switch		
	PE-1/8-2N-SW	VPE-1/8-2N-SW		
Method of measurement	Pneumatic/electric pressure transducer	Pneumatic/electric pressure transducer		
Measured variable	Relative pressure			
Type of mounting	On mounting frame 2N			
	With through-hole	With through-hole		
Mounting position	sition Any			
Pneumatic connection	G½			
Electrical connection	3 connector leads	3 connector leads		
Materials				
Housing	Die-cast aluminium, PA, steel	PA, POM, steel, VMQ		
Diaphragm	TPE-U(PU)	CR		
Switch contact	Silver	Silver		
Electrical connection	Tin-plated	Tin-plated		
Cable sheath	PVC	-		
Weight [g]	65	45		

Note: This product conforms to ISO 1179-1 and to ISO 228-1

Operating and environmental conditions					
		PE converter	Vacuum switch		
		PE-1/8-2N-SW	VPE-1/8-2N-SW		
Operating medium		Compressed air in accordance with ISO 8573-1:2010 [7:4:4]			
Note on operating/pilot medium		Operation with lubricated medium possible (in which case lubricated operation will always be required)			
Operating pressure	[bar]	0 8	00,95		
Switch-on pressure	[bar]	2	-0,25		
Switch-off pressure	[bar]	0,5	≤ 0,1		
Ambient temperature	[°C]	0 +60			
Temperature of medium	[°C]	0 +60			

Electrical data				
	PE converter	Vacuum switch		
	PE-1/8-2N-SW	VPE-1/8-2N-SW		
Operating voltage range AC [V AC]	12 250	2 250		
Operating voltage range DC [V DC]	12 250			
Switching element function	ing element function Changeover contact			
Switching output	Contacting	-		
Switching function	Threshold value with fixed hysteresis	-		
Minimum load current [mA]	100			
Max. switching frequency [Hz]	[Hz] 1			
CE marking (see declaration of conformity)	To EU Low Voltage Directive			
Approval certificate	CCC			
Degree of protection	IP67 IP67			

## **PE converters PE/VPE, for mounting frame 2N** Technical data



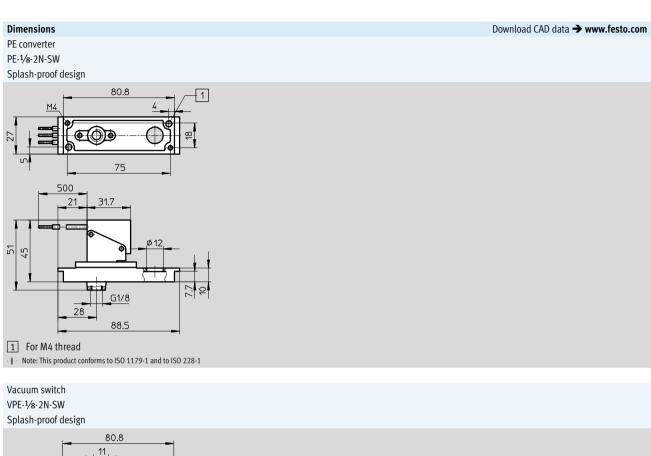
Max. permissible elect	rical load					
DC voltage			AC voltage	AC voltage		
Voltage	Resistance load	Inductive load	Voltage	Resistance load	Inductive load	
[V DC]	[A]	[A]	[V AC]	[A]	[A]	
PE/VPE-1/8-2N-SW						
15	10	10	125	5	5	
30	5	3	250	5	2	
50	1	1				
75	0.75	0.25				
124	0.5	0.03				
250	0.25	0.02				

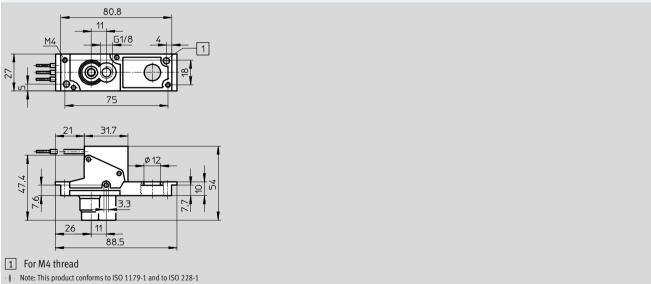
Pin allocation					
Changeover co	ontact	N/O contact		N/C contact	
	2 Grey		3		
Black	Blue	Black	Blue	Black	Grey

## PE converters PE/VPE, for mounting frame 2N



Technical data





## **PE converters PE/VPE, for mounting frame 2N** Technical data



Ordering data			
		Part No.	Type
PE converter		7862	PE-1/8-2N-SW
Splash-proof design	× > M		
Vacuum switch	<u> </u>	12595	VPE-1/8-2N-SW
Splash-proof design	- <u>x</u> -		
Accessories			
Protective cap for protection against accidental		165614	SPE-B
contact			

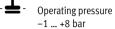
# PE converters PEN-M5, for mounting frame 2N Technical data



Function









General technical data		
Certification	RCM mark	
CE marking (see declaration of conformity)	To EU EMC Directive <sup>1)</sup>	
Note on materials	RoHS-compliant	
	Free of copper and PTFE	

1) For information about the applicability of the component see the manufacturer's EC declaration of conformity at: www.festo.com/sp → Certificates. If the component is subject to restrictions on usage in residential, office or commercial environments or small businesses, further measures to reduce the emitted interference may be necessary.

Input signal/measuring element		
Measured variable		Relative pressure (overpressure: connection to P1/vacuum: connection to P2)
		Differential pressure (connection P1 and P2, condition: P1 ≥ P2)
Method of measurement		Pneumatic/electrical differential pressure switch
Operating pressure	[bar]	-1 +8
Operating medium		Compressed air to ISO 8573-1:2010 [7:4:4]
Note on operating/pilot medium		Lubricated operation possible (in which case lubricated operation will always be required)
Temperature of medium	[°C]	-20 +60
Ambient temperature	[°C]	-20 +60

Switching output		
Switching output		PNP
Switching element function		N/O contact
Threshold value setting range	[bar]	-0.8 +8
Max. switching frequency	[Hz]	70
Max. output current	[mA]	350

Output, additional data	
Protection against short circuit	Yes

Electronics		
Operating voltage range	[V DC]	12 30

Electromechanics		
Electrical connection		Cable, 3-wire, open end
Cable length	[m]	2.5

Mechanical system		
Type of mounting	On mounting frame 2N	
	With through-hole	
Mounting position	Any	
Pneumatic connection	M5	
Information on housing materials	Die-cast zinc	

## PE converters PEN-M5, for mounting frame 2N

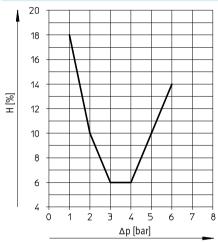


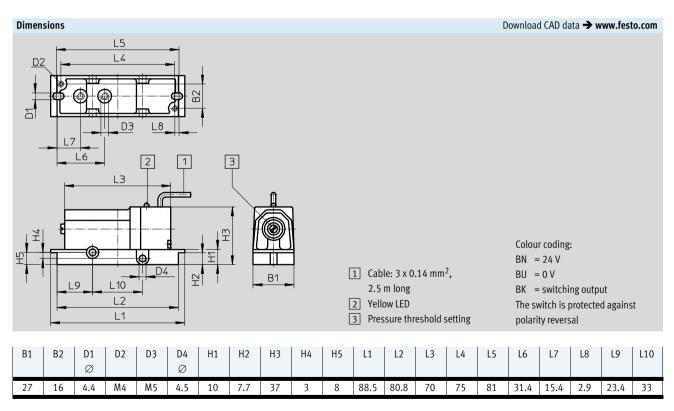
Technical data

Display/operation	
Switching status indication	Yellow LED

Immission/emission	
Degree of protection	IP67

#### Hysteresis H as a function of the differential pressure $\Delta p$





Ordering data						
	Pneumatic connection	Electrical connection	Cable length [m]	Weight [g]	Part No.	Туре
	M5	Cable, 3-wire, open end	2.5	240	8625	PEN-M5

## **Mounting frames 2N**

**FESTO** 

Accessories

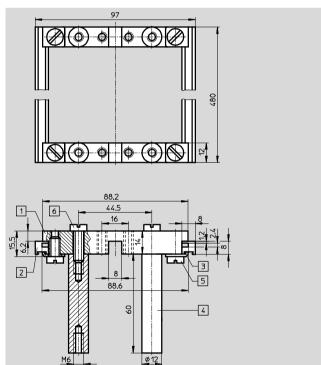
#### Mounting frame NRRQ-2N

### Scope of delivery

- 2 x connecting piece NRV-2N
- 2 x mounting rail NRQ-8-480
- 4 x mounting bracket NRW-12/3
- 4 x threaded spacer NRB-12/60
- 4 x slotted head screw DIN 84-M6X18-4.8
- 4 x slotted head screw DIN 84-M6X12-4.8
- 4 x mounting bracket NRW-9/1,5-B
- 4 x slotted head screw DIN 84-M4X10-4.8

24





1 Connecting piece NRV-2N 2 Mounting rail NRQ-8-480 3 Mounting bracket NRW-12/3 4 Threaded spacer NRB-12/60 5 Slotted head screw DIN 84-M6X18-4.8 6 Slotted head screw

Mounting frame	Part No.	Туре
Mounting frame 2N complete	9365	NRRQ-2N
for 16 components		
Accessories		
Mounting bracket	11571	NRW-9/1,5-B
for mounting sub-bases on the frame		
Slotted head screw	204021	DIN 84-M4X12-4.8
(2 included in scope of delivery)		

- DIN 84-M6X12-4.8

## AND/OR gates OS/ZK

Technical data

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AND gate ZK



OR gate OS OS-PK-3 OS-1/8/1/4-B

OS-1/2

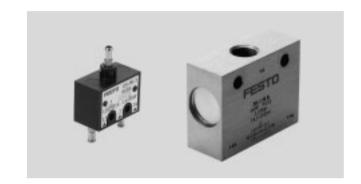




Flow rate
120 ... 5000 l/min

Temperature range -10 ... +60 °C

Operating pressure 1 ... 10 bar

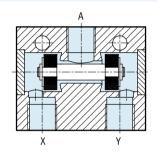


#### Valve function

#### AND function

For an AND gate, all input signals must be active at the same time in order to execute a function.

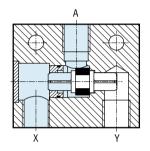
The AND gate ZK has two inputs X, Y and one output A. The output A is only pressurised if pressure is supplied to both inputs at the same time. If different pressures are present at the inputs, the lower pressure is fed to output A.



#### OR function

For an OR gate, at least one of all the input signals must be active in order to execute a function.

The OR gate OS has two inputs X, Y and one output A. The output A is pressurised if pressure is supplied to at least one of the two inputs. The valve automatically blocks the input which is not pressurised. If both inputs are simultaneously supplied with different pressures, the higher pressure is fed to output A.



General technical data							
Valve function		AND function	AND function		OR function		
Туре		ZK-PK-3	ZK-1/8-B	OS-PK-3	OS-1/8-B	OS-1/4-B	0S-1/2
Pneumatic connection		PK-3	G½8	PK-3	G1/8	G1/4	G1/2
Nominal size	[mm]	2.4	4.5	2.4	4	6.5	12
Type of mounting		With through-hole	·			·	
Mounting position		Any					

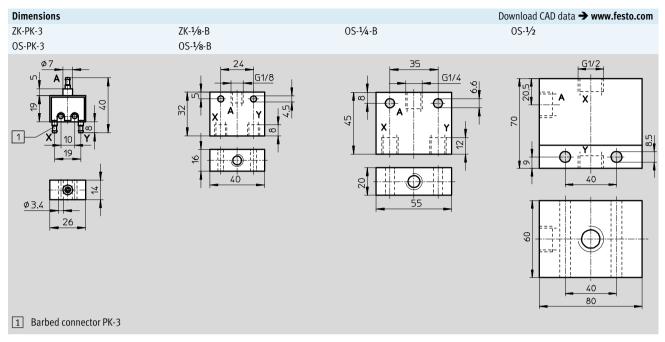
Note: This product conforms to ISO 1179-1 and to ISO 228-1

Operating and environmental conditions							
Туре		ZK-PK-3	ZK-1/8-B	OS-PK-3	OS-1/8-B	OS-1/4-B	OS-1/2
Operating pressure	[bar]	1.6 8	1 10	1.6 8	1 10	1 10	1 10
Operating/pilot medium		Compressed air to I	Compressed air to ISO 8573-1:2010 [7:-:-]				
Note on operating/		Lubricated operation	Lubricated operation possible (in which case lubricated operation will always be required)				
pilot medium							
Ambient temperature	[°C]	-10 +60					
Temperature of medium	[°C]	-10 +60					

Materials						
Туре	ZK-PK-3	ZK-1/8-B	OS-PK-3	OS-1/8-B	OS-1/4-B	OS-1/2
Housing	Brass, POM	Anodised wrought aluminium alloy	POM	Wrought alum	inium alloy	
Seals	NBR					
Note on materials	RoHS-compliant					

# AND/OR gates OS/ZK Technical data

**FESTO** 



Note: This product conforms to ISO 1179-1 and to ISO 228-1

Ordering data					
Valve function	Pneumatic connection 1, 2, 3	Standard nominal flow rate qnN [l/min]	Weight [g]	Part No.	Туре
AND function	PK-3	120	10	6685	ZK-PK-3
	G1/8	550	45	6680	ZK-1/8-B
OR function	PK-3	120	9	6684	OS-PK-3
	G <sup>1</sup> / <sub>8</sub>	500	45	6681	OS-1/8-B
	G <sup>1</sup> / <sub>4</sub>	1170	110	6682	OS-1/4-B
	G1/2	5000	814	3427	0S-1/2

Key features



### Adding counter

- Surface mounting
- Panel mounting

Adding counters have 6-digit displays and count upwards, i.e. incoming signals are added. When the counter is reset, 000 000 appears. A pneumatic signal increments the counter by a half step, and the first half of the digit appears. After completion of the signal, the second half-step increment occurs and the digit becomes fully visible. The counter can be reset manually by means of a button. It can also be reset by means of a pneumatic signal. A counting signal may not arrive or be present during the resetting procedure.

### Predetermining counter

- Subtracting counting mode
- Manual and pneumatic reset
- Protective cover

Predetermining counters count pneumatic signals backwards from a preset number. When zero is reached, the counter generates a pneumatic output signal. This output signal persists until the counter is reset. The counter is preset by pressing the reset button and simultaneously keying in the preset value. This value is retained when the counter is reset.

## Counters PZA/PZV Technical data



General technical data	a				
Туре		Adding counter		Predetermining counter	
		PZA-A-B	PZA-E-C	PZV-E-C	
Constructional design		Mechanical counter with pne			
Type of mounting		3 through-holes in housing			
Operating medium			te with ISO 8573-1:2010 [7:4:4]		
Note on operating/pilo	t medium	Operation with lubricated me	edium not possible		
Pneumatic connection					
Display <sup>1)</sup>		6-digit	6-digit	5-digit	
Reset		Pushbutton or pneumatic sig	nal		
Response pressure					
Drive	[bar]	0.6 ±0.2	> 0.8	0.6 ±0.2	
Reset	[bar]	0.6 ±0.2	2	-	
			·		
Drop-off pressure					
Drive	[bar]	0.2 ±0.1	< 0.15	0.2 ±0.1	
Reset	[bar]	0.15 ±0.1	< 0.15	0.15 ±0.1	
			·		
Min. pulse length					
Drive	[ms]	10	8	10	
Reset	[ms]	180	150	180	
Min. pause period					
Drive	[ms]	15	10	15	
Reset	[ms]	50	50	50	
			<u>.</u>		
Materials Housing: Plastic Seals: Chloroprene		Housing: Plastic			
Weight	[g]	155	70	150	

<sup>1)</sup> Digit size 4.5 mm

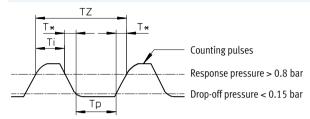
Operating and environmental conditions						
Type		Adding counter		Predetermining counter		
		PZA-A-B	PZA-E-C	PZV-E-C		
Operating pressure	[bar]	2 8				
Min. reset pressure	[bar]	2	-	-		
Ambient temperature	[°C]	-10 +60	0 +60			

## Counters PZA/PZV Technical data

**FESTO** 

### Counting rate

Adding counter PZA-E-C



$$\begin{aligned} &\text{Max. pulse rate} = \ \frac{1}{TZ} \\ &\text{TZ} &= & T_i + T_p + T^* \\ &\text{TZ} &= & T_i + T^* \end{aligned}$$

$$TZ = T_i + T^*$$

Min. pulse length T<sub>p</sub> = Min. pause period

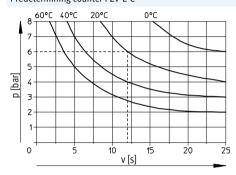
Time for counting pulse

Depends on pressure and tubing length (values must be determined

empirically)

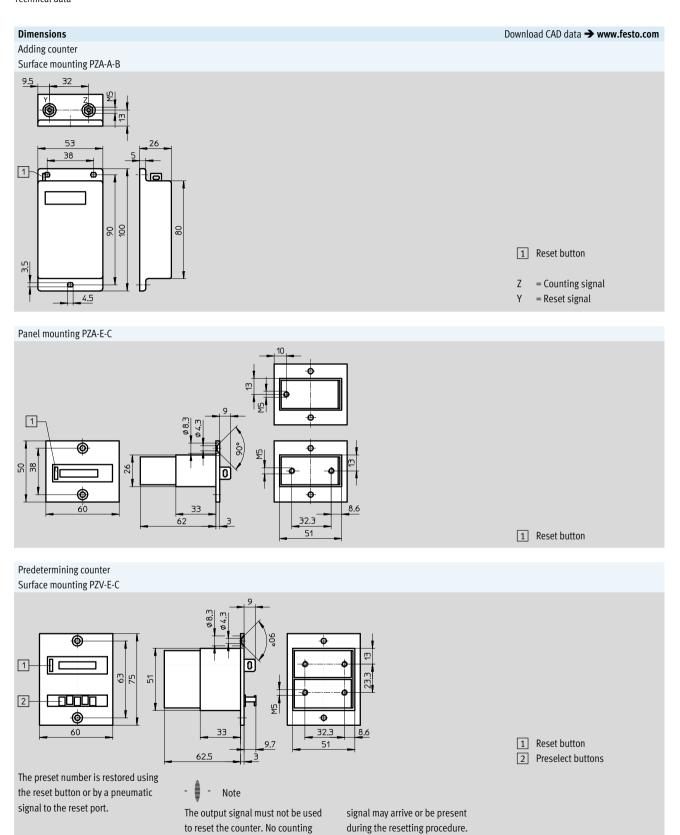
#### Counting speed v as a function of the operating pressure p

Predetermining counter PZV-E-C



Intermittent operation The counter operates noncontinuously. The counting rate is constant right down to zero contact (high rate possible). A reset then follows.

Continuous operation The counter operates continuously at a constant rate. The interval between 2 counting signals is longer than the required reset time.



## Counters PZA/PZV Technical data

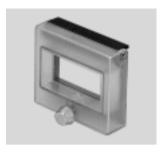
**FESTO** 

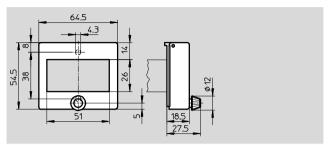
Ordering data				
			Part No.	Туре
Adding counter	Surface mounting	-Z Y	14992	PZA-A-B
	Panel mounting		8606	PZA-E-C
Predetermining counter	Surface mounting	-Z Y	15608	PZV-E-C

Counters PZA/PZV
Accessories **FESTO** 

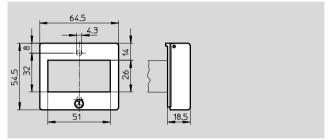
### Protective cover with rotary knob PZ-SK-1 with lock PZ-SS-1

Protective cover for adding counter to protect against entry of dirt and water on the front panel







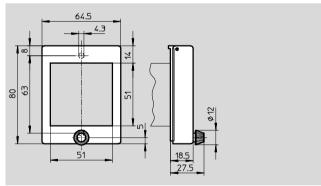


Ordering data		
	Part No.	Type
Protective cover with rotary knob	14662	PZ-SK-1
Protective cover with lock	13965	PZ-SS-1

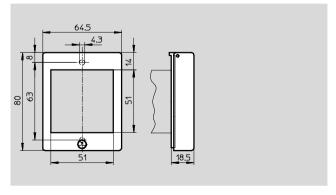
### Protective cover with rotary knob PZ-SK-2 with lock PZ-SS-2

Protective cover for predetermining counter to protect against entry of dirt and water on the front panel

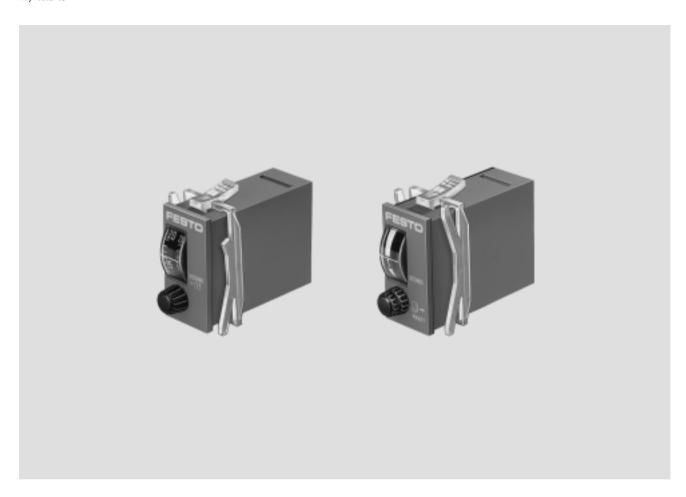








Ordering data		
	Part No.	Type
Protective cover with rotary knob	14663	PZ-SK-2
Protective cover with lock	13966	PZ-SS-2



- Adjustable delay times
  - 0.2 ... 3 s
  - 2 ... 30 s
  - 8 ... 120 s
  - 20 ... 300 s
- Panel mounting
- Mounting on H-rail to EN 60715
- Protective cover

## Pneumatic timer PZVT

The timer switches input pressure applied to port 1 through to port 2 after the preset delay time has expired.

## Automatic reset module PZVT-AUT

The reset module is used to automatically reset timers of type PZVT-...-SEC at the end of a preset time and to generate an output signal of defined duration for control system purposes. The timer can be reset manually by pulling the setting knob on the reset module. This allows the simple creation of pneumatic timer controls with automatically repeating time intervals.

Timers PZVT

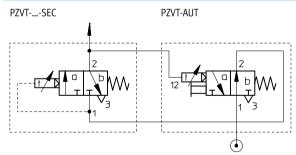
**FESTO** 

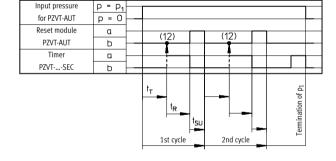
Technical data

General technical data							
Туре		Timer				Reset module	
		PZVT-3-SEC	PZVT-30-SEC	PZVT-120-SEC	PZVT-300-SEC	PZVT-AUT	
Constructional design		Mechanical sequence counter with pneumatic drive					
Type of mounting		Panel mounting					
Operating medium		Compressed air in accordance with ISO 8573-1:2010 [7:4:4]					
Note on operating/pilot medium		Operation with lubricated medium not possible					
Pneumatic connection		Female thread M5					
Standard nominal flow rate	[l/min]	50					
Adjustable delay times	[s]	0.2 3	2 30	8 120	20 300	0.2 2	
Repetition accuracy	[s]	±0.1	±0.3	±1.2	±3	±0.3	
Setting accuracy	[s]	±0.3	±0.6	±3	±6	-	
Pause period for reset	[ms]	≥ 200					
Protection class		IP54 to IEC 60529 with protective cover and panel frame					
Weight	[g]	45 50					
Material of housing		ABS					
Note on materials		RoHS-compliant					

Operating and environmental conditions						
Туре		PZVT-3-SEC	PZVT-30-SEC	PZVT-120-SEC	PZVT-300-SEC	PZVT-AUT
Operating pressure	[bar]	2 6				
Switch-on pressure	[bar]	≥ 1.6				
Switch-off pressure	[bar]	≤0.1				≤0.3
Ambient temperature	[°C]	-10 +60				-15 +60

### Example of application

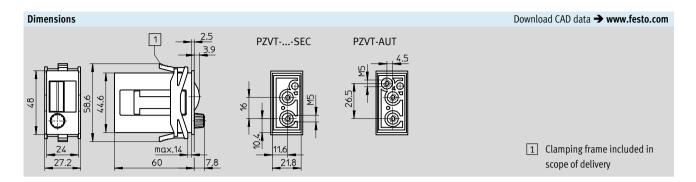




- 1 = Supply port
- 2 = Working or outlet line
- 3 = Exhausts
- 12 = Pilot line

- t<sub>T</sub> = Time preset range for timer type PZVT-...-SEC
- t<sub>R</sub> = Switching delay time for reset module PZVT-AUT (0.2 ... 2 s)
- t<sub>SU</sub> = Signal interruption period for reset module PZVT-AUT
  - (≥ 300 ms)

Technical data



Ordering data				
			Part No.	Туре
Timer	0.2 3 s		158495	PZVT-3-SEC
	2 30 s	: <del></del>	150238	PZVT-30-SEC
	8 120 s		177616	PZVT-120-SEC
	20 300 s	<u> </u>	150239	PZVT-300-SEC
Reset module	0.2 2 s	12 1 2 W	158496	PZVT-AUT

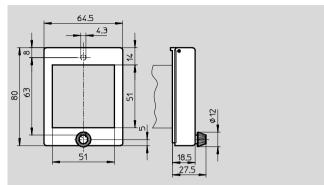
Timers PZVT FESTO

Accessories

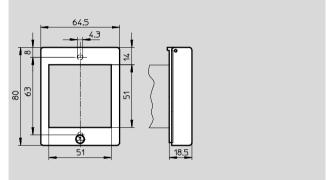
### Protective cover with rotary knob PZ-SK-2 with lock PZ-SS-2

Protective cover for timers to protect against entry of dirt and water on the front panel







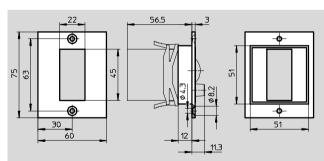


Ordering data		
	Part No.	Type
Protective cover with rotary knob	14663	PZ-SK-2
Protective cover with lock	13966	PZ-SS-2

## Panel frame PZVT-FR for panel mounting

Note on materials: RoHS-compliant





Ordering data		
	Part No.	Туре
Panel frame	150241	PZVT-FR

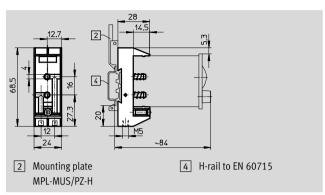
Timers PZVT FESTO

Accessories

Base PZVT-S-DIN

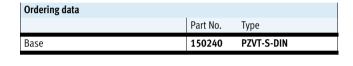
for mounting on H-rail to EN 60715





- Note
The base PZVT-S-DIN cannot be used for the reset module PZVT-ALIT

for the reset module PZVT-AUT.







Ordering data		
	Part No.	Type
Mounting plate for H-rail	19135	MPL-MUS/PZ-H