

★/☆ Festo core product range

Covers 80% of your automation tasks

Worldwide: Always in stock

Superb: Festo quality at an attractive price
Easy: Reduces procurement and storing complexity

★ Ready for dispatch from the Festo factory in 24 hours Held in stock in 13 service centres worldwide More than 2200 products

Ready for dispatch in 5 days maximum from stock
Assembled for you in 4 service centres worldwide
Up to 6 x 10¹² variants per product series





Key features

At a glance

General

The electric cylinder EPCO is a mechanical linear drive with piston rod and permanently attached motor. The driving component consists of an

electrically actuated spindle that converts the rotary motion of the motor into a linear motion of the piston rod.

Properties

- With recirculating ball spindle
- Optionally with female thread
- Optionally with holding brake
- Degree of protection IP40
- Compact dimensions
- Extensive mounting accessories for various installation situations

Range of applications

 Suitable for simple applications in factory automation that in the past were mostly carried out using pneumatic solutions

Optimised Motion Series (OMS)

A package that makes positioning easier than ever before.

The Optimised Motion Series is as easy to handle as a pneumatic cylinder, but with the functionality of



Simple to select

an electric drive.

- Easy sizing and selection using cycle time charts
- No specialist knowledge of electric drive technology required

Ordering and logistics

- All the part components required with a single part number
- Motors mounted on electric cylinders

Quick to configure

- Parameterisation and commissioning via web server/browser
- Parameterise up to 7 freely definable positions directly on the PC



For simple positioning tasks

Electric cylinder EPCO



Controller CMMO

→ page 38





Key features

Motor mounting variants

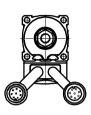
EPCO-16 Standard

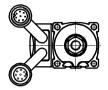
Underneath (feature D)

Left (feature L)

Right (feature R)







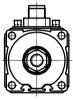


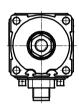
EPCO-25/-40 Standard

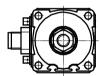
Underneath (feature D)

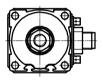
Left (feature L)

Right (feature R)









Electric cylinder EPCO with guide unit EAGF-P1



The guide unit protects ISO standard cylinders from torsion when these are subjected to high torque loads. It offers high precision guiding for workpiece handling and other applications.

The guide unit can optionally be ordered via the modular product system.

Integrated mounting interfaces allow direct mounting for numerous multi-axis combinations, including connection to:

- Toothed belt axis ELGR
- Rotary drive ERMO
- Mini slide DGSL

Technical data

→ page 15

Ordering data

EPCO with guide unit EAGF assembled

→ page 26

Guide unit EAGF as an accessory

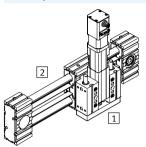
→ page 35

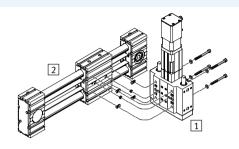
Electric cylinders EPCO, with spindle drive Key features



Possible combinations within the Optimised Motion Series (OMS)

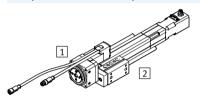
Electric cylinder EPCO on toothed belt axis ELGR

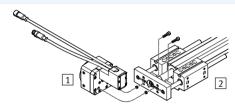




Size		Accessories				
1 EPCO	2 ELGR	Slot nut	Centring sleeve	Screw	Washer	
16	35	NST-3-M3 (x4)	ZBH-7 (x2)	M3x10 (x4)	-	
25	45	NST-5-M5 (x4)	ZBH-7 (x2)	M5x50 (x4)	DIN125-A5.3 (x4)	
40	55	NST-5-M5 (x4)	ZBH-7 (x2)	M5x65 (x4)	DIN125-A5.3 (x4)	

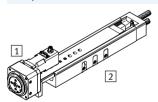
Rotary drive ERMO on electric cylinder EPCO

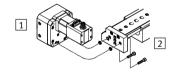




Size		Accessories		
1 ERMO	2 EPCO	Centring sleeve	Screw	
12	16	ZBH-7 (x2)	M4x16 (x2)	
16	25	ZBH-7 (x2)	M5x18 (x2)	
25	40	ZBH-7 (x2)	M5x20 (x2)	

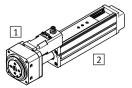
Rotary drive ERMO on mini slide DGSL

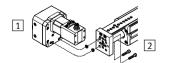




Size		Accessories	
1 ERMO	2 DGSL	Centring sleeve	Screw
12	12	ZBH-7 (x2)	M4x18 (x2)
25	20	ZBH-9-7 (x2)	M5x22 (x2)
25	25	ZBH-9-7 (x2)	M5x22 (x2)

Rotary drive ERMO on mini slide EGSL





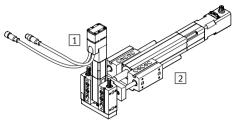
Size		Accessories		
1 ERMO	2 EGSL	Centring sleeve	Screw	
12	35	ZBH-7 (x2)	M4x12 (x2)	
16	45	ZBH-7 (x2)	M5x12 (x2)	
25	55	ZBH-7 (x2)	M5x14 (x2)	
32	55	ZBH-7 (x2)	M5x14 (x2)	

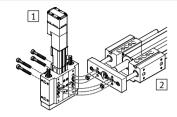
Electric cylinders EPCO, with spindle drive Key features

FESTO

Possible combinations within the Optimised Motion Series (OMS)

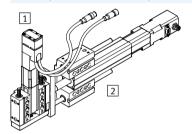
Electric cylinder EPCO on electric cylinder EPCO, horizontal

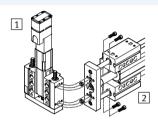




Size		Accessories		
1 EPCO	2 EPCO	Centring sleeve	Screw	
16	25	ZBH-9 (x2)	M6x40 (x4)	
25	40	ZBH-9 (x2)	M6x55 (x4)	

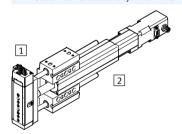
Electric cylinder EPCO on electric cylinder EPCO, vertical

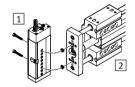




Size		Accessories		
1 EPCO	2 EPCO	Centring sleeve	Screw	
16	25	ZBH-9 (x2)	M5x18 (x4)	
25	40	ZBH-9 (x2)	M5x22 (x4)	

Mini slide DGSL on electric cylinder EPCO



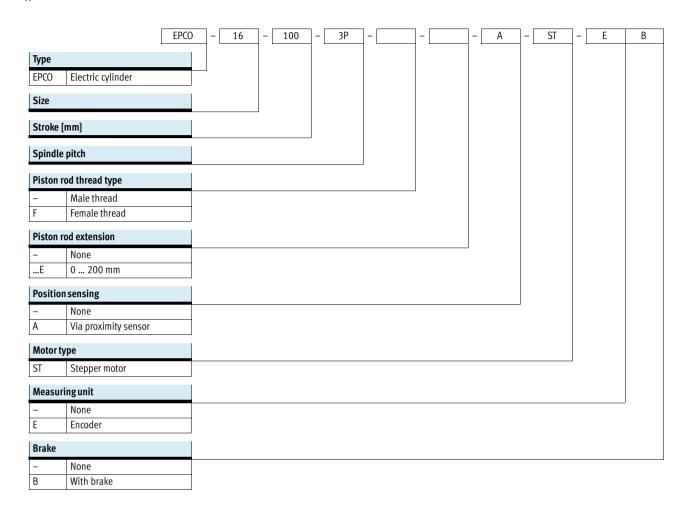


Size		Accessories		
1 DGSL	2 EPCO	Centring sleeve	Screw	
8 (40mm) ¹⁾	16	ZBV-9-7 (x2)	M4x16 (x2)	
10 (30mm) ¹⁾	25	ZBV-9-7 (x2)	M4x20 (x2)	
12 (40mm) ¹⁾	40	ZBV-9-7 (x2)	M5x20 (x2)	

¹⁾ Minimum stroke

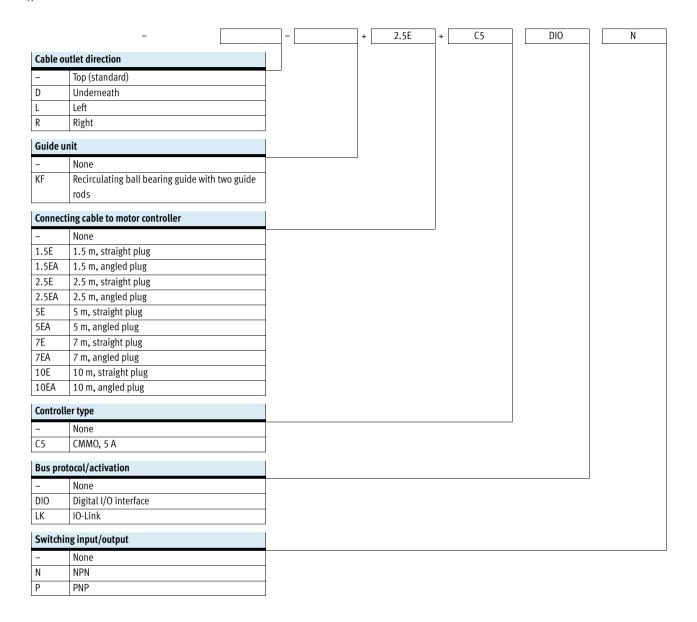
Electric cylinders EPCO, with spindle drive Type codes





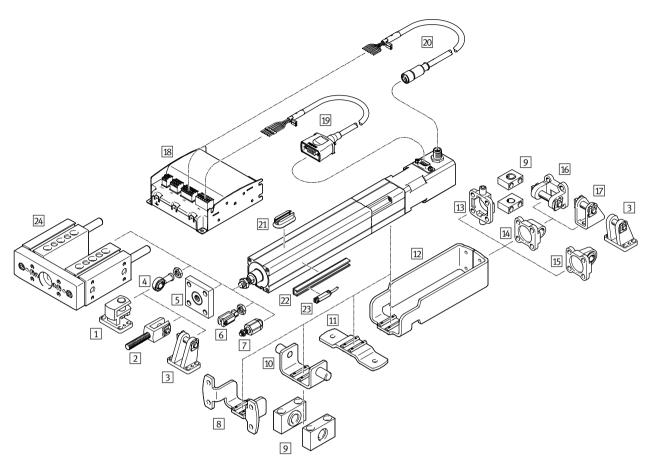
FESTO

Type codes



Electric cylinders EPCO, with spindle drive Peripherals overview





Mou	Mounting attachments and accessories								
		Description	For size	For size		→ Page/Internet			
			16	25	40				
1	Right-angle clevis foot LQG	For rod eye SGS	-	-	•	34			
2	Rod clevis SGA	For rod eye SGS, for swivelling cylinder mounting	-	-		35			
3	Clevis foot LBG	For rod eye SGS, for spherical bearing	-	-	•	34			
4	Rod eye SGS/CRSGS	For spherical bearing	-	-		35			
5	Coupling piece KSG	For compensating radial deviations	-	-	•	35			
6	Rod clevis SG/CRSG	Permits a swivel motion of the cylinder in one plane				35			

Electric cylinders EPCO, with spindle drive Peripherals overview



MOL	inting attachments and access		1			1 -	
		Description	For siz	ze 25	40	→ Page/Internet	
_			10	25	40		
7	Self-aligning rod coupler FK	For compensating radial and angular deviations	•	-	•	35	
8	Flange mounting	- For mounting the electric cylinder via the profile				29	
	EAHH	- Position freely selectable along the cylinder length	-	-	-		
9	Trunnion support	For mounting the cylinder in combination with swivel mounting or trunnion				32	
	LNZG	flange	-	-	-		
10	Swivel mounting EAHS	Position freely selectable along the cylinder length	•	-		30	
11	Foot mounting EAHF	Position freely selectable along the cylinder length	•	•	•	28	
12	Adapter kit EAHA	For mounting swivel flange and trunnion flange on the front side. The only motor connection that can be ordered with this adapter kit is for top or bottom mounting.	•	•	•	31	
13	Trunnion flange ZNCF	For spherical bearing. It cannot be mounted when turned by 90°	-	-	-	32	
14	Swivel flange SNCL	For spherical bearing	-	-	-	33	
15	Swivel flange SNCS	For spherical bearing	-	-		33	
16	Swivel flange SNCB/SNCBR3	For spherical bearing	-	-		34	
17	Clevis foot LBN	For spherical bearing	-	-	-	34	
18	Controller CMMO	For parameterising and positioning the electric cylinder	•	•	•	38	
19	Motor cable NEBM	For connecting the motor and controller	•	•	•	38	
20	Encoder cable NEBM	For connecting the encoder and controller	•	•	•	38	
21	Mounting kit CRSMB	For proximity sensor SME/SMT-8	•	•	•	37	
22	Sensor rail	- For proximity sensor SME/SMT-8	1_	<u> </u>	1	37	
	SAMH	– Size 25 only with proximity sensor SMT-8		-			
23	Proximity sensor SME/SMT-8	For homing or position sensing	•	•	•	36	
24	Guide unit EAGF-P1	For protecting electric cylinders against rotation at high torque loads	•	-	•	35	

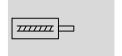
Note

For applications involving high loads, the cylinder must not be mounted exclusively via the mounting thread on the front.

The mass of the motor can be amplified by the lever effect, which can result in the mounting thread being torn out.

















General technical data					
Size		16	25	40	
Design		Electric cylinder with recirculating ba	all spindle and motor		
Piston rod thread					
Male thread		M6	M8	M10x1.25	
Female thread		M4	M6	M8	
Working stroke	[mm]	50 200	50 300	50 400	
Stroke reserve	[mm]	0			
Max. torsion angle of the piston rod	[°]	≤ ±2	≤±1.5	≤ ±1	
Impact energy at the end positions	[J]	$0.1x\ 10^{-3}$	0.2x 10 ⁻³	0.4x 10 ⁻³	
Position sensing		Via proximity sensor			
Type of mounting		Via female thread			
		Via accessories			
Mounting position		Any			

Mechanical data							
Size		16		25		40	
Spindle design		3P	8P	3P	10P	5P	12.7P
Spindle pitch ¹⁾	[mm/rev]	3	8	3	10	5	12.7
Spindle diameter	[mm]	8	8	10	10	12	12.7
Max. payload			·	·			
Horizontal ²⁾	[kg]	24	8	60	20	120	40
Vertical	[kg]	12	4	30	10	60	20
Max. feed force F _X	[N]	125	50	350	105	650	250
Max. speed	[mm/s]	125	300	150	500	180	460
Max. acceleration	[m/s ²]	10					
Reversing backlash ³⁾	[mm]	≤ 0.1					
Repetition accuracy	[mm]	±0.02					

Nominal value varies due to component tolerances.
 Note max. lateral force.
 In new condition.

Electrical data					
Size		16	25	40	
Motor					
Nominal voltage	[V DC]	24			
Nominal current	[A]	1.4	3	4.2	
Holding torque	[Nm]	0.09	0.5	1.13	
Brake					
Nominal voltage	[V DC]	24 ±10%			
Rated output	[W]	8			
Holding torque	[Nm]	0.2	0.4	0.4	
Mass moment of inertia	[kgmm ²]	1.8	8.2	29	



Technical data

Electrical data					
Size		16	25	40	
Encoder					
Rotary position encoder		Incremental			
Rotary position encoder measurin	g principle	Opto-electrical			
Pulses/revolution	[1/rev]	500			
Interface		RS422, TTL, AB channel, zer	ro index		
Operating voltage of encoder	[V DC]	5			

Operating and environmental	conditions	
Ambient temperature ¹⁾	[°C]	0 +50
Storage temperature	[°C]	-20 +60
Relative air humidity	[%]	0 85 (non-condensing)
Degree of protection to IEC 60529		IP40
Corrosion resistance class CRC	2)	1
Duty cycle	[%]	100
CE marking (see declaration of	conformity)	To EU EMC Directive ³⁾
Certification		c UL us Recognized (OL)
		RCM trademark

- Note operating range of proximity sensors
- 2) Corrosion resistance class CRC 1 to Festo standard FN 940070
 Low corrosion stress. For dry indoor applications or transport and storage protection. Also applies to parts behind covers, in the non-visible interior area, and parts which are covered in the application (e.g. drive trupplons)
- trunnions).

 3) For information about the applicability of the component see the manufacturer's EC declaration of conformity at: www.festo.com/sp → Certificates.

 If the component is subject to restrictions on usage in residential, office or commercial environments or small businesses, further measures to reduce the emitted interference may be necessary.

Weight [kg]				
Size	16	25	40	
Basic weight with 0 mm stroke				
EPCO	0.62	1.04	2.49	
EPCOE	0.62	1.13	2.59	
EPCOB	0.68	1.22	2.71	
EPCOEB	0.68	1.28	2.77	
EPCOKF	1.22 1.28	2.12 2.36	4.40 4.68	
Additional weight per 100 mm str	oke		·	
EPCO	0.17	0.34	0.55	
EPCOKF	0.25	0.46	0.73	
Moving load with 0 mm stroke	·		·	
EPCO	0.07	0.15	0.42	
EPCOKF	0.23	0.45	0.98	
Moving load per 100 mm stroke	·			
EPCO	0.020	0.026	0.049	
EPCOKF	0.100	0.146	0.229	

Mass moment of inertia								
Size		16		25	25		40	
Spindle design		3P	8P	3P	10P	5P	12.7P	
J ₀ with 0 mm stroke								
EPCO	[kg mm ²]	2.28	2.29	9.33	9.40	33.25	33.75	
EPCOB	[kg mm ²]	2.97	2.98	10.63	10.70	34.55	35.05	
js per metre stroke	[kg mm ² /m]	2.53	2.65	4.87	5.78	11.66	16.70	
j _L per kg payload	[kg mm ² /kg]	0.23	1.62	0.23	2.54	0.64	4.09	

The mass moment of inertia J_A of the electric cylinder is calculated as follows:

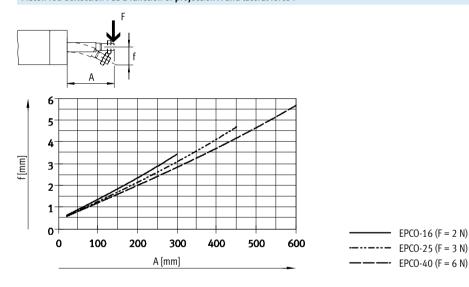
 $J_A = J_0 + j_S x$ working stroke [m] + $j_L x$ m_{moving payload} [kg]



Materials Sectional view 6 2 3 4

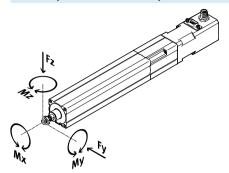
Electric cylinder	
Bearing cap	Wrought aluminium alloy
2 Cylinder barrel	Wrought aluminium alloy
3 Piston rod	High-alloy stainless steel
4 Spindle	Steel
5 Spindle nut	Steel
6 Drive cover	Wrought aluminium alloy
Note on materials	RoHS-compliant
	Contains PWIS (paint-wetting impairment substances)

Piston rod deflection f as a function of projection A and lateral force F

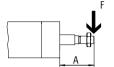


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Maximum permissible loads on the piston rod



If there are two or more forces and torques simultaneously acting on the piston rod, the following equations must be satisfied:

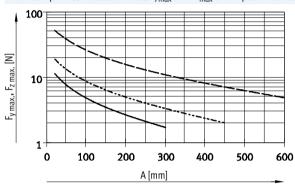


$$\frac{|Fy|}{Fy_{max.}} + \frac{|F_Z|}{Fz_{max.}} + \frac{|My|}{My_{max.}} + \frac{|Mz|}{Mz_{max.}} \leq 1$$

 $|F_X| \leq F_{xmax}$

 $|Mx| \leq Mxmax$

Maximum permissible lateral forces Fy_{max} and Fz_{max} on the piston rod as a function of projection A



EPCO-16 ---- EPCO-25 EPCO-40

Size		16		25		40	
Spindle design		3P	8P	3P	10P	5P	12.7P
Fx _{max} (static)	[N]	125	50	350	105	650	250
Mx _{max}	[Nm]	0	·	0	·	0	·
My _{max} , Mz _{max}	[Nm]	0.6		1.0		3.3	



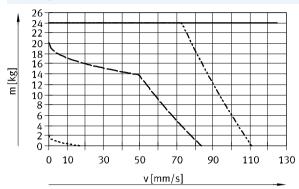


Technical data

Payload m as a function of speed v and acceleration a

Horizontal mounting position

EPCO-16-3P



EPCO-16-8P

9
8
7
6
5
4
3
2

125

175

v[mm/s]

225

275

325

For EPCO-... / EPCO-...-KF

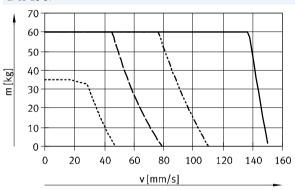
- a = 0.5 m/s²

---- $a = 2.5 \text{ m/s}^2$

 $------ a = 5 \text{ m/s}^2$

---- $a = 10 \text{ m/s}^2$



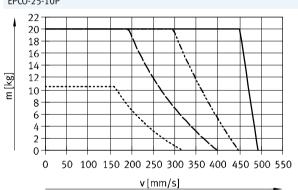


EPCO-25-10P

1 0

25

75



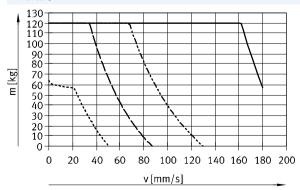
For EPCO-... / EPCO-...-KF

 $a = 0.5 \text{ m/s}^2$

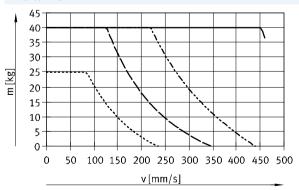
 $a = 2.5 \text{ m/s}^2$ $a = 5 \text{ m/s}^2$

----- a = 10 m/s²

EPCO-40-5P



EPCO-40-12.7P



For EPCO-... / EPCO-...-KF

 $a = 0.5 \text{ m/s}^2$

 $a = 2.5 \text{ m/s}^2$ $a = 5 \text{ m/s}^2$

---- $a = 10 \text{ m/s}^2$

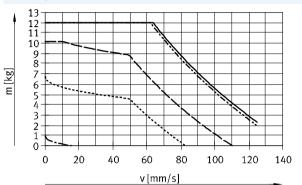


Payload m as a function of speed v and acceleration a

Vertical mounting position

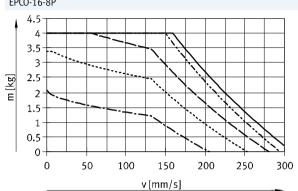
The moving tare weight of the guide unit (EPCO-...-KF) results in lower acceleration values with identical payload and speed.

EPCO-16-3P



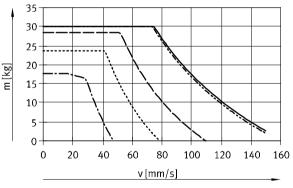
For EPCO	For EPCOKF
 $a = 0 \text{ m/s}^2$	
 $a = 0.2 \text{ m/s}^2$	$a = 0 \text{ m/s}^2$
 $a = 2.5 \text{ m/s}^2$	$a = 2.3 \text{ m/s}^2$
 $a = 5 \text{ m/s}^2$	$a = 4.7 \text{ m/s}^2$
 $a = 10 \text{ m/s}^2$	$a = 9.6 \text{ m/s}^2$

EPCO-16-8P



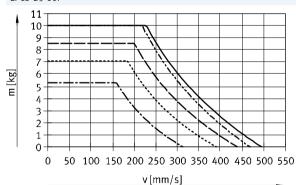
For EPCO	For EPCOKF
 $a = 0 \text{ m/s}^2$	
 $a = 1.2 \text{ m/s}^2$	$a = 0 \text{ m/s}^2$
 $a = 2.5 \text{ m/s}^2$	$a = 1.2 \text{ m/s}^2$
 $a = 5 \text{ m/s}^2$	$a = 3.4 \text{ m/s}^2$
 $a = 10 \text{ m/s}^2$	$a = 7.8 \text{ m/s}^2$

EPCO-25-3P



For EPCO	For EPCOKF
 $a = 0 \text{ m/s}^2$	
 $a = 0.2 \text{ m/s}^2$	$a = 0 \text{ m/s}^2$
 $a = 2.5 \text{ m/s}^2$	$a = 2.4 \text{ m/s}^2$
 $a = 5 \text{ m/s}^2$	$a = 4.9 \text{ m/s}^2$
 $a = 10 \text{ m/s}^2$	$a = 9.8 \text{ m/s}^2$

EPCO-25-10P



For EPCO	For EPCOKF
$a = 0 \text{ m/s}^2$	
$a = 1.2 \text{ m/s}^2$	$a = 0 \text{ m/s}^2$
a = 2.5 m/s ²	$a = 1.6 \text{ m/s}^2$
$a = 5 \text{ m/s}^2$	$a = 3.9 \text{ m/s}^2$
$ a = 10 \text{ m/s}^2$	$a = 8.3 \text{ m/s}^2$

Further technical data for the guide unit EAGF-P1

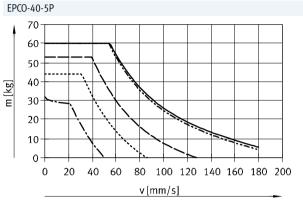


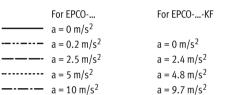
Technical data

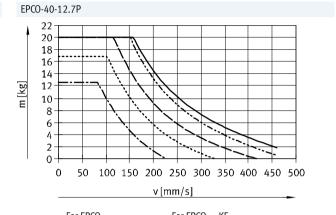
Payload m as a function of speed v and acceleration a

Vertical mounting position

The moving tare weight of the guide unit (EPCO-...-KF) results in lower acceleration values with identical payload and speed.





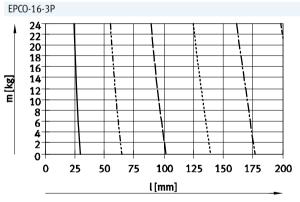


FOR EPCO	FOR EPCOKF
 $a = 0 \text{ m/s}^2$	
 $a = 1.2 \text{ m/s}^2$	$a = 0 \text{ m/s}^2$
 $a = 2.5 \text{ m/s}^2$	$a = 1.8 \text{ m/s}^2$
 $a = 5 \text{ m/s}^2$	$a = 4.0 \text{ m/s}^2$
 $a = 10 \text{ m/s}^2$	$a = 8.5 \text{ m/s}^2$

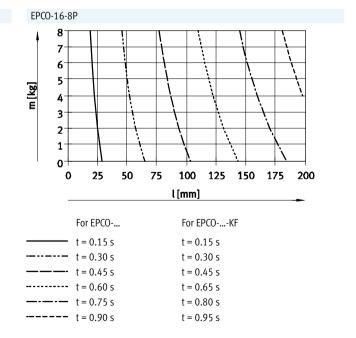
Payload m as a function of travel distance I and positioning time t

Horizontal mounting position

The moving tare weight of the guide unit (EPCO-...-KF) results in longer positioning times with identical payload and travel distance.



For EPCO	For EPCOKF
 t = 0.30 s	t = 0.30 s
 t = 0.60 s	t = 0.60 s
 t = 0.90 s	t = 0.90 s
 t = 1.20 s	t = 1.20 s
 t = 1.50 s	t = 1.55 s
 t = 1.80 s	t = 1.85 s



Further technical data for the guide unit EAGF-P1

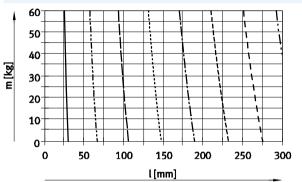


Payload m as a function of travel distance l and positioning time t

Horizontal mounting position

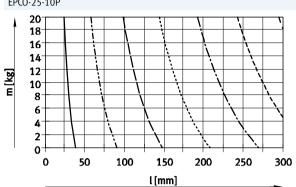
The moving tare weight of the guide unit (EPCO-...-KF) results in longer positioning times with identical payload and travel distance.

EPCO-25-3P



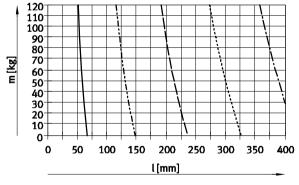
For EPCO	For EPCOKF
 t = 0.30 s	t = 0.30 s
 t = 0.60 s	t = 0.60 s
 t = 0.90 s	t = 0.90 s
 t = 1.20 s	t = 1.20 s
 t = 1.50 s	t = 1.50 s
 t = 1.80 s	t = 1.80 s
 t = 2.10 s	t = 2.10 s
 t = 2.40 s	t = 2.40 s

EPCO-25-10P



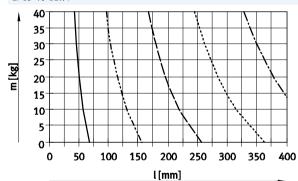
For EPCO	For EPCOKF
t = 0.15 s	t = 0.15 s
t = 0.30 s	t = 0.30 s
	t = 0.45 s
t = 0.60 s	t = 0.60 s
t = 0.75 s	t = 0.80 s
t = 0.90 s	t = 0.95 s
 t = 1.05 s	t = 1.10 s

EPCO-40-5P



For EPCO	For EPCOKF
 t = 0.50 s	t = 0.50 s
 t = 1.00 s	t = 1.00 s
 t = 1.50 s	t = 1.55 s
 t = 2.00 s	t = 2.05 s
 t = 2.50 s	t = 2.55 s

EPCO-40-12.7P



For EPCO	For EPCOKF
 t = 0.25 s	t = 0.25 s
 t = 0.50 s	t = 0.50 s
 t = 0.75 s	t = 0.80 s
 t = 1.00 s	t = 1.05 s
 t = 1.25 s	t = 1.30 s

Further technical data for the guide unit EAGF-P1

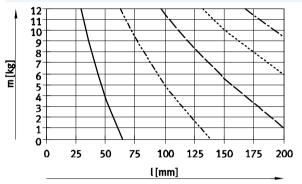


Payload m as a function of travel distance l and positioning time t

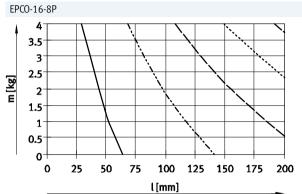
Vertical mounting position

The moving tare weight of the guide unit (EPCO-...-KF) results in longer positioning times with identical payload and travel distance.



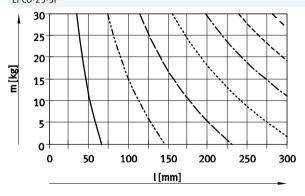


For EPCO	For EPCOKF
 t = 0.60 s	t = 0.60 s
 t = 1.20 s	t = 1.25 s
 t = 1.80 s	t = 1.85 s
 t = 2.40 s	t = 2.50 s
 t = 3.00 s	t = 3.10 s



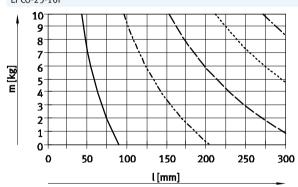
For EPCO	For EPCOKF
 t = 0.30 s	t = 0.35 s
 t = 0.60 s	t = 0.65 s
 t = 0.90 s	t = 1.00 s
 t = 1.20 s	t = 1.30 s
 t = 1.50 s	t = 1.65 s

EPCO-25-3P



FOR EPCO	FOR EPCOKF
 t = 0.60 s	t = 0.60 s
 t = 1.20 s	t = 1.20 s
 t = 1.80 s	t = 1.85 s
 t = 2.40 s	t = 2.45 s
 t = 3.00 s	t = 3.05 s
 t = 3.60 s	t = 3.70 s
 t = 4.20 s	t = 4.30 s

EPCO-25-10P



ı	or EPCO	For EPCOKF
t	t = 0.30 s	t = 0.30 s
t	t = 0.60 s	t = 0.65 s
t	t = 0.90 s	t = 0.95 s
t	t = 1.20 s	t = 1.25 s
t	t = 1.50 s	t = 1.60 s

Further technical data for the guide unit EAGF-P1



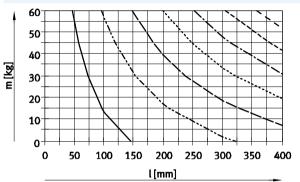
Technical data

Payload m as a function of travel distance l and positioning time t

Vertical mounting position

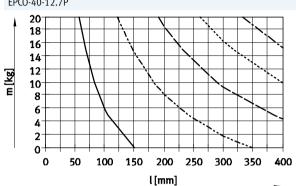
The moving tare weight of the guide unit (EPCO-...-KF) results in longer positioning times with identical payload and travel distance.





For EPCO	For EPCOKF
 t = 1.00 s	t = 1.05 s
 t = 2.00 s	t = 2.05 s
 t = 3.00 s	t = 3.10 s
 t = 4.00 s	t = 4.10 s
 t = 5.00 s	t = 5.15 s
 t = 6.00 s	t = 6.20 s
 t = 7.00 s	t = 7.20 s

EPCO-40-12.7P

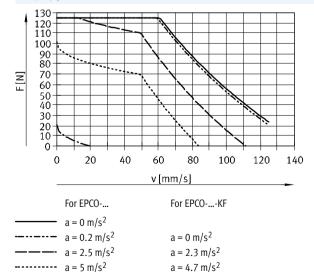


For EPCO	For EPCOKF
 t = 0.50 s	t = 0.55 s
 t = 1.00 s	t = 1.10 s
 t = 1.50 s	t = 1.60 s
 t = 2.00 s	t = 2.15 s
 t = 2.50 s	t = 2.70 s

Feed force F as a function of speed v and acceleration a

The moving tare weight of the guide unit (EPCO-...-KF) results in lower acceleration values with identical feed force and speed.

EPCO-16-3P



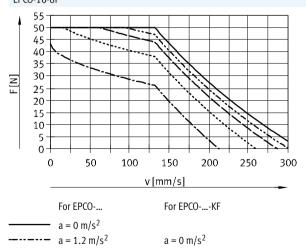
 $a = 9.6 \text{ m/s}^2$

Further technical data for the guide unit EAGF-P1

→ www.festo.com/eagf-p1

-- a = 10 m/s²

EPCO-16-8P



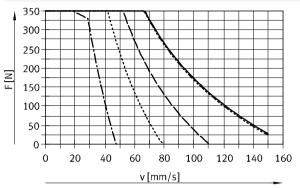


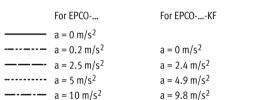
Technical data

Feed force F as a function of speed v and acceleration a

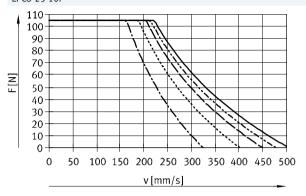
The moving tare weight of the guide unit (EPCO-...-KF) results in lower acceleration values with identical feed force and speed.





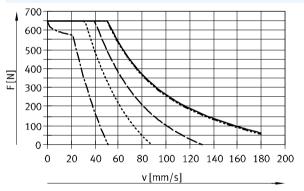


EPCO-25-10P



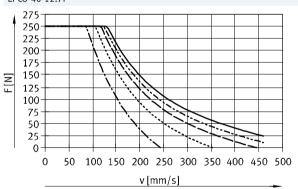
For EPCO	For EPCOKF
 $a = 0 \text{ m/s}^2$	
 $a = 1.2 \text{ m/s}^2$	$a = 0 \text{ m/s}^2$
 $a = 2.5 \text{ m/s}^2$	$a = 1.6 \text{ m/s}^2$
 $a = 5 \text{ m/s}^2$	$a = 3.9 \text{ m/s}^2$
 $a = 10 \text{ m/s}^2$	$a = 8.3 \text{ m/s}^2$

EPCO-40-5P



For EPCO	For EPCOKF
$a = 0 \text{ m/s}^2$	
$a = 0.2 \text{ m/s}^2$	$a = 0 \text{ m/s}^2$
a = 2.5 m/s ²	$a = 2.4 \text{ m/s}^2$
$a = 5 \text{ m/s}^2$	$a = 4.8 \text{ m/s}^2$
$ a = 10 \text{ m/s}^2$	$a = 9.7 \text{ m/s}^2$

EPCO-40-12.7P



For EPCO	For EPCOKF
 $a = 0 \text{ m/s}^2$	
 $a = 1.2 \text{ m/s}^2$	$a = 0 \text{ m/s}^2$
 $a = 2.5 \text{ m/s}^2$	$a = 1.8 \text{ m/s}^2$
 $a = 5 \text{ m/s}^2$	$a = 4.0 \text{ m/s}^2$
 $a = 10 \text{ m/s}^2$	$a = 8.5 \text{ m/s}^2$

Further technical data for the guide unit EAGF-P1

FESTO

Technical data

Calculating the mean feed force F_{xm} with the electric cylinder EPCO

The peak feed force value must not exceed the maximum feed force within a movement cycle. The peak value is generally achieved in vertical

operation during the acceleration phase of the upwards stroke. If the maximum feed force is exceeded, this can increase wear and thus shorten the service life of the ball screw spindle. The maximum speed must likewise not be exceeded.

 $F_x \le F_{xmax.}$ and

 $v_x \leq v_{xmax}$

$$F_{xm} \leq F_{xdauer}$$

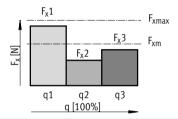
Mean feed force (to DIN 69051-4)

During operation, the continuous feed force may be briefly exceeded up to the maximum feed force. The continu-

ous feed force must, however, be adhered to when averaged over a movement cycle.

 $F_{xm} \,=\, {}^3\sqrt{\sum F_x{}^3\times \frac{v_x}{v_{xm}}\times \frac{q}{100}} \quad=\quad$

$$F_{xm} = {}^3\sqrt{F_{x1}{}^3\times\frac{v_{x1}}{v_{xm}}\times\frac{q_1}{100} + F_{x2}{}^3\times\frac{v_{x2}}{v_{xm}}\times\frac{q_2}{100} + F_{x3}{}^3\times\frac{v_{x3}}{v_{xm}}\times\frac{q_3}{100} + ...}$$



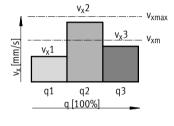
Mean feed speed (to DIN 69051-4)

$$v_{xm} \ = \ \sum v_x \times \frac{q}{100} = v_{x1} \times \frac{q_1}{100} + v_{x2} \times \frac{q_2}{100} + v_{x3} \times \frac{q_3}{100} + ...$$

F_X F_{xm} F_{xmax} Feed force Mean feed force Max. feed force

Continuous feed force

v_x Feed speed v_{xm} Mean feed speed v_{xmax} Max. feed speed

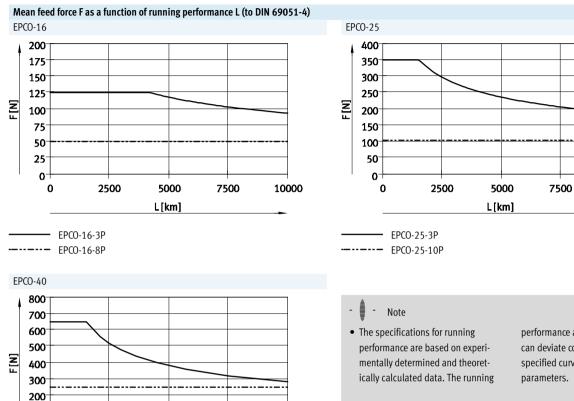


F_{xcontinuous}

Time

FESTO

10000



EPCO-40-5P

EPCO-40-12.7P

2500

Pin allocation		
Motor		

5000

L[km]

7500

10000

EPCO-25/-40



100

0

PIN	Function
1	String A
2	String A/
3	String B
4	String B/
5	n.c.
6	n.c.
7	Brake +24 V DC ¹⁾
8	Brake GND ¹⁾
-	-

PIN	Function
1	String A
2	String A/
3	String B
4	String B/
5	n.c.
6	n.c.
7	Brake +24 V DC ¹⁾
8	Brake GND ¹⁾

performance attainable in practice can deviate considerably from the specified curves under different parameters.

Encoder EPCO-16/-25/-40

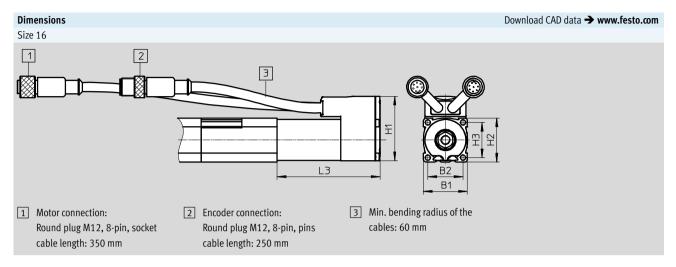


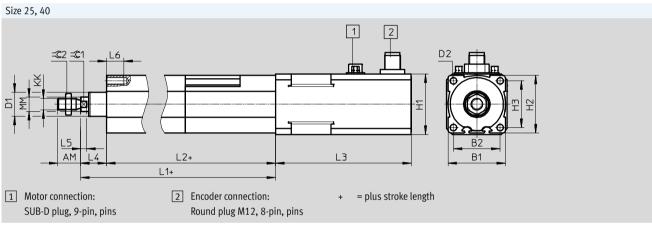
Function
Signal trace A
Signal trace A/
Signal trace B
Signal trace B/
GND encoder
Signal trace N
Signal trace N/
VCC auxiliary supply +5 V
Shield on plug housing

n.c.

¹⁾ Only on motors with brake.



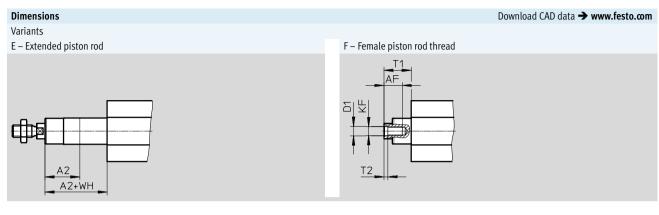




Size	AM	B1	B2	D1	D2	H1	H2	Н3	KK	L1	L2
				Ø	Ø						
[mm]	-0.5			±0.05							±1
16	12	30	24	13.27	M4	44	30	24	M6	143	127
16 25	12 16	30 40	24 32.5	13.27 17.27	M4 M5	44 42 ^{+0.3}	30 40	24 32.5	M6 M8	143 174.6	127 156.6

Size		L3				L5	L6	MM	= ©1	=©2
	EPCO	200								
[mm]		-E	-B	-EB		-0.15		-0.1		
16	70±1	70±1	96±1.5	96±1.5	16	3.7	10	8	7	10
25	66±1	94.4±1.2	114.4±1.3	127.4±1.3	18	4.2	12	10	9	13
40	73.5±0.8	102.5±1.1	123.5±1.1	138±1.1	21.5	4.7	14	12	10	17





Size	A2	AF	KF	T1	T2	D1	WH
[mm]	max.						
16	100	10	M4	16	1.5	4.3	16
25	150	12	M6	18	2.6	6.4	18
40	200	14	M8	21.5	3.3	8.4	21.5

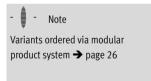


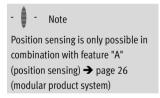
☆ Core product range

Ordering data - I	EPCO-16 (stock items)				
Stroke	Part No. Type		Stroke	Part No.	Туре
[mm]			[mm]		
Spindle pitch 3 mm, with encoder			Spindle pitch 8	mm, with encoder	
50	☆ 1476415 EPCO-16-50-3P-ST-E		50	☆ 1476522	EPCO-16-50-8P-ST-E
100	☆ 1476417 EPCO-16-100-3P-ST-E		100	1476524	EPCO-16-100-8P-ST-E
150	☆ 1476419 EPCO-16-150-3P-ST-E		150	☆ 1476526	EPCO-16-150-8P-ST-E
200	☆ 1476421 EPCO-16-200-3P-ST-E		200	☆ 1476528	EPCO-16-200-8P-ST-E

Ordering data – EPC	Ordering data – EPCO-25 (stock items)									
Stroke	Part No. Type		Stroke	Part No.	Туре					
[mm]			[mm]							
Spindle pitch 3 mm, with encoder			Spindle pitch 10 mm,	with encoder						
50	★ 1470698 EPCO-25-50-3P-ST-E		50	1470769	EPCO-25-50-10P-ST-E					
100	★ 1470700 EPCO-25-100-3P-ST-E		100	1470771	EPCO-25-100-10P-ST-E					
150	★ 1470702 EPCO-25-150-3P-ST-E		150	1470773	EPCO-25-150-10P-ST-E					
200	★ 1470704 EPCO-25-200-3P-ST-E		200	☆ 1470775	EPCO-25-200-10P-ST-E					
300	★ 1470706 EPCO-25-300-3P-ST-E		300	1470777	EPCO-25-300-10P-ST-E					

Ordering data – EPC	O-40 (stock items)		
Stroke	Part No. Type	Stroke Part No. Type	
[mm]		[mm]	
Spindle pitch 5 mm,	with encoder	Spindle pitch 12.7 mm, with encoder	
50	★ 1472501 EPCO-40-50-5P-ST-E	50 1472617 EPCO-40-5	0-12.7P-ST-E
100	☆ 1472503 EPCO-40-100-5P-ST-E	100 1472619 EPCO-40-1	00-12.7P-ST-E
150	☆ 1472505 EPCO-40-150-5P-ST-E	150 * 1472621 EPCO-40-1	50-12.7P-ST-E
200	☆ 1472507 EPCO-40-200-5P-ST-E	200 ★ 1472623 EPCO-40-2	00-12.7P-ST-E
300	☆ 1472509 EPCO-40-300-5P-ST-E	300 ★ 1472625 EPCO-40-3	00-12.7P-ST-E





Electric cylinders EPCO, with spindle drive Ordering data – Modular products



Siz	lering table		16	25	40	Condi-	Code	Enter
SIZ	e		16	25	40	tions	Code	code
	AA 1.1		4/7/505	4/7007/	4/7007	tions		tode
	Module no.		1476585	1470874	1472887			
L	Function		Electric cylinder				EPCO	EPCO
Ļ	Size		16	25	40		☆	
	Stroke	[mm]	50				☆	
			75					
			100				☆	
			125					
			150			☆		
			175					
			200				☆	
			-	250				
			- 300				☆	
			-		350			
			-		400			
	Spindle pitch	[mm]	3	3			☆ P	
					5			
			8					
				10				
					12.7			
0	Piston rod thread type		Male thread				☆	
			Female thread			-F		
	Piston rod extension	[mm]	None				☆	
			1 100	1 150	1 200		E	
	Position sensing		None				☆	
			Via proximity sens	or		1	-A	
M	Motor type		Stepper motor				☆ -ST	ST

1	Δ	Must be selected if ancoder F is not selected

M	Mandatory data
	Ontions

Transfer order code EPCO –	ST
Festo core product range	★ Ready for dispatch from the Festo factory in 24 hours ★ Ready for dispatch in 5 days maximum from stock

Electric cylinders EPCO, with spindle drive Ordering data – Modular products



r dering table ze	16	25	40	Condi-	Code	Enter
				tions		code
Measuring unit	None					
	Encoder				☆ -E	
Brake	None				☆	
	Brake				В	
Cable outlet direction	Top (standard)				☆	
	Underneath				☆ -D	
	Left				☆ -L	
	Right				☆ -R	
Guide unit	None				☆	
	Recirculating ba	ll bearing guide with two	2	☆-KF		
Connecting cable to motor controller,	None			☆		
suitable for use with energy chains	1.5 m, straight p	olug			☆+1.5E	
	1.5 m, angled p	lug		3	☆+1.5EA	
	2.5 m, straight	olug	3	☆ +2.5E		
	2.5 m, angled p	lug		3	☆+2.5EA	
	5 m, straight plu	ıg	3	☆ +5E		
	5 m, angled plu	g	3	☆ +5EA		
	7 m, straight plu	ıg	3	☆ +7E		
	7 m, angled plu	g	3	☆ +7EA		
	10 m, straight p			3	☆ +10E	
	10 m, angled pl	ug	3	★+10EA		
Controller type	None				☆	
	CMMO, 5 A				☆ +C5	
Bus protocol/activation	None				☆	
	Digital I/O interf	ace		4	☆ DIO	
	IO-Link		4	☆LK		
Switching input/output	None			☆		
	NPN			45	☆N	
	PNP		4	☆P		

2	KF	Not with	niston	rod	extension	F

Only with encoder E

5	N	Not with IO-Link L

M	Mandatory data
0	Options

Ira	anster order code									
		-	-	+	+			Ī		
				 _		_	_			

Festo core product range

★ Ready for dispatch from the Festo factory in 24 hours

☆ Ready for dispatch in 5 days maximum from stock

^{3 1.5}E, 1.5EA, 2.5E, 2.5EA, 5E, 5EA, 7E, 7EA, 10E, 10EA, C5

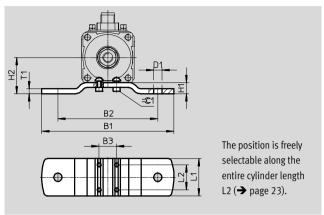
DIO, LK, N, P Must be selected if controller type +C5 is selected

FESTO

Foot mounting EAHF

Material: Galvanised steel RoHS-compliant





Dimensions and	Dimensions and ordering data												
For size	B1	B2	В3	D1 Ø	H1	H2	L1						
[mm]													
16	86	60	10	5.5	7	22	30						
25	106	80	14	6.6	9	29	30						
40	130	100	18	9	10.5	38	40						

For size	L2	T1	=©1	CRC ¹⁾	Weight	Part No.	Туре
[mm]					[g]		
16	20	3	2.5	1	60	1434903	EAHF-P1-16
25	20	4	2.5	1	100	1434904	EAHF-P1-25
40	20	4	4	1	160	1434905	EAHF-P1-40

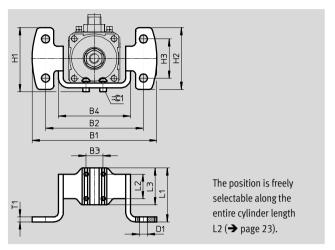
¹⁾ Corrosion resistance class CRC 1 to Festo standard FN 940070 Low corrosion stress. For dry indoor applications or transport and storage protection. Also applies to parts behind covers, in the non-visible interior area, and parts which are covered in the application (e.g. drive

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Flange mounting EAHH

Material: Galvanised steel RoHS-compliant





Dimensions and ordering data										
For size	B1	B2	В3	B4	D1 Ø	H1	H2	Н3	L1	
[mm]										
16	77.2	60	10	45	5.5	38.3	34.6	20	43	
25	102	80	14	59	6.6	52.3	50.6	32	44	
40	119	100	18	76	9	64.5	56	36	54	

For size	L2	L3	T1	= ©1	CRC ¹⁾	Weight	Part No.	Туре
[mm]						[g]		
16	20	30	3	2.5	1	80	1434906	EAHH-P1-16
25	20	30	4	2.5	1	150	1434907	EAHH-P1-25
40	20	40	4	4	1	240	1434908	EAHH-P1-40

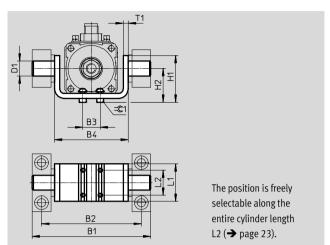
¹⁾ Corrosion resistance class CRC 1 to Festo standard FN 940070
Low corrosion stress. For dry indoor applications or transport and storage protection. Also applies to parts behind covers, in the non-visible interior area, and parts which are covered in the application (e.g. drive trunnions).



Swivel mounting EAHS

Material: Galvanised steel RoHS-compliant





Dimensions and o	ordering data						
For size	B1	B2	В3	B4	D1	H1	H2
					Ø		
[mm]					e9		
16	71	60	10	45	8	33	21
25	95	80	14	59	12	37.5	27
40	118	100	18	76	16	55	36.5

For size	L1	L2	T1	=©1	CRC ¹⁾	Weight	Part No.	Туре
[mm]						[g]		
16	30	20	3	2.5	1	80	1434909	EAHS-P1-16
25	30	20	4	2.5	1	140	1434910	EAHS-P1-25
40	40	20	4	4	1	260	1434911	EAHS-P1-40

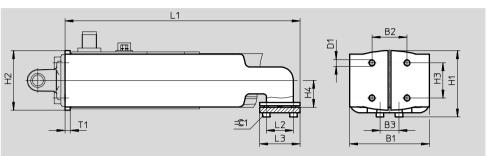
¹⁾ Corrosion resistance class CRC 1 to Festo standard FN 940070
Low corrosion stress. For dry indoor applications or transport and storage protection. Also applies to parts behind covers, in the non-visible interior area, and parts which are covered in the application (e.g. drive trunnions).

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Adapter kit EAHA

Material: Galvanised steel RoHS-compliant





Dimensions and o	ordering data							
For size	B1	B2	В3	D1	H1	H2	Н3	H4
[mm]								
16	45	18	10	M4	35.9	29.8	18	15
25	59	26	14	M5	49	44	26	20
40	76	38	18	M6	66.9	60.8	38	27.5

For size	L1	L2	L3	T1	= ©1	CRC ¹⁾	Weight	Part No.	Туре
[mm]							[g]		
16	139	20	30	3	2.5	1	210	☆ 1434900	EAHA-P1-16
25	174	20	30	4	2.5	1	480	1434901	EAHA-P1-25
40	193.4	20	40	4	4	1	770	☆ 1434902	EAHA-P1-40

¹⁾ Corrosion resistance class CRC 1 to Festo standard FN 940070 Low corrosion stress. For dry indoor applications or transport and storage protection. Also applies to parts behind covers, in the non-visible interior area, and parts which are covered in the application (e.g. drive

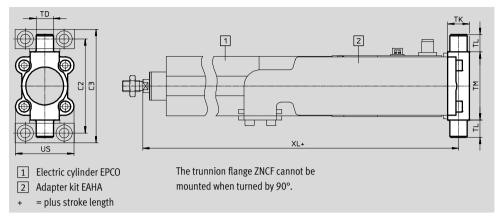


Accessories

Trunnion flange ZNCF

Material: ZNCF: Stainless steel casting Free of copper and PTFE RoHS-compliant





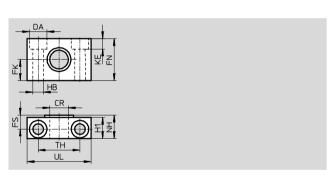
Dimensions and o	rdering	data													
For size	C2	C3	TD	TK	TL	TM	US		Х	L		CRC ¹⁾	Weight	Part No.	Туре
			Ø					EPCO							
[mm]			e9						-E	-B	-EB		[g]		
40	87	105	16	20	16	63	54	306.7	335.7	356.7	371.2	2	285	174412	ZNCF-40

¹⁾ Corrosion resistance class CRC 2 to Festo standard FN 940070 Moderate corrosion stress. Indoor applications in which condensation may occur. External visible parts with primarily decorative requirements for the surface and which are in direct contact with the ambient atmosphere typical for industrial applications.

Trunnion support LNZG

Material: Trunnion support: Anodised aluminium Plain bearing: Plastic Free of copper and PTFE ROHS-compliant





Dimensions and o	rdering	data													
For size	CR	DA	FK	FN	FS	H1	НВ	KE	NH	TH	UL	CRC ¹⁾	Weight	Part No.	Туре
	Ø	Ø	Ø				Ø								
[mm]	D11	H13	±0.1				H13			±0.2			[g]		
16	8	8	10	20	7.5	11	4.5	4.6	13	20	30	2	26	1434912	LNZG-16
25	12	11	15	30	10.5	15	6.6	6.8	18	32	46	2	83	32959	LNZG-32
40	16	15	18	36	12	18	9	9	21	36	55	2	129	32960	LNZG-40/50

¹⁾ Corrosion resistance class CRC 2 to Festo standard FN 940070 Moderate corrosion stress. Indoor applications in which condensation may occur. External visible parts with primarily decorative requirements for the surface and which are in direct contact with the ambient atmosphere typical for industrial applications.

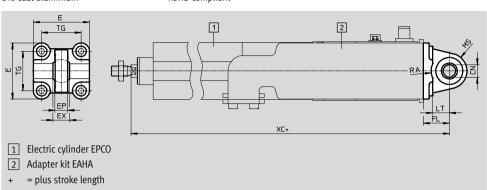
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Accessories

Swivel flange SNCS

Material: Die-cast aluminium Free of copper and PTFE RoHS-compliant





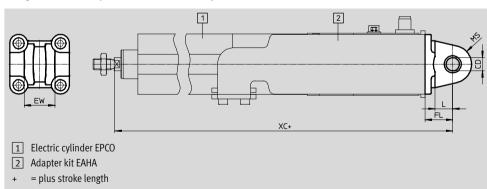
Dimensions and o	rdering data								
For size	CN Ø	E	EP	EX	FL	LT	MS	RA	TG
[mm]			+0.2		±0.2			+1	
40	12+0.015	54-0.5	12	16	25	16	17+0.5	17.5	38

For size		X	2		CRC ¹⁾	Weight	Part No.	Туре
	EPCO							
[mm]		-E	-B	-EB		[g]		
40	321.7	350.7	371.7	386.2	1	122	★ 174398	SNCS-40

¹⁾ Corrosion resistance class CRC 1 to Festo standard FN 940070
Low corrosion stress. For dry indoor applications or transport and storage protection. Also applies to parts behind covers, in the non-visible interior area, and parts which are covered in the application (e.g. drive trunnions).

Swivel flange SNCL

Material: Free of copper and PTFE Wrought aluminium alloy RoHS-compliant



Dimensions and o	ordering	data											
For size	CD	EW	FL	L	MR		Х	C		CRC ¹⁾	Weight	Part No.	Туре
	Ø					EPCO							
[mm]	Н9	h12	±0.2		-0.5		-E	-B	-EB		[g]		
16	6	12	16	10	6	237	237	263	263	2	21	537791	SNCL-16
25	8	16	20	14	8	269.6	298	318	331	2	41	537793	SNCL-25
40	12	28	25	16	12	321.7	350.7	371.7	386.2	2	95	★ 174405	SNCL-40

Corrosion resistance class CRC 2 to Festo standard FN 940070
 Moderate corrosion stress. Indoor applications in which condensation may occur. External visible parts with primarily decorative requirements for the surface and which are in direct contact with the ambient atmosphere typical for industrial applications.

Festo core product range

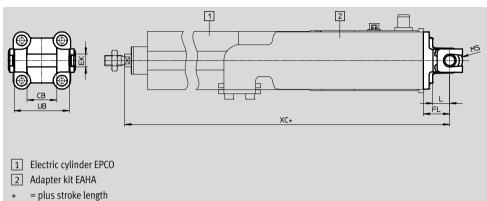
- ★ Ready for dispatch from the Festo factory in 24 hours
- Ready for dispatch in 5 days maximum from stock



Swivel flange SNCB

Free of copper and PTFE Material: RoHS-compliant Die-cast aluminium





Dimensions and o	rdering	data												
For size	CB	EK	FL	L	MR	UB		Х	C		CRC ¹⁾	Weight	Part No.	Type
		Ø					EPCO							
[mm]	H14	e8	±0.2			h14		-E	-B	-EB		[g]		
40	28	12	25	16	12	52	321.7	350.7	371.7	386.2	1	155	★ 174391	SNCB-40

1) Corrosion resistance class CRC 1 to Festo standard FN 940070 Low corrosion stress. For dry indoor applications or transport and storage protection. Also applies to parts behind covers, in the non-visible interior area, and parts which are covered in the application (e.g. drive trunnions).

Ordering data	– Mounting attachn	nents				Technica	l data → Internet: clevis foot
Designation	For size	Part No.	Туре	Designation	For size	Part No.	Туре
Clevis foot LBG				Right-angle cle	vis foot LQG		
	40	31762	LBG-40		40	31769	LQG-40
Clevis foot LBN							
A.	16	★ 6058	LBN-12/16				
	25	★ 6059	LBN-20/25				
	40	195861	LBN-40				

Ready for dispatch in 5 days maximum from stock

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Ordering data	- Piston rod a	ttachments			1	「echnical data → In	ternet: piston rod attachment
Designation	For size	Part No.	Туре	Designation	For size	Part No.	Туре
Rod eye SGS				Rod clevis SO	ĵ		
A	16	★ 9254	SGS-M6		16	★ 3110	SG-M6
	25	★ 9255	SGS-M8		25	★ 3111	SG-M8
	40	★ 9261	SGS-M10x1,25		40	★ 6144	SG-M10x1,25
Self-aligning r	od coupler FK			Rod clevis SO	GA .		
<i>─</i>	16	* 2061	FK-M6		40	32954	SGA-M10x1,25
	25	* 2062	FK-M8				
	40	★ 6140	FK-M10x1,25				
Coupling piece	KSG						
\bigcirc	40	32963	KSG-M10x1,25				
000							
<u>_0</u>							

Ordering data – Guide un	it				Technical data → Internet: eagf
	For size	Stroke	Part No.	Туре	
		[mm]			
. 0	16	50	☆ 3192932	EAGF-P1-KF-16-50	
		100	☆ 3192934	EAGF-P1-KF-16-100	
		150	☆ 3192936	EAGF-P1-KF-16-150	
		200	☆ 3192938	EAGF-P1-KF-16-200	
1.50		75, 125, 175	3192939	EAGF-P1-KF-16-	
	25	50	☆ 3192943	EAGF-P1-KF-25-50	
		100	☆ 3192945	EAGF-P1-KF-25-100	
		150	☆ 3192947	EAGF-P1-KF-25-150	
		200	☆ 3192949	EAGF-P1-KF-25-200	
		300	☆ 3192951	EAGF-P1-KF-25-300	
		75, 125, 175, 250	3192952	EAGF-P1-KF-25-	
	40	50	☆ 3192955	EAGF-P1-KF-40-50	
		100	☆ 3192957	EAGF-P1-KF-40-100	
		150	☆ 3192959	EAGF-P1-KF-40-150	
		200	☆ 3192961	EAGF-P1-KF-40-200	
		300	☆ 3192963	EAGF-P1-KF-40-300	
		75, 125, 175, 250, 350, 400	3192966	EAGF-P1-KF-40-	

[★] Ready for dispatch from the Festo factory in 24 hours

[☆] Ready for dispatch in 5 days maximum from stock



Ordering data	- Proximity sensor for T-slot, magneto-	Technical data → Internet: smt				
	Type of mounting	Switching	Electrical connection	Cable length	Part No.	Туре
		output		[m]		
N/O contact						
~/	Inserted in the slot from above,	PNP	Cable, 3-wire	2.5	★ 574335	SMT-8M-A-PS-24V-E-2,5-0E
THE WAY	flush with the cylinder profile,		Plug M8x1, 3-pin	0.3	★ 574334	SMT-8M-A-PS-24V-E-0,3-M8D
6 /	short design		Plug M12x1, 3-pin	0.3	★ 574337	SMT-8M-A-PS-24V-E-0,3-M12
		NPN	Cable, 3-wire	2.5	★ 574338	SMT-8M-A-NS-24V-E-2,5-OE
			Plug M8x1, 3-pin	0.3	★ 574339	SMT-8M-A-NS-24V-E-0,3-M8D
N/C contact						
	Inserted in the slot from above,	PNP	Cable, 3-wire	7.5	★ 574340	SMT-8M-A-PO-24V-E-7,5-OE
W. W. W.	flush with the cylinder profile,					
(T)	short design					

Ordering data	- Proximity sensor for T-slot, magnetic ree	Technical data → Internet: sme				
	Type of mounting	Switching	Electrical connec-	Cable length	Part No.	Туре
		output	tion	[m]		
N/O contact						
	Inserted in the slot from above, flush with	Contacting	Cable, 3-wire	2.5	★ 543862	SME-8M-DS-24V-K-2,5-OE
	the cylinder profile			5.0	★ 543863	SME-8M-DS-24V-K-5,0-OE
			Cable, 2-wire	2.5	★ 543872	SME-8M-ZS-24V-K-2,5-0E
			Plug M8x1, 3-pin	0.3	★ 543861	SME-8M-DS-24V-K-0,3-M8D
NA CONTRACTOR OF THE PARTY OF T	Inserted in the slot lengthwise, flush	Contacting	Cable, 3-wire	2.5	150855	SME-8-K-LED-24
	with the cylinder profile		Plug M8x1, 3-pin	0.3	150857	SME-8-S-LED-24
N/C contact						
	Inserted in the slot lengthwise, flush	Contacting	Cable, 3-wire	7.5	160251	SME-8-O-K-LED-24
	with the cylinder profile					



Note

Position sensing is only possible in combination with feature "A" (position sensing) → page 26 (modular product system)

Ordering data	– Connecting cable				Technical data → Internet: km8	
	Description	Connection	Cable length	Part No.	Туре	
			[m]			
Straight socke	Straight socket					
	Union nut M8, both ends	3-pin	0.5	★ 541346	NEBU-M8G3-K-0.5-M8G3	
			1.0	★ 541347	NEBU-M8G3-K-1-M8G3	
			2.5	★ 541348	NEBU-M8G3-K-2.5-M8G3	
			5.0	★ 541349	NEBU-M8G3-K-5-M8G3	

[☆] Ready for dispatch in 5 days maximum from stock

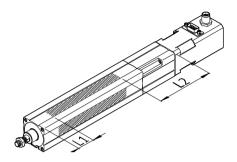
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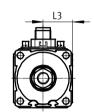
Sensor mounting

The sensor mountings can only be attached within the highlighted area due to the asymmetry of the internal magnets.

The proximity sensors may not switch reliably if they are mounted outside of this area.

The overall length of the sensor rail SAMH corresponds to the length of the sensing range plus approx. 10 mm adjustment range on either side for the proximity sensors.





Size	L1	L2	L3
16	29	95	15
25	33	121	20
40	40	150	27.5

Ordering data – Sensor mounting for T-slot							
	For size	Description	Length	Part No.	Туре		
			[mm]				
Sensor rail							
<i>A</i>	16, 25, 40	Size 25 can only be used with proximity sensor	50	1600093	SAMH-N8-SR-50		
		SMT-8 (magneto-resistive).	100	1600118	SAMH-N8-SR-100		
Mounting kit							
	16, 25, 40	-	35	525565	CRSMB-8-32/100		



Ordering data – Ca		la			_
	For size	Description	Cable length	Part No.	Туре
			[m]		
Notor cable					
	16	Straight plug			
		- Min. bending radius: 62 mm	1.5	1449600	NEBM-SM12G8-E-1.5-Q5-LE6
		 Suitable for use with energy 	2.5	1449601	NEBM-SM12G8-E-2.5-Q5-LE6
		chains	5.0	1449602	NEBM-SM12G8-E-5-Q5-LE6
		Ambient temp.:	7.0	1449603	NEBM-SM12G8-E-7-Q5-LE6
		−40 +80 °C	10.0	* 1449604	NEBM-SM12G8-E-10-Q5-LE6
	25/-40	Angled plug			
)	- Min. bending radius: 62 mm	1.5	1450736	NEBM-S1W9-E-1.5-Q5-LE6
		- Suitable for use with energy	2.5	1450737	NEBM-S1W9-E-2.5-Q5-LE6
*		chains	5.0	‡ 1450738	NEBM-S1W9-E-5-Q5-LE6
		- Ambient temp.:	7.0	‡ 1450739	NEBM-S1W9-E-7-Q5-LE6
		−40 +80 °C	10.0	* 1450740	NEBM-S1W9-E-10-Q5-LE6
		Straight plug			
)	- Min. bending radius: 62 mm	1.5	1450368	NEBM-S1G9-E-1.5-Q5-LE6
		 Suitable for use with energy 	2.5	1450369	NEBM-S1G9-E-2.5-Q5-LE6
		chains	5.0	☆ 1450370	NEBM-S1G9-E-5-Q5-LE6
		- Ambient temp.:	7.0	* 1450371	NEBM-S1G9-E-7-Q5-LE6
		−40 +80 °C	10.0	☆ 1450372	NEBM-S1G9-E-10-Q5-LE6
ncoder cable		1			
	16/-25/-40	Straight plug			
		- Min. bending radius: 68 mm	1.5	‡ 1451586	NEBM-M12G8-E-1.5-LE8
	,	 Suitable for use with energy 	2.5	* 1451587	NEBM-M12G8-E-2.5-LE8
		chains	5.0	* 1451588	NEBM-M12G8-E-5-LE8
		Ambient temp.:	7.0	‡ 1451589	NEBM-M12G8-E-7-LE8
		-40 +80 °C	10.0	* 1451590	NEBM-M12G8-E-10-LE8
	25/-40	Angled plug			
)	Min. bending radius: 68 mm	1.5	* 1451674	NEBM-M12W8-E-1.5-LE8
	′	 Suitable for use with energy 	2.5	* 1451675	NEBM-M12W8-E-2.5-LE8
		chains	5.0	☆ 1451676	NEBM-M12W8-E-5-LE8
-		- Ambient temp.:	7.0	★ 1451677	NEBM-M12W8-E-7-LE8
		-40 +80 °C	10.0	★ 1451678	NEBM-M12W8-E-10-LE8

¹⁾ Other cable lengths on request.

Ordering data – Motor controller			Technical data → Internet: cmmo
	Description	Part No.	Туре
~	With I/O interface		
	Switching input/output PNP	‡ 1512316	CMMO-ST-C5-1-DIOP
	Switching input/output NPN	1512317	CMMO-ST-C5-1-DION
	With IO-Link		
	Switching input/output PNP	† 1512320	CMMO-ST-C5-1-LKP

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