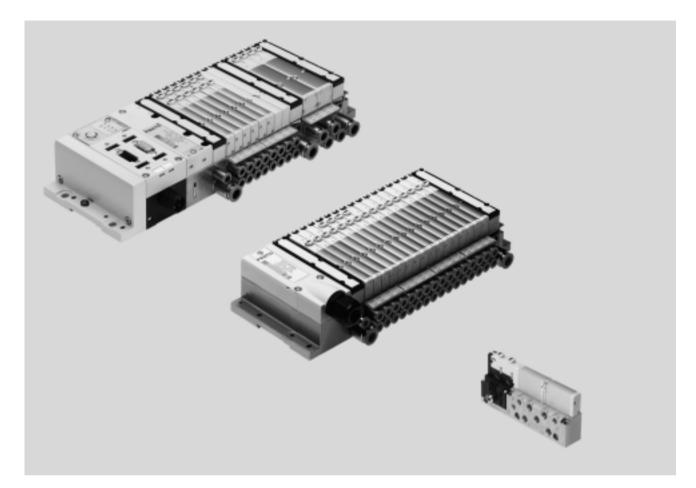


Key features



#### Innovative

- Slim high-performance valves in sturdy metal housing
- MPA1 flow rates up to 360 l/min
- MPA2 flow rates up to 700 l/min
- From the individual valve to the valve terminal with multi-pin plug, AS-interface, CPI and fieldbus connections and control block
- Dream team: fieldbus valve terminal suitable for electrical peripherals CPX. This means:
  - Forward-looking internal communication system for actuation of the valves and CPX modules
  - Diagnostics down to the individual valve
  - Valves can be actuated with or without (standard) isolated electrical circuits

#### Versatile

- Modular system offering a range of configuration options
- Expandable up to 128 solenoid coils
- Conversion and expansion possible at a later date
- Further manifold blocks can be assembled using just three screws and sturdy separating seals on metal separator plates
- Integration of innovative function modules possible
- Manual regulators, rotatable pressure gauges
- Proportional pressure regulators
- Additional air supply via additional pressure zones using supply plates
- Wide range of pressures
   -0.9 ... 10 bar
- Wide range of valve functions

#### Reliable

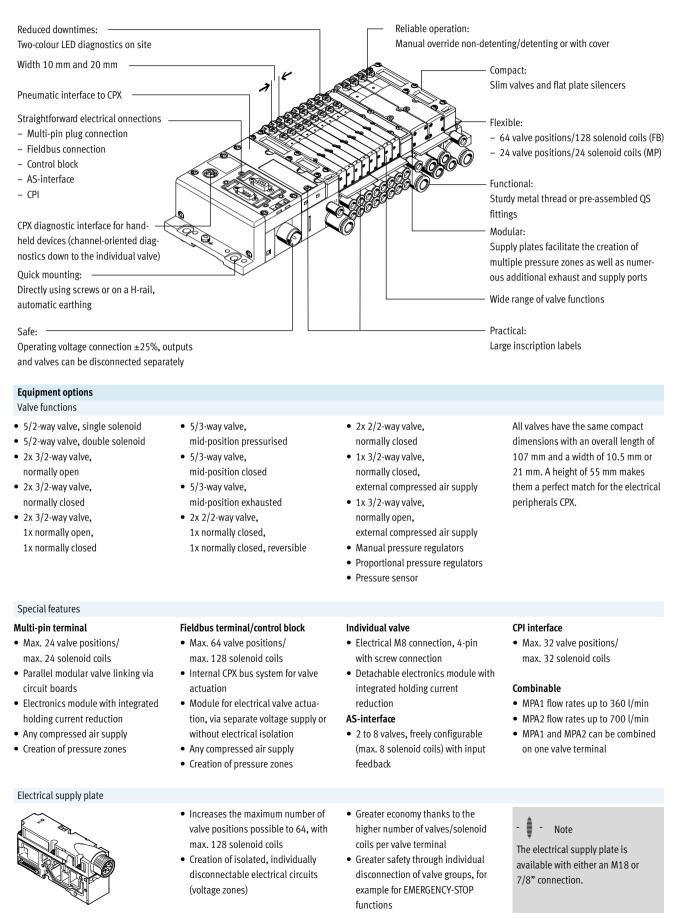
- Sturdy and durable metal components
- Valves
- Manifold blocks
- Seals
- Fast troubleshooting thanks to LEDs on the valves and diagnostics via fieldbus
- Extensive operating voltage range ±25%
- Ease of servicing through replaceable valves and electronics modules
- Manual override either non-detenting, detenting or secured against unauthorised activation (covered)
- Durable, thanks to tried and tested piston spool valves
- Large and durable labelling system, suitable for barcodes

### Easy to mount

- Ready-to-install unit, already assembled and tested
- Lower selection, ordering, installation and commissioning costs
- Secure mounting on wall or H-rail mounting

Subject to change - 2016/10

Key features



Key features

#### Valve terminal configurator

Selecting an MPA valve terminal using the online catalogue is quick and easy thanks to the convenient valve terminal configurator provided. This makes it much easier to find the right product. The valve terminals are fully assembled according to your order specifications and are individually tested. This reduces the assembly and installation time to a minimum. The valve terminal MPA is ordered using the order code.

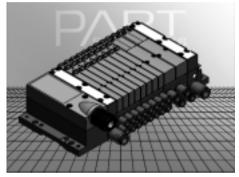
Ordering system for MPA → Internet: mpa Ordering system for CPX → Internet: cpx

2D/3D CAD data

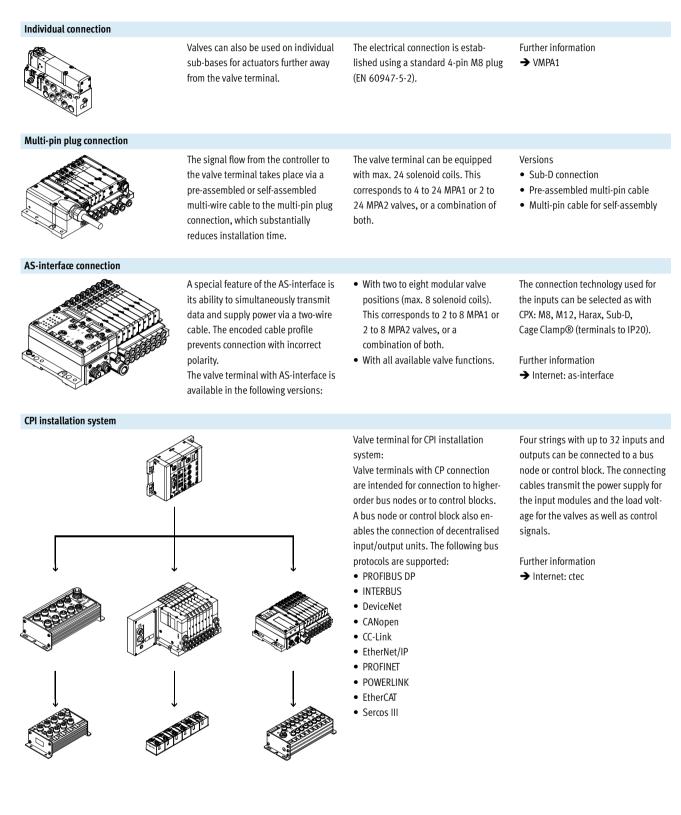
You can request the CAD data for a valve terminal you have configured. To do so, perform the product search as described above. Go to the shopping basket and click on the CAD icon (compass). On the next page you can generate a 3D preview or request another data format of your choice by e-mail.

# Online via: → www.festo.com

Online via: → www.festo.com

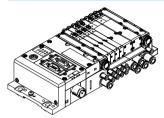


Key features



Key features

#### Fieldbus connection via the CPX system

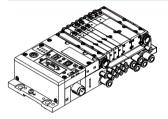


An integrated fieldbus node manages communication with a higher-order PLC. This enables a space-saving pneumatic and electronic solution. Valve terminals with fieldbus interfaces can be configured with up to 16 manifold blocks. In conjunction with MPA1 and 8 solenoid coils per manifold block, up to 128 solenoid coils can thus be actuated. An MPA2 with 4 solenoid coils per manifold block can actuate 64 solenoid coils.

### Versions

- PROFIBUS DP
- INTERBUS
- DeviceNet
- CANopen
- CC-Link
- EtherNet/IP
- PROFINET
- POWERLINK
- EtherCAT
- Sercos III
- Front End Controller Remote
- Front End Controller Remote I/O
- Modbus/TCP
- CPX terminal
- → Internet: cpx

#### Control block connection via the CPX system



Controllers integrated in the Festo valve terminals enable the construction of stand-alone control units to IP65, without control cabinets. Using the slave operation mode, these valve terminals can be used for intelligent pre-processing and are therefore ideal modules for designing decentralised intelligence. In the master operation mode, terminal groups can be designed with many options and functions which can autonomously control a mediumsized machine/system.

CPX terminal
 → Internet: cpx

### - 📱 - 🛛 Note

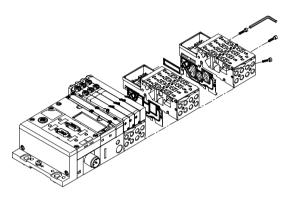
Note possible restrictions for the IP protection class → ATEX conformity declaration

```
FESTO
```

Peripherals overview

### Modular pneumatic components

The modular design of the MPA facilitates maximum flexibility right from the planning stage and offers maximum ease of service in operation. The system consists of manifold blocks and valves. The manifold blocks are screwed together and thus form the support system for the valves. They contain the connection ducts for supplying compressed air to and venting from the valve terminal as well as the working lines for the pneumatic drives for each valve. Each manifold block is connected to the next using three screws. Individual terminal sections can be isolated and further manifold blocks inserted by loosening these screws. This ensures that the valve terminal can be rapidly and reliably extended.



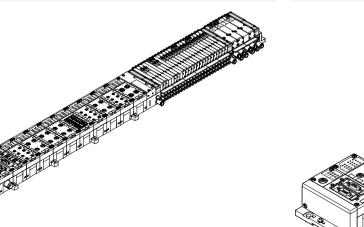
### Modular electrical peripherals

The manner in which the valves are actuated differs according to whether you are using a multi-pin terminal, fieldbus terminal or individual valve. The MPA with CPX interface is based on the internal bus system of the CPX and uses this serial communication system for all solenoid coils and a range of electrical input and output functions. Serial linking facilitates the following:

- Transmission of switching information
- High valve density
- Compact design
- Position-based diagnostics
- Separate voltage supply for valves
- Flexible conversion without address shifting
- Transmission of status, parameter and diagnostic data
  - ➔ Internet: cpx
- Option of CP interface
- CPX-FEC as stand-alone controller with access via Ethernet and web server



Modularity with electrical peripherals CPX

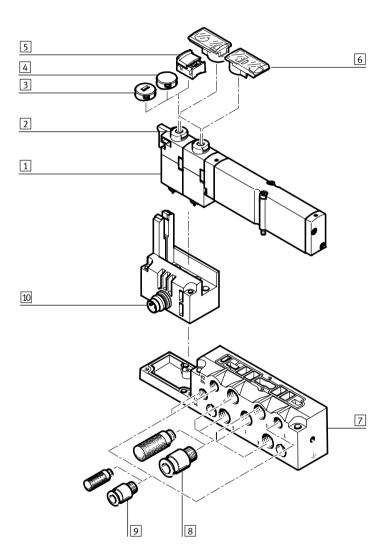


Peripherals overview

### Individual sub-base

- Ordering:
- Using individual part numbers

Individual sub-bases can be equipped with any valve (VMPA... of the corresponding width). The electrical connection is established using a standard 4-pin M8 plug (EN 60947-5-2).

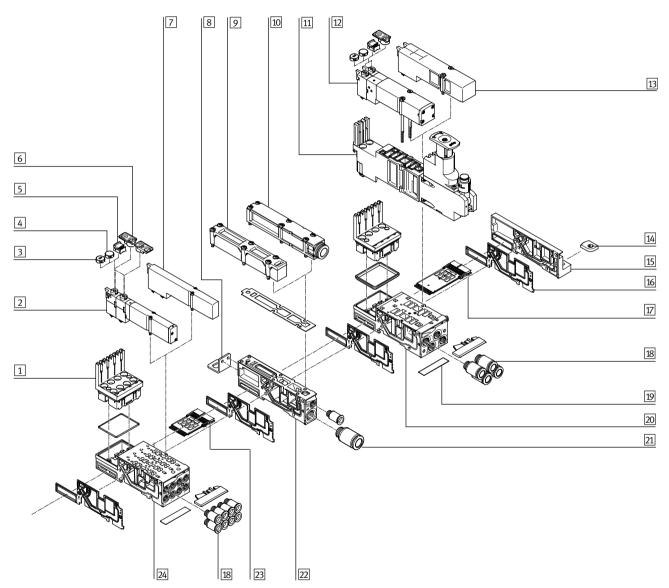


Description		Brief description	→ Page/Internet
1 Solenoid valve		Width 10 mm, 14 mm, 20 mm	VMPA1
2 Manual override (	MO)	Non-detenting/turning with detent, per solenoid coil	VMPA1
3 Coded cover cap		Manual override with non-detenting operation only once cover cap fitted	VMPA1
4 Covered cover cap	1	Manual override blocked once cover cap fitted	VMPA1
5 Cover cap, manua	l override detenting	Manual override detenting and operable without tools once cover cap fitted	VMPA1
6 Inscription label I	nolder	Can be pushed onto manual override	VMPA1
7 Sub-base		For individual valve VMPA	VMPA1
8 Fittings and/or si	encers	For working ports (2, 4) and air supply/exhaust ports (1, 3, 5)	VMPA1
9 Fittings, silencers	or blanking plugs	For pilot air supply/pilot exhaust air (12/14, 82/84) and pressure compensation	VMPA1
10 Electrical connect	ion M8	4-pin	VMPA1

### Peripherals overview

### Pneumatic components of the valve terminal - Multi-pin plug, AS-interface

- The manifold blocks are either prepared for:
- 2 or 4 single solenoid valves
- 2 or 4 double solenoid valves
- depending on the size.
- Double solenoid valve positions can be equipped with any valve or a blanking plate.
- Single solenoid valve positions can only be equipped with single solenoid valves.



Peripherals overview

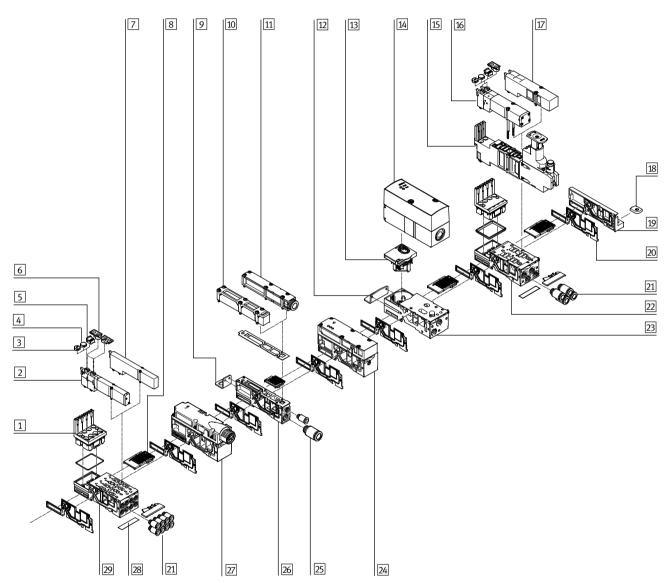
.

Pneum	atic components of the valve terminal -	- Multi-pin plug, AS-interface	
Design	ation	Brief description	→ Page/Internet
1 E	lectronics module	For connecting MPA1 or MPA2 valves	79
2 S	Solenoid valve	Width 10 mm	73
3 C	Coded cover cap	Manual override with non-detenting operation only once cover cap fitted	80
4 C	Cover cap	Manual override blocked once cover cap fitted	80
5 C	Cover cap, manual override detenting	Manual override detenting and operable without tools once cover cap fitted	80
6 Ir	nscription label holder	Can be pushed onto manual override	83
7 B	Blanking plate	For unused valve position (vacant position), width 10 mm	80
8 N	Nounting	Optional for valve terminal mounting (on supply plate)	83
9 F	lat plate silencer	-	-
10 E	xhaust plate	For ducted exhaust air	80
11 R	Regulator plate	Vertical stacking (pressure regulator plate, vertical pressure shut-off plate, vertical supply	74
		plate)	
12 S	Solenoid valve	Width 20 mm	73
13 B	Blanking plate	For unused valve position (vacant position), width 20 mm	80
14 H	I-rail mounting	-	83
15 R	Right-hand end plate	-	78
16 S	Separating seal	For manifold block	80
17 F	ittings	For working lines	82
18 Ir	nscription label	-	83
19 N	Nanifold block	For two valve locations, width 20 mm	77
20 F	ittings	For pneumatic supply plate	82
21 S	Supply plate	-	80
22 E	lectrical manifold module	For multi-pin plug connection, for AS-interface	79
23 N	Nanifold block	For four valve locations, width 10 mm	77
24 E	lectrical interlinking module	For multi-pin plug connection, for AS-Interface, for a sub-base with pneumatic supply plate	79
		(on the left next to the sub-base)	

#### Peripherals overview

### Pneumatic components of the valve terminal - CPI connection, fieldbus

- The manifold blocks are either prepared for:
- 2 or 4 single solenoid valves
- 2 or 4 double solenoid valves
- depending on the size.
- Double solenoid valve positions can be equipped with any valve or a blanking plate.
- Single solenoid valve positions can only be equipped with single solenoid valves.



Peripherals overview

Designation	Brief description		
1 Electronics module	-	79	
2 Solenoid valve	Width 10 mm	73	
3 Coded cover cap	Manual override with non-detenting operation only once cover cap fitted	80	
4 Cover cap	Manual override blocked once cover cap fitted	80	
5 Cover cap, manual override detenting	Manual override detenting and operable without tools once cover cap fitted	80	
6 Inscription label holder	Can be pushed onto manual override	83	
7 Blanking plate	For unused valve position (vacant position), width 10 mm	80	
8 Electrical manifold module	For fieldbus connection, for proportional pressure regulator	79	
9 Mounting	Optional for valve terminal mounting (on supply plate)	83	
10 Flat plate silencer	-	-	
11 Exhaust plate	For ducted exhaust air	80	
12 Mounting	Optional for valve terminal mounting	83	
	(on the manifold block of the proportional pressure regulator)		
13 Electrical module	For proportional pressure regulator	79	
14 Proportional pressure regulator	-	77	
15 Regulator plate	Vertical stacking (pressure regulator plate, vertical pressure shut-off plate, vertical supply	74	
	plate)		
16 Solenoid valve	Width 20 mm	73	
17 Blanking plate	For unused valve position (vacant position), width 20 mm	80	
18 H-rail mounting	-	83	
19 Right-hand end plate	-	78	
20 Separating seal	For manifold block	80	
21 Fittings	For working lines	82	
22 Manifold block	For two valve locations, width 20 mm	77	
23 Manifold block	For proportional pressure regulator	77	
24 Pressure sensor	-	80	
25 Fittings	For pneumatic supply plate	82	
26 Supply plate	-	80	
27 Electrical supply plate	For auxiliary voltage supply for large valve terminals	79	
28 Inscription label	-	83	
29 Manifold block	For four valve locations, width 10 mm	77	

**FESTO** 

Peripherals overview

### Valve terminal with multi-pin plug connection

Order code:

- 32P-... for the pneumatic components
- 32E-... for the electrical components

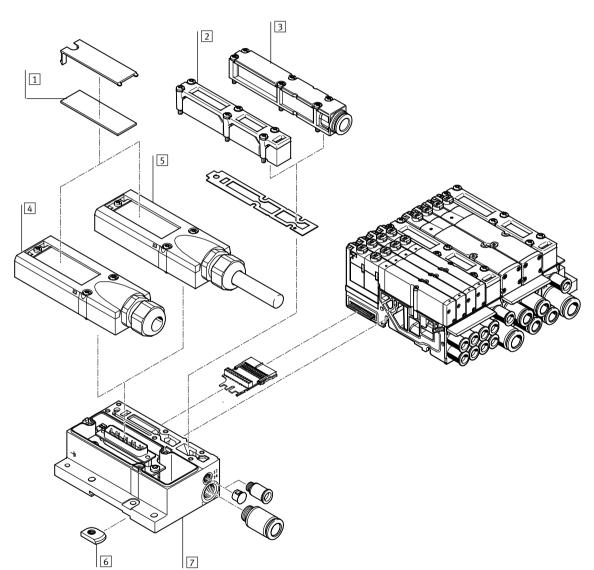
MPA valve terminals with multi-pin plug connection can be expanded by up to 24 solenoid coils.

The multi-pin plug connection is designed as a removable 25-pin Sub-D connection to IP65.

- ordering: • 2.5 m
- 5 m
- 10 m

Each can be used for max. 8 or 24 valves.

The cable can be selected when



Designation	Brief description	→ Page/Internet
1 Inscription labels	Large, for multi-pin plug connection	-
2 Flat plate silencer	For pneumatic interface	-
3 Exhaust plate	For ducted exhaust air	80
4 Multi-pin plug connection	For self-assembly	81
5 Multi-pin plug connection	With multi-pin cable	81
6 H-rail mounting	-	83
7 Electrical interface	For multi-pin plug	78

Peripherals overview

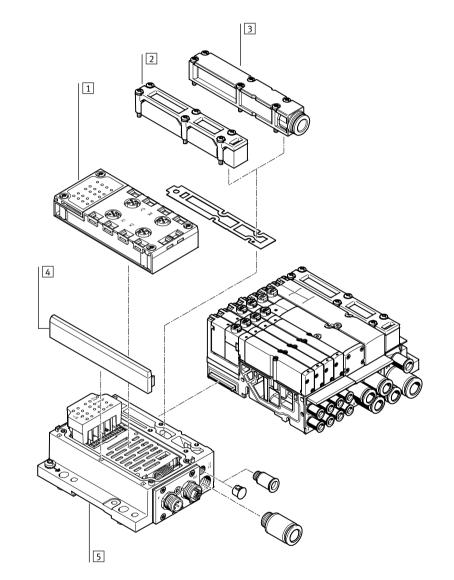
### Valve terminal with AS-interface connection

Order code:

• 32P-... for the pneumatic components

MPA valve terminals with AS-interface connection can be expanded by up to 8 solenoid coils.

• 52E-... for the electrical components



Desi	gnation	Brief description	→ Page/Internet
1	Manifold block	-	78
2	Flat plate silencer	For pneumatic interface	-
3	Exhaust plate	For ducted exhaust air	80
4	Cover	-	-
5	Electrical interface	_	78

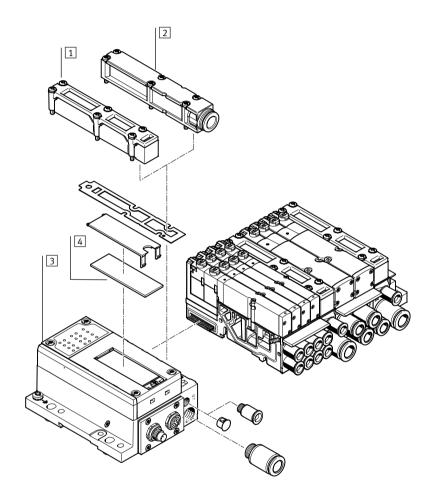
Peripherals overview

### Valve terminal with CPI connection

Order code:

- 32P-... for the pneumatic components
- 56E-... for the electrical components

MPA valve terminals with CPI connection can be expanded by up to 32 solenoid coils.



D	esignation	Brief description	→ Page/Internet
Ľ	1 Flat plate silencer	For pneumatic interface	-
[	2 Exhaust plate	For ducted exhaust air	80
[]	3 Electrical interface	-	78
Ŀ	4 Inscription label	Large for CPI electrical interface	-

Peripherals overview

#### Valve terminal with fieldbus connection, control block (electrical peripherals CPX)

Order code:

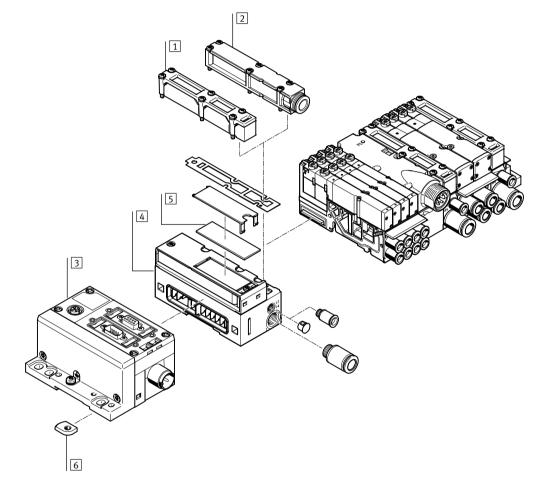
- 32P-... for the pneumatic components
- 50E-... for the electrical components

Valve terminals with fieldbus interfaces can be configured with up to 16 manifold blocks. In conjunction with MPA1 and 8 solenoid coils per manifold block, up to 128 solenoid coils can thus be equipped. An MPA2 with 4 solenoid coils per manifold block can actuate 64 solenoid coils.

Each valve position can be equipped with any valve or a blanking plate. The rules for CPX apply to the equipment that can be used in combination with the electrical peripherals CPX. In general:

- Digital inputs/outputs
- Analogue inputs/outputs
- Parameterisation of inputs and outputs

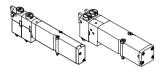
- Integrated multi-featured diagnostic system
- Preventive maintenance concepts



Desi	gnation	Brief description	→ Page/Internet
1	Flat plate silencer	For pneumatic interface	-
2	Exhaust plate	For ducted exhaust air	80
3	CPX modules	-	-
4	Pneumatic interface	For CPX modules	78
5	Inscription label	Large, for pneumatic interface CPX	-
6	H-rail mounting	-	83

Key features – Pneumatic components

#### Sub-base valve



MPA offers a comprehensive range of valve functions. All valves are equipped with patented sealing system which facilitates efficient sealing, a broad pressure range and long service life. To increase power they have a pneumatic pilot control supplied by pilot air.

Sub-base valves can be quickly replaced since the tubing connectors remain on the manifold block. This design is also particularly flat. Irrespective of the valve function there are sub-base valves with one solenoid coil (single solenoid) or with two solenoid coils (double solenoid or two single solenoid valves in one housing).

### Constructional design

#### Valve replacement

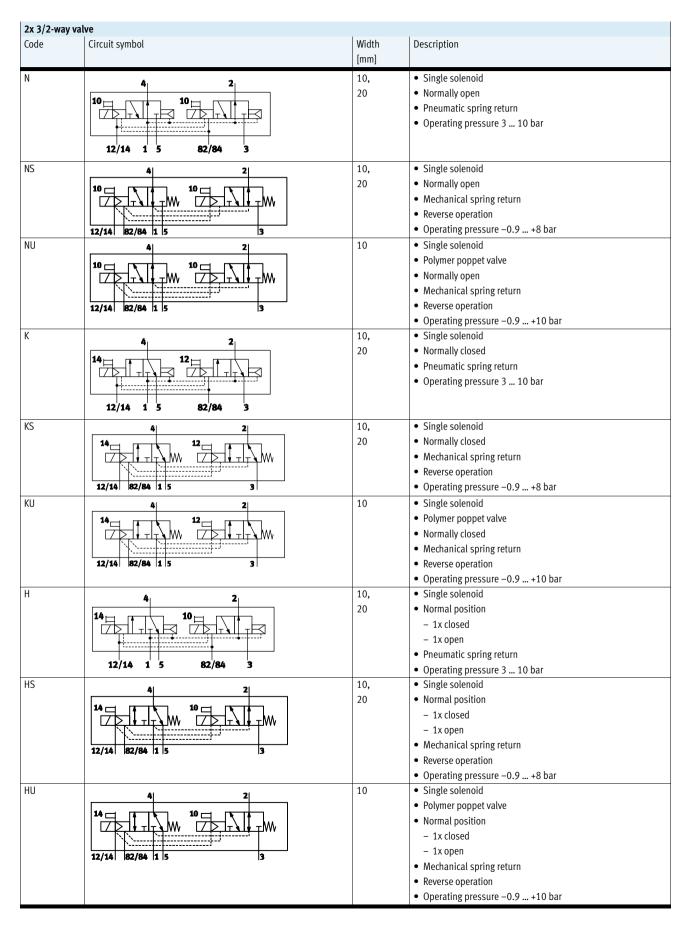
The valves are attached to the metal manifold block using two screws, which means that they can be easily replaced. The mechanical sturdiness of the manifold block guarantees excellent long-term sealing.

#### Extension

Blanking plates can be replaced by valves at a later date. The dimensions, mounting points and existing pneumatic installations remain unchanged during this process. The valve code (M, MS, MU, J, N, NS, NU, K, KS, KU, H, HS, HU, B, G, E, X, W, D, DS, I) is located on the front of the valve beneath the manual override.

5/2-way va	i/2-way valve					
Code	Circuit symbol	Width [mm]	Description			
Μ		10, 20	<ul> <li>Single solenoid</li> <li>Pneumatic spring return</li> <li>Reverse operation</li> <li>Operating pressure -0.9 +10 bar</li> </ul>			
MS		10, 20	<ul> <li>Single solenoid</li> <li>Mechanical spring return</li> <li>Reverse operation</li> <li>Operating pressure -0.9 +8 bar</li> </ul>			
MU		10	<ul> <li>Single solenoid</li> <li>Polymer poppet valve</li> <li>Mechanical spring return</li> <li>Reverse operation</li> <li>Operating pressure -0.9 +10 bar</li> </ul>			
J		10, 20	<ul> <li>Double solenoid</li> <li>Reverse operation</li> <li>Operating pressure -0.9 +10 bar</li> </ul>			

Key features – Pneumatic components



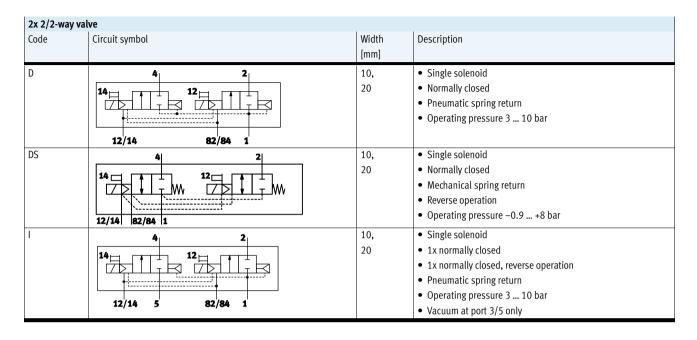
Key features – Pneumatic components

5/3-way valv	2		
Code	Circuit symbol	Width [mm]	Description
В	14 M 4 2 M 12 14 M 4 5 1 3 82 12	10, 20	<ul> <li>Mid-position pressurised<sup>1)</sup></li> <li>Mechanical spring return</li> <li>Reverse operation</li> <li>Operating pressure -0.9 +10 bar</li> </ul>
G	14 W 4 2 W 12 7 T T T T T T T T T T T T T T T T T T T	10, 20	<ul> <li>Mid-position closed<sup>1)</sup></li> <li>Mechanical spring return</li> <li>Reverse operation</li> <li>Operating pressure -0.9 +10 bar</li> </ul>
E	14 M 4 2 M 12 14 84 5 1 3 82 12	10, 20	<ul> <li>Mid-position exhausted<sup>1)</sup></li> <li>Mechanical spring return</li> <li>Reverse operation</li> <li>Operating pressure -0.9 +10 bar</li> </ul>

 If neither solenoid coil is energised, the valve moves to its mid-position by means of spring force. If both coils are energised at the same time, the valve remains in the previously assumed switching position.

3/2-way va	llve		
Code	Circuit symbol	Width	Description
		[mm]	
W	20 4	10,	Single solenoid
		20	Normally open
	╽╱┣ <sub>┥</sub> ┟╾╲╽┥┰┝ <u></u> ╤┥		• External compressed air supply
	14 84 2 5		Pneumatic spring return
			Reverse operation
			<ul> <li>Operating pressure –0.9 +10 bar</li> </ul>
			Compressed air (-0.9 +10 bar) supplied at working port 2
			can be switched with both internal and external pilot air supply.
Х	42 <sup>2</sup>	10,	Single solenoid
		20	Normally closed
	│ ℤ <u>┡</u> ╗ <b>┥</b> ╼╽┰ <b>ϡ</b> ⋿⊴		• External compressed air supply
	12 82 4 3		Pneumatic spring return
			Reverse operation
			• Operating pressure –0.9 +10 bar
			Compressed air (-0.9 +10 bar) supplied at working port 4
			can be switched with both internal and external pilot air supply.

Key features – Pneumatic components

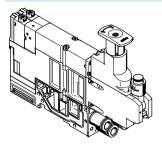


- Note

A filter must be installed upstream of valves operated in vacuum mode. This prevents any foreign matter in the intake air getting into the valve (e.g. when operating a suction cup).

Key features – Pneumatic components

#### Vertical stacking

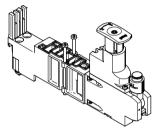


Additional function units can be added to each valve position between the sub-base and the valve. These functions are known as vertical stacking, and enable special function-

ing or control of an individual valve position.

FESTO

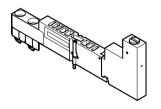
#### Pressure regulator plate



An adjustable pressure regulator can be installed between the sub-base and the valve in order to control the force of the triggered actuator. This pressure regulator maintains an essentially constant output pressure (secondary side) independent of pressure fluctuations (primary side) and air consumption. Standard version:

- For regulating range up to 6 bar or up to 10 bar
- Without pressure gauge (optional, rotatable, M5 connection with MPA1, cartridge connection with MPA2)
- MPA2: Regulator head with 3 positions (locked, reference position, idle running)
- MPA1: Set using screwdriver

#### Vertical pressure shut-off plate for MPA1

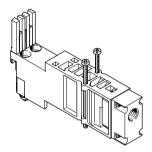


The vertical pressure shut-off plate can be used to hot swap individual valves without switching off the overall air supply. The working pressure for the individual valve can be switched off manually via the vertical pressure shut-off plate using the actuating element.

Key features – Pneumatic components

#### Vertical stacking

Vertical pressure supply plate for MPA2



This vertical pressure supply plate enables an individual valve to be supplied with individual operating pressure independently of the operating pressure of the valve terminal. The exhaust and pilot air supply of the valve are still provided via the central connections of the valve terminal.

#### Non-return valve



The non-return valves prevent the air (back pressure) from exhaust ducts 3 and 5 from entering the solenoid valve, thereby preventing the back pressure from having a disruptive effect on other connected actuators. The non-return valves are integrated into ducts 3 and 5 of the sub-bases designed specifically for this purpose.

Please see the relevant assembly instructions: → www.festo.com/sp This function makes it possible to effectively protect single-acting process valves from the effects of back pressure.

This ensures reliable and feedbackfree switching operations, especially in the case of rapid switching operations.

#### - Note

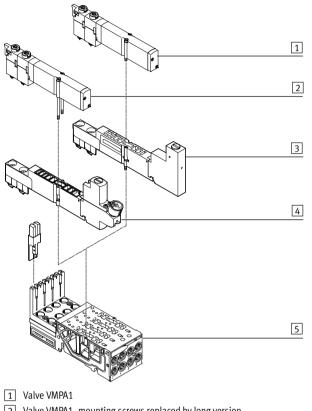
- Special sub-bases are available for use with non-return valves.
- Standard sub-bases cannot be retrofitted with non-return valves.
- Pre-assembled sub-bases with integrated non-return valves are available.
- It is not possible to use a nonreturn valve and a fixed restrictor (in the same duct) at the same time.



Key features – Pneumatic components

#### Vertical stacking

Vertical stacking components, MPA1

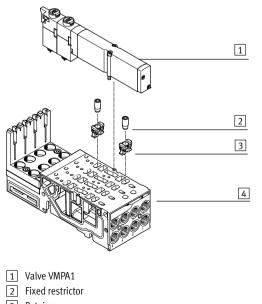


1 2 3 4 Vertical pressure supply plate

Vertical stacking components, MPA2

- 2 Valve VMPA1, mounting screws replaced by long version (included in the scope of delivery of the regulator plate)
- 3 Vertical pressure shut-off plate VMPA1-HS
- 4 Regulator plate VMPA1
- 5 Manifold sub-base

Fixed restrictor for manifold sub-bases MPA1



- 3 Retainer
- 4 Manifold sub-base

1 Valve VMPA2 2 Regulator plate VMPA2 3 4 Manifold sub-base openings on the sub-base.

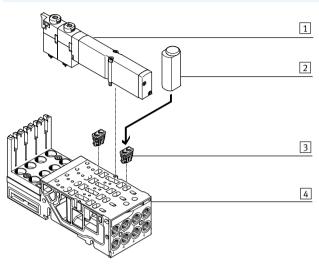
The fixed restrictor can be used to permanently set the flow rate in ducts 3 and 5 when exhausting air. To be able to screw the restrictor into the subbase, the retainer is first pressed as far as it will go into the exhaust

The fixed restrictor can then be screwed in until it is flush with the top of the retainer. The restrictor screw cuts a thread into the retainer as it is screwed in. As the restrictor is being screwed in, two hooks on the underside of the retainer also deform to additionally anchor the retainer in the sub-base.

Key features – Pneumatic components

#### Vertical stacking

Non-return valve



1 VMPA1 valve

- 2 Assembly tool
- 3 Non-return valve
- 4 Sub-base

Festo non-return valves can only be used in combination with the subbases designed specifically for this purpose.

The non-return valves should be installed according to the specifications using the enclosed assembly tool. Following assembly, the non-return valves cannot be removed.

Please see the relevant assembly instructions: → www.festo.com/sp

For widths 10 mm and 20 mm there are special sub-bases available that facilitate the installation of non-return valves.

### - Note

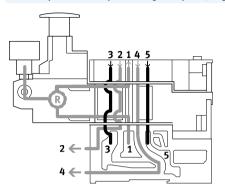
• Special sub-bases are available for use with non-return valves.

- Standard sub-bases cannot be retrofitted with non-return valves.
- Pre-assembled sub-bases with integrated non-return valves are available.
- It is not possible to use a nonreturn valve and a fixed restrictor (in the same duct) at the same time.

Key features – Pneumatic components

#### Vertical stacking

Mode of operation of the pressure regulator plate (P regulator) for port 1; code: PA, PF



### Advantages

- The pressure regulator is not affected by venting, since the pressure is regulated upstream of the valve.
- The pressure regulator can always be adjusted, since the pressure from the valve terminal is always present.

This pressure regulator regulates the pressure upstream of the valve in duct 1. Ducts 2 and 4 thus have the same regulated pressure. During venting, the exhaust flow in the valve is from duct 2 to duct 3 and from duct 4 to duct 5.

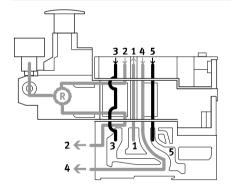
FESTO

#### Application examples

• An equal working pressure is required at working ports 2 and 4.

This pressure regulator regulates the pressure in duct 2 after the pressure medium flows through the valve. During venting, the exhaust flow in the valve is from duct 2 to duct 3 via • A lower working pressure (e.g. 3 bar) than the operating pressure present at the valve terminal (e.g. 8 bar) is required.

Mode of operation of the pressure regulator plate (B regulator) for port 2; code: PC, PH



#### Restrictions

The pressure regulator can only be adjusted in switched state (e.g. the valve

is switched to 2 and exhaust flow occurs from 4 to 5).

the pressure regulator.

#### Application example

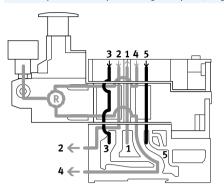
The pressure regulator makes it possible to reduce the pressure at port 2 of an individual valve, in contrast to

the operating pressure of the valve terminal.

Key features – Pneumatic components

#### Vertical stacking

Mode of operation of the pressure regulator plate (A regulator) for port 4; code: PB, PK



#### Restrictions

The pressure regulator can only be adjusted in switched state (e.g. the valve is switched to 4 and exhaust flow occurs from 2 to 3).

This pressure regulator regulates the pressure in duct 4 after the pressure medium flows through the valve. During venting, the exhaust flow in the valve is from duct 4 to duct 5 via the pressure regulator.

#### Application example

If different working pressures are required at ports 4 and 2. The pressure present at port 2 is from duct 1.

The reversible B regulator splits the

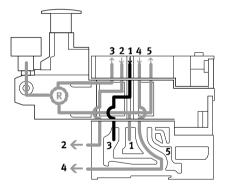
pressure upstream of the valve in

supply air in duct 1 and regulates the

duct 3 (the unregulated pressure from

duct 1 is in duct 5). The regulated air is then supplied to duct 2. The valve is thus operated in reversible mode.

Mode of operation of the pressure regulator plate (B regulator, reversible) for port 2, reversible; code: PL, PN



#### Application examples

- When instead of the operating pressure of the valve terminal, a different pressure is required in duct 2.
- When fast exhaust venting is required.

#### Advantages

- Fast cycle times.
- 50% higher exhaust flow rate, as air is not exhausted via the pressure regulator. The load on the pressure regulator is also reduced.
- No quick exhaust valves are required.

- When the pressure regulator must always be adjustable.
- Operating pressure is always present at the pressure regulator, as the pressure is regulated

upstream of the valve, i.e. the

regulator can always be adjusted.

- Note

Reversible pressure regulator plates may only be combined with valves

that can be operated in reversible mode.

During venting, the exhaust flow in

the valve is from duct 2 to duct 1 and

it is reversed into the manifold block

via the intermediate plate to duct 3.

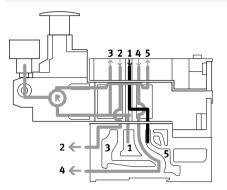
#### Restrictions

• 2x 3/2-way valves (code N, K, H) are not used, as pressure is present at ports 3 and 5.

Key features – Pneumatic components

#### Vertical stacking

Mode of operation of the pressure regulator plate (A regulator, reversible) for port 4, reversible; code: PK, PM



#### Application examples

• When instead of the operating pressure of the valve terminal, a different pressure is required in duct 4.

#### Advantages

- Fast cycle times.
- 50% higher exhaust flow rate, as air is not exhausted via the pressure regulator. The load on the pressure regulator is also reduced.
- No quick exhaust valves are required.

- When fast exhaust venting is required.
- When the pressure regulator must always be adjustable.
- Operating pressure is always present at the pressure regulator, as the pressure is regulated upstream of the valve, i.e. the regulator can always be adjusted.

The reversible A regulator splits the working air in duct 1 and supplies the pressure upstream of the valve into duct 5 (the unregulated pressure from duct 1 is in duct 3). The regulated air is then supplied to duct 4. The valve is thus operated in reversible mode. During venting, the exhaust flow in the valve is from duct 4 to duct 1 and it is reversed into the manifold block via the intermediate plate to duct 5.

### - Note

Reversible pressure regulator plates may only be combined with valves

# that can be operated in reversible mode.

### Restrictions

• 2x 3/2-way valves (code N, K, H) are not used, as pressure is present at ports 3 and 5.

Key features – Pneumatic components

Code		late Type	Width Regulating range			Description	
Loue		71.1				Description	
			[mm]	up to 6 bar	up to 10 bar		
_				0 Dai	10 Dal		
	re regulator plate for port 1 (P reg		I	1		1	
PA	$(\mathbf{N})$	VMPA1-B8-R1-M5-10	10			Regulates the operating pressure in duct 1	
		VMPA1-B8-R1C2-C-10	10	-		upstream of the directional control valve	
	∦ ≹	VMPA2-B8-R1C2-C-10	20				
PF	╶╢┌ <del>╸╘╸╛</del> ┊┽┼┼┼┙╎║║║	VMPA1-B8-R1-M5-06	10			_	
-		VMPA1-B8-R1C2-C-06	10				
	14 5 1 3 12	VMPA2-B8-R1C2-C-06	20	-	_		
			20				
	re regulator plate for port 2 (B reg		10				
PC	<b>4</b> 2 (S)	VMPA1-B8-R2-M5-10	10			Regulates the operating pressure in duct 2	
		VMPA1-B8-R2C2-C-10	10	-		downstream of the directional control valve	
		VMPA2-B8-R2C2-C-10	20				
PH	╡║║║║╵┼┼┲╘╧┥╋╖║	VMPA1-B8-R2-M5-06	10				
		VMPA1-B8-R2C2-C-06	10		_		
		VMPA2-B8-R2C2-C-06	20				
	4,7,1,7,2						
Droccui	re regulator plate for port 4 (A reg	ulator)					
B		VMPA1-B8-R3-M5-10	10			Regulates the operating pressure in duct 4	
	4 2	VMPA1-B8-R3C2-C-10	10		_	downstream of the directional control valve	
		VMPA1-B8-R3C2-C-10 VMPA2-B8-R3C2-C-10	20	-	-		
		VIVIPAZ-DO-KSCZ-C-10	20				
PG		VMPA1-B8-R3-M5-06	10				
		VMPA1-B8-R3C2-C-06	10	•	-		
	14 5 1 3 12	VMPA2-B8-R3C2-C-06	20				
Pressur	re regulator plate for port 2, rever	sible (B regulator)					
PL		VMPA2-B8-R6C2-C-10	20			Reversible pressure regulator to port 2	
				_			
					-		
	╶╢║║║Ц└┼╶┾╭╆═┹╋┑║		20			_	
PN		VMPA2-B8-R6C2-C-06	20				
	14 5 1 3 12				-		
	re regulator plate for port 4, rever		1				
PK	$(\mathbf{N})$	VMPA2-B8-R7C2-C-10	20			Reversible pressure regulator to port 4	
				-	-		
	∥ 斉						
PM	┤╓╘╧┼┼╵╢║║║	VMPA2-B8-R7C2-C-06	20			-	
	║└═┿┙┼╓┯┼┤║		20				
	14 5 1 3 12			-	-		
	1	1		1			

Key features – Pneumatic components

#### Proportional pressure regulator

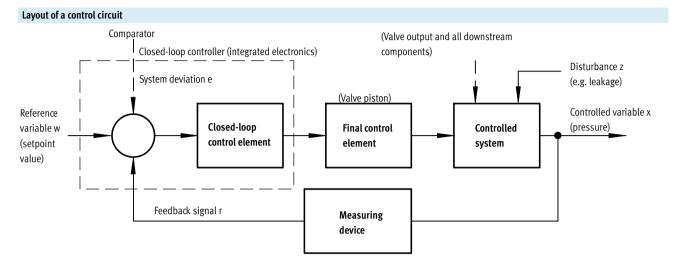
The purpose of the proportional pressure regulator VPPM-6TA-... is to regulate a pressure proportionally to a specified setpoint value. To this end, an integrated pressure sensor records the pressure at the working line and compares this value against the setpoint value. If there is a deviation between the nominal and actual values, the valve regulates the output pressure until it reaches the setpoint value. The proportional pressure regulator has an additional supply connection to achieve the constant pressure supply required for high control quality. The proportional pressure regulator can be configured via the PLC or onsite via the handheld device (CPX-MMI) from Festo.

### - Note

Output pressure is maintained unregulated if the power supply cable is interrupted.

Proportional pressure re	-				
Graphical symbol	Code	Туре	Full-scale linearity error	Supply pressure 1	Pressure regulation
					range
			[%]	[bar]	[bar]
	QA	VPPM-6TA-L-1-F-0L2H	2	0 4	0,02 2
$\langle \tilde{z} $	QB	VPPM-6TA-L-1-F-0L6H	2	0 8	0,06 6
	QC	VPPM-6TA-L-1-F-0L10H	2	0 11	0,1 10
$\sim$		VPPM-6TA-L-1-F-0L2H-S1	1	0 4	0,02 2
	QE	VPPM-6TA-L-1-F-0L6H-S1	1	0 8	0,06 6
	QF	VPPM-6TA-L-1-F-0L10H-S1	1	0 11	0,1 10
	QG	VPPM-8TA-L-1-F-0L2H-C1	2	0 4	0,02 2
$\checkmark$	QH	VPPM-8TA-L-1-F-0L6H-C1	2	0 8	0,06 6
	QK	VPPM-8TA-L-1-F-0L10H-C1	2	0 11	0,1 10
	QL	VPPM-8TA-L-1-F-0L2H-S1C1	1	0 4	0,02 2
	QM	VPPM-8TA-L-1-F-0L6H-S1C1	1	0 8	0,06 6
	QN	VPPM-8TA-L-1-F-0L10H-S1C1	1	0 11	0,1 10

Key features – Pneumatic components

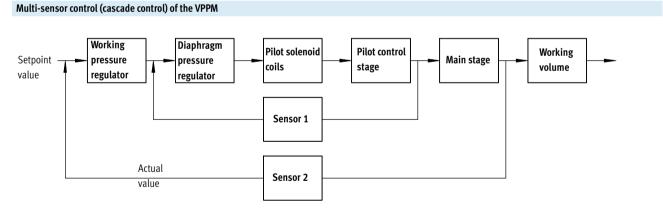


#### Layout

The figure shows a closed-loop control circuit. The reference variable w initially acts on a comparator. The measuring device sends the value of the controlled variable x (actual value, e.g. 3 bar) to the comparator as a feedback signal r. The closed-loop control element detects the system deviation e and actuates the final control element. The output of the final control element acts on the controlled system. The closed-loop control element thus attempts to compensate for the difference between the reference variable w and the controlled variable x by using the final control element.

#### Method of operation

This process runs continuously so changes in the reference variable are always detected. However, a system deviation will also appear if the reference variable is constant but the controlled variable changes. This happens when the flow through the valve changes in response to a switching action, a cylinder movement or a change in load. The disturbance variable z will also cause a system deviation. An example of this is when the pressure drops in the air supply. The disturbance variable z acts on the controlled variable x unintentionally. In all cases, the regulator attempts to readjust the controlled variable x to the reference variable w.



#### Cascade control

Unlike conventional direct-acting regulators, with multi-sensor control several control circuits are nested inside each other. The overall controlled system is divided into smaller subcontrolled circuits that are easier to control for the specific task.

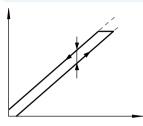
#### Control precision

Multi-sensor control significantly improves control precision and dynamic response in comparison with singleacting regulators.

Key features – Pneumatic components

#### Terms related to the proportional-pressure regulator

Hysteresis



#### Response sensitivity

There is always a linear relationship within a certain tolerance between the setpoint value entered and the pressure output. Nevertheless it makes a difference whether the setpoint value is entered as rising or falling. The difference between the maximum deviations is referred to as hysteresis.

The response sensitivity of the device

The smallest setpoint value difference

that results in a change in the output

pressure is referred to as the response

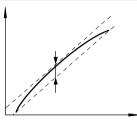
determines how sensitively one can

change, i.e. adjust, a pressure.

sensitivity.

In this case, 0.01 bar.

#### Linearity error



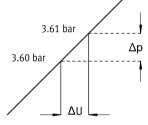
Repetition accuracy (reproducibility)



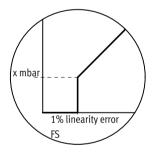
A perfectly linear progression of the control characteristic of the output pressure is theoretical. The maximum percentage deviation from this theoretical control characteristic is referred to as the linearity error. The percentage value refers to the maximum output pressure (full scale).

FESTO

The repetition accuracy is the margin within which the fluid output variables are scattered when the same electrical input signal coming from the same direction is repeatedly adjusted. The repetition accuracy is expressed as a percentage of the maximum fluid output signal.



Zero point suppression



In practice there exists the possibility of residual voltage or residual current at the setpoint input of the VPPM via the setpoint generator. Zero point suppression is used so that the valve is reliably vented at a setpoint value of zero.

# ·O· New VMPA2-EPR-G

## Valve terminals MPA-S

Key features – Pneumatic components

#### **Blanking plate**

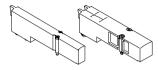


Plate without valve function for reserving valve positions on a valve terminal.

The valve terminal MPA can be sup-

plied with air at one or more points.

This ensures that the valve terminal

will always have an adequate air sup-

ply and exhaust, even with large-scale

The main supply to the valve terminal

When there is a need for an increase

in air supply, multiple supply plates

Exhausting is either via integrated flat

The individual compressed air supply of a single valve with a width of 20 mm can be realised using the vertical pressure supply plate

The air to be exhausted can be ducted

using the right-hand end plate with port 82/84 (VMPA-ERP-G).

can additionally be provided.

expansions.

VMPA2-VSP- ....

Valves and blanking plates are attached to the manifold block using two screws.

is located on the pneumatic interface,

pneumatic parts. Additional provision

is made for a number of supply plates.

Exhausting is either via integrated flat

plate silencers or common lines for

In the case of ducted exhaust air, at

least one additional supply plate is

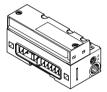
ducted exhaust air.

which links the electrical and the

Valve function					
Code	Circuit symbol	Width	Description		
		[mm]			
L	-	10	For valve terminal only:		
		20	Blanking plate for vacant valve position		

#### Compressed air supply and exhaust

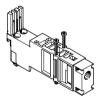
Pneumatics interface



Supply plate



Vertical pressure supply plate



Right-hand end plate (VMPA-ERP-G)



Pilot air supply

The port for the main pneumatic supply is located on the pneumatic interface.

The ports differ for the following types of pilot air supply:

- Internal
- External

### Internal pilot air supply

Internal pilot air supply can be selected if the required working pressure is between 3 and 8 bar. The pilot air supply is then branched from the compressed air supply 1 in the pneumatic interface using an internal connection. Port 12/14 is sealed with a blanking plug.

### External pilot air supply

If the supply pressure is less than 3 bar or greater than 8 bar, you must operate your MPA valve terminal with external pilot air supply. In this case the pilot air is additionally supplied via port 12/14 on the pneumatic interface.

### - Note

If a gradual pressure build-up in the system using a soft-start valve is chosen, an external pilot air supply should be connected so that the control pressure applied during switch-on is already very high.

### FESTO

plate silencers or common lines for

These exhausts are located on the

pneumatic interface as well as on the

supply plates and on the right-hand

required, which is used to vent the

exhaust air from the pilot air supply

end plate, without port 82/84).

(port 82/84) (when using a right-hand

ducted exhaust air.

end plate (VMPA-ERP-G).

·• New VMPA-EPR-G

# Valve terminals MPA-S

Key features – Pneumatic components

FESTO

Code	Graphical symbol		Notes		
	Type of compressed air supply	y and pilot air supply			
	Pneumatic interface	Supply plate	Right-hand end plate		
S	3/5 82/84 12/14 1	3/5 3/5 82/84 82/84 1 1 1 0 1		<ul> <li>Internal pilot air supply, flat plate silencer</li> <li>Pilot air supply is branched internally from port 1 in the pneumatic interface</li> <li>Exhaust port 3/5 and pilot exhaust port 82/84 via flat plate silencer</li> <li>For operating pressure in the range 3 8 bar</li> </ul>	
T	3/5 82/84 12/14 12/14 0 0 1	3/5 3/5 82/84 82/84 1 1 1 1 1		<ul> <li>External pilot air supply, flat plate silencer</li> <li>Pilot air supply between 3 and 8 bar is connected to port 12/14</li> <li>Exhaust port 3/5 and pilot exhaust port 82/84 via flat plate silencer</li> <li>For operating pressure in the range -0.9 10 bar (suitable for vacuum)</li> </ul>	
V	3/5 3/5 82/84 12/14 1	3/5 82/84 1 1 0 1 82/84		<ul> <li>Internal pilot air supply, ducted exhaust air</li> <li>Pilot air supply is branched internally from port 1 in the pneumatic interface</li> <li>Exhaust port 3/5: connection to pneumatic interface and supply plate</li> <li>Pilot exhaust port 82/84: connection to supply plate only</li> <li>For operating pressure in the range 3 8 bar</li> </ul>	
X	3/5 3/5 82/84 12/14 12/14 0 0 1	3/5 82/84 1 0 1 0 1 0 1		<ul> <li>External pilot air supply, ducted exhaust air</li> <li>Pilot air supply (3 8 bar) is connected at port 12/14</li> <li>Exhaust port 3/5: connection to pneumatic interface and supply plate</li> <li>Pilot exhaust port 82/84: connection to supply plate only</li> <li>For operating pressure in the range -0.9 10 bar (suitable for vacuum)</li> </ul>	
Y	3/5 82/84 12/14 1	3/5 82/84 1 0 1 0 1	82/84	<ul> <li>Internal pilot air supply, ducted exhaust air via right-hand end plate</li> <li>Pilot air supply is branched internally from port 1 in the pneumatic interface</li> <li>Exhaust port 3/5: connection to pneumatic interface and supply plate</li> <li>Pilot exhaust air 82/84 ducted via right-hand end plate (VMPA-EPR-G)</li> <li>For operating pressure in the range 3 8 bar</li> </ul>	
Z	3/5 3/5 3/5 3/2/14 12/14 12/14 0 1	3/5 82/84 1 62/84 1 62/84 1 62/84	82/84	<ul> <li>External pilot air supply, ducted exhaust air via right-hand end plate</li> <li>Pilot air supply (3 8 bar) is connected at port 12/14</li> <li>Exhaust port 3/5: connection to pneumatic interface and supply plate</li> <li>Pilot exhaust air 82/84 ducted via right-hand end plate (VMPA-EPR-G)</li> <li>For operating pressure in the range -0.9 10 bar (suitable for vacuum)</li> </ul>	

### Pneumatic interface

Fliet					
Code	Pneumatic interface design variants		Notes		
	Graphical symbol	Туре			
Μ		VMPAEPL	<ul> <li>Used together with compressed air supply S, T, V, X</li> <li>The pilot exhaust air must be vented at least at one supply plate when using V or X. In the case of multiple supply plates, the port 82/84 is open on the last supply plate ex-works</li> </ul>		

Key features – Pneumatic components

#### Supply plate

Additional supply plates can be used for larger terminals or to create additional pressure zones.

If several valves are to be operated simultaneously at full flow rate, it is recommended that a supply plate be positioned after every 8 valves (MPA1), or 4 valves (MPA2). Supply plates can be configured at any point upstream or downstream of sub-bases. This applies to the

- following interfaces: • MPA with CPX
- MPA with multi-pin plug connection
- MPA with AS-interface connection
- MPA with CPI connection

#### MPA with ducted exhaust air

When using a right-hand end plate without port 82/84, it is essential that a supply plate for ducted exhaust air is used. Alternatively, an end plate with port 82/84 (VMPA-EPR-G) can be used for ducted exhaust air. In this case, no supply plate is required. Supply plates contain the following ports:

- Compressed air supply (1)
- Venting of the pilot air supply (82/84) and pressure compensation
- Exhaust air (3/5)

Depending on your order, the exhaust ducts are either ducted or vented via the flat plate silencer.

The supply plate is configured using the code letter U if no directly adjoining separating seal is required. If a separating seal (S, T or R) is selected to the direct right or left of the supply plate, then the code letter V or W identifies the position of the lefthand or right-hand separating seal. The code for the separating seal (S, T or R) is placed in front of the code for the supply plate (V or W).

Supply plate						
Code <sup>1)</sup>	Graphical symbol	Туре	Notes			
U		VMPA1SP	Supply plate without separating seal (no R, S or T selected)			
V		VMPA1SP	Supply plate with separating seal on left, if R, S or T selected			
W		VMPA1SP	Supply plate with separating seal on right, if R, S or T selected			

1) The supply plate is equipped with silencer or exhaust plate depending on the code for the air supply S, T, V, X.

Key features – Electrical components

#### Electrical supply plate

Additional electrical supply plates can be used for larger terminals. This enables up to 64 valve positions/128 solenoid coils to be supplied.

### MPA with CPX

Electrical supply plates can be configured at any point upstream or downstream of sub-bases. An electrical supply plate is required after 8 valve sub-bases.

#### MPA with CPI connection

Electrical supply plates can be configured at any point upstream or downstream of manifold blocks. An electrical supply plate is required after 8 valve sub-bases.

### - Note

Max. 24 of 32 MPA1 coils or 12 of 16 MPA2 coils can be switched on at the same time in the case of an MPA with CPI connection.

### - Note

Please note that only electrical modules with isolated electrical circuits are permissible to the right of the electrical supply plate. The electrical supply plate must not be installed directly to the left of a pneumatic supply plate (type VMPA1-FB-SP...).

Electrica	Electrical supply plate						
Code	Graphical symbol	Туре	Notes				
L	Contraction of the second seco	VMPA-FB-SP-V-SP	Electrical supply plate with M18 plug connection, 3-pin				
		VMPA-FB-SP-7/8-V-5POL	Electrical supply plate with 7/8" plug connection, 5-pin				
	and the second	VMPA-FB-SP-7/8-V-4POL	Electrical supply plate with 7/8" plug connection, 4-pin				

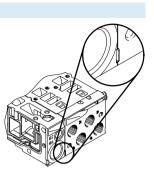
### Pin allocation for power supply

Pin allocation for power supply				
	Pin	Allocation		
Pin allocation for M18				
$\checkmark$ <sup>2</sup>	2	24 V DC valves		
$\left(\begin{array}{c} \begin{array}{c} \begin{array}{c} \end{array} \\ \end{array} \\ \end{array} \\ \end{array} \\ \begin{array}{c} \end{array} \\ \end{array} \\ \end{array} \\ \end{array} \\ \begin{array}{c} \end{array} \\ \end{array} \\ \end{array} \\ \end{array} \\ \begin{array}{c} \end{array} \\ \end{array} $	3	0 V DC		
4 3	4	FE		
Pin allocation for 7/8", 5-pin				
2 1	1	0 V DC valves		
3 (+ +)	2	n.c.		
	3	FE (leading)		
	4	n.c.		
ت <u>4</u>	5	24 V DC valves		
Pin allocation for 7/8", 4-pin				
	А	n.c.		
	В	24 V DC valves		
	С	FE		
в	D	0 V DC valves (leading)		

Key features – Pneumatic components

#### Creation of pressure zones and separation of exhaust air

If different work pressures are required, MPA offers various possibilities for building up pressure zones. Depending on the electrical interface up to 16 pressure zones are possible. A pressure zone is created by isolating the internal supply ducts between the manifold blocks using an appropriate separating seal or using a separator that is permanently integrated in the manifold block (code I or code III). Compressed air is supplied and vented via a supply plate. The position of the supply plates and separating seals can be freely selected with the valve terminal MPA. Separating seals are integrated exworks as per your order. Separating seals can be distinguished through their coding, even when the valve terminal is assembled.



FESTO

#### - Note

The following must be taken into consideration for subsequent expansion or conversions: Different separating seals are required for operating with ducted exhaust air and operation with flat plate silencers.

Creating pressure zones						
Code	Separating seal for operating with flat plate silencer		Separating seal for operating with ducted exhaust air		Notes	
	Pictorial examples	Coding	Pictorial examples	Coding		
-	VMPADPU		VMPADP	$\square$	No duct separation	
<b>T</b>	VMPADPU		VMPADP		Duch 4 company	
I	VMPADPU-P		VMPADP-P		Duct 1 separate	
S	VMPADPU-PRS		VMPADP-PRS	$\square$	Duct 1 and 3/5 separate	
R	VMPADPU-RS		VMPADP-RS		Duct 3/5 separate	

Key features – Pneumatic components

Creating p	Creating pressure zones							
Code	Manifold block with duct separation for operating with flat plate silencer or with ducted	exhaust air	Notes					
	Pictorial examples	Coding						
1		_	Duct 1 separate					
111		_	Duct 1 and 3/5 separate					

-	Note

The duct separation cannot be subsequently removed and is integrated in the centre of the manifold block:

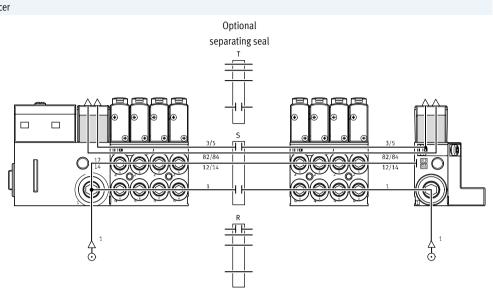
- With width 10 mm between valves 2 and 3
- With width 20 mm between valves 1 and 2

Key features – Pneumatic components

#### Examples: Compressed air supply and pilot air supply

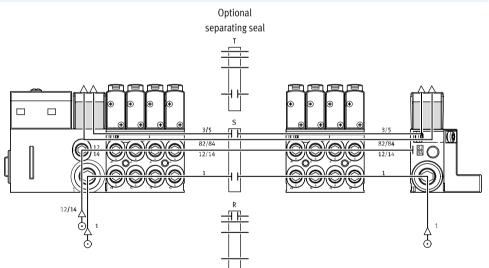
Internal pilot air supply, flat plate silencer Pneumatic air supply to the valve terminal: code S

The diagram opposite shows an example of the configuration and connection of the air supply with internal pilot air supply. Port 12/14 on the pneumatic interface or the electrical interface (multi-pin plug) as appropriate is tightly sealed. Ports 3/5 and 82/84 are vented via the flat plate silencers. Port 82/84 is tightly sealed. Separating seals can be used optionally to create pressure zones.



External pilot air supply, flat plate silencer Pneumatic air supply to the valve terminal: code T

The diagram opposite shows an example of the configuration and connection of the compressed air supply with external pilot air supply. Port 12/14 on the pneumatic interface or the electrical interface (multi-pin plug) as appropriate is equipped with a threaded connector for this purpose. Ports 3/5 and 82/84 are vented via the flat plate silencers. Port 82/84 is tightly sealed. Separating seals can be used optionally to create pressure zones.

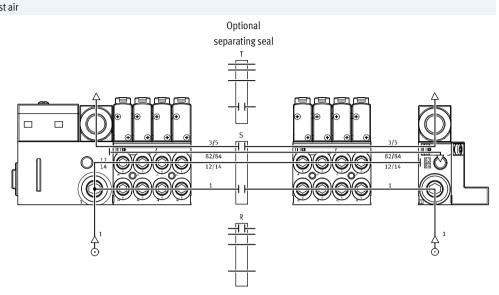


Key features – Pneumatic components

#### Examples: Compressed air supply and pilot air supply

Internal pilot air supply, ducted exhaust air Pneumatic air supply to the valve terminal: code V

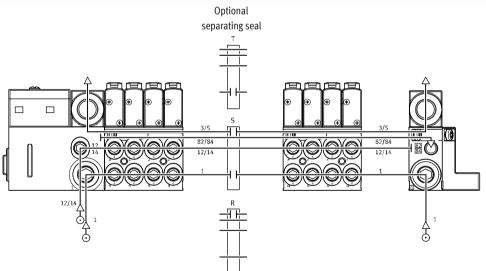
The diagram opposite shows an example of the configuration and connection of the compressed air supply with internal pilot air supply. Port 12/14 on the pneumatic interface or the electrical interface (multi-pin plug) as appropriate is tightly sealed. Exhaust ports 3/5 and 82/84 are vented via the appropriate connections. Separating seals can be used optionally to create pressure zones.



External pilot air supply, ducted exhaust air Pneumatic supply to the valve

terminal: code X

The diagram opposite shows an example of the configuration and connection of the compressed air supply with external pilot air supply. Port 12/14 on the pneumatic interface or the electrical interface (multi-pin plug) as appropriate is equipped with a threaded connector for this purpose. Exhaust ports 3/5 and 82/84 are vented via the appropriate connections. Separating seals can be used optionally to create pressure zones.



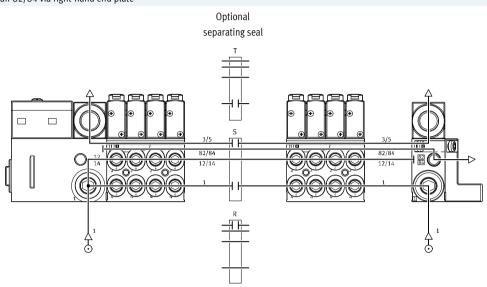
Key features – Pneumatic components

#### Examples: compressed air supply and pilot air supply

Internal pilot air supply, ducted exhaust air 82/84 via right-hand end plate

Pneumatic supply to the valve terminal: code Y

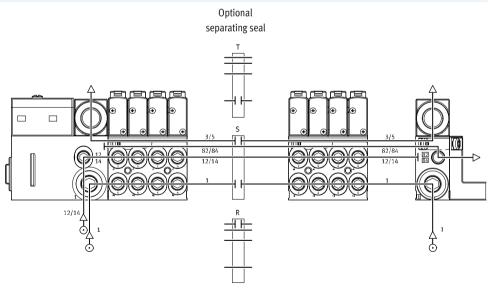
The illustration on the right shows an example of the configuration and connection of the compressed air supply in the case of internal pilot air supply. Port 12/14 on the pneumatic interface or the electrical interface (multipin plug) is tightly sealed. The exhaust port 3/5 is vented via the corresponding ports. The exhaust air from port 82/84 is ducted via the right-hand end plate via the right-hand end plate (VMPA-EPR-G). In this case, there is no need for a supply module for expelling the ducted exhaust air 82/84. Separating seals can be used optionally to create pressure zones.



External pilot air supply, ducted exhaust air 82/84 via right-hand end plate

Pneumatic supply to the valve terminal: code Z

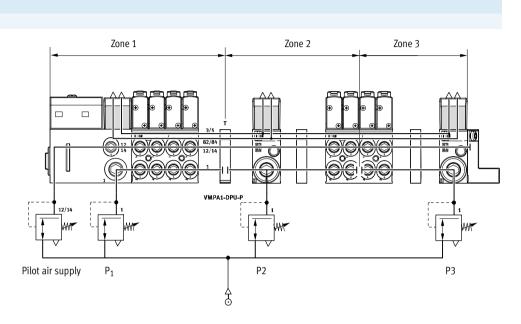
The illustration on the right shows an example of the configuration and connection of the compressed air supply in the case of external pilot air supply. Port 12/14 on the pneumatic interface or the electrical interface (multipin plug) is equipped with a threaded connector for this purpose. The exhaust port 3/5 is vented via the corresponding ports. The exhaust air from port 82/84 is ducted via the right-hand end plate via the righthand end plate (VMPA-EPR-G). In this case, there is no need for a supply module for expelling the ducted exhaust air 82/84. Separating seals can be used optionally to create pressure zones.



Key features – Pneumatic components

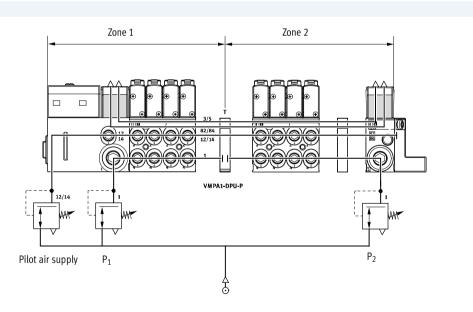
#### Examples: Creating pressure zones

MPA with CPX terminal connection The diagram shows an example of the configuration and connection of three pressure zones using separating seals – with external pilot air supply.



#### MPA with multi-pin plug connection

The diagram shows an example of the configuration and connection of the pressure zones – with external pilot air supply.



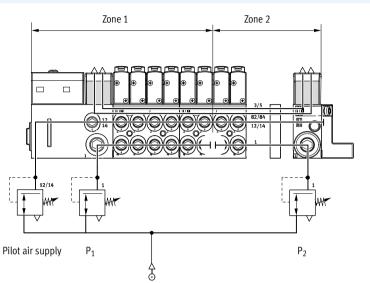


Key features – Pneumatic components

#### Examples: Creating pressure zones

Manifold block with pressure zone separation in duct 1

Another way of creating pressure zones is to use manifold blocks with pressure zone separation. The diagram opposite shows the version with pressure zone separation in duct 1.



Zone 2

82/84

 $P_2$ 

Manifold block with pressure zone separation in duct 1 and duct 3/5

The diagram opposite shows the version with pressure zone separation in duct 1 and duct 3/5.

Pilot air supply

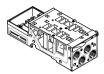
 $P_1$ 

ð



Key features – Pneumatic components

#### Manifold block



MPA is based on a modular system consisting of manifold blocks and valves. The manifold blocks are screwed together and thus form the support system for the valves. They contain the connection ducts for supplying compressed air to and venting from the valve terminal as well as the working lines for the pneumatic drives for each valve. Each manifold block is connected to the next using three screws. Individual terminal sections can be isolated and further manifold blocks inserted by loosening these screws. This ensures that the valve terminal can be rapidly and reliably extended.

**FESTO** 

Manifol	d block versions				
Code	Graphical symbol	Туре	Width [mm]	Number of valve positions (solenoid coils)	Notes
Manifol	l block for multi-pin plug/fieldbu	s connection			
A, C <sup>1)</sup>		VMPA1-FB-AP-4-1	10	4 (8/4 <sup>1)</sup> )	Working lines (2, 4) on the manifold block
AI, CI <sup>1)</sup>		VMPA1-FB-AP-4-1-T1			<ul> <li>Connection sizes MPA1: M7, QS4, QS6</li> <li>Code I: Separation in duct 1 in</li> </ul>
AIII, CIII <sup>1)</sup>		VMPA1-FB-AP-4-1-S1			<ul> <li>Code II: Separation in duct 1 in the manifold block</li> <li>Code III: Separation in duct 1 and duct 3/5 in the manifold block</li> </ul>
B, D <sup>1)</sup>		VMPA2-FB-AP-2-1	20	2 (4/2 <sup>1)</sup> )	Working lines (2, 4) on the manifold block
BI, DI <sup>1)</sup>		VMPA2-FB-AP-2-1-TO			<ul> <li>Connection sizes MPA2: G<sup>1</sup>/<sub>8</sub>, QS6, QS8</li> <li>Code I: Separation in duct 1 in</li> </ul>
BIII, DIII <sup>1)</sup>		VMPA2-FB-AP-2-1-SO			<ul><li>the manifold block</li><li>Code III: Separation in duct 1 and duct 3/5 in the manifold block</li></ul>

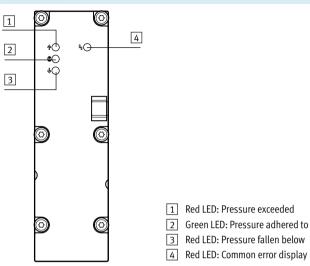
1) Only possible with multi-pin plug connection

### - Note

More information about individual sub-bases can be found at: → VMPA1

Key features – Pneumatic components

#### Pressure sensor



The pressure sensor indicates whether the applied pressure exceeds, adheres to or falls below the setpoint value using three LEDs. An additional LED indicates common errors (limit exceeded or fallen below).

The limits for pressure monitoring are set by means of parameter settings. You can parameterise the pressure sensor plate via the PLC or the handheld device (CPXMMI) from Festo. Alternatively the pressure in the exhaust duct (3/5) and the process pressure (external) can be measured. Pressure measurement in the exhaust duct is used for monitoring the operating pressure during reversible operation (supply to (3/5)).

Pressure	Pressure sensor versions						
Code	Graphical symbol	Туре	Application				
PE		VMPA-FB-PS-1	Monitoring the operating pressure in duct 1				
PF		VMPA-FB-PS-3/5	Monitoring the pressure in exhaust ducts 3 and 5 (monitoring the venting performance or monitoring pressure in the case of reversible valve terminals)				
PG		VMPA-FB-PS-P1	Monitoring an external process pressure				

Key features – Pneumatic components

Electrica	l interface versions					
Code	Graphical symbol	Туре	Width Number of valve positions		Notes	
			[mm]	(solenoid coils)		
Electroni	cs module for multi-pin plug (M	MPM)				
A, B, C, D		VMPA1-MPM-EMM-8	10	4 (8)	Each solenoid coil must be assigned	
		VMPA1-MPM-EMM-4		4 (4)	to a specific pin of the multi-pin	
					plug in order for the valve to be	
	- Chan				actuated. Regardless of the blanking	
		VMPA2-MPM-EMM-4	20	2 (4)	plates or valves used, valve	
		VMPA2-MPM-EMM-2	20	2 (2)	positions occupy	
				- (-)	• 1 address for actuation of 1 coil	
					• 2 addresses for actuation of	
					2 coils	
<b>F</b> la atus u <b>i</b>		undered die eine estimation				
	cs module for fieldbus with sta	VMPAFB-EMS	10	4 (9)	The electronics module contains the	
A, B, H	M	VMPAFB-EMS VMPAFB-EMG	10	4 (8)	serial communication system and	
		VMFAI D-LMG			facilitates:	
					Transmission of switching	
	Litter				information	
					Actuation of up to 8 solenoid	
					coils	
					<ul> <li>Position-based diagnostics</li> </ul>	
					Separate voltage supply for	
		VMPAFB-EMS	20	2(4)	valves	
		VMPAFB-EMS VMPAFB-EMG	20	2 (4)	• Transmission of status, parameter	
		VMFAI D-LMG			and diagnostic data	
					There are different versions:	
					• Without isolated electrical circuit	
					(VMPAFB-EMS)	
					With isolated electrical circuit	
					(VMPAFB-EMG)	
					<ul><li>Diagnostic function:</li><li>Error: Load voltage of the valves</li></ul>	
					Error: Load voltage of the valves	
Flectroni	cs module for fieldbus with ext	tended diagnostic function				
A, B, H	AT AT	VMPAFB-EMSD2	10	4 (8)	The electronics module with	
, ., .,		VMPAFB-EMGD2			extended diagnostic function	
					contains the same functions as the	
					electronics module with standard	
					diagnostics. The diagnostic func-	
			20	2(4)	tion, however, has been extended:	
		VMPAFB-EMSD2 VMPAFB-EMGD2	20	2 (4)	• Error: Load voltage of the valves	
		VIVITAFD-EIVIUU2			• Error: Wire break (open load)	
					• Error: Short circuit in load voltage	
					of valves	
					Message: Condition monitoring	

- 📲 - Note

- Multi-pin plug with modular linking
- Manifold blocks MPA1 and MPA2 can be combined as required
- Positive or negative switching actuation is possible (mixed operation is not permitted)
- Double solenoid valves cannot be mounted on single solenoid electronics modules
- Single solenoid valves can be mounted on double solenoid electronics modules

Key features – Pneumatic components

Ports fo	or supply and exhaust								
Code		Port		Designation	Code L Large plug connector	Code K Small plug connector	Code D Thread for supply		
S		Internal pilot air supply, silencer							
		1	Supply air/ vacuum supply	Push-in fitting	QS-G1⁄4-10-I	QS-G1/4-8-I	G1⁄4		
		3/5	Exhaust air	Flat plate silencer	-	-	-		
		12/14	Pilot air supply	-	-	-	-		
		82/84	Pilot exhaust air	Flat plate silencer	-	-	-		
			Pressure compensation	Vents into the atmosph	ere via silencer				
Г	-	Externa	l pilot air supply, silencer						
		1	Supply air/ vacuum supply	Push-in fitting	QS-G1⁄4-10-I	QS-G1/4-8-I	G1⁄4		
		3/5	Exhaust air	Flat plate silencer	-	-	-		
		12/14	Pilot air supply	Push-in fitting	QSM-M7-6-I	QSM-M7-6-I	M7		
		82/84	Pilot exhaust air	Flat plate silencer	-	-	-		
			Pressure compensation	Vents into the atmosph	ere via silencer	I			
V			pilot air supply, ducted e			00.01/.01	61/		
		1	Supply air/ vacuum supply	Push-in fitting	QS-G1/4-10-I	QS-G1⁄4-8-I	G1⁄4		
		3/5	Exhaust air	Push-in fitting	QS-10	QS-10	QS-10		
		12/14	Pilot air supply	-	-	-	-		
		82/84	Pilot exhaust air	Push-in fitting	QSM-M7-6-I	QSM-M7-6-I	M7		
	695		Pressure compensation	Vents into duct 82/84		· ·			
K		Externa	l pilot air supply, ducted e	xhaust air					
		1	Supply air/ vacuum supply	Push-in fitting	QS-G1/4-10-I	QS-G1⁄4-8-I	G1⁄4		
		3/5	Exhaust air	Push-in fitting	QS-10	QS-10	QS-10		
		12/14	Pilot air supply	Push-in fitting	QSM-M7-6-I	QSM-M7-6-I	M7		
		82/84	Pilot exhaust air	Push-in fitting	QSM-M7-6-I	QSM-M7-6-I	M7		
			Pressure compensation	Vents into duct 82/84					
(		Internal	pilot air supply, ducted e	xhaust air via right-hand	end plate (VMPA-EPR	R-G)			
		1	Air/vacuum supply	Push-in fitting	QS-G1/4-10-I	QS-G1/4-8-I	G1⁄4		
		3/5	Exhaust air	Push-in fitting	QS-10	QS-10	QS-10		
		12/14	Pilot air supply	-	-	-	-		
		82/84	Pilot exhaust air	Push-in fitting	QSM-M5-3-I	QSM-M5-3-I	M5		
			Pressure compensa- tion	Exhausts into duct 82/8	34				
Z	-	Externa	l pilot air supply, ducted e	avhaust air via right-band	and plate (/MDA_EDE	2-6)			
L		1		=	QS-G <sup>1</sup> /4-10-I	QS-G1/4-8-I	G1⁄4		
		3/5	Air/vacuum supply Exhaust air	Push-in fitting Push-in fitting	QS-04/4-10-1 QS-10	QS-01/4-8-1 QS-10	QS-10		
		3/5	Pilot air supply	Push-in fitting	QS-10 QSM-M7-6-I	QS-10 QSM-M7-6-I	M7		
		82/84	Pilot air supply Pilot exhaust air	Push-in fitting	QSM-M7-6-1 QSM-M5-3-1	QSM-M7-6-1 QSM-M5-3-1	M7 M5		
		02/04	Priot exhaust air Pressure compensation	Exhausts into duct 82/8		USINI-INI2-2-1	C INI		

Key features – Assembly

#### Valve terminal assembly

Sturdy terminal assembly thanks to:

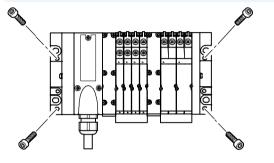
Wall mounting - Fieldbus connection

- Four through-holes for wall mounting
- Additional mounting brackets
- H-rail mounting

#### · 📲 - Note

When wall-mounting MPA valve terminals with more than 4 manifold blocks, use additional mounting brackets of the type VMPA-BG-RW to

Wall mounting - Multi-pin plug connection, AS-interface and CPI connection



The MPA valve terminal is screwed onto the mounting surface using four M4 or M6 screws. The mounting holes are on the pneumatic interface

#### prevent damage to the valve terminal. The mounting brackets can be mounted on the pneumatic supply plates.

FESTO

and on the right-hand end plate. There are also optional mounting brackets available.

The MPA valve terminal is screwed onto the mounting surface using six M4 or M6 screws. The mounting holes are on the left-hand end plate (CPX) and on the right-hand end plate MPA. The pneumatic interface also provides further mounting holes as well as optional mounting brackets.

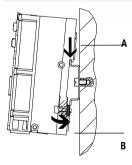
The MPA valve terminal is attached to the H-rail (see arrow A). The terminal is then swivelled around the H-rail and secured in place with the clamping component (see arrow B). For H-rail mounting of the valve terminal you will need the following MPA mounting kit:

- With multi-pin plug: CPA-BG-NRH
- With fieldbus: CPX-CPA-BG-NRH This enables mounting of the valve terminal on a H-rail to EN 60715.

- Note

More information about assembly of solenoid valves on individual sub-bases can be found at: → VMPA1

### H-rail mounting



Key features – Display and operation

#### **Display and operation**

Each solenoid coil is allocated an LED that indicates its signal status.

- Indicator 12 shows the signal status of the coil for output 2
- Indicator 14 shows the signal status of the coil for output 4

#### Manual override

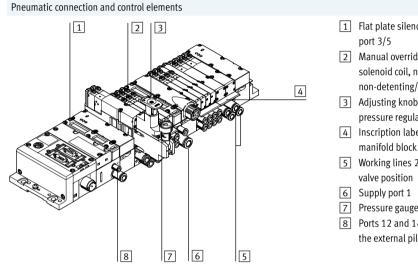
The manual override (MO) enables the valve to be actuated when not electrically activated or energised. The valve is switched by pushing the manual override. The set switching status can also be locked by turning the manual override (code R).

#### Alternatives:

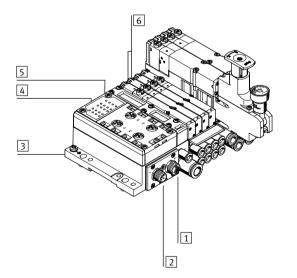
- The cover cap (code N or as an accessory) prevents the manual override from being locked. The manual override can then only be activated by pushing it.
- The cover cap (code V or as an
- 1 Flat plate silencer for exhaust
- 2 Manual override (for each pilot solenoid coil, non-detenting or non-detenting/detenting)
- 3 Adjusting knob of optional pressure regulator plate
- 4 Inscription label holder for
- 5 Working lines 2 and 4, for each valve position
- Pressure gauge (optional)
- Ports 12 and 14 for supplying the external pilot air

#### accessory) can prevent the manual override from being accidentally activated.

• The cover cap (code Y or as an accessory) can be used to operate the manual override in detenting mode without additional tools.



#### Electrical connection and display components on the AS-interface



- 1 M12 socket for AS-interface bus and additional supply (AS-i Out)
- 2 M12 plug for AS-interface bus and additional supply (AS-i In)
- Earth terminal 3
- Status LEDs for inputs 4
- Status LEDs for AS-interface 5
- 6 Diagnostic LEDs for valves

# Note

A manually actuated valve (manual override) cannot be reset electrically. Conversely, an electrically actuated valve cannot be reset using the mechanical manual override.

MO with automatic return (non-detenting)

Key features - Display and operation

#### Manual override (MO)

1 2

MO with automatic return (non-detenting)

- 1 Press in the stem of the MO with a pointed object or screwdriver. Pilot valve switches and actuates the main valve.
- Remove the pointed object or 2 screwdriver.
  - Spring force pushes the stem of the MO back.

Pilot valve returns to its normal position as does the single solenoid main valve (not the case with double solenoid valve code J).

Manual override is actuated by

pushing with a pointed object or

screwdriver and reset by spring

by coded cover cap).

force (detenting position prevented

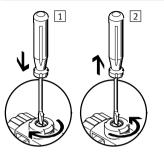
Valves can be ordered with a fitted

cover cap in the valve terminal con-

figurator using the selection menu

"Manual override" (code N).

MO with lock (detenting)



### MO with lock - Assembly

### MO with lock - Actuation



#### 1 Press in the stem of the MO with a pointed object or screwdriver until the valve switches and then turn the stem clockwise by 90° until the stop is reached. Valve remains switched.

FESTO

2 Turn the stem anti-clockwise by 90° until the stop is reached and then remove the pointed object or screwdriver. Spring force pushes the stem of the MO back. The valve returns to its normal position (not the case with double solenoid valve code J).

Clip MO with lock onto the pilot valve.

The MO cap can then be operated (detenting) without tools. Valves can be ordered with a fitted cover cap in the valve terminal configurator using the selection menu "Manual override" (code Y).

MO with lock - Actuation



Sliding the cap for the MO with lock in the direction of the arrow causes the following to happen:

- Cap locks into the end position.
- Pilot valve switches and actuates the main valve.

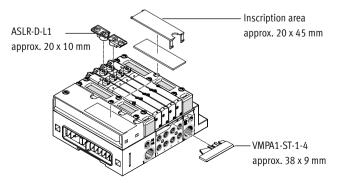


#### Sliding the cap for the MO with lock in the direction of the arrow causes the following to happen:

- Cap locks into the end position.
- Spring force pushes the stem of the MO back.
- Pilot valve returns to its normal position as does the single solenoid main valve (not the case with double solenoid valve code I).

#### Inscription system

2016/10 - Subject to change



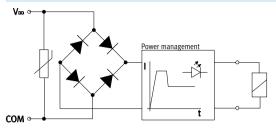
To label the valves, an inscription label holder VMPA1-ST-1-4 or VMPA1-ST-2-4 (for holding inscription labels IBS-6x10) can be fitted to each manifold block with a width of 42 mm. The inscription label holder ASLR-D-L1 can be pushed onto the manual

#### override.

As an alternative or in addition, large inscription labels can be applied to the pneumatic interface: Inscription labels 20 x 45 mm are suitable for this purpose, see → page 83

#### → Internet: www.festo.com/catalogue/...

Key features – Electrical components



#### Individual valve

- Valves can also be used on individual sub-bases for actuators further away from the valve terminal.
- Detachable electronics module with integrated holding current reduction
- Each MPA solenoid coil is protected with a spark arresting protective circuit as well as against polarity reversal.
- All valve types are additionally equipped with integrated current reduction.
- MPA valves are supplied with operating voltage in the range 18 ... 30 V (24 V +/-25%). This high tolerance is made possible through integrated control electronics and offers additional security, e.g. if the operating voltage drops.
- Electrical M8 connection, 4-pin with screw connection
- Note

More information about individual sub-bases can be found at:

#### Electrical multi-pin plug connection

The following multi-pin plug connection is offered for the valve terminal MPA:

• Sub-D multi-pin plug connection (25-pin)

Pins 1 ... 24 are used for addresses 1 ... 24 in order.

If fewer than 24 addresses are used for the valve terminal, the remaining

#### Guidelines on addressing for valves/solenoid coils

- The maximum possible number of addresses with a multi-pin plug connection is 24.
- Each manifold block/electronics module occupies a defined number of addresses/pins:
  - Manifold block MPA1 for 4 single solenoid valves: 4

The valves are switched by means of positive or negative logic (PNP or NPN). Mixed operation is not permitted. Each pin on the multi-pin plug can

pins up to 24 are left free. Pin 25 is

reserved for the neutral conductor.

actuate exactly one solenoid coil. If the maximum configurable number

- Manifold block MPA1 for 4

solenoid valves: 2

double solenoid valves: 8

- Manifold block MPA2 for 2

double solenoid valves: 4

- Manifold block MPA2 for 2 single

of valve positions is 24, this means that 24 valves can be addressed with one solenoid coil.

With 12 or less valve positions, 2 solenoid coils per valve can be addressed. With 12 or more valve positions, the number of available valve positions for valves with two solenoid coils decreases.



If a single solenoid valve is assembled on a double solenoid valve position, the second address is also occupied and cannot be used.

- The numbering of the addresses goes from left to right in ascending consecutive order. The following applies to the individual valve positions: address x for coil 14 and address x+1 for coil 12.
- If single solenoid valves are mounted on manifold blocks for double solenoid valves, the address of coil 12 and the assigned pin will remain unused.

Key features - Electrical components

#### AS-interface® fieldbus connection

The AS-interface facilitates the spatial distribution of individual components or small component groups. The AS-interface connection of valve

terminal MPA can be used to control up to 8 solenoid coils. The electrical connection of the valve terminal contains the LEDs that indicate the operating status and the protective circuit for the valves.

#### - 📲 - Note

For further information see → Internet: as-interface

#### **CPI fieldbus connection**

All CP valve terminals and CP modules are connected using a ready-to-install CP cable, and are attached to the CP interface. Four modules, for example one CPV valve terminal and one to three CP input modules, make up an installation string that ends at the CP interface. The installation system supports a maximum of 4 installation strings that can be connected to a CP fieldbus node.

- Note

For further information see → Internet: ctec

#### **CPX** fieldbus connection

All functions and features of the electrical peripherals CPX are supported in connection with the CPX interface. This means:

- The valves and electrical outputs are supplied via the operating voltage connection CPX
- The valves are supplied and disconnected separately via a separate valve connection on the CPX (code V)

- ↓ Note For further information see → Internet: cpx

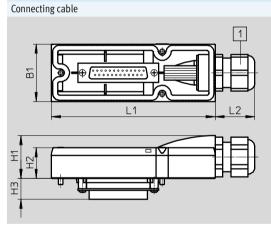
Key features – Electrical components

### Pin allocation - Sub-D socket cable

Pin allocation – Sub-D socket, cable	Pin	Address/œil	Wire colour <sup>2)</sup>	Pin	Address/œil	Wire colour <sup>2)</sup>
$\sim$	1	0	WH	17	16	WH PK
013	2	1	GN	18	17	PK BN
250 012	3	2	YE	19	18	WH BU
240 0 11	4	3	GY	20	19	BN BU
230 010	5	4	РК	21	20	WH RD
220	6	5	BU	22	21	BN RD
210	7	6	RD	23	22	WH BK
	8	7	VT	24	23	BN
19 0 6	9	8	GY PK	25	0 V <sup>1)</sup>	ВК
	10	9	RD BU			
17 0	11	10	WH GN	â		
	12	11	BN GN	- 🗍 -	Note	
	13	12	WH YE	The drav	wing shows a view or	n the Sub-D socket on
	14	13	YE BN	the mul	ti-pin cable VMPA-KN	NS1
0 1	15	14	WH GY			
	16	15	GY BN			

0 V for positive switching control signals; connect 24 V for negative switching control signals; mixed operation is not permitted.
 To IEC 757.

#### Dimensions



### 1 Cable conduit fitting with clamping range 6 ... 12 mm

Download CAD data → www.festo.com

The wire colours refer to the following pre-assembled multi-pin cables from Festo:

- VMPA-KMS1-8-... Valve terminal for up to 4 valve positions (8 coils)
- VMPA-KMS1-24-... Valve terminal with 8 ... 24 valve positions

Туре	L1	L2	B1	H1	H2	H3
VMPA-KMS-H	107.3	26	37.6	28	20	13.8

Туре	Sheath	Length	Core x mm <sup>2</sup>	D	Part No.
		[m]		[mm]	
VMPA-KMS1-8-2.5	PVC	2.5	10 x 0.34	6.9	533195
VMPA-KMS2-8-2.5-PUR	PUR	2.5	10 x 0.25	8.3	533504
VMPA-KMS1-8-5	PVC	5	10 x 0.34	6.9	533196
VMPA-KMS2-8-5-PUR	PUR	5	10 x 0.25	8.3	533505
VMPA-KMS1-8-10	PVC	10	10 x 0.34	6.9	533197
VMPA-KMS2-8-10-PUR	PUR	10	10 x 0.25	8.3	533506
VMPA-KMS1-24-2.5	PVC	2.5	25 x 0.34	11.4	533192
VMPA-KMS2-24-2.5-PUR	PUR	2.5	25 x 0.25	11.2	533501
VMPA-KMS1-24-5	PVC	5	25 x 0.34	11.4	533193
VMPA-KMS2-24-5-PUR	PUR	5	25 x 0.25	11.2	533502
VMPA-KMS1-24-10	PVC	10	25 x 0.34	11.4	533194
VMPA-KMS2-24-10-PUR	PUR	10	25 x 0.25	11.2	533503
VMPA-KMS-H	Cover for self-ass	embly		1	533198

Key features - Electrical components

#### Instructions for use

#### Equipment

Operate your equipment with unlubricated compressed air if possible. Festo valves and cylinders are designed so that, if used as designated, they will not require additional lubrication and will still achieve a long service life.

The quality of compressed air downstream from the compressor must correspond to that of unlubricated compressed air. If possible, do not operate all of your equipment with lubricated compressed air. The lubricators should, where possible, always be installed directly upstream of the actuator used. Unsuitable additional oil and an excessive oil content in the compressed air reduce the service life of the valve terminal.

Use Festo special oil OFSW-32 or the alternatives listed in the Festo catalogue (as specified in DIN 51524 HLP32; basic oil viscosity 32 CST at 40 °C).

#### Bio-oils

When using bio-oils (oils that are based upon synthetic or native ester, e.g. rapeseed oil methyl ester), the maximum residual oil content of 0.1 mg/m<sup>3</sup> must not be exceeded (see ISO 8573-1 Class 2).

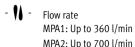
#### Mineral oils

When using mineral oils (e.g. HLP oils to DIN 51524, parts 1 to 3) or similar oils based on poly-alpha-olefins (PAO), the maximum residual oil content of 5 mg/m<sup>3</sup> must not be exceeded (see ISO 8573-1 Class 4). A higher residual oil content irrespective of the compressor oil cannot be permitted, as the basic lubricant would be flushed out over time.

## ·O· New **VMPA-EPR-G**

### Valve terminals MPA-S

Technical data

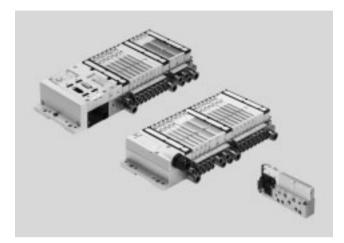


MPA2: Up to 700 l/min

- **[]** - Valve width

MPA1: 10 mm MPA2: 20 mm

- **L** - Voltage 24 V DC



General technical data								
Valve terminal design		Modular, valve sizes can be m	ixed					
Electrical actuation		Fieldbus	Multi-pin plug	AS-i interface	CPI interface			
Actuation type		Electric	·					
Nominal voltage	[V DC]	24						
Operating voltage range	[V DC]	18 30						
Residual ripple	[Vss]	4						
Max. no of valve positions		64 (FB), 24 (MP)						
Valve size	[mm]	10, 20						
Pilot air supply		Internal or external						
Lubrication		Life-time lubrication, PWIS-free	ee (free of paint-wetting impair	ment substances)				
Type of mounting		Wall mounting						
		On H-rail to EN 60715	On H-rail to EN 60715					
Mounting position		Any (wall mounting)						
		Horizontal only (H-rail)						
Manual override		Non-detenting, detenting						
Protection class to EN 60529		IP65 (for all types of signal tra	insmission in assembled state	2)				
Pneumatic connections								
Pneumatic connection		Via manifold block or individu	ual connection					
Supply port	1	G1⁄4 (M7 with individual sub-	base)					
Exhaust port	3/5	QS-10, QS-3/8" (M7 with ind	ividual sub-base)					
Working ports	2/4	Dependent on the connection	type selected					
		MPA1: M7, QS4, QS6, 3/16", 1/4"						
		MPA2: G1/8, QS6, QS8, 1/4",	5/16"					
Pilot air port	12/14	M7 (M5 with individual sub-b	ase)					
Pilot exhaust air port	82/84	M7 (M5 with individual sub-b	ase)					
Pressure compensation port		With ducted exhaust air: via p	oort 82/84 (M5 for individual s	sub-base and for end plate VMPA	↓-EPR-G)			
		With flat plate silencer: exhau	st to atmosphere					



Note possible restrictions for the IP protection class  $\rightarrow$  ATEX conformity declaration

Technical data

#### Operating and environmental conditions

Operating medium		Compressed air according to ISO 8573-1:2010 [7:4:4]
Note on operating/pilot medium		Lubricated operation possible (in which case lubricated operation will always be required)
Operating pressure	[bar]	-0.9 10
Pilot pressure	[bar]	38
Ambient temperature	[°C]	-5 +50
Temperature of medium	[°C]	-5 +50
Storage temperature <sup>1)</sup>	[°C]	-20 +40
Relative air humidity at 40 °C	[%]	90

1) Long-term storage

#### Cortifications1)

Type	MPA-MPM-VI (multi-pin plug interface)	MPA-FB-VI (fieldbus interface)	MPA-ASI-VI (AS-i interface)	MPA-CPI-VI (CPI interface)		
Part number	539105	530411	546279	546280		
ATEX category for gas	II 3 G		II 3 G			
Explosion ignition protection type for gas	Ex nA IIC T4 X Gc		Ex nA IIC T4 X Gc			
ATEX temperature rating [°C]	-5 ≤ Ta ≤ +50	-5 ≤ Ta ≤ +50		-5 ≤ Ta ≤ +50		
Explosion protection certification outside	-	GOST-R EPL Dc	-	-		
the EU		GOST-R EPL Gc				
CE marking	To EU EMC Directive <sup>2)</sup>	To EU EMC Directive <sup>2)</sup>	To EU EMC Directive <sup>2)</sup>	To EU EMC Directive <sup>2)</sup>		
(see declaration of conformity)	To EU Explosion Protection	To EU Explosion Protection	To EU Explosion Protection	To EU Explosion Protection		
	Directive (ATEX)	Directive (ATEX)	Directive (ATEX)	Directive (ATEX)		
Certification	cULus recognized (OL)	cULus recognized (OL)	cULus recognized (OL)	cULus recognized (OL)		
Corrosion resistance class CRC <sup>3)</sup>	1	1	0	0		

1) Interface versions not listed do not have any of the listed certifications

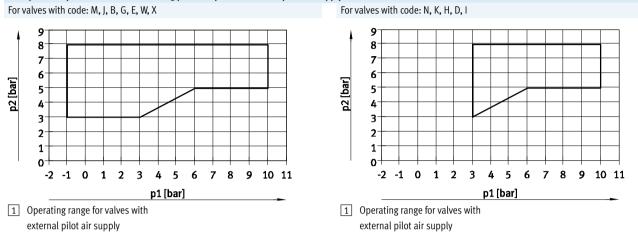
For information about the applicability of the component see the manufacturer's EC declaration of conformity at: www.festo.com/sp → Certificates.
 If the component is subject to restrictions on usage in residential, office or commercial environments or small businesses, further measures to reduce the emitted interference may be necessary.

3) Corrosion resistance class 1 according to Festo standard 940 070

Components subject to low corrosion stress. Transport and storage protection. Parts that do not have primarily decorative surface requirements, e.g. in internal areas that are not visible or behind covers.

Technical data

#### Pilot pressure p2 as a function of working pressure p1 with external pilot air supply



Pilot pressure p2 as a function of working pressure p1 for valves with mechanical spring return

For valves in width 10 mm with code: MS, NS, KS, HS, DS

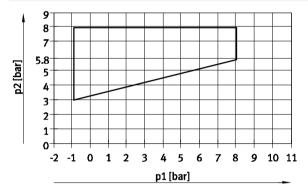
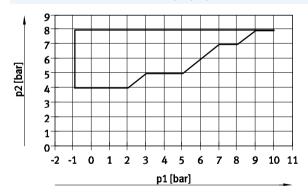


 Image: Second second

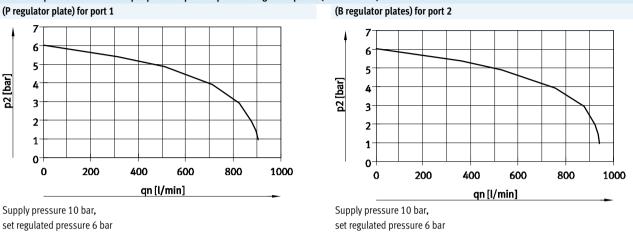
For valves in width 20 mm with code: MS, NS, KS, HS, DS

9

For valves in width 10 mm with code: MU, NU, KU, HU

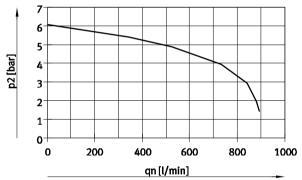


Technical data



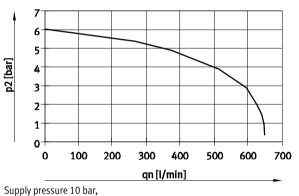
#### Flow rate qn as a function of output pressure p2 with pressure regulator plates (width 20 mm)

Flow rate qn as a function of output pressure p2 with pressure regulator plates (width 20 mm) (A regulator plates) for ports 4 (B regulator plates, regulator plates)

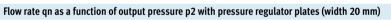


(B regulator plates, rev.) for ports 3, reversible

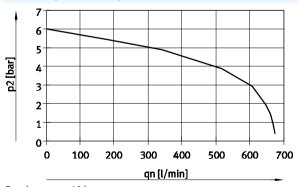
set regulated pressure 6 bar



Supply pressure 10 bar, set regulated pressure 6 bar



(A regulator plates, rev.) for ports 5, reversible



Supply pressure 10 bar, set regulated pressure 6 bar



Technical data

Technical data – Va	alves in widt	h 10 mm												
Code			М	J	Ν	К	Н	В	G	E	Х	W	D	1
0	On	[ms]	10	10	10	10	10	10	10	10	10	10	10	10
	Off	[ms]	20	-	20	20	20	35	35	35	20	20	20	20
	Change-	[ms]	-	15	-	-	-	15	15	15	-	-	-	-
	over													
Operating pressure		[bar]	-0.9	+10	3 10			-0.9	+10				3 10	
Standard nominal f	low rate	[l/min]	360	360	300	230	300	300	320	240	255	255	230	260
Design			Piston spool valve											
Max. tightening tor	que of	[Nm]	0.25											
valve mounting														
Materials			Die-cast	aluminium										
Product weight		[g]	49	56	56	56	56	56	56	56	49	49	56	56

Technical data – Va	alves in widt	h 10 mm										
Code			MS	NS	KS	HS	DS	MU	NU	KU	HU	
Switching times	On	[ms]	10	14	14	14	14	10	8	8	8	
	Off	[ms]	27	16	16	16	16	12	8	10	10	
	Change- over	[ms]	-	-	-	-	-	-	-	-	-	
Operating pressure		[bar]	-0.9 +8	8				-0.9 +	10			
Standard nominal f	low rate	[l/min]	360	300	230	300	230	190	190	160	190	
Design			Piston sp	ool valve	÷	·		Poppet va	oppet valve with spring return			
Max. tightening tor valve mounting	que of	[Nm]	0.25					I				
Materials			Die-cast a	aluminium				Reinforce	d PPA			
Product weight		[g]	56	56	56	56	56	35	42	42	42	

Technical data – Valv	/es in widt	h 20 mm																	
Code			М	J	Ν	К	Н	В	G	E	Х	W	D	I	MS	NS	KS	HS	DS
Switching times	On	[ms]	15	9	8	8	8	11	10	11	13	13	7	7	8	12	12	12	12
	Off	[ms]	28	-	28	28	28	46	40	47	22	22	25	25	36	25	25	25	25
	Change-	[ms]	-	22	-	-	-	23	21	23	-	-	-	-	-	-	-	-	-
	over																		
Operating pressure		[bar]	-0.9.	+10	3 1	0		-0.9.	+10				3 1	0	-0.9.	+8			
Standard nominal flor	w rate	[l/min]	700	670	550	500	550	510	610	590	470	470	650	680	670	550	500	550	650
Design			Piston	spool	/alve														
Max. tightening torqu	ie of	[Nm]	0.65																
valve mounting																			
Materials			Die-ca	st alum	inium														
Product weight		[g]	100																

Technical data

		MPA1	MPA2	
Intrinsic current consumption per electronics mod	ule			
At 24 V U <sub>EL/SEN</sub> <sup>1)</sup>	[mA]	Typically 8		
(internal electronics, all outputs 0 signal)				
At 24 V Uval <sup>2)</sup>				
(internal electronics, without valves)				
VMPAEMG, separate circuits	[mA]	Typically 23 mA		
VMPAEMS, with separate circuits	[mA]	Typically 3 mA		
Maximum current consumption per solenoid coil a	at nominal volta	age		
Nominal pick-up current	[mA]	58	99	
Nominal current following current reduction	[mA]	9	18	
Time until current reduction	[ms]	24	24	
Diagnostic message				
Undervoltage U <sub>OFF</sub> <sup>3)</sup>	[V]	17.5 16		

Electrical data – MPA with electronics module VMPAMPM (AS-i interface, multi-pin plug)							
		MPA1	MPA2				
Current consumption at Sub-D multi-pin plug connection per solenoid coil at nominal voltage							
Nominal pick-up current	[mA]	80	100				
Nominal current with current reduction	[mA]	25	20				
Time until current reduction	[ms]	25	50				

Calculation example for current consumption (CPX terminal, CPI interface)						
Current consumption with two solenoid coils MPA2 switched in parallel and one electronics module	[mA]	<sup>I</sup> <sub>EL/SEN</sub> = 8				
VMPAEMS without separate circuits						
Nominal pick-up current (duration 24 ms)	[mA]	$I_{VAL} = 3$ (intrinsic current consumption of electronics module) + 2 x 99 (MPA2) = 202				
Nominal current with current reduction (after 24 ms)	[mA]	<sup>I</sup> <sub>VAL =</sub> 3 (intrinsic current consumption of electronics module) + 2 x 18 (MPA2) = 39				

Power supply for electronics and sensors
 Load voltage supply for valves
 Load voltage outside of function range

Technical data

#### Data on vibration and shock<sup>1) 2) 4)</sup> to DIN/EC68

Bata on vibration and shoek	
Vibration	Tested according to DIN/IEC68 / EN60068 parts 2 6
	With horizontal H-rail mounting: severity level 1
	With wall mounting: <sup>2) 3)</sup>
Shock	Tested according to DIN/IEC68 / EN60068 parts 2 27
	With horizontal H-rail mounting: severity level 1
	With wall mounting: severity level 1 2 <sup>2)</sup>
Continuous shock	Tested according to DIN/IEC68 / EN 60068 parts 2 29
	With wall and H-rail mounting: severity level 1

1) See the CPX System manual for information on vibration and shock for the CPX terminal.

2) Valve terminal MPA-S with CPX terminal:

up to a length of 280 mm between the pneumatic interface and right-hand end plate, without additional fastening: severity level 2
above a length of 280 mm between the pneumatic interface and right-hand end plate, with additional fastening at the pneumatic supply plates: severity level 2
 Valve terminal MPA-S with CPI, with AS-i or with multi-pin plug connection:

up to a valve terminal length of 280 mm, without additional fastening: severity level 2

above a valve terminal length of 280 mm, with at least one additional fastening in the centre of the valve terminal at the pneumatic supply plate: severity level 2

4) See table below for explanations of the severity levels.

Test conditions			
Severity level	Vibration	Shock	Continuous shock
1	0.15 mm travel at 10 58 Hz,	±15 g at 11 ms duration,	±15 g at 6 ms duration,
	2 g acceleration at 58 150 Hz	5 shocks per direction	1,000 shocks per direction
2	0.35 mm travel at 10 60 Hz,	±30 g at 11 ms duration,	-
	5 g acceleration at 60 150 Hz	5 shocks per direction	
Continuous shock resistance	To DIN/IEC 68/EN 60068, parts 2-29: +/-1	5 g at 6 ms, 1,000 cycles	

Technical data

Materials	
Manifold block	Die-cast aluminium
Seals	NBR, elastomer
Supply plate	Die-cast aluminium
Right-hand end plate	Die-cast aluminium
Left-hand pneumatic interface	Die-cast aluminium, PA
Exhaust plate	PA
Flat plate silencer	PE
Electrical supply plate	Housing: Die-cast aluminium
	End cap: Reinforced PA
Electronics module	PA
Electrical interlinking module	Bronze/PBT
Regulator plate	Control section, housing: PA; Seals: NBR
Note on materials	RoHS-compliant

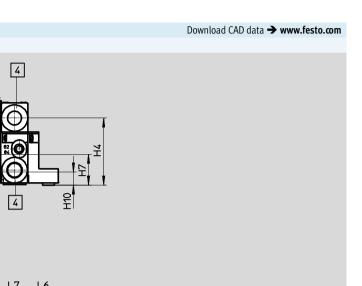
Product weight		
Approx. weight [g]	MPA1	MPA2
Manifold block basic weight <sup>1)</sup>	400 (4 valve positions)	400 (2 valve positions)
Sub-base <sup>1)</sup>	180	
Individual sub-base	45	
Per vacant position L	24	44
Right-hand end plate	55	
Left-hand pneumatic interface <sup>1)</sup>		
• With flat plate silencer	315	
• With ducted exhaust air	324	
Supply plate <sup>1)</sup>		
• With flat plate silencer	111	
• With ducted exhaust air	120	
Electrical supply plate	200	
Regulator plate (MPA1)	73.8	
Regulator plate (MPA2)	180	
QSM-M5-3-I	3	
QSM-M5-5/32-I-U-M	3	
QSM-M5-4-I	4	
QSM-M5-3/16-I-U-M	4	
QSM-M5-6-I	5	
QSM-M5-1/4-I-U-M	5	
QSM-M7-4-I	4	
QSM-M7-3/16-I-U-M	4	
QSM-M7-6-I	5	
QSM-M7-1/4-I-U-M	5	
QS-G1⁄8-6-l	11	
QS-1/8-1/4-I-U-M	11	
QS-G1⁄8-8-l	13	
QS-1/8-5/16-I-U-M	13	
QS-G1⁄4-8-I	22	
QS-1/4-5/16-I-U-M	22	
QS-G1/4-10-I	22	
QS-1/4-3/8-I-U-M	22	

1) With sheet metal seal, inscription label holder, screws

**FESTO** 

Technical data

£



### Dimensions Valve terminal with multi-pin plug connection

23

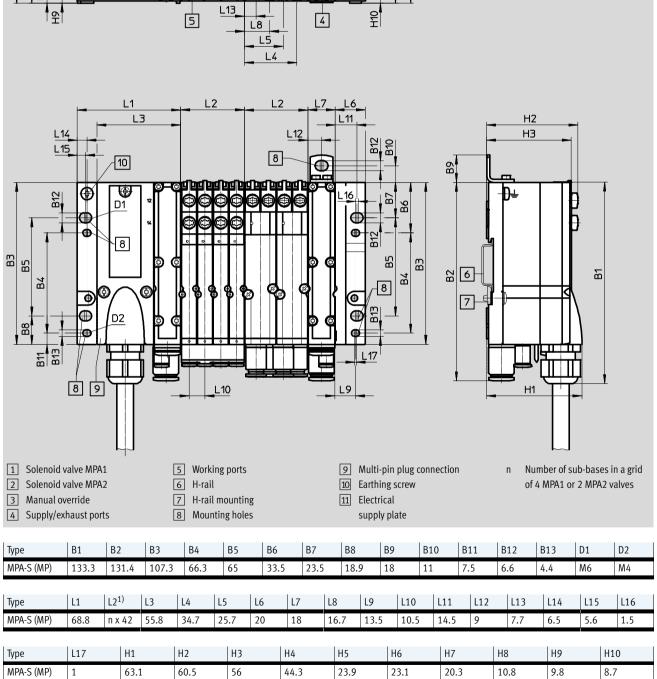
 $\bigcirc$ 

 $\mathbf{O}$ 

Φ

1

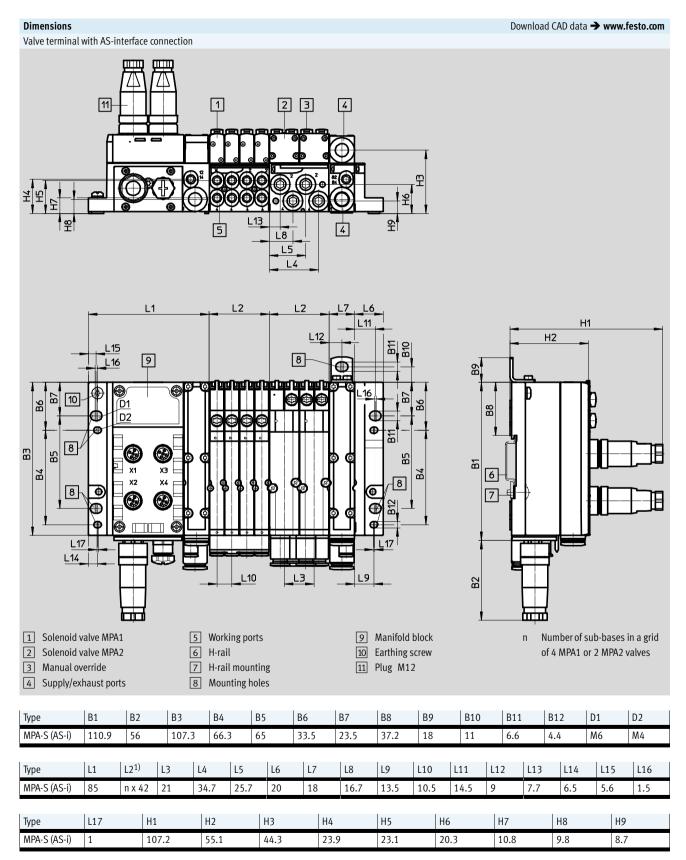
0



 $1) \quad n = number of sub-bases (with MPA1, width 10 mm, max. 4 valve positions on sub-base; with MPA2, width 20 mm, max. 2 valve positions on sub-base)$ 

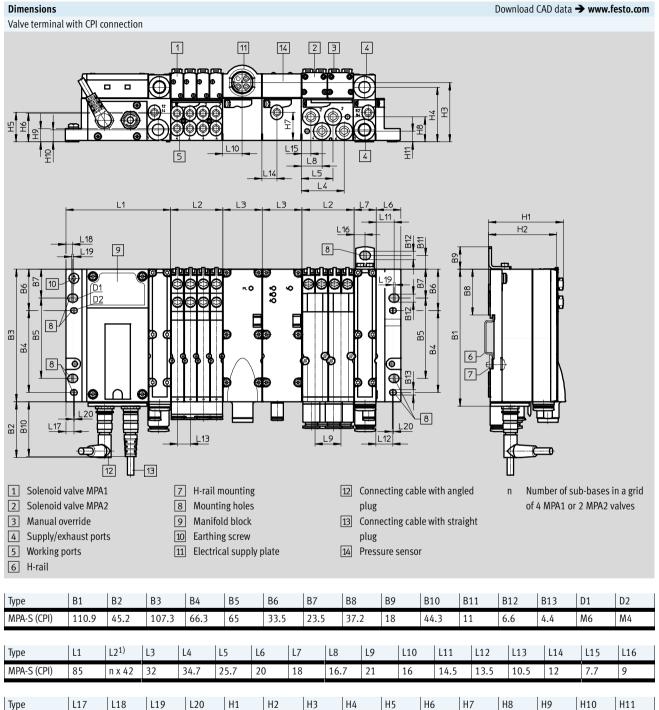
Technical data

### FESTO



1) n = number of sub-bases (with MPA1, width 10 mm, max. 4 valve positions on sub-base; with MPA2, width 20 mm, max. 2 valve positions on sub-base)

Technical data



1) n = number of sub-bases (with MPA1, width 10 mm, max. 4 valve positions on sub-base; with MPA2, width 20 mm, max. 2 valve positions on sub-base)

60.5

55.1

48

44.3

23.9

23.1

22.6

20.3

10.8

9.8

8.7

**FESTO** 

MPA-S (CPI)

5.6

6.5

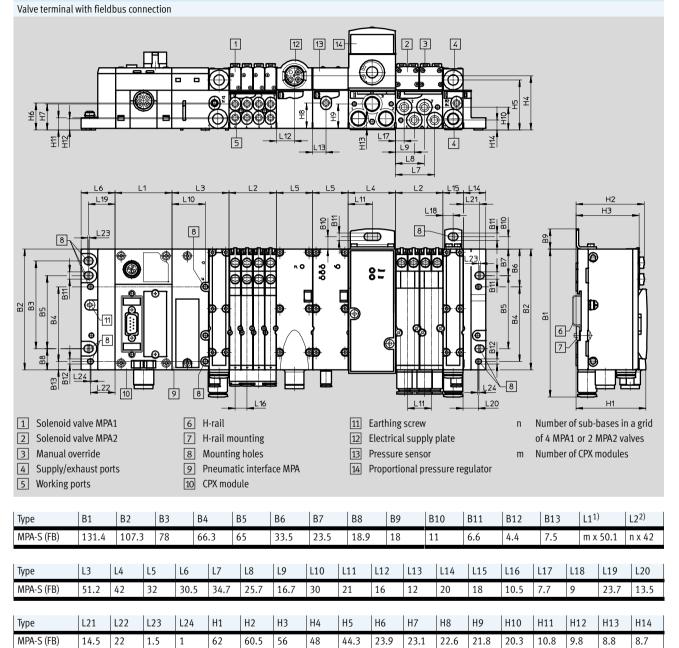
1.5

1

Technical data

#### Dimensions

**FESTO** 

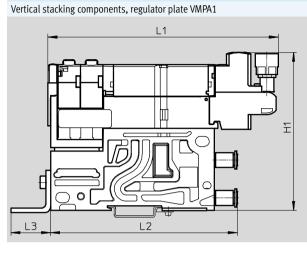


1) m = number of CPX modules

2) n = number of sub-bases (with MPA1, width 10 mm, max. 4 valve positions on sub-base; with MPA2, width 20 mm, max. 2 valve positions on sub-base)

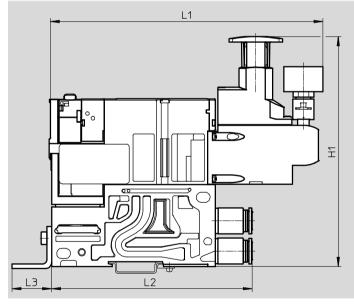
Technical data

#### Dimensions



Туре	H1	L1	L2	L3
VMPA1	105	151.1	122.3	26.9

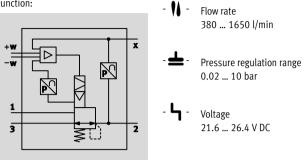
#### Vertical stacking components, regulator plate VMPA2



Туре	H1	L1	L2	L3
VMPA2	152	179.6	131.6	26.9

Technical data – Proportional pressure regulator VPPM

#### Function:





General technical data				
			VPPM-6TA	VPPM-8TA
Valve function			3-way proportional pressure i	regulator
Design			Piloted diaphragm regulator	
Type of mounting		Via through-hole or accessori	es	
Sealing principle			Soft	
Actuation type			Electric	
Type of control			Piloted	
Mounting position			Any	
Reset method			Mechanical spring	
Display type			LED	Back illuminated LCD
Pneumatic connection	1, 2, 3		Sub-base	
Nominal size	Pressurisation	[mm]	6	8
	Exhaust	[mm]	4.5	7
Standard nominal flow rate	2 bar type	[l/min]	380	450
	6 bar type	[l/min]	900	1050
	10 bar type	[l/min]	1400	1650
Product weight		[g]	400	500
Materials	Housing		Anodised wrought aluminium	alloy

Electrical data		
Electrical connection		Via sub-base
Operating voltage range	[V DC]	21.6 26.4
Residual ripple	[%]	10
Max. electrical power consumption	[W]	7
Duty cycle	[%]	100
Protection against short circuit		For all electrical connections
Reverse polarity protection		For all electrical connections
Protection class to EN 60529		IP65

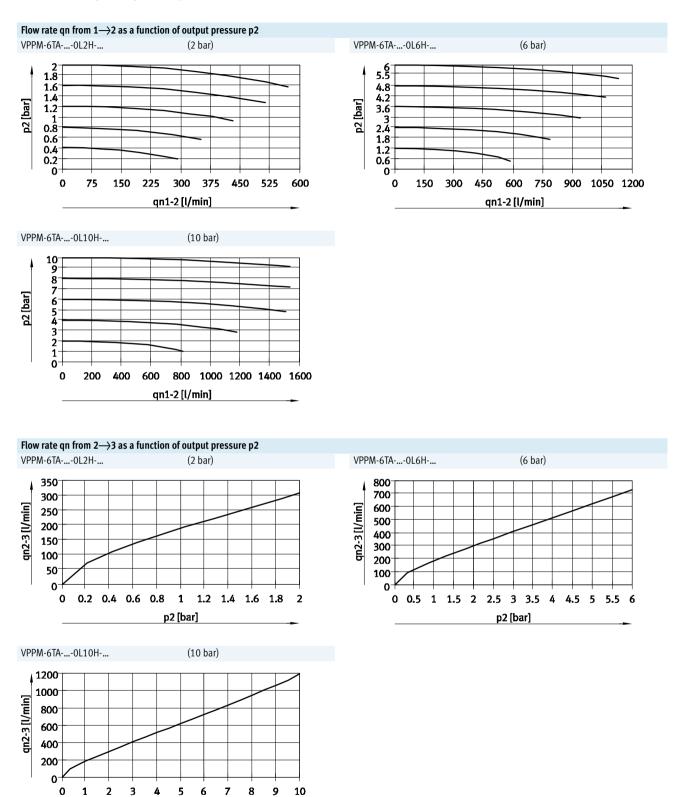
- 闄 - Note
Output pressure is maintained un-
regulated if the power supply cable

is interrupted.

- 📲 - Note

Note possible restrictions for the IP protection class → ATEX conformity declaration

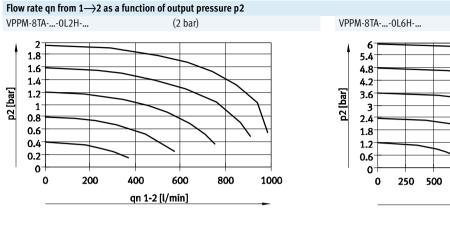
Technical data – Proportional pressure regulator VPPM

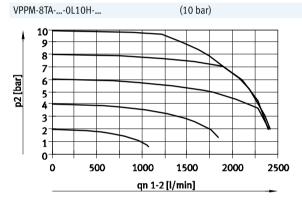


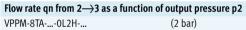
#### **FESTO**

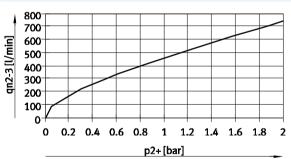
p2 [bar]

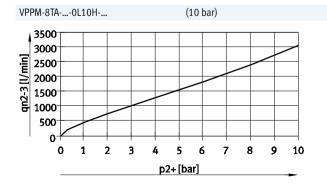
Technical data – Proportional pressure regulator VPPM

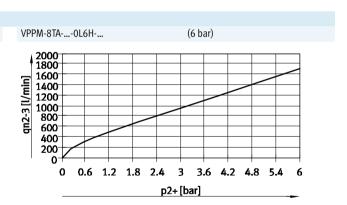


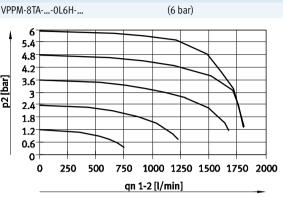














Technical data – Proportional pressure regulator VPPM



Operating and environmental conditions							
			VPPM-6TA	VPPM-8TA			
Operating medium			Compressed air according to IS	0 8573-1:2010 [7:4:4]			
			Inert gases				
Note on operating/pilot medium			Lubricated operation not possib	ble			
Pressure regulation range	VPPM0L2H	[bar]	0.02 2				
	VPPM0L6H	[bar]	0.06 6				
	VPPM0L10H	[bar]	0.1 10				
Supply pressure 1 <sup>1)</sup>	VPPM0L2H	[bar]	0 4				
	VPPM0L6H	[bar]	08				
	VPPM0L10H	[bar]	0 11				
Max. pressure hysteresis	VPPM0L2H	[bar]	0.01				
	VPPM0L6H	[bar]	0.03				
	VPPM0L10H	[bar]	0.05				
FS (full scale) linearity error	Standard	[%]	2				
	Type S1	[%]	1				
FS (full scale) repetition accuracy		[%]	0.5				
Temperature coefficient		[%/K]	0.04				
Ambient temperature		[°C]	0 60	0 50			
Temperature of medium		[°C]	10 50				
Corrosion resistance class CRC <sup>2)</sup>			2				
CE marking (see declaration of conformity)			To EU EMC Directive <sup>3)</sup>				
Certification			cULus recognized (OL)	-			
			C-Tick				

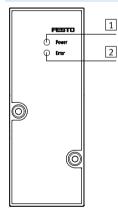
Supply pressure 1 should always be 1 bar greater than the maximum regulated output pressure. 1) Corrosion resistance class 2 according to Festo standard 940 070 2)

Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

3)

Tor information about the applicability of the component see the manufacturer's EC declaration of conformity at: www.festo.com/sp 🗲 Certificates. If the component is subject to restrictions on usage in residential, office or commercial environments or small businesses, further measures to reduce the emitted interference may be necessary.

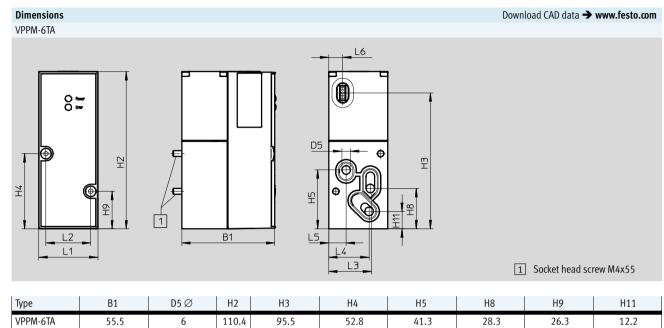
#### LEDs on the proportional pressure regulator VPPM-6TA



1	Green power LED	
2	Red error LED	

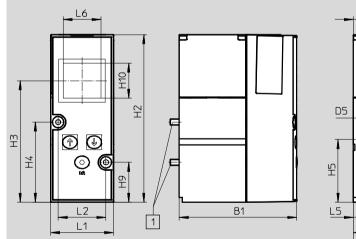
Technical data – Proportional pressure regulator VPPM

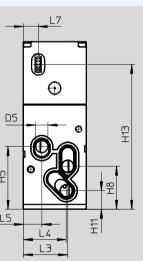
### FESTO



Туре	L1	L2	L3	L4	L5	L6
VPPM-6TA	41.5	31.5	30.3	28.4	12.3	9.9

#### VPPM-8TA with LCD





1 Socket head screw M4x77

Туре	B1	D5 Ø	H2	H3	H4	H5	H8	H9	H10	H11	H13
VPPM-8TA	77.4	8	110.4	80	52.8	41.3	28.3	26.3	23	12.2	95.5
Туре	L1		L2		L3	L4		L5	L6		L7
VPPM-8TA	41.5		31.5		29.3	28.4		12.3	25		9.9

# Valve terminals MPA-S Technical data – Proportional pressure regulator VPPM

Ordering data					
Code	Overall accuracy [%]	Supply pressure 1 [bar]	Pressure regulation range [bar]	Part No.	Туре
QA	2	0 4	0.02 2	542220	VPPM-6TA-L-1-F-0L2H
QD	1	0 4	0.02 2	542217	VPPM-6TA-L-1-F-0L2H-S1
QB	2	0 8	0.06 6	542221	VPPM-6TA-L-1-F-0L6H
QE	1	0 8	0.06 6	542218	VPPM-6TA-L-1-F-0L6H-S1
QC	2	0 11	0.1 10	542222	VPPM-6TA-L-1-F-0L10H
QF	1	0 11	0.1 10	542219	VPPM-6TA-L-1-F-0L10H-S1
QL	1	0 4	0.02 2	572407	VPPM-8TA-L-1-F-0L2H-S1C1
QG	2	0 4	0.02 2	572410	VPPM-8TA-L-1-F-0L2H-C1
QM	1	0 8	0.06 6	572408	VPPM-8TA-L-1-F-0L6H-S1C1
QH	2	0 8	0.06 6	572411	VPPM-8TA-L-1-F-0L6H-C1
QN	1	0 11	0.1 10	572409	VPPM-8TA-L-1-F-0L10H-S1C1
QK	2	0 11	0.1 10	572412	VPPM-8TA-L-1-F-0L10H-C1

Ordering data – Acces	ssories		
Designation		Part No.	Туре
	Mounting	558844	VMPA-BG
	Sub-base without electrical interlinking module or electrical module	542223	VMPA-FB-AP-P1
	Blanking plate	559638	VMPA-P-RP
	Electrical interlinking module for sub-base of the proportional pressure regulator	537998	VMPA1-FB-EV-AB
	Electrical module	542224	VMPA-FB-EMG-P1

Accessories

Ordering data					
Ū	Code	Valve function	Width [mm]	Part No.	Туре
ndividual solenoid v	alves				
2 <b>162</b> .	5/2-way	y valve			
	М	Single solenoid	10	533342	VMPA1-M1H-M-PI
			20	537952	VMPA2-M1H-M-PI
	MS	Single solenoid, mechanical spring return	10	571334	VMPA1-M1H-MS-PI
			20	571333	VMPA2-M1H-MS-PI
\$ <b>?</b>	MU	Polymer poppet valve,	10	553113	VMPA1-M1H-MU-PI
		single solenoid, mechanical spring return			
	J	Double solenoid	10	533343	VMPA1-M1H-J-PI
			20	537953	VMPA2-M1H-J-PI
	2x 3/2-	way valve			
	Ν	Normally open	10	533348	VMPA1-M1H-N-PI
			20	537958	VMPA2-M1H-N-PI
	NS	Normally open, mechanical spring return	10	556839	VMPA1-M1H-NS-PI
			20	568655	VMPA2-M1H-NS-PI
	NU	Polymer poppet valve,	10	553111	VMPA1-M1H-NU-PI
		normally open, mechanical spring return			
	К	Normally closed	10	533347	VMPA1-M1H-K-PI
			20	537957	VMPA2-M1H-K-PI
	KS	Normally closed,	10	556838	VMPA1-M1H-KS-PI
		mechanical spring return	20	568656	VMPA2-M1H-KS-PI
	КU	Polymer poppet valve, normally closed,	10	553110	VMPA1-M1H-KU-PI
		mechanical spring return			
	Н	1x normally open,	10	533349	VMPA1-M1H-H-PI
		1x normally closed	20	537959	VMPA2-M1H-H-PI
	HS	1x normally open,	10	556840	VMPA1-M1H-HS-PI
		1x normally closed,			
		mechanical spring return	20	568658	VMPA2-M1H-HS-PI
	HU	Polymer poppet valve,	10	553112	VMPA1-M1H-HU-PI
		1x normally open,			
		1x normally closed,			
		mechanical spring return			
	5/3-way				
	B	Mid-position pressurised	10	533344	VMPA1-M1H-B-PI
			20	537954	VMPA2-M1H-B-PI
	G	Mid-position closed	10	533345	VMPA1-M1H-G-PI
			20	537955	VMPA2-M1H-G-PI
	E	Mid-position exhausted	10	533346	VMPA1-M1H-E-PI
			20	537956	VMPA2-M1H-E-PI
	3/2-way	y valve	-		
	W	Normally open,	10	540050	VMPA1-M1H-W-PI
		external compressed air supply	20	540051	VMPA2-M1H-W-PI
	Х	Normally closed,	10	534415	VMPA1-M1H-X-PI
		external compressed air supply	20	537961	VMPA2-M1H-X-PI
	2x 2/2-	way valve			
	D	Normally closed	10	533350	VMPA1-M1H-D-PI
	-	,	20	537960	VMPA2-M1H-D-PI
	DS	Normally closed,	10	556841	VMPA1-M1H-DS-PI
		mechanical spring return	20	568657	VMPA2-M1H-DS-PI
	1	1x normally closed	10	543605	VMPA1-M1H-I-PI
	'	1x normally closed, reversible only	20	543703	VMPA2-M1H-I-PI
		זא חטווומווץ נוטצבע, ובעבו זוגוע טוווץ	20	545705	VIVIFA2-IVI10-1-F1

Accessories

.

Ordering data – Vert	ical stackin	g modules, width 10	nm			
	Code	Description			Part No.	Туре
Pressure regulator pl	ate, M5 inte	erface for pressure gau	ge connection, fixed			
~ 1	PF	For connection 1	Pressure regulation rang	e 0.5 5 bar	564911	VMPA1-B8-R1-M5-06
	PA		Pressure regulation rang	e 0.5 8.5 bar	564908	VMPA1-B8-R1-M5-10
	PH	For connection 2	Pressure regulation rang	e 2 5 bar	564912	VMPA1-B8-R2-M5-06
4) 40 A	PC		Pressure regulation rang	e 2 8.5 bar	564909	VMPA1-B8-R2-M5-10
	PG	For connection 4	Pressure regulation rang	e 2 5 bar	564913	VMPA1-B8-R3-M5-06
	PB		Pressure regulation rang	e 2 8.5 bar	564910	VMPA1-B8-R3-M5-10
		-1				
Pressure regulator pl	ate, M5 inte	rface for pressure gau	ge connection, rotatable			
~ 1	PF	For connection 1	Pressure regulation rang	e 0.5 5 bar	549052	VMPA1-B8-R1C2-C-06
	PA		Pressure regulation rang	e 0.5 8.5 bar	543339	VMPA1-B8-R1C2-C-10
	PH	For connection 2	Pressure regulation rang	e 2 5 bar	549053	VMPA1-B8-R2C2-C-06
	PC	1	Pressure regulation rang	e 2 8.5 bar	543340	VMPA1-B8-R2C2-C-10
	PG	For connection 4	Pressure regulation rang		549054	VMPA1-B8-R3C2-C-06
	PB	-	Pressure regulation rang		543341	VMPA1-B8-R3C2-C-10
			0 0	·		
Pressure gauge for pr	ressure regu	lator plate				
	VE	M5 interface,	Operating pressure	Display unit 0 10 bar	132340	MA-15-10-M5
		rotatable	0 10 bar			
	VD			Display unit 0 145 psi	132341	MA-15-145-M5-PSI
Push-in fitting, self-s	ealing					
	-	For MPA1, M5 interf	ace fixed		153291	QSK-M5-4
O T		Tor MIAL, My Inten			155271	
Vertical pressure shu	t-off plate					
	PS	For manually discon	necting individual valves fro	om the compressed air supply	567805	VMPA1-HS
			-	supply), operating pressure		
- Alton	1	3 8 bar	(addi 1 and 12) 1 ( phot an	sappi,), operating pressure		
n i		5 0 bui				
$\rightarrow$	J					
Fixed restrictor	1					
	-		ricting the exhaust air in	4.5 l/min	572544	VMPA1-FT-NW0.3-10
l		duct 3 and 5		10.5 l/min	572545	VMPA1-FT-NW0.5-10
$\Box$		(for width 10 mm or	ly)	20.0 l/min	572546	VMPA1-FT-NW0.7-10
		(10 pieces)		38.5 l/min	572547	VMPA1-FT-NW1.0-10
				55.0 l/min	572548	VMPA1-FT-NW1.2-10
				85.0 l/min	572549	VMPA1-FT-NW1.5-10
				110.0 l/min	572550	VMPA1-FT-NW1.7-10
Restrictor set	_					
	-	Fixed restrictors, two	o of each size,		572543	VMPA1-FT-NW0.3-1.7
		two retainers and as	sembly tool			
~						
Retainer for fixed rest	trictor					
$\bigcirc$	-		opening in the sub-base		572542	VMPA1-FTI-10
		(10 pieces)				
$\sim$						

·O· New

# Valve terminals MPA-S

Accessories

Ordering data – Ver	tical stackin	g modules, width 10 mm				
	Code	Description		Part No.	Туре	
Non-return valve						
	-	Installation in duct 3 or 5 of the appropriate s (scope of delivery: 10 valve inserts, 20 balls, tool; sufficient for 10 non-return valves)	8039819	VMPA1-RV	·O·	
Sub-bases for non-r	eturn valve i	nstallation For multi-pin plug/fieldbus, four valve	No duct separation	578860	VMPA1-FB-APF-4-1	-0
		positions, no electrical interlinking module	Duct 1 blocked	578861	VMPA1-FB-APF-4-1	-0 -0
			Duct 1 blocked and duct 3/5 blocked	578862	VMPA1-FB-APF-4-1-S1	·O·
Sub-bases with inst	alled non-ret	turn valve in duct 3 and 5				
	-	For multi-pin plug/fieldbus, four valve	No duct separation	8034547	VMPA1-FB-AP-4-1-RV	·0
		positions, no electrical interlinking module	Duct 1 blocked	8034549	VMPA1-FB-AP-4-1-T1-RV	•0
			Duct 1 blocked and duct 3/5 blocked	8034551	VMPA1-FB-AP-4-1-S1-RV	·0

Accessories

Ordering data – Vo	ertical stacki Code	ng modules, width 20 n Description	nm		Part No.	Туре	
Proceuro rogulator			for proceure of	auge connection, pressure regulator not		.,,-	
	PF	For connection 1		gulation range 0,5 5 bar	549055	VMPA2-B8-R1C2-C-06	
	PA			gulation range 0,5 8,5 bar	543342	VMPA2-B8-R1C2-C-00	
	PH	For connection 2		gulation range 2 5 bar	549056	VMPA2-B8-R2C2-C-06	
	PC			gulation range 2 9 bar	543343	VMPA2-B8-R2C2-C-00	
	PG	For connection 4		gulation range 2 5 bar	549057	VMPA2-B8-R3C2-C-06	
Ý	PG						
	РВ		Plessule le	gulation range 2 8,5 bar	543344	VMPA2-B8-R3C2-C-10	
Pressure regulator	plate with ca	rtridge 10 mm interface		auge connection, pressure regulator not	reversible		
1 🕋	PN	For connection 2	Pressure re	gulation range 0,5 5 bar	549113	VMPA2-B8-R6C2-C-06	
	PL		Pressure re	gulation range 0,5 8,5 bar	543347	VMPA2-B8-R6C2-C-10	
	PM	For connection 4	Pressure re	gulation range 0,5 5 bar	549114	VMPA2-B8-R7C2-C-06	
	РК		Pressure re	gulation range 0,5 8,5 bar	543348	VMPA2-B8-R7C2-C-10	
ressure gauge for	r pressure reg	ulator plate					
	T	Cartridge	Operating	pressure/display unit 0 10 bar	543488	PAGN-26-10-P10	
A 4		connection 10 mm	Operating	pressure/display unit 0 16 bar	543487	PAGN-26-16-P10	
	-	_	Operating	pressure/display unit 0 1.0 MPa	563736	PAGN-26-1M-P10	
•				pressure/display unit 0 1.6 MPa	563735	PAGN-26-1.6M-P10	
			operating				
hreaded adapter	for pressure r	<u> </u>					
	-	10 mm cartridge con	nection on th	read G1/8	565811	QSP-10-G1/8	
/ertical pressure s	upply plate PV				T.		
		With connecting thre		G1/8	8029486	VMPA2-VSP-0	
		With fitting for tubing	φ (), [),	6 mm	8035441	VMPA2-VSP-0S6	
il		With hitting for tability	5 0.0.	8 mm	8029488	VMPA2-VSP-QS8	
				10 mm	8029489	VMPA2-VSP-QS10	
	,			1/4"	8035442	VMPA2-VSP-QS1/4	
				5/16"	8029491	VMPA2-VSP-QS5/16	
				3/8"	8029492	VMPA2-VSP-QS3/8	
on-return valve							
<u>A</u>	-			propriate sub-bases	8039821	VMPA2-RV	۰C
ELLE .		(scope of delivery: 10	) non-return v	alves, 1 assembly tool)			
~							
ub-bases for non	-return valve						
	-	For multi-pin plug/	No duct se	paration	578863	VMPA2-FB-APF-2-1	.0
		fieldbus, two valve	Duct 1 blog	ked	578864	VMPA2-FB-APF-2-1-T0	.0
		positions, no elec-		NCU	570004	VIVIFA2-FD-AFF-2-1-IV	-(
		trical interlinking module	Duct 1 bloo	ked and duct 3/5 blocked	578865	VMPA2-FB-APF-2-1-S0	.0
			1				
ub-bases with ins	stalled non-re	eturn valve in duct 3 and			0001010		
	-	For multi-pin plug/	No duct se	paration	8034548	VMPA2-FB-AP-2-1-RV	.0
		fieldbus, two valve	Duct 1 blog	ked	8034550	VMPA2-FB-AP-2-1-TO-RV	.0
		positions, no elec-					
Str Mar		trical interlinking		ked and duct 3/5 blocked	8034552	VMPA2-FB-AP-2-1-S0-RV	

Accessories

Ordering data – Propo	ortional pre	ssure regulator				
	Code	Full-scale linearity error	Supply pressure 1	Pressure regulation	Part No.	Туре
				range		
	QA	2%	0 4 bar	0.02 2 bar	542220	VPPM-6TA-L-1-F-0L2H
	QD	1%	0 4 bar	0.02 2 bar	542217	VPPM-6TA-L-1-F-0L2H-S1
	QB	2%	0 8 bar	0.06 6 bar	542221	VPPM-6TA-L-1-F-0L6H
	QE	1%	0 8 bar	0.06 6 bar	542218	VPPM-6TA-L-1-F-0L6H-S1
	QC	2%	0 11 bar	0.1 10 bar	542222	VPPM-6TA-L-1-F-0L10H
	QF	1%	0 11 bar	0.1 10 bar	542219	VPPM-6TA-L-1-F-0L10H-S1
	QL	1%	0 4 bar	0.02 2 bar	572407	VPPM-8TA-L-1-F-0L2H-S1C1
	QG	2%	0 4 bar	0.02 2 bar	572410	VPPM-8TA-L-1-F-0L2H-C1
	QM	1%	0 8 bar	0.06 6 bar	572408	VPPM-8TA-L-1-F-0L6H-S1C1
	QH	2%	0 8 bar	0.06 6 bar	572411	VPPM-8TA-L-1-F-0L6H-C1
	QN	1%	0 11 bar	0.1 10 bar	572409	VPPM-8TA-L-1-F-0L10H-S1C1
	QK	2%	0 11 bar	0.1 10 bar	572412	VPPM-8TA-L-1-F-0L10H-C1

Ordering data					
Description			Width	Part No.	Туре
			[mm]		
Sub-base – Without	electrical interlinking module				
	For multi-pin plug/fieldbus	Four valve positions	10	533352	VMPA1-FB-AP-4-1
		Two valve positions	20	538000	VMPA2-FB-AP-2-1
	For multi-pin plug/fieldbus, duct 1 closed	Four valve positions	10	538657	VMPA1-FB-AP-4-1-T1
N. C.		Two valve positions	20	538677	VMPA2-FB-AP-2-1-T0
	For multi-pin plug/fieldbus, duct 1 closed	Four valve positions	10	555901	VMPA1-FB-AP-4-1-S1
	and duct 3/5 closed	Two valve positions	20	555902	VMPA2-FB-AP-2-1-S0
Sub-base – Incl. ele	ctrical interlinking module and electronics mod				
<b>A</b>	For fieldbus	Four valve positions	10	546802	VMPA1-AP-4-1-EMS-8
		Two valve positions	20	546803	VMPA2-AP-2-1-EMS-4
	For multi-pin plug	Four solenoid coils	10	546806	VMPA1-AP-4-1-EMM-4
		Two solenoid coils	20	546807	VMPA2-AP-2-1-EMM-2
		Eight solenoid coils	10	546804	VMPA1-AP-4-1-EMM-8
		Four solenoid coils	20	546805	VMPA2-AP-2-1-EMM-4
Sub-base – For indiv	vidual connection				
M	Without ATEX specification	Internal pilot air	10	533394	VMPA1-IC-AP-1
A and a second s			20	537981	VMPA2-IC-AP-1
		External pilot air	10	533395	VMPA1-IC-AP-S-1
200 00 00 C			20	537982	VMPA2-IC-AP-S-1
20	With ATEX specification:	Internal pilot air	10	8005149	VMPA1-IC-AP-1-EX1E
	II 3G Ex nA IIC T4 XGc		20	8005151	VMPA2-IC-AP-1-EX1E
		External pilot air	10	8005150	VMPA1-IC-AP-S-1-EX1E
			20	8005152	VMPA2-IC-AP-S-1-EX1E
Sub-base – For prop	ortional pressure regulator				
	Without electrical interlinking module or ele	ctrical module		542223	VMPA-FB-AP-P1
- Willie					

Accessories

Ordering data					
Description				Part No.	Туре
End plate and fieldb	us pneumatic interface				
	Right-hand end plate				VMPA-EPR
	Right-hand end plate with port 82/84 for ducted exhaust air (connecting thread M5)				VMPA-EPR-G
	Pneumatic interface, ducted exhaust air			533370	VMPA-FB-EPL-G
	Pneumatic interface, ducted exhaust air	, internal pilot air, for CPX n	netal interlinking	552286	VMPA-FB-EPLM-G
	module				
	Pneumatic interface, ducted exhaust air	•		533369	VMPA-FB-EPL-E
	Pneumatic interface, ducted exhaust air module	, external pilot air, for CPX n	netal interlinking	552285	VMPA-FB-EPLM-E
	Pneumatic interface, flat plate silencer,	internal nilot air		533372	VMPA-FB-EPL-GU
	Pneumatic interface, flat plate silencer,		etal interlinking	552288	VMPA-FB-EPLM-GU
	module			552200	
	Pneumatic interface, flat plate silencer,	external pilot air		533371	VMPA-FB-EPL-EU
	Pneumatic interface, flat plate silencer,		etal interlinking	552287	VMPA-FB-EPLM-EU
	module				
	- -				
Electrical interface fo	or AS-Interface 4 inputs/4 outputs.	Internal pilot air	Ducted exhaust	5//6090	VMPA-ASI-EPL-G-4E4A-Z
	according to spec. 2.1	internat prior air	air	546989	vivirA-A3I-ErL-U-4E4A-Z
			Silencer	546991	VMPA-ASI-EPL-GU-4E4A-Z
		External pilot air	Ducted exhaust	546988	VMPA-ASI-EPL-E-4E4A-Z
		Externat priot an	air	540500	
			Silencer	546990	VMPA-ASI-EPL-EU-4E4A-Z
	8 inputs/8 outputs, according to spec. 2.1	Internal pilot air External pilot air	Ducted exhaust	546993	VMPA-ASI-EPL-G-8E8A-Z
			air		
			Silencer	546995	VMPA-ASI-EPL-GU-8E8A-Z
			Ducted exhaust	546992	VMPA-ASI-EPL-E-8E8A-Z
			air		
			Silencer	546994	VMPA-ASI-EPL-EU-8E8A-Z
	8 inputs/8 outputs,	Internal pilot air D	Ducted exhaust	573184	VMPA-ASI-EPL-G-8E8A-CE
	according to spec. 3.0, extended		air		
	addressing range		Silencer	573186	VMPA-ASI-EPL-GU-8E8A-CE
		External pilot air	Ducted exhaust air	573183	VMPA-ASI-EPL-E-8E8A-CE
			Silencer	573185	VMPA-ASI-EPL-EU-8E8A-CE
	•		•		
Connection block for				40570/	
	M12 socket, 5-pin M8 socket, 3-pin			195704 195706	CPX-AB-4-M12X2-5POL CPX-AB-8-M8-3POL
Neg.	Spring-loaded terminals, 32-pin			195708	CPX-AB-8-KL-4POL
	Sub-D socket, 25-pin			525676	CPX-AB-1-SUB-BU-25POL
	Quick connector socket, 4-pin			525636	CPX-AB-4-HAR-4POL
				4	
Electrical interface fo	r CPI External pilot air, ducted exhaust air			546983	VMPA-CPI-EPL-E
	Internal pilot air, ducted exhaust air			546983	VMPA-CPI-EPL-E
	External pilot air, silencer			546984	VMPA-CPI-EPL-G
	Internal pilot air, silencer			546985	VMPA-CPI-EPL-EU VMPA-CPI-EPL-GU
The second se	התנוות אוטי מו, אוכוונכו			540700	
Electrical interface fo	or multi-pin plug connection				
	External pilot air, ducted exhaust air			540893	VMPA1-MPM-EPL-E
	Internal pilot air, ducted exhaust air			540894	VMPA1-MPM-EPL-G
	External pilot air, silencer			540895	VMPA1-MPM-EPL-EU
	Internal pilot air, silencer			540896	VMPA1-MPM-EPL-GU

Accessories

Ordering data					
Description			Width	Part No.	Туре
			[mm]		
lectronics module	For fieldbus connection	T			
ଙ୍କଳ୍ଯା	Without separate circuit	4 coils	20	537983	VMPA2-FB-EMS-4
		8 coils	10	533360	VMPA1-FB-EMS-8
	With separate circuit	4 coils	20	537984	VMPA2-FB-EMG-4
		8 coils	10	533361	VMPA1-FB-EMG-8
	For fieldbus connection with extended diagnostic function			1	
	Without separate circuit	4 coils	20	543332	VMPA2-FB-EMS-D2-4
		8 coils	10	543331	VMPA1-FB-EMS-D2-8
	With separate circuit	4 coils	20	543334	VMPA2-FB-EMG-D2-4
		8 coils	10	543333	VMPA1-FB-EMG-D2-8
	For multi-pin plug connection				
	Modular (MPM)	2 coils	20	537985	VMPA2-MPM-EMM-2
		4 coils	20	537986	VMPA2-MPM-EMM-4
		4 coils	10	537987	VMPA1-MPM-EMM-4
		8 coils	10	537988	VMPA1-MPM-EMM-8
ectrical module					
ectrical supply pla	te				
T. Mar	Plug connection M18, 3-pin			541082	VMPA-FB-SP-V
	Plug connection 7/8", 5-pin		541083	VMPA-FB-SP-7/8-V-5POL	
- Car	Plug connection 7/8", 4-pin			541084	VMPA-FB-SP-7/8-V-4POL
ectrical interlinkin	g module for multi-pin plug connection and AS-Interface				
	For a sub-base	2 coils	20	537989	VMPA2-MPM-EV-AB-2
		4 coils	10 20	537993	VMPA1-MPM-EV-AB-4
×.		8 coils	10	537994	VMPA1-MPM-EV-AB-8
	For a sub-base with pneumatic supply plate (on the left	2 coils	20	537991	VMPA2-MPM-EV-ABV-2
	next to the sub-base)	4 coils	10	537995	VMPA1-MPM-EV-ABV-2
		4 0013	20		
		8 coils	10	537996	VMPA1-MPM-EV-ABV-8
			10	33/390	VMTAT-MLM-EA-4DA-0
ectrical interlinkin	g module for fieldbus connection and CPI				
1000m	For sub-bases MPA size 1 and 2, and proportional pressu	ure regulators	10	537998	VMPA1-FB-EV-AB
			20		
	For a pneumatic supply plate			537999	VMPA1-FB-EV-V
×	a priculture supply plate				

Accessories

Ordering data Description			Part No.	Туре
Pressure sensors			. alt not	.)pc
	For monitoring the operating pressure in duct 1		541085	VMPA-FB-PS-1
	For monitoring the pressure in exhaust ducts 3 and 5			VMPA-FB-PS-3/5
			541086	
	For monitoring an external process pressure		541087	VMPA-FB-PS-P1
Cover				
£0101	Blanking plate for valve position <sup>1)</sup>		533351	VMPA1-RP
			537962	VMPA2-RP
$\sim$	Cover plate		559638	VMPA-P-RP
	Cover cap for manual override with coded cover cap, manual	al override non-detenting (v10)	540897	VMPA-HBT-B
P	cover cap for manual overhale with could cover cap, manual		540077	
$\overline{\bigcirc}$	Cover cap for manual override, covered, manual override b	locked (x10)	540898	VMPA-HBV-B
	Cover cap for manual override, manual override detenting, without accessories (x10)	can be operated manually	8002234	VAMC-L1-CD
	without accessories (X10)			
	Inscription label holder for an inscription label and a cover	r for the switching status	570818	ASLR-D-L1
	indication and the manual override (blocked) (x10)	-		
9				
Seal for manifold bl	ock			
	MPA with ducted exhaust air N	o duct separation	533359	VMPA1-DP
	D	uct 1 separated	533363	VMPA1-DP-P
	D	uct 3/5 separated	533364	VMPA1-DP-RS
Ar .	D	uct 1 and 3/5 separated	533365	VMPA1-DP-PRS
	MPA with flat plate silencer N	o duct separation	533355	VMPA1-DPU
	D	uct 1 separated	533356	VMPA1-DPU-P
		uct 3/5 separated	533357	VMPA1-DPU-RS
		uct 1 and 3/5 separated	533358	VMPA1-DPU-PRS
F 1 1 1 1				
Exhaust plate	Ductod exhaust air with 10 mm such is connected		522275	
	Ducted exhaust air, with 10 mm push-in connector		533375	VMPA-AP
	Ducted exhaust air, with QS-3/8 connector		541629	VMPA-AP-3/8
			5.1015	
	Flat plate silencer		533374	VMPA-APU
×				
Supply plate (withou	ıt exhaust plate)			
Reason and the second se	For ducted exhaust air		533354	VMPA1-FB-SP
	For flat plate silencer		533353	VMPA1-FB-SPU
<b>N</b>				
¥				

1) A self-adhesive label is supplied.

Accessories

ordering data				
Description			Part No.	Туре
Aulti-pin plug conn				
	Cover without connecting cable for self-assembly		533198	VMPA-KMS-H
	PVC connecting cable for 8 solenoid coils	2.5 m	533195	VMPA-KMS1-8-2,5
		5 m	533196	VMPA-KMS1-8-5
		10 m	533197	VMPA-KMS1-8-10
	PVC connecting cable for 24 solenoid coils	2.5 m	533192	VMPA-KMS1-24-2,5
		5 m	533193	VMPA-KMS1-24-5
		10 m	533194	VMPA-KMS1-24-10
	PUR connecting cable for 8 solenoid coils,	2.5 m	533504	VMPA-KMS2-8-2,5-PUR
	suitable for energy chains	5 m	533505	VMPA-KMS2-8-5-PUR
		10 m	533506	VMPA-KMS2-8-10-PUR
	PUR connecting cable for 24 solenoid coils,	2.5 m	533501	VMPA-KMS2-24-2,5-PUR
	suitable for energy chains	5 m	533502	VMPA-KMS2-24-5-PUR
		10 m	533503	VMPA-KMS2-24-10-PUR
		0.9 11	0000200	
	<ul> <li>Straight socket, M12x1, 5-pin, A-coded</li> <li>Straight plug connector, M12x1, 4-pin, A-coded</li> </ul>	0.5 m	8000208	NEBU-M12G5-K-0.5-M12G4
	Modular system for connecting cables		-	→ Internet: nebu
20				
3 A DIA				
Connecting cable, C	PI connection			
	• Angled plug connector, 5-pin	0.25 m	540327	KVI-CP-3-WS-WD-0,25
Le de la construcción de la cons	• Angled socket, 5-pin	0.5 m	540328	KVI-CP-3-WS-WD-0,5
Sec.		2 m	540329	KVI-CP-3-WS-WD-2
~		5 m	540330	KVI-CP-3-WS-WD-5
		8 m	540331	KVI-CP-3-WS-WD-8
	Straight plug connector, 5-pin	2 m	540332	KVI-CP-3-GS-GD-2
	<ul> <li>Straight socket, 5-pin</li> </ul>	5 m	540333	KVI-CP-3-GS-GD-5
	• Straight socket, 5-phi	5 111		

### **FESTO**

Accessories

Ordering data				
Description			Part No.	Туре
Push-in fitting for m	nanifold block, pneumatic interface, supply plate			
	Connecting thread M5 for tubing O.D.	3 mm (10 pieces)	153313	QSM-M5-3-I
		4 mm (10 pieces)	153315	QSM-M5-4-I
		6 mm (10 pieces)	153317	QSM-M5-6-I
		5/32" (1 piece)	130593	QSM-M5-5/32-I-U-M
		3/16" (1 piece)	183750	QSM-M5-3/16-I-U-M
		1/4" (50 pieces)	130591	QSM-M5-1/4-I-U-M
	Connecting thread M7 for tubing O.D.	4 mm (10 pieces)	153319	QSM-M7-4-I
		6 mm (10 pieces)	153321	QSM-M7-6-I
		3/16" (1 piece)	183739	QSM-M7-3/16-I-U-M
		1/4" (50 pieces)	183740	QSM-M7-1/4-I-U-M
	Connecting thread G <sup>1</sup> /8 for tubing O.D.	6 mm (10 pieces)	186107	QS-G <sup>1</sup> ⁄8-6-I
		8 mm (10 pieces)	186109	QS-G1⁄8-8-I
		1/4" (1 piece)	183741	QS-1/8-1/4-I-U-M
		5/16" (1 piece)	183742	QS-1/8-5/16-I-U-M
	Connecting thread G <sup>1</sup> ⁄ <sub>4</sub> for tubing O.D.	8 mm (10 pieces)	186110	QS-G1⁄4-8-I
		10 mm (10 pieces)	186112	QS-G¼-10-I
		5/16" (1 piece)	183743	QS-1/4-5/16-I-U-M
		3/8" (1 piece)	183744	QS-1/4-3/8-I-U-M
		1	1	
Silencer				
	Connecting thread	M5 (1 piece)	165003	UC-M5
		M7 (1 piece)	161418	UC-M7
Out of the second		G <sup>1</sup> /4 (1 piece)	165004	UC-1⁄4
( COLOR		G <sup>1</sup> /8 (1 piece)	161419	UC-1/8
	Push-in sleeve connection	3 mm (1 piece)	165005	UC-QS-3H
		4 mm (1 piece)	165006	UC-QS-4H
		6 mm (1 piece)	165007	UC-QS-6H
		8 mm (1 piece)	175611	UC-QS-8H
		10 mm (1 piece)	526475	UC-QS-10H
Blanking plug				
	Thread M5		3843	B-M5
	(10 pieces)			
	Thread M7		174309	B-M7
	(10 pieces)			
	G <sup>1</sup> /8 thread		3568	B-1/8
	(10 pieces)			
	Thread G <sup>1</sup> ⁄4		3569	B-1⁄4
	(10 pieces)			
Plug				
	Blanking plug for tubing O.D.	4 mm	153267	QSC-4H
a la	(10 pieces)	6 mm	153268	QSC-6H
		8 mm	153269	QSC-8H
		10 mm	153270	QSC-10H
		3/16"	564785	QBC-3/16H-U
		1/4"	564786	QBC-1/4H-U
		5/16"	564787	QBC-5/16H-U
		3/8"	564788	QBC-3/8H-U

Accessories

Ordering data				
Description			Part No.	Туре
Inscription labels				
	Inscription label holder for manifold block, transparent, for pap	er label	533362	VMPA1-ST-1-4
	Inscription label holder for manifold block, 4-fold, for IBS-6x10		544384	VMPA1-ST-2-4
	Inscription labels 6 x 10 in frame, 64 pieces		18576	IBS-6x10
	Inscription label holder for an inscription label and a cover for t	he manual override,	570818	ASLR-D-L1
V	10 pieces			
Mounting				
	For H-rail		526032	CPX-CPA-BG-NRH
	Mounting (for supply plate)		534416	VMPA-BG-RW
	Mounting (for proportional pressure regulator sub-base)		558844	VMPA-BG
User Documentatio	-			
User Documentatio	MPA pneumatic components	German	534240	P.BE-MPA-DE
	- Milling Components	English	534240	P.BE-MPA-EN
	\$	French	534243	P.BE-MPA-FR
$\checkmark$		Spanish	534242	P.BE-MPA-ES
		Italian	534244	P.BE-MPA-IT
	MPA electronic components description	German	562112	P.BE-MPA-Elektronik-DE
	(pneumatic modules, pressure sensors, proportional pressure	English	562112	P.BE-MPA-Elektronik-EN
	regulators, etc.)	French	562115	P.BE-MPA-Elektronik-FR
		Spanish	562114	P.BE-MPA-Elektronik-ES
		Italian	562116	P.BE-MPA-Elektronik-IT