

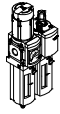
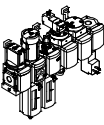



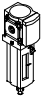

**Membrane air dryers MS-LDM1, MS series**



# Membrane air dryers MS-LDM1, MS series



Product range overview – MS series service units

Type	Size	Pneumatic connection in housing	Connecting plate	Pressure regulation range [bar]						Grade of filtration [µm]			
				0.05 ... 0.7	0.05 ... 2.5	0.1 ... 4	0.3 ... 7	0.1 ... 12	0.5 ... 16	0.01	1	5	40
Code			AG.../AQ...	D2	D4	D5	D6	D7	D8	A	B	C	E
<b>Service unit combinations</b>													
<b>MSB-FRC</b> 	4	G1/8, G1/4	G1/8, G1/4, G3/8	-	-	-	■	■	-	-	-	■	■
	6	G1/4, G3/8, G1/2	G1/4, G3/8, G1/2, G3/4	-	-	-	■	■	-	-	-	■	■
	9	-	-	-	-	-	-	-	-	-	-	-	-
	12	-	-	-	-	-	-	-	-	-	-	-	-
<b>Service unit combinations (further variants can be ordered using the configurator → Internet: msb4, msb6 or msb9)</b>													
<b>MSB</b> 	4	G1/4	G1/8, G1/4, G3/8	-	-	-	■	■	-	-	-	■	■
	6	G1/2	G1/4, G3/8, G1/2, G3/4	-	-	-	■	■	-	-	-	■	■
	9	-	-	-	-	-	-	-	-	-	-	-	-
	12	-	-	-	-	-	-	-	-	-	-	-	-
<b>Individual devices</b>													
<b>Filter regulators</b> <b>MS-LFR</b> 	4	G1/8, G1/4	G1/8, G1/4, G3/8	-	-	■	■	■	-	-	-	■	■
	6	G1/4, G3/8, G1/2	G1/4, G3/8, G1/2, G3/4	-	-	■	■	■	■	-	-	■	■
	9	G3/4, G1	G1/2, G3/4, G1, G1 1/4, G1 1/2	-	-	■	■	■	■	-	-	■	■
	12	-	G1, G1 1/4, G1 1/2, G2	-	-	-	■	■	■	-	-	■	■
<b>Filters</b> <b>MS-LF</b> 	4	G1/8, G1/4	G1/8, G1/4, G3/8	-	-	-	-	-	-	-	-	■	■
	6	G1/4, G3/8, G1/2	G1/4, G3/8, G1/2, G3/4	-	-	-	-	-	-	-	-	■	■
	9	G3/4, G1	G1/2, G3/4, G1, G1 1/4, G1 1/2	-	-	-	-	-	-	-	-	■	■
	12	-	G1, G1 1/4, G1 1/2, G2	-	-	-	-	-	-	-	-	■	■
<b>Fine and micro filters</b> <b>MS-LFM</b> 	4	G1/8, G1/4	G1/8, G1/4, G3/8	-	-	-	-	-	-	■	■	-	-
	6	G1/4, G3/8, G1/2	G1/4, G3/8, G1/2, G3/4	-	-	-	-	-	-	■	■	-	-
	9	G3/4, G1	G1/2, G3/4, G1, G1 1/4, G1 1/2	-	-	-	-	-	-	■	■	-	-
	12	-	G1, G1 1/4, G1 1/2, G2	-	-	-	-	-	-	■	■	-	-
<b>Activated carbon filters</b> <b>MS-LFX</b> 	4	G1/8, G1/4	G1/8, G1/4, G3/8	-	-	-	-	-	-	-	-	-	-
	6	G1/4, G3/8, G1/2	G1/4, G3/8, G1/2, G3/4	-	-	-	-	-	-	-	-	-	-
	9	G3/4, G1	G1/2, G3/4, G1, G1 1/4, G1 1/2	-	-	-	-	-	-	-	-	-	-
	12	-	G1, G1 1/4, G1 1/2, G2	-	-	-	-	-	-	-	-	-	-
<b>Water separators</b> <b>MS-LWS</b> 	4	-	-	-	-	-	-	-	-	-	-	-	-
	6	G1/4, G3/8, G1/2	G1/4, G3/8, G1/2, G3/4	-	-	-	-	-	-	-	-	-	-
	9	G3/4, G1	G1/2, G3/4, G1, G1 1/4, G1 1/2	-	-	-	-	-	-	-	-	-	-
	12	-	G1, G1 1/4, G1 1/2, G2	-	-	-	-	-	-	-	-	-	-

# Membrane air dryers MS-LDM1, MS series



Product range overview – MS series service units

Type	Size	Bowl guard		Condensate drains				Pressure indicator					Security		Options		→ Page/ Internet
		Plastic bowl with plastic bowl guard	Metal bowl	Manual rotary	Semi-automatic	Fully automatic	External, fully automatic, electrical	Cover plate (without pressure gauge)	Integrated MS pressure gauge	Adapter plate for EN pressure gauge G1/8	Adapter plate for EN pressure gauge G1/4	Pressure sensor	Rotary knob with detent, lockable via accessories	Rotary knob with integrated lock	Silencer	Flow direction from right to left	
Code		R	U	M	H	V	E...	VS	AG	A8	A4	AD...	AS	E11	S	Z	
<b>Service unit combinations</b>																	
MSB-FRC	4	■	-	■	-	■	-	-	■	-	-	-	■	-	-	■	msb4
	6	■	■	■	-	■	-	-	■	-	-	-	■	-	-	■	msb6
	9	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	12	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
<b>Service unit combinations</b>																	
MSB	4	■	■	■	-	■	-	-	■	-	-	-	■	-	-	■	msb4
	6	■	■	■	-	■	-	-	■	-	-	-	■	-	-	■	msb6
	9	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	12	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
<b>Individual devices</b>																	
Filter regulators MS-LFR	4	■	■	■	■	■	-	■	■	■	■	■	■	■	-	■	ms4-lfr
	6	■	■	■	■	■	■	■	■	■	■	■	■	■	-	■	ms6-lfr
	9	-	■	■	■	■	■	■	■	■	■	■	■	■	-	■	ms9-lfr
	12	-	■	■	-	■	■	■	■	■	■	■	■	■	-	■	ms12-lfr
Filters MS-LF	4	■	■	■	■	■	-	-	-	-	-	-	-	-	-	■	ms4-lf
	6	■	■	■	■	■	■	-	-	-	-	-	-	-	-	■	ms6-lf
	9	-	■	■	■	■	■	-	-	-	-	-	-	-	-	■	ms9-lf
	12	-	■	■	-	■	■	-	-	-	-	-	-	-	-	■	ms12-lf
Fine and micro filters MS-LFM	4	■	■	■	■	■	-	-	-	-	-	-	-	-	-	■	ms4-lfm
	6	■	■	■	■	■	■	-	-	-	-	-	-	-	-	■	ms6-lfm
	9	-	■	■	■	■	■	-	-	-	-	-	-	-	-	■	ms9-lfm
	12	-	■	■	-	■	■	-	-	-	-	-	-	-	-	■	ms12-lfm
Activated carbon filters MS-LFX	4	■	■	-	-	-	-	-	-	-	-	-	-	-	-	■	ms4-lfx
	6	■	■	-	-	-	-	-	-	-	-	-	-	-	-	■	ms6-lfx
	9	-	■	-	-	-	-	-	-	-	-	-	-	-	-	■	ms9-lfx
	12	-	■	-	-	-	-	-	-	-	-	-	-	-	-	■	ms12-lfx
Water separators MS-LWS	4	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	6	-	■	-	-	■	■	-	-	-	-	-	-	-	-	■	ms6-lws
	9	-	■	-	-	■	■	-	-	-	-	-	-	-	-	■	ms9-lws
	12	-	■	-	-	■	■	-	-	-	-	-	-	-	-	■	ms12-lws

# Membrane air dryers MS-LDM1, MS series



Product range overview – MS series service units

Type	Size	Pneumatic connection in housing	Connecting plate	Pressure regulation range [bar]								Supply voltage			
				0.05	0.05	0.1	0.3	0.1	0.5	24 V DC, connection pattern to EN 175301	24 V DC, connection M12 to IEC 61076-2-101	110 V AC, connection pattern to EN 175301	230 V AC, connection pattern to EN 175301		
Code			AG.../AQ...	D2	D4	D5	D6	D7	D8	V24	V24P	V110	V230		
<b>Individual devices</b>															
Pressure regulators <b>MS-LR</b>		4	G1/8, G1/4	G1/8, G1/4, G3/8	-	-	■	■	■	-	-	-	-		
		6	G1/4, G3/8, G1/2	G1/4, G3/8, G1/2, G3/4	-	-	■	■	■	■	-	-	-		
		9	G3/4, G1	G1/2, G3/4, G1, G1 1/4, G1 1/2	-	-	■	■	■	■	-	-	-		
		12	-	G1, G1 1/4, G1 1/2, G2	-	-	-	■	■	■	-	-	-		
Pressure regulators <b>MS-LRB</b>		4	G1/4	G1/8, G1/4, G3/8	-	-	■	■	■	-	-	-	-		
		6	G1/2	G1/4, G3/8, G1/2, G3/4	-	-	■	■	■	■	-	-	-		
		9	-	-	-	-	-	-	-	-	-	-	-		
		12	-	-	-	-	-	-	-	-	-	-	-		
Precision pressure regulators <b>MS-LRP</b>		4	-	-	-	-	-	-	-	-	-	-	-		
		6	G1/4, G3/8, G1/2	G1/4, G3/8, G1/2, G3/4	■	■	■	-	■	-	-	-	-		
		9	-	-	-	-	-	-	-	-	-	-	-		
		12	-	-	-	-	-	-	-	-	-	-	-		
Precision pressure regulators <b>MS-LRPB</b>		4	-	-	-	-	-	-	-	-	-	-	-		
		6	G1/2	G1/4, G3/8, G1/2, G3/4	■	■	■	-	■	-	-	-	-		
		9	-	-	-	-	-	-	-	-	-	-	-		
		12	-	-	-	-	-	-	-	-	-	-	-		
Electrical pressure regulators <b>MS-LRE</b>		4	-	-	-	-	-	-	-	-	-	-	-		
		6	G1/4, G3/8, G1/2	G1/4, G3/8, G1/2, G3/4	-	-	■	■	■	■	-	-	-		
		9	-	-	-	-	-	-	-	-	-	-	-		
		12	-	-	-	-	-	-	-	-	-	-	-		
Lubricators <b>MS-LOE</b>		4	G1/8, G1/4	G1/8, G1/4, G3/8	-	-	-	-	-	-	-	-	-		
		6	G1/4, G3/8, G1/2	G1/4, G3/8, G1/2, G3/4	-	-	-	-	-	-	-	-	-		
		9	G3/4, G1	G1/2, G3/4, G1, G1 1/4, G1 1/2	-	-	-	-	-	-	-	-	-		
		12	-	G1, G1 1/4, G1 1/2, G2	-	-	-	-	-	-	-	-	-		
On-off valves, manually actuated <b>MS-EM(1)</b>		4	G1/8, G1/4	G1/8, G1/4, G3/8	-	-	-	-	-	-	-	-	-		
		6	G1/4, G3/8, G1/2	G1/4, G3/8, G1/2, G3/4	-	-	-	-	-	-	-	-	-		
		9	G3/4, G1	G1/2, G3/4, G1, G1 1/4, G1 1/2	-	-	-	-	-	-	-	-	-		
		12	-	G1, G1 1/4, G1 1/2, G2	-	-	-	-	-	-	-	-	-		
On-off valves, electrically actuated <b>MS-EE</b>		4	G1/8, G1/4	G1/8, G1/4, G3/8	-	-	-	-	-	■	-	■	■		
		6	G1/4, G3/8, G1/2	G1/4, G3/8, G1/2, G3/4	-	-	-	-	-	■	-	■	■		
		9	G3/4, G1	G1/2, G3/4, G1, G1 1/4, G1 1/2	-	-	-	-	-	■	■	■	■		
		12	-	G1, G1 1/4, G1 1/2, G2	-	-	-	-	-	■	■	■	■		
Soft-start valves, pneumatically actuated <b>MS-DL</b>		4	G1/8, G1/4	G1/8, G1/4, G3/8	-	-	-	-	-	-	-	-	-		
		6	G1/4, G3/8, G1/2	G1/4, G3/8, G1/2, G3/4	-	-	-	-	-	-	-	-	-		
		9	-	-	-	-	-	-	-	-	-	-	-		
		12	-	G1, G1 1/4, G1 1/2, G2	-	-	-	-	-	-	-	-	-		
Soft-start valves, electrically actuated <b>MS-DE</b>		4	G1/8, G1/4	G1/8, G1/4, G3/8	-	-	-	-	-	■	-	■	■		
		6	G1/4, G3/8, G1/2	G1/4, G3/8, G1/2, G3/4	-	-	-	-	-	■	-	■	■		
		9	-	-	-	-	-	-	-	-	-	-	-		
		12	-	G1, G1 1/4, G1 1/2, G2	-	-	-	-	-	■	■	■	■		

# Membrane air dryers MS-LDM1, MS series

Product range overview – MS series service units

Type	Size	Bowl guard		Pressure indicator				Security			Options		→ Page/ Internet
		Plastic bowl with plastic bowl guard	Metal bowl	Cover plate (without pressure gauge)	Integrated MS pressure gauge	Adapter plate for EN pressure gauge G1/8	Adapter plate for EN pressure gauge G1/4	Pressure sensor	Rotary knob with detent, lockable via accessories	Rotary knob with integrated lock	Silencer	Flow direction from right to left	
Code		R	U	VS	AG	A8	A4	AD...	AS	E11	S	Z	
<b>Individual devices</b>													
Pressure regulators <b>MS-LR</b>	4	-	-	■	■	■	■	■	■	■	-	■	ms4-lr
	6	-	-	■	■	-	■	■	■	■	-	■	ms6-lr
	9	-	-	■	■	-	■	■	■	■	-	■	ms9-lr
	12	-	-	■	■	-	■	-	■	■	-	■	ms12-lr
Pressure regulators <b>MS-LRB</b>	4	-	-	■	■	■	■	■	■	■	-	■	ms4-lrb
	6	-	-	■	■	-	■	■	■	■	-	■	ms6-lrb
	9	-	-	-	-	-	-	-	-	-	-	-	-
	12	-	-	-	-	-	-	-	-	-	-	-	-
Precision pressure regulators <b>MS-LRP</b>	4	-	-	-	-	-	-	-	-	-	-	-	-
	6	-	-	■	-	■	■	■	■	■	-	■	ms6-lrp
	9	-	-	-	-	-	-	-	-	-	-	-	-
	12	-	-	-	-	-	-	-	-	-	-	-	-
Precision pressure regulators <b>MS-LRPB</b>	4	-	-	-	-	-	-	-	-	-	-	-	-
	6	-	-	■	-	■	■	■	■	■	-	■	ms6-lrpb
	9	-	-	-	-	-	-	-	-	-	-	-	-
	12	-	-	-	-	-	-	-	-	-	-	-	-
Electrical pressure regulators <b>MS-LRE</b>	4	-	-	-	-	-	-	-	-	-	-	-	-
	6	-	-	■	■	-	■	-	-	-	-	■	ms6-lre
	9	-	-	-	-	-	-	-	-	-	-	-	-
	12	-	-	-	-	-	-	-	-	-	-	-	-
Lubricators <b>MS-LOE</b>	4	■	■	-	-	-	-	-	-	-	-	■	ms4-loe
	6	■	■	-	-	-	-	-	-	-	-	■	ms6-loe
	9	-	■	-	-	-	-	-	-	-	-	■	ms9-loe
	12	-	■	-	-	-	-	-	-	-	-	■	ms12-loe
On-off valves, manually actuated <b>MS-EM(1)</b>	4	-	-	■	■	■	■	■	-	-	■	■	ms4-em1
	6	-	-	■	■	-	■	■	-	-	■	■	ms6-em1
	9	-	-	■	■	-	■	-	-	-	■	■	ms9-em
	12	-	-	■	■	-	■	-	-	-	■	■	ms12-em
On-off valves, electrically actuated <b>MS-EE</b>	4	-	-	■	■	■	■	■	-	-	■	■	ms4-ee
	6	-	-	■	■	-	■	■	-	-	■	■	ms6-ee
	9	-	-	■	■	-	■	■	-	-	■	■	ms9-ee
	12	-	-	■	■	-	■	-	-	-	■	■	ms12-ee
Soft-start valves, pneumatically actuated <b>MS-DL</b>	4	-	-	■	■	■	■	■	-	-	-	■	ms4-dl
	6	-	-	■	■	-	■	■	-	-	-	■	ms6-dl
	9	-	-	-	-	-	-	-	-	-	-	-	-
	12	-	-	■	■	-	■	-	-	-	-	■	ms12-dl
Soft-start valves, electrically actuated <b>MS-DE</b>	4	-	-	■	■	■	■	■	-	-	-	■	ms4-de
	6	-	-	■	■	-	■	■	-	-	-	■	ms6-de
	9	-	-	-	-	-	-	-	-	-	-	-	-
	12	-	-	■	■	-	■	-	-	-	-	■	ms12-de

# Membrane air dryers MS-LDM1, MS series

Product range overview – MS series service units



Type	Size	Pneumatic connection in housing	Connecting plate	Performance Level			Supply voltage				
				Category 1, 1-channel	Category 3, 2-channel	Category 4, 2-channel with self-monitoring	24 V DC, connection pattern to EN 175301	24 V DC, connection M12 to IEC 61076-2-101/ to EN 60947-5-2	110 V AC, connection pattern to EN 175301	230 V AC, connection pattern to EN 175301	
Code			AG.../AQ...	C	D	E	V24	V24P	V110	V230	
<b>Individual devices</b>											
Soft start and exhaust valves <b>MS-SV-C</b>		4	–								
		6	G $\frac{1}{2}$	G $\frac{1}{4}$ , G $\frac{3}{8}$ , G $\frac{1}{2}$ , G $\frac{3}{4}$	■	–	–	■	■	■	■
		9	G $\frac{3}{4}$ , G1	G $\frac{1}{2}$ , G $\frac{3}{4}$ , G1, G1 $\frac{1}{4}$ , G1 $\frac{1}{2}$	■	–	–	■	■	■	■
		12	–								
Soft start and exhaust valves <b>MS-SV-D</b>		4	–								
		6	G $\frac{1}{2}$	G $\frac{1}{4}$ , G $\frac{3}{8}$ , G $\frac{1}{2}$ , G $\frac{3}{4}$	–	■	–	■	■	–	–
		9	–								
		12	–								
Soft start and exhaust valves <b>MS-SV-E</b>		4	–								
		6	G $\frac{1}{2}$	G $\frac{1}{4}$ , G $\frac{3}{8}$ , G $\frac{1}{2}$ , G $\frac{3}{4}$	–	–	■	■	–	–	–
		9	–								
		12	–								
Membrane air dryers <b>MS-LDM1</b>		4	G $\frac{1}{8}$ , G $\frac{1}{4}$	G $\frac{1}{8}$ , G $\frac{1}{4}$ , G $\frac{3}{8}$	–	–	–	–	–	–	–
		6	G $\frac{1}{4}$ , G $\frac{3}{8}$ , G $\frac{1}{2}$	G $\frac{1}{4}$ , G $\frac{3}{8}$ , G $\frac{1}{2}$ , G $\frac{3}{4}$	–	–	–	–	–	–	–
		9	–								
		12	–								
Branching modules <b>MS-FRM</b>		4	G $\frac{1}{8}$ , G $\frac{1}{4}$	G $\frac{1}{8}$ , G $\frac{1}{4}$ , G $\frac{3}{8}$	–	–	–	–	–	–	–
		6	G $\frac{1}{4}$ , G $\frac{3}{8}$ , G $\frac{1}{2}$	G $\frac{1}{4}$ , G $\frac{3}{8}$ , G $\frac{1}{2}$ , G $\frac{3}{4}$	–	–	–	–	–	–	–
		9	G $\frac{3}{4}$ , G1	G $\frac{1}{2}$ , G $\frac{3}{4}$ , G1, G1 $\frac{1}{4}$ , G1 $\frac{1}{2}$	–	–	–	–	–	–	–
		12	–	G1, G1 $\frac{1}{4}$ , G1 $\frac{1}{2}$ , G2	–	–	–	–	–	–	–
Distributor blocks <b>MS-FRM-FRZ</b>		4	G $\frac{1}{4}$	–	–	–	–	–	–	–	–
		6	G $\frac{1}{2}$	–	–	–	–	–	–	–	–
		9	–								
		12	–								
Flow sensors <b>SFAM</b>		4	–								
		6	G $\frac{1}{2}$	G $\frac{1}{2}$	–	–	–	–	–	–	–
		9	–	G1, G1 $\frac{1}{2}$	–	–	–	–	–	–	–
		12	–								

# Membrane air dryers MS-LDM1, MS series

Product range overview – MS series service units

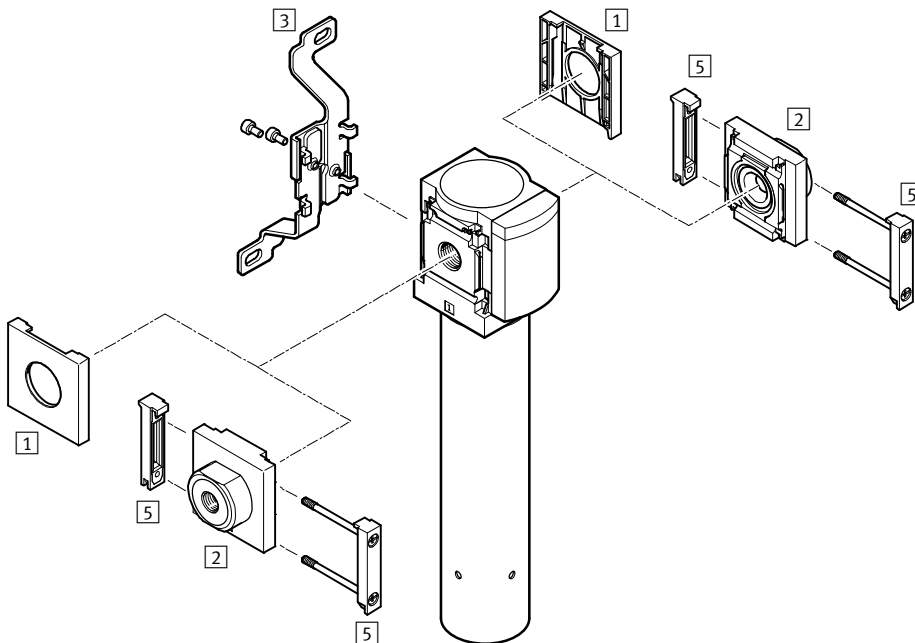
Type	Size	Bowl guard		Pressure indicator				Switch output			Options		→ Page/ Internet
		Plastic bowl with plastic bowl guard	Metal bowl	Cover plate (without pressure gauge)	Integrated MS pressure gauge	Adapter plate for EN pressure gauge G1/8	Adapter plate for EN pressure gauge G1/4	Pressure sensor	2x PNP or NPN, 1 analogue output 4 ... 20 mA	2x PNP or NPN, 1 analogue output 0 ... 10 V	Silencer	Flow direction from right to left	
Code		R	U	VS	AG	A8	A4	AD...	2SA	2SV	S	Z/R	
<b>Individual devices</b>													
Soft start and exhaust valves <b>MS-SV-C</b>	4	-											-
	6	-	-	■	■	-	■	■	-	-	■	■	ms6-sv
	9	-	-	■	■	-	■	■	-	-	■	■	ms9-sv
	12	-											-
Soft start and exhaust valves <b>MS-SV-D</b>	4	-											-
	6	-	-	■	■	-	■	■	-	-	■	■	ms6-sv
	9	-											-
	12	-											-
Soft start and exhaust valves <b>MS-SV-E</b>	4	-											-
	6	-	-	■	■	-	■	■	-	-	■	■	ms6-sv
	9	-											-
	12	-											-
Membrane air dryers <b>MS-LDM1</b>	4	-	■	-	-	-	-	-	-	-	-	■	8
	6	-	■	-	-	-	-	-	-	-	-	■	8
	9	-											-
	12	-											-
Branching modules <b>MS-FRM</b>	4	-	-	■	■	■	■	■	-	-	-	■	ms4-frm
	6	-	-	■	■	-	■	■	-	-	-	■	ms6-frm
	9	-	-	■	■	-	■	■	-	-	-	■	ms9-frm
	12	-	-	■	-	-	-	-	-	-	-	-	ms12-frm
Distributor blocks <b>MS-FRM-FRZ</b>	4	-	-	-	-	-	-	-	-	-	-	■	ms4-frm
	6	-	-	-	-	-	-	-	-	-	-	■	ms6-frm
	9	-											-
	12	-											-
Flow sensors <b>SFAM</b>	4	-											-
	6	-	-	-	-	-	-	-	■	■	-	■	sfam-62
	9	-	-	-	-	-	-	-	■	■	-	■	sfam-90
	12	-											-


# Membrane air dryers MS4/MS6-LDM1, MS series

Peripherals overview



## Membrane air dryers MS4/MS6-LDM1



 Note

Additional accessories:

- Module connector for combination with sizes MS4/MS6 or size MS9 → Internet: amv, rmv, armv
- Adapter plate for mounting on profiles → Internet: ipm-80, ipm-40-80, ipm-80-80

Mounting attachments and accessories						
	Individual unit		Combination		→ Page/Internet	
	without connecting plate	with connecting plate	without connecting plate	with connecting plate		
1	Cover cap MS4/6-END	■	–	■	–	ms4-end, ms6-end
2	Connecting plate-SET MS4/6-AG...	–	■	–	■	ms4-ag, ms6-ag
	Connecting plate-SET MS4/6-AQ...	–	■	–	■	ms4-aq, ms6-aq
3	Mounting bracket MS4/6-WB	■	■	–	–	ms4-wb, ms6-wb
5	Module connector MS4/6-MV	–	■	■	■	ms4-mv, ms6-mv
–	Mounting bracket MS4-WBM	■	■	–	–	ms4-wbm
–	Mounting bracket MS4/6-WP/WPB/WPE/WPM	–	■	■	■	ms4-wp, ms6-wp



# Membrane air dryers MS4/MS6-LDM1, MS series

Type codes

MS	6	-	LDM1	-	1/2	-	P20
<b>Series</b>							
MS	Standard service unit						
<b>Size</b>							
4	Grid dimension 40 mm						
6	Grid dimension 62 mm						
<b>Service function</b>							
LDM1	Membrane air dryer						
<b>Pneumatic connection</b>							
MS4							
1/4	Female thread G1/4						
MS6							
1/4	Female thread G1/4						
1/2	Female thread G1/2						
<b>Flow cartridge</b>							
MS4							
P10	Cartridge P10						
MS6							
P20	Cartridge P20						
P40	Cartridge P40						

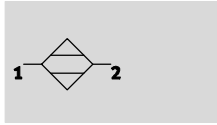
**Further variants can be ordered using the modular system → 15**

- Female thread
- Connecting plates
- Flow cartridge
- Ducted purging air
- Type of mounting
- EU certification
- UL certification
- Flow direction

# Membrane air dryers MS4/MS6-LDM1, MS series

Technical data

Function



- - Flow rate  
50 ... 400 l/min
- - Temperature range  
+2 ... +50 °C
- - Operating pressure  
3 ... 12.5 bar

Pressure dew point reduction:  
20 K



- Optimum final dryer with excellent operational reliability
- Suitable for use as an individual unit or for integration in existing service unit combinations
- Flow rate-dependent dew point reduction
- Wear-free function requiring no external energy

- The composition of the compressed air remains almost unchanged due to the drying process
- 15% purge air flow rate
- Optional purge ring for ducting of purging air
- Optional device variant EX4 for use in potentially explosive areas in zones 1, 2, 21 and 22

Typical areas of application:

- Drying, cleaning of precision parts
- Measuring technology
- Rinsing of precision glass scales
- Painting systems
- Paper and packaging machines

Note  
Prefiltration of the compressed air using a micro filter MS-LFM-A, grade of filtration 0.01 µm (residual particles < 0.1 µm, residual oil content < 0.1 mg/m<sup>3</sup>) is vital for flawless functioning of the unit.

General technical data		
Size	MS4	MS6
Pneumatic connection 1, 2		
Female thread	G <sup>1</sup> / <sub>8</sub> or G <sup>1</sup> / <sub>4</sub>	G <sup>1</sup> / <sub>4</sub> , G <sup>3</sup> / <sub>8</sub> or G <sup>1</sup> / <sub>2</sub>
Connecting plate AG...	G <sup>1</sup> / <sub>8</sub> , G <sup>1</sup> / <sub>4</sub> or G <sup>3</sup> / <sub>8</sub>	G <sup>1</sup> / <sub>4</sub> , G <sup>3</sup> / <sub>8</sub> , G <sup>1</sup> / <sub>2</sub> or G <sup>3</sup> / <sub>4</sub>
Connecting plate AQ...	NPT <sup>1</sup> / <sub>8</sub> , NPT <sup>1</sup> / <sub>4</sub> or NPT <sup>3</sup> / <sub>8</sub>	NPT <sup>1</sup> / <sub>4</sub> , NPT <sup>3</sup> / <sub>8</sub> , NPT <sup>1</sup> / <sub>2</sub> or NPT <sup>3</sup> / <sub>4</sub>
Design	Membrane dryer with internal air consumption	
Type of mounting	Via accessories In-line installation	
Assembly position	Vertical ±5°	
Air purity class at the output	Compressed air in accordance with ISO 8573-1:2010 [1:3:2]	

• Note: This product conforms to ISO 1179-1 and to ISO 228-1

Standard flow rate q <sub>n</sub> <sup>1)</sup> [l/min]					
Size	MS4		MS6		
	Cartridge P05	Cartridge P10	Cartridge P20	Cartridge P30	Cartridge P40
Input q <sub>n in</sub>	59	118	235	353	471
Output q <sub>n Out</sub>	50	100	200	300	400
Purge air q <sub>n Purge</sub>	8.8	17.6	35.3	52.9	70.6

1) Measured at p<sub>1</sub> = 6.9 bar, θ<sub>pd in</sub> = 25 °C, θ<sub>pd Out</sub> = 5 °C ± 1.5 °C (θ<sub>pA Out</sub> = -21.5 °C ± 1.2 °C), θ<sub>amb</sub> = 25 °C

# Membrane air dryers MS4/MS6-LDM1, MS series

Technical data

Operating and environmental conditions		
Operating pressure [bar]		3 ... 12.5 (3 ... 10) <sup>1)</sup>
Operating medium		Compressed air in accordance with ISO 8573-1:2010 [1:4:2]
Note on operating/pilot medium		Operation with lubricated medium not possible
Pressure dew point reduction [K]		20
Ambient temperature [°C]		+2 ... +50
Temperature of medium [°C]		+2 ... +50
Storage temperature [°C]		-20 ... +60
Corrosion resistance class CRC <sup>2)</sup>		2
UL certification		cULus recognized (OL)

1) Value in brackets applies to MS4/MS6-LDM1 with UL certification.

2) Corrosion resistance class CRC 2 to Festo standard FN 940070

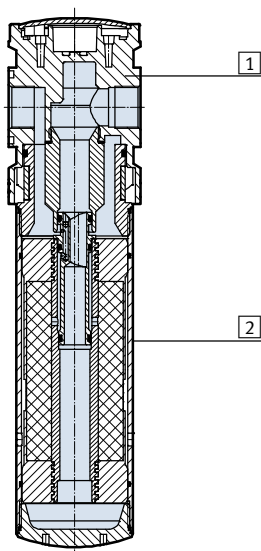
Moderate corrosion stress. Indoor applications in which condensation may occur. External visible parts with primarily decorative requirements for the surface and which are in direct contact with the ambient atmosphere typical for industrial applications.

ATEX	
EU certification	EX4
ATEX category gas	II 2G
Ex-ignition protection type gas	c T6 X
ATEX category dust	II 2D
EX-ignition protection type dust	c 60 °C X
ATEX ambient temperature	+2 °C ≤ Ta ≤ +50 °C
CE mark (see declaration of conformity)	To EU Explosion Protection Directive (ATEX)

Weights [g]					
Size	MS4		MS6		
	Cartridge P05	Cartridge P10	Cartridge P20	Cartridge P30	Cartridge P40
Membrane air dryer	420	530	1,050	1,200	1,300

## Materials

Sectional view



Membrane air dryer		
1	Housing	Die-cast aluminium
2	Bowl	Wrought aluminium alloy
-	Seals	NBR
Note on materials		RoHS-compliant

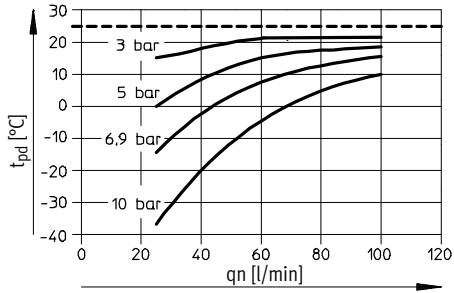
# Membrane air dryers MS4/MS6-LDM1, MS series

Technical data

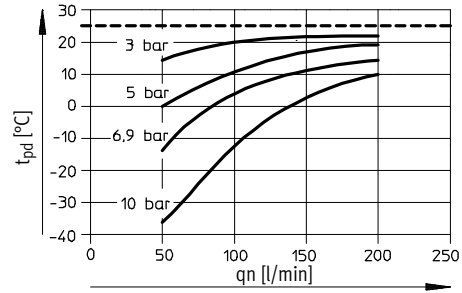
FESTO

Pressure dew point  $t_{pd}$  (output) as a function of the standard flow rate at output  $q_n$ <sup>1)</sup>

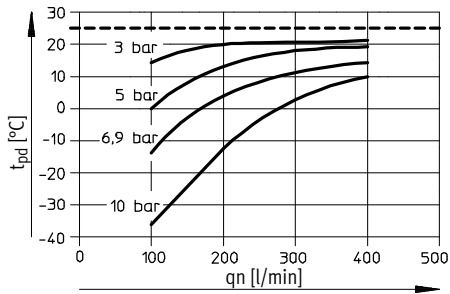
MS4-LDM1-...-P05



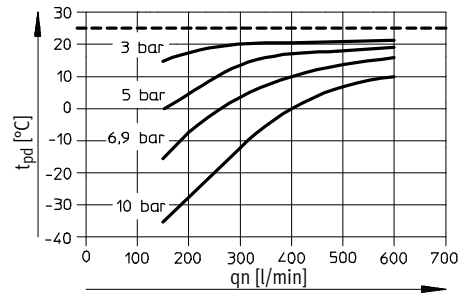
MS4-LDM1-...-P10



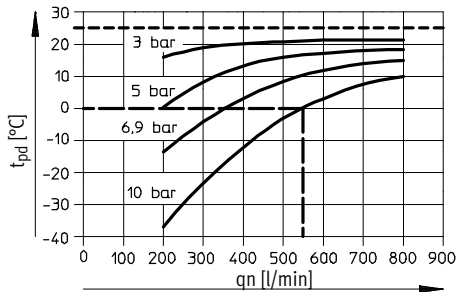
MS6-LDM1-...-P20



MS6-LDM1-...-P30



MS6-LDM1-...-P40



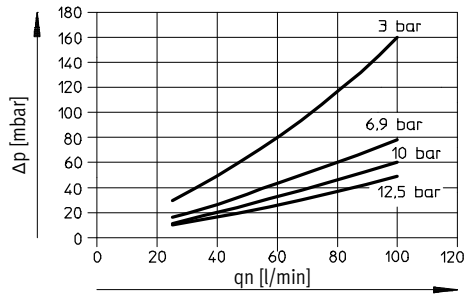
- 1) Measured at pressure dew point  $t_{pd}$  (supply) = 25 °C.
- Example MS6-LDM1-...-P40 with 10 bar operating pressure:  
the pressure dew point reduction at a nominal flow rate  
of  $q_n = 550$  l/min is 25 K.

# Membrane air dryers MS4/MS6-LDM1, MS series

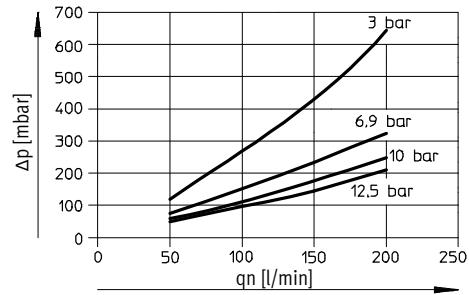
Technical data

## Differential pressure $\Delta p$ as a function of the standard flow rate at output $q_n$

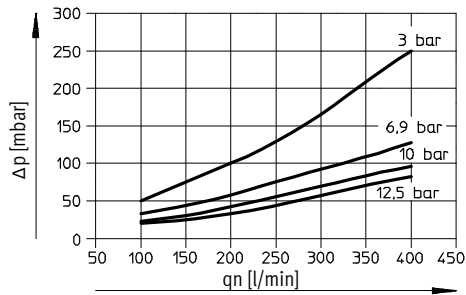
MS4-LDM1-...-P05



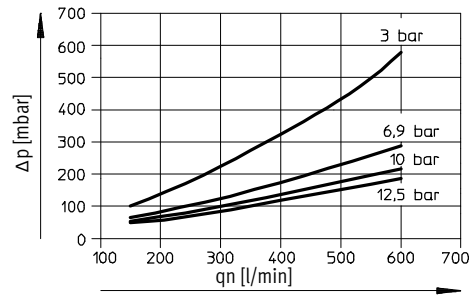
MS4-LDM1-...-P10



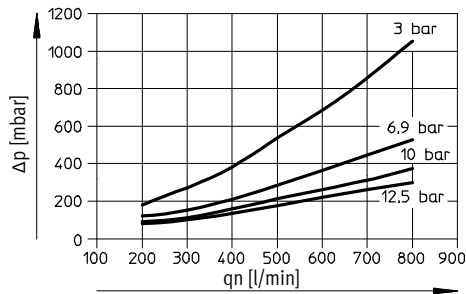
MS6-LDM1-...-P20



MS6-LDM1-...-P30

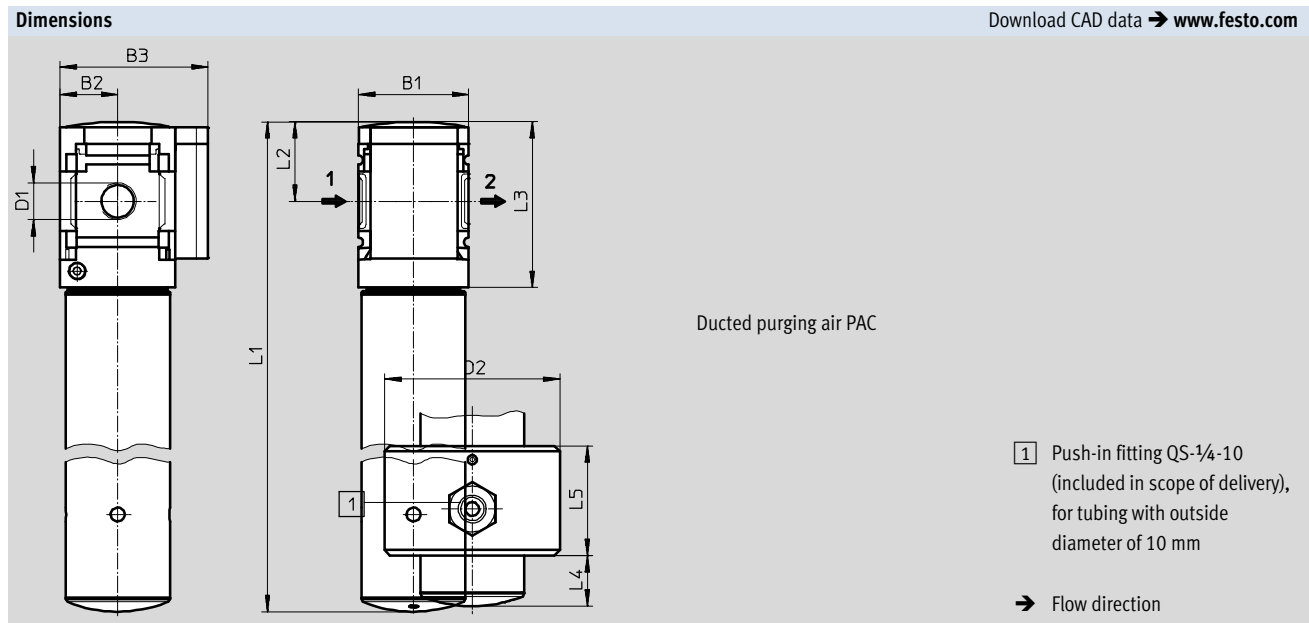


MS6-LDM1-...-P40



# Membrane air dryers MS4/MS6-LDM1, MS series

Technical data



Type	B1	B2	B3	D1	D2	L1	L2	L3	L4	L5
MS4-LDM1-1/8-P05	40	21	54	G1/8	64	245	29	60	18	40
MS4-LDM1-1/8-P10						345				
MS4-LDM1-1/4-P05	40	21	54	G1/4	64	245	29	60	18	40
MS4-LDM1-1/4-P10						345				
MS6-LDM1-1/4-P20	62	31	76	G1/4	80	345	42	87	34	40
MS6-LDM1-1/4-P30						415				
MS6-LDM1-1/4-P40						475				
MS6-LDM1-3/8-P20	62	31	76	G3/8	80	345	42	87	34	40
MS6-LDM1-3/8-P30						415				
MS6-LDM1-3/8-P40						475				
MS6-LDM1-1/2-P20	62	31	76	G1/2	80	345	42	87	34	40
MS6-LDM1-1/2-P30						415				
MS6-LDM1-1/2-P40						475				

Note: This product conforms to ISO 1179-1 and to ISO 228-1

Ordering data				
Size	Flow cartridge	Connection	Part No.	Type
MS4	P10	G1/4	543632	MS4-LDM1-1/4-P10
MS6	P20	G1/4	543640	MS6-LDM1-1/4-P20
		G1/2	543644	MS6-LDM1-1/2-P20
	P40	G1/2	543650	MS6-LDM1-1/2-P40

# Membrane air dryers MS4/MS6-LDM1, MS series

Ordering data – Modular products

Ordering table							
Grid dimension	[mm]	40	62	Condi- tions	Code		Enter code
<b>M</b>	Module No.	<b>543628</b>	<b>543638</b>				
	Series	Standard			<b>MS</b>		MS
	Size	4	6		...		
	Function	Membrane dryer			<b>-LDM1</b>		-LDM1
	Pneumatic connection	Female thread G $\frac{1}{8}$	–	1	- $\frac{1}{8}$		
		Female thread G $\frac{1}{4}$	Female thread G $\frac{1}{4}$	1	- $\frac{1}{4}$		
		–	Female thread G $\frac{3}{8}$	1	- $\frac{3}{8}$		
		–	Female thread G $\frac{1}{2}$	1	- $\frac{1}{2}$		
		Connecting plate G $\frac{1}{8}$	–			<b>-AGA</b>	
		Connecting plate G $\frac{1}{4}$	Connecting plate G $\frac{1}{4}$			<b>-AGB</b>	
		Connecting plate G $\frac{3}{8}$	Connecting plate G $\frac{3}{8}$			<b>-AGC</b>	
		–	Connecting plate G $\frac{1}{2}$			<b>-AGD</b>	
		–	Connecting plate G $\frac{3}{4}$			<b>-AGE</b>	
		Connecting plate NPT $\frac{1}{8}$	–	1		<b>-AQK</b>	
		Connecting plate NPT $\frac{1}{4}$	Connecting plate NPT $\frac{1}{4}$	1		<b>-AQN</b>	
		Connecting plate NPT $\frac{3}{8}$	Connecting plate NPT $\frac{3}{8}$	1		<b>-AQP</b>	
		–	Connecting plate NPT $\frac{1}{2}$	1		<b>-AQR</b>	
		–	Connecting plate NPT $\frac{3}{4}$	1		<b>-AQS</b>	
	Flow cartridge	50 l/min	–		<b>-P05</b>		
		100 l/min	–		<b>-P10</b>		
		–	200 l/min			<b>-P20</b>	
		–	300 l/min			<b>-P30</b>	
		–	400 l/min			<b>-P40</b>	
<b>O</b>	Purging air	Ducted purging air		1	<b>-PAC</b>		
	Type of mounting	Mounting bracket standard design		2	<b>-WP</b>		
		Mounting bracket for attaching the service units		1 2	<b>-WPM</b>		
		Mounting bracket centrally at rear (wall mounting top and bottom), connecting plates not required				<b>-WB</b>	
		Mounting bracket centrally at rear (wall mounting top), connecting plates not required	–			<b>-WBM</b>	
	EU certification	II 2GD to EU Directive 94/9/EG			<b>-EX4</b>		
	UL certification	cULus, ordinary location for Canada and USA			<b>-UL1</b>		
	Flow direction	Flow direction from right to left			<b>-Z</b>		

1  $\frac{1}{8}$ ,  $\frac{1}{4}$ ,  $\frac{3}{8}$ ,  $\frac{1}{2}$ , **AQK, AQN, AQP, AQR, AQS, PAC, WPM**

Not with EU certification EX4

2 **WP, WPM** Only with connecting plate AGA, AGB, AGC, AGD, AGE, AQK, AQN, AQP, AQR or AQS

**M** Mandatory data

**O** Options

Transfer order code

**MS**  - **LDM1** -  -  -  -  -  -  -  -  -

## Product Range and Company Overview

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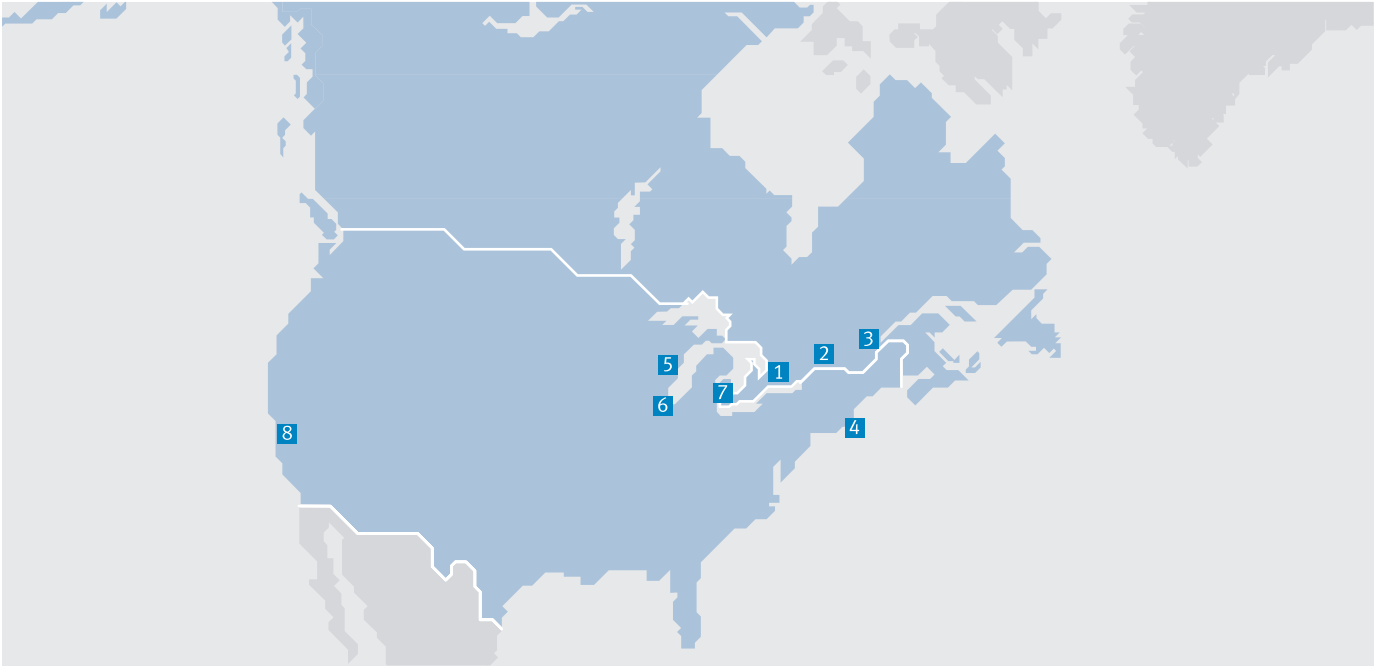
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