

Key features

#### At a glance

#### General

The electric cylinder EPCO is a mechanical linear drive with piston rod and permanently attached motor. The driving component consists of an electrically actuated spindle that converts the rotary motion of the motor into a linear motion of the piston rod.

#### Properties

- With recirculating ball spindle
- Optionally with female thread
- Optionally with holding brake
- Degree of protection IP40
- Compact dimensions
- Extensive mounting accessories for various installation situations

#### Range of applications

• Suitable for simple applications in factory automation that in the past were mostly carried out using pneumatic solutions

FESTO

#### **Optimised Motion Series (OMS)**

A package that makes positioning easier than ever before. The Optimised Motion Series is as easy to handle as a pneumatic cylinder, but with the functionality of an electric drive.

#### Simple to select

- Easy sizing and selection using cycle time charts
- No specialist knowledge of electric drive technology required

#### Ordering and logistics

- All the part components required with a single part number
- Motors mounted on electric cylinders

#### Quick to configure

- Parameterisation and commissioning via web server/browser
- Parameterise up to 7 freely definable positions directly on the PC

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For simple positioning tasks Electric cylinder EPCO



Controller CMMO → 36



# **Electric cylinders EPCO, with spindle drive** Key features

Motor mounting variants EPCO-16			
Standard	Underneath (feature D)	Left (feature L)	Right (feature R)
EPCO-25/-40 Standard	Underneath (feature D)	Left (feature L)	Right (feature R)
Electric cylinder EPCO with guide unit	EAGF-P1		
A CONTRACTOR OF THE OWNER		The guide unit protects ISO standard cylinders from torsion when these are subjected to high torque loads. It offers high precision guiding for workpiece handling and other applications. The guide unit can optionally be ordered via the modular product system.	<ul> <li>Integrated mounting interfaces allow direct mounting for numerous multi-axis combinations, including connection to: <ul> <li>Toothed belt axis ELGR</li> <li>Rotary drive ERMO</li> </ul> </li> <li>Mini slide DGSL</li> </ul> Technical data <ul> <li>13</li> <li>Ordering data</li> <li>EPCO with guide unit EAGF assembled</li> <li>24</li> <li>Guide unit EAGF as an accessory</li> <li>33</li> </ul>

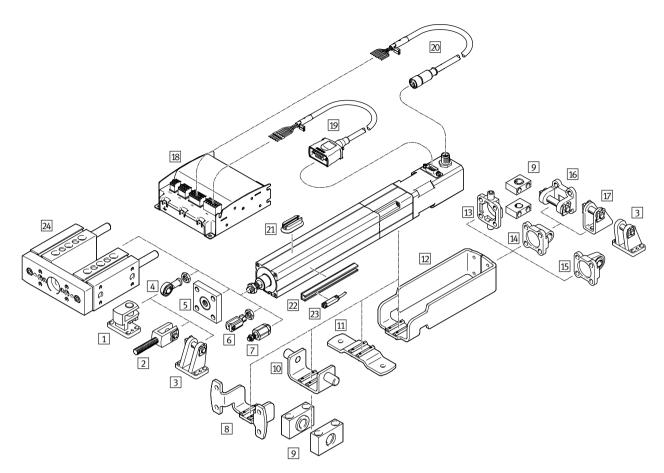
# **Electric cylinders EPCO, with spindle drive** Type codes

	E	PCO	- 10	5 -	- 100	] - [	3P	-	-	]-[	А	] - [	ST	] - [	Е	В
Туре																
EPCO	Electric cylinder															
Size																
Stroke	[mm]															
Spindle	e pitch															
Piston	rod thread type															
-	Male thread								1							
F	Female thread															
Piston I	rod extension															
-	None									_						
E	0 200 mm															
Positio	n sensing															
-	None															
А	Via proximity sensor															
Motor t	уре															
ST	Stepper motor															
Measur	ring unit															
-	None															,
E	Encoder															
Brake																
-	None															
В	With brake															

# **Electric cylinders EPCO, with spindle drive** Type codes

	-	-		+	2.5E	+	C5	DIO	N
Cable o	utlet direction		<u> </u>						•
_	Top (standard)								
D	Underneath	I							
L	Left	I							
R	Right								
Guide u	nit								
-	None								
KF	Recirculating ball bearing guide with two guide	I							
	rods								
Connec	ting cable to motor controller								
1.5E	1.5 m, straight plug								
1.5EA	1.5 m, angled plug	I							
2.5E	2.5 m, straight plug	I							
2.5EA	2.5 m, angled plug	I							
5E	5 m, straight plug	I							
5EA	5 m, angled plug	I							
7E	7 m, straight plug	I							
7EA	7 m, angled plug	I							
10E	10 m, straight plug	I							
10EA	10 m, angled plug	J							
Control	ler type								
-	None								
C5	CMMO, 5 A								
Bus pro	tocol/activation								
_	None								
DIO	Digital I/O interface	I							
LK	IO-Link	J							
Switchi	ng input/output								
-	None								
Ν	NPN	I							
Р	PNP	I							

# **Electric cylinders EPCO, with spindle drive** Peripherals overview



Mounting attachments and accessories												
		Description	For siz	e		→ Page/Internet						
			16	25	40							
1	Right-angle clevis foot LQG	For rod eye SGS	-	-		32						
2	Rod clevis SGA	For rod eye SGS, for swivelling cylinder mounting	-	-		33						
3	Clevis foot LBG	For rod eye SGS, for spherical bearing	-	-		32						
4	Rod eye SGS/CRSGS	For spherical bearing				33						
5	Coupling piece KSG	For compensating radial deviations	-	-		33						
6	Rod clevis SG/CRSG	Permits a swivel motion of the cylinder in one plane				33						

# **Electric cylinders EPCO, with spindle drive** Peripherals overview

#### **FESTO**

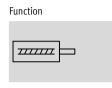
Mou	nting attachments and access	sories				
		Description	For siz	e		→ Page/Internet
			16	25	40	
7	Self-aligning rod coupler	For compensating radial and angular deviations				33
	FK					27
8	Flange mounting	- For mounting the electric cylinder via the profile				27
_	EAHH	- Position freely selectable along the cylinder length				
9	Trunnion support	For mounting the cylinder in combination with swivel mounting or trunnion				30
	LNZG	flange				
10	Swivel mounting	Position freely selectable along the cylinder length				28
	EAHS					
11	Foot mounting EAHF	Position freely selectable along the cylinder length	-		-	26
12	Adapter kit	For mounting swivel flange and trunnion flange on the front side. The only				29
	EAHA	motor connection that can be ordered with this adapter kit is for top or bottom mounting.	-		-	
13	Trunnion flange	For spherical bearing. It cannot be mounted when turned by 90°	_	_		30
_	ZNCF					
14	Swivel flange SNCL	For spherical bearing	-		-	31
15	Swivel flange	For spherical bearing	_	_		31
	SNCS		-	-	-	
16	Swivel flange	For spherical bearing	_			32
	SNCB/SNCBR3		-	-	-	
17	Clevis foot	For spherical bearing				32
	LBN				-	
18	Controller	For parameterising and positioning the electric cylinder	_			36
	СММО				-	
19	Motor cable	For connecting the motor and controller				36
	NEBM				-	
20	Encoder cable	For connecting the encoder and controller				36
	NEBM			-	-	
21	Mounting kit	For proximity sensor SME/SMT-8				35
	CRSMB				-	
22	Sensor rail	- For proximity sensor SME/SMT-8				35
	SAMH	- Size 25 only with proximity sensor SMT-8	-		-	
23	Proximity sensor	For homing or position sensing		_	_	34
	SME/SMT-8					
24	Guide unit	For protecting electric cylinders against rotation at high torque loads		_	_	33
	EAGF-P1					

-- Note

For applications involving high loads, the cylinder must not be mounted exclusively via the mounting thread on the front.

The mass of the motor can be amplified by the lever effect, which can result in the mounting thread being torn out.

## **Electric cylinders EPCO, with spindle drive** Technical data







### 

General technical data										
Size		16		25		40				
Design		Electric cylinder w	ith recirculating ba	ll spindle and moto	r					
Piston rod thread		L								
Male thread		M6		M8		M10x1.25				
Female thread		M4		M6		M8				
Working stroke	[mm]	50 200		50 300		50 400				
Stroke reserve	[mm]	0								
Max. torsion angle of the piston rod	[°]	≤ ±2		≤ ±1.5		≤ ±1				
Impact energy at the end positions	[J]	0.1x 10 <sup>-3</sup>		0.2x 10 <sup>-3</sup>		0.4x 10 <sup>-3</sup>				
Position sensing		Via proximity sensor								
Type of mounting		Via female thread								
		Via accessories								
Mounting position		Any								
Mechanical data		1 .		1.		1 .				
Size		16	1	25		40	1			
Spindle design		3P	8P	3P	10P	5P	12.7P			
Spindle pitch <sup>1)</sup>	[mm/rev]	3	8	3	10	5	12.7			
Spindle diameter	[mm]	8	8	10	10	12	12.7			
Max. payload										
Horizontal <sup>2)</sup>	[kg]	24	8	60	20	120	40			
Vertical	[kg]	12	4	30	10	60	20			
Max. feed force F <sub>x</sub>	[N]	125	50	350	105	650	250			

150

500

180

460

Nominal value varies due to component tolerances.
 Note max. lateral force.

[mm/s]

[m/s<sup>2</sup>]

[mm]

[mm]

125

10

≤ 0.1

±0.02

300

3) In new condition.

Max. speed

Max. acceleration

Reversing backlash<sup>3)</sup>

Repetition accuracy

Electrical data					
Size		16	25	40	
Motor					
Nominal voltage	[V DC]	24			
Nominal current	[A]	1.4	3	4.2	
			· ·		
Brake					
Nominal voltage	[V DC]	24 ±10%			
Rated output	[W]	8			
Holding torque	[Nm]	0.09	0.5	1.13	
Mass moment of inertia	[kgmm <sup>2</sup> ]	1.8	8.2	29	

### Electric cylinders EPCO, with spindle drive Technical data

#### **FESTO**

Electrical data								
Size		16	40					
Encoder								
Rotary position encoder		Incremental						
Rotary position encoder measurin	Rotary position encoder measuring principle		Opto-electrical					
Pulses/revolution	[1/rev]	500						
Interface		RS422, TTL, AB channel, ze	ero index					
Operating voltage of encoder	[V DC]	5						

Operating and environmental condi	tions	
Ambient temperature <sup>1)</sup>	[°C]	0 +50
Storage temperature	[°C]	-20 +60
Relative air humidity [%]		0 85 (non-condensing)
Degree of protection to IEC 60529		IP40
Corrosion resistance class CRC <sup>2)</sup>		1
Duty cycle	[%]	100
CE marking (see declaration of confo	rmity)	To EU EMC Directive <sup>3)</sup>
Certification		c UL us Recognized (OL)
		RCM trademark

1) Note operating range of proximity sensors.

2) Corrosion resistance class CRC 1 to Festo standard FN 940070

Low corrosion stress. For dry indoor applications or transport and storage protection. Also applies to parts behind covers, in the non-visible interior area, and parts which are covered in the application (e.g. drive Wr consistent success, for dry model applications or nansport and storage protection. Also applies to parts beining covers, in the non-visible interior area, and trunnions).
 For information about the applicability of the component see the manufacturer's EC declaration of conformity at: www.festo.com/sp → User documentation.

If the component is subject to restrictions on usage in residential, office or commercial environments or small businesses, further measures to reduce the emitted interference may be necessary.

Weight [kg]			
Size	16	25	40
Basic weight with 0 mm stroke			
EPCO	0.62	1.04	2.49
EPCOE	0.62	1.13	2.59
EPCOB	0.68	1.22	2.71
EPCOEB	0.68	1.28	2.77
EPCOKF	1.22 1.28	2.12 2.36	4.40 4.68
Additional weight per 100 mm st	roke	L	
EPCO	0.17	0.34	0.55
EPCOKF	0.25	0.45	0.73
Moving load with 0 mm stroke	1	L	
EPCO	0.07	0.15	0.42
EPCOKF	0.23	0.45	0.98
Moving load per 100 mm stroke	·		· · · · · · · · · · · · · · · · · · ·
EPCO	0.020	0.026	0.049
EPCOKF	0.10	0.136	0.229

#### Mass moment of inertia

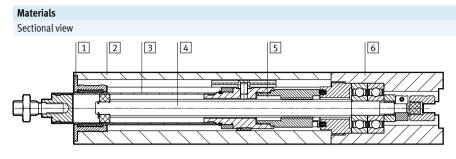
mass moment of merida											
Size		16		25		40					
Spindle design		3P	8P	3P 10P		5P	12.7P				
J <sub>0</sub> with 0 mm stroke											
EPCO	[kg mm <sup>2</sup> ]	2.28	2.29	9.33	9.40	33.25	33.75				
EPCOB	[kg mm <sup>2</sup> ]	2.97	2.98	10.63	10.70	34.55	35.05				
js per metre stroke	[kg mm <sup>2</sup> /m]	2.53	2.65	4.87	5.78	11.66	16.70				
j <sub>L</sub> per kg payload	[kg mm <sup>2</sup> /kg]	0.23	1.62	0.23	2.54	0.64	4.09				

The mass moment of inertia JA of the electric cylinder is calculated as follows:

 $J_A = J_0 + j_S x$  working stroke [m] +  $j_L x m_{moving payload}$  [kg]

# **Electric cylinders EPCO, with spindle drive** Technical data

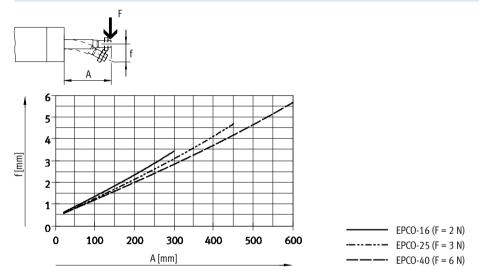
**FESTO** 



#### Electric cylinder

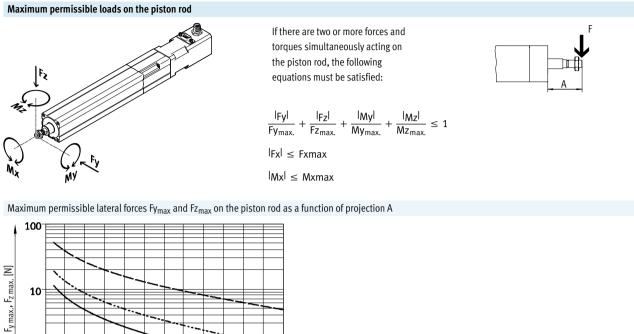
LIEU					
1	Bearing cap	Wrought aluminium alloy			
2	Cylinder barrel	Wrought aluminium alloy			
3	Piston rod	High-alloy stainless steel			
4	Spindle	Steel			
5	Spindle nut	Steel			
6	Drive cover	Wrought aluminium alloy			
	Note on materials	RoHS-compliant			
		Contains PWIS (paint-wetting impairment substances)			

#### Piston rod deflection f as a function of projection A and lateral force F



### Electric cylinders EPCO, with spindle drive Technical data

#### **FESTO**



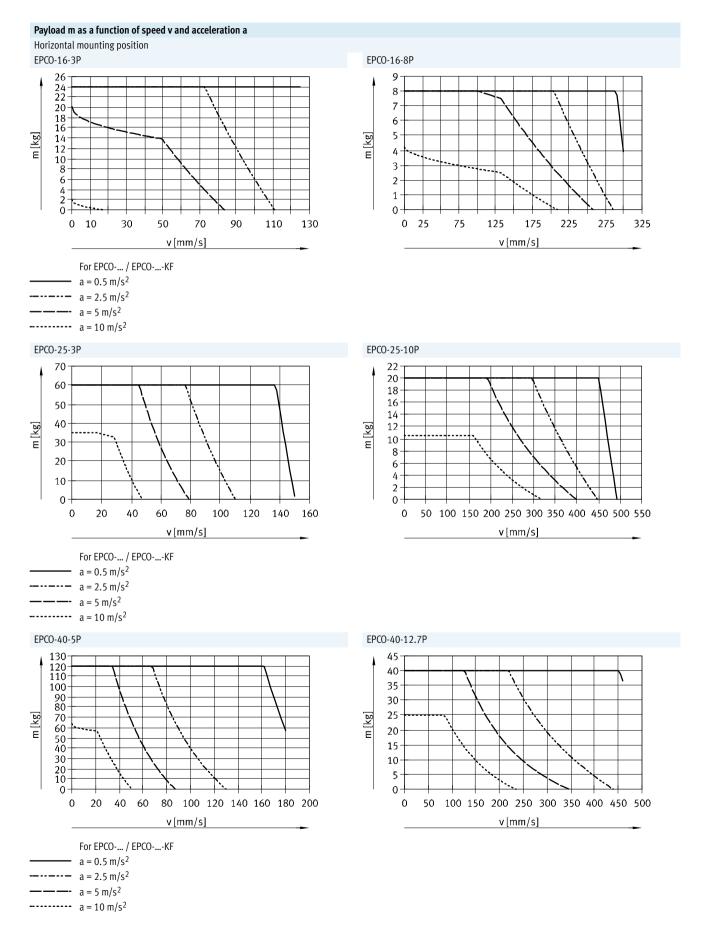
1 EPCO-16 100 200 400 0 300 500 600 ---- EPCO-25 A [mm] \_--EPCO-40

Size		16		25		40	
Spindle design		3P	8P	3P	10P	5P	12.7P
Fx <sub>max</sub> (static)	[N]	125	50	350	105	650	250
Mx <sub>max</sub>	[Nm]	0		0		0	
My <sub>max</sub> , Mz <sub>max</sub>	[Nm]	0.6		1.0		3.3	

Note

PositioningDrives engineering software → www.festo.com

Technical data

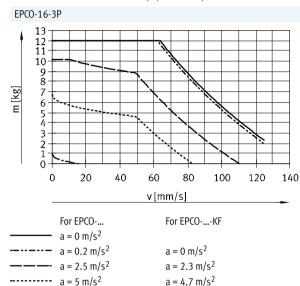


Technical data

#### Payload m as a function of speed v and acceleration a

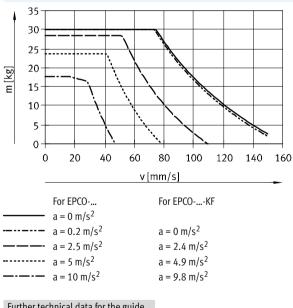
#### Vertical mounting position

The moving tare weight of the guide unit (EPCO-...-KF) results in lower acceleration values with identical payload and speed.



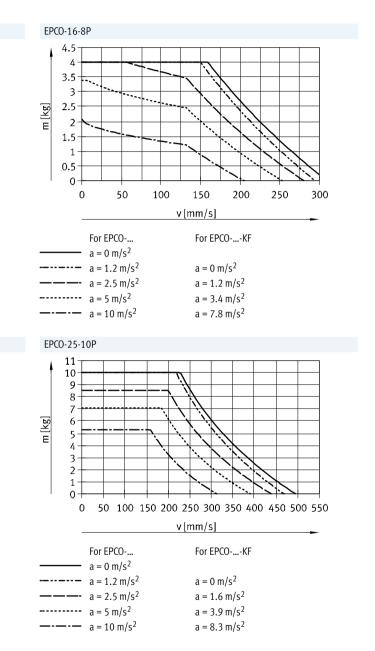


----- a = 10 m/s<sup>2</sup>



 $a = 9.6 \text{ m/s}^2$ 

Further technical data for the guide unit EAGF-P1 → www.festo.com/eagf-p1

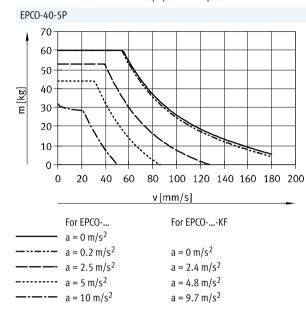


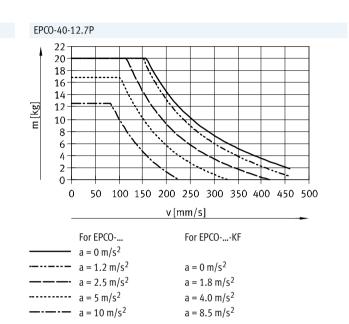
Technical data

#### Payload m as a function of speed v and acceleration a

#### Vertical mounting position

The moving tare weight of the guide unit (EPCO-...-KF) results in lower acceleration values with identical payload and speed.



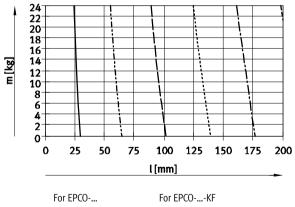


#### Payload m as a function of travel distance l and positioning time t

Horizontal mounting position

The moving tare weight of the guide unit (EPCO-...-KF) results in longer positioning times with identical payload and travel distance.

EPCO-16-3P



 t = 0.30 s	t = 0.30 s
 t = 0.60 s	t = 0.60 s
 t = 0.90 s	t = 0.90 s
 t = 1.20 s	t = 1.20 s
 t = 1.50 s	t = 1.55 s
 t = 1.80 s	t = 1.85 s

Further technical data for the guide unit EAGF-P1

→ www.festo.com/eagf-p1

EPCO-16-8P 8 7 6 5 m [kg] 4 3-2-1-0 0 25 50 75 100 125 150 175 200 l [mm]

For EPCO	For EPCOKF
 t = 0.15 s	t = 0.15 s
 t = 0.30 s	t = 0.30 s
 t = 0.45 s	t = 0.45 s
 t = 0.60 s	t = 0.65 s
 t = 0.75 s	t = 0.80 s
 t = 0.90 s	t = 0.95 s

Technical data

#### Payload m as a function of travel distance l and positioning time t Horizontal mounting position

The moving tare weight of the guide unit (EPCO-...-KF) results in longer positioning times with identical payload and travel distance.

EPCO-25-3P

-- t = 0.90 s

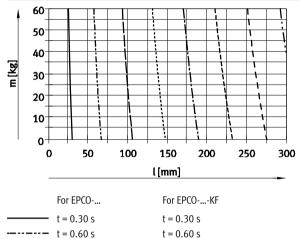
---- t = 1.50 s

---- t = 1.80 s

----- t = 1.20 s

**— — — —** t = 2.10 s

----- t = 2.40 s



t = 0.90 s

t = 1.20 s

t = 1.50 s

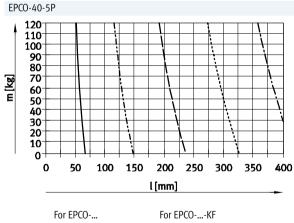
t = 1.80 s

t = 2.10 s

t = 2.40 s

20 18 16 14 12 10 8 6 4 2						
0+	50	100	150 [[mm]	200	250	300

For EPCO	For EPCOKF
 t = 0.15 s	t = 0.15 s
 t = 0.30 s	t = 0.30 s
 t = 0.45 s	t = 0.45 s
 t = 0.60 s	t = 0.60 s
 t = 0.75 s	t = 0.80 s
 t = 0.90 s	t = 0.95 s
 t = 1.05 s	t = 1.10 s



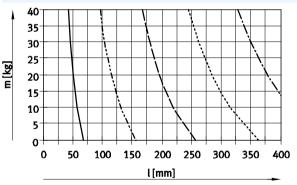
For EPCO	For EPCOI
 t = 0.50 s	t = 0.50 s
 t = 1.00 s	t = 1.00 s
 t = 1.50 s	t = 1.55 s
 t = 2.00 s	t = 2.05 s
 t = 2.50 s	t = 2.55 s

Further technical data for the guide

unit EAGF-P1

→ www.festo.com/eagf-p1

#### EPCO-40-12.7P



For EPCO	For EPCOKF
 t = 0.25 s	t = 0.25 s
 t = 0.50 s	t = 0.50 s
 t = 0.75 s	t = 0.80 s
 t = 1.00 s	t = 1.05 s
 t = 1.25 s	t = 1.30 s

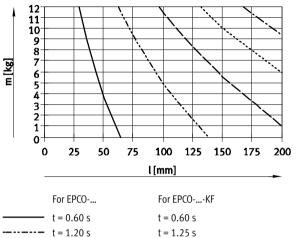
Technical data

#### Payload m as a function of travel distance l and positioning time t

#### Vertical mounting position

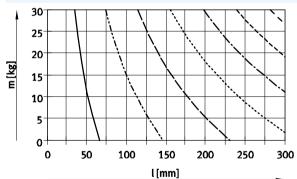
The moving tare weight of the guide unit (EPCO-...-KF) results in longer positioning times with identical payload and travel distance.

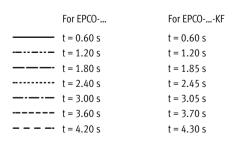
EPCO-16-3P



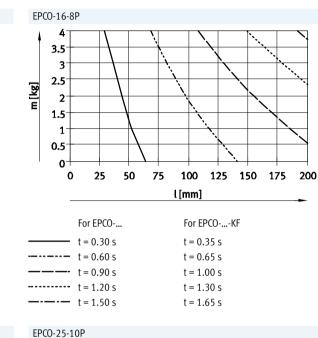
t = 1.20 s	t = 1.25 s
t = 1.80 s	t = 1.85 s
t = 2.40 s	t = 2.50 s
t = 3.00 s	t = 3.10 s

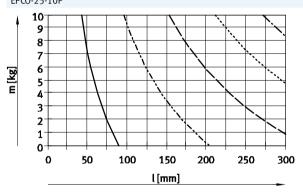
EPCO-25-3P





Further technical data for the guide unit EAGF-P1 → www.festo.com/eagf-p1





For EPCO	For EPCOKF
 t = 0.30 s	t = 0.30 s
 t = 0.60 s	t = 0.65 s
 t = 0.90 s	t = 0.95 s
 t = 1.20 s	t = 1.25 s
 t = 1.50 s	t = 1.60 s

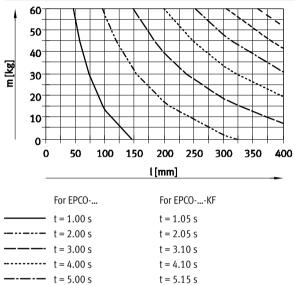
Technical data

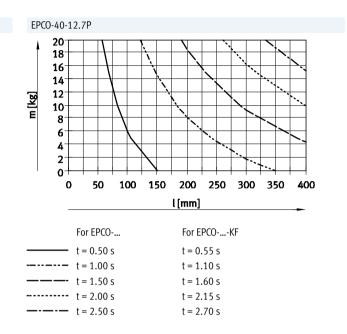
#### Payload m as a function of travel distance l and positioning time t

#### Vertical mounting position

The moving tare weight of the guide unit (EPCO-...-KF) results in longer positioning times with identical payload and travel distance.

#### EPCO-40-5P





#### Feed force F as a function of speed v and acceleration a

The moving tare weight of the guide unit (EPCO-...-KF) results in lower acceleration values with identical feed force and speed.

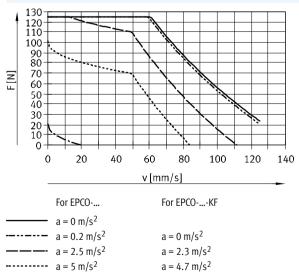
t = 6.20 s

t = 7.20 s

EPCO-16-3P

---- t = 6.00 s

**---** t = 7.00 s

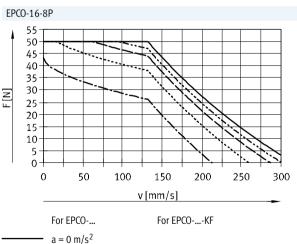


 $a = 9.6 \text{ m/s}^2$ 

Further technical data for the guide unit EAGF-P1

→ www.festo.com/eagf-p1

--- a = 10 m/s<sup>2</sup>



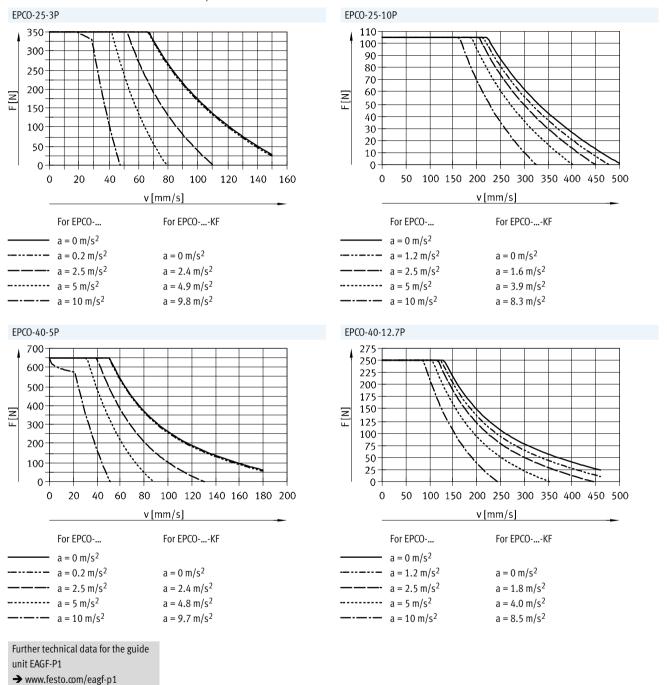
	$a = 1.2 \text{ m/s}^2$	$a = 0 m/s^2$
<u> </u>	a = 2.5 m/s <sup>2</sup>	$a = 1.2 \text{ m/s}^2$
	$a = 5 m/s^2$	$a = 3.4 \text{ m/s}^2$
	$a = 10 \text{ m/s}^2$	$a = 7.8 \text{ m/s}^2$

-- - -

Technical data

#### Feed force F as a function of speed v and acceleration a

The moving tare weight of the guide unit (EPCO-...-KF) results in lower acceleration values with identical feed force and speed.



Technical data

#### Calculating the mean feed force $F_{xm}$ with the electric cylinder EPCO

The peak feed force value must not exceed the maximum feed force within a movement cycle. The peak value is generally achieved in vertical

Mean feed force (to DIN 69051-4)

During operation, the continuous feed force may be briefly exceeded up to

Mean feed speed (to DIN 69051-4)

ous feed force must, however, be  $F_{xm} \,=\, {}^3 \, \sqrt{\sum F_x{}^3 \times \frac{V_x}{V_{xm}} \times \frac{q}{100}} \ =$ 

operation during the acceleration phase of the upwards stroke. If the maximum feed force is exceeded, this can increase wear and thus shorten

the maximum feed force. The continu-

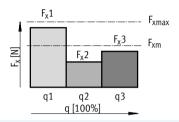
the service life of the ball screw spindle. The maximum speed must likewise not be exceeded.

adhered to when averaged over a movement cycle.

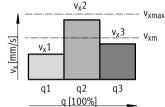


 $F_x \leq F_{xmax}$ 

 $F_{xm} \leq F_{xdauer}$ 







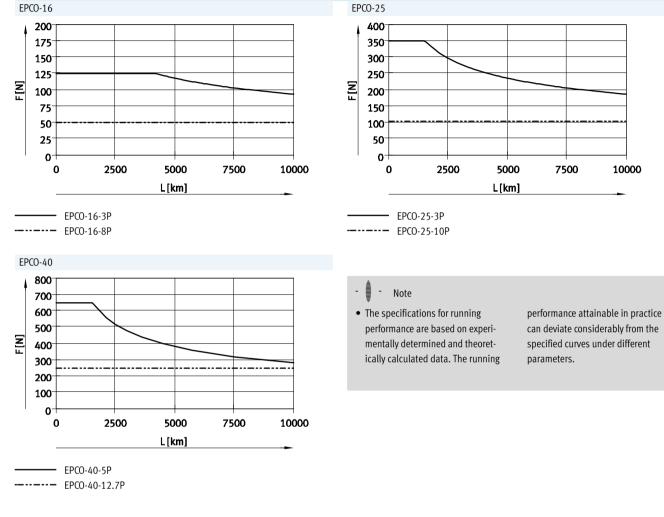
#### Fx Feed force Feed speed Vx Mean feed force Mean feed speed F<sub>xm</sub> v<sub>xm</sub> F<sub>xmax</sub> Max. feed force Max. feed speed V<sub>xmax</sub> Continuous feed force F<sub>xcontinuous</sub> Time α

 $v_{xm} = \sum v_x \times \frac{q}{100} = v_{x1} \times \frac{q_1}{100} + v_{x2} \times \frac{q_2}{100} + v_{x3} \times \frac{q_3}{100} + ...$ 

 $F_{xm} = {}^3 \sqrt{F_{x1}{}^3 \times \frac{v_{x1}}{v_{xm}} \times \frac{q_1}{100} + F_{x2}{}^3 \times \frac{v_{x2}}{v_{xm}} \times \frac{q_2}{100} + F_{x3}{}^3 \times \frac{v_{x3}}{v_{xm}} \times \frac{q_3}{100} + ...}$ 

### **Electric cylinders EPCO, with spindle drive** Technical data

#### Mean feed force F as a function of running performance L (to DIN 69051-4)



#### Pin allocation

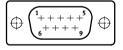
Motor EPCO-16



PIN	Function
1	String A
2	String A/
3	String B
4	String B/
5	n.c.
6	n.c.
7	Brake +24 V DC <sup>1)</sup>
8	Brake GND <sup>1)</sup>
-	-

1) Only on motors with brake.

EPCO-25/-40



PIN	Function
1	String A
2	String A/
3	String B
4	String B/
5	n.c.
6	n.c.
7	Brake +24 V DC <sup>1)</sup>
8	Brake GND <sup>1)</sup>
9	n.c.

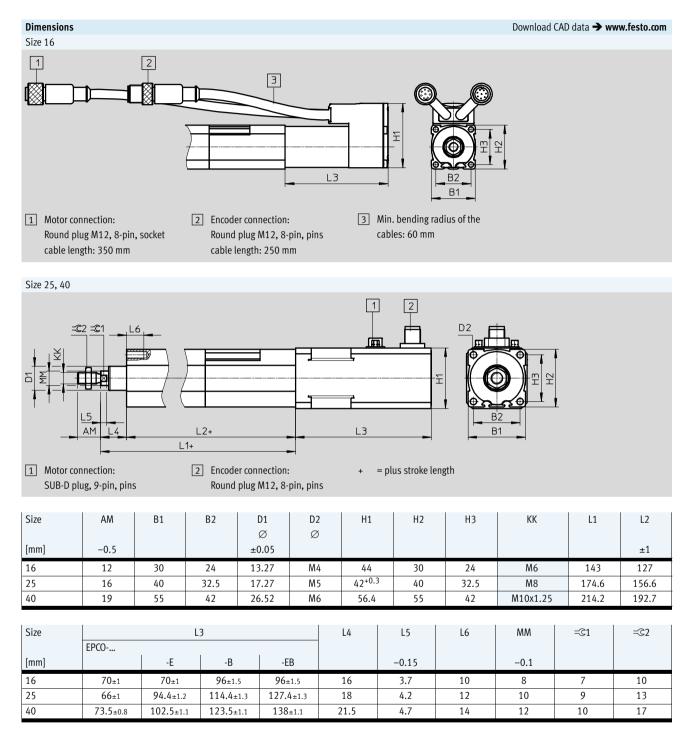
Encoder EPCO-16/-25/-40



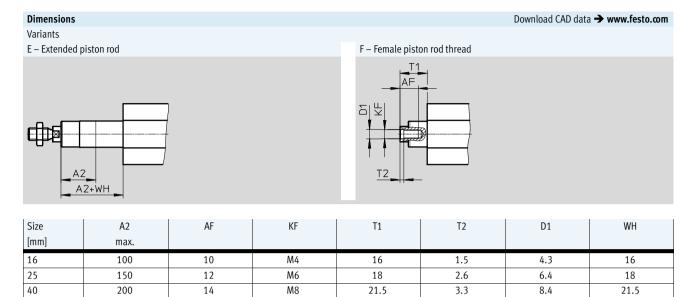
PIN	Function
1	Signal trace A
2	Signal trace A/
3	Signal trace B
4	Signal trace B/
5	GND encoder
6	Signal trace N
7	Signal trace N/
8	VCC auxiliary supply +5 V
GND	Shield on plug housing

#### FESTO

Technical data



# **Electric cylinders EPCO, with spindle drive** Technical data



### **Electric cylinders EPCO, with spindle drive** Technical data

Ordering data	Ordering data – EPCO-16 (stock items)										
Stroke	Part No. Type	Stroke	Part No. Type								
[mm]		[mm]									
Spindle pitch 3	mm, with encoder	Spindle pitch 8 m	Spindle pitch 8 mm, with encoder								
50	1476415 EPCO-16-50-3P-ST-E	50	1476522 EPCO-16-50-8P-ST-E								
100	1476417 EPCO-16-100-3P-ST-E	100	1476524 EPCO-16-100-8P-ST-E								
150	1476419 EPCO-16-150-3P-ST-E	150	1476526 EPCO-16-150-8P-ST-E								
200	1476421 EPCO-16-200-3P-ST-E	200	1476528 EPCO-16-200-8P-ST-E								

#### Ordering data – EPCO-25 (stock items)

-						
Stroke	Part No.	Туре		Stroke	Part No.	Туре
[mm]				[mm]		
Spindle pitch 3	pindle pitch 3 mm, with encoder				10 mm, with encode	r
50	1470698	EPCO-25-50-3P-ST-E		50	1470769	EPCO-25-50-10P-ST-E
100	1470700	EPCO-25-100-3P-ST-E		100	1470771	EPCO-25-100-10P-ST-E
150	1470702	EPCO-25-150-3P-ST-E		150	1470773	EPCO-25-150-10P-ST-E
200	1470704	EPCO-25-200-3P-ST-E		200	1470775	EPCO-25-200-10P-ST-E
300	1470706	EPCO-25-300-3P-ST-E		300	1470777	EPCO-25-300-10P-ST-E

#### Ordering data – EPCO-40 (stock items)

oracing aata Er	CO 40 (Stock It				
Stroke	Part No.	Туре	Stroke	Part No.	Туре
[mm]			[mm]		
Spindle pitch 5 mn	n, with encoder		Spindle pitch 1	12.7 mm, with end	oder
50	1472501	EPCO-40-50-5P-ST-E	50	1472617	EPCO-40-50-12.7P-ST-E
100	1472503	EPCO-40-100-5P-ST-E	100	1472619	EPCO-40-100-12.7P-ST-E
150	1472505	EPCO-40-150-5P-ST-E	150	1472621	EPCO-40-150-12.7P-ST-E
200	1472507	EPCO-40-200-5P-ST-E	200	1472623	EPCO-40-200-12.7P-ST-E
300	1472509	EPCO-40-300-5P-ST-E	300	1472625	EPCO-40-300-12.7P-ST-E

Í --Note

--Note

Variants ordered via modular product system  $\rightarrow$  24

Position sensing is only possible in combination with feature "A" (position sensing)  $\rightarrow$  24 (modular product system)

### **Electric cylinders EPCO, with spindle drive** Ordering data – Modular products

**FESTO** 

Or	dering table						
Siz	e	16	25	40	Condi- tions	Code	Enter code
M	Module no.	1476585	1470874	1472887			
	Function	Electric cylinde	r			EPCO	EPCO
	Size	16	25	40		·	
	Stroke [n	m] 50					
		75					
		100					
		125					
		150					
		175					
		200					
		-	250				
		-	300				
		-		350			
		-		400			
	Spindle pitch [n	m] 3	3			P	
				5			
		8					
			10				
				12.7			
0	Piston rod thread type	Male thread					
		Female thread				-F	
	Piston rod extension [n	m] None					
		1 100	1 150	1 200		E	
	Position sensing	None					
		Via proximity se	ensor		1	-A	
Μ	Motor type	Stepper motor				-ST	ST

1 A Must be selected if encoder E is not selected.

M Mandatory data
O Options

Transfer order code EPCO

\_

– ST

\_

## **Electric cylinders EPCO, with spindle drive** Ordering data – Modular products

ze	16	25	40	Condi- tions	Code	Enter code
] Measuring unit	None					
	Encoder				-Е	
Brake	None					
	Brake				В	
Cable outlet direction	Top (standard)					
	Underneath				-D	
	Left				-L	
	Right				-R	
Guide unit	Recirculating ba	all bearing guide with two g	uide rods	2	-KF	
Connecting cable to motor controller,	1.5 m, straight	1.5 m, straight plug				
suitable for use with energy chains	1.5 m, angled p	olug		3	+1.5EA	
	2.5 m, straight	plug		3	+2.5E	
	2.5 m, angled p	olug	3	+2.5EA		
	5 m, straight pl		3	+5E		
	5 m, angled plu	g	3	+5EA		
	7 m, straight pl		3	+7E		
	7 m, angled plu	g	3	+7EA		
	10 m, straight p			3	+10E	
	10 m, angled p	lug		3	+10EA	
Controller type	None					
	CMMO, 5 A				+C5	
Bus protocol/activation	None					
	Digital I/O inter	face	4	DIO		
	IO-Link		4	LK		
Switching input/output	None					
	NPN		45	Ν		
	PNP		4	Р		

Only with encoder E

2 **KF** Not with piston rod extension ...E

3 1.5E, 1.5EA, 2.5E, 2.5EA, 5E, 5EA, 7E, 7EA, 10E, 10EA, C5

4 DIO, LK, N, P Must be selected if controller type +C5 is selected

5 N Not with IO-Link LK

Mandatory data 0 Options Transfer order code + +

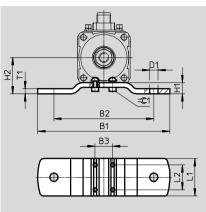


#### **FESTO**

#### Foot mounting EAHF

Material: Galvanised steel RoHS-compliant





The position is freely selectable along the entire cylinder length L2 (→ 21).

Dimensions and o	ordering data							
For size	B1	B2	B3	D1 Ø	H1		H2	L1
[mm]								
16	86	60	10	5.5	7		22	30
25	106	80	14	6.6	9		29	30
40	130	100	18	9	10.	5	38	40
						1		
For size	L2	T	1	=©1	CRC <sup>1)</sup>	Weig	ht Part No.	Туре
[mm]						[g]		
16	20	3	}	2.5	1	60	1434903	EAHF-P1-16
25	20	1	i i	2.5	1	100	1434904	EAHF-P1-25
40	20	L	i i	4	1	160	1434905	EAHF-P1-40

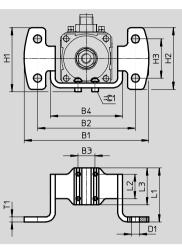
1) Corrosion resistance class CRC 1 to Festo standard FN 940070 Low corrosion stress. For dry indoor applications or transport and storage protection. Also applies to parts behind covers, in the non-visible interior area, and parts which are covered in the application (e.g. drive trunnions).

#### **FESTO**

#### Flange mounting EAHH

Material: Galvanised steel RoHS-compliant





The position is freely selectable along the entire cylinder length L2 ( $\rightarrow$  21).

Dimensions and o	rdering data								
For size	B1	B2	B3	B4	D1 Ø	H1	H2	H3	L1
[mm]									
16	77.2	60	10	45	5.5	38.3	34.6	20	43
25	102	80	14	59	6.6	52.3	50.6	32	44
40	119	100	18	76	9	64.5	56	36	54
For size	L2	L3		T1	=©1	CRC <sup>1)</sup>	Weight	Part No.	Туре
[mm]							[g]		

1) Corrosion resistance class CRC 1 to Festo standard FN 940070

20

20

20

30

30

40

16

25

40

Low corrosion stress. For dry indoor applications or transport and storage protection. Also applies to parts behind covers, in the non-visible interior area, and parts which are covered in the application (e.g. drive trunnions).

2.5

2.5

4

1

1

1

80

150

240

1434906

1434907

1434908

EAHH-P1-16

EAHH-P1-25

EAHH-P1-40

3

4

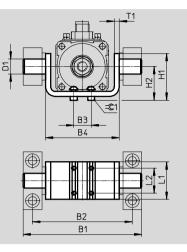
4

#### **FESTO**

#### Swivel mounting EAHS

Material: Galvanised steel RoHS-compliant





The position is freely selectable along the entire cylinder length L2 ( $\rightarrow$  21).

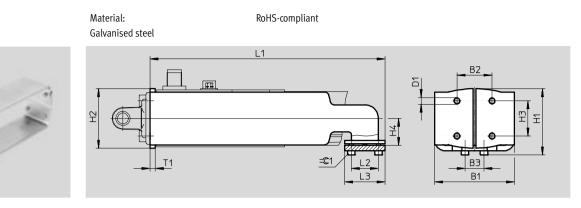
Dimensions and o	Dimensions and ordering data											
For size	B1	B2	B3	B4	D1	H1	H2					
					Ø							
[mm]					e9							
16	71	60	10	45	8	33	21					
25	95	80	14	59	12	37.5	27					
40	118	100	18	76	16	55	36.5					

For size	L1	L2	T1	=©1	CRC <sup>1)</sup>	Weight	Part No.	Туре
[mm]						[g]		
16	30	20	3	2.5	1	80	1434909	EAHS-P1-16
25	30	20	4	2.5	1	140	1434910	EAHS-P1-25
40	40	20	4	4	1	260	1434911	EAHS-P1-40

Corrosion resistance class CRC 1 to Festo standard FN 940070 Low corrosion stress. For dry indoor applications or transport and storage protection. Also applies to parts behind covers, in the non-visible interior area, and parts which are covered in the application (e.g. drive trunnions).

**FESTO** 

Adapter kit EAHA

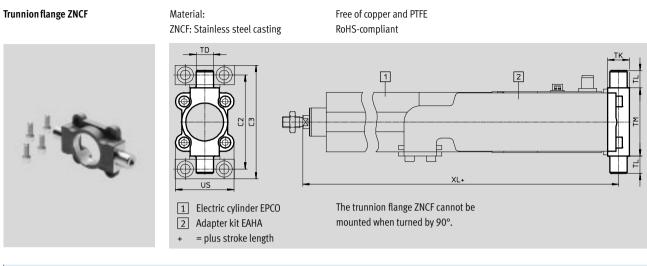


Dimensions and	d ordering data									
For size	B1	B2	B3	D1		H1		H2	H3	H4
[mm]										
16	45	18	10	M4		35.	9	29.8	18	15
25	59	26	14	M5		49	1	44	26	20
40	76	38	18	M6		66.	9	60.8	38	27.5
For size	L1	L2	L3	T1	=	ିଙ୍ଗୀ	CRC <sup>1)</sup>	Weight	Part No.	Туре
[mm]								[g]		
16	139	20	30	3	4	2.5	1	210	1434900	EAHA-P1-16
25	174	20	30	4	2	2.5	1	480	1434901	EAHA-P1-25
40	193.4	20	40	4		4	1	770	1434902	EAHA-P1-40

1) Corrosion resistance class CRC 1 to Festo standard FN 940070

Low corrosion stress. For dry indoor applications or transport and storage protection. Also applies to parts behind covers, in the non-visible interior area, and parts which are covered in the application (e.g. drive trunnions).

Accessories



#### Dimensions and ordering data

Dimensions and o															
For size	C2	C3	TD	ΤK	TL	TM	US	XL				CRC <sup>1)</sup>	Weight	Part No.	Туре
			Ø					EPCO							
[mm]			e9						-E	-B	-EB		[g]		
40	87	105	16	20	16	63	54	306.7	335.7	356.7	371.2	2	285	174412	ZNCF-40

1) Corrosion resistance class CRC 2 to Festo standard FN 940070

Moderate corrosion stress. Indoor applications in which condensation may occur. External visible parts with primarily decorative requirements for the surface and which are in direct contact with the ambient atmosphere typical for industrial applications.

#### Trunnion support LNZG

Material: Trunnion support: Anodised aluminium Plain bearing: Plastic Free of copper and PTFE RoHS-compliant



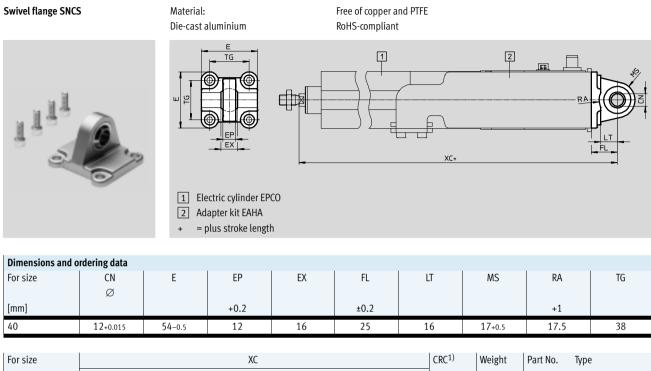
#### Dimensions and ordering data

Dimensions and o															
For size	CR	DA	FK	FN	FS	H1	HB	KE	NH	TH	UL	CRC <sup>1)</sup>	Weight	Part No.	Туре
	Ø	Ø	Ø				Ø								
[mm]	D11	H13	±0.1				H13			±0.2			[g]		
16	8	8	10	20	7.5	11	4.5	4.6	13	20	30	2	26	1434912	LNZG-16
25	12	11	15	30	10.5	15	6.6	6.8	18	32	46	2	83	32959	LNZG-32
40	16	15	18	36	12	18	9	9	21	36	55	2	129	32960	LNZG-40/50

1) Corrosion resistance class CRC 2 to Festo standard FN 940070

Moderate corrosion stress. Indoor applications in which condensation may occur. External visible parts with primarily decorative requirements for the surface and which are in direct contact with the ambient atmosphere typical for industrial applications.

Accessories



For size		X	CRC <sup>1)</sup>	Weight	Part No.	Туре		
	EPCO							
[mm]		-E	-В	-EB		[g]		
40	321.7	350.7	371.7	386.2	2	122	174398	SNCS-40

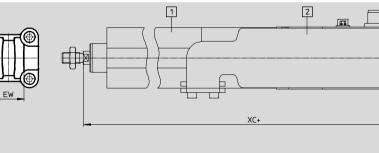
1) Corrosion resistance class CRC 2 to Festo standard FN 940070

Moderate corrosion stress. Indoor applications in which condensation may occur. External visible parts with primarily decorative requirements for the surface and which are in direct contact with the ambient atmosphere typical for industrial applications.

Swivel flange SNCL

Material: Wrought aluminium alloy Free of copper and PTFE RoHS-compliant





1 Electric cylinder EPCO

- 2 Adapter kit EAHA
- + = plus stroke length

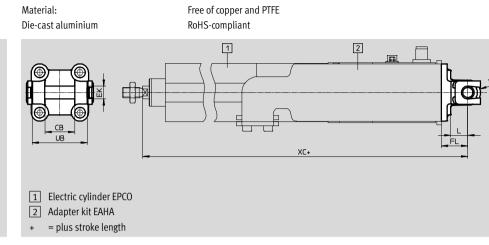
Dimensions and o	Dimensions and ordering data													
For size	CD	EW	FL	L	MR		XC				Weight	Part No.	Туре	
	Ø					EPCO								
[mm]	H9	h12	±0.2		-0.5		-E	-В	-EB		[g]			
16	6	12	16	10	6	237	237	263	263	2	21	537791	SNCL-16	
25	8	16	20	14	8	269.6	298	318	331	2	41	537793	SNCL-25	
40	12	28	25	16	12	321.7	350.7	371.7	386.2	2	95	174405	SNCL-40	

1) Corrosion resistance class CRC 2 to Festo standard FN 940070

Moderate corrosion stress. Indoor applications in which condensation may occur. External visible parts with primarily decorative requirements for the surface and which are in direct contact with the ambient atmosphere typical for industrial applications.

#### Swivel flange SNCB





#### Dimensions and ordering data

For size	СВ	EK	FL	L	MR	UB	XC				CRC <sup>1)</sup>	Weight	Part No.	Туре
		Ø					EPCO							
[mm]	H14	e8	±0.2			h14		-E	-B	-EB		[g]		
40	28	12	25	16	12	52	321.7	350.7	371.7	386.2	2	155	174391	SNCB-40

1) Corrosion resistance class CRC 2 to Festo standard FN 940070

Moderate corrosion stress. Indoor applications in which condensation may occur. External visible parts with primarily decorative requirements for the surface and which are in direct contact with the ambient atmo-sphere typical for industrial applications.

Ordering data -	- Mounting attachn	nents				Tech	nical data 🗲 Internet: clevis foot
Designation	For size	Part No.	Туре	Designation	For size	Part No.	Туре
Clevis foot LBG				Right-angle clev	vis foot LQG		
A	40	31762	LBG-40	Ó	40	31769	LQG-40
Clevis foot LBN							
A Company and the second secon	16	6058	LBN-12/16				
	25	6059	LBN-20/25				
	40	195861	LBN-40				

Ordering data	<ul> <li>Piston rod attach</li> </ul>	ments			Technical data 🗲 Internet: piston rod attachme						
Designation	For size	Part No.	Туре	Designation	For size	Part No.	Туре				
Rod eye SGS				Rod clevis SG							
~ ®	16	9254	SGS-M6		16	3110	SG-M6				
	25	9255	SGS-M8		25	3111	SG-M8				
O	40	9261	SGS-M10x1,25	6	40	6144	SG-M10x1,25				
Self-aligning ro	od coupler FK			Rod clevis SGA	١						
	16	2061	FK-M6		40	32954	SGA-M10x1,25				
	25	2062	FK-M8								
	40	6140	FK-M10x1,25								
Coupling piece	KSG										
	40	32963	KSG-M10x1,25								

Ordering data – Guide unit
----------------------------

Ordering data – Guide un	it				Technical data 🗲 Internet: eagf
	For size	Stroke	Part No.	Туре	
		[mm]			
~ /	16	50	3192932	EAGF-P1-KF-16-50	
	>	100	3192934	EAGF-P1-KF-16-100	
		150	3192936	EAGF-P1-KF-16-150	
		200	3192938	EAGF-P1-KF-16-200	
		75, 125, 175	3192939	EAGF-P1-KF-16-	
	25	50	3192943	EAGF-P1-KF-25-50	
		100	3192945	EAGF-P1-KF-25-100	
		150	3192947	EAGF-P1-KF-25-150	
		200	3192949	EAGF-P1-KF-25-200	
		300	3192951	EAGF-P1-KF-25-300	
		75, 125, 175, 250	3192952	EAGF-P1-KF-25-	
	40	50	3192955	EAGF-P1-KF-40-50	
		100	3192957	EAGF-P1-KF-40-100	
		150	3192959	EAGF-P1-KF-40-150	
		200	3192961	EAGF-P1-KF-40-200	
		300	3192963	EAGF-P1-KF-40-300	
		75, 125, 175, 250, 350, 400	3192966	EAGF-P1-KF-40-	

Ordering data	- Proximity sensor for T-slot, magne	to-resistive				Technical data 🗲 Internet: sm
	Type of mounting	Switching	Electrical connection	Cable length	Part No.	Туре
		output		[m]		
N/O contact						
~	Inserted in the slot from above,	PNP	Cable, 3-wire	2.5	574335	SMT-8M-A-PS-24V-E-2,5-OE
AL BE	flush with the cylinder profile,		Plug M8x1, 3-pin	0.3	574334	SMT-8M-A-PS-24V-E-0,3-M8D
	short design		Plug M12x1, 3-pin	0.3	574337	SMT-8M-A-PS-24V-E-0,3-M12
		NPN	Cable, 3-wire	2.5	574338	SMT-8M-A-NS-24V-E-2,5-OE
			Plug M8x1, 3-pin	0.3	574339	SMT-8M-A-NS-24V-E-0,3-M8D
N/C contact						
	Inserted in the slot from above,	PNP	Cable, 3-wire	7.5	574340	SMT-8M-A-PO-24V-E-7,5-OE
and a	flush with the cylinder profile,					
<u> </u>	short design					

Ordering data	- Proximity sensor for 1-slot, magnetic ree	lechnical data 🗲 internet: sme				
	Type of mounting	Switching	Electrical connection	Cable length	Part No.	Туре
		output		[m]		
N/O contact						
	Inserted in the slot from above, flush with	Contacting	Cable, 3-wire	2.5	543862	SME-8M-DS-24V-K-2,5-OE
C B	the cylinder profile			5.0	543863	SME-8M-DS-24V-K-5,0-OE
			Cable, 2-wire	2.5	543872	SME-8M-ZS-24V-K-2,5-OE
			Plug M8x1, 3-pin	0.3	543861	SME-8M-DS-24V-K-0,3-M8D
<i>S</i>	Inserted in the slot lengthwise, flush	Contacting	Cable, 3-wire	2.5	150855	SME-8-K-LED-24
	with the cylinder profile		Plug M8x1, 3-pin	0.3	150857	SME-8-S-LED-24
N/C contact						
<u></u>	Inserted in the slot lengthwise, flush with the cylinder profile	Contacting	Cable, 3-wire	7.5	160251	SME-8-O-K-LED-24

- 🏺 - Note

Position sensing is only possible in combination with feature "A" (position sensing) → 24 (modular product system)

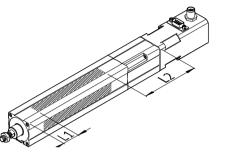
Ordering data	<ul> <li>Connecting cable</li> </ul>				Technical data 🗲 Internet: km8							
	Description	Connection	Cable length	Part No.	Туре							
			[m]									
Straight socket	Straight socket											
	Union nut M8, both ends	3-pin	0.5	175488	KM8-M8-GSGD-0,5							
			1.0	175489	KM8-M8-GSGD-1							
-			2.5	165610	KM8-M8-GSGD-2,5							
			5.0	165611	KM8-M8-GSGD-5							

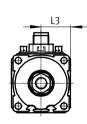
Accessories

#### Sensor mounting

The sensor mountings can only be attached within the highlighted area due to the asymmetry of the internal magnets. The proximity sensors may not switch reliably if they are mounted outside of this area.

The overall length of the sensor rail SAMH corresponds to the length of the sensing range plus approx. 10 mm adjustment range on either side for the proximity sensors.





Size	L1	L2	L3
16	29	95	15
25	33	121	20
40	40	150	27.5

Ordering data – Sensor mounting for T-slot					
	For size	Description	Length	Part No.	Туре
			[mm]		
Sensor rail					
	16, 25, 40	Size 25 can only be used with proximity sensor	50	1600093	SAMH-N8-SR-50
		SMT-8 (magneto-resistive).	100	1600118	SAMH-N8-SR-100
Mounting kit					
	16, 25, 40	-	35	525565	CRSMB-8-32/100



Ordering data – Cables <sup>1)</sup>					
	For size	Description	Cable length [m]	Part No.	Туре
Motor cable					
	16	Straight plug			
J )		- Min. bending radius: 62 mm	1.5	1449600	NEBM-M12G8-E-1.5-Q5-LE6
		<ul> <li>Suitable for use with energy chains</li> </ul>	2.5	1449601	NEBM-M12G8-E-2.5-Q5-LE6
		– Ambient temp.:	5.0	1449602	NEBM-M12G8-E-5-Q5-LE6
		-40 +80 °C	7.0	1449603	NEBM-M12G8-E-7-Q5-LE6
			10.0	1449604	NEBM-M12G8-E-10-Q5-LE6
	25/-40	Angled plug			
APT al		- Min. bending radius: 62 mm	1.5	1450736	NEBM-S1W9-E-1.5-Q5-LE6
		<ul> <li>Suitable for use with energy chains</li> </ul>	2.5	1450737	NEBM-S1W9-E-2.5-Q5-LE6
-		– Ambient temp.:	5.0	1450738	NEBM-S1W9-E-5-Q5-LE6
		–40 +80 °C	7.0	1450739	NEBM-S1W9-E-7-Q5-LE6
			10.0	1450740	NEBM-S1W9-E-10-Q5-LE6
		Straight plug			
No Provide al		- Min. bending radius: 62 mm	1.5	1450368	NEBM-S1G9-E-1.5-Q5-LE6
		<ul> <li>Suitable for use with energy chains</li> </ul>	2.5	1450369	NEBM-S1G9-E-2.5-Q5-LE6
		– Ambient temp.:	5.0	1450370	NEBM-S1G9-E-5-Q5-LE6
		-40 +80 °C	7.0	1450371	NEBM-S1G9-E-7-Q5-LE6
			10.0	1450372	NEBM-S1G9-E-10-Q5-LE6
Encoder cable					
	16/-25/-40	Straight plug			
TT all		<ul> <li>Min. bending radius: 68 mm</li> </ul>	1.5	1451586	NEBM-M12G8-E-1.5-LE8
		<ul> <li>Suitable for use with energy chains</li> </ul>	2.5	1451587	NEBM-M12G8-E-2.5-LE8
<b>4</b> .9		– Ambient temp.:	5.0	1451588	NEBM-M12G8-E-5-LE8
		-40 +80 °C	7.0	1451589	NEBM-M12G8-E-7-LE8
			10.0	1451590	NEBM-M12G8-E-10-LE8
	25/-40	Angled plug			
		– Min. bending radius: 68 mm	1.5	1451674	NEBM-M12W8-E-1.5-LE8
		- Suitable for use with energy chains	2.5	1451675	NEBM-M12W8-E-2.5-LE8
S		– Ambient temp.:	5.0	1451676	NEBM-M12W8-E-5-LE8
		-40 +80 °C	7.0	1451677	NEBM-M12W8-E-7-LE8
			10.0	1451678	NEBM-M12W8-E-10-LE8

1) Other cable lengths on request.

Ordering data – Motor o	ontroller		Technical data 🗲 Internet: cmmo
	Description	Part No.	Туре
	With I/O interface		
	Switching input/output PNP	1512316	CMMO-ST-C5-1-DIOP
	Switching input/output NPN	1512317	CMMO-ST-C5-1-DION
	With IO-Link		
	Switching input/output PNP	1512320	CMMO-ST-C5-1-LKP