### **Fittings NPCK**

# **FESTO**





Fittings NPCK FESTO

Type codes

#### General

The fitting NPCK is safe for use with food and fulfils all of the Clean Design requirements.

The special design for the union nut

avoids edges and areas where contaminations and microorganisms might accumulate.

The NPCK is made entirely of stainless steel and is ideally suited for use in cleaning-intensive areas. NPCK is thus

the ideal addition to Festo's existing range of Clean Design drive and valve terminal products.

#### Assembly:

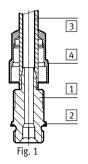
- Screw the threaded plug 1 and the sealing ring 2 on to the counterpart and tighten in accordance with the nominal tightening torque.
- Place the plastic tubing 3
   through the die union nut 4 on
   to the nipple of the threaded plug
   (→ Fig. 1).

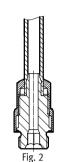
 Screw the union nut on to the threaded plug until it is up against the counterpart (→ Fig. 2).

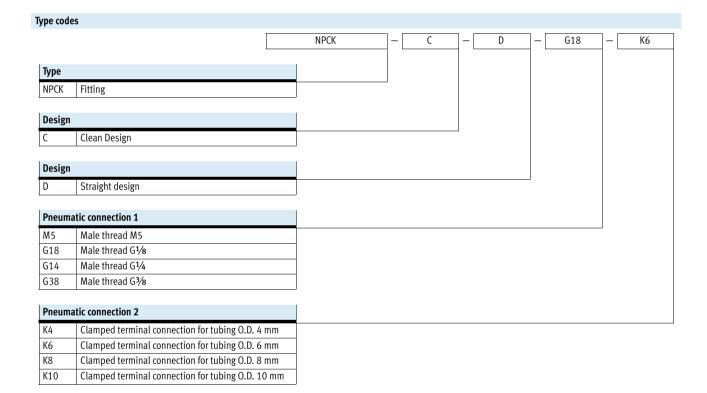
The tubing is thus secured and the sealing ring is pressed between the sealing surface, threaded plug, and union nut.

#### Dismantling:

 Dismantling is completed in reverse order to the assembly.





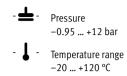




Fittings NPCK Technical data **FESTO** 

#### Fittings NPCK

Straight design





General technical data										
Pneumatic connection 1		Male thread								
		M5	G1/8		G1/4	G <sup>3</sup> /8				
Pneumatic connection 2		For tubing O.D.	For tubing O.D.							
		4 mm	6 mm	8 mm	8 mm	10 mm	10 mm			
Nominal width	[mm]	2	2.9	4.9	4.9	6.1	6.2			
Mounting position		Any								
Type of seal on threaded plug		O-ring	Sealing ring							
Nominal tightening torque	[Nm]	1.5 ±10%	6.5 ±10%		20 ±10%	35 ±10%				

Operating and environmental conditions	S
Operating pressure complete [bar] temperature range	-0.95 +12
Operating medium	Compressed air according to ISO 8573-1:2010 [7:-:-] Water as per manufacturer's declaration <sup>1)</sup>
Note on operating/pilot medium	Lubricated operation possible
Ambient temperature [°C]	-20 +120
Corrosion resistance class CRC <sup>2)</sup>	4
Suitable for use in the food industry	As per manufacturer's declaration <sup>1)</sup>

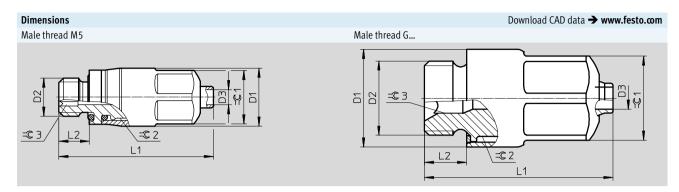
Additional information www.festo.com/sp → User documentation.
 CRC4: Corrosion resistance class to Festo standard 940 070
 Components with very heavy corrosion exposure. Components in contact with aggressive media, e.g. in food or chemical industries. These applications must, if necessary, be verified by special tests with the media concerned.

Materials									
Pneumatic connection 1	Male thread	Male thread							
	M5	G <sup>1</sup> / <sub>8</sub>	G <sup>1</sup> / <sub>4</sub>	G3/8					
Housing	High-alloy stainle	tigh-alloy stainless steel							
Threaded plug	High-alloy stainle	ligh-alloy stainless steel							
Sealing ring	EPDM	EPDM PEEK							
Note on materials	RoHS-compliant	RoHS-compliant							



## Fittings NPCK Technical data





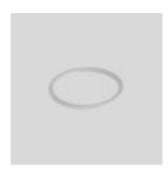
Ordering data												
Pneumatic connection		D1	D3	L1	L2	=©1	=©2	=©3	Weight	Part No.	Туре	PU <sup>1)</sup>
Male thread	For tubing O.D.	Ø	Ø						[g]			
D2	[mm]											
M5	4	7.6	2	20.3	4	7	5.5	2	4.2	1857681	NPCK-C-D-M5-K4	1
G1/8	6	12.8	2.9	24.7 5.5		.5 11	10	4	14.1	1366257	NPCK-C-D-G18-K6	1
	8	12.0	4.9		5.5			5	13.4	1490383	NPCK-C-D-G18-K8	1
G1/4	8	17.9	4.9	28.1	6.4	15	14	,	28.85	1691701	NPCK-C-D-G14-K8	1
	10	17.9	6.1	30.4	0.4	15	14	6	32.9	1489336	NPCK-C-D-G14-K10	1
G <sup>3</sup> /8	10	21.8	6.2	33.7	7.4	19	18	6	51.15	1489614	NPCK-C-D-G38-K10	1

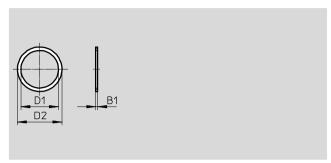
<sup>1)</sup> Packaging unit quantity



Fittings NPCK
Accessories

#### Sealing ring NPAS





General technical data			
Pneumatic connection 1	Male thread G½8	Male thread G1/4	Male thread G3/8
Mounting position	Any		
Nominal tightening torque [Nn	n] 6.5 ±10%	20 ±10%	35 ±10%

Operating and environmental conditions				
Ambient temperature [°C]	-20 +120			
Corrosion resistance class CRC <sup>2)</sup>	4			
Suitable for use in the food industry	As per manufacturer's declaration <sup>1)</sup>			

- Additional information www.festo.com/sp → User documentation.
   CRC4: Corrosion resistance class to Festo standard 940 070
- CRC.4: Corrosion resistance class to Festo standard 940 070
   Components with very heavy corrosion exposure. Components in contact with aggressive media, e.g. in food or chemical industries. These applications must, if necessary, be verified by special tests with the media concerned.

Materials	
Sealing ring	PEEK
Note on materials	RoHS-compliant

Dimensions and ordering data							
Pneumatic connection	B1	D1	D2	Weight/piece	Part No.	Туре	PU <sup>1)</sup>
		Ø	Ø	[g]			
Male thread G½	0.5	9.9	11.7	0.02	2652516	NPAS-C1-R-G18-P-FD-P10	10
Male thread G <sup>1</sup> / <sub>4</sub>	0.5	13.3	16.6	0.05	2652517	NPAS-C1-R-G14-P-FD-P10	10
Male thread G3/8	1	16.8	20.7	0.15	2652519	NPAS-C1-R-G38-P-FD-P10	10

1) Packaging unit quantity