M5 Compact System Key features





Flow rate 100 l/min

- Forms the basis for compact pneumatic control systems
- M5 elements with 2n sub-bases
- Control cabinet installation
- Easy mounting
- Fast replacement of components
- Barbed fitting connection for 3 mm plastic tubing

The M5 Compact System is a complete system offering control components with all the functions required for pneumatic sequence controls. These all feature 2n sub-bases and barbed fitting connections for 3 mm plastic tubing.

For basic valves and actuators for panel mounting for use as signal components for basic functions such as START, STOP, etc.

→ Internet: sv

M5 Compact System Key features

FESTO

Mounting the components

Each mounting frame can be used to mount up to 16 components of the M5 Compact System using 2N subbases. The frames are 480 mm long and have been designed for use with 19" housings to DIN 41 488. The rails can be shortened to allow for other types of installation.

Components are attached by sliding their sub-bases or mounting plates into the guide slot of the profile rails. The sub-bases or plates are then clamped between the cross bars.



They can also be placed onto the frame and screwed down individually.





M5 Compact System Product range overview





Function	Version	Туре	Brief description	Operating pressure [bar]	→ Page/Internet
Solenoid valves	3/2-way valves			·	
		MUFH-3-PK-3	Mechanical spring return for mounting frame 2N	0 8	6
	5/2-way valves				
		MFH-5-PK-3	Mechanical spring return for mounting frame 2N	3 8	6
		MFH-5-PK-3-L	Pneumatic spring return for mounting frame 2N	1.5 8	6
		JMFH-5-PK-3	Double solenoid valve for mounting frame 2N	2 8	6
Pneumatic	3/2-way valves				
valves	Co con co	VL/0-3-PK-3	Mechanical spring return for mounting frame 2N	0 8	9
		VL/0-3-PK-3x2	2 pneumatic valves on one sub-base Mechanical spring return for mounting frame 2N	0 8	9
		J-3-PK-3	Double pilot valve for mounting frame 2N	-0.9 8	9
	5/2-way valves				
		VL-5-PK-3	Mechanical spring return for mounting frame 2N	0 8	9
		J-5-PK-3	Double pilot valve for mounting frame 2N	1 8	9
	E T T T T	JD-5-PK-3	Double pilot valve with dominating signal at 14 for mounting frame 2N	1 8	9

Function	Version	Туре	Brief description	Operating pressure [bar]	→ Page/Internet
Time delay	Time delay valves				
valves		VZ-3-PK-3	With switch-on delay for mounting frame 2N	2.5 8	12
	Company of the compan	VZO-3-PK-3	With switch-off delay for mounting frame 2N	2.5 8	12
Logic	AND/OR blocks				
components		OS-PK-3-6/3	3 OR gates for mounting frame 2N	1.6 8	14
		ZK-PK-3-6/3	3 AND gates for mounting frame 2N	1.6 8	14
		OS-PK-3	OR gate	1.6 8	22
		ZK-PK-3	AND gate	1.6 8	22
		OS-1/8-B	OR gate	1 10	22
	C C	ZK-1/8-B	AND gate	1 10	22
		OS-1/4-B	OR gate	1 10	22
		OS-1/2	OR gate	1 10	22
One-way flow control valves	One-way flow control valves	GRF-PK-3	For mounting frame 2N	0.5 8	15
Control valves		UNITARY	Tor mounting frame 2N	0.5 0	
		GRF-PK-3x2	2 one-way flow control valves on one sub-base for mounting frame 2N	0.5 8	15
PE converters	Pneumatic/electrical pressure trans	ducare			
re converters	rieumatic/electrical pressure trans	PE-1/8-2N	For mounting frame 2N	0 8	16
		PE-1/8-2N-SW	Splash proof design for mounting frame 2N	08	16

M5 Compact System Product range overview





Function	Version	Туре	Brief description	Operating pressure [bar]	→ Page/Internet
PE converters	Pneumatic/electrical pressure trar				
		VPE-1/8-2N	Vacuum switch for mounting frame 2N	-0.95 0	16
		VPE-1/8-2N-SW	Vacuum switch splash proof design for mounting frame 2N	-0.95 0	16
	Pneumatic/electrical differential p				
	riieumatic/etectricat umerentiat p	PEN-M5	For mounting frame 2N	-1 8	19
		PEN-WO	FOI IIIOUIIUIII II IIIIE ZN	-1 0	19
Pneumatic	Adding counters				
counters		PZA-A-B	Base mounting	2 8	24
		PZA-E-C	Panel mounting	2 8	24
	Predetermining counter				
	recetering winter	PZV-E-C	Panel mounting	2 8	24
	1	1	1	1	1
Pneumatic timer	Pneumatic timer	PZVT-3-C PZVT-30-C PZVT-12-C PZVT-300-C	Clamping frame	2 6	30
		PZVT-AUT	Automatic reset module	2 6	30

Solenoid valves MUFH/MFH/JMFH, for mounting frame 2N Technical data



General technical data								
			3/2-way valves	5/2-way valves				
			MUFH-3-PK-3	MFH-5-PK-3	MFH-5-PK-3-L	JMFH-5-PK-3		
Constructional design			Poppet valve					
Type of mounting			Through-holes in sub-ba	ase or on mounting frame				
Operating medium			Compressed air in accor	dance with ISO 8573-1:2	010 [7:-:-]			
Pneumatic connection			1, 2: 3 mm; 3: M5	Barbed fitting for 3	mm tubing			
Nominal size		[mm]	1.3	2.5				
Standard nominal flow ra	ite 1 > 4	[l/min]	50	105	105			
Response time at 6 bar	On	[ms]	15	10	14	-		
	Off	[ms]	22	22	22	-		
	Change-	[ms]	-	-	-	13		
	over							
Materials			Housing: Anodised aluminium					
			Sub-base: Blue anodised aluminium					
			Seals: NBR					
Note on materials –			-	RoHS-compliant				
Weight		[g]	120	270	270	380		

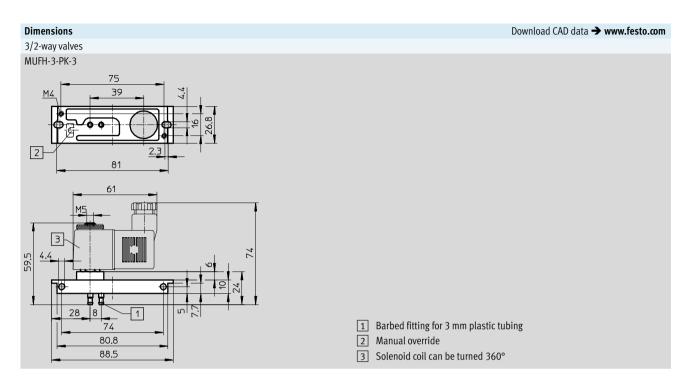
Operating and environmenta	l conditions				
		3/2-way valves	5/2-way valves		
		MUFH-3-PK-3	MFH-5-PK-3	MFH-5-PK-3-L	JMFH-5-PK-3
Operating pressure	[bar]	0 8	3 8	1.5 8	2 8
Ambient temperature	[°C]	-5 +40	-5 +40	-5 +40	0 +40
Temperature of medium	[°C]	-10 +60	-10 +60	-10 +60	0 +60

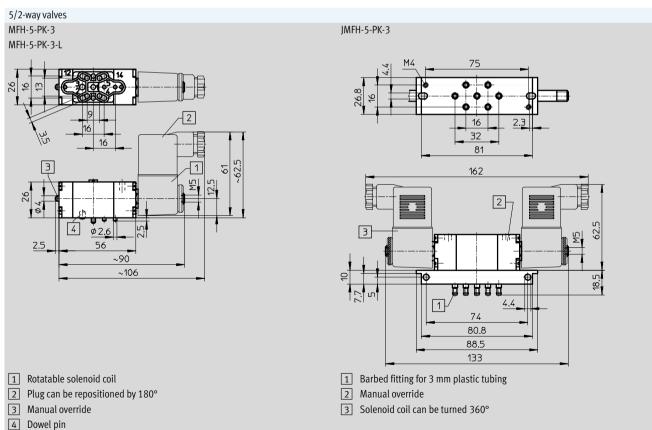
Electrical data						
		3/2-way valves	5/2-way valves			
		MUFH-3-PK-3	MFH-5-PK-3	MFH-5-P	K-3-L	JMFH-5-PK-3
D.C. voltage						
Standard voltages	[V]	12, 24				Solenoid coils
Special voltage	[V]	12 220				→ Internet: msf
A.C. voltage						
Standard voltages	[V]	24, 42, 110, 220 at 50 Hz	or 50 and 60 Hz			Solenoid coils
Special voltage	[V]	12 240 at 50 or 60 Hz				→ Internet: msf
Power consumption						
D.C. voltage	[W]	4.5				
A.C. voltage	[VA]	Hold: 6				
		Pull: 7.5				
Duty cycle		100%				
Protection class to EN 60 529		IP65 with plug socket				

Solenoid valves MUFH/MFH/JMFH, for mounting frame 2N



Technical data





Solenoid valves MUFH/MFH/JMFH, for mounting frame 2N Technical data



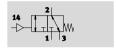
Ordering data		
		Part No. Type
3/2-way valves		
Solenoid valve	2	6 705 MUFH-3-PK-3
mechanical spring return	12 T T T T T T T T T T T T T T T T T T T	
5/2-way valves		
Solenoid valve	4 2	4 448 MFH-5-PK-3
mechanical spring return	14 → → → → → → → → → → → → → → → → → → →	
Solenoid valve	4 2	11 546 MFH-5-PK-3-L
pneumatic spring return	14 2 12 12 12 15 V 3	
Double solenoid valve	14 7 12	4 447 JMFH-5-PK-3
Accessories		
Solenoid coils		→ Internet: msf

Pneumatic valves VL/J, for mounting frame 2N



Technical data

3/2-way valves VL/O-3-PK-3



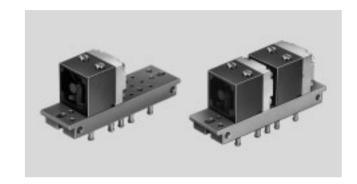
VL/0-3-PK-3x2



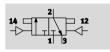
- N - Flow rate 100 l/min

Temperature range -10 ... +6 0°C

Operating pressure 0 ... 8 bar



J-3-PK-3

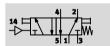


Flow rate 100 l/min

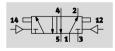
- ♣ - Operating pressure -0.9 ... 8 bar



5/2-way valves VL-5-PK-3



J-5-PK-3



JD-5-PK-3



- 11 -

Flow rate 105 l/min

- 🗕 -

Operating pressure 0 ... 8 bar



General	technical data							
Туре			3/2-way valves			5/2-way valves		
			VL/0-3-PK-3	VL/0-3-PK-3x2	J-3-PK-3	VL-5-PK-3	J-5-PK-3	JD-5-PK-3
Pneuma	tic connection 1 5		PK-3					
Auxiliary	pilot air port 12		-	-	PK-3	-	PK-3	PK-3
Auxiliary	/ pilot air port 14		PK-3					
Nominal	width	[mm]	2.5					
Design			Poppet seat	Poppet seat	Piston spool valve	Poppet seat	Poppet seat	Poppet seat
Type of r	nounting		On sub-base					
			On mounting frame					
			With through-hole					
Mountin	g position		Any					
Valve fu	nction		3/2-way valve,	3/2-way valve,	3/2-way valve,	5/2-way valve,	5/2-way valve,	5/2-way valve,
			open, monostable	open, monostable	bistable	monostable	bistable	bistable,
								dominant ¹⁾
Switch-	Off	[ms]	50	50	-	22	-	
ing	On	[ms]	12	12	-	15	-	
time	Changeover	[ms]	-	-	7	-	9	9
	Changeover	[ms]	-	_	-	-	-	25
	(dominant)							

¹⁾ Dominant signal at 14.

Pneumatic valves VL/J, for mounting frame 2N



Technical data

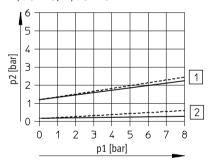
Operating and environmental conditions								
Туре		3/2-way valves			5/2-way valves			
		VL/0-3-PK-3	VL/0-3-PK-3x2	J-3-PK-3	VL-5-PK-3	J-5-PK-3	JD-5-PK-3	
Operating pressure	[bar]	0 8	0 8	-0.9 8	0 8	1 8	1 8	
Pilot pressure	[bar]	See diagram						
Operating/pilot medium		Compressed air to	ISO 8573-1:2010 [7:	:-:-]				
Note on operating/pilot med	ium	Lubricated operation	on possible (in which	case lubricated oper	ation will always be r	equired)		
Ambient temperature	[°C]	-10 +60	10 +60				0 +60	
Temperature of medium	[°C]	-10 +60	-10 +60	-10 +60	-10 +60	0 +60	0 +60	

Materials						
Туре	3/2-way valves			5/2-way valves		
	VL/0-3-PK-3	VL/0-3-PK-3x2	J-3-PK-3	VL-5-PK-3	J-5-PK-3	JD-5-PK-3
Housing	Plastic, die-cast	zinc				
Sub-base	Brass, PPS-reinf	orced				
Seals	NBR					
Note on materials	-	-	Contains PWIS	RoHS-compliant	RoHS-compliant	RoHS-compliant
			(paint-wetting			
			impairment			
			substances)			

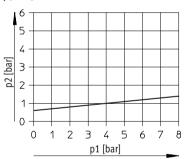
Minimum pilot pressure p2 as a function of operating pressure p1

3/2-way valves

VL/0-3-PK-3, VL/0-3-PK-3x2





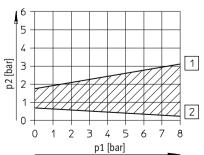


Exhaust throttled Exhaust unthrottled

- 1 Switch-on pressure
- 2 Switch-off pressure

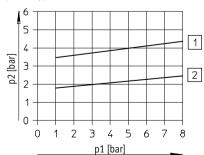
5/2-way valves

VL-5-PK-3



- 1 Switch-on pressure
- 2 Switch-off pressure

J-5-PK-3, JD-5-PK-3

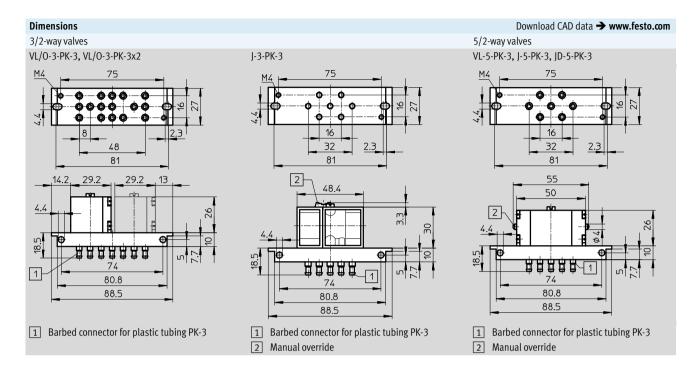


- 1 JD-5-PK-3
- 2 J-5-PK-3

Pneumatic valves VL/J, for mounting frame 2N



Technical data



Ordering data					
Function	Pneumatic connection	Standard nominal flow rate qnN [l/min.]	Weight [g]	Part No.	Туре
3/2-way valves					
Open, monostable (1 valve)	PK-3	100	110	4233	VL/0-3-PK-3
Open, monostable (2 valves)			180	4245	VL/0-3-PK-3x2
Bistable			75	10772	J-3-PK-3
5/2-way valves			,		
Monostable	PK-3	105	130	4504	VL-5-PK-3
Bistable			130	4503	J-5-PK-3
Bistable, dominant ¹⁾			130	4901	JD-5-PK-3

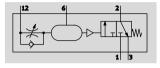
¹⁾ Dominant signal at 14.

Time delay valves VZ/VZO, for mounting frame 2N

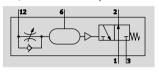


Technical data

VZ, with switch-on delay



VZO, with switch-off delay



- N - Flow rate 60 ... 90 l/min

Temperature range -10 ... +60 °C

Operating pressure 2.5 ... 8 bar



The time delay valve consists of a pneumatically actuated 3-way valve

and an upstream throttle with additional volume. The directional

control valve is activated with a delay depending on the setting of the

throttle. It is reset via a mechanical spring.

General technical data					
Туре		VZ VZO			
Pneumatic port		PK-3			
Nominal width	[mm]	2			
Design		Poppet valve with spring return			
Type of actuation		Pneumatic			
Type of mounting		Front panel mounting			
		On mounting frame			
Mounting position		Any			
Valve function		3/2-way valve, closed, monostable	3/2-way valve, open, monostable		
Non-overlapping		No			
Manual override		None			
Exhaust-air function		With flow control			
Type of control		Direct			
Pilot air supply		External			
Direction of flow		Non-reversible			
Sealing principle		Soft			
Adjustable delay time ¹⁾	[s]	0.25 5			
Pause period for reset	[ms]	≥ 55	≥ 50		
Repetition accuracy of time	[s]	±0.5			
setting					

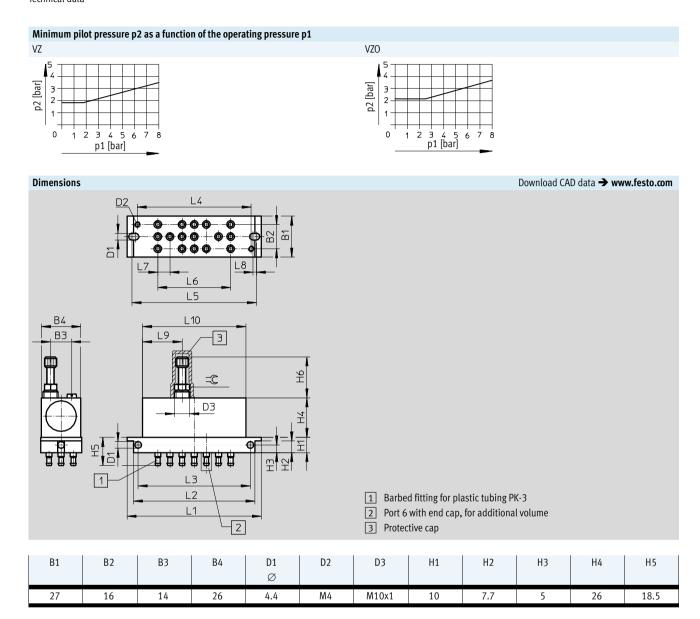
¹⁾ To achieve delay times that are longer than 5s, an additional volume can be connected to barbed connector 6 once the end cap has been removed. A 10 cm³ increase in volume will lengthen the time delay by approx. 5 s. Air pressure reservoir VZS
Internet: vzs

Operating and environmental conditions					
Operating pressure	[bar]	2.5 8			
Operating/pilot medium		Compressed air to ISO 8573-1:2010 [7:4:4]			
Note on operating/		Lubricated operation not possible			
pilot medium					
Ambient temperature	[°C]	-10 +60			
Temperature of medium	[°C]	-10 +60			

Materials				
Housing	Die-cast zinc			
Seals	Nitrile rubber			
Note on materials	RoHS-compliant			

Time delay valves VZ/VZO, for mounting frame 2N Technical data

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Ordering data							
Function	Pneumatic port	Standard nominal flow rate qnN [l/min.]	Weight [g]	Part No.	Туре		
With switch-on delay	PK-3	90	150	5755	VZ-3-PK-3		
With switch-off delay		60	150	5754	VZO-3-PK-3		

L6

48

L7

8

L8

2.3

L9

26

L10

68

=©

8

L5

81

Ordering data for accessories			
Description		Part No.	Туре
Cover cap	Tamper-proof protective cap	6436	GRK-M5

Н6

Min. 27

L1

88.5

L2

80.8

L3

74

L4

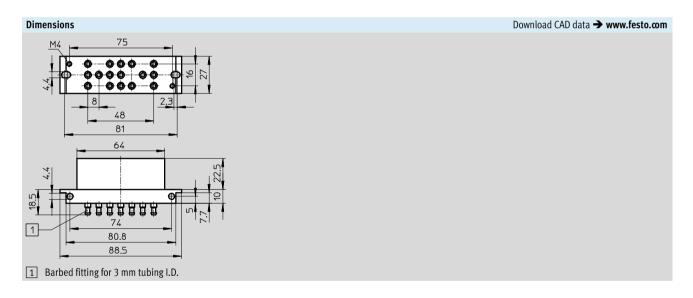
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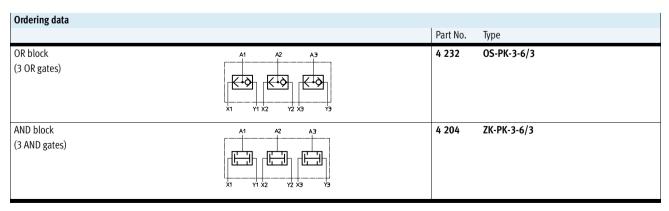
AND/OR blocks OS/ZK, for mounting frame 2N Technical data



General technical data	General technical data						
		OS-PK-3-6/3	ZK-PK-3-6/3				
Valve function		OR function	AND function				
Nominal size	[mm]	2.5	2.5				
Mounting position		Any					
Type of mounting		Via through-holes, front panel mounting, on mounting frame					
Operating medium		Compressed air in accordance with ISO 8573-1:2010 [7:4:4]					
Note on operating/pilot medium		Operation with lubricated medium possible (in which case lubricated operation will always be required)					
Pneumatic connection	[mm]	PK-3 for 3 mm tubing I.D.					
Standard nominal flow rate	[l/min]	100					
Information on housing materials		POM	POM				
Information on seals materials		NBR	NBR				
Weight	[g]	90	85				

Operating and environmental conditions					
Operating pressure	[bar]	1.6 8			
Ambient temperature	[°C]	-10 +60			
Medium temperature	[°C]	-10 +60			



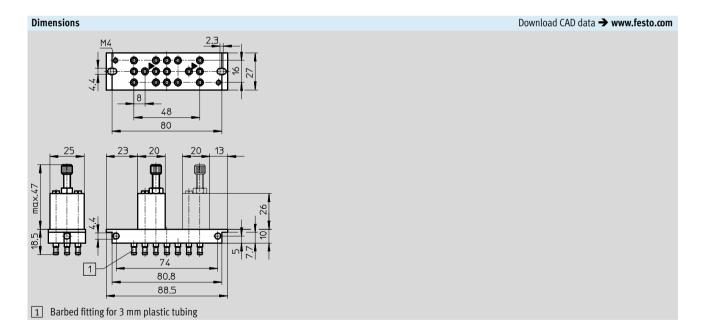


One-way flow control valves GRF, for mounting frame 2N Technical data



General technical data			
		GRF-PK-3	GRF-PK-3x2
Type of mounting		Through-holes in sub-base or on mounting frame	
Operating medium		Compressed air in accordance with ISO 8573-1:2010 [7::	:-]
Note on operating/pilot medium		Operation with lubricated medium possible (in which case	lubricated operation will always be required)
Pneumatic connection	[mm]	Barbed fitting for 3 mm plastic tubing	
Nominal size	[mm]		
in direction of flow control		1.5	
against the direction of flow control		2	
Standard nominal flow rate	[l/min]		
in direction of flow control		0 45	
against the direction of flow control		45	
A4 1		Tu · Al · ·	
Materials		Housing: Aluminium	
		Sub-base: Plastic	
		Seals: NBR	
Weight	[g]	90	145

Operating and environmental conditions					
Operating pressure	[bar]	0.5 8			
Ambient temperature	[°C]	-10 +60			



Ordering data		
	Part No. Type	
One-way flow control valve	4 565 GRF-PK-3	
2 one-way flow control valves on one sub-base	4 566 GRF-PK-3x2	

PE converters PE/VPE, for mounting frame 2N Technical data



General technical data						
	PE converter		Vacuum switch			
	PE-1/8-2N	PE-1/8-2N-SW	VPE-1/8-2N	VPE-1/8-2N-SW		
Constructional design	Pneumatically actuated elec	trical micro switch to EN 60 94	7-5-1			
Type of mounting	On mounting frame 2N					
	Via through-holes					
Operating medium	Compressed air in accordance with ISO 8573-1:2010 [7:4:4]					
Note on operating/pilot medium	Operation with lubricated m	edium possible (in which case	lubricated operation will alwa	ys be required)		
Pneumatic connection	G ¹ / ₈					
Electrical connection	Screw connector	3 separate sheathed	Screw connector	3 separate sheathed		
		connector wires, moulded,		connector wires, moulded,		
		0.5 m long		0.5 m long		
Materials	Housing: Die-cast aluminium, polyamide					
	Diaphragm: Polyurethane					
Weight [g]	55	65	32	45		

Note: This product conforms to ISO 1179-1 and to ISO 228-1

Operating and environmental conditions							
		PE converter		Vacuum switch	Vacuum switch		
		PE-1/8-2N	PE-1/8-2N-SW	VPE-1/8-2N	VPE-1/8-2N-SW		
Operating pressure	[bar]	0 8		00.95			
Switch-on pressure	[bar]	2		-0.25 ±0.05			
Switch-off pressure	[bar]	0.5		≤ 0.1			
Ambient temperature	[°C]	-10 +60			0 +40		

Electrical data						
		PE converter	PE converter \			
		PE-1/8-2N	PE-1/8-2N-SW	VPE-1/8-2N	VPE-1/8-2N-SW	
Rated operating voltage	[V AC]	250				
Rated operating voltage	[V DC]	250				
Switching capacity		See separate table				
Utilisation category		AC 12/DC 12 (ohmic load)				
		AC 14/DC 13 (inductive load)				
CE marking symbol		As per EU low voltage directive				
(see conformity declaration)						
Certification		CCC				
Protection class to EN 60 529		IP00	IP67	IP00	IP67	

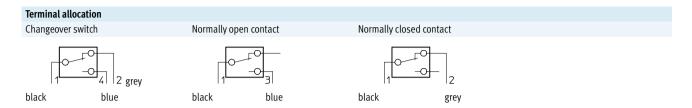
Test symbols for PE, VPE-1/8-2N: VDE, SEMKO, ÖVE, SEV, UL, CSA, (CEE).

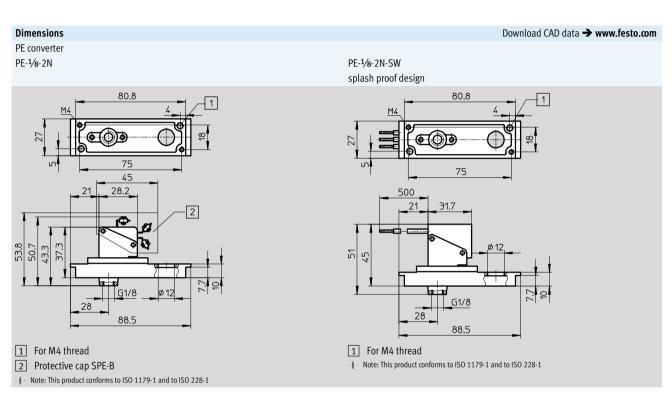
Max. permissible electrical load					
D.C. voltage			A.C. voltage		
Voltage	Resistive load	Inductive load	Voltage Resistive load Induc		Inductive load
[V DC]	[A]	[A]	[V AC]	[A]	[A]
PE/VPE-1/8-2N					
12	6	6	250	6	2
24	6	6	250	6	2
60	1	0.5			
110	0.5	0.2			
220	0.25	0.1			
PE/VPE-1/8-2N-SW					
15	10	10	125	5	5
30	5	3	250	5	2
50	1	1			
75	0.75	0.25			
124	0.5	0.03			
250	0.25	0.02			

PE converters PE/VPE, for mounting frame 2N



Technical data





VPE-1/s-2N-SW splash proof design 80.8 80.8 80.8 80.8 1 For M4 thread 2 Protective cap SPE-B Note: This product conforms to ISO 1179-1 and to ISO 228-1

PE converters PE/VPE, for mounting frame 2N Technical data



Ordering data				
		Part No.	Туре	
PE converter	× > W	7 860	PE-1/8-2N	
PE converter		7 862	PE-1/8-2N-SW	
splash proof design	- <u>x</u>			
Vacuum switch	-X-	12 594	VPE-1/8-2N	
Vacuum switch		12 595	VPE-1/8-2N-SW	
splash proof design	-X->			
Ai				
Accessories				
Protective cap for protection against	accidental contact	165 614	SPE-B	

PE converters PEN-M5, for mounting frame 2N Technical data



Function





Temperature range −20 ... +60 °C



Operating pressure −1 ... +8 bar



General technical data		
Certification	RCM mark	
CE marking (see declaration of conformity)	To EU EMC Directive ¹⁾	
Note on materials	RoHS-compliant	
	Free of copper and PTFE	

1) For information about the applicability of the component see the manufacturer's EC declaration of conformity at: www.festo.com/sp → User documentation. If the component is subject to restrictions on usage in residential, office or commercial environments or small businesses, further measures to reduce the emitted interference may be necessary.

Input signal/measuring element		
Measured variable		Relative pressure (overpressure: connection to P1/vacuum: connection to P2)
		Differential pressure (connection P1 and P2, condition: P1 ≥ P2)
Method of measurement		Pneumatic/electrical differential pressure switch
Operating pressure	[bar]	-1 +8
Operating medium		Compressed air to ISO 8573-1:2010 [7:4:4]
Note on operating/pilot medium		Lubricated operation possible (in which case lubricated operation will always be required)
Temperature of medium	[°C]	-20 +60
Ambient temperature	[°C]	-20 +60

Switching output			
Switching output		PNP	
Switching element function		N/O contact	
Threshold value setting range	[bar]	-0.8 +8	
Max. switching frequency	[Hz]	70	
Max. output current	[mA]	350	

Output, additional data	
Protection against short circuit	Yes

Electronics		
Operating voltage range	[V DC]	12 30

Electromechanics			
Electrical connection		Cable, 3-wire, open end	
Cable length	[m]	2.5	

Mechanical system	
Type of mounting	On mounting frame 2N
	With through-hole
Mounting position	Any
Pneumatic connection	M5
Information on housing materials	Die-cast zinc

PE converters PEN-M5, for mounting frame 2N

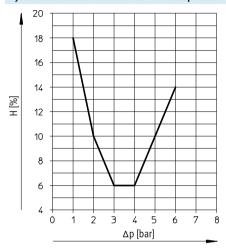


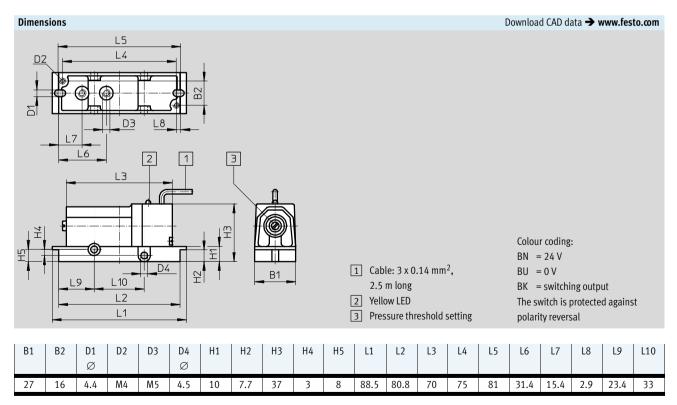
Technical data

Display/operation	
Switching status indication	Yellow LED

Immission/emission	
Degree of protection	IP67

Hysteresis H as a function of the differential pressure Δp





Ordering data	Ordering data							
	Pneumatic connection	Electrical connection	Cable length [m]	Weight [g]	Part No.	Туре		
	M5	Cable, 3-wire, open end	2.5	240	8625	PEN-M5		

Mounting frames 2N

FESTO

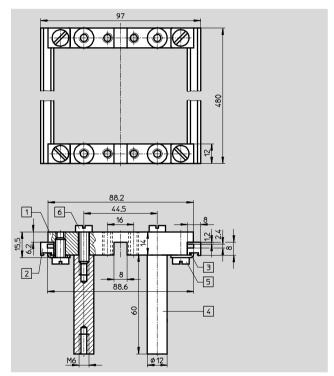
Accessories

Mountingframe NRRQ-2N

Scope of delivery

- 2 x connecting piece NRV-2N
- 2 x mounting rail NRQ-8-480
- 4 x mounting bracket NRW-12/3
- 4 x threaded spacer NRB-12/60
- 4 x slotted head screw DIN 84-M6X18-4.8
- 4 x slotted head screw DIN 84-M6X12-4.8
- 4 x mounting bracket NRW-9/1,5-B
- 4 x slotted head screw DIN 84-M4X10-4.8





- 1 Connecting piece NRV-2N
- 2 Mounting rail NRQ-8-480
- 3 Mounting bracket NRW-12/3
- 4 Threaded spacer NRB-12/60
- 5 Slotted head screw DIN 84-M6X18-4.8
- 6 Slotted head screw DIN 84-M6X12-4.8

Mounting frame	Part No.	Туре
Mounting frame 2N complete	9 365	NRRQ-2N
for 16 components		
	·	
Accessories		
Mounting bracket	11 571	NRW-9/1,5-B
for mounting sub-bases on the frame		
Slotted head screw	204 021	DIN 84-M4X12-4.8
(2 included in scope of delivery)		

AND/OR gates OS/ZK

Technical data

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AND gate ZK



OR gate OS OS-PK-3 OS-1/8/1/4-B

OS-1/2

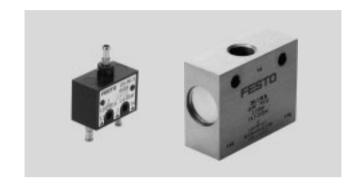




Flow rate
120 ... 5000 l/min

Temperature range -10 ... +60 °C

Operating pressure 1 ... 10 bar

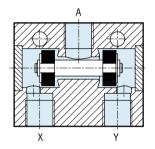


Valve function

AND function

For an AND gate, all input signals must be active at the same time in order to execute a function.

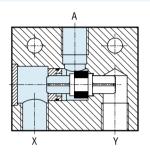
The AND gate ZK has two inputs X, Y and one output A. The output A is only pressurised if pressure is supplied to both inputs at the same time. If different pressures are present at the inputs, the lower pressure is fed to output A.



OR function

For an OR gate, at least one of all the input signals must be active in order to execute a function.

The OR gate OS has two inputs X, Y and one output A. The output A is pressurised if pressure is supplied to at least one of the two inputs. The valve automatically blocks the input which is not pressurised. If both inputs are simultaneously supplied with different pressures, the higher pressure is fed to output A.



General technical data									
Valve function		AND function	ND function			OR function			
Туре	pe ZK-PK-3 ZK-1/8-B		ZK-1/8-B	OS-PK-3	OS-1/8-B	OS-1/4-B	OS-1/2		
Pneumatic connection		PK-3	G1/8	PK-3	G1/8	G1/4	G1/2		
Nominal size	[mm]	2.4	4.5	2.4	4	6.5	12		
Type of mounting		With through-hole	With through-hole						
Mounting position		Any							

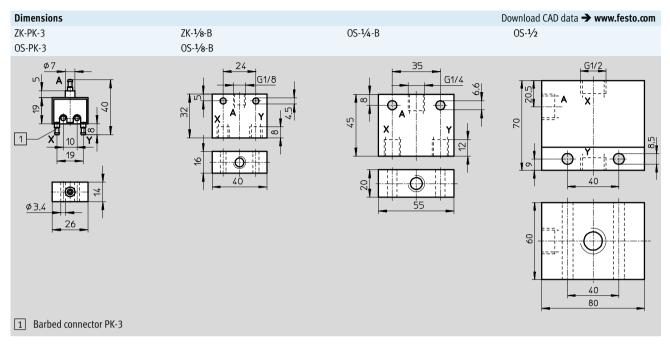
Note: This product conforms to ISO 1179-1 and to ISO 228-1

Operating and environmental conditions										
Туре		ZK-PK-3	ZK-1/8-B	OS-PK-3	OS-1/8-B	OS-1/4-B	OS-1/2			
Operating pressure	[bar]	1.6 8	1 10	1.6 8	1 10	1 10	1 10			
Operating/pilot medium		Compressed air to ISO 8573-	Compressed air to ISO 8573-1:2010 [7:-:-]							
Note on operating/		Lubricated operation possible	e (in which case lubricated ope	ration will alway	ys be required)					
pilot medium										
Ambient temperature	[°C]	-10 +60								
Temperature of medium	[°C]	-10 +60								

Materials								
Туре	ZK-PK-3	ZK-1/8-B	OS-PK-3	OS-1/8-B	OS-1/4-B	OS-1/2		
Housing	Brass, POM Anodised wrought aluminium POM Wrought aluminium alloy alloy							
Seals	NBR	NBR						
Note on materials	RoHS-compliant							

AND/OR gates OS/ZK Technical data





Note: This product conforms to ISO 1179-1 and to ISO 228-1

Ordering data					
Valve function	Pneumatic connection 1, 2, 3	Standard nominal flow rate qnN [l/min]	Weight [g]	Part No.	Туре
AND function	PK-3	120	10	6685	ZK-PK-3
	G1/8	550	45	6680	ZK-1/8-B
OR function	PK-3	120	9	6684	OS-PK-3
	G½8	500	45	6681	OS-1/8-B
	G ¹ / ₄	1170	110	6682	OS-1/4-B
	G ¹ / ₂	5000	814	3427	OS-1/2

Key features



Adding counter

- Surface mounting
- Panel mounting

Adding counters have 6-digit displays and count upwards, i.e. incoming signals are added. When the counter is reset, 000 000 appears. A pneumatic signal increments the counter by a half step, and the first half of the digit appears. After completion of the signal, the second half-step increment occurs and the digit becomes fully visible. The counter can be reset manually by means of a button. It can also be reset by means of a pneumatic signal. A counting signal may not arrive or be present during the resetting procedure.

Predetermining counter

- Subtracting counting mode
- Manual and pneumatic reset
- Protective cover

Predetermining counters count pneumatic signals backwards from a preset number. When zero is reached, the counter generates a pneumatic output signal. This output signal persists until the counter is reset. The counter is preset by pressing the reset button and simultaneously keying in the preset value. This value is retained when the counter is reset.

General technical data	a			
Туре		Adding counter		Predetermining counter
		PZA-A-B	PZA-E-C	PZV-E-C
Constructional design Mechanical counter with pneumatic drive			tic drive	
Type of mounting		3 through-holes in housing	Panel mounting	
Operating medium		Compressed air in accordance wit		
Note on operating/pilo		Operation with lubricated mediun	n not possible	
Pneumatic connection				
Display ¹⁾		6-digit	6-digit	5-digit
Reset		Pushbutton or pneumatic signal		
Response pressure				
Drive	[bar]	0.6 ±0.2	> 0.8	0.6 ±0.2
Reset	[bar]	0.6 ±0.2	2	-
				·
Drop-off pressure				
Drive	[bar]	0.2 ±0.1	< 0.15	0.2 ±0.1
Reset	[bar]	0.15 ±0.1	< 0.15	0.15 ±0.1
				·
Min. pulse length				
Drive	[ms]	10	8	10
Reset	[ms]	180	150	180
			<u>.</u>	
Min. pause period				
Drive	[ms]	15	10	15
Reset	[ms]	50	50	50
		•	·	
Materials		Housing: Plastic		
		Seals: Chloroprene		
Weight	[g]	155	70	150

¹⁾ Digit size 4.5 mm

Operating and environmental conditions							
Туре	ype		Adding counter				
		PZA-A-B	PZA-E-C	PZV-E-C			
Operating pressure	[bar]	2 8					
Min. reset pressure	[bar]	2	-	-			
Ambient temperature	[°C]	-10 +60	0 +60				

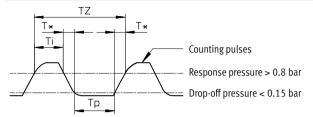
Counters PZA/PZV

FESTO

Technical data

Counting rate

Adding counter PZA-E-C



$$\begin{aligned} &\text{Max. pulse rate} = \ \frac{1}{TZ} \\ &\text{TZ} &= & T_i + T_p + T^* \\ &\text{TZ} &= & T_i + T^* \end{aligned}$$

$$TZ = T_i + T_p + T^2$$

$$TZ = T_i + T^*$$

Min. pulse length

Min. pause period Tp

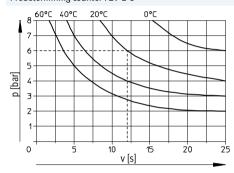
Time for counting pulse

Depends on pressure and tubing length (values must

> be determined empirically)

Counting speed v as a function of the operating pressure p

Predetermining counter PZV-E-C

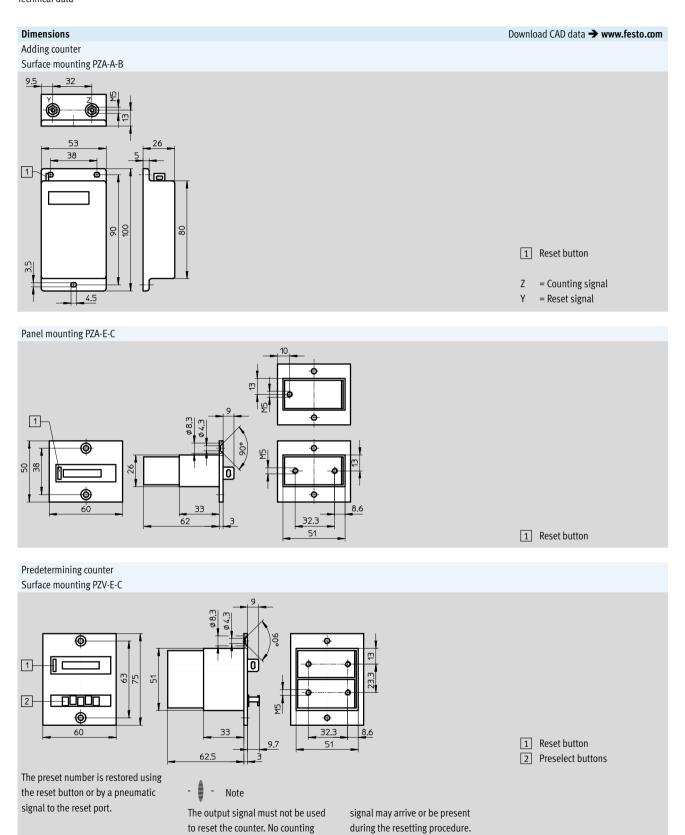


Intermittent operation The counter operates noncontinuously. The counting rate is constant right down to zero contact (high rate possible). A reset then follows.

Continuous operation The counter operates continuously at a constant rate. The interval between 2 counting signals is longer than the required reset time.

Counters PZA/PZV Technical data

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Counters PZA/PZV Technical data

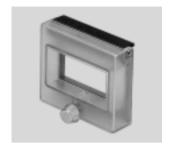


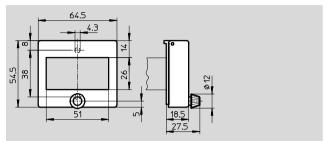
Ordering data				
			Part No.	Туре
Adding counter	Surface mounting		14 992	PZA-A-B
	Panel mounting		8 606	PZA-E-C
Predetermining counter	Surface mounting	-Z Y Y	15 608	PZV-E-C

Counters PZA/PZV
Accessories **FESTO**

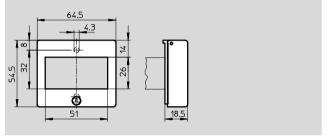
Protective cover with rotary knob PZ-SK-1 with lock PZ-SS-1

Protective cover for adding counter to protect against entry of dirt and water on the front panel







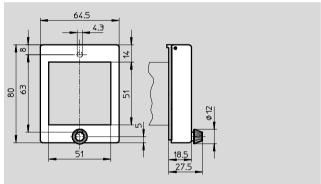


Ordering data		
	Part No.	Туре
Protective cover with rotary knob	14 662	PZ-SK-1
1 Totalive cover with Totaly knob	- 1 002	

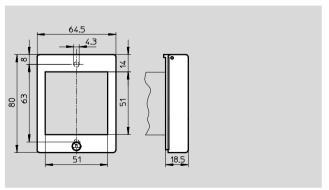
Protective cover with rotary knob PZ-SK-2 with lock PZ-SS-2

Protective cover for predetermining counter to protect against entry of dirt and water on the front panel

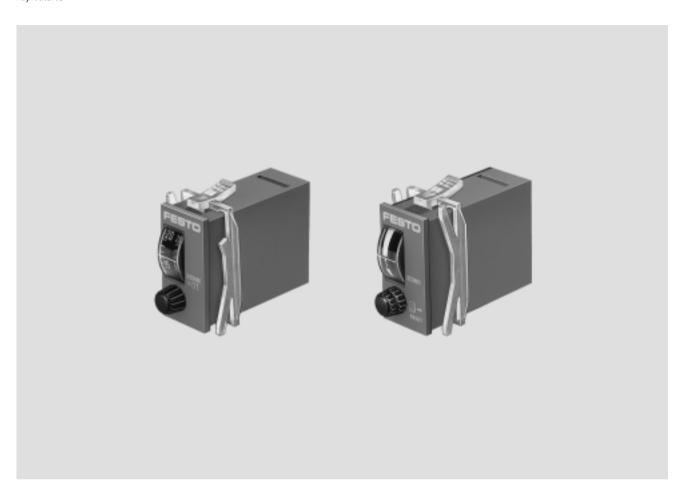








Ordering data		
	Part No.	Туре
Protective cover with rotary knob	14 663	PZ-SK-2
Protective cover with lock	13 966	PZ-SS-2



- Adjustable delay times
 - 0.2 ... 3 s
 - 2 ... 30 s

30

- 8 ... 120 s
- 20 ... 300 s
- Panel mounting
- Mounting on H-rail to EN 60715
- Protective cover

Pneumatic timer PZVT

The timer switches input pressure applied to port 1 through to port 2 after the preset delay time has expired.

Automatic reset module PZVT-AUT

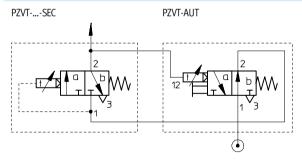
The reset module is used to automatically reset timers of type PZVT-...-SEC at the end of a preset time and to generate an output signal of defined duration for control system purposes. The timer can be reset manually by pulling the setting knob on the reset module. This allows the simple creation of pneumatic timer controls with automatically repeating time intervals.

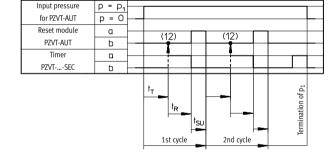
Technical data

General technical data								
Туре		Timer	Timer					
		PZVT-3-SEC	PZVT-30-SEC	PZVT-120-SEC	PZVT-300-SEC	PZVT-AUT		
Constructional design		Mechanical seque	nce counter with pneum	atic drive				
Type of mounting		Panel mounting	Panel mounting					
Operating medium		Compressed air in	Compressed air in accordance with ISO 8573-1:2010 [7:4:4]					
Note on operating/pilot mediu	ım	Operation with lubricated medium not possible						
Pneumatic connection		Female thread M5						
Standard nominal flow rate	[l/min]	50						
Adjustable delay times	[s]	0.2 3	2 30	8 120	20 300	0.2 2		
Repetition accuracy	[s]	±0.1	±0.3	±1.2	±3	±0.3		
Setting accuracy	[s]	±0.3	±0.6	±3	±6	-		
Pause period for reset	[ms]	≥ 200	<u> </u>					
Protection class		IP54 to IEC 60529	with protective cover ar	nd panel frame				
Weight	[g]	45	45 50					
Material of housing		ABS						
Note on materials		RoHS-compliant						

Operating and environmental conditions								
Туре		PZVT-3-SEC	PZVT-30-SEC	PZVT-120-SEC	PZVT-300-SEC	PZVT-AUT		
Operating pressure	[bar]	2 6						
Switch-on pressure	[bar]	≥ 1.6						
Switch-off pressure	[bar]	≤0.1				≤0.3		
Ambient temperature	[°C]	-10 +60				-15 +60		

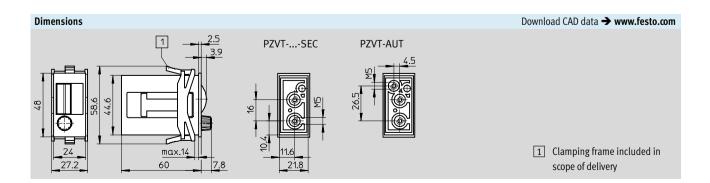
Example of application





- 1 = Supply port
- 2 = Working or outlet line
- 3 = Exhausts
- 12 = Pilot line

- t_T = Time preset range for timer type PZVT-...-SEC
- t_R = Switching delay time for reset module PZVT-AUT (0.2 ... 2 s)
- U = Signal interruption period for reset module PZVT-AUT (≥ 300 ms)



Timers PZVT FESTO

Technical data

Ordering data						
			Part No. Type			
Timer	0.2 3 s	2	158 495 PZVT-3-SEC			
	2 30 s		150 238 PZVT-30-SEC			
	8 120 s		177 616 PZVT-120-SEC			
	20 300 s	·	150 239 PZVT-300-SEC			
Reset module	0.2 2 s	12 12 1 2 1 V	158 496 PZVT-AUT			

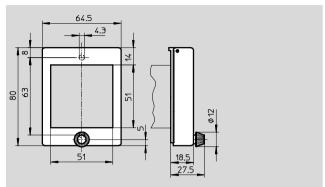
Timers PZVT FESTO

Accessories

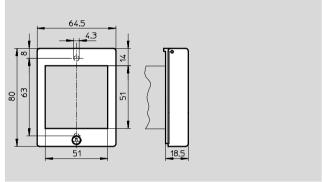
Protective cover with rotary knob PZ-SK-2 with lock PZ-SS-2

Protective cover for timers to protect against entry of dirt and water on the front panel







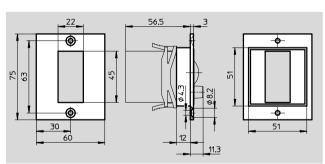


Ordering data					
	Part No.	Туре			
Protective cover with rotary knob	14 663	PZ-SK-2			
Protective cover with lock	13 966	PZ-SS-2			

Panel frame PZVT-FR for panel mounting

Note on materials: RoHS-compliant





Ordering data					
	Part No.	Туре			
Panel frame	150 241	PZVT-FR			

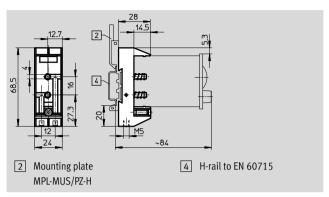
Timers PZVT FESTO

Accessories

Base PZVT-S-DIN

for mounting on H-rail to EN 60715





Ordering data		
	Part No.	Туре
Base	150 240	PZVT-S-DIN



Mounting plate MPL-MUS/PZ-H for H-rail to EN 60715



Ordering data		
	Part No.	Туре
Mounting plate for H-rail	19 135	MPL-MUS/PZ-H