## **FESTO**



Key features



**→** 9

**→** 15

#### At a glance

#### Safety systems (basic modules)

- CMGA-B1-M0-L0-A0
- CMGA-B1-M1-L1-A0
- CMGA-B1-M2-L2-A0

The CMGA is a compact safety system with the option of integrated drive monitoring for one axis.

It can be parameterised using downloadable application programs

(→ www.festo.com/net/Support-Portal). An ideal solution for simple applications.

The safety system can also be freely programmed for implementing complex applications.

Suitable for safe processing of:

- · Emergency stop switches
- Door monitoring
- Light curtains
- Two-hand buttons
- Enabling buttons
- · Limit switches
- Measuring systems

There are pre-configured modules available for pre-processing of safety-relevant signals. The same applies to safety functions for drive monitoring.

In its basic design, the device has 14 safe inputs and 3 switch-off channels, which can be extended to max. 65 safe I/Os.

There are modules with encoder interface (incl. TTL/HTL, SIN/COS, proximity switch) available for safe speed and/or position sensing.

#### Safety systems (extension modules)

- CMGA-E1
- CMGA-E1-CO
- CMGA-E1-DN
- CMGA-E1-PB

Extension modules for I/O: The extension module has:

- 12 safe inputs
- 10 safe inputs/outputs, can be configured as inputs or outputs
- 2 signal outputs.

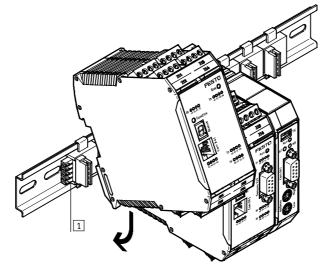
Extension modules for fieldbus: Extension modules for transmitting diagnostic and status data to a higher-level controller by means of a standard fieldbus. A maximum of two extension modules can be operated with one basic module.

#### Mounting

The modules are mounted on a mounting rail by means of snap latches (→ 20).

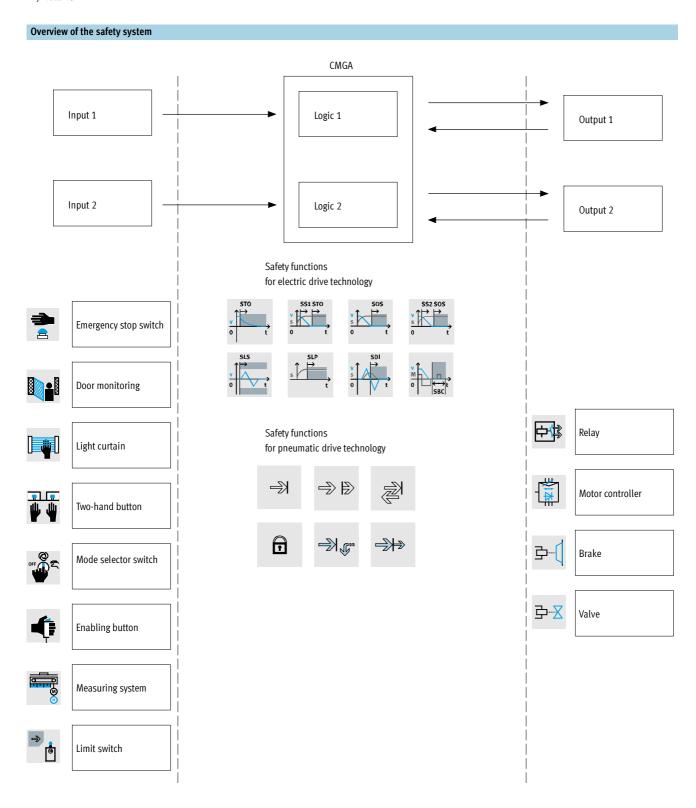
The individual modules are connected using plug connectors NEKM  $\fbox{1}$ 

(→ 20), which are also attached to the mounting rail.



## Safety systems CMGA Key features





Key features

#### **FESTO**

#### Safety inputs

#### Emergency stop switch



- For manually requesting an emergency stop
- Single-channel input signal (1 N/C contact)
- Two-channel input signal (2 N/C contacts)
- Logic and optional time-based monitoring of the two-channel input signals
- · Optional cross-circuit detection
- Optional acknowledgement request after start and activation

#### Door monitoring



- Two-channel input signal

   (1 N/C contact and 1 N/O contact or
   2 N/C contacts)
- Optional with single-channel or two-channel input signal for interlocking
- Logic and optional time-based monitoring of the two-channel input signals
- Optional cross-circuit detection
- Optional acknowledgement request after start and opening

#### Light curtain



- Two-channel input signal

   (1 N/C contact and 1 N/O contact or
   2 N/C contacts)
- Logic and optional time-based monitoring of the two-channel input signals
- Optional cross-circuit detection
- Optional acknowledgement request after start and activation

#### Two-hand button



- Single-channel input signal (2 N/O contacts, type IIIA acc. to EN 574)
- Two-channel input signal (2 changeover switches, type IIIC acc. to EN 574)
- Logic and time-based monitoring of the two-channel input signals
- Cross-circuit detection

#### Limit switch



- Single-channel input signal (1 N/O contact or 1 N/C contact)
- Two-channel input signal (2 N/C contacts)
- Logic and optional time-based monitoring of the two-channel input signals
- Optional cross-circuit detection

#### Mode selector switch



- 2, 3 or 4 input signals
- Logic monitoring of the input signals
- Optional cross-circuit detection

Key features

#### **FESTO**

#### Safety inputs

#### **Enabling button**



- Single-channel input signal
   (1 N/C contact or 1 N/O contact)
- Two-channel input signal (2 N/C contacts)
- Logic and optional time-based monitoring of the two-channel input signals
- Optional cross-circuit detection
- Optional acknowledgement request after start and monitoring

#### Pressure-sensitive safety mat with switching contact(s)



- Single-channel input signal (1 N/O contact or 1 N/C contact)
- Two-channel input signal

   (1 N/O contact and 1 N/C contact or
   2 N/C contacts)
- Logic and optional time-based monitoring of the two-channel input signals
- Optional cross-circuit detection
- Optional acknowledgement request after start and activation

#### Scanner



- Single-channel input signal (1 N/O contact or 1 N/C contact)
- Two-channel input signal

   (1 N/O contact and 1 N/C contact or
   2 N/C contacts)
- Logic and optional time-based monitoring of the two-channel input signals
- Optional cross-circuit detection
- Optional acknowledgement request after start and activation

#### Start button



 Selectable function for acknowledgement, start monitoring and/or alarm reset

#### Outputs

#### Safe relay output



Safe switch-off channel with two linked relay outputs. Externally connected contactors and relays with forced contacts can optionally be monitored.

### High/low semiconductor outputs



Safe switch-off channel with two linked semiconductor outputs. Externally connected contactors and relays with forced contacts can optionally be monitored.

#### Safe digital outputs



Safe digital outputs with optional monitoring of externally connected contactors and relays.

#### Signal outputs



Non-safe signal outputs for messages to other logic devices, e.g. error messages to the higher-level controller.



Key features

#### Safety functions for electric drive technology

#### Safe Torque Off (STO)



Shuts off the supply of torque-generating energy to the drive to prevent movement.

Corresponds to stop category 0 to DIN EN 60204-1.

#### Safe Stop 1 (SS1, type 3)



Triggers and controls the drive delay and triggers the safe torque off function with a delay Corresponds to stop category 1 to DIN EN 60204-1.

#### Safe Stop 1 (SS1, type 1 or 2)



Triggers and monitors the drive delay and triggers the safe torque off function when the drive is at standstill.

Corresponds to stop category 1 to DIN EN 60204-1.

#### Safe Operating Stop (SOS, type 1)



Prevents the active drive moving out of standstill at only minimal speed.

#### Safe Operating Stop (SOS, type 2)



Prevents the active drive moving out of standstill by more than a specific amount.

#### Safe Stop 2 (SS2, type 3)



Triggers and controls the drive delay and triggers the safe operating stop function with a delay.

Corresponds to stop category 2 to DIN EN 60204-1.

#### Safe Stop 2 (SS2, type 1 or 2)



Triggers and monitors the drive delay and triggers the safe operating stop function at standstill. Corresponds to stop category 2 to

Corresponds to stop category 2 to DIN EN 60204-1.

#### Safely Limited Speed (SLS)



Prevents the motor exceeding the defined speed limit.

#### Safe Brake Control (SBC)



Supplies a safe output signal for activating external clamping units or brakes.

#### Safe Direction (SDI)



Prevents the drive moving in the wrong direction.

#### Safely Limited Position (SLP)



Prevents the drive exceeding the defined position or orientation limits.

#### Safe Cam (SCA)



A safe output signal is generated while the motor position is in a specified range.

Key features

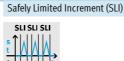


#### Safety functions for electric drive technology

Safe Speed Monitor (SSM)



A safe output signal is generated while the speed is in a specified range.



Monitors adherence to a specified increment during movements.

#### Encoder Status (ECS)



Error status of the speed/position sensor.

### Position Deviation Muting (PDM)



Mutes deviation monitoring during two-sensor operation.

#### Safety functions for pneumatic drive technology

The following safety functions for pneumatic drive technology can be activated and monitored together with a suitable pneumatic circuit.

The safety characteristics that can be achieved depend on the circuit and the components used.

#### Safe stopping and blocking



Stops a standard pneumatic drive by shutting off at least one volumetric flow path into or out of the drive.

#### Switching to unpowered



Shuts off the supply of energy to the pneumatic drive; both chambers are exhausted.

#### Safely limited speed



Prevents the pneumatic drive exceeding the defined speed limit.

#### Safely limited force/torque



Prevents the pneumatic drive exceeding the defined force/torque limit.

#### Safe reversing



Reverses the direction of movement of the pneumatic drive and prevents the drive moving in the wrong direction.

#### Safe venting



Supplies a limited amount of energy to the system or drive. This triggers the system or drive to move to the initial position.

## Safety systems CMGA Key features

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#### **Application programs**

There are application programs available to download in the support portal (→ www.festo.com/net/ SupportPortal).

The programs are designed for one performance level (PLe), category 4; however, the actual levels and

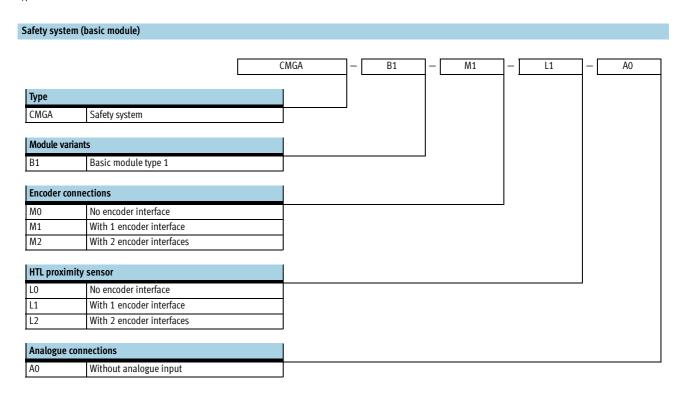
categories depend on the components used and the wiring.

	Safety system		Electric axes	Emergency stop	Protection against startup	Acknowledgement and start button	Operating modes Automatic and manual	Output of ready for operation	Output of emergency stop request	Output of operating modes	Protective door	Light curtain	Two-hand	Manual: Enabling button	Special operating mode: Single-ended operation: Light curtain
Functions	Number	Туре	Numbe	er											
Emergency stop switch, STO	1	CMGA-B1-M0-L0-A0	≥1	1 3	1		-	1	1	-	-	-	-	-	-
Emergency stop switch, SS1	1	CMGA-B1-M0-L0-A0	≥1	1 3	1		-	1	1	-	-	-	-	-	-
<ul><li> Emergency stop switch</li><li> Safety doors</li></ul>	1	CMGA-B1-M0-L0-A0	≥1	1 3	1		2	1	1	-	1 3	-	-	-	-
<ul> <li>Manual operating mode</li> </ul>	1 2	CMGA-E1													
<ul><li> Emergency stop switch</li><li> Safety doors</li></ul>	1	CMGA-B1-M2-L2-A0	1	1 3	1		2	1	1	2	1 3	-	-	1	-
<ul> <li>Manual operating mode:</li> <li>Enabling button with SLS</li> </ul>	1 2	CMGA-E1													
<ul><li> Emergency stop switch</li><li> Safety doors</li></ul>	1	CMGA-B1-M2-L2-A0	1	1 3	1		2	1	1	2	1 3	1 3	-	1	-
Light curtain     Manual operating mode:     Enabling button with SLS	1 2	CMGA-E1													
Emergency stop switch     Safety doors     Light curtain	1	CMGA-B1-M2-L2-A0	1	1 3	1		2	1	1	2	1 3	1 3	1	1	-
<ul> <li>Two-hand operation</li> <li>Manual operating mode:</li> <li>Enabling button with SLS</li> </ul>	1 2	CMGA-E1	-												
<ul><li>Emergency stop switch</li><li>Safety doors</li></ul>	1	CMGA-B1-M2-L2-A0	1	1 3	1		2	1	1	2	1 3	-	1	1	-
<ul><li>Two-hand operation</li><li>Manual operating mode: Enabling button with SLS</li></ul>	1 2	CMGA-E1													
<ul> <li>Emergency stop switch</li> <li>Safety doors</li> <li>Light curtain</li> <li>Light curtain in single-ended operation</li> </ul>	1 2	CMGA-B1-M2-L2-A0	1	1 3	1		3	1	1	3	1 3	1 <sup>1)</sup> 0 2 <sup>1)</sup>	_	1	1
Manual operation     Manual operating mode:     Enabling button with SLS	1 2	CMGA-E1													

 <sup>1) 1</sup> Light curtain in single-ended operation
 0 ... 2 Light curtain triggers an emergency stop

## **Safety systems CMGA, basic module** Type codes





**FESTO** 

Safety system CMGA-B1



Туре	CMGA-						
	B1-M0-L0-A0	B1-M1-L1-A0	B1-M2-L2-A0				
Conforms to	EN ISO 13849-1						
Safety function	Safe Torque Off (STO)						
	Safe Brake Control (SBC)						
	Safe logic functions						
	Safe Stop 1 (SS1) type 3						
	-	Safe Stop 1 (SS1), type 1,					
	-	Safe Operating Stop (SOS)					
	-	Safe Stop 2 (SS2), type 1, 2, 3					
	-	Safely Limited Speed (SLS)					
	- Safely Limited Position (SLP)						
	- Safe Direction (SDI)						
	- Safely Limited Increment (SLI)						
	- Safely Limited Acceleration (SLA)						
	-	- Safe Emergency Limit (SEL)					
	-	Safe Cam (SCA)					
	-	Position Deviation Muting	g (PDM)				
	-	Encoder Status (ECS)					
Performance level (PL)	Cat. 4, PL e						
Safety integrity level (SIL)	SIL 3						
Certificate issuing authority	TÜV Rheinland						
PFH	$3.0 \times 10^{-9}$	$2.2 \times 10^{-9}$	$6.2 \times 10^{-9}$				
Proof test interval	20 a						
CE marking (see declaration of conformity)	To EU EMC Directive <sup>1)</sup>						
	To EC Machinery Directive						
Shock resistance	As per EN 60068-2-29		•				
Vibration resistance	As per EN 60068-2-6						

<sup>1)</sup> For information about the applicability of the component see the manufacturer's EC declaration of conformity at: www.festo.com Support Declaration User documentation.

If the component is subject to restrictions on usage in residential, office or commercial environments or small businesses, further measures to reduce the emitted interference may be necessary.



General technical data							
Туре		CMGA-					
		B1-M0-L0-A0	B1-M1-L1-A0	B1-M2-L2-A0			
Axis monitoring		-	1 axis	1 axis			
Encoder interface input, function		-	1 input:	2 inputs:			
			incr. TTL (max. 200 kHz)	incr. TTL (max. 200 kHz)			
			incr. HTL (max. 200 kHz)	incr. HTL (max. 200 kHz)			
			sin/cos (max. 200 kHz)	sin/cos (max. 200 kHz)			
			SSI (max. 150 kHz)	SSI (max. 150 kHz)			
		-	1 input:	2 inputs:			
			Proximity sensor	Proximity sensor			
			(max. 10 kHz)	(max. 10 kHz)			
Number of digital logic inputs		14, including 8 OSSD-compatible (24 V DC/20 mA)					
Digital output design		1 safe relay output (24 V DC/2 A or 230 V AC/2 A)					
		2 signal outputs (24 V DC/100 mA)					
		2 pulse outputs (max. 250 mA)					
		2 safe digital outputs (24 V DC/250 mA)					
Electrical connection		Plug-in					
Connection cross section	[mm]	0 1.5					
Display		LED	LED				
	Digit representation with 7 segments						
Mounting position		Free convection					
		Vertical					
Type of mounting		Via mounting rail					
Product weight	[g]	300	310	390			

Electrical data		
Nominal operating voltage	[V DC]	24 (-15%/+20%)
Nominal current, logic supply	[A]	Max. 2
Operating range of logic input	[V DC]	24 (-15%/+20%)
Logic input specification		Based on IEC 61131-2
Safe digital outputs	[mA]	250
Signal outputs	[mA]	100

Operating and environmental conditions								
Туре	CMGA-							
	B1-M0-L0-A0	1-M0-L0-A0 B1-M1-L1-A0 I						
Ambient temperature [°C]	0 50							
Storage temperature [°C]	-10 +70							
Protection class	IP20							
CE marking (see declaration of conformity)	To EU EMC Directive <sup>1)</sup>							
	To EC Machinery Directive							
Note on materials	RoHS-compliant							
	Contains PWIS (paint-wetting impair	ment substances)						

<sup>1)</sup> For information about the applicability of the component see the manufacturer's EC declaration of conformity at: www.festo.com 
Support 
User documentation.

If the component is subject to restrictions on usage in residential, office or commercial environments or small businesses, further measures to reduce the emitted interference may be necessary.

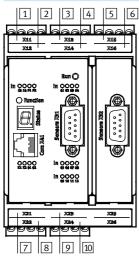
### Safety systems CMGA, basic module

**FESTO** 

Technical data

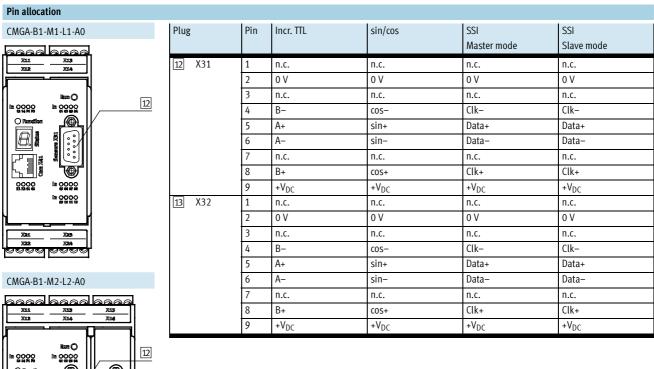
#### Pin allocation Plug Pin Function Description Note CMGA-B1-M0-L0-A0 Safety characteristics 1 2 3 4 1 X11 U24 Voltage supply 1124 X13 X14 Voltage supply 2 0 V Voltage supply 0 V Voltage supply Room (C) DI 13 Digital IN 13 in coop 2 X12 1 DI 14 Digital IN 14 2 3 P1 Pulse output P1 P2 Pulse output P2 U ENC 1 Supply to encoder X311) 3 X13 Supply to encoder X311) GND ENC 1 2 3 DO 0.1 Signal and auxiliary output DO 0.2 Signal and auxiliary output 4 X14 DI 01 Digital IN 01 OSSD-compatible PL e 1 Digital IN 02 OSSD-compatible DI 02 PL e 2 Digital IN 03 OSSD-compatible DI 03 PL e 7 8 9 10 DI 04 Digital IN 04 OSSD-compatible PL e 5 X15 U\_ENC\_2 Supply to encoder X32<sup>2)</sup> CMGA-B1-M1-L1-A0 Supply to encoder X32<sup>2)</sup> GND\_ENC\_2 1 2 3 4 3 n.c. Do not use 999 999 Do not use n.c. 6 X16 n.c. Do not use 2 n.c. Do not use 3 n.c. Do not use In OOOO 9000 4 n.c. Do not use 7 X21 1 DO 0 HI HISIDE output 0 In combination with safe switch-off 2 DO 0 LO LOSIDE output 0 channel, category 4 DO 1 HI HISIDE output 1 In combination with safe switch-off DO 1 LO LOSIDE output 1 channel, category 4 2000 8 X22 K1.1 Relay output 1 In combination with safe switch-off 1 Relay output 1 channel, category 4 2 K1.2 K2.1 Relay output 2 K2.2 Relay output 2 4 PL d 9 X23 DI 05 Digital IN 05 7 8 9 10 DI 06 Digital IN 06 PL d DI 07 Digital IN 07 PL d CMGA-B1-M2-L2-A0 DI 08 Digital IN 08 PL d X24 DI 09 Digital IN 09 OSSD-compatible PL e 1 2 3 4 5 6 10 Digital IN 10 OSSD-compatible 2 DI 10 PL e DI 11 Digital IN 11 OSSD-compatible PL e 3 DI 12 Digital IN 12 OSSD-compatible PL e

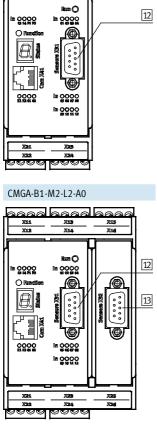
- - 1) Not used with CMGA-B1-M0-L0-A0. 2) Not used with CMGA-B1-M0-L0-A0 and CMGA-B1-M1-L1-A0.



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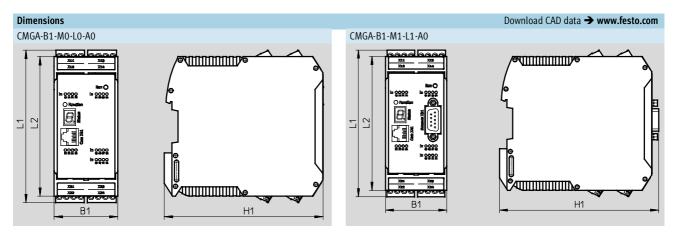


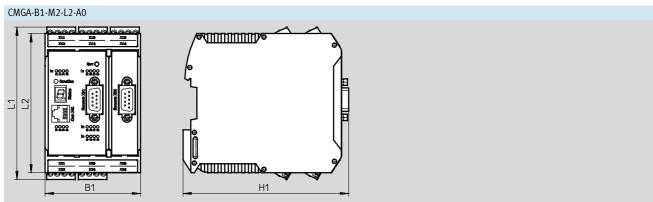




**FESTO** 

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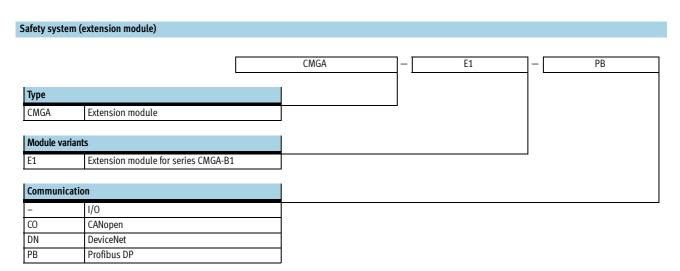


Туре	B1	H1	L1	L2
CMGA-B1-M0-L0-A0	45	113	108	99
CMGA-B1-M1-L1-A0	45	118	108	99
CMGA-B1-M2-L2-A0	68	118	108	99

Ordering data			
Туре	Description	Part No.	Туре
	-	1680823	CMGA-B1-M0-L0-A0
	For 1 axis, 1 encoder input	1680824	CMGA-B1-M1-L1-A0
	For 1 axis, 2 encoder inputs	1680825	CMGA-B1-M2-L2-A0

# **Safety systems CMGA, extension module** Type codes





## **Safety systems CMGA, extension module** Technical data

**FESTO** 

Safety system CMGA-E1



Safety characteristics	
Туре	CMGA-E1
Conforms to	EN ISO 13849-1
Performance level (PL)	Cat. 4, PL e
Safety integrity level (SIL)	SIL 3
Certificate issuing authority	TÜV Rheinland
PFH	$2.6 \times 10^{-9}$
Proof test interval	20 a
CE marking (see declaration of conformity)	To EU EMC Directive <sup>1)</sup>
	To EC Machinery Directive
Shock resistance	As per EN 60068-2-29
Vibration resistance	As per EN 60068-2-6

<sup>1)</sup> For information about the applicability of the component see the manufacturer's EC declaration of conformity at: www.festo.com 

Support 

User documentation.

If the component is subject to restrictions on usage in residential, office or commercial environments or small businesses, further measures to reduce the emitted interference may be necessary.

General technical data								
Туре		CMGA-						
		E1		E1-C0	E1-DN	E1-PB		
Number of digital logic inputs		12, including 8 OSSD-compatible		-				
Digital output design		10 safe digital inputs/outputs		-				
		2 signal outputs		-				
		2 pulse outputs		-				
Electrical connection		Plug-in		-				
Connection cross section	[mm]	0 1.5		-				
Display		LED						
Control elements		-		DIP switch				
		-		Rotary coding switch				
Mounting position		Free convection						
		Vertical						
Type of mounting		Via mounting rail						
Product weight	[g]	300		110	110	110		

# Safety systems CMGA, extension module Technical data



Technical data – Fieldbus interface								
Type	CMGA-							
		E1		E1-C0	E1-DN	E1-PB		
Bus connection		-		9-pin, Sub-D	5-pin, Sub-D	9-pin, Sub-D		
Fieldbus coupling		-		CANopen	DeviceNet	Profibus DP		
Max. fieldbus transmission rate	[Mbps]	-		1	0.5	12		

Electrical data								
Туре		CMGA-	CMGA-					
		E1	E1-C0	E1-DN	E1-PB			
Nominal operating voltage	[V DC]	24 (-15%/+20%)						
Nominal current, logic supply	[A]	2	-					
Operating range of logic input	[V DC]	24 (-15%/+20%)	-					
Logic input specification		Based on IEC 61131-2	-					
Safe digital inputs/outputs	[mA]	250	-					
Signal outputs	[mA]	100	-					

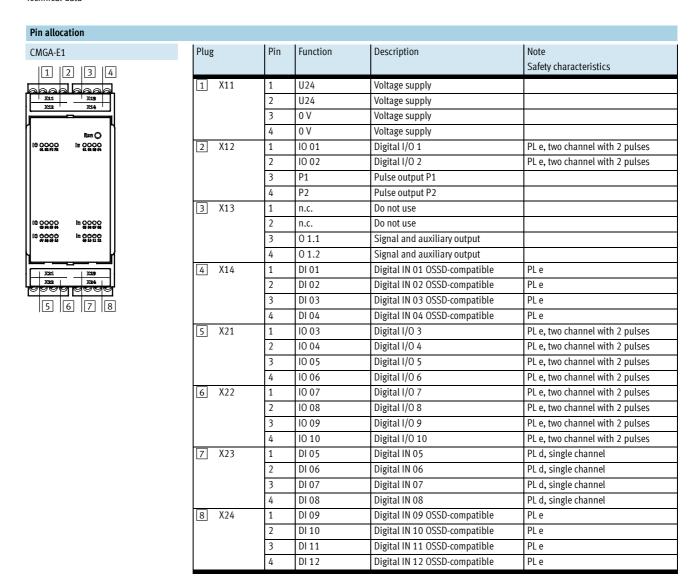
Operating and environmental conditions								
Туре	CMGA-							
	E1	E1-C0	E1-DN	E1-PB				
Ambient temperature [°C]	0 50							
Protection class	IP20	IP20						
CE marking (see declaration of conformity)	To EU EMC Directive <sup>1)</sup>	To EU EMC Directive <sup>1)</sup>						
	To EC Machinery Directive	-						
Note on materials	RoHS-compliant	RoHS-compliant						
	Contains PWIS (paint-wetting impa	Contains PWIS (paint-wetting impairment substances)						

<sup>1)</sup> For information about the applicability of the component see the manufacturer's EC declaration of conformity at: www.festo.com  $\Rightarrow$  Support  $\Rightarrow$  User documentation. If the component is subject to restrictions on usage in residential, office or commercial environments or small businesses, further measures to reduce the emitted interference may be necessary.

### Safety systems CMGA, extension module

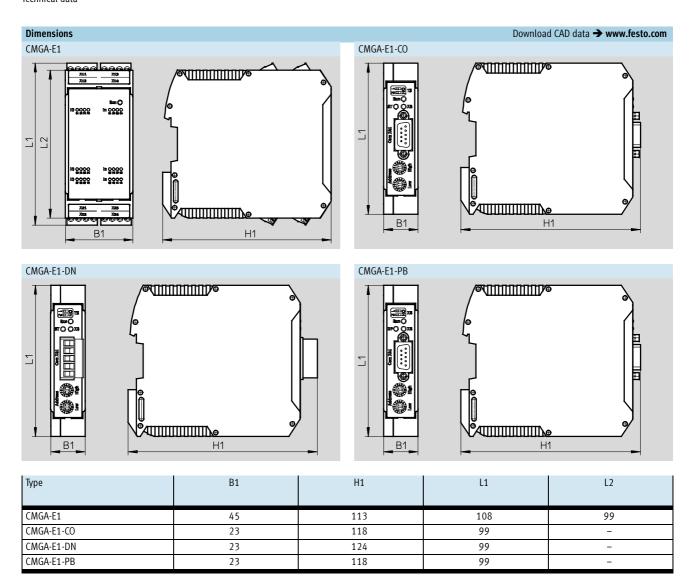


Technical data



# Safety systems CMGA, extension module Technical data

**FESTO** 



Ordering data		
Туре	Description	Part No. Type
	Extension module I/O	1680826 CMGA-E1
	CANopen extension module	1680828 CMGA-E1-CO
	DeviceNet extension module	1680829 CMGA-E1-DN
	Profibus DP extension module	1680827 CMGA-E1-PB

Ordering data				
Туре	Brief description	Cable length [m]	Part No.	Туре
	Plug connector for connecting the modules to one another via a rear wall bus	-	1680832	NEKM-C-13
	Encoder cable for connection between safety system	0.5	1680830	NEBC-S1G9-K-0.5-N-S-S1G9
	CMGA and motor controller CMM	2	1680831	NEBC-S1G9-K-2-N-S-S1G9
	Programming cable, converts the USB interface on the PC for CMGA modules Scope of delivery:  USB cable Programming cable Programming adapter	-	1680835	NEBC-U1G4-K-2-N-R5G4
	Mounting rail for attaching the safety systems	-	35430	NRH-35-2000

Ordering data			
Туре	Brief description	Part No.	Туре
	Programming software for creating custom application programs	1680833	GSPF-CMGA-BS-1