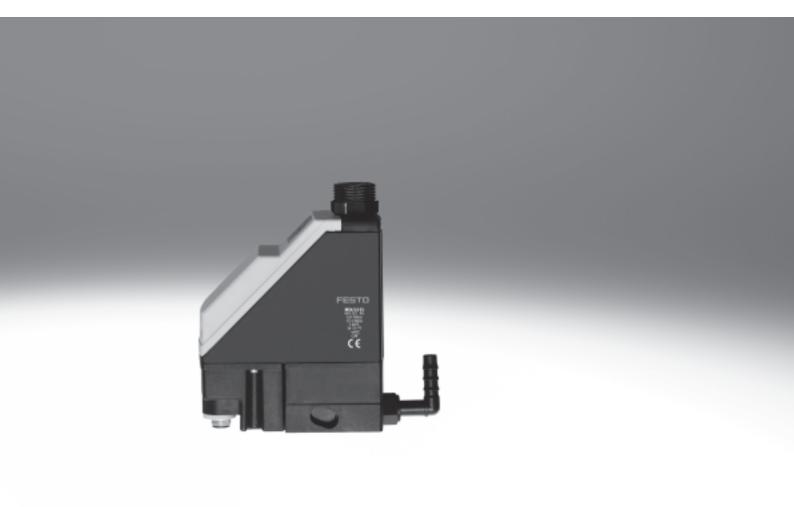
Condensate drains WA/PWEA

FESTO



Technical data

Function



Temperature range

0 ... +60 °C

Pressure

1.5 ... 16 bar



Note

In order to close, the automatic condensate drain WA-2 requires a flow rate of 125 l/min; this sets in at approx. 1.5 bar. For attachment to service units and compressed air networks/systems. Condensate present in the compressed air is separated in suitable filters. The condensate that accumulates must be emptied from time to time, as otherwise it would be drawn in and could lead to faults in the downstream elements. The devices shown perform this task automatically.

They contain a float which opens when a certain condensate level is achieved. The accumulated condensate is then emptied.

With an additional, installed manual override, condensate emptying can also be performed manually.

- Automatic emptying after the max. fill level has been reached
- Automatic emptying after the operating pressure p < 0.5 bar is switched off
- Manual actuation during operation is possible

General technical data					
Туре	WA-1-B	WA-2			
Pneumatic connection	M9	M9			
Condensate drain connection	G ¹ / ₄	G1/4 PK-4			
Design	External, mechanically-operated, fully automa	External, mechanically-operated, fully automatic condensate drain valve			
Measured variable	Filling level	Filling level			
Type of mounting	In-line installation				
Mounting position	Vertical, ±10°	Vertical, ±10° Vertical, ±5°			
Valve function	2/2-valve, closed, monostable	2/2-valve, closed, monostable 2/2-valve, open, monostable			
Manual override facility	Non-detenting	Non-detenting			

Operating and environmental conditions					
Туре		WA-1-B	WA-2		
Operating pressure	[bar]	4 16	1.5 14		
Operating medium		Water			
Ambient temperature	[°C]	0 +60	0 +50		
Temperature of medium	[°C]	0 +60	0 +50		
Storage temperature	[°C]	-20 +60	-20 +60		
Corrosion resistance class CRC ¹⁾		2			

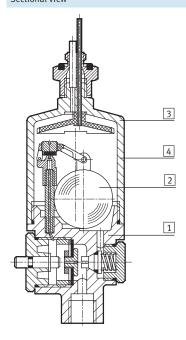
¹⁾ Corrosion resistance class 2 according to Festo standard 940 070
Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

Condensate drains WA



Technical data

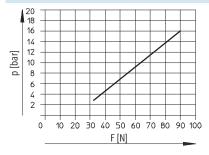
Materials Sectional view



Condensate drain	WA-1-B	WA-2	
1 Housing	Brass	Brass	
2 Float	Polypropylene	Polyacetate	
3 Cover	Polyamide	Wrought aluminium	
		alloy	
4 Bowl	-	Polycarbonate	
- Seals	Nitrile rubber	Nitrile rubber	
Note on materials	-	Contains PWIS (paint	
		wetting impairment	
		substances)	

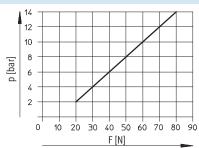
Actuating force F for manual actuation as a function of supply pressure p

WA-1-B



Primary pressure p1 = 7 bar

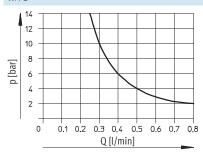
WA-2



Primary pressure p1 = 7 bar

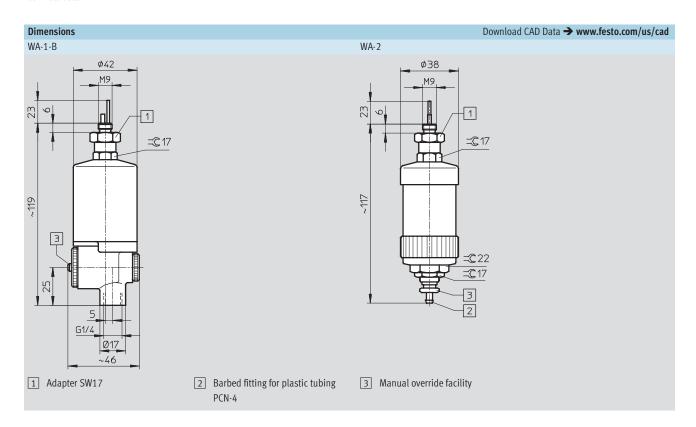
Max. possible condensate flow rate Q as a function of input pressure p

WA-2



Primary pressure p1 = 7 bar

Technical data



Ordering data					
	Pneumatic connection	Valve function	Weight [g]	Part No.	Туре
	M9	2/2-valve, closed, monostable	210	158497	WA-1-B
	M9	2/2-valve, open, monostable	92	152810	WA-2

Condensate drains PWEA

FESTO

Technical data

Function



Temperature range $+1 \dots +60 \, ^{\circ}\text{C}$ Pressure

0.8 ... 16.0 bar

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Condensate passes through the port in the bottom of the filter bowl into the attached condensate drain valve, where it is collected in a reservoir.

A capacitive sensor detects once the maximum filling level is reached.

The condensate escapes into the atmosphere via the opening

diaphragm valve through the discharge line. The diaphragm valve closes again after a specified response time. A residual amount of condensate remains in the reservoir so that no compressed air can escape into the discharge line.

- Fully automatic condensate drain with integrated electrical controller
- Interface for communicating with master control device
- Reliable thanks to non-contacting capacitive sensor
- Can be used with service units or simply in piping systems
- Operated via touch-sensitive keys or electrical interface
- Ready status and switching status indicated via LEDs and electrical interface

General technical data					
Туре	PWEA-AC-6A	PWEA-AC-7A	PWEA-AC-3D		
Pneumatic connection	G ¹ / ₂	G½			
Condensate drain connection	PK-8	PK-8			
Design	Fully automatic condensate	Fully automatic condensate drain valve with electrical control interface			
Measured variable	Filling level	Filling level			
Type of mounting	In-line installation	In-line installation			
Mounting position	Vertical ±5°				
Valve function	3/2-way single solenoid va	3/2-way single solenoid valve, closed			
Manual override	Non-detenting				

Electrical data						
Туре		PWEA-AC-6A	PWEA-AC-7A	PWEA-AC-3D		
Electrical connection		Screw terminal PG9				
Nominal operating voltage	[V AC]	110	230	_		
	[V DC]	-	-	24		
Mains frequency [Hz]		50/60				
Nominal power of	[VA]	2	2	_		
condensate drain	[W]	-	-	2		
Operating elements		Touch-sensitive keypad with test button				
Ready status display/switchin	g status	LED				
display						
Alarm output		Contacting				
Protection class (IEC 60529)		IP65				
Protection class		II	II	III		

Condensate drains PWEA

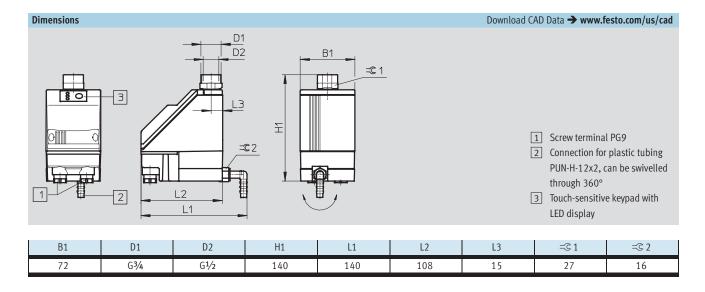
FESTO

Technical data

Operating and environmental conditions			
Operating pressure	[bar]	0.8 16.0	
Operating medium		Compressed air in accordance with ISO 8573-1:2010 [-:-:-]	
Ambient temperature	[°C]	+1 +60	
Temperature of medium	[°C]	+1 +60	
Storage temperature	[°C]	+10 +60	
Corrosion resistance class (CRC ¹⁾	2	

1) Corrosion resistance class 2 according to Festo standard 940 070 Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

Materials		
Housing	Plastic	
Condensate reservoir	Wrought aluminium alloy	
Seals	Nitrile rubber, fluoro elastomer	
Note on materials	Free of copper and PTFE	



Ordering data						
	Electrical connection	Nominal operating voltage		Weight	Part No.	Туре
		[V AC]	[V DC]	[g]		
	Screw terminal PG9	110	-	700	538679	PWEA-AC-6A
		230	-	700	538680	PWEA-AC-7A
		-	24	700	538681	PWEA-AC-3D
To					•	

Product Range and Company Overview

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Our experienced engineers provide complete support at every stage of your development process, including: conceptualization, analysis, engineering, design, assembly, documentation, validation, and production.



Custom Automation Components Complete custom engineered solutions



Custom Control Cabinets Comprehensive engineering support and on-site services



Complete Systems Shipment, stocking and storage services

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With a comprehensive line of more than 30,000 automation components, Festo is capable of solving the most complex automation requirements.



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Festo is a leading global manufacturer of pneumatic and electromechanical systems, components and controls for industrial automation, with more than 12,000 employees in 56 national headquarters serving more than 180 countries. For more than 80 years, Festo has continuously elevated the state of manufacturing with innovations and optimized motion control solutions that deliver higher performing, more profitable automated manufacturing and processing equipment. Our dedication to the advancement of automation extends beyond technology to the education and development of current and future automation and robotics designers with simulation tools, teaching programs, and on-site services.

Quality Assurance, ISO 9001 and ISO 14001 Certifications

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To meet this commitment, we strive to ensure a consistent, integrated, and systematic approach to management that will meet or exceed the requirements of the ISO 9001 standard for Quality Management and the ISO 14001 standard for Environmental Management.



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