

## Water separators MS-LWS, MS series

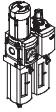
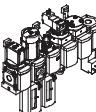
**FESTO**



# Water separators MS-LWS, MS series

Product range overview – MS series service units

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Type	Size	Pneumatic connection in housing	Connecting plate	Pressure regulation range [bar]						Grade of filtration [ $\mu\text{m}$ ]			
				0.05	0.05	0.1	0.3	0.1	0.5	0.01	1	5	40
Code	AG...			D2	D4	D5	D6	D7	D8	A	B	C	E
<b>Service units</b>													
MSB-FRC		4	G1/8, G1/4	G1/8, G1/4, G3/8	–	–	–	■	■	–	–	■	■
		6	G1/4, G3/8, G1/2	G1/4, G3/8, G1/2, G3/4	–	–	–	■	■	–	–	■	■
		9	–	–	–	–	–	–	–	–	–	–	–
		12	–	–	–	–	–	–	–	–	–	–	–
<b>Service unit combinations (further variants can be ordered using the configurator → Internet: msb4, msb6 or msb9)</b>													
MSB		4	G1/4	G1/8, G1/4, G3/8	–	–	–	■	■	–	–	■	■
		6	G1/2	G1/4, G3/8, G1/2, G3/4	–	–	–	■	■	–	–	■	■
		9	–	–	–	–	–	–	–	–	–	–	–
		12	–	–	–	–	–	–	–	–	–	–	–
<b>Individual devices</b>													
Filter regulators MS-LFR		4	G1/8, G1/4	G1/8, G1/4, G3/8	–	–	■	■	■	–	–	■	■
		6	G1/4, G3/8, G1/2	G1/4, G3/8, G1/2, G3/4	–	–	■	■	■	–	–	■	■
		9	G3/4, G1	G1/2, G3/4, G1, G11/4, G11/2	–	–	■	■	■	–	–	■	■
		12	–	G1, G11/4, G11/2, G2	–	–	–	■	■	–	–	■	■
Filters MS-LF		4	G1/8, G1/4	G1/8, G1/4, G3/8	–	–	–	–	–	–	–	■	■
		6	G1/4, G3/8, G1/2	G1/4, G3/8, G1/2, G3/4	–	–	–	–	–	–	–	■	■
		9	G3/4, G1	G1/2, G3/4, G1, G11/4, G11/2	–	–	–	–	–	–	–	■	■
		12	–	G1, G11/4, G11/2, G2	–	–	–	–	–	–	–	■	■
Fine and micro filters MS-LFM		4	G1/8, G1/4	G1/8, G1/4, G3/8	–	–	–	–	–	–	■	■	–
		6	G1/4, G3/8, G1/2	G1/4, G3/8, G1/2, G3/4	–	–	–	–	–	–	■	■	–
		9	G3/4, G1	G1/2, G3/4, G1, G11/4, G11/2	–	–	–	–	–	–	■	■	–
		12	–	G1, G11/4, G11/2, G2	–	–	–	–	–	–	■	■	–
Activated carbon filters MS-LFX		4	G1/8, G1/4	G1/8, G1/4, G3/8	–	–	–	–	–	–	–	–	–
		6	G1/4, G3/8, G1/2	G1/4, G3/8, G1/2, G3/4	–	–	–	–	–	–	–	–	–
		9	G3/4, G1	G1/2, G3/4, G1, G11/4, G11/2	–	–	–	–	–	–	–	–	–
		12	–	G1, G11/4, G11/2, G2	–	–	–	–	–	–	–	–	–
Water separators MS-LWS		4	–	–	–	–	–	–	–	–	–	–	–
		6	G1/4, G3/8, G1/2	G1/4, G3/8, G1/2, G3/4	–	–	–	–	–	–	–	–	–
		9	G3/4, G1	G1/2, G3/4, G1, G11/4, G11/2	–	–	–	–	–	–	–	–	–
		12	–	G1, G11/4, G11/2, G2	–	–	–	–	–	–	–	–	–

# Water separators MS-LWS, MS series

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Product range overview – MS series service units

Type	Size	Bowl guard		Condensate drains				Pressure indicator				Security		Options		➔ Page/ Internet		
		Plastic bowl with plastic bowl guard	Metal bowl	Manual rotary	Semi-automatic	Fully automatic	External, fully automatic, electrical	Cover plate (without pressure gauge)	Integrated MS pressure gauge	Adapter plate for EN pressure gauge G1/8	Adapter plate for EN pressure gauge G1/4	Pressure sensor	Rotary knob with detent, lockable via accessories	Rotary knob with integrated lock	Silencer	Flow direction from right to left		
Code		R	U	M	H	V	E...	VS	AG	A8	A4	AD...	AS	E11	S	Z		
<b>Service units</b>																		
MSB-FRC	4	■	—	■	—	■	—	—	■	—	—	—	■	—	—	■	msb4	
	6	■	■	■	—	■	—	—	■	—	—	—	■	—	—	■	msb6	
	9	—															—	
	12	—															—	
<b>Service unit combinations</b>																		
MSB	4	■	■	■	■	—	■	—	—	■	—	—	■	—	—	■	msb4	
	6	■	■	■	■	—	■	—	—	■	—	—	■	—	—	■	msb6	
	9	—															—	
	12	—															—	
<b>Individual devices</b>																		
Filter regulators MS-LFR	4	■	■	■	■	■	■	—	■	■	■	■	■	■	■	—	■	ms4-lfr
	6	■	■	■	■	■	■	■	■	■	■	■	■	■	■	—	■	ms6-lfr
	9	—	■	■	■	■	■	■	■	■	■	■	■	■	■	—	■	ms9-lfr
	12	—	■	■	■	—	■	■	■	■	■	■	■	■	■	—	■	ms12-lfr
Filters MS-LF	4	■	■	■	■	■	■	■	—	—	—	—	—	—	—	—	■	ms4-lf
	6	■	■	■	■	■	■	■	■	—	—	—	—	—	—	—	■	ms6-lf
	9	—	■	■	■	■	■	■	■	—	—	—	—	—	—	—	■	ms9-lf
	12	—	■	■	■	—	■	■	■	—	—	—	—	—	—	—	■	ms12-lf
Fine and micro filters MS-LFM	4	■	■	■	■	■	■	■	—	—	—	—	—	—	—	—	■	ms4-lfm
	6	■	■	■	■	■	■	■	■	—	—	—	—	—	—	—	■	ms6-lfm
	9	—	■	■	■	■	■	■	■	—	—	—	—	—	—	—	■	ms9-lfm
	12	—	■	■	■	—	■	■	■	—	—	—	—	—	—	—	■	ms12-lfm
Activated carbon filters MS-LFX	4	■	■	■	—	—	—	—	—	—	—	—	—	—	—	—	■	ms4-lfx
	6	■	■	■	—	—	—	—	—	—	—	—	—	—	—	—	■	ms6-lfx
	9	—	■	—	—	—	—	—	—	—	—	—	—	—	—	—	■	ms9-lfx
	12	—	■	—	—	—	—	—	—	—	—	—	—	—	—	—	■	ms12-lfx
Water separators MS-LWS	4	—															—	
	6	—	■	—	—	■	■	—	—	—	—	—	—	—	—	—	■	8
	9	—	■	—	—	■	■	—	—	—	—	—	—	—	—	—	■	14
	12	—	■	—	—	■	■	—	—	—	—	—	—	—	—	—	■	22

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Product range overview – MS series service units

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Type	Size	Pneumatic connection in housing	Connecting plate	Pressure regulation range [bar]						Supply voltage			
				0.05	0.05	0.1	0.3	0.1	0.5	24 VDC, connection pattern to EN 175301	24 VDC, connection pattern to IEC 61076-2-101	110 VAC, connection pattern to EN 175301	230 VAC, connection pattern to EN 175301
Code	AG...	D2	D4	D5	D6	D7	D8	V24	V24P	V110	V230		
<b>Individual devices</b>													
Pressure regulators <b>MS-LR</b>		4	G1/8, G1/4	G1/8, G1/4, G3/8	-	-	■	■	■	-	-	-	-
		6	G1/4, G3/8, G1/2	G1/4, G3/8, G1/2, G3/4	-	-	■	■	■	■	-	-	-
		9	G3/4, G1	G1/2, G3/4, G1, G11/4, G11/2	-	-	■	■	■	■	-	-	-
		12	-	G1, G11/4, G11/2, G2	-	-	-	■	■	■	-	-	-
Pressure regulators <b>MS-LRB</b>		4	G1/4	G1/8, G1/4, G3/8	-	-	■	■	■	-	-	-	-
		6	G1/2	G1/4, G3/8, G1/2, G3/4	-	-	■	■	■	■	-	-	-
		9	-										
		12	-										
Precision pressure regulators <b>MS-LRP</b>		4	-										
		6	G1/4, G3/8, G1/2	G1/4, G3/8, G1/2, G3/4	■	■	■	-	■	-	-	-	-
		9	-										
		12	-										
Precision pressure regulators <b>MS-LRPB</b>		4	-										
		6	G1/2	G1/4, G3/8, G1/2, G3/4	■	■	■	-	■	-	-	-	-
		9	-										
		12	-										
Electrical pressure regulators <b>MS-LRE</b>		4	-										
		6	G1/4, G3/8, G1/2	G1/4, G3/8, G1/2, G3/4	-	-	■	■	■	■	-	-	-
		9	-										
		12	-										
Lubricators <b>MS-LOE</b>		4	G1/8, G1/4	G1/8, G1/4, G3/8	-	-	-	-	-	-	-	-	-
		6	G1/4, G3/8, G1/2	G1/4, G3/8, G1/2, G3/4	-	-	-	-	-	-	-	-	-
		9	G3/4, G1	G1/2, G3/4, G1, G11/4, G11/2	-	-	-	-	-	-	-	-	-
		12	-	G1, G11/4, G11/2, G2	-	-	-	-	-	-	-	-	-
On-off valves, manually actuated <b>MS-EM(1)</b>		4	G1/8, G1/4	G1/8, G1/4, G3/8	-	-	-	-	-	-	-	-	-
		6	G1/4, G3/8, G1/2	G1/4, G3/8, G1/2, G3/4	-	-	-	-	-	-	-	-	-
		9	G3/4, G1	G1/2, G3/4, G1, G11/4, G11/2	-	-	-	-	-	-	-	-	-
		12	-	G1, G11/4, G11/2, G2	-	-	-	-	-	-	-	-	-
On-off valves, electrically actuated <b>MS-EE</b>		4	G1/8, G1/4	G1/8, G1/4, G3/8	-	-	-	-	-	■	-	■	■
		6	G1/4, G3/8, G1/2	G1/4, G3/8, G1/2, G3/4	-	-	-	-	-	■	-	■	■
		9	G3/4, G1	G1/2, G3/4, G1, G11/4, G11/2	-	-	-	-	-	■	■	■	■
		12	-	G1, G11/4, G11/2, G2	-	-	-	-	-	■	■	■	■
Soft-start valves, pneumatically actuated <b>MS-DL</b>		4	G1/8, G1/4	G1/8, G1/4, G3/8	-	-	-	-	-	-	-	-	-
		6	G1/4, G3/8, G1/2	G1/4, G3/8, G1/2, G3/4	-	-	-	-	-	-	-	-	-
		9	-										
		12	-	G1, G11/4, G11/2, G2	-	-	-	-	-	-	-	-	-
Soft-start valves, electrically actuated <b>MS-DE</b>		4	G1/8, G1/4	G1/8, G1/4, G3/8	-	-	-	-	-	■	-	■	■
		6	G1/4, G3/8, G1/2	G1/4, G3/8, G1/2, G3/4	-	-	-	-	-	■	-	■	■
		9	-										
		12	-	G1, G11/4, G11/2, G2	-	-	-	-	-	■	■	■	■

# Water separators MS-LWS, MS series

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Product range overview – MS series service units

Type	Size	Bowl guard		Pressure indicator						Security		Options		➔ Page/ Internet
		Plastic bowl with plastic bowl guard	Metal bowl	Cover plate (without pressure gauge)	Integrated MS pressure gauge	Adapter plate for EN pressure gauge G1/8	Adapter plate for EN pressure gauge G1/4	Pressure sensor	Rotary/knob with detent, lockable via accessories	Rotary/knob with integrated lock	Silencer	Flow direction from right to left		
		Code	Code	R	U	VS	AG	A8	A4	AD...	AS	E11	S	Z
<b>Individual devices</b>														
Pressure regulators <b>MS-LR</b>	4	–	–	■	■	■	■	■	■	■	■	–	■	ms4-lr
	6	–	–	■	■	–	■	■	■	■	■	–	■	ms6-lr
	9	–	–	■	■	–	■	■	■	■	■	–	■	ms9-lr
	12	–	–	■	■	–	■	–	■	■	■	–	■	ms12-lr
Pressure regulators <b>MS-LRB</b>	4	–	–	■	■	■	■	■	■	■	■	–	■	ms4-lrb
	6	–	–	■	■	–	■	■	■	■	■	–	■	ms6-lrb
	9	–	–	–	–	–	–	–	–	–	–	–	–	–
	12	–	–	–	–	–	–	–	–	–	–	–	–	–
Precision pressure regulators <b>MS-LRP</b>	4	–	–	–	–	–	–	–	–	–	–	–	–	–
	6	–	–	■	–	■	■	■	■	■	■	–	■	ms6-lrp
	9	–	–	–	–	–	–	–	–	–	–	–	–	–
	12	–	–	–	–	–	–	–	–	–	–	–	–	–
Precision pressure regulators <b>MS-LRPB</b>	4	–	–	–	–	–	–	–	–	–	–	–	–	–
	6	–	–	■	–	–	■	■	■	■	■	–	■	ms6-lrbp
	9	–	–	–	–	–	–	–	–	–	–	–	–	–
	12	–	–	–	–	–	–	–	–	–	–	–	–	–
Electrical pressure regulators <b>MS-LRE</b>	4	–	–	–	–	–	–	–	–	–	–	–	–	–
	6	–	–	■	■	–	–	■	–	–	–	–	■	ms6-lre
	9	–	–	–	–	–	–	–	–	–	–	–	–	–
	12	–	–	–	–	–	–	–	–	–	–	–	–	–
<b>MS-LOE</b>	4	■	■	–	–	–	–	–	–	–	–	–	■	ms4-loe
	6	■	■	–	–	–	–	–	–	–	–	–	■	ms6-loe
	9	–	■	–	–	–	–	–	–	–	–	–	■	ms9-loe
	12	–	■	–	–	–	–	–	–	–	–	–	■	ms12-loe
On-off valves, manually actuated <b>MS-EM(1)</b>	4	–	–	■	■	■	■	■	■	–	–	■	■	ms4-em1
	6	–	–	■	■	–	■	■	■	–	–	■	■	ms6-em1
	9	–	–	■	■	–	■	■	–	–	–	■	■	ms9-em
	12	–	–	■	■	–	■	■	–	–	–	■	■	ms12-em
On-off valves, electrically actuated <b>MS-EE</b>	4	–	–	■	■	■	■	■	■	–	–	■	■	ms4-ee
	6	–	–	■	■	–	■	■	■	–	–	■	■	ms6-ee
	9	–	–	■	■	–	■	■	–	–	–	■	■	ms9-ee
	12	–	–	■	■	–	■	■	–	–	–	■	■	ms12-ee
Soft-start valves, pneumatically actuated <b>MS-DL</b>	4	–	–	■	■	■	■	■	■	–	–	–	■	ms4-dl
	6	–	–	■	■	–	■	■	■	–	–	–	■	ms6-dl
	9	–	–	–	–	–	–	–	–	–	–	–	–	–
	12	–	–	■	■	–	–	■	–	–	–	–	■	ms12-dl
Soft-start valves, electrically actuated <b>MS-DE</b>	4	–	–	■	■	■	■	■	■	–	–	–	■	ms4-de
	6	–	–	■	■	–	■	■	■	–	–	–	■	ms6-de
	9	–	–	–	–	–	–	–	–	–	–	–	–	–
	12	–	–	■	■	–	–	■	–	–	–	–	■	ms12-de

# Water separators MS-LWS, MS series

Product range overview – MS series service units

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Type	Size	Pneumatic connection in housing	Connecting plate	Performance Level		Supply voltage			
				Category 1, 1-channel	Category 4, 2-channel with self-monitoring	24 VDC, connection pattern to EN 175301	24 VDC, connection M12 to IEC 61076-2-101/ to EN 60947-5-2	110 VAC, connection pattern to EN 175301	230 VAC, connection pattern to EN 175301
Code		AG...		C	E	V24	V24P	V110	V230
<b>Individual devices</b>									
Soft start and exhaust valves <b>MS-SV-C</b>		4	–						
		6	G1/2	G1/4, G3/8, G1/2, G3/4	■	–	■	■	■
		9	G3/4, G1	G1/2, G3/4, G1, G11/4, G11/2	■	–	■	■	■
		12	–						
Soft start and exhaust valves <b>MS-SV-E</b>		4	–						
		6	G1/2	G1/4, G3/8, G1/2, G3/4	–	■	■	–	–
		9	–						
		12	–						
Membrane air dryers <b>MS-LDM1</b>		4	G1/8, G1/4	G1/8, G1/4, G3/8	–	–	–	–	–
		6	G1/4, G3/8, G1/2	G1/4, G3/8, G1/2, G3/4	–	–	–	–	–
		9	–						
		12	–						
Branching modules <b>MS-FRM</b>		4	G1/8, G1/4	G1/8, G1/4, G3/8	–	–	–	–	–
		6	G1/4, G3/8, G1/2	G1/4, G3/8, G1/2, G3/4	–	–	–	–	–
		9	G3/4, G1	G1/2, G3/4, G1, G11/4, G11/2	–	–	–	–	–
		12	–	G1, G11/4, G11/2, G2	–	–	–	–	–
Distributor blocks <b>MS-FRM-FRZ</b>		4	G1/4	–	–	–	–	–	–
		6	G1/2	–	–	–	–	–	–
		9	–						
		12	–						
Flow sensors <b>SFAM</b>		4	–						
		6	G1/2	G1/2	–	–	–	–	–
		9	–	G1, G11/2	–	–	–	–	–
		12	–						

# Water separators MS-LWS, MS series

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Product range overview – MS series service units

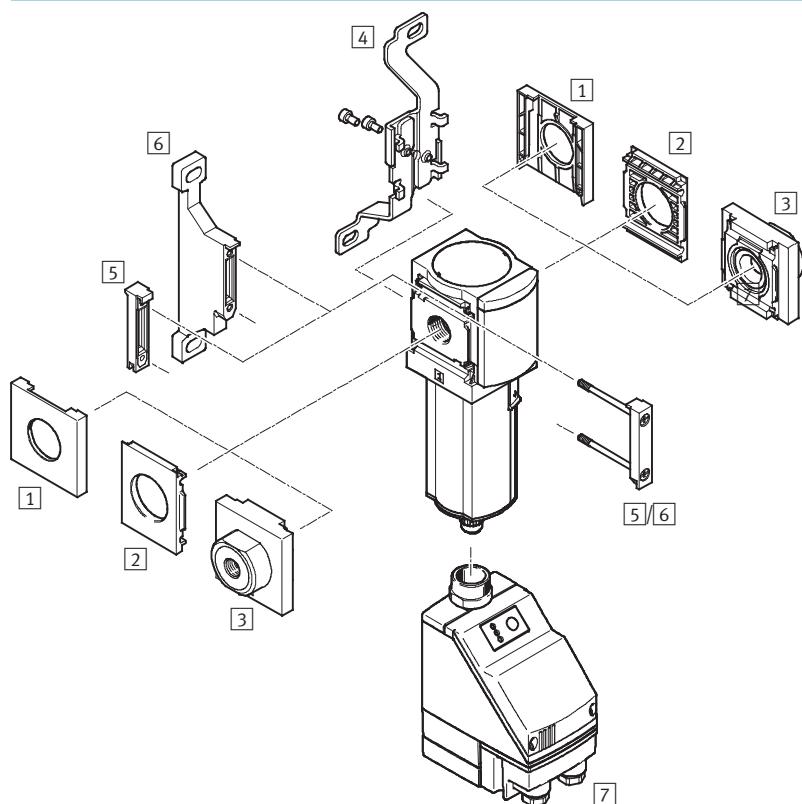
Type	Size	Bowl guard		Pressure indicator				Switch output		Options		➔ Page/ Internet
		Plastic bowl with plastic bowl guard	Metal bowl	Cover plate (without pressure gauge)	Integrated MS pressure gauge	Adapter plate for EN pressure gauge G1/8	Adapter plate for EN pressure gauge G1/4	Pressure sensor	2x PNP or NPN, 1 analogue output 4 ... 20 mA	2x PNP or NPN, 1 analogue output 0 ... 10 V	Silencer	Flow direction from right to left
Code		R	U	VS	AG	A8	A4	AD...	2SA	2SV	S	Z/R
<b>Individual devices</b>												
<b>MS-SV-C</b> Soft start and exhaust valves	4	–										–
	6	–	–	■	■	–	■	■	–	–	■	■
	9	–	–	■	■	–	■	■	–	–	■	■
	12	–										–
<b>MS-SV-E</b> Soft start and exhaust valves	4	–										–
	6	–	–	■	■	–	■	■	–	–	■	■
	9	–										–
	12	–										–
<b>MS-LDM1</b> Membrane air dryers	4	–	■	–	–	–	–	–	–	–	–	■
	6	–	■	–	–	–	–	–	–	–	–	■
	9	–										–
	12	–										–
<b>MS-FRM</b> Branching modules	4	–	–	■	■	■	■	■	–	–	–	■
	6	–	–	■	■	–	■	■	–	–	–	■
	9	–	–	■	■	–	■	■	–	–	–	■
	12	–	–	■	–	–	–	–	–	–	–	ms12-frm
<b>MS-FRM-FRZ</b> Distributor blocks	4	–	–	–	–	–	–	–	–	–	–	■
	6	–	–	–	–	–	–	–	–	–	–	■
	9	–										–
	12	–										–
<b>SFAM</b> Flow sensors	4	–										–
	6	–	–	–	–	–	–	–	■	■	–	■
	9	–	–	–	–	–	–	–	■	■	–	■
	12	–										–

# Water separators MS6-LWS, MS series

Peripherals overview

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## Water separator MS6-LWS



### Note

Additional accessories:

- Module connector for combination with size MS4/MS6 or size MS9 → Internet: amv, rmv, armv
- Adapter for mounting on profiles → Internet: ipm-80, ipm-40-80, ipm-80-80

Mounting attachments and accessories	Individual device		Combination		→ Page/Internet
	Without connecting plate	With connecting plate	Without connecting plate	With connecting plate	
[1] Cover cap MS6-END	■	-	■	-	ms6-end
[2] Mounting plate MS6-AEND	■ <sup>1)</sup>	-	■ <sup>1)</sup>	-	ms6-aend
[3] Connecting plate MS6-AG...	-	■ <sup>1)</sup>	-	■ <sup>1)</sup>	ms6-ag
[4] Mounting bracket MS6-WB	■	■	-	-	ms6-wb
[5] Module connector MS6-MV	-	■	■	■	ms6-mv
[6] Mounting bracket MS6-WP	■	■	■	■	ms6-wp
Mounting bracket (not illustrated) MS6-WPB/WPE/WPM	■	■	■	■	ms6-wp
[7] Fully automatic, electrically actuated condensate drain E2/E3/E4	■	■	■	■	13

1) Module connector MS6-MV [5] or mounting bracket MS6-WP/WPB/WPE/WPM [6] is required for mounting.

## Water separators MS6-LWS, MS series

FESTO

Type codes

MS	6	-	LWS	-	1/4	-	U	-	V
<b>Series</b>									
MS	Standard service unit								
<b>Size</b>									
6	Grid dimension 62 mm								
<b>Service function</b>									
LWS	Water separator								
<b>Pneumatic connection</b>									
1/4	Thread G1/4								
3/8	Thread G3/8								
1/2	Thread G1/2								
<b>Bowl guard</b>									
U	Integrated as metal bowl								
<b>Condensate drain</b>									
V	Fully automatic								

Further variants can be ordered using the modular system → 13

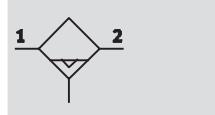
- Connecting plates
- Condensate drain
- Type of mounting
- Alternative flow direction

# Water separators MS6-LWS, MS series

Technical data

**FESTO**

Condensate drain,  
fully automatic



Flow rate  
2,400 ... 3,800 l/min  
Temperature range  
+1 ... +60 °C  
Pressure  
0.8 ... 16 bar



The maintenance-free water separator removes condensate from the compressed air.

- Constantly high condensate separation (99%) up to the maximum flow rate
- Metal bowl

- Available with fully automatic or fully automatic, electrically actuated condensate drain

General technical data				
Size	MS6			
Pneumatic connection 1, 2	G1/4	G3/8	G1/2	G1/4 ... G3/4 (with connecting plate AG...)
Constructional design	Centrifugal separator			
Type of mounting	Via accessories In-line installation			
Mounting position	Vertical ±5°			
Air purity class at the output	Compressed air in accordance with ISO 8573-1:2010 [7:7:4] (with variant E2, E3 or E4: [-:7:4])			
Bowl guard	Integrated as metal bowl			
Condensate drain	Fully automatic Fully automatic, electrically actuated			
Degree of condensate separation [%]	99			
Max. condensate volume [ml]	38			

Note: This product conforms to ISO 1179-1 and ISO 228-1

## Standard nominal flow rate qnN<sup>1)</sup>

Size	MS6	MS6	MS6
Pneumatic connection	G1/4	G3/8	G1/2
qnN [l/min]	2,400	3,500	3,800

1) Measured at p1 = 6 bar and Δp = 1 bar

## Operating and environmental conditions

Condensate drain	Fully automatic V	Fully automatic, electrically actuated E2/E3/E4
Size	MS6	MS6
Supply pressure [bar]	2 ... 12	0.8 ... 16
Operating medium	Compressed air in accordance with ISO 8573-1:2010 [7:-:-]	Compressed air in accordance with ISO 8573-1:2010 [-:-:-]
Ambient temperature [°C]	+5 ... +60	+1 ... +60
Temperature of medium [°C]	+5 ... +60	+1 ... +60
Storage temperature [°C]	-10 ... +60	+1 ... +60
Corrosion resistance class	CRC <sup>1)</sup> 2	

1) Corrosion resistance class 2 to Festo standard 940 070

Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricants.

# Water separators MS6-LWS, MS series

FESTO

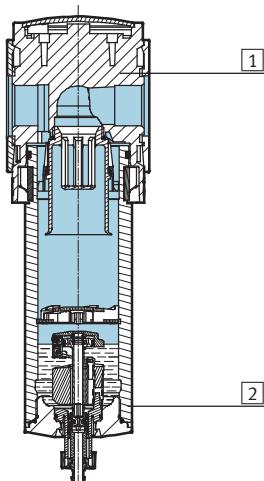
Technical data

## Weight [g]

Size	MS6
Water separator	820
Water separator with fully automatic, electrically actuated condensate drain E2/E3/E4	1,800

## Materials

Sectional view

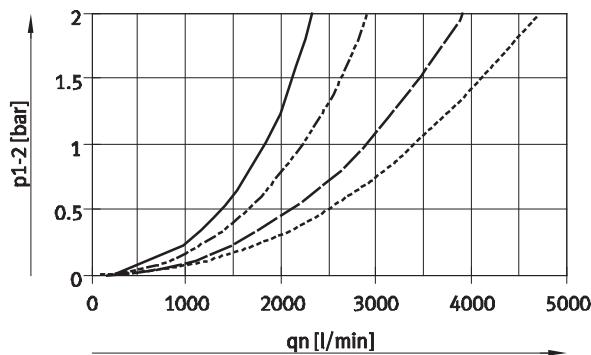


## Water separator

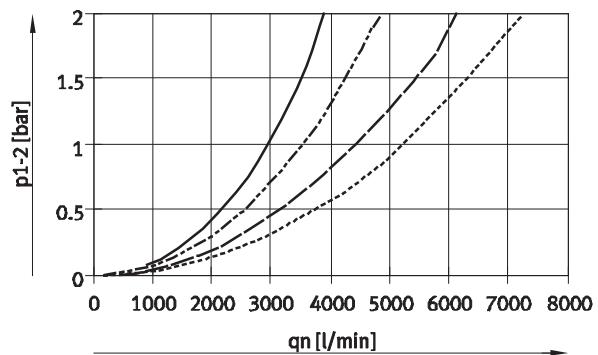
[1] Housing	Die-cast aluminium
[2] Bowl	Wrought aluminium alloy
Inspection window	PA
- Seals	NBR
Note on materials	RoHS-compliant (not with variant E2, E3 or E4) Free of copper and PTFE

## Standard flow rate $q_n$ as a function of differential pressure $p_{1-2}$

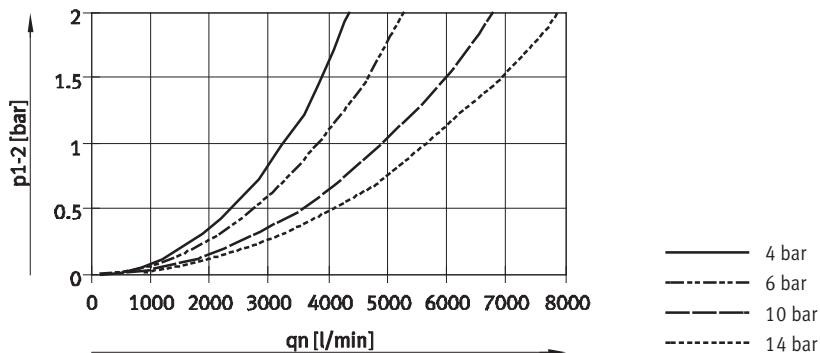
MS6-LWS-1/4



MS6-LWS-3/8



MS6-LWS-1/2



# Water separators MS6-LWS, MS series

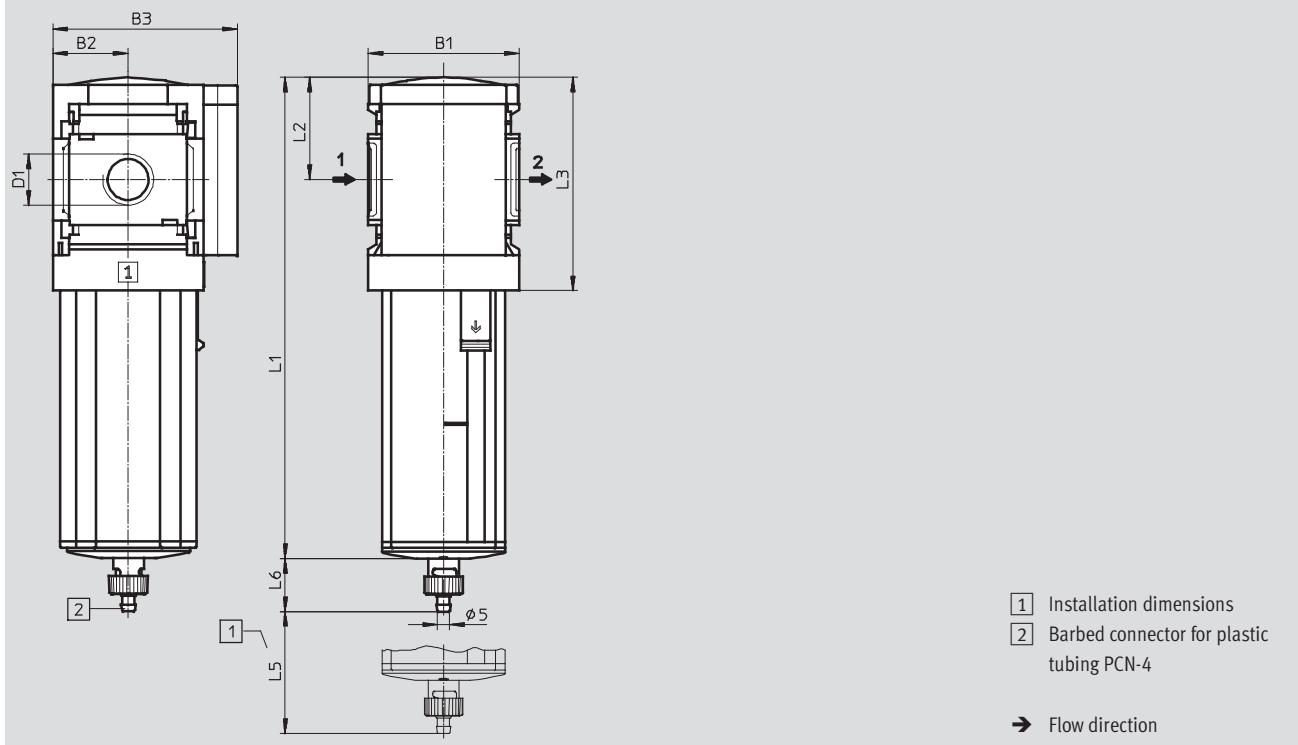
Technical data

**FESTO**

## Dimensions – Standard

Fully automatic condensate drain V

Download CAD Data ➔ [www.festo.com/us/cad](http://www.festo.com/us/cad)



Type	B1	B2	B3	D1	L1	L2	L3	L5	L6
MS6-LWS-1/4-...-V				G1/4					
MS6-LWS-3/8-...-V	62	31	76	G3/8	198	42	87	68	
MS6-LWS-1/2-...-V				G1/2					22

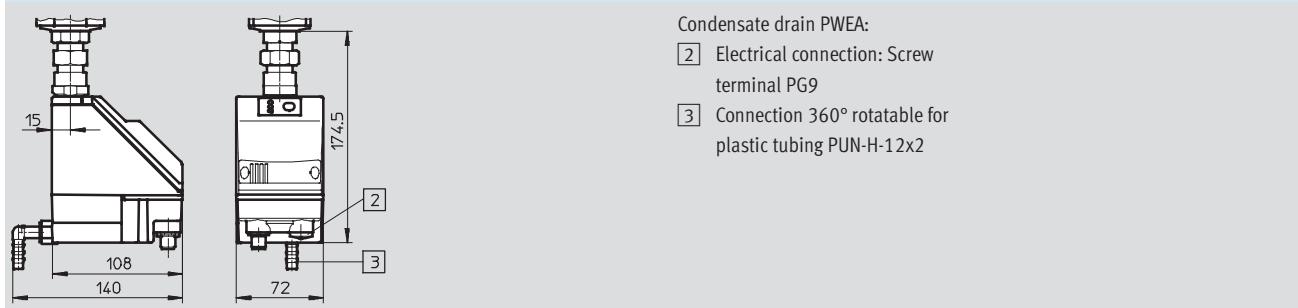
Note: This product conforms to ISO 1179-1 and ISO 228-1

## Dimensions – Condensate drain

Fully automatic, electrically actuated E2/E3/E4

Download CAD Data ➔ [www.festo.com/us/cad](http://www.festo.com/us/cad)

Technical data ➔ Internet: pwea



## Ordering data

Size	Condensate drain	Connection	Part No.	Type
<b>Integrated as metal bowl</b>				
MS6	Fully automatic	G1/4	<b>564868</b>	<b>MS6-LWS-1/4-U-V</b>
		G3/8	<b>564869</b>	<b>MS6-LWS-3/8-U-V</b>
		G1/2	<b>564870</b>	<b>MS6-LWS-1/2-U-V</b>

# Water separators MS6-LWS, MS series

FESTO

Ordering data – Modular products

M Mandatory data						O Options		
Module No.	Series	Size	Function	Connection size	Bowl guard	Condensate drain	Type of mounting	Alternative flow direction
564858	MS	6	LWS	1/4, 3/8, 1/2, AGB, AGC, AGD, AGE	U	V, E2, E3, E4	WP, WPM, WB	Z
<b>Ordering example</b>	<b>564858</b>	<b>MS</b>	<b>6</b>	<b>LWS</b>	<b>AGB</b>	<b>U</b>	<b>V</b>	<b>WP</b>
								<b>Z</b>

Ordering table		Condition S	Code	Enter code
Grid dimension	[mm]	62		
M Module No.	<b>564858</b>			
Series	Standard		<b>MS</b>	MS
Size	6		<b>6</b>	6
Function	Water separator		<b>-LWS</b>	-LWS
Connection size	Thread G1/4		<b>-1/4</b>	
	Thread G3/8		<b>-3/8</b>	
	Thread G1/2		<b>-1/2</b>	
	Connecting plate G1/4		<b>-AGB</b>	
	Connecting plate G3/8		<b>-AGC</b>	
	Connecting plate G1/2		<b>-AGD</b>	
	Connecting plate G3/4		<b>-AGE</b>	
Bowl guard	Metal bowl		<b>-U</b>	-U
Condensate drain	Fully automatic (P1 max. 12 bar)		<b>-V</b>	
	External fully automatic condensate drain, electrical, 110 V AC, terminals (P1 max. 16 bar)		<b>-E2</b>	
	External fully automatic condensate drain, electrical, 230 V AC, terminals (P1 max. 16 bar)		<b>-E3</b>	
	External fully automatic condensate drain, electrical, 24 V DC, terminals (P1 max. 16 bar)		<b>-E4</b>	
O Type of mounting	Mounting bracket	<b>[1]</b>	<b>-WP</b>	
	Mounting bracket	<b>[1]</b>	<b>-WPM</b>	
	Mounting bracket		<b>-WB</b>	
Alternative flow direction	Flow direction from right to left		<b>-Z</b>	

**[1] WP, WPM** Only with connecting plate AGB, AGC, AGD or AGE

Transfer order code

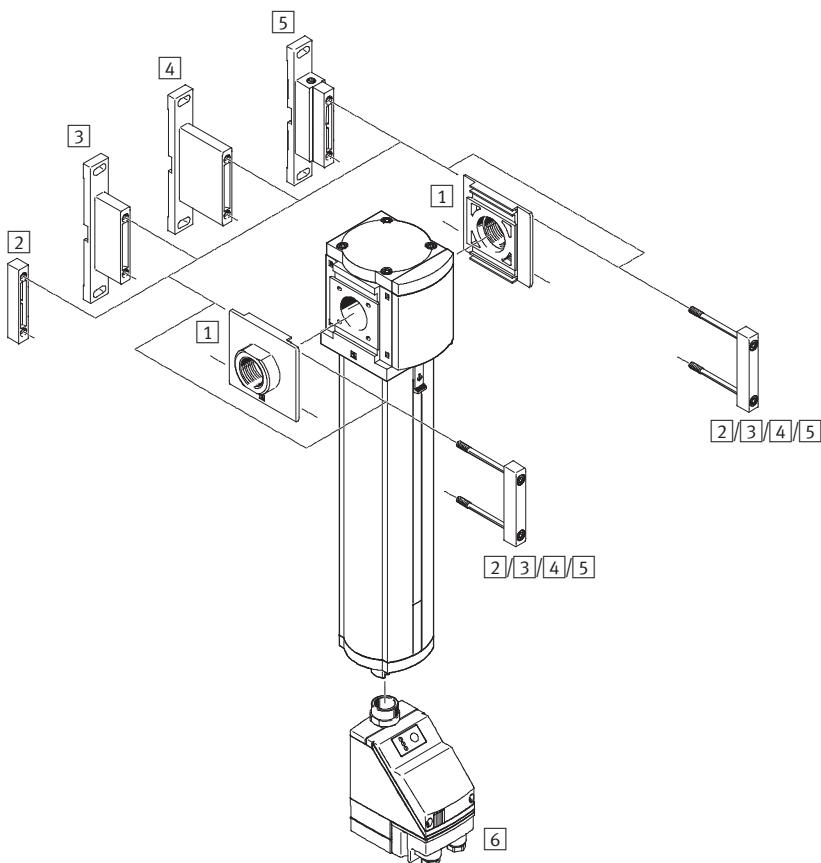
564858 **MS** **6** - **LWS** -  - **-U** -  -  -  -

**New  
Variant EX4, UL1**

## Water separators MS9-LWS, MS series

Peripherals overview

**FESTO**



### Note

Additional accessories:

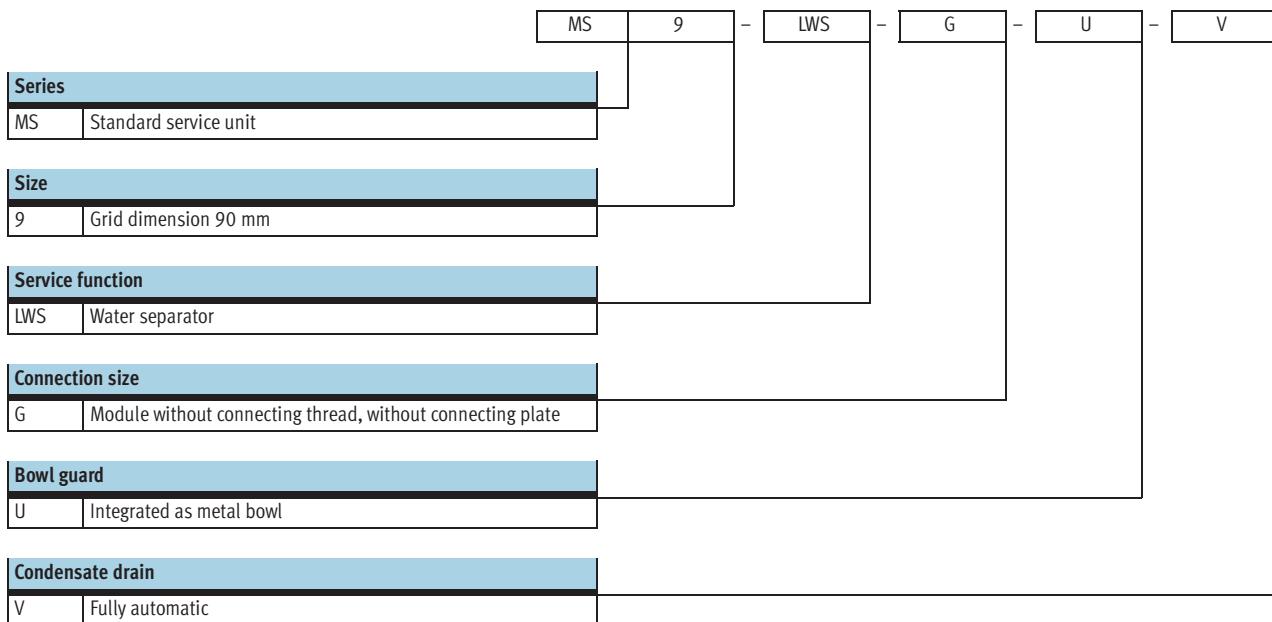
- Module connector for combinations with size MS6, MS9 or MS12

➔ Internet: rmv, armv

Mounting attachments and accessories	Individual device			Combination Module without connecting thread, without connecting plate G	➔ Page/ Internet		
	With female thread ¾ or 1	With connecting plate AG...					
		Without EU certification EX4	With EU certification EX4				
[1] Connecting plate MS9-AG...	—	■	■	■	ms9-ag		
[2] Module connector MS9-MV	—	—	—	■	ms9-mv		
[3] Mounting bracket MS9-WP	■	■	■	■	ms9-wp		
[4] Mounting bracket MS9-WPB	■	■	■	■	ms9-wp		
[5] Mounting bracket MS9-WPM	■	■	—	■	ms9-wp		
[6] Condensate drain, fully automatic, electrically actuated E2/E3/E4	■	■	—	■	20		

## Water separators MS9-LWS, MS series

Type codes



Additional variants can be ordered using the modular product system → 20

- Connecting plates
- Condensate drain
- Type of mounting
- EU certification
- UL certification
- Alternative flow direction

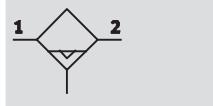
**New  
Variant EX4, UL1**

## Water separators MS9-LWS, MS series

Technical data

**FESTO**

Condensate drain,  
fully automatic



Flow rate  
12,000 ... 15,000 l/min

Temperature range

+1 ... +60 °C

Pressure

0.8 ... 16 bar



The water separator removes  
condensate from the compressed air.

- Constantly high condensate separation (99%) up to the maximum flow rate
- Metal bowl

- Available with fully automatic or fully automatic, electrically actuated condensate drain

- Optional device variant EX4 for use in potentially explosive areas in zones 1, 2, 21 and 22

General technical data				
Size	MS9			
Pneumatic connection 1, 2	G3/4	G1	G1/2 ... G1½ (with connecting plate AG...)	– (without connecting thread G)
Design	Centrifugal separator			
Type of mounting	Via accessories In-line installation			
Mounting position	Vertical ±5°			
Air purity class at the output	Compressed air in accordance with ISO 8573-1:2010 [-:7:4]			
Bowl guard	Integrated as metal bowl			
Condensate drain	Fully automatic Fully automatic, electrically actuated			
Degree of condensate separation [%]	99			
Max. condensate volume [ml]	220			

Note: This product conforms to ISO 1179-1 and ISO 228-1

Standard nominal flow rate $q_{nN}^1$ [l/min]			
Pneumatic connection	Thread G3/4 or connecting plate AGE	Thread G1 or connecting plate AGF	Without connecting thread G
q <sub>nN</sub>	[l/min]	12,000 ±15%	15,000 ±15%

1) Measured at  $p_1 = 6$  bar and  $\Delta p = 1$  bar

Operating and environmental conditions			
Condensate drain	Fully automatic V	Fully automatic, electrically actuated E2/E3/E4	
Operating pressure [bar]	2 ... 12	0.8 ... 16	
Operating medium	Compressed air in accordance with ISO 8573-1:2010 [-:-:-]		
Ambient temperature [°C]	+5 ... +60	+1 ... +60	
Temperature of medium [°C]	+5 ... +60	+1 ... +60	
Storage temperature [°C]	+5 ... +60	+1 ... +60	
Corrosion resistance class CRC <sup>1)</sup>	2		
Certification (variant UL1)	cULus recognized (OL)		

1) Corrosion resistance class 2 according to Festo standard 940 070

Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

## Water separators MS9-LWS, MS series

Technical data

### ATEX

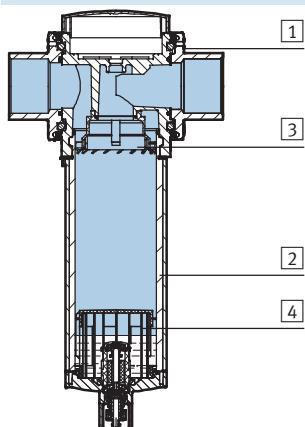
EU certification	EX4
ATEX category gas	II 2G
Ex-ignition protection type gas	c T6 X
ATEX category dust	II 2D
Ex-ignition protection type dust	c 60 °C X
ATEX ambient temperature	+5 °C ≤ Ta ≤ +60 °C
CE mark (see declaration of conformity)	To EU Explosion Protection Directive (ATEX)

### Weight [g]

Water separator	2,000
Water separator with condensate drain, fully automatic, electrically actuated E2/E3/E4	2,400

### Materials

Sectional view

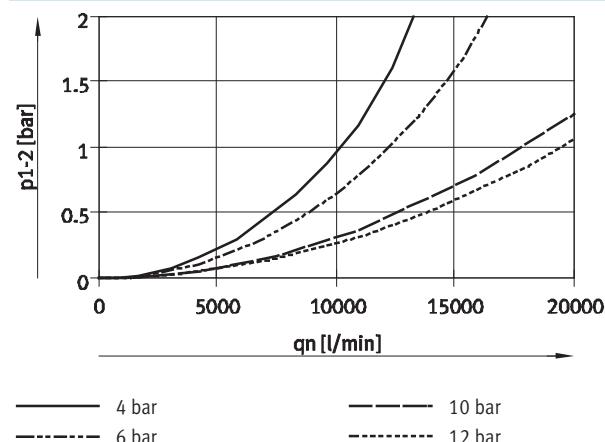


### Water separator

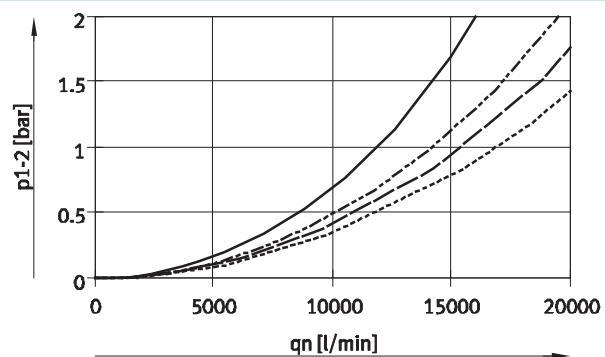
[1] Housing	Die-cast aluminium
[2] Bowl	Wrought aluminium alloy
Inspection window	PA
[3] Spin disc	POM
[4] Isolating disc	POM
- Cover	PA reinforced
- Connecting plate, module connector, mounting bracket	Die-cast aluminium
- Seals	NBR
Note on materials	RoHS-compliant (not with variant E2, E3 or E4)

### Standard flow rate $q_n$ as a function of differential pressure $\Delta p_{1-2}$

MS9-LWS-3/4/AGE, pneumatic connection G3/4



MS9-LWS-1/AGF, pneumatic connection G1



**New**  
**Variant EX4, UL1**

## Water separators MS9-LWS, MS series

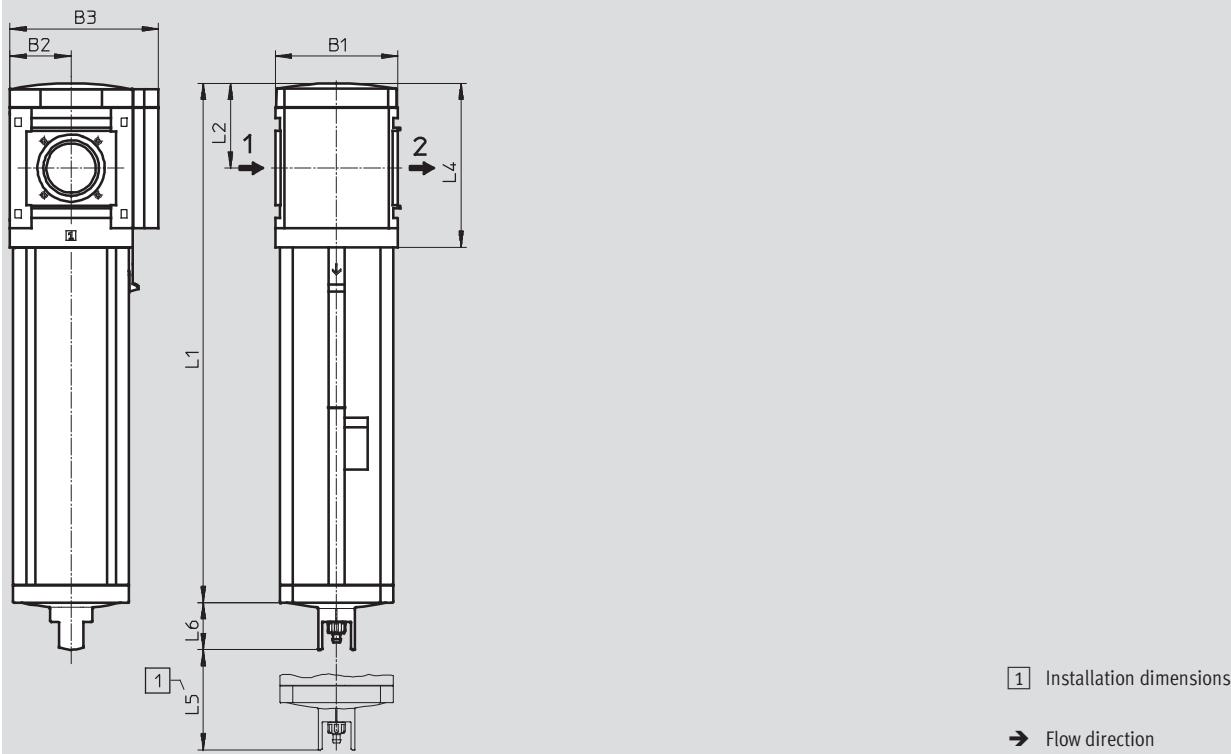
Technical data

**FESTO**

### Dimensions – Basic version

Without connecting thread G, fully automatic condensate drain V

Download CAD Data ➔ [www.festo.com/us/cad](http://www.festo.com/us/cad)

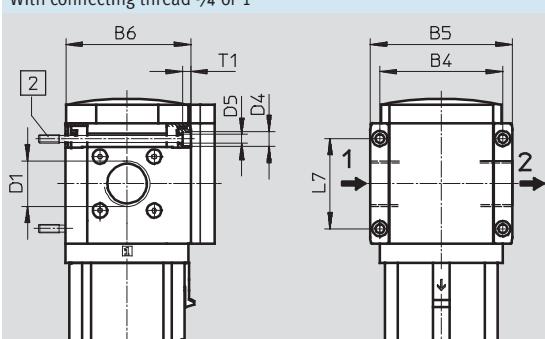


Type	B1	B2	B3	L1	L2	L4	L5	L6
MS9-LWS-G	90	45	109	310.5	62	120	50	34.5

### Dimensions – Connecting thread/connecting plate

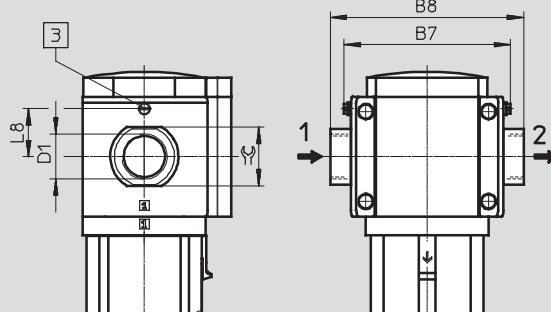
With connecting thread 3/4 or 1

Download CAD Data ➔ [www.festo.com/us/cad](http://www.festo.com/us/cad)



2 Mounting screw M6xmin.90 to DIN 912 (not included in the scope of delivery) for wall mounting without mounting bracket

With connecting plate AG...



3 Earthing screw M4x8 (only with MS9-...-EX4)

2 Flow direction

Type	B4	B5	B6	B7		B8	D1	D4	D5	L7	L8	T1	=C
				EX4									
MS9-LWS-3/4	90	104	91.5	-	-	-	G3/4	11	6.5	66	-	6	-
MS9-LWS-1							G1						
MS9-LWS-AGD	-	-	-	112	122	132	G1/2	-	-	-	35	-	30
MS9-LWS-AGE						132	G3/4						36
MS9-LWS-AGF						142	G1						41
MS9-LWS-AGG						162	G1 1/4						50
MS9-LWS-AGH						176	G1 1/2						55

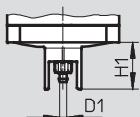
Note: This product conforms to ISO 1179-1 and ISO 228-1

## Water separators MS9-LWS, MS series

Technical data

### Dimensions – Condensate drain

Fully automatic V

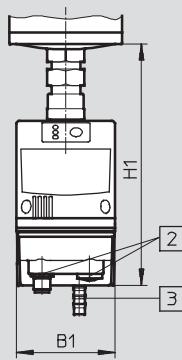
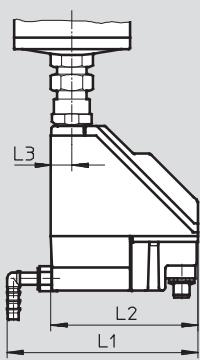


Barbed connector for plastic tubing  
PCN-4

Download CAD Data ➔ [www.festo.com/us/cad](http://www.festo.com/us/cad)

Fully automatic, electrically actuated E2/E3/E4

Technical data ➔ Internet: pwea



Condensate drain PWEA:

- [2] Electrical connection: Screw terminal PG9
- [3] Connection 360° rotatable for plastic tubing PUN-H-12x2

Type	B1	D1	H1	L1	L2	L3
MS9-LWS-...-V	–	5	34.5	–	–	–
MS9-LWS-...-E2/E3/E4	72	–	178	140	108	15

### Ordering data

Size	Condensate drain	Connection	Part No.	Type
MS9	Fully automatic	–	571468	MS9-LWS-G-U-V

 **New  
Variant EX4, UL1**

**FESTO**

## Water separators MS9-LWS, MS series

Ordering data – Modular products

M Mandatory data					
Module No.	Series	Size	Function	Connection size	Bowl
567857	MS	9	LWS	3/4, 1, AGD, AGE, AGF, AGG, AGH, G	U
<b>Ordering example</b>	<b>567857</b>	<b>MS</b>	<b>9</b>	<b>- LWS</b>	<b>- AGD</b>
					<b>- U</b>

Ordering table		Condition s	Code	Enter code
Grid dimension	[mm]	90		
<b>M</b> Module No.	<b>567857</b>			
Series	Standard		<b>MS</b>	
Size	9		<b>9</b>	
Function	Water separator		<b>-LWS</b>	
Connection size	Thread G3/4	<input type="checkbox"/>	<b>-3/4</b>	
	Thread G1	<input type="checkbox"/>	<b>-1</b>	
	Connecting plate G1/2		<b>-AGD</b>	
	Connecting plate G3/4		<b>-AGE</b>	
	Connecting plate G1		<b>-AGF</b>	
	Connecting plate G1 1/4		<b>-AGG</b>	
	Connecting plate G1 1/2		<b>-AGH</b>	
	Module without connecting thread, without connecting plate	<input type="checkbox"/>	<b>-G</b>	
<b>↓ Bowl</b>	Metal bowl		<b>-U</b>	
			<b>-U</b>	

**3/4, 1, G, E2, E3, E4, WPM**

Not with EU certification EX4

### Transfer order code

567857  MS  9  - LWS  -  - U

## Water separators MS9-LWS, MS series

Ordering data – Modular products

M Mandatory data	O Options			
Condensate drain	Type of mounting	EU certification	UL certification	Alternative flow direction
V, E2, E3, E4	WP, WPM, WPB	EX4	UL1	Z

- V - WP - - - Z

Ordering table			Condition	Code		Enter code
Grid dimension	[mm]	90				
Condensate drain	Fully automatic (P1 max. 12 bar)			-V		
Condensate drain	External, fully automatic, electric	110 V AC, terminals (P1 max. 16 bar)	<input type="checkbox"/>	-E2		
		230 V AC, terminals (P1 max. 16 bar)	<input type="checkbox"/>	-E3		
		24 V DC, terminals (P1 max. 16 bar)	<input type="checkbox"/>	-E4		
Type of mounting	Mounting bracket		<input type="checkbox"/>	-WP		
	Mounting bracket		<input type="checkbox"/> <input type="checkbox"/>	-WPM		
	Mounting bracket for large wall gap		<input type="checkbox"/>	-WPB		
EU certification	II 2GD to EU Directive 94/9/EG			-EX4		
UL certification	cULus, ordinary location for Canada and USA			-UL1		
Alternative flow direction	Flow direction from right to left			-Z		

3/4, 1, G, E2, E3, E4, WPM

Not with EU certification EX4

WP, WPM, WPB

Not with module G

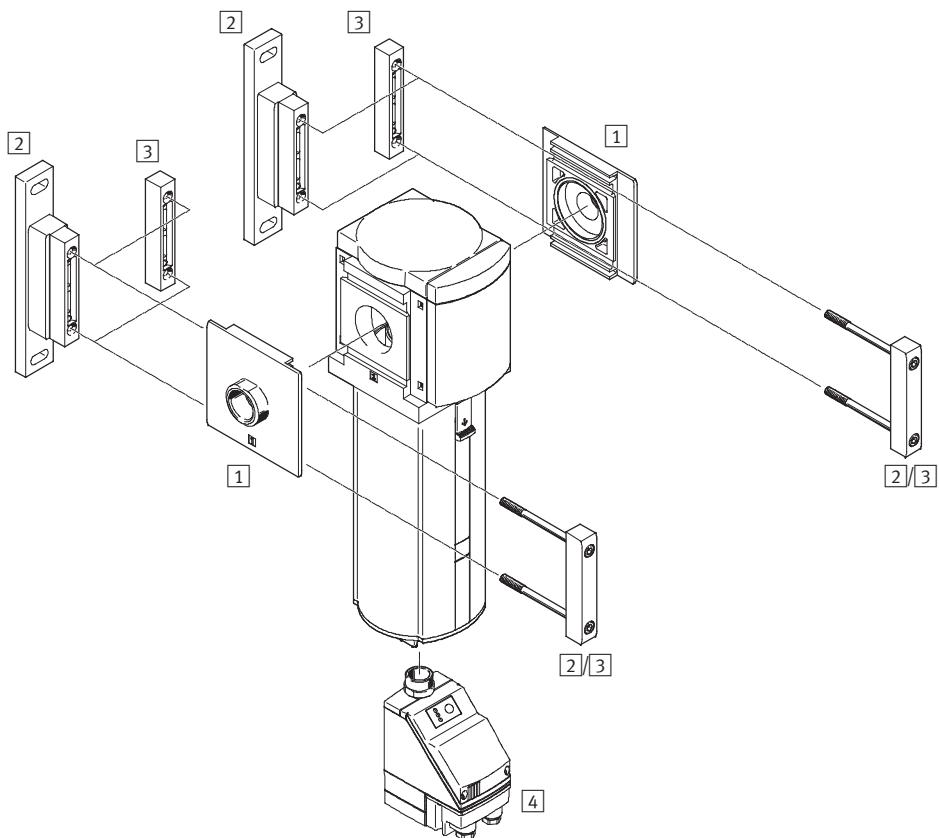
Transfer order code

-  -  -  -  -

## Water separators MS12-LWS, MS series

Peripherals overview

**FESTO**



### Note

Additional accessories:

- Module connector for combination with size MS9  
→ Internet: armv

Mounting attachments and accessories		➔ Page/Internet
[1]	Connecting plate MS12-AG...	ms12-ag
[2]	Mounting bracket MS12-WP	ms12-wp
[3]	Module connector MS12-MV	ms12-mv
[4]	Fully automatic, electrically actuated condensate drain E2/E3/E4	28

## Water separators MS12-LWS, MS series

Type codes

MS	12	-	LWS	-	G	-	U	-	V
<b>Series</b>									
MS	Standard service unit								
<b>Size</b>									
12	Grid dimension 124 mm								
<b>Service function</b>									
LWS	Water separator								
<b>Pneumatic connection</b>									
G	Module without connecting thread, without connecting plate								
<b>Bowl guard</b>									
U	Integrated as metal bowl								
<b>Condensate drain</b>									
V	Fully automatic								

Additional variants can be ordered using the modular product system → 28

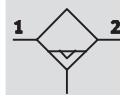
- Pneumatic connection
- Condensate drain
- Type of mounting
- Flow direction

## Water separators MS12-LWS, MS series

Technical data

**FESTO**

Condensate drain,  
fully automatic



Flow rate  
25,000 l/min  
Temperature range  
+1 ... +60 °C  
Pressure  
0.8 ... 16 bar



The water separator removes  
condensate from the compressed air.

- Constantly high condensate separation (99%) up to the maximum flow rate
- Metal bowl

- Available with fully automatic or  
fully automatic, electrically  
actuated condensate drain

### General technical data

Pneumatic connection 1, 2	G1 (with connecting plate AGF)	G1 1/4 (with connecting plate AGG)	G1 1/2 (with connecting plate AGH)	G2 (with connecting plate AGI)	– (module without connecting thread, without connecting plate G)
Design	Centrifugal separator				
Type of mounting	Via accessories In-line installation				
Mounting position	Vertical ±5°				
Air purity class at the output	Compressed air to ISO 8573-1:2010 [-:7:4]				
Bowl guard	Integrated as metal bowl				
Condensate drain	Fully automatic Fully automatic, electrically actuated				
Degree of condensate separation [%]	99				
Max. condensate volume [ml]	400				

Note: This product conforms to ISO 1179-1 and ISO 228-1

### Flow rates

Standard nominal flow rate [l/min] q <sub>nN</sub> <sup>1)</sup>	25,000 ±15%
Max. standard flow rate [l/min] q <sub>n max.</sub>	40,000 ±15%

1) Measured at p<sub>1</sub> = 6 bar and Δp = 0.5 bar

### Operating and environmental conditions

Condensate drain	Fully automatic V	Fully automatic, electrically actuated E2/E3/E4
Operating pressure [bar]	2 ... 12	0.8 ... 16
Operating medium	Compressed air to ISO 8573-1:2010 [-:-:-]	
Ambient temperature [°C]	+5 ... +60	+1 ... +60
Temperature of medium [°C]	+5 ... +60	+1 ... +60
Storage temperature [°C]	+5 ... +60	+1 ... +60
Corrosion resistance class CRC <sup>1)</sup>	2	

1) Corrosion resistance class 2 according to Festo standard 940 070

Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

# Water separators MS12-LWS, MS series

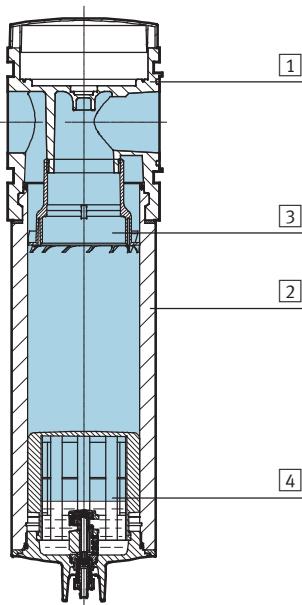
Technical data

## Weight [g]

Water separator	6,300
Water separator with fully automatic, electrically actuated condensate drain E2/E3/E4	7,000
Accessories	
Connecting plate AG...	1,300
Mounting bracket WP	700

## Materials

### Sectional view

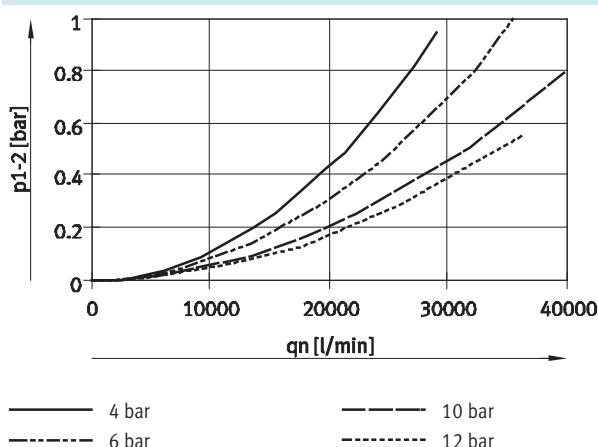


### Water separator

[1] Housing	Die-cast aluminium
[2] Bowl	Wrought aluminium alloy
Inspection window	PA
[3] Spin disc	POM
[4] Separating plate	POM
- Cover	PA reinforced
- Connecting plate, module connector, mounting bracket	Die-cast aluminium
- Seals	Nitrile rubber
Note on materials	RoHS-compliant (not with variant E2, E3 or E4)

## Standard flow rate $q_n$ as a function of differential pressure $\Delta p_{1-2}$

MS12-LWS-AGH/AGI, pneumatic connection G1½/G2



## Water separators MS12-LWS, MS series

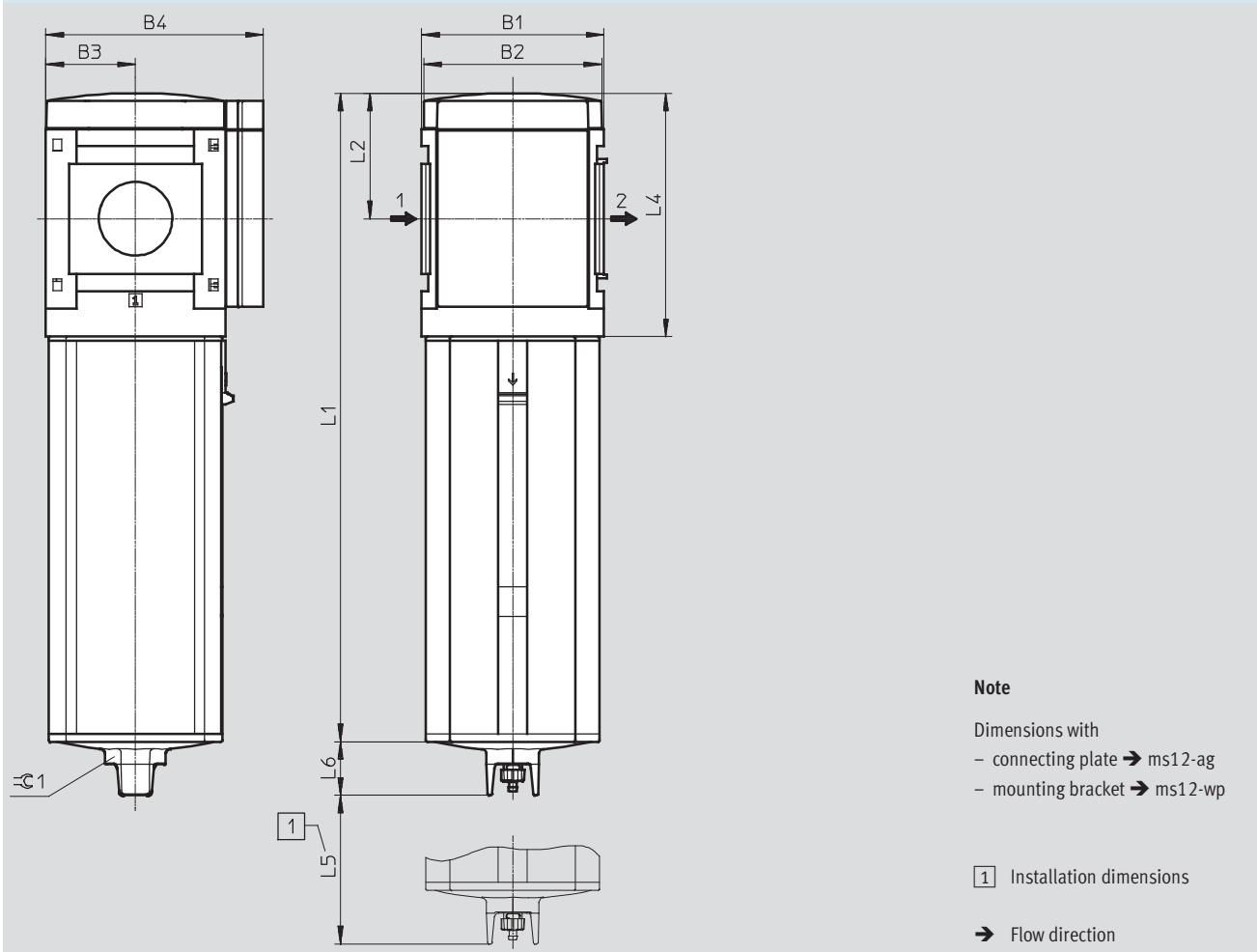
Technical data

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### Dimensions – Basic design

Download CAD Data ➔ [www.festo.com/us/cad](http://www.festo.com/us/cad)

Module without connecting thread, without connecting plate G, fully automatic condensate drain V



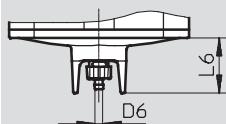
Type	B1	B2	B3	B4	L1	L2	L4	L5	L6	=C 1
MS12-LWS-G	124	122	61	148	441	85	165	60	36	36

## Water separators MS12-LWS, MS series

Technical data

### Dimensions – Condensate drain

Fully automatic V

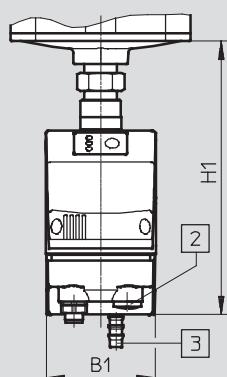
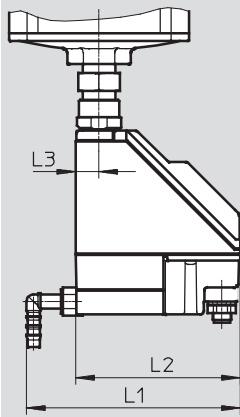


Barbed fitting for plastic tubing  
PCN-4

Download CAD Data ➔ [www.festo.com/us/cad](http://www.festo.com/us/cad)

### Fully automatic, electrically actuated E2/E3/E4

Technical data ➔ Internet: pwea



Condensate drain PWEA:

- [2] Electrical connection:  
Screw terminal PG9
- [3] Connection 360° rotatable for  
plastic tubing PUN-H-12x2

Type	B1	D6	H1	L1	L2	L3	L6
MS12-LWS-...-V	–	5	–	–	–	–	36
MS12-LWS-...-E2/E3/E4	72	–	179	140	108	15.4	–

### Ordering data

Size	Condensate drain	Connection	Part No.	Type
MS12	Fully automatic	–	8005550	MS12-LWS-G-U-V

## Water separators MS12-LWS, MS series

Ordering data – Modular products

**FESTO**

M Mandatory data							O Options	
Module No.	Series	Size	Function	Pneumatic connection	Bowl	Condensate drain	Type of mounting	Flow direction
569827	MS	12	LWS	AGF, AGG, AGH, AGI, G	U	V, E2, E3, E4	WP	Z
<b>Ordering example</b>	<b>569827</b>	<b>MS</b>	<b>12</b>	<b>LWS</b>	<b>G</b>	<b>U</b>	<b>V</b>	

Ordering table		Condition s	Code	Enter code
Grid dimension	[mm]	124		
M Module No.	<b>569827</b>			
Series	Standard		MS	MS
Size	12		12	12
Function	Water separator		-LWS	-LWS
Pneumatic connection	Connecting plate G1		-AGF	
	Connecting plate G1 1/4		-AGG	
	Connecting plate G1 1/2		-AGH	
	Connecting plate G2		-AGI	
	Module without connecting thread, without connecting plate	[1]	-G	
Bowl	Metal bowl		-U	-U
Condensate drain	Fully automatic (P1 max. 12 bar)		-V	
	External, fully automatic, electric	110 V AC, terminals (P1 max. 16 bar) 230 V AC, terminals (P1 max. 16 bar) 24 V DC, terminals (P1 max. 16 bar)	-E2 -E3 -E4	
O Type of mounting	Mounting bracket	[2]	-WP	
Flow direction	Flow direction from right to left		-Z	

[1] **G** Not with mounting type WP.

[2] **WP** Only with connecting plate AGF, AGG, AGH or AGI.

### Transfer order code

569827 **MS** **12** - **LWS** -  - **U** - **V** -  -  -

# Product Range and Company Overview

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Festo Corporation is committed to supply all Festo products and services that will meet or exceed our customers' requirements in product quality, delivery, customer service and satisfaction.

To meet this commitment, we strive to ensure a consistent, integrated, and systematic approach to management that will meet or exceed the requirements of the ISO 9001 standard for Quality Management and the ISO 14001 standard for Environmental Management.



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