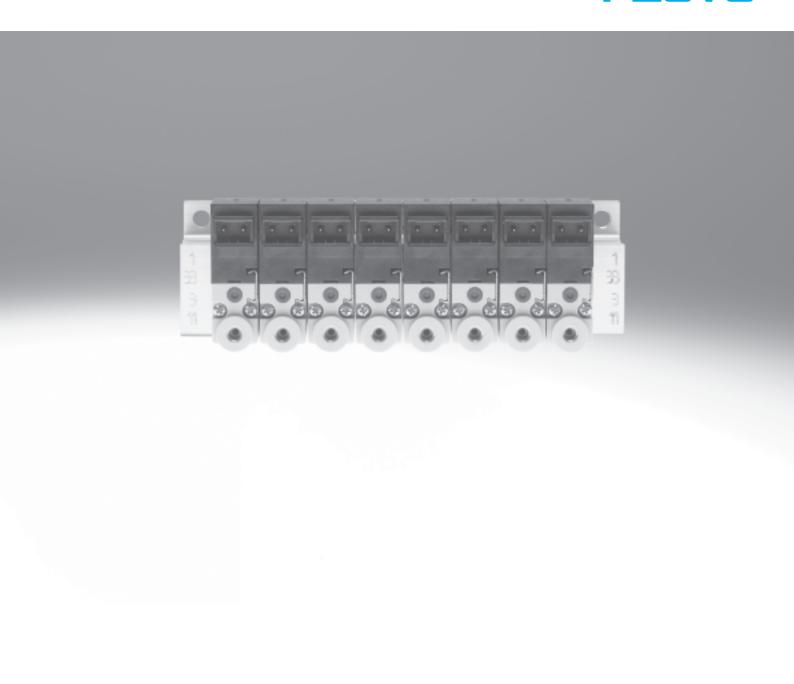
Solenoid valves MH1, miniature



Complete product range for a wide range of applications





Extremely small

The new miniaturised generation of poppet valves offers flow rates of 14 l/min in the 2/2-way version or 10 l/min in the 3/2-way version. Either as an individual sub-base or pre-assembled on a PR manifold rail. In addition, mounting on a PR manifold rail enables very compact assembly. For increased requirements and speed, the bigger MH2 with a flow rate of up to 100 l/min is the ideal solution.

Extremely versatile and fast

The miniature valves can be linked together via a pneumatic multiple connector plate or electrical multi-pin plug. There is also a choice between horizontal electrical connections, on top and underneath. Furthermore, a connection for mounting on a PCB is available. All components are tested and assembled for Festo plug and work. Need a system to run as fast as possible? No problem! The response time of the miniature valves is an impressive 4 ms.

Totally coordinated

Festo offers an extensive product range including drives, rodless drives, mini slides, rotary drives and accessories under the umbrella term "compact". Perfectly coordinated and geared towards all production areas for the manufacture and processing of very small products. All the components comply with Festo's proven quality standards and include the added value that only a global company can offer.



Miniature valves not just for the electronics industry ...

... but also for the light assembly, medical technology and semiconductor industries and wherever extremely compact and fast-switching valves or pilot valves are required for valves coming into contact with media (e.g. process industry). With response times of approximately 4 ms, these valves satisfy all requirements for speed. Vacuum functions can also be easily implemented. A 100% duty cycle and even a three-shift operation guarantee maximum cost-effectiveness.

With flow rates of 10 and 14 l/min for the miniature valves, there is always sufficient volume for pilot control of process valves. The flow rate is also adequate for Festo's wide range of compact cylinders, rotary drives and slides

For increased requirements of up to 100 l/min: MH2.



Solenoid valves MH1, miniature



Key features - Pneumatic components

Operation with different pressures

Vacuum operation

The direction of flow of the MH1 valves is clearly defined and cannot be reversed.

It must therefore be ensured that this direction of flow is observed even when operating the valve with vacuum.

This is achieved by connecting the vacuum to port 3 or 2 (33 or 11).

Reverse operation

Reverse operation is not possible; the direction of flow cannot be reversed.

Note

Vacuum must not be connected to port 1.

2/2-way valve, MH...-2/2G-...

- Vacuum operation is established by connecting vacuum at port 2
- An ejector pulse must then be realised with another valve

3/2-way valve, MH...-3/2G-...

- Vacuum operation is established by connecting vacuum at port 3
- Venting (or pressurisation) takes place via port 1
- Normally open with vacuum operation

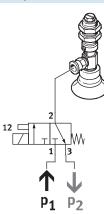
3/2-way valve, MH...-3/20-...

- Vacuum operation is established by connecting vacuum at port 33
- Venting (or pressurisation) takes place via port 11
- Normally closed with vacuum operation

2x2/2-way valve, MHA1-2X2/2G-...

- Vacuum operation is established by connecting vacuum at port 11
- The ejector pulse is connected at port 1

Example



With the 3/2-way valve, normally closed, vacuum operation is established by connecting the vacuum (P2) to port 3 and connecting e.g. a silencer for venting (P1) to port 1. This changes the normal position from "closed" to "open".

Solenoid valves MH1, miniature Product range overview



Function	Circuit symbol	Version	Voltage [\	Voltage [V DC]		
			5	12	24	Internet
2/2-way valve	2	Standard nominal flow rate 14 l/m	in			
	12 T W	Semi in-line valve	•	-	•	7
	1	Sub-base valve	•			17
		Standard nominal flow rate 30 l/mi	in, controls vacuum or	ejector puls	ie .	
		Sub-base valve	-	-		34
					•	
3/2-way valve ¹⁾	2	Standard nominal flow rate 10 l/m	in			
	12 / W	Semi in-line valve	•			7
	1 3	Sub-base valve	•	•		17
	110	Sub-base valve with LED	-	-		17
	11 93					
2x2/2-way valve		Standard nominal flow rate 30 l/m	in. controls vacuum ar	ıd eiector pu	ılse	
, ,	12 112 112	Sub-base valve with LED		-		34
	1 1	1				

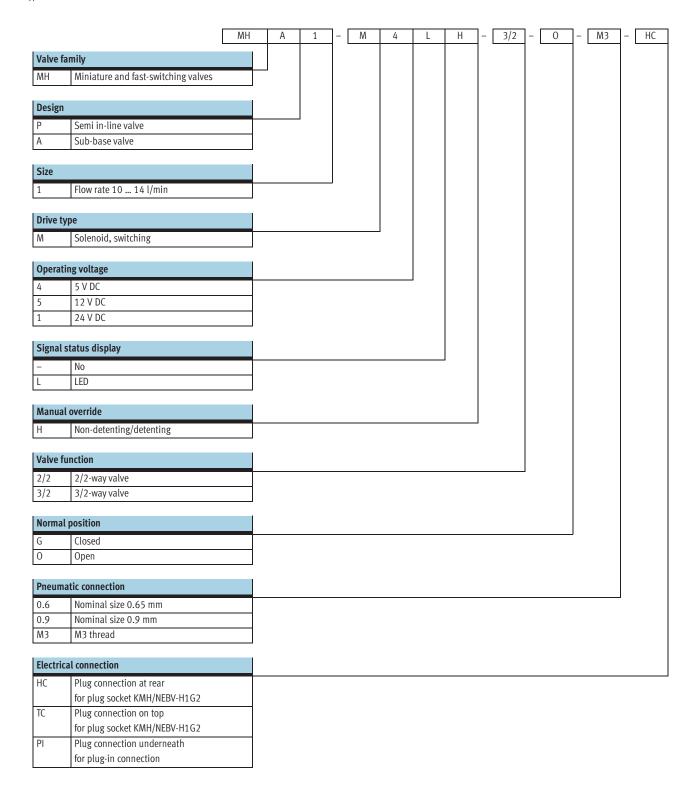
¹⁾ Can be used as a 2/2-way valve by sealing port 1 or 3

88				
Mounting options Design		Semi in-line valve	Sub-base valve	
Electrical connection		Without LED	Without LED	With LED
Plug connection at rear (HC)				
	Individual sub-base	-	•	•
	Manifold assembly	-	-	•
	Sub-base with 2x2/2-way valve fully assembled	-	-	•
Plug connection on top (TC)	<u> </u>			
	Individual sub-base	-	•	•
	Manifold assembly	•	•	•
Plug connection underneath (PI)				
\wedge	Individual sub-base with plug base	•	•	
1 20	Manifold assembly with plug bases	•	•	
	Manifold assembly with plug bases and	_		_
	electrical multi-pin plug		-	•
	Manifold assembly on PCB with soldering bases	-	•	•
	Manifold assembly on PCB with soldering bases and pneumatic multiple connector plate	-	•	•

Solenoid valves MH1, miniature

FESTO

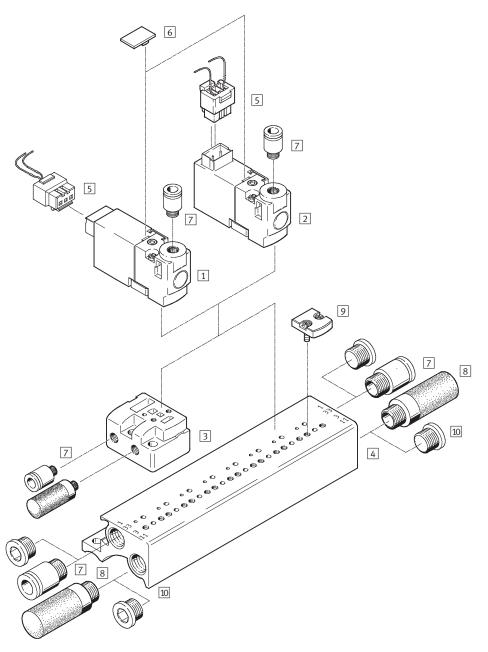
Type codes



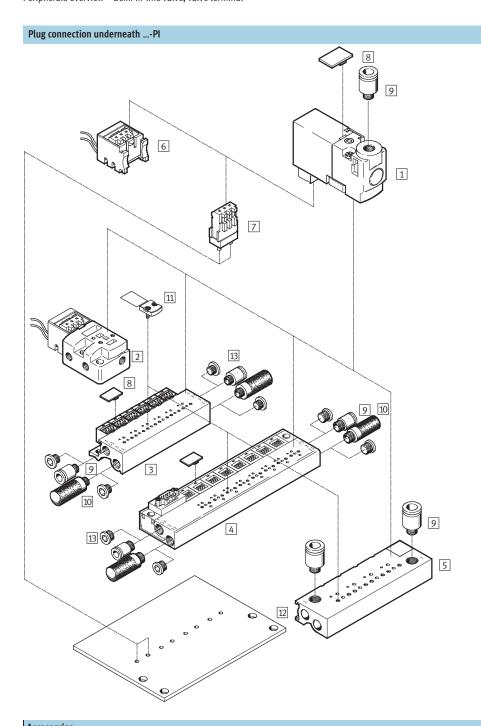
Note

Further variants and accessories can be configured and ordered using the modular system.

Plug connection at rear ...-HC, plug connection on top ...-TC



Accessories			
	→ Page/ Internet	→ P	Page/
Semi in-line valve MHP1HC	9	6 Inscription label MH-BZ-80X 36	illet
2 Semi in-line valve MHP1TC	9	7 Push-in fittings QS/QSM qs	
3 Individual sub-base MHP1-AS-3-M3	11	8 Silencer UC uc	
4 Manifold block MHP1-PR3	11	9 Blanking plate MHAP1-BP-3 for sealing vacant positions 36	
5 Plug socket with cable KMH/NEBV-H1G2	36	10 Blanking plug B 36	



ACC	essories		
		→ Page/	
		Internet	
1	Semi in-line valve MHP1PI	9	7 Soldering base PCBC-A
2	Individual sub-base MHP1-AS-3-M3-PI	11	8 Inscription label MH-BZ-80x
3	Manifold block MHP1-PR3-PI with plug bases	11	9 Push-in fittings QS/QSM
4	Manifold block MHP1-PR3-PI-D	13	10 Silencer UC
	with plug bases and electrical multi-pin plug		
5	Manifold block MHP1-PR3-PI-PCB	14	11 Blanking plate MHAP1-BP-3-PI for sealing vacant positions
	for mounting on PCB		PCB (user-specific)
6	Plug base MHAP-PI	36	13 Blanking plug B

36 14 36

→ Page/ Internet 36 36 qs uc

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Function







Voltage

5, 12, 24 V DC

Pressure

-0.9 ... +8 bar

Temperature range

−5 ... +50 °C



General technica	ıl data				
Valve function			2/2-way, single solenoid	3/2-way, single solenoid	
Constructional design			Poppet valve with spring return		
Sealing principle			Soft		
Actuation type			Electric		
Reset method			Mechanical spring		
Type of pilot cont	rol		Direct		
Direction of flow			Non-reversible		
Exhaust function			-	With flow control	
Manual override			Non-detenting		
Type of mounting			On sub-base via through-holes		
Mounting positio	n		Any		
Nominal size		[mm]	0.9	0.65	
Standard nomina	al flow rate	[l/min]	14 (2 bar 0 bar)	10	
Grid dimension		[mm]	10	10	
Pneumatic	Individual sub-base	1,33	M3	M3	
connection		2	M3	M3	
		3, 11	-	M3	
	Manifold assembly	1,33	M7	M7	
		2	M3	M3	
		3, 11	-	M7	
Product weight		[g]	10	10	

Operating and enviro	onmental conditions					
Valve function			2/2-way, single solenoid	3/2-way, single solenoid		
Operating medium			Compressed air in accordance with	Compressed air in accordance with ISO 8573-1:2010 [7:4:4]		
Note on operating/pil	lot medium		Operation with lubricated medium	n possible (in which case lubricated operation will always		
			be required)			
Operating pressure	Normally closed	[bar]	-0.9 +2	0 81)		
range	Normally open	[bar]	-	0 6 ¹⁾		
Ambient	Individual mounting	[°C]	-5 +50			
temperature	Manifold assembly	[°C]	-5 +40			
Temperature	Individual mounting	[°C]	-5 +50			
of medium	Manifold assembly	[°C]	-5 +40			
Storage temperature [°C]		-20 +60				
Corrosion resistance class CRC			2 ²⁾			

¹⁾ Vacuum operation possible with special connection method

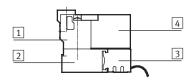
²⁾ Corrosion resistance class 2 as per Festo standard 940 070 Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.



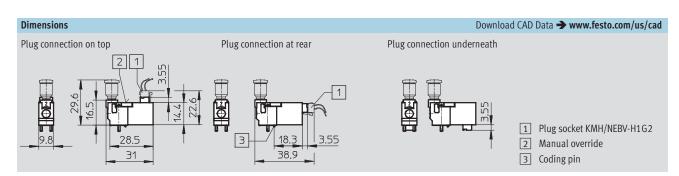
Electrical data			
Valve function		2/2-way, single solenoid	3/2-way, single solenoid
Operating voltage	[V DC]	5 ±10%, 12 ±10% or 24 ±10%	
Type of connection		Plug connection	
Power consumption	[W]	1	
Duty cycle		100%	
Protection class to EN 60529			
With plug socket KMH/NEBV-H1G2		IP40	
With plug base MHAP-PI		1	
With soldering base PCBC-A		1	
With Sub-D connector plug			

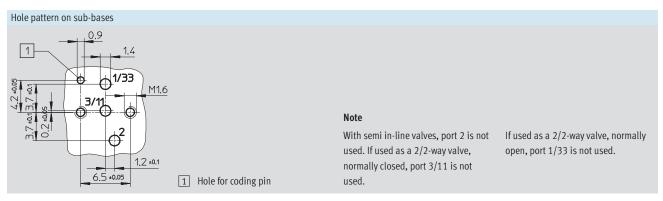
Response times and switching frequencies						
Valve function		2/2-way, single solenoid	3/2-way, single solenoid			
Response time on/off	[ms]	4/5	4/4			

Materials

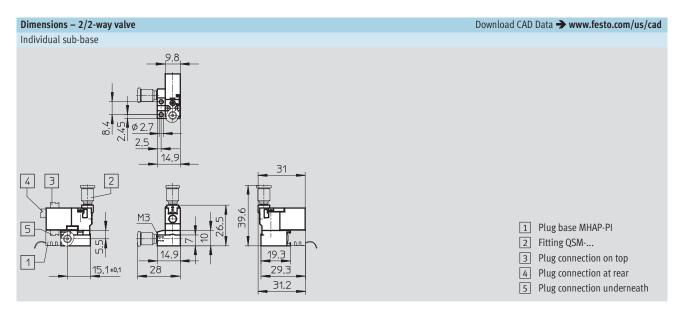


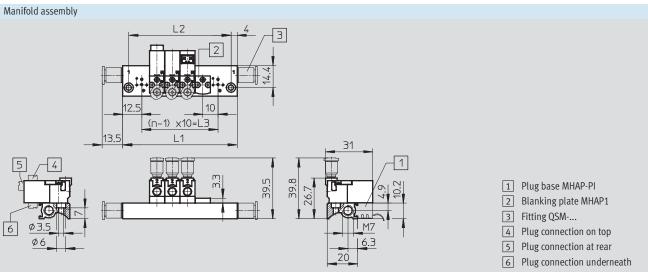
1	Housing	Polyphenylene sulphide
2	Sub-base	Aluminium
3	Plug base	Polyamide
4	Coil housing	Polyamide
-	Seals	Fluoro elastomer,
		nitrile rubber,
		hydrogenated nitrile rubber
	Note on materials	Free of copper and PTFE







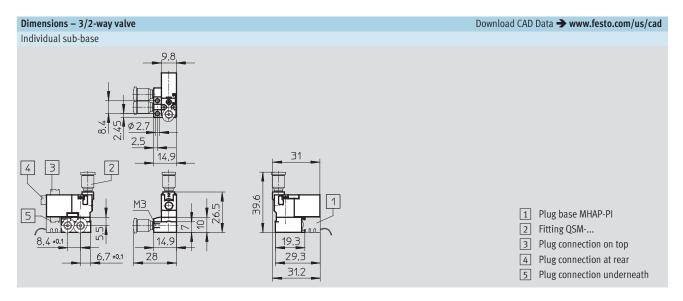


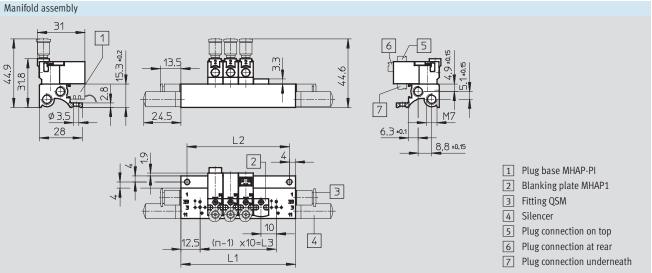


Valve positions n	L1	L2	L3
	±0.15	±0.1	
2	35	27	10
3	45	37	20
4	55	47	30
5	65	57	40
6	75	67	50
7	85	77	60
8	95	87	70

Valve positions n	L1	L2	L3
	±0.15	±0.1	
9	105	97	80
10	115	107	90
11	125	117	100
12	135	127	110
13	145	137	120
14	155	147	130
15	165	157	140

Valve positions n	L1 ±0.15	L2 ±0.1	L3
16	175	167	150
17	185	177	160
18	195	187	170
19	205	197	180
20	215	207	190
21	225	217	200
22	235	227	210

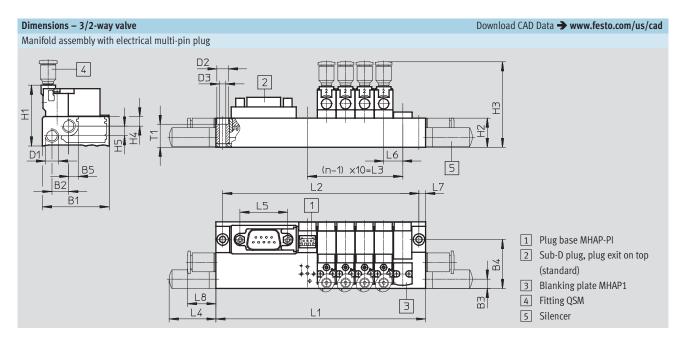




Valve positions n	L1 ±0.15	L2 ±0.1	L3
2	35	27	10
3	45	37	20
4	55	47	30
5	65	57	40
6	75	67	50
7	85	77	60
8	95	87	70

Valve positions n	L1	L2	L3
	±0.15	±0.1	
9	105	97	80
10	115	107	90
11	125	117	100
12	135	127	110
13	145	137	120
14	155	147	130
15	165	157	140

Valve positions n	L1	L2	L3
	±0.15	±0.1	
16	175	167	150
17	185	177	160
18	195	187	170
19	205	197	180
20	215	207	190
21	225	217	200
22	235	227	210

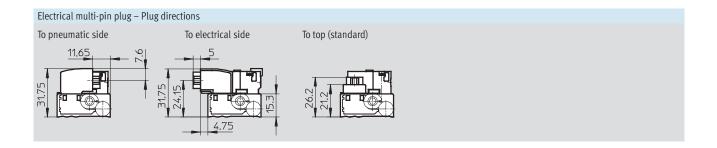


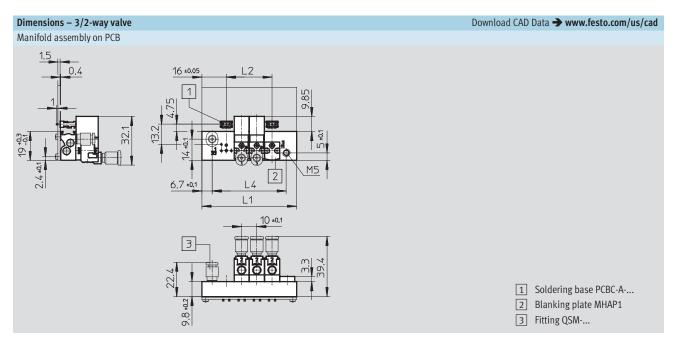
Valve positions n	L1 ±0.15	L2 ±0.1	L3
2	70	63	10
4	90	83	30
6	110	103	50
8	130	123	70

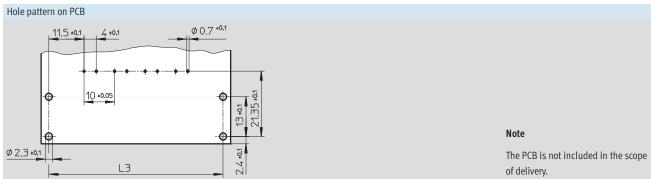
Valve positions n	L1 ±0.15	L2 ±0.1	L3
10	172	165	90
12	192	185	110
14	212	205	130
16	232	225	150

Valve positions n	L1 ±0.15	L2 ±0.1	L3
18	252	245	170
20	272	265	190
22	292	285	210

Туре	L4	L5	L6	L7	L8	B1	B2	В3	B4	B5	D1	D2	D3	H1	H2	Н3	H4	H5	T1
MHP1	25	25	10	4	15	35	9	5	26	5	M7	6	3	32	15	45	5	5	12







Valve positions n	L1 ±0.15	L2	L3 ±0.1	L4 ±0.1
2	42	10	37	28.6
2	42	10	57	20.0
4	62	30	57	48.6
6	82	50	77	68.6
8	102	70	97	88.6
10	122	90	117	108.6



Ordering data - 2/2-way valve	s	
Electrical connection	Operating voltage	Normally closed
		Part No. Type
M3 connecting thread		
Plug connection at rear	5 V DC	197045 MHP1-M4H-2/2G-M3-HC
	12 V DC	197046 MHP1-M5H-2/2G-M3-HC
	24 V DC	197047 MHP1-M1H-2/2G-M3-HC
Plug connection on top	5 V DC	197048 MHP1-M4H-2/2G-M3-TC
	12 V DC	197049 MHP1-M5H-2/2G-M3-TC
	24 V DC	197050 MHP1-M1H-2/2G-M3-TC
Plug connection underneath	5 V DC	197051 MHP1-M4H-2/2G-M3-PI
	12 V DC	197052 MHP1-M5H-2/2G-M3-PI
	24 V DC	197053 MHP1-M1H-2/2G-M3-PI

Note

Type 2/2G and type 3/20 valves must not be mixed on a manifold block.

Ordering data – Product-sp	ecific accessories		
Designation		Part No.	Туре
Valves with plug connection	at rear or on top		
Individual sub-base		197188	MHP1-AS-2-M3
Manifold block for	2 valves	197196	MHP1-P2-2
	4 valves	197197	MHP1-P4-2
	6 valves	197198	MHP1-P6-2
	8 valves	197200	MHP1-P8-2
	10 valves	197201	MHP1-P10-2
Valves with plug connection	underneath		
Individual sub-base		197190	MHP1-AS-2-M3-PI
Manifold block	2 valves	197217	MHP1-P2-2-PI
with plug bases for	4 valves	197218	MHP1-P4-2-PI
	6 valves	197219	MHP1-P6-2-PI
	8 valves	197220	MHP1-P8-2-PI
	10 valves	197221	MHP1-P10-2-PI

Note

Manifold blocks with an uneven number of valves and for 11 ... 24 valves as well as further variants can be configured and ordered using the MH1 modular product system.



Ordering data - 3/2	Ordering data – 3/2-way valves								
Electrical	Operating	Normally o	losed	Normally o	pen				
connection	voltage	Part No.	Туре	Part No.	Туре				
M3 connecting thread									
Plug connection at	5 V DC	197009	MHP1-M4H-3/2G-M3-HC	197027	MHP1-M4H-3/20-M3-HC				
rear	12 V DC	197010	MHP1-M5H-3/2G-M3-HC	197028	MHP1-M5H-3/20-M3-HC				
	24 V DC	197011	MHP1-M1H-3/2G-M3-HC	197029	MHP1-M1H-3/20-M3-HC				
Plug connection	5 V DC	197012	MHP1-M4H-3/2G-M3-TC	197030	MHP1-M4H-3/20-M3-TC				
on top	12 V DC	197013	MHP1-M5H-3/2G-M3-TC	197031	MHP1-M5H-3/20-M3-TC				
	24 V DC	197014	MHP1-M1H-3/2G-M3-TC	197032	MHP1-M1H-3/20-M3-TC				
Plug connection	5 V DC	197015	MHP1-M4H-3/2G-M3-PI	197033	MHP1-M4H-3/20-M3-PI				
underneath	12 V DC	197016	MHP1-M5H-3/2G-M3-PI	197034	MHP1-M5H-3/20-M3-PI				
	24 V DC	197017	MHP1-M1H-3/2G-M3-PI	197035	MHP1-M1H-3/20-M3-PI				

Note

Type 3/2G and type 3/20 valves must not be mixed on a manifold block.

Ordering data - Product-specifi	c accessories		
Designation		Part No.	Туре
Valves with plug connection at r	ear or on top		
Individual sub-base		197184	MHP1-AS-3-M3
Manifold block for	2 valves	197191	MHP1-PR2-3
	4 valves	197192	MHP1-PR4-3
	6 valves	197193	MHP1-PR6-3
	8 valves	197194	MHP1-PR8-3
	10 valves	197195	MHP1-PR10-3
	•	•	
Valves with plug connection und	erneath		
Individual sub-base		197186	MHP1-AS-3-M3-PI
Manifold block	2 valves	197212	MHP1-PR2-3-PI
with plug bases for	4 valves	197213	MHP1-PR4-3-PI
	6 valves	197214	MHP1-PR6-3-PI
	8 valves	197215	MHP1-PR8-3-PI
	10 valves	197216	MHP1-PR10-3-PI
Manifold block	4 valves	197233	MHP1-PR4-3-PI-D9
with plug bases and electrical	6 valves	197234	MHP1-PR6-3-PI-D9
multi-pin plug for	8 valves	197235	MHP1-PR8-3-PI-D9
	10 valves	197236	MHP1-PR10-3-PI-D25
Manifold block	2 valves	197242	MHP1-PR2-3-PI-PCB
for mounting on PCB for	4 valves	197243	MHP1-PR4-3-PI-PCB
	6 valves	197244	MHP1-PR6-3-PI-PCB
	8 valves	197245	MHP1-PR8-3-PI-PCB
	10 valves	197246	MHP1-PR10-3-PI-PCB

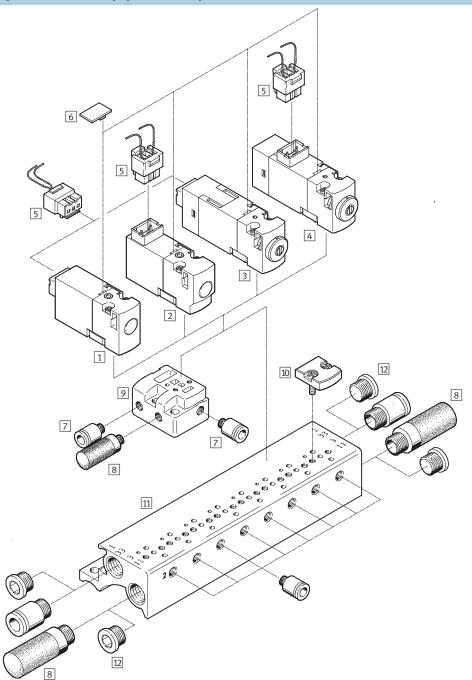
Note

Manifold blocks with an uneven number of valves and for 11 ... 24 valves as well as further variants can be configured and ordered using the MH1 modular product system.

Solenoid valves MHA1, miniature Peripherals overview – Sub-base valve, valve manifold

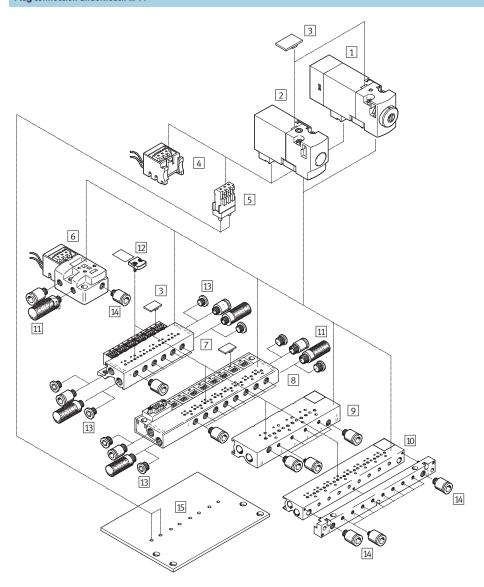


Plug connection at rear ...-HC, plug connection on top ...-TC



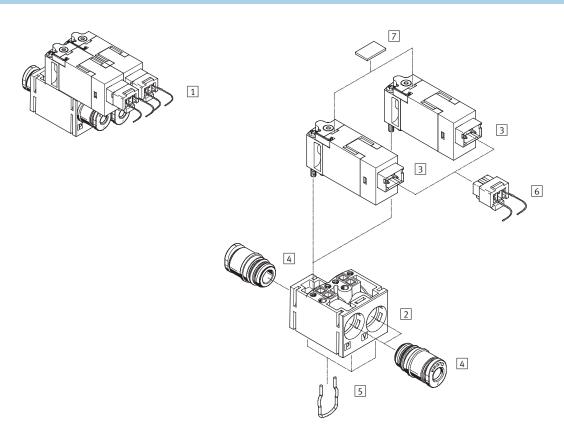
Accessories			
	→ Page/ Internet		→ Page/ Internet
Sub-base valve MHA1HC	20	7 Push-in fittings QS/QSM	
2 Sub-base valve MHA1TC	20	8 Silencer UC	qs uc
3 Sub-base valve MHA1HC with LED	28	9 Individual sub-base MHA1-AS-3-M3	22
4 Sub-base valve MHA1TC with LED	28	10 Blanking plate MHAP1-BP-3 for sealing vacant positions	36
5 Plug socket with cable KMH/NEBV-H1G2	36	11 Manifold block MHA1-PR3	22
6 Inscription label MH-BZ-80X	36	12 Blanking plug B	36

Plug connection underneath ...-PI



Acce	ssories				
		→ Page/ Internet			→ Page/ Internet
	Cub haranaha Milaa Dinah IED			Manifeld blad, MIIAA DD 2 M2 DI DCD	
1	Sub-base valve MHA1PI with LED	28	9	Manifold block MHA1-PR3-M3-PI-PCB for mounting on PCB	25
2	Sub-base valve MHA1PI	20	10	Manifold block MHA1-PR3-M3-PI-PCBM	25
				for mounting on PCB	
				with pneumatic multiple connector plate	
3	Inscription label MH-BZ-80X	36	11	Silencer UC	uc
4	Plug base MHAP-PI	36	12	Blanking plate MHAP1 for sealing vacant positions	36
5	Soldering base PCBC-A	36	13	Blanking plug B	36
6	Individual sub-base MHA1-AS-3-M3-PI	22	14	Push-in fittings QS	qs
	with plug base				
7	Manifold block MHA1-PR3-M3-PI	22	15	PCB (user-specific)	25
	with plug bases				
8	Manifold block MHA1-PR3-M3-PI-D	24			
	with plug bases and electrical multi-pin plug				

2x2/2 sub-base valve with LED



Accessories		
	→ Page/	
	Internet	
Solenoid valve MHA1-2x2/2G-1,5	34	5 Clip
2 Sub-base	-	6 Plug socket with cable KMH/NEBV-H1
3 Solenoid valve MHA1-M1LCH-2/2G-1.5-HC	34	7 Inscription label MH-BZ-80x
4 Push-in cartridge	-	

		→ Page/ Internet
5	Clip	-
6	Plug socket with cable KMH/NEBV-H1G2	36
7	Inscription label MH-BZ-80x	36

Solenoid valves MHA1, miniature

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Technical data – Sub-base valve

Function







Voltage

5, 12, 24 V DC

Pressure

-0.9 ... +8 bar

Temperature range −5 ... +50 °C



General technica	al data					
Valve function			2/2-way, single solenoid	3/2-way, single solenoid		
Constructional design			Poppet valve with spring return	Poppet valve with spring return		
Sealing principle	9		Soft			
Actuation type			Electric			
Reset method			Mechanical spring			
Type of pilot cont	trol		Direct			
Direction of flow			Non-reversible			
Exhaust function	1		-	With flow control		
Manual override			Non-detenting			
Type of mounting	5		On sub-base via through-holes			
Mounting position	on		Any			
Nominal size		[mm]	0.9	0.65		
Standard nomina	al flow rate	[l/min]	14 (2 bar 0 bar)	10		
Grid dimension		[mm]	10	10		
Pneumatic	Individual sub-base	1,33	M3	M3		
connection		2	-	M3		
	3,11		M3	M3		
Manifold assembly 1, 33		M7	M7 (PCB: M5)			
	2		-	M3		
		3, 11	M7	M7 (PCB: M5)		
Product weight		[g]	10	10		

Operating and enviro	onnental conditions				
Valve function			2/2-way, single solenoid	3/2-way, single solenoid	
Operating medium			Compressed air in accordance with	ISO 8573-1:2010 [7:4:4]	
Note on operating/pi	lot medium		Operation with lubricated medium	possible (in which case lubricated operation will always	
			be required)		
Operating pressure	Normally closed	[bar]	-0.9 +2	0 8 ¹⁾	
range	Normally open	[bar]	-	0 6 ¹⁾	
Ambient	Individual mounting	[°C]	-5 +50	·	
temperature	Manifold assembly	[°C]	-5 +40		
Temperature	Individual mounting	[°C]	-5 +50		
of medium					
Temperature	Manifold assembly	[°C]	-5 +40		
of medium					
Storage temperature [°C]			-20 +60		
Corrosion resistance	class CRC		2 ²⁾		

Vacuum operation possible with special connection method (vacuum at connection 3) Corrosion resistance class 2 as per Festo standard 940 070

Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

Solenoid valves MHA1, miniature



21

Technical data – Sub-base valve

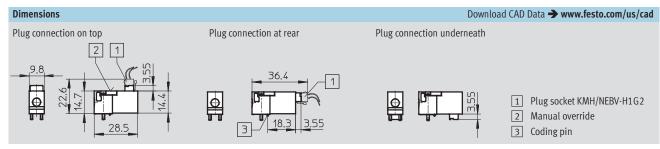
Electrical data			
Valve function		2/2-way, single solenoid	3/2-way, single solenoid
Operating voltage	[V DC]	5 ±10%, 12 ±10% or 24 ±10%	
Type of connection		Plug connection	
Power consumption	[W]	1	
Duty cycle	[%]	100	
Protection class to EN 60529			
With plug socket KMH/NEBV-H1G2		IP40	
With plug base MHAP-PI]	
With soldering base PCBC-A		1	
With Sub-D connector plug		1	

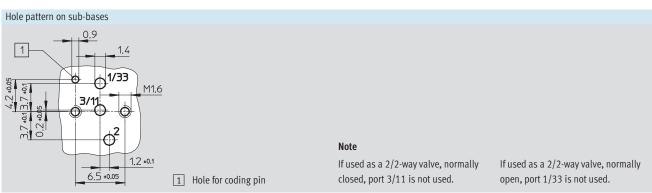
Response times and switching frequencies								
Valve function		2/2-way, single solenoid	3/2-way, single solenoid					
Response time on/off	[ms]	4/5	4/4					
Maximum switching frequency	[Hz]	20						

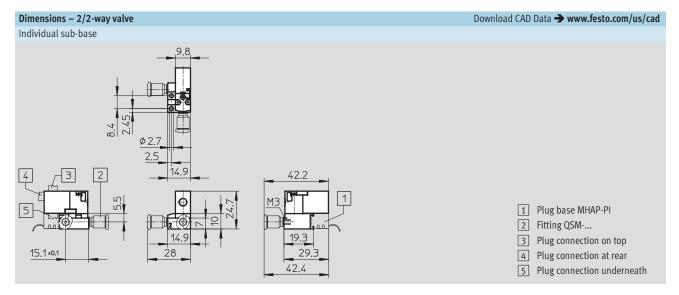
Materials

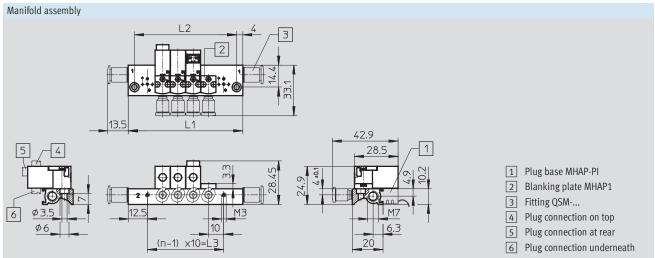


1	Housing	Polyphenylene sulphide
2	Sub-base	Aluminium
3	Plug base	Polyamide
4	Coil housing	Polyamide
-	Seals	Fluoro elastomer,
		nitrile rubber,
		hydrogenated nitrile rubber
	Note on materials	Free of copper and PTFE





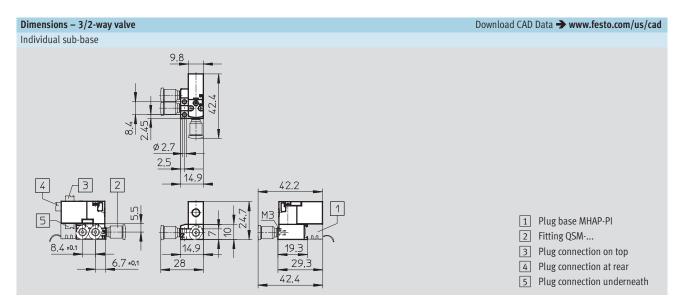


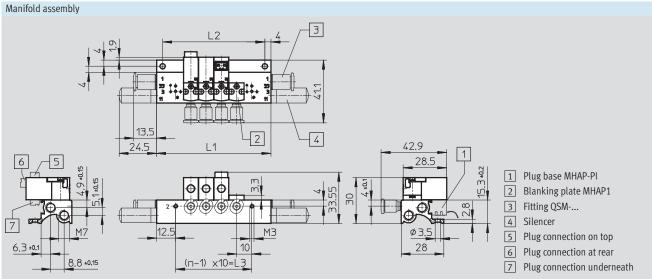


Valve positions n	L1 ±0.15	L2 ±0.1	L3
2	35	27	10
3	45	37	20
4	55	47	30
5	65	57	40
6	75	67	50
7	85	77	60
8	95	87	70

Valve positions n	L1	L2	L3
	±0.15	±0.1	
9	105	97	80
10	115	107	90
11	125	117	100
12	135	127	110
13	145	137	120
14	155	147	130
15	165	157	140

Valve positions n	L1	L2	L3
	±0.15	±0.1	
16	175	167	150
17	185	177	160
18	195	187	170
19	205	197	180
20	215	207	190
21	225	217	200
22	235	227	210

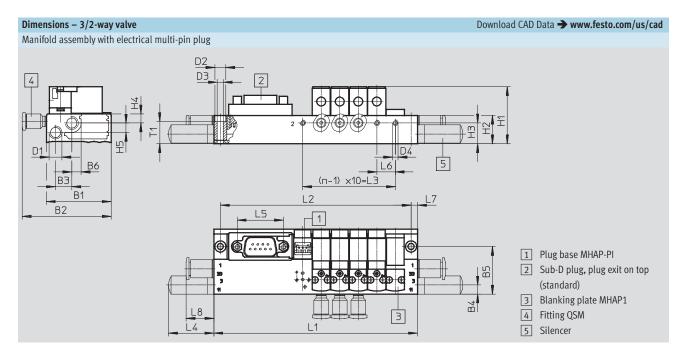




Valve positions n	L1 ±0.15	L2 ±0.1	L3
2	35	27	10
3	45	37	20
4	55	47	30
5	65	57	40
6	75	67	50
7	85	77	60
8	95	87	70

Valve positions n	L1	L2	L3
	±0.15	±0.1	
9	105	97	80
10	115	107	90
11	125	117	100
12	135	127	110
13	145	137	120
14	155	147	130
15	165	157	140

Valve positions n	L1	L2	L3
	±0.15	±0.1	
16	175	167	150
17	185	177	160
18	195	187	170
19	205	197	180
20	215	207	190
21	225	217	200
22	235	227	210

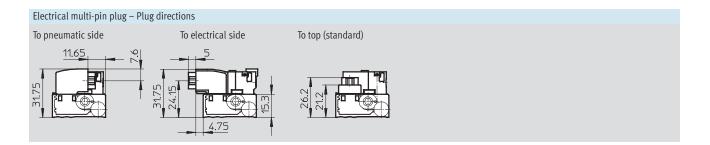


Valve positions n	L1	L2	L3
	±0.15	±0.1	
2	70	63	10
4	90	83	30
6	110	103	50
8	130	123	70

Valve positi	ons n I	_1	L2	L3
	±0	.15	±0.1	
10	1	72	165	90
12	1	92	185	110
14	2	12	205	130
16	2	32	225	150

Valve positions n	L1	L2	L3
	±0.15	±0.1	
18	252	245	170
20	272	265	190
22	292	285	210

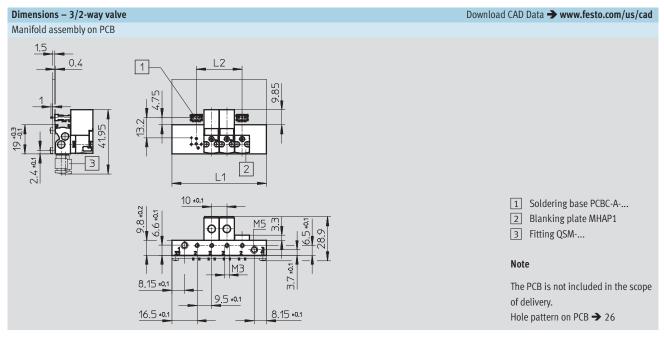
Туре	L4	L5	L6	L7	L8	B1	B2	В3	B4	B5	В6	D1	D2	D3	D4	H1	H2	Н3	H4	H5	T1
MHA1	25	25	10	4	15	35	48	9	5	26	5	M7	6	3	M3	31	15	11	5	5	12

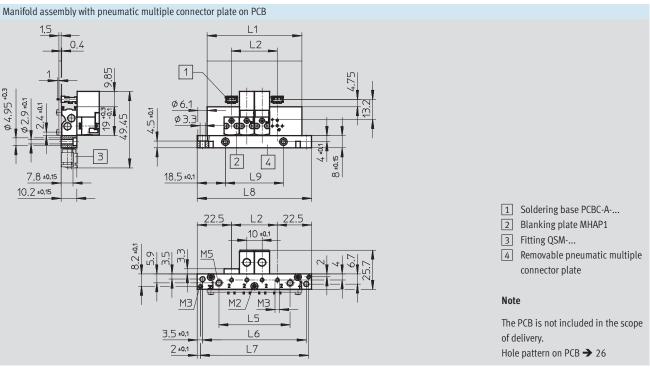


Solenoid valves MHA1, miniature



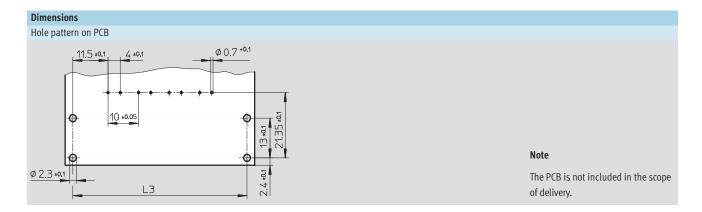
Technical data – Sub-base valve





Valve positions n	L1	L2	L3	L5	L6	L7	L8	L9
	±0.15		±0.1	±0.15		±0.1	±0.2	±0.1
2	42	10	37	-	-	-	-	-
4	62	30	57	46.7	68	71	75	38
6	82	50	77	66.7	88	91	95	58
8	102	70	97	86.7	108	111	115	78
10	122	90	117	106.7	128	131	135	98

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Ordering data - 2/2-way valve	s	
Electrical connection	Operating voltage	Normally closed
		Part No. Type
M3 connecting thread		
Plug connection at rear	5 V DC	197036 MHA1-M4H-2/2G-0,9-HC
	12 V DC	197037 MHA1-M5H-2/2G-0,9-HC
	24 V DC	197038 MHA1-M1H-2/2G-0,9-HC
Plug connection on top	5 V DC	197039 MHA1-M4H-2/2G-0,9-TC
	12 V DC	197040 MHA1-M5H-2/2G-0,9-TC
	24 V DC	197041 MHA1-M1H-2/2G-0,9-TC
Plug connection underneath	5 V DC	197042 MHA1-M4H-2/2G-0,9-PI
	12 V DC	197043 MHA1-M5H-2/2G-0,9-PI
	24 V DC	197044 MHA1-M1H-2/2G-0,9-PI

Note

Type 3/2G and type 3/20 valves must not be mixed on a manifold block.

Ordering data - Product-sp	pecific accessories		
Designation		Part No.	Туре
Valves with plug connection	n at rear or on top		
Individual sub-base		197187	MHA1-AS-2-M3
Manifold block for	2 valves	197207	MHA1-P2-2-M3
	4 valves	197208	MHA1-P4-2-M3
	6 valves	197209	MHA1-P6-2-M3
	8 valves	197210	MHA1-P8-2-M3
	10 valves	197211	MHA1-P10-2-M3
		•	
Valves with plug connection	n underneath		
Individual sub-base		197189	MHA1-AS-2-M3-PI
Manifold block	2 valves	197227	MHA1-P2-2-M3-PI
with plug bases for	4 valves	197228	MHA1-P4-2-M3-PI
	6 valves	197229	MHA1-P6-2-M3-PI
	8 valves	197230	MHA1-P8-2-M3-PI
	10 valves	197231	MHA1-P10-2-M3-PI

Note

Manifold blocks with an uneven number of valves and for 11 ... 24 valves as well as further variants can be configured and ordered using the MH1 modular product system.



Ordering data - 3/2	2-way valves				
Electrical	Operating	Normally o	closed	Normally o	open
connection	voltage	Part No.	Туре	Part No.	Туре
M3 connecting threa	ad				
Plug connection	5 V DC	197000	MHA1-M4H-3/2G-0,6-HC	197018	MHA1-M4H-3/20-0,6-HC
at rear	12 V DC	197001	MHA1-M5H-3/2G-0,6-HC	197019	MHA1-M5H-3/20-0,6-HC
	24 V DC	197002	MHA1-M1H-3/2G-0,6-HC	197020	MHA1-M1H-3/20-0,6-HC
Plug connection	5 V DC	197003	MHA1-M4H-3/2G-0,6-TC	197021	MHA1-M4H-3/20-0,6-TC
on top	12 V DC	197004	MHA1-M5H-3/2G-0,6-TC	197022	MHA1-M5H-3/20-0,6-TC
	24 V DC	197005	MHA1-M1H-3/2G-0,6-TC	197023	MHA1-M1H-3/20-0,6-TC
Plug connection	5 V DC	197006	MHA1-M4H-3/2G-0,6-PI	197024	MHA1-M4H-3/20-0,6-PI
underneath	12 V DC	197007	MHA1-M5H-3/2G-0,6-PI	197025	MHA1-M5H-3/20-0,6-PI
	24 V DC	197008	MHA1-M1H-3/2G-0,6-PI	197026	MHA1-M1H-3/20-0,6-PI

Note

Type 3/2G and type 3/20 valves must not be mixed on a manifold block.

Designation		Part No.	Туре
Valves with plug connection at re	ear or on top	•	
Individual sub-base	·	197183	MHA1-AS-3-M3
Manifold block for	2 valves	197202	MHA1-PR2-3-M3
	4 valves	197203	MHA1-PR4-3-M3
	6 valves	197204	MHA1-PR6-3-M3
	8 valves	197205	MHA1-PR8-3-M3
	10 valves	197206	MHA1-PR10-3-M3
	•		
Valves with plug connection und	lerneath		
Individual sub-base		197185	MHA1-AS-3-M3-PI
Manifold block	2 valves	197222	MHA1-PR2-3-M3-PI
with plug bases for	4 valves	197223	MHA1-PR4-3-M3-PI
	6 valves	197224	MHA1-PR6-3-M3-PI
	8 valves	197225	MHA1-PR8-3-M3-PI
	10 valves	197226	MHA1-PR10-3-M3-PI
Manifold block	4 valves	197238	MHA1-PR4-3-M3-PI-D9
with plug bases and electrical	6 valves	197239	MHA1-PR6-3-M3-PI-D9
multi-pin plug for	8 valves	197240	MHA1-PR8-3-M3-PI-D9
	10 valves	197241	MHA1-PR10-3-M3-PI-D25
Manifold block	2 valves	197247	MHA1-PR2-3-M3-PI-PCB
for mounting on PCB for	4 valves	197248	MHA1-PR4-3-M3-PI-PCB
	6 valves	197249	MHA1-PR6-3-M3-PI-PCB
	8 valves	197250	MHA1-PR8-3-M3-PI-PCB
	10 valves	197251	MHA1-PR10-3-M3-PI-PCB
Manifold block	4 valves	197253	MHA1-PR4-3-PI-PCBM
for mounting on PCB with	6 valves	197254	MHA1-PR6-3-PI-PCBM
pneumatic multiple connector	8 valves	197255	MHA1-PR8-3-PI-PCBM
plate for	10 valves	197256	MHA1-PR10-3-PI-PCBM

Note

Manifold blocks with an uneven number of valves and for 11 ... 24 valves as well as further variants can be configured and ordered using the MH1 modular product system.

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Function





Voltage

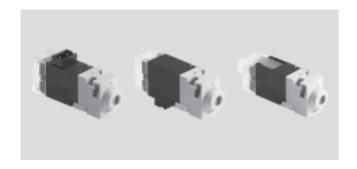
24 V DC

Pressure

0 ... +8 bar

Temperature range

−5 ... +50 °C



General technica	l data							
Valve function			3/2-way, single solenoid					
Constructional de	esign		Poppet valve with spring return					
Sealing principle			Soft					
Actuation type			Electric					
Reset method			Mechanical spring					
Type of pilot conti	rol		Direct					
Direction of flow			Non-reversible					
Exhaust function			With flow control					
Manual override			Non-detenting/detenting					
Signal status disp			LED					
Type of mounting			On sub-base via through-holes					
Mounting positio	n		Any					
Nominal size		[mm]	0.65					
Standard nomina	ıl flow rate	[l/min]	10					
Grid dimension		[mm]	10					
Pneumatic	Individual sub-base	1,33	M3					
connection		2	M3					
		3, 11	M3					
	Manifold assembly	1,33	M7					
		2	M3					
		3, 11	M7					
Product weight		[g]	11					

Operating and enviro	onmental conditions								
Valve function			3/2-way, single solenoid						
Operating medium			Compressed air in accordance with ISO 8573-1:2010 [7:4:4]						
Note on operating/pilot medium			Operation with lubricated medium possible (in which case lubricated operation will always						
			be required)						
Operating pressure	Normally closed	[bar]	0 81)						
range	Normally open	[bar]	0 61)						
Ambient	Individual mounting	[°C]	-5 +50						
temperature	Manifold assembly	[°C]	-5 +40						
Temperature	Individual mounting	[°C]	-5 +50						
of medium	Manifold assembly	[°C]	-5 +40						
Storage temperature		[°C]	-20 +60						
Corrosion resistance	class CRC		2 ²)						

¹⁾ Vacuum operation possible with special connection method

²⁾ Corrosion resistance class 2 as per Festo standard 940 070

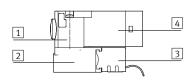
Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.



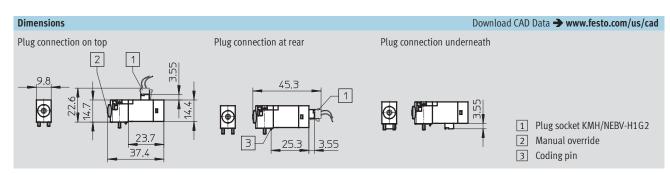
Electrical data		
Valve function		3/2-way, single solenoid
Operating voltage	[V DC]	24 ±10%
Type of connection		Plug connection
Power consumption	[W]	1.1
Protection class to EN 60529		
With plug socket KMH/NEBV-H1G2		IP40
With plug base MHAP-PI		
With soldering base PCBC-A		
With Sub-D connector plug		

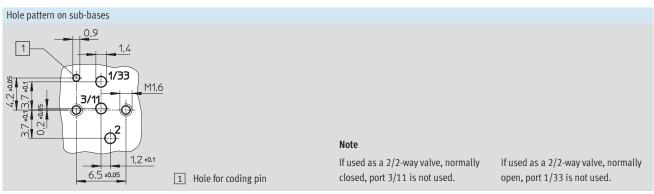
Response times and switching frequencies								
Valve function		3/2-way, single solenoid						
Response time on/off	[ms]	4/4						
Maximum switching frequency	[Hz]	20						

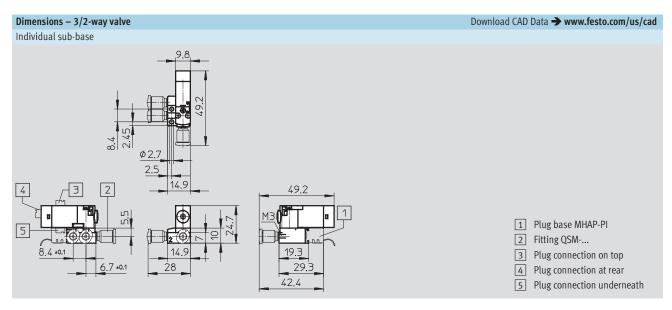
Materials

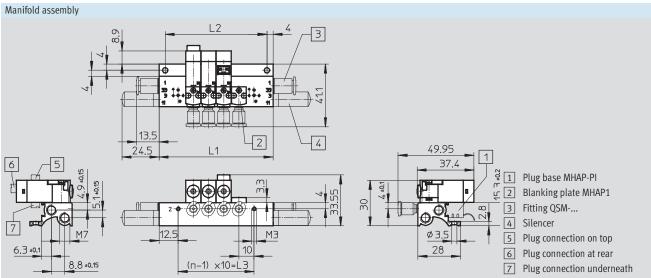


1	Housing	Polyphenylene sulphide
2	Sub-base	Aluminium
3	Plug base	Polyamide
4	Coil housing	Polyamide
-	Seals	Fluoro elastomer,
		nitrile rubber,
		hydrogenated nitrile rubber
	Note on materials	Free of copper and PTFE





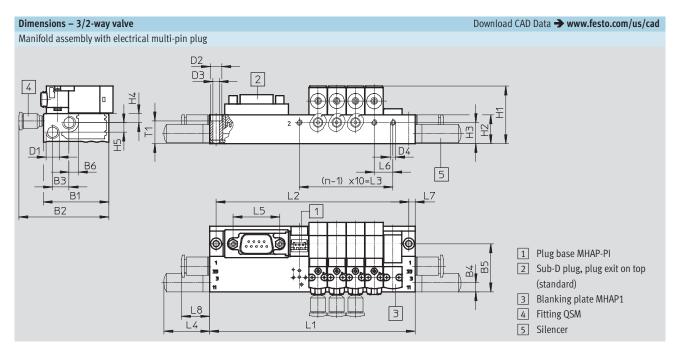




Valve positions n	L1 ±0.15	L2 ±0.1	L3
2	35	27	10
3	45	37	20
4	55	47	30
5	65	57	40
6	75	67	50
7	85	77	60
8	95	87	70

Valve positions n	L1	L2	L3
	±0.15	±0.1	
9	105	97	80
10	115	107	90
11	125	117	100
12	135	127	110
13	145	137	120
14	155	147	130
15	165	157	140

Valve positio	ns n L1	L2	L3		
	±0.15	±0.1			
16	175	167	150		
17	185	177	160		
18	195	187	170		
19	205	197	180		
20	215	207	190		
21	225	217	200		
22	235	227	210		

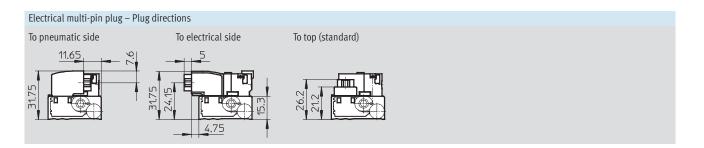


Valve positions n	L1 ±0.15	L2 ±0.1	L3
2	70	63	10
4	90	83	30
6	110	103	50
8	130	123	70

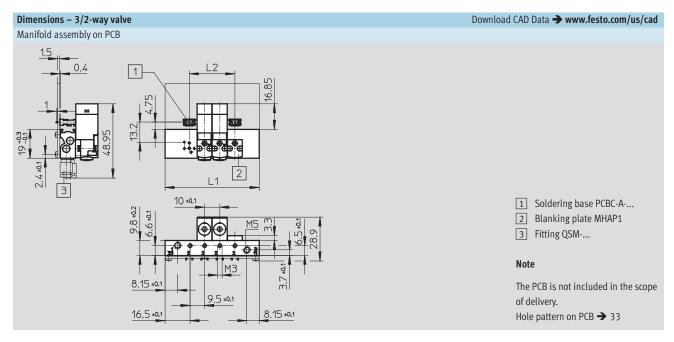
Valve positions n	L1	L2	L3
	±0.15	±0.1	
10	172	165	90
12	192	185	110
14	212	205	130
16	232	225	150

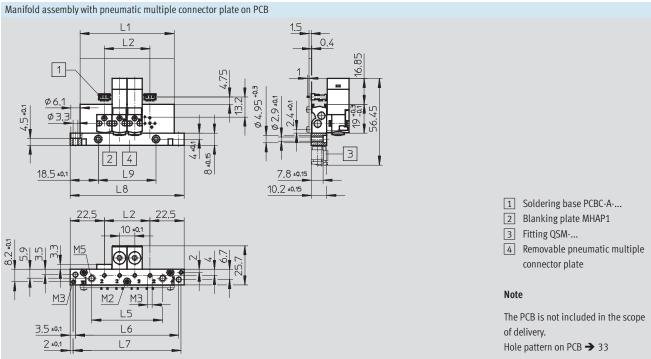
Valve positions n	L1 ±0.15	L2 ±0.1	L3
18	252	245	170
20	272	265	190
22	292	285	210

Туре	L4	L5	L6	L7	L8	B1	B2	В3	B4	B5	B6	D1	D2	D3	D4	H1	H2	Н3	H4	H5	T1
MHA1-M1LH	25	25	10	4	15	35	48	9	5	26	5	M7	6	3	М3	31	15	11	5	5	12



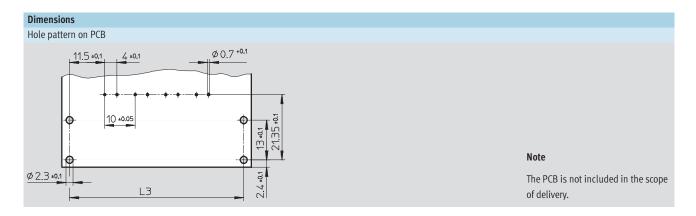






Valve positions n	L1	L2	L3	L5	L6	L7	L8	L9
	±0.15		±0.1	±0.15		±0.1	±0.2	±0.1
2	42	10	37	-	-	-	-	-
4	62	30	57	46.7	68	71	75	38
6	82	50	77	66.7	88	91	95	58
8	102	70	97	86.7	108	111	115	78
10	122	90	117	106.7	128	131	135	98





01:11	/2 1						
Ordering data – 3	3/2-way valves	5					
Electrical	Operating	Normally o	closed	Normally o	open		
connection	voltage	Part No.	Туре	Part No.	Туре		
M3 connecting thread							
Plug connection	24 V DC	540443	MHA1-M1LH-3/2G-0,6-HC	540440	MHA1-M1LH-3/20-0,6-HC		
at rear							
Plug connection	24 V DC	540444	MHA1-M1LH-3/2G-0,6-TC	540441	MHA1-M1LH-3/20-0,6-TC		
on top							
Plug connection	24 V DC	540445	MHA1-M1LH-3/2G-0,6-PI	540442	MHA1-M1LH-3/20-0,6-PI		
underneath							

Note

Type 3/2G and type 3/20 valves must not be mixed on a manifold block.

Designation		Part No.	Туре
Valves with plug connection at re	ear or on top		
Individual sub-base	· · · · · · · · · · · · · · · · · · ·	197183	MHA1-AS-3-M3
Manifold block for	2 valves	197202	MHA1-PR2-3-M3
	4 valves	197203	MHA1-PR4-3-M3
	6 valves	197204	MHA1-PR6-3-M3
	8 valves	197205	MHA1-PR8-3-M3
	10 valves	197206	MHA1-PR10-3-M3
Valves with plug connection und	lerneath		
Individual sub-base		197185	MHA1-AS-3-M3-PI
Manifold block	2 valves	197222	MHA1-PR2-3-M3-PI
with plug bases for	4 valves	197223	MHA1-PR4-3-M3-PI
	6 valves	197224	MHA1-PR6-3-M3-PI
	8 valves	197225	MHA1-PR8-3-M3-PI
	10 valves	197226	MHA1-PR10-3-M3-PI
Manifold block	4 valves	197238	MHA1-PR4-3-M3-PI-D9
with plug bases and electrical	6 valves	197239	MHA1-PR6-3-M3-PI-D9
multi-pin plug for	8 valves	197240	MHA1-PR8-3-M3-PI-D9
	10 valves	197241	MHA1-PR10-3-M3-PI-D25
Manifold block	2 valves	197247	MHA1-PR2-3-M3-PI-PCB
for mounting on PCB for	4 valves	197248	MHA1-PR4-3-M3-PI-PCB
	6 valves	197249	MHA1-PR6-3-M3-PI-PCB
	8 valves	197250	MHA1-PR8-3-M3-PI-PCB
	10 valves	197251	MHA1-PR10-3-M3-PI-PCB
Manifold block	4 valves	197253	MHA1-PR4-3-PI-PCBM
for mounting on PCB with	6 valves	197254	MHA1-PR6-3-PI-PCBM
pneumatic multiple connector	8 valves	197255	MHA1-PR8-3-PI-PCBM
plate for	10 valves	197256	MHA1-PR10-3-PI-PCBM

Note

Manifold blocks with an uneven number of valves and for 11 ... 24 valves as well as further variants can be configured and ordered using the MH1 modular product system.

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Function

Voltage

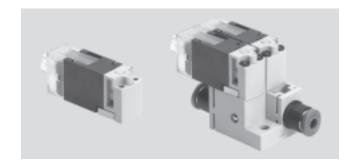
24 V DC

Pressure

– 0.95 ... +1.5 bar

Temperature range

−5 ... +50 °C



General technical data							
Valve function		2/2-way, single solenoid 2x2/2-way, single solenoid					
Constructional design		Poppet valve with spring return					
Sealing principle		Soft					
Actuation type		Electric					
Reset method		Mechanical spring					
Type of pilot control		Direct					
Direction of flow		Non-reversible					
Exhaust function		No flow control					
Manual override		Non-detenting					
Signal status display		LED					
Type of mounting		On sub-base via through-holes	Via through-holes				
Mounting position		Any					
Nominal size	[mm]	1.5					
Standard nominal flow rate	[l/min]	30					
Width	[mm]	10	20				
Grid dimension	[mm]	10					
Pneumatic connection	1	-	QS3, QS4				
	11	-	QS3, QS4				
	2	-	QS3, QS4				

Operating and enviro	onmental conditions					
Valve function			2/2-way, single solenoid	2x2/2-way, single solenoid		
Operating medium			Compressed air in accordance with	Compressed air in accordance with ISO 8573-1:2010 [7:4:4]		
Note on operating/pilot medium			Operation with lubricated mediun	n possible (in which case lubricated operation will always		
			be required)			
Operating pressure	Port 1	[bar]	0 1.5			
	Port 11	[bar]	- 0.95 0			
Ambient temperature		[°C]	-5 +50			
Temperature of medium [°C]		-5 +50				
Storage temperature [°C]			-20 +60			
Corrosion resistance	class CRC		2 ¹⁾			

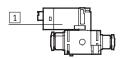
¹⁾ Corrosion resistance class 2 as per Festo standard 940 070 Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

Electrical data					
Valve function		2/2-way, single solenoid	2x2/2-way, single solenoid		
Operating voltage	[V DC]	24 ±10%			
Type of connection		Plug connection			
Power consumption	[W]	3, following current reduction 0.7			
Max. length of connecting cable	[m]	30			
Protection class to EN 60529					
With plug socket KMH/NEBV-H1G2	•	IP40			

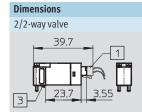


Response times and switching frequencies								
Valve function		2/2-way, single solenoid	2x2/2-way, single solenoid					
Response time on/off	[ms]	6/2						
Maximum switching frequency	[Hz]	10						

Materials



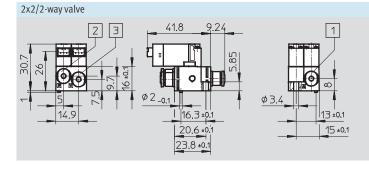
1	Housing	Reinforced PA, reinforced PPS
-	Screws	Steel
-	Seals	HNBR, NBR
	Note on materials	Free of copper and PTFE
		RoHS-compliant



1 Plug socket KMH/NEBV-H1G2

Download CAD Data → www.festo.com/us/cad

3 Coding pin



1 Push-in fitting 2

2 Push-in fitting 1

3 Push-in fitting 11

Ordering data									
Circuit symbol	Push-in fitting for 1/11/2 [mm]	Weight [g]	Part No.	Туре					
2x2/2-way valve									
2	2x closed	4/4/3	30.6	560372	MHA1-2X2/2G-1,5-4-4-3				
112 112 1 1 1 1 1 1 1		4/4/4	30.6	566175	MHA1-2X2/2G-1,5-4-4-4				
1 11		3/3/3	30.6	562051	MHA1-2X2/2G-1,5-3-3-3				
	•		•	•					
2/2-way valve									
12 2 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	Closed	-	10	557864	MHA1-M1LCH-2/2G-1.5-HC				

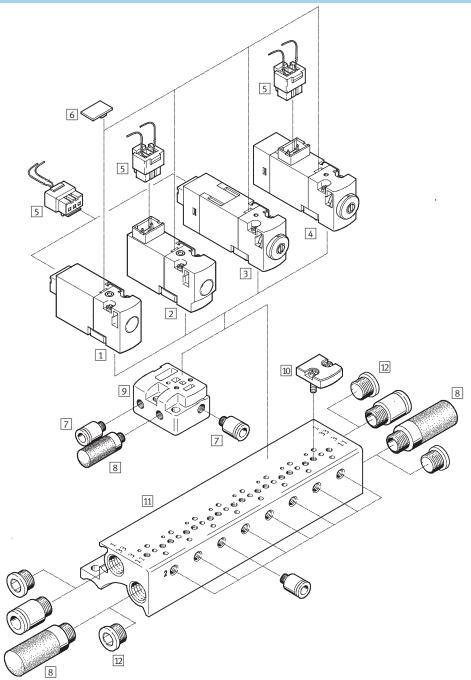
Solenoid valves MH1, miniature Accessories

Ordering data				
J			Part No.	Туре
Soldering base			<u> </u>	
	For plug-in connection, 3-pin	10 pieces	197261	PCBC-A-10
		100 pieces	197262	PCBC-A-100
		<u> </u>		
Plug socket with c	able			
	Electrical plug base for plug-in connection, for 1 valve, with cable	0.5 m	197260	MHAP-PI
	Plug socket with cable for horizontal connection, for 1 valve, 2-wire	0.5 m	197263	KMH-0,5
		1 m	197264	KMH-1
<u></u>	Plug socket with cable, sheathed for horizontal connection,	0.5 m	566658	NEBV-H1G2-P-0.5-N-LE2
	for 1 valve, 2-wire	1 m	566659	NEBV-H1G2-P-1-N-LE2
TO TO		2.5 m	566660	NEBV-H1G2-P-2.5-N-LE2
		5 m	566661	NEBV-H1G2-P-5-N-LE2
/ ^	Socket, 9-pin, Sub-D, open cable end, for up to 8 valves, IP40,	2.5 m	531184	KMP6-09P-8-2,5
	cable sheath PVC	5 m	531185	KMP6-09P-8-5
		10 m	531186	KMP6-09P-8-10
	Socket, 25-pin, Sub-D, open cable end, for up to 12 valves,	2.5 m	530049	KMP6-25P-12-2,5
	IP40, cable sheath PVC	5 m	530050	KMP6-25P-12-5
		10 m	530051	KMP6-25P-12-10
	Socket, 25-pin, Sub-D, open cable end, for up to 24 valves,	2.5 m	530046	KMP6-25P-20-2,5
	IP40, cable sheath PVC	5 m	530047	KMP6-25P-20-5
		10 m	530048	KMP6-25P-20-10
Blanking plug			<u> </u>	
	For M5 thread	10 pieces	3843	B-M5
0	For M7 thread	10 pieces	174309	B-M7
Inscription label		T		
	For solenoid valve	80 labels in frame	197259	MH-BZ-80X
Blanking plate				
> talking plate	For manifold block	Plug connection	197257	MHAP1-BP-3
		Plug base	197258	MHAP1-BP-3-PI
79			1	
Silencer				
			→ Internet	t: uc
Duch in fittings			•	
Push-in fittings			→ Internet	t: quick star

Solenoid valves MHA1, miniature Peripherals overview – Sub-base valve, valve manifold

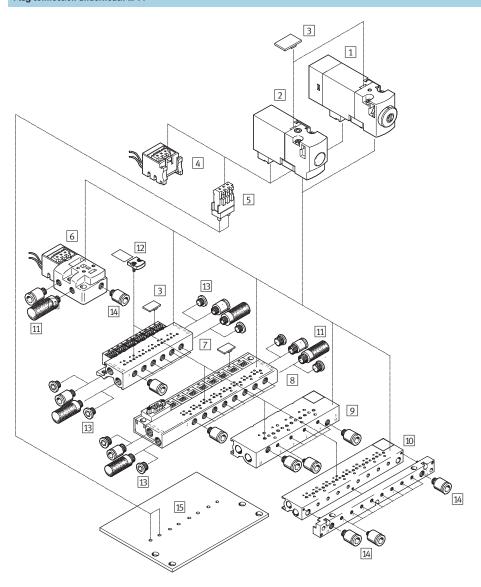


Plug connection at rear ...-HC, plug connection on top ...-TC



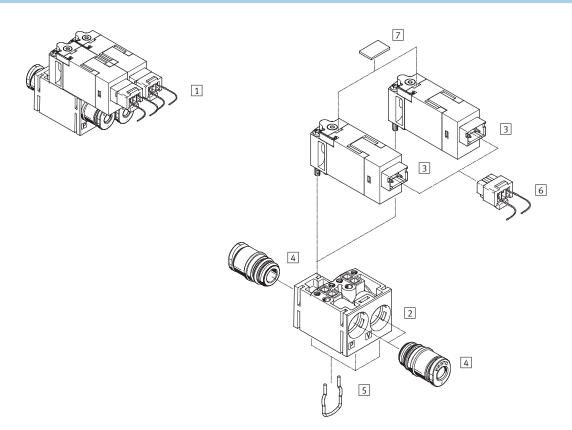
Accessories		
	→ Page/ Internet	→ Page/ Internet
1 Sub-base valve MHA1HC	20	7 Push-in fittings QS/QSM qs
2 Sub-base valve MHA1TC	20	8 Silencer UC uc
3 Sub-base valve MHA1HC with LED	28	9 Individual sub-base MHA1-AS-3-M3 22
4 Sub-base valve MHA1TC with LED	28	Blanking plate MHAP1-BP-3 for sealing vacant positions 36
5 Plug socket with cable KMH/NEBV-H1G2	36	11 Manifold block MHA1-PR3 22
6 Inscription label MH-BZ-80X	36	12 Blanking plug B 36

Plug connection underneath ...-PI



Acce	ssories				
		→ Page/ Internet			→ Page/ Internet
1	Sub-base valve MHA1PI with LED	28	9	Manifold block MHA1-PR3-M3-PI-PCB for mounting on PCB	25
2	Sub-base valve MHA1PI	20	10	Manifold block MHA1-PR3-M3-PI-PCBM for mounting on PCB with pneumatic multiple connector plate	25
3	Inscription label MH-BZ-80X	36	11	Silencer UC	uc
4	Plug base MHAP-PI	36	12	Blanking plate MHAP1 for sealing vacant positions	36
5	Soldering base PCBC-A	36	13	Blanking plug B	36
6	Individual sub-base MHA1-AS-3-M3-PI with plug base	22	14	Push-in fittings QS	qs
7	Manifold block MHA1-PR3-M3-PI with plug bases	22	15	PCB (user-specific)	25
8	Manifold block MHA1-PR3-M3-PI-D with plug bases and electrical multi-pin plug	24			

2x2/2 sub-base valve with LED



Accessories						
		→ Page/ Internet				
1	Solenoid valve MHA1-2x2/2G-1,5	34		5		
2	Sub-base	-	1	6		
3	Solenoid valve MHA1-M1LCH-2/2G-1.5-HC	34	1	7		
4	Push-in cartridge	-				

		→ Page/ Internet
5	Clip	-
6	Plug socket with cable KMH/NEBV-H1G2	36
7	Inscription label MH-BZ-80x	36

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Complete Systems Shipment, stocking and storage services

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