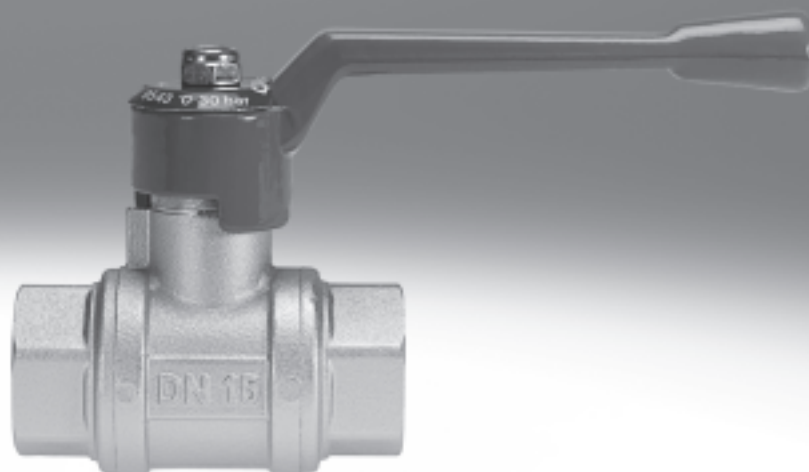


Ball valves and shut-off valves

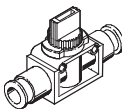
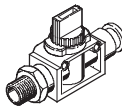
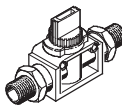


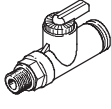
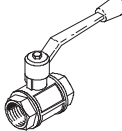
FESTO



Ball valves and shut-off valves

Product range overview

FESTO

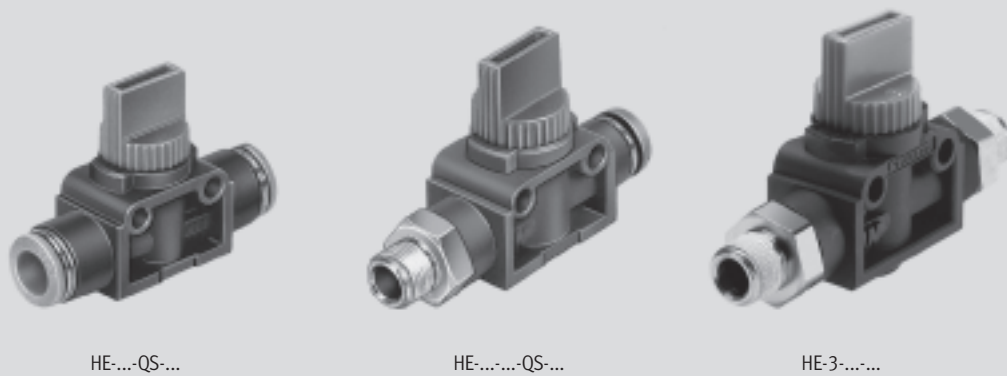
Function	Version	Type	Pneumatic connection		2/2-way valves	3/2-way valves	→ Page/Internet
			Thread	For tubing O.D. [mm]			
Shut-off valves	With QS push-in connector ¹⁾ at both ends						
		HE	–	6	■	■	5
				8	■	■	
				10	■	■	
				12	■	■	
	With PTFE-coated connecting thread and QS push-in connector ¹⁾						
		HE	R1/8	6	■	■	5
			R1/4	8	■	■	
			R3/8	10	■	■	
			R1/2	12	■	■	
	With PTFE-coated connecting thread at both ends						
		HE	R1/8	–	–	■	5
			R1/4		–	■	
			R3/8		–	■	
Ball valves QH/QHS, manually actuated	With QS push-in connector ¹⁾ at both ends						
		QH	–	4	■	–	10
				6	■	–	
	With QS push-in connector ¹⁾ at both ends, with bulkhead connector at one end						
		QHS	–	6	■	–	10
	With PTFE-coated connecting thread and QS push-in connector ¹⁾						
		QH	R1/8	4	■	–	10
				6	■	–	
	With connecting thread at both ends						
		QH	G1/4	–	■	–	12
			G3/8		■	–	
			G1/2		■	–	
			G3/4		■	–	
G1			■		–		
G1 1/2			■		–		


1) For plastic tubing with standard O.D.

Shut-off valves HE

Features

FESTO



-  - Flow rate
300 ... 800 l/min

- Connection $R\frac{1}{8}$... $R\frac{1}{2}$
- With QS push-in connector for standard O.D. tubing at both ends
- With connecting thread and push-in connector
- With connecting thread at both ends
- Designs with connecting thread can be turned 360°

Air flow is fully blocked in both directions with this valve.

Shut-off valves HE

Type codes

FESTO

HE – 3 – – QS-6

Type	
HE	Shut-off valve

Function	
2	2/2-way
3	3/2-way

Screw-in and connecting thread	
Connecting thread at one end	
1/8	Pipe thread R1/8
1/4	Pipe thread R1/4
3/8	Pipe thread R3/8
1/2	Pipe thread R1/2
Connecting thread at both ends	
1/8-1/8	Pipe thread R1/8
1/4-1/4	Pipe thread R1/4
3/8-3/8	Pipe thread R3/8

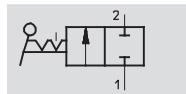
Tubing connection	
Type of connection	
QS	Push-in connector for standard O.D. tubing
For tubing O.D.Ø	
6	6 mm
8	8 mm
10	10 mm
12	12 mm

Shut-off valves HE

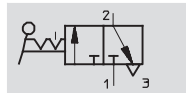
FESTO

Technical data

Function



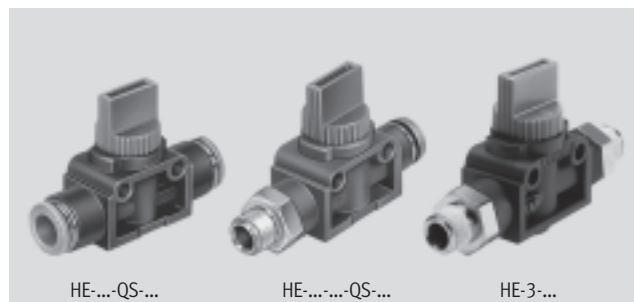
2/2-way



3/2-way

Flow rate

280 ... 840 l/min



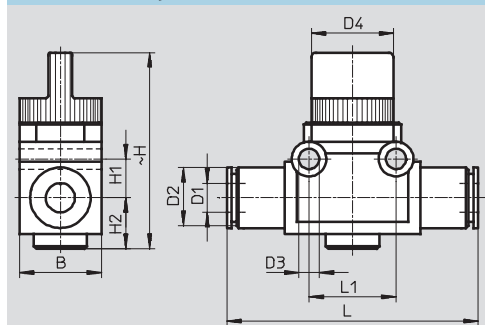
General technical data					
Push-in connector for tubing O.D.	[mm]	6	8	10	12
Type of mounting		2 through-holes in housing			
		In-line installation			
Nominal size	[mm]	5	5	7	7

Operating and environmental conditions		
Operating medium	Compressed air in accordance with ISO 8573-1:2010 [7:-:-]	
Operating pressure	[bar]	-0.75 ... +10
Temperature of medium	[°C]	0 ... 60

Technical data – QS push-in connector at both ends					
Push-in connector for tubing O.D.	[mm]	6	8	10	12
Standard nominal flow rate	HE-2 [l/min]	280	390	760	830
1x2	HE-3 [l/min]	280	390	780	840
Materials	Housing: Polybutylene terephthalate				
Note on material	Free of copper, PTFE and silicone → Ordering data				
Weight	[g]	25	27	44	50

Dimensions – QS push-in connector, both ends

Download CAD Data → www.festo.com/us/cad



Tubing O.D. D1	B	D2 Ø	D3 Ø	D4 Ø	H	H1	H2	L	L1
6	17	12.5	4.2	16.5	40.5	8	10.5	53.2	18
8	17	15	4.2	16.5	40.5	8	10.5	56	18
10	21.7	17.5	4.2	19.5	41	11	10.5	65	24
12	21.7	21	4.2	19.5	41	11	10.5	70.2	24

Shut-off valves HE

Technical data

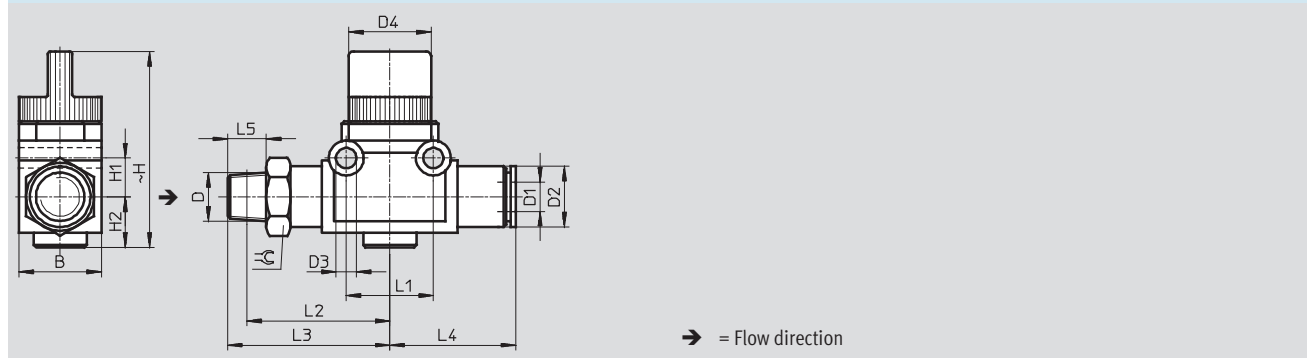
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Technical data – Connecting thread at one or both ends					
Connecting thread		R $\frac{1}{8}$	R $\frac{1}{4}$	R $\frac{3}{8}$	R $\frac{1}{2}$
Push-in connector for tubing O.D.		[mm]	6	8	10
Standard nominal flow rate	HE-2	[l/min]	310	400	730
	HE-3	[l/min]	300	380	730
Permissible tightening torque		[Nm]	7 ... 9	12 ... 14	22 ... 24
Materials		Housing: Polybutylene terephthalate			
		Threaded connection: Nickel-plated brass			
Weight	Connecting thread at one end	[g]	33	45	70
	Connecting thread at both ends	[g]	42	80	96

Dimensions – Connecting thread at one end

Download CAD Data → www.festo.com/us/cad

With PTFE-coated pipe thread and QS push-in connector, can be rotated 360°

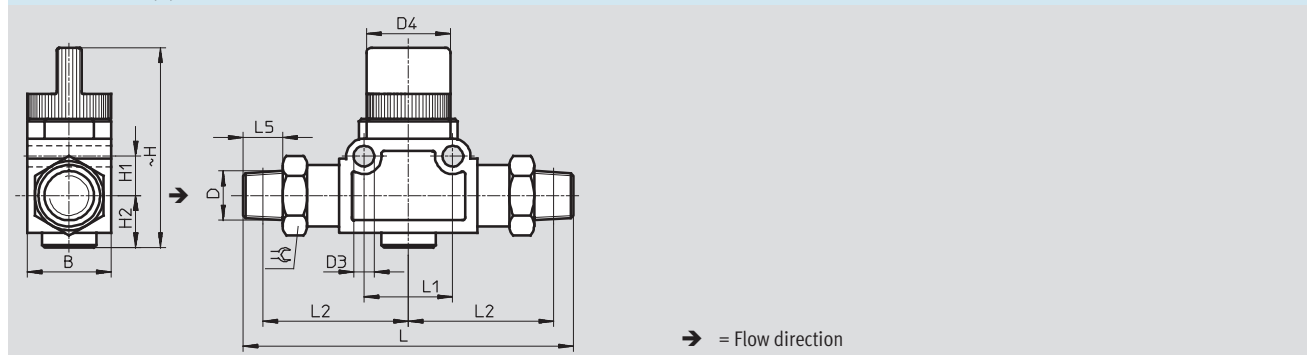


Connecting thread D	B	D1 Ø	D2 Ø	D3 Ø	D4 Ø	H	H1	H2	L1	L2	L3	L4	L5	↻
R $\frac{1}{8}$	17	6	12.5	4.2	16.5	40.5	8	10.5	18	29.5	33.5	26	8	14
R $\frac{1}{4}$	17	8	15	4.2	16.5	40.5	8	10.5	18	30.5	36.5	28	11	14
R $\frac{3}{8}$	21.7	10	17.5	4.2	19.5	41	11	10.5	24	37	43.5	32.5	12	17
R $\frac{1}{2}$	21.7	12	21	4.2	19.5	41	11	10.5	24	38.5	46.5	35.5	15	21

Dimensions – Connecting thread at both ends

Download CAD Data → www.festo.com/us/cad

With PTFE-coated pipe thread at both ends, can be rotated 360°

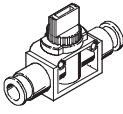
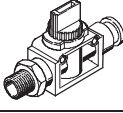



Connecting thread D	B	D3 Ø	D4 Ø	H	H1	H2	L	L1	L2	L5	↻
R $\frac{1}{8}$	17	4.2	16.5	40.5	8	10.5	67	18	29.5	8	14
R $\frac{1}{4}$	21.7	4.2	19.5	41	11	10.5	85	24	36.5	11	17
R $\frac{3}{8}$	21.7	4.2	19.5	41	11	10.5	87	24	37	12	17

Shut-off valves HE

Technical data

FESTO

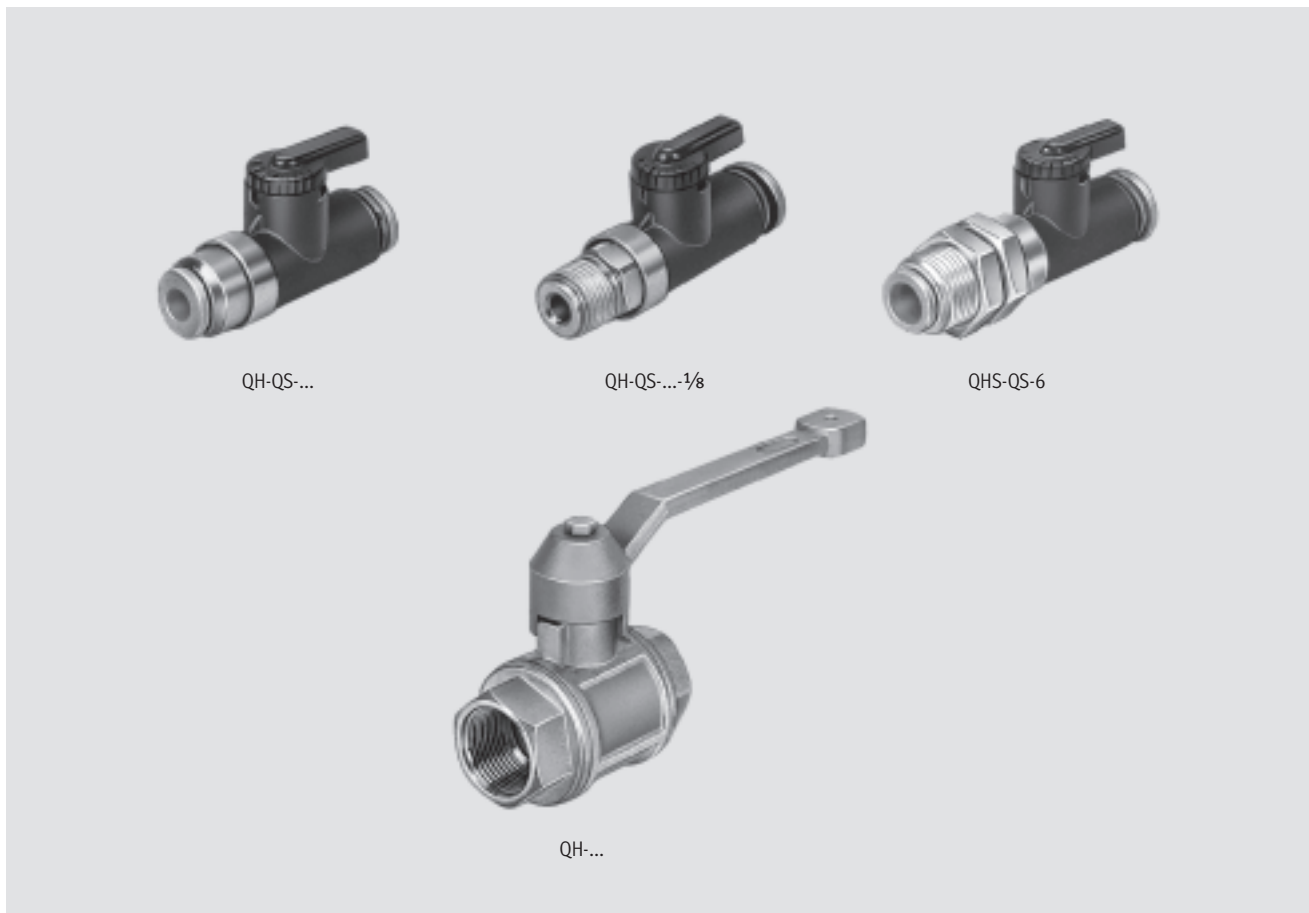
Ordering data							
	Description	Connecting thread	For tubing O.D. [mm]	2/2-way valves		3/2-way valves	
				Part No.	Type	Part No.	Type
	QS push-in connector, both ends	–	6	153 467	HE-2-QS-6	153 475	HE-3-QS-6 ¹⁾
			8	153 468	HE-2-QS-8	153 476	HE-3-QS-8 ¹⁾
			10	153 469	HE-2-QS-10	153 477	HE-3-QS-10 ¹⁾
			12	153 470	HE-2-QS-12	153 478	HE-3-QS-12 ¹⁾
	With PTFE-coated pipe thread and QS push-in connector	R1/8	6	153 471	HE-2-1/8-QS-6	153 479	HE-3-1/8-QS-6
		R1/4	8	153 472	HE-2-1/4-QS-8	153 480	HE-3-1/4-QS-8
		R3/8	10	153 473	HE-2-3/8-QS-10	153 481	HE-3-3/8-QS-10
		R1/2	12	153 474	HE-2-1/2-QS-12	153 482	HE-3-1/2-QS-12
	With PTFE-coated pipe thread at both ends	R1/8	–	–	–	153 296	HE-3-1/8-1/8
		R1/4				153 297	HE-3-1/4-1/4
		R3/8				153 298	HE-3-3/8-3/8

1) Free of copper, PTFE and silicone

Ball valves QH/QHS, manually actuated

Key features

FESTO



Flow rate
148 ... 84,000 l/min

Variants:

- With 2 push-in connectors
- With connecting thread and push-in connector
- With bulkhead connector
- With external thread
R $\frac{1}{8}$, PTFE-coated
- Via female thread
G $\frac{1}{4}$... G1 $\frac{1}{2}$

Air flow is fully blocked in both directions with these valves by turning the lever.

Ball valves QH/QHS, manually actuated

Type codes

FESTO

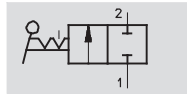
		QH	—	QS-4	—	1/8
Type						
QH	Ball valve					
QHS	Ball valve with bulkhead fitting					
Tubing connection						
Type of connection						
QS	Push-in connector for standard O.D. tubing					
For tubing O.D.						
4	4 mm					
6	6 mm					
Screw-in and connecting thread						
1/8	Pipe thread R1/8					
1/4	Pipe thread G1/4					
3/8	Pipe thread G3/8					
1/2	Pipe thread G1/2					
3/4	Pipe thread G3/4					
1	Pipe thread G1					
1 1/2	Pipe thread G1 1/2					

Ball valves QH/QHS, manually actuated

FESTO

Technical data – with QS plug-in connector

Function



2/2-way

- Suitable for a vacuum

Flow rate

148 ... 560 l/min



QH-QS-...-1/8

QH-QS-...

QHS-QS-6

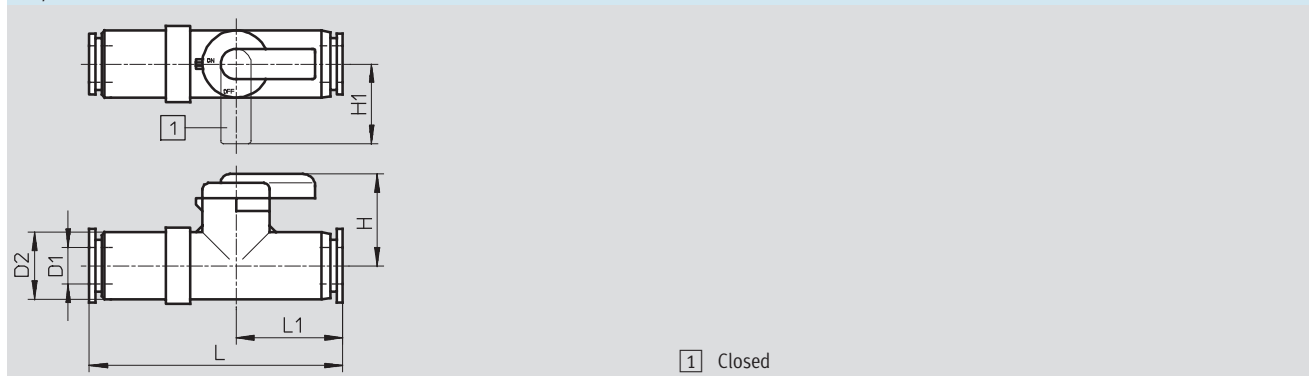
Technical data						
Pneumatic connection	Thread	–	–	R1/8	R1/8	–
	Tubing O.D. [mm]	4	6	4	6	6
Design		Ball valve				
Valve function		2/2-way, bi-stable				
Sealing principle		Soft				
Type of mounting		In-line installation		Can be screwed in		Bulkhead fitting
Actuation type		Manual				
Nominal size [mm]		2.5	4	2.5	2.5	4
Standard nominal flow rate [l/min]		148	533	235	560	528
Permissible tightening torque [Nm]		–	–	7 ... 9		–
Materials		Housing: Polybutylene terephtalate				
		Threaded connection: Nickel-plated brass				
Weight [g]		12	13	14	15	17

Operating and environmental conditions	
Operating pressure [bar]	–1 ... +10
Operating medium	Compressed air in accordance with ISO 8573-1:2010 [7:–:–]
Note on operating/pilot medium	Operation with lubricated medium possible (in which case lubricated operation will always be required)
Ambient temperature [°C]	0 ... +60

Dimensions

Download CAD Data → www.festo.com/us/cad

QS push-in connector, both ends



Tubing O.D. D1	D2 Ø	H	H1	L	L1
4	11	15	13	38	17
6	11	15	13	41.5	17.5

Ball valves QH/QHS, manually actuated

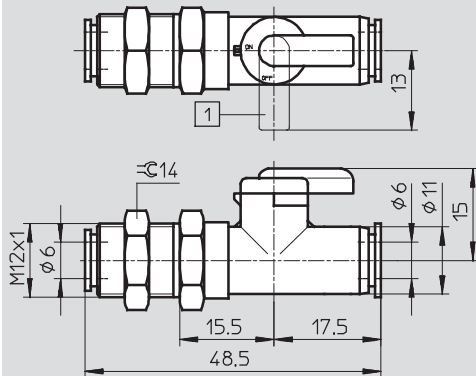
Technical data – with QS plug-in connector

FESTO

Dimensions

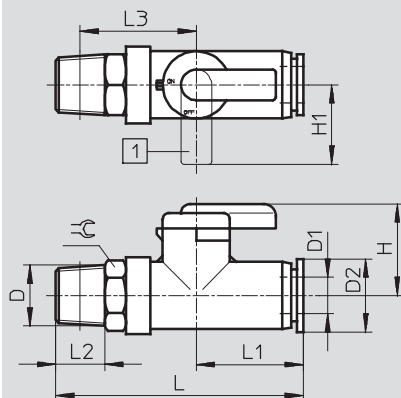
Download CAD Data → www.festo.com/us/cad

QS push-in connector at both ends, bulkhead connector at one end



1 Closed



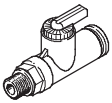
With PTFE-coated connecting thread and QS push-in connector



1 Closed

Tubing O.D. D1	D Ø	D2 Ø	H	H1	L	L1	L2	L3	⌘
4	R1/8	11	15	13	41.5	17	8	20	10
6	R1/8	11	15	13	42	17.5	8	20	10

Ordering data

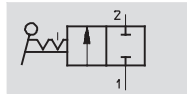
	Description	Connecting thread	For tubing O.D. [mm]	Part No.	Type
	QS push-in connector, both ends	–	4	153 483	QH-QS-4
			6	153 484	QH-QS-6
	QS push-in connector, both ends, bulkhead connector at one end	–	6	153 485	QHS-QS-6
	With PTFE-coated connecting thread and QS push-in connector	R1/8	4	153 486	QH-QS-4-1/8
			6	153 487	QH-QS-6-1/8

Ball valves QH/QHS, manually actuated

Technical data – with female thread

FESTO

Function



2/2-way

- Nominal size 10 ... 40 mm
- Female thread G $\frac{1}{4}$...G1 $\frac{1}{2}$
- Suitable for a vacuum

Flow rate

3,400 ... 84,000 l/min




Technical data							
Pneumatic connection	G $\frac{1}{4}$	G $\frac{3}{8}$	G $\frac{1}{2}$	G $\frac{3}{4}$	G1	G1 $\frac{1}{2}$	
Design	Ball valve						
Valve function	2/2-way, bi-stable						
Sealing principle	Soft						
Type of mounting	In-line installation						
Actuation type	Manual						
Nominal size [mm]	10	12	15	20	25	40	
Standard nominal flow rate [l/min]	3,400	7,500	11,500	21,000	33,000	84,000	
Actuation torque [Nm]	4	4	8	12	15	25	
Weight [g]	175	180	340	600	815	1,750	

Note: This product conforms to ISO 1179-1 and ISO 228-1

Operating and environmental conditions	
Operating pressure [bar]	–0.95 ... +30
Operating medium	Compressed air in accordance with ISO 8573-1:2010 [7:–:–] Water ¹⁾
Note on operating/pilot medium	Operation with lubricated medium possible (in which case lubricated operation will always be required)
Ambient temperature [°C]	–20 ... +180

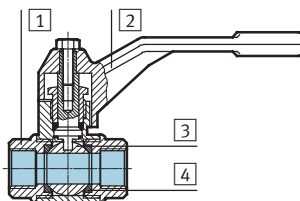
1) Other media upon request

-  - Note

Not permitted for poisonous gas such as natural gas.

Materials

Sectional view



Ball valve		
1	Housing	Brass
2	Lever	Painted aluminium
3	Ball	Hard chrome plated
4	Seals	Polytetrafluoroethylene

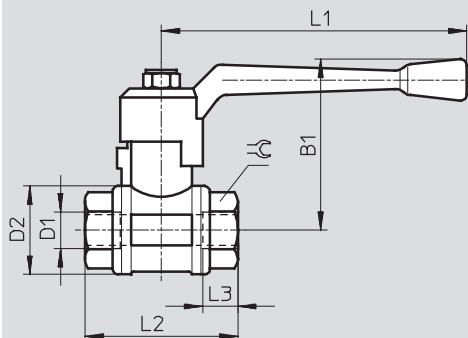
Ball valves QH/QHS, manually actuated

FESTO

Technical data – with female thread

Dimensions

Download CAD Data → www.festo.com/us/cad



Connecting thread D1	B1	D2 Ø	L1	L2	L3	⌀
G1/4	56	30	100	52	11.5	21.5
G3/8	56	30	100	52	11.5	21.5
G1/2	59	35	100	64	15	27
G3/4	72	44	120	74	16.3	32
G1	77	51	120	88	19.1	41
G1 1/2	100	73	150	105.5	21.4	55

Ordering data

	Description	Connecting thread	For tubing O.D. [mm]	Part No.	Type
	With connecting thread at both ends	G1/4	–	9 541	QH-1/4
		G3/8	–	9 542	QH-3/8
		G1/2	–	9 543	QH-1/2
		G3/4	–	9 544	QH-3/4
		G1	–	9 545	QH-1
		G1 1/2	–	6 837	QH-1 1/2

Note: This product conforms to ISO 1179-1 and ISO 228-1

- - Note

Not permitted for poisonous gas such as natural gas.

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Festo North America

Festo Regional Contact Center

5300 Explorer Drive
Mississauga, Ontario L4W 5G4
Canada

USA Customers:

For ordering assistance,

Call: 1.800.99.FESTO (1.800.993.3786)

Fax: 1.800.96.FESTO (1.800.963.3786)

Email: customer.service@us.festo.com

For technical support,

Call: 1.866.GO.FESTO (1.866.463.3786)

Fax: 1.800.96.FESTO (1.800.963.3786)

Email: product.support@us.festo.com

Canadian Customers:

Call: 1.877.GO.FESTO (1.877.463.3786)

Fax: 1.877.FX.FESTO (1.877.393.3786)

Email: festo.canada@ca.festo.com

USA Headquarters

Festo Corporation
395 Moreland Road
P.O. Box 18023
Hauppauge, NY 11788, USA
www.festo.com/us

USA Sales Offices

Appleton

North 922 Tower View Drive, Suite N
Greenville, WI 54942, USA

Boston

120 Presidential Way, Suite 330
Woburn, MA 01801, USA

Chicago

1441 East Business Center Drive
Mt. Prospect, IL 60056, USA

Dallas

1825 Lakeway Drive, Suite 600
Lewisville, TX 75057, USA

Detroit – Automotive Engineering Center

2601 Cambridge Court, Suite 320
Auburn Hills, MI 48326, USA

New York

395 Moreland Road
Hauppauge, NY 11788, USA

Silicon Valley

4935 Southfront Road, Suite F
Livermore, CA 94550, USA

United States



USA Headquarters, East: Festo Corp., 395 Moreland Road, Hauppauge, NY 11788
Phone: 1.631.435.0800; Fax: 1.631.435.8026;
Email: info@festo-usa.com www.festo.com/us

Canada



Headquarters: Festo Inc., 5300 Explorer Drive, Mississauga, Ontario L4W 5G4
Phone: 1.905.624.9000; Fax: 1.905.624.9001;
Email: festo.canada@ca.festo.com www.festo.ca

Mexico



Headquarters: Festo Pneumatic, S.A., Av. Ceylán 3, Col. Tequesquahuac,
54020 Tlalneapantla, Edo. de México
Phone: 011 52 [55] 53 21 66 00; Fax: 011 52 [55] 53 21 66 65;
Email: festo.mexico@mx.festo.com www.festo.com/mx

Central USA

Festo Corporation
1441 East Business
Center Drive
Mt. Prospect, IL 60056, USA
Phone: 1.847.759.2600
Fax: 1.847.768.9480



Western USA

Festo Corporation
4935 Southfront Road,
Suite F
Livermore, CA 94550, USA
Phone: 1.925.371.1099
Fax: 1.925.245.1286



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