



FESTO

Key features

Comparison of motor controllers				
Motor controller	CMMD-AS	CMMS-AS	CMMP-AS	CMMS-ST
for motor type	Servo motor	Servo motor	Servo motor	Stepper motor
Positioning records	2x 63	63	255	63
Measuring system	Incremental/absol	ute	Analogue/incremental/absolut	Incremental
			е	
Extended I/O interface	4 working modes		Flexibly configurable	4 working modes
Notification of remaining distance	1 for n		Separately for all positions	1 for n
Torque reduction	No		Separately for all positions	No
Set linking	Linear		With branching	Linear
STO/SS1	To EN 61800-5-2		To EN 61800-5-2	To EN 61800-5-2

Performance characteristics

Compactness

- Small dimensions
- Full integration of all components for controller and power section, including RS232 and CANopen interface
- · Integrated brake chopper
- Integrated EMC filters
- Automatic actuation for a holding brake
- Adheres to the current CE and EN standards without additional external measures (motor cable length of up to 15 m)

Motion control

- Digital absolute shaft encoder in single-turn and multi-turn versions
- Can be operated as a torque, speed or position controller
- Integrated positioning controller
- Time-optimised (trapezoidal) or jerk-free (S-shaped) positioning
- Absolute and relative movements
- Point-to-point positioning with and without approximate positioning
- Position synchronisation
- Electronic gear unit
- 63 position sets
- 8 travel profiles
- Wide range of homing methods

Fieldbus interfaces

Integrated:



Optional:





Input/output

- Freely programmable I/Os
- High-resolution 12-bit analogue input
- Jog/teach mode
- Simple linking to a higher-level controller via I/O or fieldbus
- Synchronous operation
- Master/slave mode

Integrated sequence control

- Automatic sequence of position sets without a higher-level controller
- Linear and cyclic position sequences
- Adjustable delay times



Key features

Performance characteristics

Integrated safety functions

- The motor controller CMMS-AS support "Safe Torque off (STO)" and, by providing a reliable time delay, also supports "Safe Stop 1 (SS1)" functions with protection against unexpected startup in accordance with EN 61800-5-2
- Protection against unexpected start-up
- Two-channel disconnection of the output stage
- Less external circuitry
- Shorter response times in the event of an error
- Faster restart, intermediate circuit remains charged

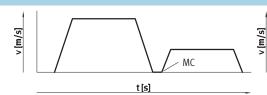
Interpolating multi-axis movement

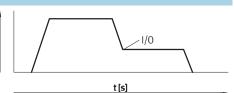
• With a suitable controller, the CMMS-AS can perform path movements with interpolation via CANopen. The controller specifies setpoint position values in a fixed time pattern to this end. In between, the servo positioning controller independently interpolates the data values between two data points.

Travel program

- Linking of any number of position sets into a travel program
- Further switching conditions for the travel program possible via digital inputs, for example MC - motion complete

 - I/O digital inputs





Library for EPLAN



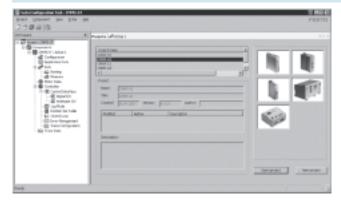
EPLAN macros for fast and reliable planning of electrical projects in combination with motor controllers, motors and cables. This enables a high level of planning reliability, standardisation of documentation, no need to create symbols, graphics and master data.



Key features

FCT software - Festo Configuration Tool

Software platform for electric drives from Festo



- All drives in a system can be managed and archived in a common project
- Project and data management for all supported device types
- Simple to use thanks to graphically-supported parameter entry
- Universal mode of operation for all drives
- Working offline at your desk or online at the machine

FHPP - Festo Handling and Positioning Profile

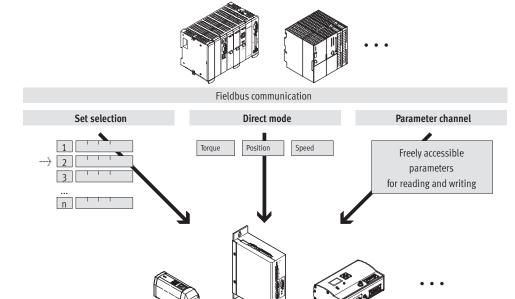
Optimised data profile

Festo has developed an optimised data profile, the "Festo Handling and Positioning Profile (FHPP)", that is tailored to handling and positioning applications.

The FHPP data profile permits the actuation of Festo motor controllers, using a fieldbus interface, via standardised control and status bytes.

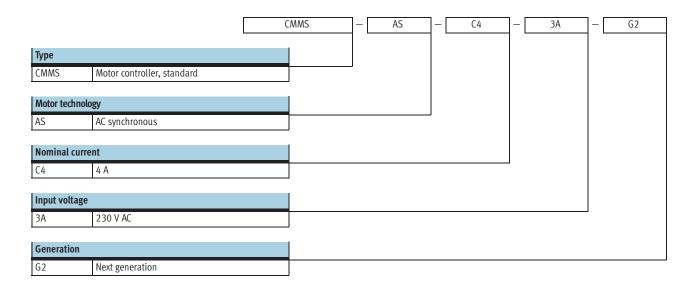
The following are defined, among others:

- Operating modes
- I/O data structure
- Parameter objects
- Sequence control



Motor controllers CMMS-AS, for servo motorsType codes





Motor controllers CMMS-AS, for servo motors Technical data

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Fieldbus interfaces













General technical data		
Type of mounting		Screwed to a mounting plate
Display		7-segment display
Parameterisation interface		RS232 (9,600 115,000 bits/s)
Encoder interface input		Setpoint position value as encoder signal
		EnDat V2.1 serial / V2.2
Encoder interface output		Actual value feedback via encoder signals in speed control mode
		Setpoint specification for downstream slave drive
		Resolution 4,096 ppr
Braking resistor, integrated	$[\Omega]$	230
Pulse power of braking resistor	[kVA]	0.7
Braking resistor, external	[Ω]	≥ 100
Impedance of setpoint input	[kΩ]	20
Number of analogue outputs		1
Operating range of analogue outputs	[V]	0 10
Resolution of analogue outputs	[Bit]	8
Characteristics of analogue outputs		Short circuit-proof
Number of analogue inputs		1
Operating range of analogue inputs	[V]	±10
Characteristics of analogue inputs		Differential inputs
		Configurable for speed
		Configurable for torque
Mains filter		Integrated
Max. length of motor cable	[m]	15 (without external mains filter)
Product weight	[g]	1,400

Technical data – Fieldbus interface					
Interfaces		1/0	CANopen	Profibus DP	DeviceNet
Number of digital logic outputs		5			
Characteristics of digital logic outputs		Freely configurable in so	me cases		
Number of digital logic inputs		14			
Operating range of logic inputs	[V]	12 30			
Characteristics of logic inputs		Freely configurable			
Process coupling		For 63 position sets	For 63 position sets		
Communication profile		-	DS301, FHPP	DP-V0 / FHPP	FHPP
		-	DS301, DSP402	-	=
Max. fieldbus transmission rate	[Mbit/s]	-	1	12	0.5
Interface	Integrated			-	-
	Optional	-	-		
				→ 10	→ 10

Motor controllers CMMS-AS, for servo motors Technical data



Function blocks for PLC programming					
Programming software	Controller manufacturer	Interfaces			
		CANopen	Profibus DP	DeviceNet	
CoDeSys	Festo				
	Beckhoff	•	•	•	
	Other manufacturers	1			
RSLogix5000	Rockwell Automation	-	-		
Step 7	Siemens	-	•	-	

Electrical data		
Output connection data		
Output voltage range	[V AC]	0 210
Nominal output current	[A]	4
Peak current	[A]	10
Max. peak current duration	[s]	2
Max. intermediate circuit voltage	[V DC]	320
Output frequency	[Hz]	0 1,000
Load supply		
Nominal voltage phases		1
Input voltage range	[V AC]	95 255
Max. nominal input current	[A]	4
Rated output	[VA]	600
Peak output	[VA]	1,200
Mains frequency	[Hz]	50 60
Logic supply		
Nominal voltage	[V DC]	24 ±20%
Nominal current	[A]	0.35
Max. current (incl. holding brake)	[A]	1.7
Max. current of digital logic outputs	[mA]	100

Operating and environmental conditions		
Digital logic outputs	Not electrically isolated	
Logic inputs	Galvanically connected to logic potential	
Protection class	IP20	
Protective function	I ² t monitoring	
	Intermediate circuit over-/undervoltage	
	Short circuit in output stage	
	Standstill monitoring	
	Temperature monitoring	
Ambient temperature [°C]	0 +50	
Storage temperature [°C]	-25 +70	
Relative air humidity [%]	0 90 (non-condensing)	
CE mark (see declaration of conformity)	To EU Low Voltage Directive	
	To EU EMC Directive ¹⁾	
	To EU Machinery Directive	
Certification	c UL - Recognized (OL)	
	UL - Listed (OL)	
	C-Tick	
	BIA	
Certificate issuing authority	BG MFS 09030	
Safety function	Safe Torque off (STO)	
Safety Integrity Level (SIL)	Safe Torque off (STO) / SIL 2	
Performance Level (PL)	Safe Torque off (STO) / category 3, performance level d	
Note on materials	RoHS-compliant	

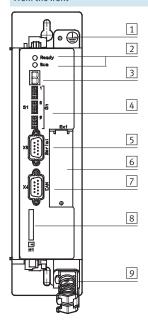
CoDeSys®, Rockwell Automation® is a registered trademark of its respective trademark holder in certain countries.

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Technical data

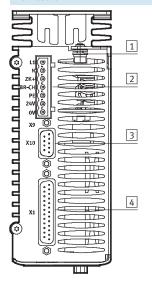
View of motor controller

From the front



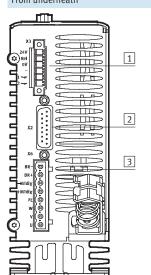
- 1 Earthing
- 2 Ready/bus LED
- 3 Status display
- 4 Fieldbus settings and boot loader
- 5 Interface: RS232/RS485
- 6 Technology module (optional)
- 7 Interface: CAN bus
- 8 SD memory card
- 9 Screened connection

From above



- 1 Earthing screw
- 2 Power supply
- 3 Incremental encoder interface (bidirectional)
- 4 I/O interface

From underneath



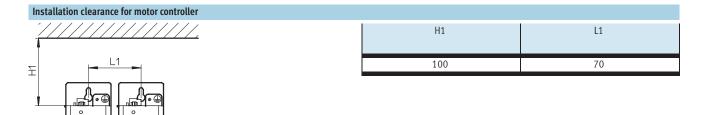
- 1 Safe stop
- 2 Encoder connection
- 3 Motor connection

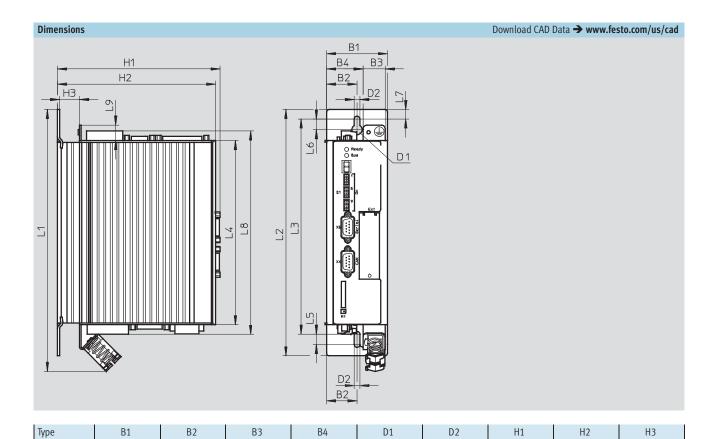
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Technical data

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10

L5

10

60

L1

257.6

30

L2

242.1

22

L3

211.9

35.8

L4

181

CMMS-AS

CMMS-AS

Туре

Ø

5.5

L6

10.5

160

L7

9.25

155.5

L8

200

19.7

L9

15.3

Motor controllers CMMS-AS, for servo motors Technical data and accessories



Ordering data			
	Brief description	Part No.	Туре
	The plug assortment NEKM (→ 11) and the operator package (→ 11) are included in the scope of delivery.	572986	CMMS-AS-C4-3A-G2

Accessories

Ordering data – Plug-in cards						
	Brief description	Part No.	Туре			
	Interface, for Profibus interface	547450	CAMC-PB			
	Interface, for DeviceNet interface	547451	CAMC-DN			
	Memory card, for data backup and firmware downloads	1436343	CAMC-M-S-F10-V1			

Ordering data – Braking resistances						
		Nominal power [W]	Part No.	Туре		
	100	500	1336615	CACR-LE2-100-W500		

Motor controllers CMMS-AS, for servo motors Accessories



Ordering data – Cables		,		
	Brief description	Cable length	Part No.	Туре
		[m]		
	Control cable,	2.5	552254	NEBC-S1G25-K-2.5N-LE26
	for I/O interface to any controller			
as l	Programming cable	1.5	160786	PS1-ZK11-NULLMODEM-1,5M
$\overline{}$	Encoder plug,	-	564264	NECC-A-S-S1G9-C2M
	for incremental encoder interface			
	Plug assortment,	_	560504	NEKM-C-4
	comprising plug for power supply and plug for motor connection.			
	The plug assortment is included in the scope of delivery			
~/4	Plug for Profibus interface	-	533780	FBS-SUB-9-WS-PB-K
	Plug for CANopen interface	_	533783	FBS-SUB-9-WS-CO-K
	Plug for DeviceNet interface	-	525635	FBSD-KL-2X5POL
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Ordering data – Software and documentation						
	Brief description	Part No.	Туре			
	Operator package contains:	573740	GSIB-CMMS-AS-G2-ML			
	- CD-ROM					
	- with manual for CMMS-AS,					
	in de, en, es, fr, it, sv					
	 with FCT (Festo Configuration Tool) configuration software, 					
	in de, en					
	- Brief description					
	This package is included in the scope of delivery					

Motor controllers CMMS-AS, for servo motors Accessories



Ordering data - Docu	mentation ¹⁾		
	Language	Part No. Type	Part No. Type
		for motor controller	Festo Handling and Positioning Profile (FHPP) for the motor
			controller family CMM
	DE	564227 P.BE-CMMS-AS-3A-HW-DE	555695 P.BE-CMM-FHPP-SW-DE
	EN	564228 P.BE-CMMS-AS-3A-HW-EN	555696 P.BE-CMM-FHPP-SW-EN
	ES	564229 P.BE-CMMS-AS-3A-HW-ES	555697 P.BE-CMM-FHPP-SW-ES
	FR	564230 P.BE-CMMS-AS-3A-HW-FR	555698 P.BE-CMM-FHPP-SW-FR
	IT	564231 P.BE-CMMS-AS-3A-HW-IT	555699 P.BE-CMM-FHPP-SW-IT
	SV	564232 P.BE-CMMS-AS-3A-HW-SV	555700 P.BE-CMM-FHPP-SW-SV
		for CANopen interface	for Profibus interface
	DE	554351 P.BE-CMMS-FHPP-CO-SW-DE	554345 P.BE-CMMS-FHPP-PB-SW-DE
	EN	554352 P.BE-CMMS-FHPP-CO-SW-EN	554346 P.BE-CMMS-FHPP-PB-SW-EN
	ES	554353 P.BE-CMMS-FHPP-CO-SW-ES	554347 P.BE-CMMS-FHPP-PB-SW-ES
	FR	554354 P.BE-CMMS-FHPP-CO-SW-FR	554348 P.BE-CMMS-FHPP-PB-SW-FR
	IT	554355 P.BE-CMMS-FHPP-CO-SW-IT	554349 P.BE-CMMS-FHPP-PB-SW-IT
	SV	554356 P.BE-CMMS-FHPP-CO-SW-SV	554350 P.BE-CMMS-FHPP-PB-SW-SV
		for DeviceNet interface	
	DE	554357 P.BE-CMMS-FHPP-DN-SW-DE	
	EN	554358 P.BE-CMMS-FHPP-DN-SW-EN	
	ES	554359 P.BE-CMMS-FHPP-DN-SW-ES	
	FR	554360 P.BE-CMMS-FHPP-DN-SW-FR	
	IT	554361 P.BE-CMMS-FHPP-DN-SW-IT	
	SV	554362 P.BE-CMMS-FHPP-DN-SW-SV	

¹⁾ Manual in paper form is not included in the scope of delivery

Product Range and Company Overview

A Complete Suite of Automation Services

Our experienced engineers provide complete support at every stage of your development process, including: conceptualization, analysis, engineering, design, assembly, documentation, validation, and production.



Custom Automation Components Complete custom engineered solutions



Custom Control Cabinets Comprehensive engineering support and on-site services



Complete Systems Shipment, stocking and storage services

The Broadest Range of Automation Components

With a comprehensive line of more than 30,000 automation components, Festo is capable of solving the most complex automation requirements.



Electromechanical Electromechanical actuators, motors, controllers & drives



Pneumatics Pneumatic linear and rotary actuators, valves, and air supply



PLCs and I/O Devices PLC's, operator interfaces, sensors and I/O devices

Supporting Advanced Automation... As No One Else Can!

Festo is a leading global manufacturer of pneumatic and electromechanical systems, components and controls for industrial automation, with more than 12,000 employees in 56 national headquarters serving more than 180 countries. For more than 80 years, Festo has continuously elevated the state of manufacturing with innovations and optimized motion control solutions that deliver higher performing, more profitable automated manufacturing and processing equipment. Our dedication to the advancement of automation extends beyond technology to the education and development of current and future automation and robotics designers with simulation tools, teaching programs, and on-site services.

Quality Assurance, ISO 9001 and ISO 14001 Certifications

Festo Corporation is committed to supply all Festo products and services that will meet or exceed our customers' requirements in product quality, delivery, customer service and satisfaction.

To meet this commitment, we strive to ensure a consistent, integrated, and systematic approach to management that will meet or exceed the requirements of the ISO 9001 standard for Quality Management and the ISO 14001 standard for Environmental Management.



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