FESTO





Key features and product range overview

Function

The proportional media valve is a 2/2-way valve for controlling material flows. It is open in normal position. The shut-off element is a tubular pinch valve sleeve made

from elastomer. When the valve is pressurised, the tubular pinch valve sleeve closes and the material flow is tightly shut off. The valve opens when pressurisation stops due to

the internal stress of the pinch valve sleeve or the pressure of the medium. The valve can be used to shut off liquid and dusty media, solids (granulates) as well as mixtures of substances. The free passage when the valve is opened ensures minimum flow resistance and prevents the valve becoming blocked or clogged.

General

-N- NPT1/2



Standard nominal flow rate

12,800 l/min

Application

 The valve can be used to shut off media as well as mixtures of substances

Design

- Easy-to-clean, cylindrical housing
- Normally open
- Pinch valve sleeve made from elastomer

Note

Pilot air connection 12: G½8. Max. permissible thread length: 5 mm.

Version	Туре	Process valve connection	` '	Process valve nominal pressure (PN)	→ Page/Internet
	VZQA	NPT ¹ / ₂	15	10	4

Note

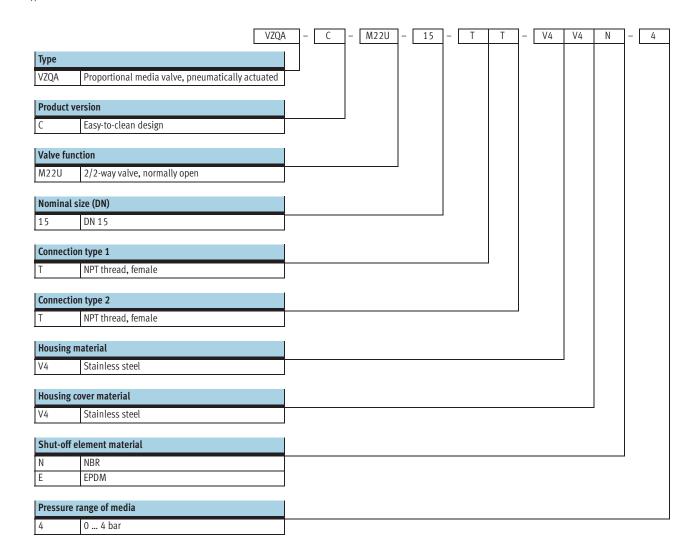
The proportional media valve must only be used in systems where a damaged or leaking cartridge cannot pose a hazard to people or property. The media circuit must be

sized for the set pilot pressure. The designer and operator of the system are responsible for the suitability of the product in combination with the respective system as well as for the

resistance of the cartridge material to the medium used. Appropriate tests are generally required to assess the suitability. The risk of a leaking cartridge together with the associated consequences must be taken into consideration when planning the system.



Type codes



Proportional media valves VZQA, NPT Technical data



Function



-N-Connecting thread NPT1/2

- N - Standard nominal flow rate 12,800 l/min



General technical data						
VZQA		V4V4N-4	V4V4E-4			
Process valve connection		NPT1/2				
Pilot air connection 12		G1/8				
Nominal size (DN)		15				
Valve function		2/2-way, single solenoid, open				
Design		Pinch valve, pneumatically actuated				
Type of mounting		In-line installation				
Actuation type		Pneumatic				
Type of control		External				
Reset method		Rebound resilience				
Mounting position		Any				
Sealing principle		Soft				
Direction of flow		Reversible				
Max. viscosity	[mm ² /s]	4,000				
Product weight	[g]					

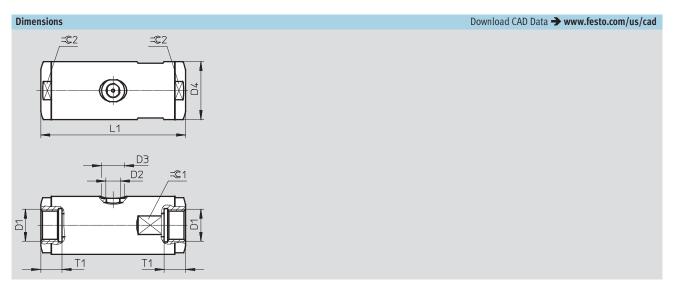
Operating and environmental c	onditions					
VZQA		V4V4N-4	V4V4E-4			
Process valve connection		NPT¹/2				
Switching time on	[ms]	250				
Switching time off	[ms]	250				
Standard nominal flow rate	[l/min]	12,800				
Operating pressure	[bar]	0 4				
Process valve nominal pressure (PN)		10				
Overload pressure	[bar]	7.8				
Pilot pressure	[bar]	1 6.5				
Differential pressure	[bar]	2.5				
Medium		Compressed air to ISO 8573-1:2010 [-:-:-]	Compressed air to ISO 8573-1:2010 [-:-:1], water			
Pilot medium		Compressed air to ISO 8573-1:2010 [7:4:4]	Compressed air to ISO 8573-1:2010 [7:4:1]			
Ambient temperature	[°C]	-5 +60				
Temperature of medium	[°C]	-5 +60	-5 +100			
b value		0.85	·			
C value [l/sbar]		33.44				
Corrosion resistance class CRC ¹)	4				

Components subject to high corrosion stress. Parts used with aggressive media, e.g. in the food or chemical industry. These applications should be supported with special tests with the media if required.

Materials					
VZQA	V4V4N-4	V4V4E-4	Material number		
1 Housing, housing cover	High-alloy stainless steel	1.4435			
2 Seals	FPM		_		
3 Shut-off element	NBR	_			
 Note on materials 	RoHS-compliant	-			



Technical data



	D1	D2	D3 Ø	D4 Ø	L1	T1	=©1	=© 2
VZQA-C-M22U-15-TT-V4V4N-4	NPT ¹ /2	G½8	1 5	38	O.F.	1.6	26	36
VZQA-C-M22U-15-TT-V4V4E-4	NF1-72	078	15)0	90	14	36)0

Ordering data		
	Process valve connection	Part No. Type
	NPT1/2	1387299 VZQA-C-M22U-15-TT-V4V4N-4
		1387300 VZQA-C-M22U-15-TT-V4V4E-4

Note

The hermetic separation between the media circuit and pilot circuit is no longer guaranteed if wear causes the pinch valve sleeve to leak. The flow medium can then get into the pilot circuit, from where it can escape. Any potential hazard (e.g. due to aggressive or hot media) must be ruled out. The compressed air supply to the control valve must be protected against the ingress of the flow

medium using a suitable non-return valve or a suitable protection against return flow must be integrated in the pilot line in the immediate vicinity of the media valve. Pilot medium can get into the

media circuit if the pinch valve sleeve fails. The media circuit must therefore be sized for the set pilot pressure. Any potential hazard must be ruled out.

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Product Range and Company Overview

A Complete Suite of Automation Services

Our experienced engineers provide complete support at every stage of your development process, including: conceptualization, analysis, engineering, design, assembly, documentation, validation, and production.



Custom Automation Components Complete custom engineered solutions



Custom Control Cabinets Comprehensive engineering support and on-site services



Complete Systems Shipment, stocking and storage services

The Broadest Range of Automation Components

With a comprehensive line of more than 30,000 automation components, Festo is capable of solving the most complex automation requirements.



Electromechanical Electromechanical actuators, motors, controllers & drives



Pneumatics Pneumatic linear and rotary actuators, valves, and air supply



PLCs and I/O Devices PLC's, operator interfaces, sensors and I/O devices

Supporting Advanced Automation... As No One Else Can!

Festo is a leading global manufacturer of pneumatic and electromechanical systems, components and controls for industrial automation, with more than 12,000 employees in 56 national headquarters serving more than 180 countries. For more than 80 years, Festo has continuously elevated the state of manufacturing with innovations and optimized motion control solutions that deliver higher performing, more profitable automated manufacturing and processing equipment. Our dedication to the advancement of automation extends beyond technology to the education and development of current and future automation and robotics designers with simulation tools, teaching programs, and on-site services.

Quality Assurance, ISO 9001 and ISO 14001 Certifications

Festo Corporation is committed to supply all Festo products and services that will meet or exceed our customers' requirements in product quality, delivery, customer service and satisfaction.

To meet this commitment, we strive to ensure a consistent, integrated, and systematic approach to management that will meet or exceed the requirements of the ISO 9001 standard for Quality Management and the ISO 14001 standard for Environmental Management.



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