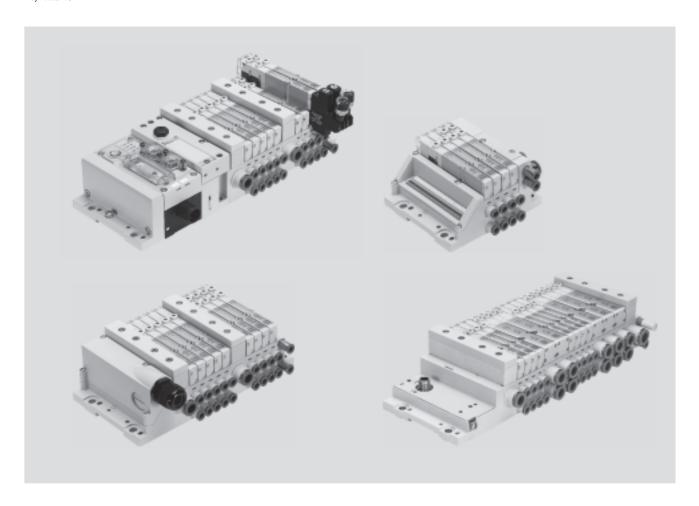
FESTO



Key features



Innovative

- Compact, high-performance valves in a sturdy metal housing
- Flow rates up to 870 l/min
- Wide range of electrical connection options for multi-pin plug: Sub-D, flat cable or terminal strip
- Connection to the electrical peripherals CPX with a wide range of communication options
- I-Port/IO-Link interface
- Freely configurable push-in connectors

Versatile

- Modular system offering a range of configuration options
- Freely extendable system with individual sub-bases and modular tie rods
- Up to 32 solenoid coils
- Conversions and extensions possible at a later date
- Air supply can be extended by additional pressure zones via supply modules
- Wide range of pressures -0.9 ... 10 bar
- Wide range of valve functions

Reliable

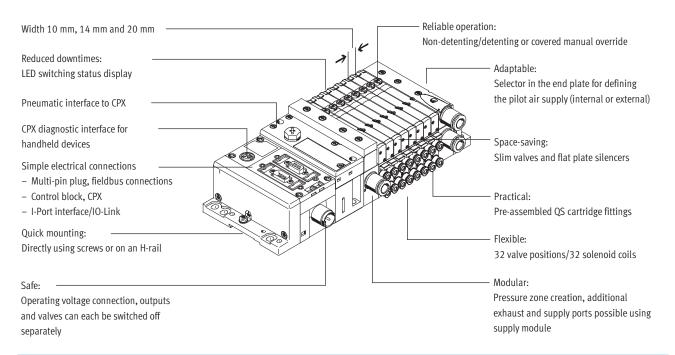
- High output reserves thanks to large pneumatic cross sections and venting with high flow rates
- Resilient thanks to high mechanical rigidity
- Lightweight and low-cost polymer components
- Fast troubleshooting thanks to LEDs on the valves
- Easy to service thanks to replaceable valves and electronic modules
- Manual override either non-detenting, detenting or secured against unauthorised activation (covered)
- Durable thanks to tried-and-tested piston spool valves

Easy to assemble

- Fast and reliable in-house assembly using individual components or delivered as a ready-to-install and tested unit
- Lower selection, ordering, installation and commissioning costs
- Secure mounting on wall or H-rail

FESTO

Key features



Equipment options

Valve functions

- 5/2-way valve, single solenoid
- 5/2-way valve, double solenoid
- 2x 3/2-way valve, normally open
- 2x 3/2-way valve, normally closed
- 2x 3/2-way valve,
 1x normally open,
 1x normally closed
- 5/3-way valve, mid-position pressurised
- 5/3-way valve, mid-position closed
- 5/3-way valve, mid-position exhausted
- 2x 2/2-way valve,
 1x normally closed,
 1x normally closed, reversible
- 2x 2/2-way valve, normally closed
- 1x 3/2-way valve, normally closed, external compressed air supply
- 1x 3/2-way valve, normally open, external compressed air supply
- Manual pressure regulators

All valves have the same compact dimensions with an overall length of 107 mm and a height of 55 mm.

Special features

- Max. 32 valve positions/max.
 32 solenoid coils
- Parallel, modular valve linking
- Electrical interlinking with
- integrated holding current reduction
- Any compressed air supply (max. 8 supply modules)
- Creation of pressure zones
- Modular, individually extendable tie rods
- Single valves or combinations of four valves
- Tubing size at each connection freely selectable

Valve terminal selection

Valve terminal configurator

The appropriate MPA-L valve terminal can be chosen quickly and easily using the online catalogue. This includes a convenient valve terminal configurator, which makes it much simpler to order the right product.

The valve terminals are fully assembled according to your order specification and are individually tested. This reduces assembly and installation time to a minimum.

You order a valve terminal MPA-L using the order code.

Ordering system for MPA-L

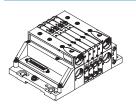
- → Internet: mpal
 Ordering system for CPX
- → Internet: cpx
 Ordering system for CTEU
- → Internet: cteu

Online via: → www.festo.com/us/engineering 2D/3D CAD data

You can request the CAD data for a valve terminal you have configured. To do so, start the product search as described above. Go to the shopping basket and click on the CAD icon (compass). On the next page you can generate a 3D preview or request another data format of your choice by e-mail

Key features

Multi-pin plug connection



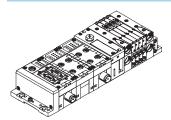
The signal flow from the controller to the valve terminal takes place via a pre-assembled or self-assembled multi-wire cable to the multi-pin plug connection, which substantially reduces installation time.

The valve terminal can be equipped with max. 32 solenoid coils. This corresponds to 2 to 32 valves.

Versions

- · Sub-D connection
 - Pre-assembled multi-pin cable
 - Multi-pin cable for self-assembly
- Flat cable connection
- Terminal strip connection

Fieldbus connection via the CPX system



An integrated fieldbus node manages communication with a higher-order PLC. This enables a space-saving pneumatic and electronic solution. Valve terminals with fieldbus interfaces can be configured with up to 32 sub-bases.

The CPX terminal also enables the integration of digital and analogue electrical inputs and outputs, pressure sensors and controllers for pneumatic or electric positioning axes.

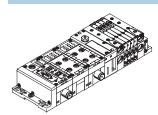
A detailed description of the extensive functionality can be found in the documentation for the CPX terminal

→ Internet: cpx

Fieldbus protocols/CPX variants:

- PROFIBUS DP
- PROFINET
- INTERBUS
- DeviceNet
- CANopen
- CC-Link
- EtherNet/IP
- Front End Controller Remote I/O
- Modbus/TCP
- EtherCAT

Control block connection via the CPX system



Controllers integrated in the Festo valve terminals enable the construction of stand-alone control units to IP65, without control cabinets.

In the slave operating mode, these valve terminals can be used for intelligent preprocessing and are therefore ideal modules for designing decentralised intelligence.

In the master operating mode, terminal groups can be designed with many options and functions that can autonomously control a medium-sized machine/system.

Fieldbus connection via the CTEU system



Communication with a higher-level PLC is managed by a fieldbus node mounted directly on the I-Port interface.

Valve terminals with an I-Port interface can be configured with up to 32 sub-bases.

A detailed description of the extensive functionality can be found in the documentation for the fieldbus modules CTEU/installation system CTEL

→ Internet: cteu

Fieldbus protocols:

- PROFIBUS DP
- DeviceNet
- CANopen
- CC-Link
- EtherCAT

I-Port interface/IO-Link



I-Port/IO-Link consists of a central master and the devices with I-Port interface/IO-Link connected via special connecting cables. This permits a decentralised layout of the devices

The connection type corresponds to a star topology.

In other words, only one module or valve terminal can be connected to each I-Port.

The I-Port interface from Festo is based on IO-Link and is compatible with IO-Link in certain areas.

As well as communication, the I-Port interfaces also handle the power supply for the connected devices. The maximum length of a string is 20 m.

Peripherals overview



Modular pneumatic components

The modular design of the MPA-L facilitates maximum flexibility right from the planning stage and offers maximum ease of servicing during operation.

The system consists of sub-bases and valves.

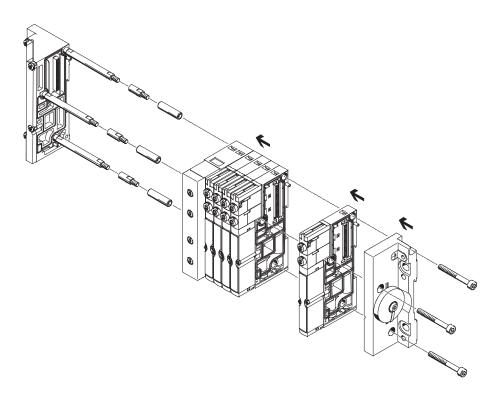
The sub-bases form the support system for the valves.

They contain the connection ducts for supplying compressed air to and venting from the valve terminal as well as the working lines for the pneumatic drives for each valve.

The sub-bases are joined together via a tie rod system. This consists of a threaded rod, threaded sleeve and screw. The threaded rod/sleeve combination is selected as appropriate to the chosen number of individual sub-bases.

A valve terminal can be easily extended by adding individual sub-bases or supply modules. This is done by inserting suitable tie rod extenders between the threaded rod and sleeve.

This ensures that the valve terminal can be rapidly and reliably extended.

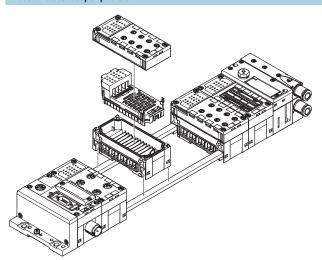


Note

The tie rod system for the valve terminal MPA-L consists of at least four sub-bases or two sub-bases and one supply module.

Shorter valve terminals with two or more valve positions can be constructed without a sleeve.

Modular electrical peripherals



The mechanical connection between the CPX modules is established using tie rods. Two screws in the end plates are all that are needed to assemble the entire unit.

The tie rod ensures that the unit resists high mechanical loads and is therefore the "mechanical backbone" of the CPX terminal.

The open design allows interlinking blocks to be replaced in assembled state

The tie rod extension kit allows an extra module to be added to the CPX terminal.

The input/output modules, connection blocks, fieldbus nodes or control block of the CPX system are mounted on the interlinking blocks using four screws and can be almost infinitely replaced or modified.

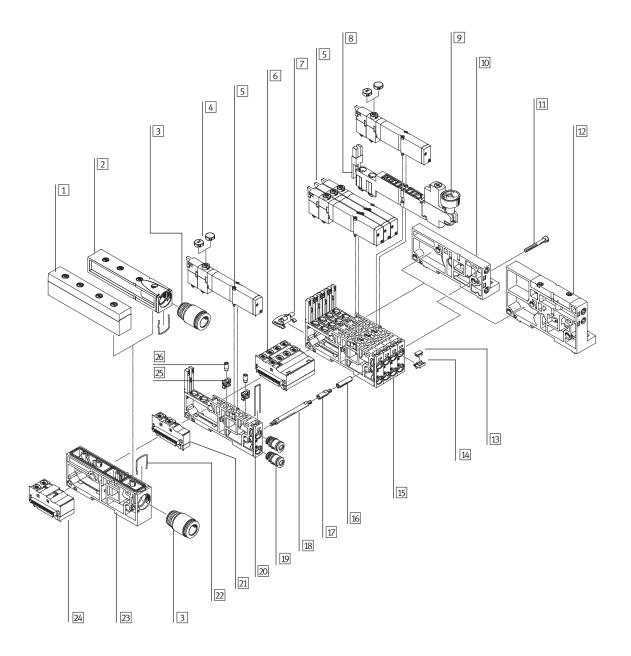
Peripherals overview

Valve terminal – pneumatic components

The sub-bases are available individually with one valve position or with four valve positions.

The electrical interlinking modules are available for:

- 1 or 4 single solenoid valves
- 1 or 4 double solenoid valves
- Double solenoid valve positions can be fitted with any valve or a blanking plate.
- Single solenoid valve positions can only be fitted with single solenoid valves or a blanking plate.





Peripherals overview

Designation	Brief description	→ Page/Internet
1 Plate	Exhaust plate as flat plate silencer	57
2 Plate	Exhaust plate for ducted exhaust air	57
3 Cartridge fitting	For supply and exhaust ports	60
4 Cover cap for manual override	Conversion from detenting/non-detenting to non-detenting or covered	56
5 Solenoid valve	Single solenoid	48
6 Electrical interlinking module, 4-way	Electrical interlinking module for combination of four sub-bases, single solenoid/double solenoid	50
7 Mounting bracket	Mounting bracket for wall mounting	56
8 Regulator plate	Vertical stacking (pressure regulator or vertical pressure shut-off plate)	49
9 Pressure gauge	Can be optionally mounted on a pressure regulator plate	49
10 Right-hand end plate, low	End plate with pilot air selector, with ports 12/14, 82/84	58
11 Screw	Tie rod system, connects the sub-bases	55
12 Right-hand end plate, high	End plate with pilot air selector, with ports 1, 3, 5, 12/14, 82/84	58
13 Inscription label	6 x 10 mm	56
14 Holder for inscription label	-	56
15 Sub-base	Four individual sub-bases screwed together to form one unit	50
16 Sleeve	Tie rod system, connects the sub-bases	55
17 Tie rod extender	For subsequent modular extension of the valve terminal	55
18 Tie rod	Threaded rod, clamps the sub-bases between the end plates	55
19 Cartridge fitting	For working lines	60
20 Sub-base, individual	Sub-base with one valve position	50
21 Electrical interlinking module	Electrical interlinking module for single sub-base, single solenoid/double solenoid	50
22 Clamp strap for cartridge fitting	-	_
23 Supply module	For compressed air supply/exhaust air	57
24 Electrical interlinking module	Electrical interlinking module for supply module, signals are passed through	50
25 Restrictor	Fixed restrictor for installation in duct 3 or 5 of the sub-base	49
26 Retainer for restrictor	Required to install the fixed restrictor	49

Peripherals overview

Valve terminal with multi-pin plug connection

Order code:

• 34P-...

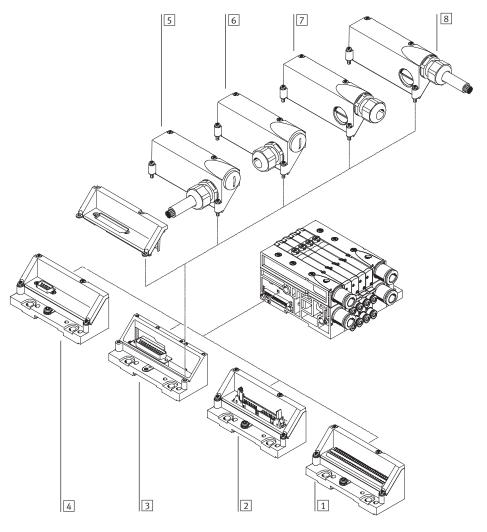
MPA-L valve terminals with multi-pin plug connection can be expanded by up to 32 solenoid coils/valve positions.

The multi-pin plug connection is removable and designed as a 9, 25 or 44-pin Sub-D connection. The multi-pin plug connection can alternatively be ordered as a terminal strip (33-pin) or flat cable connection (40-pin).

The Sub-D multi-pin plug connection, 25 and 44-pin, is available in IP40 and IP67 or with multi-pin plug cover, without connecting cable, with a choice of cable outlet to the side or front.

Sub-D multi-pin plug connection, 25 and 44-pin, with multi-pin plug cover with pre-assembled cable:

- 2.5 m
- 5 m
- 10 m
- Variable, up to 30 m



Designation Brief description		Brief description	→ Page/Internet
1	Multi-pin plug connection	Terminal strip, 33-pin, IP40	58
2	Multi-pin plug connection	For flat cable, 40-pin, IP40	58
3	Multi-pin plug connection	Sub-D, 25-pin	58
4	Multi-pin plug connection	Sub-D, 9-pin, IP40	58
5	Connecting cable	With cover, pre-assembled, connection on side, IP67	59
6	Cover	For self-assembly, connection on side, IP67	59
7	Cover	For self-assembly, connection on front, IP67	59
8	Connecting cable	With cover, pre-assembled, connection on front, IP67	59

Peripherals overview

Valve terminal with fieldbus connection, control block (electrical peripherals CPX)

Order code:

- 34P-... for the pneumatic components
- 50E-... for the electrical peripherals

Valve terminals with CPX interface can be expanded by up to 32 solenoid coils/valve positions. Up to 32 valve positions can be equipped in combination with single solenoid valves; the maximum number of valve positions is reduced to 16 if only double solenoid valves are used.

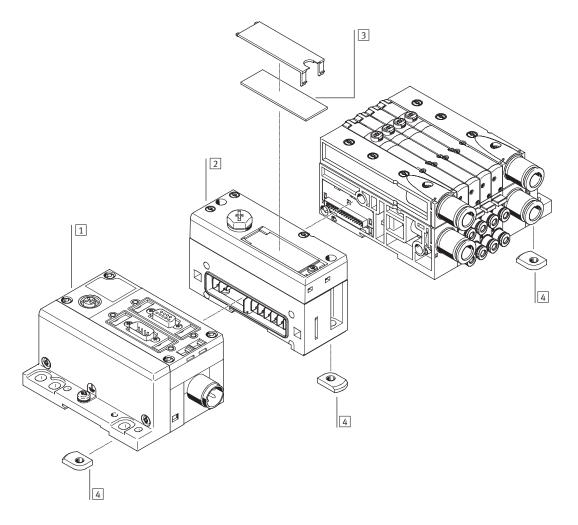
The maximum number of addresses is set in the range 4 ... 32 solenoid coils via a selector switch.

This enables extensions to be pre-assigned in a control program and called up by means of manual settings.

Each valve position can be equipped with any valve or a blanking plate. The rules for CPX apply to the equipment that can be used in combination with the electrical peripherals CPX.

In general:

- Digital inputs/outputs
- Analogue inputs/outputs
- Parameterisation of inputs and outputs
- Integrated multi-featured diagnostic system
- Preventive maintenance concepts



Designation	Brief description	→ Page/Internet
1 CPX modules	Fieldbus node, control block, input and output modules	срх
2 Left-hand end plate	Pneumatic interface for CPX terminal	58
3 Inscription label	Large, for left-hand end plate/pneumatic interface for CPX terminal	-
4 H-rail mounting	-	56

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Peripherals overview

Valve terminal with I-Port interface/IO-Link (and fieldbus node)

Order code:

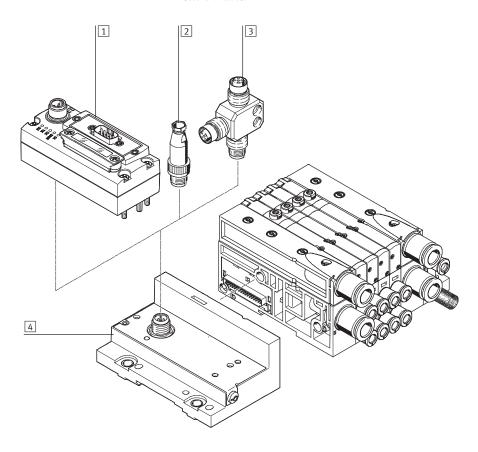
- 34P-... for the pneumatic components
- CTEU-... for the fieldbus node

Valve terminals with I-Port interface/IO-Link can be expanded by up to 32 solenoid coils/valve positions.

Up to 32 valve positions can be equipped in combination with single solenoid valves.

The maximum number of valve positions is reduced to 16 if only double solenoid valves are used.

Each valve position can be equipped with any valve or a blanking plate.



Designation	Brief description	→ Page/Internet
1 Fieldbus node CTEU	Fieldbus node	cteu
2 Plug	For I-Port interface/IO-Link	sea
3 T-adapter	For I-Port interface/IO-Link	fb-ta
4 Left-hand end plate	End plate with I-Port interface/IO-Link	58

Key features – Pneumatic components

FESTO

Sub-base valve



MPA-L offers a comprehensive range of valve functions. All valves are equipped with piston spool and patented sealing system that facilitates efficient sealing, a broad pressure range and long service life. They have a pneumatic pilot control for optimising performance.

Air is supplied by means of pilot air supply.

Sub-base valves can be quickly replaced since the tubing connectors remain on the sub-base.

This design is also particularly slim.

Irrespective of the valve function there are sub-base valves with one solenoid coil (single solenoid) or with two solenoid coils (double solenoid or two single solenoid valves in one housing).

Design

Valve replacement

The valves are attached to the sub-base using two screws, which means that they can be easily

replaced. The mechanical sturdiness of the sub-base guarantees good long-term sealing.

Extension

Blanking plates can be replaced by valves at a later date. The dimensions, mounting points and existing pneumatic installations remain

unchanged during this process. The valve code (e.g. M, J, N, NS, NU, etc.) is located on the front of the valve beneath the manual override.

Note

A filter must be installed upstream of valves operated in vacuum mode.

This prevents any foreign matter in

the intake air getting into the valve (e.g. when operating a suction cup).

5/2-way valve					
Circuit symbol	Code	Description			
14 4 2 1 14 5 1 3	Position function 1-32: M	Single solenoidPneumatic spring returnReversible	 Operating pressure -0.9 +10 bar Available in width 10 mm, 14 mm and 20 mm 		
14 4 2 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	Position function 1-32: MS	Single solenoidMechanical spring returnReversible	 Operating pressure -0.9 +8 bar Available in width 10 mm and 20 mm 		
14 4 2 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	Position function 1-32: MU	Single solenoid Polymer poppet valve Mechanical spring return	 Reversible Operating pressure -0.9 +10 bar Available in width 10 mm 		
14 4 2 12 12 14 5 1 3 12	Position function 1-32: J	 Double solenoid Reversible Operating pressure –0.9 +10 bar 	Available in width 10 mm, 14 mm and 20 mm		

Key features – Pneumatic components

2x 3/2-way valve			
Circuit symbol	Code	Description	
12/14 82/84 1 5 3	Position function 1-32: N	Single solenoidNormally openPneumatic spring return	 Operating pressure 3 10 bar Available in width 10 mm, 14 mm and 20 mm
10 10 10 10 11 12/14 B2/84 1 5 3	Position function 1-32: NS	Single solenoid Normally open Mechanical spring return Reversible	 Operating pressure -0.9 +8 bar Available in width 10 mm, 14 mm and 20 mm
10 10 10 10 12/14 82/84 1 5 3	Position function 1-32: NU	Single solenoidPolymer poppet valveNormally openMechanical spring return	 Reversible Operating pressure –0.9 +10 bar Available in width 10 mm
12/14 1 5 82/84 3	Position function 1-32: K	Single solenoid Normally closed Pneumatic spring return	 Operating pressure 3 10 bar Available in width 10 mm, 14 mm and 20 mm
14 12 12 12 12/14 82/84 1 5 3	Position function 1-32: KS	Single solenoid Normally closed Mechanical spring return Reversible	 Operating pressure -0.9 +8 bar Available in width 110 mm, 14 mm and 20 mm
14 12 12 12 12 12 12 12 12 14 82/84 1 5 3	Position function 1-32: KU	Single solenoidPolymer poppet valveNormally closedMechanical spring return	 Reversible Operating pressure –0.9 +10 bar Available in width 10 mm
10 12 14 12/14 82/84 1 5 3	Position function 1-32: H	Single solenoid Normal position 1x closed 1x open	 Pneumatic spring return Operating pressure 3 10 bar Available in width 10 mm, 14 mm and 20 mm
14 2 10 10 12/14 82/84 1 5 3	Position function 1-32: HS	 Single solenoid Normal position 1x closed 1x open Mechanical spring return 	 Reversible Operating pressure –0.9 +8 bar Available in width 10 mm, 14 mm and 20 mm
12/14 82/84 1 5 3	Position function 1-32: HU	 Single solenoid Polymer poppet valve Normal position 1x closed 1x open 	 Mechanical spring return Reversible Operating pressure –0.9 +10 bar Available in width 10 mm

Key features – Pneumatic components



5/3-way valve			
Circuit symbol	Code	Description	
14 W 4 2 W 12 14 84 5 1 3 82 12	Position function 1-32: B	Mid-position pressurised ¹⁾ Mechanical spring return Reversible	 Operating pressure -0.9 +10 bar Available in width 10 mm, 14 mm and 20 mm
14 W 4 2 W 12 14 84 5 1 3 82 12	Position function 1-32: G	Mid-position closed ¹⁾ Mechanical spring return Reversible	 Operating pressure –0.9 +10 bar Available in width 10 mm, 14 mm and 20 mm
14 W 4 2 W 12 14 84 5 1 3 82 12	Position function 1-32: E	 Mid-position exhausted¹⁾ Mechanical spring return Reversible 	 Operating pressure –0.9 +10 bar Available in width 10 mm, 14 mm and 20 mm

If neither solenoid coil is energised, the valve moves to its mid-position by means of spring force.
 If both coils are energised at the same time, the valve remains in the previously assumed switching position.

3/2-way valve			
Circuit symbol	Code	Description	
20 4 14 84 2 5	Position function 1-32: W	 Single solenoid Normally open External compressed air supply Pneumatic spring return Reversible Operating pressure -0.9 +10 bar 	Available in width 10 mm and 20 mm Compressed air (-0.9 +10 bar) supplied at working line 2 can be switched with both internal and external pilot air supply.
42 (14) 2 14 84 4 3	Position function 1-32: X	 Single solenoid Normally closed External compressed air supply Pneumatic spring return Reversible Operating pressure -0.9 +10 bar 	Available in width 10 mm and 20 mm Compressed air (-0.9 +10 bar) supplied at working line 4 can be switched with both internal and external pilot air supply.

2x 2/2-way valve			
Circuit symbol	Code	Description	
12/14 82/84 1	Position function 1-32: D	Single solenoid Normally closed Pneumatic spring return	 Operating pressure 3 10 bar Available in width 10 mm, 14 mm and 20 mm
12/14 82/84 1	Position function 1-32: DS	Single solenoidNormally closedMechanical spring returnReversible	 Operating pressure –0.9 +8 bar Available in width 10 mm, 14 mm and 20 mm
12/14 5 82/84 1	Position function 1-32: I	 Single solenoid 1x normally closed 1x normally closed, reversible Pneumatic spring return 	 Operating pressure 3 10 bar Vacuum at port 3/5 only Available in width 10 mm and 20 mm

Key features – Pneumatic components

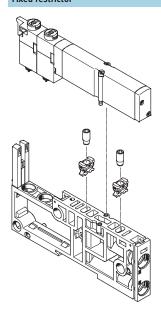
Blanking plate



Blanking plate (code L) without valve function, for reserving valve positions on a valve terminal.

Valves and blanking plates are attached to the sub-base using two screws.

Fixed restrictor



The fixed restrictor can be used to permanently set the flow rate when venting in ducts 3 and 5.

Mounting:

- Press the retainer as far as it will go into the exhaust openings on the sub-base
- Screw the fixed restrictor into the retainer
- Mount the valve on the sub-base

The restrictor cuts a thread into the retainer as it is screwed in. For that reason, the retainer should also be changed when a restrictor is repeatedly replaced.

The restrictor is available in seven different nominal sizes (0.3 1.7 mm). The individual sizes are colour-coded to make them easy to distinguish.

Fixed restrictors enable, for example, the cylinder speed to be set to a predefined limit in response to known flow rate conditions.

They cannot be accessed during operation and are therefore protected against manipulation.

This is beneficial in the production of standard machines since the required speed can be determined once and the installation simply duplicated for further machines, saving time and costs for repeated commissioning.

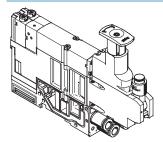
Note

The fixed restrictors are only available for valves and manifold sub-bases with a width of 10 mm.

Key features – Pneumatic components

FESTO

Vertical stacking

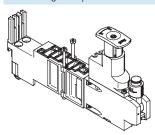


Additional functions can be added to each valve position between the sub-base and the valve.

These functions are known as vertical stacking modules and enable special

functioning or control of an individual valve position.

Pressure regulator plate



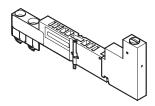
An adjustable pressure regulator can be installed between the sub-base and the valve in order to control the force of the triggered actuator.

This pressure regulator maintains an essentially constant output pressure (secondary side) independent of pressure fluctuations (primary side) and air consumption.

Standard version:

- For supply pressure up to 6 bar or up to 10 bar
- Without pressure gauge (optional, rotatable)
- Adjusted using a screwdriver or regulator knob

Vertical pressure shut-off plate for width 10 mm



The vertical pressure shut-off plate can be used to hot swap individual valves without switching off the overall air supply.

It allows the working pressure for the individual valve to be switched off manually via the actuating element.

Key features – Pneumatic components

Pressure regulator			
Circuit symbol	Code	Description	
14 5 1 3 12	Pressure regulator 1-32: PA Pressure regulator 1-32: PF	Regulates the pressure upstream of the valve in duct 1 Same regulated pressure at duct 2 and duct 4 Venting in the valve from duct 2 to duct 3 and from duct 4 to duct 5	 Regulator not affected by venting Regulator can always be adjusted Available in width 10 mm and 20 mm
14 5 1 3 12	Pressure regulator 1-32: PC Pressure regulator 1-32: PH	Regulates the pressure for duct 2 downstream of the valve Venting via the regulator from duct 2 to duct 3 Exhaust flow rate is restricted by the regulator	 Regulator can only be adjusted in switched state Available in width 10 mm and 20 mm
14 5 1 3 12	Pressure regulator 1-32: PB Pressure regulator 1-32: PG	Regulates the pressure for duct 4 downstream of the valve Venting via the regulator from duct 4 to duct 5 Exhaust flow rate is restricted by the regulator	Regulator can only be adjusted in switched state Available in width 10 mm and 20 mm
14 5 1 3 12	Pressure regulator 1-32: PN Pressure regulator 1-32: PL	 Splits the supply air in duct 1 and regulates the pressure upstream of the valve in duct 3 Valve is operated in reverse mode Venting in the valve from duct 2 to duct 1 	 Regulator not affected by venting Regulator can always be adjusted Available in width 20 mm
14 5 1 3 12	Pressure regulator 1-32: PK Pressure regulator 1-32: PM	 Splits the supply air in duct 1 and regulates the pressure upstream of the valve in duct 5 Valve is operated in reverse mode Venting in the valve from duct 4 to duct 1 	 Regulator not affected by venting Regulator can always be adjusted Available in width 20 mm

Vertical pressure shut-off plate				
Circuit symbol	Code	Description		
82/84 5 1 3 12/14	Pressure regulator 1-32: PS	Allows the pressure in duct 1 and duct 12/14 to be switched off upstream of the valve Venting in the valve from duct 2 to duct 3 and from duct 4 to duct 5	 Vertical pressure shut-off plate not affected by venting Operating pressure 3 8 bar Available in width 10 mm 	

Key features - Pneumatic components

FESTO

Compressed air supply and venting

Supply module



Right-hand end plate



The valve terminal MPA-L can be supplied with compressed air at one or more points via supply modules and/or the right-hand end plate. The generously sized pneumatic system enables good performance from all functional components, even with large-scale expansions.

Venting (ducts 3 and 5) either takes place via silencers or ports for ducted exhaust air via the supply modules or the right-hand end plate.

There are two types of supply module with venting:

- Exhaust air 3/5 via flat plate silencer
- Exhaust air 3/5 ducted

Venting (ducts 3 and 5) can alternatively or additionally take place via the right-hand end plate.

Ducts 3 and 5 are separate in the terminal and are only joined together in the supply module. The exhaust air from the pilot air (duct 82/84) is entirely separate from ducts 3 and 5.

Pilot air supply

The valve terminal MPA-L is supplied with pilot air exclusively via the right-hand end plate. The pilot air

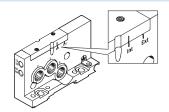
supply can be selected at the pilot air selector on the end plate:

• Internal (from duct 1) or

• External (from duct 12/14)

Switching position for internal, marked "Int"

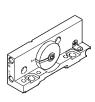


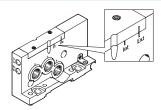


Internal pilot air supply can be selected if the supply pressure for the terminal is between 3 and 8 bar. In this case, the pilot air supply is branched by means of an internal

connection from duct 1 in the right-hand end plate.
Port 12/14 on the right-hand end plate can be sealed using a blanking plug.

Switching position for external, marked "Ext"





If the supply pressure (at the right-hand end plate) is less than 3 bar or greater than 8 bar, then the valve terminal MPA-L must be operated with an external pilot air supply. The pilot air supply is then fed

via port 12/14 on the right-hand end plate. When using several pressure zones, the supply pressure in the pressure zone with the right-hand end plate is decisive.

Note

If a gradual pressure build-up in the system using a soft-start valve is chosen, an external pilot air supply

should be connected so that the control pressure applied during switch-on is already very high.

2013/05 – Subject to change **→ Internet**: www.festo.com/catalog/... 17

Key features – Pneumatic components

Compressed air supply and pilot air supply				
Graphical illustration	Code	Notes		
Right-hand end plate, with supply por		1000		
82/84 3 1 1 12/14	Right-hand end plate: D Pilot air: –	 Internal pilot air supply Pilot air is branched internally from port 1 in the right-hand end plate Exhaust air 3/5 via right-hand end plate or supply module Pilot exhaust air 82/84 via right-hand end plate For operating pressure in the range 3 8 bar 		
82/84 J	Right-hand end plate: D Pilot air: E	 External pilot air supply Pilot air supply (3 8 bar) is connected at the right-hand end plate at port 12/14 Exhaust air 3/5 via right-hand end plate or supply module Pilot exhaust air 82/84 via right-hand end plate For operating pressure in the range -0.9 10 bar (suitable for vacuum) 		
Right-hand end plate, without supply 82/84 3 1 5 12/14	Right-hand end plate: – Pilot air: –	Internal pilot air supply • Pilot air is branched internally from port 1 in the right-hand end plate • Exhaust air 3/5 via supply module • Pilot exhaust air 82/84 via right-hand end plate • For operating pressure in the range 3 8 bar		
82/84 3 1 5 12/14	Right-hand end plate: – Pilot air: E	External pilot air supply Pilot air supply (3 8 bar) is connected at the right-hand end plate at port 12/14 Exhaust air 3/5 via supply module Pilot exhaust air 82/84 via right-hand end plate For operating pressure in the range –0.9 10 bar (suitable for vacuum)		
3/5 3/5 82/84 1 12/14 12/14	Type of module block 1-40: U Exhaust port: –	 Exhaust air 3/5 via flat plate silencer Pilot exhaust air 82/84 via right-hand end plate For operating pressure in the range –0.9 10 bar (suitable for vacuum) 		
Supply module, ducted exhaust air				
3/5 82/84 1 12/14 12/14	Type of module block 1-40: U Exhaust port: UD, UE, UF, UM, UN, UP or UG	 Exhaust air 3/5 via supply module Pilot exhaust air 82/84 via right-hand end plate For operating pressure in the range –0.9 10 bar (suitable for vacuum) 		

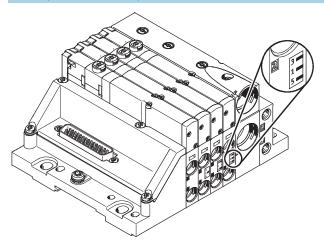


Key features – Pneumatic components

Supply module				
Illustration	Code	Туре	Designation	Notes
	Exhaust port: UD, UE, UF, UM, UN, UP or UG	VMPAL-EG	Exhaust plate for ducted exhaust air	Additional supply modules can be used for larger terminals or to create additional pressure zones. Supply modules can be configured at any point upstream or downstream of
999	Exhaust port: –	VMPAL-EU	Flat plate silencer	the sub-bases. Supply modules contain the following ports: Compressed air supply (duct 1) Exhaust air (duct 3/5) Depending on your order, the exhaust
	Type of module block 1-40: U	VMPAL-SP-0	Supply module with electrical interlinking module	ducts are either ducted or vented via the flat plate silencer.

Key features – Pneumatic components

Creating pressure zones and separating exhaust air



MPA-L offers a number of options for creating pressure zones if different working pressures are required. Up to nine pressure zones in total are possible.

Pressure zones are created by isolating the internal supply ducts in a special sub-base. Each pressure zone must have its own compressed air supply.

Compressed air can be supplied and vented via a supply module and/or the right-hand end plate.

The position of the supply modules and the sub-bases with pressure zone separation can be freely chosen with the valve terminal MPA-L.

The sub-bases with pressure zone separation are integrated in the terminal ex-works as per your order. They can be distinguished by their coding, even when the valve terminal is assembled. Duct separation always takes place to the right of the sub-base.

Creating pressure zones			
Sub-bases with pressure zone separation		Code	Notes
Illustrated examples	Coding		
1 3 0		Duct separation to the right of sub-base 1 - 40: –	No duct separation
	3 1 5	Duct separation to the right of sub-base 1 - 40: T	Duct 1 separated VMPALT1
	3 1 5	Duct separation to the right of sub-base 1 - 40: TR	• Duct 3/5 separated • VMPALT35
1 3	3 1 5 5	Duct separation to the right of sub-base 1 - 40:	Ducts 1 and 3/5 separated VMPALT135

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Key features – Pneumatic components

Examples: Compressed air supply and pilot air supply

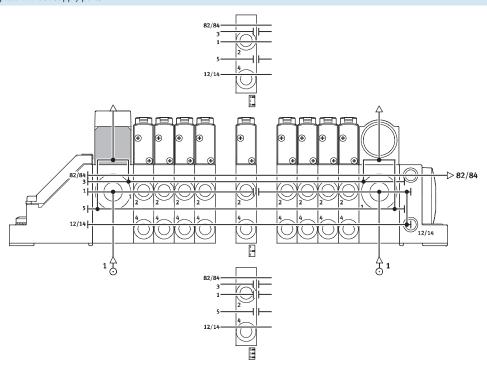
Internal pilot air supply, right-hand end plate without supply ports

The illustration opposite shows an example of the configuration and connection of the air supply with internal pilot air supply.

The exhaust air (duct 3/5) is discharged via supply modules.

The pilot exhaust air (duct 82/84) is discharged via the right-hand end plate.

Special sub-bases are used to create pressure zones.

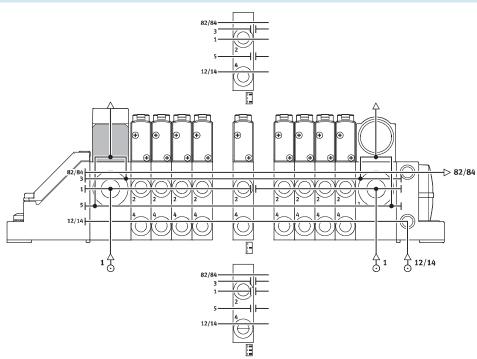


External pilot air supply, right-hand end plate without supply ports

The illustration opposite shows an example of the configuration and connection of the compressed air supply with external pilot air supply. Port 12/14 on the right-hand end plate is equipped with a fitting for this.

The exhaust air (duct 3/5) is discharged via supply modules. The pilot exhaust air (duct 82/84) is discharged via the right-hand end plate.

Special sub-bases are used to create pressure zones.



Key features – Pneumatic components

Sub-base



MPA-L is based on a modular system consisting of sub-bases and valves. The sub-bases are connected together using tie rods and thus form the support system for the valves. They contain the connection ducts for supplying compressed air to and venting from the valve terminal as well as the working lines for the pneumatic drives for each valve.

The sub-bases are joined together via tie rods. The tie rod consists of a threaded rod, threaded sleeve and screw.

In principle, sub-bases have a modular structure. If this modularity is not required within a terminal, then four individual sub-bases can be combined with a 4-way electrical interlinking module to save costs.

The threaded rod/sleeve combination is selected as appropriate to the number and width of the individual sub-bases or sub-base combination. To add further blocks, simply loosen the tie rod and adapt with extenders. There are no restrictions on extensions; a tie rod could be made almost entirely from extenders.

Sub-base variants			
Illustration	Code	Туре	Notes
all	-	VMPAL-AP-10	Working lines 2, 4 on the sub-base
		VMPAL-AP-14	Without electrical interlinking module
		VMPAL-AP-20	
		VMPAL-APQS	Working lines 2, 4 on the sub-base
			With electrical interlinking module
		VMPAL-APT1	Working lines 2, 4 on the sub-base
			With/without electrical interlinking module
			Duct separation in duct 1
		VMPAL-APT35	Working lines 2, 4 on the sub-base
			Without electrical interlinking module
			Duct separation in ducts 3 and 5
		VMPAL-APT135	Working lines 2, 4 on the sub-base
			Without electrical interlinking module
			Duct separation in ducts 1, 3 and 5
	Combination	VMPAL-AP-4x10	Working lines 2, 4 on the sub-base
	manifold block: Z		With/without electrical interlinking module
			No duct separation
			Four-valve unit, not suitable for pressure zone separation



Key features – Pneumatic components

Electrical interlinking module	: <u>.</u>			
Illustration	Code	Туре	No. of solenoid coils (valve positions)	Notes
	Type of module block 1-40: A Type of module block 1-40: E Type of module block 1-40: B	VMPAL-EVAP-102 VMPAL-EVAP-142 VMPAL-EVAP-202	2 (1), double solenoid	Each solenoid coil must be assigned to a specific pin on the multi-pin plug in order for the valve to be actuated. Regardless of whether blanking plates or valves are used, valve positions occupy • one coil/address (single solenoid valves) • two coils/addresses (double solenoid valves)
	Type of module block 1-40: C Type of module block 1-40: F Type of module block 1-40: D	VMPAL-EVAP-101 VMPAL-EVAP-141 VMPAL-EVAP-201	1 (1), single solenoid	The electrical interlinking modules are colour-coded: • Single solenoid – grey • Double solenoid – black
	Type of module block 1-40: A Type of module block 1-40: C	VMPAL-EVAP-10-2-4 VMPAL-EVAP-10-1-4	8 (4), double solenoid 4 (4), single solenoid	
	Type of module block 1-40: U	VMPAL-EVAP-20-SP	-	Electrical interlinking module for supply module

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Key features – Pneumatic components

Ports for supply and venting					
	Code	Port			QS push-in fitting/cartridge fitting
Right-hand end plate with supply	ports 1, 3, 5				
$\overline{}$	Right-hand end	1	Air/vacuum supply	Thread G1/4	QS-G ¹ / ₄ , straight,
	plate: D	3	Exhaust air	Thread G ¹ / ₄	for tubing O.D. Ø 8 mm, 10 mm, 12 mm, 5/16", 3/8", 1/2"
		5	Exhaust air	Thread G1/4	
		12/14	Pilot air supply	Thread M7	QSM-M7, straight or angled,
		82/84	Pilot exhaust air	Thread M7	for tubing O.D. Ø 4 mm, 6 mm, 1/4"
Supply module					
	Type of module	1	Air/vacuum supply	Cartridge fitting	QSPKG20, straight,
	block 1-40: U		, , , , , , , , , , , , , , , , , , , ,		for tubing O.D. Ø 8 mm, 10 mm, 12 mm, 5/16", 3/8",
					1/2", adapter for thread G1/4
		3/5	Exhaust air	Flat plate silencer	-
				Cartridge fitting	QSPKG20, straight,
					for tubing O.D. Ø 8 mm, 10 mm, 12 mm, 5/16", 3/8",
					½", adapter for thread G1/4
		12/14	Pilot air supply	-	-
		82/84	Pilot exhaust air	-	-
Right-hand end plate without sup					
	Right-hand end	1	Air/vacuum supply	_	-
	plate: –	3	Exhaust air	-	-
		5	Exhaust air	_	-
0		12/14	Pilot air supply	Thread M7	QSM-M7, straight or angled,
000		82/84	Pilot exhaust air	Thread M7	for tubing O.D. Ø 4 mm, 6 mm, 1/4 "

Key features – Assembly

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Valve terminal assembly

Sturdy terminal assembly thanks to:

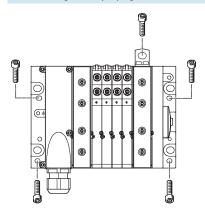
- Four through-holes for wall mounting
- Additional mounting brackets
- H-rail mounting

Note

If the terminal is subject to strong vibrations or shock loads, use additional mounting brackets of the type VMPAL-BD for wall mounting.

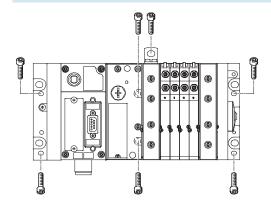
These should be attached to the valve terminal every 13 cm (one mounting bracket every 10 valve positions).

Wall mounting - Multi-pin plug connection



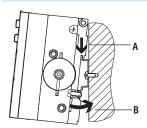
The MPA-L valve terminal is screwed onto the mounting surface using four M4 or M6 screws. The mounting holes are on the multi-pin plug connection and on the right-hand end plate.
Optional mounting brackets are also available.

Wall mounting – Fieldbus connection (CPX terminal)



The MPA-L valve terminal is screwed onto the mounting surface using four M4 and two M6 screws or using six M6 screws. The mounting holes are on the left-hand and right-hand end plate and on the pneumatic interface. Optional mounting brackets are also available.

H-rail mounting



The MPA-L valve terminal is attached to the H-rail (see arrow A). The terminal is then swivelled onto the H-rail and secured in place with the clamping component (see arrow B).

The following MPA-L mounting kit is required for H-rail mounting of the valve terminal:

- With multi-pin plug connection: CPX-CPA-BG-NRH
- With fieldbus connection (CPX terminal):
 VMPAF-FB-BG-NRH

This enables mounting of the valve terminal on an H-rail to EN 60715.

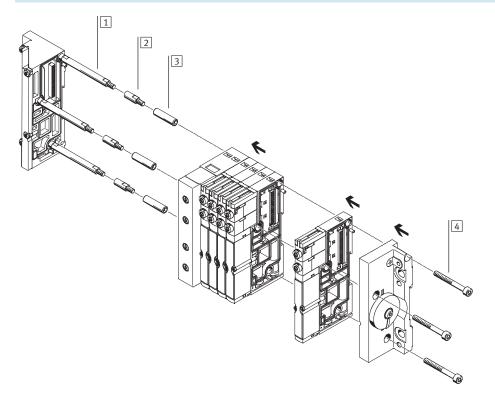
Note

The mounting kits (see above) only lock the valve terminal in horizontal mounting position.

Key features – Assembly

Tie rod

Design



- 1 Threaded rod
 - ? Tie rod extender
- 3 Sleeve
- 4 Screw

Mode of operation

The tie rod for MPA-L consists of four parts:

- Threaded rod
- Tie rod extender
- Sleeve
- Screw

This enables valve terminals of any length to be created.

The tie rod and valve terminal are assembled in just four steps:

- Screw the threaded rods to the left-hand end plate
- Screw the sleeves to the threaded rods
- Push the sub-bases and supply modules onto the rod/sleeve combination
- Push on the right-hand end plate and secure with screws that engage into the sleeves

The tie rod enables subsequent extension of the valve terminal. This is done by loosening the tie rod screws and disassembling the relevant components. The additional sub-base or supply module is inserted at the required location. The previously disassembled components are then re-assembled.

To compensate for the change in length, the tie rod must be extended by the increase in length. This is done by screwing in extenders between the threaded rod and sleeve. There are suitable extenders for each sub-base, combination of four sub-bases and supply module.

Key features - Assembly



Tie rod - Components and design

Tie rod (threaded rod)



The threaded rod is used to create a cost-optimised fixed-grid tie rod. The threaded rod is required with valve terminal lengths exceeding 42.45 mm, for example at least four sub-bases (10.7 mm each), since only the combination of a threaded rod and sleeve offers the optimum compensation of tolerances (by compressing the seals between the sub-bases).

Tie rod extender



The valve terminal can be extended almost infinitely using tie rod extenders.

The tie rod extenders are inserted between the threaded rod and sleeve and are available in appropriate lengths for sub-bases and supply modules.

Sleeve



The primary purpose of the sleeve is to compensate tolerances that occur, for example, when the seals are compressed between the sub-bases during assembly.

The sleeves come in different lengths, tailored to the use of a tie rod in a fixed grid as well as generally for the modular tie rods.

Screw

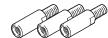


The entire valve terminal is clamped via the tie rod using screws.

Tolerances that occur, for example, when the seals are compressed between the sub-bases during assembly, are compensated by the interaction of the screws and sleeve.

Individual modular tie rod









Tie rods can be made entirely using tie rod extenders. The threaded rod and sleeve are required to compensate tolerances that occur, for example,

when the seals are compressed between the sub-bases during assembly.

Fixed-grid tie rod with extension









The tie rod extenders are inserted between the threaded rod and sleeve.

They are available in suitable lengths for sub-bases and supply modules.

Fixed-grid tie rod



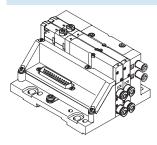




The fixed-grid tie rod minimises assembly costs when assembling previously defined valve terminals. These valve terminals can be extended at any time.

The threaded rod (and if applicable also the sleeve) must be replaced if the valve terminal length is reduced.

Short valve terminal



Valve terminals with a small number of valve positions are created by means of the following combinations:

Width 10 mm

- Valve terminals with two valve positions and without a supply module are connected solely using screws
- Valve terminals with three valve positions and without a supply module (or with one valve position and one supply module) are connected using a 10 mm tie rod extender and screw

Width 14 mm

 Valve terminals with two valve positions and without a supply module are connected using a 10 mm tie rod extender and screw

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Key features – Assembly

Ordering data – Fixed-grid tie rod		
Reference length	Part No. Type	Part No. Type
L = 10.65 x V + 14.85 x W + 21.15 x Z + 21.15 x S	Tie rod	Sleeve
42.3 62.65	561116 VMPAL-ZAS-5	561135 VMPAL-ZAH-36
62.66 72.30	561116 VMPAL-ZAS-5	561136 VMPAL-ZAH-46
72.31 81.95	561116 VMPAL-ZAS-5	561137 VMPAL-ZAH-56
81.96 91.60	561116 VMPAL-ZAS-5	561138 VMPAL-ZAH-66
91.61 101.25	561117 VMPAL-ZAS-45	561135 VMPAL-ZAH-36
101.26 110.90	561117 VMPAL-ZAS-45	561136 VMPAL-ZAH-46
110.91 120.55	561117 VMPAL-ZAS-45	561137 VMPAL-ZAH-56
120.56 130.20	561117 VMPAL-ZAS-45	561138 VMPAL-ZAH-66
130.21 139.85	561118 VMPAL-ZAS-45	561135 VMPAL-ZAH-36
139.86 149.50	561118 VMPAL-ZAS-85	561136 VMPAL-ZAH-46
149.51 159.50	561118 VMPAL-ZAS-85	561137 VMPAL-ZAH-56
159.51 169.15	561118 VMPAL-ZAS-85	561138 VMPAL-ZAH-66
169.16 178.80 178.81 188.45	561119 VMPAL-ZAS-125 561119 VMPAL-ZAS-125	561135 VMPAL-ZAH-36 561136 VMPAL-ZAH-46
188.46 198.10	561119 VMPAL-ZAS-125	561137 VMPAL-ZAH-56
198.11 207.75	561119 VMPAL-ZAS-125	561138 VMPAL-ZAH-66
207.76 217.40	561120 VMPAL-ZAS-165	561135 VMPAL-ZAH-36
217.41 227.05	561120 VMPAL-ZAS-165	561136 VMPAL-ZAH-46
227.06 236.70	561120 VMPAL-ZAS-165	561137 VMPAL-ZAH-56
236.71 246.35	561120 VMPAL-ZAS-165	561138 VMPAL-ZAH-66
246.36 256.00	561121 VMPAL-ZAS-205	561135 VMPAL-ZAH-36
256.01 266.00	561121 VMPAL-ZAS-205	561136 VMPAL-ZAH-46
266.01 275.65	561121 VMPAL-ZAS-205	561137 VMPAL-ZAH-56
275.66 285.30	561121 VMPAL-ZAS-205	561138 VMPAL-ZAH-66
285.31 294.95	561122 VMPAL-ZAS-245	561135 VMPAL-ZAH-36
294.96 304.60	561122 VMPAL-ZAS-245	561136 VMPAL-ZAH-46
304.61 314.25	561122 VMPAL-ZAS-245	561137 VMPAL-ZAH-56
314.26 323.90	561122 VMPAL-ZAS-245	561138 VMPAL-ZAH-66
323.91 333.55	561123 VMPAL-ZAS-285	561135 VMPAL-ZAH-36
333.56 343.20	561123 VMPAL-ZAS-285	561136 VMPAL-ZAH-46
343.21 352.85	561123 VMPAL-ZAS-285	561137 VMPAL-ZAH-56
352.86 362.50	561123 VMPAL-ZAS-285	561138 VMPAL-ZAH-66
362.51 372.50	561124 VMPAL-ZAS-325	561135 VMPAL-ZAH-36
372.51 382.50	561124 VMPAL-ZAS-325	561136 VMPAL-ZAH-46
382.51 392.50	561124 VMPAL-ZAS-325	561137 VMPAL-ZAH-56
392.51 402.50	561124 VMPAL-ZAS-325	561138 VMPAL-ZAH-66
402.51 412.50	561125 VMPAL-ZAS-365	561135 VMPAL-ZAH-36
412.51 422.50	561125 VMPAL-ZAS-365	561136 VMPAL-ZAH-46
422.51 432.50	561125 VMPAL-ZAS-365	561137 VMPAL-ZAH-56
432.51 442.50	561125 VMPAL-ZAS-365	561138 VMPAL-ZAH-66
442.51 452.50	561126 VMPAL-ZAS-405	561135 VMPAL-ZAH-36
452.51 462.50	561126 VMPAL-ZAS-405	561136 VMPAL-ZAH-46
462.51 472.50	561126 VMPAL-ZAS-405	561137 VMPAL-ZAH-56
472.51 482.50	561126 VMPAL-ZAS-405	561138 VMPAL-ZAH-66
482.51 492.50	561127 VMPAL-ZAS-445	561135 VMPAL-ZAH-36
492.51 502.50	561127 VMPAL-ZAS-445	561136 VMPAL-ZAH-46
502.51 512.50	561127 VMPAL-ZAS-445	561137 VMPAL-ZAH-56
512.51 522.50	561127 VMPAL-ZAS-445	561138 VMPAL-ZAH-66
J12.J1 J22.JU	70112/ VIVIFAL-ZA3-443	201130 AMLMF-TMU-00

V Number of valve positions in width 10 mm W Number of valve positions in width 14 mm Z Number of valve positions in width 20 mm S Number of supply modules



Key features – Assembly

Ordering data – Fixed-grid tie rod		
Reference length	Part No. Type	Part No. Type
L = 10.65 x V + 14.85 x W + 21.15 x Z + 21.15 x S	Tie rod	Sleeve
522.51 532.50	561128 VMPAL-ZAS-485	561135 VMPAL-ZAH-36
532.51 542.50	561128 VMPAL-ZAS-485	561136 VMPAL-ZAH-46
542.51 552.50	561128 VMPAL-ZAS-485	561137 VMPAL-ZAH-56
552.51 562.50	561128 VMPAL-ZAS-485	561138 VMPAL-ZAH-66
562.51 572.50	561129 VMPAL-ZAS-525	561135 VMPAL-ZAH-36
572.51 582.50	561129 VMPAL-ZAS-525	561136 VMPAL-ZAH-46
582.51 592.50	561129 VMPAL-ZAS-525	561137 VMPAL-ZAH-56
592.51 602.50	561129 VMPAL-ZAS-525	561138 VMPAL-ZAH-66
602.51 612.50	561130 VMPAL-ZAS-565	561135 VMPAL-ZAH-36
612.51 622.50	561130 VMPAL-ZAS-565	561136 VMPAL-ZAH-46
622.51 632.50	561130 VMPAL-ZAS-565	561137 VMPAL-ZAH-56
632.51 642.50	561130 VMPAL-ZAS-565	561138 VMPAL-ZAH-66
642.51 652.50	561131 VMPAL-ZAS-605	561135 VMPAL-ZAH-36
652.51 662.50	561131 VMPAL-ZAS-605	561136 VMPAL-ZAH-46
662.51 672.50	561131 VMPAL-ZAS-605	561137 VMPAL-ZAH-56
672.51 682.50	561131 VMPAL-ZAS-605	561138 VMPAL-ZAH-66
682.51 692.50	561132 VMPAL-ZAS-645	561135 VMPAL-ZAH-36
692.51 702.50	561132 VMPAL-ZAS-645	561136 VMPAL-ZAH-46
702.51 712.50	561132 VMPAL-ZAS-645	561137 VMPAL-ZAH-56
712.51 722.50	561132 VMPAL-ZAS-645	561138 VMPAL-ZAH-66
722.51 732.50	561133 VMPAL-ZAS-685	561135 VMPAL-ZAH-36
732.51 742.50	561133 VMPAL-ZAS-685	561136 VMPAL-ZAH-46
742.51 752.50	561133 VMPAL-ZAS-685	561137 VMPAL-ZAH-56
752.51 762.50	561133 VMPAL-ZAS-685	561138 VMPAL-ZAH-66
762.51 772.50	561134 VMPAL-ZAS-725	561135 VMPAL-ZAH-36
772.51 782.50	561134 VMPAL-ZAS-725	561136 VMPAL-ZAH-46
782.51 792.50	561134 VMPAL-ZAS-725	561137 VMPAL-ZAH-56
792.51 802.50	561134 VMPAL-ZAS-725	561138 VMPAL-ZAH-66
802.51 812.50	561175 VMPAL-ZAS-765	561135 VMPAL-ZAH-36
812.51 822.50	561175 VMPAL-ZAS-765	561136 VMPAL-ZAH-46
822.51 832.50	561175 VMPAL-ZAS-765	561137 VMPAL-ZAH-56
832.51 842.50	561175 VMPAL-ZAS-765	561138 VMPAL-ZAH-66
842.51 852.50	561176 VMPAL-ZAS-805	561135 VMPAL-ZAH-36
852.51 862.50	561176 VMPAL-ZAS-805	561136 VMPAL-ZAH-46

V Number of valve positions in width 10 mm W Number of valve positions in width 14 mm Z Number of valve positions in width 20 mm S Number of supply modules

Key features - Display and operation

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Display and operation

Signal status display

Each solenoid coil is allocated an LED that indicates its signal status.

- Indicator 12 shows the switching status of the coil for duct 2
- Indicator 14 shows the switching status of the coil for duct 4

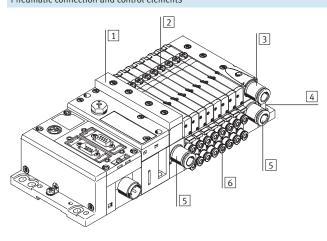
Manual override

The manual override (MO) enables the valve to be actuated when not electrically activated or energised. The valve is switched by pushing the manual override.

Alternatives:

- A cover (code N or as accessory)
 enables the manual override to be
 actuated by pressing it using an
 appropriate tool.
- A cover (code V) can be fitted over the manual override to prevent it from being accidentally actuated.

Pneumatic connection and control elements



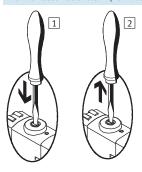
- 1 Flat plate silencer, duct 3/5
- (for each pilot solenoid coil, non-detenting or non-detenting/detenting)
- 3 Ducted exhaust air, duct 3/5
- 4 Ports 12/14 for external pilot air supply and 82/84 for pilot exhaust air in the right-hand end plate (depending on version also ducts 1, 3 and 5)
- 5 Supply port, duct 1
- 6 Working lines, ducts 2 and 4, for each valve position

Note

A valve actuated manually (by means of the manual override) cannot be reset electrically. Conversely, an electrically actuated valve cannot be reset using the manual override.

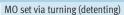
Manual override (MO)

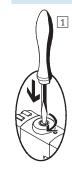
MO with automatic return (non-detenting)



- 1 Press in the stem of the MO with a pointed object or screwdriver. Pilot valve switches and actuates the main valve.
- 2 Remove the pointed object or screwdriver.
 Spring force pushes the stem of the MO back.
 Pilot valve returns to its initial position and so too the single

Pilot valve returns to its initial position and so too the single solenoid main valve (not with double solenoid valve code J).







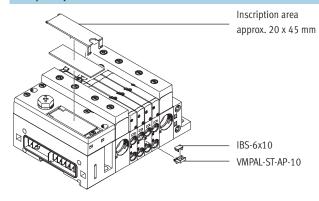
- Press in the stem of the MO with a pointed object or screwdriver until the valve switches and then turn the stem clockwise by 90° until the stop is reached.

 Valve remains switched.
- 2 Turn the stem anti-clockwise by 90° until the stop is reached and then remove the pointed object or screwdriver. Spring force pushes the stem of the MO back. Valve returns to its initial position (not with double solenoid valve code J).

Key features – Electrical components

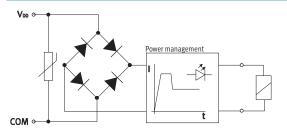


Inscription system



A holder VMPAL-ST-AP-10 (Part No. 561109) with inscription labels (Part No. 18576, IBS-6x10) can be mounted on each sub-base for labelling the valves. Large inscription labels can be attached to the pneumatic interface as an alternative or in addition to the smaller labels.

Electrical power as a result of current reduction

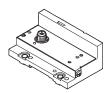


Each solenoid coil is protected with a spark arresting protective circuit as well as against polarity reversal. All valve types are additionally equipped with integrated current reduction.

MPA-L valves are supplied with operating voltage in the range 21.6 ... 26.4 V (24 V + /-10%).

Key features – Electrical components

Electrical connection - Left-hand end plate



The electrical connection for connecting the valves to a higher-level controller is located in the left-hand end plate.

The different connection options can $% \label{eq:connection}%$

be easily switched by replacing the left-hand end plate, while the pneumatic connections remain as they are.

The valves are switched by means of positive or negative logic (PNP or NPN). Mixed operation is not permitted.

Guidelines on addressing for valves/solenoid coils

- The numbering of the addresses goes from left to right in ascending consecutive order. The following applies to the individual valve positions: address x for coil 14 and address x+1 for coil 12.
- Each sub-base/electrical interlinking module occupies a defined number of addresses/pins:
 - For single solenoid valve: 1
 - For double solenoid valve: 2
- For combination of four sub-bases for single solenoid valves: 4
- For combination of four sub-bases for double solenoid valves: 8

Note

If a single solenoid valve is assembled on a double solenoid valve position, the second address (for coil 12) is also occupied and cannot be used.

Left-hand end plate varia	ints				
Illustration	Code	Туре	Max. no. of addresses	Protection class	Notes
Electrical multi-pin conne	ection				
	Electrical connection: MS1	VMPAL-EPL-SD25-IP40	24	IP40	Electrical connection via Sub-D, 25-pin
	Electrical connection: MS2	VMPAL-EPL-SD9-IP40	8	IP40	Electrical connection via Sub-D, 9-pin
	Electrical connection: MS6	VMPAL-EPL-SD25	24	IP65	Electrical connection via Sub-D, 25-pin
	Electrical connection: MS8	VMPAL-EPL-SD44	32	IP65	Electrical connection via Sub-D, 44-pin
	Electrical connection: MF1	VMPAL-EPL-FL40-IP40	32	IP40	Electrical connection via flat cable, 40-pin
	Electrical connection: MC	VMPAL-EPL-KL33-IP40	32	IP40	Electrical connection via terminal strip, 33-pin
Fieldbus connection/CPX	torminal				
	Electrical	VMPAL-EPL-CPX	32	IP67	Electrical connection via CPX interlinking modu
	connection: CX	VINITAL-EFE-CEA	32	11-07	Electrical connection via Crx intermixing modu
I-Port interface/IO-Link					
	Electrical connection: LK	VMPAL-EPL-IPO32	32	IP65	Electrical connection via M12, 5 pin, IO-Link
0	Electrical connection: PT	VMPAL-EPL-IPO32	32	IP65	Electrical connection via M12, 5 pin, I-Port interface





Pin allocat	ion for electrical multi-pin	plug	connection – Sub-D plug, 9-pin			
		Pin	Address/coil	Pin	Address/coil	
		1	0	6	5	Note
6 +	+ 1 + 2	2	1	7	6	The drawing shows the view onto the
7 +	+ 3	3	2	8	7	pins of the Sub-D plug.
9 +	+ 4	4	3	9	0 V ¹⁾	
	+ 5	5	4			

 $1) \\ 0 \ V for positive switching control signals; connect 24 \ V for negative switching control signals; mixed operation is not permitted.$

Pin allocation for electrical multi-pin	plug	connection -	- Sub-D plug, 25-pin,	coni	nectin	g cable VMF	PAL-KM	
	Pin	Address/ coil	Connecting cable wire colour ²⁾		Pin	Address/ coil	Connecting cable wire colour ²⁾	
	1	0	WH		14	13	BN YE	
14+ -	2	1	GN		15	14	GY WH	
+ 2 15+ + 3	3	2	YE		16	15	BN GY	
16+ + 4	4	3	GY		17	16	WH PK	
17+ + 5	5	4	PK		18	17	BN PK	
18+ + 6	6	5	BU	İ	19	18	BU WH	
19+ 7	7	6	RD		20	19	BN BU	
+ 8	8	7	VT		21	20	RD WH	Note
22+ + 9	9	8	GY PK		22	21	BN RD	
+10 23+	10	9	RD BU		23	22	BK WH	The drawing shows the view onto the pins of the Sub-D plug.
+11 24+ +12	11	10	GN WH	1	24	23	BN	
25+ +13	12	11	BN GN	1	25	0 V ¹⁾	ВК	
	13	12	YE WH			ı	1	

- 1) 0 V for positive switching control signals; connect 24 V for negative switching control signals; mixed operation is not permitted.
 2) To IEC 757

Pin allocation for electrical multi-pi	n plug	connection -	- Sub-D plug, 44-pin,	coni	nectin	g cable VMF	PAL-KM				
	Pin	Address/ coil	Connecting cable wire colour ²⁾		Pin	Address/ coil	Connecting cable wire colour ²⁾		Pin	Address/ coil	Connecting cable wire colour ²⁾
	1	0	WH		18	17	BN PK		35	n.c.	n.c.
(31, 16, 1)	2	1	GN	1	19	18	BU WH		36	n.c.	n.c.
	3	2	YE		20	19	BN BU		37	n.c.	n.c.
+ + +	4	3	GY		21	20	RD WH		38	n.c.	n.c.
	5	4	PK		22	21	BN RD	1	39	n.c.	n.c.
+ + +	6	5	BU		23	22	BK WH		40	n.c.	n.c.
+ + +	7	6	RD		24	23	BN		41	0 V ¹⁾	RD YE
+ + +	8	7	VT		25	24	BK BN	1	42	0 V ¹⁾	BK GN
	9	8	GY PK		26	25	GN GY	1	43	0 V ¹⁾	BK YE
+ + +	10	9	RD BU		27	26	YE GY		44	0 V ¹⁾	BK
	11	10	GN WH		28	27	GN PK	1			•
+ + +	12	11	BN GN		29	28	YE PK	1 1	Note		
+ + +	13	12	YE WH		30	29	GN BU	1	NOLE	:	
44 T 15	14	13	BN YE	1	31	30	YE BU	1	The	drawing sho	ws the view onto the
	15	14	GY WH	1	32	31	RD GN	1	pins	of the Sub-I) plug.
	16	15	BN GY	1	33	n.c.	n.c.	1			
	17	16	WH PK		34	n.c.	n.c.				

- 0 V for positive switching control signals; connect 24 V for negative switching control signals; mixed operation is not permitted.
 To IEC 757

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Key features – Electrical components

•	in connection – Ordering dat					
esignation	Code	Description	Connection	Cable length	Part No.	Туре
onnecting cable	for multi-pin plug connectior	with Sub-D plug socket				
	Connecting cable: CA	Cable outlet to front	25-pin	2.5 m	560416	VMPAL-KM-V-SD25-IP67-2,5
	Connecting cable: CB	(only with electrical connection	Ī	5 m	560417	VMPAL-KM-V-SD25-IP67-5
C. C.	Connecting cable: CC	code: MS6)		10 m	560418	VMPAL-KM-V-SD25-IP67-10
O .	Connecting cable: -	7		Any	562389	VMPAL-KM-V-SD25-IP67-X
	Connecting cable: CQ	Cable outlet to front	25-pin	2.5 m	560410	VMPAL-KMSK-V-SD25-IP67-2,5
	Connecting cable: CR	(only with electrical connection		5 m	560411	VMPAL-KMSK-V-SD25-IP67-5
	Connecting cable: CS	code: MS6)		10 m	560412	VMPAL-KMSK-V-SD25-IP67-10
	Connecting cable: -	Suitable for use with energy chains		Any	562391	VMPAL-KMSK-V-SD25-IP67-X
	Connecting cable: CJ	Cable outlet to front	44-pin	2.5 m	560422	VMPAL-KM-V-SD44-IP67-2,5
	Connecting cable: CK	(only with electrical connection		5 m	560423	VMPAL-KM-V-SD44-IP67-5
	Connecting cable: CL	code: MS8)		10 m	560424	VMPAL-KM-V-SD44-IP67-10
	Connecting cable: -	7		Any	562390	VMPAL-KM-V-SD44-IP67-X
	Connecting cable: CD	Cable outlet to side	25-pin	2.5 m	560419	VMPAL-KM-S-SD25-IP67-2,5
	Connecting cable: CE	(only with electrical connection		5 m	560420	VMPAL-KM-S-SD25-IP67-5
	Connecting cable: CH	code: MS6)		10 m	560421	VMPAL-KM-S-SD25-IP67-10
V	Connecting cable: -			Any	562392	VMPAL-KM-S-SD25-IP67-X
	Connecting cable: CT	Cable outlet to side	25-pin	2.5 m	560413	VMPAL-KMSK-S-SD25-IP67-2,5
	Connecting cable: CU	(only with electrical connection		5 m	560414	VMPAL-KMSK-S-SD25-IP67-5
	Connecting cable: CV	code: MS6)		10 m	560415	VMPAL-KMSK-S-SD25-IP67-10
	Connecting cable: -	Suitable for use with energy chains		Any	562394	VMPAL-KMSK-S-SD25-IP67-X
	Connecting cable: CM	Cable outlet to side	44-pin	2.5 m	560425	VMPAL-KM-S-SD44-IP67-2,5
	Connecting cable: CN	(only with electrical connection		5 m	560426	VMPAL-KM-S-SD44-IP67-5
	Connecting cable: CP	code: MS8)		10 m	560427	VMPAL-KM-S-SD44-IP67-10
	Connecting cable: -			Any	562393	VMPAL-KM-S-SD44-IP67-X
	1				1	
ver for multi-pir	n plug connection without co	nnecting cable with Sub-D plug socket				
	Connecting cable: EZ	Cable outlet to side or front	25-pin	-	560428	VMPAL-KM-SD25-IP67-0
A.		(only with electrical connection				
O		code: MS6)				
V	Connecting cable: EY	Cable outlet to side or front	44-pin	-	560429	VMPAL-KM-SD44-IP67-0
		(only with electrical connection				
		code: MS8)				





Pin al	Pin allocation for electrical multi pin-plug connection — Flat cable, 40-pin									
		Pin	Address/coil		Pin	Address/coil		Pin	Address/coil	
1—		1	0		18	17		35 36 37	0 V ¹⁾	
	2 ++ ++ ++ ++ ++ ++ ++ ++ ++ +	2	1	1 1	19	18			0 V ¹⁾	
		3	2		20	19			0 V ¹⁾	
		4	3		21	20		38	0 V ¹⁾	
		5	4		22	21		39	0 V ¹⁾	
		6	5		23	22		40	0 V ¹⁾	
		7	6		24	23		Note		
		8	7		25	24				
		9	8		26	25			drawing shows the view onto the	
		10	9		27	26		pins of the flat cable plug. The flat cable connection is established using plug connectors, i accordance with		
		11	10		28	27				
39 —		12	11		29	28				
		13	12		30	29				
		14	13		31	30		DIN EN 60603-13:1998-09 (NECU-FCG40-K).		
		15	14		32	31				
		16	15		33	0 V ¹⁾		→ I	nternet: necu	
		17	16		34	0 V ¹⁾				

^{1) 0} V for positive switching control signals; connect 24 V for negative switching control signals; mixed operation is not permitted.

Pin allocation for electrical multi pin-plug connection – Terminal strip, 33-pin										
	Pin	Address/coil		Pin	Address/coil		Pin	Address/coil		
	1	0		16	15		31 32 33	30		
	2	1		17	16			31		
	3	2		18	17			0 V ¹⁾		
	4	3		19	18		Note The drawing shows the view onto the pins of the terminal strip.			
	5	4		20	19					
	6	5		21	20					
	7	6		22	21					
	8	7		23	22		Cabl	es with the following		
	9	8		24	23		specifications can be connected			
	10	9		25	24			ble cross section		
	11	10		26	25		0.08 0.5 mm ² • Insulation 5 6 mm			
	12	11		27	26					
	13	12		28	27					
33	14	13		29	28					
	15	14		30	29					

^{1) 0} V for positive switching control signals; connect 24 V for negative switching control signals; mixed operation is not permitted.

Key features – Electrical components

Fieldbus connection/CPX terminal

All functions and features of the electrical peripherals CPX are permitted in connection with the CPX interface.

This means:

- The valves and outputs are supplied via the system supply for the CPX terminal
- The valves can optionally be actuated or switched off separately from the outputs

The pneumatic interface (left-hand end plate) serves as an adapter between the two current feeds. In the pneumatic interface, the serial signals from the CPX terminal are converted into parallel signals. The number of addresses (solenoid coils that can be connected) is set via a selector (rotary switch) on the pneumatic interface to between 4 ... 32 solenoid coils. The default

setting on delivery provides for 32 addresses. This enables extensions to be pre-assigned in a control program and called up by means of manual settings.

After converting or extending the valve terminal, the number of output addresses occupied by the pneumatic components must be checked and if applicable adjusted.

Note

More information can be found at:

→ Internet: cpx

I-Port interface/IO-Link

The I-Port interface/IO-Link enables the valve terminal CPV to be connected to the following systems:

- I-Port master from Festo (CPX terminal, CECC)
- Fieldbus node CTEU from Festo

• IO-Link master
The maximum distance between the
I-Port/IO-Link master and valve
terminal with I-Port interface/IO-Link
is 20 m.

The 5-pin connecting cables contain the power supply for the valves, separate from this is the power supply for the internal valve terminal electronics and the control signals.

Note

More information can be found at:

→ Internet: cteu

Pin allocation I-Port interface/IO-Link					
	Pin	Designation			
4 3	1	24 V DC supply voltage for electronics and inputs			
\ \frac{1}{2} + \dot\ \	2	24 V DC load voltage supply for valves and outputs			
+ +	3	0 V DC supply voltage for electronics and sensors			
1 7 4 2	4	Communication signal C/Q, data cable			
ر	5	0 V DC load voltage supply for valves and outputs			

Key features – Electrical components



Instructions for use

Equipment

Operate system equipment with unlubricated compressed air if possible. Festo valves and cylinders are designed so that, if used as designated, they will not require additional lubrication and will still achieve a long service life. The quality of compressed air $downstream\ of\ the\ compressor\ must$ correspond to that of unlubricated compressed air. If possible, do not operate all of your system equipment with lubricated compressed air. The lubricators should, where possible, always be installed directly upstream of the actuator used.

Unsuitable additional oil and too high an oil content in the compressed air reduce the service life of the valve terminal.

Use Festo special oil OFSW-32 or the alternatives listed in the Festo catalogue (as specified in DIN 51524 HLP32; basic oil viscosity 32 CST at 40 °C).

Bio-oils

When using bio-oils (oils which are based on synthetic or native ester, e.g. rapeseed oil methyl ester), the maximum residual oil content of 0.1 mg/m³ must not be exceeded (see ISO 8573-1 Class 2).

Mineral oils

When using mineral oils (e.g. HLP oils to DIN 51524, parts 1 to 3) or similar oils based on poly-alpha-olefins (PAO), the maximum residual oil content of 5 mg/m³ must not be exceeded (see ISO 8573-1 Class 4). A higher residual oil content irrespective of the compressor oil cannot be permitted, as the basic lubricant would be flushed out over time.

Technical data

Flow rate

Up to 870 l/min

- **[]** - Valve width

10 mm

14 mm

20 mm

Voltage

24 V DC



General technical data										
Valve terminal design	Modular, valve sizes c	an be mixed								
Electrical actuation	Fieldbus	Multi-pin plug	IO-Link	I-Port						
Actuation type	Electric									
Nominal operating voltage [V DC]	24									
Max. number of valve positions	32									
Max. number of pressure zones	9									
Valve size [mm]	10, 14, 20	10, 14, 20								
Switching position display	LED									
Pilot air supply	Internal or external									
Lubrication	Life-time lubrication, PWIS-free (free of paint-wetting impairment substances)									
Type of mounting	Wall mounting									
	On H-rail to EN 60715									
Mounting position	Any (wall mounting)									
	Horizontal only (H-rail)									
Manual override	Non-detenting, detenting, blocked									
Corrosion resistance class CRC ¹⁾	3									
CE marking	To EU EMC Directive ²⁾									
(see declaration of conformity)										
Note on materials	RoHS-compliant									
Protection class	IP65									

Corrosion resistance class 3 according to Festo standard 940 070
 Components subject to high corrosion stress. Externally visible parts with primarily functional surface requirements which are in direct contact with a normal industrial environment or media such as solvents and cleaning agents.
 For information about the applicability of the component see the manufacturer's EC declaration of conformity at: www.festo.com → Support → User documentation.

If the component is subject to restrictions on usage in residential, office or commercial environments or small businesses, further measures to reduce the emitted interference may be necessary.

Operating and environmental conditions								
Operating medium		Compressed air to ISO 8573-1:2010 [7:4:4] → 37						
Note about the operating/		Operation with lubricated medium possible (in which case lubricated operation will always be required)						
pilot medium								
Operating pressure	[bar]	-0.9 +10						
Pilot pressure	[bar]	38						
Ambient temperature	[°C]	-5 +50						
Temperature of medium	[°C]	-5 +50						
Storage temperature ¹⁾	[°C]	-20 +40						

¹⁾ Long-term storage

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Technical data – Valve	width 10 m	m														
Code for position funct	Code for position function 1-32			J	N	K	Н	В	G	Е	Х	W	D	I		
Switching times	On	[ms]	10	10	10	10	10	10	10	10	10	10	10	8		
	Off	[ms]	20	-	20	20	20	35	35	35	20	20	20	20		
	Changeo	[ms]	-	15	-	-	-	-	-	-	-	-	-	-		
	ver															
Operating pressure		[bar]	-0.9 +10 3 10					-0.9 +10						3 10		
Standard nominal flow	rate	[l/min]	360	360	300	230	300	300	320	240	255	255	230	260		
Design			Piston spool valve													
Max. tightening torque	of valve	[Nm]	0.25													
mounting																
Materials	Materials			Die-cast aluminium												
Product weight		[g]	49	56	56	56	56	56	56	56	49	49	56	-		

Technical data – Valve	width 10 m	m												
Code for position function 1-32			MS	NS	KS	HS	DS	MU	NU	KU	HU			
Switching times	On	[ms]	10	10	10	10	10	10	8	8	8			
	Off	[ms]	27	20	20	20	20	12	8	10	10			
	Changeo	[ms]	-	-	-	-	-	-	-	-	-			
	ver													
Operating pressure		[bar]	-0.9 +8				-0.9 +10							
Standard nominal flow	rate	[l/min]	360	300	230	300	230	190	190	160	190			
Design			Piston spoo	l valve			Poppet valve with spring return							
Max. tightening torque	of valve	[Nm]	0.25											
mounting														
Materials			Die-cast alu	minium			PA reinforced							
Product weight		[g]	56	56	56	56	56	35	42	42	42			

Technical data – Valv	e width 14 m	m																
Code for position fund	tion 1-32		M	J	N	K	Н	В	G	Е	D	NS -O-	KS ⋅ ⊙ ⋅	HS ⋅ ⊙ ⋅	DS 📀			
Switching times	On	[ms]	13	22	12	12	12	16	13	13	12	12	12	12	10			
	Off	[ms]	30	-	38	38	38	50	52	50	30	23	23	23	25			
	Changeo	[ms]	-	24	-	-	-	26	26	26	-	-	-	-	-			
	ver																	
Operating pressure		[bar]	-0.9	-0.9 +10														
Standard nominal flow	w rate	[l/min]	670	670	650	600	650	630	610	480	650	520	560	520	570			
Design			Piston spool valve															
Max. tightening torqu	e of valve	[Nm]	0.65	0.65										0.25				
mounting																		
Materials	Die-cast aluminium																	
Product weight		[g]	77															

Technical data – Valve	e width 20 m	m																	
Code for position func	tion 1-32		M	J	N	K	Н	В	G	E	Х	W	D	I	MS	NS	KS	HS	DS
Switching times	On	[ms]	15	9	8	8	8	11	10	11	13	13	7	7	8	12	12	12	12
	Off	[ms]	28	-	28	28	28	46	40	47	22	22	25	23	36	25	25	25	25
	Changeo	[ms]	-	22	-	-	-	23	21	23	-	-	-	-	-	-	-	-	-
	ver																		
Operating pressure		[bar]	-0.9 +10 3 10				-0.9 +10 3 10					0 -0.9 +8							
Standard nominal flow	v rate	[l/min]	870	860	610	550	550	550	750	700	480	480	840	850	840	620	500	550	820
Design			Piston spool valve																
Max. tightening torque	e of valve	[Nm]	0.65																
mounting																			
Materials				Die-cast aluminium													, and the second		
Product weight		[g]	100											-	100				·

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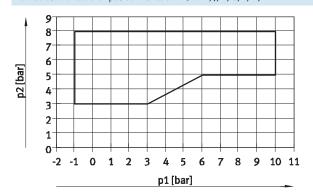
Pneumatic connection	IS	
Right-hand end plate		
Supply	1	Thread G1/4 (QS-G1/4, straight, for tubing O.D. Ø8 mm, 10 mm, 12 mm, 5/16", 3/8", 1/2")
Exhaust port	3	Thread G1/4 (QS-G1/4, straight, for tubing O.D. Ø8 mm, 10 mm, 12 mm, 5/16", 3/8", 1/2")
	5	Thread G1/4 (QS-G1/4, straight, for tubing O.D. Ø8 mm, 10 mm, 12 mm, 5/16", 3/8", 1/2")
Pilot air supply	12/14	Thread M7 (QSM-M7, straight or angled, for tubing O.D. Ø4 mm, 6 mm, 1/4")
Pilot exhaust air	82/84	Thread M7 (QSM-M7, straight or angled, for tubing O.D. Ø4 mm, 6 mm, 1/4")
Supply module		
Supply	1	Cartridge fitting 20 mm (QSPKG20, straight, for tubing 0.D. Ø8 mm, 10 mm, 12 mm, 5/16", 3/8", 1/2", adapter for thread G1/4), flat plate silencer
Exhaust port	3/5	Cartridge fitting 20 mm (QSPKG20, straight, for tubing O.D. Ø8 mm, 10 mm, 12 mm, 5/16", 3/8", 1/2", adapter for thread G1/4), flat plate silencer
Manifold block width 1	10 mm	
Working lines	2	Cartridge fitting 10 mm (QSPKG10, straight or angled, for tubing 0.D. Ø4 mm, 6 mm, 5/32", 1/4", adapter for thread M7)
	4	Cartridge fitting 10 mm (QSPKG10, straight or angled, for tubing O.D. Ø4 mm, 6 mm, 5/32", 1/4", adapter for thread M7)
Manifold block width 1	14 mm	
Working lines	2	Cartridge fitting 14 mm (QSPKG14, straight or angled, for tubing O.D. Ø6 mm, 8 mm, 1/4", 5/16", adapter for thread G1/8)
	4	Cartridge fitting 14 mm (QSPKG14, straight or angled, for tubing 0.D. ∅6 mm, 8 mm, 1/4", 5/16", adapter for thread G1/8)
Manifold block width 2	20 mm	
Working lines	2	Cartridge fitting 18 mm (QSPKG18, straight or angled, for tubing O.D. Ø8 mm, 10 mm, 5/16", 3/8", adapter for thread G1/4)
	4	Cartridge fitting 18 mm (QSPKG18, straight or angled, for tubing O.D. Ø8 mm, 10 mm, 5/16", 3/8", adapter for thread G1/4)

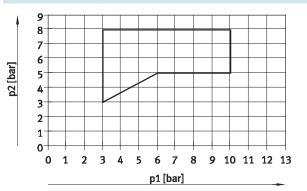
Technical data

Pilot pressure p2 as a function of working pressure p1 with external pilot air supply

For valves with code for position function 1-32: M, J, B, G, E, W, X

For valves with code for position function 1-32: N, K, H, D, I

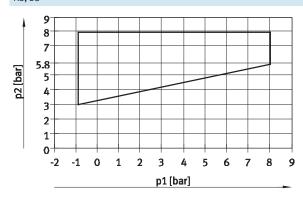


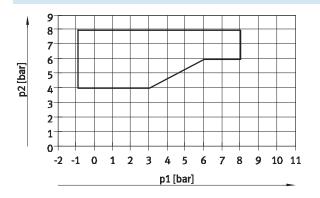


Pilot pressure p2 as a function of working pressure p1 for valves with mechanical spring return

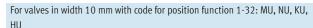
For valves in width 10 mm with code for position function 1-32: MS, NS, KS, HS, DS

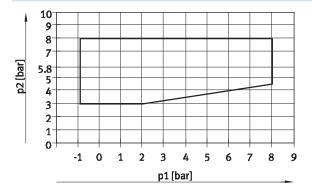
For valves in width 14 mm with code for position function 1-32: NS, KS, HS, DS

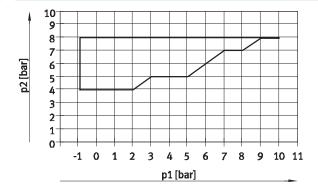




For valves in width 20 mm with code for position function 1-32: MS, NS, KS, HS, DS $\,$









Current consumption per solenoid coil at nominal voltage											
		Width									
		10 mm	14 mm	20 mm							
Nominal pick-up current	[mA]	50	50	110							
Nominal current with current	[mA]	10	10	23							
reduction											
Time until current reduction	[ms]	20	20	20							

Electrical data – MPA-L with electrical interface for CPX terminal									
Intrinsic current consumption of valve terminal (internal electronics, without valves)									
At 24 V U _{EL/SEN} 1)	[mA]	oically 13							
At 24 V Uval ²⁾	[mA]	Typically 35							
Diagnostic message									
Undervoltage U _{OFF} 3)	[V]	17.7 17.8							

- Power supply for electronics and sensors
 Load voltage supply for valves
 Load voltage outside of function range

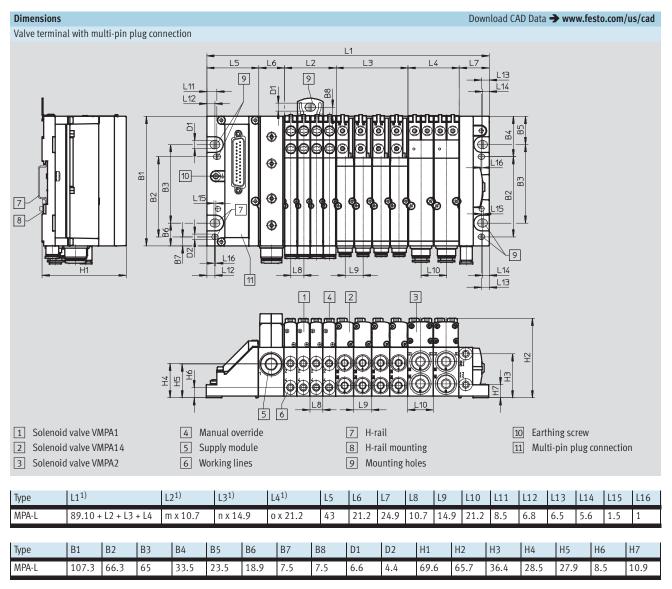
Electrical data – MPA-L with I-Port interface/IO-Link						
Intrinsic current consumption of valve terminal (internal electronics, without valves)						
Operating voltage	[mA]	30				
Load voltage	[mA]	30				

Materials							
Sub-base	PA PA						
Supply module	PPA						
End plate	Die-cast aluminium, PA, PBT						
Seals	NBR						
Exhaust plate	PA PA						
Flat plate silencer	PE PE						
Electrical interlinking module	PBT, PA, copper alloy						



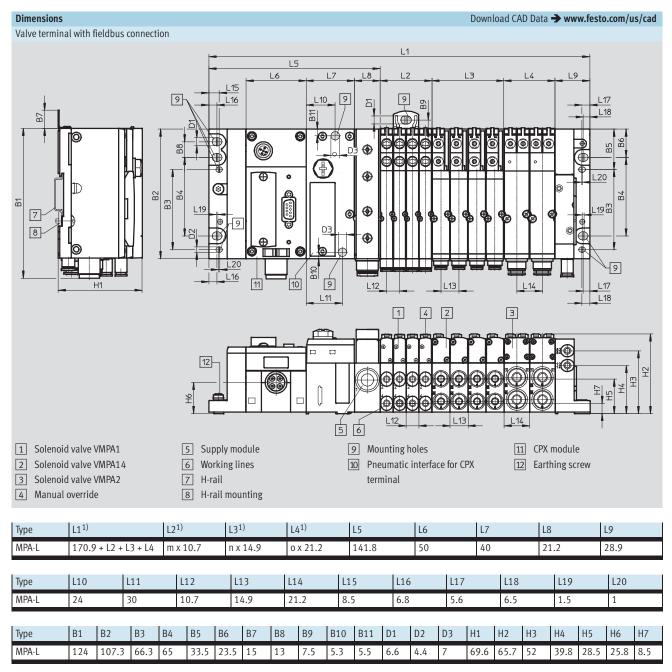
Product weight	
	Approx. weight [g]
CPX module (complete)	Approx. 210
Left-hand end plate, multi-pin plug,	130
Sub-D, 44-pin	
Left-hand end plate with I-Port	170
interface/IO-Link	
Supply module with seal, electrical	51
interlinking module	
Right-hand end plate	105
without supply ports	
Right-hand end plate	160
with supply ports	
Valve	→ 39
Supply module with seal, electrical	51
interlinking module	
Screw for tie rod	3
Threaded rods for tie rod,	2/11/20/29/38/47/54/65/72/80/89/98/109/118
5/45/85/125/165/205/245/285/325/	
365/405/445/485/525 mm	
Sleeve for tie rod, 36/46/56/66 mm	6/8/9/11
Plate for ducted exhaust air/flat plate	36/40
silencer	
QSM-M7-4-I	4
QSM-M7-6-I	5
QS-G ¹ / ₄ -8-I	22
QS-G ¹ / ₄ -10-l	23
QSPKG10-3	1
QSPKG10-4	1
QSPKG10-6	2
QSPKG20-8	6
QSPKG20-10	9
QSPKG20-12	12

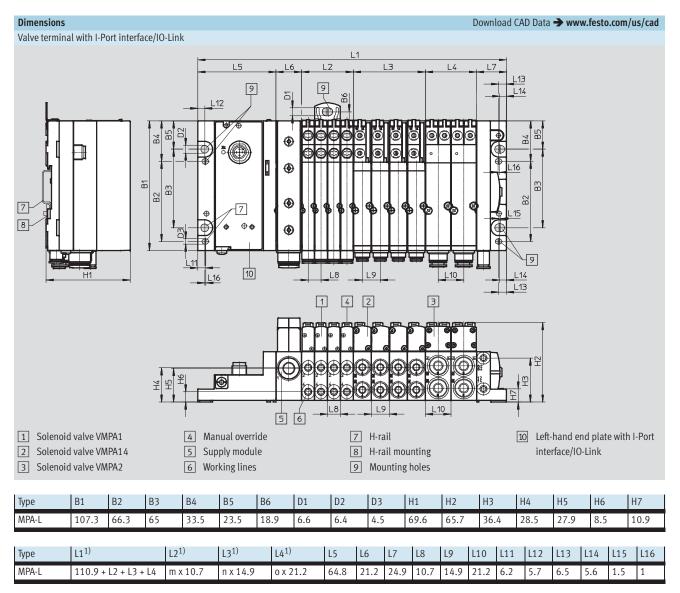
Product weight [g]							
	Width 10 mm	Width 14 mm	Width 20 mm				
Black sub-base	21	33	47				
(with seal, fibre-optic cable)							
Electrical interlinking module for one	9	9	14				
sub-base							
Electrical interlinking module for	29	-	_				
combination of four sub-bases							
Per vacant position L	24	23	_				
Vertical stacking module	74	-	180				



 $^{1) \}quad \text{ m, n, o = number of sub-bases/valve positions (m = width 10 \text{ mm, n} = width 14 \text{ mm, o} = width 20 \text{ mm)}} \\$

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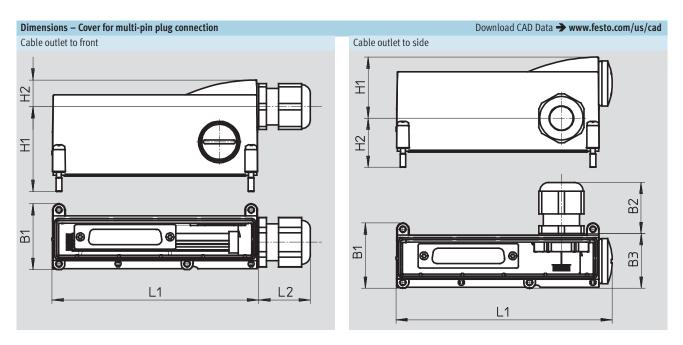




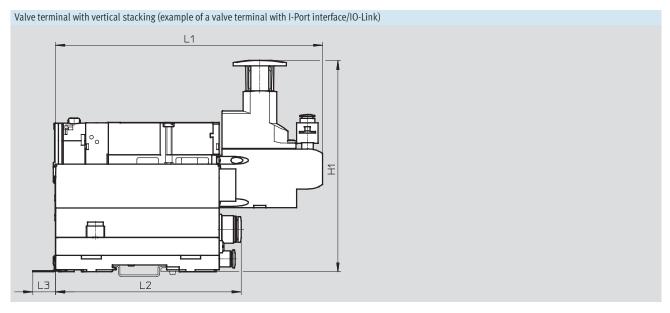
¹⁾ m, n, o = number of sub-bases/valve positions (m = width 10 mm, n = width 14 mm, o = width 20 mm)







Туре	L1	L2	H1	H2	B1	B2	B3
Cable outlet to front	108.3	27	44.4	14	34.5	-	-
Cable outlet to side	114.5	-	32.4	26	34.5	27	29



Туре	L1	L2	L3	H1
VMPAB8-R	175.1	120.7	15	138.7

dering data				
	Code	Valve function	Part No.	Туре
b-base valve – Wi	dth 10 mm			
<u> </u>	5/2-way valve			
	Position function 1-32: M	Single solenoid	533342	VMPA1-M1H-M-PI
	Position function 1-32: MS	Single solenoid, mechanical spring return	571334	VMPA1-M1H-MS-PI
	Position function 1-32: MU	Polymer poppet valve, single solenoid,	553113	VMPA1-M1H-MU-PI
$\overline{\psi}$		mechanical spring return		
	Position function 1-32: J	Double solenoid	533343	VMPA1-M1H-J-PI
	2x 3/2-way valve			•
	Position function 1-32: N	Normally open	533348	VMPA1-M1H-N-PI
	Position function 1-32: NS	Normally open,	556839	VMPA1-M1H-NS-PI
		mechanical spring return		
	Position function 1-32: NU	Polymer poppet valve, normally open,	553111	VMPA1-M1H-NU-PI
		mechanical spring return		
	Position function 1-32: K	Normally closed	533347	VMPA1-M1H-K-PI
	Position function 1-32: KS	Normally closed,	556838	VMPA1-M1H-KS-PI
		mechanical spring return		
	Position function 1-32: KU	Polymer poppet valve, normally closed,	553110	VMPA1-M1H-KU-PI
		mechanical spring return		
	Position function 1-32: H	1x normally open – 1x normally closed	533349	VMPA1-M1H-H-PI
	Position function 1-32: HS	1x normally open – 1x normally closed,	556840	VMPA1-M1H-HS-PI
		mechanical spring return		
	Position function 1-32: HU	Polymer poppet valve,	553112	VMPA1-M1H-HU-PI
		1x normally open – 1x normally closed,		
		mechanical spring return		
	5/3-way valve			
	Position function 1-32: B	Mid-position pressurised	533344	VMPA1-M1H-B-PI
	Position function 1-32: G	Mid-position closed	533345	VMPA1-M1H-G-PI
	Position function 1-32: E	Mid-position exhausted	533346	VMPA1-M1H-E-PI
	1x 3/2-way valve			
	Position function 1-32: W	Normally open, external compressed air supply	540050	VMPA1-M1H-W-PI
	Position function 1-32: X	Normally closed, external compressed air supply	534415	VMPA1-M1H-X-PI
	2x 2/2-way valve			
	Position function 1-32: D	Normally closed	533350	VMPA1-M1H-D-PI
	Position function 1-32: DS	Normally closed,	556841	VMPA1-M1H-DS-PI
		mechanical spring return		
	Position function 1-32: I	1x normally closed	543605	VMPA1-M1H-I-PI
		1x normally closed, reversible		
	lul do			
cant position – Wi	_	Total de la companya		VALDA C DD
	Position function 1-32: L	Blanking plate for one valve position in width 10 mm	533351	VMPA1-RP
		A self-adhesive label is supplied		
· / />				

rdering data						
J	Code	Valve function			Part No.	Туре
ertical stacking mo	dules – Width 10 mm	<u>'</u>				
<u>.</u>	Pressure regulator 1-32: PF	Pressure regulator	For port 1	0.5 5	564911	VMPA1-B8-R1-M5-06
	Pressure regulator 1-32: PA	plate with fixed	,	0.5 8.5	564908	VMPA1-B8-R1-M5-10
	Pressure regulator 1-32: PH	threaded connection	For port 2	2 5	564912	VMPA1-B8-R2-M5-06
n la	Pressure regulator 1-32: PC	M5		2 8.5	564909	VMPA1-B8-R2-M5-10
	Pressure regulator 1-32: PG		For port 4	2 5	564913	VMPA1-B8-R3-M5-06
	Pressure regulator 1-32: PB	1		2 8.5	564910	VMPA1-B8-R3-M5-10
a	Pressure regulator 1-32: PF	Pressure regulator	For port 1	0.5 5	549052	VMPA1-B8-R1C2-C-06
	Pressure regulator 1-32: PA	plate with rotatable		0.5 8.5	543339	VMPA1-B8-R1C2-C-10
A CO	Pressure regulator 1-32: PH	threaded connection	For port 2	2 5	549053	VMPA1-B8-R2C2-C-06
	Pressure regulator 1-32: PC	M5		2 8.5	543340	VMPA1-B8-R2C2-C-10
	Pressure regulator 1-32: PG	1	For port 4	2 5	549054	VMPA1-B8-R3C2-C-06
	Pressure regulator 1-32: PB	1		2 8.5	543341	VMPA1-B8-R3C2-C-10
<u> </u>	Pressure regulator 1-32: PS	Vertical pressure shu	t-off plate	L	567805	VMPA1-HS
		The state of the s	ing an individual valve	e from the		
	.]]	compressed air suppl	y for the valve termina	al (ducts 1 and		
- 4			y), operating pressure			
	Pressure gauge 1-32: VE				132340	MA-15-10-M5
	r ressure gauge 1-32. VL	pressure regulator plate with rotatable		Offic bar	132340	MA-13-10-M3
	Pressure gauge 1-32: VD	threaded connection		Unit psi	132341	MA-15-145-M5-PSI
	Pressure gauge 1-32: VC		thread M5 for pressur	ro rogulator plato	153291	QSK-M5-4
	r ressure gauge 1-72. vc	Non-return valve with	tilledd MJ for pressu	re regulator plate	133231	4-CM-NCD
strictor set – Widt	h 10 mm	T=			1	
	-	Fixed restrictor, two o			572543	VMPA1-FT-NW0.3-1.7
		two retainers and ass	embly tool			
-40						
ad ractrictor Ha	llow bolt, for restricting the exha	ust air in dusts 2 and E	10 pieces Width 1	0 mm		
Cu restrictor = 110	_		orange, nominal size		572544	VMPA1-FT-NW0.3-10
2			een, nominal size 0.5		572545	VMPA1-FT-NW0.5-10
			ourple, nominal size 0.5 i		572546	VMPA1-FT-NW0.5-10 VMPA1-FT-NW0.7-10
J			lack, nominal size 0.		572547	VMPA1-FT-NW0.7-10
			ed, nominal size 1.0		572548	VMPA1-FT-NW1.0-10
			eu, nominal size 1.2 m		572549	VMPA1-FT-NW1.2-10 VMPA1-FT-NW1.5-10
						VMPA1-FT-NW1.5-10 VMPA1-FT-NW1.7-10
			n, clear, nominal size 1	/ !!!!!!	572550	VIVIPAT-LI-MANT"/-TA
tainer for fived re-	strictor – Width 10 mm					
	_ width 10 lillii	Retainer for exhaust o	ppening in the sub-bas	. Δ	572542	VMPA1-FTI-10
		netainer for extraust t	pennig in the Sub-Das		312342	AMENTALITY
1 / \(\)						

Ordering data	Code	Description			Part No.	Туре
Sub-base – Width 1	0 mm					
Ñ	Duct separation to the	Single,	No duct separation	-	554311	VMPAL-AP-10
20 -20	right of sub-base 1-40: -	without electrical				
	Duct separation to the	interlinking module,	Duct 1 separated	-	554312	VMPAL-AP-10-T1
	right of sub-base 1-40: T	without cartridge fitting				
100	Duct separation to the		Ducts 3, 5 separated	-	554313	VMPAL-AP-10-T35
	right of sub-base 1-40: TR		Durate 4 and 2		FF/24F	VAADAL AD 40 T425
	Duct separation to the right of sub-base 1-40: TS		Ducts 1 and 3, 5 separated	-	554315	VMPAL-AP-10-T135
	fight of sub-base 1-40: 15	Single,	No duct separation,	4 mm	560994	VMPAL-AP-10-QS4-1
M	_	with electrical	tubing O.D.	6 mm	560987	VMPAL-AP-10-QS6-1
		interlinking module,	tubing o.b.	5/32"	561005	VMPAL-AP-10-QS5/32"-1
		single solenoid		1/4"	560999	VMPAL-AP-10-QS1/4"-1
		(for 1 solenoid coil),	Duct 1 separated,	4 mm	561017	VMPAL-AP-10-QS4-1-T1
**		with cartridge fitting	tubing O.D.	6 mm	561011	VMPAL-AP-10-QS6-1-T1
				5/32"	561029	VMPAL-AP-10-QS5/32"-1-T1
				1/4"	561023	VMPAL-AP-10-QS1/4"-1-T1
		Single,	No duct separation,	4 mm	560988	VMPAL-AP-10-QS4-2
		with electrical	tubing O.D.	6 mm	560993	VMPAL-AP-10-QS6-2
		interlinking module,		5/32"	561006	VMPAL-AP-10-QS5/32"-2
		double solenoid		1/4"	561000	VMPAL-AP-10-QS1/4"-2
		(for 2 solenoid coils),	Duct 1 separated,	4 mm	561018	VMPAL-AP-10-QS4-2-T1
		with cartridge fitting	tubing O.D.	6 mm	561012	VMPAL-AP-10-QS6-2-T1
				5/32"	561030	VMPAL-AP-10-QS5/32"-2-T1
				1/4"	561024	VMPAL-AP-10-QS1/4"-2-T1
C						
Combination of four	sub-bases – Width 10 mm Combination manifold	Without electrical	1	1	560981	VMPAL-AP-4x10
	block: Z	interlinking module,			300361	VMFAL-AF-4XIO
		without cartridge fitting				
	-	With electrical	No duct separation,	4 mm	561089	VMPAL-AP-4X10-QS4-1
		interlinking module,	tubing O.D.	6 mm	561083	VMPAL-AP-4X10-QS6-1
		single solenoid		5/32"	561101	VMPAL-AP-4X10-0S5/32"-1
		(for 1 solenoid coil),		1/4"	561095	VMPAL-AP-4X10-QS1/4"-1
		with cartridge fitting With electrical	No duct separation,	4 mm	561090	VMPAL-AP-4X10-QS4-2
		interlinking module,	tubing O.D.			
		double solenoid		6 mm	561084	VMPAL-AP-4X10-QS6-2
		(for 2 solenoid coils),		5/32"	561102	VMPAL-AP-4X10-QS5/32"-2
		with cartridge fitting		1/4"	561096	VMPAL-AP-4X10-QS1/4"-2
	1	1	1	1	1	
Electrical interlinking	ng module – Width 10 mm					
	Type of module block	Grey – single solenoid,			560961	VMPAL-EVAP-10-1
	1-40: C	for one sub-base (with on	e solenoid coil)			
	Type of module block	Black – double solenoid,			560962	VMPAL-EVAP-10-2
	1-40: A	for one sub-base (with two	o sotenoid coils)		F (0 2 1 7	VALDAL DIAD 40 11
	Type of module block	Grey – single solenoid,	ال الناسية المارية من المواهدة المارية	- خامید ک	560967	VMPAL-EVAP-10-1-4
	1-40: C	for combination of four su	u-pases (4 solenoid coils	s, 4 valve		
	Type of module block	positions)			E40040	VMDAL EVAD 10 2 4
****	Type of module block 1-40: A	Black – double solenoid, for combination of four su	h-haces (8 colonoid coile	c / valvo	560968	VMPAL-EVAP-10-2-4
	1-40; A	positions)	เท-ทขวคว (๑ วกเคแกเก กดแก	s, 4 valve		
		μοσιτίστιο)				



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Ordering data					
	Code	Valve function	Part No.	Туре	
Sub-base valve – Widt	th 14 mm				
	5/2-way valve				
	Position function 1-32: M	Single solenoid	573718	VMPA14-M1H-M-PI	
	Position function 1-32: J	Double solenoid	573717	VMPA14-M1H-J-PI	
	2x 3/2-way valve				
	Position function 1-32: N	Normally open	573725	VMPA14-M1H-N-PI	
	Position function 1-32: NS	Normally open,	575977	VMPA14-M1H-NS-PI	.0.
		mechanical spring return			
	Position function 1-32: K	Normally closed	573724	VMPA14-M1H-K-PI	
	Position function 1-32: KS	Normally closed,	575976	VMPA14-M1H-KS-PI	.0.
		mechanical spring return			
	Position function 1-32: H	1x normally open – 1x normally closed	573726	VMPA14-M1H-H-PI	
	Position function 1-32: HS	1x normally open – 1x normally closed,	575979	VMPA14-M1H-HS-PI	.0.
		mechanical spring return			
	5/3-way valve				
	Position function 1-32: B	Mid-position pressurised	573719	VMPA14-M1H-B-PI	
	Position function 1-32: G	Mid-position closed	573721	VMPA14-M1H-G-PI	
	Position function 1-32: E	Mid-position exhausted	573720	VMPA14-M1H-E-PI	
	2x 2/2-way valve				
	Position function 1-32: D	Normally closed	573727	VMPA14-M1H-D-PI	
	Position function 1-32: DS	Normally closed,	575978	VMPA14-M1H-DS-PI	.0.
		mechanical spring return			
Vacant position – Wid	th 14 mm				
£\	Position function 1-32: L	Blanking plate for one valve position in width 14 mm	573729	VMPA14-RP	
		A self-adhesive label is supplied			

Ordering data	la i	lu e			1	
	Code	Valve function			Part No.	Туре
ub-base – Width	14 mm					
Q.	Duct separation to the	Single,	No duct separation	-	560973	VMPAL-AP-14
200	right of sub-base 1-40: -	without electrical				
	Duct separation to the	interlinking module,	Duct 1 separated	-	560975	VMPAL-AP-14-T1
	right of sub-base 1-40: T	without cartridge				
	Duct separation to the	fitting	Ducts 3, 5 separated	-	560977	VMPAL-AP-14-T35
	right of sub-base 1-40: TR					
	Duct separation to the	1	Ducts 1 and 3,	-	560979	VMPAL-AP-14-T135
	right of sub-base 1-40: TS		5 separated			
ì	-	Single,	No duct separation,	6 mm	560995	VMPAL-AP-14-QS6-1
> •		with electrical	tubing O.D.	8 mm	560989	VMPAL-AP-14-QS8-1
		interlinking module,		1/4"	561007	VMPAL-AP-14-QS1/4"-1
		single solenoid		5/16"	561001	VMPAL-AP-14-QS5/16"-1
		(for 1 solenoid coil),	Duct 1 separated,	6 mm	561019	VMPAL-AP-14-QS6-1-T1
		with cartridge fitting	tubing O.D.	8 mm	561013	VMPAL-AP-14-QS8-1-T1
				1/4"	561031	VMPAL-AP-14-QS1/4"-1-T1
				5/16"	561025	VMPAL-AP-14-QS5/16"-1-T1
		Single,	No duct separation,	6 mm	560996	VMPAL-AP-14-QS6-2
		with electrical	tubing O.D.	8 mm	560990	VMPAL-AP-14-QS8-2
		interlinking module,		1/4"	561008	VMPAL-AP-14-QS1/4"-2
		double solenoid		5/16"	561002	VMPAL-AP-14-QS5/16"-2
		(for 2 solenoid coils),	Duct 1 separated,	6 mm	561020	VMPAL-AP-14-QS6-2-T1
		with cartridge fitting	tubing O.D.	8 mm	561014	VMPAL-AP-14-QS8-2-T1
				1/4"	561032	VMPAL-AP-14-QS1/4"-2-T1
				5/16"	561026	VMPAL-AP-14-QS5/16"-2-T1
	<u> </u>	•	•	1		
lectrical interlink	ing module – Width 14 mm					
<u></u>	Type of module block	Grey – single solenoid	,		560963	VMPAL-EVAP-14-1
	1-40: F	for one sub-base (with	one solenoid coil)			
	Type of module block	Black – double soleno	id,		560964	VMPAL-EVAP-14-2
	1-40: E	for one sub-base (with	two solenoid coils)			

Ordering data						
	Code	Valve function			Part No.	Туре
Sub-base valve – Widt	th 20 mm					
	5/2-way valve					
	Position function 1-32: M	Single solenoid			8022034	VMPA2-M1BH-M-PI
The second second	Position function 1-32: MS		chanical spring return		571333	VMPA2-M1H-MS-PI
	Position function 1-32: J	Double solenoid	<u> </u>		8022035	VMPA2-M1BH-J-PI
	2x 3/2-way valve					
	Position function 1-32: N	Normally open			537958	VMPA2-M1H-N-PI
	Position function 1-32: NS	Normally open,			568655	VMPA2-M1H-NS-PI
		mechanical spring re	eturn			
	Position function 1-32: K	Normally closed			537957	VMPA2-M1H-K-PI
	Position function 1-32: KS	Normally closed,			568656	VMPA2-M1H-KS-PI
		mechanical spring re	eturn			
	Position function 1-32: H	1x normally open – 1	1x normally closed		537959	VMPA2-M1H-H-PI
	Position function 1-32: HS	1x normally open – :			568658	VMPA2-M1H-HS-PI
		mechanical spring re	eturn			
	5/3-way valve				1	
	Position function 1-32: B	Mid-position pressu	rised		8022036	VMPA2-M1BH-B-PI
	Position function 1-32: G	Mid-position closed			8022037	VMPA2-M1BH-G-PI
	Position function 1-32: E	Mid-position exhaus	ted		8022038	VMPA2-M1BH-E-PI
	1x 3/2-way valve	•			I.	
	Position function 1-32: W	Normally open, exter	rnal compressed air supp	oly	8022040	VMPA2-M1BH-W-PI
	Position function 1-32: X	Normally closed, ext	ernal compressed air su	oply	8022039	VMPA2-M1BH-X-PI
	2x 2/2-way valve					
	Position function 1-32: D	Normally closed			537960	VMPA2-M1H-D-PI
	Position function 1-32: DS	Normally closed,			568657	VMPA2-M1H-DS-PI
		mechanical spring re	eturn			
	Position function 1-32: I	1x normally closed			543703	VMPA2-M1H-I-PI
		1x normally closed,	reversible			
Vacant position – Wid	th 20 mm					
£\$\.	Position function 1-32: L		ne valve position in width	n 20 mm	537962	VMPA2-RP
		A self-adhesive label	l is supplied			
Vertical stacking modu	ules – Width 20 mm					
	Pressure regulator 1-32: PA	Pressure regulator	For port 1	0.5 8.5 bar	543342	VMPA2-B8-R1C2-C-10
1 . ♠	Pressure regulator 1-32: PF	plate	To port 1	0.5 5 bar	549055	VMPA2-B8-R1C2-C-06
	Pressure regulator 1-32: PC	(with 10 mm	For port 2	2 8.5 bar	543343	VMPA2-B8-R2C2-C-10
	Pressure regulator 1-32: PH	cartridge fitting	101 poil 2	2 5 bar	549056	VMPA2-B8-R2C2-C-06
	Pressure regulator 1-32: PB	connection for	For port 4	2 8.5 bar	543344	VMPA2-B8-R3C2-C-10
	Pressure regulator 1-32: PG	pressure gauge)	. 51 poil 7	2 5 bar	549057	VMPA2-B8-R3C2-C-06
	Pressure regulator 1-32: PL		For port 2, reversible	0.5 8.5 bar	543347	VMPA2-B8-R6C2-C-10
	Pressure regulator 1-32: PN	1	. 51 port 2, reversible	0.5 5 bar	549113	VMPA2-B8-R6C2-C-06
	Pressure regulator 1-32: PK	1	For port 4, reversible	0.5 8.5 bar	543348	VMPA2-B8-R7C2-C-10
	Pressure regulator 1-32: PM	1	in post i, reversible	0.5 5 bar	549114	VMPA2-B8-R7C2-C-06
	Pressure gauge 1-32: T	Pressure gauge, 10 r	I mm cartridge fitting	0 16 bar	543487	PAGN-26-16-P10
		connection, for press				
		,	. O Proce	0 10 bar	543488	PAGN-26-10-P10
	Pressure gauge 1-32: VF	Threaded adapter fro	om 10 mm cartridge fitti	ng connection	565811	QSP-10-G1/8
		to thread G1/8	-			
****	<u>I</u>	I			ļ.	

	Code	Description			Part No.	Type
o-base – Width	20 mm	•			_	
	Duct separation to the right of sub-base 1-40: –	Single, without electrical	No duct separation	-	560974	VMPAL-AP-20
	Duct separation to the right of sub-base 1-40: T	interlinking module, without cartridge fitting	Duct 1 separated	-	560976	VMPAL-AP-20-T1
	Duct separation to the right of sub-base 1-40: TR		Ducts 3, 5 separated	-	560978	VMPAL-AP-20-T35
	Duct separation to the right of sub-base 1-40: TS		Ducts 1 and 3, 5 separated	-	560980	VMPAL-AP-20-T135
	-	Single, with electrical	No duct separation, tubing O.D.	8 mm	560997 560991	VMPAL-AP-20-QS8-1 VMPAL-AP-20-OS10-1
		interlinking module,	tubing O.D.	10 mm 5/16"	561009	VMPAL-AP-20-QS10-1 VMPAL-AP-20-QS5/16"-1
		single solenoid		3/8"	561003	VMPAL-AP-20-QS3/8"-1
		(for 1 solenoid coil), with cartridge fitting	Duct 1 separated, tubing O.D.	8 mm	561021 561015	VMPAL-AP-20-QS8-1-T1 VMPAL-AP-20-QS10-1-T1
				5/16"	561033	VMPAL-AP-20-QS5/16"-1-T1
		Circula.	No decade a su su di a su	3/8"	561027	VMPAL-AP-20-QS3/8"-1-T1 VMPAL-AP-20-OS8-2
		Single, with electrical	No duct separation, tubing O.D.	8 mm 10 mm	560998 560992	VMPAL-AP-20-QS10-2
		interlinking module,		5/16"	561010	VMPAL-AP-20-QS5/16"-2
		double solenoid (for 2 solenoid coils).	Duct 1 separated,	3/8" 8 mm	561004 561022	VMPAL-AP-20-QS3/8"-2 VMPAL-AP-20-QS8-2-T1
		with cartridge fitting	tubing O.D.	10 mm	561016	VMPAL-AP-20-QS10-2-T1
				5/16"	561034	VMPAL-AP-20-QS5/16"-2-T1
				3/8"	561028	VMPAL-AP-20-QS3/8"-2-T1
ectrical interlink	king module – Width 20 mm					
	Type of module block 1-40: D	Grey – single solenoid, for one sub-base (with o	ne solenoid coil)		560965	VMPAL-EVAP-20-1
	Type of module block 1-40: B	Black – double solenoid for one sub-base (with tw	•		560966	VMPAL-EVAP-20-2

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Ordering data					
Ordering data	Code	Description		Part No.	Туре
Tie rod	couc	Description		Tutt No.	Турс
Tie rod	Tie rod: –	Threaded rod for tie rod, width across flats 5 mm	5 mm	561116	VMPAL-ZAS-5
	ne rou: –	The threaded rod/sleeve combination is selected	45 mm	561117	VMPAL-ZAS-3
		based on the number and width of the individual	85 mm	561117	VMPAL-ZAS-45 VMPAL-ZAS-85
		sub-bases.	125 mm	561119	VMPAL-ZAS-125
		Sub bases.	165 mm	561120	VMPAL-ZAS-125
			205 mm	561121	VMPAL-ZAS-105 VMPAL-ZAS-205
			245 mm	561121	VMPAL-ZAS-245
			285 mm	561123	VMPAL-ZAS-245
			325 mm	561124	VMPAL-ZAS-325
			365 mm	561125	VMPAL-ZAS-365
			405 mm	561126	VMPAL-ZAS-405
			445 mm	561127	VMPAL-ZAS-445
			445 mm	561128	VMPAL-ZAS-445
			525 mm	561129	VMPAL-ZAS-525
			565 mm	561130	VMPAL-ZAS-565
			605 mm	561131	VMPAL-ZAS-605
			645 mm	561132	VMPAL-ZAS-645
			685 mm	561133	VMPAL-ZAS-685
			725 mm	561134	VMPAL-ZAS-725
			765 mm	561175	VMPAL-ZAS-765
			805 mm	561176	VMPAL-ZAS-805
		Sleeve, internal hex 4 mm	36 mm	561135	VMPAL-ZAH-36
		oteore, internating the same	46 mm	561136	VMPAL-ZAH-46
0			56 mm	561137	VMPAL-ZAH-56
			66 mm	561138	VMPAL-ZAH-66
	_	Tie rod extender for subsequently extending the	10 mm	561139	VMPAL-ZAE-10
		valve terminal by a sub-base in width	14 mm	561140	VMPAL-ZAE-14
(0)		,	20 mm	561141	VMPAL-ZAE-20
		Tie rod extender for subsequently extending the	20 mm	561141	VMPAL-ZAE-20
		valve terminal by a supply module			
		Tie rod extender for subsequently extending the	10 mm	570779	VMPAL-ZAE-10-4
		valve terminal by four sub-bases in width			
	_	Screw M4x30 mm with internal hex 2.5 mm,	3 pieces	571924	VMPAL-M-4x30
		for tie rod	'		
<u> </u>				1	
Screw					
. 60	T-	Screw M4x10 mm and nut with internal hex	10 pieces	561142	VMPAL-MS-4x10
		2.5 mm, for linking four sub-bases			, ,
6		,		1	

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Ordering data						
	Code	Description			Part No.	Туре
Mounting						
	-	Mounting bracket		10 pieces	560949	VMPAL-BD
		Wall brackets should be mounted max	x. every			
A SI		13 cm on the valve terminal				
H-rail mounting					•	
H-rail mounting	Mounting accessories: H	MPA-L with multi-pin plug connection			526032	CPX-CPA-BG-NRH
	Mounting accessories: H	MPA-L With multi-pin plug connection			526032	CPA-CPA-BG-NKN
	Mounting accessories: H	MPA-L with fieldbus connection			560798	VMPAF-FB-BG-NRH
					l	
Releasing tool	T					
	-	For releasing the electrical interlinkin sub-base	g module from t	the	572017	VMPAL-LW
Coulor	l	I			I	
Cover	Manual override: N	Courter manual everyide, non determ	ting (10 misses)		F 40007	VMPA-HBT-B
	Manual override: N	Cover for manual override, non-deten	ting (10 pieces)		540897	VIVIPA-ПВІ-В
	Manual override: V	Cover for manual override, covered (1	0 pieces)		540898	VMPA-HBV-B
		·				
Inscription label hold		Haldan fan in a wintian labal	Width 10 mm		F(440C	WAADAL CT AD 40
	Inscription label holder for sub-bases: TM	Holder for inscription label IBS-6x10, 10 pieces			561109	VMPAL-ST-AP-10
	IOI 20D-DQ262: IM	103-0x10, 10 pieces	Width 14 mm		561112	VMPAL-ST-AP-14
			Width 20 mm		561115	VMPAL-ST-AP-20
	-	Inscription label, 6x10 mm,			18576	IBS-6x10
		64 pieces in frame				



	Code	Description	Part No.	Туре
	Code	Description	rait No.	туре
upply module	<u> </u>	Turni di ancienti	T	
	Type of module block 1-40: U	With electrical interlinking module, without cartridge fitti	ng 560950	VMPAL-SP-0
<u></u>	Type of module block	With electrical interlinking module, 8 n	nm 573645	VMPAL-SP-QS8
	1-40: U		mm 560951	VMPAL-SP-QS10
			mm 560952	VMPAL-SP-QS12
		5/1		VMPAL-SP-QS5/16"
	9	3/8	560953	VMPAL-SP-QS3/8"
		1/2		VMPAL-SP-QS1/2"
	Type of module block 1-40: U	Without electrical interlinking module, without cartridge		VMPAL-SP
ate	Exhaust port: UD, UE, UF, UM, UN, UP o UG	Exhaust plate for ducted exhaust air	560956	VMPAL-EG
^	Exhaust port:	Exhaust plate for ducted exhaust air, with cartridge fitting	for 560957	VMPAL-EG-QS10
		1.1: O.D. 40		
	UE	tubing O.D. 10 mm		
	Exhaust port: UN	Exhaust plate for ducted exhaust air, with cartridge fitting tubing O.D. 3/8"	g for 560959	VMPAL-EG-QS3/8"
	Exhaust port:	Exhaust plate for ducted exhaust air, with cartridge fitting	560959 560955	VMPAL-EG-QS3/8" VMPAL-EU
ectrical interlink	Exhaust port: UN Exhaust port: –	Exhaust plate for ducted exhaust air, with cartridge fitting tubing O.D. 3/8"		

rdering data				_	
	Code	Description		Part No.	Туре
ght-hand end plate	2				
	Right-hand end plate: –	Low, with ports 12/14, 82/84, with pilot air selector for choosing (internal or external)	the pilot air supply	560945	VMPAL-EPR
600	Right-hand end plate: D	High, with ports 1, 3, 5, 12/14, 82/84, with pilot air selector for choosing (internal or external), reverse opera		560947	VMPAL-EPR-SP
				1	
t-hand end plate	Flootrical constitution MCO	Floatstanl interfer f	Cub D O min	F70777	VAADAL EDI CDO ID/O
	Electrical connection: MS2	Electrical interface for multi-pin	Sub-D, 9-pin,	570777	VMPAL-EPL-SD9-IP40
	Electrical connection: MS1	plug connection, IP40	8 addresses	F(00/0	VMDAL EDI CDOF IDIO
	Electrical connection: MS1		Sub-D, 25-pin,	560940	VMPAL-EPL-SD25-IP40
	El (' l (' MC)		24 addresses	E (0 0 (4	VAADAL EDI CD / / ID/O
\	Electrical connection: MS3		Sub-D, 44-pin,	560941	VMPAL-EPL-SD44-IP40
			32 addresses		
	Electrical connection: MF1		Flat cable, 40-pin,	560942	VMPAL-EPL-FL40-IP40
			32 addresses		
	Electrical connection: MC		Terminal strip, 33-pin,	560943	VMPAL-EPL-KL33-IP40
			32 addresses		
	Electrical connection: MS6	Electrical interface for multi-pin	Sub-D, 25-pin,	560938	VMPAL-EPL-SD25
		plug connection	24 addresses		
	Electrical connection: MS8]	Sub-D, 44-pin,	560939	VMPAL-EPL-SD44
			32 addresses		
	Electrical connection: CX	Pneumatic interface for CPX terminal	32 addresses	570783	VMPAL-EPL-CPX
	Electrical connection: LK	Node with IO-Link	32 addresses	575667	VMPAL-EPL-IPO32
	Electrical connection: PT	Node with I-Port interface	-		

¹⁾ A self-adhesive label is supplied.

Ordering data						
	Code	Description			Part No.	Туре
Connecting cable for n	nulti-pin plug connection w	ith Sub-D plug socket				
	Connecting cable: DA	Socket 9-pin, Sub-D, open cable end 9-pin 2.5 m				KMP6-09P-08-2,5
	Connecting cable: DB			5 m	531185	KMP6-09P-08-5
	Connecting cable: DC			10 m	531186	KMP6-09P-08-10
25	-	Socket 25-pin, Sub-D, open cable end 15-pin 2.5 m				KMP6-25P-12-2,5
	-]		5 m	530050	KMP6-25P-12-5
	-			10 m	530051	KMP6-25P-12-10
	Connecting cable: DD	Socket 25-pin, Sub-D, open cable end	25-pin	2.5 m	530046	KMP6-25P-20-2,5
	Connecting cable: DK			5 m	530047	KMP6-25P-20-5
	Connecting cable: DF			10 m	530048	KMP6-25P-20-10
	Connecting cable: DG	Socket 44-pin, Sub-D, open cable end	44-pin	2.5 m	575113	NEBV-S1G44-K-2.5-N-LE44-S6
	Connecting cable: DH			5 m	575114	NEBV-S1G44-K-5-N-LE44-S6
	Connecting cable: DJ			10 m	575115	NEBV-S1G44-K-10-N-LE44-S6
	Connecting cable: CA	Cable outlet to front	25-pin	2.5 m	560416	VMPAL-KM-V-SD25-IP67-2,5
	Connecting cable: CB	(only with left-hand end plate MS6)		5 m	560417	VMPAL-KM-V-SD25-IP67-5
	Connecting cable: CC			10 m	560418	VMPAL-KM-V-SD25-IP67-10
	-]		0.5 30 m	562389	VMPAL-KM-V-SD25-IP67-X
	Connecting cable: CQ	Cable outlet to front	25-pin	2.5 m	560410	VMPAL-KMSK-V-SD25-IP67-2,5
	Connecting cable: CR	(only with left-hand end plate MS6),		5 m	560411	VMPAL-KMSK-V-SD25-IP67-5
	Connecting cable: CS	suitable for use with energy chains		10 m	560412	VMPAL-KMSK-V-SD25-IP67-10
	-]		0.5 30 m	562391	VMPAL-KMSK-V-SD25-IP67-X
	Connecting cable: CJ	Cable outlet to front	44-pin	2.5 m	560422	VMPAL-KM-V-SD44-IP67-2,5
	Connecting cable: CK	(only with left-hand end plate MS8)		5 m	560423	VMPAL-KM-V-SD44-IP67-5
	Connecting cable: CL]		10 m	560424	VMPAL-KM-V-SD44-IP67-10
	-]		0.5 30 m	562390	VMPAL-KM-V-SD44-IP67-X
	Connecting cable: CD	Cable outlet to side	25-pin	2.5 m	560419	VMPAL-KM-S-SD25-IP67-2,5
	Connecting cable: CE	(only with left-hand end plate MS6)		5 m	560420	VMPAL-KM-S-SD25-IP67-5
	Connecting cable: CH			10 m	560421	VMPAL-KM-S-SD25-IP67-10
	-			0.5 30 m	562392	VMPAL-KM-S-SD25-IP67-X
	Connecting cable: CT	Cable outlet to side	25-pin	2.5 m	560413	VMPAL-KMSK-S-SD25-IP67-2,5
	Connecting cable: CU	(only with left-hand end plate MS6),		5 m	560414	VMPAL-KMSK-S-SD25-IP67-5
	Connecting cable: CV	suitable for use with energy chains		10 m	560415	VMPAL-KMSK-S-SD25-IP67-10
	-			0.5 30 m	562394	VMPAL-KMSK-S-SD25-IP67-X
	Connecting cable: CM	Cable outlet to side	44-pin	2.5 m	560425	VMPAL-KM-S-SD44-IP67-2,5
	Connecting cable: CN	(only with left-hand end plate MS8)		5 m	560426	VMPAL-KM-S-SD44-IP67-5
	Connecting cable: CP			10 m	560427	VMPAL-KM-S-SD44-IP67-10
	_			0.5 30 m	562393	VMPAL-KM-S-SD44-IP67-X
Cover for multi-pin plu		ecting cable with Sub-D plug socket				
	Electrical multi-pin plug	Cable outlet to side or front	25-pin	-	560428	VMPAL-KM-SD25-IP67-0
	cover: EZ	(only with left-hand end plate MS6)				
	Electrical multi-pin plug	Outlet either to the side or front	44-pin	-	560429	VMPAL-KM-SD44-IP67-0
-	cover: EY	(only with left-hand end plate MS8)				
Plug connector	1	I				
	_	Pre-assembled plug connector for flat of	able, 40-pir	i, for flat	570895	NECU-FCG40-K
		cable cross section 0.08 0.13 mm ²				
	1				L	

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Ordering data							
oracing auta	Code		Description		Part No.	Туре	PU ¹⁾
Cartridge fitting for sul	b-base in width 10 mn	1					
<u></u>	Standard	AA	10 mm cartridge fitting, plastic,	3 mm	132621	QSPKG10-3	10
	connection for valve	AB	for working lines,	4 mm	132622	QSPKG10-4	10
	size 10 mm:	-	connection for tubing O.D.	6 mm	132623	QSPKG10-6	10
		AJ	_	1/8"	132852	QSPKG10-1/8-U	10
		AQ		5/32"	132624	QSPKG10-5/32-U	10
		AK		3/16"	132625	QSPKG10-3/16-U	10
		AL		1/4"	132626	QSPKG10-1/4-U	10
		-	10 mm cartridge fitting, nickel-plated brass,	4 mm	172972	QSP10-4	10
			for working lines,	(472072	00040.6	40
		-	connection for tubing O.D.	6 mm	172973	QSP10-6	10
	-		10 mm cartridge fitting, plastic,	3 mm	132853	QSPLKG10-3	10
			L-shape, for working lines,	4 mm	132920	QSPLKG10-4	10
			connection for tubing O.D.	6 mm	132921	QSPLKG10-6	10
				1/8"	132854	QSPLKG10-1/8-U	10
				5/32"	132922	QSPLKG10-5/32-U	10
				3/16"	132923	QSPLKG10-3/16-U	10
				1/4"	132924	QSPLKG10-1/4-U	10
<u>~</u>	-		10 mm cartridge fitting, plastic,	3 mm	132861	QSPLLKG10-3	10
			long L-shape, for working lines,	4 mm	132925	QSPLLKG10-4	10
			connection for tubing O.D.	6 mm	132926	QSPLLKG10-6	10
				1/8"	132862	QSPLLKG10-1/8-U	10
				5/32"	132927	QSPLLKG10-5/32-U	10
				3/16"	132928	QSPLLKG10-3/16-U	10
				1/4"	132929	QSPLLKG10-1/4-U	10
Cartridge fitting for sul							
	Standard	BC	14 mm cartridge fitting, plastic,	6 mm	132930	QSPKG14-6	10
	connection for valve	-	for working lines,	8 mm	132931	QSPKG14-8	10
	size 14 mm:	BL	connection for tubing O.D.	1/4"	132932	QSPKG14-1/4-U	10
		BQ		5/16"	132933	QSPKG14-5/16-U	10
	_		14 mm cartridge fitting, plastic,	6 mm	132938	QSPLKG14-6	10
			L-shape, for working lines,	8 mm	132939	QSPLKG14-8	10
			connection for tubing O.D.	1/4"	132940	QSPLKG14-1/4-U	10
				5/16"	132941	QSPLKG14-5/16-U	10
	-		14 mm cartridge fitting, plastic,	6 mm	132942	QSPLLKG14-6	10
			long L-shape, for working lines,	8 mm	132943	QSPLLKG14-8	10
			connection for tubing O.D.	1/4"	132944	QSPLLKG14-1/4-U	10
				5/16"	132945	QSPLLKG14-5/16-U	10
	<u>I</u>		1		I		
Cartridge fitting for sul	b-base in width 20 mn	1					
	Standard	CD	18 mm cartridge fitting, plastic,	8 mm	132649	QSPKG18-8	10
	connection for valve	-	for working lines,	10 mm	132650	QSPKG18-10	10
	size 20 mm:	CQ	connection for tubing O.D.	5/16"	132651	QSPKG18-5/16-U	10
		СТ]	3/8"	132652	QSPKG18-3/8-U	10
	-		18 mm cartridge fitting, plastic,	8 mm	132946	QSPLKG18-8	10
			L-shape, for working lines,	10 mm	132947	QSPLKG18-10	10
			connection for tubing O.D.	5/16"	132948	QSPLKG18-5/16-U	10
				3/8"	132949	QSPLKG18-3/8-U	10
	-		18 mm cartridge fitting, plastic,	8 mm	132950	QSPLLKG18-8	10
			long L-shape, for working lines,	10 mm	132951	QSPLLKG18-10	10
			connection for tubing O.D.	5/16"	132952	QSPLLKG18-5/16-U	10
				3/8"	132953	QSPLLKG18-3/10-0	10
		_		٥١٥	132933	ά3∟ΓΓ//010-3/0-Ω	10

¹⁾ Packaging unit.

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Ordering data						
	Code	Description		Part No.	Туре	PU ¹⁾
Cartridge fitting for su	pply module					
	-	20 mm cartridge fitting, plastic,	8 mm	132633	QSPKG20-8	10
		for supply ports,	10 mm	132634	QSPKG20-10	10
		connection for tubing O.D.	12 mm	132635	QSPKG20-12	10
			5/16"	132636	QSPKG20-5/16-U	10
			3/8"	132637	QSPKG20-3/8-U	10
			1/2"	132638	QSPKG20-1/2-U	10
	-	20 mm cartridge fitting, plastic,	8 mm	132855	QSPLKG20-8	10
		L-shape, for supply ports,	10 mm	132856	QSPLKG20-10	10
		connection for tubing O.D.	12 mm	132857	QSPLKG20-12	10
			5/16"	132858	QSPLKG20-5/16-U	10
			3/8"	132859	QSPLKG20-3/8-U	10
			1/2"	132860	QSPLKG20-1/2-U	10
	-	20 mm cartridge fitting, plastic,	8 mm	132863	QSPLLKG20-8	10
		long L-shape, for supply ports,	10 mm	132864	QSPLLKG20-10	10
		connection for tubing O.D.	12 mm	132865	QSPLLKG20-12	10
			5/16"	132866	QSPLLKG20-5/16-U	10
			3/8"	132867	QSPLLKG20-3/8-U	10
			1/2"	132868	QSPLLKG20-1/2-U	10
Adapter for sub-bases						
	Standard connection for	Adapter from 10 mm cartridge fitting connection to thread M7 572380 VMPAL-F10-M7		VMPAL-F10-M7	10	
	valve size 10 mm: AGG					
	Standard connection for	Adapter from 14 mm cartridge fitting connection to thread G1/8		574084	VMPAL-F14-G1/8	10
	valve size 14 mm: BGG					
	Standard connection for	Adapter from 18 mm cartridge fitting connection to th	read G1/4	573914	VMPAL-F20-G1/4	10
	valve size 20 mm: CGG					
A-1	dul-lata					
Adapter for supply mo	odule/plate	Tall to a control of the control of	1047	I	MADAL FOR CALL	1.0
	_	Adapter from 20 mm cartridge fitting connection to th	read G1/4	572381	VMPAL-FSP-G1/4	10

¹⁾ Packaging unit.

Ordering data						
	Code	Description		Part No.	Туре	PU ¹⁾
Push-in fitting						
	-	Connecting thread M7 with sealing ring,	4 mm	153319	QSM-M7-4-I	10
		with internal hex, for tubing O.D.	6 mm	153321	QSM-M7-6-I	10
	-	Connecting thread G1/4 with sealing ring,	6 mm	186108	QS-G1/4-6-I	10
		with internal hex, for tubing O.D.				
<u> </u>	-	Connecting thread G1/4 with sealing ring,	6 mm	186097	QS-G1/4-6	10
		with external hex, for tubing O.D.	8 mm	186099	QS-G1/4-8	10
			10 mm	186101	QS-G1/4-10	10
		Connecting thread G1/4, metal,	6 mm	193411	QS-F-G1/4-6	10
		with external hex, for tubing O.D.	8 mm	193412	QS-F-G1/4-8	10
			10 mm	193413	QS-F-G1/4-10	10
			12 mm	533848	QS-F-G1/4-12	10
<u> </u>	_	Connecting thread G1/4, metal,	8 mm	533930	QS-F-G1/4-8-I	10
		with internal hex, for tubing O.D.	10		00.504/4401	
			10 mm	533931	QS-F-G1/4-10-I	10
$\overline{}$	_	Connecting thread G1/4, metal,	6 mm	533881	QS-F-G1/4-6H	10
		with push-in sleeve ∅	8 mm	533882	QS-F-G1/4-8H	10
		'	10 mm	533883	QS-F-G1/4-10H	10
			12 mm	533884	QS-F-G1/4-12H	10
	_	Connecting thread G1/4, with external hex,	6 mm	186316	QS-V0-G1/4-6	10
		flame-retardant, for tubing O.D.	8 mm	186317	QS-VO-G1/4-8	10
			10 mm	186318	QS-VO-G1/4-10	10
			120	100310	ζο 10 02/120	1
Push-in L-connecto	r					
^	I-	Push-in sleeve ∅	6 mm	153057	QSL-6H	10
			8 mm	153058	QSL-8H	10
		Long push-in sleeve ∅	6 mm	153066	QSL-6HL	10
		Push-in fitting with sealing ring,		186352	QSML-M7-4	10
	-		4 mm		QSML-M7-4-100	100
		connecting thread M7,	(mm	130773		
		with external hex, for tubing O.D.	6 mm	186353	QSML-M7-6	10
		1 2 600 11 11		130774	QSML-M7-6-100	100
	-	Long push-in fitting with sealing ring,	4 mm	186354	QSMLL-M7-4	10
		connecting thread M7,	6 mm	186355	QSMLL-M7-6	10
		with external hex, for tubing O.D.			201 2111	
	-	Push-in fitting with sealing ring,	6 mm	186118	QSL-G1/4-6	10
		connecting thread G1/4,	8 mm	186120	QSL-G1/4-8	10
		with external hex, for tubing O.D.	10 mm	186122	QSL-G1/4-10	10
		Push-in fitting, metal, with sealing ring,	6 mm	193421	QSL-F-G1/4-6	10
		connecting thread G1/4,	8 mm	193422	QSL-F-G1/4-8	10
		with external hex, for tubing O.D.	10 mm	193423	QSL-F-G1/4-10	10
			12 mm	533853	QSL-F-G1/4-12	10
		Long push-in fitting, metal,	6 mm	556846	QSLL-F-G1/4-6	10
		connecting thread G1/4,	8 mm	556847	QSLL-F-G1/4-8	10
		with external hex, for tubing O.D.	10 mm	556848	QSLL-F-G1/4-10	10
			12 mm	556849	QSLL-F-G1/4-12	10
	-	Push-in fitting,	6 mm	186149	QSLV-G1/4-6-I	10
		connecting thread G1/4,	0	10/151	OCIV C4// 0.1	40
	1	with internal hex, for tubing O.D.	8 mm	186151	QSLV-G1/4-8-I	10

¹⁾ Packaging unit.

Ordering data							
	Code	Description			Part No.	Type	PU ¹⁾
Push-in fitting, self	f-sealing						
	-	With sealing ring, with external hex,		6 mm	186296	QSK-G1/4-6	1
		connecting thread G1/4,		8 mm	186298	QSK-G1/4-8	1
		for tubing O.D.		10 mm	186300	QSK-G1/4-10	1
		With sealing ring, with external hex, L	shape,	6 mm	186306	QSKL-G1/4-6	1
		connecting thread G1/4,		8 mm	186308	QSKL-G1/4-8	1
		for tubing O.D.		10 mm	186310	QSKL-G1/4-10	1
	•	·					
Rotary push-in fitti	ng						
	_	With external hex,		6 mm	186278	QSR-G1/4-6	1
		connecting thread G1/4,		8 mm	186280	QSR-G1/4-8	1
		for tubing O.D.		O IIIIII	100200	•	1
		With external hex, L-shape,		6 mm	186287	QSRL-G1/4-6	1
		connecting thread G1/4,	ŀ	8 mm	186289	QSRL-G1/4-8	1
		for tubing O.D.		O IIIIII	100207	Q3KL-01/4-0	
Silencer							
	-	Connecting thread		M7	161418	UC-M7	1
					534218	UC-M7-50	50
				G1/4	165004	UC-1/4	1
					534220	UC-1/4-20	20
Blanking plug							
	-	Thread		M7	174309	B-M7	10
				G3/8	3570	B-3/8	10
		Cartridge fitting		10 mm	172976	QSP10-PTB	1
				14 mm	172987	QSP14-PTB	1
				18 mm	172996	QSP17-PTB	1
Manual							
	Documentation: DE	MPA-L Pneumatic Components	German		556353	P.BE-MPAL-DE	
	Documentation: EN		English		556354	P.BE-MPAL-EN	
	Documentation: FR		French		556356	P.BE-MPAL-FR	
~	Documentation: ES		Spanish		556355	P.BE-MPAL-ES	
	Documentation: IT		Italian		556357	P.BE-MPAL-IT	
	Documentation: SV		Swedish		556358	P.BE-MPAL-SV	

¹⁾ Packaging unit.

Product Range and Company Overview

A Complete Suite of Automation Services

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Custom Automation Components Complete custom engineered solutions



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Supporting Advanced Automation... As No One Else Can!

Festo is a leading global manufacturer of pneumatic and electromechanical systems, components and controls for industrial automation, with more than 12,000 employees in 56 national headquarters serving more than 180 countries. For more than 80 years, Festo has continuously elevated the state of manufacturing with innovations and optimized motion control solutions that deliver higher performing, more profitable automated manufacturing and processing equipment. Our dedication to the advancement of automation extends beyond technology to the education and development of current and future automation and robotics designers with simulation tools, teaching programs, and on-site services.

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