FESTO



Key features



Innovative

- Cost-effective I-Port interface for fieldbus nodes (CTEU)
- 10-Link mode for direct connection to a higher-level IO-Link master
- Lower installation costs thanks to multi-pin plug connection
- Valve terminal for a wide range of pneumatic applications
- Minimal space requirement
- Great flexibility during planning, assembly and operation
- Pneumatic distributor integrated on the valve terminal
- Use in dusty environments

2

Versatile

- Room for expansion with up to 35 valve positions on one valve terminal
- Flexibility of the pneumatic working lines provides a practical solution to different requirements
- Quick and easy replacement of fittings
- Optional manifold rail variant with LED signal status display

Reliable

- Manual override
- Durable
- Sturdy thanks to the polymer housing and metal manifold rail

Easy to mount

- Ready-to-install and tested unit
- Lower ordering, installation and commissioning costs
- Quick and secure installation thanks to integrated QS push-in connectors
- Easy valve assembly with just one screw

Note

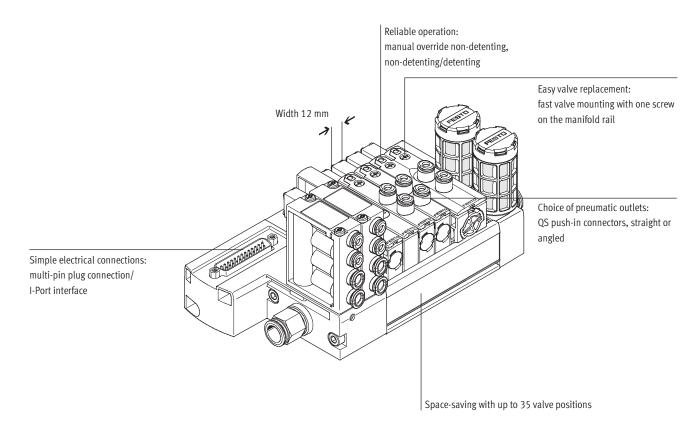
Ordering system for valve terminal VTUB-12

→ Internet: vtub-12 Fieldbus CTEU

→ Internet: cteu

Key features





Equipment options

Valve functions

- 5/2-way valve, single solenoid
- 5/2-way valve, double solenoid

• 3/2-way valve can be created from a 5/2-way valve using blanking plugs

Electrical connection options

Multi-pin plug • Sub-D, 25-pin

- Sub-D, 44-pin
- 2 ... 35 valve positions/
- max. 35 solenoid coils

I-Port

- Fieldbus connection (CTEU)
- 10-Link mode
- 3 ... 35 valve positions/ max. 35 solenoid coils



Key features

Pneumatic distributor



The pneumatic distributor supplies the operating pressure from port 1 to up to four other ports. The pneumatic distributor has integrated QS4 or QS6 connections.

Note

Number of pneumatic distributors that can be used

→ Page 8 Pilot air supply

Selector plate/pilot control with external pilot air (optional)



The VTUB-12 is intended for use with pilot air. It can be operated with external pilot air by mounting the selector plate

VABF-C8-12-P6-...-Z instead of the blanking plate. The pilot air is then supplied via port 12/14 on the selector plate.

Manifold rail with multi-pin plug connection

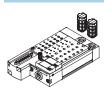


The manifold rail features a groove into which the semi in-line valves are latched and secured with just one screw.

The valve functions 3/2-way, normally closed or normally open, 5/2-way single solenoid and 5/2-way double solenoid are available.

The valves can be supplied as semi in-line valves with cartridges QSP for tubing diameters 4 and 6 mm.

Manifold rail with optional LED signal status display



The manifold rail with multi-pin plug can optionally be ordered with LEDs (code L).

These indicate the signal states of the solenoid coils.

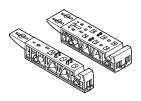
Manifold rail with I-Port interface



The manifold rail can be ordered with I-Port interface (code PT) and IO-Link (code LK) as a basis for fieldbus

nodes (CTEU) or in IO-Link mode for direct connection to a higher-level IO-Link master.

Sub-base for semi in-line valve



The valve VUVB-12 can be operated as an individual valve using an individual sub-base (single width for single solenoid valves or

double width for double solenoid valves). The power is supplied via the plug socket with cable KMYZ and the adapter (M8x1) with corresponding connecting cable (→ accessories, p. 33)

Blanking plate



Plate without valve function for reserving valve positions on a valve terminal.

Valves and blanking plates are attached to the manifold rail using one screw.



Peripherals overview

Overview - Valve terminal VTUB-12

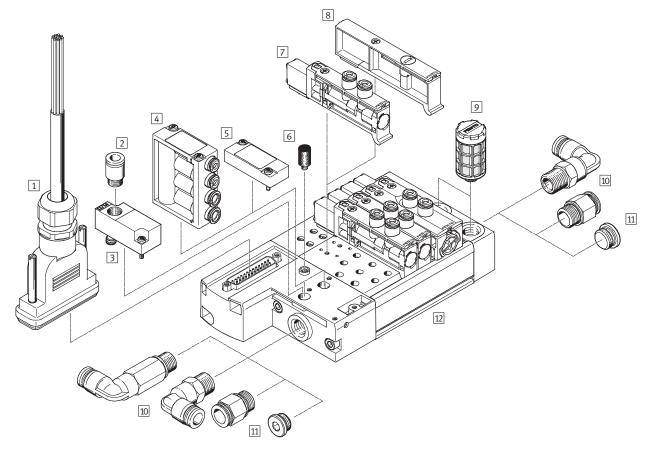
Valve terminal with electrical multi-pin plug connection

- Up to 20 valve positions/solenoid coils, 25-pin Sub-D multi-pin plug connection, code: M
- From 21 valve positions/solenoid coils, 44-pin Sub-D multi-pin plug connection, code: M

Valve terminals with electrical multi-pin plug connection are available in gradations from 2 to max. 35 valve positions.

Each valve position can either be equipped with a valve or a blanking plate. Double solenoid valves occupy two valve positions.

A maximum of 35 solenoid coils can be actuated via the electrical multi-pin plug connection.



Acce	essories			
			Brief description	→ Page/Internet
1	Connecting cable	NEBV	Connecting cable for multi-pin plug connection, with Sub-D plug	36
2	Push-in fitting	QS	For connecting compressed air tubing with standard O.D.	35
3	Selector plate	VABF	Pilot control with external pilot air (optional)	34
4	Pneumatic distributor	VABF	For connecting additional distributors to the air supply (port 1)	34
5	Blanking plate	VABB	Blanking plate for vacant position (pneumatic distributor)	34
6	Silencer	U	For venting hole	35
7	Solenoid valve	VUVB-12	-	32
8	Blanking plate	VABB	Blanking plate for vacant position (solenoid valve)	34
9	Silencer	U	For fitting in exhaust ports	35
10	Fittings	QS	For connecting compressed air tubing with standard O.D.	35
11	Blanking plug	В	For sealing the air supply port	34
12	Manifold rail	VABM	With multi-pin plug connection, for connecting max. 35 valves	32



FESTO

Peripherals overview

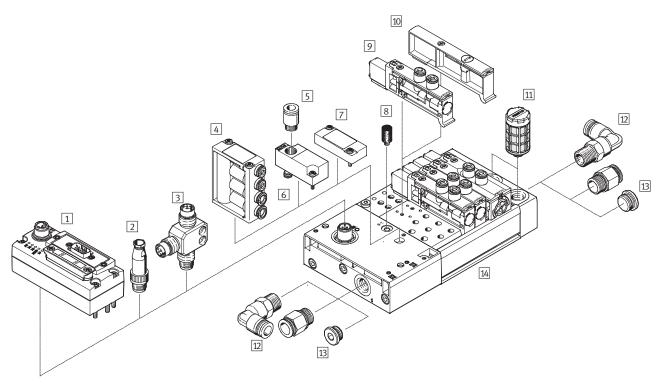
Overview - Valve terminal VTUB-12

Valve terminal with I-Port interface

Valve terminals with electrical supply and transmission of communication data via M12 plugs on the valve terminal (I-Port connection, code PT/LK) are available in gradations from 3 to max. 35 valve positions.

Each valve position can either be equipped with a valve or a blanking plate.

Double solenoid valves occupy two valve positions.



Accessories			
		Brief description	→ Page/Internet
1 Bus node	CTEU	-	cteu
2 Plug	SEA	For IO-Link and load supply	37
3 T-adapter	FB	For IO-Link and load supply	37
		(in combination with plug SEA for separate load supply)	
4 Pneumatic distributor	VABF	For connecting additional distributors to the air supply (port 1)	34
5 Push-in fitting	QS	-	32
6 Selector plate	VABF	Pilot control with external pilot air (optional)	34
7 Blanking plate	VABB	Blanking plate for vacant position (pneumatic distributor)	34
8 Silencer	U	For venting hole	35
9 Solenoid valve	VUVB-12	-	35
10 Blanking plate	VABB	Blanking plate for vacant position (solenoid valve)	34
11 Silencer	U	For fitting in exhaust ports	35
12 Fittings	QS	For connecting compressed air tubing with standard O.D.	35
13 Blanking plug	В	For sealing the air supply port	34
14 Manifold rail	VABM	With I-Port interface, for connecting max. 35 valves	32



FESTO

Peripherals overview

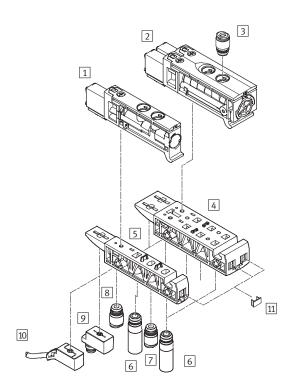
Sub-base for semi in-line valve

• Single design for single solenoid valves

Electrical connection via plug socket with cable KMYZ

and adapter (M8x1) with corresponding connecting cable.

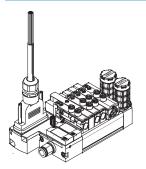
• Double design for double solenoid valves



Accessories					
		Brief description	→ Page/Internet		
1 Single solenoid valve	VUVB-12	-	32		
2 Double solenoid valve	VUVB-12	-	32		
3 Push-in fitting	QS	For port 2, 4: Cartridge with push-in connector	35		
4 Sub-base	VABS	Double design for double solenoid individual valve	33		
5 Sub-base	VABS	Single design for single solenoid individual valve	33		
6 Silencer	AMTC	For port 3, 5 (optional)	35		
7 Push-in fitting	QS	For port 1: Cartridge with push-in connector	35		
8 Push-in fitting	QS	For port 12, 14: Cartridge with push-in connector (optional)	35		
9 Adapter	VAVE	M8x1 (optional), LED	37		
10 Plug socket with cable	KMYZ	Connecting cable (optional)	36		
11 Inscription label holder	IBS-6x10	-	34		

Key features

Multi-pin plug connection

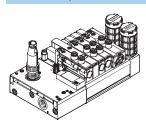


Control signals from the controller to the valve terminal are transmitted via a pre-assembled multi-core cable, which substantially reduces installation time. This valve terminal can be equipped with 2 ... 35 valves.

Versions

• Sub-D connection

I-Port interface/IO-Link



The electrical supply/transmission of communication data takes place via an M12 plug on the valve terminal (I-Port interface).

This valve terminal can be equipped with 3 ... 35 valves.

Versions:

- I-Port interface for fieldbus nodes (CTEU)
- IO-Link mode for direct connection to a higher-level IO-Link master

Pilot air supply

Internal

The port for the pneumatic main supply is located on the left-hand sub-base (multi-pin plug connection/I-Port interface).

The internal pilot air (duct 12/14) is branched from duct 1 in the left-hand sub-base.

The air is branched using a pneumatic distributor or a blanking plate on the left-hand pneumatic distributor port. The multi-pin plug connection provides two pneumatic distributor ports and the I-Port provides one.

External

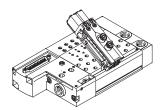
External pilot air is supplied via the selector plate on the left-hand pneumatic distributor port. It enables the pilot air and main supply to the valve terminal to be separated.

The multi-pin plug connection provides one pneumatic distributor port and the I-Port interface does not provide any.

Key features – Pneumatic components

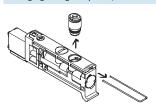
FESTO

Wide range of pneumatic components



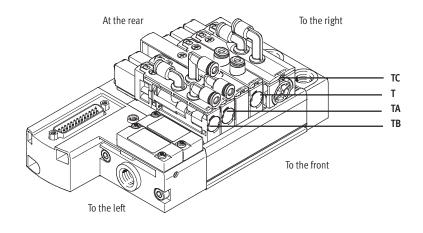
- The use of the same basic valves for the 3/2-way and 5/2-way valve function permits fast and flexible conversion and multiple use of parts.
- Flexible construction thanks to assembled and tested units or single components as modules for individual configurations.
- Flow rates from 230 ... 400 l/min depending on the valve used and appropriate QS connections.

Changing fittings on port 2/4



The cartridges (port 2/4) can be changed quickly and easily by removing the spring clip.
The ports can be sealed by inserting a blanking plug (→ 34).

Connection to the valve



Connection positions on the valve:

- T (on top, straight)
- TA (on top, angled outlet to the front)
- TB (on top, angled outlet to the front/rear)
- TC (on top, angled outlet to the rear)

Connection sizes:

- Push-in connector 4 mm (code P4)
- Push-in connector 6 mm (code P6)

FESTO

Key features – Pneumatic components

which means that they can be easily

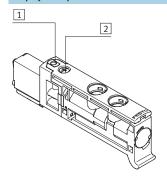
Design			
Valve replacement		Expansion	
The valves are attached to the aluminium manifold rail using one	replaced. Use of high-quality plastics guarantees minimum weight and	Blanking plates can be replaced by valves at a later date. The dimensions,	installation already carried out do not change.
screw,	maximum performance.	mounting points and the pneumatic	

Valve fund	Valve function							
Code	Circuit symbol	Width		Description				
		12 mm	24 mm					
M	14 4 2 14 5 1 3	•	-	5/2-way valve, single solenoid Mechanical spring return Non-reversible Not suitable for vacuum				
J	14 4 2 12	-	•	5/2-way valve, double solenoid Non-reversible Not suitable for vacuum				
N	10 2/ 14 1 3	•	-	3/2-way valve, single solenoid Normally open Mechanical spring return Non-reversible Not suitable for vacuum				
K	14 4 1 5	•	-	3/2-way valve, single solenoid Normally closed Mechanical spring return Non-reversible Not suitable for vacuum				

Key features - Display and operation

FESTO

Display and operation

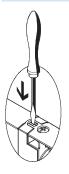


- 1 Manual override (non-detenting, non-detenting/detenting)
- 2 Screw for valve assembly

The manual override (MO) enables the valve to be activated without electronic control or power supply.

Manual override (MO)

MO with automatic return (non-detenting)



Press in the stem of the MO with a pointed object or screwdriver.

Spring force pushes the stem of the MO back.



MO set via turning (non-detenting/detenting)

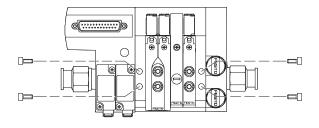
Press in the stem of the MO using a screwdriver until the valve switches and then turn the stem clockwise by 90° until the stop is reached.

Turn the stem anti-clockwise by 90° until the stop is reached and then remove the screwdriver. Spring force pushes the stem of the MO back.

Note

A manually actuated valve (manual override) cannot be reset electrically. Conversely, an electrically actuated valve cannot be reset using the mechanical manual override.

Mounting - Valve terminal



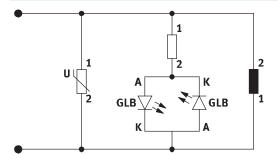
Sturdy terminal mounting thanks for four through-holes for wall mounting (M5 screws).

FESTO

Key features – Electrical components

Protective circuit

Manifold rail with LED signal status display, multi-pin plug connection



Note

The electrical protective circuit only relates to the optional LED variant with the multi-pin plug connection.

Electrical multi-pin plug connection

The following multi-pin plug connections are available for the valve terminal VTUB-12:

- Sub-D multi-pin plug connection (25-pin)
- Sub-D multi-pin plug connection (44-pin)

Pins 1 ... 44 are used for addresses 0 ... 43 in order.

If fewer than 44 addresses are used for the valve terminal, the remaining pins are left free. Pins 22 ... 25 or 41 ... 44 are reserved for the neutral conductor or 24 V.

The valves are switched by means of positive or negative logic (positive switching or negative switching).

Mixed operation is not permitted. Each pin on the multi-pin plug can actuate exactly one solenoid coil. If the maximum configurable number of valve positions is 35, this means that 35 valves can be addressed with one solenoid coil (single solenoid).

Note

A double solenoid valve occupies two valve positions.

With 17 or more valve positions, the number of available valve positions for double solenoid valves decreases.

Pin allocation – Sub-D plug, 25-pin						
	Pin	Address/coil	Wire colour ¹⁾ of connecting cable			
			15-wire, NEBV-S125-KLE15	25-wire, NEBV-S125-KLE25		
	1	0	WH	WH		
+ 1	2	1	BN	BN		
+ 2	3	2	GN	GN		
15+	4	3	YE	YE		
16+ + 4	5	4	GY	GY		
17+ + 5	6	5	PK	PK		
18+	7	6	BU	BU		
19+	8	7	RD	RD		
20+ + 7	9	8	BK	BK		
21+ 8	10	9	VT	VT		
22+ + 9	11	10	GY PK	GY PK		
+10	12	11	RD BU	RD BU		
+11	13	12	_	GN WH		
24+ +12	14	13	_	BN GN		
25+ +13	15	14	_	YE WH		
	16	15	_	BN YE		
	17	16	_	GY WH		
	18	17	_	BN GY		
	19	18	_	WH PK		
	20	19	_	BN PK		
	21	-	_	BU WH		
Note	22	0 V/24 V	_	BN BU		
	23	0 V/24 V	GN WH	RD WH		
The drawing shows the view on the pins	24	0 V/24 V	BN GN	BN RD		
of the Sub-D plug.	25	0 V/24 V	YE WH	BK WH		

1) To IEC 757





Key features – Electrical components

Pin allocation – Sub-D plug, 44-pin							
	NEBV-S1	44-KLE39)				
	Pin	Address/coi	Wire colour ¹⁾	Р	Pin	Address/coi	Wire colour ¹⁾
		l	of connecting cable			1	of connecting cable
	1	0	WH	2	23	22	WH RD
(31 + 1)	2	1	BN	2	24	23	BN RD
	3	2	GN	2	25	24	WH BK
	4	3	YE	2	26	25	BN BK
	5	4	GY	2	27	26	GY GN
	6	5	PK	2	28	27	YE GY
+ + +	7	6	BU	2	29	28	PK GN
+ + +	8	7	RD	3	30	29	YE PK
+ + +	9	8	BK	3	31	30	GN BU
+ + +	10	9	VT	3	32	31	YE BU
	11	10	GY PK	3	33	32	GN RD
+ + +	12	11	RD BU	3	34	33	YE RD
	13	12	WH GN	3	35	34	GN BK
	14	13	BN GN	3	36	-	-
\[\left(\frac{44}{30} \frac{+}{45} \right) \]	15	14	WH YE	3	37	-	-
15)	16	15	YE BN	3	38	-	-
	17	16	WH GY	3	39	-	-
	18	17	GY BN	4	40	-	-
Note	19	18	WH PK	4	41	0 V	YE BK
Note	20	19	PK BN	4	42	0 V	GY BU
The drawing shows the view on the pins	21	20	WH BU	4	43	0 V	PK BU
of the Sub-D plug.	22	21	BN BU	4	44	0 V	GY RD

1) To IEC 757

Pin allocation – Adapter M8x1 with LED					
	Pin				
Round plug, M8, 3-pin					
3 _ 1	VAVE-C8-1R8				
	1	n.c.			
	3	OV			
4	4 24V				
Round plug, M8, 4-pin					
3 _ 1	VAVE-C8-1R1				
	1	n.c.			
	2	n.c.			
4 2	3	0V			
	4	24V			

1) To DIN EN 61076-2-101

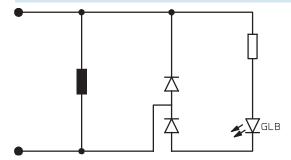


FESTO

Key features – Electrical components

Protective circuit

Manifold rail with I-Port interface



I-Port interface

The valve terminal VTUB-12 can be connected as follows via the I-Port:

- Directly to the fieldbus by mounting the CTEU bus node on the valve terminal
- To an IO-Link master (in IO-Link mode) via a cable

Up to 35 solenoid coils can be actuated. A valve position always occupies one address. The following allocation applies in this case:

- Less significant valve position (address) for coil 14
- More significant valve position (address) for coil 12

Addresses are allocated in ascending order without gaps, from left to right. The address allocation is independent of whether blanking plates or valves are used.

Note

More information on CTEU

→ cteu

Additionally required IODD for IO-Link mode

→ www.festo.com

Pin allocation of the I-Port/IO-Link cable	Pin allocation of the I-Port/IO-Link cable ¹⁾				
	Pin	Allocation			
	1	24 V electronics (logic voltage)			
√ √ 1 2	2	24 V valves (load voltage)			
((1 + + + + + + + + + + + + + + + + + + +	3	0 V electronics (logic)			
4 //	4	COM I-Port communication signal			
	5	0 V valves (load)			

1) 5-pin socket, M12, A-coded

Key features – Instructions for use



Equipment

Operate system equipment with unlubricated compressed air if possible. Festo valves and cylinders are designed so that, if used as designated, they will not require additional lubrication and will still achieve a long service life. The quality of compressed air $downstream\ of\ the\ compressor\ must$ correspond to that of unlubricated compressed air. If possible, do not operate all of your system equipment with lubricated compressed air. The lubricators should, where possible, always be installed directly upstream of the actuator used.

Incorrect additional oil and too high an oil content in the compressed air reduce the service life of the valve terminal.

Use Festo special oil OFSW-32 or the alternatives listed in the Festo catalogue (as specified in DIN 51524 HLP32; basic oil viscosity 32 CST at 40 °C).

Bio-oils

When using bio-oils (oils which are based on synthetic or native ester, e.g. rapeseed oil methyl ester), the maximum residual oil content of 0.1 mg/m³ must not be exceeded (see ISO 8573-1 Class 2).

Mineral oils

When using mineral oils (e.g. HLP oils to DIN 51524, parts 1 to 3) or similar oils based on poly-alpha-olefins (PAO), the maximum residual oil content of 5 mg/m³ must not be exceeded (see ISO 8573-1 Class 4). A higher residual oil content irrespective of the compressor oil cannot be permitted, as the basic lubricant would be flushed out over

FESTO

Technical data

Voltage

24 V DC

Pressure

+2.8 ... +8 bar

Temperature range

−5 ... +60 °C



General technical data						
Valve function		5/2-way	5/2-way	3/2C-way	3/2U-way	
Design	Design			Poppet valve with	spring return	
		spring return	self-holding funct.			
Valve function		Single solenoid	Double solenoid	normally closed	normally open	
Sealing principle		Soft	1	•	•	
Actuation type		Electric				
Reset method		Mechanical	-	Mechanical spring	3	
		spring				
Type of control		Piloted	1	•		
Pilot air supply		Internal				
		External				
Direction of flow		Non-reversible				
Exhaust function		No flow control				
Manual override		Non-detenting, non-detenting/detenting				
Type of mounting		Via through-hole				
Width	[mm]	12	24	12		
Nominal size	[mm]	4	1	•		
Max. number of valve positions		35	17	35		
Max. number of pressure zones		1	1	•		
Standard nominal flow rate qnN	[l/min]	400				
Pneumatic connection	1, 3, 5	G1/4				
	2, 4	QS-4 or QS-6				
	12,14	G½8				

Operating and environmental conditions						
Operating medium			Compressed air in accordance with ISO 8573-1:2010 [7:4:4]			
Note on operating/pilot medium			Operation with lubricated medium possible (in which case lubricated			
			operation will always be required)			
Operating pressure		[bar]	+2.8 +8 (5/2-way)			
			+2 +8 (3/2-way)			
Ambient temperature	Multi-pin plug connection	[°C]	-5 +60			
	I-Port interface	[°C]	-5 +50			
Temperature of medium	Multi-pin plug connection	[°C]	-5 +60			
	I-Port interface	[°C]	-5 +50			
Note on materials			RoHS-compliant			
CE marking			To EU EMC Directive			

Note

The CE marking for the valve terminal with I-Port interface applies up to a maximum length of the connecting cable of 30 m.



Product weight		
Approx. weight		[g]
Valves		
• 5/2-way, single solenoid (code M), ducted solenoid exhaust	27.8	
• 5/2-way, double solenoid (code J), ducted solenoid exhaust		57.4
• 5/2-way, single solenoid (code M), unducted solenoid exhaus	t	27.5
• 5/2-way, double solenoid (code J), unducted solenoid exhaust	t	57.1
• 3/2-way, normally open (code K), ducted/unducted solenoid e	exhaust	26.3
• 3/2-way, normally closed (code N), unducted solenoid exhaus	st	28.1
• 3/2-way, normally closed (code N), ducted solenoid exhaust		29.4
Blanking plate for vacant position		13.8
Manifold rail		
Multi-pin plug with Sub-D plug, 25-pin	2 valve positions	382
	4 valve positions	484
	6 valve positions	585
	8 valve positions	687
	10 valve positions	788
	12 valve positions	890
	14 valve positions	992
	16 valve positions	1,093
	18 valve positions	1,195
Multi-pin plug with Sub-D plug, 44-pin	20 valve positions	1,296
	24 valve positions	1,500
	28 valve positions	1,704
	32 valve positions	1,907
	35 valve positions	2,060
I-Port interface with M12 plug	4 valve positions	521
	6 valve positions	627
	8 valve positions	727
	10 valve positions	834
	12 valve positions	940
	14 valve positions	1,040
	16 valve positions	1,145
	18 valve positions 20 valve positions	1,251
	1,358	
	24 valve positions	1,562
	28 valve positions	1,775
	32 valve positions	1,982
	35 valve positions	2,138

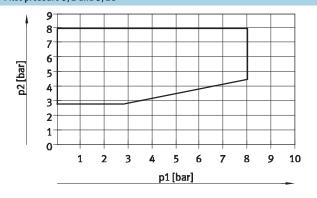
Electrical data							
			Multi-pin plug	I-Port interface			
Nominal operating voltage		[V DC]	24, reverse polarity protected				
Permissible voltage fluctuations			±10%				
Electrical power consumption per soleno	id coil	[W]	1				
Protection class to EN 60529			IP65				
Duty cycle		[%]	100				
Intrinsic current consumption, logic supp	oly	[mA]	- 30				
Intrinsic current consumption, valve sup	ply	[mA]	-	30			
Max. cable length		[m]	- 20				
Min. cable cross section		[mm ²]	-	1			
Baud rate	COM3	[kbps]	-	230.4			
	COM2	[kbps]	-	38.4			



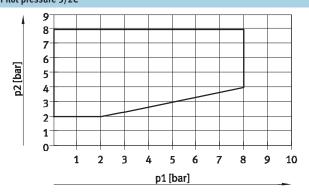
Technical data

Valve switching times [ms]			
Valve function	3/2-way	5/2-way, single solenoid	5/2-way, double solenoid
On	6	6	-
Off	14	14	-
Changeover	-	-	10

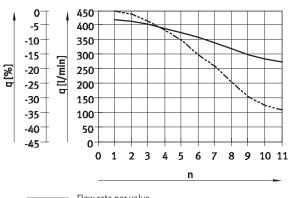
Pilot pressure as a function of operating pressure (operating pressure with external pilot air) Pilot pressure 5/2 and 3/2U



Pilot pressure as a function of operating pressure (operating pressure with external pilot air) Pilot pressure 3/2C



Flow rate q per valve with multiple (n) valves switched simultaneously (tolerance \pm 20%)



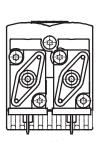
Flow rate per valve
Loss per valve [%]



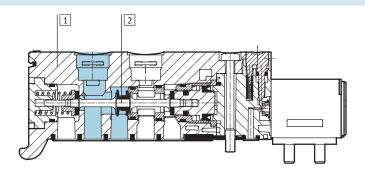
Technical data

Materials

Sectional view – Valves



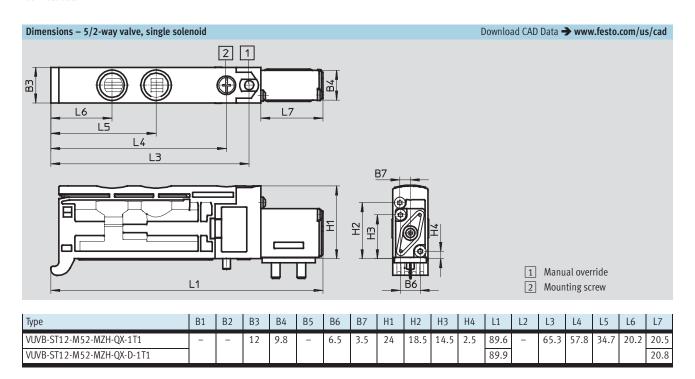


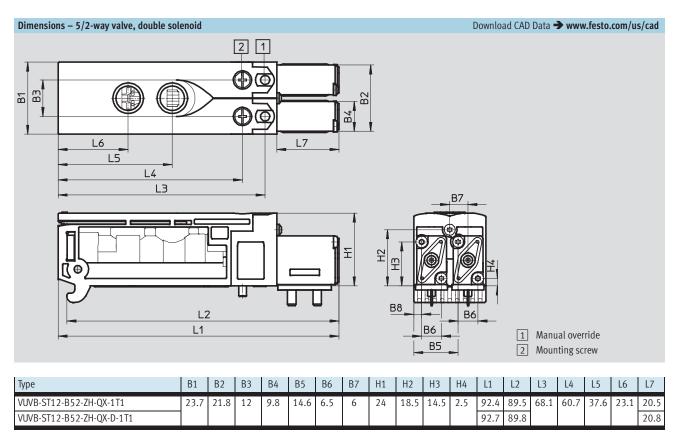


Double solenoid

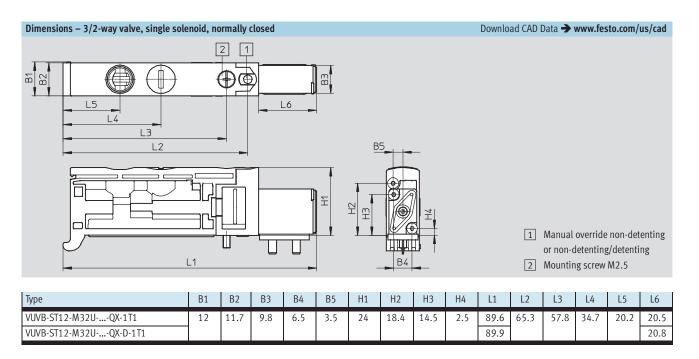
Single solenoid

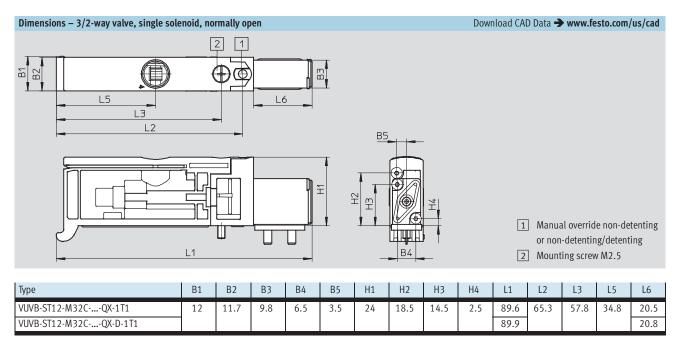
1	Housing	PA, reinforced
2	Piston spool	Wrought aluminium alloy
-	Seals	NBR, PUR
-	Manifold rail with multi-pin plug	Wrought aluminium alloy
-	Power supply module	PA, reinforced
-	Blanking plate for vacant position	PA, reinforced
-	Selector plate	Wrought aluminium alloy

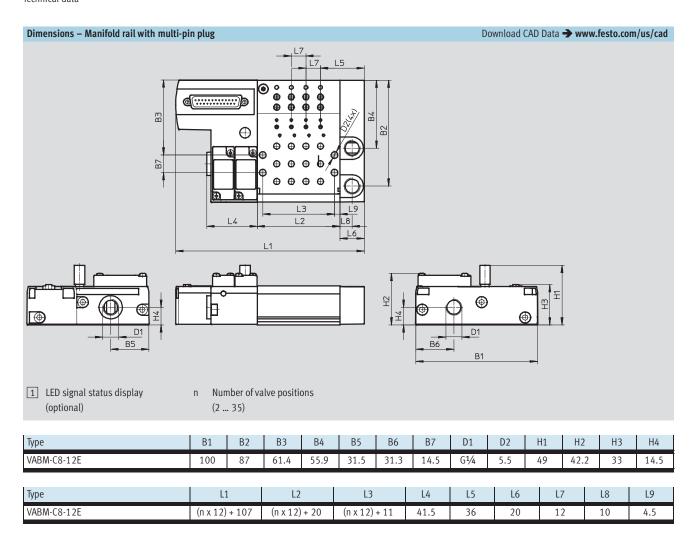




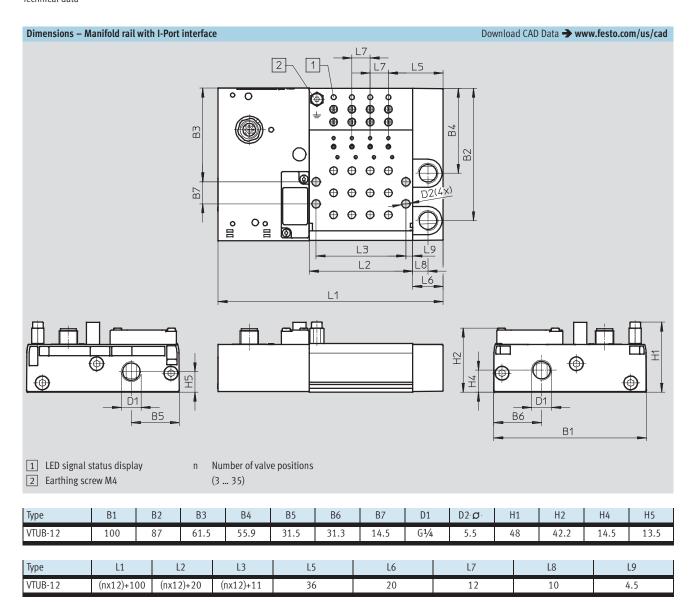
FESTO



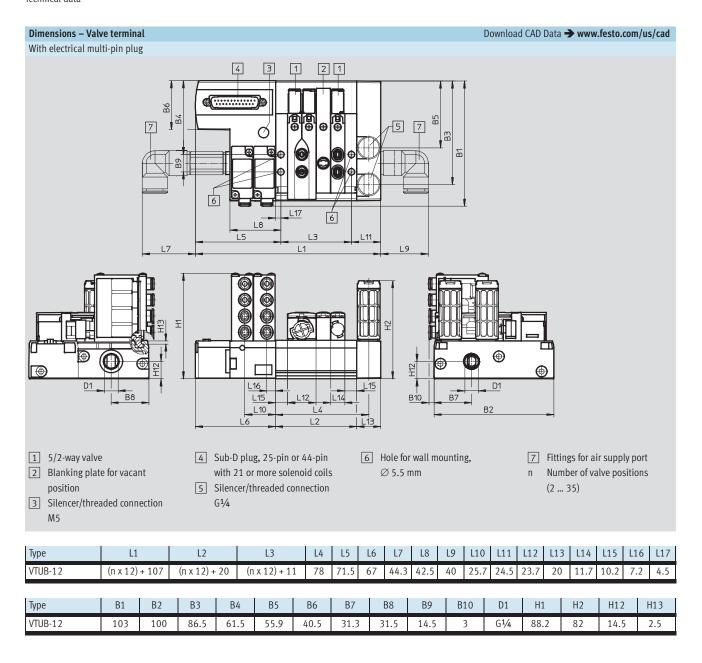




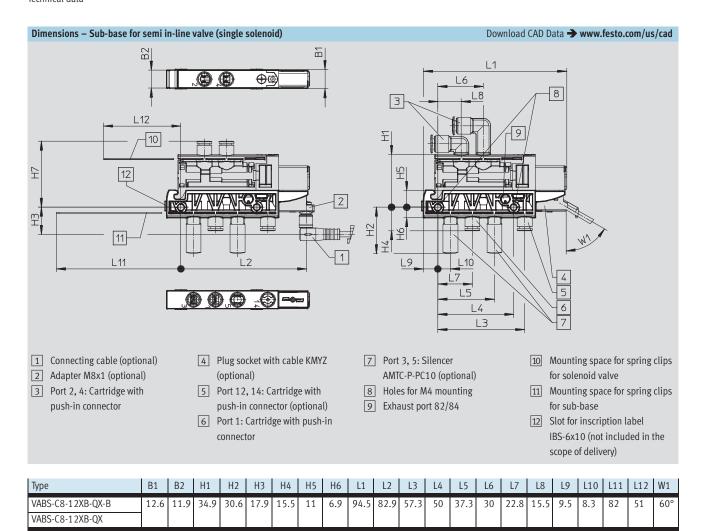
FESTO



FESTO

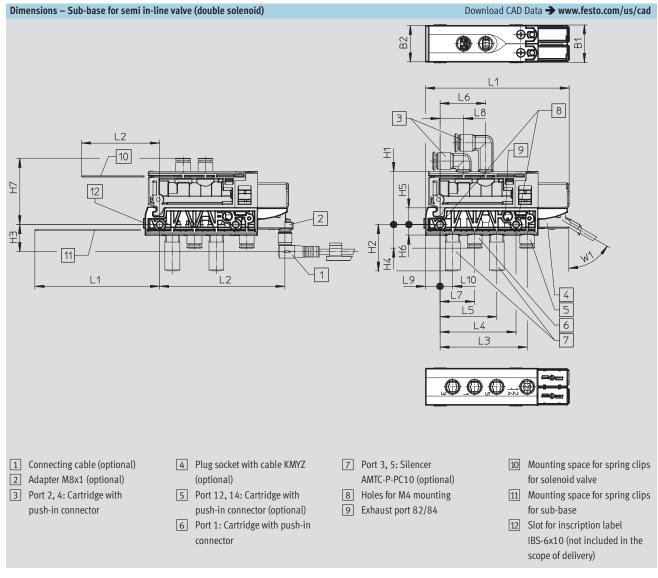


FESTO



Technical data

FESTO



Туре	B1	B2	H1	H2	НЗ	H4	Н5	Н6	L1	L2	L3	L4	L5	L6	L7	L8	L9	L10	L11	L12	W1
VABS-C8-12XB-QX-B	24.6	23.9	34.9	30.6	17.9	15.5	11	6.9	94.5	82.9	57.3	50	37.3	30	22.8	15.5	9.5	8.3	82	51	60°
VABS-C8-12XB-QX	1																				

Technical data – Bus node CTEU-CO





The bus node handles communication between the valve terminal and a higher-level CANopen® master.

The module has basic diagnostic functions. It has 5 integrated LEDs for on-site display. Up to 8 byte inputs and 8 byte outputs are typically transmitted in the cyclic process image.



Application

Fieldbus connection

The bus connection is established via a 9-pin Sub-D plug (pin) as per the CAN in Automation (CiA) specification DS 102 with additional 24 V CAN transceiver supply (option as per DS 102).

The bus connector plug (with protection class IP65/IP67 from Festo or IP20 from other manufacturers) facilitates the connection of an incoming and an outgoing bus cable.

There are 4 contacts each available for the conductors (CAN_L/CAN_H and 24 V/0 V) of the incoming and outgoing bus cables.

The fieldbus parameters and the basic device parameter settings are set on the bus node via DIL switches.

Implementation

Protocol chip used:

- CAN transceiver 82C251 Baud rates supported:
- 125 kB
- 250 kB
- 500 kB
- 1 MB

Max. CANopen line length (trunk cable):

- 40 m at 1 Mbps
- 100 m at 500 kbps
- 250 m at 250 kbps
- 500 m at 125 kbps

Max. branch line length (drop cable):

- 0.30 m at 1 Mbps
- 0.75 m at 500 kbps
- 2 m at 250 kbps
- 3.75 m at 125 kbps

The following variants can be realised using an adapter:

- 2 x micro style M12, protection class IP65, 5-pin, socket and pin
- Open Style plug, protection class IP20, 5-pin, pin



FESTO

Technical data – Bus node CTEU-CO

General technical data			
Fieldbus interface			Sub-D socket, 9-pin
			Sub-D plug, for self-assembly
			• 2x M12x1, 5-pin
			5-pin terminal strip
Protocol			CANopen
Baud rate		[kbps]	125, 250, 500 and 1,000
Internal cycle time			1 ms per 1 byte of user data
Operating voltage	Nominal value	[V DC]	24
	Permissible range	[V DC]	18 30
Intrinsic current consumption at n	ominal operating voltage	[mA]	Typically 120
Max. power supply		[A]	4
Parameterisation			Diagnostic behaviour
			Fail state
Max. address capacity, inputs			8 byte
Max. address capacity, outputs			8 byte
Additional functions			Emergency message
			Acyclic data access via "SDO"
Operating elements			DIL switch
Configuration support			EDS files
Device-specific diagnostics			System diagnostics
			Undervoltage
			Communication errors
LED display	Fieldbus-specific		MNS: Network status
			• 10: I/O status
	Product-specific		PS: Operating voltage for electronics and load supply
			X1: System status of module at I-Port 1
			X2: System status of module at I-Port 2
Protection class to EN 60529			IP 65/67
CE marking			To EU EMC Directive
Note on materials			RoHS-compliant
Housing materials			• PC
			PA, reinforced
Product weight		[g]	90
Temperature range	Ambient temperature	[°C]	-5 +50
	Storage	[°C]	-20 +70
Dimensions W x L x H		[mm]	40 x 91 x 50



FESTO

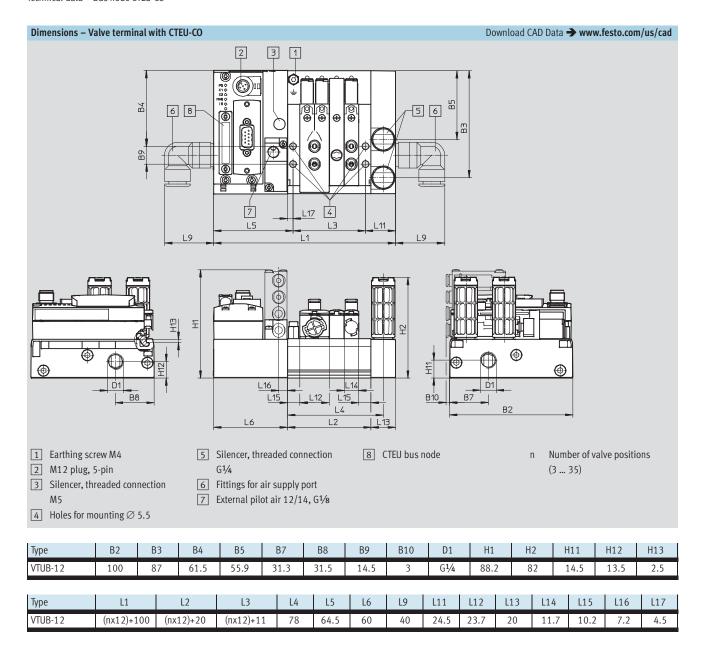
Technical data – Bus node CTEU-CO

Pin allocation of the CANopen interface			
Pin allocation	Pin	Signal	Designation
Sub-D plug			
	1	n.c.	Not connected
+ 1	2	CAN_L	Received/transmitted data low
6 + 2	3	CAN_GND	0 V CAN interface
7 + + 3	4	n.c.	Not connected
8 + 4	5	CAN_Shld	Optional screened connection
(9 + + 5)	6	GND	Ground ¹⁾
	7	CAN_H	Received/transmitted data high
	8	n.c.	Not connected
	9	CAN_V+	24 V DC supply CAN interface
	Housing	Screen	Connection to FE (functional earth)
Bus connection Micro Style (M12)	14	Ic	
Incoming	1	Screen	Connection to FE (functional earth)
4 3	2	CAN_V+	24 V DC supply CAN interface
(- 	3	CAN_GND	0 V CAN interface
1 1 2	4	CAN_H	Received/transmitted data high
5 312	5	CAN_L	Received/transmitted data low
Outgoing	1	Screen	Connection to FE (functional earth)
2	2	CAN_V+	24 V DC supply CAN interface
3	3	CAN_GND	0 V CAN interface
1	4	CAN_H	Received/transmitted data high
5 4	5	CAN_L	Received/transmitted data low
Bus connection Open Style			
+	1	CAN_GND	0 V CAN interface
	2	CAN_L	Received/transmitted data low
→	3	Screen	Connection to FE (functional earth)
	4	CAN_H	Received/transmitted data high
<u>+</u>	5	CAN_V+	24 V DC supply CAN interface

¹⁾ Connected internally via Pin 3

FESTO

Technical data – Bus node CTEU-CO







Accessories – Bus node CTEU-CO

Ordering data				
Designation			Part No.	Туре
Bus node				
	CANopen bus node		570038	СТЕИ-СО
Bus connection	Ta		T	
	Sub-D plug		532219	FBS-SUB-9-BU-2x5POL-B
	Sub-D plug, angled		533783	FBS-SUB-9-WS-CO-K
	Micro Style bus connection, 2xM12, 5-pin		525632	FBA-2-M12-5POL
	Fieldbus socket for Micro Style connection, M12, 5-pin		18324	FBSD-GD-9-5POL
	Plug for Micro Style connection, M12, 5-pin		175380	FBS-M12-5GS-PG9
Street Street	Open Style bus connection		525634	FBA-1-SL-5POL
	Terminal strip for Open Style connection, 5-pin		525635	FBSD-KL-2x5POL
Plug socket				
Titig socket	For voltage supply		538999	NTSD-GD-9-M12-5POL-RK
			1	
Manual				
	Manual – Bus node CTEU-CO	German	573767	P.BE-CTEU-CO-FUNCT+MAINT
Alamai)		English	573768	P.BE-CTEU-CO-FUNCT+MAINT
		Spanish	573769	P.BE-CTEU-CO-FUNCT+MAINT
		French	573770	P.BE-CTEU-CO-FUNCT+MAINT
		Italian	573771	P.BE-CTEU-CO-FUNCT+MAINT
		Chinese	573774	P.BE-CTEU-CO-FUNCT+MAINT

Code	Valve function		_	
	valve fullction	Solenoid exhaust	Part No.	Туре
		air		
•				
M	5/2-way valve, single solenoid,	Unducted	557649	VUVB-ST12-M52-MZH-QX-1T1
	manual override non-detenting	Ducted	558369	VUVB-ST12-M52-MZH-QX-D-1T1
	5/2-way valve, single solenoid,	Unducted	570908	VUVB-ST12-M52-MZD-QX-1T1
	manual override non-detenting/detenting	Ducted	570909	VUVB-ST12-M52-MZD-QX-D-1T1
J	5/2-way valve, double solenoid,	Unducted	557650	VUVB-ST12-B52-ZH-QX-1T1
	manual override non-detenting	Ducted	558370	VUVB-ST12-B52-ZH-OX-D-1T1
	5/2-way valve, double solenoid.	Unducted	570910	VUVB-ST12-B52-ZD-QX-1T1
				VUVB-ST12-B52-ZD-QX-D-1T1
K				VUVB-ST12-M32C-MZH-QX-1T1
	9			VUVB-ST12-M32C-MZH-QX-D-1T1
				VUVB-ST12-M32C-MZD-QX-1T1
ļ.,				VUVB-ST12-M32C-MZD-QX-D-1T1
N				VUVB-ST12-M32U-MZH-QX-1T1
				VUVB-ST12-M32U-MZH-QX-D-1T1
				VUVB-ST12-M32U-MZD-QX-1T1
	manual override non-detenting/detenting	Ducted	5/6004	VUVB-ST12-M32U-MZD-QX-D-1T1
1	Multi nin nlug with Sub D nlug 25 nin	12	EE76E1	VABM-C8-12E-G14-2-M1
	Mutti-piii piug witii Sub-D piug, 23-piii			VABM-C8-12E-G14-4-M1
				VABM-C8-12E-G14-6-M1
				VABM-C8-12E-G14-8-M1
				VABM-C8-12E-G14-10-M1
				VABM-C8-12E-G14-10-M1
				VABM-C8-12E-G14-14-M1
		· ·		VABM-C8-12E-G14-16-M1
				VABM-C8-12E-G14-18-M1
				VABM-C8-12E-G14-20-M1
	Multi-nin plug with Sub-D plug, 44-nin			VABM-C8-12E-G14-24-M1
	1 L. 1 1 2 km2) km.	28		VABM-C8-12E-G14-28-M1
				VABM-C8-12E-G14-32-M1
				VABM-C8-12E-G14-35-M1
L	Multi-pin plug with Sub-D plug, 25-pin.	2		VABM-C8-12E-G14-2-M1-L
		4	1361865	
		6	1361867	
		8	1361868	
		10		VABM-C8-12E-G14-10-M1-L
		12	1361870	
		14	1361871	VABM-C8-12E-G14-14-M1-L
		16	1361873	VABM-C8-12E-G14-16-M1-L
		18	1361874	VABM-C8-12E-G14-18-M1-L
		20	1361875	VABM-C8-12E-G14-20-M1-L
	Multi-pin plug with Sub-D plug, 44-pin,	24	1361876	VABM-C8-12E-G14-24-M1-L
	LED signal status display	28	1361877	VABM-C8-12E-G14-28-M1-L
		32	1361878	VABM-C8-12E-G14-32-M1-L
	K	manual override non-detenting 5/2-way valve, single solenoid, manual override non-detenting/detenting 5/2-way valve, double solenoid, manual override non-detenting 5/2-way valve, double solenoid, manual override non-detenting/detenting K 3/2-way valve, single solenoid, normally open, manual override non-detenting 3/2-way valve, single solenoid, normally open, manual override non-detenting/detenting 3/2-way valve, single solenoid, normally closed, manual override non-detenting 3/2-way valve, single solenoid, normally closed, manual override non-detenting/detenting Multi-pin plug with Sub-D plug, 25-pin Multi-pin plug with Sub-D plug, 25-pin L Multi-pin plug with Sub-D plug, 25-pin, LED signal status display Multi-pin plug with Sub-D plug, 44-pin,	M 5/2-way valve, single solenoid, manual override non-detenting Ducted 5/2-way valve, single solenoid, Ducted J 5/2-way valve, double solenoid, Ducted J 5/2-way valve, double solenoid, Ducted J 5/2-way valve, double solenoid, Ducted S/2-way valve, double solenoid, Ducted K 3/2-way valve, single solenoid, normally open, Manual override non-detenting Ducted K 3/2-way valve, single solenoid, normally open, Manual override non-detenting Ducted N 3/2-way valve, single solenoid, normally open, Manual override non-detenting Munducted Manual override non-detenting Ducted 3/2-way valve, single solenoid, normally closed, Manual override non-detenting Munducted Munducted Manual override non-detenting Munducted Manual override non-detenting Munducted Manual override non-detenting Munducted Munducted Manual override non-detenting Munducted Munducte	M



Ordering data					
Ordering data	Code	Description	Valve positions	Part No.	Туре
Manifold rail					
90	PT/LK	Manifold rail with I-Port interface	4	1247975	VABM-C8-12E-G14-4-PT-L
			6	1247976	VABM-C8-12E-G14-6-PT-L
			8	1247977	VABM-C8-12E-G14-8-PT-L
			10	1247978	VABM-C8-12E-G14-10-PT-L
			12	1247979	VABM-C8-12E-G14-12-PT-L
			14	1247980	VABM-C8-12E-G14-14-PT-L
			16	1247981	VABM-C8-12E-G14-16-PT-L
			18	1247982	VABM-C8-12E-G14-18-PT-L
			20	1247983	VABM-C8-12E-G14-20-PT-L
			24	1247984	VABM-C8-12E-G14-24-PT-L
			28	1247985	VABM-C8-12E-G14-28-PT-L
			32	1247986	VABM-C8-12E-G14-32-PT-L
			35	1247987	VABM-C8-12E-G14-35-PT-L
	•		•		
Sub-base for semi in-	line valves				
	-	Internal pilot air supply	1 (M52/M32)	1236025	VABS-C8-12XB-QX-B
		External pilot air supply	1 (M52/M32)	1236027	VABS-C8-12XB-QX
	-	Internal pilot air supply	1 (B52)	1236028	VABS-C8-12XB-QX-DB
		External pilot air supply	1 (B52)	1236029	VABS-C8-12XB-QX-D

FESTO

Ordering data				
	Code	Description	Part No.	Туре
Blanking plate				
	L	Blanking plate for vacant valve position	562461	VABB-C8-12-ET
	-	Blanking plate for pneumatic distributor position	562460	VABB-C8-12-A
			·	
Pneumatic distribute			1-4	WARE CO. LO. WARE CO.
	AL	Push-in connector 4 mm	562457	VABF-C8-12-V1P4-Q4
	BL	Push-in connector 6 mm	562458	VABF-C8-12-V1P4-Q6
	CL	Push-in connector 4 and 6 mm	562459	VABF-C8-12-V1P4-Q4-Q6
Selector plate				
	SL	Pneumatic connection G1/8	1210305	VABF-C8-12-P6-G18-Z
DI II				
Blanking plug	_	Compatible CLAD was	F. (22.)	OSDC40
		Connection Ø 10 mm	562243	QSPC10
	-	For thread G1/4, 10 pieces	3569	B-1/4
			·	
Inscription labels				
	-	Inscription labels 6x10 mm, 64 pieces, in frames	18576	IBS-6x10



Ordering data						
	Code	Description	Tubing O.D.	Packaging unit	Part No.	Туре
Push-in fitting						Technical data → Internet: quick star
	-	With sealing ring	8 mm	10 pieces	186099	QS-G ¹ / ₄ -8
	-	connection G1/4	10 mm	10 pieces	186101	QS-G ¹ / ₄ -10
	-		12 mm	10 pieces	186350	QS-G ¹ / ₄ -12
Push-in L-fitting						Technical data → Internet: quick star
	-	With sealing ring	8 mm	10 pieces	186120	QSL-G ¹ ⁄ ₄ -8
	-	connection G1⁄⁄₄	10 mm	10 pieces	186122	QSL-G ¹ / ₄ -10
	-		12 mm	10 pieces	186351	QSL-G½-12
Push-in L-fitting, lo	ng					Technical data → Internet: quick star
	-	With sealing ring	8 mm	10 pieces	186131	QSLL-G ¹ / ₄ -8
	-	connection G ¹ / ₄	10 mm	10 pieces	186133	QSLL-G ¹ / ₄ -10
	-		12 mm	10 pieces	132596	QSLL-G ¹ / ₄ -12
Cartridge with push	n-in connect					
	-	Straight	4 mm	10 pieces	172972	QSP10-4
	-	connection Ø 10 mm	6 mm	10 pieces	172973	QSP10-6
	-	L-shaped	4 mm	10 pieces	132601	QSPLK10-4
	-	connection Ø 10 mm	6 mm	10 pieces	132602	QSPLK10-6
	-	Extra-long L-shaped connection Ø 10 mm	4 mm	10 pieces	132603	QSPLLK10-4
	-	connection 2 To min	6 mm	10 pieces	132604	QSPLLK10-6
Cilorona						Technical data → Internet: u
Silencer		For thread M5		1 piece	4645	U-M5
		roi tillead Mo		1 piece	4045	U-M3
	-	For thread G1/4		1 piece	2316	U-1/4
	-	For individual sub-base, QSP1	0	1 piece	1224460	AMTC-P-P10

Orderine data					
Ordering data	Code	Description	Cable length	Part No.	Туре
	Code	Description	[m]	rait No.	туре
C			[iii]		
Connecting cable for	M1	Sub-D, 25-pin, straight socket, up to 12 coils, IP65	2.5	538222	NEBV-S1G25-K-2,5-N-LE15
	M2	Sub-D, 25-piii, Straight Socket, up to 12 coits, 1765	5	538223	NEBV-S1G25-K-2,5-N-LE15
	M3	-	10	538224	NEBV-S1G25-K-10-N-LE15
	M1	Cub D 25 min attrainht anglet up to 20 sails IDC5	2.5		
	M2	Sub-D, 25-pin, straight socket, up to 20 coils, IP65	5	538225 538226	NEBV-S1G25-K-2,5-N-LE25 NEBV-S1G25-K-5-N-LE25
	M3	-	10	538227	NEBV-S1G25-K-10-N-LE25
	M1	Sub-D, 44-pin, straight socket, up to 35 coils, IP65	2.5		NEBV-S1G25-K-10-N-LE25 NEBV-S1G44-K-2.5-N-LE39
	M2	Sub-D, 44-pin, straight socket, up to 35 coits, 1765	5	565289 565290	NEBV-S1G44-K-2.5-N-LE39
	M3	-	10	565291	NEBV-S1G44-K-10-N-LE39
	INI 3		10	565291	NEBV-51G44-R-10-N-LE39
Plug socket with cabl	o for indivi	idual valvo			
/ tag socket With tabl	_	Angled socket, square design, 2-pin,	2.5	193687	KMYZ-9-24-2,5-LED-PUR-B
	_	cable open at one end, 2-wire, with LED, IP65	5	193689	KMYZ-9-24-5-LED-PUR-B
	-	- Sazzo open at one ena, 2 wire, with LLD, ii 03	10	196063	KMYZ-9-24-10-LED-PUR-B
~	+-	Angled socket, square design, 2-pin,	0.5	196064	KMYZ-9-24-M8-0,5-LED-B
		straight plug, M8x1, 3-pin, with LED, IP65			·
C. S.	-	Straight plug, mox1, 5 pm, with ELD, ii 65	2.5	196065	KMYZ-9-24-M8-2,5-LED-B
. /	-	Angled socket, square design, 2-pin,	0.5	193690	KMYZ-4-24-0,5-B
	_	cable open at one end, 2-wire, without LED, IP40	2.5	193691	KMYZ-4-24-2,5-B
\bigvee					
Connecting cable					
Connecting cable	Open ca	ble end, 3-wire			
	Орен са		125	541333	NEBU-M8G3-K-2.5-LE3
THE RESERVE TO SERVE	-	Socket M8x1, straight, 3-pin	2.5	541334	NEBU-M8G3-K-5-LE3
	-	-	10		
	-	-	2.5	541332 159420	NEBU-M8G3-K-10-LE3
	_	-	5	159421	SIM-M8-3GD-2,5-PU SIM-M8-3GD-5-PU
	-	-	10	192964	SIM-M8-3GD-10-PU
	-	Carlot MOv1 angled 2 min			
	-	Socket M8x1, angled, 3-pin	2.5	541338 541341	NEBU-M8W3-K-2.5-LE3 NEBU-M8W3-K-5-LE3
	-	-	10	541335	NEBU-M8W3-K-10-LE3
	-	-		159422	SIM-M8-3WD-2,5-PU
	-	-	2.5	159422	SIM-M8-3WD-5-PU
	-	-	10	192965	SIM-M8-3WD-10-PU
	Open ca	lble end, 4-wire	110	192903	31M-M8-3MD-10-F0
	– open ca	Socket M8x1, straight, 4-pin	2.5	541342	NEBU-M8G4-K-2.5-LE4
	E	- συσκει Μολ1, Straight, 4-μπ	5	541342	NEBU-M8G4-K-2.5-LE4
	_	-	2.5	158960	SIM-M8-4GD-2,5-PU
	-	-	5	158961	SIM-M8-4GD-5-PU
	E	Socket M8x1, angled, 4-pin	2.5	541344	NEBU-M8W4-K-2.5-LE4
	-	Journel Mont, alighen, 4-pill	5	541344	NEBU-M8W4-K-5-LE4
	-	-	2.5	158962	SIM-M8-4WD-2,5-PU
	-	-	5	158962	SIM-M8-4WD-5-PU
		plug, 3-pin		1,0703	Sim-Mo-4MD-3-FU
	-	Socket M8x1, straight, 3-pin	0.5	541346	NEBU-M8G3-K-0.5-M8G3
	_	Societ mont, straight, 5 pm	1	541347	NEBU-M8G3-K-1-M8G3
•	_	-	2.5	541348	NEBU-M8G3-K-2.5-M8G3
	-	-	5	541349	NEBU-M8G3-K-5-M8G3
	_	-	10	569844	NEBU-M8G3-K-10-M8G3
	Straight	plug, 4-pin	10	707044	WEDD-MIDOD-W-TO-MIDOD
	- Straigill		2.5	554027	NFRII-M8G3-V-2 5-M9G4
	-	Socket M8x1, straight, 3-pin Socket M8x1, straight, 4-pin	2.5	554037 554035	NEBU-M8G3-K-2.5-M8G4 NEBU-M8G4-K-2.5-M8G4
	_	Sucret MOX1, Straight, 4-hill	2.0	JJ4UJJ	14LDU-INI-014-R-2.3-INI6U4



Ordering data					
	Code	Description	Cable length [m]	Part No.	Туре
Adapter M8x1					
	-	Plug M8x1, 3-pin, with LED		571686	VAVE-C8-1R8
	_	Plug M8x1, 4-pin, with LED	_	573194	VAVE-C8-1R1
Connection technology for IO-Link					
	XM	T-adapter M12, 5-pin	2.5	171175	FB-TA-M12-5POL
	XN	Straight plug, M12, 5-pin (in combination with adapter for separate load supply)	2.5	175487	SEA-M12-5GS-PG7

Product Range and Company Overview

A Complete Suite of Automation Services

Our experienced engineers provide complete support at every stage of your development process, including: conceptualization, analysis, engineering, design, assembly, documentation, validation, and production.



Custom Automation Components Complete custom engineered solutions



Custom Control Cabinets Comprehensive engineering support and on-site services



Complete Systems Shipment, stocking and storage services

The Broadest Range of Automation Components

With a comprehensive line of more than 30,000 automation components, Festo is capable of solving the most complex automation requirements.



Electromechanical Electromechanical actuators, motors, controllers & drives



Pneumatics Pneumatic linear and rotary actuators, valves, and air supply



PLCs and I/O Devices PLC's, operator interfaces, sensors and I/O devices

Supporting Advanced Automation... As No One Else Can!

Festo is a leading global manufacturer of pneumatic and electromechanical systems, components and controls for industrial automation, with more than 12,000 employees in 56 national headquarters serving more than 180 countries. For more than 80 years, Festo has continuously elevated the state of manufacturing with innovations and optimized motion control solutions that deliver higher performing, more profitable automated manufacturing and processing equipment. Our dedication to the advancement of automation extends beyond technology to the education and development of current and future automation and robotics designers with simulation tools, teaching programs, and on-site services.

Quality Assurance, ISO 9001 and ISO 14001 Certifications

Festo Corporation is committed to supply all Festo products and services that will meet or exceed our customers' requirements in product quality, delivery, customer service and satisfaction.

To meet this commitment, we strive to ensure a consistent, integrated, and systematic approach to management that will meet or exceed the requirements of the ISO 9001 standard for Quality Management and the ISO 14001 standard for Environmental Management.



© Copyright 2008, Festo Corporation. While every effort is made to ensure that all dimensions and specifications are correct, Festo cannot guarantee that publications are completely free of any error, in particular typing or printing errors. Accordingly, Festo cannot be held responsible for the same. For Liability and Warranty conditions, refer to our "Terms and Conditions of Sale", available from your local Festo office. All rights reserved. No part of this publication may be reproduced, distributed, or transmitted in any form or by any means, electronic, mechanical, photocopying or otherwise, without the prior written permission of Festo. All technical data subject to change according to technical update.



Festo North America

Festo Regional Contact Center

5300 Explorer Drive Mississauga, Ontario L4W 5G4 Canada

USA Customers:

For ordering assistance,

Call: 1.800.99.FESTO (1.800.993.3786) 1.800.96.FESTO (1.800.963.3786) Email: customer.service@us.festo.com

For technical support,

Call: 1.866.GO.FESTO (1.866.463.3786) Fax: 1.800.96.FESTO (1.800.963.3786) Email: product.support@us.festo.com

Canadian Customers:

Call: 1.877.GO.FESTO (1.877.463.3786) Fax: 1.877.FX.FESTO (1.877.393.3786) Email: festo.canada@ca.festo.com

USA Headquarters

Festo Corporation 395 Moreland Road P.O. Box 18023 Hauppauge, NY 11788, USA www.festo.com/us

USA Sales Offices

Appleton

North 922 Tower View Drive, Suite N Greenville, WI 54942, USA

Boston

120 Presidential Way, Suite 330 Woburn, MA 01801, USA

Chicago

1441 East Business Center Drive Mt. Prospect, IL 60056, USA

Dallas

1825 Lakeway Drive, Suite 600 Lewisville, TX 75057, USA

Detroit – Automotive Engineering Center 2601 Cambridge Court, Suite 320 Auburn Hills, MI 48326, USA

New York

395 Moreland Road Hauppauge, NY 11788, USA

Silicon Valley

4935 Southfront Road, Suite F Livermore, CA 94550, USA

United States



USA Headquarters, East: Festo Corp., 395 Moreland Road, Hauppauge, NY 11788 Phone: 1.631.435.0800; Fax: 1.631.435.8026;

Email: info@festo-usa.com www.festo.com/us

Canada



Headquarters: Festo Inc., 5300 Explorer Drive, Mississauga, Ontario L4W 5G4 Phone: 1.905.624.9000; Fax: 1.905.624.9001; Email: festo.canada@ca.festo.com

Mexico



Headquarters: Festo Pneumatic, S.A., Av. Ceylán 3, Col. Tequesquinahuac, 54020 Tlalnepantla, Edo, de México Phone: 011 52 [55] 53 21 66 00; Fax: 011 52 [55] 53 21 66 65; Email: festo.mexico@mx.festo.com www.festo.com/mx

Central USA

Festo Corporation 1441 East Business Center Drive Mt. Prospect, IL 60056, USA Phone: 1.847.759.2600 Fax: 1 847 768 9480



Western USA

Festo Corporation 4935 Southfront Road, Livermore, CA 94550. USA

Phone: 1.925.371.1099 Fax: 1.925.245.1286



Festo Worldwide

Argentina Australia Austria Belarus Belgium Brazil Bulgaria Canada Chile China Colombia Croatia Czech Republic Denmark Estonia Finland France Germany Great Britain Greece Hong Kong Hungary India Indonesia Iran Ireland Israel Italy Japan Latvia Lithuania Malaysia Mexico Netherlands New Zealand Norway Peru Philippines Poland Romania Russia Serbia Singapore Slovakia Slovenia South Africa South Korea Spain Sweden Switzerland Taiwan Thailand Turkey Ukraine United States Venezuela