Silencers

FESTO



Silencers

Product range overview

Version	Туре	Connection D1			Push-in connector	For tubing I.D.	Push-in sleeve	Noise level	→ Page/ Internet
		M thread	G thread	NPT thread			diameter	[dB (A)]	
Sintered metal									
	U-PK-3	-	-	-	-	3	-	< 70	4
5	U-PK-4	-				4		< 74	
~	U-M3	M3				_		< 65	1
	U-M5	M5				_		< 70	1
		I.	l	- 1	l	1		1	
Polymer, male threa									_
	U-1/8	-	G1/8	-	-	-	-	< 77	5
	U-1/4		G1/4					< 77	
	U-3/8		G3/8					< 82	
	U-1/2		G ¹ / ₂					< 80	
	U-3/4		G3/4					< 83	
	U-1		G1					< 84	
					•	•	•		
Polymer, female thr			C1/						
	U-1/8-I	_	G1/8	_	_	_	-	< 77	6
₩									
Die-cast metal									
	U-1/8-B	I –	G1/8	-	T-	T-	T-	< 74	7
	U-1/4-B		G1/4					< 80	
	U-3/8-B		G3/8					< 80	
	U-1/2-B		G1/2	-				< 80	-
	U-3/4-B		G3/4	_				< 81	1
	U-1-B		G1	_				< 80	1
	U-3/4-B-NPT	_	-	NPT3/4-14	_	-	_	< 81	8
	U-1-B-NPT	_	_	NPT1-11½	_	_	_	< 80	-
	1								
With push-in sleeve	for push-in fitting	QS, Quick Star	•						
	UC-QS-3H	-	-	-	-	-	3	< 60	9
	UC-QS-4H						4	< 60	7
	UC-QS-6H						6	< 60	1
	UC-QS-8H						8	< 60	┪
	UC-QS-10H						10	< 68	1
	1	ı	1	1	1	1	1	1	1
Threaded connection			ct Performance						
	UC-M5	M5	-	-	-	-	-	< 60	10
	UC-M7	M7	-	\neg				< 58	7
	UC-1/8	-	G1/8	7				< 59	7
	UC-1/4	-	G1/4					< 60	1
	•		•		·	·			
Push-in connector, f		VUVB-ST12/va	lve terminals ty	pe 23 VTUB-12					
	AMTC-P-PC10	_	_	-	For QSP10	-	_	< 58	11

Note

Clean silencers with kerosene or benzene (not with trichloroethylene).

3

Product range overview

Version	Туре	Connection D1		Push-in connector	For tubing I.D.	Push-in sleeve	Noise level	→ Page/ Internet	
		M thread	G thread	NPT thread			diameter	[dB (A)]	
For vacuum generato	ors VN-T2/T3								
\wedge	UO-M7	M7	-	-	-	-	-		12
	UO-1/8	-	G1/8						
6	UO-1/4	-	G1/4						
For vacuum generato									
	UOM-1/4	_	G1/4	_	-	-	-		13
	UOM-3/8		G3/8						
	UOMS-1/4		-						
	UOMS-3/8		-						
For soft-start and ex									
	UOS-1	-	G1	-	-	-	-	< 75	ms6-sv
		•	•	•	•	•	•	•	
Filter silencer									
©	LFU-1/4	-	G1/4	-	-	_	-	< 40	lfu
	LFU-3/8	1	G3/8	1					
	LFU-1/2	1	G1/2	1					
	LFU-1	1	G1						

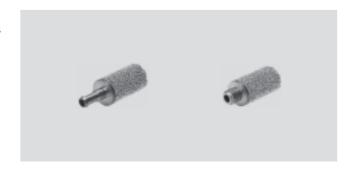
FESTO Silencers U

Technical data – Sintered metal design

Function



- For noise reduction and avoiding contamination at the exhaust ports of pneumatic components
- Compact design

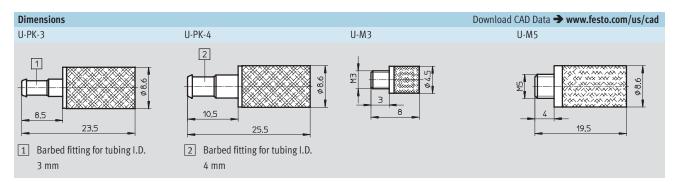


General technical data					
Pneumatic connection		PK-3	PK-4	M3	M5
Mounting position		Any			
Noise level ¹⁾	[dB (A)]	< 70	< 74	< 65	< 70
Flow rate with respect	[l/min]	80	150	110	320
to atmosphere ²⁾					
Product weight	[g]	5	5	4	5

- 1) Measured at 6 bar with respect to atmosphere at a distance of 1 m 2) Measured at p1 = 6 bar

Operating and environmental conditions				
Operating pressure [bar]	010			
Operating medium	Compressed air in accordance with ISO 8573-1:2010 [7:-:-]			
Note on operating/pilot medium	Operation with lubricated medium possible (in which case lubricated operation will always be required)			
Ambient temperature [°C]	-10 +70			

Materials		
Threaded plug	Brass	
Silencer insert	Bronze	
Note on materials	RoHS-compliant RoHS-compliant	



Ordering data			
Pneumatic connection	Part No.	Туре	PU ¹⁾
PK-3	4646	U-PK-3	10
PK-4	4932	U-PK-4	10
M3	163978	U-M3	10
M5	4645	U-M5	10
	534221	U-M5-50	50

1) Packaging unit

Silencers U **FESTO**

Technical data – Polymer design, male thread

Function



• For noise reduction at the exhaust ports of pneumatic components



General technical data							
Pneumatic connection		G ¹ / ₈	G1/4	G3/8	G1/2	G ³ / ₄	G1
Mounting position		Any					
Noise level ¹⁾	[dB (A)]	< 77	< 77	< 82	< 80	< 83	< 84
Flow rate with respect to atmosphere ²⁾	[l/min]	2,050	3,400	5,900	10,600	15,000	19,900
Product weight	[g]	2	8	30	58	83	140

- Measured at 6 bar with respect to atmosphere at a distance of 1 m
 Measured at p1 = 6 bar

Operating and environmental conditions				
Operating pressure [bar]	0 10			
Operating medium	Compressed air in accordance with ISO 8573-1:2010 [7:-:-]			
Note on operating/pilot medium	Operation with lubricated medium possible (in which case lubricated operation will always be required)			
Ambient temperature [°C]	-10 +70			

Materials		
Housing	Polyacetal	
Silencer insert	Polyethylene	
Note on materials	Free of copper and PTFE	
	RoHS-compliant	

Dimensions

Download	CAD Data	www 📤	festo com	/us/cad

Ordering data						
Pneumatic connection	D2	L1	L2	Part No.	Туре	PU ¹⁾
D1	Ø					
G1/8	15.2	35.9	5.5	2307	U-1/8	1
				534222	U-1/8-50	50
G1/4	19	57	6.5	2316	U-1/4	1
				534223	U-1/4-20	20
G3/8	33.5	78.8	7.5	2309	U-3/8	1
				534224	U-3/8-20	20
G½	43	88.1	9	2310	U-1/2	1
				534225	U-½-20	20
G3/4	45	120.7	10.5	2311	U-3/4	1
G1	55	126.5	11.5	2312	U-1	1

1) Packaging unit

FESTO Silencers U

Technical data – Polymer design, female thread

Function



• For noise reduction at the exhaust ports of pneumatic components

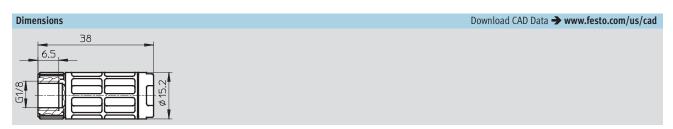


General technical data		
Pneumatic connection		G1/8
Mounting position		Any
Noise level ¹⁾	[dB (A)]	<77
Flow rate with respect	[l/min]	2,050
to atmosphere ²⁾		
Product weight	[g]	4

- Measured at 6 bar with respect to atmosphere at a distance of 1 m
 Measured at p1 = 6 bar

Operating and environmental conditions					
Operating pressure [bar]	0 10				
Operating medium	Compressed air in accordance with ISO 8573-1:2010 [7:-:-]				
Note on operating/pilot medium	Operation with lubricated medium possible (in which case lubricated operation will always be required)				
Ambient temperature [°C]	-10 +70				

Materials			
Housing	Polyacetal		
Silencer insert	Polyethylene		
Note on materials	Free of copper and PTFE		
	RoHS-compliant		



Ordering data		
Pneumatic connection	Part No.	Туре
G1/8	3670	U-1/8-I

Silencers U **FESTO**

Technical data – Die-cast design

Function



• For noise reduction at the exhaust ports of pneumatic components



General technical data							
Pneumatic connection		G1/8	G1/4	G3/8	G1/2	G ³ / ₄	G1
Mounting position		Any					
Noise level ¹⁾	[dB (A)]	< 74	< 80	< 80	< 80	< 81	< 80
Flow rate with respect	[l/min]	1,204	2,838	5,734	7,622	13,266	15,102
to atmosphere ²⁾							
Product weight	[g]	8	17	37	75	120	233

- Measured at 6 bar with respect to atmosphere at a distance of 1 m
 Measured at p1 = 6 bar

Operating and environmental conditions				
Operating pressure [bar]	0 10			
Operating medium	Compressed air in accordance with ISO 8573-1:2010 [7:-:-]			
Note on operating/pilot medium	Operation with lubricated medium possible			
Ambient temperature [°C]	-10 +70			

Materials			
Housing	Die-cast aluminium		
Silencer insert	PE PE		
Note on materials	Free of copper and PTFE		
	RoHS-compliant RoHS-compliant		



Ordering data							
Pneumatic connection	D	L	L1	=©	Part No.	Туре	
D1	Ø						
G1/8	16	39.2	5.5	14	6841	U-1/8-B	
G1/4	19.5	55.6	6.5	17	6842	U-1/4-B	
G3/8	25	86.6	7.5	19	6843	U-3/8-B	
G ¹ / ₂	28	116.5	9	24	6844	U-1/2-B	
G3/4	38	138	10.5	32	6845	U-3/4-B	
G1	47.8	177	11.5	36	151990	U-1-B	



Silencers U FESTO

Technical data – Die-cast design, NPT

Function



• For noise reduction at the exhaust ports of pneumatic components

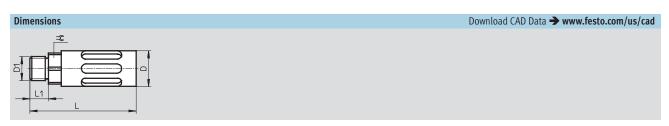


General technical data						
Pneumatic connection		NPT3/4-14	NPT1-11½			
Mounting position		Any				
Noise level ¹⁾	[dB (A)]	< 81	< 80			
Flow rate with respect	[l/min]	11,834	15,102			
to atmosphere ²⁾						
Product weight	[g]	128	233			

- 1) Measured at 6 bar with respect to atmosphere at a distance of 1 m
- 2) Measured at p1 = 6 bar

Operating and environmental conditions					
Operating pressure [bar]	010				
Operating medium	Compressed air in accordance with ISO 8573-1:2010 [7:-:-]				
Note on operating/pilot medium	Operation with lubricated medium possible (in which case lubricated operation will always be required)				
Ambient temperature [°C]	-10 +70				

Materials				
Housing	Die-cast aluminium			
Threaded plug	Vrought aluminium alloy			
Silencer insert	PE			
Note on materials Free of copper and PTFE				
	RoHS-compliant			



Ordering data							
Pneumatic connection	D	L	L1	=©	Part No.	Туре	
D1	Ø						
NPT3/4-14	38	151	18	30	566823	U-3/4-B-NPT	
NPT1-11½	47.8	193.3	22.5	41	571280	U-1-B-NPT	

Silencers UC FESTO

Technical data – Design with push-in sleeve

Function



- For noise reduction at the exhaust ports of pneumatic components
- For QS push-in connectors 3 ... 10 mm



General technical data						
Push-in sleeve diameter		3	4	6	8	10
Mounting position		Any				
Noise level ¹⁾	[dB (A)]	< 60	< 60	< 60	< 60	< 68
Flow rate with respect	[l/min]	170	350	800	1,500	3,100
to atmosphere ²⁾						
Product weight	[g]	0.4	0.5	1.1	2.3	5.5

- Measured at 6 bar with respect to atmosphere at a distance of 1 m
 Measured at p1 = 6 bar

Operating and environmental conditions					
Operating pressure [bar]	0 10				
Operating medium	Compressed air in accordance with ISO 8573-1:2010 [7:-:-]				
Note on operating/pilot medium	Operation with lubricated medium possible (in which case lubricated operation will always be required)				
Ambient temperature [°C]	-10 +70				

Materials				
Threaded plug	PE			
Silencer insert	PE			
Note on materials	RoHS-compliant RoHS-compliant			



Ordering data							
Push-in sleeve diameter	D	L	L1	Part No.	Туре		
D1	Ø						
3	7.8 +0.1/-0.3	29.1 ±0.6	14.4 ±0.2	165005	UC-QS-3H		
4	7.8 +0.1/-0.3	31.0 ±0.6	16.3 ±0.2	165006	UC-QS-4H		
6	9.8 -0.4	41.3 +1.4	17.2	165007	UC-QS-6H		
8	13.8 +0.2/-0.3	54.4 +0.5/-1.0	23.4	175611	UC-QS-8H		
10	17.8 -0.3	68.7 +0.2/-0.8	26.7	526475	UC-QS-10H		

Silencers UC FESTO

Technical data – Design with threaded connection

Function



- For noise reduction at the exhaust ports of pneumatic components
- For solenoid valves CPE, Compact Performance



General technical data					
Pneumatic connection		M5	M7	G1/8	G1⁄4
Mounting position		Any			
Noise level ¹⁾	[dB (A)]	< 60	< 58	< 59	< 60
Flow rate with respect	[l/min]	350	800	1,700	3,200
to atmosphere ²⁾					
Product weight	[g]	0.4	1.2	2.6	5.2

- 1) Measured at 6 bar with respect to atmosphere at a distance of 1 m
- 2) Measured at p1 = 6 bar

Operating and environmental conditions					
Operating pressure [bar]	010				
Operating medium	Compressed air in accordance with ISO 8573-1:2010 [7:-:-]				
Note on operating/pilot medium	Operation with lubricated medium possible (in which case lubricated operation will always be required)				
Ambient temperature [°C]	-10 +70				

Materials				
Threaded plug	PE			
Silencer insert	PE			
Note on materials	RoHS-compliant RoHS-compliant			



Ordering data						
Pneumatic connection	D	L	L1	Part No.	Туре	PU ¹⁾
D1	Ø					
M5	7.8 +0.1/-0.3	19.4 +0.6/-0.8	4.5 ±0.2	165003	UC-M5	1
				534217	UC-M5-50	50
M7	9.8 -0.4	30.7 +0.6/-0.8	5.5 -0.5	161418	UC-M7	1
				534218	UC-M7-50	50
G1/8	13.8 +0.2/-0.3	38.0 +0.8/-1.0	6.5 ±0.1	161419	UC-1/8	1
				534219	UC-½-50	50
G1/4	17.8 -0.3	50.8 +0.8/-1.0	8.5 ±0.15	165004	UC-1/4	1
				534220	UC-1/4-20	20

¹⁾ Packaging unit



Silencers AMTC FESTO

Technical data

Function



- For solenoid valves VUVB-ST12/ valve terminals type 23 VTUB-12
- Attached via PIN (spring clip), included in the scope of delivery of the valve



General technical data		
Pneumatic connection		For QSP10
Mounting position		Any
Noise level ¹⁾	[dB (A)]	≤ 58
Flow rate with respect	[l/min]	800
to atmosphere ²⁾		
Product weight	[g]	2.0

- 1) Measured at 6 bar with respect to atmosphere at a distance of 1 m
- 2) Measured at p1 = 6 bar

Operating and environmental conditions					
Operating pressure [bar]	0 10				
Operating medium	Compressed air in accordance with ISO 8573-1:2010 [7:-:-]				
Note on operating/pilot medium	Operation with lubricated medium possible (in which case lubricated operation will always be required)				
Ambient temperature [°C]	-5 +60				

Materials				
Threaded plug	PE			
Silencer insert	PE			
Note on materials	RoHS-compliant RoHS-compliant			



Ordering data							
Pneumatic connection	D	D1	L	L1	Part No.	Туре	PU ¹⁾
	Ø	Ø					
For QSP10	9.8	8.9	31.4	6.8	1224460	AMTC-P-PC10	1

1) Packaging unit

Silencers UO FESTO

Technical data

Function



- Use only for vacuum generators VN-T2/T3
- Special minimal resistance silencer
- Facilitates trouble-free operation of the vacuum generator

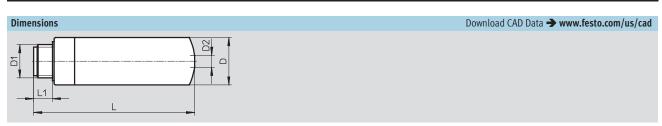


General technical data						
Pneumatic connection		M7	G1/8	G1/4		
Mounting position		Any				
Product weight	[g]	2.5	5	8		

Operating and environmental conditions					
Operating pressure	[bar]	0 8			
of vacuum generator					
Operating medium		Compressed air in accordance with ISO 8573-1:2010 [7:4:4]			
Ambient temperature	[°C]	-10 +60			
Corrosion resistance class	CRC ¹⁾	2			

1) Corrosion resistance class 2 according to Festo standard 940 070 Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents

Materials				
Threaded plug	Polyethylene			
Silencer insert	Polyethylene			
Note on materials	Free of copper and PTFE			



Ordering data						
Pneumatic connection	D	D2	L	L1	Part No.	Туре
D1	Ø					
M7	9.8	3	36.7	5.5	197582	UO-M7
G½8	13.8	3.5	48	6.5	197583	UO-1/8

Silencers UOM/silencer extensions UOMS



Technical data

Function



- Use only for vacuum generators VN-T4/T6
- Special minimal resistance silencer
- Facilitates trouble-free operation of the vacuum generator
- Silencer extension for extending the silencer for further noise reduction

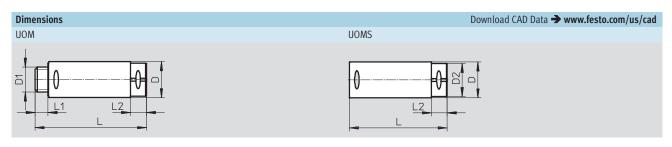


General technical data							
Туре	UOM-1/4 UOM-3/8		UOMS-1/4	UOMS-3/8			
Pneumatic connection	G1/4	G3/8	-				
Design	Silencer, open						
Type of mounting	Screw-in Engaging						
Mounting position	Any						
Type of seal on threaded plug	No seal						
Product weight [g]	11.1	22.7	8.6	17.5			

Operating and environmental conditions				
Operating pressure	[bar]	0 8		
of vacuum generator				
Operating medium		Compressed air in accordance with ISO 8573-1:2010 [-:-:-]		
Ambient temperature	[°C]	0 +60		
Corrosion resistance class	CRC ¹⁾	2		

1) Corrosion resistance class 2 according to Festo standard 940 070
Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents

Materials					
Housing	Polyacetal				
Inner pipe	Wrought aluminium alloy				
Threaded plug	Polyacetal				
Silencer insert	Polyurethane foam				
Note on materials	Free of copper and PTFE				
	Contains PWIS (paint-wetting impairment substances)				



Ordering data							
Pneumatic connection	D	D2	L	L1	L2	Part No.	Туре
D1	Ø	Ø					
Silencer							
G¹/4	17.8	-	73	8	10	538432	UOM-1/4
G3/8	23.8	-	74	8.6	10.5	538433	UOM-3/8
Silencer extension							
_	17.8	16	64.5	-	10	538436	UOMS-1/4
-	23.8	22	65.2	-	10.5	538437	UOMS-3/8

Product Range and Company Overview

A Complete Suite of Automation Services

Our experienced engineers provide complete support at every stage of your development process, including: conceptualization, analysis, engineering, design, assembly, documentation, validation, and production.



Custom Automation Components Complete custom engineered solutions



Custom Control Cabinets Comprehensive engineering support and on-site services



Complete Systems Shipment, stocking and storage services

The Broadest Range of Automation Components

With a comprehensive line of more than 30,000 automation components, Festo is capable of solving the most complex automation requirements.



Electromechanical Electromechanical actuators, motors, controllers & drives



Pneumatics Pneumatic linear and rotary actuators, valves, and air supply



PLCs and I/O Devices PLC's, operator interfaces, sensors and I/O devices

Supporting Advanced Automation... As No One Else Can!

Festo is a leading global manufacturer of pneumatic and electromechanical systems, components and controls for industrial automation, with more than 12,000 employees in 56 national headquarters serving more than 180 countries. For more than 80 years, Festo has continuously elevated the state of manufacturing with innovations and optimized motion control solutions that deliver higher performing, more profitable automated manufacturing and processing equipment. Our dedication to the advancement of automation extends beyond technology to the education and development of current and future automation and robotics designers with simulation tools, teaching programs, and on-site services.

Quality Assurance, ISO 9001 and ISO 14001 Certifications

Festo Corporation is committed to supply all Festo products and services that will meet or exceed our customers' requirements in product quality, delivery, customer service and satisfaction.

To meet this commitment, we strive to ensure a consistent, integrated, and systematic approach to management that will meet or exceed the requirements of the ISO 9001 standard for Quality Management and the ISO 14001 standard for Environmental Management.



© Copyright 2008, Festo Corporation. While every effort is made to ensure that all dimensions and specifications are correct, Festo cannot guarantee that publications are completely free of any error, in particular typing or printing errors. Accordingly, Festo cannot be held responsible for the same. For Liability and Warranty conditions, refer to our "Terms and Conditions of Sale", available from your local Festo office. All rights reserved. No part of this publication may be reproduced, distributed, or transmitted in any form or by any means, electronic, mechanical, photocopying or otherwise, without the prior written permission of Festo. All technical data subject to change according to technical update.



Festo North America

Festo Regional Contact Center

5300 Explorer Drive Mississauga, Ontario L4W 5G4 Canada

USA Customers:

For ordering assistance,

Call: 1.800.99.FESTO (1.800.993.3786) 1.800.96.FESTO (1.800.963.3786) Email: customer.service@us.festo.com

For technical support,

Call: 1.866.GO.FESTO (1.866.463.3786) Fax: 1.800.96.FESTO (1.800.963.3786) Email: product.support@us.festo.com

Canadian Customers:

Call: 1.877.GO.FESTO (1.877.463.3786) Fax: 1.877.FX.FESTO (1.877.393.3786) Email: festo.canada@ca.festo.com

USA Headquarters

Festo Corporation 395 Moreland Road P.O. Box 18023 Hauppauge, NY 11788, USA www.festo.com/us

USA Sales Offices

Appleton

North 922 Tower View Drive, Suite N Greenville, WI 54942, USA

Boston

120 Presidential Way, Suite 330 Woburn, MA 01801, USA

Chicago

1441 East Business Center Drive Mt. Prospect, IL 60056, USA

Dallas

1825 Lakeway Drive, Suite 600 Lewisville, TX 75057, USA

Detroit – Automotive Engineering Center 2601 Cambridge Court, Suite 320 Auburn Hills, MI 48326, USA

New York

395 Moreland Road Hauppauge, NY 11788, USA

Silicon Valley

4935 Southfront Road, Suite F Livermore, CA 94550, USA

United States



USA Headquarters, East: Festo Corp., 395 Moreland Road, Hauppauge, NY 11788 Phone: 1.631.435.0800; Fax: 1.631.435.8026;

Email: info@festo-usa.com www.festo.com/us

Canada



Headquarters: Festo Inc., 5300 Explorer Drive, Mississauga, Ontario L4W 5G4 Phone: 1.905.624.9000; Fax: 1.905.624.9001; Email: festo.canada@ca.festo.com

Mexico



Headquarters: Festo Pneumatic, S.A., Av. Ceylán 3, Col. Tequesquinahuac, 54020 Tlalnepantla, Edo, de México Phone: 011 52 [55] 53 21 66 00; Fax: 011 52 [55] 53 21 66 65; Email: festo.mexico@mx.festo.com www.festo.com/mx

Central USA

Festo Corporation 1441 East Business Center Drive Mt. Prospect, IL 60056, USA Phone: 1.847.759.2600 Fax: 1 847 768 9480



Western USA

Festo Corporation 4935 Southfront Road, Livermore, CA 94550. USA

Phone: 1.925.371.1099 Fax: 1.925.245.1286



Festo Worldwide

Argentina Australia Austria Belarus Belgium Brazil Bulgaria Canada Chile China Colombia Croatia Czech Republic Denmark Estonia Finland France Germany Great Britain Greece Hong Kong Hungary India Indonesia Iran Ireland Israel Italy Japan Latvia Lithuania Malaysia Mexico Netherlands New Zealand Norway Peru Philippines Poland Romania Russia Serbia Singapore Slovakia Slovenia South Africa South Korea Spain Sweden Switzerland Taiwan Thailand Turkey Ukraine United States Venezuela