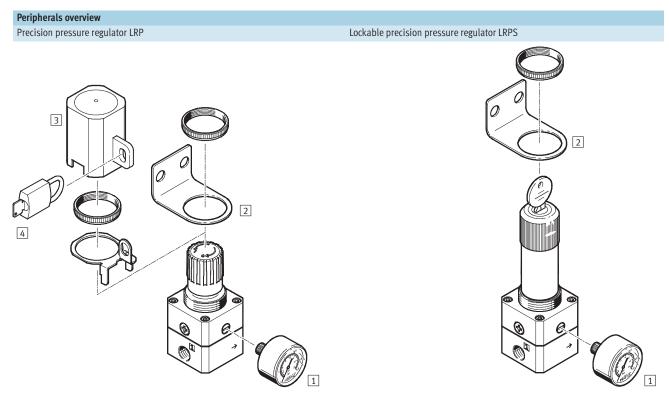
## **FESTO**

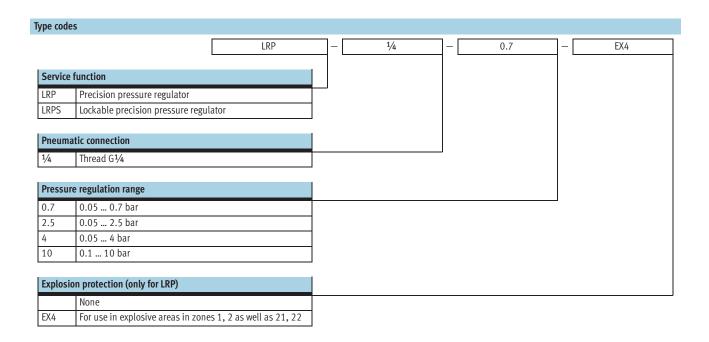


## Precision pressure regulators LRP/LRPS Peripherals overview and type codes

**FESTO** 



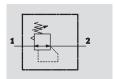
Mou	Mounting attachments and accessories	
1	Precision pressure gauge	map
	MAP	
2	Mounting bracket	7
	HR-1/4-P	
3	Regulator lock with lock plate	7
	LRVS-LRP-1/4	
4	Padlock	7
	LRVS-D	



**FESTO** 

Technical data

#### Function



Flow rate

800 ... 2,300 l/min Temperature range  $-10 \; ... \; +60 \; ^{\circ}\text{C}$ 

Pressure

1 ... 12 bar

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The precision pressure regulator controls operating pressure (secondary side) with a diaphragm pilot control, which acts upon the main seat and thus achieves improved regulating characteristics.

- Precision pressure adjustment possible both in static and dynamic applications
- Pressure hysteresis of < 0.02 bar for flow rate characteristic curve
- Good response characteristics during rapid alteration of supply pressure and flow rate
- Supply pressure fluctuations are almost entirely compensated
- Product variants LRP-...-EX4 can be used in zones 1 and 2 of explosive gas atmospheres and in zones 21 and 22 of explosive dust atmospheres

eneral technical data						
LRP/LRPS-1/4	0.7	2.5	4	10		
Pneumatic connection 1, 2	G <sup>1</sup> ⁄ <sub>4</sub>	G <sup>1</sup> / <sub>4</sub>				
Constructional design	Pilot-actuated precision diaphragm regulating valve					
Regulating function	Output pressure constant, with secondary venting					
Type of mounting	Via accessories					
	Front panel mounting					
	In-line installation					
Mounting position	Any					
Actuator lock	Rotary knob with detent					
	Rotary knob with integrated lock					
Pressure regulation range [bar]	0.05 0.7	0.05 2.5	0.05 4	0.1 10		
Max. hysteresis [bar]	0.02					
Pressure indicator	G½ prepared					

Standard nominal flow rate <sup>1)</sup> qnN [l/min]				
LRP/LRPS-1/4	0.7	2.5	4	10
Standard nominal flow rate [l/min]	800	1,800	2,000	2,300

<sup>1)</sup> Measured at p1 = 12 bar,  $\Delta$ p2 = 100 mbar

Operating and environmental conditions			
Operating pressure	[bar]	1 12	
Operating medium		Compressed air in accordance with ISO 8573-1:2010 [7:4:4]	
		Inert gases	
Note on operating/pilot med	ium	Operation with lubricated medium not possible	
Ambient temperature	[°C]	-10 +60	
Temperature of medium	[°C]	-10 +60	
Corrosion resistance class	CRC <sup>1)</sup>	2	

<sup>1)</sup> Corrosion resistance class 2 to Festo standard 940 070 Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents

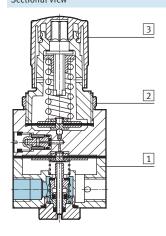
**FESTO** 

Technical data

Weight [g]				
Type	LRP	LRPEX4	LRPS	
Precision pressure regulator	310	315	410	

#### Materials

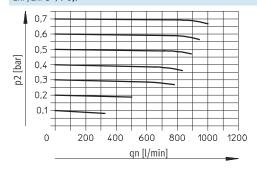
Sectional view



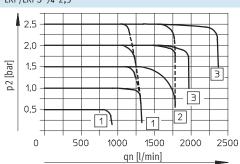
Precision pressure regulator				
1 Housing	Die-cast aluminium			
2 Knurled nut	Aluminium			
3 Rotary knob	PA			
- Seals	NBR			
Note on materials	RoHS-compliant			

#### Standard flow rate qn as a function of output pressure p2

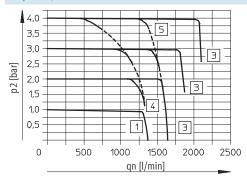
LRP/LRPS-1/4-0,7



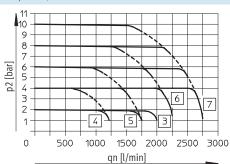
#### LRP/LRPS-1/4-2,5



#### LRP/LRPS-1/4-4



#### LRP/LRPS-1/4-10



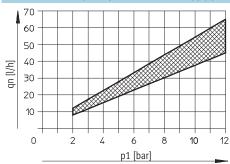
- 1 Supply pressure p1 = 5 ... 12 bar
- 2 Supply pressure  $p1 = 7 \dots 12$  bar
- 3 Supply pressure p1 = 10 ... 12 bar
- 4 Supply pressure p1 = 5 bar

- 5 Supply pressure p1 = 7 bar
- 6 Supply pressure p1 = 10 bar
- 7 Supply pressure p1 = 12 bar

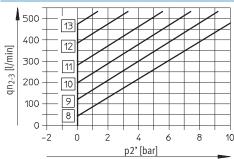
**FESTO** 

Technical data

#### Internal air consumption qn as a function of supply pressure p1



#### Standard flow rate qn<sub>2-3</sub> of the secondary exhaust as a factor of the excess output pressure p2'

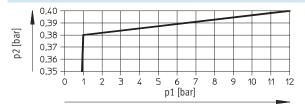


Supply pressure p1 = 5 ... 12 bar

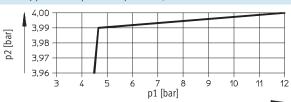
- 8 Output pressure p2 = 0.7 bar
- 9 Output pressure p2 = 2 bar
- $\boxed{10}$  Output pressure p2 = 4 bar
- $\boxed{11}$  Output pressure p2 = 6 bar
- 12 Output pressure p2 = 8 bar
- $\boxed{13}$  Output pressure p2 = 10 bar

#### Output pressure p2 as a function of supply pressure p1

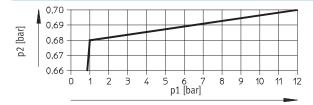
Primary pressure dependence qn = 35 l/min



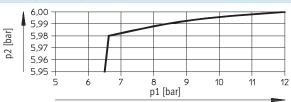
#### Primary pressure dependence qn = 220 l/min



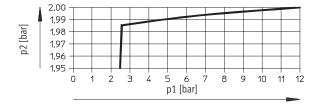
### Primary pressure dependence qn = 55 l/min



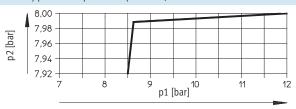
#### Primary pressure dependence qn = 340 l/min



#### Primary pressure dependence qn = 120 l/min

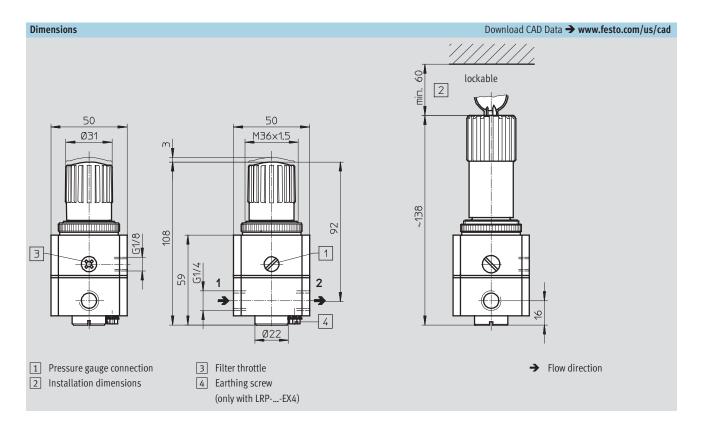


#### Primary pressure dependence qn = 420 l/min



# Precision pressure regulators LRP/LRPS Technical data

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Ordering data		
Pressure regulation range [bar]	Precision pressure regulator LRP	Lockable precision pressure regulator LRPS
	Part No. Type	Part No. Type
0.05 0.7	159500 LRP-1/4-0,7	194690 LRPS- <sup>1</sup> / <sub>4</sub> -0,7
0.05 2.5	162834 LRP-1/4-2,5	194691 LRPS-1/4-2,5
0.05 4	159501 LRP-1/4-4	194692 LRPS-1/4-4
0.1 10	159502 LRP-1/4-10	194693 LRPS-1/4-10
For use in explosive areas in zones 1, 2 a	as well as 21, 22	
0.05 0.7	549918 LRP-1/4-0,7-EX4	-
0.05 2.5	549919 LRP-1/4-2,5-EX4	-
0.05 4	549920 LRP-1/4-4-EX4	-
0.1 10	549921 LRP-1/4-10-EX4	-

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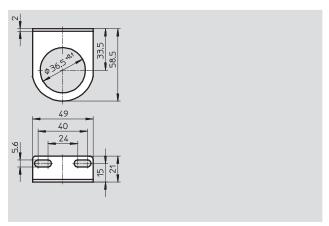
Accessories

#### Mounting bracket HR

for wall mounting

Material: Galvanised steel Free of copper and PTFE





Ordering data		
CRC <sup>1)</sup>	Part No.	Туре
2	159503	HR-1/4-P

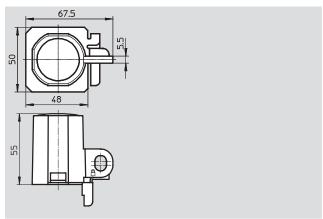
Corrosion resistance class 2 to Festo standard 940 070
 Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

#### Regulator lock LRVS-LRP

Material: Cap: Polyacetate Lock plate: Steel Knurled nut: Aluminium Free of copper and PTFE

Ambient temperature:  $-20 \dots +60 \, ^{\circ}\text{C}$ 





Ordering data		
Weight [g]	Part No.	Туре
36	193785	LRVS-LRP-1/4

#### Padlock LRVS-D

Material: Housing: Brass

Ambient temperature: −20 ... +60 °C



Ordering data				
Weight [g]	Part No.	Туре		
120	193786	LRVS-D		

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Our experienced engineers provide complete support at every stage of your development process, including: conceptualization, analysis, engineering, design, assembly, documentation, validation, and production.



**Custom Automation Components** Complete custom engineered solutions



**Custom Control Cabinets** Comprehensive engineering support and on-site services



**Complete Systems** Shipment, stocking and storage services

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**Pneumatics** Pneumatic linear and rotary actuators, valves, and air supply



PLCs and I/O Devices PLC's, operator interfaces, sensors and I/O devices

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Festo is a leading global manufacturer of pneumatic and electromechanical systems, components and controls for industrial automation, with more than 12,000 employees in 56 national headquarters serving more than 180 countries. For more than 80 years, Festo has continuously elevated the state of manufacturing with innovations and optimized motion control solutions that deliver higher performing, more profitable automated manufacturing and processing equipment. Our dedication to the advancement of automation extends beyond technology to the education and development of current and future automation and robotics designers with simulation tools, teaching programs, and on-site services.

#### Quality Assurance, ISO 9001 and ISO 14001 Certifications

Festo Corporation is committed to supply all Festo products and services that will meet or exceed our customers' requirements in product quality, delivery, customer service and satisfaction.

To meet this commitment, we strive to ensure a consistent, integrated, and systematic approach to management that will meet or exceed the requirements of the ISO 9001 standard for Quality Management and the ISO 14001 standard for Environmental Management.



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