

One-way flow control valves, NPT

FESTO



One-way flow control valves, NPT

Product range overview

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Version	Valve function	Type	Pneumatic connection								→ Page/ Internet	
			Thread	Tubing Ø								
				1/8	5/32	3/16	1/4	5/16	3/8	1/2		
Standard												
	One-way flow control function for exhaust air	GRLA-...-QB		UNF 10/32	■	■	■	■	–	–	–	4
			1/8	–	■	■	■	■	–	–		
			1/4	–	■	■	■	■	■	–		
			3/8	–	–	■	■	■	■	■		
			1/2	–	–	–	–	■	■	■		
		GRLA-...-QS	1/16	–	–	■	■	–	–	–	–	10
1/4	–		–	■	–	–	–	–	–			
In-line installation												
	One-way flow control function	GR-QB		5/32	–	■	–	–	–	–	–	11
			3/16	–	–	■	–	–	–	–		
			1/4	–	–	–	■	–	–	–		
			5/16	–	–	–	–	■	–	–		
			3/8	–	–	–	–	–	■	–		
			1/2	–	–	–	–	–	–	■		

One-way flow control valves, NPT

Type codes

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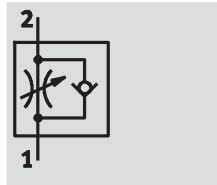
		GRLA	-	1/16	-	QS	-	3/8	-	U
Type										
Screw-in thread										
GRLA	One-way flow control valve for exhaust air									
Front panel and in-line mounting										
GR	One-way flow control valve									
Screw-in and connecting thread										
UNF10/32	UNF thread									
1/8	NPT thread									
3/16	NPT thread									
1/16	NPT thread									
1/4	NPT thread									
3/8	NPT thread									
1/2	NPT thread									
Tube coupling Ø										
Type of connection										
QB	Push-in connector for standard O.D. tubing									
QS	Push-in connector for standard O.D. tubing									
For tubing O.D.										
1/8, 5/32, 3/16, 1/4, 5/16, 3/8, 1/2										
Series										
U	U series									

One-way flow control valves GRLA, NPT

Technical data – Push-in connector QB

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Function



Temperature range

32 ... 140 °F

Pressure

–13.8 ... +116 psi



- Push-in connector QB
- Swivel connection can be swivelled around installation axis after mounting

General technical data					
Type GRLA	10-32-UNF	1/8	1/4	3/8	1/2
Pneumatic connection 1	QB-1/8	–	–	–	–
	QB-5/32	QB-5/32	QB-5/32	–	–
	QB-3/16	QB-3/16	QB-3/16	QB-3/16	–
	QB-1/4	QB-1/4	QB-1/4	QB-1/4	–
	–	QB-5/16	QB-5/16	QB-5/16	QB-5/16
	–	–	QB-3/8	QB-3/8	QB-3/8
	–	–	–	QB-1/2	QB-1/2
Pneumatic connection 2	UNF10-32	NPT1/8-27	NPT1/4-18	NPT3/8-18	NPT1/2-14
Valve function	One-way flow control function for exhaust air				
Actuation type	Manual				
Adjustment component	Slotted head screw				
Mounting position	Any				
Type of mounting	Screw-in				
	Via male thread				
Max. tightening torque [ft-lbf]	1.1	5.2	8.9	16.2	20.7

Operating and environmental conditions	
Operating medium	Compressed air in accordance with ISO 8573-1:2010 [7:4:4]
Note on operating/pilot medium	Operation with lubricated medium possible (in which case lubricated operation will always be required)
Operating pressure [psi]	–13.8 ... +116
Ambient temperature [°F]	32 ... 140
Temperature of medium [°F]	32 ... 140

Materials	
Threaded plug	Nickel-plated brass
Seals	NBR
Hollow bolt	Nickel-plated brass
Release ring	POM
Knurled head	Nickel-plated brass
Regulating screw	Nickel-plated brass
Swivel connection	PBT-reinforced
Note on materials	Contains PWIS (paint wetting impairment substances)
	RoHS-compliant

One-way flow control valves GRLA, NPT

Technical data – Push-in connector QB

Standard nominal flow rate q _{nN} [cfm] at 6 bar → 5 bar						
Type GRLA		10-32-UNF	1/8	1/4	3/8	1/2
QB-1/8	F ¹⁾	1.87	–	–	–	–
	N ²⁾	1.45 ... 1.91	–	–	–	–
QB-5/32	F ¹⁾	1.7	7.56	12	–	–
	N ²⁾	1.31 ... 1.73	5.83 ... 7.7	9.25 ... 12.25	–	–
QB-3/16	F ¹⁾	1.87	6.78	9.5	10.6	–
	N ²⁾	1.41 ... 1.911	5.23 ... 6.92	7.31 ... 9.68	8.1 ... 10.8	–
QB-1/4	F ¹⁾	2.26	8.44	16.6	19.7	–
	N ²⁾	1.73 ... 2.3	6.5 ... 8.62	12.78 ... 16.91	15.2 ... 20.1	–
QB-5/16	F ¹⁾	–	8.37	18.7	28.1	42.4
	N ²⁾	–	6.43 ... 8.55	14.37 ... 19.1	21.65 ... 28.7	32.6 ... 43.2
QB-3/8	F ¹⁾	–	–	17.13	29	41.8
	N ²⁾	–	–	13.2 ... 17.5	22.3 ... 29.5	32.2 ... 42.7
QB-1/2	F ¹⁾	–	–	–	30.7	48.1
	N ²⁾	–	–	–	23.6 ... 31.3	37.1 ... 49.1

1) F Flow control direction

2) N Non-return direction

Standard flow rate q _n [cfm] at 6 bar → 0 bar						
Type GRLA		10-32-UNF	1/8	1/4	3/8	1/2
QB-1/8	F ¹⁾	3.3	–	–	–	–
	N ²⁾	3.23 ... 3.4	–	–	–	–
QB-5/32	F ¹⁾	3	11.5	15.7	–	–
	N ²⁾	3 ... 3.14	11.4 ... 11.9	15.7 ... 16.4	–	–
QB-3/16	F ¹⁾	3.3	10.9	13.6	13.7	–
	N ²⁾	3.32 ... 3.43	10.9 ... 11.3	13.6 ... 14.2	13.7 ... 14.3	–
QB-1/4	F ¹⁾	3.9	13.8	25	28.1	–
	N ²⁾	3.92 ... 4.1	13.8 ... 14.3	25 ... 26	28.1 ... 29.2	–
QB-5/16	F ¹⁾	–	13.5	31.4	43.5	59.3
	N ²⁾	–	13.5 ... 14	31.4 ... 32.6	43.5 ... 45.2	59.6 ... 61.6
QB-3/8	F ¹⁾	–	–	28.5	45.8	59.7
	N ²⁾	–	–	28.5 ... 29.6	45.8 ... 47.6	59.7 ... 62.1
QB-1/2	F ¹⁾	–	–	–	50.5	76.1
	N ²⁾	–	–	–	50.5 ... 52.5	76.1 ... 79.1

1) F Flow control direction

2) N Non-return direction

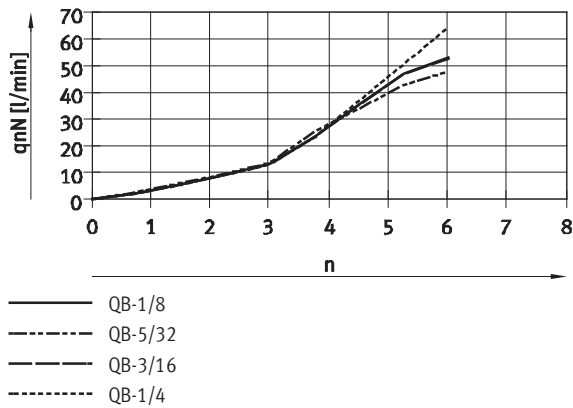
One-way flow control valves GRLA, NPT

Technical data – Push-in connector QB

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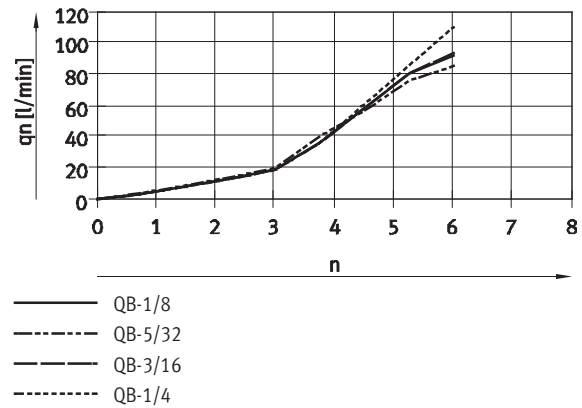
Standard nominal flow rate q_{nN} [l/min] at 6 bar $\rightarrow$ 5 bar
as a function of turns of the flow control screw n

Pneumatic connection UNF10-32

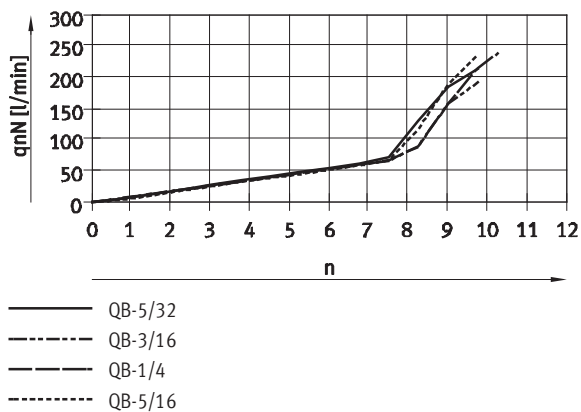


Standard flow rate q_n in non-return direction at 6 bar $\rightarrow$ 0 bar
as a function of turns of the flow control screw n

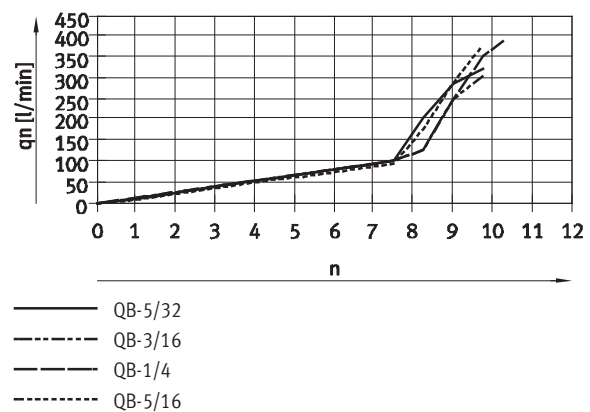
Pneumatic connection UNF10-32



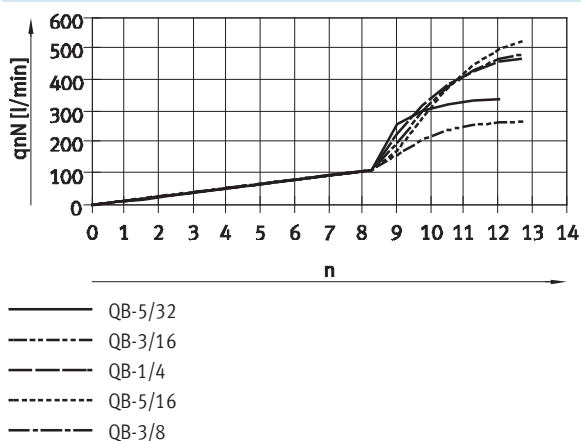
Pneumatic connection NPT $\frac{1}{8}$ -27



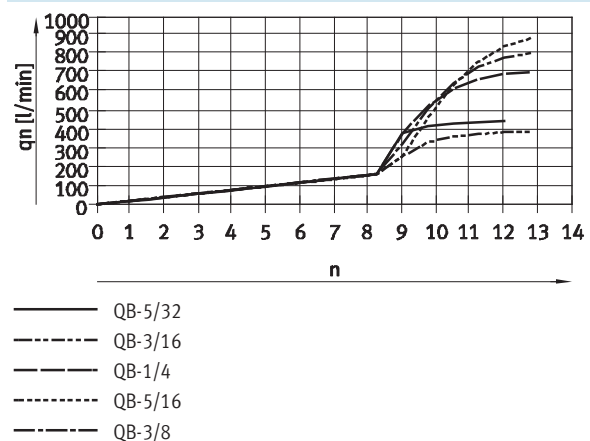
Pneumatic connection NPT $\frac{1}{8}$ -27



Pneumatic connection NPT $\frac{1}{4}$ -18



Pneumatic connection NPT $\frac{1}{4}$ -18

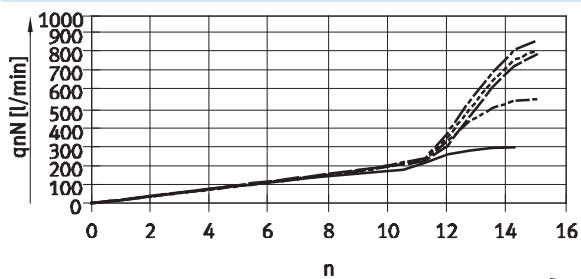


One-way flow control valves GRLA, NPT

Technical data – Push-in connector QB

Standard nominal flow rate q_{nN} [l/min] at 6 bar $\rightarrow$ 5 bar
as a function of turns of the flow control screw n

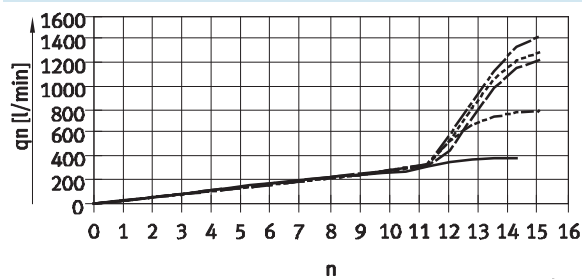
Pneumatic connection NPT $\frac{3}{8}$ -18



— QB-3/16
- - - QB-1/4
— QB-5/16
- - - QB-3/8
- - - QB-1/2

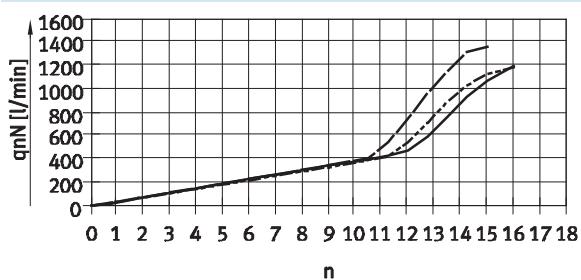
Standard flow rate q_n at 6 bar $\rightarrow$ 0 bar
as a function of turns of the flow control screw n

Pneumatic connection NPT $\frac{3}{8}$ -18



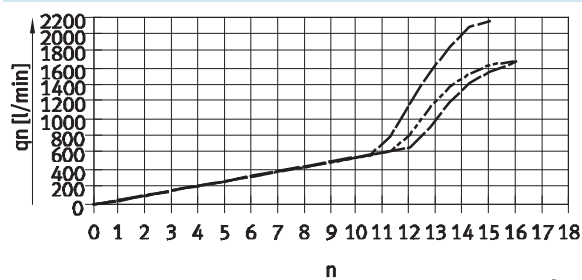
— QB-3/16
- - - QB-1/4
— QB-5/16
- - - QB-3/8
- - - QB-1/2

Pneumatic connection NPT $\frac{1}{2}$ -14



— QB-5/16
- - - QB-3/8
— QB-1/2

Pneumatic connection NPT $\frac{1}{2}$ -14



— QB-5/16
- - - QB-3/8
— QB-1/2

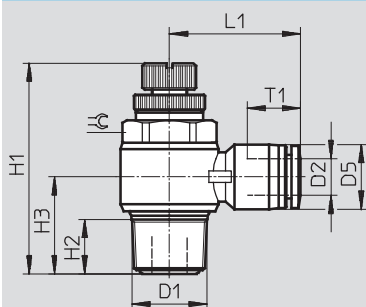
One-way flow control valves GRLA, NPT

Technical data – Push-in connector QB

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Dimensions

Download CAD Data → www.festo.com/us/cad



Type	Connection D1	Tubing O.D. D2	D5	H1		H2	H3	L1	T1	⌀	Weight [oz]
				min.	max.						
GRLA-10-32-UNF	UNF10/32	1/8	7.8	26.9	29.1	3.6	10.3	16.5	11.4	5/16	0.3
		5/32	10.5				10.3	20.3	14.9		0.35
		3/16	11.5				10.4	21.6	15.9		0.34
		1/4	13.0				10.6	23.7	16.8		0.38
GRLA-1/8	NPT1/8	5/32	10.5	34.9	39.8	8.2	15.1	23.7	14.9	7/16	0.66
		3/16	11.5				15.1	24.3	15.9		0.66
		1/4	13.0				15.2	24.9	16.8		0.7
		5/16	14.5				16.2	26.6	18.7		0.77
GRLA-1/4	NPT1/4	5/32	10.5	40.6	47.0	11.0	18.4	25.6	14.9	19/32	1.2
		3/16	11.5				18.4	26.2	15.9		1.2
		1/4	13.0				18.4	26.8	16.8		1.26
		5/16	14.5				19.2	28.5	18.7		1.33
		3/8	17.5				20.7	30.9	20.1		1.38
GRLA-3/8	NPT3/8	1/4	13.0	47.9	54.9	13.1	21.9	28.4	16.8	3/4	2.35
		3/16	11.5				21.9	27.8	15.9		2.31
		5/16	14.5				21.9	29.6	18.7		2.46
		3/8	17.5				22.6	30.7	20.1		2.48
		1/2	20.8				24.1	34.0	22.9		2.61
GRLA-1/2	NPT1/2	5/16	14.5	53.9	61.3	16.5	26.5	32.4	18.7	15/16	3.66
		3/8	17.5				26.5	33.2	20.1		3.85
		1/2	20.8				27.7	36.5	22.9		4.2

One-way flow control valves GRLA, NPT

Technical data – Push-in connector QB

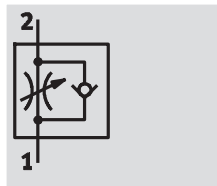
Ordering data				
Design	Pneumatic connection 2	Pneumatic connection 1	Part No.	Type
	UNF10-32	1/8	564839	GRLA-10-32-UNF-QB-1/8-U
		5/32	564840	GRLA-10-32-UNF-QB-5/32-U
		3/16	564841	GRLA-10-32-UNF-QB-3/16-U
		1/4	564842	GRLA-10-32-UNF-QB-1/4-U
	NPT1/8-27	5/32	534656	GRLA-1/8-QB-5/32-U
		3/16	534657	GRLA-1/8-QB-3/16-U
		1/4	534658	GRLA-1/8-QB-1/4-U
		5/16	534659	GRLA-1/8-QB-5/16-U
	NPT1/4-18	5/32	564843	GRLA-1/4-QB-5/32-U
		3/16	534660	GRLA-1/4-QB-3/16-U
		1/4	534661	GRLA-1/4-QB-1/4-U
		5/16	534662	GRLA-1/4-QB-5/16-U
		3/8	534663	GRLA-1/4-QB-3/8-U
	NPT3/8-18	1/4	534664	GRLA-3/8-QB-1/4-U
		3/16	564844	GRLA-3/8-QB-3/16-U
		5/16	534665	GRLA-3/8-QB-5/16-U
		3/8	534666	GRLA-3/8-QB-3/8-U
		1/2	534667	GRLA-3/8-QB-1/2-U
	NPT1/2-14	5/16	564845	GRLA-1/2-QB-5/16-U
		3/8	564846	GRLA-1/2-QB-3/8-U
		1/2	564847	GRLA-1/2-QB-1/2-U

One-way flow control valves GRLA, NPT

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Technical data – Push-in connector QS

Function



Temperature range

0 ... +60 °C

Pressure

1 ... 9 bar



- Push-in connector QS
- Connection can be rotated around installation axis after mounting

General technical data		
Type GRLA	1/16-NPT	1/4-NPT
Pneumatic connection 1	QS-3/16	QS-3/16
	QS-1/4	–
Pneumatic connection 2	NPT1/16-27	NPT1/4-18
Valve function	One-way flow control function	
Actuation type	Manual	
Adjustment component	Knurled screw	
Mounting position	Any	

Operating and environmental conditions	
Operating medium	Compressed air in accordance with ISO 8573-1:2010 [7:--]
Note on operating/pilot medium	Operation with lubricated medium possible (in which case lubricated operation will always be required)
Operating pressure [bar]	1 ... 9
Ambient temperature [°C]	0 ... +60
Temperature of medium [°C]	0 ... +60

Weight		
Type GRLA	1/16-NPT	1/4-NPT
Weight [g]	18	36

Materials	
Housing	PBT-reinforced
Threaded plug	Brass
Release ring	POM

Standard nominal flow rate q _{nN} [l/min] at 6 bar → 5 bar			
Type GRLA		1/16-NPT	1/4-NPT
QS-3/16	F ¹⁾	56	170
	N ²⁾	34	130
QS-1/4	F ¹⁾	56	–
	N ²⁾	35	–

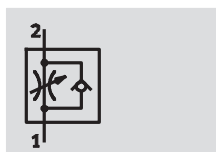
- 1) F Flow control direction
2) N Non-return direction

Ordering data				
Design	Pneumatic connection 2	Pneumatic connection 1	Part No.	Type
	NPT1/16-27	3/16	192858	GRLA-1/16-NPT-QS-3/16-U
		1/4	192859	GRLA-1/16-NPT-QS-1/4-U
	NPT1/4-18	3/16	190944	GRLA-1/4-NPT-QS-3/16-U

One-way flow control valves GR, NPT

Technical data

Function



Temperature range

32 ... 140 °F

Pressure

–13.8 ... +116 psi



- One-way flow control valve for in-line installation
- Adjustment via knurled screw
- Push-in connector QB for standard O.D. tubing QB- $\frac{5}{32}$, $\frac{3}{16}$, $\frac{1}{4}$, $\frac{5}{16}$, $\frac{3}{8}$, $\frac{1}{2}$

General technical data						
Type GR	QB- $\frac{5}{32}$	QB- $\frac{3}{16}$	QB- $\frac{1}{4}$	QB- $\frac{5}{16}$	QB- $\frac{3}{8}$	QB- $\frac{1}{2}$
Valve function	One-way flow control function					
Actuation type	Manual					
Adjustment component	Slotted head screw					
Mounting position	Any					
Type of mounting	In-line installation					
	Via through-hole					
Pneumatic connection 1 and 2	QB- $\frac{5}{32}$	QB- $\frac{3}{16}$	QB- $\frac{1}{4}$	QB- $\frac{5}{16}$	QB- $\frac{3}{8}$	QB- $\frac{1}{2}$

Operating and environmental conditions	
Operating medium	Compressed air in accordance with ISO 8573-1:2010 [7:4:4]
Note on operating/pilot medium	Operation with lubricated medium possible (in which case lubricated operation will always be required)
Operating pressure [psi]	–13.8 ... +116
Ambient temperature [°F]	32 ... 140
Temperature of medium [°F]	32 ... 140

Weight						
Type GR	QB- $\frac{5}{32}$	QB- $\frac{3}{16}$	QB- $\frac{1}{4}$	QB- $\frac{5}{16}$	QB- $\frac{3}{8}$	QB- $\frac{1}{2}$
Weight [oz]	0.4	1	1	1.5	2.7	4.2

Materials	
Housing	PBT-reinforced
Threaded plug	Nickel-plated brass
Seals	NBR
Release ring	POM
Knurled head	Nickel-plated brass
Regulating screw	Nickel-plated brass
Note on materials	Contains PWIS (paint wetting impairment substances)
	RoHS-compliant

One-way flow control valves GR, NPT

Technical data

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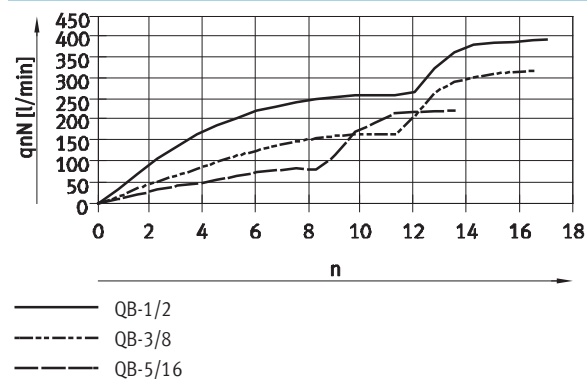
Standard nominal flow rate q_{nN} [cfm] at 6 bar $\rightarrow$ 5 bar						
Type GR	QB-5/32	QB-3/16	QB-1/4	QB-5/16	QB-3/8	QB-1/2
F ¹⁾	1.7	3.1	4.7	8	11.4	14
N ²⁾	0.6 ... 1.7	2.6 ... 3.1	5 ... 5.5	5.7 ... 8.1	8.1 ... 11.7	10.8 ... 12.7

- 1) F: Flow control direction
2) N: Non-return direction

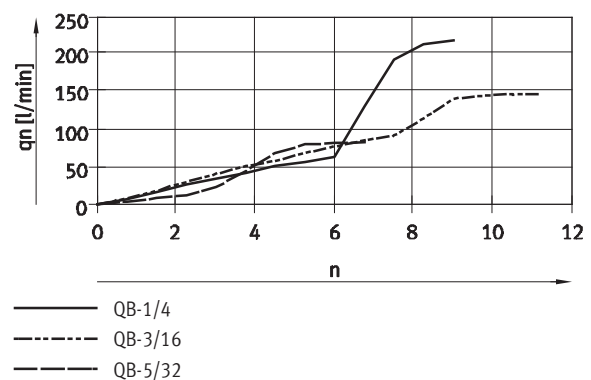
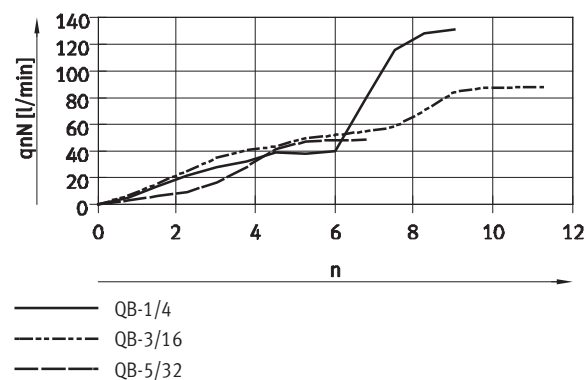
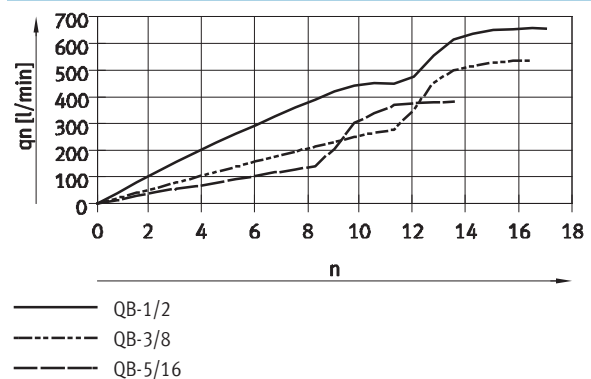
Standard flow rate q_n [cfm] at 6 bar $\rightarrow$ 0 bar						
Type GR	QB-5/32	QB-3/16	QB-1/4	QB-5/16	QB-3/8	QB-1/2
F ¹⁾	3	5.3	7.8	13.5	19	23.2
N ²⁾	2.4 ... 3.2	4.8 ... 5.1	10.6 ... 10.7	13.8 ... 13.9	20.5 ... 21.8	16.6 ... 20.2

- 1) F Flow control direction
2) N Non-return direction

Standard nominal flow rate q_{nN} at 6 bar $\rightarrow$ 5 bar
as a function of turns of the flow control screw n



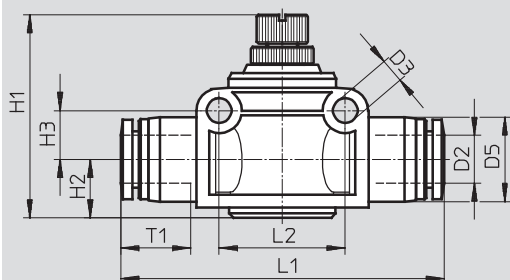
Standard flow rate q_n at 6 bar $\rightarrow$ 0 bar
as a function of turns of the flow control screw n



One-way flow control valves GR, NPT

Technical data

Dimensions

Download CAD Data → www.festo.com/us/cad


Type	Tubing O.D. D2	D3	D5	H1		H2	H3	L1	L2	T1
				min.	max.					
GR-QB-5/32-U	5/32	3.2	10.5	26.4	28.9	7.6	5.6	44.8	15.4	14.9
GR-QB-3/16-U	3/16	4.3	11.6	33.1	38.5	7.6	8.0	49.9	20.4	15.9
GR-QB-1/4-U	1/4	4.3	13.1	33.5	38.9	9.4	8.0	50.1	20.4	16.8
GR-QB-5/16-U	5/16	4.4	14.8	35.5	41.5	10.2	8.5	56.4	22.0	18.7
GR-QB-3/8-U	3/8	4.3	17.5	40.7	48.6	11.4	10.3	61.4	28.1	20.1
GR-QB-1/2-U	1/2	4.4	20.5	45.5	53.4	14.0	12.1	70.7	32.0	22.9

Ordering data

Design	Pneumatic connection 1	Pneumatic connection 2	Part No.	Type
	5/32	5/32	534680	GR-QB-5/32-U
	3/16	3/16	534681	GR-QB-3/16-U
	1/4	1/4	534682	GR-QB-1/4-U
	5/16	5/16	534683	GR-QB-5/16-U
	3/8	3/8	534684	GR-QB-3/8-U
	1/2	1/2	534685	GR-QB-1/2-U

Product Range and Company Overview

A Complete Suite of Automation Services

Our experienced engineers provide complete support at every stage of your development process, including: conceptualization, analysis, engineering, design, assembly, documentation, validation, and production.



Custom Automation Components
Complete custom engineered solutions



Custom Control Cabinets
Comprehensive engineering support and on-site services



Complete Systems
Shipment, stocking and storage services

The Broadest Range of Automation Components

With a comprehensive line of more than 30,000 automation components, Festo is capable of solving the most complex automation requirements.



Electromechanical
Electromechanical actuators, motors, controllers & drives



Pneumatics
Pneumatic linear and rotary actuators, valves, and air supply



PLCs and I/O Devices
PLC's, operator interfaces, sensors and I/O devices

Supporting Advanced Automation... As No One Else Can!

Festo is a leading global manufacturer of pneumatic and electromechanical systems, components and controls for industrial automation, with more than 12,000 employees in 56 national headquarters serving more than 180 countries. For more than 80 years, Festo has continuously elevated the state of manufacturing with innovations and optimized motion control solutions that deliver higher performing, more profitable automated manufacturing and processing equipment. Our dedication to the advancement of automation extends beyond technology to the education and development of current and future automation and robotics designers with simulation tools, teaching programs, and on-site services.

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Festo Corporation is committed to supply all Festo products and services that will meet or exceed our customers' requirements in product quality, delivery, customer service and satisfaction.

To meet this commitment, we strive to ensure a consistent, integrated, and systematic approach to management that will meet or exceed the requirements of the ISO 9001 standard for Quality Management and the ISO 14001 standard for Environmental Management.



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