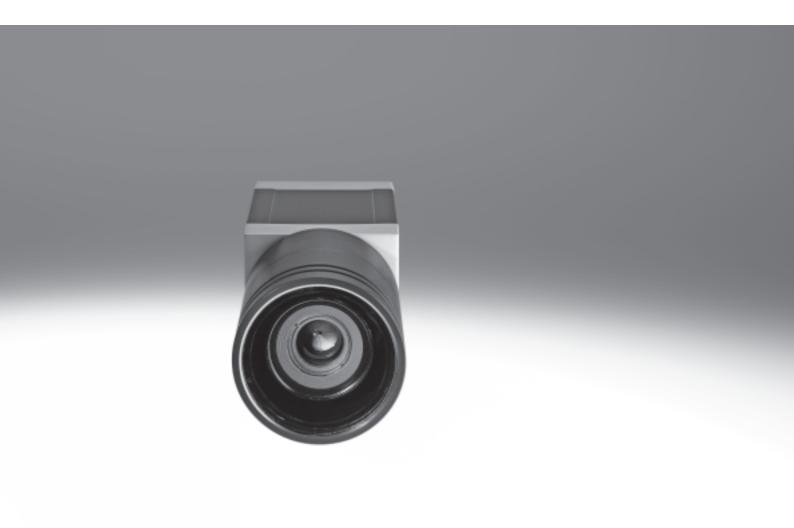
Compact Vision System SBOC-M



Compact Vision System SBOC-M

Key features

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Problem description

Modern automation systems are for the most part designed for high production speeds which the human eye has trouble following. Disadvantage of this high speed: Fitters and service employees cannot detect errors in the motion sequence and their causes straight away. It is also becoming increasingly difficult to set the system parameters to their optimum values.

Typical applications

Mobile deployment of the high-speed camera for service and commissioning to increase the productivity and availability of automation systems

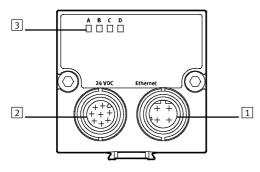
- Cycle time reduction through pinpointing of idle periods in motion sequences
- Optimum harmonisation of the travel times of individual axes in multi-axis systems, localisation of critical movements
- Time-synchronised visualisation of movement processes from several sides on a PC for greater ease of handling
- Localisation of unwanted vibrations which have a negative effect on the repetition accuracy of movement processes and can cause premature material fatigue



Stationary mounting of the high-speed camera to increase the availability of automation systems

- Continuous recording of processes in the ring buffer of the camera
- If a fault occurs, recording is stopped by an external signal. The case history of the fault is then stored in the camera, thus permitting an analysis of the cause

Interfaces



- 1 Ethernet connection
- 2 Power supply and inputs/outputs
- 3 Status LEDs:
 - A Operating system
 - B Ethernet traffic
 - C Recording
 - D Recording status

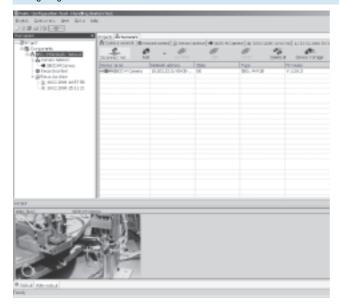
Compact Vision System SBOC-M

Key features

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FCT software with SBO.. Network plug-in

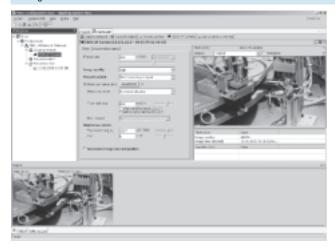
Configuring a camera network



The "SBO..-M Network" is a plug-in for the Festo configuration tool (FCT for short). It provides the following functions:

- Configuration and commissioning of a camera network with any desired number of Compact Vision Systems of the type SBOC-M
- Creation of time-synchronised recordings using all devices in the camera network in order to record a scene from various angles, for example

Setting the camera



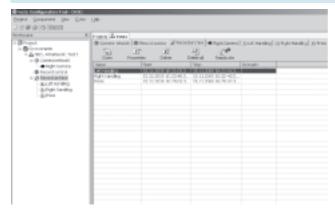
Using the live pictures from the camera, the lens can be set and parameters such as exposure time, frames per second, recording duration and picture quality, for example, adjusted.

With the parameters you can also define what is to happen when a trigger signal (edge change of an external 24 V signal) occurs:

- · Start the recording
- Stop the recording
- Record only one picture

Time delays between trigger signal and start of recording or stop recording as well as recording several films or pictures in the camera memory (multi-recording) can also be determined in a user-friendly manner.

Recording control

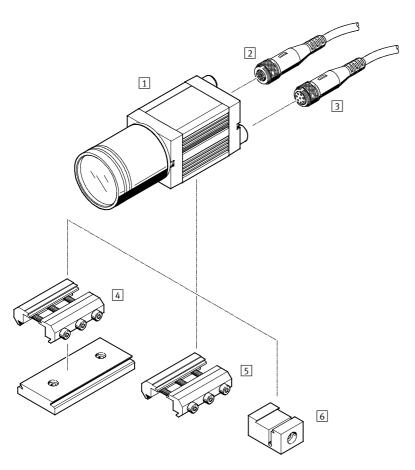


Recording can be started once the camera has been set up. You can choose whether the camera should wait for the occurrence of an external trigger condition, start recording directly following initialisation or store the pictures sent via Ethernet on a PC without buffering them in the camera. The PC can be removed once recording has been started in "Wait for trigger"

signal" mode. The camera operates automatically and waits for the trigger condition to occur. Recorded sequences are stored in the internal memory of the respective camera and can be transmitted to the FCT software once a connection has been re-established with a PC. The sequences are archived and can be analysed on the PC.

-⊙- New SBOC-M-R1B-H

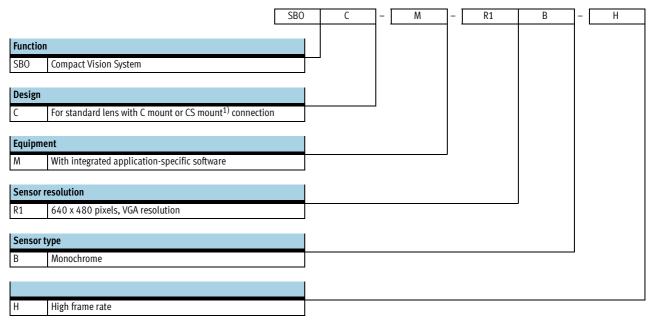
Compact Vision System SBOC-M Peripherals overview



Accessories	Brief description	→ Page/Internet
Compact Vision System		
1 SBOC-M-R1B-H	For standard lens with C mount connection	6
Cable with socket		
2 SBOA-K30E-M12S	Ethernet diagnostic cable	12
3 SIM-M12-8GDPU	For supplying the operating voltage	
Lens		
- SASF-C-L-F	Focal distance 6 35 mm	11
Mounting components		
4 Adapter kit SBOA-HMSV-39	With screw-on adapter plate	8
5 Adapter kit SBOA-HMSV-40	Without screw-on adapter plate	
6 Adapter kit SBOA-HMSV-41	With female thread G1/4 for mounting on commercially available tripods	
 Adapter SBOL-C-5 	5 mm spacer ring (CS mount to C mount)	8



Compact Vision System SBOC-M Type codes



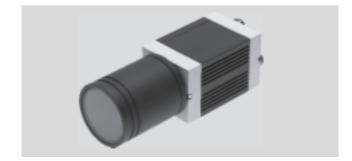
¹⁾ CS mount without protective tube.

-O- New SBOC-M-R1B-H

Compact Vision System SBOC-MTechnical data







General technical data		
Туре		SBOC-M-R1B-H
Sensor resolution	[pixels]	640 x 480 (VGA)
Length	[mm]	139.4
Width	[mm]	45
Height	[mm]	45
Exposure time	[µs]	1 1,000,000
Frame rate (full image)	[fps]	241
Sensor type		Monochrome
Lens mounting		CS mount (C mount with lens protective tube)
Operating distance	[mm]	Dependent on the lens selected
Field of vision	[mm]	Dependent on the lens selected

Electrical data		
Nominal operating voltage	[V DC]	24
Permissible voltage fluctuations	[%]	±10
Current consumption	[mA]	120
with load-free outputs		
Max. residual current	[A]	1.5 at the 24 V outputs
Protection class		IP65, IP67
Ethernet interface		
Bus interface		IEEE802.3U (100BaseT)
Connection technology		Plug M12
Transmission speed	[Mbps]	100
Supported protocols		TCP/IP

Operating and environmental conditions			
Ambient temperature [°C]	-10 +50		
Storage temperature [°C]	-10 +60		
Ambient conditions	Screened from extreme external light sources		
	Cleanest possible ambient air		
CE mark (see declaration of conformity) ¹⁾	To EU EMC Directive		
Certification	c UL us - Recognized (OL)		
	C-Tick		

¹⁾ For information about the applicability of the component see the manufacturer's EC declaration of conformity at: www.festo.com Support Support User documentation.

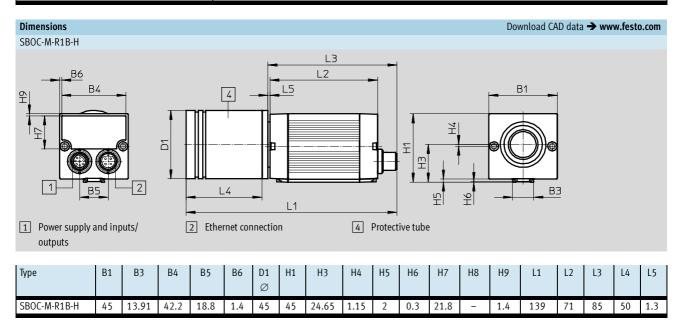
If the component is subject to restrictions on usage in residential, office or commercial environments or small businesses, further measures to reduce the emitted interference may be necessary.



Compact Vision System SBOC-MTechnical data

Materials	
Housing	Anodised aluminium
Cap	Acrylic butadiene styrene, glass fibre reinforced
Note on materials	Free of copper and PTFE
	RoHS-compliant

Weight [g]	
Lens mounting	CS mount (C mount with lens protective tube)
Туре	SBOC-M-R1B-H
Compact Vision System	182



Ordering data			
	Sensor type	Part No.	Туре
640 x 480 pixels (VGA)			
CS mount (C mount with lens protective tube)	Monochrome	574642	SBOC-M-R1B-H

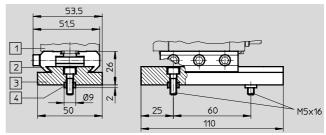
Adapter kit SBOA-HMSV-39

with screw-on adapter plate

Material:

Anodised wrought aluminium alloy





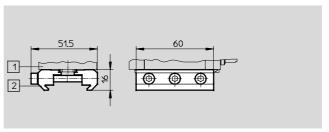
Ordering data		
	Part No.	Туре
Adapter kit	541599	SBOA-HMSV-39

Adapter kit SBOA-HMSV-40

without screw-on adapter plate

Anodised wrought aluminium alloy





Ordering data		
	Part No.	Туре
Adapter kit	541600	SBOA-HMSV-40

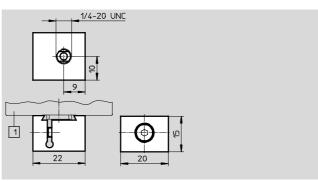
Adapter kit SBOA-HMSV-41

with female thread G1/4 for mounting on commercially available tripods

Material:

Anodised wrought aluminium alloy





Ordering data		
	Part No.	Туре
Adapter kit	542140	SBOA-HMSV-41

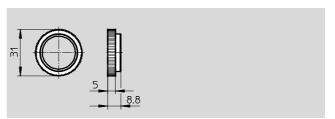
Adapter SBOL-C-5 5 mm spacer ring

(CS mount to C mount)

Material:

Anodised wrought aluminium alloy





Ordering data		
	Part No.	Туре
Adapter	541601	SBOL-C-5

Compact Vision System SBOC-MAccessories

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Vision system SBOA-M-SYSTAINER

Systainer with Compact Vision System SBOC-M-R1B and accessories for mains voltage 230 V

Note on materials: Contains PWIS (paint-wetting impairment substances)



Ordering data			
Contents	Pieces	Part No.	Туре
Compact Vision System SBOC-M-R1B, without protective tube	1	543408	SBOA-M-SYSTAINER
Zoom lens, focal depth 10 40 mm, CS mount	1		
Adapter kit SBOA-HMSV-41 for mounting on commercially available tripods	1		
Tripod for camera and lighting	2		
Ethernet diagnostic cable SBOA-K30E-M12S	1		
Crossover patch cable	1		
Coupler, RJ45	1		
System light 1,000 W/75 h, with tilting head and four-way folding frame	1		
Spare light bulb, U-shaped halogen lamp, 1,000 W/75 h, 230 V	1		
Manual cable drum	1		
Trigger with pushbutton and extension cable	1	1	
Power supply for camera/power supply unit	1	1	
CD-ROM with FCT configuration package and documentation	1		

Vision system SBOA-M-SYSTAINER-110V

Systainer with Compact Vision System SBOC-M-R1B and accessories for mains voltage 110 V

Note on materials: Contains PWIS (paint-wetting impairment substances)



Ordering data					
Contents	Pieces	Part No.	Туре		
Compact Vision System SBOC-M-R1B, without protective tube	1	572909	SBOA-M-SYSTAINER-110V		
Zoom lens, focal depth 10 40 mm, CS mount	1				
Adapter kit SBOA-HMSV-41 for mounting on commercially available tripods	1	1			
Tripod for camera and lighting	2				
Ethernet diagnostic cable SBOA-K30E-M12S	1				
Crossover patch cable	1				
Coupler, RJ45	1				
System light incl. plug for USA, 850 W/75 h, with tilting head and four-way folding frame	1				
Spare light bulb, U-shaped halogen lamp, 850 W/110 V	1				
Trigger with pushbutton and extension cable	1				
Power supply for camera/power supply unit with plug-in adapter for USA	1				
CD-ROM with FCT configuration package and documentation	1				

-⊙- New SBOC-M-R1B-H

Compact Vision System SBOC-MAccessories

FESTO

Vision system SBOA-M-SYSTAINER

Systainer with Compact Vision System SBOC-M-R1B and accessories for mains voltage 110 V ... 230 V



Ordering data			
Contents	Pieces	Part No.	Туре
Compact Vision System SBOC-M-R1B, without protective tube	1	575980	SBOA-MSY-R1B-H
Illuminated LED 84 W / 9 000 Lumen	1		
Adapter for light	1		
Adapter	1		
Power supply unit	1		
Tripod	2		
Lens 4 48 mm	1		
Trigger	1		
Coupler, RJ45	1		
Crossover patch cable	1		
Extension cable Sub-D	1		
Adapter kit SBOA-HMSV-41	1		
Cable SBOA-K30E-M12S	1		
Brief overview GDCS-SBOC-Z6	1		
CD-ROM documentation GDCS-E-SBOC-D2	1		
Intermediate ring ZW-R5,0	1		
Protective cap M12, pin	2		

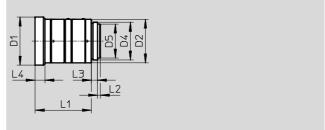
Compact Vision System SBOC-MAccessories

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Lens SASF-C-L-F6 Focal depth 6 mm

Note on materials: Contains PWIS (paint-wetting impairment substances) RoHS-compliant

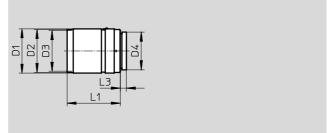




Lens SASF-C-L-F16 Focal depth 16 mm

Note on materials: Contains PWIS (paint-wetting impairment substances) RoHS-compliant

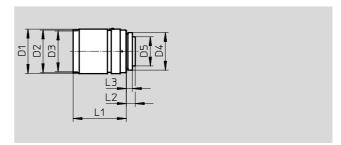




Lens SASF-C-L-F12/25/35 Focal depth 12/25/35 mm

Note on materials: Contains PWIS (paint-wetting impairment substances) RoHS-compliant





Dimensions									
Туре	D1	D2	D3	D4	D5	L1	L2	L3	L4
	Ø	Ø	Ø		Ø				
SASF-C-L-F6	32	29	-	1-32UN	22.5	37.5	1.9	4	6.5
SASF-C-L-F16	29.5	28.5	27, P=0.5	1-32UN-2A	-	33.2	-	4	-
SASF-C-L-F12					16.5	28.5	7.1		
SASF-C-L-F25	29.5	28.5	27, P=0.5	1-32UN-2A	10.5	32	6.9	4	-
SASF-C-L-F35					19.5	35.4	6		

Ordering data - Lenses				Tec	:hnical data → Internet: sasf-c
	Brief description	Operating distance [mm]	Focal depth [mm]	Part No.	Туре
	C mount for Compact Vision System with sensor resolution R1 and R3	≥200	6	572910	SASF-C-L-F6
	C mount for Compact Vision System with sensor resolution R1 and R3	≥250	12	572911	SASF-C-L-F12
	C mount for Compact Vision System	≥250	16	572912	SASF-C-L-F16
	with sensor resolution R1, R2 and R3		25	572913	SASF-C-L-F25
		≥350	35	572914	SASF-C-L-F35

Compact Vision System SBOC-M Accessories



Ordering data - Cable M12x1 Technical data → Internet: sim, s								
	Assembly	Use	Connection	Cable length [m]	Part No.	Туре		
Straight socket	Straight socket							
	Union nut M12x1	Operating voltage supply	8-pin	2	525616	SIM-M12-8GD-2-PU		
6				5	525618	SIM-M12-8GD-5-PU		
CIN CR	Union nut M12x1	Ethernet diagnostic cable	4-pin, d-coded	3	542139	SBOA-K30E-M12S		

Ordering data – Software							
	Brief description	Language	Part No.	Туре			
	Operator package, information software	-	8001253	GDCS-EPCP-SBOC-D2			
	Description	German	8001258	GDCS-SBOC-DE			
		English	8001260	GDCS-SBOC-EN			