Diagnostic modules GFDM

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Diagnostic modules GFDM

Key features

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Overview

The diagnostic module GFDM is a diagnostic system for the continuous monitoring of the pressure, flow and cycle consumption of a pneumatic system.

By permanently comparing the measured values with reference data, it is possible to evaluate the

monitored parameters using multistage limit values. The monitoring parameters can also be mapped and exported to trend data report over a longer period.

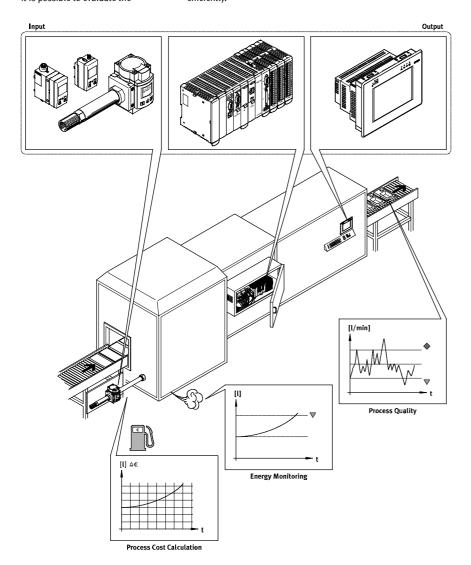
Faults can thus be detected early and maintenance intervals can be planned efficiently.

The system includes sensors (a flow sensor and a pressure sensor) for recording the measured values, a controller for evaluation and one of two visualisation options.



Note

There are also accompanying services for this product. Information is available from our consultants or on the Internet at www.festo.com.



Key features

- Autonomous system, which is equally suitable for retrofitting in existing systems or for installation in new systems.
- Limit monitoring and trend information for the timely detection of deviations.
- Automatic reference data acquisition (teach-in) and easy operation.
- Trigger signals for the measurement duration of air consumption can be adapted to different processes and can be linked directly to GFDM.
- Separate monitoring of different operating states of a system such as automatic or stop.
- Monitoring of up to 16 different process sequences on one system.
- Status analysis directly for the system operator.
- Decentralised visualisation in the office using the SCADA system.

Diagnostic modules GFDM

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Kev features

System requirements			
Air quality	Flow	Trigger	Network environment
The quality of compressed air must comply with air quality class ISO 8573-1:2010 [7:4:4] as a minimum. If there is any uncertainty in this regard, Festo can offer the "Festo Air Quality Test" service.	You can prevent sensors from being affected dynamically by switching the compressor on and off in normal, buffered operation. The diagnostic module GFDM requires flow sensors with an analogue output of 4 20 mA to monitor the flow rate. The configurator for the GFDM offers two chosen flow sensors with different flow rate measuring ranges for selection. The flow sensor SFAB covers the 2 200 l/min range, while the flow sensor SFAM covers the 50 5,000 l/min range. Determine the flow rate at the position in your system where the flow rate is later to be monitored. Festo offers the "Festo Energy Saving Service" service for this purpose.	To measure the air consumption of cyclical process sequences, external trigger signals from a PLC are required; these determine the start and stop time for consumption measurement. They can be communicated to the controller via one or two digital signals. Alternatively, a time trigger can be used, which determines the cycle consumption for a selected period independently of the process. No additional digital signals are required in this case.	Either a front-end display FED or a PC can be used to view the results. The front-end display FED is designed to display the results directly at the system. To transfer the results to a PC over a longer distance, a TCP/IP connection via Ethernet is required.

Recommendations and instructions for installation

Bypass before installation

Installing a bypass in the system's supply line, e.g. downstream of the service unit, means that the sensors for GFDM can be replaced during commissioning or at any other time without disrupting system operation.

The controller should be positioned as close to the PLC as possible.

The following points must be observed with respect to control cabinet

- Power supply, electrical isolation.
- Sufficient space for H-rail mounting.

Controller

installation:

- Cable length of max. 2.5 m for the serial connection between the controller and operator unit (if using the front-end display FED for visualisation).
- The scope of delivery only includes M12 sockets, 5-pin, for the sensor connection. The screened cable for connecting the sensors to the controller must be assembled by the user.

PLC

If you wish to assign the system status to the current operating mode (automatic, stop mode) or the current batch/product number, this information must be communicated to the controller from the PLC. An 8-bit interface is available for this purpose, which connects the digital outputs of the PLC with the inputs of the controller. A distinction can then be made between max. 16 different operating states and max. 16 different product numbers.

Digital controller outputs

The digital outputs of the controller with the overall status display can be used as a traffic light signal on the system.

Alternatively, the signals can be read in from a controller in order to generate warnings in a monitoring system. Key features

Software

Overview

The easy-to-use software was specially developed for the diagnostic module GFDM.

In addition to providing basic visualisation and data acquisition functions, the software also handles networking, data archiving or alerting tasks. It also supports the development of application-specific projects.

The software performs the following functions:

- Parameterisation of the diagnostic module.
- Recording of measured values and diagnostic results (logging).
- Visualisation of current and archived measured values and diagnostic results.
- Configurable error messages.

- Creation and saving of multiple projects.
- Open, standard OPC interface (OLE for Process Control) for data exchange in all directions.



The software runs on the Windows platforms 2000, Server 2003 and

For external visualisation on a standard or industrial PC, a USB port is required for the supplied dongle.

Sample views

Master view:

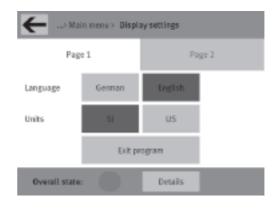
Menu

- · Numerical display of the most recent measured values for pressure, flow and cycle consumption.
- · Graphical display of the current with the reference value.

measured values in comparison

Display settings menu:

- Language selection for menu, dialogues and information.
- Unit selection for measured values.



4.38 Pressure: Cycle consumption: System name: Handling Unit 5 Overall state: Details tüt

Festo Energy Monitoring

Graphical display of the measured values over a period of time:



Tabular display of the measured values over a period of time:



Diagnostic modules GFDM Key features

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System overview

Com	ponents of the GFDM	Technical data → Page/Internet	Modular product system → Page/Internet
1	Controller CECX-K-D1	6	20
2	Pressure monitoring with pressure sensor SDE1	9	
3	Flow monitoring with flow sensor SFAB	12	
4	Flow monitoring with flow sensor SFAM	15	
5	Direct visualisation with front-end display FED using software "GFDM for FED-500"	18	
6	External visualisation on a standard or industrial PC using software "GFDM for VipWin"	-	



General technical data		
Monitoring options		Pressure
		Flow
		Cycle consumption
Measuring rate	[ms]	10
Displayable unit(s)		SI units
		US units
Accuracy		±(3% o.m.v. + 0.3% FS) ¹⁾
Reproducibility of analogue value		±(0.8% o.m.v. + 0.2% FS) ¹⁾
Process interfacing		Digital interface
Reference data		For operating status
		For product number
Monitoring state/status		Green – normal operation
		Yellow – warning
		Orange – maintenance instruction
		Red – alarm
		Grey – no status available
Serial interface, number		1

^{1) %} o.m.v. = % of measured value % FS = % of the measuring range final value (full scale)

Electrical data		
Operating voltage	[V DC]	24 +25%/-15%
Switching output		PNP
		NPN
Trigger signal		Two signals: start + stop
		One signal: stop = start
		No signal: time trigger
Update rate	[s]	2
Protection class		IP20

Materials	
Note on materials	Contains paint wetting impairment substances

Diagnostic modules GFDM Technical data – Controller CECX



Digital inputs		
Number		10
Input voltage/current	[V DC]	24
Nominal value for TRUE	[V DC]	≥15
Nominal value for FALSE	[V DC]	≤5
Input signal delay		20 ms, 200 ms, adjustable
Electrical isolation		Yes, via optocoupler
Status display		LED

Analogue inputs		
Number		2
Signal range	[mA]	4 20
Resolution	[bit]	14
Conversion time	[ms]	1
Absolute accuracy at 25 °C	[%]	±0.01

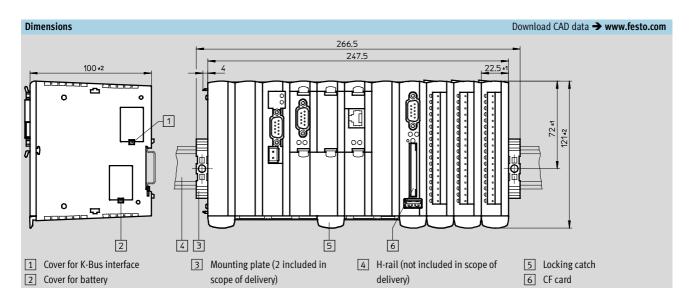
Digital outputs		
Number		4
Contact		Transistor
Output voltage	[V DC]	24
Output current	[A]	2 (at 50% concurrence)
Short circuit proof		Yes
Electrical isolation		Yes, via optocoupler
Electrical isolation in groups		Yes, in 2 groups
Status display		LED

Analogue outputs	
Number	0

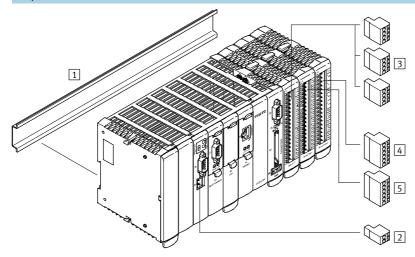
Ethernet	
Number	1
Supported protocols	OPC

Diagnostic modules GFDM Technical data – Controller CECX

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Peripherals overview



Accessories		Included in scope of delivery
1 H-rail TS3 35x7.5	For H-rail mounting	-
2 Plug NECC-L1G2-C1	2-pin, for power supply	
3 Plug NECC-L1G4-C1	4-pin, for the digital inputs of signals of a PLC (2 lines for trigger signals,	
	4 lines each for operating status and product number)	
4 Plug NECC-L1G6-C1	6-pin, for the analogue input of sensor signals (pressure and flow)	
5 Plug NECC-L1G6-C1	6-pin, for the digital output of status signals, e.g. for the connection of an	
	external traffic light with 4 indicators	

Diagnostic modules GFDM, pressure monitoringTechnical data – Pressure sensor SDE1

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Variant:

Pressure monitoring P

→ Modular product system on page 20



General technical data	
Certification	C-Tick
	cULus recognized (OL)
CE mark (see declaration of conformity)	To EU EMC Directive ¹⁾
Note on materials	RoHS-compliant RoHS-compliant
	Free of copper and PTFE

¹⁾ For information about the applicability of the component see the manufacturer's EC declaration of conformity at: www.festo.com
Support
User documentation.

If the component is subject to restrictions on usage in residential, office or commercial environments or small businesses, further measures to reduce the emitted interference may be necessary.

Input signal/measuring element			
Measured variable		Relative pressure	
Method of measurement		Piezoresistive pressure sensor with display	
Pressure measuring range [bar]) 10	
Operating medium		Compressed air in accordance with ISO 8573-1:2010 [7:4:4]	
Note on operating/pilot medium		Operation with lubricated medium possible (in which case lubricated operation will always be required)	
Temperature of medium [°C]		0 +50	
Ambient temperature	[°C]	0 +50	

Output, general		
Accuracy FS ¹⁾	[%]	2

^{1) %} FS = % of the measuring range final value (full scale)

Switching output			
Switching output		PNP	
Switching function		Freely programmable	
Switching element function		Switchable	
Reproducibility of switching value	[%]	0.3	
Max. output current	[mA]	150	

Analogue output		
Analogue output	[mA]	4 20

Output, additional data	
Protection against short circuit	Pulsed

Electronic components			
Operating voltage range DC [V]	15 30		
Reverse polarity protection	For all electrical connections		

Diagnostic modules GFDM, pressure monitoring Technical data – Pressure sensor SDE1



Electromechanical components	
Electrical connection	Plug M12x1, 4-pin, round design to EN 60947-5-2

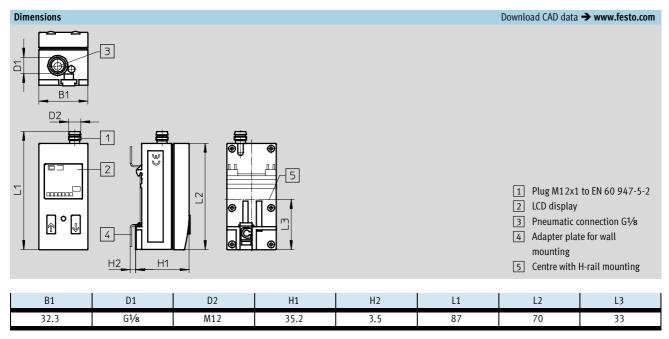
Mechanical components		
Type of mounting		Via H-rail
		Via wall/surface bracket
Mounting position		Any
Pneumatic connection		G1/8
Product weight	[g]	85
Housing materials		PA, POM-reinforced

Note: This product conforms to ISO 1179-1 and to ISO 228-1

Display/operation			
Display type		Illuminated LCD	
Setting options		Teach-in	
Threshold value setting range	[%]	2 99.8	
Hysteresis setting range	[%]	0 90	

Immissions/emissions		
Protection class	IP65	
Corrosion resistance class CRC ¹⁾	2	

1) Corrosion resistance class 2 according to Festo standard 940 070 Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.



 $^{| \ | \ |}$ Note: This product conforms to ISO 1179-1 and to ISO 228-1

Diagnostic modules GFDM, pressure monitoring Technical data – Pressure sensor SDE1



Peripherals overview Note The screened cable for connecting the sensor to the controller is not included in the scope of delivery.

Accessories			Included in the scope of delivery
1 Adap	pter plate SDE1W	For wall mounting	→ 11
2 Mou	ınting rail to DIN EN 50022	For H-rail mounting	-
3 Prote	ective cover SDE1-SH	Protects the SDE1 from unauthorised adjustment	→ 11
4 Push	h-in fitting QS-1/8-8	For tubing O.D. of 8 mm	
5 Plug	g socket FBSD-GD-9-5POL	For electrical connection	

Ordering data – Accessories					
		Part No.	Туре		
	Adapter plate	194297	SDE1W		
	Protective cover	537074	SDE1-SH		

Diagnostic modules GFDM, flow monitoring Technical data – Flow sensor SFAB

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Variant:

Flow monitoring QA

→ Modular product system on

page 20



General technical data		
Certification	C-Tick	
	cULus recognized (OL)	
CE mark (see declaration of conformity)	To EU EMC Directive ¹⁾	
Note on materials	RoHS-compliant RoHS-compliant	

1) For information about the applicability of the component see the manufacturer's EC declaration of conformity at: www.festo.com Support Support User documentation.

If the component is subject to restrictions on usage in residential, office or commercial environments or small businesses, further measures to reduce the emitted interference may be necessary.

Input signal/measuring element	t	
Measured variable		Flow rate, consumption
Direction of flow		Unidirectional P1 → P2
Measuring principle		Thermal
Flow measuring range	[l/min]	2 200
Operating pressure	[bar]	010
Nominal pressure	[bar]	6
Operating medium		Compressed air in accordance with ISO 8573-1:2010 [7:4:4]
		Nitrogen
Temperature of medium	[°C]	0 +50
Ambient temperature	[°C]	0 +50
Nominal temperature	[°C]	23

Output, general ^{1), 2)}		
Accuracy of zero point ±FS	[%]	0.3
Accuracy of margin ±FS	[%]	3
Repetition accuracy of zero point	[%]	0.2
±FS		
Repetition accuracy of margin ±FS	[%]	0.8
Temperature coefficient of margin	[%]	≤0.1
±FS/K		
Pressure dependence of margin	[%]	0.5
±FS/bar		

¹⁾ Accuracy with nominal conditions (6 bar, 23 °C and horizontal installation position) 2) % FS = % of the measuring range final value (full scale)

Diagnostic modules GFDM, flow monitoringTechnical data – Flow sensor SFAB



Switching output		
Switching output		2x PNP or 2x NPN, adjustable
Switching function		Window comparator or threshold value comparator, adjustable
Switching element function		N/C or N/O contact, adjustable
Switch-on time		Adjustable (factory setting: approx. 80 ms)
Switch-off time		Adjustable (factory setting: approx. 80 ms)
Max. output current	[mA]	100
Voltage drop	[V]	Max. 1.5
Inductive protective circuit		Adapted to MZ, MY, ME coils

Analogue output		
Characteristic curve for flow rate	[l/min]	0 200
Output characteristic curve for current	[mA]	4 20
Rise time	[ms]	Possible settings: 15, 30, 60 (factory setting), 125, 250, 500, 999
Max. load resistance at current output	[ohms]	500

Output, additional data		
Protection against short circuit	Yes	
Protection against overloading	Yes	

Electronic components		
Operating voltage range	[V DC]	15 30
Reverse polarity protection		For all electrical connections

Electromechanical components		
Electrical connection		Straight plug, M12x1, 5-pin
Max. connecting cable length	[m]	<10

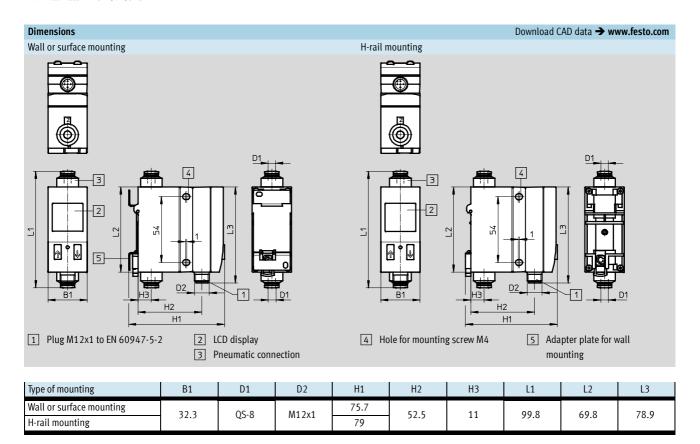
Mechanical components		
Type of mounting		Via through-hole
		Via H-rail
		Via accessories
Mounting position		Horizontal ±5°
Pneumatic connection		QS-8
Product weight	[g]	160
Housing materials		PA-reinforced

Display/operation		
Display type		Illuminated LCD, blue
Displayable units		l/min, l/h, scfm, l, m ³ , scf
Setting range for flow rate threshold value		1% FS 100% FS
Setting range for consumption [l]		1 1,999.9
impulse threshold value [m³] [scf]		0.01 199.99
		0.03 199.99
Hysteresis setting range		0% FS 90% FS

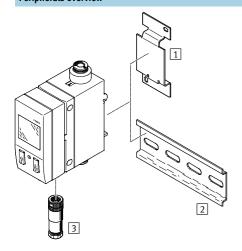
[°C]	-20 +80
	IP65
[mbar]	<100
	[C]

Diagnostic modules GFDM, flow monitoring Technical data – Flow sensor SFAB





Peripherals overview





The screened cable for connecting the sensor to the controller is not included in the scope of delivery.

Accessories	Included in the scope of delivery	
1 Adapter plate SDE1W	For wall mounting	→ 14
2 Mounting rail to DIN EN 50022	For H-rail mounting	-
3 Plug socket FBSD-GD-9-5POL	For electrical connection	

Ordering data – Accessories				
	Part No.	Туре		
Adapter plate	194297	SDE1W		

Diagnostic modules GFDM, flow monitoring Technical data – Flow sensor SFAM

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Variant:

Flow monitoring QB

→ Modular product system on page 20



General technical data		
Certification	C-Tick	
	cULus recognized (OL)	
CE mark (see declaration of conformity)	To EU EMC Directive ¹⁾	
Note on materials	RoHS-compliant	

1) For information about the applicability of the component see the manufacturer's EC declaration of conformity at: www.festo.com Support Super User documentation.

If the component is subject to restrictions on usage in residential, office or commercial environments or small businesses, further measures to reduce the emitted interference may be necessary.

Input signal/measuring element		
Measured variable		Flow rate, consumption
Direction of flow		Unidirectional P1 → P2
Measuring principle		Thermal
Flow measuring range	[l/min]	50 5,000 ¹⁾
Operating pressure	[bar]	016
Nominal pressure	[bar]	6
Operating medium		Compressed air in accordance with ISO 8573-1:2010 [7:4:4]
		Nitrogen
Note on operating/pilot medium		Operation with lubricated medium not possible
Temperature of medium	[°C]	0 +50
Ambient temperature	[°C]	0 +50
Nominal temperature	[°C]	23

1) Restricted at operating pressure < 5 bar, graph → www.festo.com

Output, general ^{1), 2)}		
Accuracy of zero point ±FS	[%]	0.3
Accuracy of margin ±FS	[%]	3
Repetition accuracy of zero point	[%]	0.2
±FS		
Repetition accuracy of margin ±FS	[%]	0.8
Temperature coefficient of margin	[%]	≤0.1
±FS/K		
Pressure dependence of margin	[%]	0.5
±FS/bar		

- 1) Accuracy with nominal conditions (6 bar, 23 °C and horizontal installation position)
- 2) % FS = % of the measuring range final value (full scale)

Diagnostic modules GFDM, flow monitoring Technical data – Flow sensor SFAM



Switching output		
Switching output		2x PNP or 2x NPN, adjustable
Switching function		Window comparator or threshold value comparator, adjustable
Switching element function		N/C or N/O contact, adjustable
Switch-on time		Adjustable (factory setting: approx. 60 ms)
Switch-off time		Adjustable (factory setting: approx. 60 ms)
Max. output current	[mA]	100
Voltage drop	[V]	Max. 1.5
Inductive protective circuit		Adapted to MZ, MY, ME coils

Analogue output		
Characteristic curve for flow rate	[l/min]	0 5,000
Output characteristic curve	[mA]	4 20
for current		
Rise time	[ms]	Possible settings: 15, 30, 60 (factory setting), 125, 250, 500, 999
Max. load resistance at current	[ohms]	500
output		

Output, additional data		
Protection against short circuit	Yes	
Protection against overloading	Yes	

Electronic components		
Operating voltage range	[V DC]	15 30
Reverse polarity protection		For all electrical connections

Electromechanical components		
Electrical connection		Straight plug, M12x1, 5-pin
Max. connecting cable length	[m]	<10

Mechanical components		
Type of mounting		In-line installation
		Via accessories
Mounting position		Horizontal ±5°
Pneumatic connection		G½, G¾1)
Product weight	[g]	1,100
Housing materials		Die-cast aluminium, PA-reinforced

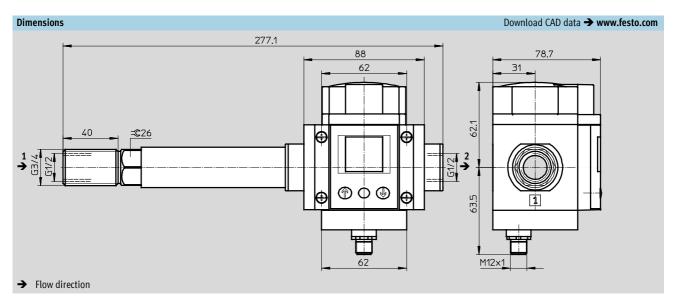
¹⁾ Stabilising zone with female thread G½ and male thread G¾

Display/operation		
Display type		Illuminated LCD, blue
Displayable units		l/min, scfm, l, m ³ , scf
Setting range for flow rate threshold value		1% FS 100% FS
Setting range for consumption	[1]	15 19,999
impulse threshold value	[m3]	1 19,999
	[scf]	0.5 1,999.9
Hysteresis setting range		0% FS 90% FS

Immissions/emissions		
Storage temperature	[°C]	-20 +80
Protection class		IP65
Pressure drop	[mbar]	<100
Electrical protection class		

Diagnostic modules GFDM, flow monitoring Technical data – Flow sensor SFAM





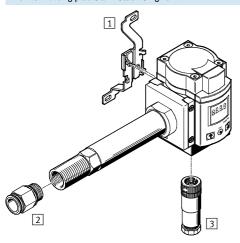
Note: This product conforms to ISO 1179-1 and to ISO 228-1



To comply with the specified accuracies, the SFAM must be supplied with a connection that has an inside diameter of at least 10 mm.

Peripherals overview

With connecting plates and stabilising zone



Note The screened cable for connecting the sensor to the controller is not included in the scope of delivery.

Accessories	Included in the scope of delivery			
Mounting bracket MS6-WB	For wall mounting	17		
Push-in fitting QS-1/2-16	For tubing O.D. of 16 mm			
3 Plug socket FBSD-GD-9-5POL	For electrical connection			

Ordering data – Accessories									
		Part No.	Туре						
	Mounting bracket	532196	MS6-WB						

Diagnostic modules GFDM – Direct visualisationTechnical data – Front-end display FED

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Variant:

Visualisation FD

→ Modular product system on

page 20



General technical data	
Display properties	Touchscreen
Display	Colour STN
Display size	5.6"
Display resolution	1/4 VGA, 320x240 pixels
Number of colours	256
Number of function keys	1
Number of user LEDs	1
Number of system LEDs	4
User memory	32 MB
Recipe memory	32 KB
Event lists	1,024
Alarms	1,024
Type of mounting	Front panel mounting
Product weight [g	il 1,400

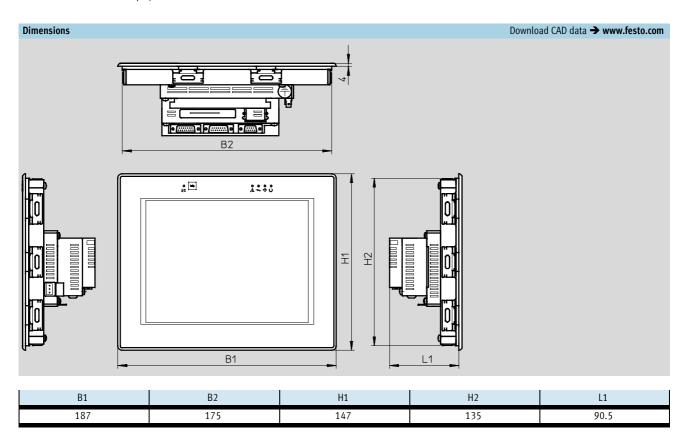
Electrical data		
Nominal operating voltage	[V DC]	24
Operating voltage range	[V DC]	18 30
Current consumption at nominal	[A]	0.8
operating voltage		
AUX interface		Sub-D socket, 9-pin
Printer interface		Sub-D socket, 15-pin, RS232
Ethernet interface		Optional, 10 MBd
PC interface		Sub-D socket, 15-pin, RS232
Programming interface		9.6 38.4 kBd
Programming software		FED Designer 6.06 or higher
PLC interface		Sub-D plug, 15-pin, RS232
Backup battery		3 V / 270 mA lithium
Real-time clock		Yes
Accuracy of real-time clock		130 s/month
Protection class		IP65 at the front face following installation into control panel, IP20 at the back

Operating and environmental conditions									
Ambient temperature	[°C]	0 45							
Relative air humidity	[%]	5 85, non-condensing							
CE mark (see declaration of conformit	y)	To EU EMC Directive ¹⁾							
Certification		C-Tick							

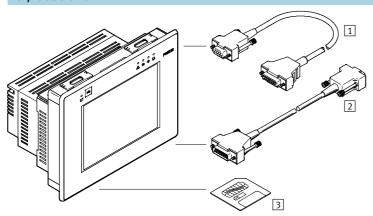
Diagnostic modules GFDM – Direct visualisation Technical data – Front-end display FED



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Peripherals overview



Acce	ssories	Included in scope of delivery		
1	Connecting cable NEBC-S1G15-K-2.5-N-B-S1G9	For controller CECX, 2.5 m long		
2	Programming cable FEDZ-PC	For PC, 3 m long		
3	Memory card FEDZ-MEM32	User memory 32 MB	→ 19	
-	Mounting kit FED	Front mounting (4 pieces), front seal and 3-pin		
		connector for power supply		

Ordering data – Accessories								
		Part No.	Туре					
	Memory card	543514	FEDZ-MEM32					
	Fieldbus interface, Ethernet interface module for FED							

Diagnostic modules GFDM Ordering data – Modular product system



M Mandatory data														
Module No.				Pressure monitoring			Controller type			Setpoint value				Visualisation
Product type			Flow monitor	oring		Bus protocol/Activation			Switching output for monitoring		-			
552054		GFDM		Р	QA QB		S	EA		A4		N P		FD VW
Ordering example			Ī			1			Ī	•				
example 552054	_	GFDM	_	P	QA] _	S	EA	_	A 4		N	_	FD

Ordering table				
		Condi- tions	Code	Enter code
Module No.	552054			
Product type	Diagnostic module		GFDM-	GFDM-
Pressure monitoring [bar]	0 10		Р	Р
Flow monitoring [l/min]	2 200		QA	
	50 5000		QB	
Controller type	Standalone (CECX-K-D1)		-S	-S
Bus protocol/Activation	Input/output		EA	EA
Setpoint value [mA]	4 20		-A4	-A4
Switching output for monitoring	NPN		N	
	PNP		P	
Visualisation	Direct (FED)		-FD	
	External (VipWin)		-VW	

Transfer order code													
552054	-	GFDM	-	P		-	S	EA	-	A4		-	

Diagnostic modules GFDM Accessories



Ordering data – Connecting cable NEBC											
	Electrical connection	Cable composition [mm ²]	Cable diameter [mm]	Cable length [m]	Part No.	Туре					
	15-pin socket, Sub-D 9-pin socket, Sub-D	3x0.34, screened	5.2	2.5	553949	NEBC-S1G15-K-2,5-N-B-S1G9					

Ordering data - P	Ordering data – Plug NECC										
	Operating voltage range		Number of pins	Part No.	Туре						
	[V AC]	[mm ²]									
$\overline{\mathcal{A}}$	300	0.2 2.5	2-pin	553857	NECC-L1G2-C1						
STA			4-pin	553858	NECC-L1G4-C1						
			6-pin	553859	NECC-L1G6-C1						
Amananan Amanan			8-pin	553860	NECC-L1G8-C1						
			18-pin	553861	NECC-L1G18-C1						