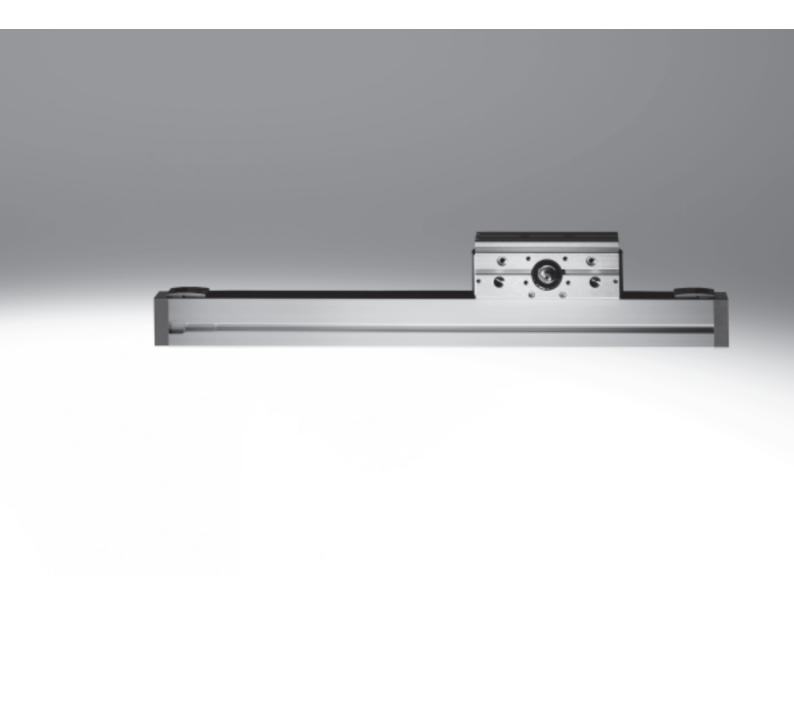
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Feature

Key features at a glance

 Super flat Ω drive head enabling high mechanical torques.

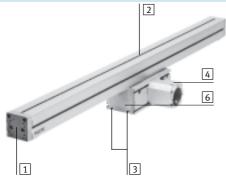


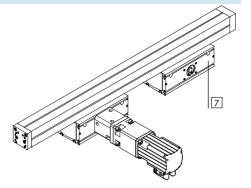
- High-quality guide as for DGE-KF/ DGP-KF axis.
- Improved dynamics compared to toothed belt axis DGE-ZR in cantilever operation, as the motor, gear unit and drive head are securely mounted and thus the moving load (profile barrel) is considerably reduced.
- Tried and tested motor-controller packages can be utilised.
- Mounting options adapted to the new multi-axis modular system.

Size		18	25	40
Max. working stroke	[mm]	800	900	1000
Max. working load	[kg]	7	18	27
Max. speed	[m/s]	3	3	3
Max. feed force	[N]	230	400	1000

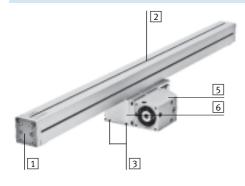
Variants

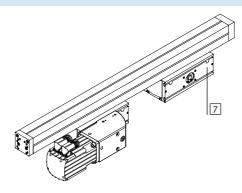
Basic design





With angled gear unit





- 1 Mounting interface for working load: thread, centring holes and hole pattern are identical to the end caps on the DGE axes. Both caps can be machined as desired or removed and replaced by others.
- 2 Profile barrel: 3 sides with slots for external mounting – clearance for tubing and electrical cable throughfeed
- Mounting interface for cantilever application (matched to DGE-...-KF slide)
- 4 Coupling housing
- 5 Coupling housing with integrated angled gear unit
- 6 Drive head
- 7 Optional: Additional drive head without drive shaft for increasing mechanical torque resistance



Features

System selection for electromechanical drives

Cantilever axis





Note

For the cantilever axes and the motors there are matching complete solutions.

Motor kit Axial kit



Axial kit consisting of:

- Motor flange
- Coupling housing
- Coupling
- Screws

Motor



→22





- 1 Servo motor EMMS-AS
- 2 Stepper motor EMMS-ST

Motor controller





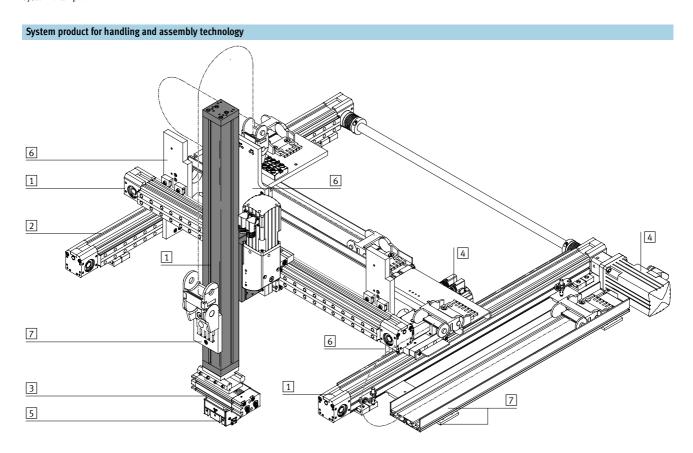




- 1 Servo motor controller CMMP-AS, CMMS-AS
- 2 Stepper motor controller CMMS-ST

Cantilever axes DGEA, with toothed belt drive System example

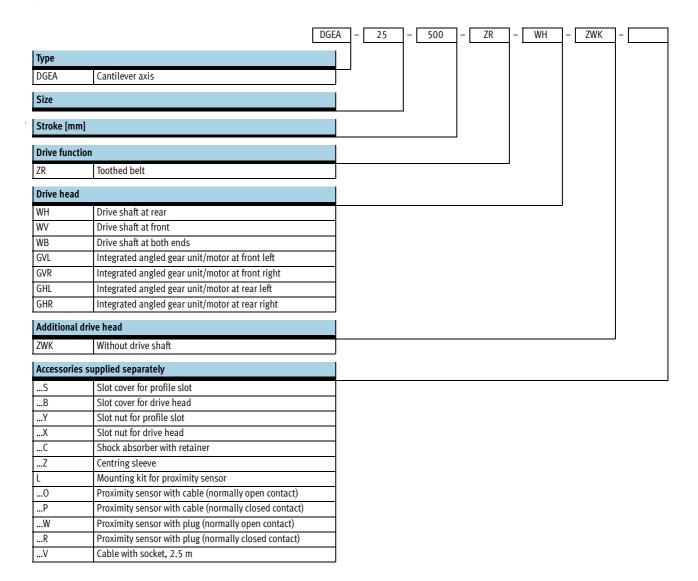




Syste	em elements and accessories		
		Brief description	→ Page/Internet
1	Axes	Wide range of combination options within handling and assembly technology	axes
2	Passive guide axis	To increase force and torque capacity in multi-axis applications	guide axes
3	Drive units	Wide range of combination options within handling and assembly technology	drive
4	Motors	Servo and stepper motors, with or without gearing	motor
5	Grippers	Wide range of variation options within handling and assembly technology	gripper
6	Adapters	For drive/drive and drive/gripper combinations	adapter kit
7	Installation components	For achieving a clear-cut, safe layout for electrical cables and tubing	installation component

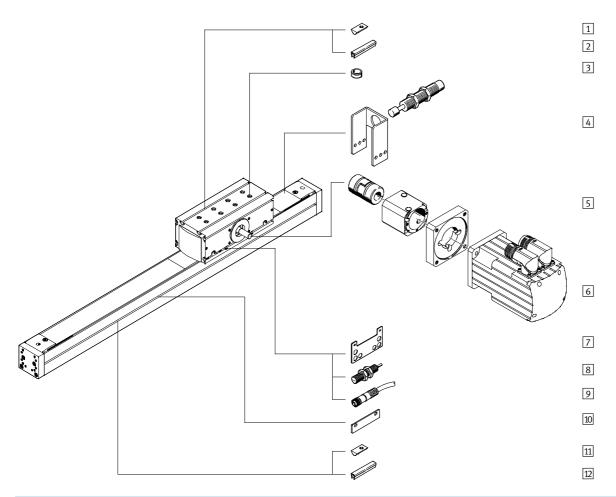
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Type codes

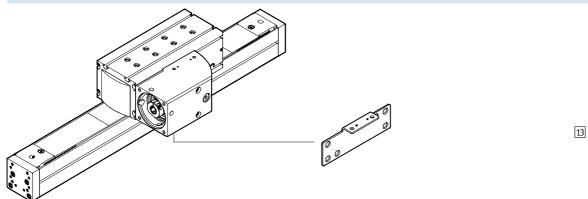


Cantilever axes DGEA, with toothed belt drive Peripherals overview





With angled gear unit



Cantilever axes DGEA, with toothed belt drive Peripherals overview

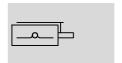


Varia	nts and accessories					
	Туре	Brief description			→ Page/Internet	
1	Slot nut for drive head X	For mounting the axis	•	•	27	
2	Slot cover for drive head B	For protecting against ingress of dirt	•	•	27	
3	Centring sleeve Z	To centre the axis	•	•	27	
4	Shock absorber with retainer C	Prevents damage to the axis in the event of a power failure (in vertical operation), if the axis is driven into the end position by the load	•	•	26	
5	Axial kit EAMM-A	For axial motor attachment (consisting of: coupling housing, clamping component, motor flange)	•	-	22	
5	Coupling housing KG	Adapter for mounting the motor on the axis	•	integrated	22	
5	Coupling KSE	Connecting element between axis and motor	•	integrated	22	
5	Motor flange EAMF	Connecting element between coupling housing and motor	•	integrated	22	
6	Motor EMMS	Motors specially matched to the axis, with or without gearing	•	•	22	
7	Mounting plate L	Adapter for mounting the SIEN proximity sensor on the axis (basic design)	•	-	24	
8	Proximity sensor O/P/W/R	For providing a proximity signal or safety check	•	•	27	
9	Cable with socket V	Via proximity sensor	•	•	27	
10	Switching lug L	For sensing the slide position	•	•	24	
11	Slot nut for profile slot Y	For mounting attachments	•	-	27	
12	Slot cover for profile slot S	For protecting against ingress of dirt	•	•	27	
13	Mounting plate L	Adapter for mounting the SIEN proximity sensor on the axis with angled gear unit	-	•	25	

Cantilever axes DGEA, with toothed belt drive $_{\mbox{\scriptsize Technical data}}$



Function





Stroke length 100 ... 1000 mm



General technical data						
Size		18	25	40		
Constructional design		Cantilever axis with toothe	ed belt drive			
Guide		Recirculating ball bearing	guide			
Mounting position		Any				
Max. working stroke ¹⁾	[mm]	1 800	1 900	1 1000		
Max. working (effective) load, horizontal ²⁾	[kg]	6	15	40		
Max. working load, vertical	[kg]	10	20	50		
Max. feed force F _x	[N]	230	400	1000		
Max. speed	[m/s]	3	<u>.</u>			
Max. acceleration ³⁾	[m/s ²]	50				
Repetition accuracy	[mm]	<±0.05				
Basic design			<u>.</u>			
Max. driving torque	[Nm]	3	5.2	19		
Max. no-load driving torque ⁴⁾	[Nm]	0.4	0.4	1		
Maximum drive speed	[rpm]	2222	2222	1500		
With angled gear unit						
Max. driving torque	[Nm]	1.4	2.2	7.3		
Max. no-load driving torque ⁴⁾	[Nm]	0.3	0.6	1.3		
Maximum drive speed	[rpm]	6666	6666	4500		
Gearing type		Crown gear unit				
Gearing		Straight				
Gear ratio		3				

- 1) Total stroke = working stroke + 2x stroke reserve, longer strokes on request
- 2) At 500 mm stroke and with a centred working load in the middle of the guide. Further values \Rightarrow 12
- The acceleration may need to be reduced to achieve optimum positioning times (→ PositioningDrives sizing software).
 Measured at a speed of 0.2m/s

Operating and environmental conditions							
Size		18	25	40			
Ambient temperature	[°C]	-10 +60					
Protection class		IP20					

Cantilever axes DGEA, with toothed belt drive Technical data



Weights [kg]								
Size		18		25	25		40	
Number of drive hea	ads	1	2	1	2	1	2	
Basic design								
Overall weight	at 0 mm stroke ¹⁾	2.8	4.7	4.9	8.5	14.3	23.2	
	Additional weight Per 100 mm stroke ¹⁾	0.35	0.35	0.47	0.47	1	1	
Moving load	at 0 mm stroke	1.5	2	2.4	3.3	6.2	8.6	
With angled gear ur				_				
Overall weight	at 0 mm stroke ¹⁾	3.6	5	6.6	9.3	19.5	26	
	Additional weight Per 100 mm stroke ¹⁾	0.35	0.35	0.47	0.47	1	1	
Moving load	at 0 mm stroke ¹⁾	1.5	2	2.4	3.3	6.2	8.6	

¹⁾ Without motor, coupling, coupling housing and accessories

Mass	s moment of inertia								
Size			18	18		25		40	
Numb	ber of drive heads		1	2	1	2	1	2	
J_0		[kg cm ²]	2.87	4.08	4.45	6.40	28	41.5	
J_{H}	per metre stroke	[kg cm ² /m]	6		8	•	36.5		
JL	per kg working load	[kg cm ² /kg]	1.66		1.66		3.65		
J_{G}	angled gear unit	[kg cm ² /m]	0.14		0.26		2.02		
i	gear ratio		3		3		3		

The mass moment of inertia J_A of the entire axis is calculated as follows:

Basic design

 $J_A = J_O + J_H x$ working stroke [m] + $J_L x$ m_{working load} [kg]

With angled gear unit

$$J_{A} = J_{G} + \frac{J_{O} + J_{H} \text{ x working stroke [m]} + J_{L} \text{ x m}_{\text{working load}} \text{ [kg]}}{i^{2}}$$

Toothed belt				
Size		18	25	40
Expansion ¹⁾	[%]	0.037	0.053	0.056
Pitch	[mm]	3	3	5
Effective radius; effective diameter	[mm]	25.78	25.78	38.2
Feed constant	[mm/rev.]	81	81	120
Feed constant with integrated angled gear unit	[mm/rev.]	27	27	40

¹⁾ At max. feed force

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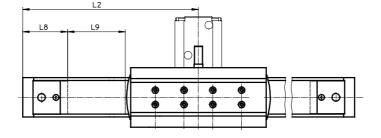
Technical data

Materials Sectional view 1 5 2 4 3

Axis		
1	Drive head interface	Galvanised steel
2	Drive head - Housing	Anodised aluminium
3	End cap	Anodised aluminium
4	Profile	Anodised aluminium
5	Guide rail	Rolled steel, corrotec coated
-	Gearing housing	Anodised aluminium
-	Pinion	Steel
-	Crown gear	Steel

Stroke reserve

- L2 Drive head in the end position of the working stroke
- L8 Distance between mechanical stop and external dimension of the axis
- L9 The stroke reserve is a safety distance available on both sides of the axis in addition to the stroke



Example:

Type DGEA-25-500-ZR

Working stroke = 500 mm Stroke reserve = (2x 81 mm)

= 162 mm

Total stroke = 500 mm + 126 mm

= 662 mm

Size		18	25	40
L9 per end position	[mm]	81	81	120

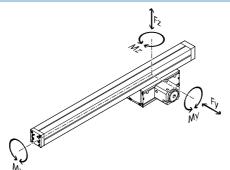


Technical data

Characteristic load values of the guide

The indicated forces and torques refer to the centre of the guide rail.

They must not be exceeded in the dynamic range. Special attention must be paid to the cushioning phase.



If the cantilever axis is simultaneously subjected to several of the forces and torques listed below, the following equation must be satisfied in addition to the indicated maximum loads.

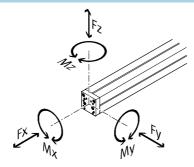
$$\left|\frac{Fy}{Fy_{max.}}\right| + \left|\frac{Fz}{Fz_{max.}}\right| + \left|\frac{Mx}{Mx_{max.}}\right| + \left|\frac{My}{My_{max.}}\right| + \left|\frac{Mz}{Mz_{max.}}\right| \leq 1$$

Permissible forces and torques							
Size		18	25	40			
Fy _{max} .	[N]	2000	3080	7300			
Fz _{max} .	[N]	2000	3080	7300			
Mx _{max} .	[Nm]	19	28	133			
My _{max} .	[Nm]	94	230	665			
Mz _{max} .	[Nm]	65	160	460			

Characteristic load values of the interface for mounting the effective load

The forces and torques specified refer to the interface for mounting the effective load.

They must not be exceeded in the dynamic range. Special attention must be paid to the cushioning phase.



If the cantilever axis is simultaneously subjected to several of the forces and torques listed below, the following equation must be satisfied in addition to the indicated maximum loads.

$$\left|\frac{Fx}{Fx_{max.}}\right| + \left|\frac{Fy}{Fy_{max.}}\right| + \left|\frac{Fz}{Fz_{max.}}\right| + \left|\frac{Mx}{Mx_{max.}}\right| + \left|\frac{My}{My_{max.}}\right| + \left|\frac{Mz}{Mz_{max}}\right| \leq 1$$

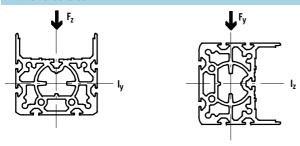
Permissible forces	Permissible forces and torques							
Size		18	25	40				
Fx _{max} .	[N]	6000	6000	8400				
Fy _{max} .	[N]	2240	2240	3200				
Fz _{max} .	[N]	2240	2240	3200				
Mx _{max} .	[Nm]	30	50	118				
My _{max} .	[Nm]	125	230	407				
Mz _{max} .	[Nm]	185	273	580				





Technical data

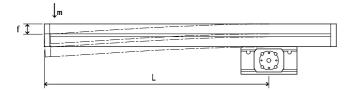
2nd moment of area¹⁾



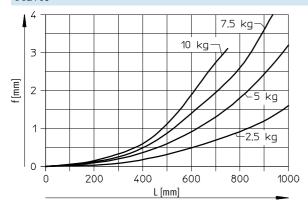
Size	18	25	40
ly [mm²] 173x10 ³	432x10 ³	1759x10 ³
Iz [mm²] 135x10 ³	438x10 ³	1894x10 ³

¹⁾ After machining or replacing the end cap, the values become invalid.

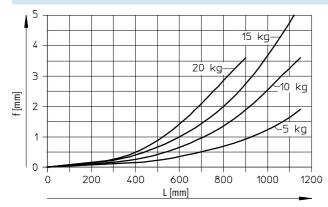
Deflection f of the profile as a function of the distance L and the effective load m



DGEA-18



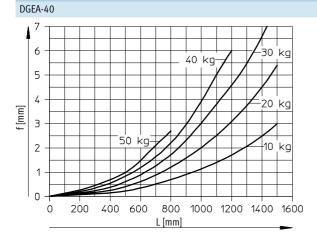
DGEA-25



Cantilever axes DGEA, with toothed belt drive $_{\mbox{\scriptsize Technical data}}$

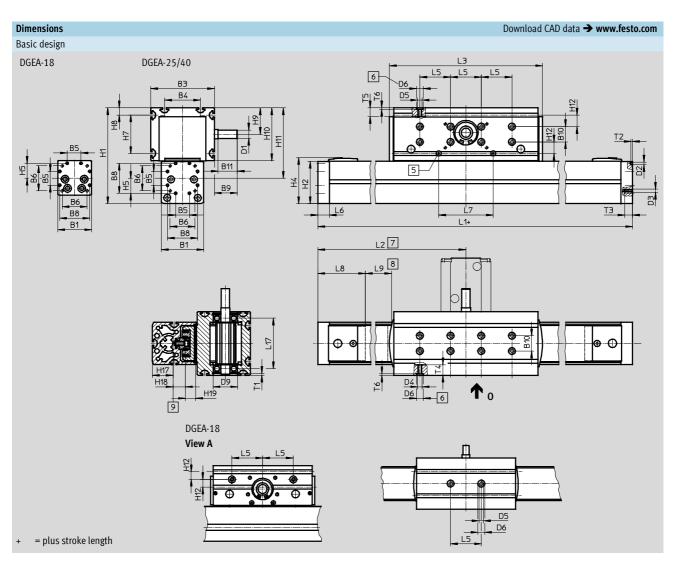


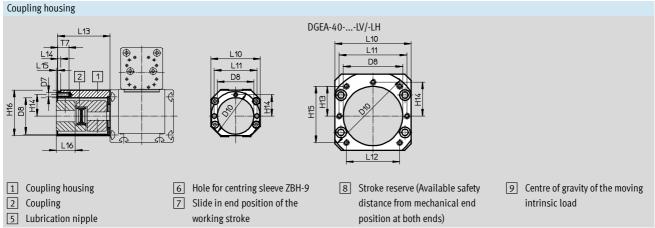
Deflection f of the profile as a function of the distance L and the effective load m



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Technical data





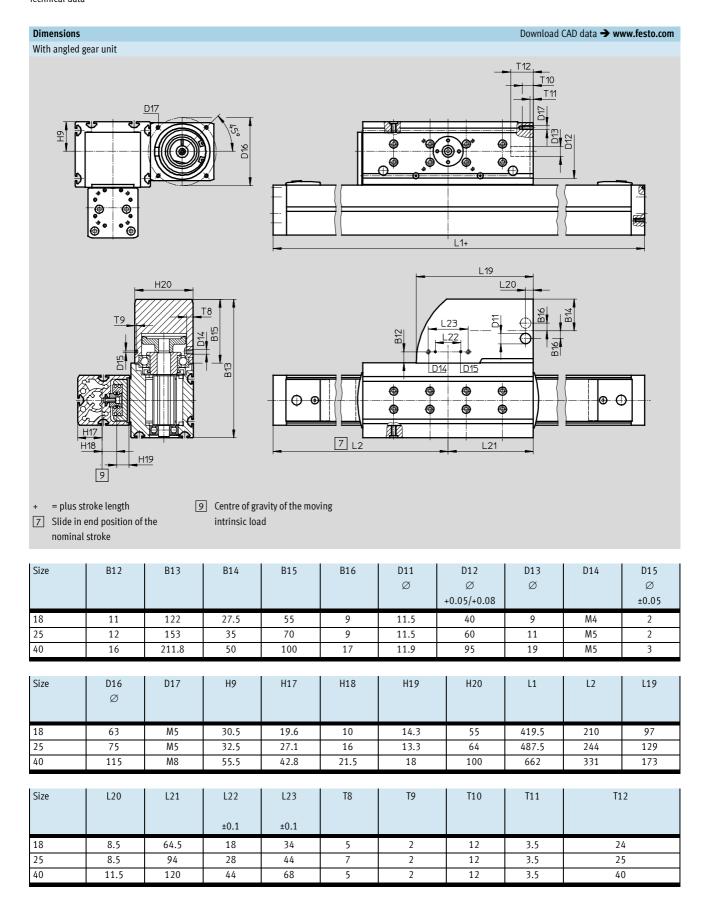
Cantilever axes DGEA, with toothed belt drive Technical data



Size	Variant	B1	В3	B4	B5 ±0.1	B6	B8	В9	B10	B11	D1 Ø h6	D2 Ø	D3
18	KV/KH	44	67	32	18	32.5	39.1	16	-	12	8	3.3	M4
25	KV/KH	55	83	47	18	32.5	39.1	29.8	20	25	11	3.3	M4
40	KV/KH LV/LH	- 80	111.8	72	28	49	53	30.1	40	25	15	4.4	M5
Size	Variant	D4	D5	D6 Ø	D7	D8 Ø	D9 ∅	D10 Ø	H1	H2	H4	H5	H7
				H7			H7	g7					
18	KV/KH	M6	M6	9	M4	32	28	44	99	45	50.8	19.55	20
25	KV/KH	M6	M6	9	M6	48	32	64	128	57.7	63.1	19.55	50
40	KV/KH LV/LH	M6	M6	9	M6 M8	48 78	40	118	197	85	91.3	26.5	72
Size	Variant	Н8	Н9	H10	H11	H12	H13	H14	H15	H16	H17	H18	H19
	1.000							±0.1			,		
18	KV/KH	8	30.5	52	77	10	-	19	-	45	19.6	10	14.3
25	KV/KH	9.5	32.5	69	95	15	-	28	-	60	27.1	16	13.3
40	KV/KH LV/LH	15.5	55.5	110	153	16	- 39	28 44.5	- 74	60 100	42.8	21.5	18
	·		ı	ı			ı		ı				
Size	Variant	L1	L2	L3	L5	L6	L7	L8	L9	L10	L11	L12	L13
18	KV/KH	419.5	210	138	40	13	28	58	81	45	38	_	40
25	KV/KH	487.5	244	202	40	15	71	60	81	65	56	_	65
40	KV/KH		224			4.5	0.4	0.1	420	65	56	-	65
	LV/LH	662	331	256	40	15	94	81	120	100	89	70	96
Size	Variant	L14	L15	L16	L17	T1	T2	T3	T4	T5	T6	Т	7
									min.	min.			
18	KV/KH	3.2	-3.6	14.6	53	1.6	2	9	11	11	2.1	1	
25	KV/KH	4	2.2	22.8	65.6	2.3	2	10	11	11	2.1	1	
40	KV/KH LV/LH	5	2.2 -0.9	22.8 35.9	90	2.8	3	10	11	11	2.1	1	

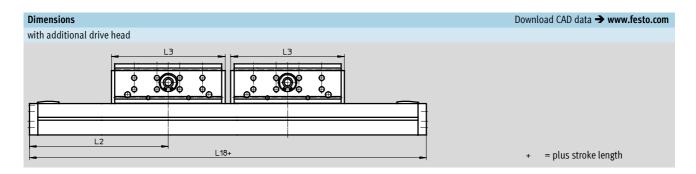
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Technical data





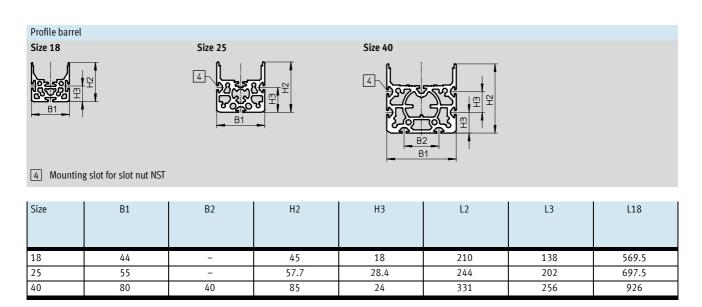
Technical data





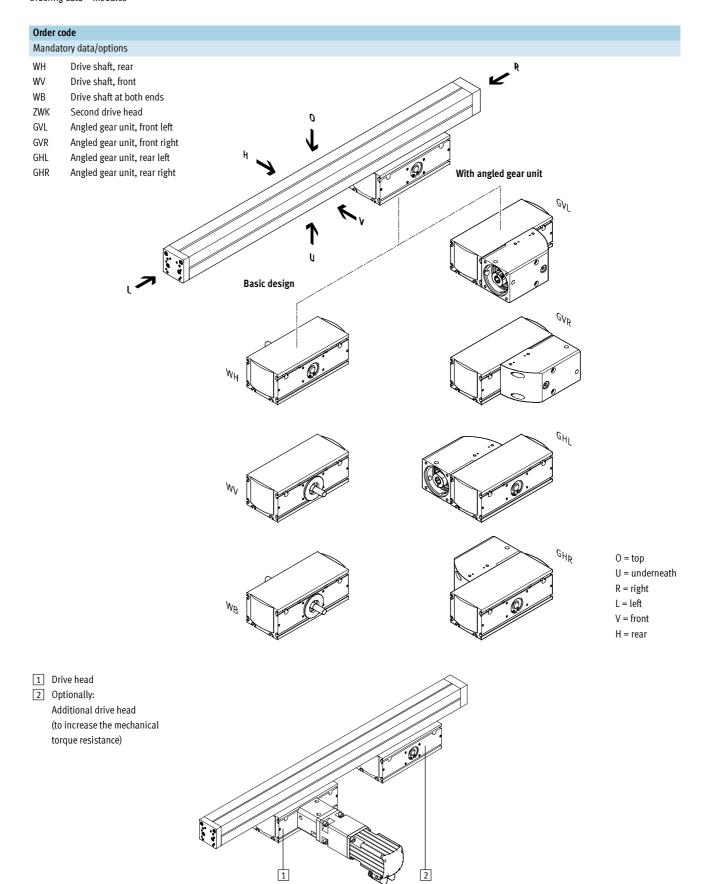
When using an integrated right-angle gear unit with motor interface on the right (-GVR / -GHR) combined with an additional drive head (-ZWK), a minimum distance between the two drive

heads must be observed. When using Festo servo motors, this distance corresponds to at least the overall length of the motor.



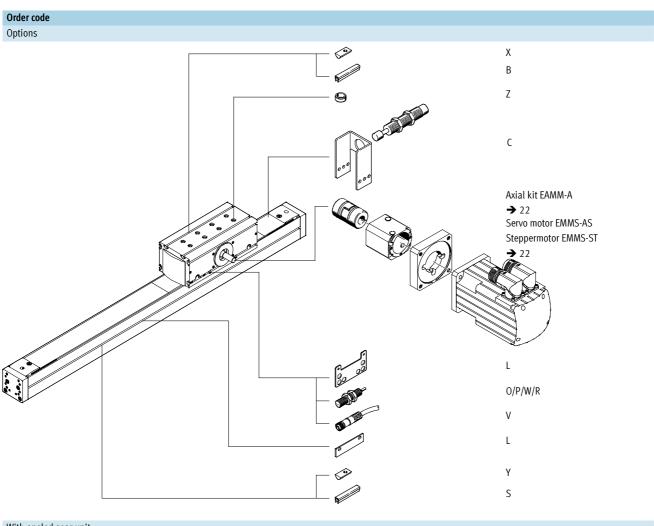
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Ordering data - Modules

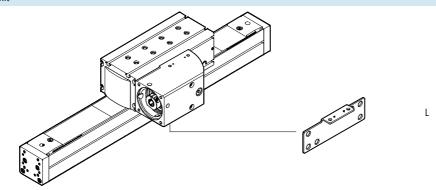


Cantilever axes DGEA, with toothed belt drive Ordering data – Modules



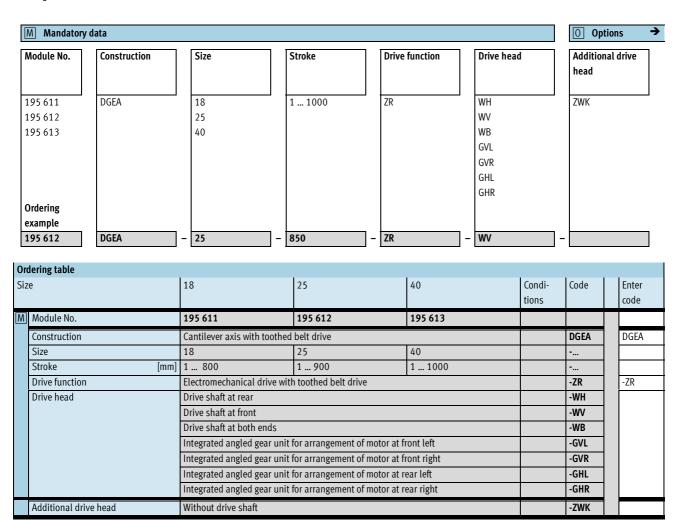








Ordering data - Modules



- ∎ - Note

When using an integrated right-angle gear unit with motor interface on the right (-GVR / -GHR) combined with an additional drive head (-ZWK), a minimum distance between the two drive

heads must be observed. When using Festo servo motors, this distance corresponds to at least the overall length of the motor.

Transfer order	Transfer order code													
		DGEA	-		-		-	ZR	-		-		-	



Ordering data - Modules

O Options	O Options											
Accessories	Slot cover	Slot nut	Shock absorber with retainer	Centring sleeve	Retaining plate for proximity sensor	Inductive proximity sensor	Cable with socket					
ZUB	S B	Y X	C	7	L	0 P W	V					
ZUB -	2B		2C	10Z	L	2P2W	2V					

Or	dering table							
Siz	re		18	25	40	Condi-	Code	Enter
	-					tions		code
Ψ	Accessories		Supplied separately		ZUB-	ZUB-		
0	Slot cover	for profile slot	1 10				S	
		for drive head	1 10				В	
	Slot nut	for profile slot	1 10				Ү	
		for drive head	1 10		Х			
	Shock absorb	er with retainer	1 2		C			
	Centring sleev	ve	10, 20, 30, 40, 50, 60, 70,		Z			
	Retaining pla	te for inductive proximity	1		L			
	switch, incl. 2	2 switching lugs						
	Inductive	NO contact, cable	1 5		0			
	proximity	NC contact, cable	1 5		Р			
	sensor	NO contact, plug	1 5				W	
	NC contact, plug 1 5						R	
	Cable with so	cket	1 10		V	•		

- Note

Cantilever axes DGEA offer the same mounting options (on the end cap of the profile and drive head) as the electromechanical axes

DGE-...-ZR-KF/-SP-KF

Note Note however that there is no 1:1 conformity with regard to size.

Example:
Profile dimension DGEA-18 corresponds to DGE-25.

Transfer order coo	le				
ZUB	-				

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Permissible combinations v	vith axial kit – Basic design with	out gear unit		Technical data → Internet: eamm-a
Motor	Axial kit	Axial kit consisting of:		
		Motor flange	Coupling	Coupling housing
			O RES	
Туре	Part No.	Part No.	Part No.	Part No.
	Туре	Туре	Туре	Туре
DGEA-18				
With stepper motor				
EMMS-ST-57	550 956	530 081	530 088	530 468
	EAMM-A-F28-57A	EAMF-A-44A/B-57A	EAMC-30-35-6.35-8	EAMK-A-F28-44A
EMMS-ST-87	550 958	530 082	123 042	530 468
	EAMM-A-F28-87A	EAMF-A-44A/B-87A	EAMC-30-35-8-11	EAMK-A-F28-44A
DGEA-25				
With stepper motor				
EMMS-ST-87	550 960	533 140	530 090	530 469
	EAMM-A-F32-87A	EAMF-A-64A/B-87A	EAMC-40-66-11-11	EAMK-A-F32-64A

Permissible combinations wit	ermissible combinations with axial kit − Basic design with gear unit Technical data → Internet: eamm-a											
Gear unit	Motor	Axial kit	Axial kit consisting of:									
			Motor flange	Coupling	Coupling housing							
				D								
Туре	Туре	Part No.	Part No.	Part No.	Part No.							
		Туре	Туре	Туре	Туре							
DGEA-18												
With servo motor												
EMGA-60-P-GSAS-55	EMMS-AS-55	550 957	529 944	123 042	530 468							
		EAMM-A-F28-60G	EAMF-A-44A/B-60G	EAMC-30-35-8-11	EAMK-A-F28-44A							
With stepper motor												
EMGA-60-P-GSST-57	EMMS-ST-57	550 957	529 944	123 042	530 468							
		EAMM-A-F28-60G	EAMF-A-44A/B-60G	EAMC-30-35-8-11	EAMK-A-F28-44A							
DGEA-25												
With servo motor												
EMGA-60-P-GSAS-70	EMMS-AS-70	550 959	550 987	530 090	530 469							
		EAMM-A-F32-60G	EAMF-A-64A/B-60G	EAMC-40-66-11-11	EAMK-A-F32-64A							
DGEA-40												
With servo motor												
EMGA-80-P-GSAS-100	EMMS-AS-100	550 935	533 139	123 845	124 629							
		EAMM-A-F40-80G	EAMF-A-64A/C-80G	EAMC-40-66-15-20	EAMK-A-F40-64A							
With stepper motor	•											
EMGA-80-P-GSST-87	EMMS-ST-87	550 935	533 139	123 845	124 629							
		EAMM-A-F40-80G	EAMF-A-64A/C-80G	EAMC-40-66-15-20	EAMK-A-F40-64A							

FESTO

Permissible combinations with right-angle gear unit Motor DGEA-18 With servo motor EMMS-AS-55-... DGEA-25 With servo motor EMMS-AS-70-... DGEA-40 With servo motor EMMS-AS-100-..

Note

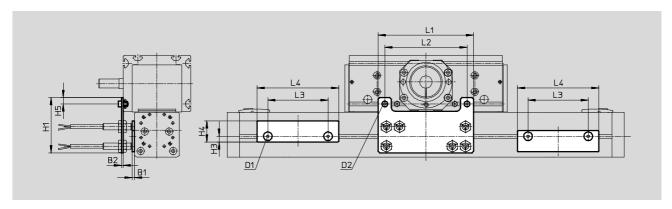
The basic design of the gear units facilitates a reduction ratio of 4:1 and that of the right-angle gear unit a reduction ratio of 3: 1.

FESTO

Mounting kit for proximity sensor (DGEA in basic design) DGEA-...-SIE-M8 (order code L)

Material: Galvanised steel





Dimensions and ordering data												
For size	B1	B2	D1	D2	H1	H3	H4					
18	3	2	M4	M4	77	5	21					
25	3	2	M4	M5	68	7	26					
40	3	7	M4	M5	92	7	26					

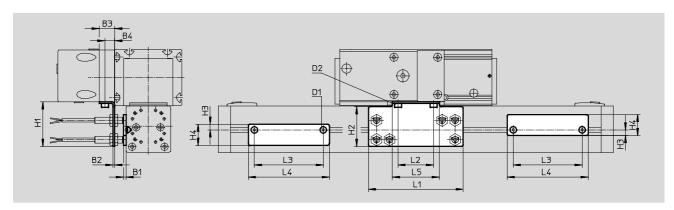
For size	H5	L1	L2	L3	L4	Weight	Part No.	Туре
						[g]		
18	7.5	114	90	74	84	200	525 868	DGEA-18-SIE-M8
25	8	117	101	85	100	250	525 869	DGEA-25-SIE-M8
40	10	190	133	124.5	145	600	525 870	DGEA-40-SIE-M8

FESTO

Mounting kit for proximity sensor (DGEA with right-angle gear unit) DGEA-...-G...-SIE-M8 (order code L)

Material: Galvanised steel





Dimensions and o	Dimensions and ordering data												
For size	B1	B2	В3	B4	D1	D2	H1	H2	H3				
18	3	2	17	11	M4	M4	40	34	5				
25	3	2	19	12	M4	M5	55	49	7				
40	3	4	23	16	M4	M5	64	52	7				

For size	H4	L1	L2	L3	L4	L5	Weight	Part No.	Туре
							[g]		
18	21	114	34	74	84	46	170	539 935	DGEA-18-GSIE-M8
25	26	117	44	85	100	58	250	539 936	DGEA-25-GSIE-M8
40	26	153	68	124.5	145	82	520	539 937	DGEA-40-GSIE-M8

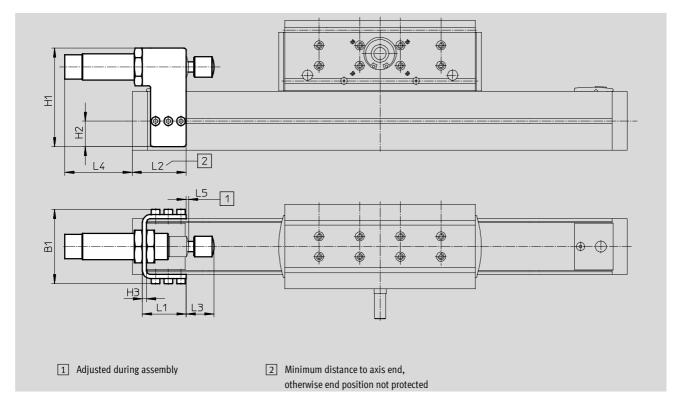
FESTO

Accessories

Shock absorber kit DGEA-...-YSR (order code C)

Material: Galvanised steel Free of copper, PTFE and silicone





Dimensions and ordering data												
For size	B1	H1	H2	Н3	L1	L2	L3	L4	L5	Weight	Part No.	Туре
						+1			+1	[g]		
18	59	80	15	3	44	67	1)	1)	2	390	525 865	DGEA-18-YSR
25	73	97	25	4	43	60	1)	1)	2	630	525 866	DGEA-25-YSR
40	98	122	14	4	70.5	81	1)	1)	2	1,200	525 867	DGEA-40-YSR

1) Dimension is related to the size of the shock absorber and the mounting position of the shock absorber kit



Ordering data				Technical o	data ➤ Internet: mou	nting attachment
	For size	Comment	Order code	Part No.	Туре	PU ¹⁾
Slot nut NST	•					,
	18	For profile slot	Υ	526 091	NST-HMV-M4	1
	25,40			150 914	NST-5-M5	1
	18, 25, 40	For drive head	Х	150 914	NST-5-M5	1
Centring sleeve ZBH						
	18, 25, 40	For drive head	Z	150 927	ZBH-9	10
Slot cover ABP/ABP-S						
	18	For profile slot	S	151 680	ABP-5-S	2
	25, 40	every 0.5 m		151 681	ABP-5	2
A CONTRACTOR OF THE PROPERTY O	18, 25, 40	For drive head	В	151 681	ABP-5	2
		every 0.5 m				

¹⁾ Packaging unit

Ordering data	Ordering data - Inductive proximity sensors M8 Technical data → Internet: sie								
	Electrical connection		Switching	LED	Cable length	Part No.	Type		
	Cable	Plug M8	output		[m]				
N/O contact									
	3-wire	-	PNP	•	2.5	150 386	SIEN-M8B-PS-K-L		
	-	3-pin	PNP	•	-	150 387	SIEN-M8B-PS-S-L		
N/C contact									
	3-wire	_	PNP	•	2.5	150 390	SIEN-M8B-PO-K-L		
	_	3-pin	PNP		_	150 391	SIEN-M8B-PO-S-L		

Ordering data	- Connecting cables	Technical data → Internet: nebu			
	Electrical connection, left	Electrical connection, right	Cable length [m]	Part No.	Туре
	Straight socket, M8x1, 3-pin	Cable, open end, 3-wire	2.5	541 333	NEBU-M8G3-K-2.5-LE3
OF THE PERSON NAMED IN COLUMN TO PERSON NAME			5	541 334	NEBU-M8G3-K-5-LE3
	Angled socket, M8x1, 3-pin	Cable, open end, 3-wire	2.5	541 338	NEBU-M8W3-K-2.5-LE3
			5	541 341	NEBU-M8W3-K-5-LE3