

## Stainless steel cylinders

FESTO



- Corrosion-resistant in harsh ambient conditions
- Easy-to-clean design
- Wide choice of variants
- Comprehensive range of accessories

Specified types in accordance with ATEX directive for potentially explosive atmospheres

➔ [www.festo.com/en/ex](http://www.festo.com/en/ex)

# Stainless steel cylinders

Key features

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Their applications	Their strengths	Their advantages	Good to know
<p>Reliable components need to achieve 100% operational reliability, even in harsh operating conditions. The aim is to maximise availability of machinery while minimising downtimes.</p> <p>Stainless steel cylinders are therefore used in applications where the surface finish of normal pneumatic drives would render them non-resistant to the surrounding media. However, designing a corrosion-resistant system involves more than simply selecting a suitable steel – it also requires the selection of a tailored concept for mounting components and accessories.</p>	<p>Festo's stainless steel cylinders are made from highly resistant materials such as 1.4301 and 1.4401. These popular high-alloy, stainless austenitic chrome/nickel and chrome/nickel/molybdenum steels protect against chemical or electrochemical stress as well as damage to the material surface caused by cleaning or detergents. These groups of materials are particularly resistant to uniform surface corrosion and offer increased protection against pitting and crevice corrosion.</p>	<p>Festo's worldwide service network ensures optimum availability of stainless steel cylinders. As well as a comprehensive range of standard cylinders to DIN ISO 6431 and 6432, we also offer a range of tailored mounting components and accessories. The stainless steel cylinders are assembled with USDA-H1 lubricating grease and wiper seals in accordance with BGVV (Federal Institute for Risk Assessment) guidelines. This means that they are suitable for use in the food industry and for direct contact with food products. We will be pleased to answer any inquiries you may have about future additions to our stainless steel range. Just give us a call.</p>	<p>Our many years of experience in the area of stainless steel can be invaluable when you are investigating solutions for harsh environments. Our experts can answer any questions you might have about surface finishes and chemical resistance.</p>



The atmosphere in the curing cellar of a cheese factory consists of an unpleasant mix of ammonia, lactic acid and 98% humidity.



An area subject to radiation of up to 4 sievert/h whilst immersed in fully desalinated water in a manipulator for dismantling nuclear reactor pressure reservoirs and thermal shields.

# Stainless steel cylinders

FESTO

Key features

## Resistance

Complete resistance to pitting and crevice corrosion is not always possible, even with ideal application parameters. The following parameters increase the pitting effect of chloride ions:

- Concentration of chloride ions
- Duration of contact
- Temperature
- Decreasing ph value

It must therefore be ensured during design, assembly and operation that all parts of the machinery can be properly cleaned to avoid an accumulation of chloride ions.

Selected sealing materials ensure very high resistance to a wide range of chemical compounds. Further information on resistance to media can be obtained on the Internet at [www.festo.com](http://www.festo.com).

In principle, we recommend that the cylinder be cleaned with the piston rod in the retracted position to avoid the risk of washing out the lifetime lubrication.

Various types of machinery contamination make cleaning processes necessary in many industrial sectors. The degree of cleaning required ranges from wiping the machinery to wet cleaning to foam cleaning with different exposure times and concentrations.

It is therefore impossible to make a general recommendation on compatibility.



Wet cleaning

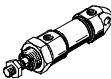
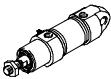
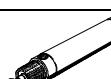
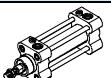
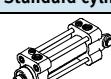


Foam cleaning

# Stainless-steel cylinders

Product range overview

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Function	Version	Type	Piston Ø [mm]	Stroke [mm]	Piston rod					
					Through S2	Extended K8	Male thread		Female thread K3	
							Extended K2	Special thread K5		
<b>Double-acting</b>										
	<b>Standard cylinder to ISO 6432</b>									
		CRDSNU Single-ended piston rod	12, 16	1 ... 200	■	■	■	■ above Ø 25	■ above Ø 20	
			20	1 ... 320						
			25	1 ... 500						
		CRDSNU-MQ Short end cap without swivel mounting	12, 16	1 ... 200	-	■	■	■ above Ø 25	■ above Ø 20	
			20	1 ... 320						
			25	1 ... 500						
		CRDSNU-MG Bearing cap without mounting thread	12, 16	1 ... 200	-	■	■	■ above Ø 25	■ above Ø 20	
			20	1 ... 320						
			25	1 ... 500						
				10, 25, 40, 50, 80, 100, 125, 160, 200		-	-	-	-	
	<b>Round cylinder</b>									
		CRDSNU Single-ended piston rod	32, 40, 50, 63	1 ... 500	■	■	■	■	■	
		CRDSNU-MQ Short end cap without swivel mounting	32, 40, 50, 63	1 ... 500	-	■	■	■	■	
		CRDSNU-MG Bearing cap without mounting thread	32, 40, 50, 63	1 ... 500	-	■	■	■	■	
				10, 25, 40, 50, 80, 100, 125, 160, 200		-	-	-	-	
		CRHD-MQ Bearing cap with male thread	32, 40, 50, 63, 80, 100	10 ... 500 Special lengths on request	-	-	-	-	-	
		CRHD-MC End cap with clevis	32, 40, 50, 63, 80, 100	10 ... 500 Special lengths on request	-	-	-	-	-	
		CRHD-MS End cap with lug	32, 40, 50, 63, 80, 100	10 ... 500 Special lengths on request	-	-	-	-	-	
<b>Standard cylinder to ISO 15552 (ISO 6431 and VDMA 24562)</b>										
	CRDNG Single-ended piston rod	32, 40, 50, 63, 80, 100, 125	10 ... 2,000	■	-	-	-	-	-	
<b>Standard cylinder with swivel bearing at rear to ISO 15552 (ISO 6431 and VDMA 24562)</b>										
	CRDNGS Single-ended piston rod	32, 40, 50, 63, 80, 100, 125	10 ... 2,000	-	-	-	-	-	-	

# Stainless-steel cylinders

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Product range overview

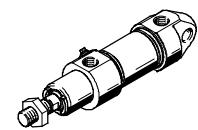
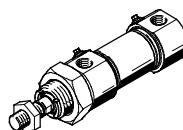
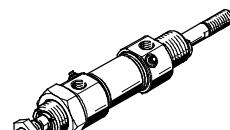
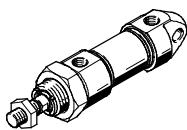
Type	Position sensing	Cushioning			Wiper seal variant			Heat-resistant seal	Low temperature	➔ Page/ Internet
		Fixed	Adjustable	Self-adjusting	Increased chemical resistance A1	Hard wiper seal A2	Unlubricated operation A3			
A	P	PPV	PPS					S6	TT	
<b>Standard cylinder to ISO 6432</b>										
CRDSNU Single-ended piston rod	■	■	■ above Ø 20	■ above Ø 16	■	■	■	■	■	6
CRDSNU-MQ Short end cap without swivel mounting	■	■	■ above Ø 20	■ above Ø 16	■	■	■	■	■	6
CRDSNU-MG Bearing cap without mounting thread	■	■	■ above Ø 20	■ above Ø 16	■	-	■	■	-	6
	■	-	-	■	■	-	-	-	-	
<b>Round cylinder</b>										
CRDSNU Single-ended piston rod	■	■	■	■	■	■	■	■	■	16
CRDSNU-MQ Short end cap without swivel mounting	■	■	■	■	■	■	■	■	■	16
CRDSNU-MG Bearing cap without mounting thread	■	■	■	■	■	-	■	■	-	16
	■	-	-	■	■	-	-	-	-	
CRHD-MQ Bearing cap with male thread	■	-	■	-	-	-	-	■	-	26
CRHD-MC End cap with clevis	■	-	■	-	-	-	-	■	-	26
CRHD-MS End cap with lug	■	-	■	-	-	-	-	■	-	26
<b>Standard cylinder to ISO 15552 (ISO 6431 and VDMA 24562)</b>										
CRDNG Single-ended piston rod	■	-	■	-	-	-	-	■	-	34
<b>Standard cylinder with swivel bearing at rear to ISO 15552 (ISO 6431 and VDMA 24562)</b>										
CRDNGS Single-ended piston rod	■	-	■	-	-	-	-	■	-	34

# Standard cylinders CRDSNU to ISO 6432, stainless steel

Key features

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Variants			
CRDSNU Basic version	CRDSNU-S2: Through piston rod	CRDSNU-MQ: Short end cap without swivel mounting	CRDSNU-MG: Bearing cap without mounting thread



Additional variants		
Symbol	Key features	Description
	S2 Through piston rod	For working at both ends with the same force in the forward and return stroke, for attaching external stops
	S6 Heat-resistant seals	Temperature resistance up to max. 120 °C
	K2 Extended male piston rod thread	-
	K3 Female piston rod thread	-
	K5 Special piston rod thread	Metric standard thread to ISO
	K8 Extended piston rod	-
	A1 Wiper seal variant	Increased chemical resistance
	A2 Wiper seal variant	Hard wiper seal: Cylinder with hard wiper seal
	A3 Wiper seal variant	Unlubricated operation: Cleaning processes degrease the piston rod. A special piston rod seal permits a longer service life compared to the standard seal
	TT Low temperature	Temperature resistance down to max. -40 °C

Cushioning types			
	P cushioning	PPS cushioning	PPV cushioning
Mode of operation	<ul style="list-style-type: none"> <li>The drive is equipped with polymer flexible end-position cushioning</li> </ul>	<ul style="list-style-type: none"> <li>The drive is equipped with self-adjusting end-position cushioning</li> </ul>	<ul style="list-style-type: none"> <li>The drive is equipped with adjustable end-position cushioning</li> </ul>
Application	<ul style="list-style-type: none"> <li>Small loads</li> <li>Low speeds</li> <li>Low impact energies</li> </ul>	<ul style="list-style-type: none"> <li>Small to medium loads</li> <li>Low to medium speeds</li> <li>Medium impact energies</li> </ul>	<ul style="list-style-type: none"> <li>Medium to high loads</li> <li>High speeds</li> <li>High impact energies</li> </ul>
Advantages	<ul style="list-style-type: none"> <li>No adjustment required</li> <li>Time-saving</li> </ul>	<ul style="list-style-type: none"> <li>No adjustment required</li> <li>Time-saving</li> <li>Powerful</li> </ul>	<ul style="list-style-type: none"> <li>Very powerful</li> </ul>

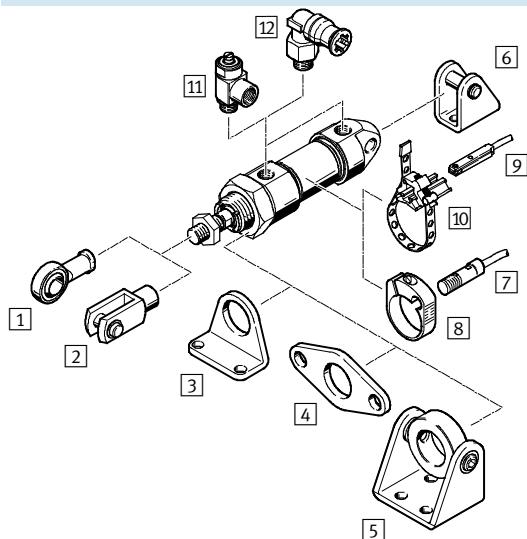
Mounting options		
Threaded mounting	Mounting via hex nut	Swivel mounting at the rear

# Standard cylinders CRDSNU to ISO 6432, stainless steel

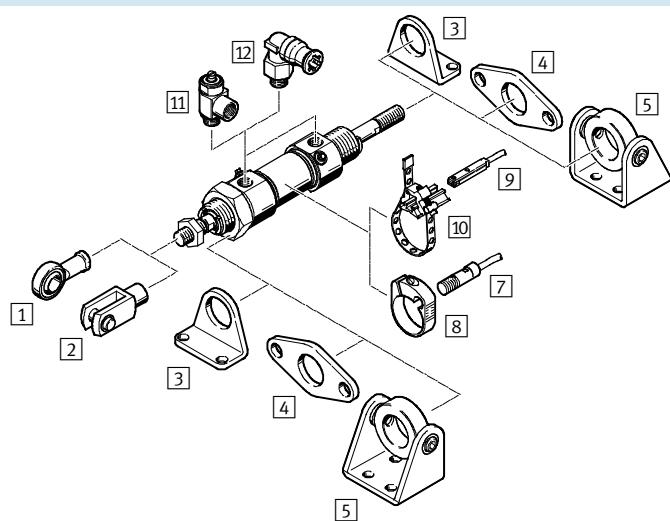
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Peripherals overview

CRDSNU-...



CRDSNU-...-S2



## Mounting attachments and accessories

	Brief description	CRDSNU-				→ Page/ Internet
		Basic version	MQ	MG	S2	
[1] Rod eye CRSGS	With spherical bearing	■	■	■	■	49
[2] Rod clevis CRSG	Permits a swivelling movement of the cylinder in one plane	■	■	■	■	49
[3] Foot mounting CRHBN	<ul style="list-style-type: none"> <li>For bearing caps</li> <li>With CRDSNU-S2 for bearing and end caps</li> </ul>	■	■	-	■	42
[4] Flange mounting CRFBN	<ul style="list-style-type: none"> <li>For bearing caps</li> <li>With CRDSNU-S2 for bearing and end caps</li> </ul>	■	■	-	■	44
[5] Swivel mounting CRSBN	<ul style="list-style-type: none"> <li>For bearing caps</li> <li>With CRDSNU-S2 for bearing and end caps</li> </ul>	■	■	-	■	42
[6] Clevis foot CRLBN	For end caps	■	-	■	-	47
[7] Proximity sensor CRSMEO-4	<ul style="list-style-type: none"> <li>Round design</li> <li>For position sensing</li> </ul>	■	■	■	■	49
[8] Mounting kit CRSMBR	For proximity sensor CRSMEO-4	■	■	■	■	49
[9] Proximity sensor CRSMT-8	<ul style="list-style-type: none"> <li>Design for T-slot</li> <li>For position sensing</li> </ul>	■	■	■	■	49
[10] Mounting kit SMBR	For proximity sensor CRSMT-8	■	■	■	■	49
[11] One-way flow control valve CRGRLA	For regulating speed	■	■	■	■	50
[12] Push-in fittings CRQS	For connecting compressed air tubing with standard outside diameter	■	■	■	■	quick star

# Standard cylinders CRDSNU to ISO 6432, stainless steel

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Type codes

CRDSNU	—	25	—	80	—	PPV	—	A	—	MQ
<b>Type</b>										
Double-acting										
CRDSNU Standard cylinder										
<b>Piston Ø [mm]</b>										
<b>Stroke [mm]</b>										
<b>Cushioning</b>										
P	Flexible cushioning rings/pads at both ends									
PPV	Pneumatic cushioning, adjustable at both ends									
PPS	Pneumatic cushioning, self-adjusting at both ends									
<b>Position sensing</b>										
A	Via proximity sensor									
<b>Variant</b>										
MQ	Short end cap without swivel mounting									
MG	Bearing cap without mounting thread									

## Modular product system

Individually configurable

CRDSNU → 15

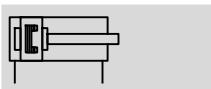
- A1 – Wiper seal variant: For increased chemical resistance
- A2 – Wiper seal variant: Hard wiper seal
- A3 – Wiper seal variant: For unlubricated operation
- S2 – Through piston rod
- K2 – Extended male piston rod thread
- K3 – Female piston rod thread
- K5 – Special piston rod thread
- K8 – Extended piston rod at the front
- S6 – Heat-resistant seals up to max. 120 °C (temperature resistance)
- TT – Low temperature -40 °C ... +80 °C

# Standard cylinders CRDSNU to ISO 6432, stainless steel

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Technical data

Function



DIN



- Ø - Diameter  
12 ... 25 mm
- | - Stroke length  
1 ... 500 mm

## General technical data

Piston Ø	12	16	20	25
Pneumatic connection	M5	M5	G1/8	G1/8
Piston rod thread	M6	M6	M8	M10x1.25
Constructional design	Piston			
	Piston rod			
	Cylinder barrel			
Cushioning P	Flexible cushioning rings/pads at both ends			
PPV	-		Adjustable cushioning at both ends	
PPS	-		Self-adjusting cushioning at both ends	
Cushioning length PPV [mm]	-		15	17
PPS [mm]	-	12	15	17
Position sensing	Via proximity sensor			
Type of mounting	Via accessories			
	Via male thread			
Mounting position	Any			

## Operating conditions

Operating medium	Compressed air in accordance with ISO 8573-1:2010 [7:4:4]
Note on operating/pilot medium	Operation with lubricated medium possible (in which case lubricated operation will always be required)
Operating pressure <sup>1)</sup> [bar]	1 ... 10
Suitability for use in the food industry	As per manufacturer's declaration (→ Support / Downloads)
ATEX	Specified types → <a href="http://www.festo.com">www.festo.com</a>

1) An increase in the minimum operating pressure is possible with variants

## Ambient conditions

Standard cylinder	Basic version	A1	S6	TT
Ambient temperature <sup>1)</sup> [°C]	-20 ... +80	0 ... +80	0 ... +120	-40 ... +80
Corrosion resistance class CRC <sup>2)</sup>	3			

1) Note operating range of proximity sensors

2) Corrosion resistance class 3 as per Festo standard 940 070

Components subject to high corrosion stress. External visible parts in direct contact with industrial atmospheres or media such as solvents and cleaning agents, with a predominantly functional requirement for the surface.

# Standard cylinders CRDSNU to ISO 6432, stainless steel

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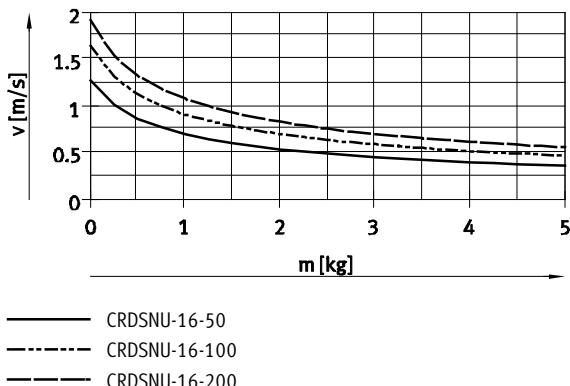
Technical data

Force [N] and impact energy [J]				
Piston Ø	12	16	20	25
Theoretical force at 6 bar, advancing	68	121	188	295
Theoretical force at 6 bar, retracting	51	104	158	247
Impact energy in the end positions for P cushioning <sup>1)</sup>	0.07	0.15	0.20	0.30

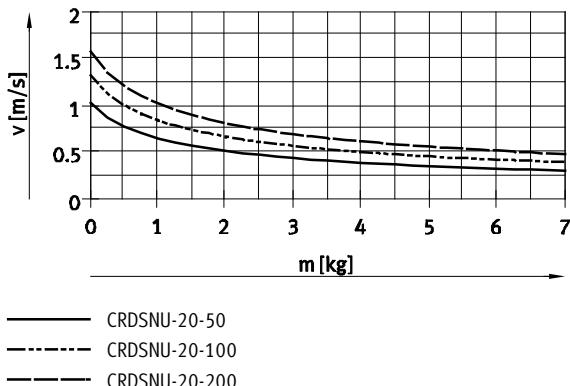
1) The values are reduced by approx. 50% at an ambient temperature of 80 °C

## Average piston speed v as a function of applied load m in combination with PPS cushionings

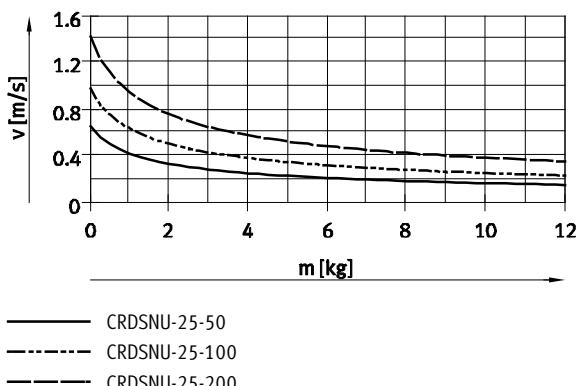
Piston Ø 16



Piston Ø 20



Piston Ø 25



- - - Note  
Average piston speed  
= stroke/movement time

- - - Note

Design software  
for flexible cushioning elements  
→ [www.festo.com](http://www.festo.com)

Additional graphs  
for PPS cushioning  
→ [www.festo.com](http://www.festo.com)

Design software  
for PPV cushioning  
→ [www.festo.com](http://www.festo.com)

## Weight [g]

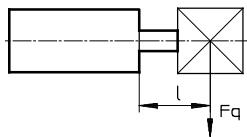
Piston Ø	12	16	20	25
Basic weight with 0 mm stroke	101	130	310	410
Additional weight per 10 mm stroke	4	5	7	11
Moving load with 0 mm stroke	19	21	42	73
Additional load per 10 mm stroke	2	2	4	6

# Standard cylinders CRDSNU to ISO 6432, stainless steel

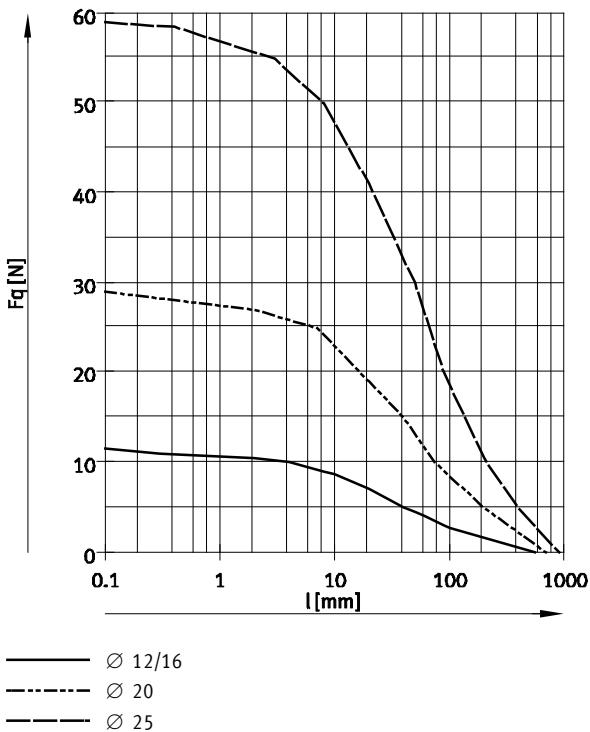
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Technical data

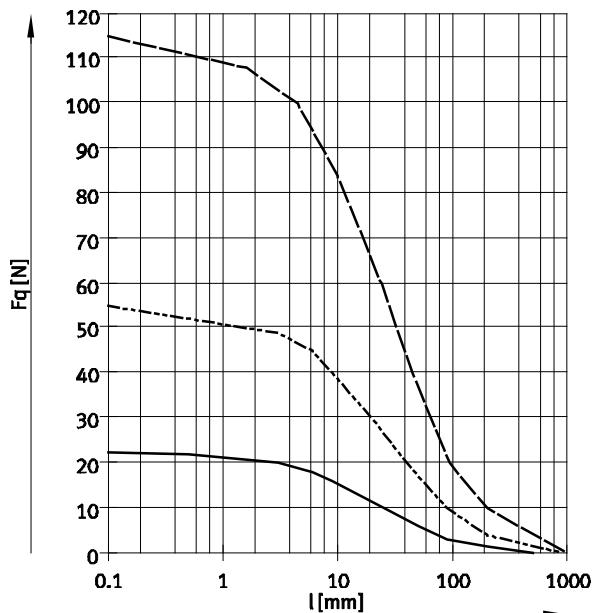
## Max. lateral force $F_q$ as a function of projection l



Basic version

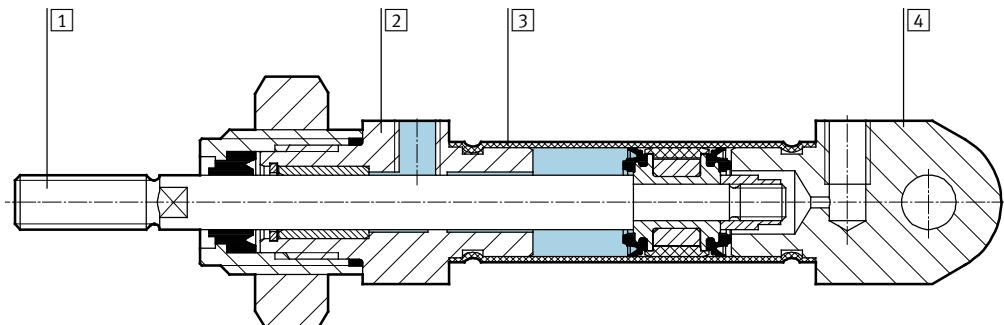


S2 – Through piston rod



## Materials

Sectional view



Standard cylinder	Basic version	S6
[1] Piston rod	High-alloy stainless steel	
[2] Bearing cap	High-alloy stainless steel	
[3] Cylinder barrel	High-alloy stainless steel	
[4] End cap	High-alloy stainless steel	
- Seals	Polyurethane	Fluoro elastomer
Note on materials	RoHS-compliant	
Certification	Germanischer Lloyd	

# Standard cylinders CRDSNU to ISO 6432, stainless steel

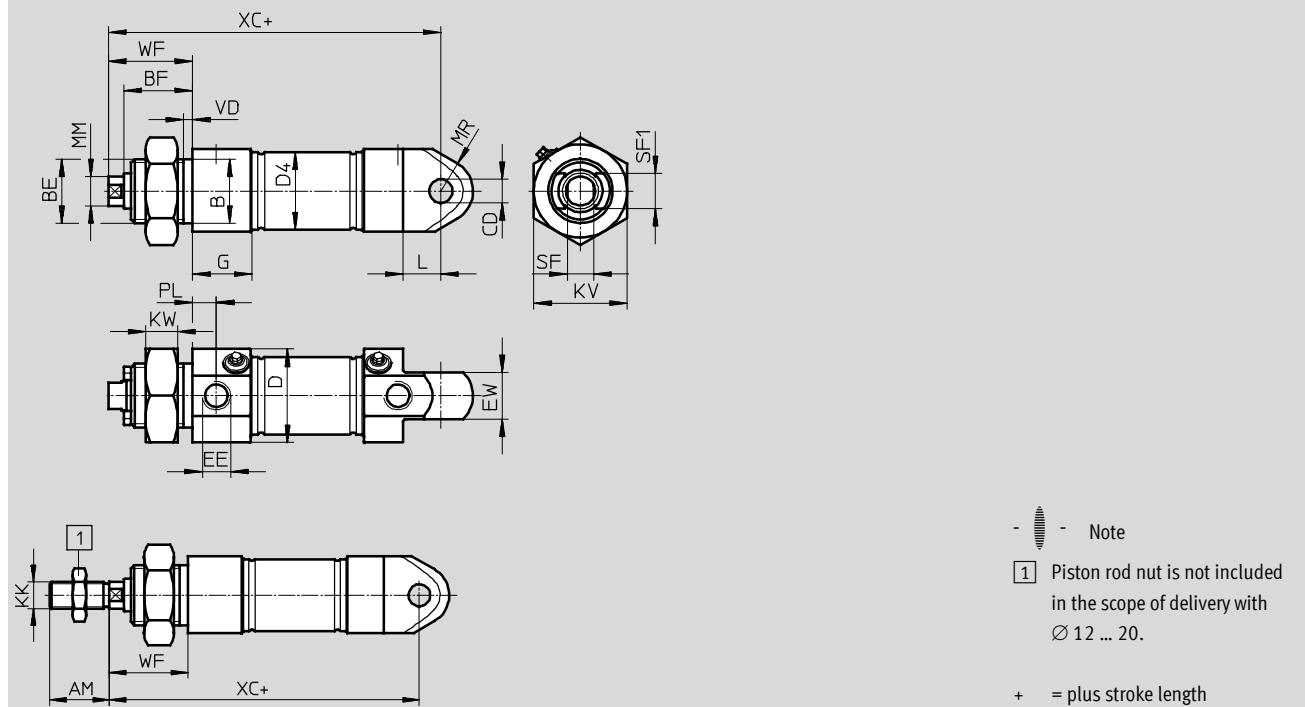
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Technical data

## Dimensions

Basic version

Download CAD data → [www.festo.com](http://www.festo.com)



$\varnothing$ [mm]	AM	B $\varnothing$ h9	BE	BF	CD $\varnothing$ H8	D $\varnothing$	D4 $\varnothing$
12	16	16	M16x1.5	18	6	20	13.3
16	16	16	M16x1.5	18	6	20	17.3
20	20	22	M22x1.5	20.7	8	30	21.3
25	22	22	M22x1.5	23.5	8	32	26.5

$\varnothing$ [mm]	EE	EW	G	KK	KV	KW	L	MM $\varnothing$
12	M5	12	9.5	M6	24	8	10	6
16	M5	12	9.7	M6	24	8	10	6
20	G $\frac{1}{8}$	16	20.5	M8	32	11	13	8
25	G $\frac{1}{8}$	16	20.5	M10x1.25	32	11	13	10

$\varnothing$ [mm]	MR	PL	SF	SF1	VD	WF	XC
12	8	6	5	9	3.5	22	75
16	8	6	5	9	3.5	22	82
20	11	8.2	7	12	3.5	24	95
25	11	8.2	9	12	3.5	28	104

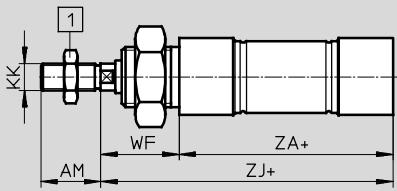
# Standard cylinders CRDSNU to ISO 6432, stainless steel

FESTO

Technical data

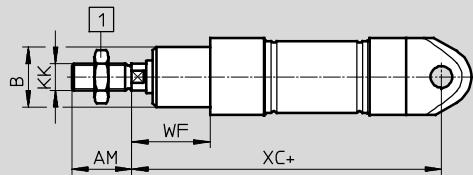
## Dimensions

MQ – Short end cap without swivel mounting

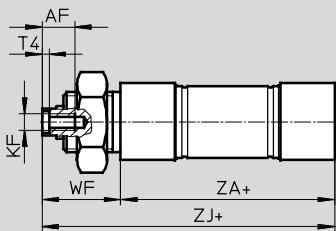


Download CAD data ➔ [www.festo.com](http://www.festo.com)

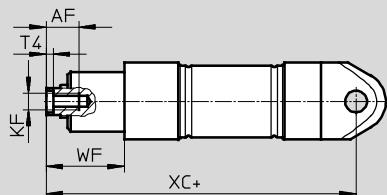
MG – Bearing cap without mounting thread



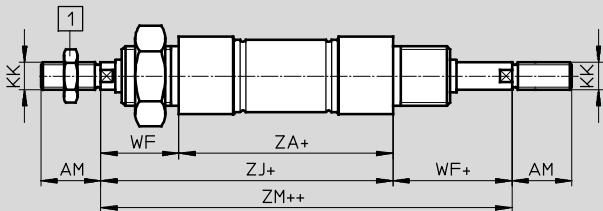
MQ-K3 – Short end cap without swivel mounting, with female piston rod thread



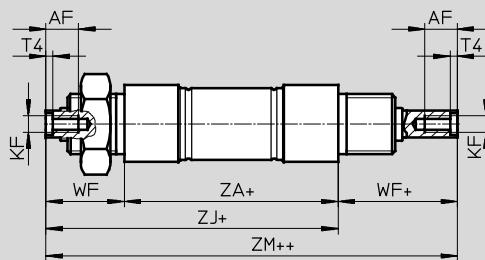
MG-K3 – Bearing cap without mounting thread, with female piston rod thread



S2 – Through piston rod



S2-K3 – Through piston rod, with female thread



- - Note

**[1]** Piston rod nut is not included in the scope of delivery with  $\varnothing 12 \dots 20$ .

+ = plus stroke length

++ = plus 2x stroke length

$\varnothing$ [mm]	AF	AM	B $\varnothing$ h9	KF	KK
12	-	16	16	-	M6
16	-	16	16	-	M6
20	12	20	22	M4	M8
25	12	22	22	M6	M10x1.25

$\varnothing$ [mm]	T4	WF	XC	ZA	ZJ	ZM
12	-	22	75	50	72	95
16	-	22	82	56	78	101
20	2	24	95	68	92	117
25	2.6	28	104	69.5	97.5	126

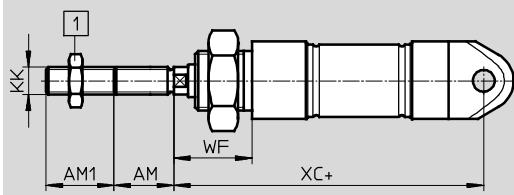
# Standard cylinders CRDSNU to ISO 6432, stainless steel

Technical data

**FESTO**

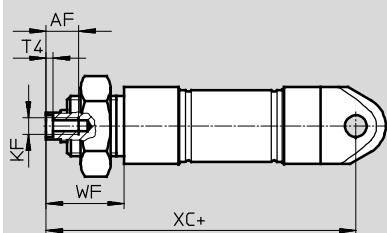
## Dimensions

K2 – Extended male piston rod thread

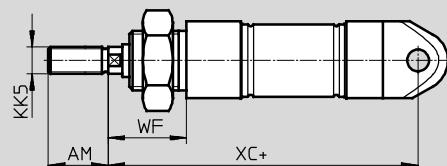


Download CAD data → [www.festo.com](http://www.festo.com)

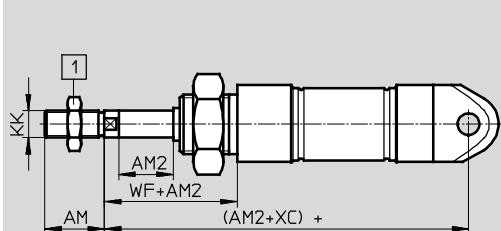
K3 – Female piston rod thread



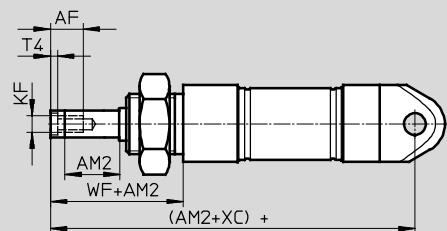
K5 – Special piston rod thread



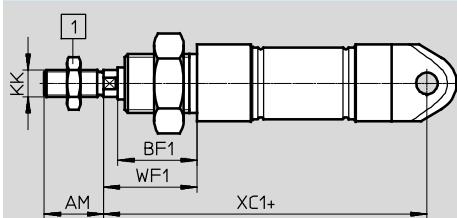
K8 – Extended piston rod



K3-K8 – Extended piston rod, with female thread



TT – Low temperature



- - Note

[1] Piston rod nut is not included in the scope of delivery with Ø 12 ... 20.

+ = plus stroke length

∅ [mm]	AF	AM	AM1 max.	AM2 max.	BF1	KF
12	–	16	1 ... 20	1 ... 100	24	–
16	–	16	1 ... 20	1 ... 100	24	–
20	12	20	1 ... 25	1 ... 100	26.7	M4
25	12	22	1 ... 35	1 ... 100	29.5	M6

∅ [mm]	KK	KK5	T4	WF	WF1	XC	XC1
12	M6	–	–	22	28	75	81
16	M6	–	–	22	28	82	88
20	M8	–	2	24	30	95	101
25	M10x1.25	M10	2.6	28	34	104	110

# Standard cylinders CRDSNU to ISO 6432, stainless steel

**FESTO**

Ordering data – Modular products

Ordering code							
Type	Piston Ø [mm]	Stroke [mm]	PPS – Pneumatic cushioning, self-adjusting at both ends A – Via proximity sensor MG – Bearing cap without mounting thread A1 – Wiper seal variant: For increased chemical resistance				
	25	10	2159636	CRDSNU-B-25-10-PPS-A-MG-A1			
		25	2159637	CRDSNU-B-25-25-PPS-A-MG-A1			
		40	2159638	CRDSNU-B-25-40-PPS-A-MG-A1			
		50	2159639	CRDSNU-B-25-50-PPS-A-MG-A1			
		80	2159640	CRDSNU-B-25-80-PPS-A-MG-A1			
		100	2159641	CRDSNU-B-25-100-PPS-A-MG-A1			
		125	2159642	CRDSNU-B-25-125-PPS-A-MG-A1			
		160	2159643	CRDSNU-B-25-160-PPS-A-MG-A1			
		200	2159644	CRDSNU-B-25-200-PPS-A-MG-A1			

Ordering table							
Size	12	16	20	25	Condi-tions	Code	Enter code
M Module No.	552787	552788	552789	552790			
Version	Stainless steel					CR	CR
Function	Standard cylinder, double-acting, to ISO 6432					DSNU	DSNU
Piston Ø [mm]	12	16	20	25		-...	
Stroke [mm]	1 ... 200		1 ... 320	1 ... 500		-...	
Cushioning	Flexible cushioning rings/pads at both ends					-P	
	-	Pneumatic cushioning, self-adjusting			[1]	-PPS	
	-	-	Pneumatic cushioning, adjustable at both ends			-PPV	
O Position sensing	Via proximity sensor					-A	
Cylinder cap	Short end cap without swivel mounting					-MQ	
	Bearing cap without mounting thread					-MG	
Wiper seal variant	Increased chemical resistance				[1]	-A1	
	Hard wiper seal				[2]	-A2	
	Unlubricated operation				[1]	-A3	
Type of piston rod	Through piston rod				[3]	-S2	
Extended male thread	Piston rod with extended male thread						
	[mm] 1 ... 20		1 ... 25	1 ... 35		-...K2	
Female thread	Piston rod with female thread						
	-	-	(M4)	(M6)	[4]	-K3	
Special thread	Special piston rod thread						
	-	-	-	M10		-"..."K5	
Extended piston rod	[mm] 1 ... 100					-...K8	
Temperature resistance	Heat-resistant seals up to max. 120 °C					-S6	
Low temperature	Seals and lubricating grease from -40 °C ... +80 °C				[5]	-TT	

- [1] PPS, A1, A3 Not with S6, TT  
 [2] A2 Not with MG, S2, K3, S6, TT  
 [3] S2 Not with MQ, MG

- [4] K3 Not with K2, K5  
 [5] TT Not with MG, S2, K3, S6

## Transfer order code

- CR  DSNU -  -  -  -  -  -  -  -  -  -  -  -  -  -

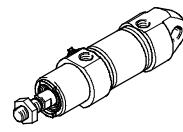
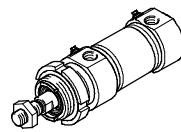
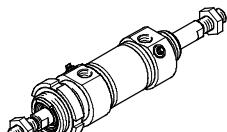
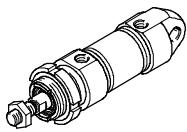
# Round cylinders CRDSNU, stainless steel

Key features

FESTO

## Variants

CRDSNU:	CRDSNU-S2: Basic version Through piston rod	CRDSNU-MQ: Short end cap without swivel mounting	CRDSNU-MG: Bearing cap without mounting thread
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## Additional variants

Symbol	Key features	Description
	S2 Through piston rod	For working at both ends with the same force in the forward and return stroke, for attaching external stops
	S6 Heat-resistant seals	Temperature resistance up to max. 120 °C
	K2 Extended male piston rod thread	–
	K3 Female piston rod thread	–
	K5 Special piston rod thread	Metric standard thread to ISO
	K8 Extended piston rod	–
	A1 Wiper seal variant	Increased chemical resistance
	A2 Wiper seal variant	Hard wiper seal: Cylinder with hard wiper seal
	A3 Wiper seal variant	Unlubricated operation: Cleaning processes degrease the piston rod. A special piston rod seal permits a longer service life compared to the standard seal.
	TT Low temperature	Temperature resistance down to max. -40 °C

## Cushioning types

	Cushioning P	Cushioning PPS	Cushioning PPV
Mode of operation	<ul style="list-style-type: none"> <li>The drive is equipped with polymer flexible end-position cushioning</li> </ul>	<ul style="list-style-type: none"> <li>The drive is equipped with self-adjusting end-position cushioning</li> </ul>	<ul style="list-style-type: none"> <li>The drive is equipped with adjustable end-position cushioning</li> </ul>
Application	<ul style="list-style-type: none"> <li>Small loads</li> <li>Low speeds</li> <li>Low impact energies</li> </ul>	<ul style="list-style-type: none"> <li>Small to medium loads</li> <li>Low to medium speeds</li> <li>Medium impact energies</li> </ul>	<ul style="list-style-type: none"> <li>Medium to high loads</li> <li>High speeds</li> <li>High impact energies</li> </ul>
Advantages	<ul style="list-style-type: none"> <li>No adjustment required</li> <li>Time-saving</li> </ul>	<ul style="list-style-type: none"> <li>No adjustment required</li> <li>Time-saving</li> <li>Powerful</li> </ul>	<ul style="list-style-type: none"> <li>Very powerful</li> </ul>

## Mounting options

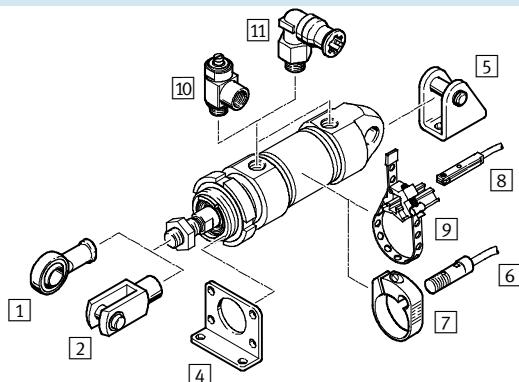
Threaded mounting	Mounting via hex nut	Swivel mounting at the rear

# Round cylinders CRDSNU, stainless steel

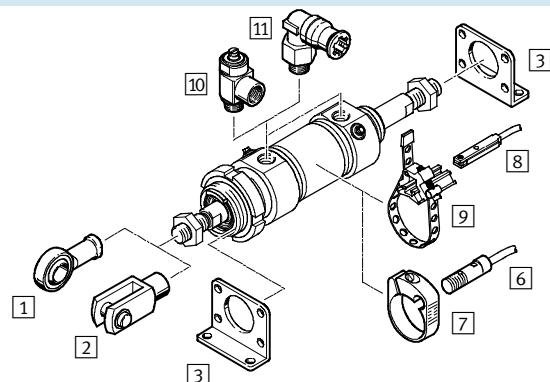
FESTO

Peripherals overview

CRDSNU-...



CRDSNU-...-S2



## Mounting attachments and accessories

	Brief description	CRDSNU-				→ Page/ Internet
		Basic version	MQ	MG	S2	
[1] Rod eye CRSGS	With spherical bearing	■	■	■	■	49
[2] Rod clevis CRSG	Permits a swivelling movement of the cylinder in one plane	■	■	■	■	49
[3] Foot mounting CRH	<ul style="list-style-type: none"> <li>• 2 included in the scope of delivery</li> <li>• With CRDSNU-S2 for bearing and end caps</li> </ul>	-	-	-	■	43
[4] Flange mounting CRFV	<ul style="list-style-type: none"> <li>• 1 included in the scope of delivery</li> <li>• For bearing caps</li> </ul>	■	■	-	-	44
[5] Clevis foot CRLBN	For end caps	■	-	■	-	47
[6] Proximity sensor CRSMEO-4	<ul style="list-style-type: none"> <li>• Round design</li> <li>• For position sensing</li> </ul>	■	■	■	■	49
[7] Mounting kit CRSMBR	For proximity sensor CRSMEO-4	■	■	■	■	49
[8] Proximity sensor CRSMT-8	<ul style="list-style-type: none"> <li>• Design for T-slot</li> <li>• For position sensing</li> </ul>	■	■	■	■	49
[9] Mounting kit SMBR	For proximity sensor CRSMT-8	■	■	■	■	49
[10] One-way flow control valve CRGRLA	For regulating speed	■	■	■	■	50
[11] Push-in fitting CRQS	For connecting compressed air tubing with standard O.D.	■	■	■	■	quick star

# Round cylinders CRDSNU, stainless steel

Type codes

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CRDSNU	-	32	-	80	-	PPV	-	A	-	MQ
<b>Type</b>										
Double-acting										
CRDSNU Round cylinder										
<b>Piston Ø [mm]</b>										
<b>Stroke [mm]</b>										
<b>Cushioning</b>										
P	Flexible cushioning rings/pads at both ends									
PPV	Pneumatic cushioning, adjustable at both ends									
PPS	Pneumatic cushioning, self-adjusting at both ends									
<b>Position sensing</b>										
A	Via proximity sensor									
<b>Variant</b>										
MQ	Short end cap without swivel mounting									
MG	Bearing cap without mounting thread									

## Modular product system

Individually configurable

CRDSNU → 25

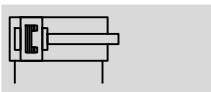
- A1 – Wiper seal variant: For increased chemical resistance
- A2 – Wiper seal variant: Hard wiper seal
- A3 – Wiper seal variant: For unlubricated operation
- S2 – Through piston rod
- K2 – Extended male piston rod thread
- K3 – Female piston rod thread
- K5 – Special piston rod thread
- K8 – Extended piston rod at front
- S6 – Heat-resistant seals up to max. 120 °C (temperature resistance)
- TT – Low temperature -40 °C ... +80 °C

# Round cylinders CRDSNU, stainless steel

FESTO

Technical data

Function



- - Diameter  
32 ... 63 mm
- - Stroke length  
1 ... 500 mm



## General technical data

Piston Ø	32	40	50	63	
Pneumatic connection	G1/8	G1/4	G1/4	G3/8	
Piston rod thread	M10x1.25	M12x1.25	M16x1.5	M16x1.5	
Design	Piston				
	Piston rod				
	Cylinder barrel				
Cushioning	P	Flexible cushioning rings/pads at both ends			
	PPV	Pneumatic cushioning, adjustable at both ends			
	PPS	Pneumatic cushioning, self-adjusting at both ends			
Cushioning length	PPV [mm]	14	18	20	21
	PPS [mm]	14	18	20	21
Position sensing	Via proximity sensor				
Type of mounting	Via accessories				
	With male thread				
Mounting position	Any				

## Operating conditions

Operating medium	Compressed air in accordance with ISO 8573-1:2010 [7:4:4]
Note on operating/pilot medium	Operation with lubricated medium possible (in which case lubricated operation will always be required)
Operating pressure <sup>1)</sup> [bar]	1 ... 10
Suitability for use in the food industry	As per manufacturer's declaration (→ Support / Downloads)
ATEX	Specified types → <a href="http://www.festo.com">www.festo.com</a>

1) An increase in the minimum operating pressure is possible with variants

## Ambient conditions

Standard cylinder	Basic version	A1	S6	TT
Ambient temperature <sup>1)</sup> [°C]	-20 ... +80	0 ... +80	0 ... +120	-40 ... +80
Corrosion resistance class CRC <sup>2)</sup>	3			

1) Note operating range of proximity sensors

2) Corrosion resistance class 3 according to Festo standard 940 070

Components subject to high corrosion stress. External visible parts in direct contact with industrial atmospheres or media such as solvents and cleaning agents, with a predominantly functional requirement for the surface

# Round cylinders CRDSNU, stainless steel

Technical data

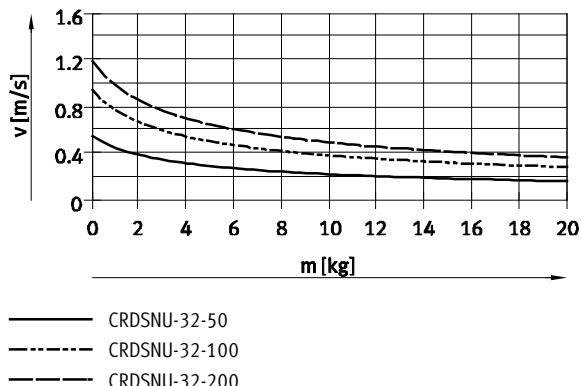
**FESTO**

Force [N] and impact energy [J]				
Piston Ø	32	40	50	63
Theoretical force at 6 bar, advancing	483	754	1,178	1,870
Theoretical force at 6 bar, retracting	415	633	990	1,682
Impact energy in the end positions for P cushioning <sup>1)</sup>	0.4	0.7	1.0	1.3

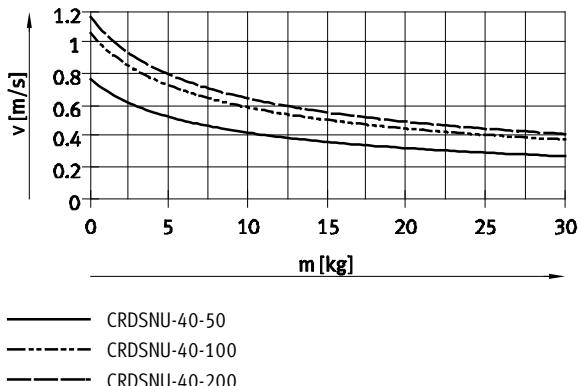
1) The values are reduced by approx. 50% at an ambient temperature of 80 °C

## Average piston speed v as a function of applied load m in combination with PPS cushionings

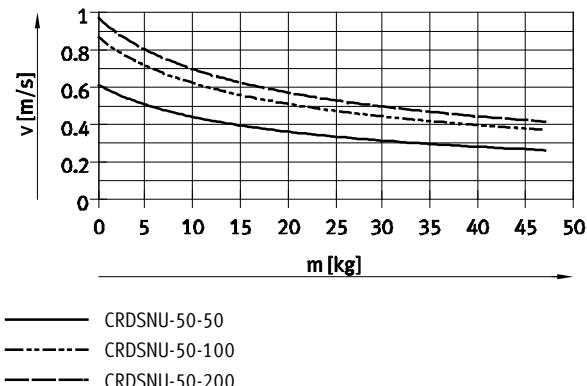
Piston Ø 32



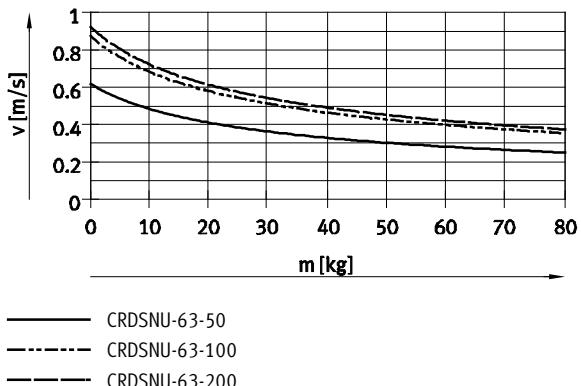
Piston Ø 40



Piston Ø 50



Piston Ø 63



- - - Note

Average piston speed  
= stroke/movement time

- - - Note

Design software  
for flexible cushioning elements  
→ [www.festo.com](http://www.festo.com)

Additional graphs  
for PPS cushioning  
→ [www.festo.com](http://www.festo.com)

Design software  
for PPV cushioning  
→ [www.festo.com](http://www.festo.com)

# Round cylinders CRDSNU, stainless steel

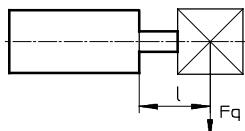
FESTO

Technical data

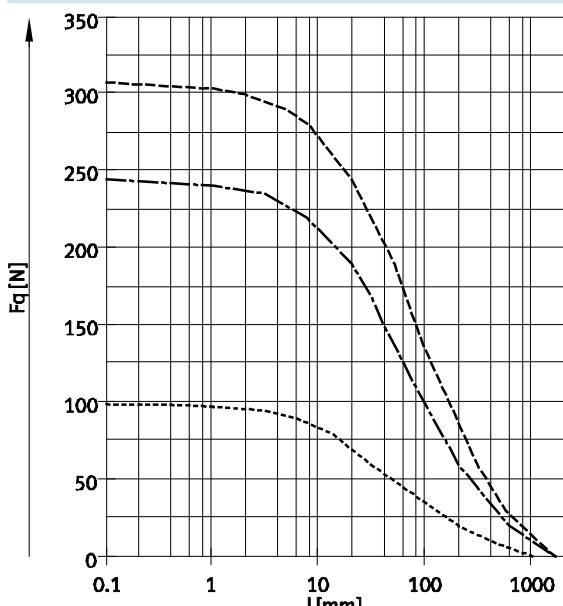
## Weight [g]

Piston Ø	32	40	50	63
Basic weight with 0 mm stroke	670	1,327	2,020	2,943
Additional weight per 10 mm stroke	15	24	40	44
Moving load with 0 mm stroke	118	232	416	472
Additional load per 10 mm stroke	9	16	25	25

## Max. lateral force $F_q$ as a function of projection l

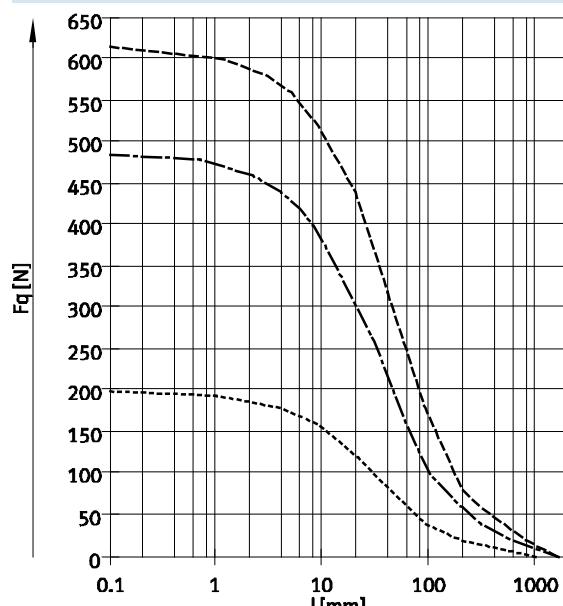


Basic version



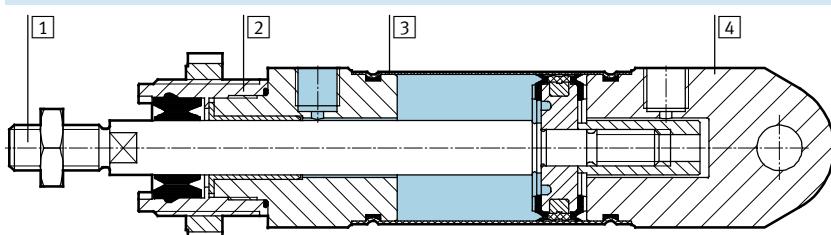
- Ø 32
- Ø 40
- - - Ø 50/63

S2 – Through piston rod



## Materials

Sectional view



Standard cylinder	Basic version	S6	A3
[1] Piston rod	High-alloy stainless steel		
[2] Bearing cap	High-alloy stainless steel		
[3] Cylinder barrel	High-alloy stainless steel		
[4] End cap	High-alloy stainless steel		
- Seals	Polyurethane	Fluoro elastomer	Polyurethane
Note on materials	RoHS-compliant		Contains paint wetting impairment substances
	-		

# Round cylinders CRDSNU, stainless steel

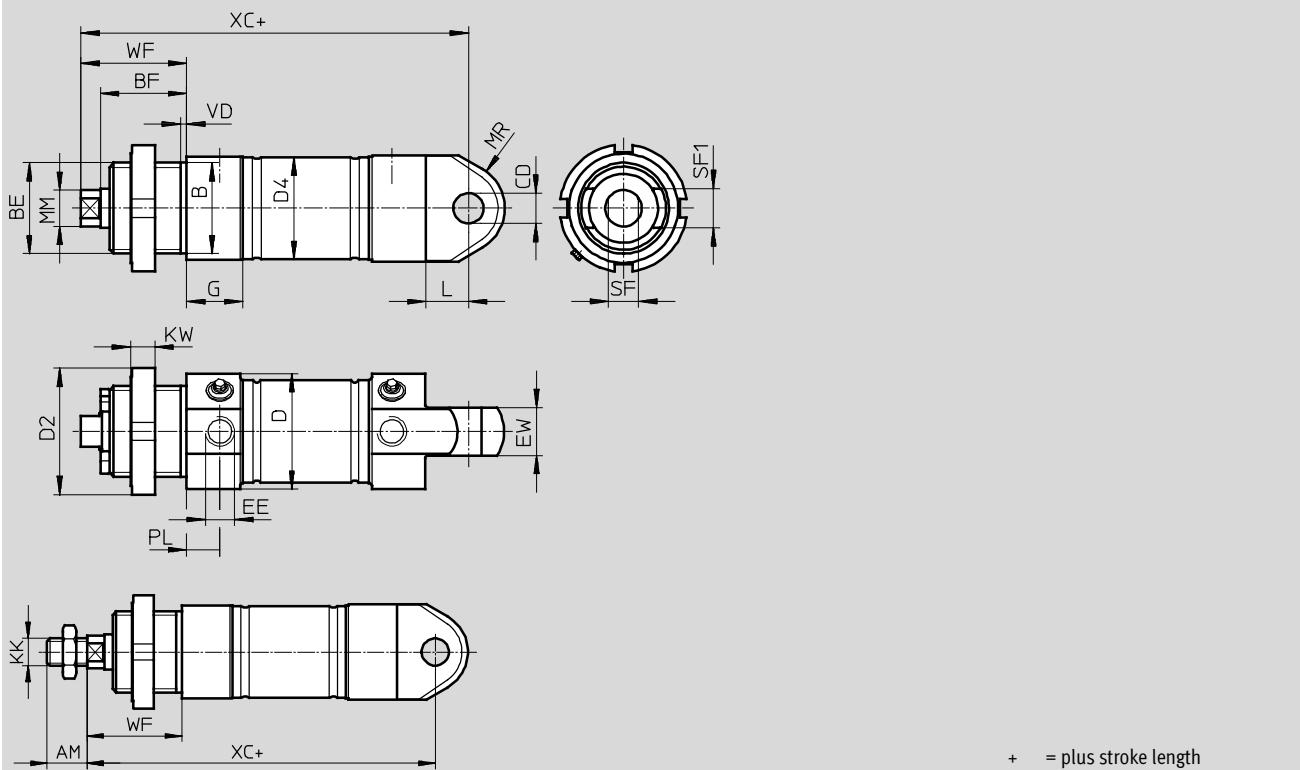
Technical data

**FESTO**

## Dimensions

Download CAD data → [www.festo.com](http://www.festo.com)

Basic version



∅ [mm]	AM	B ∅ h9	BE	BF	CD ∅ H8	D ∅	D2 ∅	D4 ∅
32	22	30	M30x1.5	28.4	10	38	42	33.6
40	24	38	M38x1.5	32	12	49	50	41.6
50	32	45	M45x1.5	36.4	16	57	60	52.4
63	32	45	M45x1.5	36.4	16	70	60	65.4

∅ [mm]	EE	EW	G	KK	KW	L	MM ∅
32	G1/8	16	18.6	M10x1.25	8	14	12
40	G1/4	18	24.7	M12x1.25	10	16	16
50	G1/4	21	24.4	M16x1.5	10	17	20
63	G3/8	21	27.4	M16x1.5	10	17	20

∅ [mm]	MR	PL	SF	SF1	VD	WF	XC ±1
32	15	11	10	13	4.3	34	117.5
40	19	12	13	18	4.3	39	139.6
50	22.5	12	17	22	4.3	44	147.2
63	22.5	13	17	22	4.3	44	155.4

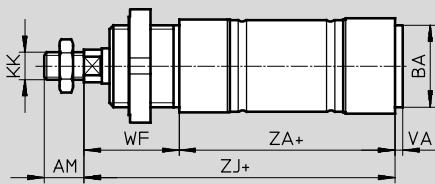
# Round cylinders CRDSNU, stainless steel

FESTO

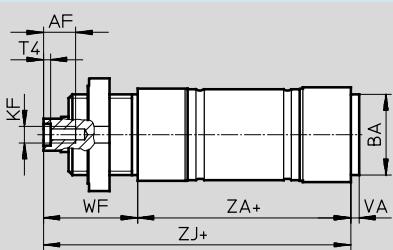
Technical data

## Dimensions

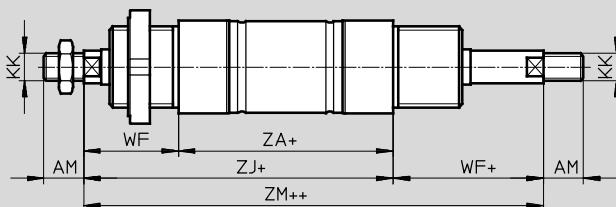
MQ – Short end cap without swivel mounting



MQ-K3 – Short end cap without swivel mounting,  
with female piston rod thread

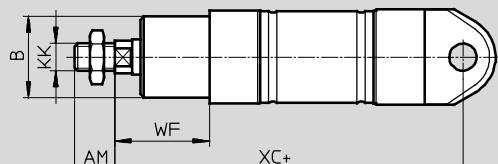


S2 – Through piston rod

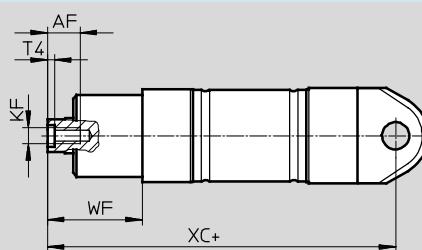


Download CAD data ➔ [www.festo.com](http://www.festo.com)

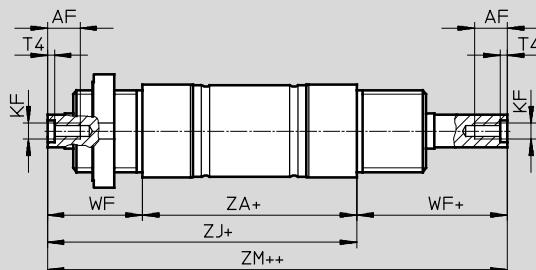
MG – Bearing cap without mounting thread



MG-K3 – Bearing cap without mounting thread,  
with female piston rod thread



S2-K3 – Through piston rod, with female thread



+ = plus stroke length  
++ = plus 2x stroke length

$\varnothing$ [mm]	AF	AM	B $\varnothing$ h9	BA	KF	KK
32	12	22	30	30	M6	M10x1.25
40	12	24	38	38	M8	M12x1.25
50	16	32	45	45	M10	M16x1.5
63	16	32	45	45	M10	M16x1.5

$\varnothing$ [mm]	T4	VA	WF	XC	ZA	ZJ	ZM
32	2.6	3	34	118	69.5	104	138
40	3.3	4	39	140	84.6	124	163
50	4.7	4	44	147	86.2	130	175
63	4.7	4	44	156	94.2	139	183

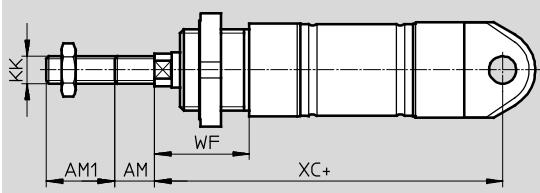
# Round cylinders CRDSNU, stainless steel

Technical data

**FESTO**

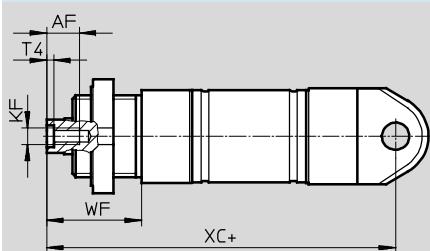
## Dimensions

K2 – Extended male piston rod thread

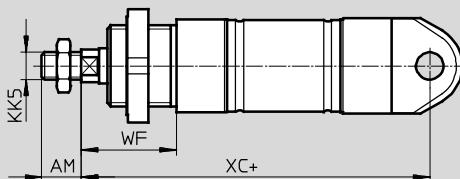


Download CAD data ➔ [www.festo.com](http://www.festo.com)

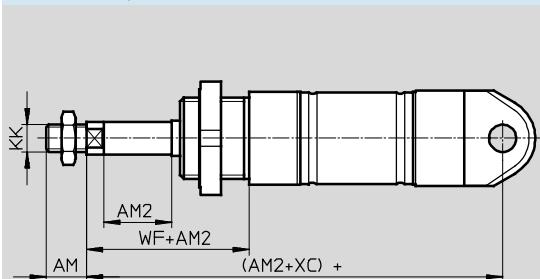
K3 – Female piston rod thread



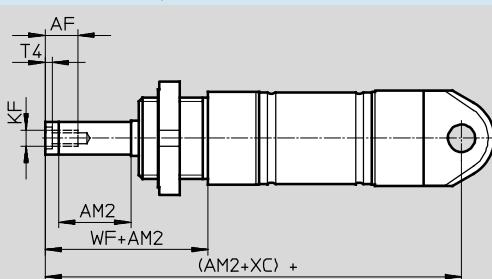
K5 – Special piston rod thread



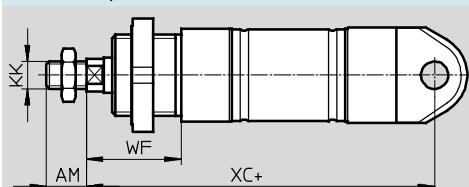
K8 – Extended piston rod



K3-K8 – Extended piston rod, with female thread



TT – Low temperature



+ = plus stroke length

∅ [mm]	AF	AM	AM1 max.	AM2 max.	KF
32	12	22	1 ... 35	1 ... 500	M6
40	12	24	1 ... 35	1 ... 500	M8
50	16	32	1 ... 70	1 ... 500	M10
63	16	32	1 ... 70	1 ... 500	M10

∅ [mm]	KK	KK5	T4	WF	XC ±1
32	M10x1.25	M10	2.6	34	118
40	M12x1.25	M12	3.3	39	140
50	M16x1.5	M16	4.7	44	147
63	M16x1.5	M16	4.7	44	156

# Round cylinders CRDSNU, stainless steel

FESTO

Ordering data – Modular products

Ordering code								
Type	Piston Ø [mm]	Stroke [mm]	PPS – Pneumatic cushioning, self-adjusting at both ends	A – Via proximity sensor	MG – Bearing cap without mounting thread	A1 – Wiper seal variant: For increased chemical resistance	Part No.	Type
	32	10	2176399	CRDSNU-B-32-10-PPS-A-MG-A1				
		25	2176400	CRDSNU-B-32-25-PPS-A-MG-A1				
		40	2176401	CRDSNU-B-32-40-PPS-A-MG-A1				
		50	2176402	CRDSNU-B-32-50-PPS-A-MG-A1				
		80	2176403	CRDSNU-B-32-80-PPS-A-MG-A1				
		100	2176404	CRDSNU-B-32-100-PPS-A-MG-A1				
		125	2176405	CRDSNU-B-32-125-PPS-A-MG-A1				
		160	2176406	CRDSNU-B-32-160-PPS-A-MG-A1				
		200	2176407	CRDSNU-B-32-200-PPS-A-MG-A1				

Ordering table								
Size	32	40	50	63	Condi-	Code		Enter code
M   Module No.	552791	552792	552793	552794				
Version	Stainless steel					CR		CR
Function	Round cylinder, double-acting					DSNU		DSNU
Piston Ø [mm]	32	40	50	63		-...		
Stroke [mm]	1 ... 500					-...		
Cushioning	Flexible cushioning rings/pads at both ends					-P		
	Pneumatic cushioning, self-adjusting				[1]	-PPS		
	Pneumatic cushioning, adjustable at both ends					-PPV		
O   Position sensing	Via proximity sensor					-A		
Cylinder cap	Short end cap without swivel mounting					-MQ		
	Bearing cap without mounting thread					-MG		
Wiper seal variant	Increased chemical resistance				[1]	-A1		
	Hard wiper seal				[2]	-A2		
	Unlubricated operation				[1]	-A3		
Type of piston rod	Through piston rod				[3]	-S2		
Extended male thread [mm]	Piston rod with extended male thread							
	1 ... 35		1 ... 70				-...K2	
Female thread	Female piston rod thread							
	M6	M8	M10	M10	[4]	-K3		
Special thread	Piston rod with special thread							
	M10	M12	M16	M16		-“...”K5		
Extended piston rod [mm]	1 ... 500						-...K8	
Temperature resistance	Heat-resistant seals up to max. 120 °C						-S6	
Low temperature	Seals and lubricating grease from -40 °C ... +80 °C				[5]	-TT		

[1] PPS, A1, A3 Not with S6, TT

[2] A2 Not with MG, S6, TT

[3] S2 Not with MQ, MG

[4] K3 Not with K2, K5

[5] TT Not with MG, S6

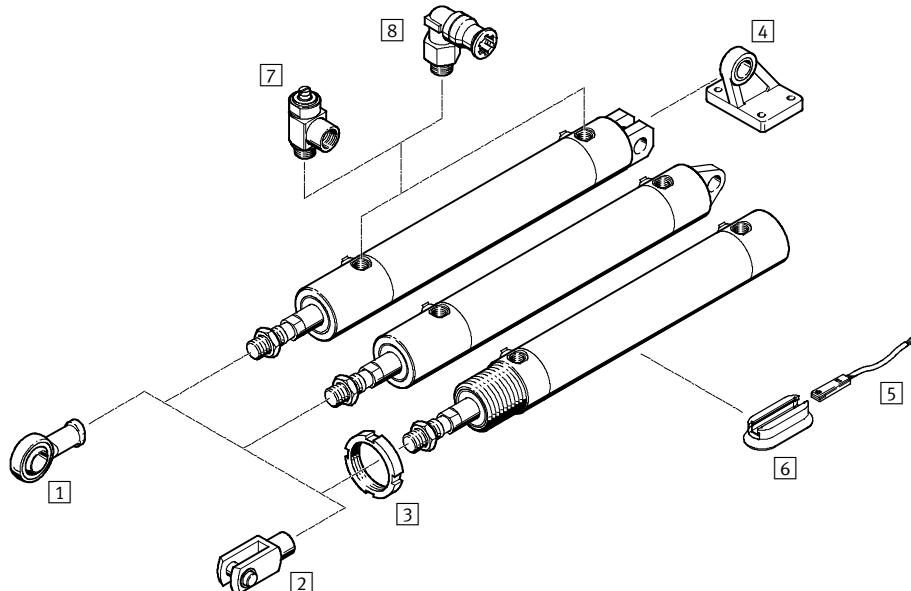
## Transfer order code

- **CR** **DSNU** -  -  -  -  -  -  -  -  -  -  -  -

# Round cylinders CRHD, stainless steel

Peripherals overview

**FESTO**



## Mounting attachments and accessories

	Brief description	CRHD-MQ	CRHD-MC	CRHD-MS	➔ Page/Internet
[1] Rod eye CRSGS	With spherical bearing	■	■	■	49
[2] Rod clevis CRSG	Permits a swivelling movement of the cylinder in one plane	■	■	■	49
[3] Ring nut CR	For bearing caps	■	-	-	48
[4] Clevis foot CRLMC	For end caps	-	■	-	48
[5] Proximity sensor CRSMT	With LED for operating status indication	■	■	■	49
[6] Mounting kit CRSMB-8-32/100	For proximity sensor CRSMT	■	■	■	49
[7] One-way flow control valve CRGRLA	For regulating speed	■	■	■	50
[8] Push-in fittings CRQS	For connecting compressed air tubing with standard outside diameter	■	■	■	quick star

## Round cylinders CRHD, stainless steel

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Type codes

CRHD - 50 - 80 - PPV - A - MQ - S6

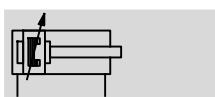
Type	Double-acting
CRHD	Round cylinder
Piston Ø [mm]	
Stroke [mm]	
Cushioning	PPV Pneumatic cushioning, adjustable at both ends
Position sensing	A Via proximity sensor
Cover variant	
MQ	Bearing cap with male thread
MC	End cap with clevis
MS	End cap with lug
Variant	
S6	Heat-resistant up to 120 °C

# Round cylinders CRHD, stainless steel

Technical data

**FESTO**

## Function



- - Diameter  
32 ... 100 mm
- - Stroke length  
10 ... 500 mm

- - [www.festo.com](http://www.festo.com)

## Variants



S6

The variant S6 is not suitable for direct contact with food products because of the seals and the grease used.



## General technical data

Piston Ø	32	40	50	63	80	100
Pneumatic connection	G1/8	G1/8	G1/4	G3/8	G3/8	G3/8
Piston rod thread	M10x1.25	M12x1.25	M16x1.5	M16x1.5	M20x1.5	M20x1.5
Constructional design	Piston					
	Piston rod					
	Cylinder barrel					
Cushioning	Pneumatic cushioning, adjustable at both ends					
Cushioning length	17	19.5	21	21	31	31
Position sensing	Via proximity sensor					
Type of mounting	Via accessories					
Mounting position	Any					

## Operating and environmental conditions

Variant	CRHD	S6
Operating medium	Compressed air in accordance with ISO 8573-1:2010 [7:4:4]	
Note on operating/pilot medium	Operation with lubricated medium possible (in which case lubricated operation will always be required)	
Operating pressure	1 ... 10 bar	
Ambient temperature <sup>1)</sup> [°C]	-20 ... +80	
Corrosion resistance class CRC <sup>2)</sup>	4	

1) Note operating range of proximity sensors

2) Corrosion resistance class 4 as per Festo standard 940 070

Components subject to particularly high corrosion stress. Parts used with aggressive media, e.g. in the food or chemical industry. These applications should be supported with special tests with the media if required.

## Force [N]

Piston Ø	32	40	50	63	80	100
Theoretical force at 6 bar, advancing	483	754	1,178	1,870	3,016	4,712
Theoretical force at 6 bar, retracting	415	633	990	1,682	2,721	4,418

## Weight [g]

Piston Ø	32	40	50	63	80	100
Basic weight with 10 mm stroke	676	1,196	1,849	2,977	5,172	8,472
Additional weight per 10 mm stroke	26	42	57	65	100	115
Moving load with 10 mm stroke	106	198	340	398	717	968
Additional load per 10 mm stroke	9	16	25	25	38	38

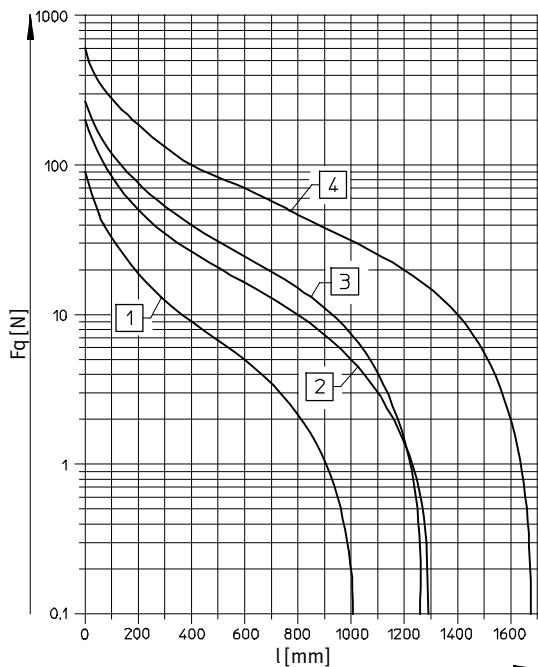
# Round cylinders CRHD, stainless steel

FESTO

Technical data

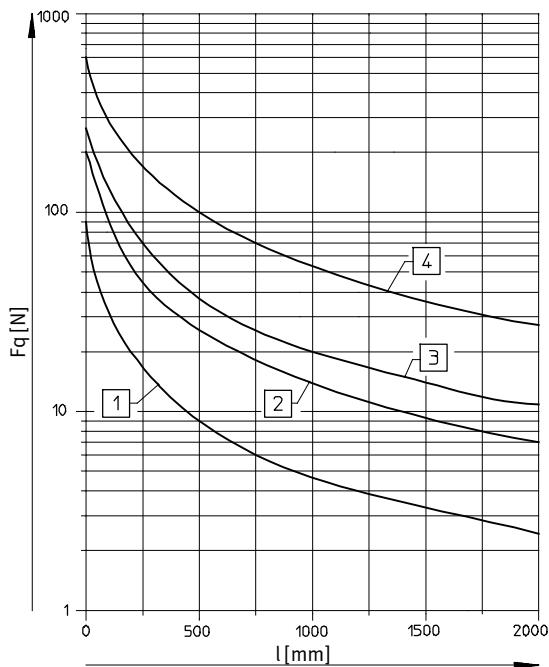
## Permissible lateral force $F_q$ as a function of stroke length $l$

Horizontal mounting



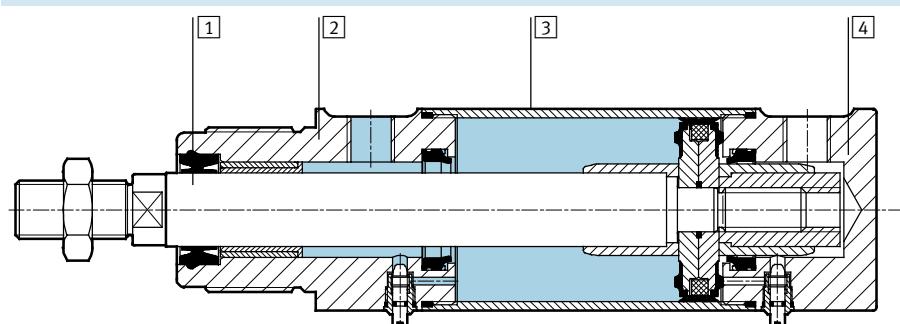
- [1] Ø 32
- [2] Ø 40
- [3] Ø 50, 63
- [4] Ø 80, 100

Vertical mounting



## Materials

Sectional view



Round cylinder	Basic version	S6
[1] Piston rod	High-alloy stainless steel	
[2] Bearing cap	High-alloy stainless steel	
[3] Cylinder barrel	High-alloy stainless steel	
[4] End cap	High-alloy stainless steel	
- Seals	Polyurethane, nitrile rubber	Fluoro elastomer

# Round cylinders CRHD, stainless steel

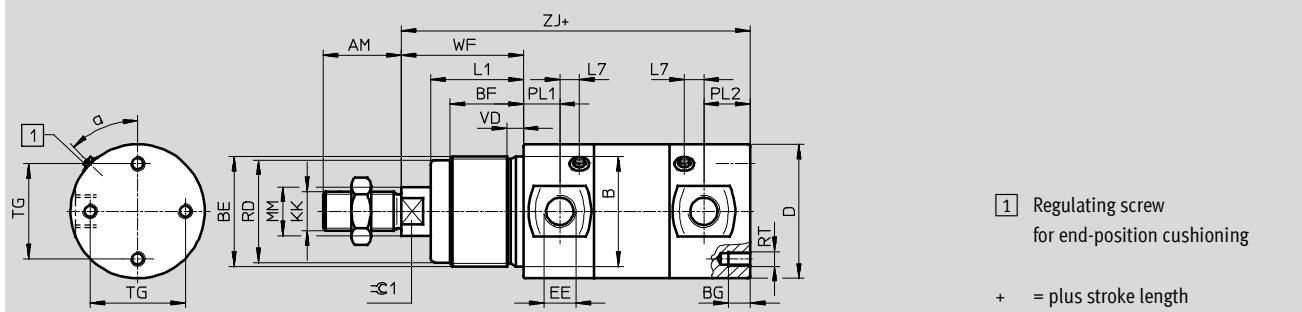
Technical data

FESTO

## Dimensions CRHD- ... -MQ

Bearing cap with male thread

Download CAD data → [www.festo.com](http://www.festo.com)



$\varnothing$ [mm]	$\alpha$	AM	B $\varnothing$ h9	BE	BF	BG	D $\varnothing$	EE	KK	L1
32	50°	22	30	M30x1.5	25	8	36	G1/8	M10x1.25	30
40	45°	24	38	M38x1.5	29	8	45	G1/8	M12x1.25	35
50	45°	32	45	M45x1.5	30	8	55	G1/4	M16x1.5	38
63	45°	32	45	M45x1.5	30	10	68	G3/8	M16x1.5	38
80	45°	40	50	M50x2	30	15	86	G3/8	M20x1.5	38
100	45°	40	50	M50x2	30	15	106	G3/8	M20x1.5	38

$\varnothing$ [mm]	L7	MM $\varnothing$	RD $\varnothing$	RT	PL1	PL2	TG	VD	WF	ZJ	=C1
32	5	12	27	M5	13	21	22	7	38	120	10
40	8	16	35	M6	15	18	30	7	45	135	13
50	5	20	42	M6	15	19	39	6.25	50	143	17
63	8	20	42	M8	17	24	49	6.25	50	158	17
80	9	25	47	M10	18	31	65	7.5	50	174	22
100	13	25	47	M10	22	30	82	7.5	50	189	22

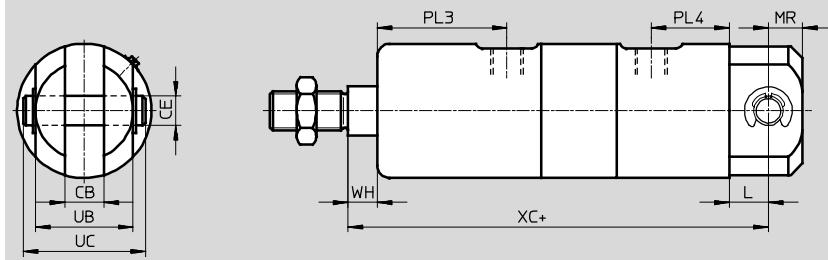
# Round cylinders CRHD, stainless steel

**FESTO**

Technical data

## Dimensions CRHD- ... -MC

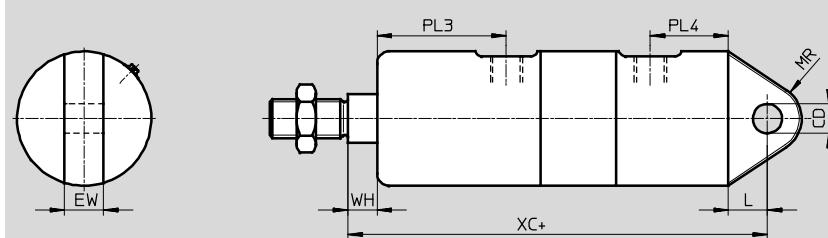
End cap with clevis



Download CAD data → [www.festo.com](http://www.festo.com)

## Dimensions CRHD- ... -MS

End cap with lug



Download CAD data → [www.festo.com](http://www.festo.com)

$\varnothing$ [mm]	CB +0.2/+0.1	CD H9	CE $\varnothing$ e8	EW -0.1/-0.2	L	MR	PL3	PL4 -0.1/-0.2	UB -0.1/-0.2	UC	WH	XC
32	10	10	10	10	15	12	43	28	26	35	8	142
40	12	12	12	12	16	14	50	27	32	43	10	160
50	16	12	12	16	16	14	53	30	40	51	12	170
63	16	16	16	16	22	18	55	34	40	53	12	190
80	20	16	16	20	22	20	56	45	60	73	12	210
100	20	20	20	20	27	25	60	43.5	60	73	12	230

# Round cylinders CRHD, stainless steel

Technical data

**FESTO**

Ordering data			
Type	Piston Ø [mm]	Stroke [mm]	Part No. Type
MQ – Bearing cap with male thread			
	32	10 ... 500	<b>195507 CRHD-32-...-PPV-A-MQ</b>
	40		<b>195508 CRHD-40-...-PPV-A-MQ</b>
	50		<b>195509 CRHD-50-...-PPV-A-MQ</b>
	63		<b>195510 CRHD-63-...-PPV-A-MQ</b>
	80		<b>195511 CRHD-80-...-PPV-A-MQ</b>
	100		<b>195512 CRHD-100-...-PPV-A-MQ</b>
S6 – Heat-resistant up to 120°C			
	32	10 ... 500	<b>195543 CRHD-32-...-PPV-A-MQ-S6</b>
	40		<b>195544 CRHD-40-...-PPV-A-MQ-S6</b>
	50		<b>195545 CRHD-50-...-PPV-A-MQ-S6</b>
	63		<b>195546 CRHD-63-...-PPV-A-MQ-S6</b>
	80		<b>195547 CRHD-80-...-PPV-A-MQ-S6</b>
	100		<b>195548 CRHD-100-...-PPV-A-MQ-S6</b>
MC – End cap with clevis (pivot pin and lock included in the scope of delivery)			
	32	10 ... 500	<b>195513 CRHD-32-...-PPV-A-MC</b>
	40		<b>195514 CRHD-40-...-PPV-A-MC</b>
	50		<b>195515 CRHD-50-...-PPV-A-MC</b>
	63		<b>195516 CRHD-63-...-PPV-A-MC</b>
	80		<b>195517 CRHD-80-...-PPV-A-MC</b>
	100		<b>195518 CRHD-100-...-PPV-A-MC</b>

# Round cylinders CRHD, stainless steel

**FESTO**

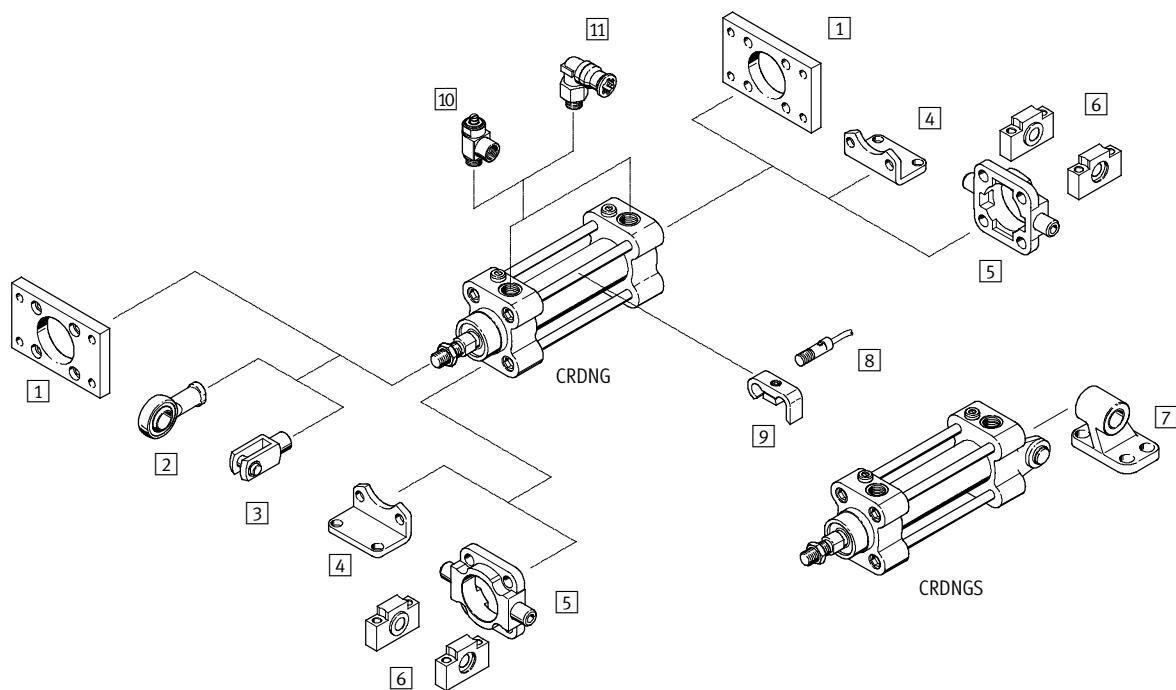
Technical data

Ordering data				
Type	Piston Ø [mm]	Stroke [mm]	Part No.	Type
S6 – Heat-resistant up to 120°C				
	32	10 ... 500	195549	CRHD-32-...-PPV-A-MC-S6
	40		195550	CRHD-40-...-PPV-A-MC-S6
	50		195551	CRHD-50-...-PPV-A-MC-S6
	63		195552	CRHD-63-...-PPV-A-MC-S6
	80		195553	CRHD-80-...-PPV-A-MC-S6
	100		195554	CRHD-100-...-PPV-A-MC-S6
MS – End cap with lug				
	32	10 ... 500	195519	CRHD-32-...-PPV-A-MS
	40		195520	CRHD-40-...-PPV-A-MS
	50		195521	CRHD-50-...-PPV-A-MS
	63		195522	CRHD-63-...-PPV-A-MS
	80		195523	CRHD-80-...-PPV-A-MS
	100		195524	CRHD-100-...-PPV-A-MS
S6 – Heat-resistant up to 120 °C				
	32	10 ... 500	195555	CRHD-32-...-PPV-A-MS-S6
	40		195556	CRHD-40-...-PPV-A-MS-S6
	50		195557	CRHD-50-...-PPV-A-MS-S6
	63		195558	CRHD-63-...-PPV-A-MS-S6
	80		195559	CRHD-80-...-PPV-A-MS-S6
	100		195560	CRHD-100-...-PPV-A-MS-S6

# Standard cylinders CRDNG to ISO 15552, stainless steel

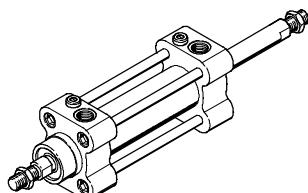
FESTO

Peripherals overview



## Variant

CRDNG-S2



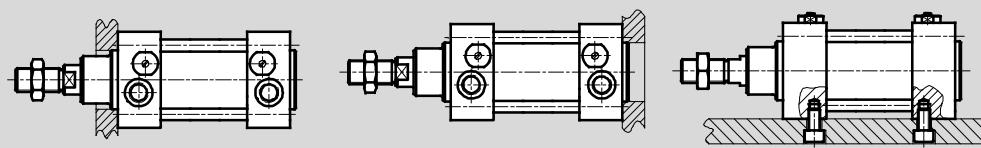
## Mounting options

CRDNG

Mounting at front

Mounting at rear

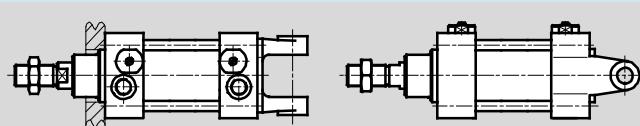
Mounting from below



CRDNGS

Mounting at front

Mounting on swivel flange



# Standard cylinders CRDNG to ISO 15552, stainless steel

**FESTO**

Peripherals overview

Mounting attachments and accessories				
	Brief description	CRDNG	CRDNGS	➔ Page/Internet
[1] Flange mounting CRFNG	For bearing or end caps	■	-	45
[2] Rod eye CRSGS	With spherical bearing	■	■	49
[3] Rod clevis CRSG	Permits a swivelling movement of the cylinder in one plane	■	■	49
[4] Foot mounting CRHNC	For bearing and end caps	■	-	43
[5] Trunnion flange CRZNG	For bearing and end caps in combination with trunnion supports CRLNZG	■	-	46
[6] Trunnion support CRLNZG	For supporting trunnion flange CRZNG	■	-	46
[7] Clevis foot CRLNG	For variant with swivel flange	-	■	47
[8] Proximity sensor CRSMEO-4	With LED for operating status indication	■	■	49
[9] Mounting kit CRSMB	For proximity sensor CRSMEO-4	■	■	49
[10] One-way flow control valve CRGLA	For regulating speed	■	■	50
[11] Push-in fittings CRQS	For connecting compressed air tubing with standard outside diameter	■	■	quick star

# Standard cylinders CRDNG to ISO 15552, stainless steel

FESTO

Type codes

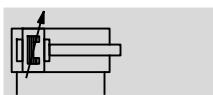
CRDNG	50	80	PPV	A	S2					
<b>Type</b>										
Double-acting										
CRDNG	Standard cylinder									
CRDNGS	Standard cylinder with swivel flange									
<b>Piston Ø [mm]</b>										
<b>Stroke [mm]</b>										
<b>Cushioning</b>										
PPV	Pneumatic cushioning, adjustable at both ends									
<b>Position sensing</b>										
A	Via proximity sensor									
<b>Variant</b>										
S2	Through piston rod									
S6	Heat-resistant up to 120 °C									

# Standard cylinders CRDNG to ISO 15552, stainless steel

**FESTO**

Technical data

## Function



- Ø - Diameter  
32 ... 125 mm

- | - Stroke length  
10 ... 2,000 mm

- - www.festo.com

Wearing parts kits  
→ 41

## Variants

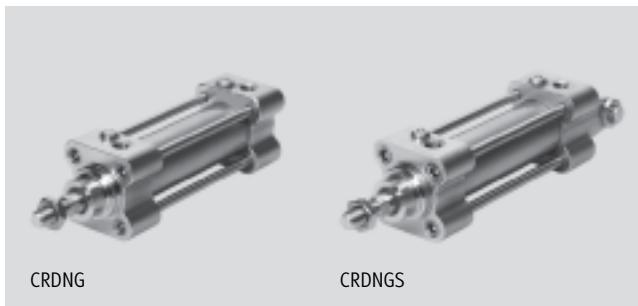


S2



S6

The variant S6 is not suitable for direct contact with food products because of the seals and the grease used.



CRDNG

CRDNGS

## Conforms to

- ISO 15552
- ISO 6431
- VDMA 24562
- NFE 49003.1
- UNI 10290



DIN



## General technical data

Piston Ø	32	40	50	63	80	100	125
Pneumatic connection	G <sup>1</sup> / <sub>8</sub>	G <sup>1</sup> / <sub>4</sub>	G <sup>1</sup> / <sub>4</sub>	G <sup>3</sup> / <sub>8</sub>	G <sup>3</sup> / <sub>8</sub>	G <sup>1</sup> / <sub>2</sub>	G <sup>1</sup> / <sub>2</sub>
Piston rod thread	M10x1.25	M12x1.25	M16x1.5	M16x1.5	M20x1.5	M20x1.5	M27x2
Constructional design	Piston						
	Piston rod						
	Cylinder barrel						
Cushioning	Pneumatic cushioning, adjustable at both ends						
Cushioning length [mm]	20	20	23	23	30	30	40
Position sensing	Via proximity sensor						
Type of mounting	Via accessories						
	Via female thread						
Mounting position	Any						

## Operating and environmental conditions

Variant	CRDNG/CRDNGS	S6
Operating medium	Compressed air in accordance with ISO 8573-1:2010 [7:4:4]	
Note on operating/pilot medium	Operation with lubricated medium possible (in which case lubricated operation will always be required)	
Operating pressure	0.6 ... 10 bar	
Ambient temperature <sup>1)</sup> [°C]	-20 ... +80	0 ... +120
Corrosion resistance class CRC <sup>2)</sup>	4	

1) Note operating range of proximity sensors

2) Corrosion resistance class 4 as per Festo standard 940 070

Components subject to particularly high corrosion stress. Parts used with aggressive media, e.g. in the food or chemical industry. These applications should be supported with special tests with the media if required.

## Force [N]

Piston Ø	32	40	50	63	80	100	125
Theoretical force at 6 bar, advancing	482	753	1,178	1,870	3,015	4,712	7,360
Theoretical force at 6 bar, retracting	415	633	990	1,682	2,720	4,418	6,880

# Standard cylinders CRDNG to ISO 15552, stainless steel

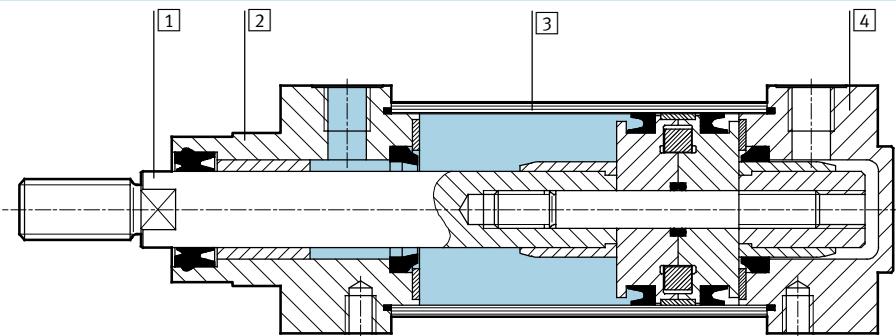
Technical data

**FESTO**

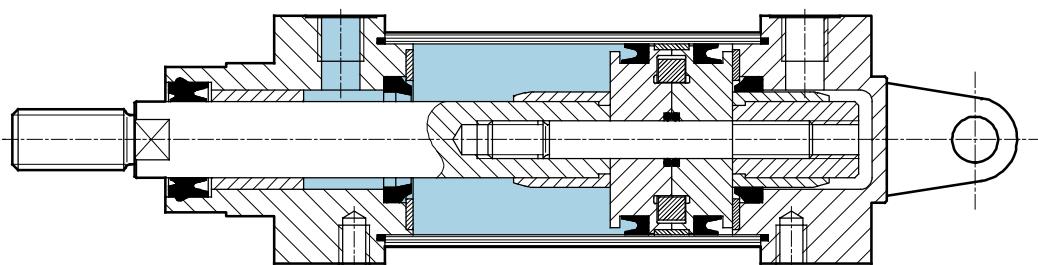
Weight [g]							
Piston Ø	32	40	50	63	80	100	125
<b>CRDNG</b>							
Basic weight with 0 mm stroke	1,045	1,360	2,160	3,455	5,935	8,070	
Additional weight per 10 mm stroke	20	30	60	60	100	110	
<b>CRDNGS</b>							
Basic weight with 0 mm stroke	1,070	1,460	2,330				
Additional weight per 10 mm stroke	20	30	60				

## Materials

### Sectional view CRDNG



### Sectional view CRDNGS



Standard cylinder	Basic version	S6
① Piston rod	High-alloy stainless steel	
② Bearing cap	Stainless steel casting	
③ Cylinder barrel	High-alloy stainless steel	
④ End cap	Stainless steel casting	
- Tie rod	High-alloy stainless steel	
- Seals	Polyurethane, nitrile rubber	Fluoro elastomer

## **Standard cylinders CRDNG to ISO 15552, stainless steel**

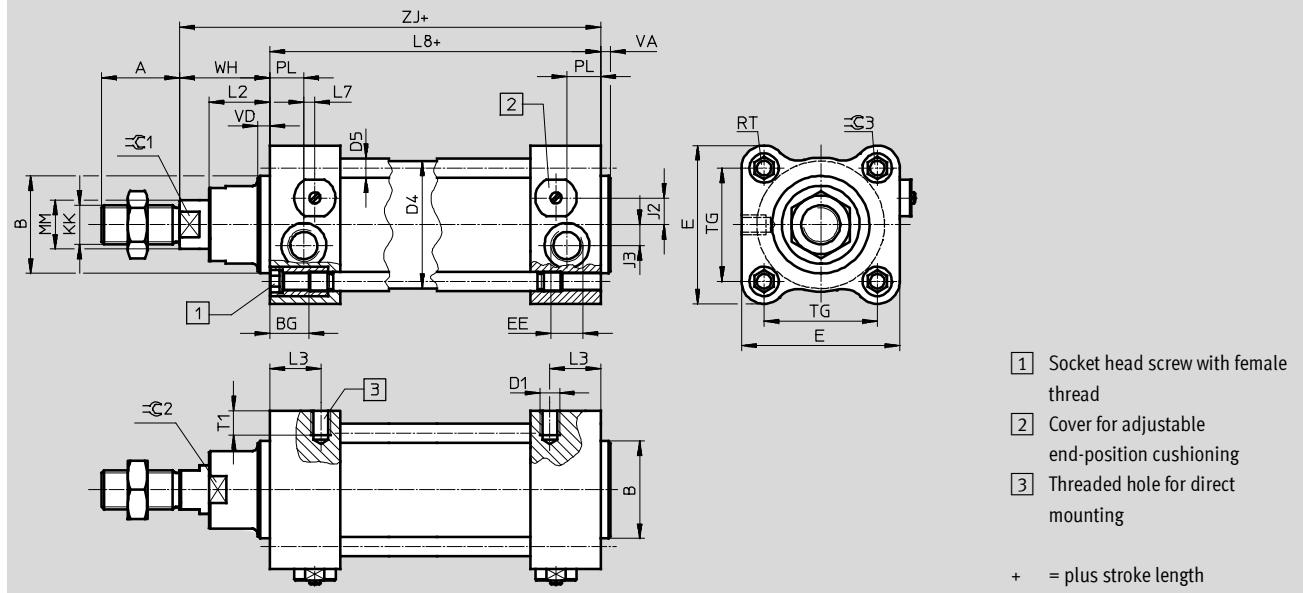
FESTO

## Technical data

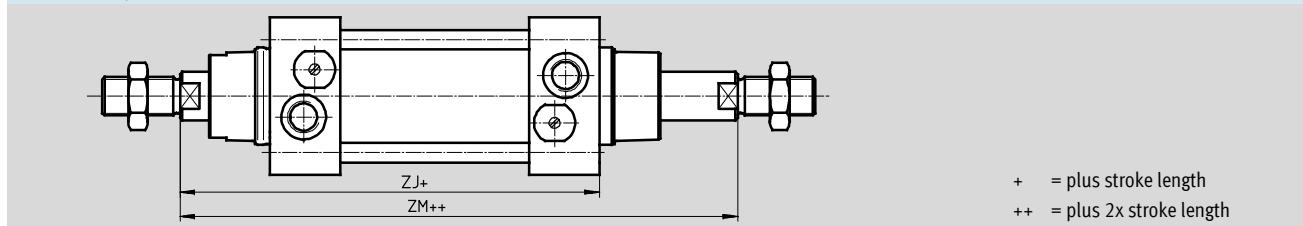
Dimensions CRDNG

Download CAD data → [www.festo.com](http://www.festo.com)

## Basic version



## S2 – Through piston rod



$\emptyset$ [mm]	A	B $\emptyset$ e11	BG	D1	D4 $\emptyset$	D5 $\emptyset$	E	EE	J2	J3	KK	L2	L3
32	22	30	16	M6	33.6	6	50	G1/8	7	5.7	M10x1.25	16	13
40	24	35	16	M6	41.6	6	55	G3/4	10	6.5	M12x1.25	18	16.5
50	32	40	16	M8	52.4	8	65	G1/4	11.5	8.6	M16x1.5	25	21
63	32	45	16	M10	65.4	8	75	G3/8	14.5	12	M16x1.5	25	22
80	40	45	23	M10	82.8	10	100	G3/8	15	13	M20x1.5	31	22.5
100	40	55	23	M12	102.8	10	120	G1/2	23	14	M20x1.5	36	22.5
125	54	60	23	M12	128.6	12	145	G1/2	28.5	8	M27x2	31	23.5

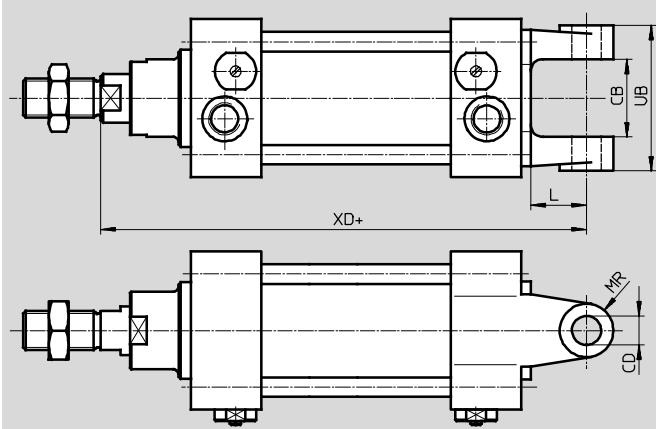
$\emptyset$ [mm]	L7	L8	MM $\emptyset$	PL	RT	T1	TG	VA	VD	WH	ZJ	ZM	=C1	=C2	=C3
32	5.3	94 +0.4	12	13	M6	9	32.5	4	5	26	120	148	10	26	6
40	2.5	105 +0.4/-0.6	16	14	M6	9	38	4	5	30	135	167	13	30	6
50	4.5	106 +0.4/-0.6	20	14	M8	10	46.5	4	5	37	143	183	17	34	8
63	5	121 +0.4/-0.6	20	18	M8	12	56.5	4	5	37	158	199	17	36	8
80	6	128 +0.4/-0.6	25	17	M10	15	72	4	5	46	174	222	22	41	10
100	9	138 +0.4/-0.6	25	18	M10	18	89	4	5	51	189	240	22	41	10
125	4.5	160 +0.4/-0.6	32	27	M12	18	110	6	6	66	226	292	27	50	12

# Standard cylinders CRDNG to ISO 15552, stainless steel

FESTO

Technical data

## Dimensions – CRDNGS



+ = plus stroke length

$\varnothing$ [mm]	CB H14	CD $\varnothing$ H9	L	MR	UB	XD
32	26	10	18	9	45	142
40	28	12	21	10	52	160
50	32	12	23	11	60	170
63	40	16	28	13	70	190
80	50	16	32	13	90	210
100	60	20	37	17	110	230
125	70	25	44	23	130	276

# Standard cylinders CRDNG to ISO 15552, stainless steel

**FESTO**

Technical data

Ordering data				
Variant	Piston Ø [mm]	Stroke [mm]	Part No.	Type
<b>CRDNG</b>				
	32	10 ... 2,000	160884	CRDNG-32-...-PPV-A
	40	10 ... 2,000	160885	CRDNG-40-...-PPV-A
	50	10 ... 2,000	160886	CRDNG-50-...-PPV-A
	63	10 ... 2,000	160887	CRDNG-63-...-PPV-A
	80	10 ... 2,000	160888	CRDNG-80-...-PPV-A
	100	10 ... 2,000	160889	CRDNG-100-...-PPV-A
	125	10 ... 2,000	185280	CRDNG-125-...-PPV-A
<b>S6 – Heat-resistant up to 120 °C</b>				
	32	10 ... 2,000	185293	CRDNG-32-...-PPV-A-S6
	40	10 ... 2,000	185294	CRDNG-40-...-PPV-A-S6
	50	10 ... 2,000	185295	CRDNG-50-...-PPV-A-S6
	63	10 ... 2,000	185296	CRDNG-63-...-PPV-A-S6
	80	10 ... 2,000	185297	CRDNG-80-...-PPV-A-S6
	100	10 ... 2,000	185298	CRDNG-100-...-PPV-A-S6
	125	10 ... 2,000	185299	CRDNG-125-...-PPV-A-S6
<b>S2 – Through piston rod</b>				
	32	10 ... 2,000	185282	CRDNG-32-...-PPV-A-S2
	40	10 ... 2,000	185283	CRDNG-40-...-PPV-A-S2
	50	10 ... 2,000	185284	CRDNG-50-...-PPV-A-S2
	63	10 ... 2,000	185285	CRDNG-63-...-PPV-A-S2
	80	10 ... 2,000	185286	CRDNG-80-...-PPV-A-S2
	100	10 ... 2,000	185287	CRDNG-100-...-PPV-A-S2
	125	10 ... 2,000	185288	CRDNG-125-...-PPV-A-S2
<b>CRDNGS</b>				
	32	10 ... 2,000	160890	CRDNGS-32-...-PPV-A
	40	10 ... 2,000	160891	CRDNGS-40-...-PPV-A
	50	10 ... 2,000	160892	CRDNGS-50-...-PPV-A
	63	10 ... 2,000	160893	CRDNGS-63-...-PPV-A
	80	10 ... 2,000	160894	CRDNGS-80-...-PPV-A
	100	10 ... 2,000	160895	CRDNGS-100-...-PPV-A
	125	10 ... 2,000	185281	CRDNGS-125-...-PPV-A
<b>S6 – Heat-resistant up to 120 °C</b>				
	32	10 ... 2,000	185300	CRDNGS-32-...-PPV-A-S6
	40	10 ... 2,000	185301	CRDNGS-40-...-PPV-A-S6
	50	10 ... 2,000	185302	CRDNGS-50-...-PPV-A-S6
	63	10 ... 2,000	185303	CRDNGS-63-...-PPV-A-S6
	80	10 ... 2,000	185304	CRDNGS-80-...-PPV-A-S6
	100	10 ... 2,000	185305	CRDNGS-100-...-PPV-A-S6
	125	10 ... 2,000	185306	CRDNGS-125-...-PPV-A-S6

Ordering data – Wearing parts kits					
Piston Ø [mm]	Part No.	Type	Piston Ø [mm]	Part No.	
32	125713	CRDNG/S-32-...-PPV-A <sup>1)</sup>	63	125716	CRDNG/S-63-...-PPV-A <sup>1)</sup>
40	125714	CRDNG/S-40-...-PPV-A <sup>1)</sup>	80	125717	CRDNG/S-80-...-PPV-A <sup>1)</sup>
50	125715	CRDNG/S-50-...-PPV-A <sup>1)</sup>	100	125718	CRDNG/S-100-...-PPV-A <sup>1)</sup>

1) Assembly grease included in the scope of delivery

# Accessories for stainless steel cylinders

Technical data

**FESTO**

## Foot mounting CRHBN

Scope of delivery:

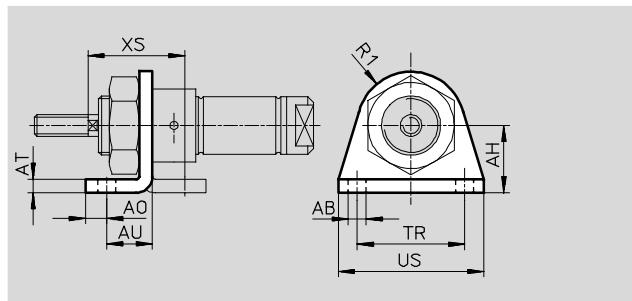
CRHBN-... x1: 1 foot

CRHBN-... x2: 2 feet, 1 nut

Material:

High-alloy steel

Free of copper, PTFE and silicone



### Dimensions and ordering data

For Ø [mm]	AB ∅	AH	AO	AT	AU	R1	TR	US	XS	CRC <sup>1)</sup>	Weight [g]	Part No.	Type
12	5.5	20	6	4	14	13	32	42	32	4	40	161866	CRHBN-12/16x1
16	5.5	20	6	4	14	13	32	42	32	4	97	162999	CRHBN-12/16x2
20	6.6	25	8	5	17	20	40	54	36	4	55	161867	CRHBN-20/25x1
25	6.6	25	8	5	17	20	40	54	40	4	100	162998	CRHBN-20/25x2

1) Corrosion resistance class 4 as per Festo standard 940 070

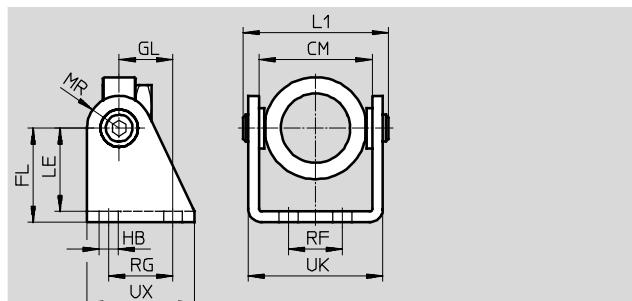
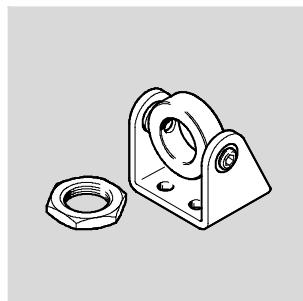
Components subject to particularly high corrosion stress. Parts used with aggressive media, e.g. in the food or chemical industry. These applications should be supported with special tests with the media if required.

## Swivel mounting CRSBN

Material:

High-alloy steel

Free of copper, PTFE and silicone



### Dimensions and ordering data

For Ø [mm]	CM	FL	GL	HB ∅	L1	LE	MR	RF	RG	UK	UX	CRC <sup>1)</sup>	Weight [g]	Part No.	Type
20	38.1	35	20	7	55	31	12	20	24	50.1	40	4	230	552904	CRSBN-20/25
25															

1) Corrosion resistance class 4 as per Festo standard 940 070

Components subject to particularly high corrosion stress. Parts used with aggressive media, e.g. in the food or chemical industry. These applications should be supported with special tests with the media if required.

# Accessories for stainless steel cylinders

**FESTO**

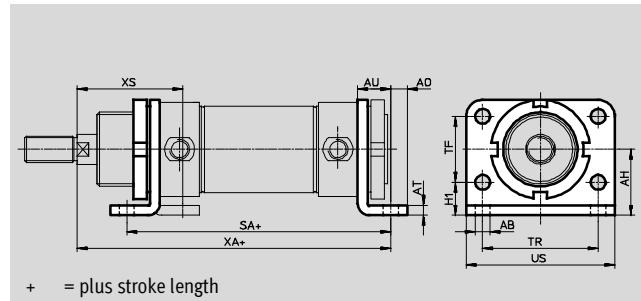
Technical data

## Foot mounting CRH

Material:

High-alloy steel

Free of copper, PTFE and silicone



### Dimensions and ordering data

For Ø [mm]	AB Ø	AH	AO	AT	AU	H1	SA	TF	TR	US	XA	XS	CRC <sup>1)</sup>	Weight [g]	Part No.	Type
32	7	28	7	4	14	14	124	28	52	66	148	48	4	237	162951	CRH-32
40	9	33	10	5	20	18	153	30	60	80	178	60	4	341	162952	CRH-40
50	9	40	10	6	20	20	160	40	70	90	190	64	4	559	162953	CRH-50
63	9	45	10	6	20	20	164	50	76	96	195	64	4	680	162954	CRH-63

1) Corrosion resistance class 4 as per Festo standard 940 070

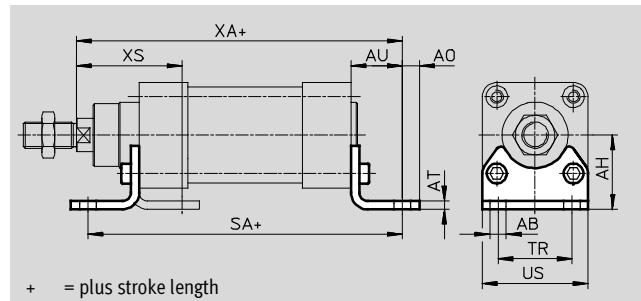
Components subject to particularly high corrosion stress. Parts used with aggressive media, e.g. in the food or chemical industry. These applications should be supported with special tests with the media if required.

## Foot mounting CRHNC

Material:

High-alloy steel

Free of copper, PTFE and silicone



### Dimensions and ordering data

For Ø [mm]	AB Ø	AH	AO	AT	AU	SA	TR	US	XA	XS	CRC <sup>1)</sup>	Weight [g]	Part No.	Type
32	7	32	6.5	4	24	142	32	45	144.7	45.7	4	135	176937	CRHNC-32
40	10	36	9	4	28	160.8	36	54	163.6	53.8	4	180	176938	CRHNC-40
50	10	45	9.5	5	31	167.9	45	64	175	63.1	4	325	176939	CRHNC-50
63	10	50	12.5	5	32	184.9	50	75	191.5	64.6	4	405	176940	CRHNC-63
80	12	63	15	6	41	209.9	63	93	215.5	81.6	4	820	176941	CRHNC-80
100	14.5	71	17.5	6	41	220.1	75	110	229.6	85.5	4	1,000	176942	CRHNC-100
125	16.5	90	22	8	45	250	90	131	270	102	4	1,840	176943	CRHNC-125

1) Corrosion resistance class 4 as per Festo standard 940 070

Components subject to particularly high corrosion stress. Parts used with aggressive media, e.g. in the food or chemical industry. These applications should be supported with special tests with the media if required.

## Accessories for stainless steel cylinders

Technical data

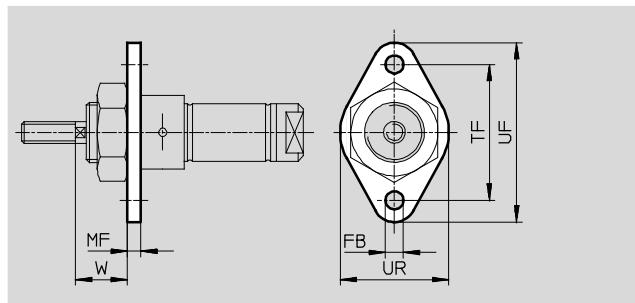
**FESTO**

### Flange mounting CRFBN

Material:

High-alloy steel

Free of copper, PTFE and silicone



### Dimensions and ordering data

For Ø [mm]	FB Ø	MF	TF	UF	UR	W	CRC <sup>1)</sup>	Weight [g]	Part No.	Type
12, 16	5.5	4	40	53	30	18	4	25	161864	CRFBN-12/16
20	6.6	5	50	66	40	19	4	45	161865	CRFBN-20/25
25	6.6	5	50	66	40	23	4	45	161865	CRFBN-20/25

1) Corrosion resistance class 4 as per Festo standard 940 070

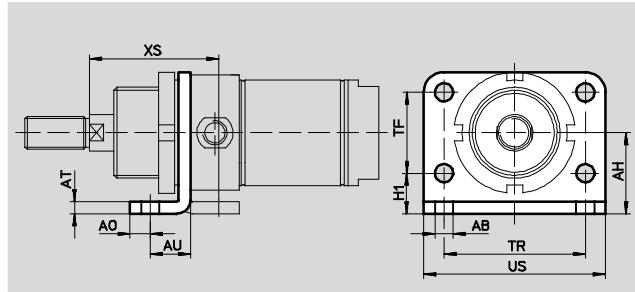
Components subject to particularly high corrosion stress. Parts used with aggressive media, e.g. in the food or chemical industry. These applications should be supported with special tests with the media if required.

### Foot mounting CRFV

Material:

High-alloy steel

Free of copper, PTFE and silicone



### Dimensions and ordering data

For Ø [mm]	AB Ø	AH	AO	AT	AU	H1	TF	TR	US	XS	CRC <sup>1)</sup>	Weight [g]	Part No.	Type
32	7	28	7	4	14	14	28	52	66	48	4	102	161858	CRFV-32
40	9	33	10	5	20	18	30	60	80	60	4	190	161859	CRFV-40
50	9	40	10	6	20	20	40	70	90	64	4	290	161860	CRFV-50
63	9	45	10	6	20	20	50	76	96	64	4	365	161861	CRFV-63

1) Corrosion resistance class 4 as per Festo standard 940 070

Components subject to particularly high corrosion stress. Parts used with aggressive media, e.g. in the food or chemical industry. These applications should be supported with special tests with the media if required.

# Accessories for stainless steel cylinders

**FESTO**

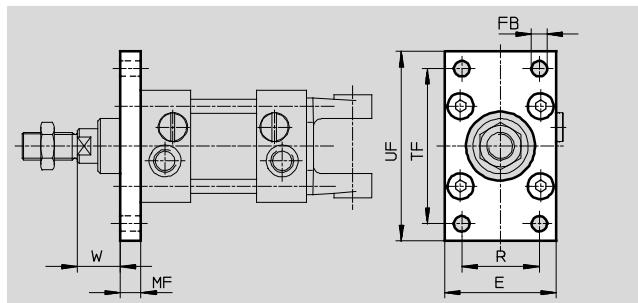
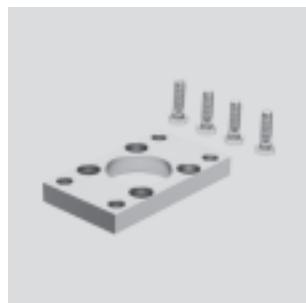
Technical data

## Flange mounting CRFNG

Material:

High-alloy steel

Free of copper, PTFE and silicone



## Dimensions and ordering data

For Ø [mm]	E	FB Ø	MF	R	TF	UF	W	CRC <sup>1)</sup>	Weight [g]	Part No.	Type
32	45	7	10	32	64	80	16	4	225	161846	CRFNG-32
40	54	9	10	36	72	90	20	4	300	161847	CRFNG-40
50	65	9	12	45	90	110	25	4	540	161848	CRFNG-50
63	75	9	12	50	100	120	25	4	680	161849	CRFNG-63
80	93	12	16	63	126	150	30	4	1,500	161850	CRFNG-80
100	110	14	16	75	150	175	35	4	2,100	161851	CRFNG-100
125	132	16	20	90	180	210	45	4	3,780	185363	CRFNG-125

1) Corrosion resistance class 4 as per Festo standard 940 070

Components subject to particularly high corrosion stress. Parts used with aggressive media, e.g. in the food or chemical industry. These applications should be supported with special tests with the media if required.

## Accessories for stainless steel cylinders

Technical data

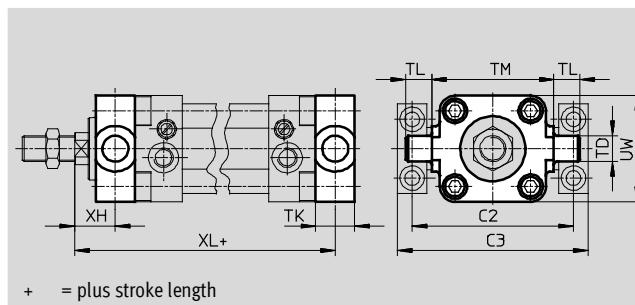
**FESTO**

### Trunnion flange CRZNG

Material:

High-alloy steel

Free of copper, PTFE and silicone



#### Dimensions and ordering data

For Ø [mm]	C2	C3	TD Ø e9	TK	TL	TM	UW	XH	XL	CRC <sup>1)</sup>	Weight [g]	Part No.	Type
32	71	86	12	16	12	50	50	18	128	4	150	161852	CRZNG-32
40	87	105	16	20	16	63	55	20	145	4	285	161853	CRZNG-40
50	99	117	16	24	16	75	65	25	155	4	473	161854	CRZNG-50
63	116	136	20	24	20	90	75	25	170	4	687	161855	CRZNG-63
80	136	156	20	28	20	110	100	32	188	4	1,296	161856	CRZNG-80
100	164	189	25	38	25	132	120	32	208	4	2,254	161857	CRZNG-100
125	192	217	25	50	25	160	150	40	250	4	3,484	185362	CRZNG-125

1) Corrosion resistance class 4 as per Festo standard 940 070

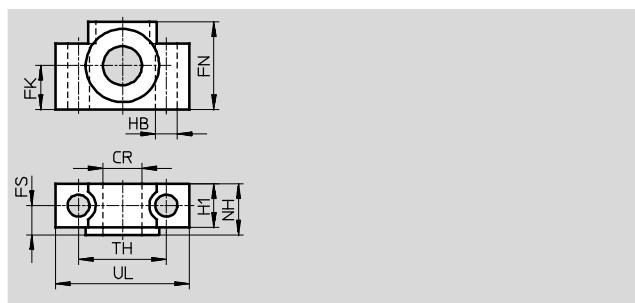
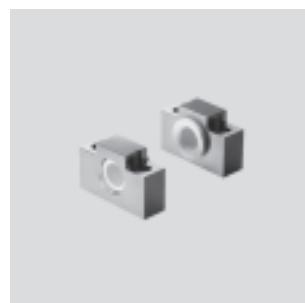
Components subject to particularly high corrosion stress. Parts used with aggressive media, e.g. in the food or chemical industry. These applications should be supported with special tests with the media if required.

### Trunnion supports CRLNZG

Material:

High-alloy steel

Free of copper, PTFE and silicone



#### Dimensions and ordering data

For Ø [mm]	CR Ø D11	FK Ø ±0.1	FN	FS	H1	HB Ø H13	NH	TH	UL	CRC <sup>1)</sup>	Weight [g]	Part No.	Type
32	12	15	30	10.5	15	6.6	18	32	46	4	205	161874	CRLNZG-32
40, 50	16	18	36	12	18	9	21	36	55	4	323	161875	CRLNZG-40/50
63, 80	20	20	40	13	20	11	23	42	65	4	435	161876	CRLNZG-63/80
100/125	25	25	50	16	24.5	14	28.5	50	75	4	739	161877	CRLNZG-100/125

1) Corrosion resistance class 4 as per Festo standard 940 070

Components subject to particularly high corrosion stress. Parts used with aggressive media, e.g. in the food or chemical industry. These applications should be supported with special tests with the media if required.

# Accessories for stainless steel cylinders

**FESTO**

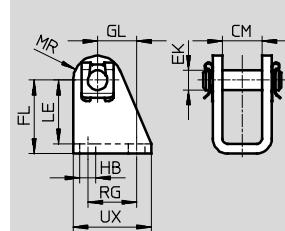
Technical data

## Clevis foot CRLBN

Material:

High-alloy steel

Free of copper, PTFE and silicone



### Dimensions and ordering data

For Ø [mm]	CM	EK Ø	FL	GL	HB	LE	MR	RG	UX	CRC <sup>1)</sup>	Weight [g]	Part No.	Type
12, 16	12.1	6	27 +0.3/-0.2	13	5.5	24	7	15	25	4	55	161862	CRLBN-12/16
20, 25	16.1	8	30 +0.4/-0.2	16	6.6	26	10	20	32	4	62	161863	CRLBN-20/25
32	16.1	10	35 +0.4/-0.2	18.5	6.6	31	11	24	35	4	107	195866	CRLBN-32
40	18.1	12	40 +0.4/-0.2	24.5	9	35	13	30	45	4	184	195867	CRLBN-40
50, 63	21.1	16	45 +0.5/-0.2	28	9	39	14	34	50	4	289	195868	CRLBN-50/63

1) Corrosion resistance class 4 as per Festo standard 940 070

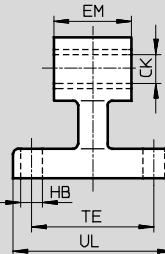
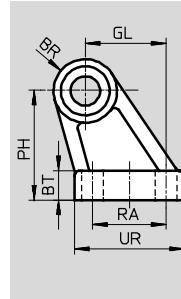
Components subject to particularly high corrosion stress. Parts used with aggressive media, e.g. in the food or chemical industry. These applications should be supported with special tests with the media if required.

## Clevis foot CRLNG

Material:

High-alloy steel

Free of copper, PTFE and silicone



### Dimensions and ordering data

For Ø [mm]	BR	BT	CK Ø D11	EB Ø H13	EM -0.4	GL	HB Ø H13	OF	PH	RA	TE	UL	UR	CRC <sup>1)</sup>	Weight [g]	Part No.	Type
32	10	8	10	-	25.8	21	6.6	-	32	18	38	51	31	4	120	161840	CRLNG-32
40	11	10	12	-	27.8	24	6.6	-	36	22	41	54	35	4	160	161841	CRLNG-40
50	12	12	12	-	31.8	33	9	-	45	30	50	65	45	4	280	161842	CRLNG-50
63	15	12	16	15	39.8	37	9	10.8	50	35	52	67	50	4	375	161843	CRLNG-63
80	15	14	16	18	49.8	47	11	12.7	63	40	66	86	60	4	580	161844	CRLNG-80
100	19	15	20	18	59.8	55	11	13.7	71	50	76	96	70	4	935	161845	CRLNG-100
125	22	20	25	20	69.8	70	14	18.6	90	60	94	124	90	4	2,530	176951	CRLNG-125

1) Corrosion resistance class 4 as per Festo standard 940 070

Components subject to particularly high corrosion stress. Parts used with aggressive media, e.g. in the food or chemical industry. These applications should be supported with special tests with the media if required.

# Accessories for stainless steel cylinders

Technical data

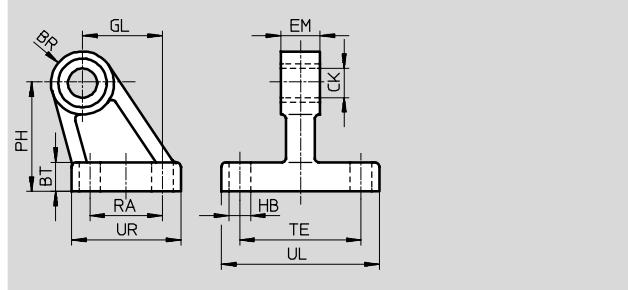
**FESTO**

## Clevis foot CRLMC

Material:

High-alloy steel

Free of copper, PTFE and silicone



### Dimensions and ordering data

For Ø [mm]	BR	BT	CK Ø D11	EB Ø H13	EM -0.4	GL	HB Ø H13	OF	PH	RA	TE	UL	UR	CRC <sup>1)</sup>	Weight [g]	Part No.	Type
32	10	8	10	—	10	21	6.6	—	32	18	38	51	31	4	101	197320	CRLMC-32
40	11	10	12	—	12	24	6.6	—	36	22	41	54	35	4	139	197321	CRLMC-40
50	12	12	12	—	16	33	9	—	45	30	50	65	45	4	242	197322	CRLMC-50
63	15	12	16	15	16	37	9	10.8	50	35	52	67	50	4	303	197323	CRLMC-63
80	15	14	16	18	20	47	11	12.7	63	40	66	86	60	4	515	197324	CRLMC-80
100	19	15	20	18	20	55	11	13.7	71	50	76	96	70	4	761	197325	CRLMC-100

1) Corrosion resistance class 4 as per Festo standard 940 070

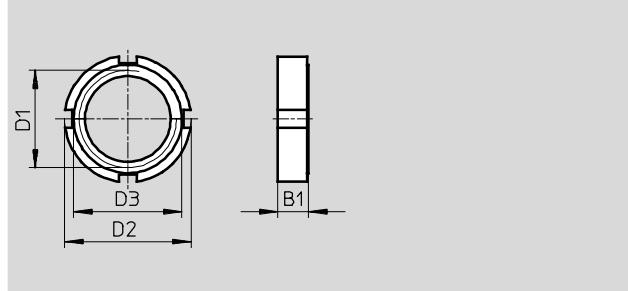
Components subject to particularly high corrosion stress. Parts used with aggressive media, e.g. in the food or chemical industry. These applications should be supported with special tests with the media if required.

## Ring nut CR

Material:

High-alloy steel

Free of copper, PTFE and silicone



### Dimensions and ordering data

For Ø [mm]	B1	D1	D2	D3	CRC <sup>1)</sup>	Weight [g]	Part No.	Type
32	8	M30x1.5	42	36	4	40	197326	CR-M30x1,5
40	10	M38x1.5	50	48	4	61	197327	CR-M38x1,5
50, 63	10	M45x1.5	60	56	4	89	197328	CR-M45x1,5
80, 100	13	M50x2	75	67	4	228	197329	CR-M50x2

1) Corrosion resistance class 4 as per Festo standard 940 070

Components subject to particularly high corrosion stress. Parts used with aggressive media, e.g. in the food or chemical industry. These applications should be supported with special tests with the media if required.

# Accessories for stainless steel cylinders

FESTO

Technical data

Ordering data – Piston rod attachments				Technical data → Internet: crsg			
	For Ø	Part No.	Type		For Ø	Part No.	Type
<b>Rod eye CRSGS</b>							
	12, 16	195580	CRSGS-M6		12, 16	13567	CRSG-M6
	20	195581	CRSGS-M8		20	13568	CRSG-M8
	32	195582	CRSGS-M10x1,25		32	13569	CRSG-M10x1,25
	40	195583	CRSGS-M12x1,25		40	13570	CRSG-M12x1,25
	50, 63	195584	CRSGS-M16x1,5		50, 63	13571	CRSG-M16x1,5
	80, 100	195585	CRSGS-M20x1,5		80, 100	13572	CRSG-M20x1,5
	125	195586	CRSGS-M27x2		125	185361	CRSG-M27x2
<b>Ordering data – Proximity sensors, magnetic reed CRSMEO</b>				Technical data → Internet: crsmeo			
	Electrical connection	Cable length		Part No.	Type		
	Cable	[m]					
	N/O contact						
	Corrosion resistant						
	3-wire	2.5		161 775	CRSMEO-4-K-LED-24		
Ordering data – Mounting kits				Technical data → Internet: crsmb			
	For Ø	Part No.	Type		For Ø	Part No.	Type
<b>Mounting kit CRSMBR</b>							
	12	164581	CRSMBR-12		32	161763	CRSMB-32
	16	164582	CRSMBR-16		40	161764	CRSMB-40
	20	164583	CRSMBR-20		50	161765	CRSMB-50
	25	164584	CRSMBR-25		63	161766	CRSMB-63
	32	163888	CRSMBR-32		80	161767	CRSMB-80
	40	163889	CRSMBR-40		100	161768	CRSMB-100
	50	163890	CRSMBR-50		125	185365	CRSMB-125
	63	163891	CRSMBR-63				
<b>Ordering data – Proximity sensors, magneto-resistive CRSMT</b>				Technical data → Internet: crsmt			
	Switching output	Electrical connection	Cable length	Part No.	Type		
		Cable	[m]				
	N/O contact						
	PNP	3-wire	2.5	525563	CRSMT-8-PS-K2,5-LED-24		
			5.0	525564	CRSMT-8-PS-K5-LED-24		
Ordering data – Mounting kit SMBR				Technical data → Internet: smbr			
				Part No.	Type		
	For standard cylinder CRDSNU			538937	SMBR-8-8/100-S6		
<b>Ordering data – Mounting kit CRSMB</b>				Technical data → Internet: crsmb			
				Part No.	Type		
	For round cylinder CRHD			525565	CRSMB-8-32/100		

# Accessories for stainless steel cylinders

Technical data

**FESTO**

Ordering data – One-way flow control valves CRGRLA			Technical data → Internet: crgla	
	Connection	Material	Part No.	Type
	Thread	For push-in fitting		
	M5	CRQS/CRQSL/CRQST Electrolytically polished stainless steel casting	<b>161403</b>	<b>CRGRLA-M5-B</b>
	G1/8		<b>161404</b>	<b>CRGRLA-1/8-B</b>
	G1/4		<b>161405</b>	<b>CRGRLA-1/4-B</b>
	G3/8		<b>161406</b>	<b>CRGRLA-3/8-B</b>
	G1/2		<b>161407</b>	<b>CRGRLA-1/2-B</b>

Ordering data – Air reservoirs CRVZS			Technical data → Internet: crvzs		
	Connection	Volume [l]	Material	Part No.	Type
	Thread				
	G1/8	0.1	High-alloy stainless steel	<b>160233</b>	<b>CRVZS-0,1</b>
	G1/4	0.4		<b>160234</b>	<b>CRVZS-0,4</b>
	G1/4	0.75		<b>160235</b>	<b>CRVZS-0,75</b>
	G1/2	2		<b>160236</b>	<b>CRVZS-2</b>
	G1, G3/8	5		<b>192159</b>	<b>CRVZS-5</b>
	G1, G3/8	10		<b>160237</b>	<b>CRVZS-10</b>

Ordering data – Tubing			Technical data → Internet: tubing	
	Standard outside diameter		Part No.	
	Standard outside diameter		PLN, PFAN	