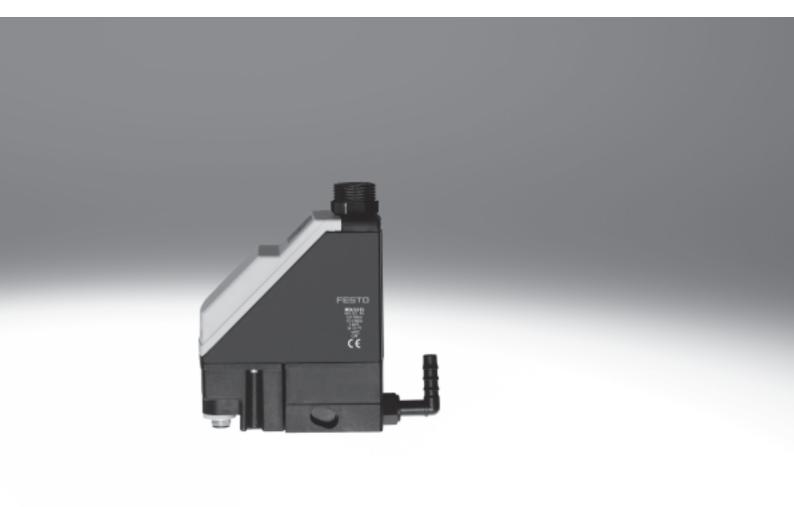
Condensate drains WA/PWEA

FESTO



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Technical data

Function









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Note

In order to close, the automatic condensate drain type WA-2 requires a flow rate of 125 l/min; this sets in at approx. 1.5 bar.

For attachment to service units and compressed air networks/systems. Condensate present in the compressed air is separated in suitable filters. The condensate that accumulates must be emptied from time to time, as otherwise it would be drawn in and could lead to faults in the downstream elements. The devices shown perform this task automatically.

They contain a float which opens when a certain condensate level is achieved. The accumulated condensate is then emptied.

With an additional, installed manual override, condensate emptying can also be performed manually.

- Automatic emptying after the max. fill level has been reached
- Automatic emptying after the operating pressure p < 0.5 bar is switched off
- Manual actuation during operation is possible

General technical data					
Type WA-1-B WA-2					
Pneumatic connection	M9	M9			
Condensate drain connection	G1/4	PK-4			
Design	External, mechanically-operated, fully automatic condensate drain valve				
Operating medium	Water				
Type of mounting	In-line installation				
Mounting position	Vertical, ±10° Vertical, ±5°				
Input pressure [bar]	416 014				
Valve function	2/2-way single solenoid valve, closed 2/2-way single solenoid valve, open				
Manual override facility	verride facility Pushing				

Ambient conditions					
Туре		WA-1-B	WA-2		
Ambient temperature	[°C]	0 +60	0 +50		
Temperature of medium	[°C]	0 +60	0 +50		
Corrosion resistance	CRC ¹⁾	2			

1) Corrosion resistance class 2 according to Festo standard 940 070 Components requiring moderate corrosion resistance. Externally visible parts with primarily decorative surface requirements which are in direct contact with a surrounding industrial atmosphere or media such as cooling or lubricating agents.

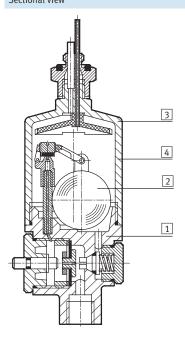
Weights [g]					
WA-1-B WA-2					
Condensate drain 210 92					

Condensate drains WA



Technical data

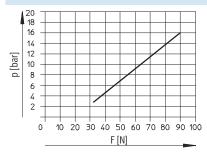
Materials Sectional view



Condensate drain		WA-1-B	WA-2	
1	Housing	Brass	Brass	
2 Float		Polypropylene	Polyacetate	
3	Cover	Polyamide	Wrought aluminium	
			alloy	
4	Bowl	-	Polycarbonate	
-	Seals	Nitrile rubber	Nitrile rubber	

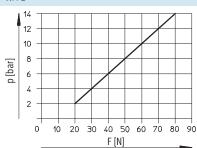
Actuating force F for manual actuation as a function of supply pressure p

WA-1-B



Primary pressure p1 = 7 bar

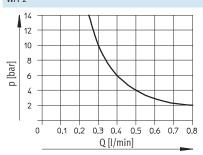
WA-2



Primary pressure p1 = 7 bar

Max. possible condensate flow rate Q as a function of input pressure p

WA-2

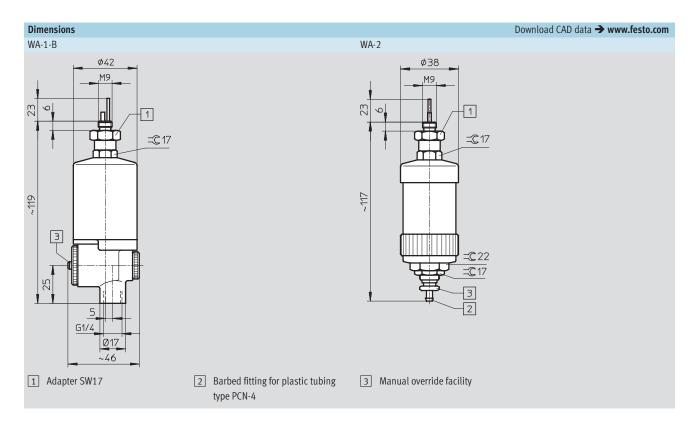


Primary pressure p1 = 7 bar

Condensate drains WA

FESTO

Technical data



Ordering data				
Part No. Type				
158497	WA-1-B			

Condensate drains PWEA

FESTO

Technical data

Function



Temperature range $+1 \dots +60 \, ^{\circ}\text{C}$ Pressure

0.8 ... 16.0 bar

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Condensate passes through the port in the bottom of the filter bowl into the attached condensate drain valve, where it is collected in a reservoir.

A capacitive sensor detects once the maximum filling level is reached.

The condensate escapes into the atmosphere via the opening

diaphragm valve through the discharge line. The diaphragm valve closes again after a specified response time. A residual amount of condensate remains in the reservoir so that no compressed air can escape into the discharge line.

- Fully automatic condensate drain with integrated electrical controller
- Interface for communicating with master control device
- Reliable thanks to non-contacting capacitive sensor
- Can be used with service units or simply in piping systems
- Operated via touch-sensitive keys or electrical interface
- Ready status and switching status indicated via LEDs and electrical interface

General technical data					
Туре	PWEA-AC-6A	PWEA-AC-7A	PWEA-AC-3D		
Pneumatic connection	G½				
Condensate drain connection	PK-8				
Design	Fully automatic condensate drain valve	Fully automatic condensate drain valve with electrical control interface			
Measured variable	Filling level	Filling level			
Type of mounting	In-line installation				
Mounting position	Vertical ±5°				
Valve function	3/2-way single solenoid valve, closed				
Manual override	Non-detenting				

Electrical data	Electrical data					
Туре		PWEA-AC-6A	PWEA-AC-7A	PWEA-AC-3D		
Electrical connection		Screw terminal PG9				
Nominal operating voltage [V AC]		110	230	-		
	[V DC]	-	-	24		
Mains frequency	[Hz]	50/60				
Nominal power of	[VA]	2	2	-		
condensate drain	[W]	-	-	2		
Operating elements		Touch-sensitive keypad with test button				
Ready status display/switchin	g status	LED				
display						
Alarm output		Contacting				
Protection class (IEC 60529)		IP65				
Protection class		II	II	III		

Condensate drains PWEA

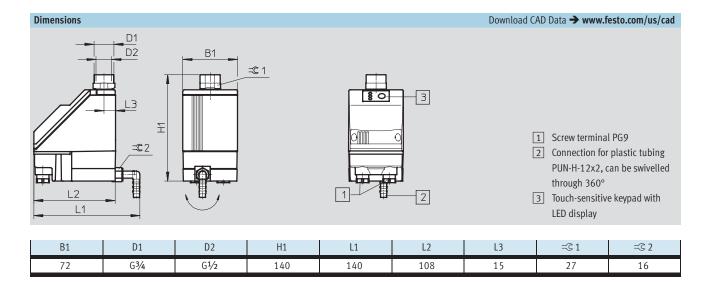
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Technical data

Operating and environmental conditions			
Operating pressure	[bar]	0.8 16.0	
Operating medium		Compressed air	
Ambient temperature	[°C]	+1 +60	
Temperature of medium	[°C]	+1 +60	
Storage temperature	[°C]	+10 +60	
Corrosion resistance class C	CRC ¹⁾	2	

1) Corrosion resistance class 2 according to Festo standard 940 070 Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

Materials		
Housing	Plastic	
Condensate reservoir	Wrought aluminium alloy	
Seals	Nitrile rubber, fluoro elastomer	
Note on materials	Free of copper and PTFE	



Ordering data						
	Electrical connection	Nominal operating voltage		Weight	Part No.	Туре
		[V AC]	[V DC]	[g]		
⊿9	Screw terminal PG9	110	-	700	538679	PWEA-AC-6A
		230	-	700	538680	PWEA-AC-7A
		-	24	700	538681	PWEA-AC-3D
To			•	<u>'</u>	•	

Product Range and Company Overview

A Complete Suite of Automation Services

Our experienced engineers provide complete support at every stage of your development process, including: conceptualization, analysis, engineering, design, assembly, documentation, validation, and production.



Custom Automation Components Complete custom engineered solutions



Custom Control Cabinets Comprehensive engineering support and on-site services



Complete Systems Shipment, stocking and storage services

The Broadest Range of Automation Components

With a comprehensive line of more than 30,000 automation components, Festo is capable of solving the most complex automation requirements.



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Pneumatics Pneumatic linear and rotary actuators, valves, and air supply



PLCs and I/O Devices PLC's, operator interfaces, sensors and I/O devices

Supporting Advanced Automation... As No One Else Can!

Festo is a leading global manufacturer of pneumatic and electromechanical systems, components and controls for industrial automation, with more than 12,000 employees in 56 national headquarters serving more than 180 countries. For more than 80 years, Festo has continuously elevated the state of manufacturing with innovations and optimized motion control solutions that deliver higher performing, more profitable automated manufacturing and processing equipment. Our dedication to the advancement of automation extends beyond technology to the education and development of current and future automation and robotics designers with simulation tools, teaching programs, and on-site services.

Quality Assurance, ISO 9001 and ISO 14001 Certifications

Festo Corporation is committed to supply all Festo products and services that will meet or exceed our customers' requirements in product quality, delivery, customer service and satisfaction.

To meet this commitment, we strive to ensure a consistent, integrated, and systematic approach to management that will meet or exceed the requirements of the ISO 9001 standard for Quality Management and the ISO 14001 standard for Environmental Management.



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