

## Angle seat valves VZXF

**FESTO**



## Angle seat valves VZXF



Key features and overview

### Function

The angle seat valve VZXF is an externally controlled 2/2-way valve. Valves of this design are switched by means of an additional pilot medium. The valve is closed by spring force when at rest. It is opened when pilot pressure is

applied to the drive. The supply of the pilot medium into the drive chamber is controlled by an external valve that must be additionally integrated into the supply cable for the pilot medium.

### General information

-  - Connecting thread  
G $\frac{1}{2}$  ... G2
-  - Flow rate Kv  
2.8 ... 47.5 m<sup>3</sup>/h

### Design

- Gunmetal (red brass) design
- Stainless steel design

### Advantages

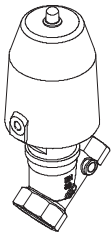
- Insensitive to steam or slightly contaminated media
- No pressure differential required between the inlet and outlet
- Low flow resistance
- Long service life
- Low maintenance

### Application

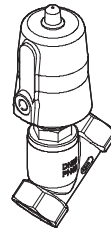
- Angle seat valves control suitable gaseous and liquid media in rigid tubing systems without the need for any pressure differential

### Variants

Gunmetal (red brass) design

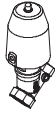
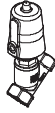


Stainless steel design



# Angle seat valves VZXF

Key features and overview

Design	Type	Process valve connection	Nominal size (DN)	Process valve nominal pressure (PN)	→ Page/Internet
Gunmetal (red brass)					
	VZXF-L-...-H3B1-...	G1/2	15	16	6
		G3/4	20		
		G1	25		
		G1 1/4	32		
		G1 1/2	40		
		G2	50		
Stainless steel					
	VZXF-L-...-V4V4T-...	G1/2	15	40	9
		G3/4	20		
		G1	25		
		G1 1/4	32		
		G1 1/2	40		
		G2	50		

## Angle seat valves VZXF

Type codes

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		VZXF	L	M22C	M	A	G12	130	M1
Type		VZXF	Angle seat valve, externally controlled						
Type of directional control valve		L	In-line valve						
Valve function		M22C	2/2-way valve, normally closed						
Reset method for single solenoid valves			None						
M	Mechanical spring								
Media flow		A	Over valve seat						
B	Under valve seat								
Process valve connection		G12	Thread G½						
G34	Thread G¾								
G1	Thread G1								
G114	Thread G1¼								
G112	Thread G1½								
G2	Thread G2								
Nominal size		120	12 mm						
130	13 mm								
160	16 mm								
180	18 mm								
230	23 mm								
240	24 mm								
290	29 mm								
310	31 mm								
350	35 mm								
430	43 mm								
450	45 mm								
Temperature range of medium			Standard, −10 ... +80 °C						
M1	−40 ... +200 °C								

## Angle seat valves VZXF

Type codes

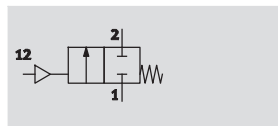
		H3	B1		-	50	-	10
<b>Housing material</b>								
H3	Gunmetal (red brass)							
V4	Stainless steel							
<b>Housing, drive material</b>								
B1	Gunmetal (red brass)							
V4	Stainless steel							
<b>Sealing material</b>								
	Standard, NBR							
T	PTFE							
<b>Drive size</b>								
50	50 mm							
80	80 mm							
<b>Operating pressure</b>								
3	Max. 3 bar							
4	Max. 4 bar							
5	Max. 5 bar							
6	Max. 6 bar							
7	Max. 7 bar							
8	Max. 8 bar							
9	Max. 9 bar							
10	Max. 10 bar							
12	Max. 12 bar							
16	Max. 16 bar							
20	Max. 20 bar							
22	Max. 22 bar							
25	Max. 25 bar							
40	Max. 40 bar							


## Angle seat valves VZXF


Technical data – Gunmetal (red brass) design

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Function



 Flow rate Kv  
2.8 ... 33.8 m³/h

 Connecting thread  
G½ ... G2



General technical data			
Process valve connection	G½	G¾	G1
Auxiliary pilot air connection	G¼		
Nominal size (DN)	15	20	25
Valve function	2/2-way, single solenoid, closed		
Design	Poppet valve with spring return		
Type of mounting	In-line installation		
Mounting position	Any		
Direction of flow	Non-reversible		
Exhaust function	No flow control		
Sealing principle	Soft		
Reset method	Mechanical spring		
Actuation type	Pneumatic		
Type of control	External		
Pilot medium	Filtered compressed air, grade of filtration 40 µm, lubricated or unlubricated		
Switching time on [ms]	100		
Switching time off [ms]	310		
Product weight [g]	1,200	1,300	1,500

Process valve connection	G1¼	G1½	G2
Auxiliary pilot air connection	G¼		
Nominal size (DN)	32	40	50
Valve function	2/2-way, single solenoid, closed		
Design	Poppet valve with spring return		
Type of mounting	In-line installation		
Mounting position	Any		
Direction of flow	Non-reversible		
Exhaust function	No flow control		
Sealing principle	Soft		
Reset method	Mechanical spring		
Actuation type	Pneumatic		
Type of control	External		
Pilot medium	Filtered compressed air, grade of filtration 40 µm, lubricated or unlubricated		
Switching time on [ms]	110		120
Switching time off [ms]	320		320
Product weight [g]	1,800	2,400	3,500

## Angle seat valves VZXF

Technical data – Gunmetal (red brass) design

Operating and environmental conditions			
Process valve connection	G1/2	G3/4	G1
Process valve nominal pressure (PN)	16		
Pilot pressure [bar]	4 ... 10		
Standard nominal flow rate [l/min]	3,000	6,800	12,000
Flow rate [m <sup>3</sup> /h]	2.8	6.4	11.2
Process valve operating medium	Neutral gases		
	Filtered compressed air, filter with pore width 0.2 mm, lubricated or unlubricated		
	Non-aggressive fluid		
	Water		
	Mineral oil-based hydraulic oil		
	Compressed air		
Max. viscosity [mm <sup>2</sup> /s]	600		
	Mineral oil		
Ambient temperature [°C]	-10 ... +60		
Temperature of medium [°C]	-10 ... +80		
CE marking (see declaration of conformity)	–		
Corrosion resistance class CRC <sup>1)</sup>	1		

- 1) Corrosion resistance class 1 according to Festo standard 940 070  
Components subject to low corrosion stress. Transport and storage protection. Parts that do not have primarily decorative surface requirements, e.g. in internal areas that are not visible or behind covers.

Process valve connection	G1 1/4	G1 1/2	G2
Process valve nominal pressure (PN)	16		
Pilot pressure [bar]	4 ... 10		
Standard nominal flow rate [l/min]	18,600	23,500	36,100
Flow rate [m <sup>3</sup> /h]	17.5	22	33.8
Process valve operating medium	Neutral gases		
	Filtered compressed air, filter with pore width 0.2 mm, lubricated or unlubricated		
	Non-aggressive fluid		
	Water		
	Mineral oil-based hydraulic oil		
	Compressed air		
Max. viscosity [mm <sup>2</sup> /s]	600		
	Mineral oil		
Ambient temperature [°C]	-10 ... +60		
Temperature of medium [°C]	-10 ... +80		
CE marking (see declaration of conformity)	To EU Pressure Equipment Directive		
Corrosion resistance class CRC <sup>1)</sup>	1		

- 1) Corrosion resistance class 1 according to Festo standard 940 070  
Components subject to low corrosion stress. Transport and storage protection. Parts that do not have primarily decorative surface requirements, e.g. in internal areas that are not visible or behind covers.

Materials		
Angle seat valve		Material number
1 Housing	Gunmetal (red brass)	CC499K
2 Drive head	Gunmetal (red brass)	–
3 Seals	Nitrile rubber	–
– Note on materials	Contains PWIS (paint-wetting impairment substances), RoHS-compliant	–

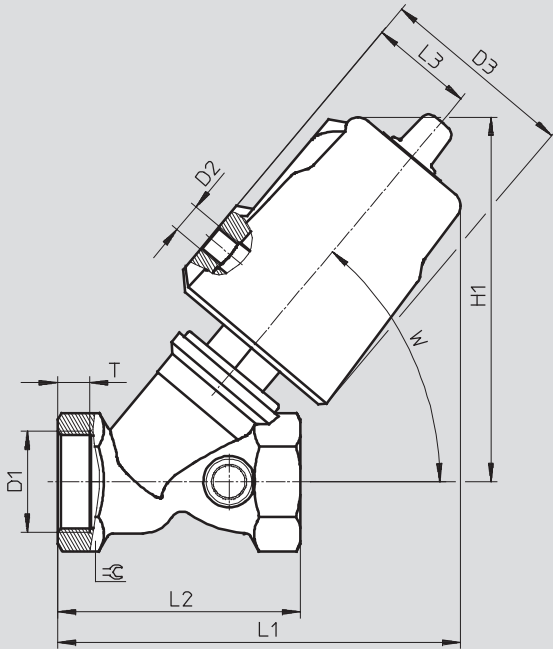
## Angle seat valves VZXF

Technical data – Gunmetal (red brass) design

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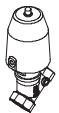
### Dimensions

Download CAD Data → [www.festo.com/us/cad](http://www.festo.com/us/cad)



	D1	D2	D3 Ø	H1	L1	L2	L3	T	W	50°
VZXF-L-...-G12-...-H3B1-50-...	G½	G⅛	62	112	123	66	34	8	50°	27
VZXF-L-...-G34-...-H3B1-50-...	G¾			117	130	75		9		33
VZXF-L-...-G1-...-H3B1-50-...	G1			121	133	80		10.5		41
VZXF-L-...-G114-...-H3B1-50-...	G1¼			139	154	97		12.5		50
VZXF-L-...-G112-...-H3B1-50-...	G1½			145	161	107		14.5		56
VZXF-L-...-G2-...-H3B1-50-...	G2			154	171	124		16.5		68

### Ordering data Angle seat valve VZXF

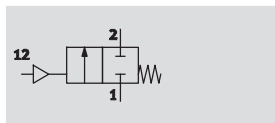
	Process valve connection	Part No.	Type
	G½	1002500	VZXF-L-M22C-M-A-G12-120-H3B1-50-16
	G½	1002501	VZXF-L-M22C-M-B-G12-120-H3B1-50-16
	G¾	1002502	VZXF-L-M22C-M-A-G34-160-H3B1-50-16
	G¾	1002503	VZXF-L-M22C-M-B-G34-160-H3B1-50-16
	G1	1002504	VZXF-L-M22C-M-A-G1-230-H3B1-50-16
	G1	1002505	VZXF-L-M22C-M-B-G1-230-H3B1-50-10
	G1¼	1002506	VZXF-L-M22C-M-A-G114-290-H3B1-50-10
	G1¼	1002507	VZXF-L-M22C-M-B-G114-290-H3B1-50-7
	G1½	1002508	VZXF-L-M22C-M-A-G112-350-H3B1-50-8
	G1½	1002509	VZXF-L-M22C-M-B-G112-350-H3B1-50-6
	G2	1002510	VZXF-L-M22C-M-A-G2-430-H3B1-50-4
	G2	1002511	VZXF-L-M22C-M-B-G2-430-H3B1-50-3





# Angle seat valves VZXF

Technical data – Stainless steel design

Function



 Flow rate Kv  
 2.8 ... 47.5 m<sup>3</sup>/h

 Connecting thread  
 G $\frac{1}{2}$  ... G2



General technical data					
Process valve connection	G½	G¾	G1		G1¼
Auxiliary pilot air connection	G⅛				
Nominal size (DN)	15	20	25	25	32
Valve function	2/2-way, single solenoid, closed				
Design	Poppet valve with spring return				
Type of mounting	In-line installation				
Mounting position	Any				
Direction of flow	Non-reversible				
Exhaust function	No flow control				
Sealing principle	Soft				
Reset method	Mechanical spring				
Actuation type	Pneumatic				
Type of control	External				
Pilot medium	Filtered compressed air, grade of filtration 40 µm, lubricated or unlubricated				
Switching time on [ms]	100			150	110
Switching time off [ms]	310			390	320
Product weight [g]	1,300	1,400	1,600	3,600	2,200

Process valve connection	G1¼		G1½		G2	
Auxiliary pilot air connection	G¼					
Nominal size (DN)	32	40	40	50	50	
Valve function	2/2-way, single solenoid, closed					
Design	Poppet valve with spring return					
Type of mounting	In-line installation					
Mounting position	Any					
Direction of flow	Non-reversible					
Exhaust function	No flow control					
Sealing principle	Soft					
Reset method	Mechanical spring					
Actuation type	Pneumatic					
Type of control	External					
Pilot medium	Filtered compressed air, grade of filtration 40 µm, lubricated or unlubricated					
Switching time on [ms]	150	110	150	120	150	
Switching time off [ms]	390	320	390	320	390	
Product weight [g]	4,200	2,500	4,400	3,500	5,500	

# Angle seat valves VZXF

Technical data – Stainless steel design

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Operating and environmental conditions					
Process valve connection	G½	G¾	G1		G1¼
Process valve nominal pressure (PN)	40				
Pilot pressure [bar]	4 ... 10				
Standard nominal flow rate [l/min]	3,000	6,800	12,000	15,200	18,600
Flow rate [m³/h]	2.8	6.4	11.2	14.3	17.4
Process valve operating medium	Neutral gases				
	Filtered compressed air, filter with pore width 0.2 mm, lubricated or unlubricated				
	Non-aggressive fluid				
	Water				
	Mineral oil-based hydraulic oil				
	Compressed air				
	Mineral oil				
Max. viscosity [mm²/s]	600				
Ambient temperature [°C]	–10 ... +60				
Temperature of medium [°C]	–40 ... +200				
CE marking (see declaration of conformity)	–				To EU Pressure Equipment Directive
Corrosion resistance class CRC <sup>1)</sup>	3				

1) Corrosion resistance class 3 according to Festo standard 940 070

Components subject to high corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as solvents and cleaning agents.

Process valve connection	G1¼		G1½		G2	
Process valve nominal pressure (PN)	40					
Overload pressure [bar]	28	9	22	5	14	
Standard nominal flow rate [l/min]	23,000	23,500	28,200	36,100	50,700	
Flow rate [m³/h]	21.5	22	26.4	33.8	47.5	
Process valve operating medium	Neutral gases					
	Filtered compressed air, filter with pore width 0.2 mm, lubricated or unlubricated					
	Non-aggressive fluid					
	Water					
	Mineral oil-based hydraulic oil					
	Compressed air					
	Mineral oil					
Max. viscosity [mm²/s]	600					
Ambient temperature [°C]	–10 ... 60					
Temperature of medium [°C]	–40 ... 200					
CE marking (see declaration of conformity)	To EU Pressure Equipment Directive					
Corrosion resistance class CRC <sup>1)</sup>	3					

1) Corrosion resistance class 3 according to Festo standard 940 070

Components subject to high corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as solvents and cleaning agents.

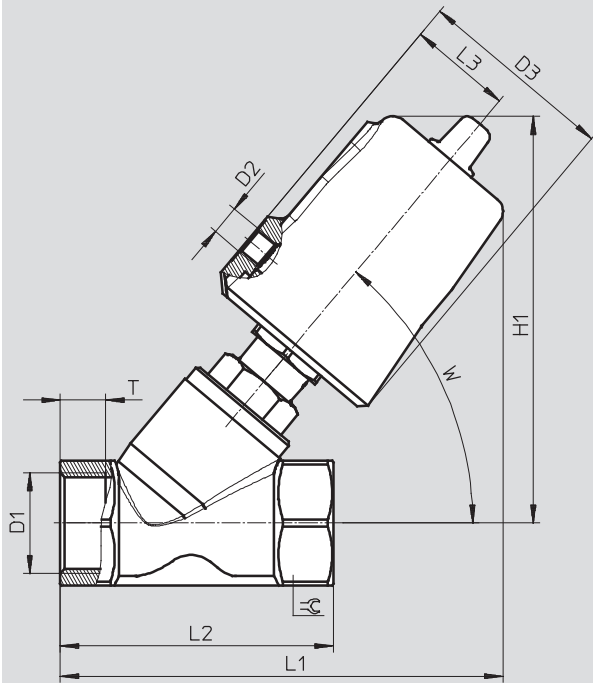
Materials		
Angle seat valve		Material number
1 Housing	Stainless steel casting	1.4408
2 Drive head	Stainless steel	–
3 Seals	PTFE	–
– Note on materials	Contains PWIS (paint-wetting impairment substances), RoHS-compliant	–

# Angle seat valves VZXF

Technical data – Stainless steel design

## Dimensions

Download CAD Data → [www.festo.com/us/cad](http://www.festo.com/us/cad)

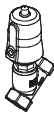


	D1	D2	D3 Ø	H1	L1	L2	L3	T	W	50°	
VZXF-L-...-G12-...-V4V4T-50-...	G1½	G1/8	62	129	135	65	34	12	50°	27	
VZXF-L-...-G34-...-V4V4T-50-...	G¾			130	138	75		13		32	
VZXF-L-...-G1-...-V4V4T-50-...	G1			135	146	90	48	15		42	
VZXF-L-...-G1-...-V4V4T-80-...	G1		94	177	184			17		50	
VZXF-L-...-G114-...-V4V4T-50-...	G1¼		62	151	155	110	34				19
VZXF-L-...-G114-...-V4V4T-80-...	G1¼		94	183	194		48	21		70	
VZXF-L-...-G112-...-V4V4T-50-...	G1½		62	155	174	120	34				
VZXF-L-...-G112-...-V4V4T-80-...	G1½		94	187	202		48				
VZXF-L-...-G2-...-V4V4T-50-...	G2		62	167	193	150	34	21		70	
VZXF-L-...-G2-...-V4V4T-80-...	G2		94	199	222		48				

## Angle seat valves VZXF

Technical data – Stainless steel design

**FESTO**

Ordering data Angle seat valve VZXF		Part No.	Type
	Process valve connection		
	G $\frac{1}{2}$	1002512	VZXF-L-M22C-M-A-G12-130-M1-V4V4T-50-25
		1002513	VZXF-L-M22C-M-B-G12-130-M1-V4V4T-50-40
	G $\frac{3}{4}$	1002514	VZXF-L-M22C-M-A-G34-180-M1-V4V4T-50-20
		1002515	VZXF-L-M22C-M-B-G34-180-M1-V4V4T-50-20
	G1	1002516	VZXF-L-M22C-M-A-G1-240-M1-V4V4T-50-16
		1002517	VZXF-L-M22C-M-B-G1-240-M1-V4V4T-50-10
		1002525	VZXF-L-M22C-M-A-G1-240-M1-V4V4T-80-40
		1002526	VZXF-L-M22C-M-B-G1-240-M1-V4V4T-80-22
	G1 $\frac{1}{4}$	1002518	VZXF-L-M22C-M-A-G114-310-M1-V4V4T-50-9
		1002519	VZXF-L-M22C-M-B-G114-310-M1-V4V4T-50-7
		1002527	VZXF-L-M22C-M-A-G114-310-M1-V4V4T-80-25
		1002528	VZXF-L-M22C-M-B-G114-310-M1-V4V4T-80-10
	G1 $\frac{1}{2}$	1002520	VZXF-L-M22C-M-A-G112-350-M1-V4V4T-50-7
		1002521	VZXF-L-M22C-M-B-G112-350-M1-V4V4T-50-6
		1002529	VZXF-L-M22C-M-A-G112-350-M1-V4V4T-80-20
		1002530	VZXF-L-M22C-M-B-G112-350-M1-V4V4T-80-8
	G2	1002522	VZXF-L-M22C-M-A-G2-450-M1-V4V4T-50-4
		1002523	VZXF-L-M22C-M-B-G2-450-M1-V4V4T-50-3
		1002531	VZXF-L-M22C-M-A-G2-450-M1-V4V4T-80-12
		1002532	VZXF-L-M22C-M-B-G2-450-M1-V4V4T-80-5

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