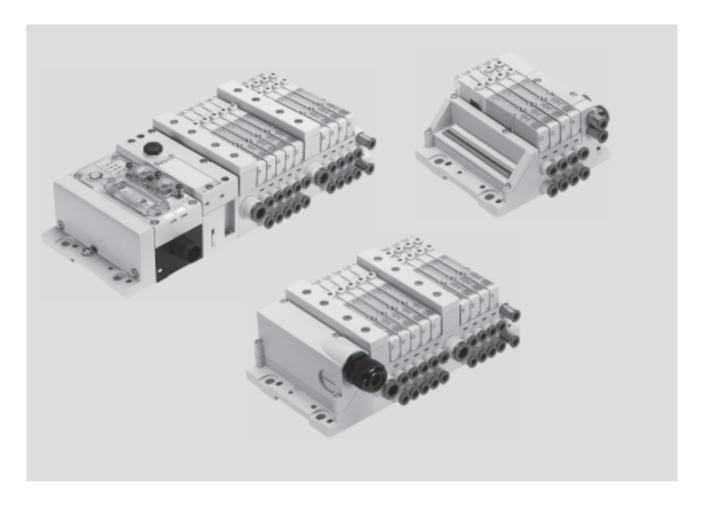
# **FESTO**



Key features





#### Innovative

- Slim high-performance valves in a sturdy metal housing
- Flow rates up to 360 l/min
- Wide range of electrical connection options for multi-pin plug: Sub-D, flat cable or terminal strip
- Connection to the electrical peripherals CPX with a wide range of communication options
- Freely configurable push-in connectors

#### Versatile

- Modular system offering a range of configuration options
- Freely extendable system with individual sub-bases and modular tie rods
- Up to 32 solenoid coils
- Conversions and extensions possible at a later date
- Air supply can be extended by additional pressure zones via supply modules
- Wide range of pressures -0.9 ... 10 bar
- Wide range of valve functions

#### Reliable

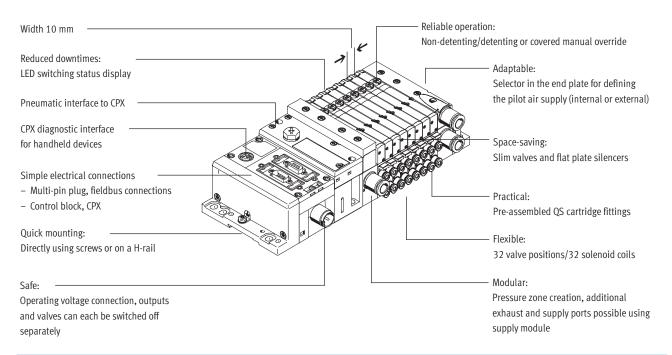
- High output reserves thanks to large pneumatic cross sections and venting with high flow rates
- Resilient thanks to high mechanical rigidity
- · Lightweight and low-cost polymer components
- Fast troubleshooting thanks to LEDs on the valves
- Easy to service thanks to replaceable valves and electronic modules
- Manual override either non-detenting, detenting or secured against unauthorised activation (covered)
- Durable thanks to tried-and-tested piston spool valves

#### Easy to assemble

- Fast and reliable in-house assembly using individual components or delivered as a ready-to-install and tested unit
- Lower selection, ordering, installation and commissioning costs
- Secure mounting on wall or H-rail

**FESTO** 

Key features



#### **Equipment options**

#### Valve functions

- 5/2-way valve, single solenoid
- 5/2-way valve, double solenoid
- 2x 3/2-way valve, normally open
- 2x 3/2-way valve, normally closed
- 2x 3/2-way valve,
   1x normally open,
   1x normally closed
- 5/3-way valve, mid-position pressurised
- 5/3-way valve, mid-position closed
- 5/3-way valve, mid-position exhausted
- 2x 2/2-way valve,
   1x normally closed,
   1x normally closed, reversible
- 2x 2/2-way valve, normally closed
- 1x 3/2-way valve, normally closed, external compressed air supply
- 1x 3/2-way valve, normally open, external compressed air supply

All valves have the same compact dimensions with an overall length of 107 mm and a width of 10.5 mm.

#### Special features

- Max. 32 valve positions/ max. 32 solenoid coils
- Parallel, modular valve linking
- Electrical interlinking with integrated holding current reduction
- Any compressed air supply (max. 8 supply modules)
- Creation of pressure zones
- Modular, individually extendable tie rods
- Single valves or combinations of four valves
- Tubing size at each connection freely selectable

#### Valve terminal selection

#### Valve terminal configurator

The appropriate MPA-L valve terminal can be chosen quickly and easily using the online catalogue. This includes a convenient valve terminal configurator, which makes it much simpler to order the right product.

The valve terminals are fully assembled according to your order specification and are individually tested. This reduces assembly and installation time to a minimum.

You order a valve terminal type 34 using the order code.

Ordering system for type 34

- → Internet: mpal
  Ordering system for CPX
- → Internet: cpx

#### Online via: → www.festo.com

#### 2D/3D CAD data

You can request the CAD data for a valve terminal you have configured. To do so, start the product search as described above. Go to the shopping basket and click on the CAD icon (compass). On the next page you can generate a 3D preview or request another data format of your choice by e-mail.

Key features

#### **FESTO**

#### Multi-pin plug connection



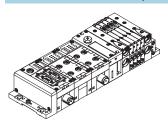
The signal flow from the controller to the valve terminal takes place via a pre-assembled or self-assembled multi-wire cable to the multi-pin plug connection, which substantially reduces installation time.

The valve terminal can be equipped with max. 32 solenoid coils. This corresponds to 2 to 32 valves.

#### Versions

- Sub-D connection
  - Pre-assembled multi-pin cable
  - Multi-pin cable for self-assembly
- Flat cable connection
- Terminal strip connection

#### Fieldbus connection via the CPX system



An integrated fieldbus node manages communication with a higher-order PLC. This enables a space-saving pneumatic and electronic solution. Valve terminals with fieldbus interfaces can be configured with up to 32 sub-bases.

The CPX terminal also enables the integration of digital and analogue electrical inputs and outputs, pressure sensors and controllers for pneumatic or electric positioning axes.

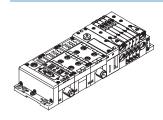
A detailed description of the extensive functionality can be found in the documentation for the CPX terminal

→ Internet: cpx

Fieldbus protocols/CPX variants:

- Profibus DP
- ProfiNet
- Interbus
- DeviceNet
- CANopen
- CC-Link
- Ethernet/IP
- Front End Controller Remote I/O
- Modbus/TCP
- EtherCAT

#### Control block connection via the CPX system



Controllers integrated in the Festo valve terminals enable the construction of stand-alone control units to IP65, without control cabinets.

In the slave operating mode, these valve terminals can be used for intelligent preprocessing and are therefore ideal modules for designing decentralised intelligence.

In the master operating mode, terminal groups can be designed with many options and functions that can autonomously control a medium-sized machine/system.

Peripherals overview

#### **FESTO**

#### Modular pneumatic components

The modular design of the MPA-L facilitates maximum flexibility right from the planning stage and offers maximum ease of servicing during operation.

The system consists of sub-bases and valves.

The sub-bases form the support system for the valves.

They contain the connection ducts for supplying compressed air to and venting from the valve terminal as well as the working lines for the pneumatic drives for each valve.

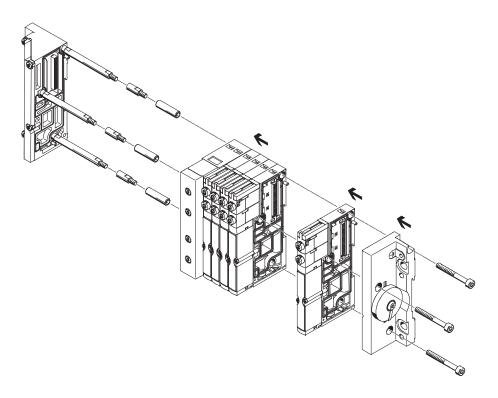
The sub-bases are joint together via a tie rod system. This consists of a threaded rod, threaded sleeve and screw. The threaded rod/sleeve combination is selected as appropriate to the chosen number of individual sub-bases.

A valve terminal can be easily extended by adding individual subbases or supply modules. This is done by inserting suitable tie rod extenders between the threaded rod and sleeve. This ensures that the valve terminal can be rapidly and reliably extended.

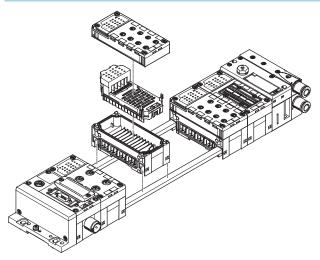


#### Note

The tie rod system for the valve terminals MPA-L consists of at least four sub-bases or two sub-bases and one supply module.
Shorter valve terminals with two or more valve positions can be constructed without a sleeve.



#### Modular electrical peripherals



The mechanical connection between the CPX modules is established using tie rods. Two screws in the end plates are all that are needed to assemble the entire unit

The tie rod ensures that the unit resists high mechanical loads and is therefore the mechanical backbone of the CPX terminal.

The open design allows interlinking blocks to be replaced in assembled state.

The tie rod extension kit allows an extra module to be added to the CPX terminal.

The input/output modules, connection blocks, fieldbus nodes or control block of the CPX system are mounted on the interlinking blocks using four screws and can be almost infinitely replaced or modified.

# Valve terminals type 34 MPA-L Peripherals overview

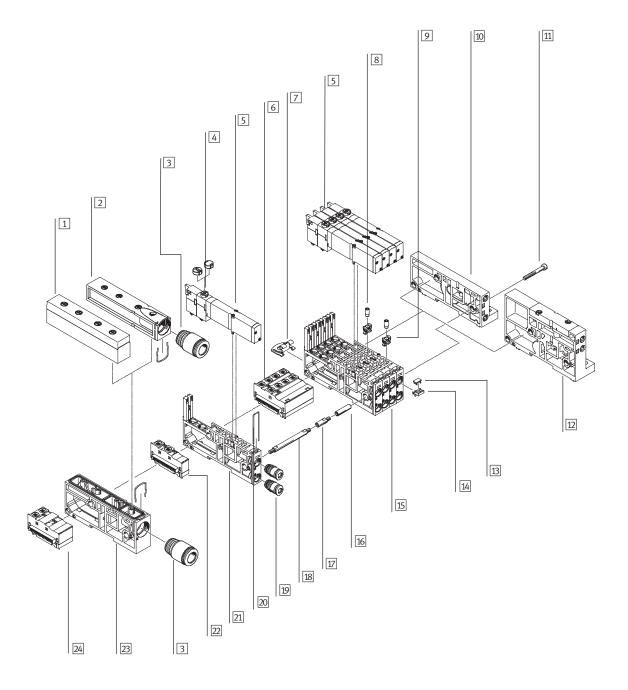
#### **FESTO**

#### Valve terminal pneumatic components

The sub-bases are available individually with one valve position or with four valve positions.

The electrical interlinking modules are available for:

- 1 or 4 single solenoid valves
- 1 or 4 double solenoid valves
- Double solenoid valve positions can be fitted with any valve or a blanking plate.
- Single solenoid valve positions can only be fitted with single solenoid valves or a blanking plate.





# Valve terminals type 34 MPA-L Peripherals overview

**FESTO** 

Valv	Valve terminal pneumatic components						
Desi	gnation	Brief description	→ Page/Internet				
1 Plate		Exhaust plate as flat plate silencer	41				
2	Plate	Exhaust plate for ducted exhaust air	41				
3	Cartridge fitting	For supply and exhaust ports	44				
4	Cover cap for manual override	Conversion from detenting/non-detenting to non-detenting or covered	42				
5	Solenoid valve	Single solenoid	38				
6	Electrical interlinking module, 4-way	Electrical interlinking module for combination of four sub-bases, single solenoid/double	40				
		solenoid					
7	Mounting bracket	Mounting bracket for wall mounting	40				
8	Restrictor	Fixed restrictor for installation in duct 3 or 5 of the sub-base	40				
9	Retainer for fixed restrictor	Required to install the fixed restrictor	40				
10	Right-hand end plate, low	End plate with pilot air selector, with ports 12/14, 82/84	42				
11	Screw	Tie rod system, connects the sub-bases	39				
12	Right-hand end plate, high	End plate with pilot air selector, with ports 1, 3, 5, 12/14, 82/84	42				
13	Inscription label	6 x 10 mm	46				
14	Holder for inscription label	-	46				
15	Sub-base	Four individual sub-bases screwed together to form one unit	38				
16	Sleeve	Tie rod system, connects the sub-bases	39				
17	Tie rod extender	For subsequent modular extension of the valve terminal	39				
18	Tie rod	Threaded rod, clamps the sub-bases between the end plates	39				
19	Cartridge fitting	For working lines	44				
20	Clamp strap for cartridge fitting	-	-				
21	Sub-base, individual	Sub-base with one valve position	38				
22	Electrical interlinking module	Electrical interlinking module for single sub-base, single solenoid/double solenoid	40				
23	Supply module	For compressed air supply/exhaust air	41				
24	Electrical interlinking module	Electrical interlinking module for supply module, signals are passed through	40				

Peripherals overview

#### **FESTO**

#### Valve terminal with multi-pin plug connection

Order code:

• 34P-...

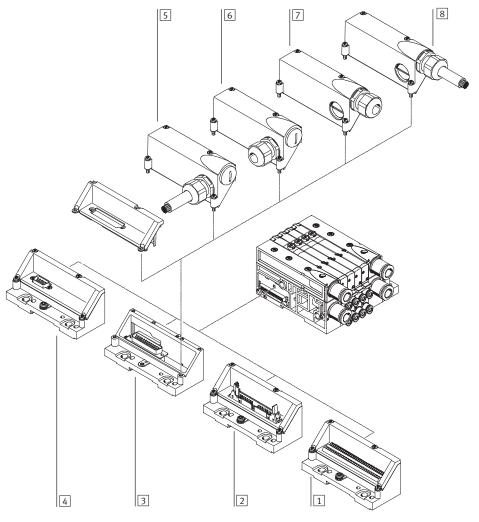
MPA-L valve terminals with multi-pin plug connection can be expanded by up to 32 solenoid coils/valve positions.

The multi-pin plug connection is removable and designed as a 9, 25 or 44-pin Sub-D connection. The multipin plug connection can alternatively be ordered as a terminal strip (33-pin) or flat cable connection (40-pin).

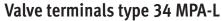
The Sub-D multi-pin plug connection, 25 and 44-pin, is available to IP40 and IP67 or with multi-pin plug cover, without connecting cable, with a choice of cable outlet to the side or front.

Sub-D multi-pin plug connection, 25 and 44-pin, with multi-pin plug cover with pre-assembled cable:

- 2.5 m
- 5 m
- 10 m
- Variable, up to 30 m



Designation	Brief description	→ Page/Internet
Multi-pin plug connection	Terminal strip, 33-pin, IP40	42
2 Multi-pin plug connection	For flat cable, 40-pin, IP40	42
3 Multi-pin plug connection	Sub-D, 25-pin	42
4 Multi-pin plug connection	Sub-D, 9-pin, IP40	42
5 Connecting cable	With cover, pre-assembled, connection on side, IP67	43
6 Cover	For self-assembly, connection on side, IP67	43
7 Cover	For self-assembly, connection on front, IP67	43
8 Connecting cable	With cover, pre-assembled, connection on front, IP67	43



**FESTO** 

Peripherals overview

#### Valve terminal with fieldbus connection, control block (electrical peripherals CPX)

Order code:

- 34P-... for the pneumatic components
- 50E-... for the electrical peripherals

Valve terminals with CPX interface can be expanded by up to 32 solenoid coils/valve positions. Up to 32 valve positions can be equipped in combination with single solenoid valves; the maximum number of valve positions is reduced to 16 if only double solenoid valves are used.

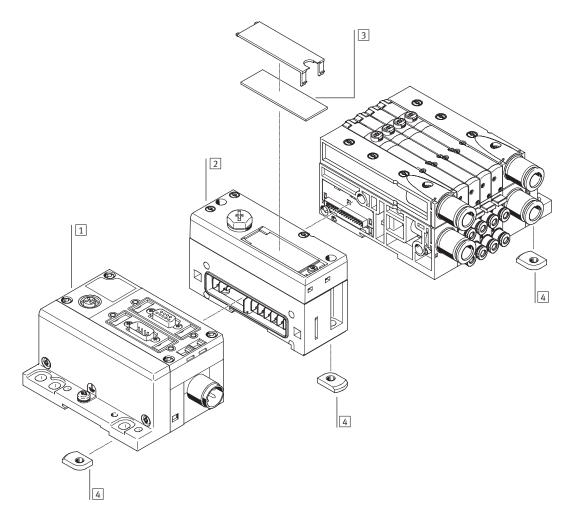
The maximum number of addresses is set in the range 4 ... 32 solenoid coils via a selector switch.

This enables extensions to be preassigned in a control program and called up by means of manual settings.

Each valve position can be equipped with any valve or a blanking plate. The rules for CPX apply to the equipment that can be used in combination with the electrical peripherals CPX.

In general:

- Digital inputs/outputs
- Analogue inputs/outputs
- Parameterisation of inputs and outputs
- Integrated multi-featured diagnostic system
- Preventive maintenance concepts



Designation	Brief description	→ Page/Internet
1 CPX modules	Fieldbus node, control block, input and output modules	срх
2 Left-hand end plate	Pneumatic interface for CPX terminal	42
3 Inscription label	Large, for left-hand end plate/pneumatic interface for CPX terminal	-
4 H-rail mounting	-	40



Key features – Pneumatic components

#### **FESTO**

#### Sub-base valve



MPA-L offers a comprehensive range of valve functions. All valves are equipped with piston spool and patented sealing system that facilitates efficient sealing, a broad pressure range and long service life. They have a pneumatic pilot control for optimising performance.

Air is supplied by means of pilot air supply.

Sub-base valves can be quickly replaced since the tubing connectors remain on the sub-base.

This design is also particularly slim.

Irrespective of the valve function there are sub-base valves with one solenoid coil (single solenoid) or with two solenoid coils (double solenoid or two single solenoid valves in one housing).

#### Design

Valve replacement

The valves are attached to the subbase using two screws, which means that they can be easily replaced. The mechanical sturdiness of the sub-base guarantees good long-term sealing.

Extension

Blanking plates can be replaced by valves at a later date. The dimensions, mounting points and existing pneumatic installations remain unchanged in this case.

The valve code (M, J, N, NS, K, KS, H, HS, B, G, E, X, W, D, DS, I) is located on the front of the valve beneath the manual override.

Valve function	la i			
Circuit symbol	Code	Description		
14 84 5 1 3	Position function 1-32: M	5/2-way valve, single solenoid  • Pneumatic spring return  • Reversible  • Suitable for vacuum		
14 4 2 12 14 84 5 1 3	Position function 1-32: J	5/2-way valve, double solenoid Reversible Suitable for vacuum		
12/14 1 5 82/84 3	Position function 1-32: N	2x 3/2-way valve, single solenoid  Normally open  Pneumatic spring return  Operating pressure > 3 bar		
10 10 10 10 10 10 10 10 10 10 10 10 10 1	Position function 1-32: NS	2x 3/2-way valve, single solenoid  Normally open  Mechanical spring return  Operating pressure –0.9 +8 bar		
12/14 1 5 82/84 3	Position function 1-32: K	2x 3/2-way valve, single solenoid  Normally closed  Pneumatic spring return  Operating pressure > 3 bar		
12/14 82/84 1 5 3	Position function 1-32: KS	2x 3/2-way valve, single solenoid  Normally closed  Mechanical spring return  Operating pressure –0.9 +8 bar		



# Valve terminals type 34 MPA-L Key features – Pneumatic components

**FESTO** 

Valve function				
Circuit symbol	Code	Description		
4, 2,	Position function 1-32: H	2x 3/2-way valve, single solenoid		
		Normally		
10		- 1x closed		
		- 1x open		
12/14 1 5 82/84 3		Pneumatic spring return		
		• Operating pressure > 3 bar		
4 2	Position function 1-32: HS	2x 3/2-way valve, single solenoid		
10 11 11 11		Normally		
		- 1x closed		
12/14 82/84 1 5 3		- 1x open		
		Mechanical spring return		
		• Operating pressure –0.9 +8 bar		
4. 3.	Position function 1-32: B	5/3-way valve		
14 M 2 2 M 12		Mid-position pressurised <sup>1)</sup>		
		Mechanical spring return		
14 84 5 1 3		Reversible		
		Suitable for vacuum		
4.2	Position function 1-32: G	5/3-way valve		
14 M 12		Mid-position closed <sup>1)</sup>		
		Mechanical spring return		
14 84 5 1 3 82		Reversible		
		Suitable for vacuum		
14.//// 4 <sub> </sub> 2 <sub> </sub> //// /// // /// /// // ///	Position function 1-32: E	5/3-way valve		
		Mid-position exhausted <sup>1)</sup>		
14 84 5 <sub>1</sub> 3 82		Mechanical spring return		
313 02		Reversible		
		Suitable for vacuum		
42 2	Position function 1-32: X	1x 3/2-way valve, single solenoid		
		Normally closed		
13 82 4 3		External compressed air supply		
12 62 4 5		Pneumatic spring return		
		Reversible		
		Compressed air (-0.9 +10 bar) supplied at working line 4 can be switched		
		with both internal and external pilot air supply.		
20 4	Position function 1-32: W	1x 3/2-way valve, single solenoid		
		Normally open		
14 84 2 5		External compressed air supply		
		Pneumatic spring return		
		• Reversible		
		Compressed air (-0.9 +10 bar) supplied at working line 2 can be switched		
	Destrict E. C. 4 00 D	with both internal and external pilot air supply.		
4 2	Position function 1-32: D	2x 2/2-way valve		
14 12 12		Normally closed     Decumption principles		
		Pneumatic spring return     Operating pressure 2 here		
12/14 82/84 1		Operating pressure > 3 bar		
	Docition function 1 22 DC	2x 2/2 wayyaha		
4 2	Position function 1-32: DS	2x 2/2-way valve		
12 12 12 1		Normally closed     Machanical spring return		
		Mechanical spring return     Operating pressure, 0.0 a.8 har		
12/14 82/84 1		• Operating pressure –0.9 +8 bar		

Key features – Pneumatic components

**FESTO** 

Valve function	Valve function				
Circuit symbol	Code	Description			
4, 2,	Position function 1-32: I	2x 2/2-way valve			
14		• 1x normally closed			
		• 1x normally closed, reversible			
		Pneumatic spring return			
12/14 5 82/84 1		Operating pressure > 3 bar			
12/14 3 62/64 1		Vacuum at port 3/5 only			

If neither solenoid coil is energised, the valve moves to its mid-position by means of spring force.
 If both coils are energised at the same time, the valve remains in the previously assumed switching position.

· 🖣 - Note

A filter must be installed upstream of valves operated in vacuum mode.

This prevents any foreign matter in

the intake air getting into the valve (e.g. when operating a suction cup).

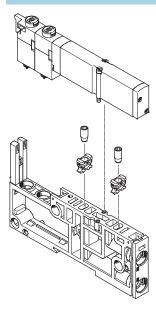
#### Blanking plate



Blanking plate (code L) without valve function, for reserving valve positions on a valve terminal.

Valves and blanking plates are attached to the sub-base using two screws.

#### Fixed restrictor



The fixed restrictor can be used to permanently set the flow rate when venting in ducts 3 and 5.

#### Mounting:

- Press the retainer as far as it will go into the exhaust openings on the sub-base
- Screw the fixed restrictor into the retainer
- Mount the valve on the sub-base

The restrictor cuts a thread into the retainer as it is screwed in. For that reason, the retainer should also be changed when a restrictor is repeatedly replaced.

The restrictor is available in seven different nominal sizes (0.3 ... 1.7 mm). The individual sizes are colour-coded to make them easy to distinguish.

Fixed restrictors enable, for example, the cylinder speed to be set to a predefined limit in response to known flow rate conditions.

They cannot be accessed during operation and are therefore protected against manipulation.

This is beneficial in the production of standard machines since the required speed can be determined once and the installation simply duplicated for further machines, saving time and costs for repeated commissioning.



Key features – Pneumatic components

#### **FESTO**

#### Compressed air supply and venting

Supply module



Right-hand end plate



The valve terminal MPA-L can be supplied with compressed air at one or more points via supply modules and/or the right-hand end plate. The generously sized pneumatic system enables good performance from all functional components, even with large-scale expansions.

Venting (ducts 3 and 5) either takes place via silencers or ports for ducted exhaust air via the supply modules or the right-hand end plate.

There are two types of supply module with venting:

- Exhaust air 3/5 via flat plate silencer
- Exhaust air 3/5 ducted

Venting (ducts 3 and 5) can alternatively or additionally take place via the right-hand end plate.

The ducts 3 and 5 are separate in the terminal and are only joined together in the supply module. The exhaust air from the pilot air (duct 82/84) is entirely separate from ducts 3 and 5.

#### Pilot air supply

The valve terminal type 34 MPA-L is supplied with pilot air exclusively via the right-hand end plate. The pilot air

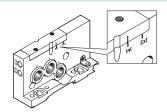
supply can be selected at the pilot air selector on the end plate:

• Internal (from duct 1) or

• External (from duct 12/14)

#### Switching position for internal, marked "Int"



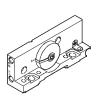


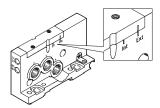
Internal pilot air supply can be selected if the supply pressure for the terminal is between 3 and 8 bar. In this case, the pilot air supply is branched by means of an internal

connection from duct 1 in the righthand end plate.

Port 12/14 on the right-hand end plate can be sealed using a blanking plug.

#### Switching position for external, marked "Ext"





If the supply pressure (at the righthand end plate) is less than 3 bar or greater than 8 bar, then the valve terminal MPA-L must be operated with an external pilot air supply. The pilot air supply is then fed via port 12/14 on the right-hand end plate. When using several pressure zones, the supply pressure in the pressure zone with the right-hand end plate is decisive.



Note

If a gradual pressure build-up in the system using a soft-start valve is chosen, an external pilot air supply should be connected so that the control pressure applied during switch-on is already very high.



# Valve terminals type 34 MPA-L Key features – Pneumatic components

**FESTO** 

Compressed air supply and pilot air supply					
Pictorial representation	Code	Notes			
Right-hand end plate, with supply po					
82/84	Right-hand end plate: D Pilot air: –	Internal pilot air supply  Pilot air is branched internally from port 1 in the right-hand end plate  Exhaust air 3/5 via right-hand end plate or supply module  Pilot exhaust air 82/84 via right-hand end plate  For operating pressure in the range 3 8 bar			
82/84	Right-hand end plate: D Pilot air: E	External pilot air supply  Pilot air supply (3 8 bar) is connected at the right-hand end plate at port 12/14  Exhaust air 3/5 via right-hand end plate or supply module  Pilot exhaust air 82/84 via right-hand end plate  For operating pressure in the range –0.9 10 bar (suitable for vacuum)			
82/84 3 1 12/14	Right-hand end plate: – Pilot air: –	Internal pilot air supply  Pilot air is branched internally from port 1 in the right-hand end plate  Exhaust air 3/5 via supply module  Pilot exhaust air 82/84 via right-hand end plate  For operating pressure in the range 3 8 bar			
82/84 3 1 5 12/14	Right-hand end plate: – Pilot air: E	External pilot air supply  Pilot air supply (3 8 bar) is connected at the right-hand end plate at port 12/14  Exhaust air 3/5 via supply module  Pilot exhaust air 82/84 via right-hand end plate  For operating pressure in the range –0.9 10 bar (suitable for vacuum)			
	•				
3/5 82/84 1 12/14 12/14	Type of module block 1-40: U Exhaust port: –	Exhaust air 3/5 via flat plate silencer     Pilot exhaust air 82/84 via right-hand end plate     For operating pressure in the range –0.9 10 bar (suitable for vacuum)			
3/5 3/5 82/84 1 1 12/14 12/14	Type of module block 1-40: U Exhaust port: UD, UE, UF, UM, UN, UP or UG	Exhaust air 3/5 via supply module     Pilot exhaust air 82/84 via right-hand end plate     For operating pressure in the range –0.9 10 bar (suitable for vacuum)			



Key features – Pneumatic components



Supply module	Supply module						
Pictorial representation	Code	Туре	Designation	Notes			
	Exhaust port: UD, UE, UF, UM, UN, UP or UG	VMPAL-EG	Exhaust plate for ducted exhaust air	Additional supply modules can be used for larger terminals or to create additional pressure zones.  Supply modules can be configured at any point upstream or downstream of			
•	Exhaust port: –	VMPAL-EU	Flat plate silencer	the sub-bases.  Supply modules contain the following ports:  Compressed air supply (duct 1)  Exhaust air (duct 3/5)  Depending on your order, the exhaust ducts are either ducted or vented via the flat plate silencer.			
	Type of module block 1-40: U	VMPAL-SP-0	Supply module with electrical interlinking module				

#### Pneumatic interface

The electrical power for the valves can also be supplied via the serial bus of the CPX terminal. The interlinking in the pneumatic section of the valve terminal remains the same as with a multi-pin plug connection. The pneumatic interface (left-hand end plate) serves as an adapter between the two current feeds.

In the pneumatic interface, the serial signals from the CPX terminal are converted into parallel signals. The number of addresses (solenoid coils that can be connected) is set via a selector (rotary switch) on the pneumatic interface.

#### Advantage:

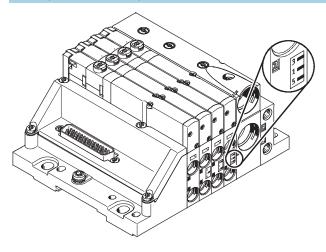
Switching from a multi-pin plug connection to fieldbus connection via the CPX terminal and vice versa is possible by swapping the left-hand end plate; the pneumatic interlinking is left as it is.

Pneumatic interface						
Pictorial representation	Code	Туре	Notes			
	Electrical connection: CX	VMPALEPL	After converting or extending the valve terminal, the number of output addresses occupied by the pneumatic components must be checked and if applicable adjusted via the rotary switch on the pneumatic interface. This is not necessary if a sufficiently large address space was previously reserved for the extension (the standard setting on delivery provides for 32 valves).  The maximum number of addresses is specified via a selector switch in the range 4 32 solenoid coils. This enables extensions to be pre-assigned in a control program and called up by means of manual settings.			

# Valve terminals type 34 MPA-L Key features – Pneumatic components

#### **FESTO**

#### Creating pressure zones and separating exhaust air



MPA-L offers a number of options for creating pressure zones if different working pressures are required. Up to nine pressure zones in total are possible.

Pressure zones are created by isolating the internal supply ducts in a special sub-base. Each pressure zone must have its own compressed air supply.

Compressed air can be supplied and vented via a supply module and/or the right-hand end plate.

The position of the supply modules and the sub-bases with pressure zone separation can be freely chosen with the valve terminal MPA-L.

The sub-bases with pressure zone separation are integrated in the terminal ex-works as per your order. They can be distinguished by their coding, even when the valve terminal is assembled. Duct separation is always takes place to the right of the sub-base.

Creating pressure zones					
Sub-bases with pressure zone separation		Code	Notes		
Pictorial examples	Coding				
1 3		Duct separation to the right of sub-base 1 - 40: –	No duct separation		
	3 1 5 5	Duct separation to the right of sub-base 1 - 40: T	Duct 1 separated     VMPALT1		
	3 1 5	Duct separation to the right of sub-base 1 - 40: TR	Duct 3/5 separated     VMPALT35		
1 3	3 1 5 5	Duct separation to the right of sub-base 1 - 40:	Ducts 1 and 3/5 separated     VMPALT135		



**FESTO** 

Key features – Pneumatic components

#### **Examples: Compressed air supply and pilot air supply**

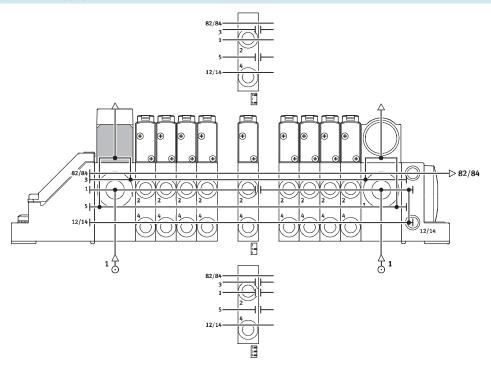
Internal pilot air supply, right-hand end plate without supply ports

The illustration opposite shows an example of the configuration and connection of the air supply with internal pilot air supply.

The exhaust air (duct 3/5) is

The exhaust air (duct 3/5) is discharged via supply modules. The pilot exhaust air (duct 82/84) is discharged via the right-hand end plate.

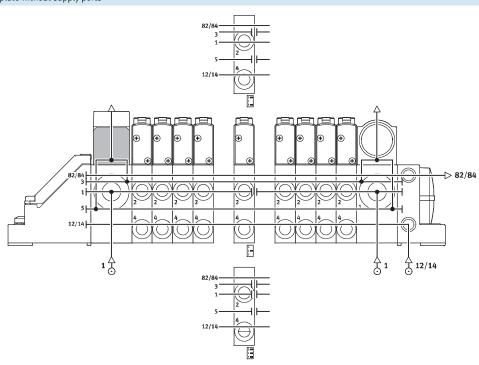
Special sub-bases are used to create pressure zones.



#### External pilot air supply, right-hand end plate without supply ports

The illustration opposite shows an example of the configuration and connection of the compressed air supply with external pilot air supply. Port 12/14 on the right-hand end plate is equipped with a fitting for this. The exhaust air (duct 3/5) is discharged via supply modules. The pilot exhaust air (duct 82/84) is discharged via the right-hand end plate.

Special sub-bases are used to create pressure zones.



Key features – Pneumatic components

#### **FESTO**

#### Sub-base



MPA-L is based on a modular system consisting of sub-bases and valves. The sub-bases are connected together using tie rods and thus form the support system for the valves. They contain the connection ducts for supplying compressed air to and venting from the valve terminal as well as the working lines for the pneumatic drives for each valve.

The sub-bases are joint together via tie rods. The tie rod consists of a threaded rod, threaded sleeve and screw.

In principle, sub-bases have a modular structure. If this modularity is not required within a terminal, then four individual sub-bases can be combined with a 4-way electrical interlinking module to save costs.

The threaded rod/sleeve combination is selected as appropriate to the number and width of the individual  $plates\ or\ plate\ combination.$ To add further blocks, simply loosen the tie rod and adapt with extenders. There are no restrictions on extensions; a tie rod could be constructed almost entirely from extenders.

Sub-base variants	Sub-base variants					
Pictorial representation	Code	Туре	Notes			
1	-	VMPAL-AP-10	<ul><li>Working lines 2, 4 on the sub-base</li><li>Without electrical interlinking module</li></ul>			
		VMPAL-AP-10-QS	<ul><li>Working lines 2, 4 on the sub-base</li><li>With electrical interlinking module</li></ul>			
		VMPAL-AP-10T1	Working lines 2, 4 on the sub-base     With/without electrical interlinking module			
		VMPAL-AP-10-T35	<ul> <li>Duct separation in duct 1</li> <li>Working lines 2, 4 on the sub-base</li> <li>Without electrical interlinking module</li> </ul>			
			Duct separation in ducts 3 and 5			
		VMPAL-AP-10-T135	<ul> <li>Working lines 2, 4 on the sub-base</li> <li>Without electrical interlinking module</li> <li>Duct separation in ducts 1, 3 and 5</li> </ul>			
	Combination of 4 sub-bases: Z	VMPAL-AP-4x10	Working lines 2, 4 on the sub-base     With/without electrical interlinking module     No duct separation     4-valve unit, not suitable for pressure zone separation			

Electrical interlinking modu	le			
Pictorial representation	Code	Туре	No. of solenoid coils (valve positions)	Notes
	Type of module block 1-40: A	VMPA1-EVAP-10-2	2 (1), double solenoid	Each solenoid coil must be assigned to a specific pin of the multi-pin plug in order for the valve to be actuated. Regardless of whether blanking plates or
	Type of module block 1-40: C	VMPA1-EVAP-10-1	1 (1), single solenoid	valves are used, valve positions occupy  • one coil/address (single solenoid valves)
	Type of module block 1-40: A	VMPA1-EVAP-10-2-4	8 (4), double solenoid	two coils/addresses (double solenoid valves)  The electrical interlinking modules are colour-coded:
	Type of module block 1-40: C	VMPA1-EVAP-10-1-4	4 (4), single solenoid	Single solenoid – grey     Double solenoid – black
	Type of module block 1-40: U	VMPA1-EVAP-20-SP	-	Electrical interlinking module for supply module



# Valve terminals type 34 MPA-L Key features – Pneumatic components

**FESTO** 

Ports for supply and venting					
	Code	Port			QS fitting/cartridge fitting
Right-hand end plate with supply	·				
	Right-hand end	1	Air/vacuum supply	Thread G1/4	QS-G <sup>1</sup> / <sub>4</sub> , straight,
	plate: D	3	Exhaust air	Thread G <sup>1</sup> / <sub>4</sub>	for tubing O.D. 8 mm, 10 mm, 12 mm, 5/16", 3/8", 1/2"
		5	Exhaust air	Thread G1/4	
		12/14	Pilot air supply	Thread M7	QSM-M7, straight or angled,
		82/84	Pilot exhaust air	Thread M7	for tubing O.D. 4 mm, 6 mm, 1/4 "
Supply module					
	Type of module block 1-40: U	1	Air/vacuum supply	Cartridge fitting	QSPKG20, straight, for tubing 0.D. 8 mm, 10 mm, 12 mm, $\frac{5}{16}$ ", $\frac{3}{8}$ ", $\frac{1}{2}$ ", adapter to thread $\frac{G}{4}$
		3/5	Exhaust air	Flat plate silencer	-
				Cartridge fitting	QSPKG20, straight, for tubing O.D. 8 mm, 10 mm, 12 mm, $\frac{5}{16}$ ", $\frac{3}{8}$ ", $\frac{1}{2}$ ", adapter to thread $\frac{G}{4}$
		12/14	Pilot air supply	-	-
		82/84	Pilot exhaust air	_	-
Right-hand end plate without sup					
	Right-hand end	1	Air/vacuum supply	-	-
	plate: –	3	Exhaust air	-	-
		5	Exhaust air	_	-
		12/14	Pilot air supply	Thread M7	QSM-M7, straight or angled,
0 30		82/84	Pilot exhaust air	Thread M7	for tubing O.D. 4 mm, 6 mm, ½ "

Key features - Assembly

#### **FESTO**

#### Valve terminal assembly

Sturdy terminal assembly thanks to:

- Four through-holes for wall mounting
- Additional mounting brackets
- H-rail mounting

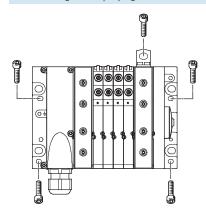


Note

If the terminal is subject to strong vibrations or shock loads, use additional mounting brackets of the type VMPAL-BD for wall mounting.

These should be attached to the valve terminal every 13 cm (one mounting bracket every 10 valve positions).

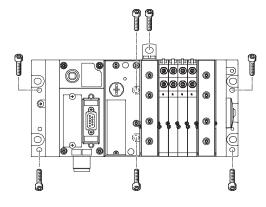
#### Wall mounting - Multi-pin plug connection



The MPA-L valve terminal is screwed onto the mounting surface using four M4 or M6 screws. The mounting holes are on the multi-pin plug connection

and on the right-hand end plate.
Optional mounting brackets are also available.

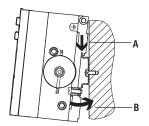
#### Wall mounting – Fieldbus connection (CPX terminal)



The MPA-L valve terminal is screwed onto the mounting surface using four M4 and two M6 screws or using six M6 screws. The mounting holes are

on the left-hand and right-hand end plate and on the pneumatic interface. Optional mounting brackets are also available.

#### H-rail mounting



The MPA-L valve terminal is attached to the H-rail (see arrow A). The terminal is then swivelled onto the H-rail and secured in place with the clamping component (see arrow B).

The following MPA-L mounting kit is required for H-rail mounting of the valve terminal:

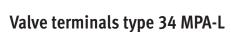
- With multi-pin plug connection: CPX-CPA-BG-NRH
- With fieldbus connection (CPX terminal):
   VMPAF-FB-BG-NRH

This enables mounting of the valve terminal on a H-rail to EN 60715.



Note

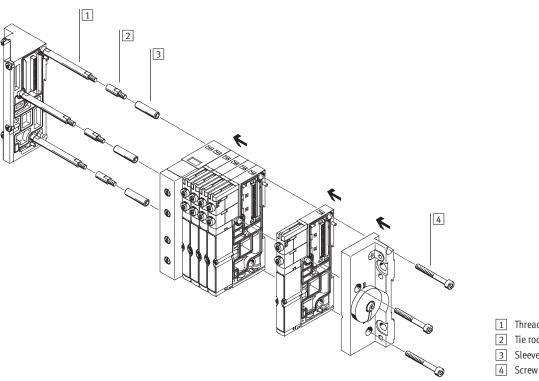
The mounting kits (see above) only lock the valve terminal in horizontal mounting position.



**FESTO** 

Key features – Assembly

#### Tie rod Design



- 1 Threaded rod
- Tie rod extender
- Sleeve

#### Mode of operation

The tie rod for MPA-L consists of four parts:

- Threaded rod
- Tie rod extender
- Sleeve
- Screw

This enables valve terminals of any length to be constructed. The tie rod and valve terminal are assembled in just four steps:

- Screw the threaded rods to the left-hand end plate
- Screw the sleeves to the threaded rods
- Push the sub-bases and supply modules onto the rod/sleeve combination
- Push on the right-hand end plate and secure with screws that engage into the sleeves

The tie rod enables subsequent extension of the valve terminal. This is done by loosening the tie rod screws and disassembling the relevant components. The additional sub-base or supply module is inserted at the required location. The previously disassembled components are then re-assembled.

To compensate for the change in length, the tie rod must be extended by the increase in length. This is done by screwing in extenders between the threaded rod and sleeve. There are suitable extenders for each sub-base. combination of four sub-bases and supply module.



Key features - Assembly

#### **FESTO**

#### Tie rod - Components and design

Tie rod (threaded rod)



The threaded rod is used to construct a cost-optimised fixed-grid tie rod. The threaded rod is required with valve terminal lengths exceeding 42.45 mm, for example at least four sub-bases (10.7 mm each) or two subbases (10.7 mm each) and one supply module (21.2 mm), since only the combination of a threaded rod and sleeve offers the optimum compensation of tolerances (by compressing the seals between the sub-bases).

#### Tie rod extender



The valve terminal can be extended almost infinitely using tie rod extenders.

The tie rod extenders are inserted between the threaded rod and sleeve and are available in appropriate lengths for sub-bases and supply modules.

#### Sleeve



The primary purpose of the sleeve is to compensate tolerances that occur, for example, when the seals are compressed between the sub-bases during assembly.

The sleeves come in different lengths, tailored to the use of a tie rod in a fixed grid as well as generally for the modular tie rods.

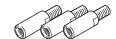
#### Screw



The entire valve terminal is clamped via the tie rod using the screw. Tolerances that occur, for example, when the seals are compressed between the sub-bases during assembly are compensated by the interaction of the screw and sleeve.

#### Individual modular tie rod









Tie rods can be constructed entirely using tie rod extenders. The threaded rod and sleeve are required to compensate tolerances that occur, for

example, when the seals are compressed between the sub-bases during assembly.

#### Fixed-grid tie rod with extension









The tie rod extenders are inserted between the threaded rod and sleeve. They are available in suitable lengths for sub-bases and supply modules.

#### Fixed-grid tie rod







The fixed-grid tie rod minimises assembly costs when assembling previously defined valve terminals. These valve terminals can be extended at any time.

The threaded rod (and if applicable also the sleeve) must be replaced if the valve terminal length is reduced.

### Short valve terminal



Valve terminals with a small number of valve positions are created by means of the following combinations: • Valve terminals with two valve positions and without a supply module are connected solely using screws

• Valve terminals with three valve positions and without a supply module (or with one valve position and one supply module) are connected using a 10 mm tie rod extender and screw



# Valve terminals type 34 MPA-L Key features – Assembly



Ordering data – Fixed-grid tie rod		
Reference length	Part No. Type	Part No. Type
L = 10.65 x V + 21.15 x S	Tie rod	Sleeve
42.45 62.65	561116 VMPAL-ZAS-5	561135 VMPAL-ZAH-36
62.66 72.30	561116 VMPAL-ZAS-5	561136 VMPAL-ZAH-46
72.31 81.95	561116 VMPAL-ZAS-5	561137 VMPAL-ZAH-56
81.96 91.60	561116 VMPAL-ZAS-5	561138 VMPAL-ZAH-66
91.61 101.25	561117 VMPAL-ZAS-45	561135 VMPAL-ZAH-36
101.26 110.90	561117 VMPAL-ZAS-45	561136 VMPAL-ZAH-46
110.91 120.55	561117 VMPAL-ZAS-45	561137 VMPAL-ZAH-56
120.56 130.20	561117 VMPAL-ZAS-45	561138 VMPAL-ZAH-66
130.21 139.85	561118 VMPAL-ZAS-85	561135 VMPAL-ZAH-36
139.86 149.50	561118 VMPAL-ZAS-85	561136 VMPAL-ZAH-46
149.51 159.50	561118 VMPAL-ZAS-85	561137 VMPAL-ZAH-56
159.51 169.15	561118 VMPAL-ZAS-85	561138 VMPAL-ZAH-66
169.16 178.80	561119 VMPAL-ZAS-125	561135 VMPAL-ZAH-36
178.81 188.45	561119 VMPAL-ZAS-125	561136 VMPAL-ZAH-46
188.46 198.10	561119 VMPAL-ZAS-125	561137 VMPAL-ZAH-56
198.11 207.75	561119 VMPAL-ZAS-125	561138 VMPAL-ZAH-66
207.76 217.40	561120 VMPAL-ZAS-165	561135 VMPAL-ZAH-36
217.41 227.05	561120 VMPAL-ZAS-165	561136 VMPAL-ZAH-46
227.06 236.70	561120 VMPAL-ZAS-165	561137 VMPAL-ZAH-56
236.71 246.35	561120 VMPAL-ZAS-165	561138 VMPAL-ZAH-66
246.36 256.00	561121 VMPAL-ZAS-105	561135 VMPAL-ZAH-36
256.01 266.00	561121 VMPAL-ZAS-205	561136 VMPAL-ZAH-46
266.01 275.65	561121 VMPAL-ZAS-205	561137 VMPAL-ZAH-56
275.66 285.30	561121 VMPAL-ZAS-205	561138 VMPAL-ZAH-66
285.31 294.95	561122 VMPAL-ZAS-245	561135 VMPAL-ZAH-36
294.96 304.60	561122 VMPAL-ZAS-245	561136 VMPAL-ZAH-46
304.61 314.25	561122 VMPAL-ZAS-245	561137 VMPAL-ZAH-56
314.26 323.90	561122 VMPAL-ZAS-245	561138 VMPAL-ZAH-66
323.91 333.55	561123 VMPAL-ZAS-245	561135 VMPAL-ZAH-36
333.56 343.20	561123 VMPAL-ZAS-285	561136 VMPAL-ZAH-46
343.21 352.85	561123 VMPAL-ZAS-285	561137 VMPAL-ZAH-56
352.86 362.50 362.51 372.50		
	561124 VMPAL-ZAS-325	561135 VMPAL-ZAH-36
372.51 382.50	561124 VMPAL-ZAS-325	561136 VMPAL-ZAH-46
382.51 392.50	561124 VMPAL-ZAS-325	561137 VMPAL-ZAH-56
392.51 402.50	561124 VMPAL-ZAS-325	561138 VMPAL-ZAH-66
402.51 412.50	561125 VMPAL-ZAS-365	561135 VMPAL-ZAH-36
412.51 422.50	561125 VMPAL-ZAS-365	561136 VMPAL-ZAH-46
422.51 432.50	561125 VMPAL-ZAS-365	561137 VMPAL-ZAH-56
432.51 442.50	561125 VMPAL-ZAS-365	561138 VMPAL-ZAH-66
442.51 452.50	561126 VMPAL-ZAS-405	561135 VMPAL-ZAH-36
452.51 462.50	561126 VMPAL-ZAS-405	561136 VMPAL-ZAH-46
462.51 472.50	561126 VMPAL-ZAS-405	561137 VMPAL-ZAH-56
472.51 482.50	561126 VMPAL-ZAS-405	561138 VMPAL-ZAH-66
482.51 492.50	561127 VMPAL-ZAS-445	561135 VMPAL-ZAH-36
492.51 502.50	561127 VMPAL-ZAS-445	561136 VMPAL-ZAH-46
502.51 512.50	561127 VMPAL-ZAS-445	561137 VMPAL-ZAH-56
512.51 522.50	561127 VMPAL-ZAS-445	561138 VMPAL-ZAH-66

V Number of valve positions S Number of supply modules

Key features - Display and operation

#### **FESTO**

#### Display and operation

Signal status display

Each solenoid coil is allocated an LED that indicates its signal status.

- Indicator 12 shows the switching status of the coil for duct 2
- Indicator 14 shows the switching status of the coil for duct 4

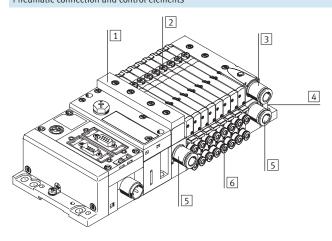
#### Manual override

The manual override (MO) enables the valve to be actuated when not electrically activated or energised. The valve is activated by pushing the manual override.

#### Alternatives:

- A cover (code: N or as accessory) enables the manual override to be actuated by pressing it using an appropriate tool.
- A cover (code V) can be fitted over the manual override to prevent it from being accidentally actuated.

#### Pneumatic connection and control elements

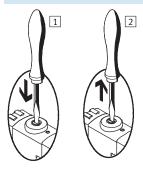


- 1 Flat plate silencer, duct 3/5
- 2 Manual override (for each pilot solenoid coil, non-detenting or non-detenting/ detenting)
- 3 Ducted exhaust air, duct 3/5
- 4 Ports 12/14 for external pilot air supply and 82/84 for pilot exhaust air in the right-hand end plate (depending on version also ducts 1, 3 and 5)
- Supply port, duct 1
- Working lines, ducts 2 and 4, for each valve position
- Note

A valve actuated manually (by means of the manual override) cannot be reset electrically. Conversely, an electrically actuated valve cannot be reset using the manual override.

#### Manual override (MO)

MO with automatic return (non-detenting)

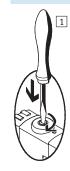


- 1 Press in the stem of the MO with a pointed object or screwdriver. Pilot valve switches and actuates the main valve.
- 2 Remove the pointed object or screwdriver. Spring force pushes the stem of

the MO back.

Pilot valve returns to its initial position and so too the single solenoid main valve (not with double solenoid valve code J).

#### MO set via turning (detenting)





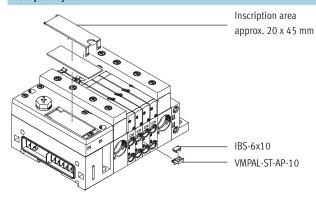
- 1 Press in the stem of the MO with a pointed object or screwdriver until the valve switches and then turn the stem clockwise by 90° until the stop is reached. Valve remains switched.
- 2 Turn the stem anti-clockwise by 90° until the stop is reached and then remove the pointed object or screwdriver. Spring force pushes the stem of the MO back. Valve returns to its initial position (not with double solenoid valve code J).



Key features - Electrical components

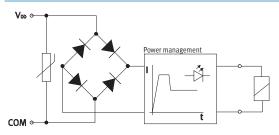
#### **FESTO**

#### Inscription system



A holder VMPAL-ST-AP-10 (Part No. 561109) with inscription labels (Part No. 18576, IBS-6x10) can be mounted on each sub-base for labelling the valves. Large inscription labels can be attached to the pneumatic interface as an alternative or in addition to the smaller labels.

#### Electrical power as a result of current reduction



Each solenoid coil is protected with a spark arresting protective circuit as well as against polarity reversal. All valve types are additionally equipped with integrated current reduction. MPA-L valves are supplied with operating voltage in the range 21.6 ... 26.4 V (24 V +/-10%).

#### Electrical multi-pin plug connection

The following multi-pin plug connections are offered for the valve terminal MPA-L:

- Sub-D (9-pin), 8 addresses
- Sub-D (25-pin), 24 addresses
- Sub-D (44-pin), 32 addresses
- Flat cable connection (40-pin), 32 addresses
- Terminal strip connection (33-pin), 32 addresses

Pins 1 ... 32 are used for addresses 0 ... 31 in order.

If fewer addresses are used for the valve terminal, the remaining pins (up to 32) are left free.

The valves are switched by means of positive or negative logic (PNP or NPN). Mixed operation is not permitted.

Each pin on the multi-pin plug can actuate exactly one solenoid coil. If the maximum configurable number of valve positions is 32, this means that 32 valves, each with a single solenoid coil, can be addressed.



Note

If a single solenoid valve is assembled on a double solenoid valve position, the second address is also occupied and cannot be used.

#### Guidelines on addressing for valves/solenoid coils

- The maximum possible number of addresses is 32.
- The numbering of the addresses goes from left to right in ascending consecutive order. The following applies to the individual valve positions: address x for coil 14 and address x+1 for coil 12.
- If single solenoid valves are mounted on sub-bases for double solenoid valves, the address of coil 12 and the assigned pin will remain unused.
- Each sub-base/electrical interlinking module occupies a defined number of addresses/pins:
  - For single solenoid valve: 1
  - For double solenoid valve: 2
- For combination of four subbases for single solenoid valves:
- For combination of four subbases for double solenoid valves: 8

#### Fieldbus connection CPX

All functions and features of the electrical peripherals CPX are permitted in connection with the CPX interface. This means:

- The valves and outputs are supplied via the system supply for the CPX terminal
- The valves can optionally be actuated or switched off separately from the outputs



Note

Further information can be found at:

→ Internet: cpx



# Valve terminals type 34 MPA-L Key features – Electrical components

**FESTO** 

Pin allocation - S	Sub-D plug, 9-pin				
	Pin	Address/coil	Pin	Address/coil	
	1	0	6	5	- 🖺 - Note
6 + 1	2	1	7	6	The drawing shows the view onto the
7 + + 3	3	2	8	7	pins of the Sub-D plug.
8 + 9 +	4	3	9	0 V <sup>1)</sup>	
+ 5	5	4			

 $1) \\ 0 \ V for positive switching control signals; connect 24 \ V for negative switching control signals; mixed operation is not permitted.$ 

Pin allocation — Sub-D plug, 2		Address/ coil	Connecting cable wire colour <sup>2)</sup>	Pin	Address/ coil	Connecting cable wire colour <sup>2)</sup>	
	1	0	WH	14	13	BN YE	
14+ 1	2	1	GN	15	14	GY WH	
+ 2   15+ _	3	2	YE	16	15	BN GY	
16+ + 3	4	3	GY	17	16	WH PK	1
17+ + 5	5	4	PK	18	17	BN PK	1
18+	6	5	BU	19	18	BU WH	1
19+ 7	7	6	RD	20	19	BN BU	1
+ 8	8	7	VT	21	20	RD WH	<u> </u>
22+ + 9	9	8	GY PK	22	21	BN RD	- Note
+10	10	9	RD BU	23	22	BK WH	The drawing shows the view onto the
24+ 411	11	10	GN WH	24	23	BN	pins of the Sub-D plug.
25+ +13	12	11	BN GN	25	0 V <sup>1)</sup>	BK	
(-1+	13	12	YE WH		1		

- 0 V for positive switching control signals; connect 24 V for negative switching control signals; mixed operation is not permitted.
   To IEC 757

Pin allocation - Sub-D plug, 44-pin,	conne	ecting cable	VMPAL-KM								
	Pin	Address/ coil	Connecting cable wire colour <sup>2)</sup>		Pin	Address/ coil	Connecting cable wire colour <sup>2)</sup>		Pin	Address/ coil	Connecting cable wire colour <sup>2)</sup>
	1	0	WH	1	18	17	BN PK	1	35	n.c.	n.c.
(31 + 1)	2	1	GN		19	18	BU WH		36	n.c.	n.c.
	3	2	YE		20	19	BN BU		37	n.c.	n.c.
	4	3	GY		21	20	RD WH		38	n.c.	n.c.
	5	4	PK		22	21	BN RD		39	n.c.	n.c.
	6	5	BU		23	22	BK WH		40	n.c.	n.c.
	7	6	RD		24	23	BN		41	0 V <sup>1)</sup>	RD YE
+ + +	8	7	VT		25	24	BK BN		42	0 V <sup>1)</sup>	BK GN
	9	8	GY PK		26	25	GN GY		43	0 V <sup>1)</sup>	BK YE
	10	9	RD BU		27	26	YE GY		44	0 V <sup>1)</sup>	BK
	11	10	GN WH		28	27	GN PK			•	
+ + +	12	11	BN GN		29	28	YE PK		â		
	13	12	YE WH		30	29	GN BU		- <b>-</b>	- Note	
44 30 +	14	13	BN YE		31	30	YE BU		The	drawing show	ws the view onto the
	15	14	GY WH		32	31	RN GN			of the Sub-E	
	16	15	BN GY		33	n.c.	n.c.		J 7110		F 1-01
	17	16	WH PK		34	n.c.	n.c.				

- 0 V for positive switching control signals; connect 24 V for negative switching control signals; mixed operation is not permitted.
   To IEC 757



# Valve terminals type 34 MPA-L Key features – Electrical components

**FESTO** 

Designation	Code	Description	Connection	Cable length	Part No.	Туре
Connecting cable for	multi-pin plug connection	with Sub-D plug socket				
	Connecting cable: CA	Cable outlet to front	25-pin	2.5 m	560416	VMPAL-KM-V-SD25-IP67-2,5
	Connecting cable: CB	(only with electrical connection		5 m	560417	VMPAL-KM-V-SD25-IP67-5
	Connecting cable: CC	code: MS6)		10 m	560418	VMPAL-KM-V-SD25-IP67-10
	Connecting cable: -			Any	562389	VMPAL-KM-V-SD25-IP67-X
	Connecting cable: CQ	Cable outlet to front	25-pin	2.5 m	560410	VMPAL-KMSK-V-SD25-IP67-2,5
	Connecting cable: CR	(only with electrical connection		5 m	560411	VMPAL-KMSK-V-SD25-IP67-5
	Connecting cable: CS	code: MS6)		10 m	560412	VMPAL-KMSK-V-SD25-IP67-10
	Connecting cable: -	Suitable for use with energy chains		Any	562391	VMPAL-KMSK-V-SD25-IP67-X
	Connecting cable: CJ	Cable outlet to front	44-pin	2.5 m	560422	VMPAL-KM-V-SD44-IP67-2,5
	Connecting cable: CK	(only with electrical connection		5 m	560423	VMPAL-KM-V-SD44-IP67-5
	Connecting cable: CL	code: MS8)		10 m	560424	VMPAL-KM-V-SD44-IP67-10
	Connecting cable: -	1		Any	562390	VMPAL-KM-V-SD44-IP67-X
	Connecting cable: CD	Cable outlet to side	25-pin	2.5 m	560419	VMPAL-KM-S-SD25-IP67-2,5
	Connecting cable: CE	(only with electrical connection		5 m	560420	VMPAL-KM-S-SD25-IP67-5
	Connecting cable: CH	code: MS6)		10 m	560421	VMPAL-KM-S-SD25-IP67-10
• •	Connecting cable: -	1		Any	562392	VMPAL-KM-S-SD25-IP67-X
	Connecting cable: CT	Cable outlet to side	25-pin	2.5 m	560413	VMPAL-KMSK-S-SD25-IP67-2,5
	Connecting cable: CU	(only with electrical connection		5 m	560414	VMPAL-KMSK-S-SD25-IP67-5
	Connecting cable: CV	code: MS6)		10 m	560415	VMPAL-KMSK-S-SD25-IP67-10
	Connecting cable: -	Suitable for use with energy chains		Any	562394	VMPAL-KMSK-S-SD25-IP67-X
	Connecting cable: CM	Cable outlet to side	44-pin	2.5 m	560425	VMPAL-KM-S-SD44-IP67-2,5
	Connecting cable: CN	(only with electrical connection		5 m	560426	VMPAL-KM-S-SD44-IP67-5
	Connecting cable: CP	code: MS8)		10 m	560427	VMPAL-KM-S-SD44-IP67-10
	Connecting cable: -	1		Any	562393	VMPAL-KM-S-SD44-IP67-X
	•		•	•		
Cover for multi-pin pl	ug connection without cor	necting cable with Sub-D plug socket				
	Connecting cable: EZ	Cable outlet to side or front	25-pin	-	560428	VMPAL-KM-SD25-IP67-0
		(only with electrical connection				
e Co		code: MS6)				
~	Connecting cable: EY	Cable outlet to side or front	44-pin	-	560429	VMPAL-KM-SD44-IP67-0
		(only with electrical connection				
		code: MS8)				



# Valve terminals type 34 MPA-L Key features – Electrical components

### **FESTO**

Pin allocation - Flat cable, 40-pi	in		
	Pin Address/coil	Pin Address/coil	Pin Address/coil
	1 0	18   17	35 0 V <sup>1)</sup>
	2 1	19 18	36 0 V <sup>1)</sup>
1 ++ 2	3 2	20 19	37 0 V <sup>1)</sup>
+ +	4 3	21 20	38 0 V <sup>1)</sup>
	5 4	22 21	39 0 V <sup>1)</sup>
	6 5	23 22	40 0 V <sup>1)</sup>
++	7 6	24 23	≜
	8 7	25 24	- Note
	9 8	26 25	The drawing shows the view onto the
	10 9	27   26	pins of the flat cable plug.
	11 10	28 27	The flat cable connection is estab-
39 -     + +     40	12   11	29 28	lished using plug connectors, in
	13   12	30   29	accordance with
	14   13	31   30	DIN EN 60603-13:1998-09
	15 14	32 31	(NECU-FCG40-K).
	16   15	33 0 V <sup>1)</sup>	→ Internet: necu
	17 16	34 0 V <sup>1)</sup>	

 $<sup>1) \\ 0 \</sup> V \ for positive \ switching \ control \ signals; \ connect \ 24 \ V \ for \ negative \ switching \ control \ signals; \ mixed \ operation \ is \ not \ permitted.$ 

Pin allocation - Terminal strip, 33-p	in							
	Pin	Address/coil	Р	in	Address/coil		Pin	Address/coil
1	1	0	4 1	6	15	. I	31	30
	2	1	1	7	16		32	31
	3	2	1	8	17		33	0 V <sup>1)</sup>
	4	3	1	9	18		≜	
	5	4	2	0	19		- 🛔	- Note
	6	5	2	1	20		The o	drawing shows the view onto the
	7	6	2	2	21			of the terminal strip.
	8	7	2	3	22			es with the following
	9	8	2	4	23	1 1		ifications can be connected:
	10	9	2	5	24			ble cross section
	11	10	2	6	25		0.0	08 0.5 mm <sup>2</sup>
	12	11	2	7	26		• Ins	sulation 5 6 mm
	13	12	2	8	27			
33	14	13	2	9	28			
	15	14	3	0	29			

<sup>1) 0</sup> V for positive switching control signals; connect 24 V for negative switching control signals; mixed operation is not permitted.



Key features – Electrical components

#### **FESTO**

#### Instructions for use

#### Equipment

Operate system equipment with unlubricated compressed air if possible. Festo valves and cylinders are designed so that, if used as intended, they will not require additional lubrication and will still achieve a long service life.

The quality of compressed air downstream of the compressor must correspond to that of unlubricated compressed air. If possible, do not operate all of your system equipment with lubricated compressed air. The lubricators should, where possible, always be installed directly upstream of the actuator used. Unsuitable additional oil and too high an oil content in the compressed air reduce the service life of the valve terminal.

Use Festo special oil OFSW-32 or the alternatives listed in the Festo catalogue (as specified in DIN 51524 HLP32; basic oil viscosity 32 CST at 40 °C).

#### Bio-oils

When using bio-oils (oils which are based on synthetic or native ester, e.g. rapeseed oil methyl ester), the maximum residual oil content of 0.1 mg/m³ must not be exceeded (see ISO 8573-1 Class 2).

#### Mineral oils

When using mineral oils (e.g. HLP oils to DIN 51524, parts 1 to 3) or similar oils based on poly-alpha-olefins (PAO), the maximum residual oil content of 5 mg/m³ must not be exceeded (see ISO 8573-1 Class 4).

A higher residual oil content irrespective of the compressor oil cannot be permitted, as the basic lubricant would be flushed out over time.



**FESTO** 

Flow rate

Up to 360 l/min

Width

10 mm

Voltage

24 V DC



General technical data		
Design		Electromagnetically actuated piston spool valve
Lubrication		Lubricated for life, PWIS-free (free of paint-wetting impairment substances)
Type of mounting		Wall mounting
		On H-rail to EN 60715
Mounting position		Any (wall mounting)
		Horizontal only (H-rail)
Manual override		Non-detenting, detenting, blocked
Width	[mm]	10
Pneumatic connections	s. right-hand end	nlate
Supply	1	Thread G½ (QS-G¼, straight, for tubing O.D. 8 mm, 10 mm, 12 mm, 5/16", 3/8", 1/2")
Exhaust port	3	Thread G½ (QS-G¼, straight, for tubing O.D. 8 mm, 10 mm, 12 mm, 5/16", 3/8", ½")
,	5	Thread G½ (QS-G¼, straight, for tubing O.D. 8 mm, 10 mm, 12 mm, 5/16", 3/8", 1/2")
Pilot air supply	12/14	Thread M7 (QSM-M7, straight or angled, for tubing O.D. 4 mm, 6 mm, ½ ")
Pilot exhaust air	82/84	Thread M7 (QSM-M7, straight or angled, for tubing O.D. 4 mm, 6 mm, ½ ")
Pneumatic connections	s. supply module	
Supply	1	Cartridge fitting 20 mm (QSPKG20, straight, for tubing 0.D. 8 mm, 10 mm, 12 mm, 5/16", 3/8", 1/2",
1		adapter for thread G1/4), flat plate silencer
Exhaust port	3/5	Cartridge fitting 20 mm (QSPKG20, straight, for tubing 0.D. 8 mm, 10 mm, 12 mm, 5/16", 3/8", 1/2",
		adapter for thread G1/4), flat plate silencer
Pneumatic connections	cub baco	
Working lines	2 2	Cartridge fitting 10 mm (QSPKG10, straight or angled, for tubing 0.D. 4 mm, 6 mm, ½", ½2", ¾6", ¼",
working times	Z	adapter for thread M7)
	4	
	4	Cartridge fitting 10 mm (QSPKG10, straight or angled, for tubing 0.D. 4 mm, 6 mm, ½", 5/32", ½/4", adapter for thread M7)
		adapter for tillead M7)



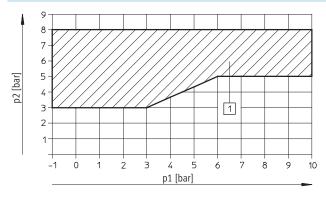
**FESTO** 

Operating and environmental	conditions																
Code for position function 1-32	2	M	J	В	G	Е	Х	W	N	K	Н	D	I	NS	KS	HS	DS
Operating medium		Filtere	d compr	essed a	ir, lubri	cated o	r unlubr	icated, i	inert ga	ases 🗲	29						
Operating pressure	[bar]	-0.9	. +10						3 1	10				-0.9	+8		
Operating pressure for valve	[bar]	3 8							•								
terminal with internal																	
pilot air supply																	
Pilot pressure	[bar]	3 8															
Ambient temperature	[°C]	-5 <b></b> +	-50														
Temperature of medium	[°C]	-5 +	-50														
Storage temperature <sup>1)</sup>	[°C]	-20 <b></b>	+40														

<sup>1)</sup> Long-term storage

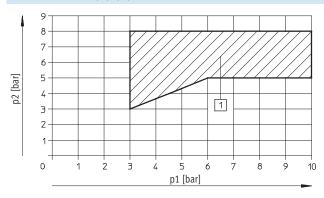
### Pilot pressure p2 as a function of working pressure p1 with external pilot air supply

For valves with code M, J, B, G, E, X, W



1 Operating range for valves with external pilot air supply

### For valves with code N, K, H, D, I



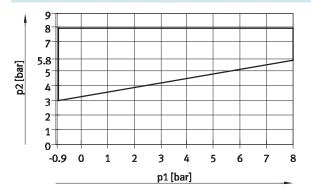
1 Operating range for valves with external pilot air supply



**FESTO** 

### Pilot pressure p2 as a function of working pressure p1 for valves with mechanical spring return

For valves with code NS, KS, HS, DS



Nominal flow rate [l/min]			
Valve function	Code	With fitting QS-6	
	Position function	From port	From port
	1-32	1 to 2, or 1 to 4	2 to 3, or 4 to 5
5/2-way valve, single solenoid	M	360	360
1x 3/2-way valve	Х	255	295
5/2-way valve, double solenoid	J	360	360
5/3-way valve, mid-position pressurised	В	300 (220) <sup>1)</sup>	270
5/3-way valve, mid-position closed	G	320	350
2x 2/2-way valve	I	260	260
5/3-way valve, mid-position exhausted	E	240	240 (200) <sup>1)</sup>
2x 3/2-way valve, normally closed	K	230	310
2x 3/2-way valve, normally open	N	300	300
2x 3/2-way valve, 1x normally open, 1x normally closed	Н	300	300
2x 2/2-way valve	D	230	-
1x 3/2-way valve	W	255 (2 to 4)	295 (4 to 5)
2x 3/2-way valve, normally closed, mechanical spring return	KS	230	310
2x 3/2-way valve, normally open, mechanical spring return	NS	300	300
2x 3/2-way valve, 1x normally open and 1x normally closed, mechanical spring	HS	300	300
return			
2x 2/2-way valve, mechanical spring return	DS	230	-

<sup>1)</sup> Value for mid-position

Valve switching times [ms]																	
Code for position function 1-	М	J	N	K	Н	В	G	E	Х	W	D	1	NS	KS	HS	DS	
Switching times	On	10	10	10	10	10	10	10	10	10	10	10	10	14	14	14	14
Off		20	-	20	20	20	35	35	35	20	20	20	20	16	16	16	16
	Changeo	-	15	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	ver																



**FESTO** 

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Electrical data					
Nominal voltage	[V DC]	24			
Operating voltage range	[V DC]	21.6 26.4			
Protection class to EN 60529		IP65 (for all types of signal transmission in assembled state)			
Current consumption per solenoid coil at nominal voltage					
Nominal pick-up current	[mA]	50			
Nominal current with current	[mA]	10			
reduction					
Time until current reduction	[ms]	20			

Electrical data – MPA-L with electrical interface for CPX terminal					
Intrinsic current consumption of valve terminal (internal electronics, without valves)					
At 24 V U <sub>EL/SEN</sub> 1)	[mA]	Typically 13			
At 24 V Uval <sup>2)</sup>	[mA]	Typically 35			
Diagnostic message					
Undervoltage U <sub>OFF</sub> <sup>3)</sup>	[V]	17.7 17.8			

- Power supply for electronics and sensors
   Load voltage supply for valves
   Load voltage outside of function range



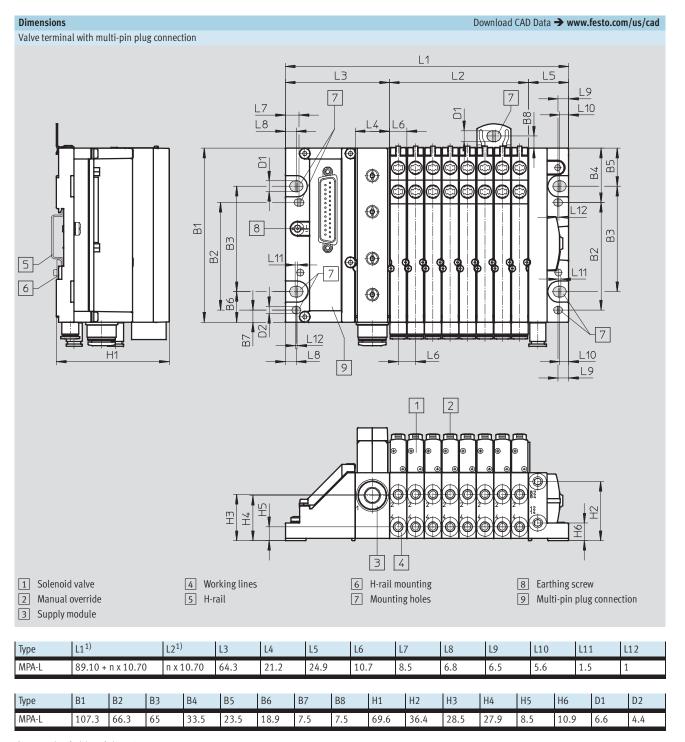


Materials		
Sub-base	PA	
Valve	Die-cast aluminium	
Supply module	PPA	
End plate	Die-cast aluminium, PA, PBT	
Seals	NBR	
Exhaust plate	PA	
Flat plate silencer	PE	
Electrical interlinking module	PBT, PA, copper alloy	

Product weight			
	Approx. weight [g]		
CPX module (complete)	Approx. 210		
Left-hand end plate, multi-pin plug,	130		
Sub-D, 44-pin			
Black sub-base	21		
(with seal, fibre-optic cable)			
Electrical interlinking module for one	9		
sub-base			
Electrical interlinking module for	29		
combination of four sub-bases			
Supply module with seal, electrical	51		
interlinking module			
Per valve VMPA1-M1H-M, X, W	49		
Per valve VMPA1-M1H-J, N, K, H, B, G,	56		
E, D			
Per vacant position L	24		
Right-hand end plate	105		
without supply ports			
Right-hand end plate	160		
with supply ports			
Screw for tie rod	3		
Threaded rods for tie rod,	2/11/20/47/65		
5/45/85/205/285 mm			
Sleeve for tie rod, 36/46/56/66 mm	6/8/9/11		
Plate for ducted exhaust air/flat plate	36/40		
silencer			
QSM-M7-4-I	4		
QSM-M7-6-I	5		
QS-G <sup>1</sup> / <sub>4</sub> -8-I	22		
QS-G <sup>1</sup> / <sub>4</sub> -10-l	23		
QSPKG10-3			
QSPKG10-4			
QSPKG10-6	2		
QSPKG20-8	6		
QSPKG20-10	9		
QSPKG20-12	12		

**FESTO** 

Technical data

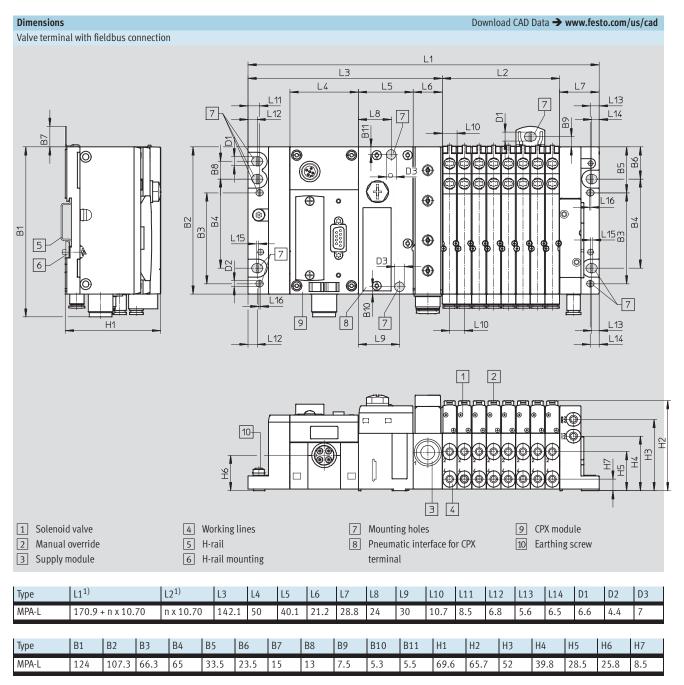


<sup>1)</sup> n = number of sub-bases/valve positions



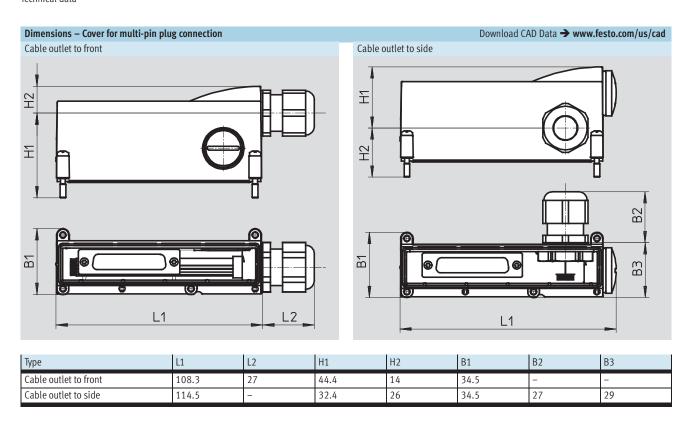
Technical data





<sup>1)</sup> n = number of sub-bases/valve positions

### Valve terminals type 34 MPA-L Technical data





Ordering data						
Ordering data	Code	Valve function			Part No.	Туре
Cub baco valva	code	valve function			rait No.	1,160
Sub-base valve	Position function 1-32: M	E/2 wayyalya singla sala	noid		E22242	VMPA1-M1H-M-PI
	Position function 1-32: M Position function 1-32: J	5/2-way valve, single sole 5/2-way valve, double sole			533342	
	Position function 1-32: N	2x 3/2-way valve, double sol			533343 533348	VMPA1-M1H-J-PI VMPA1-M1H-N-PI
	Position function 1-32: N	2x 3/2-way valve, normall			556839	VMPA1-M1H-NS-PI
	r osition function 1-32: NS	mechanical spring return	y open,		330639	AMULTINITU-MO-LI
	Position function 1-32: W	1x 3/2-way valve, normall	y onen		540050	VMPA1-M1H-W-PI
	osition function 1-32; W	external compressed air si	, , .		J-0030	AND WEIGHTHEALER
	Position function 1-32: K				533347	VMPA1-M1H-K-PI
	Position function 1-32: KS	, , ,				VMPA1-M1H-KS-PI
	1 osition function 1-32; NS	mechanical spring return	y cioscu,		556838	AMI VI-MITH-IO-LI
	Position function 1-32: H	2x 3/2-way valve,			533349	VMPA1-M1H-H-PI
	. 55/6/5/1 (41/06/07/17/2.11	1x normally open, 1x norm	nally closed		333347	course med H I I
	Position function 1-32: HS	2x 3/2-way valve,	, 0.0000		556840	VMPA1-M1H-HS-PI
	. 55/110/1 /4/10/11 1 /2.113	1x normally open, 1x norm	nally closed.		330040	
		mechanical spring return	,,			
	Position function 1-32: B	5/3-way valve, mid-position	on pressurised		533344	VMPA1-M1H-B-PI
	Position function 1-32: G	5/3-way valve, mid-position			533345	VMPA1-M1H-G-PI
	Position function 1-32: E	5/3-way valve, mid-position			533346	VMPA1-M1H-E-PI
	Position function 1-32: X	1x 3/2-way valve, normally closed,			534415	VMPA1-M1H-X-PI
		external compressed air si	•			
	Position function 1-32: D	2x 2/2-way valve, normall			533350	VMPA1-M1H-D-PI
	Position function 1-32: DS	2x 2/2-way valve, normall	•		556841	VMPA1-M1H-DS-PI
		mechanical spring return				
	Position function 1-32: I	2x 2/2-way valve,			543605	VMPA1-M1H-I-PI
		1x normally closed				
		1x normally closed, revers	ible			
	•	•			•	
Sub-base						
Ñ	Duct separation to the	Single,	No duct separation	-	554311	VMPAL-AP-10
	right of sub-base 1-40: -	without electrical				
	Duct separation to the	interlinking module,	Duct 1 separated	-	554312	VMPAL-AP-10-T1
	right of sub-base 1-40: T	without cartridge fitting				
40	Duct separation to the		Ducts 3, 5 separated	-	554313	VMPAL-AP-10-T35
	right of sub-base 1-40: TR					
	Duct separation to the		Ducts 1 and 3,	-	554315	VMPAL-AP-10-T135
	right of sub-base 1-40: TS		5 separated			
n	_	Single,	Single solenoid	6 mm	560987	VMPAL-AP-10-QS6-1
		with electrical	(for 1 solenoid coil)	4 mm	560994	VMPAL-AP-10-QS4-1
		interlinking module,		1/4 "	560999	VMPAL-AP-10-QS <sup>1</sup> / <sub>4</sub> "-1
		with cartridge fitting,		5/32"	561005	VMPAL-AP-10-QS5/32"-1
100		no duct separation	Double solenoid	6 mm	560993	VMPAL-AP-10-QS6-2
			(for 2 solenoid coils)	4 mm	560988	VMPAL-AP-10-QS4-2
				1/4"	561000	VMPAL-AP-10-QS <sup>1</sup> / <sub>4</sub> "-2
		Cinala	Circular 1	5/32"	561006	VMPAL-AP-10-QS5/32"-2
		Single,	Single solenoid	6 mm	561011	VMPAL-AP-10-QS6-1-T1
		with electrical	(for 1 solenoid coil)			
		interlinking module,				
		with cartridge fitting,				
		duct 1 separated				



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Ordering data						
	Code	Description			Part No.	Туре
Sub-base						
ri)	-	Single,	Single solenoid	4 mm	561017	VMPAL-AP-10-QS4-1-T1
		with electrical	(for 1 solenoid coil)	1/4 "	561023	VMPAL-AP-10-QS1/4"-1-T1
		interlinking module,		5/32"	561029	VMPAL-AP-10-QS5/32"-1-T1
		with cartridge fitting,	Double solenoid	6 mm	561012	VMPAL-AP-10-QS6-2-T1
		duct 1 separated	(for 2 solenoid coils)	4 mm	561018	VMPAL-AP-10-QS4-2-T1
				1/4 "	561024	VMPAL-AP-10-QS1/4"-2-T1
				5/32"	561030	VMPAL-AP-10-QS5/32"-2-T1
		·		1	ı	
Combination of four s	ub-bases					
	Combination manifold	Without electrical	-	-	560981	VMPAL-AP-4x10
	block: Z	interlinking module,				
		without cartridge fitting				
8						
and a		With electrical	Tubing O.D.	6 mm	561083	VMPAL-AP-4x10QS6-1
		interlinking module,		/ı mm	561089	VMPAL-AP-4x10QS4-1
		with cartridge fitting,		4 mm	561089	VMPAL-AP-4X10Q54-1
		no duct separation,		1/4 "	561095	VMPAL-AP-4x10QS <sup>1</sup> / <sub>4</sub> "-1
		single solenoid (for 1		E/ . II	F ( 4 4 0 4	VAADAL AD 4::400CE/. II 4
1.Go		solenoid coil)		5/32"	561101	VMPAL-AP-4x10QS5/32"-1
		With electrical	Tubing O.D.	6 mm	561084	VMPAL-AP-4x10QS6-2
		interlinking module,		/. ma ma	F ( 1 0 0 0	VMDAL AD 6::10064-2
		with cartridge fitting,		4 mm	561090	VMPAL-AP-4x10QS4-2
		no duct separation,		1/4 "	561096	VMPAL-AP-4x10QS <sup>1</sup> / <sub>4</sub> "-2
		double solenoid (for 2		5/32"	F ( 1 1 0 2	VMDAL AD 6::100C56:# 2
		solenoid coils)		3/32	561102	VMPAL-AP-4x10QS5/32"-2
	•	•	•	•		
Tie rod						
	Tie rod: –	Threaded rod for tie rod, v		5 mm	561116	VMPAL-ZAS-5
		The threaded rod/sleeve of	combination is selected	45 mm	561117	VMPAL-ZAS-45
Charles of the control of the contro		based on the number and	width of the individual	85 mm	561118	VMPAL-ZAS-85
		sub-base		125 mm	561119	VMPAL-ZAS-125
				165 mm	561120	VMPAL-ZAS-165
				205 mm	561121	VMPAL-ZAS-205
				245 mm	561122	VMPAL-ZAS-245
				285 mm	561123	VMPAL-ZAS-285
				325 mm	561124	VMPAL-ZAS-325
				365 mm	561125	VMPAL-ZAS-365
				405 mm	561126	VMPAL-ZAS-405
				445 mm	561127	VMPAL-ZAS-445
	-	Sleeve, internal hex 4 mm	1	36 mm	561135	VMPAL-ZAH-36
				46 mm	561136	VMPAL-ZAH-46
				56 mm	561137	VMPAL-ZAH-56
				66 mm	561138	VMPAL-ZAH-66
	-	Tie rod extender for	For one sub-base		561139	VMPAL-ZAE-10
		subsequently extending	For one supply module		561141	VMPAL-ZAE-20
		the valve terminal	For four sub-bases		570779	VMPAL-ZAE-10-4
	-	Screw M4x30 mm with in	ternal hex 2.5 mm,	3 pieces	571924	VMPAL-M-4x30
		for tie rod				
-						
Screw						
	-	Screw M4x10 mm and nu	t with internal hex	10 pieces	561142	VMPAL-MS-4x10
1 TO 1		2.5 mm, for linking four s	ub-bases			
~	1	1			1	



Ordering data		1			,	
	Code	Description			Part No.	Туре
Mounting		Manuation a bounded		140	F(00/0	VAADAL DD
	_	Mounting bracket	be mounted max. every	10 pieces	560949	VMPAL-BD
		13 cm on the valve te				
A31		15 cm on the valve te	illilliat.			
					•	
H-rail mounting	1	1			526032	
	Mounting accessories: H	MPA-L with multi-pin	MPA-L with multi-pin plug connection			CPX-CPA-BG-NRH
^	Mounting accessories: H	MPA-L with fieldhus c	with fieldbus connection			VMPAF-FB-BG-NRH
//1	mounting accessories. II	WITH E WITH HEIGHGG C	omiccion		560798	VIII AI 10 DO IKKII
	I	1				
Electrical interlinking		_				
	Type of module block	For one sub-base	Grey – single solenoid		560961	VMPAL-EVAP-10-1
	1-40: C		(for 1 solenoid coil)		1	
	Type of module block	For one sub-base	Black – double solenoid		560962	VMPAL-EVAP-10-2
	1-40: A Type of module block	For combination of	(for 2 solenoid coils)  Grey – single solenoid		560967	VMPAL-EVAP-10-1-4
	1-40: C	four sub-bases	(for 4 solenoid coils, 4 valve	nocitions)	560967	VMPAL-EVAP-1U-1-4
	Type of module block	For combination of	Black – double solenoid	positions)	560968	VMPAL-EVAP-10-2-4
	1-40: A	four sub-bases	(for 8 solenoid coils, 4 valve	e positions)	300700	VIIII AL LUMI 10 2 4
	Type of module block	For supply module	Black	-	571011	VMPAL-EVAP-20-SP
	1-40: U	(signals are passed				
		through)				
Releasing tool		For releasing the elec	trical interlinking module fro	m tho	572017	VMPAL-LW
	_	sub-base	tricat intertiliking module noi	iii tiie	5/201/	VIVIPAL-LVV
		Sub base				
1						
Restrictor set						
Restrictor set	_	Fixed restrictor, two o	f each size.		572543	VMPA1-FT-NW0.3-1.7
		two retainers and ass			3,23.3	
			•			
Fixed restrictor – Holl	low bolt, for restricting the ex					
	_		orange, nominal size 0.3 mm	1	572544	VMPA1-FT-NW0.3-10
			een, nominal size 0.5 mm		572545	VMPA1-FT-NW0.5-10
			ourple, nominal size 0.7 mm olack, nominal size 1.0 mm		572546 572547	VMPA1-FT-NW0.7-10 VMPA1-FT-NW1.0-10
			ed, nominal size 1.0 mm		572548	VMPA1-FT-NW1.0-10 VMPA1-FT-NW1.2-10
		· ·	olue, nominal size 1.5 mm		572549	VMPA1-FT-NW1.5-10
			n, clear, nominal size 1.7 mm		572550	VMPA1-FT-NW1.7-10
	I	,	. ,		1	
Retainer for fixed rest	rictor					
	-	Retainer for exhaust of	pening in the sub-base		572542	VMPA1-FTI-10
~~	Į.				1	



Ordering data	la i	la		1	_
	Code	Description		Part No.	Туре
Supply module					
	Type of module block 1-40: U	With electrical interlinking module, withou	t cartridge fitting	560950	VMPAL-SP-0
	Type of module block	With electrical interlinking module,	8 mm	573645	VMPAL-SP-QS8
	1-40: U	with cartridge fitting for tubing O.D.	dge fitting for tubing O.D. 10 mm		VMPAL-SP-QS10
			12 mm	560952	VMPAL-SP-QS12
	à		5/16 "	573646	VMPAL-SP-QS5/16"
			3/8"	560953	VMPAL-SP-QS3/8"
			1/2 "	560954	VMPAL-SP-QS <sup>1</sup> / <sub>2</sub> "
	Type of module block 1-40: U	Without electrical interlinking module, with	nout cartriage fitting	570774	VMPAL-SP
Plate					
	Exhaust port: UD, UE, UF, UM, UN, UP or UG	Exhaust plate for ducted exhaust air		560956	VMPAL-EG
	Exhaust port:	Exhaust plate for ducted exhaust air, with c	artridge fitting for	560957	VMPAL-EG-QS10
	UE	tubing O.D. 10 mm			
	Exhaust port:	Exhaust plate for ducted exhaust air, with o	artridge fitting for	560959	VMPAL-EG-QS3/8"
	) UN	tubing O.D. 3/8"			
8	Exhaust port:  -	Flat plate silencer		560955	VMPAL-EU



Ordering data					
	Code	Description		Part No.	Туре
Cover					
	Position function 1-32: L	Blanking plate for vacant valve position <sup>1)</sup>			VMPA1-RP
	Manual override: N	Cover for manual override, non-dete	enting (10 pieces)	540897	VMPA-HBT-B
	Manual override: V	Cover for manual override, covered	(10 pieces)	540898	VMPA-HBV-B
Right-hand end plate					
Right-hand end plate	Right-hand end plate: –	Low, with ports 12/14, 82/84, with pilot air selector for choosing t (internal or external)	he pilot air supply	560945	VMPAL-EPR
	Right-hand end plate: D	High, with ports 1, 3, 5, 12/14, 82/84, with pilot air selector for choosing the pilot air supply (internal or external), reversible operation possible			VMPAL-EPR-SP
				1	
Left-hand end plate					
	Electrical connection: MS2	Electrical interface for multi-pin plug connection, IP40	Sub-D, 9-pin, 8 addresses	570777	VMPAL-EPL-SD9-IP40
	Electrical connection: MS1	plus connection, ii 40	Sub-D, 25-pin, 24 addresses	560940	VMPAL-EPL-SD25-IP40
	Electrical connection: MS3		Sub-D, 44-pin, 32 addresses	560941	VMPAL-EPL-SD44-IP40
	Electrical connection: MF1		Flat cable, 40-pin, 32 addresses	560942	VMPAL-EPL-FL40-IP40
	Electrical connection: MC		Terminal strip, 33-pin, 32 addresses	560943	VMPAL-EPL-KL33-IP40
	Electrical connection: MS6	Electrical interface for multi-pin plug connection	Sub-D, 25-pin, 24 addresses	560938	VMPAL-EPL-SD25
	Electrical connection: MS8		Sub-D, 44-pin, 32 addresses	560939	VMPAL-EPL-SD44
	Electrical connection: CX	Pneumatic interface for CPX terminal	32 addresses	570783	VMPAL-EPL-CPX

<sup>1)</sup> A self-adhesive label is supplied.



Ordering data						
	Code	Description			Part No.	Туре
Connecting cable for	multi-pin plug connection wi	th Sub-D plug socket				
	Connecting cable: DA	Socket 9-pin, Sub-D, open cable end	531184	KMP6-09P-08-2,5		
	Connecting cable: DB	1 ' ' ' ' '		5 m	531185	KMP6-09P-08-5
	Connecting cable: DC	7		10 m	531186	KMP6-09P-08-10
	_	Socket 25-pin, Sub-D, open cable end	l 15-pin	2.5 m	530049	KMP6-25P-12-2,5
	_	╡ '´´ ´'		5 m	530050	KMP6-25P-12-5
	_	1		10 m	530051	KMP6-25P-12-10
	Connecting cable: DD			2.5 m	530046	KMP6-25P-20-2,5
	Connecting cable: DK	1		5 m	530047	KMP6-25P-20-5
	Connecting cable: DJ	1		10 m	530048	KMP6-25P-20-10
~	Connecting cable: CA	Cable outlet to front	25-pin	2.5 m	560416	VMPAL-KM-V-SD25-IP67-2,5
	Connecting cable: CB	(only with left-hand end plate MS6)	'	5 m	560417	VMPAL-KM-V-SD25-IP67-5
e	Connecting cable: CC	<b> </b> `		10 m	560418	VMPAL-KM-V-SD25-IP67-10
•	_	7		Up to 30 m	562389	VMPAL-KM-V-SD25-IP67-X
	Connecting cable: CQ	Cable outlet to front	25-pin	2.5 m	560410	VMPAL-KMSK-V-SD25-IP67-2,5
	Connecting cable: CR	(only with left-hand end plate MS6)	ļ ,	5 m	560411	VMPAL-KMSK-V-SD25-IP67-5
	Connecting cable: CS	Suitable for use with energy chains		10 m	560412	VMPAL-KMSK-V-SD25-IP67-10
	-	1		Up to 30 m	562391	VMPAL-KMSK-V-SD25-IP67-X
	Connecting cable: CJ	Cable outlet to front	44-pin	2.5 m	560422	VMPAL-KM-V-SD44-IP67-2,5
	Connecting cable: CK	(only with left-hand end plate MS8)		5 m	560423	VMPAL-KM-V-SD44-IP67-5
	Connecting cable: CL	1		10 m	560424	VMPAL-KM-V-SD44-IP67-10
	_	7		Up to 30 m	562390	VMPAL-KM-V-SD44-IP67-X
$\sim$	Connecting cable: CD	Cable outlet to side	25-pin	2.5 m	560419	VMPAL-KM-S-SD25-IP67-2,5
	Connecting cable: CE	(only with left-hand end plate MS6)		5 m	560420	VMPAL-KM-S-SD25-IP67-5
	Connecting cable: CH	7		10 m	560421	VMPAL-KM-S-SD25-IP67-10
	-	7		Up to 30 m	562392	VMPAL-KM-S-SD25-IP67-X
	Connecting cable: CT	Cable outlet to side	25-pin	2.5 m	560413	VMPAL-KMSK-S-SD25-IP67-2,5
	Connecting cable: CU	(only with left-hand end plate MS6)		5 m	560414	VMPAL-KMSK-S-SD25-IP67-5
	Connecting cable: CV	Suitable for use with energy chains		10 m	560415	VMPAL-KMSK-S-SD25-IP67-10
	-	7		Up to 30 m	562394	VMPAL-KMSK-S-SD25-IP67-X
	Connecting cable: CM	Cable outlet to side	44-pin	2.5 m	560425	VMPAL-KM-S-SD44-IP67-2,5
	Connecting cable: CN	(only with left-hand end plate MS8)		5 m	560426	VMPAL-KM-S-SD44-IP67-5
	Connecting cable: CP			10 m	560427	VMPAL-KM-S-SD44-IP67-10
	-			Up to 30 m	562393	VMPAL-KM-S-SD44-IP67-X
Cover for multi-pin pl	ug connection without conne	cting cable with Sub-D plug socket				
	Electrical multi-pin plug	Cable outlet to side or front	25-pin	-	560428	VMPAL-KM-SD25-IP67-0
	cover: EZ	(only with left-hand end plate MS6)				
<b>6</b> 1900	Electrical multi-pin plug	Outlet either to the side or front	44-pin	-	560429	VMPAL-KM-SD44-IP67-0
· · · · · · · · · · · · · · · · · · ·	cover: EY	(only with left-hand end plate MS8)				
Plug connector						
	_	Pre-assembled plug connector for flat		in, for flat	570895	NECU-FCG40-K
		cable cross section 0.08 0.13 mm <sup>2</sup>				



	Code		Description		Part No.	Туре
Cartridge fitting	<u> </u>					
	Standard connection	AA	10 mm cartridge fitting, plastic,	3 mm	132621	QSPKG10-3
	for valve size 10 mm:	AB	for working lines,	4 mm	132622	QSPKG10-4
		-	connection for tubing O.D.	6 mm	132623	QSPKG10-6
		AJ		1/8"	132852	QSPKG10-1/8-U
		AQ		5/32"	132624	QSPKG10-5/32-U
		AK		3/16"	132625	QSPKG10-3/16-U
		AL		1/4 "	132626	QSPKG10-1/4-U
<u> </u>	-		10 mm cartridge fitting, plastic,	3 mm	132853	QSPLKG10-3
			L-shape,	4 mm	132920	QSPLKG10-4
			for working lines,	6 mm	132921	QSPLKG10-6
			connection for tubing O.D.	1/8"	132854	QSPLKG10-1/8-U
				5/32"	132922	QSPLKG10-5/32-U
				3/16"	132923	QSPLKG10-3/16-U
				1/4 "	132924	QSPLKG10-1/4-U
	-		10 mm cartridge fitting, plastic,	3 mm	132861	QSPLLKG10-3
			long L-shape,	4 mm	132925	QSPLLKG10-4
			for working lines,	6 mm	132926	QSPLLKG10-6
			connection for tubing O.D.	1/8"	132862	QSPLLKG10-½-U
			Ü	5/32"	132927	QSPLLKG10-5/32-U
				3/16"	132928	QSPLLKG10-3/16-U
				1/4 "	132929	QSPLLKG10-1/4-U
	_		20 mm cartridge fitting, plastic,	8 mm	132633	QSPKG20-8
			for supply ports,	10 mm	132634	QSPKG20-10
			connection for tubing O.D.	12 mm	132635	QSPKG20-12
			g	5/16"	132636	QSPKG20-5/16-U
				3/8"	132637	QSPKG20-3/8-U
				1/2 "	132638	QSPKG20-1/2-U
	_		20 mm cartridge fitting, plastic,	8 mm	132855	QSPLKG20-8
			L-shape,	10 mm	132856	QSPLKG20-10
			for supply ports,	12 mm	132857	QSPLKG20-12
			connection for tubing O.D.	5/16"	132858	QSPLKG20-5/16-U
				3/8"	132859	QSPLKG20-3/8-U
				1/2 "	132860	QSPLKG20-1/2-U
<u> </u>	_		20 mm cartridge fitting, plastic,	8 mm	132863	QSPLLKG20-8
			long L-shape,	10 mm	132864	QSPLLKG20-10
			for supply ports,	12 mm		QSPLLKG20-10
			connection for tubing O.D.		132865	
				5/16"	132866	QSPLLKG20-5/16-U
				3/8"	132867	QSPLLKG20-3/8-U
				1/2"	132868	QSPLLKG20-½-U
Adapter						
	Standard connection for valve size 10 mm: AG	or	Adapter for 10 mm cartridge fitting connection to thread M7	10 pieces	572380	VMPAL-F10-M7
	-		Adapter for 20 mm cartridge fitting connection to thread G1/4	10 pieces	572381	VMPAL-FSP-G <sup>1</sup> / <sub>4</sub>





Ordering data					
	Code	Description		Part No.	Туре
Push-in fitting		<u> </u>		<u> </u>	
	-	Connecting thread G1/4 with sealing ring, with internal hex, for tubing 0.D.	6 mm	186108	QS-G <sup>1</sup> / <sub>4</sub> -6-I
	-	Connecting thread G1/4 with sealing ring,	6 mm	186097	QS-G <sup>1</sup> / <sub>4</sub> -6
		with external hex,	8 mm	186099	QS-G <sup>1</sup> / <sub>4</sub> -8
		for tubing O.D.	10 mm	186101	QS-G <sup>1</sup> / <sub>4</sub> -10
		Connecting thread G½, metal,	6 mm	193411	QS-F-G <sup>1</sup> / <sub>4</sub> -6
		with external hex,	8 mm	193412	QS-F-G <sup>1</sup> / <sub>4</sub> -8
		for tubing O.D.	10 mm	193413	QS-F-G <sup>1</sup> / <sub>4</sub> -10
			12 mm	533848	QS-F-G <sup>1</sup> / <sub>4</sub> -12
	_	Connecting thread G1/4, metal, with internal hex,	8 mm	533930	QS-F-G <sup>1</sup> / <sub>4</sub> -8-I
		for tubing O.D.	10 mm	533931	QS-F-G <sup>1</sup> / <sub>4</sub> -10-I
	-	Connecting thread G1/4, metal,	6 mm	533881	QS-F-G1/4-6H
		with push-in sleeve $\varnothing$	8 mm	533882	QS-F-G <sup>1</sup> / <sub>4</sub> -8H
			10 mm	533883	QS-F-G <sup>1</sup> / <sub>4</sub> -10H
			12 mm	533884	QS-F-G <sup>1</sup> / <sub>4</sub> -12H
<u> </u>	-	Connecting thread G <sup>1</sup> / <sub>4</sub> ,	6 mm	186316	QS-VO-G <sup>1</sup> / <sub>4</sub> -6
		with external hex, flame-retardant,	8 mm	186317	QS-VO-G <sup>1</sup> / <sub>4</sub> -8
		for tubing O.D.	10 mm	186318	QS-VO-G <sup>1</sup> / <sub>4</sub> -10
Push-in L-connector					
	-	Push-in sleeve $\varnothing$	6 mm	153057	QSL-6H
			8 mm	153058	QSL-8H
		Long push-in sleeve ∅	6 mm	153066	QSL-6HL
	-	Push-in fitting with sealing ring,	6 mm	186118	QSL-G <sup>1</sup> / <sub>4</sub> -6
		connecting thread G1/4, with external hex,	8 mm	186120	QSL-G <sup>1</sup> / <sub>4</sub> -8
		for tubing O.D.	10 mm	186122	QSL-G <sup>1</sup> / <sub>4</sub> -10
		Push-in fitting, metal,	6 mm	193421	QSL-F-G <sup>1</sup> / <sub>4</sub> -6
		with sealing ring,	8 mm	193422	QSL-F-G <sup>1</sup> / <sub>4</sub> -8
		connecting thread G½, with external hex,	10 mm	193423	QSL-F-G <sup>1</sup> / <sub>4</sub> -10
		for tubing O.D.	12 mm	533853	QSL-F-G <sup>1</sup> / <sub>4</sub> -12
		Long push-in fitting, metal,	6 mm	556846	QSLL-F-G <sup>1</sup> / <sub>4</sub> -6
		connecting thread G1/4,	8 mm	556847	QSLL-F-G <sup>1</sup> / <sub>4</sub> -8
		with external hex,	10 mm	556848	QSLL-F-G <sup>1</sup> / <sub>4</sub> -10
		for tubing O.D.	12 mm	556849	QSLL-F-G <sup>1</sup> / <sub>4</sub> -12
<b>©</b>	-	Push-in fitting,	6 mm	186149	QSLV-F-G <sup>1</sup> / <sub>4</sub> -6
		connecting thread G1/4,			
		with internal hex, for tubing O.D.	8 mm	186151	QSLV-F-G <sup>1</sup> / <sub>4</sub> -8
		וטו נעטוווצ ט.ט.			



Ordering data						
	Code	Description			Part No.	Туре
Push-in fitting, self-se	ealing				<u> </u>	
	-	With sealing ring, with external hex,	6 mm	1 piece	186296	QSK-G <sup>1</sup> / <sub>4</sub> -6
		connecting thread G½,	8 mm	1 piece	186298	QSK-G <sup>1</sup> / <sub>4</sub> -8
		for tubing O.D.	10 mm	1 piece	186300	QSK-G <sup>1</sup> / <sub>4</sub> -10
		With sealing ring, with external hex,	6 mm	1 piece	186306	QSKL-G <sup>1</sup> / <sub>4</sub> -6
		L shape, connecting thread G1/4,	8 mm	1 piece	186308	QSKL-G <sup>1</sup> / <sub>4</sub> -8
		for tubing O.D.	10 mm	1 piece	186310	QSKL-G <sup>1</sup> / <sub>4</sub> -10
		•	•		•	
Rotary push-in fitting						
	-	With external hex,	6 mm	1 piece	186278	QSR-G <sup>1</sup> / <sub>4</sub> -6
		connecting thread G <sup>1</sup> / <sub>4</sub> ,	8 mm	1 piece	186280	QSR-G <sup>1</sup> / <sub>4</sub> -6
		for tubing O.D.	0 111111	1 piece	100200	Q3K-G74-0
		With external hex, L-shape,	6 mm	1 piece	186287	QSRL-G <sup>1</sup> / <sub>4</sub> -6
		connecting thread G1/4,	8 mm	1 piece	186289	QSRL-G <sup>1</sup> / <sub>4</sub> -6
		for tubing O.D.	J IIIIII	1 hiere	100207	QJRL-074-0
Silencer						
	-	Connecting thread M7		1 piece	161418	UC-M7
				50 pieces	534218	UC-M7-50
		Connecting thread G1/4		1 piece	165004	UC-1/4
				20 pieces	534220	UC-½-20
Blanking plug		I and the second		T .	T	
	-	Thread M7		10 pieces	174309	B-M7
		Thread G3/8		10 pieces	3570	B-3/8
		Illiedu G78		10 pieces	3370	D-78
				1	1	
Inscription label hold	er/inscription labels					
	Inscription label holder	Holder for inscription label IBS-6x10	10 pieces		561109	VMPAL-ST-AP-10
	for sub-bases: TM					
			1			
	-	Inscription label, 6x10 mm	64 pieces	in frame	18576	IBS-6x10
		L	1		1	
Manual						
	Documentation: DE	MPA-L Pneumatic Components German			556353	P.BE-MPAL-DE
26.	Documentation: EN	1	English		556354	P.BE-MPAL-EN
	Documentation: FR	1	French		556356	P.BE-MPAL-FR
	Documentation: ES	1	Spanish		556355	P.BE-MPAL-ES
	Documentation: IT	1	Italian		556357	P.BE-MPAL-IT
	Documentation: SV	1	Swedish		556358	P.BE-MPAL-SV
			1		1	

#### **Product Range and Company Overview**

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**Complete Systems** Shipment, stocking and storage services

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Electromechanical Electromechanical actuators, motors, controllers & drives



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PLCs and I/O Devices PLC's, operator interfaces, sensors and I/O devices

#### Supporting Advanced Automation... As No One Else Can!

Festo is a leading global manufacturer of pneumatic and electromechanical systems, components and controls for industrial automation, with more than 12,000 employees in 56 national headquarters serving more than 180 countries. For more than 80 years, Festo has continuously elevated the state of manufacturing with innovations and optimized motion control solutions that deliver higher performing, more profitable automated manufacturing and processing equipment. Our dedication to the advancement of automation extends beyond technology to the education and development of current and future automation and robotics designers with simulation tools, teaching programs, and on-site services.

#### Quality Assurance, ISO 9001 and ISO 14001 Certifications

Festo Corporation is committed to supply all Festo products and services that will meet or exceed our customers' requirements in product quality, delivery, customer service and satisfaction.

To meet this commitment, we strive to ensure a consistent, integrated, and systematic approach to management that will meet or exceed the requirements of the ISO 9001 standard for Quality Management and the ISO 14001 standard for Environmental Management.



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