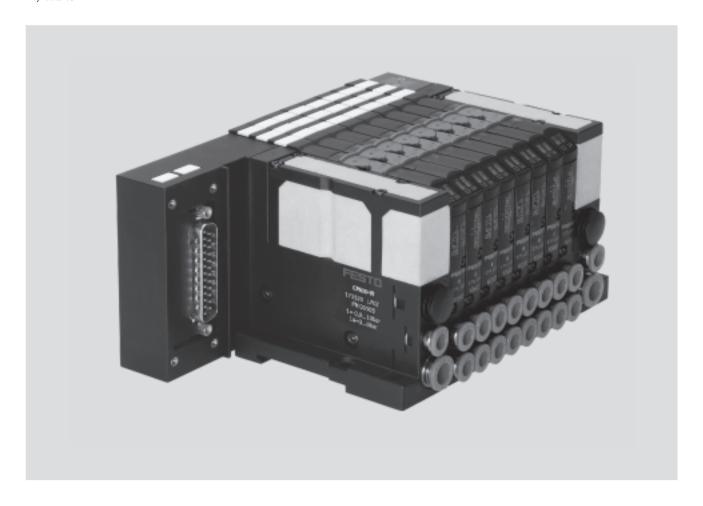


Kev features



Innovative

- Compact valves in sturdy metal housing
- Patented electrical linking system for flexible expansion options
- Standardised system of electrical connection options:
 - Individual connection
 - Multi-pin connection
- Festo CP bus
- All common fieldbuses
- Suitable for electrical peripherals CPX. This means:
 - Diagnosis down to the individual valve
 - Parameterisable error characteristics
 - Separate load voltage supply for valves
 - On the spot diagnosis using LEDs or CPX handheld device (MMI)

Flexible

- Modular system offering a range of configuration options
- Expandable up to 44 solenoid coils
- Individual conversions and extensions possible at any time
- Easy switching of valves and valve functions
- High pressure range -0.9 ... 10 bar
- Wide range of valve functions
- Multiple pressure zones

Reliable

- Sturdy metal valve bodies
- Manual override either push-in, detenting or covered
- Fast troubleshooting thanks to LEDs on the valves and diagnosis via fieldbus
- Low power consumption thanks to integrated holding current reduction, 100% duty cycle
- Reliability of service through replaceable valves
- Flexible labelling system thanks to inscription labels

Easy to assemble

- Ready to install unit, already assembled and tested
- Compact dimensions
- Low weight thanks to high plastic content, therefore:
 Suitable for decentralised machine structures, e.g.
 - in handling technology
 - in conveyor technology
 - in the packaging industry
 - in sorting systems
 - in upstream machine functions
- Lower costs for selection, ordering, assembly and commissioning
- Wall mounting or H-rail mounting

FESTO

Key features

Equipment options

The CPA valve terminal is available with the following valve functions:

- 2x 3/2-way, single solenoid, normally open
- 2x 3/2-way, single solenoid, normally closed
- 2x 3/2-way, single solenoid, 1x normally open, 1x normally closed
- 5/2-way, single solenoid
- 5/2-way, double solenoid
- 5/3-way, mid-position pressurised
- 5/3-way, mid-position exhausted
- 5/3-way, mid-position closed

Different pressure zones can be created by using valve bases with pressure-zone separation. Space for future expansion can be reserved via a blanking plate. A valve can then be mounted in place of the blanking plate at a later time.

All valves are equipped with manual override.

All utilised valves are pneumatically piloted.

The CPA valve terminal is prepared for operation with internal or external pilot air supply, depending on the end plate mounted on the right.

If supply pressure for the CPA valve terminal is within a range of 3 ... 8 bar, it can be operated with internally distributed pilot air.

Auxiliary pilot air is branched at the right-hand end plate for this purpose. If supply pressure is not within a range of 3 ... 8 bar, the valve has to be operated with external pilot air.

Vacuum/low-pressure operation: The CPA valve terminal can be operated with vacuum or low pressure of -0.9 ... 3 bar under the following conditions:

- Regulated auxiliary pilot air is supplied separately
- The CPA valve terminals have been equipped with the following valves:
- 5/2-way valve, single solenoid
- 5/2-way valve, double solenoid
- 5/3-way valves

Download CAD Data → www.festo.com/us/cad

Valve sub-bases with 3/2-way valves are not suitable for operation with vacuum or low pressure.

Valve terminal configurator

A valve terminal configurator is available to help you select a suitable valve terminal CPA. This makes it much easier for you to find the right product.

Valve terminals are equipped and assembled according to customer requirements. This results in minimal installation time. They are also fully inspected before shipment.

Configuration Trace | Trace |

Note

Ordering

A valve terminal type 12 is ordered via an order code. For valve terminals with fieldbus and CPX connection, the order code consists of a pneumatic and an electrical part.

- 12P-... (pneumatic components)
- 50E-... (CPX terminal)

The pneumatic part suffices for valve terminals with individual connection, multi-pin connection and CP bus.

• 12P-... (pneumatic components)

Further components are ordered via other ordering systems or order codes:

• ECP-... (CP installation system)

Ordering systems

For information about the ordering system for type 12 see

→ Internet: type 12

CP installation system

→ Internet: ctec

CPX terminal

→ Internet: cpx

Product description

The pneumatic part as well as individual and multi-pin connections are described in detail in this chapter, while the electrical functions are described in the chapter

CPX terminal

→ Internet: cpx

CP installation system

→ Internet: ctec



Peripherals overview

Overview – CPA type 12

Electrical components

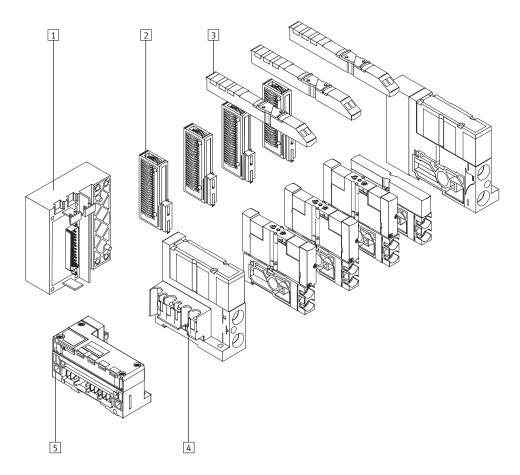
The valve terminals are available with five different electrical connection types:

- Individual connection
- Multi-pin connection
- Fieldbus connection
- CPX terminal connection

The electrical connector modules are attached to the left-hand side. Connections are established between the electrical connector modules and the valves by means of horizontal linkage and bridges.

The electrical bridge incorporates:

- LED for switching status display
- Manual override
- Coil management with current reduction
- Label holder for inscription labels



- CPA valve terminal for CP system:
 MP or CP connection block
- 2 Electrical interlinking block
- 3 Current bridge with manual override
- 4 CPX adapter for mounting of the CPX pneumatic interface
- 5 CPA valve terminals for CPX terminal:
 CPX pneumatic interface



Peripherals overview

Overview - CPA type 12

Pneumatic components

Modular design consisting of individual sub-bases and valves

- Pneumatic supply ports in the left-hand and right-hand end plate
- Pneumatic working lines in the sub-base

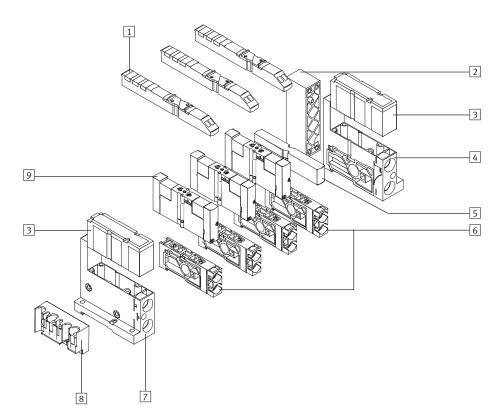
CPA valves are mounted on sub-bases. The valves are supplied and exhausted pneumatically via the sub-base.

- Size 10 mm and 14 mm
- Valves pneumatically piloted
- Piston spool with patented sealing principle

Sub-bases supply the valves with compressed air and auxiliary pilot air and facilitate exhausting.

Types of sub-base:

- Standard
- With the P duct isolated



- 1 Current bridge with manual override and LEDs
- 2 Terminating block
- 3 End plate cover or large surface mounted silencer
- 4 Right-hand end plate with supply and exhaust ports
- 5 Additional compressed air supply plate or blanking plate
- 6 Sub-base:
 - with working lines
 - with/without pressure zone separation
 - in combination with supply plate for compressed air supply
- 7 Left-hand end plate with supply and exhaust ports
- 8 CPX adapter for mounting of the CPX pneumatic interface
- 9 Valve module with single solenoid or double solenoid valves



Peripherals overview

Individual connection with plug sockets



Valve terminal with individual connection:

Connection is independent of the control technology used. This ensures correct polarity during installation. The connector plug is equipped with an LED which indicates switching status, and an overvoltage protective circuit.

2 to 44 solenoid coils can be selected with individual connection.

Multi-pin connection



Valve terminal with multi-pin connection:

Control signals from the controller to the valve terminal are transmitted via a pre-assembled multi-core cable, which substantially reduces installation time. These valve terminals can be fitted with 2 to 22 solenoid coils.

CP installation system



Valve terminal for CP installation system:

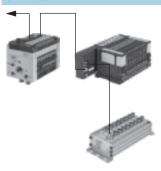
Valve terminals with fieldbus connection are intended for connection to fieldbus nodes or control blocks. A fieldbus node or control block allows the connection of decentralised input/output units. 4 strings, each with 16 inputs and 16 outputs, can be connected (2 to 16 solenoid coils per terminal). The connector cables transmit the power supply as well as control signals. Further information

→ Internet: ctec



Peripherals overview

CPV Direct



CPV Direct is a system for the compact connection of a CPV valve terminal on the basis of nine different fieldbus standards. The most important fieldbus types including Profibus, Interbus, DeviceNet and CANopen are supported.

The fieldbus node is integrated directly in the electrical interface of the CPV valve terminal and therefore takes up only a minimal amount of space.

The CP string extension option allows the functions and components of the CP installation system to be used. Instead of an output module with 8 digital outputs, a CPA valve terminal with a maximum of 8 solenoid coils can be used.

The two different CP concepts can thus be used as complementary valve terminal types.

CPX terminal



The electrical terminal CPX is a modular peripheral system for valve terminals. The system is specifically designed so that the valve terminal can be adapted to suit different applications.

- Variable connection options for the valve terminal pneumatic components
- Communication options with the fieldbus interface
- Flexible electrical connection technology for sensors and actuators
- Economical from the smallest configuration level right up to the maximum number of modules

The CPX terminal can also be used without valves as a remote I/O module.

Further information

→ Internet: cpx

Valve terminal type 12 CPA, Compact Performance Key features – Pneumatic components



Valve fun	ction			
Code	Circuit symbol	Size		Description
		10	14	
M	Single solenoid valve, 5/2-way 82/84 4 2 12/14 0 3/5 v 1	:	:	Valve slice Y is a single solenoid valve on a double solenoid sub-base. • Pneumatic spring return
J	Double solenoid valve, 5/2-way 82/84 4 2 12/14 0 3/5 0 1	-	•	
В	5/3-way, mid-position pressurised		•	The piston rod of a connected cylinder advances when the valve is in the normal position due to the differential piston areas. • Mechanical spring return
G	5/3-way, mid-position closed 82/84 4 2 12/14 0 3/5 1	•	•	The piston rod side of a cylinder remains held under pressure in the normal valve position. • Mechanical spring return
E	5/3-way, mid-position exhausted 82/84 4 2 14 2 12/14 3/5 v 1		•	In the normal valve position, the piston rod can be moved freely. • Spring force return
N	2x 3/2-way, normally open 82/84 4 4 2 12/14 0 3/5 V 1 0	•	•	Pneumatic spring return

Note

For vacuum operation valves require a filter. This is to avoid that foreign matter is drawn into the valve (e.g. when using a suction cup).

Valve terminal type 12 CPA, Compact Performance Key features – Pneumatic components



Valve fund	tion			
Code	Circuit symbol	Size		Description
		10	14	
K	2x 3/2-way, normally closed 82/84 4 2 14 2 12/14 0 3/5 v 1	•	•	Pneumatic spring return
Н	2x 3/2-way, 1x normally open (piloting 12), 1x normally closed (piloting 14) 82/84 4 4 2 2 12/14 0 3/5 v 1 0	•	•	For optimised cylinder movement. Corresponds to valve function M with simultaneous actuation of both solenoid coils (5/2-way, single solenoid). Since the piston area on each side can be pressurised or exhausted separately, the cylinder can move faster. • Pneumatic spring return



Key features – Pneumatic components

Compressed air supply and venting

The valve terminals are supplied with air via the left-hand and right-hand end plate. CPA valves used are pneumatically piloted and the pilot air supply is branched from the main supply (internal) or fed via a separate connection (i.e. external).

Internal pilot air supply

This can be selected when the supply

pressure of the main supply (at port 1) is 3 ... 8 bar. With internal pilot air supply, the branch line is located in the right-hand end plate. There is no port 12/14.

External pilot air supply

External pilot air supply is required when the supply pressure of the main air (at port 1) is ≤ 3 bar or ≥ 8 bar.

In this case, pressure of 3 ... 8 bar is applied at port 12/14.

Slow pressure rise

If a gradual pressure rise by means of a soft-start valve is required for the equipment, external auxiliary pilot air should be selected, which is also fully available during the switch-on operation (see also Instructions for use → 23).

In addition to air supply, the type of exhaust is also determined by the end plates. Exhaust air is generally discharged into the atmosphere via large surface mounted silencers. If required, exhaust air can be drawn off via tubing lines. In this case, the end plates are fitted with covers.

End plate	
Right-hand end plate	Description
Internal pilot air supply 3/5 12/14	Port 12/14 in right-hand end plate is not identified and sealed with a blanking plug. The pilot air supply is branched internally from port 1. Pressure zone separation is permitted. Unused ports must be sealed.
External pilot air supply 3/5 12/14	Port 12/14 in right-hand end plate for connecting the pilot air supply is identified. Pressure zone separation is permitted. Unused ports must be sealed.

Air supply and ex	haust options
Code	Air supply
U	Internal pilot air supply, ducted exhaust air
V	External pilot air supply, ducted exhaust air
W	Inter pilot air supply, integrated silencer
Х	External pilot air supply, integrated silencer

Note

CPA valve terminals are not designed for mixed operation with internal or external pilot air. The sub-base for pressure zone separation does not separate the auxiliary pilot air duct.



Key features – Pneumatic components

Creating pressure zones

CPA valve terminal with two pressure zones

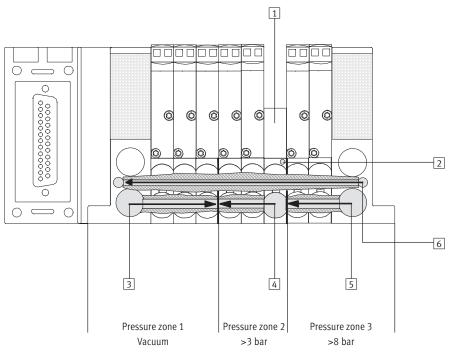
These CPA valve terminals have a sub-base with pressure zone separation. The left pressure zone is supplied with compressed air via port 1 on the left-hand end plate, while the right pressure zone is supplied with compressed air via port 1 on the right-hand end plate.

CPA valve terminal with more than two pressure zones

A sub-base with pressure zone separation is required for each pressure zone. The external pressure zones are supplied with compressed air via port 1 on the end plates, while

the other pressure zones are supplied with compressed air via port 2 of the sub-bases, which are equipped with additional compressed air supply plates (see fig.). To remove the

exhaust air, a silencer can be installed in port 4 of these sub-bases. If port 4 is not used, it must be sealed with a blanking plug.



- 1 Additional compressed air supply
- 2 Identification of sub-bases with pressure zone separation (grey areas)
- 3 Pressure zone 1 (compressed air supply via port 1 of the left-hand
- Pressure zone 2 (compressed air supply via port 2 of the sub-base with additional compressed air supply plate)
- 5 Pressure zone 3 (compressed air supply via port 1 of the right-hand end plate)
- 6 Supply for pilot air supply

Number of pressure zones

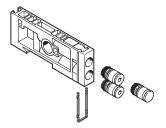
The CPA valve terminal can be equipped with the following number of pressure zones depending on the connection options:

Electrical connection option	IC, MP or CPX	CP connection
Pressure zones	1 12	1 9



Key features – Pneumatic components

Pneumatic connection



The connection technology of the CPA valve terminal is flexible and offers a wide range of connection options.

Screw inserts (clip-type fittings) allow integrated push-in fittings for different tubing diameters to be used.

The following connections for the sub-bases can be selected by means of code letters. The selected code letter is valid for the entire valve terminal. The end plates are fitted with the

corresponding connectors. If "QS push-in connectors" are selected for the working lines, the end plates are also fitted with QS push-in connectors.

Push-in	connectors for working lines						
		CPA10			CPA14		
			Code/ Part No.	Description		Code/Par t No.	Description
2/4	Working line	QS6	А	large	QS8	А	large
		QS4	В	small	QS6	В	small
		-	E	without QS connectors (without cartridges) ¹⁾	-	E	without QS connectors (without cartridges) ¹⁾
		QS3/16"	F	large, imperial	QS5/16"	F	large, imperial
		QS5/32"	G	small, imperial	QS1/4"	G	small, imperial
12/14	Pilot air supply	QS6	-	-	QS6	-	-
82/84	Pilot exhaust air	QS6	-	-	QS6	-	-
1	Main air	QS8	-	-	QS10	-	-
3/5	Exhaust air (ducted)						
Plug-in s supply	ilencer for additional pressure	UC-QS-6H	165007	-	UC-QS-8H	175611	-

¹⁾ If you order working ports without QS connectors (without cartridges), you can use the spare-parts list supplied with the valve terminal to find the part number of the desired cartridges (not available as accessories).



Key features – Assembly

Assembly

Sturdy terminal assembly thanks to:

- Four through-holes for wall mounting
- Integrated attachment for H-rail mounting

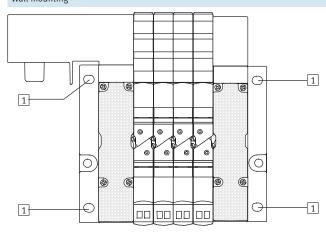
Wall mounting:

• The CPA valve terminal is screwed onto the mounting surface using four M4 screws.

H-rail mounting:

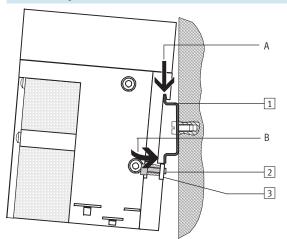
 For H-rail mounting of the CPA valve terminal, you will need the mounting kit CPX-CPA-BG-NRH.

Wall mounting



1 4 holes for wall mounting

H-rail mounting



The CPA valve terminal is attached to the H-rail (see arrow A). The terminal is then rotated on the H-rail and secured in place with the clamping component (see arrow B).

- 1 H-rail to EN 60715
- 2 Self-tapping M4x10 screw of the H-rail clamping unit
- 3 Clamping component of the H-rail clamping unit



Key features – Display and operation

Display and operation

The CPA valve terminal contains the following pneumatic connection and control elements:

LED

- LEDs for displaying the switching
- Readable from the "top" as well as from the "front"
- Indicator"12" shows the switching status of the pilot control for output 2
- Indicator"14" shows the switching status of the pilot control for output 4

1

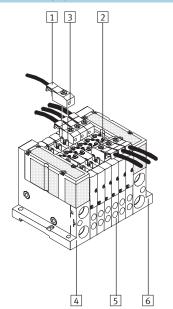
Manual override

- Push-in
- Detenting
- Covered (not with individual connection)
- Retrofit/conversion from push-in to detenting

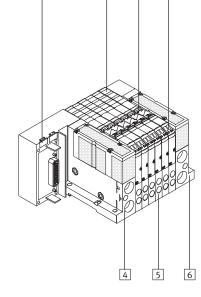
Inscription labels

- Clip with inscription field on cable socket (with individual connection)
- Inscription clips on connection node (MP, CP or CPX terminal)
- Inscription clips on the valve sub-bases (not with individual connection)

Position of display and control elements



- 1 Inscription clips
- 2 Manual override
- 3 Yellow LED, signal status display of pilot solenoid coils



1

2

3

- 4 Supply ports (1) and exhaust port (3/5, 82/84) on left-hand end plate
- 5 Working lines (2, 4), per valve sub-base
- 6 Supply ports (1, 12/14) and exhaust port (3/5) on right-hand end plate

Valve terminal type 12 CPA, Compact Performance Key features – Display and operation



Manual override (MO)

The manual override MO is used during commissioning to check that the pneumatic equipment is operating. In the design with individual

connection IC, the manual override can be either push-in or detenting.

In the electrical manifold module variant, the manual override is either push-in or detenting via a slide. Accidental activation of the slide can be avoided with the aid of a clip.

The manual override can also be covered. Accidental activation can be avoided by covering the manual override.

Manual override, push-in			
CPA valve terminal with MP, CP connection or CPX terminal	CPA valve terminal with IC connection	Operation	Valve response
		Press in the stem of the MO until the valve switches. Note regarding CPA valve terminals with IC connection: Do not turn the stem once it has been pressed in, otherwise the MO will engage.	The valve: • moves to the switching position
		Keep the stem of the MO pressed.	remains in the switching position
		Release the stem. The spring returns the stem of the MO to the initial position.	returns to the initial position (not in the case of double solenoid valve Code J)

Valve terminal type 12 CPA, Compact Performance Key features – Display and operation



Manual override, detenting			
CPA valve terminal with MP, CP connection or CPX terminal	CPA valve terminal with IC connection	Operation	Valve response
		CPA valve terminal with MP, CP connection or CPX terminal: Move the slide of the MO outwards until the stop is reached. CPA valve terminals with IC connection: Press in the stem of the MO until the valve switches, then turn the stem clockwise until the stop is reached.	The valve: • moves to the switching position
		Leave the slide or stem in position.	remains in the switching position
		CPA valve terminal with MP, CP connection or CPX terminal: Move the slide of the MO inwards until the stop is reached. CPA valve terminals with IC connection: Turn the stem anti-clockwise until the stop is reached, then release the stem.	returns to the initial position (not in the case of double solenoid valve Code J)



Key features – Electrical components

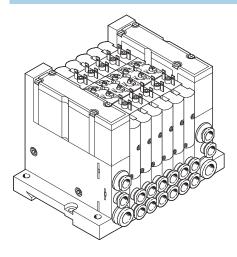
Electrical connection

The CPA valve terminal can be actuated using multiple electrical connectors. If individual connecting cables are used for each solenoid coil, the socket is screwed directly onto the solenoid. If individual connecting cables are used for each solenoid coil, the socket is screwed directly onto the solenoid. For all other connection types, an electrical manifold module for the solenoid coils is used, which results in a common connection.

This common connection is available for the electrical multi-pin cable or CP installation system. In addition, CPA can be combined with the CPX terminal, with which there is a wide selection of fieldbus connections and electrical peripheral modules available.

An individual connection (max. 44 solenoid coils in 22 valve positions) has a built-in current reducing circuit in the plug of the connecting cable. In the case of connection types with an electrical manifold module, the current reduction function is integrated in the bridge module, which links the solenoid coils with the electrical manifold module.

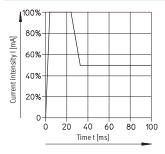
Valve terminal with individual connection



Connection socket KMYZ-7-...

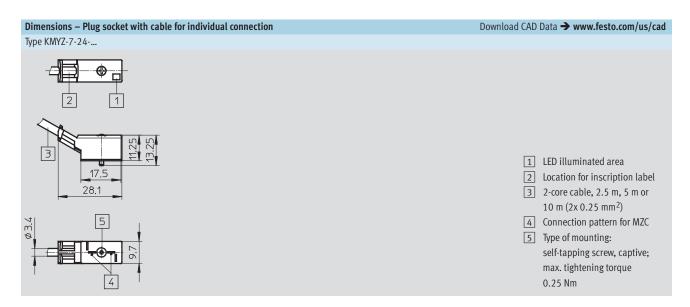


Electrical power as a result of current reduction



Valve terminal type 12 CPA, Compact Performance Key features – Electrical components





Ordering	data			
Code	Designation		Part No.	Туре
D	Plug socket with cable, with integrated current reduction, 24 V DC, LED, PUR cable	2.5 m	193683	KMYZ-7-24-2,5-LED-PUR
E	suitable for chain link trunking	5 m	194685	KMYZ-7-24-5-LED-PUR
F		10 m	196070	KMYZ-7-24-10-LED-PUR
			•	
Accessor	ies to be ordered separately (not in order code)			
Inscription	on labels 6x10 in frames		18576	IBS 6x10
User doc	umentation – CPA Pneumatics			
German			173514	P.BE-CPA-DE
English			173515	P.BE-CPA-EN
Spanish			173516	P.BE-CPA-ES
French			173517	P.BE-CPA-FR
Italian			173518	P.BE-CPA-IT
Swedish			173519	P.BE-CPA-SV



Key features – Electrical components

Multi-pin connection

In addition to pneumatic integration, multi-pin connection results in integration of the electrical side as well, and facilitates connection to the control cabinet and the valve terminal via a single cable. Sub-D 25-pin plugs are used for connection.

For simple connection, pre-assembled

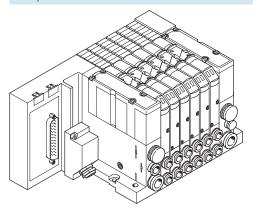
cables with IP65 protection can be supplied.

Standard lengths of 5 m and 10 m are available.

Possible number of valves:

- max. 22 valves
- max. 22 solenoid coils

Multi-pin connection



25-pin Sub-D multi-pin socket



Ordering	g data			
Code	Designation		Part No.	Туре
Υ	Plug socket Sub-D, 25-pin, IP65		18709	SD-SUB-D-BU25
R	Connecting cable Sub-D, 25-pin	5 m	177413	KEA-1-25P-5
S		10 m	177414	KEA-1-25P-10
Н	Attachment for H-rail mounting	•	526032	CPX-CPA-BG-NRH
В	Express waiver - no user documentation to be included (already available)	ole)	1	
Accessor	ries to be ordered separately (not in order code)	ole)		
Accessoi		ole)	18576	IBS 6x10
Accessoi Inscripti	ries to be ordered separately (not in order code)	ole) 5 m, PVC	18576 193016	IBS 6x10 KMP4-25P-5-PVC
Accessoi Inscripti	ries to be ordered separately (not in order code) ion labels 6x10 in frames	,		
Accessoi Inscripti	ries to be ordered separately (not in order code) ion labels 6x10 in frames	5 m, PVC	193016	KMP4-25P-5-PVC



Key features – Electrical components

Connecting cable for multi-pin

Type KEA-1-25P-... KMP4-...

Cable with 25-pin Sub-D plug for valve terminal with multi-pin connection (24-core, 0.25 mm²)

The electrical manifold module is available for single solenoid (1 contact: 14) and double solenoid (2 contacts: 14/12) valves, whereby a single solenoid valve can occupy a

double solenoid valve position (but not the other way around). In this case an output signal is lost, which must be taken into account during programming. The same applies to a spare position or compressed air supply.

The number of valves that can be activated may be reduced as a result.

Pin allocation			
Wiring allocation (socket view)	Pin	Core colour	Valve 24 V DC
	1	White	Coil 0
140 01	2	Green	Coil 1
	3	Yellow	Coil 2
150 03	4	Grey	Coil 3
160 04	5	Pink	Coil 4
17 0 0 5	6	Blue	Coil 5
180 06	7	Red	Coil 6
I II 19 () II	8	Purple	Coil 7
200	9	Grey-pink	Coil 8
210 08	10	Red-blue	Coil 9
220	11	White-green	Coil 10
010	12	Brown-green	Coil 11
240	13	White-yellow	Coil 12
012	14	Yellow-brown	Coil 13
250 013	15	White-grey	Coil 14
	16	Grey-brown	Coil 15
	17	White-pink	Coil 16
	18	Pink-brown	Coil 17
	19	White-blue	Coil 18
	20	Brown-blue	Coil 19
	21	White-red	Coil 20
	22	Brown-red	Coil 21
	23	White-black	0 V DC ¹⁾
	24	Brown	0 V DC ¹⁾
	25	Black	0 V DC ¹⁾

^{1) 0} V for positive switching control signals; connect 24 V for negative switching control signals; mixed operation is not permitted.

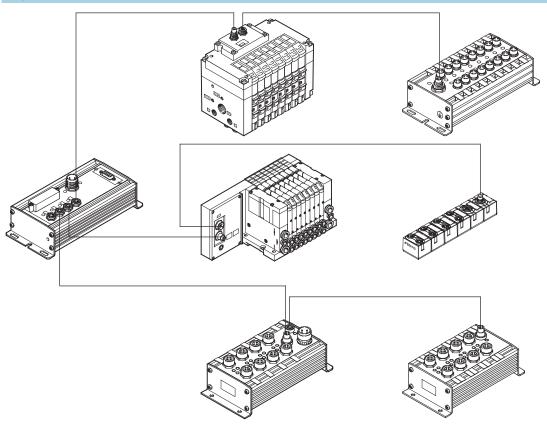
Note

The drawing shows the view onto the Sub-D socket at the multi-pin cable KEA-1-25P-....



Key features – Electrical components

CP system connection



The CP installation system is capable of meeting two completely different requirements and resolves the conflict between extensive decentralised modularisation and electrical installation.

High-speed machines require short pneumatic tubing and valves that are mounted close to the cylinders. The CP installation system was developed to meet these requirements without having to wire each valve individually.

Internet: ctec

The system integrates the manifold integrated valve terminals CPV, the sub-base valve terminal CPA and various input/output modules in a single installation concept.

All CP valve terminals and CP modules are connected using a ready to install CP cable, and are attached to the CP fieldbus node. One CP valve terminal and one CP input module make up an

installation string that ends at the CP fieldbus node. The installation system supports a maximum of 4 installation strings, which can be connected to the fieldbus node.

Each string can be extended up to a maximum length of 10 metres.

The CP fieldbus node is the central connection point for the fieldbus and

for the valve actuation and sensor power supply. It is here that the relevant bus parameters are set by means of switches and the standard fieldbus connector is attached. The power supply for the sensors connected to the input modules is separate from the load voltage of the valves.

FESTO

Key features – Electrical components

Connection to the modular electrical peripherals CPX



CPX electrical peripherals with selectable connection technology

- IP65 and IP20 protection in various electrical connection options
- Mounting directly on the machine or installation in the control cabinet
- Up to 10 electrical modules plus pneumatics
- · Electrical modules with 8 digital inputs
 - 4 digital inputs
 - 4 digital outputs
 - 8 digital inputs/outputs
 - 2 analogue inputs
 - 2 analogue outputs
- Diagnostic functions; module or channel oriented
- Central diagnosis using a fieldbus and local diagnosis using a handheld device; the information is shown in plain text or via the LED display on the module
- Profibus-DP
- Interbus
- DeviceNet
- CANopen
- CC-Link
- Ethernet/IP
- Profinet
- EtherCAT

Selectable connection technology and more for CPX

A flexible solution

- Selectable connection technology
- Parameterisable switching characteristics
- Parameterisable diagnosis
- · Flexible power supply
- Interchangeable connection technology
- Interchangeable electronics modules
- Separate power supply for:
 - Electronics and inputs
 - Electrical outputs
 - CPA valves

M8

Compact for pre-assembled individual connection



M12-8POL

Connection to cylinder/valve combinations with max. 3 inputs and 2 outputs



M12-5POL

Pre-assembled and sturdy with 2 signals per socket



Clamps (CageClamp®)

Fast connection technology for use in control cabinets















→ Internet: cpx

Harax

Sturdy, fast connection technology for individual connections









Instructions for use

Pneumatic equipment

Operate your equipment with unlubricated compressed air if possible. Festo valves and cylinders are designed for operation under normal use without any additional lubrication, yet still have a long service life. The quality of compressed air downstream from the compressor must correspond to that of unlubricated compressed air. If possible, do not operate all of your equipment with lubricated compressed air. The lubricators should, where possible, always be installed directly upstream of the actuator used.

Incorrect additional oil and too high an oil content in the compressed air reduce the service life of the valve terminal.

Use Festo special oil OFSW-32 or the alternatives listed in the Festo catalogue (as specified in DIN 51524 HLP32; basic oil viscosity 32 CST at 40 °C).

Bio-oils

When using bio-oils (oils which are based upon synthetic or native ester, e.g. rapeseed oil methyl ester), the maximum residual oil content of 0.1 mg/m³ must not be exceeded (see ISO 8573-1 Class 2).

Mineral oils

When using mineral oils (e.g. HLP oils to DIN 51524, parts 1 through 3) or similar oils based on poly-alpha-olefins (PAO), the maximum residual oil content of 5 mg/m³ must not be exceeded (see ISO 8573-1 Class 4).

A higher residual oil content irrespective of the compressor oil cannot be permitted, as the basic lubricant would be washed away over time.

External pilot air

If supply pressure for your CPA valve terminal is not in the range 3 ... 8 bar, you must operate it with external pilot air.

The pilot air is supplied via port 12/14 in this case.

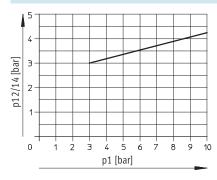
Note

If your CPA valve terminal is equipped with valve sub-bases (3/2-way valves), the external pilot

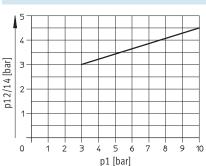
air must be set according to the supply pressure with which these valves are operated (see graphs).

Switch-on pilot pressure

CPA10



CPA14



- Type discontinued Available up until 2015

Valve terminal type 12 CPA, Compact Performance Technical data – CPA10

FESTO

Flow rates of up to

CPA10: 300 l/min -7-

CPA14: 600 l/min

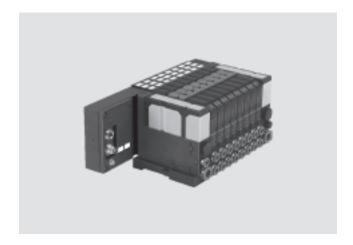
Width

CPA10: 10 mm · 7 ·

CPA14: 14 mm

Voltage

24 V DC



General technical data - CPA	\10								
Valve function		5/2-way valve		2x3/2-way v	alve		5/3-way valve		
		single	double	normally	normally	1x normally	mid-position	mid-position	mid-position
		solenoid	solenoid	open	closed	open,	pressurised	exhausted	closed
						1x normally			
						closed			
Code		M, Y	J	N	K	Н	В	E	G
Constructional design		Electromagne	tically pilot act	uated piston sp	oool valve				
Width		10 mm							
Nominal size		3.6 mm							
Lubrication		Lubrication fo	r life, PWIS-fre	е					
Type of mounting		Via foot mounting							
		On H-rail in a	ccordance with	EN 60715					
Mounting position		Any							
Manual override		Push-in or de	tenting						
Pneumatic connection									
Pneumatic connection		Via end plates	5						
Pneumatic connection	1	6 and 8 mm							
Pilot air port	12/14	4 and 6 mm							
Pneumatic connection	2/4	4 and 6 mm							
Main exhaust air port	3/5	6 and 8 mm							
Pilot exhaust air port	82/84	4 and 6 mm							
Nominal flow rate	[l/min]	280	280	220	220	220	220	200	330
(without fittings)							130 ¹⁾	130 ¹⁾	

¹⁾ Mid-position

Operating pressure [bar]									
alve function - ordering code M, Y J		N	K	Н	В	Е	G		
Operating pressure $P_1/P_{12} = P_{14}$	-0.9 +10	-0.9 +10		3 10			-0.9 +10		
Operating pressure for valve terminal	3 8		•			<u> </u>			
with internal pilot air supply									
Pilot pressure $P_{12} = P_{14}$	3 8 see gra	ph 🗲 23							

Type discontinued Available up until 2015

Valve terminal type 12 CPA, Compact Performance Technical data – CPA10

FESTO

25

Valve response times [ms]									
Code		M, Y	J	N	K	Н	В	Е	G
Response times	on	11	-	8	8	8	13	13	13
	off	18	-	18	18	18	17	20	17
	reverse	-	7	1	-	-	1	1	-

Ambient conditions							
Operating medium	Compressed air in accordance with ISO 8573-1:2010 [7:4:4]						
Note on operating/pilot medium	Operation with lubricated medium possible (in which case lubricated operation will always be required)						
Ambient temperature [°C]	-5 +50						
Temperature of medium [°C]	-5 +50						
Corrosion resistance class CRC ¹⁾	2						

¹⁾ CRC2: Corrosion resistance class to Festo standard 940 070 Components with medium corrosion exposure. Externally visible components with significant decorative function in direct contact with normal industrial atmosphere or media such as coolants and lubricants.

Florest data								
Electrical data								
Electromagnetic compatibility	of CP	Interference emission tested to EN 61000-6-4, industry						
valve terminal with CP connec	tion	Interference immunity ¹⁾ tested to EN 61000-6-2, industry						
Protection against electric sho	ock	By means of PELV power supply unit						
(protection against direct and	indirect							
contact to EN 60204-1/IEC 20	4)							
CE certification		In accordance with EU Directive 89/336/EU (not IC connection)						
Operating voltage	[V]	24 DC (+10/-15%)						
Edge steepness	[V/ms]	> 0.4 minimal voltage rise time to reach the high-current phase						
(IC and MP only)								
Residual ripple	[Vss]	4						
Electrical power	[W]	0.4 (high-current phase approx. 30 ms)						
consumption								
Duty cycle		100%						
Protection class to EN 60529		IP65 (for all types of signal transmission in assembled state)						
Relative air humidity		90% non-condensing						
Vibration resistance		To DIN/IEC 68/EN 60068, Parts 2-6						
		• Up to 5 valve blocks (without additional mounting): 0.35 mm at 10 60 Hz, 5 g at 60 150 Hz						
		• Up to 6 valve blocks (with additional mounting): 0.35 mm at 10 60 Hz, 5 g at 60 150 Hz						
		• 6 valve blocks or more (without additional mounting): 0.15 mm at 10 58 Hz, 2 g at 58 150 Hz						
Shock resistance		To DIN/IEC 68/EN 60068, Parts 2-27						
		• Up to 5 valve blocks (without additional mounting): +/-30 g at 11 ms, 15 cycles						
		• Up to 6 valve blocks (with additional mounting): +/-30 g at 11 ms, 15 cycles						
		• 6 valve blocks or more (without additional mounting): +/-15 g at 11 ms, 15 cycles						
Continuous shock resistance		To DIN/IEC 68/EN 60068, Parts 2-29: +/-15 g at 6 ms, 1000 cycles						

1) The maximum signal line length is 10 m

Materials	
Electrical part (MP, FB)	Polyamide
Valve slices	Die-cast aluminium, polyphenylene sulphide, steel, aluminium
Integrated silencer	Polyamide
Seal	Nitrile rubber

Weights [g]						
	MP, CP connection or CPX terminal	IC connection				
Basic weight	280	210				
Per valve position	120	100				

Valve terminal type 12 CPA, Compact Performance Technical data – CPA14



General technical data – C	PA14										
Valve function		5/2-way valve		2x3/2-way v	2x3/2-way valve			5/3-way valve			
		single	double	normally	normally	1x normally	mid-position	mid-position	mid-position		
		solenoid	solenoid	open	closed	open,	pressurised	exhausted	closed		
						1x normally					
						closed					
Code		M, Y	J	N	K	Н	В	E	G		
Constructional design		Electromagne	tically pilot act	uated piston sp	oool valve						
Width		14 mm									
Nominal size		5 mm									
Lubrication		Lubrication for life, PWIS-free									
Type of mounting		Via foot mounting									
		On H-rail in accordance with EN 60715									
Mounting position		Any									
Manual override		Push-in or detenting									
Pneumatic connection											
Pneumatic connection		Via end plates	;								
Pneumatic connection	1	8 and 10 mm									
Pilot air port	12/14	4 and 6 mm									
Pneumatic connection	2/4	6 and 8 mm									
Main exhaust air port	3/5	8 and 10 mm	8 and 10 mm								
Pilot exhaust air port	82/84	4 and 6 mm	4 and 6 mm								
Nominal flow rate	[l/min]	600	600	550	550	550	550	550	550		
(without fittings)							4001)	4001)			

¹⁾ Mid-position

Operating pressure [bar]								
Valve function - ordering code	M, Y	J	N	K	Н	В	Е	G
With pilot air supply $P_1/P_{12} = P_{14}$	-0.9 +10		3 10			-0.9 +10		
Operating pressure for valve	3 8							
terminalwith internal pilot air supply								
Pilot pressure $P_{12} = P_{14}$	3 8 see graph	h → 23						

Valve response times [ms]									
Code		M, Y	J	N	K	Н	В	Е	G
Response times	on	17	-	9	9	9	13	13	13
	off	29	-	28	28	28	39	39	30
	reverse	-	10	-	-	-	-	-	-

Valve terminal type 12 CPA, Compact Performance Technical data – CPA14



Ambient conditions	
Operating medium	Compressed air in accordance with ISO 8573-1:2010 [7:4:4]
Note on operating/pilot medium	Operation with lubricated medium possible (in which case lubricated operation will always be required)
Ambient temperature [°C]	−5 +50
Temperature of medium [°C]	−5 +50
Corrosion resistance class CRC ¹⁾	2

¹⁾ CRC2: Corrosion resistance class to Festo standard 940 070 Components with medium corrosion exposure. Externally visible components with significant decorative function in direct contact with normal industrial atmosphere or media such as coolants and lubricants.

Electrical data		
Electromagnetic compatibility	y of CP	Interference emission tested to EN 61000-6-4, industry
valve terminal with CP conne	ction	Interference immunity ¹⁾ tested to EN 61000-6-2, industry
Protection against electric sh	iock	By means of PELV power supply unit
(protection against direct and	d indirect	
contact to EN 60204-1/IEC 2	04)	
CE certification		In accordance with EU Directive 89/336/EU (not IC connection)
Operating voltage	[V]	24 DC (+10/-15%)
Edge steepness	[V/ms]	> 0.4 voltage increase time to reach the high-current phase
(IC and MP only)		
Residual ripple	[Vss]	4
Electrical power	[W]	0.65 (high-current phase approx. 30 ms)
consumption		
Duty cycle		100%
Protection class to EN 60529)	IP65 (for all types of signal transmission in assembled state)
Relative air humidity		90% non-condensing
Vibration resistance		To DIN/IEC 68/EN 60068, Parts 2-6
		• Up to 5 valve blocks (without additional mounting): 0.35 mm at 10 60 Hz, 5 g at 60 150 Hz
		• Up to 6 valve blocks (with additional mounting): 0.35 mm at 10 60 Hz, 5 g at 60 150 Hz
		• 6 valve blocks or more (without additional mounting): 0.15 mm at 10 58 Hz, 2 g at 58 150 Hz
Shock resistance		To DIN/IEC 68/EN 60068, Parts 2-27
		• Up to 5 valve blocks (without additional mounting): +/-30 g at 11 ms, 15 cycles
		• Up to 6 valve blocks (with additional mounting): +/-30 g at 11 ms, 15 cycles
		• 6 valve blocks or more (without additional mounting): +/-15 g at 11 ms, 15 cycles
Continuous shock resistance		To DIN/IEC 68/EN 60068, Parts 2-29: +/-15 g at 6 ms, 1000 cycles

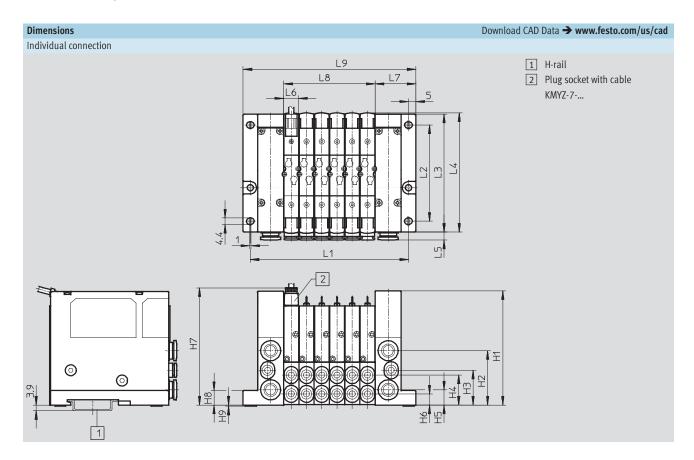
1) The maximum signal line length is 10 m

Materials					
Electrical part (MP, FB)	Polyamide				
Valve slices	Die-cast aluminium, polyphenylene sulphide, steel, aluminium				
Integrated silencer	Polyamide				
Seal	Nitrile rubber				

Weights [g]		
	MP, CP connection or CPX terminal	IC connection
Basic weight	460	300
Per valve position	190	150

- Type discontinued Available up until 2015

Valve terminal type 12 CPA, Compact Performance Technical data – CPA10/14

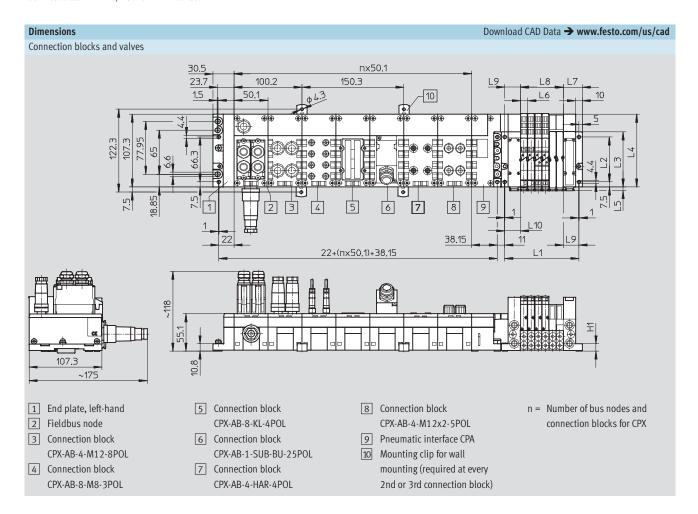


Туре	L1	L2	L3	L4	L5	L6	L7	L8	L9	H1	H2	H3	H4	H5	Н6	H7	Н8
CPA10 - 1 -	45+ (nx 10.6)	66.3	81.3	82.2	5.5	10.6	28	nx 10.6	56+ (nx 10.6)	78.8	37.5	24	20.7	10.5	7.7	80	10
CPA14	51+ (nx 14.6)	76.1	91.1	92.6	6.5	14.6	31	nx 14.6	62+ (nx 14.6)	91	43	27.5	26.5	12	9.5	92.5	12

n = Number of valve slices

- Type discontinued Available up until 2015

Valve terminal type 12 CPA, Compact Performance Technical data – CPA10/14 with CPX interface



Туре	L1 ¹⁾	L2 ±0.1	L3	L4	L5	L6	L7	L8 ¹⁾	L9 ±0.1	H1
CPA10 - 2 -	46 + (m x 10.6)	66.3	81.3	108.3	5.5	10.6	28	m x 10.6	23	10.8
CPA14	51 + (m x 14.6)	76.1	91.1	118.1	6.5	14.6	31	m x 14.6	26	13

¹⁾ m = Number of valves

Type discontinued Available up until 2015

Valve terminal type 12 CPA, Compact Performance Accessories

Ordering data					
	Code	Valve function	Part No.	Туре	
Equipment for valv	e positions				
(S) lan	M/Y	5/2-way valve, single solenoid/double solenoid	173449	CPA10-M1H-5LS	-1
	J	5/2-way valve, double solenoid	173450	CPA10-M1H-5JS	-1
	В	5/3-way valve, mid-position pressurised	173453	CPA10-M1H-5/3-BS	-1
	G	5/3-way valve, mid-position closed	173454	CPA10-M1H-5/3-GS	-1
	E	5/3-way valve, mid-position exhausted	173455	CPA10-M1H-5/3-ES	-1
	N	2x 3/2-way valve, single solenoid, normally open	173451	CPA10-M1H-2x3-OLS	- 7
	K	2x 3/2-way valve, single solenoid, normally closed	173452	CPA10-M1H-2x3-GLS	- 2
	Н	2x 3/2-way valve, single solenoid, 1x normally open, 1x closed	175122	CPA10-M1H-30LS-3GLS	- 7
· · · · · · · · · · · · · · · · · · ·					
Current bridge with	N N	For 1 coil, manual override push-in	173499	CPA10-EB1-HT	9
	IN	,			- [
	D	For 2 coils, manual override push-in	173502	CPA10-EB2-HT	- [
The state of the s	R	For 1 coil, manual override detenting	173500	CPA10-EB1-HR	-1
4	.,	For 2 coils, manual override detenting	173503	CPA10-EB2-HR	- 5
	V	For 1 coil, manual override covered	173501	CPA10-EB1-HV	-1
		For 2 coils, manual override covered	173504	CPA10-EB2-HV	-1
Electrical interlinki	ing block				
	-	For 1 coil	173505	CPA10-EV1	-1
	-	For 2 coils	173506	CPA10-EV2	- 2
Equipment for valv	o nositions		· · · · · · · · · · · · · · · · · · ·		
a characteristic contracts	M/Y	5/2-way valve, single solenoid/double solenoid	173940	CPA14-M1H-5LS	
	1	5/2-way valve, double solenoid	173941	CPA14-M1H-5JS	
	В	5/3-way valve, mid-position pressurised	173944	CPA14-M1H-5/3-BS	
	G	5/3-way valve, mid-position pressurrsed	173944	CPA14-M1H-5/3-GS	
	E	5/3-way valve, mid-position closed	173945	CPA14-M1H-5/3-ES	
	N	2x 3/2-way valve, find-position exhausted	173946	CPA14-M1H-2x3-OLS	
	K	2x 3/2-way valve, single solehold, normally open	173942	CPA14-M1H-2x3-GLS	
	Н	2x 3/2-way valve, single solehold, flormally closed 2x 3/2-way valve, single solehold, 1x normally open, 1x closed	175128	CPA14-M1H-30LS-3GLS	
		2x 3/2 way vaive, single solehold, 1x hormally open, 1x closed	173120	CI X14-WITH-70L5-70L5	
Current bridge with		erride			
\otimes	N	For 1 coil, manual override push-in	173987	CPA14-EB1-HT	
		For 2 coils, manual override push-in	173990	CPA14-EB2-HT	
16	R	For 1 coil, manual override detenting	173988	CPA14-EB1-HR	
		For 2 coils, manual override detenting	173991	CPA14-EB2-HR	
	٧	For 1 coil, manual override covered	173989	CPA14-EB1-HV	
		For 2 coils, manual override covered	173992	CPA14-EB2-HV	
lectrical intent	ina bla -l				
Electrical interlinki	Ing Dlock	For 1 coil	173993	CPA14-EV1	
MIN.	-	For 2 coils	173994	CPA14-EV2	

Valve terminal type 12 CPA, Compact Performance Accessories



Designation		Part No.	Туре				
Plug socket with cable, with integrated current reduction, 24 V DC, LED,	2.5 m	193683	KMYZ-7-24-2,5-LED-PUR				
PUR cable suitable for chain link trunking	5 m	193685	KMYZ-7-24-5-LED-PUR				
	10 m	196070	KMYZ-7-24-10-LED-PUR				
Connecting cable, 25-nin Sub-D	5 m	177413	KEA-1-25P-5				
	10 m	177414	KEA-1-25P-10				
		177415	KEA-1-25P-X				
Connecting cable, for chain link trunking, with 9-pin Sub-D plug, PVC cab			KMP4-9P-5-PVC				
	-		KMP4-9P-10-PVC				
Connecting cable, for chain link trunking, with 9-pin Sub-D plug, PUR cal	ole 5 m		KMP4-9P-5-PUR				
	10 m	193015	KMP4-9P-10-PUR				
Connecting cable, for chain link trunking, with 25-pin Sub-D plug, PVC ca	able 5 m	193016	KMP4-25P-5-PVC				
	10 m	193017	KMP4-25P-10-PVC				
Connecting cable, for chain link trunking, with 25-pin Sub-D plug, PUR ca	able 5 m	193018	KMP4-25P-5-PUR				
	10 m	193019	KMP4-25P-10-PUR				
Connecting cable, with 25-pin Sub-D plug, IP40, PVC cable	2.5 m	530046	KMP6-25P-20-2,5				
	5 m	530047	KMP6-25P-20-5				
	10 m	530048	KMP6-25P-20-10				
•							
CPA Pneumatics	erman	173514	P.BE-CPA-DE				
.	inglish	173515	P.BE-CPA-EN				
F	rench	173516	P.BE-CPA-FR				
Ti di	talian	173518	P.BE-CPA-IT				
	panish	173517	P.BE-CPA-ES				
5	iwedish	173519	P.BE-CPA-SV				
·							
			IBS 6x10				
Inscription labels 6x10 in frames (64 pieces)	ription labels 6x10 in frames (64 pieces)						
Inscription labels 9x20 in frames (20 pieces)		18182	IBS 9x20				
Attachment for H-rail mounting		526032	CPX-CPA-BG-NRH				
	Plug socket with cable, with integrated current reduction, 24 V DC, LED, PUR cable suitable for chain link trunking Connecting cable, 25-pin Sub-D Connecting cable, for chain link trunking, with 9-pin Sub-D plug, PVC cable Connecting cable, for chain link trunking, with 25-pin Sub-D plug, PVC cable Connecting cable, for chain link trunking, with 25-pin Sub-D plug, PVC cable Connecting cable, with 25-pin Sub-D plug, IP40, PVC cable CONNECTING CABLE, with 25-pin Sub-D plug, IP40, PVC cable Inscription labels 6x10 in frames (64 pieces) Inscription labels 9x20 in frames (20 pieces)	Plug socket with cable, with integrated current reduction, 24 V DC, LED, PUR cable suitable for chain link trunking Connecting cable, 25-pin Sub-D Connecting cable, for chain link trunking, with 9-pin Sub-D plug, PVC cable Connecting cable, for chain link trunking, with 9-pin Sub-D plug, PUR cable Connecting cable, for chain link trunking, with 25-pin Sub-D plug, PVC cable Connecting cable, for chain link trunking, with 25-pin Sub-D plug, PVC cable Connecting cable, for chain link trunking, with 25-pin Sub-D plug, PVC cable Connecting cable, for chain link trunking, with 25-pin Sub-D plug, PVC cable Connecting cable, with 25-pin Sub-D plug, IP40, PVC cable Connecting cable, with 25-pin Sub-D plug, IP40, PVC cable Connecting cable, with 25-pin Sub-D plug, IP40, PVC cable Connecting cable, with 25-pin Sub-D plug, IP40, PVC cable Connecting cable, with 25-pin Sub-D plug, IP40, PVC cable Connecting cable, with 25-pin Sub-D plug, IP40, PVC cable Connecting cable, with 25-pin Sub-D plug, IP40, PVC cable Connecting cable, with 25-pin Sub-D plug, IP40, PVC cable Connecting cable, for chain link trunking, with 25-pin Sub-D plug, PUR cable Sm 10 m Connecting cable, for chain link trunking, with 25-pin Sub-D plug, PUR cable Sm 10 m Connecting cable, for chain link trunking, with 25-pin Sub-D plug, PUR cable Sm 10 m Connecting cable, for chain link trunking, with 25-pin Sub-D plug, PUR cable Sm 10 m Connecting cable, for chain link trunking, with 25-pin Sub-D plug, PUR cable Sm 10 m Connecting cable, for chain link trunking, with 25-pin Sub-D plug, PUR cable Sm 10 m Connecting cable, for chain link trunking, with 25-pin Sub-D plug, PUR cable Sm 10 m Connecting cable, for chain link trunking, with 25-pin Sub-D plug, PUR cable Sm 10 m Connecting cable, for chain link trunking, with 25-pin Sub-D plug, PUR cable Sm 10 m Connecting cable, for chain link trunking, with 25-pin Sub-D plug, PUR cable Sm 10 m Connecting cable, for chain link trunking, with 25-pin Sub-D plug, PUR cable Sm 10 m Co	Plug socket with cable, with integrated current reduction, 24 V DC, LED, PUR cable suitable for chain link trunking 2.5 m 193683 5 m 193685 10 m 196070 177413 10 m 177414 177415 177415 177415 10 m 193013 10 m 193015 10 m 193015 10 m 193015 10 m 193016 10 m 193017 10 m 193018 10 m 10 m				

Product Range and Company Overview

A Complete Suite of Automation Services

Our experienced engineers provide complete support at every stage of your development process, including: conceptualization, analysis, engineering, design, assembly, documentation, validation, and production.



Custom Automation Components Complete custom engineered solutions



Custom Control Cabinets Comprehensive engineering support and on-site services



Complete Systems Shipment, stocking and storage services

The Broadest Range of Automation Components

With a comprehensive line of more than 30,000 automation components, Festo is capable of solving the most complex automation requirements.



Electromechanical Electromechanical actuators, motors, controllers & drives



Pneumatics Pneumatic linear and rotary actuators, valves, and air supply



PLCs and I/O Devices PLC's, operator interfaces, sensors and I/O devices

Supporting Advanced Automation... As No One Else Can!

Festo is a leading global manufacturer of pneumatic and electromechanical systems, components and controls for industrial automation, with more than 12,000 employees in 56 national headquarters serving more than 180 countries. For more than 80 years, Festo has continuously elevated the state of manufacturing with innovations and optimized motion control solutions that deliver higher performing, more profitable automated manufacturing and processing equipment. Our dedication to the advancement of automation extends beyond technology to the education and development of current and future automation and robotics designers with simulation tools, teaching programs, and on-site services.

Quality Assurance, ISO 9001 and ISO 14001 Certifications

Festo Corporation is committed to supply all Festo products and services that will meet or exceed our customers' requirements in product quality, delivery, customer service and satisfaction.

To meet this commitment, we strive to ensure a consistent, integrated, and systematic approach to management that will meet or exceed the requirements of the ISO 9001 standard for Quality Management and the ISO 14001 standard for Environmental Management.



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