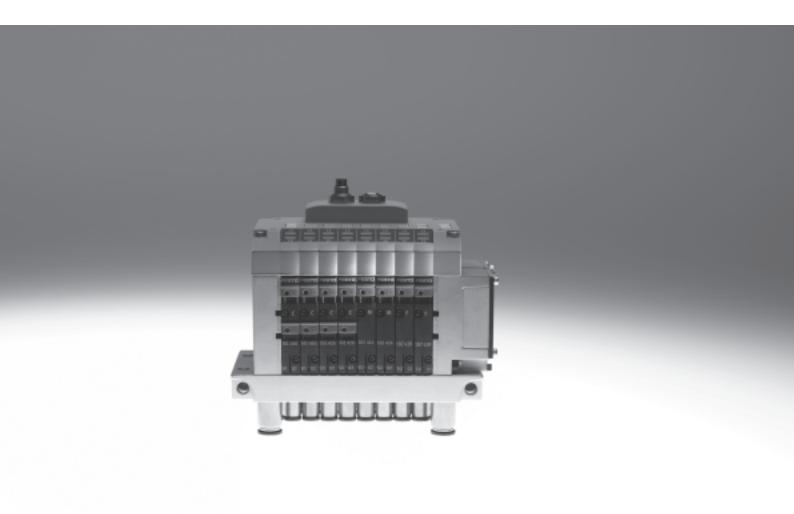
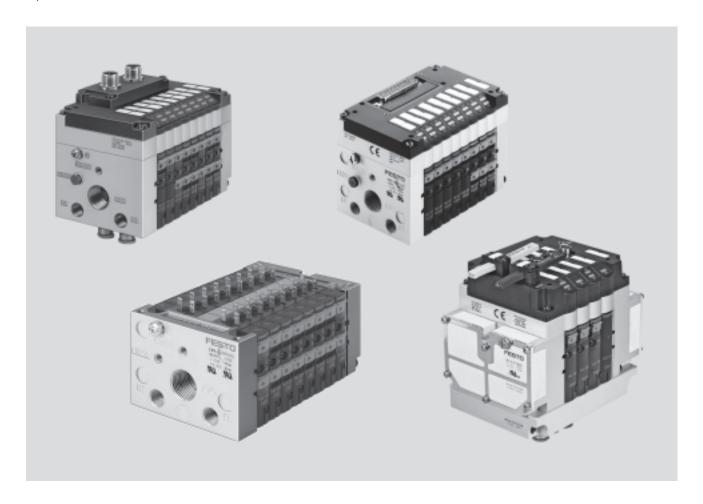
# **FESTO**



**FESTO** 

Kev features



### Innovative

- Cubic design for exceptional performance and low weight
- Low installation and bus connection costs
- Ideal for decentralised machines and system structures, for example
  - in handling technology
  - in conveyor technology
  - in the packaging industry
  - in sorting systems
  - in upstream machine functions
- Integrated diagnostics, condition monitoring (Fieldbus Direct)
- A string extension for Fieldbus
   Direct of 8 ... 32 inputs and 8 ... 32
   outputs is possible without any
   difficulty (version-dependent)

### Versatile

- Flexible and cost-effective connection of 2 to 8 valve slices
- Highly flexible thanks to:
- various pneumatic functions (valve variants)
- different pressure ranges
- vacuum switches
- integrated vacuum generation
- relay plates with floating electrical outputs
- Separator plates for creating pressure zones
- Valves with integrated separation of ducts 1 and 11
- Blanking plates for future expansion

### Reliable

- LED displays
- Manual overrides for valves
- Protection class to IP65
- Protection class IP65 also in conjunction with pneumatic multiple connector plate for control cabinet assembly
- CE mark
- ATEX certification (see Technical Data)

### Easy to mount

- Ready-to-install and tested unit
- Lower selection, ordering, installation and commissioning costs
- Secure mounting on wall or H-rail
- Pneumatic multiple connector plate

   fast assembly without the need to
   replace the connected tubing
- Optimised assembly for control cabinets



Key features

### CPV - The benefits at a glance

The CPV valve terminal has a unique design. It provides the flexible combination of pneumatic performance, electrical connection technologies and a wide range of mounting options. The pneumatic multiple connector plate supports space-saving installation in control cabinets. In many cases the valve terminal can be installed in the previously unused wall area of the control cabinet. There is no need to connect the valves in the control cabinet. All tube couplings can be laid externally. Instead of individual holes,

the pneumatic multiple connector plate requires only one rectangular cutout.

The generously sized flow ducts and powerful flat plate silencers ensure high flow rates.

All valves are in the form of valve slices. They are optimised for flow performance and are also extremely compact. Two functions per valve slice (e.g. 2x 3/2-way valves) mean that twice the component density can be achieved. This saves space and reduces costs.

The cubic design permits exceptional

performance yet a comparatively low weight. The benefits of this design are obvious when the valve terminal is used on a drive in a moving installation.

However, robustness must not be sacrificed in favour of compactness. The connecting threads and mounting attachments are metal.

The manual override for the valves can be adapted for different operating situations. If, for example, a detenting manual override is required for setting-up mode, the manual override can be easily converted for that application in a way that rules out operational errors.

The clear, large labelling system also contributes to the safe operation of the valve terminal.

A particular plus is the range of electrical connection technologies supported. All types of valve actuation are possible, from individual valve connections up to bus systems with versatile expansion options. The integration of electrical input and output modules permits cost-effective solutions within the different installation concepts.

### The design principle

The cubic design provides a clearly assigned function on each side. Thus, for example, the electrical connection is mounted on the top.

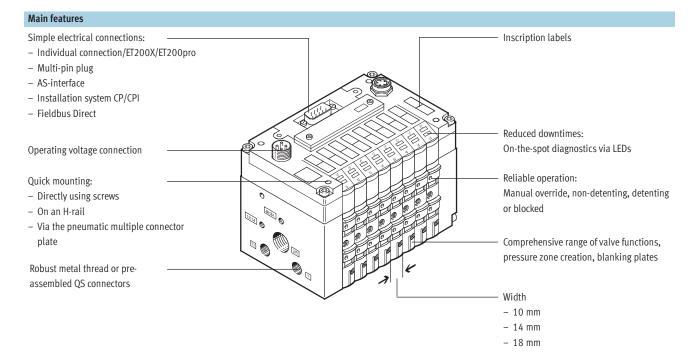
An optional inscription label holder can be placed on the front of the valve terminal.

The different combination options ensure the optimum solution for the task at hand.

- Compressed air supply connections on the left, right or underneath
- Pneumatic working lines and function blocks (vertical stacking) underneath
- Manual operation/identification on the front
- Electrical connection surface on the top
- Mounting surface at the back or the front via a pneumatic multiple connector plate



Key features



### **Equipment options**

#### Valve functions

- 5/2-way valve, single solenoid
- 5/2-way valve (with duct separation 1, 11), single solenoid
- 5/2-way valve, single solenoid, fast-switching
- 5/2-way valve, double solenoid
- 5/2-way valve (with duct separation 1, 11), double-solenoid
- 2x 3/2-way valve, normally closed
- 2x 3/2-way valve (with duct separation 1, 11), normally closed

- 2x 3/2-way valve, normally open
- 2x 3/2-way valve (with duct separation 1, 11), normally open
- 2x 3/2-way valve, 1x normally open, 1x closed
- 2x 3/2-way valve, (with duct separation 1, 11) 1x normally open, 1x closed
- 2x 3/2-way valve, normally closed, integrated back pressure protection
- 5/3-way valve, mid-position closed
  2x 2/2-way valve, normally closed
- 2x 2/2-way valve (with duct separation 1, 11), normally closed
- 2x 2/2-way valve, 1x normally open, 1x closed
- 2x 2/2-way valve, (with duct separation 1, 11) 1x normally open, 1x closed
- Vacuum generator
- Vacuum generator and 2/2-way valve with ejector pulse
- On some terminals a relay plate with two floating contacts can be chosen instead of a valve sub-base

### Special features

### Individual connection

 2 ... 8 valve positions, max. 16 solenoid coils

### Multi-pin plug connection

• 4, 6 or 8 valve positions, max. 16 solenoid coils

### AS-interface

- 2, 4 or 8 valve positions, max. 8 solenoid coils
- 4 or 8 inputs for 4 or 8 valve positions

### Installation system CP/CPI

- 4, 6 or 8 valve positions, max. 16 solenoid coils
- CP/CPI string extension enables further valve terminals and I/O modules with CP/CPI function to be connected

### Fieldbus Direct

- 8 valve positions, max. 16 solenoid coils
- CP/CPI string extension enables further valve terminals and I/O modules with CP/CPI functions to be connected

### Electrical connection for ET200X/ET200pro

• 8 valve positions, max. 16 solenoid coils

### Note

A moulded seal is required for the valve terminal CPV10-ET200pro in order to achieve the IP protection

The moulded seal CPV10-..-GE-8 or CPV14-..-GE-8 must be ordered separately.



Key features

### **Electrical connections**

Individual connection



Connection is independent of the control technology used and is flexible thanks to pre-assembled cables. This ensures correct polarity during installation. The connector plug is equipped with an LED that indicates switching status, and an overvoltage

protective circuit. It also features a built-in current reduction circuit. Individual connection permits the selection of 2 to 16 solenoid coils (divided between 2 to 8 valve slices, odd numbers also possible).

An intrinsically safe version rounds off the range.

Additional information

→ Internet: cpv10-ex-vi

### Multi-pin plug connection



Control signals from the controller to the valve terminal are transmitted via a pre-assembled multi-wire cable, which substantially reduces installation time. The current reduction circuit for the valves is also integrated in the multi-pin plug connection.

This valve terminal can be equipped with 4 to 16 solenoid coils (4, 6 or 8 valve slices).

### AS-interface connection





A special feature of the AS-interface is the simultaneous transmission of data and supply power via a two-wire cable. The encoded cable profile prevents connection with incorrect polarity. If the valves have to be disconnected from mains power in an emergency, they can also be supplied with electrical power via a separate connection. Two versions are available for valve terminals for A/B operation.

The valve terminal with AS-interface is available in the following versions:

- Without inputs, with two or four valve slices (max. 4 solenoid coils) and additional power supply
- With four inputs and four valve slices (max. 8 solenoid coils)
- With four or eight inputs and four or eight valve slices (max. 8 solenoid coils) and additional power supply

 With four or eight inputs and four or eight valve slices including vacant position or positions (max. 6 solenoid coils for A/B operation to SPEC.2.1) and additional power supply. In contrast to the SPEC 2.1 version, eight solenoid coils can be connected in A/B operation to SPEC. 3.0 with profile 7.A.7.

Additional information

→ Internet: as-interface

### Note

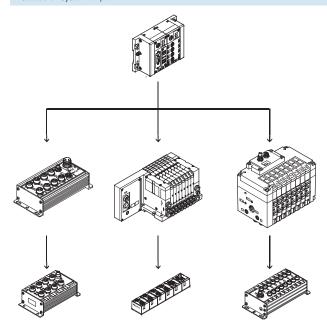
Valve terminals to SPEC.2.1 cannot be operated on a master to SPEC.3.0 with profile 7.A.7.



Key features

### **Electrical connections**

Installation system CP/CPI



Valve terminals with fieldbus connection are intended for connection to higher-order fieldbus nodes or to control blocks. A fieldbus node or control block also enables the connection of decentralised input/output modules.

The following fieldbus protocols are supported:

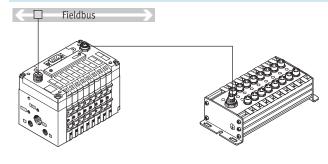
- Festo fieldbus, ABB CS31, Moeller Suconet K
- Interbus
- Allen Bradley (1771 RIO)
- DeviceNet
- Profibus DP
- CANopen
- CC-Link

Four strings with up to 32 inputs and 32 outputs (version-dependent) can be connected to a fieldbus node or control block. The CPV valve terminal is treated like an output module with up to 8 outputs (4, 6 or 8 valve slices or 4 to 16 solenoid coils per terminal). The connecting cables transmit all required electrical signals (control signals, operating voltage for the internal electronics of the modules and load voltage supply for connected valves).

Additional information

→ Internet: ctec

### Fieldbus Direct

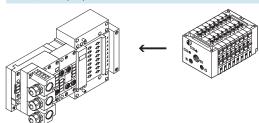


Fieldbus Direct is a system for the compact connection of a CPV, CPV-SC, CPA-SC or CDVI valve terminal to different fieldbus standards such as Profibus and DeviceNet.

The fieldbus node is directly integrated in the electrical interface of the valve terminal and therefore takes up only a minimal amount of space. The CPI string extension option allows the functions and components of the CPI system to be used.

The new high-performance CPI string extension offers up to 4 supplementary CPI modules, combined with CP or CPI-compatible valve terminals for extension purposes. The Fieldbus Direct system can be expanded by 8 ... 32 inputs and 8 ... 32 outputs without any difficulty.

### ET200X/ET200pro pneumatic interface for CPV10 and CPV14



Adaptation of the CPV valve terminal to the input/output module ET200X/ET200pro from Siemens: the combination of the functional module of the ET200X/ET200pro and the pneumatic functions of the CPV valve terminal provides a highly integratable automation solution for systems using electrical and pneumatic drives with:

- 8 valve slices for up to 16 CPV

  valves
- Fast and secure contacting to IP65
- CPV10 and CPV14 valve terminals
- Not permitted for CPV10-EX-VI
- High IP65/IP67 protection
- Modular design



Selection and development

### Valve terminal configurator

The appropriate valve terminal can be chosen quickly and easily using the online catalogue. This includes an easy-to-use valve terminal configurator, which makes it much easier to find the right product.

The valve terminals are fully assembled according to your order specification and are individually tested. This reduces assembly and installation time to a minimum.

Online via: → www.festo.com/us/engineering

You order a valve terminal type 10 using the order code.

Ordering system for type 10

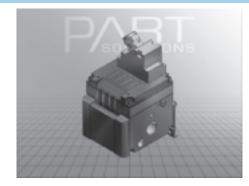
→ Internet: type 10

### 2D/3D CAD data

You can request the CAD data for a valve terminal you have configured. To do so, perform the product search as described above. Go to the shopping basket and click on the CAD icon

(compass). On the next page you can generate a 3D preview or request another data format of your choice by e-mail

### Online via: → www.festo.com/us/engineering





Peripherals overview

# 

- 1 Basic electrical unit (Fieldbus Direct, CP/CPI installation system, AS-interface, multi-pin plug, individual connection)
- 2 Right-hand end plate with flat plate silencer
- 3 Comprehensive range of valve functions
- 4 Right-hand end plate (threaded connections not in conjunction with pneumatic multiple connector plate)
- 5 Holder for inscription label
- 6 QS push-in connectors
- 7 Function block (vertical stacking)
- 8 Pneumatic multiple connector plate
- 9 Left-hand end plate (threaded connections not in conjunction with pneumatic multiple connector plate)
- 10 Left-hand end plate with flat plate silencer
- 11 H-rail mounting
- 12 Wall mounting
- Plug socket with cable for individual connection



Key features – Pneumatic components

### Valves

CPV valves are valves with integrated sub-base, i.e. in addition to the valve function they contain all of the pneumatic ducts for supply, exhaust and the working lines. The supply ducts are a central component of the

valve slices and allow a direct flow of air through the valve slices. This helps achieve maximum flow rates. All valves have a pneumatic pilot control for optimising performance. The valve function is based on a piston spool system with a patented sealing principle that guarantees its suitability for a wide range of applications as well as a long service life.

The pneumatic components and

functions are always identical for all actuator types. Most functions are also available in the various valve sizes (grid dimensions). Restrictions are noted where applicable.

Valve fu	nction						
Code	Circuit symbol	Size			Description		
		10	14	18			
M, MK	14 4 2				5/2-way valve, single solenoid		
					Pneumatic spring return		
	14 94 5 4 3 12	-			Piston spool valve		
	1404 513 12				With duct separation 1, 11 for valve MK		
					Size 18 only available for valve M		
F	14 4 2				5/2-way valve, single solenoid		
			_		Pneumatic spring return		
	14 84 5 1 3 12	-	_	_	Piston spool valve		
	3 1 3 12				Fast switching		
J, JK	14 4 2 12				5/2-way valve, double solenoid		
		_	_	_	Piston spool valve		
	14 84 5 1 3 12	-	-	-	With duct separation 1, 11 for valve JK		
	14 84 5 <sub>1</sub> 3 12				Size 18 only available for valve J		
C, CK	4  2				2x 3/2-way valve, single solenoid		
	14 112				Normally closed		
		_		_	Pneumatic spring return		
	• · · · · · · · · · · · · · · · · · · ·	_	-	-	Piston spool valve		
	1482/84 1 12 11 3/5				With duct separation 1, 11 for valve CK		
					Size 18 only available for valve C		
CY	4 2				2x 3/2-way valve, single solenoid		
	112				Normally closed		
					Pneumatic spring return		
					Integrated back pressure protection		
	14 82/84 1 3/5 12 11				Piston spool valve		
		-	_	_	Not suitable for vacuum		
					Note		
					The valve terminal must be operated with external pilot air supply if it is		
					necessary to ensure that the back pressure flaps are closed securely in the		
					event of a sudden drop in operating pressure or if the operating pressure is		
					switched off.		
					JWILLONG OIL		

# **Valve terminals type 10 CPV, Compact Performance**Key features – Pneumatic components



Valve fu	nction				
Code	Circuit symbol	Size		Description	
		10	14	18	
N, NK	1482/84 1 12 11 3/5	•	•	•	2x 3/2-way valve, single solenoid  Normally open  Pneumatic spring return  Piston spool valve  With duct separation 1, 11 for valve NK  Size 18 only available for valve N  The function of a 5/3-way valve with mid-position pressurised
H, HK	14 82/84 1 12 11 3/5	•	•	•	can be implemented with these valves with initial position open.  2x 3/2-way valve, single solenoid  Normal position  1x open (pilot control 12)  1x closed (pilot control 14)  Pneumatic spring return  Piston spool valve  With duct separation 1, 11 for valve HK  Size 18 only available for valve H  For optimised cylinder movement. Corresponds to valve function M with simultaneous actuation of both solenoid coils (5/2-way, single solenoid). Since the piston area on each side can be pressurised or exhausted separately, it means that the cylinder can move faster.
G	14 84 5 1 3	-	-	•	5/3-way valve, mid-position closed  • Mechanical spring return  • Piston spool valve
	82/84 A 112/14 1 3/5 V 111	•	•	-	5/3G <sup>1)</sup> function, mid-position closed For size 10 and 14 The valve function "mid-position closed" is created from one 2x 3/2-way valve, normally closed (code C). The valve kit CPV10-BS-5/3G-M7 or CPV14-BS-5/3G-½ (incorporating a double piloted non-return valve function) is used for this. This valve kit is intended for applications with one working pressure level per valve slice, i.e. it must not be used in dual-pressure applications (where the pressure levels at port 1 and 11 are different). If other valve slices are to be used in dual-pressure mode, then the valve slice equipped with the 5/3G valve kit must be separated from compressed air duct 1 and 11 by means of a separator plate (code T). Not in first or last valve position with pneumatic multiple connector plate P and M. Cannot be used with pneumatic multiple connector plate GQC and GQD.  • Piston spool valve

<sup>1)</sup> Cannot be assembled in conjunction with the control cabinet version of the pneumatic multiple connector plate CPV10-VI-R...-C or CPV10-VI-P...-D

A filter must be installed upstream of valves operated in vacuum mode. This prevents any foreign matter in the intake air getting into the valve (e.g. when operating a suction cup).

# Valve terminals type 10 CPV, Compact Performance Key features – Pneumatic components



Valve fu	ınction				
Code	Circuit symbol	Size			Description
		10	14	18	
_	14 2 11 3/5	•	•	•	5/3E function, mid-position exhausted The valve function "mid-position exhausted" is created using a 2x 3/2-way valve, normally closed (code C, CK).  • Pneumatic spring return  • Piston spool valve
-	14 82/84 1 12 11 3/5	•	•	•	5/3B function, mid-position pressurised The valve function "mid-position pressurised" is created using a 2x 3/2-way valve, normally open (code N, NK).  • Pneumatic spring return  • Piston spool valve
D, DK	14 82/84 1 12 11	•	•		2x 2/2-way valve, single solenoid  Normally closed  Pneumatic spring return  Piston spool valve  With duct separation 1, 11 for valve DK  Size 18 only available for valve D
I, IK	14 82/84 1 12 11	•	•	•	2x 2/2-way valve, single solenoid  Normal position  1x open (control side 12)  1x closed (control side 14)  Pneumatic spring return  Piston spool valve  With duct separation 1, 11 for valve IK  Size 18 only available for valve I
R	Relay plate (2 floating contacts)	•	•	_	A relay plate (code R) with (N/O contacts) can also be used instead of a valve slice. Each relay plate has two relays for actuating two electrically isolated outputs. Load capacity: 24 V DC, 1 A.  • Connecting cable KRP-1-24·  • An inscription label holder cannot be used

# Valve terminals type 10 CPV, Compact Performance Key features – Pneumatic components



Addition	nal pneumatic functions						
Code	Circuit symbol	Size			Description		
		10	14	18			
Α	Vacuum generator  4 2 14 84 1 3/5 11	•	•	-	Vacuum generation according to the ejector principle.  Vacuum slices of different widths for different suction capacities.  Combinations with a number of vacuum slices and/or directional control function slices are possible on the same valve terminal.  In principle, an open connection is formed between the exhaust duct 3/5 and the working line 4. When the nozzle is not switched, the resulting back pressure in the exhaust duct flows back into the working line. When the nozzle is switched, the vacuum can be greatly reduced by the resulting back pressure.		
E	Vacuum generator with ejector pulse	•	•	•	This effect is improved through optimised exhausting. It does not occur where there is only one vacuum generator per valve terminal and where separator plates (code S) are used for separation.  Vacuum generator on pilot side 14  Reset via mechanical spring and pneumatic spring  Ejector pulse on pilot side 12 (code E)  Note air supply and exhaust when using more than two vacuum generators		
P	Input (valve side)  2 4  2 4  Output (cylinder side)	•	•	-	2x one-way flow control valve, supply air flow control Module (actuator) for direct flange mounting on the CPV valves. Also suitable for pneumatic multiple connector plates. Different valve actuators cannot be combined. Not with valve function G  Not in first or last valve position with accessories M, P, V (pneumatic multiple connector plate)  Cannot be used with accessories GQC and GQD (pneumatic multiple connector plate)		
Q	Input (valve side)  2 4  2 4  Output (cylinder side)	•	•	-	2x one-way flow control valve, exhaust air flow control Module (actuator) for direct flange mounting on the CPV valves. Also suitable for pneumatic multiple connector plates. Different valve actuators cannot be combined.  Not with valve function G  Not in first or last valve position with accessories M, P, V (pneumatic multiple connector plate)  Cannot be used with accessories GQC and GQD (pneumatic multiple connector plate)		
V	Input (valve side)  2 4 Output (cylinder side)	•	•	_	One-way flow control valve for vacuum The module CPVBS-GRZ-V has a built-in non-return valve as well as a flow control function for adjusting the ejector pulse. The non-return valve serves to temporarily maintain the vacuum, even if the vacuum generator is switched off. The module is suitable for vacuum generators (code A, E).  Not in first or last valve position with accessories M, P, V (pneumatic multiple connector plate)  Cannot be used with accessories GQC and GQD (pneumatic multiple connector plate)		



Key features – Pneumatic components

### **Creating pressure zones**

Different pressures at port 1 and 11 result in two pressure levels per valve. This means, for example, that a cylinder drive can be advanced using high pressure and retracted using low pressure to save energy.

The maximum number of pressure zones possible is determined by the combination of the following components:

- Use of a separator plate
- End plate pair type
- Valve slice type
- Number of valve slices

The CPV valve terminal can be divided into 2 to 4 pressure zones with the aid of separator plates or valves with integrated duct separation.

Separa	tor plates/valves with integrated duct separation				
Code	Graphical symbol	Size			Note
		10	14	18	
T	Separator plate for creating pressure zones, supply duct 1 and 11 separated  Pilot exhaust air Pilot air supply Exhaust air Working air Working air Pilot exhaust air Pilot exhaust air Working air Working air	-	-	•	A separator plate (code T) is used to separate the duct for the air supply (port 1 and 11) to provide two pressure zones.  Not in first or last valve position  Not with compressed air supply A, B, C, D, U, V, W, X
S	Separator plate for creating pressure zones, supply duct 1, 11 and exhaust 3/5 separated  Pilot exhaust air Pilot air supply Exhaust air Working air Working air Pilot exhaust air Pilot exhaust air Filot exhaust air	•	•	•	The separator plate (code S) separates the exhaust duct 3/5 as well as the supply duct 1 and 11. This plate should be used if one of the pressure zones is under vacuum to avoid any effects on the vacuum or to prevent back pressure on neighbouring valve functions.  • Not in first or last valve position  • Not with compressed air supply A, B, C, D, U, V, W, X (single-side compressed air supply)
L	Blanking plate (vacant position)  Pilot exhaust air ——82/84  Pilot air supply ——12/14  Exhaust air ——3/5  Working air ——1  Working air ——11	•	•	•	A blanking plate (code L) is used to create a vacant position where a valve can be positioned at a later date.
MK, JK, CK, NK, DK, IK	Pilot exhaust air Pilot air supply Exhaust air Working air  Pilot exhaust air Working air Pilot exhaust air Working air Pilot exhaust air Working air Pilot exhaust air Working air Pilot exhaust air Working air Pilot exhaust air  82/84  12/14  Exhaust air  11	•	•	_	With these valves the ducts for the air supply (port 1 and 11) are closed to the right-hand side of the valve with a cast membrane. The advantage of using this instead of a separator plate is that no valve location is occupied by a separator plate.



Key features – Pneumatic components

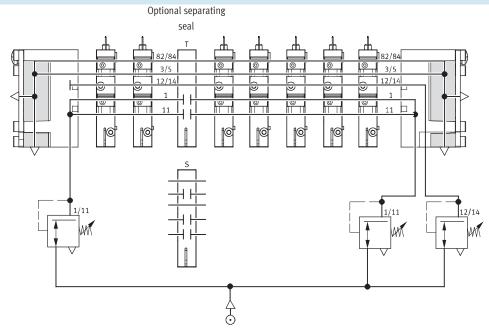
### **Examples: Compressed air supply**

External pilot air supply, flat plate silencer at both ends

Compressed air supply via pneumatic multiple connector plate: code H

The diagram opposite shows an example of the configuration and connection of the compressed air supply with external pilot air supply. Port 12/14 on the pneumatic multiple connector plate is equipped with a fitting for this purpose. Ports 3/5 and 82/84 are vented via the flat plate silencers.

One separating seal each can be optionally used to create pressure zones.

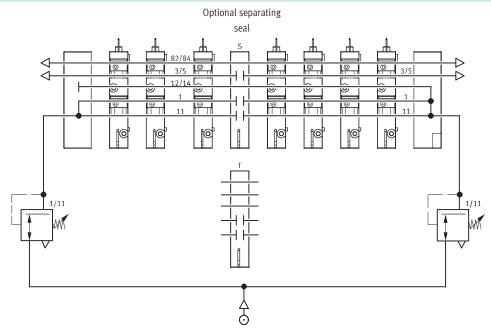


### Internal pilot air supply, ducted exhaust air or threaded silencer

Compressed air supply via end plates: code Z

The diagram opposite shows an example of the configuration and connection of the compressed air supply with internal pilot air supply. The pilot air is branched at the righthand end plate of port 1 or 11. Ports 3/5 and 82/84 are vented via the threaded silencer.

One separating seal each can be optionally used to create pressure zones.



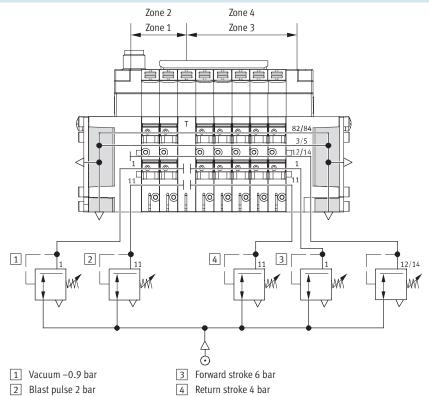
**FESTO** 

Key features – Pneumatic components

### **Example: Creating pressure zones**

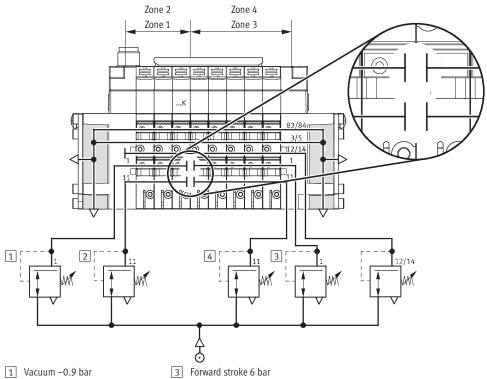
CPV with separator plate T

With the CPV valve terminals up to four pressure zones can be implemented. The diagram shows an example of the configuration and connection of four pressure zones using separator plate code T – with external pilot air supply.



CPV with integrated separation of ducts 1 and 11 with valves ...K

With the CPV valve terminals up to four pressure zones can be implemented. The diagram shows an example of the configuration and connection of four pressure zones with external pilot air supply and the use of a valve ...K with integrated separation of ducts 1 and 11.



- 2 Blast pulse 2 bar
- 4 Return stroke 4 bar



Key features – Pneumatic components

### Compressed air supply and exhausting

The two end plates that pressurise and exhaust the valve slices are a characteristic feature of a CPV valve terminal:

- Large duct cross sections ensure maximum flow rates even when multiple valves are switched in parallel
- Large flat plate silencers in the end plates
- Internal/external pilot air supply

Each individual valve is supplied with compressed air from two individual ducts (supply ports 1/11) and exhausted via a large, integrated exhaust duct (exhaust 3/5). This design permits unique flexibility and functionality. It is the easiest way of realising a number of pressure zones per terminal or combinations of

vacuum applications.

The valve terminal is supplied via end plates, either on the left, on the right or on both sides. End plate combinations other than those listed are possible (on request).

### Pilot air supply

Internal pilot air supply

Internal pilot air supply can be selected if the supply pressure at pneumatic port 1 is 3 ... 8 bar. With internal pilot air supply the branch is located in the left or right-hand end plate. There is no port 12/14.

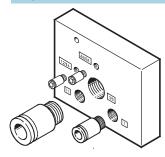
### External pilot air supply

External pilot air supply is required if the supply pressure at pneumatic port 1 is less than 3 bar or greater than 8 bar. In this case, pressure of 3 ... 8 bar is applied at port 12/14. If a gradual pressure build-up in the system using a pressurised on-off valve is required, external pilot supply air should be selected. The control pressure applied during switch-on is already very high in this case.

External pilot air supply is also

required if it is necessary to ensure that the back pressure flaps (valve order code CY) are closed securely in the event of a sudden drop in operating pressure or if the operating pressure is switched off.

### **End plates**



Example of an end plate: The diagram shows a left-hand end plate with external pilot air supply. The exhaust ports 3/5 and 82/84 can be equipped with fittings or silencers. An end plate for internal pilot air supply does not have ports 12/14 and 11.

The port 82/84 is always present and should be fitted with a silencer. The port 12/14 is connected internally with port 1 on an end plate for internal pilot air supply.

# **Valve terminals type 10 CPV, Compact Performance**Key features – Pneumatic components



End pla	ite combination for compressed air supply via end plate				
Code	Graphical symbol	Size			Note
	Type of pilot air supply (internal/external)	10	14	18	
U	Internal pilot air supply  82/84  12/14  11  11	•	•	•	<ul> <li>Ports in right-hand end plate only</li> <li>No pressure zone separation permissible</li> <li>Not suitable for vacuum</li> </ul>
V	Internal pilot air supply  82/84  12/14  11  11	•		•	Ports in left-hand end plate only     No pressure zone separation permissible     Not suitable for vacuum
W	External pilot air supply  82/84  12/14  11  11	•	•	•	Ports in right-hand end plate only     No pressure zone separation permissible     Suitable for vacuum
X	External pilot air supply  82/84  12/14  11  11	•	•	•	Ports in left-hand end plate only     No pressure zone separation permissible     Suitable for vacuum
Υ	Internal pilot air supply  82/84  12/14  11  11	•	•	•	Ports in left-hand and right-hand end plate  Maximum three pressure zones  Valves to the left of the separator plate suitable for vacuum
Z	External pilot air supply  82/84  12/14  11  11	•	•	-	<ul> <li>Ports in left-hand and right-hand end plate</li> <li>Maximum four pressure zones</li> <li>Suitable for vacuum</li> </ul>

# Valve terminals type 10 CPV, Compact Performance Key features – Pneumatic components

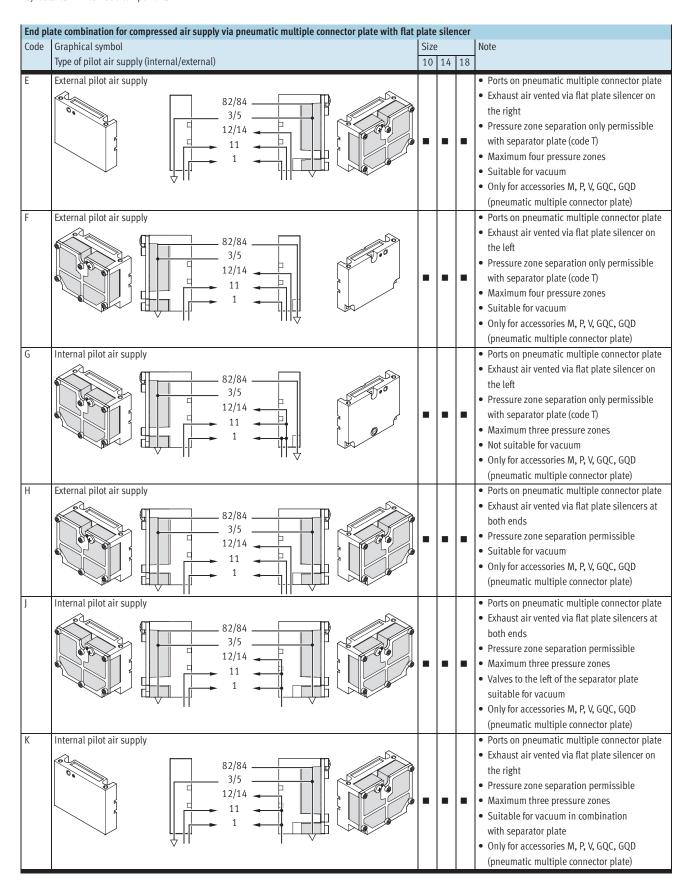


End pl	ate combination for compressed air supply via pneumatic multiple connector plate					
Code	Graphical symbol				Note	
	Type of pilot air supply (internal/external)		10	14	18	
Υ	Internal pilot air supply  82/84  3/5  12/14  11  11			•	•	<ul> <li>Ports on pneumatic multiple connector plate</li> <li>Pressure zone separation only permissible with separator plate (code T)</li> <li>Maximum two pressure zones</li> <li>Valves to the left of the separator plate suitable for vacuum</li> <li>Only for accessories M, P, V, GQC, GQD (pneumatic multiple connector plate)</li> </ul>
Z	External pilot air supply  82/84  3/5  12/14  11  11		•	•	•	<ul> <li>Ports on pneumatic multiple connector plate</li> <li>Pressure zone separation only permissible with separator plate (code T)</li> <li>Maximum three pressure zones</li> <li>Suitable for vacuum</li> <li>Only for accessories M, P, V, GQC, GQD (pneumatic multiple connector plate)</li> </ul>

Code	ate combination for compressed air supply via end plates with flat plate silencer  Graphical symbol	Size			Note
code	Type of pilot air supply (internal/external)		_	10	Note
A	Internal pilot air supply  82/84  3/5  12/14	10	14	18	Ports in right-hand end plate     No pressure zone separation permissible     Not suitable for vacuum
В	Internal pilot air supply  82/84  12/14  11  1	•	•	•	Ports in left-hand end plate     No pressure zone separation permissible     Not suitable for vacuum
С	External pilot air supply  82/84  3/5  12/14  11  1	•	•	•	Ports in right-hand end plate     No pressure zone separation permissible     Suitable for vacuum
D	External pilot air supply  82/84  3/5  12/14  11  1	•	•	•	Ports in left-hand end plate     No pressure zone separation permissible     Suitable for vacuum



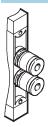
Key features – Pneumatic components





Key features – Pneumatic components

### Pneumatic connection



The working lines are located directly in the valve slices. Threaded connectors and Quick Star push-in fittings (QS) are available for different tubing sizes. The supply ports are located in the end plates or in the

pneumatic multiple connector plate. Push-in fittings are available fully assembled.

The following working lines can be selected:

- Large push-in connectors: code A
- Small push-in connectors: code B
- Threaded connectors: code C Connection sizes for the threaded and QS push-in fittings can be found in the table below.

### Pneumatic multiple connector plate

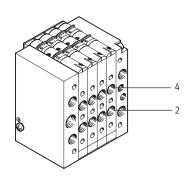
One-piece "connection plates" that contain both working lines and supply ports can be combined with a pneumatic multiple connector plate. This enables the valve terminal as a pneumatic "function" to be separated

from the valve ports.
The pneumatic multiple connector plate enables different mounting options from wall mounting to direct passage through a cabinet wall.

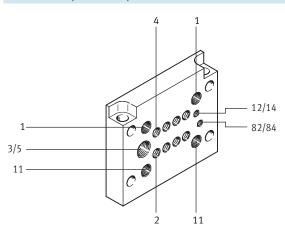
Easy-to-service and flexible connection technology thanks to the following:

- Common connection via the pneumatic multiple connector plate with all connections on one side
- The valve terminal can be assembled/disassembled using only four screws, whereby the pneumatics remain fully connected
- Quick assembly/disassembly
- No errors when recommissioning as a result of incorrect connection of tubing

### CPV valve terminal



### Pneumatic multiple connector plate



Connec	tion sizes				
Connect	tion to ISO 5599	CPV10	CPV14	CPV18	Comment
1/11	Working air	G1/8	G1/4	G <sup>3</sup> / <sub>8</sub>	Fitting in end plate or pneumatic multiple connector plate
2/4	Working line	M7 (QS6/QS4)	G <sup>1</sup> / <sub>8</sub> (QS8/QS6)	G <sup>1</sup> / <sub>4</sub> (QS10/QS8)	Connection in valve slice, connection for push-in fitting in brackets
3/5	Exhaust air port	G3/8	G½	G <sup>1</sup> / <sub>2</sub>	Via right-hand/left-hand end plate
		G1/4	G <sup>3</sup> / <sub>8</sub>	G <sup>1</sup> / <sub>2</sub>	Pneumatic multiple connector plate
12/14	Pilot air supply port	M5	G <sup>1</sup> /8	G <sup>1</sup> / <sub>4</sub>	Fitting in end plate or pneumatic multiple connector plate
82/84	Pilot exhaust air port	M5	G1/8	G1/4	Via right-hand/left-hand end plate
		M7 (M5) <sup>1)</sup>	G½8	G1/4	Pneumatic multiple connector plate

<sup>1)</sup> With flanged pneumatic multiple connector plate

# **Valve terminals type 10 CPV, Compact Performance**Key features – Pneumatic components



Pneumatic connection: fitting s	set for compressed a	air supply				
	Code for	Port	Designation	Size 10	Size 14	Size 18
	compressed air			QS6	QS8	QS10
	supply			Туре	Туре	Туре
	Without pneumat	ic multiple connecto	or plate			
	U, V	82/84	Silencer	U-M5	U-1/8-B	U-1/4-B
		3/5	Silencer	U-3/8-B	U-1/2-B	U-1/2-B
		1	Push-in fitting	QS-1/8-8-I	QS-1/4-10-l	QS-3/8-12-I
			•			
	W, X	82/84	Silencer	U-M5	U-1/8-B	U-1/4-B
		3/5	Silencer	U-3/8-B	U-1/2-B	U-1/2-B
		1	Push-in fitting	QS-1/8-8-I	QS-1/4-10-l	QS-3/8-12-I
		12/14	Push-in fitting	QSM-M5-6-I	QS-1/8-8-I	QS-1/4-10-I
(1) (1) (1) (1) (1) (1) (1) (1) (1) (1)	Υ	82/84 on right	Silencer	U-M5	U-1/8-B	U-1/4-B
		82/84 on left	Blanking plug	B-M5	B-1/8	B-1/4
		3/5 on right	Silencer	U-3/8-B	U-1/2-B	U-1/2-B
		3/5 on left	Blanking plug	B-3/8	B-1/2	B-1/2
		1/11 on left	Push-in fitting	QS-1/8-8-I	QS-1/4-10-l	QS-3/8-12-l
	_	00/04	Len	Luisse	Lu 4 / D	Tua/ p
	Z	82/84 on right	Silencer	U-M5	U-1/8-B	U-1/4-B
		82/84 on left	Blanking plug	B-M5	B-1/8	B-1/4
		3/5 on right	Silencer	U-3/8-B	U-1/2-B	U-1/2-B
		3/5 on left	Blanking plug	B-3/8	B-1/2	B-1/2
		12/14 on right	Push-in fitting	QSM-M5-6-I	QS-1/8-8-I	QS-1/4-10-I
		12/14 on left 1/11	Blanking plug Push-in fitting	B-M5 QS-1/8-8-I	B-1/8 QS-1/4-10-l	B-1/4 QS-3/8-12-l
		1/11	Pusii-iii iittiiig	Q3-78-0-1	Q3-74-10-1	Q3-78-12-1
	With pneumatic n	l nultiple connector p	late: code M			
	Y	82/84	Silencer	UC-M7	U-1/8-B	U-1/4-B
		12/14	Blanking plug	B-M7	B-1/8	B-1/4
		3/5	Silencer	U-1/4-B	U-3/8-B	U-1/2-B
		1/11 on left	Push-in fitting	QS-1/8-8-I	QS-1/4-10-I	QS-3/8-12-I
		11 on right	Blanking plug	B-1/8	B-1/4	B-3/8
				1- / -	- /.	- /-
	Z	82/84	Silencer	UC-M7	U-1/8-B	U-1/4-B
		3/5	Silencer	U-1/4-B	U-3/8-B	U-1/2-B
		12/14	Push-in fitting	QSM-M7-6-I	QS-1/8-8-I	QS-1/4-10-l
		1/11 on left	Push-in fitting	QS-1/8-8-I	QS-1/4-10-I	QS-3/8-12-I
			1	1		
	With pneumatic n	nultiple connector p	late; code P, GQC			
	Υ	82/84	Silencer	U-M5	U-1/8-B	U-1/4-B
		12/14	Blanking plug	B-M5	B-1/8	B-1/4
		3/5	Silencer	U-1/4-B	U-3/8-B	U-1/2-B
		1/11 on left	Push-in fitting	QS-1/8-8-I	QS-1/4-10-l	QS-3/8-12-I
		11 on right	Blanking plug	B-1/8	B-1/4	B-3/8
	Z	82/84	Silencer	U-M5	U-1/8-B	U-1/4-B
		3/5	Silencer	U-1/4-B	U-3/8-B	U-1/2-B
		12/14	Push-in fitting	QSM-M5-6-I	QS-1/8-8-I	QS-1/4-10-l
		1/11 on left	Push-in fitting	QS-1/8-8-I	QS-1/4-10-l	QS-3/8-12-l

# Valve terminals type 10 CPV, Compact Performance Key features – Pneumatic components



camatic conficctions in	tting set for compressed	Port	Designation	Size 10	Size 14	Size 18
	code for compressed air	Port	Designation	0S6	0S8	QS10
	'					
	supply			Туре	Туре	Туре
		ic multiple connector				
	A, B	82/84	Blanking plug	B-M5	B-1/8	B-1/4
		3/5	Blanking plug	B-3/8	B-1/2	B-1/2
		1	Push-in fitting	QS-1/8-8-I	QS-1/4-10-l	QS-3/8-12-l
No.	C, D	82/84	Blanking plug	B-M5	B-1/8	B-1/4
	С, D	3/5	Blanking plug	B-3/8	B-1/2	B-1/2
		1	-, -	QS-1/8-8-I	QS-1/4-10-l	QS-3/8-12-I
			Push-in fitting			
		12/14	Push-in fitting	QSM-M5-6-I	QS-1/8-8-I	QS-1/4-10-I
	With pneumatic r		ate; code M			
	E, F, H	82/84	Blanking plug	B-M7	B-1/8	B-1/4
		3/5	Blanking plug	B-1/4	B-3/8	B-1/2
		1/11	Push-in fitting	QS-1/8-8-I	QS-1/4-10-I	QS-3/8-12-l
		12/14	Push-in fitting	QSM-M7-6-I	QS-1/8-8-I	QS-1/4-10-I
				•	•	•
	G, J, K	82/84	Blanking plug	B-M7	B-1/8	B-1/4
		3/5	Blanking plug	B-1/4	B-3/8	B-1/2
		On right in 1, left	Push-in fitting	QS-1/8-8-I	QS-1/4-10-I	QS-3/8-12-I
		On right in 11	Blanking plug	B-1/8	B-1/4	B-3/8
المعتودة الم		12/14	Blanking plug	B-M7	B-1/8	B-1/4
	With proumatic	nultiple connector pla	ato, codo P. COC			
	E, F, H	82/84	Blanking plug	B-M5	B-1/8	B-1/4
		3/5	Blanking plug	B-1/4	B-3/8	B-1/2
		1/11	Push-in fitting	QS-1/8-8-I	QS-1/4-10-l	QS-3/8-12-l
		12/14	Push-in fitting	QSM-M5-6-I	QS-1/8-8-I	QS-1/4-10-l
	G, J, K	82/84	Blanking plug	B-M5	B-1/8	B-1/4
		3/5	Blanking plug	B-1/4	B-3/8	B-1/2
		On right in 1, left	Push-in fitting	QS-1/8-8-I	QS-1/4-10-l	QS-3/8-12-l
		On right in 11	Blanking plug	B-1/8	B-1/4	B-3/8
		12/14	Blanking plug	B-M5	B-1/8	B-1/4



Key features – Pneumatic components

### CPV valve terminal size 10 and 14 with valve extensions

Function blocks

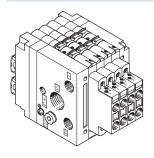


CPV10-BS-5/3G-M7 CPV14-BS-5/3G-1/8 Valve kit 5/3G for creating a 5/3-way function, mid-position closed, for size 10 and 14:

The valve function "mid-position closed" is created using one valve slice with 2x 3/2-way valve, normally closed (valve function code C). The valve kit CPV10-BS-5/3G-M7 or CPV14-BS-5/3G-1/8 (incorporating

a double piloted non-return valve function) is used for this. This valve kit is intended for applications with one working pressure level per valve slice, i.e. it must not be used in dual-pressure applications (where the pressure levels at port 1 and 11 are different).

### Additional functions for valve positions



These valve extensions (vertical stacking) can be used to add further pneumatic functions to CPV valve terminals size 10 and 14:

- Two one-way flow control valves for flow regulation directly at the valve terminal for
  - supply air flow control
  - exhaust air flow control
- The vacuum flow control module must be used with the vacuum generator with or without ejector pulse and provides a non-return function and adjustable ejector pulse
- 2x one-way flow control valve for
- Additional function code P

### Note

The additional functions cannot be used in the first or last valve position in combination with the pneumatic multiple connector plate M, P and cannot be used in combination with the pneumatic multiple connector plate GQC, GQD.



CPV10-BS-2xGRZZ-M7 CPV14-BS-2xGRZZ-1/8

- supply air flow control



CPV10-BS-2xGRAZ-M7 CPV14-BS-2xGRAZ-1/8

- 2x one-way flow control valve for exhaust air flow control
- Additional function code Q



CPV10-BS-GRZ-V-M7 CPV14-BS-GRZ-V-1/8

- Vacuum flow control module
- · Additional function code V



Key features - Assembly

### **Mounting options**

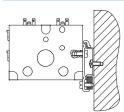
The valve terminals have holes for four mounting screws. The mounting side is the side with the pneumatic fittings. These holes are also used to mount the valve terminal on a pneumatic multiple connector plate.

There are other mounting options in addition to this method:

- H-rail mounting
- Wall mounting
- Wall mounting via flanged pneumatic multiple connector plate
- On rear side via wall mounting
- On front side (CPV10/14 with IC connection only)
- Mounting via through-hole in wall

The attachments are mounted with a screw and fixing bolt on the left-hand and right-hand end plates.

### Attachment for H-rail



For valve terminal CPV10/14: CPV10/14-VI-BG-NRH-35 (mounting code H)



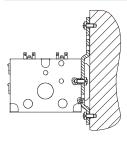
For valve terminal CPV18: CPV18-VI-BG-NRH-35 (mounting code H)



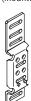
H-rail to EN 60715, not for accessories M, P, V (pneumatic multiple connector plate)



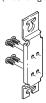
### Attachment for wall mounting



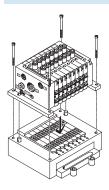
For valve terminal CPV10/14: CPV10/14-VI-BG-RWL-B (mounting code U)



For valve terminal CPV18: CPV18-VI-BG-RW (mounting code W)



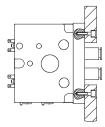
### Attachment for individual connection and ET200X/ET200pro (included in the scope of delivery)



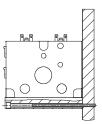
For valve terminal CPV10/14: CPV...-VI-BG-ET200X (mounting code X)



### Through-hole in wall, for example on the machine



### Wall mounting via pneumatic multiple connector plate

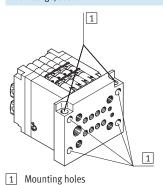




Key features - Assembly

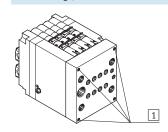
### Pneumatic multiple connector plate for wall/machine mounting

With flange, code P



- Multiple connector plate projects past the end plates
- Through mounting holes (without thread) in the flange
- Two additional holes running laterally through the pneumatic multiple connector plate also enable rear mounting of the CPV valve terminal

### Without flange, code M

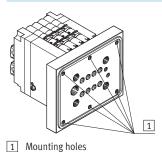


- Multiple connector plate fits flush with the end plates
- Mounting holes (with thread) for wall or foot mounting are on the connection side of the pneumatic multiple connector plate
- 1 Mounting holes

1 Mounting holes

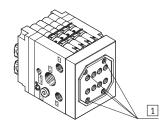
### Pneumatic multiple connector plate for control cabinet assembly

With supply ports, code GQC



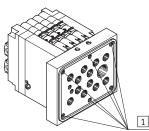
- For 10 mm and 14 mm
- Multiple connector plate projects past the end plates
- Mounting holes (with thread) in the flange
- Multiple connector plate with seal

### Without supply ports, code GQD

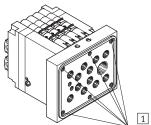


- For 10 mm and 14 mm
- Multiple connector plate fits flush with the end plates
- The mounting holes (with thread) are on the connection side of the pneumatic multiple connector plate
- Multiple connector plate with seal

### With all ports, code GQE



- For 10 mm
- Multiple connector plate projects past the end plates
- Mounting holes (with thread) in the
- Multiple connector plate with seal



1 Mounting holes

### Note

The outer valve slices cannot be equipped with valve extensions (e.g. one-way flow control valve) when using the pneumatic multiple connector plate M or P.

CPV valve terminals with flat plate silencers are only suitable for wall mounting.

If the pneumatic multiple connector plate GQC, GQD or QQE is used, the following limitations apply:

- Generally no attachment of valve extensions
- Not in combination with H-rail mounting
- Not in combination with wall mounting
- Only with 10 mm and 14 mm

# Valve terminals type 10 CPV, Compact Performance Key features – Display and operation



### Manual override

Three types of manual override are available:

- Non-detenting via slide
- Detenting
- Blocked

Subsequent conversion of the manual override from non-detenting to detenting or blocked is possible at any time.

The locking clip on the valve must be removed to this end. This is only possible after the individual valve has been removed or the tie rod of the valve terminal has been released.

Note

See the manual for instructions.

Code	Graphical symbol				Note
		10	14	18	
N	Manual override, non-detenting	•	•	•	In the "non-detenting" version, the blue slide is held via a locking clip.  A pointed object (e.g. pen, etc.) can be used to activate the manual override through the opening.
R	Manual override, detenting	•	•	•	In the "detenting" version, the locking clip is removed and the manual override is activated by pushing the slide down. The non-detenting function can be re-established by re-installing the locking clip.
V	Manual override, blocked	•	•	•	In the "blocked" version, non-detenting and detenting activation of the manual override is prevented by means of a cover. Like the non-detenting locking clip, this cover can be added subsequently, but then remains on the valve.



Key features – Display and operation

### Display and operation

You will find the following LEDs for displaying the switching status on the electrical connections of the CPV valve terminal:

- Display of the switching status of the pilot solenoid coil 12 for outlet port 2
- Display of the switching status of the pilot solenoid coil 14 for outlet port 4
- Readable from the "top" as well as from the "front"

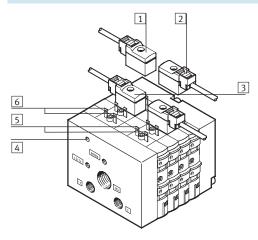
The individual connection has an LED in the connector plug to display the switching status.

CPV valve terminal with multi-pin plug connection

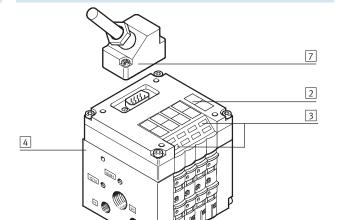
Inscription labels

- Clip with inscription field on cable socket (with individual connection)
- Inscription clips on connection node (multi-pin plug, AS-interface, CP installation system, Fieldbus Direct)

### CPV valve terminal with individual connection



- 1 Pre-assembled plug socket for each pilot solenoid coil
- 2 Slot for inscription label (for each plug socket)
- 3 Yellow LED, signal status display for pilot solenoid coils (for each plug socket)
- 4 Earth terminal



- 5 Terminal lugs for solenoid coil 14
- 6 Terminal lugs for solenoid coil 12
- Sub-D multi-pin plug (9-pin for valve terminals with 4 valves,25-pin for valve terminals with 6 or 8 valves)



Key features – Display and operation

### **Identification system**

Inscription labels can be affixed as follows:

- On the top of the electrical base unit
- On the inscription label holder
  The inscription label holder permits
  the addition of inscription labels,
  protects the manual overrides and
  prevents them from being accidentally
  activated. The inscription labels are
  used to record additional information
  regarding the valves.

The inscription label holders can be ordered together with the valve terminal using the order code. The relevant inscription labels are supplied in a frame and are ordered separately.

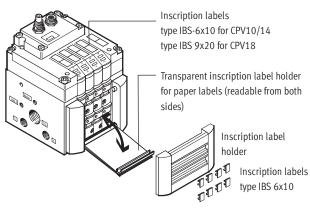
### Transparent inscription label holder

The transparent inscription label holder CPV...-VI-ST-... offers a further labelling option, for example for large paper labels that can be read from both sides.

The inscription label holder cannot be used together with the relay plate.

#### Note

The Word templates for CPV label holders can be found at: www.festo.com



Ordering data								
	Code	Designation	Part No.	Туре				
Inscription label holder								
	Z	Holder for inscription labels	Dependent on the number of valve positions  65	CPVVI-BZ-T				
	Т	Holder for inscription labels, transparent		CPVVI-ST-T				
Inscription labels								
/ Inscription tabets	Ī-	6x10 mm, 64 pieces in frames	18576	IBS-6x10				
	-	9x20 mm, 20 pieces in frames	18182	IBS-9x20				

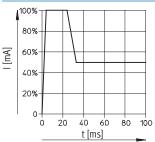
**FESTO** 

Key features – Electrical components

### **Electrical connection**

Contacts that are fitted on the top of the valve slices form the interface for various electrical connection options. The electrical connection is attached from above using four screws. This means that the valve terminal can be adapted to different electrical requirements or fieldbus protocols using the same pneumatic part.

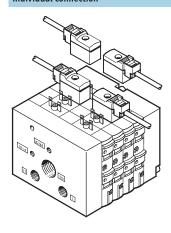
### **Electrical power**



CPV10/14 valves are actuated by means of an integrated current reduction circuit, which reduces power consumption and heat build-up. This current reduction circuit is integrated in the basic electrical unit (multi-pin plug or fieldbus connection) or in the connecting cable.

During switch-off, the voltage peaks are limited to 38 V DC.

### **Individual connection**



With an individual connection integration is only carried out in the pneumatic part, the solenoid valves are connected with individual cables.

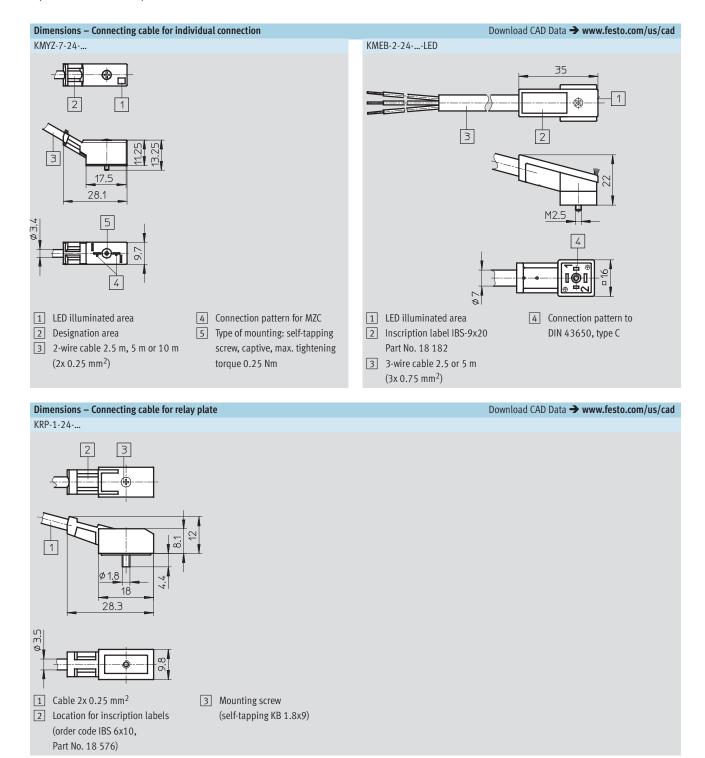
Ordering data								
	Code	Designation			Туре			
Plug socket with cable for individual connection, electrical, for CPV10/14								
	D	Plug socket with cable	2.5 m	193683	KMYZ-7-24-2,5-LED-PUR			
	E	Plug socket with cable	5 m <b>193685 KMYZ-7-24-5-LED</b> -		KMYZ-7-24-5-LED-PUR			
	F	Plug socket with cable	10 m	196070	KMYZ-7-24-10-LED-PUR			
Plug socket with cabl	e for individual co	nnection, electrical, for CPV18						
	D	Plug socket with cable	2.5 m	174844	KMEB-2-24-2,5-LED			
<b>6</b> /10	E		5 m	174845	KMEB-2-24-5-LED			
<b>*</b>								

### Note

Connecting cables are preassembled. They include a protective circuit and an LED indicating the operating status.



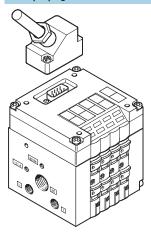
Key features – Electrical components





Key features – Electrical components

### Multi-pin plug connection



In addition to pneumatic integration, a multi-pin plug connection also provides integration of the electrical side and facilitates connection to the control cabinet and the valve terminal via a single cable.

Sub-D 9-pin and 25-pin plugs are used for connection. The plug housing of the KMP-...- cable provides the Sub-D connectors with IP65 protection.

The following sizes of plug connector are used:

- 4-valve valve terminal: 9-pin
- 6-valve valve terminal: 25-pin
- 8-valve valve terminal: 25-pin

Prefabricated connecting cables are available for easy connection.
Standard lengths of 5 m and 10 m can be supplied. The pre-assembled connecting cables are also available in a design suitable for use with energy chains.

The cable KMP6-... can alternatively be used for applications with IP40 protection.

Ordering data								
	Code	Designation			Part No.	Туре		
Multi-pin plug cable								
	Υ	g socket (Sub-D plug can be crimped), 9-pin self-assembly			18708	SD-SUB-D-BU9		
			25-pin		18709	SD-SUB-D-BU25		
//	R	Connecting cable, IP65, polyvinyl chloride	9-pin	5 m	18698	KMP3-9P-08-5		
			25-pin		18624	KMP3-25P-16-5		
	S		9-pin	10 m	18579	KMP3-9P-08-10		
			25-pin		18625	KMP3-25P-16-10		
		Connecting cable, IP65, polyurethane (suitable for energy chains)	9-pin	5 m	193014	KMP4-9P-5-PUR		
			25-pin		193018	KMP4-25P-5-PUR		
	-		9-pin	10 m	193015	KMP4-9P-10-PUR		
			25-pin		193019	KMP4-25P-10-PUR		
	-	Connecting cable, IP65, polyvinyl chloride	9-pin	5 m	193012	KMP4-9P-5-PVC		
		(suitable for energy chains)	25-pin		193016	KMP4-25P-5-PVC		
			9-pin	10 m	193013	KMP4-9P-10-PVC		
			25-pin		193017	KMP4-25P-10-PVC		
19 10	b –	Connecting cable, IP40, polyvinyl chloride,	9-pin	2.5 m	531184	KMP6-09P-8-2,5		
		only for CPV10/14	25-pin		530046	KMP6-25P-20-2,5		
			9-pin	5 m	531185	KMP6-09P-8-5		
			25-pin		530047	KMP6-25P-20-5		
			9-pin	10 m	531186	KMP6-09P-8-10		
			25-pin		530048	KMP6-25P-20-10		

# Valve terminals type 10 CPV, Compact Performance Key features – Electrical components



Pin allocation – Pre-assembled mu	ulti-pin cable (viewed from plug-in dire	ction)			
	Plug view	Pin	Wire colour	Valve 24 V DC	
Cable KMP3-25P-16 or KMP4-25	P with 25-pin Sub-D plug for 6-valve a	nd 8-valv	ve valve terminal	•	
		1	White	1	14
	(1/0 01)	2	Green	1	12
	140 02	3	Yellow	2	14
	150 03	4	Grey	1	12
	160 04	5	Pink	3	14
	17 0 5	6	Blue	1	12
€/		7	Red	4	14
	190 07	8	Purple	1	12
	200 08	9	Grey-pink	5	14
	210	10	Red-blue	1	12
	220	11	White-green	6	14
	230	12	Brown-green	1	12
	240 012	13	White-yellow	7	14
	250 013	14	Yellow-brown	1	12
	0.5	15	White-grey	8	14
		16	Grey-brown	1	12
		17	White-pink (KMP4 only)		
		18	Pink-brown (KMP4 only)		
		19	White-blue (KMP4 only)		
		20	Brown-blue (KMP4 only)		
		21	White-red (KMP4 only)		
		22	Brown-red (KMP4 only)		
		23	White-black (KMP4 only)		
		24	Brown	(0 V) <sup>1)</sup>	
		25	Black	(0 V) <sup>1)</sup>	
Cable KMP3-9P or KMP4-9P wit	h 9-pin Sub-D plug for 4-valve valve ter	ninal			
		1	White	1	14
	(6 0 1)	2	Green		12
	7 0 O 2	3	Yellow	2	14
	8003	4	Grey		12
	90 0 4	5	Pink	3	14
//	0 5	6	Blue		12
6/		7	Red	4	14
~		8	Purple		12
		9	Black	Common	

<sup>1) 0</sup> V for positive switching control signals; connect 24 V for negative switching control signals; mixed operation is not permitted.

# Valve terminals type 10 CPV, Compact Performance Key features – Electrical components



Pin allocation – Pre-assembled r	multi-pin cable (viewed from plug	-in direction)					
	Plug view	Pin	Wire colour	Valve 24 V DC	Valve 24 V DC		
Cable KMP6-25P-20 with 25-pin Sub-D plug for 6-valve and 8-valve valve terminals							
£ ~~		1	White	1	14		
	140 01	2	Brown		12		
	150 02	3	Green	2	14		
	03	4	Yellow		12		
	160 04	5	Grey	3	14		
*	17 0 0 5	6	Pink		12		
	18 0 0 6	7	Blue	4	14		
	190 07	8	Red		12		
	200 08	9	Black	5	14		
	210	10	Purple		12		
	220	11	Grey-pink	6	14		
	<sup>23</sup> 0 <sub>011</sub>	12	Red-blue		12		
	240 012	13	White-green	7	14		
	250 013	14	Brown-green		12		
		15	White-yellow	8	14		
		16	Yellow-brown		12		
		17	White-grey				
		18	Grey-brown				
		19	White-pink				
		20	Pink-brown				
		21	White-blue <sup>1)</sup>				
		22	Brown-blue <sup>1)</sup>				
		23	White-red <sup>1)</sup>				
		24	Brown-red <sup>1)</sup>	(0 V) <sup>2)</sup>			
		25	White-black <sup>1)</sup>	(0 V) <sup>2)</sup>			
Cable KMP6-9P-20 with 9-pin S	Sub-D plug for 4-valve valve termin		Lune	Ta			
		1	White	1	14		
	(6 0 0 1)	2	Brown		12		
	7 0 ° 2	3	Green	2	14		
	8001	4	Yellow		12		
	9004	5	Grey	3	14		
	0 5	6	Pink		12		
		7	Blue	4	14		
		8	Red		12		
		9	Black	Common			

Wire cross section 0.34 mm<sup>2</sup>
 0 V for positive switching control signals; connect 24 V for negative switching control signals; mixed operation is not permitted.

Key features – Electrical components



### Valve terminal type 10 - AS-interface valve terminal

The AS-interface facilitates wide ranging physical distribution of individual components or small component groups.

The AS-interface connection of valve terminal type 10 can be used to control 2, 4, 8 solenoid coils.

The valve terminal cover contains the LEDs that indicate the operating status and the protective circuit for the valves.

The AS-interface protocol standard permits a maximum of 4 inputs and 4 outputs in one unit. The use of 2 AS-interface slaves in one valve terminal means that 8 inputs and 8 outputs can be controlled in an 8-valve valve terminal (8 solenoid coils). All CPV valve terminals can be operated using additional functions, e.g. relay plates or vacuum generators.

Valve terminals CPV with inputs are also available for A/B operation to SPEC 2.1 and 3.0.

#### AS-interface control

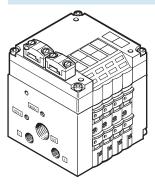
- For 2, 4 or 8 valves
- Great variety thanks to the wide range of modules in the system

### AS-interface with A/B operation

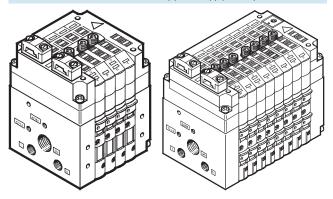
- For 3 or 4 and/or 6 or 8 valves depending on the specification
- All the benefits of the simple installation system are retained

- 100% more inputs/master
- 50% more outputs/master
- Improved peripheral error diagnostics
- More AS-interface functions in Specifications 2.1 and 3.0
- → Internet: as-interface

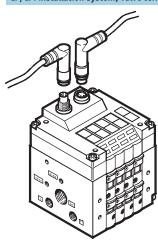
### AS-interface valve terminal with auxiliary power supply



### AS-interface valve terminal with auxiliary power supply and inputs



### CP/CPI installation system, valve terminal



The integration of valve terminal type 10 into a fieldbus system or independent control system is accomplished by connecting the terminal to the corresponding fieldbus node or control block with simple, preassembled terminal connectors.

The installation system integrates the valve terminal CPV and various I/O modules, etc. into a single installation concept.

The 5-pin connecting cables carry the supply power and control signals. The valve terminal cover contains the LEDs that indicate the operating status and the protective circuits for the valves.

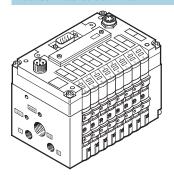
 Max. 8 valve slices for up to 16 CPV valves The CP string is used to exchange the input and output states of the connected modules with the CP fieldbus node.

→ Internet: ctec



Key features – Electrical components

### Fieldbus Direct valve terminal



Fieldbus Direct is a system for connecting one valve terminal to nine different fieldbus standards. The most important systems, including Profibus, Interbus, DeviceNet and CANopen, are supported.

The CP string extension option enables the functions and

components of the CPI installation system to be used.

The optional string extension permits additional valve terminals and I/O modules with CP/CPI function to be connected to the Fieldbus Direct fieldbus node.

Depending on the version, the valve terminals are available in all three sizes, 10, 14 and 18 mm, each with 8 valve slices.

### ET200X/ET200pro pneumatic interface for CPV10 and CPV14

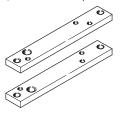
Adaptation of the CPV valve terminal to the input/output module ET200X/ET200pro from Siemens. The combination of the functional modules of the ET200X/ET200pro and the pneumatic functions of the CPV valve terminal provides a highly integratable automation solution for systems using electrical and

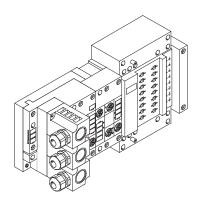
pneumatic drives with:

- 8 valve slices for up to 16 CPV valves
- Faster and more reliable contacting
- CPV 10 and CPV 14 valve terminals
- High IP65/IP67 protection
- Modular design

- Large number of I/O modules
- digital I/O
- analogue I/O
- supply branching for activation of three-phase motors
- Profibus DP interface

Mounting kit for ET200X CPV-...-VI-BG-ET200X (included in the scope of delivery)









Specific data on the ET200X/ET200pro pneumatic interface can be found in Siemens product catalogues.

### Note

A moulded seal is required for the valve terminal CPV10-ET200pro in order to achieve the IP protection class.

The moulded seal CPV10-...-GE-8 or CPV14-...-GE-8 must be ordered separately.



Instructions for use

### Equipment

Operate system equipment with unlubricated compressed air if possible. Festo valves and cylinders are designed so that, if used as designated, they will not require additional lubrication and will still achieve a long service life. The quality of compressed air downstream of the compressor must correspond to that of unlubricated compressed air. If possible, do not operate all your system equipment with lubricated compressed air. The lubricators should, where possible, always be installed directly upstream of the actuator used.

Incorrect additional oil and too high an oil content in the compressed air reduce the service life of the valve terminal

Use Festo special oil OFSW-32 or the alternatives listed in the Festo catalogue (as specified in DIN 51524 HLP32; basic oil viscosity 32 CST at 40°C).

#### **Bio-oils**

When using bio-oils (oils based on synthetic or native ester, e.g. rapeseed oil methyl ester), the maximum residual oil content of  $0.1~\text{mg/m}^3$  must not be exceeded (see ISO 8573-1 Class 2).

### Mineral oils

When using mineral oils (e.g. HLP oils to DIN 51524, parts 1 to 3) or similar oils based on poly-alpha-olefins (PAO), the maximum residual oil content of 5 mg/m³ must not be exceeded (see ISO 8573-1 Class 4). A higher residual oil content irrespective of the compressor oil cannot be permitted, as the basic lubricant would be flushed out over time.

**FESTO** 

- N - Flow rate

CPV10: 400 l/min CPV14: 800 l/min CPV18: 1,600 l/min

- 「】- Valve width CPV10: 10 mm

CPV14: 14 mm CPV18: 18 mm

- **\**  - Voltage 24 V DC



General technical data											
		CPV10	CPV14	CPV18							
Design		Electromagnetically actuated pis	ston spool valve								
Lubrication		Lubricated for life, PWIS-free (free	ee of paint-wetting impairment su	bstances)							
Type of mounting		Via pneumatic multiple connector plate									
		Via backwall									
		On H-rail									
Mounting position		Any									
Manual override		Non-detenting/detenting/blocked									
Width	[mm]	10	14	18							
Nominal size	[mm]	4	6	8							
Nominal flow rate without fitting	[l/min]	400	800	1,600							
Pneumatic connections <sup>1)</sup>											
Pneumatic connection		Via end plate or pneumatic mult	iple connector plate								
Supply port	1/11	G1/8	G1/4	G3/8							
Exhaust port	3/5	G3/8 (G1/4)	G <sup>1</sup> / <sub>2</sub> (G <sup>3</sup> / <sub>8</sub> )	G <sup>1</sup> / <sub>2</sub>							
Working lines	2/4	M7	G1/8	G <sup>1</sup> / <sub>4</sub>							
Pilot air supply port	12/14	M5 (M7)	G1/4	G <sup>1</sup> / <sub>4</sub>							
Pilot exhaust air port	82/84	M5 (M7)	G1/8	G <sup>1</sup> / <sub>4</sub>							

 $<sup>1) \</sup>quad \hbox{Connection dimensions in brackets for pneumatic multiple connector plate} \\$ 



Operating and environmental condition	IS												
Valve function order code		M, MK	F	J, JK	N, NK	C, CK	CY	H, HK	G	D, DK	I, IK	Α	E
Operating medium		Filtered co	mpre	essed air, lu	bricated or	unlubricat	ed, inert gases	<b>→</b> 36					
Grade of filtration	[µm]	40 (avera	ge po	re size)									
Operating pressure	[bar]	-0.9 +1	.0				+0.1 +10	-0.9 +	-10				
Operating pressure for valve terminal	[bar]	3 8						•					
with internal pilot air supply													
Pilot pressure	[bar]	3 8											
Ambient temperature	[°C]	-5 +50	(vacı	um genera	tors: 0 +	50)							
Temperature of medium	[°C]	-5 +50	(vacı	um genera	tors: 0 +	50)							
Storage temperature	[°C]	-20 +4	0										
Relative air humidity at 25 °C	[%]	95 with n	o con	densation									
Corrosion resistance class CRC <sup>1)</sup>		2										1	
Note on materials		RoHS-com	plian	it									

Corrosion resistance class 1 according to Festo standard 940 070 Components subject to low corrosion stress. Transport and storage protection. Parts that do not have primarily decorative surface requirements, e.g. in internal areas that are not visible or behind covers.

Corrosion resistance class 2 according to Festo standard 940 070

Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

Certifications	ertifications										
This product is certified for use in the ATEX zone i	n accordance with the EU ATEX Directive										
ATEX category for gas	II 3G										
Explosion ignition protection type for gas Ex nA II T4 X											
ATEX category for dust	II 3D										
Explosion ignition protection type for dust	Ex tD A22 IP54 T110° C X										
ATEX temperature rating [°C]	-5 ≤ Ta ≤ +50										
Certification	cULus recognized (OL)										
Ex certification to NEC 500	Class 1, Div. 2, Gr. A, B, C, D										
CE mark (see declaration of conformity)	To EU Low Voltage Directive										
	To EU Explosion Protection Directive (ATEX)										



Electrical data				
		CPV10	CPV14	CPV18
Operating voltage	[V DC]	24 (+10/-15%)		
Edge steepness	[V/ms]	> 0.4 minimum voltage increase	time to reach the high-current pha	se
(IC and MP only)				
Limitation of the voltage peaks	[V DC]	38		
when switching off				
Residual ripple	[Vss]	4		
Electrical power consumption	[W]	0.6 (0.45 at 21 V);	0.9 (0.65 at 21 V)	1.5 (0.95 at 21 V)
		(with CPV10-M11H 0.65)		
Duty cycle	[%]	100	<u> </u>	•
with pilot air supply	[bar]	-0.9 +10		
Protection against electric shock		By means of PELV power supply u	nit	
(protection against direct and indirect				
contact to EN 60204-1/IEC 204)				
Protection class to EN 60529	[IP]	65 (for all types of signal transmi	ssion in assembled state)	

Relay plate							
			CPV10		CPV14	CPV18	
Operating voltage		[V DC ]	20.4 26.4			-	
Electrical power consumption		[W]	1.2			-	
No. of relays			2 with galvanically isol	lated outputs		-	
Load current circuit			Each 1 A/24 V DC +109	%		-	
Relay response times	On	[ms]	5			-	
	Off	[ms]	2			-	

Valve switching times [ms]																				
Valve function order code		M	MK	F	J	JK	N	NK	С	CK	CY	Н	НК	G	D	DK	1	IK	Α	Е
CPV10																				
Switching times	On	17	17	12	-	-	17	17	17	17	17	17	17	20	15	15	15	15	-	15
	Off	27	27	17	-	-	25	25	25	25	25	25	25	30	17	17	17	17	-	17
	Chang	-	-	-	10	10	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	eover																			
CPV14																				
Switching times	On	25	25	-	-	-	24	24	24	24	-	24	24	22	13	13	13	13	-	13
	Off	35	35	-	-	-	30	30	30	30	-	30	30	30	16	16	16	16	-	16
	Chang	-	-	-	12	12	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	eover																			
CPV18																				
Switching times	On	18	-	-	-	-	18	-	18	-	-	-	-	14	14	-	14	-	-	14
	Off	26	-	-	-	-	24	-	24	-	-	-	-	32	20	-	20	-	-	20
	Chang	-	-	-	12	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	eover																			



Materials									
	CPV10	CPV14	CPV18						
Basic electrical unit	Die-cast aluminium, polyamide, ni	trile rubber							
Valve slices	Die-cast aluminium								
Valve module 5/3G	Cast aluminium, polyacetal								
Relay plate	Polyamide, brass								
Blanking plate/separator plate	Polyamide								
End plates	Die-cast aluminium								
Flat plate silencer	Die-cast aluminium, polyethylene								
Pneumatic multiple connector plate	Wrought aluminium alloy								
Inscription label holder	Polyacetal, polyvinyl chloride								
Seal	Nitrile rubber, hydrogenated nitrile	rubber							

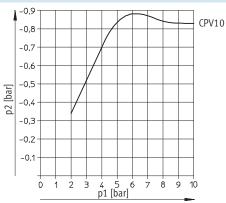
Product weight			
Approx. weight	[g] CPV10	CPV14	CPV18
Electrical connection plates with AS-i connection			
• on CP valve terminals with 2 valve positions	85	130	275
• on CP valve terminals with 4 valve positions	110	175	355
• on CP valve terminals with 8 valve positions	400	460	-
Electrical connection plates with CP connection			
• on CP valve terminals with 4 valve positions	145	230	375
• on CP valve terminals with 6 valve positions	180	250	450
• on CP valve terminals with 8 valve positions	200	300	540
Electrical connection plates with MP connection			
• on CP valve terminals with 4 valve positions	110	170	400
• on CP valve terminals with 6 valve positions	140	230	425
• on CP valve terminals with 8 valve positions	165	275	515
End plates (2 pieces)	160	280	740
Pneumatic multiple connector plate			
• on CP valve terminals with 2 valve positions	120	270	520
• on CP valve terminals with 4 valve positions	165	390	750
• on CP valve terminals with 6 valve positions	225	510	870
• on CP valve terminals with 8 valve positions	270	630	1,300
Flat plate silencer	147	234	-
Relay plate	35	55	-
Blanking plate	25	45	90
Separator plate	25	45	90
Valve sub-bases, vacuum generators	70	110	260
Function block: 5/3G function	46	105	-
Function block: one-way flow control valves	25	54	125

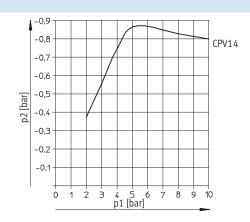


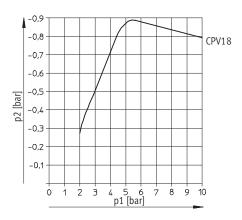
Technical data

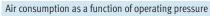
### Vacuum generator

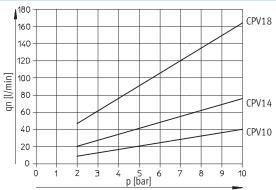
Vacuum as a function of operating pressure



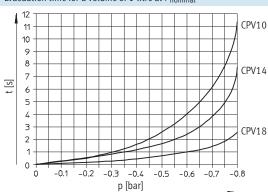




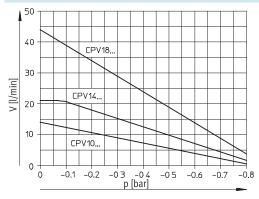




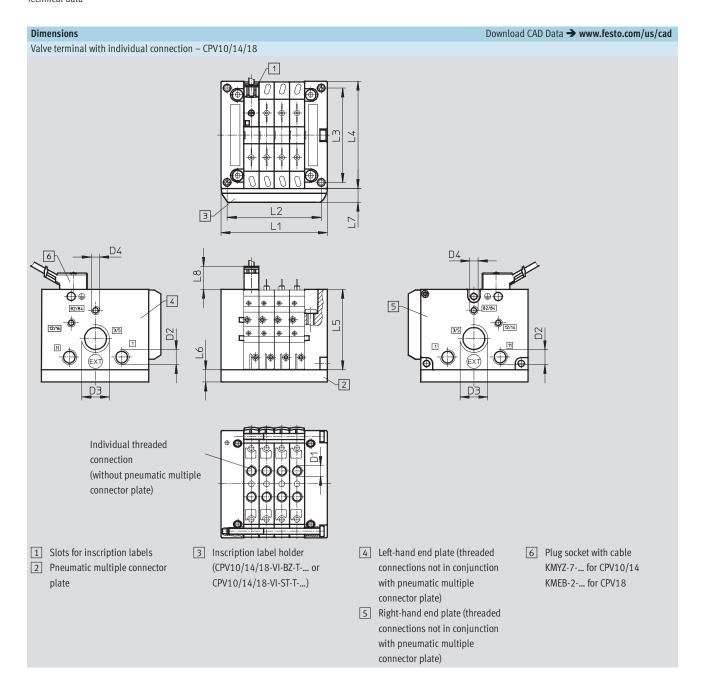
### Evacuation time for a volume of 1 litre at P<sub>nominal</sub>



### Suction capacity as a function of vacuum at P<sub>nominal</sub>



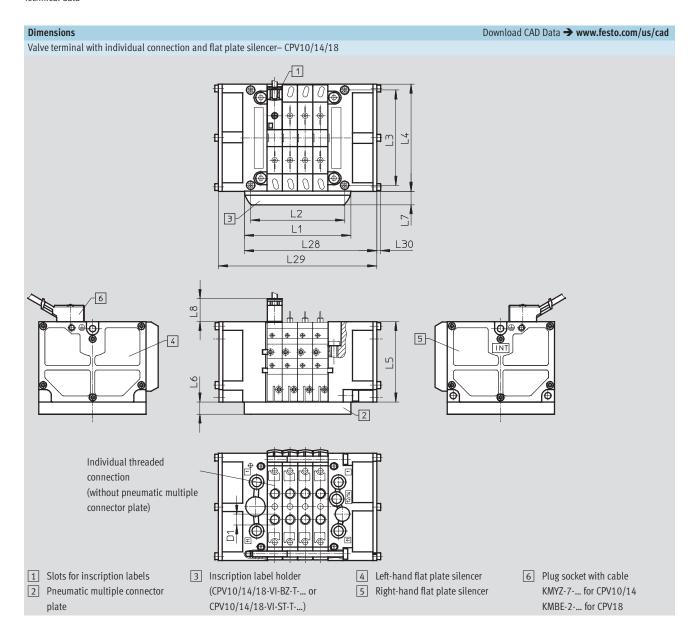






		L1	L2	L3	L4	L5	L6	L7	L8	D1	D2	D3	D4
	2-valve	50	41.8										
	3-valve	60	51.8										
	4-valve	70	61.8										
CPV10	5-valve	80	71.8	62	71	52.8	15	9.5	11.8	M7	G1/8	G3/8	M5
	6-valve	90	81.8										
	7-valve	100	91.8										
	8-valve	110	101.8										
	2-valve	68	58										
	3-valve	82	72										
	4-valve	96	86										
CPV14	5-valve	110	100	78	89	58.8	20	9.5	11.8	G1/8	G1/4	G <sup>1</sup> / <sub>2</sub>	G1/8
	6-valve	124	114										
	7-valve	138	128										
	8-valve	152	142										
	2-valve	96	85.5										
	3-valve	114	103.5										
	4-valve	132	121.5										
CPV18	5-valve	150	139.5	106.5	118	73	20	9.5	21.6	G1/4	G3/8	G <sup>1</sup> / <sub>2</sub>	G1/4
	6-valve	168	157.5										
	7-valve	186	175.5										
	8-valve	204	193.5										

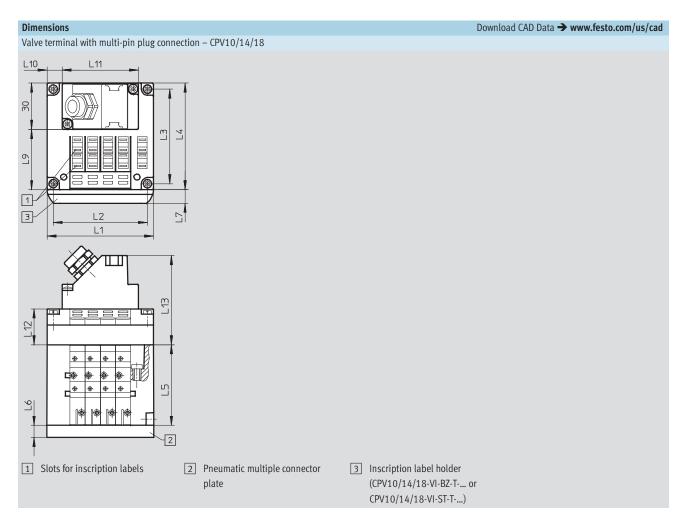






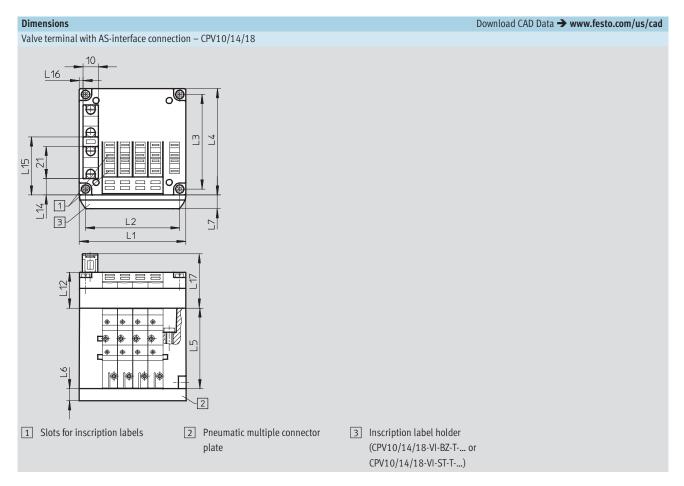
		L1	L2	L3	L4	L5	L6	L7	L8	L28	L29	L30	D1
	2-valve	50	41.8							67	84		
	3-valve	60	51.8							77	94		
	4-valve	70	61.8						11.8	87	104		
CPV10	5-valve	80	71.8	62	71	52.8	15	9.5		97	114	2.5	M7
	6-valve	90	81.8							107	124		
	7-valve	100	91.8							117	134		
	8-valve	110	101.8							127	144		
	2-valve	68	58							85	102		
	3-valve	82	72		89	58.8	20			99	116	3	G1∕8
	4-valve	96	86	78						113	130		
CPV14	5-valve	110	100					9.5	11.8	127	144		
	6-valve	124	114							141	158		
	7-valve	138	128							155	172		
	8-valve	152	142							169	186		
	2-valve	96	85.5							127	158		
	3-valve	114	105.5							145	176	1	
	4-valve	132	121.5							163	194		
CPV18	5-valve	150	139.5	106.5	118	73	20	9.5	21.6	181	212	4.55	G1/4
	6-valve	168	157.5							199	230		
	7-valve	186	175.5							217	248	$\neg$	
	8-valve	204	193.5							235	266		





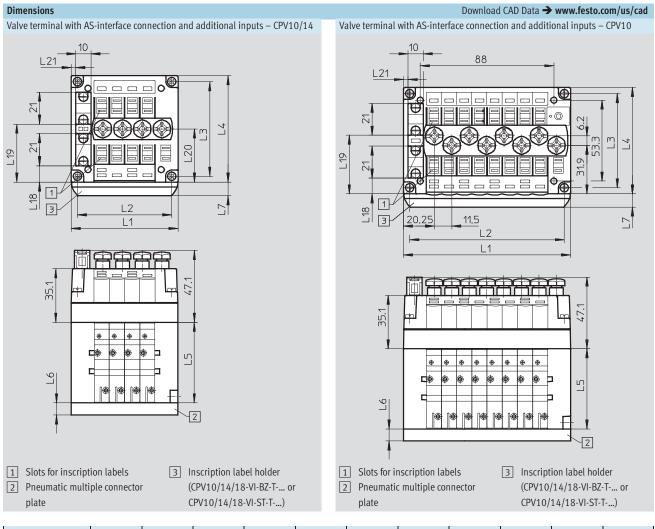
		L1	L2	L3	L4	L5	L6	L7	L9	L10	L11	L12	L13
	4-valve	70	61.8							10	50		
CPV10	6-valve	90	81.8	62	71	52.8	15	9.5	39.5	10	70	23.5	58.8
	8-valve	110	101.8							20	70		
	4-valve	96	86							23	50		
CPV14	6-valve	124	114	78	89	58.8	20	9.5	61.8	27	70	23.5	58.8
	8-valve	152	142							41	70		
	4-valve	132	121.5							41	50		
CPV18	6-valve	168	157.5	106.5	118	73	20	9.5	88.4	49	70	28	63
	8-valve	204	193.5							67	70		





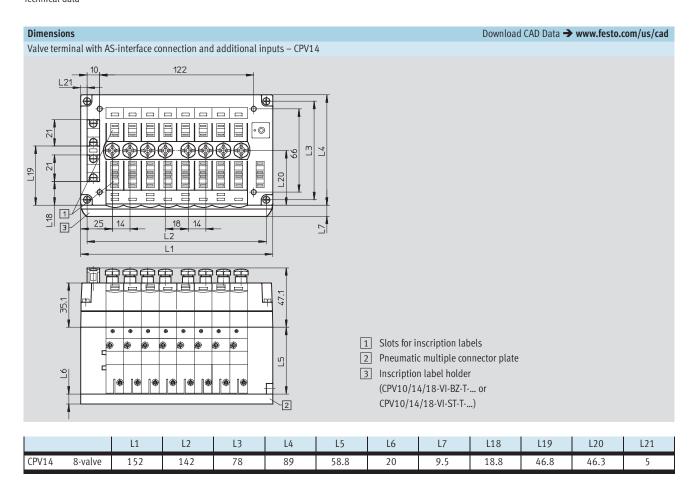
		L1	L2	L3	L4	L5	L6	L7	L12	L14	L15	L16	L17
	2-valve	50	41.8						-	10.9	38.1	2.5	35.5
CPV10	4-valve	70	61.8	62	71	52.8	15	9.5	23.5	10.7	70.1	2.5	77.7
	8-valve	110	101.8						23.3	-	-	-	-
	2-valve	68	58						-	14	52	5	35.5
CPV14	4-valve	96	86	78	89	58.8	20	9.5	23.5	14	72	,	,,,,
	8-valve	152	142						23.3	-	-	-	-
	2-valve	96	85.5						-	27.4	68.2	10.4	40
CPV18	4-valve	132	121.5	106.5	118	73	20	9.5	28	27.4	00.2	10.4	40
	8-valve	204	193.5						20	-	-	-	-



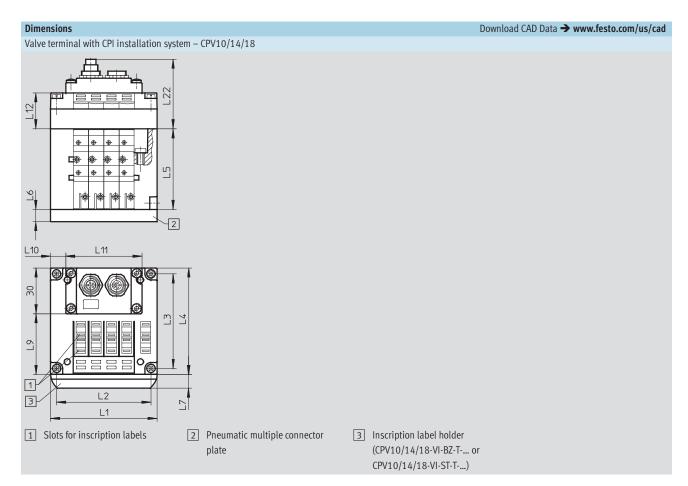


		L1	L2	L3	L4	L5	L6	L7	L18	L19	L20	L21
CPV10	4-valve	70	61.8	62	71	52.8	15		10.9	38.1	35	2
CFVIU	8-valve	110	101.8					9.5	10.4	38.6	31.9	)
CPV14	4-valve	96	86	78	89	58.8	20		18.8	46.8	43.3	5

**FESTO** 

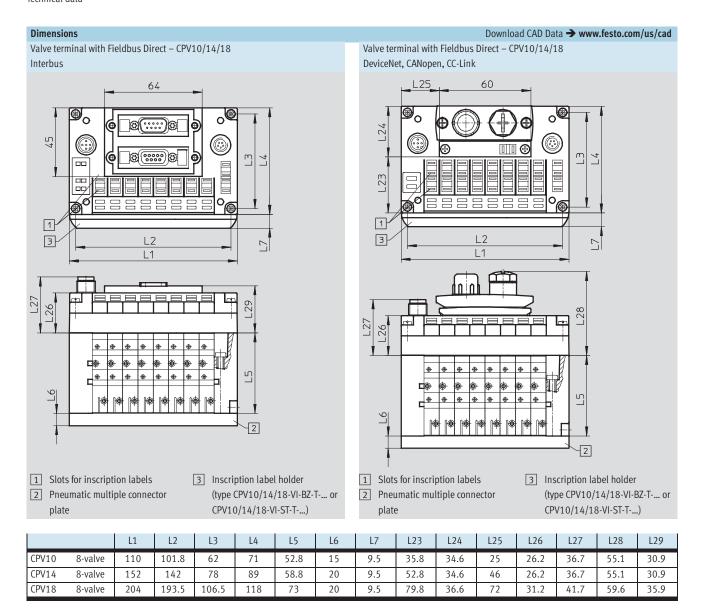




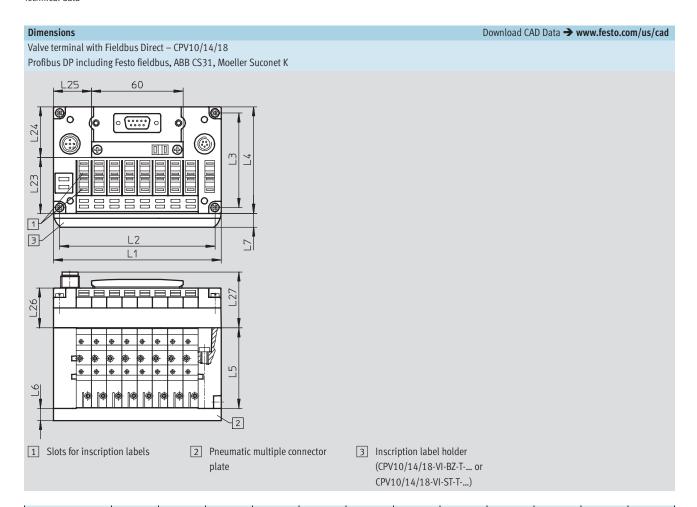


		L1	L2	L3	L4	L5	L6	L7	L9	L10	L11	L12	L22
CPV10	4-valve	70	61.8							10	50		
	6-valve	90	81.8	62	71	52.8	15	9.5	39.5	10	70	23.5	46
	8-valve	110	101.8	]						20	70		
CPV14	4-valve	96	86							23	50		
	6-valve	124	114	78	89	58.8	20	9.5	61.8	27	70	23.5	46
	8-valve	152	142	]						41	70		
CPV18	4-valve	132	121.5							41	50		
	6-valve	168	157.5	106.5	118	73	20	9.5	88.4	49	70	28	50.5
	8-valve	204	193.5	1						67	70		



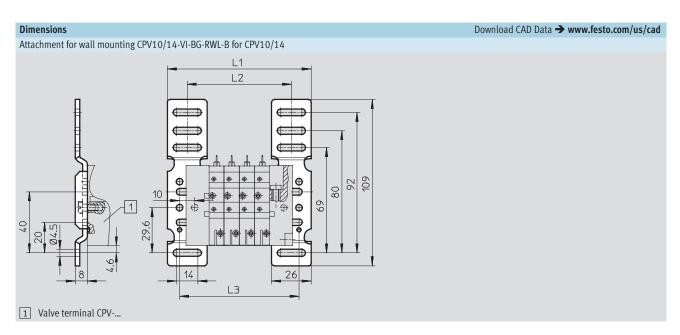




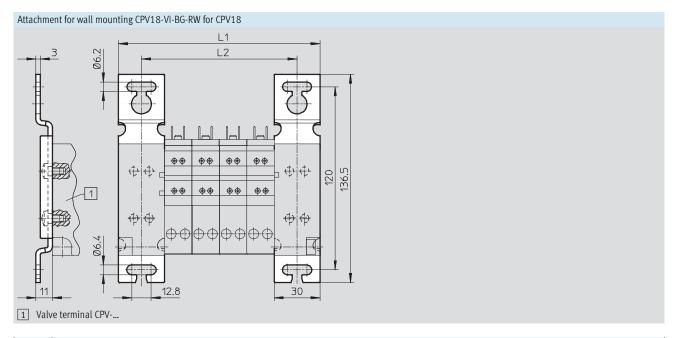


		L1	L2	L3	L4	L5	L6	L7	L23	L24	L25	L26	L27
CPV10	8-valve	110	101.8	62	71	52.8	15	9.5	35.5	34.6	25	26.2	36.7
CPV14	8-valve	152	142	78	89	58.8	20	9.5	52.8	34.6	46	26.2	36.7
CPV18	8-valve	204	193.5	106.5	118	73	20	9.5	79.8	36.6	72	31.2	41.7



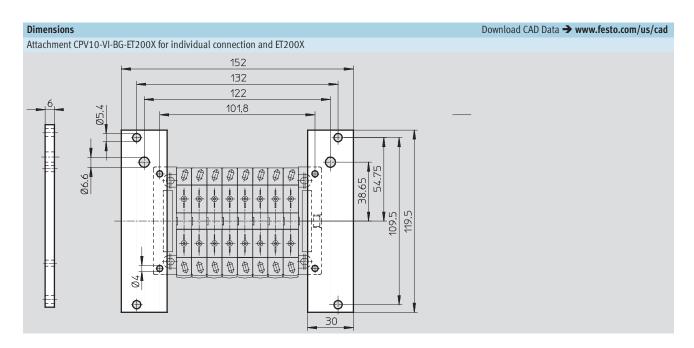


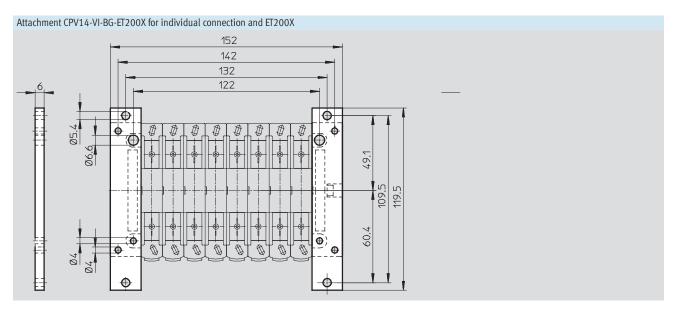
				CPV10							CPV14			
	2-valve	3-valve	4-valve	5-valve	6-valve	7-valve	8-valve	2-valve	3-valve	4-valve	5-valve	6-valve	7-valve	8-valve
L1	74	84	94	104	114	124	134	90	104	118	132	146	160	174
L2	48	58	68	78	88	98	108	64	78	92	106	120	134	148
L3	58	68	78	88	98	108	118	74	88	102	116	130	144	158



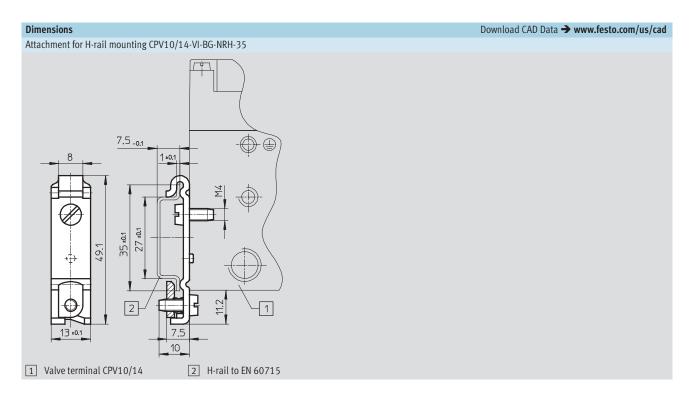
				CPV18			
	2-valve	3-valve	4-valve	5-valve	6-valve	7-valve	8-valve
L1	96	114	132	150	168	186	204
L2	66	84	102	120	138	156	174

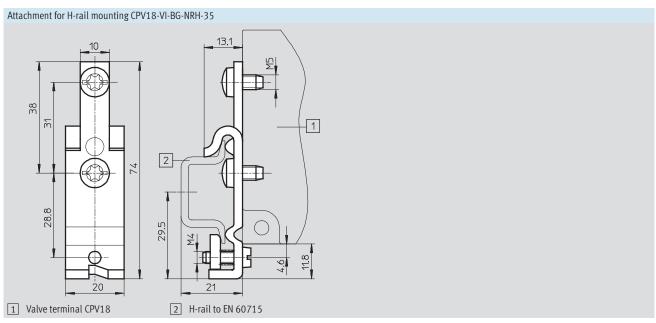




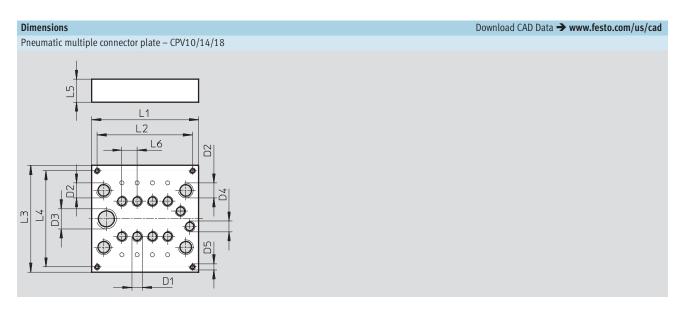






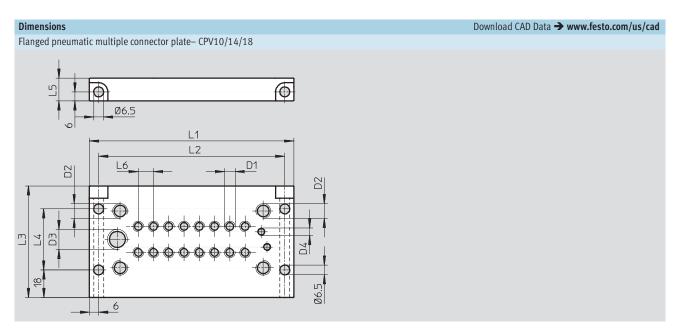






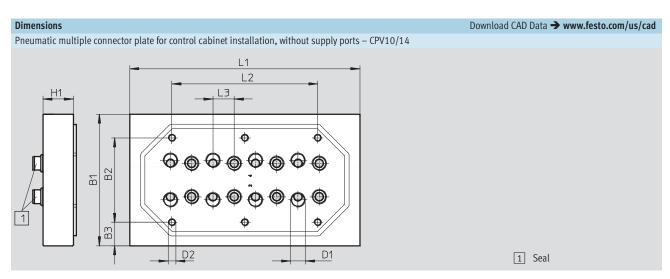
		L1	L2	L3	L4	L5	L6	D1	D2	D3	D4	D5
	2-valve	49.5	42.5	70	63	15	10	M7	G1/8	G1/4	M7	M4
CPV10	4-valve	69.5	62.5									
CFVIU	6-valve	89.5	82.5									
	8-valve	109.5	102.5									
	2-valve	67.5	53.5	86.6	76.6	20	14	G1//8	G1/4	G3/8	G1/8	M4
CPV14	4-valve	95.5	81.5									
Cr V14	6-valve	123.5	109.5									
	8-valve	151.5	137.5									
	2-valve	95.5	87.5	119.6	108	20	18	G1/4	G3/8	G1/2	G1/4	M5
CPV18	4-valve	131	123									
Crv10	6-valve	167	159									
	8-valve	203	195									



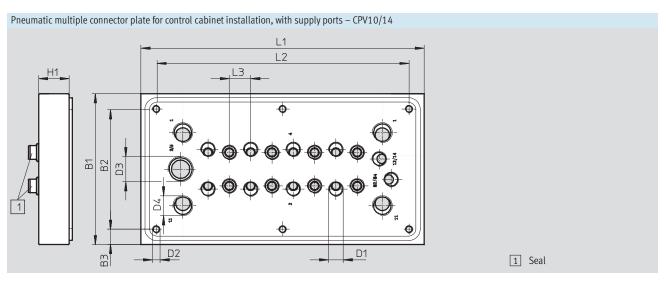


		L1	L2	L3	L4	L5	L6	D1	D2	D3	D4
	2-valve	74	62	73	40	15	10	M7	G1/8	G1/4	M5
CPV10	4-valve	94	82								
CFVIO	6-valve	114	102								
	8-valve	134	122								
	2-valve	92	80	89	59	20	14	G1/8	G1/4	G3/8	G1/8
CPV14	4-valve	120	108								
CI VI4	6-valve	148	136								
	8-valve	176	164								
	2-valve	119	107	118	88	20	18	G1/4	G3//8	G <sup>1</sup> / <sub>2</sub>	G1/4
CPV18	4-valve	155	143								
CIVIO	6-valve	191	179								
	8-valve	227	215								



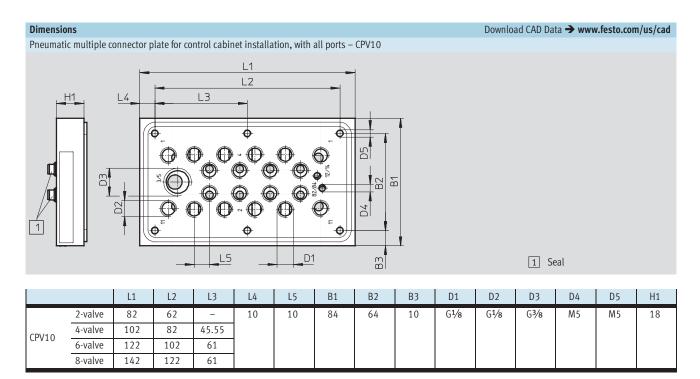


		L1	L2	L3	B1	B2	В3	D1	D2	H1
	2-valve	49.5	-	10	70	40	15	M7	M5	10
CPV10	4-valve	69.5	28							
CPVIO	6-valve	89.5	49							
	8-valve	109.5	68							
	2-valve	67.5	13	14	86.6	55.6	15.5	G1/8	M5	14
CPV14	4-valve	95.5	40							
CFV14	6-valve	123.5	68							
	8-valve	151.5	96							



		L1	L2	L3	B1	B2	В3	D1	D2	D3	D4	H1
	2-valve	82	62	10	84	64	10	M7	M5	G1/4	G1/8	15
CPV10	4-valve	102	82									
CFVIU	6-valve	122	102									
	8-valve	142	122									
	2-valve	102	82	14	99	79	10	G1/8	M5	G3/8	G1/4	20
CPV14	4-valve	130	110									
Cr V14	6-valve	158	138									
	8-valve	186	166									





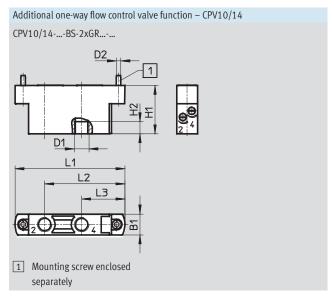


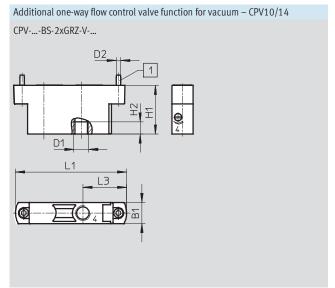
Technical data

60



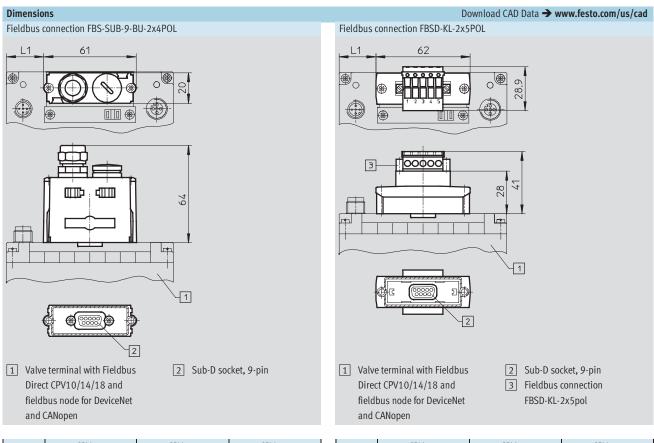
Туре	B1	D1	D2	H1	L1	L2
CPV10-BS-5/3G-M7	9.9	M7	M2.5	22	55.8	23
CPV14-BS-5/3G-1/8	13.8	G1/8	M3	28	72.8	30





Туре	B1	D1	D2	H1	H2	L1	L2	L3
CPV10-BS-2xGRM7	9.9	M7	M2.5	26	6	55.8	41.4	22.9
CPV10-BS-2xGRZ-VM7							-	
CPV14-BS-2xGR1/8	13.8	G1/8	M3	32	8	72.8	53.15	28.65
CPV14-BS-2xGRZ-V1/8							-	





	CPV10	CPV14	CPV18
	8-valve	8-valve	8-valve
L1	24.5	45.5	71.5

	CPV10	CPV14	CPV18
	8-valve	8-valve	8-valve
L1	24	45	71



Ordering data				
, , ,	Code	Valve function	Part No.	Туре
Individual sub-bas	e valve sizes	510/14/18		
ON.	М	5/2-way valve, single solenoid, piston spool valve	161414	CPV10-M1H-5LS-M7
			161360	CPV14-M1H-5LS-1/8
			163190	CPV18-M1H-5LS-1/4
	F	5/2-way valve, single solenoid, fast switching, piston spool valve	187439	CPV10-M11H-5LS-M7
	J	5/2-way valve, double solenoid, piston spool valve	161415	CPV10-M1H-5JS-M7
			161361	CPV14-M1H-5JS-1/8
			163191	CPV18-M1H-5JS-1/4
	N	2x 3/2-way valve, normally open, piston spool valve	161417	CPV10-M1H-2x3-OLS-M7
			161363	CPV14-M1H-2x3-OLS-1/8
			163188	CPV18-M1H-2x3-OLS-1/4
	С	2x 3/2-way valve, normally closed, piston spool valve	161416	CPV10-M1H-2x3-GLS-M7
		2,,,,	161362	CPV14-M1H-2x3-GLS-1/8
			163189	CPV18-M1H-2x3-GLS-1/4
	CY	2x 3/2-way valve, normally closed,	553260	CPV10-M1H-2x3-GLS-Y-M7
		integrated back pressure protection, piston spool valve	333200	
	Н	2x 3/2-way valve, 1x normally open, 1x closed, piston spool valve	176064	CPV10-M1H-30LS-3GLS-M7
	''	2x 3/2-way valve, 1x normally open, 1x closed, piston spool valve	176067	CPV14-M1H-30LS-3GLS-1/8
			176070	CPV18-M1H-30LS-3GLS-1/4
	G	5/3-way valve, mid-position closed, piston spool valve	176061	CPV18-M1H-5/3GS-1/4
	D	2x 2/2-way valve, normally closed, piston spool valve	185880	CPV10-M1H-2x2-GLS-M7
		27.272 way valve, normally closed, piston spool valve	185883	CPV14-M1H-2x2-GLS-1/8
			185886	CPV18-M1H-2x2-GLS-7/8
		2x 2/2-way valve, 1x normally open, 1x closed, piston spool valve	187843	CPV10-M1H-20LS-2GLS-M7
	'	2x 2/2-way valve, 1x hormally open, 1x closed, piston spool valve	187846	CPV14-M1H-20LS-2GLS-1/8
			187849	CPV18-M1H-20LS-2GLS-1/4
			10/049	CPV18-W1H-20L3-20L3-74
Individual sub-bas	o valvo with	duct separation 1, 11 sizes 10/14		
iliulviduat sub-bas	MK	5/2-way valve (with duct separation 1, 11), single solenoid, piston spool valve	553256	CPV10-M1H-5LS-K-M7
	IVIX	3/2-way valve (with duct separation 1, 11), shigte solehold, piston spoot valve	553258	CPV14-M1H-5LS-K-1/8
	JK	5/2-way valve (with duct separation 1, 11), double-solenoid, piston spool valve	559644	CPV10-M1H-5JS-K-M7
	JK	3/2-way valve (with duct separation 1, 11), double-solehold, piston spool valve	559651	CPV14-M1H-5JS-K-1/8
	NK	2x 3/2-way valve (with duct separation 1, 11), normally open, piston spool	559641	CPV10-M1H-2x3-OLS-K-M7
	INK	valve		CPV14-M1H-2x3-OLS-K-W/
	CV		559648	
	CK	2x 3/2-way valve (with duct separation 1, 11), normally closed, piston spool	553257	CPV10-M1H-2x3-GLS-K-M7
	HIV	valve	553259	CPV14-M1H-2x3-GLS-K-1/8
	HK	2x 3/2-way valve (with duct separation 1, 11), 1x normally open, 1x closed,	559642	CPV10-M1H-30LS-3GLS-K-M7
	Dir	piston spool valve	559649	CPV14-M1H-30LS-3GLS-K-1/8
	DK	2x 2/2-way valve (with duct separation 1, 11), normally closed, piston spool	559645	CPV10-M1H-2x2-GLS-K-M7
	valve	559652	CPV14-M1H-2x2-GLS-K-1/8	
	IK	2x 2/2-way valve (with duct separation 1, 11), 1x normally open, 1x closed,	559646	CPV10-M1H-20LS-2GLS-K-M7
		piston spool valve	559653	CPV14-M1H-2OLS-2GLS-K-1/8



Ordering data				
<b>0</b>	Code	Designation	Part No.	Туре
Vacuum generator	<u> </u>	<u> </u>	<u> </u>	
^	Α	Vacuum generator	185862	CPV10-M1H-V70-M7
le l			185868	CPV14-M1H-V95-1/8
			185874	CPV18-M1H-V140-1/4
	E	Vacuum generator with ejector pulse	185865	CPV10-M1H-VI70-2GLS-M7
			185871	CPV14-M1H-VI95-2GLS-1/8
			185877	CPV18-M1H-VI140-2GLS-1/4
		I	1	
Function block				
	G	Valve kit for 5/3-way valve function, closed (in combination with valve slice C) for size 10 and 14	176055	CPV10-BS-5/3G-M7
			176057	CPV14-BS-5/3G-1/8
Company				
Separator plates	Т	Congretor plate dust 1/11 sleed	161360	CPV10-DZP
	['	Separator plate, duct 1/11 closed	161369 162551	CPV10-DZP CPV14-DZP
			163282	CPV14-DZP
	S	Separator plate, duct 1/11, 3/5 closed	178678	CPV18-DZPR
	3	Separator plate, duct 1/11, 5/5 closed	178680	CPV14-DZPR
			184543	CPV14-DZPR CPV18-DZPR
			104545	CPV16-DZPR
Relay plate				
netay plate	R	Relay plate	174478	CPV10-RP2
	K	netay plate	174470	G VIV M Z
			174480	CPV14-RP2
Blanking plate				
(),max	L	Blanking plate	161368	CPV10-RZP
			162550	CPV14-RZP
			163283	CPV18-RZP
Additional for the	ar value	iki ang		
Additional functions f	or valve pos	One-way flow control valve, 2x supply air	184140	CPV10-BS-2XGRZZ-M7
	-	Tone-way now control valve, 2x supply an		
			184142	CPV14-BS-2XGRZZ- <sup>1</sup> / <sub>8</sub>
	Q	One-way flow control valve, 2x exhaust air	184141	CPV10-BS-2XGRAZ-M7
			184143	CPV14-BS-2XGRAZ-1/8
	V	One-way flow control valve for vacuum	185889	CPV10-BS-GRZ-V-M7
			185891	CPV14-BS-GRZ-V-1/8
<b>₩</b>			1	



dering data					
ignation				Part No.	Туре
umatic multiple	connector	plate			
	M	Pneumatic multiple connector plate,	2-valve	161969	CPV10-VI-P2-M7
		for wall/machine mounting,	4-valve	161970	CPV10-VI-P4-M7
<b>10</b>		without side flange	6-valve	161971	CPV10-VI-P6-M7
			8-valve	163893	CPV10-VI-P8-M7
			2-valve	163894	CPV14-VI-P2-1/8
<b>\</b>			4-valve	163895	CPV14-VI-P4-1/8
			6-valve	163896	CPV14-VI-P6-1/8
			8-valve	163897	CPV14-VI-P8-1/8
			2-valve	165292	CPV18-VI-P2-1/4
			4-valve	165293	CPV18-VI-P4-1/4
			6-valve	165294	CPV18-VI-P6-1/4
			8-valve	165295	CPV18-VI-P8-1/4
	Р	Pneumatic multiple connector plate,	2-valve	152420	CPV10-VI-P2-M7-B
		for wall/machine mounting,	4-valve	152421	CPV10-VI-P4-M7-B
		with side flange	6-valve	152422	CPV10-VI-P6-M7-B
			8-valve	152423	CPV10-VI-P8-M7-B
			2-valve	152424	CPV14-VI-P2-1/8-B
			4-valve	152425	CPV14-VI-P4-1/8-B
			6-valve	152426	CPV14-VI-P6-1/8-B
			8-valve	152427	CPV14-VI-P8-1/8-B
			2-valve	175632	CPV18-VI-P2-1/4-B
			4-valve	175634	CPV18-VI-P4-1/4-B
			6-valve	175636	CPV18-VI-P6-1/4-B
			8-valve	175638	CPV18-VI-P8-1/4-B
	GQC	Pneumatic multiple connector plate with sealing ring,	2-valve	538807	CPV10-VI-P2-M7-C
		for control cabinet assembly,	4-valve	538808	CPV10-VI-P4-M7-C
		with supply ports	6-valve	538809	CPV10-VI-P6-M7-C
			8-valve	538810	CPV10-VI-P8-M7-C
			2-valve	539498	CPV14-VI-P2-1/8-C
			4-valve	539499	CPV14-VI-P4-1/8-C
			6-valve	539500	CPV14-VI-P6-1/8-C
			8-valve	539501	CPV14-VI-P8-1/8-C
	GQD	Pneumatic multiple connector plate with sealing ring,	2-valve	538811	CPV10-VI-P2-M7-D
	July	for control cabinet assembly,	4-valve	538812	CPV10-VI-P4-M7-D
		without supply ports	6-valve	538813	CPV10-VI-P6-M7-D
		without supply ports	8-valve	538814	CPV10-VI-P8-M7-D
			2-valve	539502	CPV14-VI-P2-1/8-D
			4-valve	539502	CPV14-VI-P4-1/8-D
				539504	CPV14-VI-P4-78-D
			6-valve		
	GQE	Documatic multiple connector plate with coaling with	8-valve	539505	CPV14-VI-P8-1/8-D
	GQE	Pneumatic multiple connector plate with sealing ring,	2-valve	566709	CPV10-VI-P2-G1/8-C
		for control cabinet assembly,	4-valve	566710	CPV10-VI-P4-G <sup>1</sup> / <sub>8</sub> -C
		with all ports	6-valve	566711	CPV10-VI-P6-G <sup>1</sup> / <sub>8</sub> -C
			8-valve	566712	CPV10-VI-P8-G <sup>1</sup> /8-C



Ordering data				
Ordering data	Code	Designation	Part No.	Туре
Inscription label hold	<u> </u>	Designation.	Ture no.	1990
Inscription label hold	Z	Holder for inscription labels	162560	CPV10-VI-BZ-T-2
	\\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	Holder for miscription labels	162561	CPV10-VI-BZ-T-3
			162562	CPV10-VI-BZ-T-4
			162563	CPV10-VI-BZ-T-5
			162564	CPV10-VI-BZ-T-6
			162565	CPV10-VI-BZ-T-7
			162566	CPV10-VI-BZ-T-8
			162567	CPV14-VI-BZ-T-2
			162568	CPV14-VI-BZ-T-3
			162569	CPV14-VI-BZ-T-4
			162570	CPV14-VI-BZ-T-5
			162571	CPV14-VI-BZ-T-6
			162572	CPV14-VI-BZ-T-7
			162573	CPV14-VI-BZ-T-8
			163293	CPV18-VI-BZ-T-2
			163294	CPV18-VI-BZ-T-3
			163295	CPV18-VI-BZ-T-4
			163296	CPV18-VI-BZ-T-5
			163297	CPV18-VI-BZ-T-6
			163298	CPV18-VI-BZ-T-7
			163299	CPV18-VI-BZ-T-8
Ø	Τ	Holder for inscription labels, transparent	194066	CPV10-VI-ST-T-2
			194067	CPV10-VI-ST-T-3
			194068	CPV10-VI-ST-T-4
			194069	CPV10-VI-ST-T-5
			194070	CPV10-VI-ST-T-6
			194071	CPV10-VI-ST-T-7
			194072	CPV10-VI-ST-T-8
			194073	CPV14-VI-ST-T-2
			194074	CPV14-VI-ST-T-3
			194075	CPV14-VI-ST-T-4
			194076	CPV14-VI-ST-T-5
			194077	CPV14-VI-ST-T-6
			194078	CPV14-VI-ST-T-7
			194079	CPV14-VI-ST-T-8
			194080	CPV18-VI-ST-T-2
			194081	CPV18-VI-ST-T-3
			194082	CPV18-VI-ST-T-4
			194083	CPV18-VI-ST-T-5
			194084	CPV18-VI-ST-T-6
			194085	CPV18-VI-ST-T-7
			194086	CPV18-VI-ST-T-8
	1	I	I	
Inscription labels				
	1-	6x10 mm in frames, 64 pieces	18576	IBS 6x10
		9x20 mm in frames, 20 pieces (CPV18 only)	18182	IBS 9x20
		2	10102	



Ordering data					
	Code	Designation		Part No.	Туре
Nounting attachm	nents				
	Н	Attachment for H-rail		162556	CPV10/14-VI-BG-NRH-35
				163291	CPV18-VI-BG-NRH-35
				103231	CF V10-VI-DO-NKII-33
a Re	W	Attachment for wall mounting		163292	CPV18-VI-BG-RW
	11			400574	CDV40/4/ VII DC DWI D
	U			189541	CPV10/14-VI-BG-RWL-B
<u>^</u>	Х	Attachment for individual connection and ET200	X	165801	CPV10-VI-BG-ET200X
		(included in the scope of delivery)			
*/// \$9/				165803	CPV14-VI-BG-ET200X
~				1	
Manual override					
	-	Locking clip (for manual override), non-detacha	ble	526203	CPV10/14-HS
				526204	CPV18-HS
	٧	Locking clip (cover for manual override), non-de	tachable	530055	CPV10/14-HV
				530056	CPV18-HV
				330030	
Relay plate	l <sub>V</sub>	Connecting coble for voluments	2.5 m	1/5/12	VDD 4 24 2 5
	K	Connecting cable for relay plate	2.5 M	165612	KRP-1-24-2,5
	L		5 m	165613	KRP-1-24-5
THE STOP !			J		
		1		1	
Cable for individu	al connection,				
	D	Plug socket with cable for CPV10/14 2.5 m		193683	KMYZ-7-24-2,5-LED-PUR
	Е		5 m	193685	KMYZ-7-24-5-LED-PUR
	F	7	10 m	196070	KMYZ-7-24-10-LED-PUR
_ <b>v</b>	D	Plug socket with cable for CPV18	2.5 m	174844	KMEB-2-24-2,5-LED
		_			
<b>6</b>	Е		5 m	174845	KMEB-2-24-5-LED
*					



67

Ordering data					
	Code	Designation		Part No.	Туре
Multi-pin plug conn	ection, electi	rical			
	Υ	Plug socket, 9-pin		18708	SD-SUB-D-BU9
		Plug socket, 25-pin		18709	SD-SUB-D-BU25
//	R	Connecting cable, 9-pin, polyvinyl chloride	5 m	18698	KMP3-9P-08-5
		Connecting cable, 25-pin, polyvinyl chloride		18624	KMP3-25P-16-5
	S	Connecting cable, 9-pin, polyvinyl chloride	10 m	18579	KMP3-9P-08-10
		Connecting cable, 25-pin, polyvinyl chloride		18625	KMP3-25P-16-10
	-	Connecting cable, 9-pin, polyurethane	5 m	193014	KMP4-9P-5-PUR
		Connecting cable, 25-pin, polyurethane		193018	KMP4-25P-5-PUR
	-	Connecting cable, 9-pin, polyurethane	10 m	193015	KMP4-9P-10-PUR
		Connecting cable, 25-pin, polyurethane		193019	KMP4-25P-10-PUR
	-	Connecting cable, with 9-pin Sub-D plug, IP40,	2.5 m	531184	KMP6-09P-8-2,5
		polyvinyl chloride cable	5 m	531185	KMP6-09P-8-5
			10 m	531186	KMP6-09P-8-10
	-	Connecting cable, with 25-pin Sub-D plug, IP40,	2.5 m	530046	KMP6-25P-20-2,5
		polyvinyl chloride cable	5 m	530047	KMP6-25P-20-5
			10 m	530048	KMP6-25P-20-10
	•			•	
Fieldbus connection	for Fieldbus				
	GA	Straight socket, Sub-D 9-pin for DeviceNet/CANopen, plug/socket M12 5-pin, IP65		525632	FBA-2-M12-5POL
Sand Sand	GB	Straight socket, Sub-D 9-pin for DeviceNet/CANopen, plug 5-pin, IP40		525634	FBA-1-SL-5POL
80800		Angled socket 5-pin for DeviceNet/CANopen, screw terminal 5-pin, IP20		525635	FBSD-KL-2x5POL
<b>9</b>	GD	Plug 9-pin, Sub-D for DeviceNet/CANopen, IP65		197960	FBS-SUB-9-BU-2x4POL
	GE	Plug Sub-D, IP65, 9-pin for Profibus DP		532216	FBS-SUB-9-GS-DP-B
	GI	Socket 9-pin, Sub-D for Interbus nodes CPX and CPV		532218	FBS-SUB-9-BU-IB-B
		Plug 9-pin, Sub-D for Interbus nodes CPX and CPV		532217	FBS-SUB-9-GS-IB-B
GD/	GM	Plug 9-pin, Sub-D, for CC-Link CPX and CPV, IP65		532220	FBS-SUB-9-GS-2x4POL-B
	GF	Bus connection 2x M12 adapter plug (B-coded, Revers	seKey) for Profibus DP	533118	FBA-2-M12-5POL-RK
	_	Socket M12x1, 5-pin, straight, for self-assembly of a connecting cable for FBA-2-M12-5POL-RK		1067905	NECU-M-B12G5-C2-PB
	-	Plug M12x1, 5-pin, straight, for self-assembly of a connecting cable for FBA-2-M12-5POL-RK		1066354	NECU-M-S-B12G5-C2-PB
	GL	Straight plug, Sub-D 9-pin, screw terminal 5-pin, IP20		197962	FBA-1-KL-5POL



Ordering data				
Designation			Part No.	Туре
Operating voltag	ge connection for Fieldbus Direct			
	Straight socket	M12, 4-pin, PG7, IP65	18497	FBSD-GD-7
		M12, 4-pin, PG9, IP65	18495	FBSD-GD-9
	Angled socket	M12, 4-pin, PG7, IP65	18524	FBSD-WD-7
		M12, 4-pin, PG9, IP65	18525	FBSD-WD-9
Blanking plug		·	•	
otalikilig plug	Blanking plug		3843	B-M5
	Blanking plug		174309	B-M7
			3568	B-1/8
			3569	B-1/4
			3570	B-3/8
			3571	B-1/2
			337.	- ,-
Push-in fitting				
<u> </u>	Push-in fitting		153015	QS-1/8-8-I
			153018	QS-1/4-10-l
			153020	QS-3/8-12-I
			153317	QSM-M5-6-I
			153321	QSM-M7-6-I
	•		•	
Silencer				
	Silencer		4645	U-M5
			6841	U-1/8-B
			6842	U-1/4-B
			6843	U-3/8-B
			6844	U-1/2-B
			161418	UC-M7
	•		•	
Manual				
	CPV Pneumatics Manual	German	165100	P.BE-CPV-DE
	>	English	165200	P.BE-CPV-EN
		French	165130	P.BE-CPV-FR
		Italian	165160	P.BE-CPV-IT
		Spanish	165230	P.BE-CPV-ES
		Swedish	165260	P.BE-CPV-SV

### **Product Range and Company Overview**

### **A Complete Suite of Automation Services**

Our experienced engineers provide complete support at every stage of your development process, including: conceptualization, analysis, engineering, design, assembly, documentation, validation, and production.



**Custom Automation Components** Complete custom engineered solutions



**Custom Control Cabinets** Comprehensive engineering support and on-site services



**Complete Systems** Shipment, stocking and storage services

### The Broadest Range of Automation Components

With a comprehensive line of more than 30,000 automation components, Festo is capable of solving the most complex automation requirements.



Electromechanical Electromechanical actuators, motors, controllers & drives



**Pneumatics** Pneumatic linear and rotary actuators, valves, and air supply



PLCs and I/O Devices PLC's, operator interfaces, sensors and I/O devices

#### Supporting Advanced Automation... As No One Else Can!

Festo is a leading global manufacturer of pneumatic and electromechanical systems, components and controls for industrial automation, with more than 12,000 employees in 56 national headquarters serving more than 180 countries. For more than 80 years, Festo has continuously elevated the state of manufacturing with innovations and optimized motion control solutions that deliver higher performing, more profitable automated manufacturing and processing equipment. Our dedication to the advancement of automation extends beyond technology to the education and development of current and future automation and robotics designers with simulation tools, teaching programs, and on-site services.

#### Quality Assurance, ISO 9001 and ISO 14001 Certifications

Festo Corporation is committed to supply all Festo products and services that will meet or exceed our customers' requirements in product quality, delivery, customer service and satisfaction.

To meet this commitment, we strive to ensure a consistent, integrated, and systematic approach to management that will meet or exceed the requirements of the ISO 9001 standard for Quality Management and the ISO 14001 standard for Environmental Management.



© Copyright 2008, Festo Corporation. While every effort is made to ensure that all dimensions and specifications are correct, Festo cannot guarantee that publications are completely free of any error, in particular typing or printing errors. Accordingly, Festo cannot be held responsible for the same. For Liability and Warranty conditions, refer to our "Terms and Conditions of Sale", available from your local Festo office. All rights reserved. No part of this publication may be reproduced, distributed, or transmitted in any form or by any means, electronic, mechanical, photocopying or otherwise, without the prior written permission of Festo. All technical data subject to change according to technical update.



### **Festo North America**

#### **Festo Regional Contact Center**

5300 Explorer Drive Mississauga, Ontario L4W 5G4 Canada

#### **USA Customers:**

For ordering assistance,

Call: 1.800.99.FESTO (1.800.993.3786)
Fax: 1.800.96.FESTO (1.800.963.3786)
Email: customer.service@us.festo.com
For technical support,

Call: 1.866.G0.FESTO (1.866.463.3786)
Fax: 1.800.96.FESTO (1.800.963.3786)
Email: product.support@us.festo.com

Canadian Customers:

Call: 1.877.GO.FESTO (1.877.463.3786)
Fax: 1.877.FX.FESTO (1.877.393.3786)
Email: festo.canada@ca.festo.com

#### **USA Headquarters**

Festo Corporation 395 Moreland Road P.O. Box 18023 Hauppauge, NY 11788, USA www.festo.com/us

#### **USA Sales Offices**

#### Appleton

North 922 Tower View Drive, Suite N Greenville, WI 54942, USA

#### Boston

120 Presidential Way, Suite 330 Woburn, MA 01801, USA

### Chicago

1441 East Business Center Drive Mt. Prospect, IL 60056, USA

### Dallas

1825 Lakeway Drive, Suite 600 Lewisville, TX 75057, USA

**Detroit** – Automotive Engineering Center 2601 Cambridge Court, Suite 320 Auburn Hills, MI 48326, USA

### New York

395 Moreland Road Hauppauge, NY 11788, USA

### Silicon Valley

4935 Southfront Road, Suite F Livermore, CA 94550, USA

#### **United States**



**USA Headquarters, East**: Festo Corp., 395 Moreland Road, Hauppauge, NY 11788 Phone: 1.631.435.0800; Fax: 1.631.435.8026;

Email: info@festo-usa.com www.festo.com/us

#### Canada



**Headquarters:** Festo Inc., 5300 Explorer Drive, Mississauga, Ontario L4W 5G4 Phone: 1.905.624.9000; Fax: 1.905.624.9001; Email: festo.canada@ca.festo.com www.festo.ca

#### Mexico



Headquarters: Festo Pneumatic, S.A., Av. Ceylán 3, Col. Tequesquinahuac, 54020 Tlalnepantla, Edo. de México Phone: 011 52 [55] 53 21 66 00; Fax: 011 52 [55] 53 21 66 65; Email: [6sto.mexico@mx.festo.com www.festo.com/mx

### Central USA

Festo Corporation 1441 East Business Center Drive Mt. Prospect, IL 60056, USA Phone: 1.847.759.2600 Fax: 1.847.768.9480



### Western USA

Festo Corporation 4935 Southfront Road, Suite F Livermore, CA 94550. USA

Livermore, CA 94550, US/ Phone: 1.925.371.1099 Fax: 1.925.245.1286



### **Festo Worldwide**

Argentina Australia Austria Belarus Belgium Brazil Bulgaria Canada Chile China Colombia Croatia Czech Republic Denmark
Estonia Finland France Germany Great Britain Greece Hong Kong Hungary India Indonesia Iran Ireland Israel Italy Japan Latvia
Lithuania Malaysia Mexico Netherlands New Zealand Norway Peru Philippines Poland Romania Russia Serbia Singapore
Slovakia Slovenia South Africa South Korea Spain Sweden Switzerland Taiwan Thailand Turkey Ukraine United States Venezuela