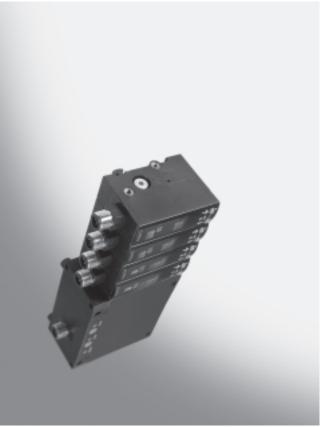
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Air gap sensors SOPA

Product range overview



- Sensing range 20 ... 200 µm
- Switch outputs PNP or NPN
- Integrated air jet function
- Two-colour LCD display

Detailed product information → www.festo.com/catalog/SOpa

General

Key features

Lightweight, compact and highly precise, this pneumatic solution offers impressive scope for integration: SOPA features a control module, compressed air regulation, measurement air switch-off and air jet function as well as up to four measuring modules. All in all, an attractively priced solution for low tolerances.

Precise

The air gap sensor SOPA senses exactly in the µm range whether the workpiece is lying flat or resting against other workpieces before clamping and whether the machining tool is exactly aligned on the spindle.

Easy to use

Lightweight, compact and simple into the bargain: thanks to parameterisation via teach-in or numerical setting using three buttons. Simple assembly and commissioning thanks to the inclusion of virtually unregulated compressed air and an integrated air jet function that needs no additional peripheral devices.

Reliable and flexible

The multi-coloured LCD display with clear operating status indication ensures maximum reliability, while selectable monitoring points (1 to 4) and further functions make the application extremely flexible.

Air gap sensors SOPA

		SOPA	- CN	11	H	- R1	 – H	Q6	- 2P	- M12	- E1
Functio	Dn										
SOPA	Air gap sensor for contact and distance		J								
	monitoring via LCD display										
Modul	es										
CM1	Control module with one sensor module										
CM2	Control module with two sensor modules	,									
	pneumatically interlinked										
CM3	Control module with three sensor module	es,									
	pneumatically interlinked										
CM4	Control module with four sensor modules	s,									
	pneumatically interlinked										
M1	Sensor module										
Manua	l override for control module										
Н	With manual override					1					
	ce sensing range										
R1	20 200 μm										
Type of	f mounting										
H	H-rail mounting/through-hole										
W	Additional wall mounting										
Pneum	atic connection										
Q6	Push-in connector QS-6								J		
=1 . 1											
	cal output										
2P	2 switch outputs PNP										
2N	2 switch outputs NPN										
Electri	cal connection										
M12	Plug M12x1, A-coded										J
Electri	cal accessories										
E1	Straight socket, cable 2.5 m										
E2	Straight socket, cable 5 m										

E3 Angled socket, cable 2.5 m E4 Angled socket, cable 5 m

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Air gap sensors SOPA Technical data

Technical data				
Туре		SOPA-M1	SOPA-CMH	SOPA-CMW
Sensing range	[µm]	20 200		
Repetition accuracy of switching point ¹⁾		± 2.5 µm: sensing range 30 µm to 1	50 μm	
		\pm 5µm: sensing range 20 µm to 200	μm	
Setting options		Teach-in via display and buttons		
Protection against manipulation		Electronic lock		
Type of display		Multi-coloured illuminated LCD		
Type of mounting		Alternatively:		Alternatively:
		Via H-rail		Via H-rail
		Via through-holes		Via through-holes
		Via wall/surface bracket ²⁾		Via wall/surface bracket ³⁾
Sensing principle		Pneumatic		
Pneumatic connection		QS-6		
Operating voltage range	[V DC]	15 30	-	
Operating voltage	[V DC]	-	24	
Max. output current	[mA]	100		
Electrical connection		Plug M12x1, 5-pin, round design to	EN 60947-5-2	
Protection against short circuit		Pulsed		
Protection against polarity reversal		For all electrical connections		
Protection class		IP65 to IEC 60529		

Under constant operating conditions (temperature and supply pressure) and nominal measuring nozzle diameter (2 mm).
 Adapter plate SXE3 must be ordered separately as an accessory → 6.
 2 adapter plates SXE3-W included in scope of delivery.

Operating and environmental conditions			
Туре		SOPA-M1	SOPA-CM
Operating pressure	[bar]	-	4 7
Supply pressure	[bar]	0.8 1.6	-
Operating medium		Filtered compressed air, grade of filtration 40µm, lubrica	ated or unlubricated
Ambient temperature	[°C]	0 50	
CE mark (see declaration of conformity)		In accordance with EU EMC directive	
Certification		C tick	

Materials	
Housing	Reinforced polyamide
Note on materials	Free of copper and PTFE
	Conforms to RoHS

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Air gap sensors SOPA Technical data

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Ordering data						
Version	Type of mounting	Number of	Switch out	put PNP	Switch out	put NPN
		sensor modules	Part No.	Туре	Part No.	Туре
Control module with s	ensor modules					
	Via H-rail	1	552 130	SOPA-CM1H-R1-HQ6-2P-M12	552 134	SOPA-CM1H-R1-HQ6-2N-M12
		2	552 131	SOPA-CM2H-R1-HQ6-2P-M12	552 135	SOPA-CM2H-R1-HQ6-2N-M12
		3	552 132	SOPA-CM3H-R1-HQ6-2P-M12	552 136	SOPA-CM3H-R1-HQ6-2N-M12
		4	552 133	SOPA-CM4H-R1-HQ6-2P-M12	552 137	SOPA-CM4H-R1-HQ6-2N-M12
	Via wall/surface	1	552 138	SOPA-CM1H-R1-WQ6-2P-M12	552 142	SOPA-CM1H-R1-WQ6-2N-M12
g	bracket ¹⁾	2	552 139	SOPA-CM2H-R1-WQ6-2P-M12	552 143	SOPA-CM2H-R1-WQ6-2N-M12
		3	552 140	SOPA-CM3H-R1-WQ6-2P-M12	552 144	SOPA-CM3H-R1-WQ6-2N-M12
		4	552 141	SOPA-CM4H-R1-WQ6-2P-M12	552 145	SOPA-CM4H-R1-WQ6-2N-M12
	•					
Individual sensor mod	lule					
	Via H-rail	1	552 146	SOPA-M1-R1-HQ6-2P-M12	552 147	SOPA-M1-R1-HQ6-2N-M12

1) 2 adapter plates SXE3-W included in scope of delivery.

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Air gap sensors SOPA Ordering data – Modular products

M Mandatory d	lata		O Options	[M Mandato	ory data					[O Options
Module No.	Function		Control module override		Distance sen range	sing		Pneumatic connection		Electrical connection		Electrical accessories
549 902	Modules				Type of mo	unting		Electrical o	output			
	SOPA	CM1 CM2 CM3 CM4 M1	н		R1	H W	C	26	2P 2N	M12		E1 E2 E3 E4
Ordering example 549 902	SOPA –	M1		- 1	R1 –	H	Q	26 –	2P -	M12	+	E3

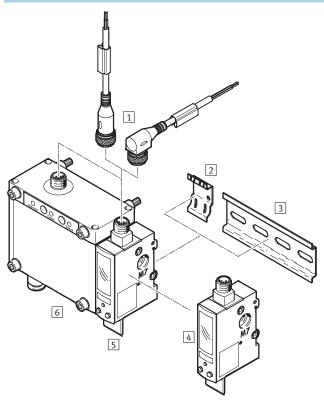
Or	dering table					
			Condition s	Code		Enter code
Λ	Module No.	549 902				
	Function	Air gap sensor for contact and distance monitoring with LCD display		SOPA		SOPA
	Modules	Control module with one sensor module		-CM1	Ī	
		Control module with two sensor modules, pneumatically interlinked		-CM2		
		Control module with three sensor modules, pneumatically interlinked		-CM3		
		Control module with four sensor modules, pneumatically interlinked		-CM4		
		Sensor module		-M1		
)	Control module override	With manual override for control module	1	Н		
Λ	Distance sensing range [µm]	20 200		-R1	- [-R1
	Type of mounting	H-rail mounting/through-hole		-H	Ī	
		Additional wall mounting		-W		
	Pneumatic connection	Push-in connector 6 mm		Q6	Ī	Q6
	Electrical output	2 switch outputs PNP		-2P	- [
		2 switch outputs NPN		-2N		
	Electrical connection	Plug M12, A-coded		-M12		-M12
)	Electrical accessories	Straight socket, cable 2.5 m		+E1		
		Straight socket, cable 5 m		+E2		
		Angled socket, cable 2.5 m		+E3		
		Angleu Socket, Cable 2.5 m		TES		

1 H Not with module M1 (sensor module)

Transfer order code				
549 902 SOPA –	-	- R1 - Q)6 – M	+

Air gap sensors SOPA Peripherals overview, sample applications

Peripherals overview



Acce	ssories
1	Connecting cable for switch output
2	Adapter plate SXE3-W (2 included in scope of delivery with SOPAW)
3	Mounting rail to DIN EN 60715
4	Sensor module SOPA-M1
5	Inscription label holder SXE3 (included in scope of delivery)
6	Control module with one sensor module SOPA-CM1

Ordering data – Connecting cables M12x1

_		-	Te	chnical data 🗲 Internet: nebu
	Number of wires	Cable length [m]	Part No.	Туре
Straight socket				
	4	2.5	550 326	NEBU-M12G5-K-2.5-LE4
ST. IN		5	541 328	NEBU-M12G5-K-5-LE4
Angled socket				
	4	2.5	550 325	NEBU-M12W5-K-2.5-LE4
		5	541 329	NEBU-M12W5-K-5-LE4

Ordering data – Adapter plate Part No. Type

540 214 SXE3-W
P ²

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Product Range and Company Overview

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Our experienced engineers provide complete support at every stage of your development process, including: conceptualization, analysis, engineering, design, assembly, documentation, validation, and production.



Custom Automation Components Complete custom engineered solutions



Custom Control Cabinets Comprehensive engineering support and on-site services



Complete Systems Shipment, stocking and storage services

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With a comprehensive line of more than 30,000 automation components, Festo is capable of solving the most complex automation requirements.



Electromechanical Electromechanical actuators, motors, controllers & drives



Pneumatics Pneumatic linear and rotary actuators, valves, and air supply



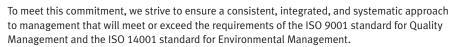
PLCs and I/O Devices PLC's, operator interfaces, sensors and I/O devices

Supporting Advanced Automation... As No One Else Can!

Festo is a leading global manufacturer of pneumatic and electromechanical systems, components and controls for industrial automation, with more than 12,000 employees in 56 national headquarters serving more than 180 countries. For more than 80 years, Festo has continuously elevated the state of manufacturing with innovations and optimized motion control solutions that deliver higher performing, more profitable automated manufacturing and processing equipment. Our dedication to the advancement of automation extends beyond technology to the education and development of current and future automation and robotics designers with simulation tools, teaching programs, and on-site services.

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Festo Corporation is committed to supply all Festo products and services that will meet or exceed our customers' requirements in product quality, delivery, customer service and satisfaction.





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