

Proximity sensors SLE..., inductive

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Proximity sensors SIE..., inductive

Product range overview

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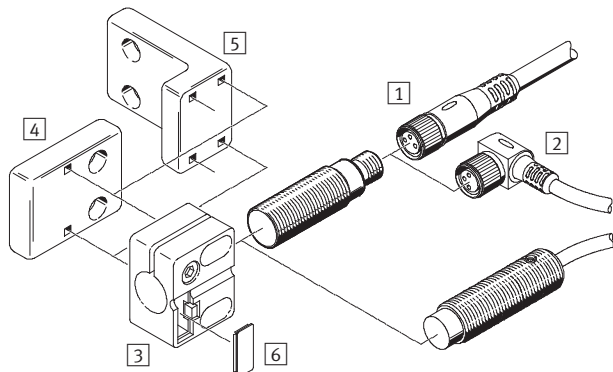
Version	Type	Operating voltage	Switching output/analogue output	Mounting type	Size	→ Page/Internet
Reduction factor, material-specific						
Standard switching distance	SIEN Basic version	10 ... 30 V DC 15 ... 34 V DC	PNP NPN	Flush Non-flush	Ø 4 mm, M5, Ø 6.5 mm, M8, M12, M18, M30	5
	SIEN-...-PA Polyamide housing	10 ... 30 V DC	PNP NPN	Flush Non-flush	M12, M18, M30	11
	SIED Basic version	20 ... 265 V AC 20 ... 320 V DC	Contactless, 2-wire	Flush Non-flush	M12, M18, M30	14
	SIED-...-PA Polyamide housing	20 ... 250 V AC 10 ... 300 V DC	Contactless, 2-wire	Flush Non-flush	M12, M18, M30	19
	SIES Special design	10 ... 30 V DC	PNP NPN	Flush	5x5x25 mm ... 40x40x120 mm	22
Increased switching distance	SIEH Basic version	10 ... 30 V DC 15 ... 34 V DC	PNP NPN	Flush	Ø 3 mm, M12, M18	26
	SIEH-...-CR Stainless steel housing	10 ... 30 V DC	PNP NPN	Flush	M12, M18	30
Analogue output	SIEA	15 ... 30 V DC	0 ... 10 V and 4 ... 20 mA	Flush	M8, M12, M18, M30	33
Reduction factor 1 for all metals, welding field immune						
Increased switching distance	SIEF Basic version	10 ... 65 V DC	PNP NPN	Flush Partially flush	M8, M12, M18, M30 40x40x65 mm	36
	SIEF-...-WA Housing resistant to welding spatter	10 ... 30 V DC	PNP NPN	Flush Partially flush	M12, M18, M30	42

Proximity sensors SIE..., inductive

Peripherals overview

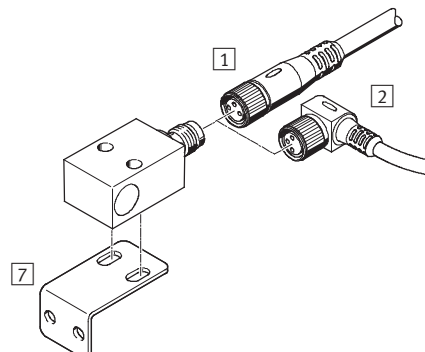
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SIE...



Mounting attachments and accessories		→ Page/ Internet
1	Connecting cable, straight socket NEBU-M...G...	46
2	Connecting cable, angled socket NEBU-M...W...	46
3	Sensor bracket SIEZ-...B	46
4	Sensor bracket SIEZ-UV	46
5	Sensor bracket SIEZ-UH	46
6	Inscription label SIEZ-LB	46
7	Mounting bracket HV-M5	46

SIES-V3B



Mounting attachments and accessories		→ Page/ Internet
–	Foot mounting HBN	46
–	Foot mounting HBE	46
–	Flange mounting FBN	46
–	Stop for proximity SDA	46

Proximity sensors SIE..., inductive

Type codes

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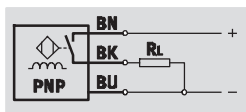
		SIE	N	-			M	30	NB	-			P	S	-			K	-			L	-			
Type																										
SIE	Proximity sensor, inductive																									
Type																										
A	With analogue output																									
D	For DC and AC voltage																									
F	With reduction factor 1 for all metals, welding field immune																									
H	With increased switching distance																									
N	With standard switching distance																									
S	Special design																									
Design																										
-	Round																									
M	Metric thread																									
Q	Block-shaped																									
V3	Block-shaped																									
Size																										
Mounting type																										
B	Flush																									
NB	Non-flush																									
S	Partially flush																									
Electrical output																										
P	Switching output PNP																									
N	Switching output NPN																									
Z	2-wire output																									
PU	Analogue output 0 ... 10 V																									
UI	Analogue output 0 ... 10 V and 4 ... 20 mA																									
Switching element function																										
S	N/O contact																									
O	N/C contact																									
A	Antivalent																									
Electrical connection																										
K	Cable																									
S	Plug																									
X	Screw terminals																									
Display																										
-	Without display																									
L	Switching status																									
2L	Switching status and ready status																									
Version																										
-	Standard																									
CR	Stainless steel housing																									
PA	Polyamide housing																									
WA	Housing resistant to welding spatter																									

Proximity sensors SIEN, inductive

Technical data – Standard switching distance, basic version

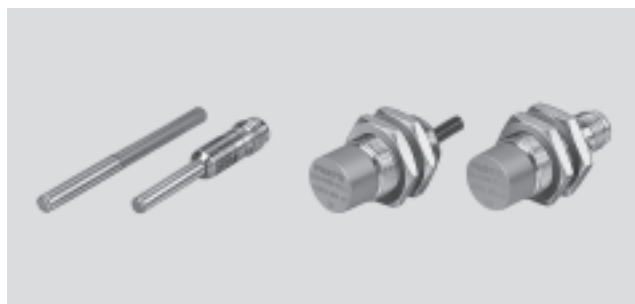
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Function¹⁾



1) e.g. N/O contact with PNP output and cable

- Standard switching distance
- For DC voltage
- Round design



General technical data							
Size	4 mm	M5	6.5 mm	M8	M12	M18	M30
Conforms to	EN 60947-5-2						
Certification	cULus listed (OL)						
	C-Tick						
CE mark (see declaration of conformity)	To EU EMC Directive ¹⁾						
Note on materials	Free of copper and PTFE						
	RoHS-compliant						
	–			Contains PWIS (paint-wetting impairment substances)			

1) For information about the applicability of the component see the manufacturer's EC declaration of conformity at: www.festo.com → Support → User documentation.
If the component is subject to restrictions on usage in residential, office or commercial environments or small businesses, further measures to reduce the emitted interference may be necessary.

Input signal/measuring element							
Size	4 mm	M5	6.5 mm	M8	M12	M18	M30
Ambient temperature	[°C] –25 ... +70						

Output, general											
Mounting type	Flush							Non-flush			
Size	4 mm	M5	6.5 mm	M8	M12	M18	M30	M8	M12	M18	M30
Repetition accuracy [mm]	0.04	0.04	0.07	0.07	0.1	0.25	0.5	0.12	0.2	0.4	0.75

Switching output												
Mounting type	Flush							Non-flush				
Size	4 mm	M5	6.5 mm	M8	M12	M18	M30	M8	M12	M18	M30	
Switching output	PNP							PNP				
	NPN							NPN				
Switching element function	N/O contact							N/O contact				
	N/C contact							N/C contact				
Rated operating distance	[mm]	0.8	0.8	1.5	1.5	2	5	10	2.5	4	8	15
Assured switching distance	[mm]	0.64	0.64	1.21	1.21	1.62	4.05	8.1	2.03	3.24	6.48	12.15
Reduction factors												
Aluminium	0.4	0.4	0.25	0.25	0.4	0.4	0.45	0.25	0.5	0.5	0.5	
Stainless steel St 18/8	0.7	0.7	0.7	0.7	0.6	0.8	0.8	0.7	0.9	0.8	0.85	
Copper	0.3	0.3	0.2	0.2	0.3	0.4	0.4	0.2	0.5	0.4	0.43	
Brass	0.4	0.4	0.35	0.35	0.5	0.5	0.55	0.35	0.6	0.5	0.53	
Steel St 37	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	
Hysteresis	[mm]	–	–	≤ 0.07	≤ 0.07	≤ 0.18	≤ 0.55	≤ 1.1	≤ 0.12	≤ 0.36	≤ 0.88	≤ 1.65
Max. switching frequency	[Hz]	3,000	3,000	5,000	5,000	3,000	2,000	1,200	3,000	2,000	2,000	700
Max. output current	[mA]	200										
Voltage drop	[V]	0 ... 2										

Proximity sensors SIEN, inductive

Technical data – Standard switching distance, basic version

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Output, additional data							
Size	4 mm	M5	6.5 mm	M8	M12	M18	M30
Protection against short circuit	Pulsed						
Inductive protective circuit	Integrated						
Induced voltage protection	Integrated						

Electronic components							
Size	4 mm	M5	6.5 mm	M8	M12	M18	M30
Operating voltage range [V DC]	10 ... 30						
Residual ripple [%]	10						
Idle current [mA]	0 ... 10						
Reverse polarity protection	For all electrical connections						

Electromechanical components							
Size	4 mm	M5	6.5 mm	M8	M12	M18	M30
Cable							
Electrical connection	Cable, 3-wire						
Cable length	[m]	2.5					
Cable sheath material	PUR						
Plug							
Electrical connection	Plug, M8x1, 3-pin	Plug, M8x1, 3-pin	Plug, M8x1, 3-pin	Plug, M8x1, 3-pin	Plug, M12x1, 3-pin	Plug, M12x1, 3-pin	Plug, M12x1, 3-pin

Mechanical components												
Size	4 mm	M5	6.5 mm	M8	M12	M18	M30					
Attachment type	Clamped	Via lock nut	Clamped	Via lock nut								
Mounting type	Flush			Flush	Non-flu sh	Flush	Non-flu sh	Flush	Non-flu sh	Flush	Non-flu sh	
Tightening torque [Nm]	–	2	–	–	–	20	40					
Cable												
Product weight [g]	48	48	45	53	53	110	90	108	105	155	150	
Housing material	High-alloy stainless steel					Chrome-plated brass						
	–	PA			–							
	–				PBTP							
Plug												
Product weight [g]	9	9	4	18	18	30	25	43	40	100	100	
Housing material	High-alloy stainless steel					–						
	–	–	Chrome-plated brass									
		PA										
		–				PBTP						

Display/operation	
Switching status display	Yellow LED

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Technical data – Standard switching distance, basic version

Immissions/emissions							
Size	4 mm	M5	6.5 mm	M8	M12	M18	M30
Ambient temperature with flexible cable installation [°C]	–	–5 ... +70	–5 ... +70			–5 ... +70	
Protection class	–		IP65			–	
	IP67		IP67			IP67	
Surge strength [kV]	–	1	–			0.8	
Corrosion resistance class CRC ¹⁾	–	4	2			–	
Degree of contamination	–	3	–			3	

- 1) Corrosion resistance class 2 according to Festo standard 940 070
 Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.
 Corrosion resistance class 4 according to Festo standard 940 070
 Components with very heavy corrosion exposure. Components in contact with aggressive media, e.g. in food or chemical industries. These applications must, if necessary, be verified by special tests with the media concerned.

Pin allocation to EN 60947-5-2											
M8x1, 3-pin				M12x1, 3-pin							
N/O contact and N/C contact				N/O contact				N/C contact			
	Pin	Wire colour	Allocation		Pin	Wire colour	Allocation		Pin	Wire colour	Allocation
	1	Brown	+		1	Brown	+		1	Brown	+
	3	Blue	–		3	Blue	–		3	Blue	–
	4	Black	Output		4	Black	Output		2	White	Output

Dimensions – 4 mm

Download CAD Data → www.festo.com/us/cad

Flush fitting

Cable

Plug

- 1 Connecting cable
- 2 Active surface
- 3 LED
- 4 4x LED

Dimensions – M5

Download CAD Data → www.festo.com/us/cad

Flush fitting

Cable

Plug

- 1 Connecting cable
- 2 Active surface
- 3 LED
- 4 4x LED

Dimensions – 6.5 mm

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Flush fitting

Cable

Plug

- 1 Connecting cable
- 2 Active surface
- 3 LED
- 4 4x LED

Proximity sensors SIEN, inductive

Technical data – Standard switching distance, basic version

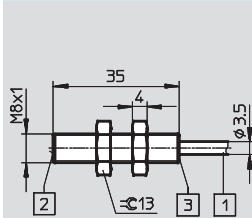
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Dimensions – M8

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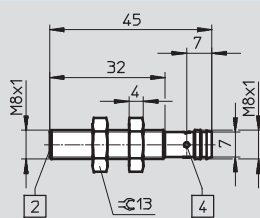
Flush fitting

Cable



1 Connecting cable

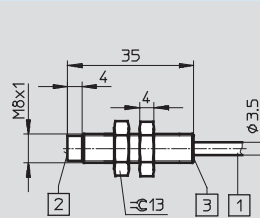
Plug



2 Active surface

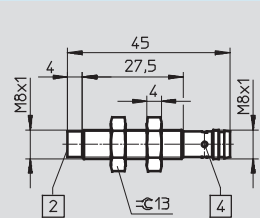
Non-flush fitting

Cable



3 LED

Plug



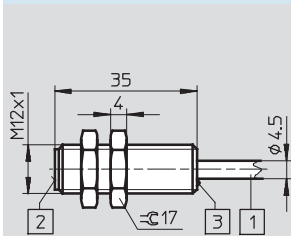
4 4x LED

Dimensions – M12

Download CAD Data → www.festo.com/us/cad

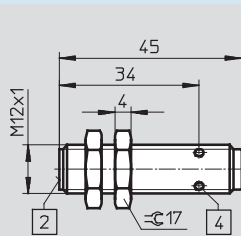
Flush fitting

Cable



1 Connecting cable

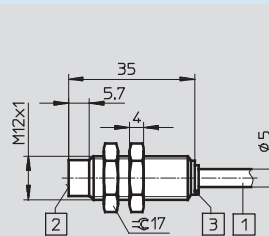
Plug



2 Active surface

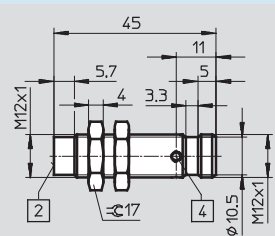
Non-flush fitting

Cable



3 LED

Plug



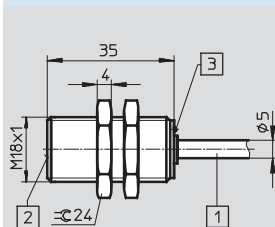
4 4x LED

Dimensions – M18

Download CAD Data → www.festo.com/us/cad

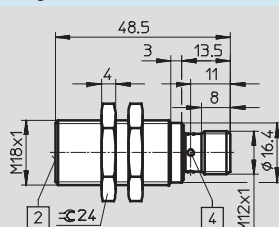
Flush fitting

Cable



1 Connecting cable

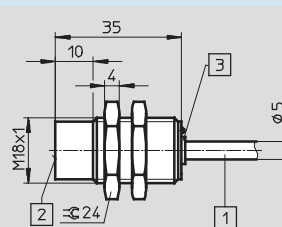
Plug



2 Active surface

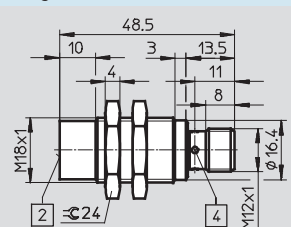
Non-flush fitting

Cable



3 LED

Plug



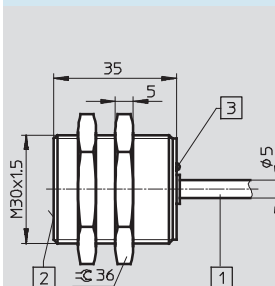
4 4x LED

Dimensions – M30

Download CAD Data → www.festo.com/us/cad

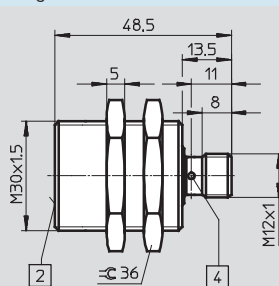
Flush fitting

Cable



1 Connecting cable

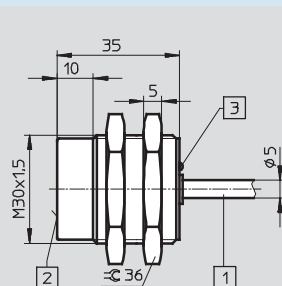
Plug



2 Active surface

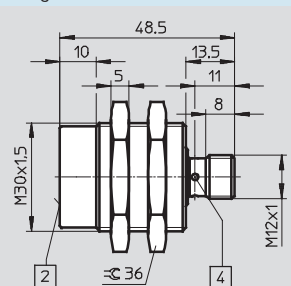
Non-flush fitting

Cable



3 LED

Plug



4 4x LED

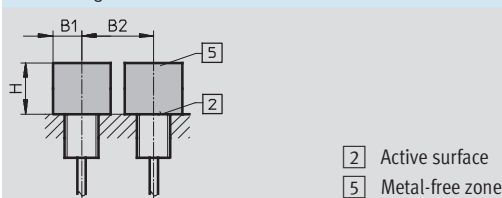
Proximity sensors SIEN, inductive

Technical data – Standard switching distance, basic version

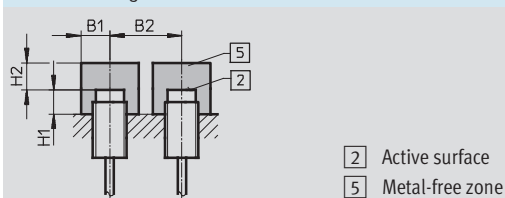
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Fitting instructions

Flush fitting



Non-flush fitting



Size	B1	B2	H
4 mm	2.5	5	2
M5	3.3	5	2.4
6.5 mm	5	9.5	4.5
M8	5.5	10	4.5
M12	8	18	6
M18	14	32	15
M30	25	60	30

Size	B1	B2	H1	H2
M8	9	16	8	7.5
M12	12	28	6	12
M18	20	50	10	24
M30	30	75	15	45

Ordering data

Ordering data

Size	S _n ¹⁾ [mm]	Mounting type	Switching output	Switching element function	Electrical connection			
					Cable		Plug	
					Part No.	Type	Part No.	Type
4 mm								
	0.8	Flush	PNP	N/O contact	150362	SIEN-4B-PS-K-L	150363	SIEN-4B-PS-S-L
				N/C contact	150366	SIEN-4B-PO-K-L	150367	SIEN-4B-PO-S-L
			NPN	N/O contact	150360	SIEN-4B-NS-K-L	150361	SIEN-4B-NS-S-L
				N/C contact	150364	SIEN-4B-NO-K-L	150365	SIEN-4B-NO-S-L
M5								
	0.8	Flush	PNP	N/O contact	150370	SIEN-M5B-PS-K-L	150371	SIEN-M5B-PS-S-L
				N/C contact	150374	SIEN-M5B-PO-K-L	150375	SIEN-M5B-PO-S-L
			NPN	N/O contact	150368	SIEN-M5B-NS-K-L	150369	SIEN-M5B-NS-S-L
				N/C contact	150372	SIEN-M5B-NO-K-L	150373	SIEN-M5B-NO-S-L
6.5 mm								
	1.5	Flush	PNP	N/O contact	150378	SIEN-6,5B-PS-K-L	150379	SIEN-6,5B-PS-S-L
				N/C contact	150382	SIEN-6,5B-PO-K-L	150383	SIEN-6,5B-PO-S-L
			NPN	N/O contact	150376	SIEN-6,5B-NS-K-L	150377	SIEN-6,5B-NS-S-L
				N/C contact	150380	SIEN-6,5B-NO-K-L	150381	SIEN-6,5B-NO-S-L
M8								
	1.5	Flush	PNP	N/O contact	150386	SIEN-M8B-PS-K-L	150387	SIEN-M8B-PS-S-L
				N/C contact	150390	SIEN-M8B-PO-K-L	150391	SIEN-M8B-PO-S-L
			NPN	N/O contact	150384	SIEN-M8B-NS-K-L	150385	SIEN-M8B-NS-S-L
				N/C contact	150388	SIEN-M8B-NO-K-L	150389	SIEN-M8B-NO-S-L
	2.5	Non-flush	PNP	N/O contact	150394	SIEN-M8NB-PS-K-L	150395	SIEN-M8NB-PS-S-L
				N/C contact	150398	SIEN-M8NB-PO-K-L	150399	SIEN-M8NB-PO-S-L
			NPN	N/O contact	150392	SIEN-M8NB-NS-K-L	150393	SIEN-M8NB-NS-S-L
				N/C contact	150396	SIEN-M8NB-NO-K-L	150397	SIEN-M8NB-NO-S-L

1) S_n Rated operating distance [mm]

Proximity sensors SIEN, inductive

Technical data – Standard switching distance, basic version

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Ordering data									
Size	S _n ¹⁾ [mm]	Mounting type	Switching output	Switching element function	Electrical connection				
					Cable			Plug	
					Part No.	Type		Part No.	Type
M12									
	2.0	Flush	PNP	N/O contact	150402	SIEN-M12B-PS-K-L	150403	SIEN-M12B-PS-S-L	
				N/C contact	150406	SIEN-M12B-PO-K-L	150407	SIEN-M12B-PO-S-L	
			NPN	N/O contact	150400	SIEN-M12B-NS-K-L	150401	SIEN-M12B-NS-S-L	
				N/C contact	150404	SIEN-M12B-NO-K-L	150405	SIEN-M12B-NO-S-L	
	4.0	Non-flush	PNP	N/O contact	150410	SIEN-M12NB-PS-K-L	150411	SIEN-M12NB-PS-S-L	
				N/C contact	150414	SIEN-M12NB-PO-K-L	150415	SIEN-M12NB-PO-S-L	
			NPN	N/O contact	150408	SIEN-M12NB-NS-K-L	150409	SIEN-M12NB-NS-S-L	
				N/C contact	150412	SIEN-M12NB-NO-K-L	150413	SIEN-M12NB-NO-S-L	
M18									
	5.0	Flush	PNP	N/O contact	150418	SIEN-M18B-PS-K-L	150419	SIEN-M18B-PS-S-L	
				N/C contact	150422	SIEN-M18B-PO-K-L	150423	SIEN-M18B-PO-S-L	
			NPN	N/O contact	150416	SIEN-M18B-NS-K-L	150417	SIEN-M18B-NS-S-L	
				N/C contact	150420	SIEN-M18B-NO-K-L	150421	SIEN-M18B-NO-S-L	
	8.0	Non-flush	PNP	N/O contact	150426	SIEN-M18NB-PS-K-L	150427	SIEN-M18NB-PS-S-L	
				N/C contact	150430	SIEN-M18NB-PO-K-L	150431	SIEN-M18NB-PO-S-L	
			NPN	N/O contact	150424	SIEN-M18NB-NS-K-L	150425	SIEN-M18NB-NS-S-L	
				N/C contact	150428	SIEN-M18NB-NO-K-L	150429	SIEN-M18NB-NO-S-L	
M30									
	10.0	Flush	PNP	N/O contact	150434	SIEN-M30B-PS-K-L	150435	SIEN-M30B-PS-S-L	
				N/C contact	150438	SIEN-M30B-PO-K-L	150439	SIEN-M30B-PO-S-L	
			NPN	N/O contact	150432	SIEN-M30B-NS-K-L	150433	SIEN-M30B-NS-S-L	
				N/C contact	150436	SIEN-M30B-NO-K-L	150437	SIEN-M30B-NO-S-L	
	15.0	Non-flush	PNP	N/O contact	150442	SIEN-M30NB-PS-K-L	150443	SIEN-M30NB-PS-S-L	
				N/C contact	150446	SIEN-M30NB-PO-K-L	150447	SIEN-M30NB-PO-S-L	
			NPN	N/O contact	150440	SIEN-M30NB-NS-K-L	150441	SIEN-M30NB-NS-S-L	
				N/C contact	150444	SIEN-M30NB-NO-K-L	150445	SIEN-M30NB-NO-S-L	

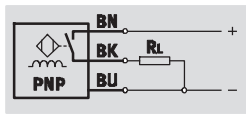
1) S_n Rated operating distance [mm]

Proximity sensors SIEN-...-PA, inductive

Technical data – Standard switching distance, polyamide housing

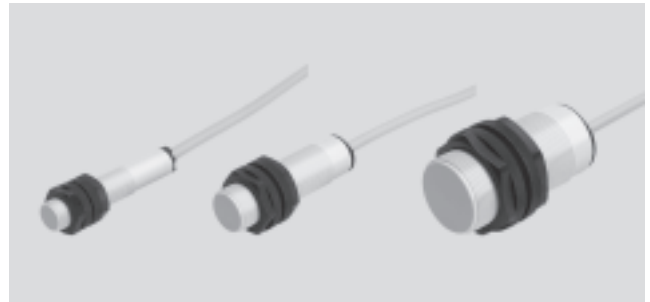
FESTO

Function¹⁾



1) e.g. N/O contact with PNP output and cable

- Standard switching distance
- Corrosion-resistant
- Polyamide housing
- For DC voltage
- Round design



General technical data	
Design	Round
Conforms to	EN 60947-5-2
Certification	cULus listed (OL) C-Tick
CE mark (see declaration of conformity)	To EU EMC Directive ¹⁾
Note on materials	Free of copper and PTFE

1) For information about the applicability of the component see the manufacturer's EC declaration of conformity at: www.festo.com → Support → User documentation.
If the component is subject to restrictions on usage in residential, office or commercial environments or small businesses, further measures to reduce the emitted interference may be necessary.

Input signal/measuring element		
Ambient temperature	[°C]	-25 ... +70

Output, general						
Mounting type	Flush			Non-flush		
Size	M12	M18	M30	M12	M18	M30
Repetition accuracy [mm]	0.04	0.1	0.2	0.08	0.16	0.3

Switching output						
Mounting type	Flush			Non-flush		
Size	M12	M18	M30	M12	M18	M30
Switching output	PNP			PNP		
	NPN			NPN		
Switching element function	N/O contact			N/O contact		
Rated operating distance [mm]	2	5	10	4	8	15
Assured switching distance [mm]	1.62	4.05	8.1	3.24	6.48	12.15
Reduction factors						
Aluminium	0.35 ... 0.5			0.35 ... 0.5		
Stainless steel St 18/8	0.6 ... 1.0			0.6 ... 1.0		
Copper	0.25 ... 0.45			0.25 ... 0.45		
Brass	0.35 ... 0.5			0.35 ... 0.5		
Steel St 37	1.0			1.0		
Hysteresis [mm]	0.06 ... 0.3	0.15 ... 0.75	0.3 ... 1.5	0.12 ... 0.6	0.24 ... 1.2	0.45 ... 2.25
Max. switching frequency DC [Hz]	2,000	1,000	500	2,000	1,000	500
Max. output current [mA]	200			200		
Voltage drop [V]	≤ 1.8			≤ 1.8		

Output, additional data	
Protection against short circuit	Pulsed

Proximity sensors SIEN-...-PA, inductive

FESTO

Technical data – Standard switching distance, polyamide housing

Electronic components		
Operating voltage range	[V DC]	10 ... 30
Residual ripple	[%]	10
Idle current	[mA]	≤ 15
Reverse polarity protection		For all electrical connections

Electromechanical components	
Electrical connection	Cable, 3-wire
Cable length	[m] 2.5
Cable sheath material	PVC
Insulating sheath material	PVC

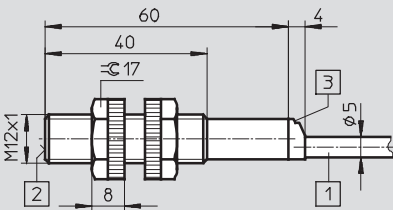
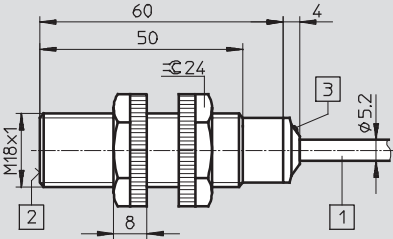
Mechanical components						
Size	M12		M18		M30	
Attachment type	Via lock nut					
Mounting type	Flush	Non-flush	Flush	Non-flush	Flush	Non-flush
Tightening torque	[Nm] –	25	–	25	15	15
Product weight	[g] 41	38	124	141	48	48
Housing material	PA-reinforced					

Display/operation	
Switching status display	Yellow LED

Immissions/emissions						
Mounting type	Flush			Non-flush		
Size	M12	M18	M30	M12	M18	M30
Ambient temperature with flexible cable installation	[°C] 0 ... +70			0 ... +70		
Protection class	IP65 IP67			IP67		
Corrosion resistance class CRC ¹⁾	4			4		

1) Corrosion resistance class 4 according to Festo standard 940 070

Components subject to particularly high corrosion stress. Parts used with aggressive media, e.g. in the food or chemical industry. These applications should be supported with special tests with the media if required.

Dimensions		Download CAD Data → www.festo.com/us/cad	
M12	M18		
			
1	2	3	
Connecting cable	Active surface	LED	

Proximity sensors SIEN-...-PA, inductive

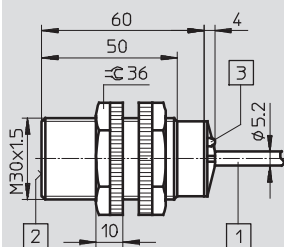
FESTO

Technical data – Standard switching distance, polyamide housing

Dimensions

Download CAD Data → www.festo.com/us/cad

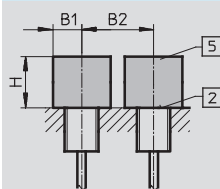
M30



- 1 Connecting cable
- 2 Active surface
- 3 LED

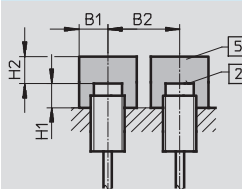
Fitting instructions

Flush fitting



- 2 Active surface
- 5 Metal-free zone

Non-flush fitting



- 2 Active surface
- 5 Metal-free zone

Size	B1	B2	H
M12	18	24	6
M18	27	36	15
M30	45	60	30

Size	B1	B2	H1	H2
M12	18	36	8	12
M18	27	54	16	24
M30	45	90	30	45

Ordering data

Size	S _n ¹⁾	Mounting type	Switching output	Switching element function	Electrical connection	
	[mm]				Cable	
					Part No.	Type
M12						
	2.0	Flush	PNP	N/O contact	538323	SIEN-M12B-PS-K-L-PA
			NPN		538324	SIEN-M12B-NS-K-L-PA
	4.0	Non-flush	PNP		538329	SIEN-M12NB-PS-K-L-PA
			NPN		538330	SIEN-M12NB-NS-K-L-PA
M18						
	5.0	Flush	PNP	N/O contact	538325	SIEN-M18B-PS-K-L-PA
			NPN		538326	SIEN-M18B-NS-K-L-PA
	8.0	Non-flush	PNP		538331	SIEN-M18NB-PS-K-L-PA
			NPN		538332	SIEN-M18NB-NS-K-L-PA
M30						
	10.0	Flush	PNP	N/O contact	538327	SIEN-M30B-PS-K-L-PA
			NPN		538328	SIEN-M30B-NS-K-L-PA
	15.0	Non-flush	PNP		538333	SIEN-M30NB-PS-K-L-PA
			NPN		538334	SIEN-M30NB-NS-K-L-PA

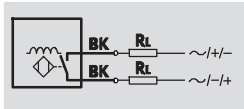
1) S_n Rated operating distance [mm]

Proximity sensors SIED, inductive

Technical data – Standard switching distance, for DC and AC voltage

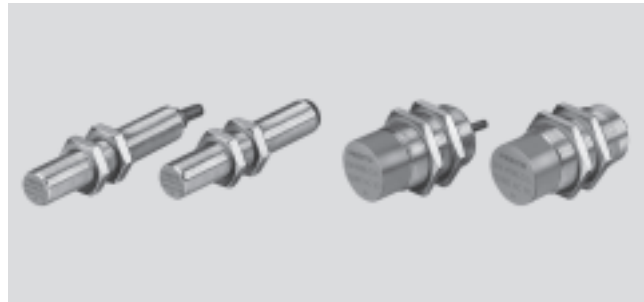
FESTO

Function¹⁾



1) e.g. N/O contact with cable

- Standard switching distance
- For DC and AC voltage
- Round design



General technical data	
Design	Round
Conforms to	EN 60947-5-2
Certification	cULus listed (OL)
	C-Tick
CE mark (see declaration of conformity)	To EU EMC Directive ¹⁾
	To EU Low Voltage Directive
Note on materials	Free of copper and PTFE

1) For information about the applicability of the component see the manufacturer's EC declaration of conformity at: www.festo.com → Support → User documentation.
If the component is subject to restrictions on usage in residential, office or commercial environments or small businesses, further measures to reduce the emitted interference may be necessary.

Input signal/measuring element		
Ambient temperature	[°C]	–25 ... +85

Output, general						
Mounting type	Flush			Non-flush		
Size	M12	M18	M30	M12	M18	M30
Repetition accuracy	[mm]	0.1	0.15	0.3	0.2	0.2
					0.4	

Switching output						
Mounting type	Flush			Non-flush		
Size	M12	M18	M30	M12	M18	M30
Switching output	Contactless, 2-wire			Contactless, 2-wire		
Switching element function	N/O contact			N/O contact		
	N/C contact			N/C contact		
Rated operating distance	[mm]	2	5	10	4	8
Assured switching distance	[mm]	1.62	4.05	8.1	3.24	6.5
					12.5	
Reduction factors						
Aluminium	0.5	0.4	0.4	0.6	0.4	0.5
Stainless steel St 18/8	0.9	0.7	0.7	0.9	0.7	0.8
Copper	0.4	0.3	0.3	0.5	0.3	0.4
Brass	0.6	0.4	0.4	0.6	0.4	0.5
Steel St 37	1.0	1.0	1.0	1.0	1.0	1.0
Hysteresis	[mm]	0.02 ... 0.44	0.04 ... 1.15	0.05 ... 2.2	0.03 ... 0.88	0.03 ... 1.9
Max. switching frequency AC	[Hz]	25			25	
Max. switching frequency DC	[Hz]	1,200	490	200	900	340
Max. output current	[mA]	200	300	300	200	300
Minimum load current	[mA]	5			5	
Voltage drop	[V]	≤ 8			≤ 8	

Proximity sensors SIED, inductive

FESTO

Technical data – Standard switching distance, for DC and AC voltage

Output, additional data	
Protection against short circuit	No

Electronic components		
Operating voltage range AC	[V AC]	20 ... 265
Operating voltage range DC	[V DC]	20 ... 320
Idle current	[mA]	≤ 1.5
Reverse polarity protection	For all electrical connections	

Electromechanical components		
Electrical connection	Cable	Plug
Electrical connection	Cable, 2-wire	Plug, M12x1, 2-pin
Cable length	[m]	2.5
Cable sheath material	PUR	–
Insulating sheath material	PVC	

Mechanical components						
Size	M12		M18		M30	
Electrical connection	Cable	Plug	Cable	Plug	Cable	Plug
Attachment type	Via lock nut		Via lock nut		Via lock nut	
Mounting type	Flush		Flush		Flush	
	Non-flush		Non-flush		Non-flush	
Tightening torque [Nm]	10		20		40	
Product weight [g]	90	20	110	50	190	140
Housing materials	Nickel-plated brass, PA		Nickel-plated brass, PA		Nickel-plated brass, PA	

Display/operation	
Switching status display	Yellow LED

Immissions/emissions		
Electrical connection	Cable	Plug
Ambient temperature with flexible cable installation	[°C]	–5 ... +50
Protection class	IP67	IP67
Corrosion resistance class CRC ¹⁾	1	1

- 1) Corrosion resistance class 1 according to Festo standard 940 070
Components subject to low corrosion stress. Transport and storage protection. Parts that do not have primarily decorative surface requirements, e.g. in internal areas that are not visible or behind covers.

Pin allocation to EN 60947-5-2				
M12x1, 2-pin				
N/O contact				N/C contact
	Pin	Wire colour	Allocation	
	3	Black	/+/-	
	4	Black	/-/+	

Proximity sensors SIED, inductive

Technical data – Standard switching distance, for DC and AC voltage

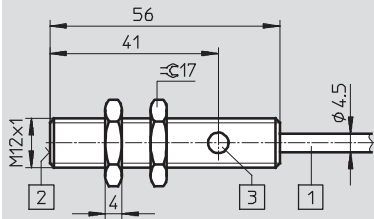
FESTO

Dimensions – M12

Download CAD Data → www.festo.com/us/cad

Flush fitting

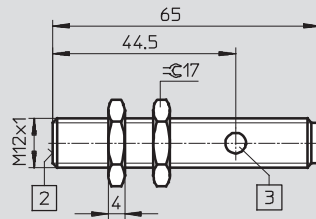
Cable



1 Connecting cable

2 Active surface

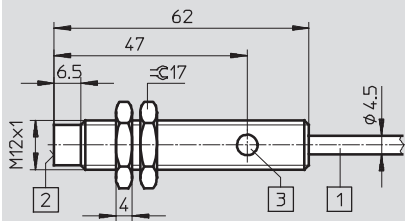
Plug



3 LED

Non-flush fitting

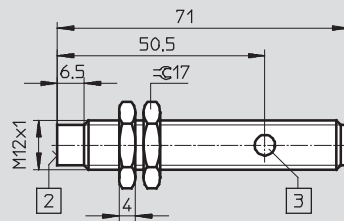
Cable



1 Connecting cable

2 Active surface

Plug



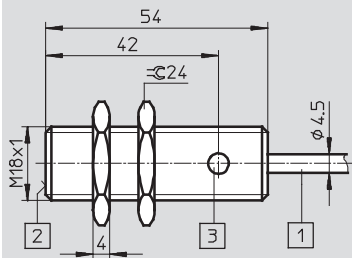
3 LED

Dimensions – M18

Download CAD Data → www.festo.com/us/cad

Flush fitting

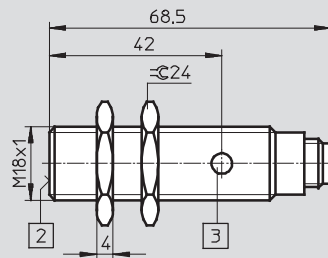
Cable



1 Connecting cable

2 Active surface

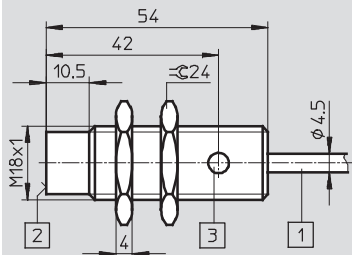
Plug



3 LED

Non-flush fitting

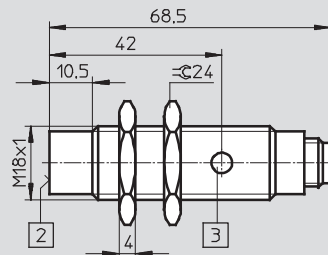
Cable



1 Connecting cable

2 Active surface

Plug



3 LED

Proximity sensors SIED, inductive

FESTO

Technical data – Standard switching distance, for DC and AC voltage

Dimensions – M30

Download CAD Data → www.festo.com/us/cad

Flush fitting

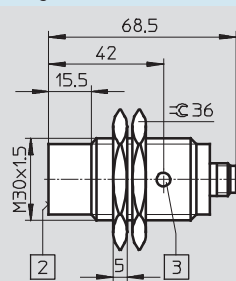
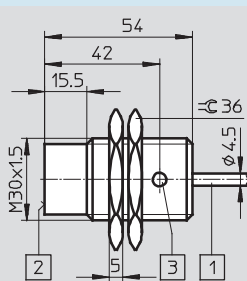
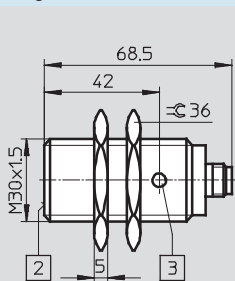
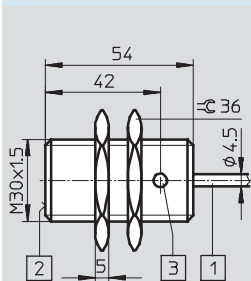
Cable

Plug

Non-flush fitting

Cable

Plug



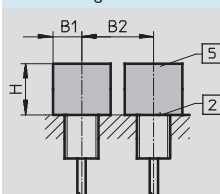
1 Connecting cable

2 Active surface

3 LED

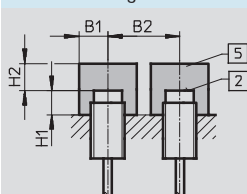
Fitting instructions

Flush fitting



2 Active surface
5 Metal-free zone

Non-flush fitting

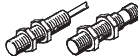


2 Active surface
5 Metal-free zone

Size	B1	B2	H
M12	6	12	6
M18	11	30	10
M30	25	37	16

Size	B1	B2	H1	H2
M12	15	27	8	8
M18	20	50	15	15
M30	30	80	15	25

Ordering data

Size	S _n ¹⁾	Mounting type	Switching output	Switching element function	Electrical connection			
	[mm]				Cable		Plug	
					Part No.	Type	Part No.	Type
M12								
	2.0	Flush	Contactless, 2-wire	N/O contact	538272	SIED-M12B-ZS-K-L	538271	SIED-M12B-ZS-S-L
				N/C contact	538274	SIED-M12B-ZO-K-L	538273	SIED-M12B-ZO-S-L
	4.0	Non-flush	Contactless, 2-wire	N/O contact	538268	SIED-M12NB-ZS-K-L	538267	SIED-M12NB-ZS-S-L
				N/C contact	538270	SIED-M12NB-ZO-K-L	538269	SIED-M12NB-ZO-S-L
M18								
	5.0	Flush	Contactless, 2-wire	N/O contact	538280	SIED-M18B-ZS-K-L	538279	SIED-M18B-ZS-S-L
				N/C contact	538282	SIED-M18B-ZO-K-L	538281	SIED-M18B-ZO-S-L
	8.0	Non-flush	Contactless, 2-wire	N/O contact	538276	SIED-M18NB-ZS-K-L	538275	SIED-M18NB-ZS-S-L
				N/C contact	538278	SIED-M18NB-ZO-K-L	538277	SIED-M18NB-ZO-S-L

Proximity sensors SIED, inductive

FESTO

Technical data – Standard switching distance, for DC and AC voltage

Ordering data								
Size	S _n ¹⁾	Mounting type	Switching output	Switching element function	Electrical connection			
	[mm]				Cable		Plug	
					Part No.	Type	Part No.	Type
M30								
	10.0	Flush	2-wire, contactless	N/O contact	538288	SIED-M30B-ZS-K-L	538287	SIED-M30B-ZS-S-L
				N/C contact	538290	SIED-M30B-ZO-K-L	538289	SIED-M30B-ZO-S-L
	15.0	Non-flush	2-wire, contactless	N/O contact	538284	SIED-M30NB-ZS-K-L	538283	SIED-M30NB-ZS-S-L
				N/C contact	538286	SIED-M30NB-ZO-K-L	538285	SIED-M30NB-ZO-S-L

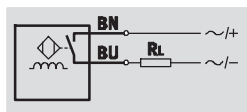
1) S_n Rated operating distance [mm]

Proximity sensors SIED-...-PA, inductive

FESTO

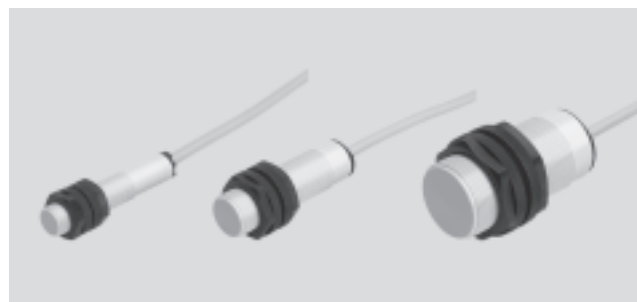
Technical data – Standard switching distance, polyamide housing, for DC and AC voltage

Function¹⁾



1) e.g. N/O contact with cable

- Standard switching distance
- Corrosion-resistant
- Polyamide housing
- For DC and AC voltage
- Round design



General technical data	
Design	Round
Conforms to	EN 60947-5-2
Certification	cULus listed (OL) C-Tick
CE mark (see declaration of conformity)	To EU EMC Directive ¹⁾ To EU Low Voltage Directive
Note on materials	Free of copper and PTFE

1) For information about the applicability of the component see the manufacturer's EC declaration of conformity at: www.festo.com → Support → User documentation.
If the component is subject to restrictions on usage in residential, office or commercial environments or small businesses, further measures to reduce the emitted interference may be necessary.

Input signal/measuring element		
Ambient temperature	[°C]	–25 ... +70

Output, general						
Mounting type	Flush			Non-flush		
Size	M12	M18	M30	M12	M18	M30
Repetition accuracy [mm]	0.04	0.1	0.2	0.08	0.16	0.3

Switching output						
Mounting type	Flush			Non-flush		
Size	M12	M18	M30	M12	M18	M30
Switching output	Contactless, 2-wire			Contactless, 2-wire		
Switching element function	N/O contact			N/O contact		
Rated operating distance [mm]	2	5	10	4	8	15
Assured switching distance [mm]	1.62	4.05	8.1	3.24	6.48	12.15
Reduction factors						
Aluminium	0.35 ... 0.5			0.35 ... 0.5		
Stainless steel St 18/8	0.06 ... 0.1			0.06 ... 0.1		
Copper	0.25 ... 0.45			0.25 ... 0.45		
Brass	0.35 ... 0.5			0.35 ... 0.5		
Steel St 37	1.0			1.0		
Hysteresis [mm]	0.06 ... 0.3	0.15 ... 0.75	0.3 ... 1.5	0.12 ... 0.6	0.24 ... 1.2	0.45 ... 2.25
Max. switching frequency AC [Hz]	20			20		
Max. switching frequency DC [Hz]	60			60		
Max. output current [mA]	100	300	300	100	300	300
Minimum load current [mA]	3			3		
Voltage drop [V]	≤ 6			≤ 6		

Output, additional data	
Protection against short circuit	No

Proximity sensors SIED-...-PA, inductive

FESTO

Technical data – Standard switching distance, polyamide housing, for DC and AC voltage

Electronic components		
Operating voltage range AC	[V AC]	20 ... 250
Operating voltage range DC	[V DC]	10 ... 300
Idle current	[mA]	≤ 1.5
Reverse polarity protection	For all electrical connections	

Electromechanical components	
Electrical connection	Cable, 2-wire
Cable length	[m] 2.5
Cable sheath material	PVC
Insulating sheath material	PVC

Mechanical components			
Size	M12	M18	M30
Attachment type	Via lock nut		
Mounting type	Flush		
Tightening torque	[Nm] 1	2	5
Product weight	[g] 109	123	175
Housing material	PA-reinforced		

Display/operation	
Switching status display	Yellow LED

Immissions/emissions	
Ambient temperature with flexible cable installation	[°C] 0 ... +70
Protection class	IP65, IP67
Corrosion resistance class CRC ¹⁾	4

1) Corrosion resistance class 4 according to Festo standard 940 070

Components subject to particularly high corrosion stress. Parts used with aggressive media, e.g. in the food or chemical industry. These applications should be supported with special tests with the media if required.

Dimensions		Download CAD Data → www.festo.com/us/cad
M12	M18	
1	2	3
Connecting cable	Active surface	LED

Proximity sensors SIED-...-PA, inductive

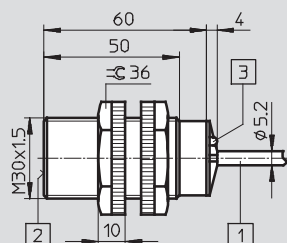
FESTO

Technical data – Standard switching distance, polyamide housing, for DC and AC voltage

Dimensions

Download CAD Data → www.festo.com/us/cad

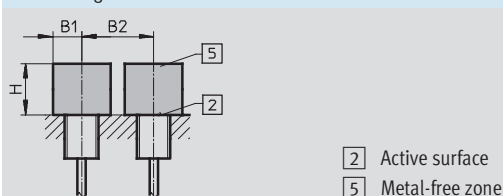
M30



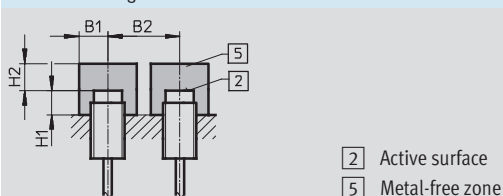
- 1 Connecting cable
- 2 Active surface
- 3 LED

Fitting instructions

Flush fitting



Non-flush fitting



Size	B1	B2	H
M12	18	24	6
M18	27	36	15
M30	45	60	30

Size	B1	B2	H1	H2
M12	18	36	8	12
M18	27	54	16	24
M30	45	90	30	45

Ordering data

Size	S _n ¹⁾	Mounting type	Switching output	Switching element function	Electrical connection	
	[mm]				Cable	
					Part No.	Type
M12						
	2.0	Flush	Contactless, 2-wire	N/O contact	538336	SIED-M12B-ZS-K-L-PA
	4.0	Non-flush			538335	SIED-M12NB-ZS-K-L-PA
M18						
	5.0	Flush	Contactless, 2-wire	N/O contact	538338	SIED-M18B-ZS-K-L-PA
	8.0	Non-flush			538337	SIED-M18NB-ZS-K-L-PA
M30						
	10.0	Flush	Contactless, 2-wire	N/O contact	538340	SIED-M30B-ZS-K-L-PA
	15.0	Non-flush			538339	SIED-M30NB-ZS-K-L-PA

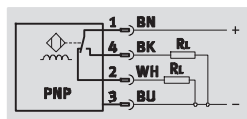
1) S_n Rated operating distance [mm]

Proximity sensors SIES, inductive

Technical data – Standard switching distance, special design

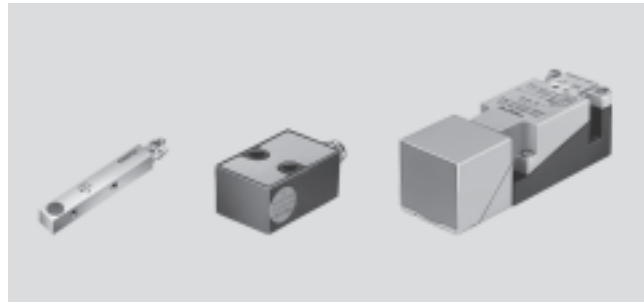
FESTO

Function¹⁾



1) e.g. antivalent with PNP output and terminals

- Standard switching distance
- For DC voltage
- Block-shaped design



General technical data	
Conforms to	EN 60947-5-2
Certification	cULus listed (OL) C-Tick
CE mark (see declaration of conformity)	To EU EMC Directive ¹⁾
Note on materials	Free of copper and PTFE

1) For information about the applicability of the component see the manufacturer's EC declaration of conformity at: www.festo.com → Support → User documentation.
If the component is subject to restrictions on usage in residential, office or commercial environments or small businesses, further measures to reduce the emitted interference may be necessary.

Input signal/measuring element					
Type	SIES-Q5	SIES-Q8	SIES-V3	SIES-QB	SIES-Q40
Size [mm]	5x5x25	8x8x40	15x20x30	12x26x40	40x40x120
Ambient temperature [°C]	-25 ... +70		-25 ... +85		

Output, general					
Type	SIES-Q5	SIES-Q8	SIES-V3	SIES-QB	SIES-Q40
Size [mm]	5x5x25	8x8x40	15x20x30	12x26x40	40x40x120
Repetition accuracy [mm]	0.04	0.075	0.1	0.1	0.75

Switching output					
Type	SIES-Q5	SIES-Q8	SIES-V3	SIES-QB	SIES-Q40
Size [mm]	5x5x25	8x8x40	15x20x30	12x26x40	40x40x120
Switching output	PNP		PNP		PNP
	NPN		NPN		–
Switching element function	N/O contact		N/O contact		Antivalent
	N/C contact		–	N/C contact	
Rated operating distance [mm]	0.8	1.5	2		15
Assured switching distance [mm]	0.64	1.2	1.6		12.2
Reduction factors					
Aluminium	0.4		0.45		0.3
Stainless steel St 18/8	0.7	0.8	0.7	0.8	0.7
Copper	0.3	0.2	0.3	0.35	0.25
Brass	0.4	0.5	0.5		0.3
Steel St 37	1.0		1.0		1.0
Max. switching frequency DC [Hz]	3,000	1,500	1,200		100
Max. output current [mA]	200		–		–
Max. output current at ≤ 50 °C [mA]	–		200		200
Max. output current at ≤ 85 °C [mA]	–		150		150
Voltage drop [V]	–		≤ 1.8		≤ 1.8

Proximity sensors SIES, inductive

Technical data – Standard switching distance, special design

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Output, additional data	
Protection against short circuit	Pulsed

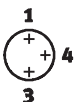
Electronic components						
Type		SIES-Q5	SIES-Q8	SIES-V3	SIES-QB	SIES-Q40
Size	[mm]	5x5x25	8x8x40	15x20x30	12x26x40	40x40x120
Operating voltage range	[V DC]	10 ... 30				
Residual ripple	[%]	10				
Idle current	[mA]	≤ 10		≤ 30		≤ 40
Reverse polarity protection		For all electrical connections				

Electromechanical components						
Electrical connection	Cable			Plug		
Type	SIES-Q5	SIES-Q8	SIES-QB	SIES-Q8	SIES-V3	SIES-Q40
Size [mm]	5x5x25	8x8x40	12x26x40	8x8x40	15x20x30	40x40x120
Electrical connection	Cable, 3-wire			Plug, M8x1, 3-pin		Screw terminal
Cable length [m]	2.5			–		–
Cable sheath material	PUR			–		–

Mechanical components						
Type		SIES-Q5	SIES-Q8	SIES-V3	SIES-QB	SIES-Q40
Size	[mm]	5x5x25	8x8x40	15x20x30	12x26x40	40x40x120
Attachment type		Via female thread		Via through-hole		
Mounting type		Flush		Flush		
Product weight	[g]	22	15	120	170	230
Housing material		Nickel-plated brass		Die-cast zinc	PBT-reinforced	PBT

Display/operation						
Type		SIES-Q5	SIES-Q8	SIES-V3	SIES-QB	SIES-Q40
Size	[mm]	5x5x25	8x8x40	15x20x30	12x26x40	40x40x120
Ready status display		–				Green LED
Switching status display		Yellow LED				Yellow LED

Immissions/emissions						
Type		SIES-Q5	SIES-Q8	SIES-V3	SIES-QB	SIES-Q40
Size	[mm]	5x5x25	8x8x40	15x20x30	12x26x40	40x40x120
Protection class		IP67				IP65

Pin allocation to EN 60947-5-2			
M8x1, 3-pin			
N/O contact and N/C contact			
	Pin	Wire colour	Allocation
	1	Brown	+
	3	Blue	–
	4	Black	Output
	2		

Proximity sensors SIES, inductive

Technical data – Standard switching distance, special design

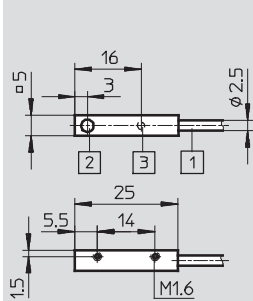
FESTO

Dimensions

Download CAD Data → www.festo.com/us/cad

SIES-Q5B

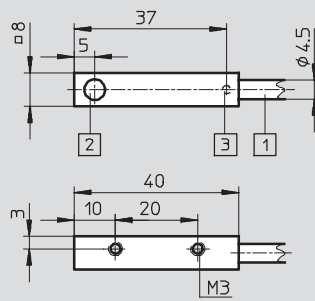
Cable



- 1 Connecting cable
- 2 Active surface

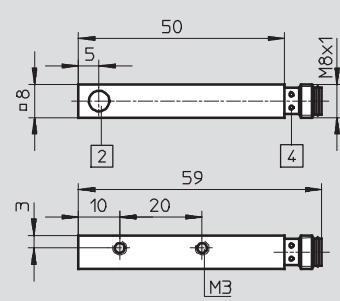
SIES-Q8B

Cable



- 3 LED
- 4 4x LED

Plug

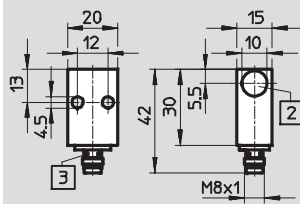


Dimensions

Download CAD Data → www.festo.com/us/cad

SIES-V3B

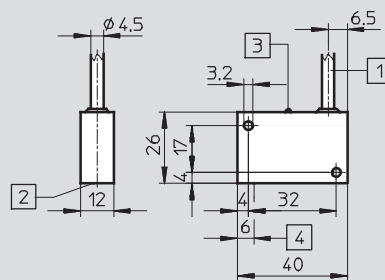
Plug



- 1 Connecting cable
- 2 Active surface

SIES-QB

Cable



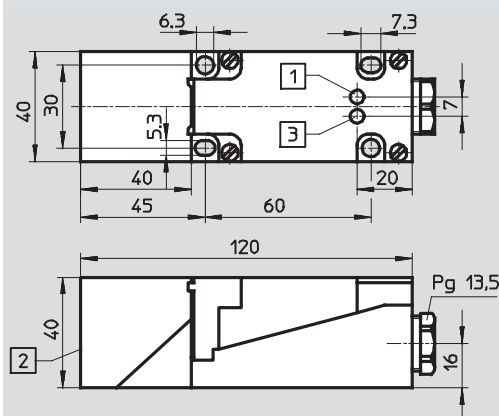
- 3 LED
- 4 Sensor centre

Dimensions

Download CAD Data → www.festo.com/us/cad

SIES-Q40B

Plug



- 2 Supplied with active surface facing forward: sensor head can be adjusted to any one of 5 response directions

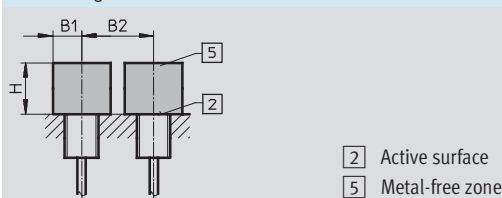
Proximity sensors SIES, inductive

FESTO

Technical data – Standard switching distance, special design

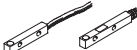
Fitting instructions

Flush fitting



Size	B1	B2	H
5x5x25	2.5	5	2
8x8x40	4	12	3
15x20x30	6	12	5
12x26x40	6	12	5
40x40x120	25	75	30

Ordering data

Size [mm]	S _n ¹⁾ [mm]	Mounting type	Switching output	Switching element function	Electrical connection			
					Cable		Plug	
					Part No.	Type	Part No.	Type
5x5x25								
	0.8	Flush	PNP	N/O contact	178291	SIES-Q5B-PS-K-L	–	
				N/C contact	174549	SIES-Q5B-PO-K-L		
			NPN	N/O contact	178290	SIES-Q5B-NS-K-L		
				N/C contact	174548	SIES-Q5B-NO-K-L		
8x8x40								
	1.5	Flush	PNP	N/O contact	178294	SIES-Q8B-PS-K-L	178295	SIES-Q8B-PS-S-L
				N/C contact	174552	SIES-Q8B-PO-K-L	174553	SIES-Q8B-PO-S-L
			NPN	N/O contact	178292	SIES-Q8B-NS-K-L	178293	SIES-Q8B-NS-S-L
				N/C contact	174550	SIES-Q8B-NO-K-L	174551	SIES-Q8B-NO-S-L
15x20x30								
	2.0	Flush	PNP	N/O contact	–		150491	SIES-V3B-PS-S-L
			NPN				150490	SIES-V3B-NS-S-L
12x26x40								
	2.0	Flush	PNP	N/O contact	150488	SIES-QB-PS-K-L	–	
				N/C contact	150489	SIES-QB-PO-K-L		
40x40x120								
	15.0	Flush	PNP	Antivalent	–		150492	SIES-Q40B-PA-X-2L ²⁾

1) S_n Rated operating distance [mm]

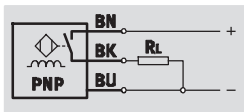
2) Electrical connection via screw terminals

Proximity sensors SIEH, inductive

Technical data – Increased switching distance

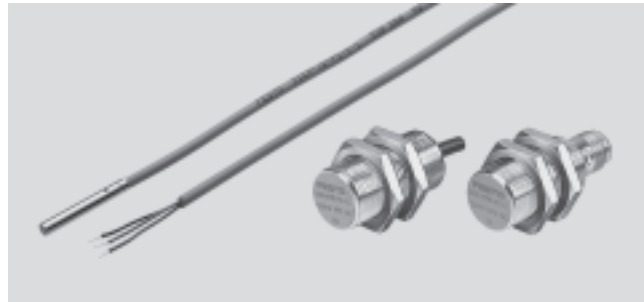
FESTO

Function¹⁾



1) e.g. N/O contact with PNP output and cable

- Increased switching distance
- For DC voltage
- Round design



General technical data			
Size	3 mm	M12	M18
Design	Round	–	–
Conforms to	EN 60947-5-2	EN 60947-5-2	EN 60947-5-2
Certification	–	cULus listed (OL)	cULus listed (OL)
	C-Tick	C-Tick	C-Tick
CE mark (see declaration of conformity)	To EU EMC Directive ¹⁾	To EU EMC Directive ¹⁾	To EU EMC Directive ¹⁾
Note on materials	Free of copper and PTFE	Free of copper and PTFE	Free of copper and PTFE
	–	–	RoHS-compliant
	–	Contains PWIS (paint-wetting impairment substances)	Contains PWIS (paint-wetting impairment substances)

1) For information about the applicability of the component see the manufacturer's EC declaration of conformity at: www.festo.com → Support → User documentation.
If the component is subject to restrictions on usage in residential, office or commercial environments or small businesses, further measures to reduce the emitted interference may be necessary.

Input signal/measuring element			
Size	3 mm	M12	M18
Ambient temperature	[°C]	–25 ... +70	

Output, general			
Size	3 mm	M12	M18
Repetition accuracy	[mm]	0.02	–
Repetition accuracy under constant conditions	[mm]	–	0.2

Switching output			
Size	3 mm	M12	M18
Switching output	PNP	PNP	PNP
	NPN	NPN	NPN
Switching element function	N/O contact	N/O contact	N/O contact
	–	N/C contact	N/C contact
Rated operating distance	[mm]	1	4
Assured switching distance	[mm]	0.81	3.24
Reduction factors			
Aluminium	0.5	0.4	0.35
Stainless steel St 18/8	0.8	0.8	0.7
Copper	0.45	0.4	0.3
Brass	0.6	0.5	0.4
Steel St 37	1.0	1.0	1.0
Hysteresis	[mm]	≤ 0.12	≤ 0.36
Switch-on time	[ms]	0.02	–
Max. switching frequency	[Hz]	3,000	2,500
Max. output current	[mA]	100	200
Voltage drop	[V]	0 ... 2	

Proximity sensors SIEH, inductive

Technical data – Increased switching distance

FESTO

Output, additional data			
Size	3 mm	M12	M18
Protection against short circuit	Pulsed	Pulsed	Pulsed
Inductive protective circuit	Integrated	Integrated	–
	Output current < 100 mA		
	and switching frequency < 10 Hz		

Electronic components			
Size	3 mm	M12	M18
Operating voltage range [V DC]	10 ... 30		
Residual ripple [%]	20	±10	±20
Idle current [mA]	0 ... 10		
Reverse polarity protection	For all electrical connections		

Electromechanical components						
Electrical connection	Cable			Plug		
Size	3 mm	M12	M18	3 mm	M12	M18
Electrical connection	Cable, 3-wire			Cable with plug, M8x1, 3-pin	Plug, M12x1, 3-pin	
Cable length [m]	2.5			0.15	–	
Cable sheath material	PUR			PUR		
Insulating sheath material	PVC	–	–	PVC		

Mechanical components							
Electrical connection		Cable			Plug		
Size		3 mm	M12	M18	3 mm	M12	M18
Attachment type		Clamped	Via lock nut		Clamped	Via lock nut	
Mounting type		Flush			Flush		
Tightening torque	[Nm]	–	–	20	–	–	20
Product weight	[g]	18	110	108	4	30	43
Housing material		High-alloy stainless steel	Chrome-plated brass		High-alloy stainless steel	Chrome-plated brass	
			PBTP			PBTP	
			–			PA	

Display/operation	
Switching status display	Yellow LED

Immissions/emissions						
Electrical connection	Cable			Plug		
Size	3 mm	M12	M18	3 mm	M12	M18
Ambient temperature with flexible cable installation [°C]	–5 ... +70			–5 ... +70		
Protection class	–	IP65	–	–	IP65	–
	IP67			IP67		
Surge strength [kV]	–	–	0.8	–	–	0.8
Corrosion resistance class CRC ¹⁾	4	2	–	1	2	–
Degree of contamination	–	–	3	–	–	3

- 1) Corrosion resistance class 1 according to Festo standard 940 070
Components subject to low corrosion stress. Transport and storage protection. Parts that do not have primarily decorative surface requirements, e.g. in internal areas that are not visible or behind covers.
- Corrosion resistance class 2 according to Festo standard 940 070
Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.
- Corrosion resistance class 4 according to Festo standard 940 070
Components subject to particularly high corrosion stress. Parts used with aggressive media, e.g. in the food or chemical industry. These applications should be supported with special tests with the media if required.

Proximity sensors SIEH, inductive

Technical data – Increased switching distance

FESTO

Pin allocation to EN 60947-5-2			
M8x1, 3-pin			
N/O contact			
	Pin	Wire colour	Allocation
	1	Brown	+
	3	Blue	–
	4	Black	Output
M12x1, 3-pin			
N/O contact			
	Pin	Wire colour	Allocation
	1	Brown	+
	3	Blue	–
	4	Black	Output
N/C contact			
	Pin	Wire colour	Allocation
	1	Brown	+
	3	Blue	–
	2	White	Output

Dimensions – 3 mm		Download CAD Data → www.festo.com/us/cad
Cable	Plug	
		1 Connecting cable 2 Active surface 3 LED

Dimensions – M12		Download CAD Data → www.festo.com/us/cad
Cable	Plug	
		1 Connecting cable 2 Active surface 3 LED 4 4x LED

Dimensions – M18		Download CAD Data → www.festo.com/us/cad
Cable	Plug	
		1 Connecting cable 2 Active surface 3 LED 4 4x LED

Fitting instructions																			
Flush fitting																			
	<table border="1"> <thead> <tr> <th>Size</th><th>B1</th><th>B2</th><th>H</th></tr> </thead> <tbody> <tr> <td>3 mm</td><td>2.5</td><td>5</td><td>3</td></tr> <tr> <td>M12</td><td>10</td><td>24</td><td>12</td></tr> <tr> <td>M18</td><td>18</td><td>40</td><td>24</td></tr> </tbody> </table>			Size	B1	B2	H	3 mm	2.5	5	3	M12	10	24	12	M18	18	40	24
Size	B1	B2	H																
3 mm	2.5	5	3																
M12	10	24	12																
M18	18	40	24																
	2 Active surface 5 Metal-free zone																		

Proximity sensors SIEH, inductive

FESTO

Technical data – Increased switching distance

Ordering data								
Size	S _n ¹⁾	Mounting type	Switching output	Switching element function	Electrical connection			
	[mm]				Cable		Plug	
					Part No.	Type	Part No.	Type
3 mm								
	1.0	Flush	PNP	N/O contact	538264	SIEH-3B-PS-K-L	538263	SIEH-3B-PS-S-L
			NPN	N/O contact	538266	SIEH-3B-NS-K-L	538265	SIEH-3B-NS-S-L
M12								
	4.0	Flush	PNP	N/O contact	150450	SIEH-M12B-PS-K-L	150451	SIEH-M12B-PS-S-L
				N/C contact	150454	SIEH-M12B-PO-K-L	150455	SIEH-M12B-PO-S-L
			NPN	N/O contact	150448	SIEH-M12B-NS-K-L	150449	SIEH-M12B-NS-S-L
				N/C contact	150452	SIEH-M12B-NO-K-L	150453	SIEH-M12B-NO-S-L
M18								
	7.0	Flush	PNP	N/O contact	150458	SIEH-M18B-PS-K-L	150459	SIEH-M18B-PS-S-L
				N/C contact	150462	SIEH-M18B-PO-K-L	150463	SIEH-M18B-PO-S-L
			NPN	N/O contact	150456	SIEH-M18B-NS-K-L	150457	SIEH-M18B-NS-S-L
				N/C contact	150460	SIEH-M18B-NO-K-L	150461	SIEH-M18B-NO-S-L

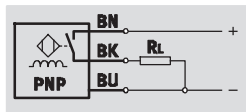
1) S_n Rated operating distance [mm]

Proximity sensors SIEH-...-CR, inductive

Technical data – Increased switching distance

FESTO

Function¹⁾



1) e.g. N/O contact with PNP output and cable

- Increased switching distance
- For DC voltage
- Round design
- Resistant to chemicals and mechanical stress



General technical data				
Size	M12		M18	
Switching output	PNP	NPN	PNP	NPN
Conforms to	EN 60947-5-2		EN 60947-5-2	
Certification	cULus listed (OL)	–	cULus listed (OL)	–
	C-Tick		C-Tick	
CE mark (see declaration of conformity)	To EU EMC Directive ¹⁾		To EU EMC Directive ¹⁾	
Note on materials	Free of copper and PTFE		Free of copper and PTFE	

1) For information about the applicability of the component see the manufacturer's EC declaration of conformity at: www.festo.com → Support → User documentation.
If the component is subject to restrictions on usage in residential, office or commercial environments or small businesses, further measures to reduce the emitted interference may be necessary.

Input signal/measuring element		
Ambient temperature	[°C]	–25 ... +70

Output, general		
Size	M12	M18
Reproducibility, switching value FS	[mm] 0.3	0.5

Switching output				
Size	M12		M18	
Switching output	PNP	NPN	PNP	NPN
Switching output	PNP		PNP	
	NPN		NPN	
Switching element function	N/O contact		N/O contact	
Rated operating distance	[mm]	6	10	
Assured switching distance	[mm]	4.86	8.1	
Reduction factors				
Aluminium		1.0	1.0	
Stainless steel, 1 mm thick		0.45	0.4	
Stainless steel, 2 mm thick		0.9	0.8	
Copper		0.85	0.8	0.85
Brass		1.3	1.3	
Steel St 37		1.0	1.0	
Hysteresis	[mm]	≤ 0.73		≤ 1.22
Max. switching frequency	[Hz]	400	600	200
Max. output current	[mA]	200		200
Voltage drop	[V]	2	≤ 2	2 ≤ 2

Proximity sensors SIEH-...-CR, inductive

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Technical data – Increased switching distance

Output, additional data	
Protection against short circuit	Pulsed
Inductive protective circuit	Integrated
	Output current < 100 mA
	and switching frequency < 10 Hz

Electronic components		
Switching output	PNP	NPN
Operating voltage range [V DC]	10 ... 30	10 ... 30
Residual ripple [%]	20	20
Idle current [mA]	< 12	≤ 17
Reverse polarity protection	For all electrical connections	For all electrical connections

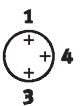
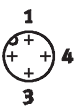
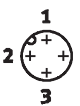
Electromechanical components		
Electrical connection	Cable	Plug
Electrical connection	Cable, 3-wire	Plug, M12x1, 3-pin
Cable sheath material	PUR	–

Mechanical components				
Size	M12		M18	
Electrical connection	Cable	Plug	Cable	Plug
Size	M12		M18	
Attachment type	Via lock nut		Via lock nut	
Mounting type	Flush		Flush	
Product weight [g]	90	28	115	53
Housing material	High-alloy stainless steel		High-alloy stainless steel	

Display/operation	
Switching status display	Yellow LED

Immissions/emissions				
Size	M12		M18	
Switching output	PNP	NPN	PNP	NPN
Ambient temperature with flexible cable installation [°C]	–5 ... +70		–5 ... +70	
Protection class	IP67		IP67	
	IP69K		IP69K	
Corrosion resistance class CRC ¹⁾	2	4	2	4
Resistance to sensor fitting pressure [bar]	80		60	

- 1) Corrosion resistance class 2 according to Festo standard 940 070
 Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.
 Corrosion resistance class 4 according to Festo standard 940 070
 Components subject to particularly high corrosion stress. Parts used with aggressive media, e.g. in the food or chemical industry. These applications should be supported with special tests with the media if required.

Pin allocation to EN 60947-5-2											
M8x1, 3-pin				M12x1, 3-pin				N/C contact			
N/O contact				N/O contact				N/C contact			
	Pin	Wire colour	Allocation		Pin	Wire colour	Allocation		Pin	Wire colour	Allocation
	1	Brown	+		1	Brown	+		1	Brown	+
	3	Blue	–		3	Blue	–		3	Blue	–
	4	Black	Output		4	Black	Output		2	White	Output

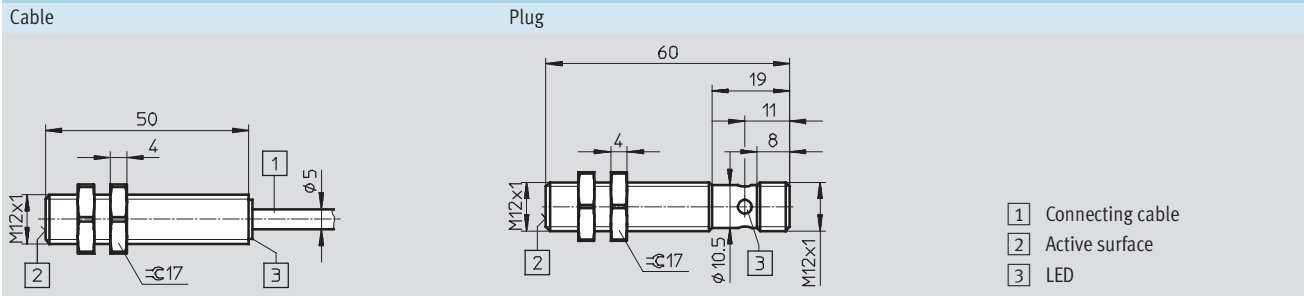
Proximity sensors SIEH-...-CR, inductive

Technical data – Increased switching distance

FESTO

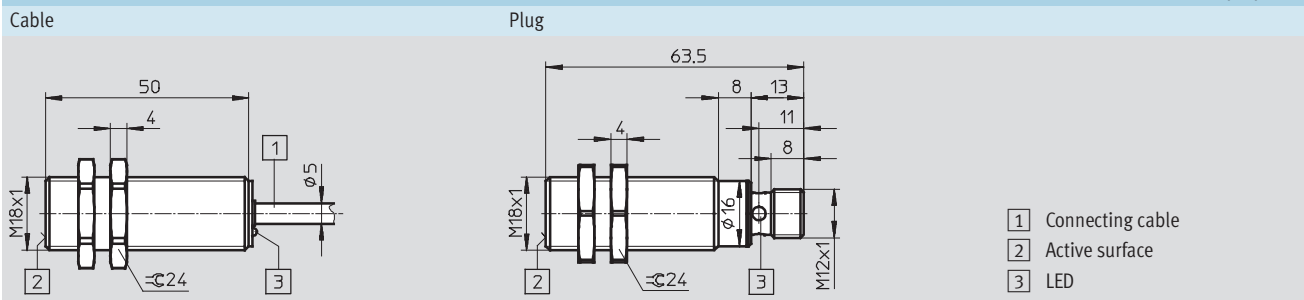
Dimensions – M12

Download CAD Data → www.festo.com/us/cad



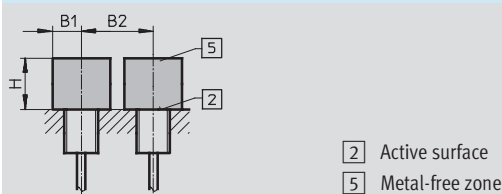
Dimensions – M18

Download CAD Data → www.festo.com/us/cad



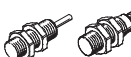
Fitting instructions

Flush fitting



Size	B1	B2	H
M12	12	40	18
M18	25	60	30

Ordering data

Size	S _n ¹⁾	Mounting type	Switching output	Switching element function	Electrical connection			
	[mm]				Cable		Plug	
					Part No.	Type	Part No.	Type
M12								
	6.0	Flush	PNP	N/O contact	538252	SIEH-M12B-PS-K-L-CR	538251	SIEH-M12B-PS-S-L-CR
			NPN	N/O contact	538254	SIEH-M12B-NS-K-L-CR	538253	SIEH-M12B-NS-S-L-CR
M18								
	10.0	Flush	PNP	N/O contact	538256	SIEH-M18B-PS-K-L-CR	538255	SIEH-M18B-PS-S-L-CR
			NPN	N/O contact	538258	SIEH-M18B-NS-K-L-CR	538257	SIEH-M18B-NS-S-L-CR

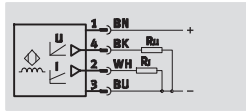
1) S_n Rated operating distance [mm]

Proximity sensors SIEA, inductive

Technical data – Analogue output

FESTO

Function¹⁾



1) e.g. with analogue output for current and voltage

- Analogue output
- For DC voltage
- Round design



General technical data	
Design	Round
Certification	C-Tick
CE mark (see declaration of conformity)	To EU EMC Directive ¹⁾
Note on materials	Free of copper and PTFE

1) For information about the applicability of the component see the manufacturer's EC declaration of conformity at: www.festo.com → Support → User documentation.
If the component is subject to restrictions on usage in residential, office or commercial environments or small businesses, further measures to reduce the emitted interference may be necessary.

Input signal/measuring element					
Size		M8	M12	M18	M30
Ambient temperature	[°C]	-25 ... +70		-25 ... +70	
Position measuring range	[mm]	0 ... 4	0 ... 6	0 ... 10	0 ... 20
Distance resolution	[mm]	0.001		0.002	0.005
Temperature drift of real switching distance	[%]	≤ ±10 (-25 ... 0 °C)		≤ ±10	
	[%]	≤ ±5 (0 ... 70 °C)			

Output, general					
Size		M8	M12	M18	M30
Repetition accuracy	[mm]	0.3		0.3	
Repetition accuracy under constant conditions	[mm]	±0.01		±0.02	±0.05

Switching output					
Size		M8	M12	M18	M30
Analogue output	[V]	0 ... 10	0 ... 10	0 ... 10	0 ... 10
	[mA]	–	4 ... 20	4 ... 20	4 ... 20
Output voltage at 23 °C	[V]	+10/±0.4 (s = 4 mm)	+10/±0.4 (s = 6 mm)	+10/±0.4 (s = 10 mm)	+10/±0.4 (s = 20 mm)
	[V]	+5.2/±0.4 (s = 2 mm)	+5.2/±0.4 (s = 3 mm)	+5.2/±0.4 (s = 5 mm)	+5.2/±0.4 (s = 10 mm)
	[V]	0/–0 +0.4 (s = 0 mm)	0/–0 +0.4 (s = 0 mm)	0/–0 +0.4 (s = 0 mm)	0/–0 +0.4 (s = 0 mm)
Output current at 23 °C	[mA]	–	20/±0.8 (s = 6 mm)	20/±0.8 (s = 10 mm)	20/±0.8 (s = 20 mm)
	[mA]		4/±0.8 (s = 0 mm)	4/±0.8 (s = 0 mm)	4/±0.8 (s = 0 mm)

Reduction factors				
Aluminium	0.28	0.28	0.18	0.2
Stainless steel St 18/8	0.68	0.47	0.6	0.65
Copper	0.25	0.2	0.15	0.17
Brass	0.4	0.35	0.28	0.3
Steel St 37	1.0	1.0	1.0	1.0

Proximity sensors SIEA, inductive

Technical data – Analogue output

FESTO

Switching output					
Size		M8	M12	M18	M30
Max. switching frequency DC	[Hz]	1,600	1,000	500	200
Bandwidth	[Hz]	1,600 (−3 bB at s = 2 mm)	1,000 (−3 bB at s = 3 mm)	500 (−3 bB at s = 5 mm)	200 (−3 bB at s = 10 mm)
Max. load at analogue current output	[Ω]	–	500	500	500
Max. load current at analogue voltage output	[mA]	10	10	10	10
Max. current/voltage output value without object	[%]	120	120	120	120

Output, additional data	
Protection against short circuit	Pulsed
Protection against overloading	Yes

Electronic components	
Operating voltage range	[V DC] 15 ... 30
Residual ripple	[%] 20
Idle current	[mA] ≤ 10
Reverse polarity protection	For operating voltage

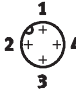
Electromechanical components				
Size	M8	M12	M18	M30
Electrical connection	Plug, M8x1, 3-pin	Plug, M12x1, 4-pin		
Cable length [m]	2.5			

Mechanical components				
Size	M8	M12	M18	M30
Attachment type	Via lock nut			
Mounting type	Flush			
Tightening torque [Nm]	4	10	25	70
Product weight [g]	25	33	55	155
Housing material	Chrome-plated brass			

Immissions/emissions	
Protection class	IP67
Corrosion resistance class CRC ¹⁾	2

1) Corrosion resistance class 2 according to Festo standard 940 070

Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

Pin allocation			
M8x1, 3-pin			
	Pin	Wire colour	Allocation
	1	Brown	+
	3	Blue	–
	4	Black	Voltage
M12x1, 4-pin			
	Pin	Wire colour	Allocation
	1	Brown	+
	2	White	Current
	3	Blue	–
	4	Black	Voltage

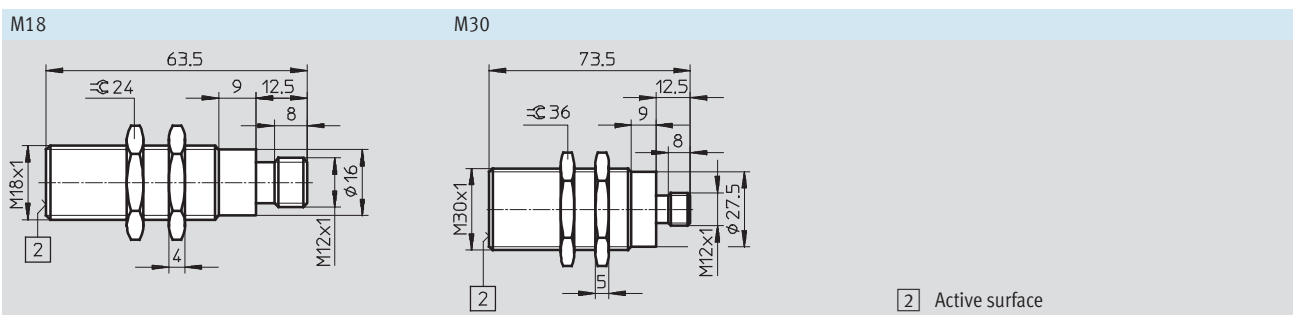
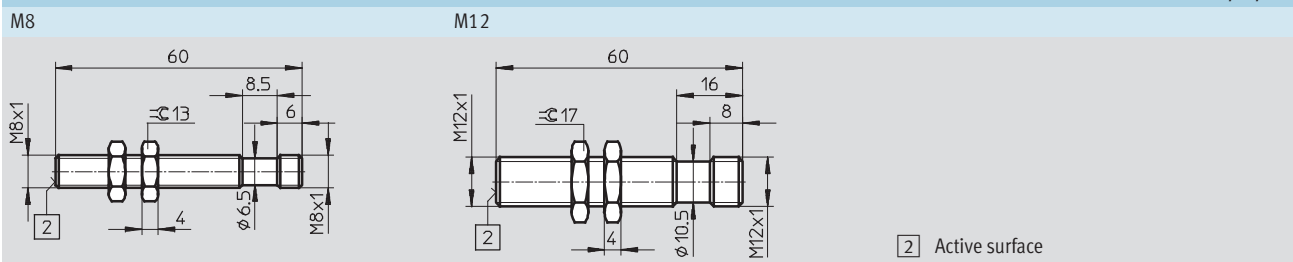
Proximity sensors SIEA, inductive

FESTO

Technical data – Analogue output

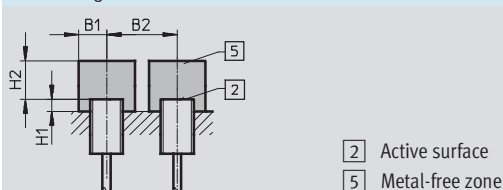
Dimensions

Download CAD Data → www.festo.com/us/cad



Fitting instructions

Flush fitting



Size	B1	B2	H1	H2
M8	8	20	1	12
M12	12	30	2	18
M18	19	44	4	30
M30	35	80	6	60

Ordering data

Size	S ¹⁾ [mm]	Mounting type	Analogue output	Electrical connection	
				Plug	
				Part No.	Type
M8					
	0 ... 4	Flush	0 ... 10 V	—	538291 SIEA-M8B-PU-S
M12					
	0 ... 6	Flush	0 ... 10 V	4 ... 20 mA	538292 SIEA-M12B-UI-S
M18					
	0 ... 10	Flush	0 ... 10 V	4 ... 20 mA	538293 SIEA-M18B-UI-S
M30					
	0 ... 20	Flush	0 ... 10 V	4 ... 20 mA	538294 SIEA-M30B-UI-S

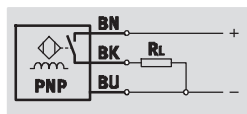
1) S Position measuring range [mm]

Proximity sensors SIEF, inductive

FESTO

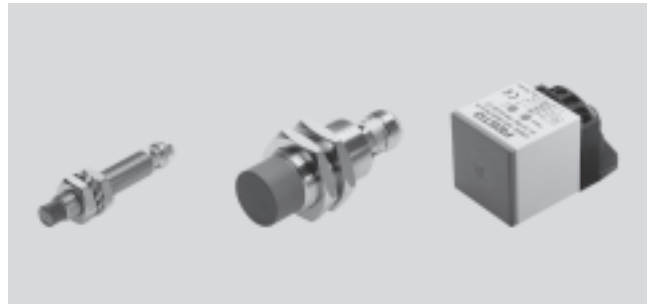
Technical data – Increased switching distance, reduction factor 1, welding field immune

Function¹⁾



1) e.g. N/O contact with PNP output and cable

- Standard switching distance
- Reduction factor 1 for all metals
- For DC voltage
- Round design



General technical data									
Mounting type	Flush				Partially flush				
Size	M8	M12	M18	M30	M8	M12	M18	M30	Q40
Design	Round				Round				Block-shaped
Conforms to	EN 60947-5-2				EN 60947-5-2				
Certification	cULus listed (OL)				cULus listed (OL)				
	C-Tick				C-Tick				
CE mark (see declaration of conformity)	To EU EMC Directive ¹⁾				To EU EMC Directive ¹⁾				
Note on materials	Free of copper and PTFE				Free of copper and PTFE				
	RoHS-compliant				–				

1) For information about the applicability of the component see the manufacturer's EC declaration of conformity at: www.festo.com → Support → User documentation.
If the component is subject to restrictions on usage in residential, office or commercial environments or small businesses, further measures to reduce the emitted interference may be necessary.

Input signal/measuring element				
Mounting type	Flush		Partially flush	
Electrical connection	Cable		Plug	
Ambient temperature [°C]	–30 ... +70		–30 ... +85	

Output, general									
Mounting type	Flush				Partially flush				
Size	M8	M12	M18	M30	M8	M12	M18	M30	Q40
Repetition accuracy [mm]	0.08	0.16	0.28	0.55	0.08	0.16	0.24	0.4	0.7

Switching output									
Mounting type	Flush				Partially flush				
Size	M8	M12	M18	M30	M8	M12	M18	M30	Q40
Switching output	PNP				PNP				
	NPN				NPN				
Switching element function	N/O contact				N/O contact				Antivalent
Rated operating distance [mm]	1.5	3	5	10	4	8	12	20	35
Assured switching distance [mm]	–	–	–	–	3.24	6.48	9.72	16.2	28.35
Reduction factors									
Aluminium	–				1.0				
Stainless steel St 18/8					1.0				
Copper					1.0				
Brass					1.0				
Steel St 37					1.0				
Hysteresis [mm]	–				0.12...0.6	0.24...1.2	0.36...1.8	0.36...1.8	1.05...5.25
Max. switching frequency DC [Hz]	2,000	3,000	2,500	2,000	2,000	2,000	2,000	1,500	250
Max. output current [mA]	150	200			150	200			
Voltage drop [V]	–				≤ 1.8				

Proximity sensors SIEF, inductive

FESTO

Technical data – Increased switching distance, reduction factor 1, welding field immune

Output, additional data	
Protection against short circuit	Pulsed

Electronic components									
Mounting type	Flush				Partially flush				
Size	M8	M12	M18	M30	M8	M12	M18	M30	Q40
Operating voltage range [V DC]	10 ... 30				10 ... 30				10 ... 65
Residual ripple [%]	–				10				10
Idle current [mA]	–				≤ 15				≤ 15
Reverse polarity protection	For all electrical connections				For all electrical connections				

Electromechanical components									
Mounting type	Flush				Partially flush				
Size	M8	M12	M18	M30	M8	M12	M18	M30	Q40
Cable									
Electrical connection	Cable, 3-wire				Cable, 3-wire				–
Cable length [m]	2.5				2.5				
Cable sheath material	TPE-U(PU)				PUR				
Insulating sheath material	PVC				PVC				
Plug									
Electrical connection	Plug, M8x1, 3-pin				Plug, M8x1, 3-pin	Plug, M12x1, 3-pin, Fixcon			Plug, M12x1, 4-pin, Fixcon
Plug housing material	Chrome-plated brass				Chrome-plated brass				

Mechanical components									
Mounting type	Flush								
Size	M8		M12		M18		M30		Q40
Electrical connection	Cable	Plug	Cable	Plug	Cable	Plug	Cable	Plug	Plug
Product weight [g]	61.4	12	105	24	124	41	191	100	156
Housing material	High-alloy stainless steel		Chrome-plated brass		Chrome-plated brass		Chrome-plated brass		PBT-reinforced
	PA		LCP-reinforced		LCP-reinforced		LCP-reinforced		PA
	PP	–	TPE-O	–	TPE-O	–	TPE-O	–	–

Mechanical components									
Mounting type	Partially flush								
Size	M8		M12		M18		M30		Q40
Electrical connection	Cable	Plug	Cable	Plug	Cable	Plug	Cable	Plug	Plug
Attachment type	Via lock nut								Via through-hole
Tightening torque [Nm]	10	10	10	10	25	25	75	75	–
Product weight [g]	77	19	120	22	141	38	194	90	156
Housing material	High-alloy stainless steel		Chrome-plated brass		Chrome-plated brass		Chrome-plated brass		PBT-reinforced
	PA		PBT		PBT		PBT		PA

Proximity sensors SIEF, inductive

FESTO

Technical data – Increased switching distance, reduction factor 1, welding field immune

Display/operation									
Mounting type	Flush				Partially flush				
Size	M8	M12	M18	M30	M8	M12	M18	M30	Q40S
Ready status display	–				–				Green LED
Switching status display	Yellow LED				Yellow LED				Yellow LED

Immissions/emissions									
Electrical connection	Cable				Plug				
Size	M8	M12	M18	M30	M8	M12	M18	M30	Q40
Flush									
Ambient temperature with flexible cable installation [°C]	-5 ... +70				-				-
Protection class	IP68				IP68				
Resistance to interference from magnetic fields	Magnetic direct and alternating field				Magnetic direct and alternating field				
Surge resistance [kV]	0.8				0.8				
Corrosion resistance class CRC ¹⁾	2				2				
Degree of contamination	3				3				
Partially flush									
Ambient temperature with flexible cable installation [°C]	0 ... 80				-				-
Protection class	IP67				IP67				
Resistance to interference from magnetic fields	Magnetic direct and alternating field				Magnetic direct and alternating field				
Surge resistance [kV]	-				-				
Corrosion resistance class CRC ¹⁾	4	2			4	2			
Degree of contamination	-				-				

1) Corrosion resistance class 2 according to Festo standard 940 070

Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

Corrosion resistance class 4 according to Festo standard 940 070

Components subject to particularly high corrosion stress. Parts used with aggressive media, e.g. in the food or chemical industry. These applications should be supported with special tests with the media if required.

Pin allocation to EN 60947-5-2							
M8x1, 3-pin				M12x1, 3-pin			
N/O contact				N/O contact			
	Pin	Wire colour	Allocation		Pin	Wire colour	Allocation
	1	Brown	+		1	Brown	+
	3	Blue	–		3	Blue	–
	4	Black	Output		4	Black	Output

M12x1, 4-pin							
NPN, antivalent				PNP, antivalent			
	Pin	Wire colour	Allocation		Pin	Wire colour	Allocation
	1	Brown	+		1	Brown	+
	2	White	N/O contact		2	White	N/C contact
	3	Blue	–		3	Blue	–
	4	Black	N/C contact		4	Black	N/O contact

Proximity sensors SIEF, inductive

FESTO

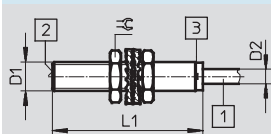
Technical data – Increased switching distance, reduction factor 1, welding field immune

Dimensions

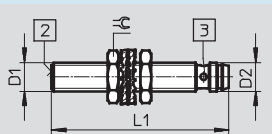
Download CAD Data → www.festo.com/us/cad

M8 – Flush fitting

Cable

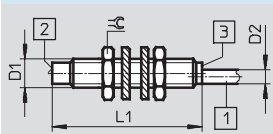


Plug

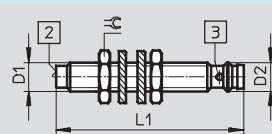


M8 – Partially flush fitting

Cable

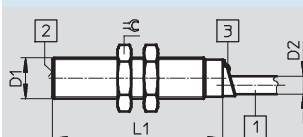


Plug

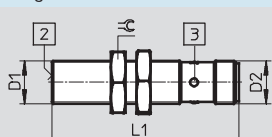


M12 – Flush fitting

Cable

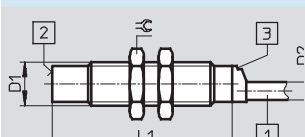


Plug

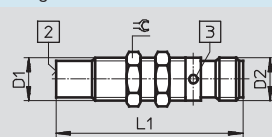


M12 – Partially flush fitting

Cable

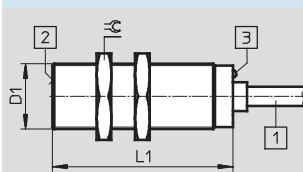


Plug

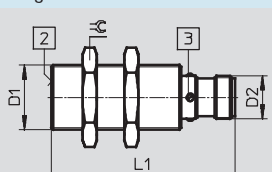


M18 – Flush fitting

Cable

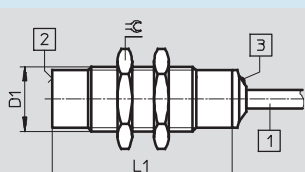


Plug

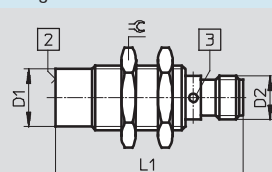


M18 – Partially flush fitting

Cable



Plug



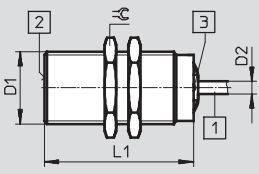
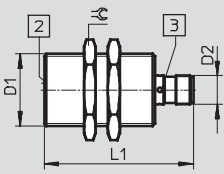
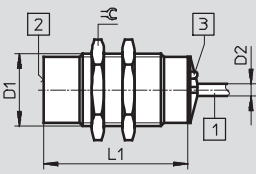
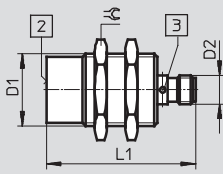
Mounting type	Electrical connection	D1	D2	L1	≡
M8					
Flush	Cable	M8x1	4	41.6	13
	Plug		M8x1	49	
Partially flush	Cable	M8x1	4	41.6	13
	Plug		M8x1	52	
M12					
Flush	Cable	M12x1	5.2	50	17
	Plug		M12x1	52	
Partially flush	Cable	M12x1	5	50	17
	Plug		M12x1	52	13
M18					
Flush	Cable	M18x1	5.2	50	24
	Plug		M12x1	52	
Partially flush	Cable	M18x1	5.2	50	24
	Plug		M12x1	52	

- 1 Connecting cable
- 2 Active surface
- 3 LED

Proximity sensors SIEF, inductive

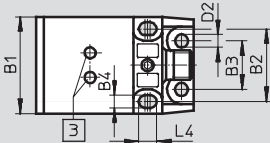
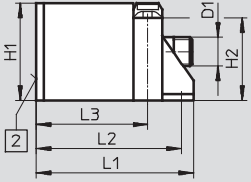
FESTO

Technical data – Increased switching distance, reduction factor 1, welding field immune

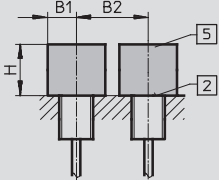
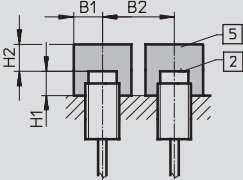
Dimensions				Download CAD Data → www.festo.com/us/cad	
M30 – Flush fitting		M30 – Partially flush fitting			
Cable	Plug	Cable	Plug		
					

Mounting type	Electrical connection	D1	D2	L1	⚡
M30					
Flush	Cable	M30x1.5	5.2	60	36
	Plug		M12x1	62	
Partially flush	Cable	M30x1.5	5.2	60	36
	Plug		M12x1	62	

- 1 Connecting cable
- 2 Active surface
- 3 LED

Dimensions – 40x40x65 mm														Download CAD Data → www.festo.com/us/cad	
Partially flush fitting															
 															
2 Active surface 3 LED															

Mounting type	Electrical connection	B1	B2	B3	B4	D1	D2	H1	H2	L1	L2	L3	L4
40x40x65 mm													
Partially flush	Plug	40	30	20	5.3	M12x1	5.3	40	34	65	60	46	7.3

Fitting instructions	
Flush fitting	Partially flush fitting
 2 Active surface 5 Metal-free zone	 2 Active surface 5 Metal-free zone

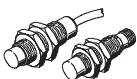
Size	B1	B2	H
M8	12	16	4.5
M12	18	24	12
M18	27	36	15
M30	45	60	30

Size	B1	B2	H1	H2
M8	12	32	8	12
M12	18	48	16	24
M18	27	54	24	36
M30	45	90	30	60
40x40x65 mm	60	120	30	105

Proximity sensors SIEF, inductive

FESTO

Technical data – Increased switching distance, reduction factor 1, welding field immune

Ordering data								
Size	S _n ¹⁾ [mm]	Mounting type	Switching element function	Switching output	Electrical connection			
					Cable		Plug	
					Part No.	Type	Part No.	Type
M8								
	1.5	Flush	N/O contact	PNP	553538	SIEF-M8B-PS-K-L	553537	SIEF-M8B-PS-S-L
	4.0	Partially flush		NPN	553540	SIEF-M8B-NS-K-L	553539	SIEF-M8B-NS-S-L
				PNP	538308	SIEF-M8NB-PS-K-L	538307	SIEF-M8NB-PS-S-L
				NPN	538310	SIEF-M8NB-NS-K-L	538309	SIEF-M8NB-NS-S-L
M12								
	3.0	Flush	N/O contact	PNP	553542	SIEF-M12B-PS-K-L	553541	SIEF-M12B-PS-S-L
	8.0	Partially flush		NPN	553544	SIEF-M12B-NS-K-L	553543	SIEF-M12B-NS-S-L
				PNP	538312	SIEF-M12NB-PS-K-L	538311	SIEF-M12NB-PS-S-L
				NPN	538314	SIEF-M12NB-NS-K-L	538313	SIEF-M12NB-NS-S-L
M18								
	5.0	Flush	N/O contact	PNP	553546	SIEF-M18B-PS-K-L	553545	SIEF-M18B-PS-S-L
	12.0	Partially flush		NPN	553548	SIEF-M18B-NS-K-L	553547	SIEF-M18B-NS-S-L
				PNP	538316	SIEF-M18NB-PS-K-L	538315	SIEF-M18NB-PS-S-L
				NPN	538318	SIEF-M18NB-NS-K-L	538317	SIEF-M18NB-NS-S-L
M30								
	10.0	Flush	N/O contact	PNP	553550	SIEF-M30B-PS-K-L	553549	SIEF-M30B-PS-S-L
	20.0	Partially flush		NPN	553552	SIEF-M30B-NS-K-L	553551	SIEF-M30B-NS-S-L
				PNP	538320	SIEF-M30NB-PS-K-L	538319	SIEF-M30NB-PS-S-L
				NPN	538322	SIEF-M30NB-NS-K-L	538321	SIEF-M30NB-NS-S-L
40x40x65 mm								
	35.0	Partially flush	Antivalent	PNP	–		538341	SIEF-Q40S-PA-S-2L
				NPN			538342	SIEF-Q40S-NA-S-2L

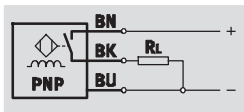
1) S_n Rated operating distance [mm]

Proximity sensors SIEF-...-WA, inductive

FESTO

Technical data – Increased switching distance, reduction factor 1, welding field immune

Function¹⁾



1) e.g. N/O contact with PNP output and cable

- Standard switching distance
- Reduction factor 1 for all metals
- Welding field immune
- For DC voltage
- Round design



General technical data	
Design	Round
Conforms to	EN 60947-5-2
Certification	cULus listed (OL)
	C-Tick
CE mark (see declaration of conformity)	To EU EMC Directive ¹⁾

1) For information about the applicability of the component see the manufacturer's EC declaration of conformity at: www.festo.com → Support → User documentation.
If the component is subject to restrictions on usage in residential, office or commercial environments or small businesses, further measures to reduce the emitted interference may be necessary.

Input signal/measuring element		
Ambient temperature	[°C]	–30 ... +85

Output, general						
Mounting type	Flush			Partially flush		
Size	M12	M18	M30	M12	M18	M30
Repetition accuracy [mm]	0.06	0.1	0.2	0.16	0.24	0.4

Switching output							
Mounting type	Flush			Partially flush			
Size	M12	M18	M30	M12	M18	M30	
Switching output	PNP						
	NPN						
Switching element function	N/O contact						
Rated operating distance	[mm]	3	5	10	8	12	20
Assured switching distance	[mm]	2.43	4.05	16.2	6.48	9.72	16.2
Reduction factors							
Aluminium	1.0						
Stainless steel St 18/8	1.0						
Copper	1.0						
Brass	1.0						
Steel St 37	1.0						
Hysteresis	[mm]	0.24 ... 1.2	0.15 ... 0.75	0.36 ... 1.8	0.24 ... 1.2	0.36 ... 1.8	0.36 ... 1.8
Max. switching frequency DC	[Hz]	3,000	2,500	1,500	2,000	2,000	1,500
Max. output current	[mA]	200					
Voltage drop	[V]	≤ 1.8					

Output, additional data	
Protection against short circuit	Pulsed

Proximity sensors SIEF-...-WA, inductive

FESTO

Technical data – Increased switching distance, reduction factor 1, welding field immune

Electronic components		
Operating voltage range	[V DC]	10 ... 30
Residual ripple	[%]	10
Idle current	[mA]	≤ 15
Reverse polarity protection	For all electrical connections	

Electromechanical components	
Electrical connection	Plug, M12x1, 3-pin, Fixcon
Plug housing material	PTFE-coated brass

Mechanical components								
Size	M12		M18		M30			
Mounting type	Flush	Partially flush	Flush	Partially flush	Flush		Partially flush	
Switching output	PNP/NPN	PNP/NPN	PNP/NPN	PNP/NPN	PNP	NPN	PNP	NPN
Attachment type	Via lock nut							
Tightening torque	[Nm]	7	15	75	75			
Product weight	[g]	26	48	373	464	919	1,010	
Housing material	PTFE-coated brass							
	PBT							

Display/operation	
Switching status display	Yellow LED

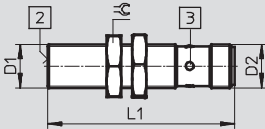
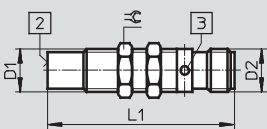
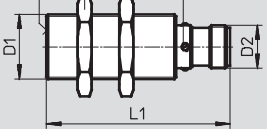
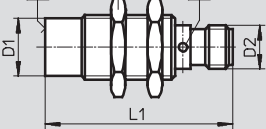
Immissions/emissions	
Protection class	IP67
Resistance to interference from magnetic fields	Magnetic direct and alternating field

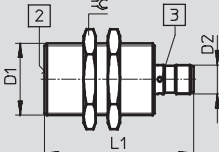
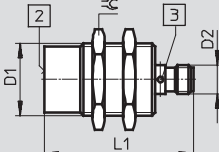
Pin allocation to EN 60947-5-2			
M12x1, 3-pin			
N/O contact			
	Pin	Wire colour	Allocation
	1	Brown	+
	3	Blue	–
	4	Black	Output

Proximity sensors SIEF-...-WA, inductive

FESTO

Technical data – Increased switching distance, reduction factor 1, welding field immune

Dimensions		Download CAD Data → www.festo.com/us/cad	
M12		M18	
Flush fitting	Partially flush fitting	Flush fitting	Partially flush fitting
			

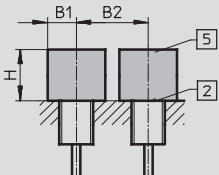
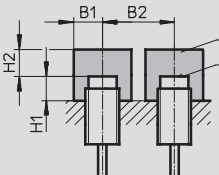
M30	
Flush fitting	Partially flush fitting
	

Mounting type	Electrical connection	D1	D2	L1	
M12					
Flush	Plug	M12x1	M12x1	52	17
Partially flush					13
M18					
Flush	Plug	M18x1	M12x1	52	24
Partially flush					
M30					
Flush	Plug	M30x1.5	M12x1	62	36
Partially flush					

 Active surface

 LED

- 2 Active surface
- 3 LED

Fitting instructions	
Flush fitting	Partially flush fitting
 2 Active surface 5 Metal-free zone	 2 Active surface 5 Metal-free zone

Size	B1	B2	H
M12	18	24	9
M18	27	36	15
M30	45	60	30

Size	B1	B2	H1	H2
M12	18	48	16	24
M18	27	54	24	36
M30	45	90	40	60

Proximity sensors SIEF-...-WA, inductive

FESTO

Technical data – Increased switching distance, reduction factor 1, welding field immune

Ordering data						
Size	S _n ¹⁾ [mm]	Mounting type	Switching element function	Switching output	Electrical connection	
					Plug	
					Part No.	Type
M12						
	3.0	Flush	N/O contact	PNP	538297	SIEF-M12B-PS-S-L-WA
				NPN	538298	SIEF-M12B-NS-S-L-WA
	8.0	Partially flush		PNP	538295	SIEF-M12NB-PS-S-L-WA
				NPN	538296	SIEF-M12NB-NS-S-L-WA
M18						
	5.0	Flush	N/O contact	PNP	538301	SIEF-M18B-PS-S-L-WA
				NPN	538302	SIEF-M18B-NS-S-L-WA
	12.0	Partially flush		PNP	538299	SIEF-M18NB-PS-S-L-WA
				NPN	538300	SIEF-M18NB-NS-S-L-WA
M30						
	10.0	Flush	N/O contact	PNP	538305	SIEF-M30B-PS-S-L-WA
				NPN	538306	SIEF-M30B-NS-S-L-WA
	20.0	Partially flush		PNP	538303	SIEF-M30NB-PS-S-L-WA
				NPN	538304	SIEF-M30NB-NS-S-L-WA

1) S_n Rated operating distance [mm]

Proximity sensors SIE..., inductive

Accessories

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Ordering data – Connecting cables M8x1				
	Number of wires	Cable length [m]	Part No.	Technical data → Internet: nebu Type
Straight socket				
	3	2.5	541333	NEBU-M8G3-K-2.5-LE3
		5	541334	NEBU-M8G3-K-5-LE3
Angled socket				
	3	2.5	541338	NEBU-M8W3-K-2.5-LE3
		5	541341	NEBU-M8W3-K-5-LE3
Straight socket, straight plug				
	4	2.5	554037	NEBU-M8G3-K-2.5-M8G4 ¹⁾

1) For connecting proximity sensor SIEA-M8B to signal converter SVE4-US.

Ordering data – Connecting cables M12x1				
				Technical data ➔ Internet: nebu
	Number of wires	Cable length [m]	Part No.	Type
Straight socket				
	3	2.5	541363	NEBU-M12G5-K-2.5-LE3
		5	541364	NEBU-M12G5-K-5-LE3
	4	2.5	550326	NEBU-M12G5-K-2.5-LE4 ¹⁾
		5	541328	NEBU-M12G5-K-5-LE4 ¹⁾
Angled socket				
	3	2.5	541367	NEBU-M12W5-K-2.5-LE3
		5	541370	NEBU-M12W5-K-5-LE3
	4	2.5	550325	NEBU-M12W5-K-2.5-LE4 ¹⁾
		5	541329	NEBU-M12W5-K-5-LE4 ¹⁾
Straight socket, straight plug				
	4	2.5	554036	NEBU-M12G5-K-2.5-M8G4 ²⁾

1) For connecting proximity sensor SIE...-M12/M18/M30 in N/C contact version with plug.

2) For connecting proximity sensor SIEA-MxxB to signal converter SVE4.

Ordering data – Mounting attachments			
	For size	Part No.	Type
Sensor bracket with stop for flush fitting			
	M8	538346	SIEZ-B-8
	M12	538348	SIEZ-B-12
	M18	538350	SIEZ-B-18
	M30	538352	SIEZ-B-30
Sensor bracket without stop			
	4	538343	SIEZ-NB-4
	6.5	538344	SIEZ-NB-6,5
	M8	538345	SIEZ-NB-8
	M12	538347	SIEZ-NB-12
	M18	538349	SIEZ-NB-18
	M30	538351	SIEZ-NB-30
	M12, M18	538354	SIEZ-UH
	M12, M18	538355	SIEZ-UV
Inscription label			
	M12 ... M30	538353	SIEZ-LB

Ordering data – Mounting attachments			
	For size	Part No.	Type
Foot mounting			
	M12	5123	HBN-8/10x1
	M18	188990	HBE-25
Flange mounting			
	M30	195855	FBN-32
Mounting bracket			
	SIES-V3B	9634	HV-M5
Stop			
	M8	11542	SDA-8x1-B
	M12	11541	SDA-12x1-B

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