

Membrane air dryers MS-LDM1, MS series

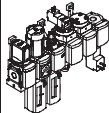
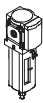
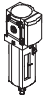
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Membrane air dryers MS-LDM1, MS series

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Product range overview – MS series service units

Type		Size			Pressure regulation range						Grade of filtration			
					[bar]						[µm]			
Code			Pneumatic connection in housing	Connecting plate	0.05 ...	0.05 ...	0.1 ...	0.3 ...	0.1 ...	0.5 ...				
				AG...	0.7	2.5	4	7	12	16	0.01	1	5	40
Service units														
MSB-FRC		4	G1/8, G1/4	G1/8, G1/4, G3/8	–	–	–	■	■	–	–	–	■	■
		6	G1/4, G3/8, G1/2	G1/4, G3/8, G1/2, G3/4	–	–	–	■	■	–	–	–	■	■
		9	–											
		12	–											
Service unit combinations (further variants can be ordered using the configurator → Internet: msb4, msb6 or msb9)														
MSB		4	G1/4	G1/8, G1/4, G3/8	–	–	–	■	■	–	–	–	■	■
		6	G1/2	G1/4, G3/8, G1/2, G3/4	–	–	–	■	■	–	–	–	■	■
		9	–											
		12	–											
Individual devices														
Filter regulators MS-LFR		4	G1/8, G1/4	G1/8, G1/4, G3/8	–	–	■	■	■	–	–	–	■	■
		6	G1/4, G3/8, G1/2	G1/4, G3/8, G1/2, G3/4	–	–	■	■	■	■	–	–	■	■
		9	G3/4, G1	G1/2, G3/4, G1, G1 1/4, G1 1/2	–	–	■	■	■	■	–	–	■	■
		12	–	G1, G1 1/4, G1 1/2, G2	–	–	–	■	■	■	–	–	■	■
Filters MS-LF		4	G1/8, G1/4	G1/8, G1/4, G3/8	–	–	–	–	–	–	–	–	■	■
		6	G1/4, G3/8, G1/2	G1/4, G3/8, G1/2, G3/4	–	–	–	–	–	–	–	–	■	■
		9	G3/4, G1	G1/2, G3/4, G1, G1 1/4, G1 1/2	–	–	–	–	–	–	–	–	■	■
		12	–	G1, G1 1/4, G1 1/2, G2	–	–	–	–	–	–	–	–	■	■
Fine and micro filters MS-LFM		4	G1/8, G1/4	G1/8, G1/4, G3/8	–	–	–	–	–	–	■	■	–	–
		6	G1/4, G3/8, G1/2	G1/4, G3/8, G1/2, G3/4	–	–	–	–	–	–	■	■	–	–
		9	G3/4, G1	G1/2, G3/4, G1, G1 1/4, G1 1/2	–	–	–	–	–	–	■	■	–	–
		12	–	G1, G1 1/4, G1 1/2, G2	–	–	–	–	–	–	■	■	–	–
Activated carbon filters MS-LFX		4	G1/8, G1/4	G1/8, G1/4, G3/8	–	–	–	–	–	–	–	–	–	–
		6	G1/4, G3/8, G1/2	G1/4, G3/8, G1/2, G3/4	–	–	–	–	–	–	–	–	–	–
		9	G3/4, G1	G1/2, G3/4, G1, G1 1/4, G1 1/2	–	–	–	–	–	–	–	–	–	–
		12	–	G1, G1 1/4, G1 1/2, G2	–	–	–	–	–	–	–	–	–	–
Water separators MS-LWS		4	–											
		6	G1/4, G3/8, G1/2	G1/4, G3/8, G1/2, G3/4	–	–	–	–	–	–	–	–	–	–
		9	–											
		12	–											

Membrane air dryers MS-LDM1, MS series

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Product range overview – MS series service units

Type	Size	Bowl guard		Condensate drains				Pressure indicator					Security		Options		→ Page/ Internet
		Plastic bowl with plastic bowl guard	Metal bowl	Manual rotary	Semi-automatic	Fully automatic	External, fully automatic, electrical	Cover plate (without pressure gauge)	Integrated MS pressure gauge	Adapter plate for EN pressure gauge G1/8	Adapter plate for EN pressure gauge G1/4	Pressure sensor	Rotary knob with detent, lockable via accessories	Rotary knob with integrated lock	Silencer	Flow direction from right to left	
Code		R	U	M	H	V	E...	VS	AG	A8	A4	AD...	AS	E11	S	Z	
Service units																	
MSB-FRC	4	■	–	■	–	■	–	–	■	–	–	–	■	–	–	■	msb4
	6	■	■	■	–	■	–	–	■	–	–	–	■	–	–	■	msb6
	9	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
	12	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
Service unit combinations																	
MSB	4	■	■	■	–	■	–	–	■	–	–	–	■	–	–	■	msb4
	6	■	■	■	–	■	–	–	■	–	–	–	■	–	–	■	msb6
	9	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
	12	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
Individual devices																	
Filter regulators MS-LFR	4	■	■	■	■	■	–	■	■	■	■	■	■	■	–	■	ms4-lfr
	6	■	■	■	■	■	■	■	■	–	■	■	■	■	–	■	ms6-lfr
	9	–	■	■	■	■	■	■	■	–	■	■	■	■	–	■	ms9-lfr
	12	–	■	■	–	■	■	■	■	–	■	–	■	■	–	■	ms12-lfr
Filters MS-LF	4	■	■	■	■	■	–	–	–	–	–	–	–	–	–	■	ms4-lf
	6	■	■	■	■	■	■	–	–	–	–	–	–	–	–	■	ms6-lf
	9	–	■	■	■	■	■	–	–	–	–	–	–	–	–	■	ms9-lf
	12	–	■	■	–	■	■	–	–	–	–	–	–	–	–	■	ms12-lf
Fine and micro filters MS-LFM	4	■	■	■	■	■	–	–	–	–	–	–	–	–	–	■	ms4-lfm
	6	■	■	■	■	■	■	–	–	–	–	–	–	–	–	■	ms6-lfm
	9	–	■	■	■	■	■	–	–	–	–	–	–	–	–	■	ms9-lfm
	12	–	■	■	–	■	■	–	–	–	–	–	–	–	–	■	ms12-lfm
Activated carbon filters MS-LFX	4	■	■	–	–	–	–	–	–	–	–	–	–	–	–	■	ms4-lfx
	6	■	■	–	–	–	–	–	–	–	–	–	–	–	–	■	ms6-lfx
	9	–	■	–	–	–	–	–	–	–	–	–	–	–	–	■	ms9-lfx
	12	–	■	–	–	–	–	–	–	–	–	–	–	–	–	■	ms12-lfx
Water separators MS-LWS	4	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
	6	–	■	–	–	■	■	–	–	–	–	–	–	–	–	■	ms6-lws
	9	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
	12	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–

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Product range overview – MS series service units

Type	Size	Pneumatic connection in housing	Connecting plate	Pressure regulation range [bar]						Supply voltage				
				0.05 ... 0.7	0.05 ... 2.5	0.1 ... 4	0.3 ... 7	0.1 ... 12	0.5 ... 16	24 V DC, connection pattern to EN 175301	24 V DC, connection pattern M12 to DESINA	110 V AC, connection pattern to EN 175301	230 V AC, connection pattern to EN 175301	
Code			AG...	D2	D4	D5	D6	D7	D8	V24	V24P	V110	V230	
Individual devices														
Pressure regulators MS-LR		4	G1/8, G1/4	G1/8, G1/4, G3/8	–	–	■	■	■	–	–	–	–	–
		6	G1/4, G3/8, G1/2	G1/4, G3/8, G1/2, G3/4	–	–	■	■	■	–	–	–	–	–
		9	G3/4, G1	G1/2, G3/4, G1, G1 1/4, G1 1/2	–	–	■	■	■	–	–	–	–	–
		12	–	G1, G1 1/4, G1 1/2, G2	–	–	–	■	■	–	–	–	–	–
Pressure regulators MS-LRB		4	G1/4	G1/8, G1/4, G3/8	–	–	■	■	■	–	–	–	–	–
		6	G1/2	G1/4, G3/8, G1/2, G3/4	–	–	■	■	■	–	–	–	–	–
		9	–	–	–	–	–	–	–	–	–	–	–	–
		12	–	–	–	–	–	–	–	–	–	–	–	–
Precision pressure regulators MS-LRP		4	–	–	–	–	–	–	–	–	–	–	–	–
		6	G1/4, G3/8, G1/2	G1/4, G3/8, G1/2, G3/4	■	■	■	–	■	–	–	–	–	–
		9	–	–	–	–	–	–	–	–	–	–	–	–
		12	–	–	–	–	–	–	–	–	–	–	–	–
Precision pressure regulators MS-LRPB		4	–	–	–	–	–	–	–	–	–	–	–	–
		6	G1/2	G1/4, G3/8, G1/2, G3/4	■	■	■	–	■	–	–	–	–	–
		9	–	–	–	–	–	–	–	–	–	–	–	–
		12	–	–	–	–	–	–	–	–	–	–	–	–
Electrical pressure regulators MS-LRE		4	–	–	–	–	–	–	–	–	–	–	–	–
		6	G1/4, G3/8, G1/2	G1/4, G3/8, G1/2, G3/4	–	–	■	■	■	■	–	–	–	–
		9	–	–	–	–	–	–	–	–	–	–	–	–
		12	–	–	–	–	–	–	–	–	–	–	–	–
Lubricators MS-LOE		4	G1/8, G1/4	G1/8, G1/4, G3/8	–	–	–	–	–	–	–	–	–	–
		6	G1/4, G3/8, G1/2	G1/4, G3/8, G1/2, G3/4	–	–	–	–	–	–	–	–	–	–
		9	G3/4, G1	G1/2, G3/4, G1, G1 1/4, G1 1/2	–	–	–	–	–	–	–	–	–	–
		12	–	G1, G1 1/4, G1 1/2, G2	–	–	–	–	–	–	–	–	–	–
Electrical on-off valves MS-EM(1)		4	G1/8, G1/4	G1/8, G1/4, G3/8	–	–	–	–	–	–	–	–	–	–
		6	G1/4, G3/8, G1/2	G1/4, G3/8, G1/2, G3/4	–	–	–	–	–	–	–	–	–	–
		9	G3/4, G1	G1/2, G3/4, G1, G1 1/4, G1 1/2	–	–	–	–	–	–	–	–	–	–
		12	–	G1, G1 1/4, G1 1/2, G2	–	–	–	–	–	–	–	–	–	–
Electrical on-off valves MS-EE		4	G1/8, G1/4	G1/8, G1/4, G3/8	–	–	–	–	–	■	–	■	■	■
		6	G1/4, G3/8, G1/2	G1/4, G3/8, G1/2, G3/4	–	–	–	–	–	■	–	■	■	■
		9	G3/4, G1	G1/2, G3/4, G1, G1 1/4, G1 1/2	–	–	–	–	–	■	■	■	■	■
		12	–	G1, G1 1/4, G1 1/2, G2	–	–	–	–	–	■	■	■	■	■
Electrical soft-start valves MS-DL		4	G1/8, G1/4	G1/8, G1/4, G3/8	–	–	–	–	–	–	–	–	–	–
		6	G1/4, G3/8, G1/2	G1/4, G3/8, G1/2, G3/4	–	–	–	–	–	–	–	–	–	–
		9	–	–	–	–	–	–	–	–	–	–	–	–
		12	–	G1, G1 1/4, G1 1/2, G2	–	–	–	–	–	–	–	–	–	–
Electrical soft-start valves MS-DE		4	G1/8, G1/4	G1/8, G1/4, G3/8	–	–	–	–	–	■	–	■	■	■
		6	G1/4, G3/8, G1/2	G1/4, G3/8, G1/2, G3/4	–	–	–	–	–	■	–	■	■	■
		9	–	–	–	–	–	–	–	–	–	–	–	–
		12	–	G1, G1 1/4, G1 1/2, G2	–	–	–	–	–	■	■	■	■	■
Soft start and exhaust valves MS-SV		4	–	–	–	–	–	–	–	–	–	–	–	–
		6	G1/2	G1/4, G3/8, G1/2, G3/4	–	–	–	–	–	■	–	–	–	–
		9	–	–	–	–	–	–	–	–	–	–	–	–
		12	–	–	–	–	–	–	–	–	–	–	–	–

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Product range overview – MS series service units

Type	Size	Bowl guard		Pressure indicator					Security		Options		→ Page/ Internet
		Plastic bowl with plastic bowl guard	Metal bowl	Cover plate (without pressure gauge)	Integrated MS pressure gauge	Adapter plate for EN pressure gauge G1/8	Adapter plate for EN pressure gauge G1/4	Pressure sensor	Rotary knob with detent, lockable via accessories	Rotary knob with integrated lock	Silencer	Flow direction from right to left	
Code		R	U	VS	AG	A8	A4	AD...	AS	E11	S	Z	
Individual devices													
Pressure regulators MS-LR	4	–	–	■	■	■	■	■	■	■	–	■	ms4-lr
	6	–	–	■	■	–	■	■	■	■	–	■	ms6-lr
	9	–	–	■	■	–	■	■	■	■	–	■	ms9-lr
	12	–	–	■	■	–	■	–	■	■	–	■	ms12-lr
Pressure regulators MS-LRB	4	–	–	■	■	■	■	■	■	■	–	■	ms4-lrb
	6	–	–	■	■	–	■	■	■	■	–	■	ms6-lrb
	9	–	–	–	–	–	–	–	–	–	–	–	–
	12	–	–	–	–	–	–	–	–	–	–	–	–
Precision pressure regulators MS-LRP	4	–	–	–	–	–	–	–	–	–	–	–	–
	6	–	–	■	–	■	■	■	■	■	–	■	ms6-lrp
	9	–	–	–	–	–	–	–	–	–	–	–	–
	12	–	–	–	–	–	–	–	–	–	–	–	–
Precision pressure regulators MS-LRPB	4	–	–	–	–	–	–	–	–	–	–	–	–
	6	–	–	■	–	■	■	■	■	■	–	■	ms6-lrpb
	9	–	–	–	–	–	–	–	–	–	–	–	–
	12	–	–	–	–	–	–	–	–	–	–	–	–
Electrical pressure regulators MS-LRE	4	–	–	–	–	–	–	–	–	–	–	–	–
	6	–	–	■	■	–	■	–	–	–	–	■	ms6-lre
	9	–	–	–	–	–	–	–	–	–	–	–	–
	12	–	–	–	–	–	–	–	–	–	–	–	–
Lubricators MS-LOE	4	■	■	–	–	–	–	–	–	–	–	■	ms4-loe
	6	■	■	–	–	–	–	–	–	–	–	■	ms6-loe
	9	–	■	–	–	–	–	–	–	–	–	■	ms9-loe
	12	–	■	–	–	–	–	–	–	–	–	■	ms12-loe
Electrical on-off valves MS-EM(1)	4	–	–	■	■	■	■	■	–	–	■	■	ms4-em1
	6	–	–	■	■	–	■	■	–	–	■	■	ms6-em1
	9	–	–	■	■	–	■	■	–	–	■	■	ms9-em
	12	–	–	■	■	–	■	–	–	–	■	■	ms12-em
Electrical on-off valves MS-EE	4	–	–	■	■	■	■	■	–	–	■	■	ms4-ee
	6	–	–	■	■	–	■	■	–	–	■	■	ms6-ee
	9	–	–	■	■	–	■	■	–	–	■	■	ms9-ee
	12	–	–	■	■	–	■	–	–	–	■	■	ms12-ee
Electrical soft-start valves MS-DL	4	–	–	■	■	■	■	■	–	–	–	■	ms4-dl
	6	–	–	■	■	–	■	■	–	–	–	■	ms6-dl
	9	–	–	–	–	–	–	–	–	–	–	–	–
	12	–	–	■	■	–	■	–	–	–	–	■	ms12-dl
Electrical soft-start valves MS-DE	4	–	–	■	■	■	■	■	–	–	–	■	ms4-de
	6	–	–	■	■	–	■	■	–	–	–	■	ms6-de
	9	–	–	–	–	–	–	–	–	–	–	–	–
	12	–	–	■	■	–	■	–	–	–	–	■	ms12-de
Soft start and exhaust valves MS-SV	4	–	–	–	–	–	–	–	–	–	–	–	–
	6	–	–	■	■	–	■	■	–	–	■	■	ms6-sv
	9	–	–	–	–	–	–	–	–	–	–	–	–
	12	–	–	–	–	–	–	–	–	–	–	–	–

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Type	Size	Pneumatic connection in housing	Connecting plate	Pressure regulation range [bar]				Supply voltage			
				0.1 ... 4	0.3 ... 7	0.1 ... 12	0.5 ... 16	24 V DC, connection pattern to EN 175301	24 V DC, connection pattern M12 to DESINA	110 V AC, connection pattern to EN 175301	230 V AC, connection pattern to EN 175301
Code			AG...	D5	D6	D7	D8	V24	V24P	V110	V230
Individual devices											
Membrane air dryers MS-LDM1		4	G1/8, G1/4	G1/8, G1/4, G3/8	–	–	–	–	–	–	–
		6	G1/4, G3/8, G1/2	G1/4, G3/8, G1/2, G3/4	–	–	–	–	–	–	–
		9	–	–	–	–	–	–	–	–	–
		12	–	–	–	–	–	–	–	–	–
Branching modules MS-FRM		4	G1/8, G1/4	G1/8, G1/4, G3/8	–	–	–	–	–	–	–
		6	G1/4, G3/8, G1/2	G1/4, G3/8, G1/2, G3/4	–	–	–	–	–	–	–
		9	G3/4, G1	G1/2, G3/4, G1, G1 1/4, G1 1/2	–	–	–	–	–	–	–
		12	–	G1, G1 1/4, G1 1/2, G2	–	–	–	–	–	–	–
Distributor blocks MS-FRM-FRZ		4	G1/4	–	–	–	–	–	–	–	–
		6	G1/2	–	–	–	–	–	–	–	–
		9	–	–	–	–	–	–	–	–	–
		12	–	–	–	–	–	–	–	–	–
Flow sensors SFAM		4	–	–	–	–	–	–	–	–	–
		6	G1/2	G1/2	–	–	–	–	–	–	–
		9	–	–	–	–	–	–	–	–	–
		12	–	–	–	–	–	–	–	–	–

Membrane air dryers MS-LDM1, MS series

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Product range overview – MS series service units

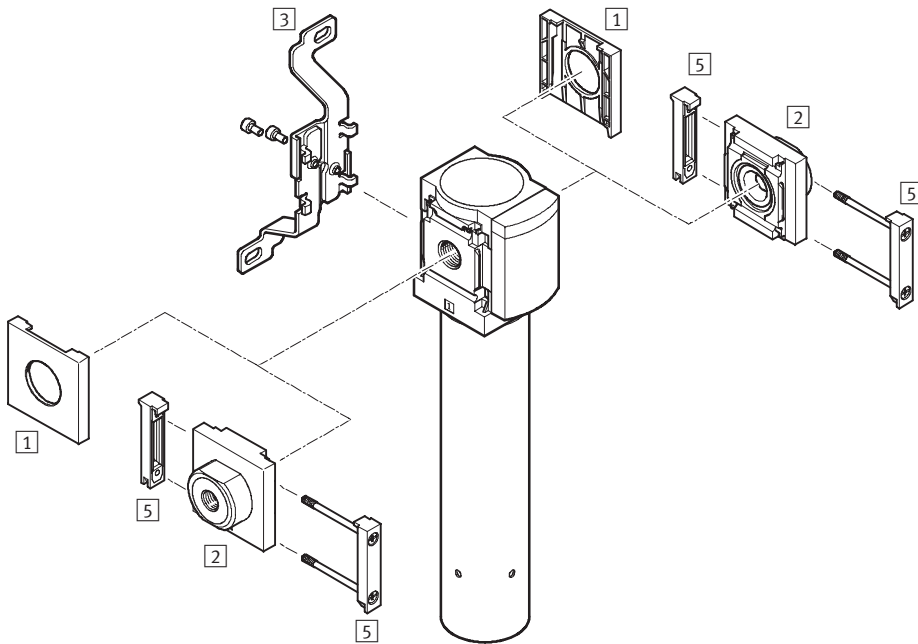
Type	Size	Bowl guard		Pressure indicator					Switch output		Options		→ Page/ Internet
		Plastic bowl with plastic bowl guard	Metal bowl	Cover plate (without pressure gauge)	Integrated MS pressure gauge	Adapter plate for EN pressure gauge G1/8	Adapter plate for EN pressure gauge G1/4	Pressure sensor	2x PNP or NPN, 1 analogue output 4 ... 20 mA	2x PNP or NPN, 1 analogue output 0 ... 10 V	Silencer	Flow direction from right to left	
Code		R	U	VS	AG	A8	A4	AD...	2SA	2SV	S	Z/R	
Individual devices													
Membrane air dryers MS-LDM1	4	–	■	–	–	–	–	–	–	–	–	■	8
	6	–	■	–	–	–	–	–	–	–	–	■	8
	9	–	–	–	–	–	–	–	–	–	–	–	–
	12	–	–	–	–	–	–	–	–	–	–	–	–
Branching modules MS-FRM	4	–	–	■	■	■	■	■	–	–	–	■	ms4-frm
	6	–	–	■	■	–	■	■	–	–	–	■	ms6-frm
	9	–	–	■	■	–	■	■	–	–	–	■	ms9-frm
	12	–	–	■	–	–	–	–	–	–	–	–	ms12-frm
Distributor blocks MS-FRM-FRZ	4	–	–	–	–	–	–	–	–	–	–	■	ms4-frm
	6	–	–	–	–	–	–	–	–	–	–	■	ms6-frm
	9	–	–	–	–	–	–	–	–	–	–	–	–
	12	–	–	–	–	–	–	–	–	–	–	–	–
Flow sensors SFAM	4	–	–	–	–	–	–	–	■	■	–	■	–
	6	–	–	–	–	–	–	–	■	■	–	■	sfam
	9	–	–	–	–	–	–	–	–	–	–	–	–
	12	–	–	–	–	–	–	–	–	–	–	–	–

Membrane air dryers MS4/MS6-LDM1, MS series

Peripherals overview

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Membrane air dryers MS4/MS6-LDM1



Note

Additional accessories:

- Module connector for combination with sizes MS4/MS6 or size MS9 → Internet: amv, rmv, armv
- Adapter plate for mounting on profiles → Internet: ipm-80, ipm-40-80, ipm-80-80

Mounting attachments and accessories

		Individual unit		Combination		→ Page/Internet
		without connecting plate	with connecting plate	without connecting plate	with connecting plate	
1	Cover cap MS4/6-END	■	–	■	–	ms4-end, ms6-end
2	Connecting plate MS4/6-AG...	–	■	–	■	ms4-ag, ms6-ag
3	Mounting bracket MS4/6-WB	■	■	–	–	ms4-wb, ms6-wb
5	Module connector MS4/6-MV	–	■	■	■	ms4-mv, ms6-mv
–	Mounting bracket MS4-WBM	■	■	–	–	ms4-wbm
–	Mounting bracket MS4/6-WP/WPB/WPE/WPM	–	■	■	■	ms4-wp, ms6-wp

Membrane air dryers MS4/MS6-LDM1, MS series

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Type codes

		MS	6	–	LDM1	–	1/2	–	P20
Series									
MS	Standard service unit								
Size									
4	Grid dimension 40 mm								
6	Grid dimension 62 mm								
Service function									
LDM1	Membrane air dryer								
Connection size									
MS4									
1/8	Thread G1/8								
1/4	Thread G1/4								
MS6									
1/4	Thread G1/4								
3/8	Thread G3/8								
1/2	Thread G1/2								
Flow cartridge									
P10	Cartridge P10								
P20	Cartridge P20								
P40	Cartridge P40								

Further variants can be ordered using the modular system → 15

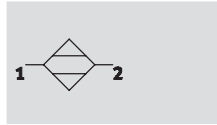
- Connecting plates
- Flow cartridge
- Ducted purging air
- Type of mounting
- Alternative flow direction

Membrane air dryers MS4/MS6-LDM1, MS series

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Technical data

Function



Flow rate

50 ... 400 l/min

Temperature range

+2 ... +50 °C



Input pressure
3 ... 12.5 bar

Pressure dew point reduction:

20 K



- Optimum final dryer with excellent operational reliability
- Suitable for use as an individual unit or for integration in existing service unit combinations
- Flow rate-dependent dew point reduction

- Wear-free function requiring no external energy
- The composition of the compressed air remains almost unchanged due to the drying process
- 15% purge air flow rate
- Optional purge ring for ducting of purging air

Typical areas of application:

- Drying, cleaning of precision parts
- Measuring technology
- Rinsing of precision glass scales
- Painting systems
- Paper and packaging machines

Note

Prefiltration of the compressed air using a micro filter MS-LFM-A, grade of filtration 0.01 µm (residual particles < 0.1 µm, residual oil content < 0.1 mg/m³) is vital for flawless functioning of the unit.

General technical data					
Size	MS4		MS6		
Pneumatic connection 1, 2	G ¹ / ₈	G ¹ / ₄	G ¹ / ₄	G ³ / ₈	G ¹ / ₂
Design	Membrane dryer with internal air consumption				
Type of mounting	Via accessories				
	In-line installation				
Assembly position	Vertical ±5°				

Note: This product conforms to ISO 1179-1 and to ISO 228-1

Standard flow rate q _n ¹⁾ [l/min]					
Size	MS4		MS6		
	Cartridge P05	Cartridge P10	Cartridge P20	Cartridge P30	Cartridge P40
Input q _n In	59	118	235	353	471
Output q _n Out	50	100	200	300	400
Purge air q _n Purge	8.8	17.6	35.3	52.9	70.6

1) Measured at p₁ = 6.9 bar, θ_{pd} In = 25 °C, θ_{pd} Out = 5 °C ± 1.5 °C (θ_{pA} Out = -21.5 °C ± 1.2 °C), θ_{amb} = 25 °C

Operating and environmental conditions		
Input pressure	[bar]	3 ... 12.5
Operating medium	Filtered compressed air or inert gases, unlubricated, grade of filtration 0.01 µm	
Pressure dew point reduction	[K]	20
Ambient temperature	[°C]	+2 ... +50
Temperature of medium	[°C]	+2 ... +50
Storage temperature	[°C]	-20 ... +60
Corrosion resistance class	CRC ¹⁾	2

1) Corrosion resistance class 2 according to Festo standard 940 070

Components requiring moderate corrosion resistance. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

Membrane air dryers MS4/MS6-LDM1, MS series

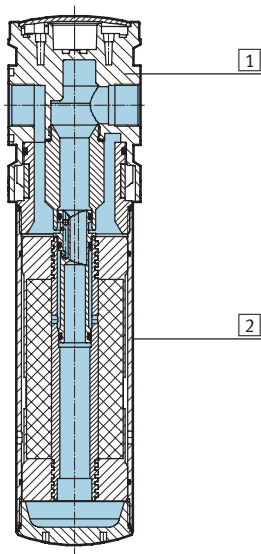
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Technical data

Weights [g]					
Size	MS4		MS6		
	Cartridge P05	Cartridge P10	Cartridge P20	Cartridge P30	Cartridge P40
Membrane air dryer	420	530	1,050	1,200	1,300

Materials

Sectional view



Membrane air dryer		
1	Housing	Die-cast aluminium
2	Bowl	Wrought aluminium alloy
-	Seals	NBR
Note on materials		RoHS-compliant

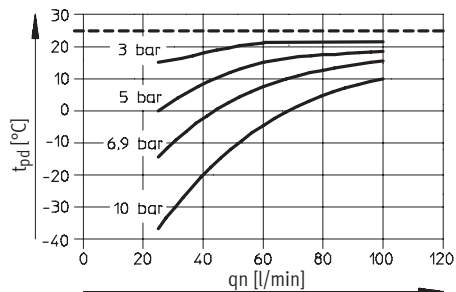
Membrane air dryers MS4/MS6-LDM1, MS series

Technical data

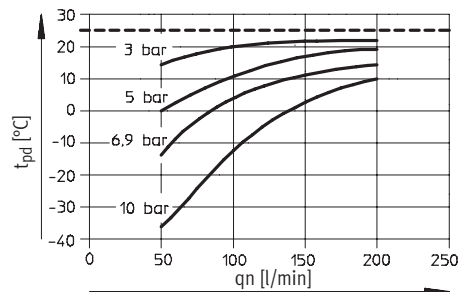
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Pressure dew point t_{pd} (output) as a function of the standard flow rate at output q_n ¹⁾

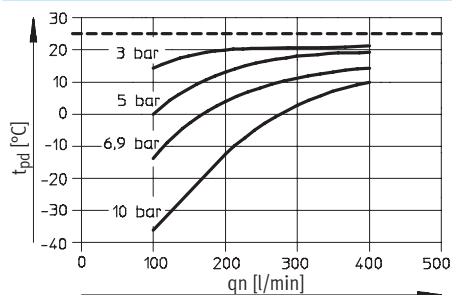
MS4-LDM1-...-P05



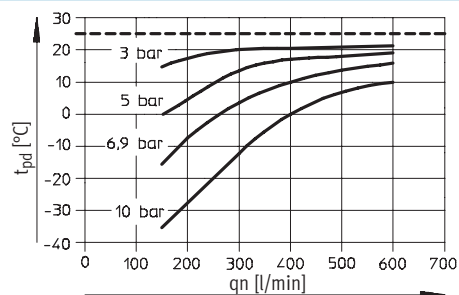
MS4-LDM1-...-P10



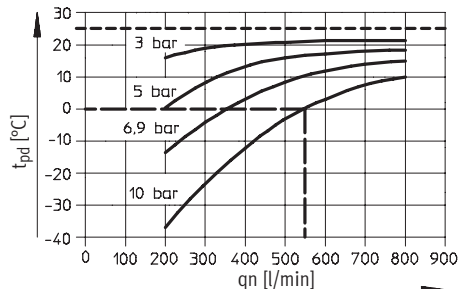
MS6-LDM1-...-P20



MS6-LDM1-...-P30



MS6-LDM1-...-P40



- 1) Measured at pressure dew point t_{pd} (supply) = 25 °C.
- Example MS6-LDM1-...-P40 with 10 bar supply pressure:
the pressure dew point reduction at a nominal flow rate
of $q_n = 550$ l/min is 25 K.

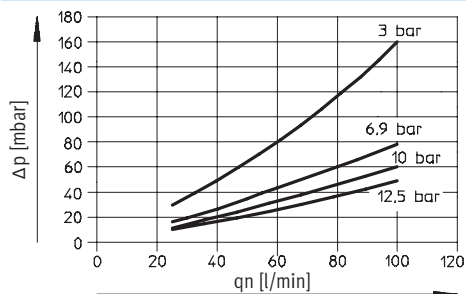
Membrane air dryers MS4/MS6-LDM1, MS series

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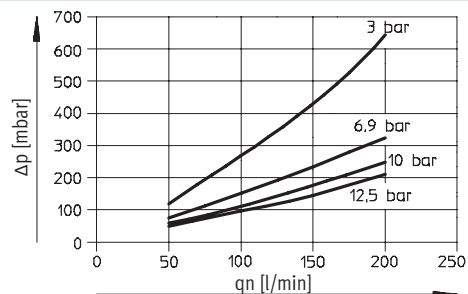
Technical data

Differential pressure Δp as a function of the standard flow rate at output q_n

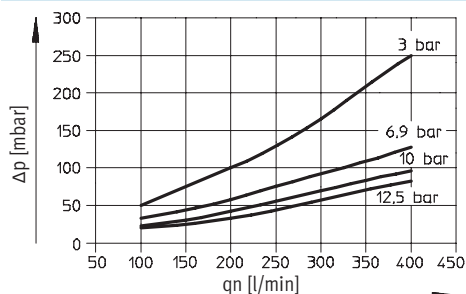
MS4-LDM1-...-P05



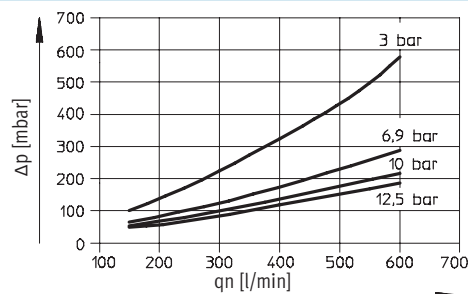
MS4-LDM1-...-P10



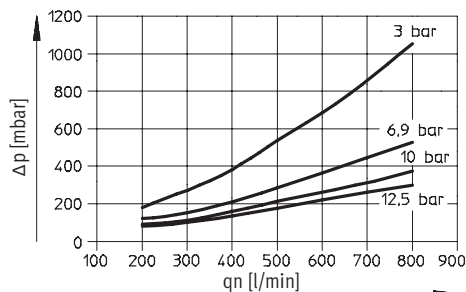
MS6-LDM1-...-P20



MS6-LDM1-...-P30



MS6-LDM1-...-P40



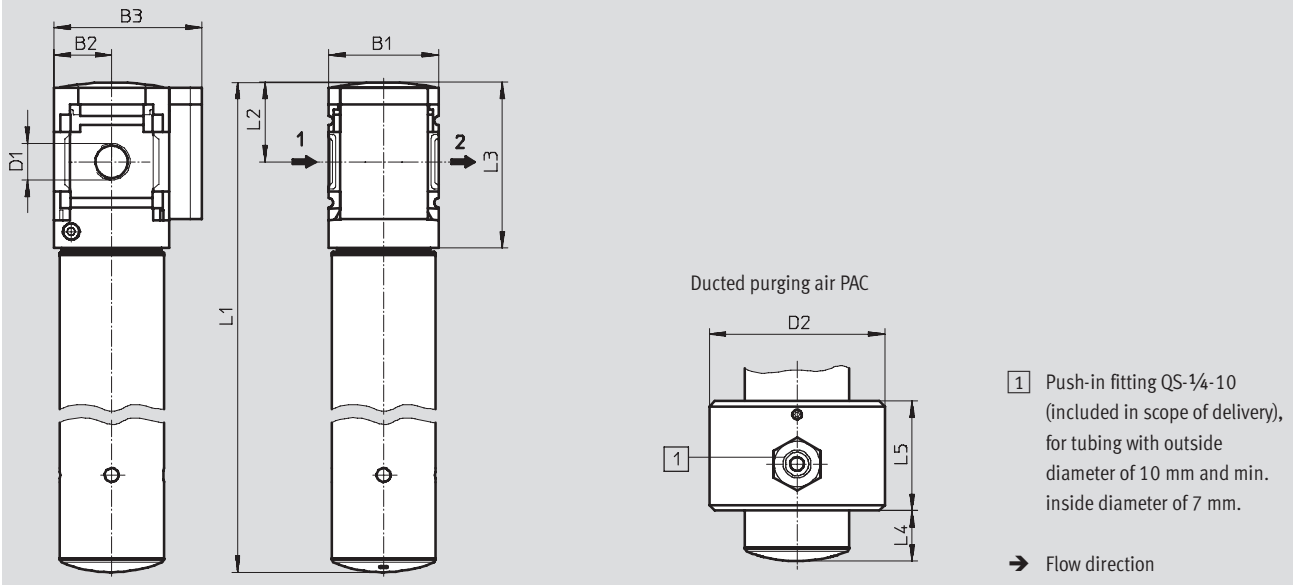
Membrane air dryers MS4/MS6-LDM1, MS series

Technical data

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Dimensions

Download CAD Data → www.festo.com/us/cad



Type	B1	B2	B3	D1	D2	L1	L2	L3	L4	L5
MS4-LDM1-1/8-P05	40	21	54	G1/8	64	245	29	60	18	40
MS4-LDM1-1/8-P10						345				
MS4-LDM1-1/4-P05	40	21	54	G1/4	64	245	29	60	18	40
MS4-LDM1-1/4-P10						345				
MS6-LDM1-1/4-P20	62	31	76	G1/4	80	345	42	87	34	40
MS6-LDM1-1/4-P30						415				
MS6-LDM1-1/4-P40						475				
MS6-LDM1-3/8-P20	62	31	76	G3/8	80	345	42	87	34	40
MS6-LDM1-3/8-P30						415				
MS6-LDM1-3/8-P40						475				
MS6-LDM1-1/2-P20	62	31	76	G1/2	80	345	42	87	34	40
MS6-LDM1-1/2-P30						415				
MS6-LDM1-1/2-P40						475				

Note: This product conforms to ISO 1179-1 and to ISO 228-1

Ordering data

Size	Flow cartridge	Connection	Part No.	Type
MS4	P10	G1/8	543630	MS4-LDM1-1/8-P10
		G1/4	543632	MS4-LDM1-1/4-P10
MS6	P20	G1/4	543640	MS6-LDM1-1/4-P20
		G3/8	543642	MS6-LDM1-3/8-P20
		G1/2	543644	MS6-LDM1-1/2-P20
	P40	G1/4	543646	MS6-LDM1-1/4-P40
		G3/8	543648	MS6-LDM1-3/8-P40
		G1/2	543650	MS6-LDM1-1/2-P40

Membrane air dryers MS4/MS6-LDM1, MS series

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Ordering data – Modular products

M Mandatory data						O Options		
Module No.	Series	Size	Function	Connection size	Flow cartridge	Purging air	Type of mounting	Alternative flow direction
543628 543638	MS	4 6	LDM1	1/8, 1/4, 3/8, 1/2 AGA, AGB, AGC, AGD, AGE	P05 P10 P20 P30 P40	PAC	WP WPM WB WBM	Z
Ordering example								
543628	MS	4	- LDM1	- AGC	- P10	-	- WP	-

Ordering table							
Grid dimension	[mm]	40	62	Condition s	Code		Enter code
M Module No.		543628	543638				
Series		Standard			MS		MS
Size		4	6		...		
Function		Membrane dryer			-LDM1		-LDM1
Connection size		Thread G1/8	-		-1/8		
		Thread G1/4	Thread G1/4		-1/4		
		-	Thread G3/8		-3/8		
		-	Thread G1/2		-1/2		
		Connecting plate G1/8	-		-AGA		
		Connecting plate G1/4	Connecting plate G1/4		-AGB		
		Connecting plate G3/8	Connecting plate G3/8		-AGC		
		-	Connecting plate G1/2		-AGD		
		-	Connecting plate G3/4		-AGE		
Flow cartridge		50 l/min	-		-P05		
		100 l/min	-		-P10		
		-	200 l/min		-P20		
		-	300 l/min		-P30		
		-	400 l/min		-P40		
		-	-		-		
O Purging air		Ducted purging air			-PAC		
Type of mounting		Wall mounting plate		1	-WP		
		Wall mounting plate		1	-WPM		
		Wall mounting bracket			-WB		
		Wall mounting bracket	-		-WBM		
		-	-		-		
Alternative flow direction		Flow direction from right to left			-Z		

1 WP, WPM Only with connecting plate AGA, AGB, AGC, AGD or AGE.

Transfer order code

	MS		-	LDM1	-		-		-		-		-	
--	----	--	---	------	---	--	---	--	---	--	---	--	---	--

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Custom Automation Components
Complete custom engineered solutions



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