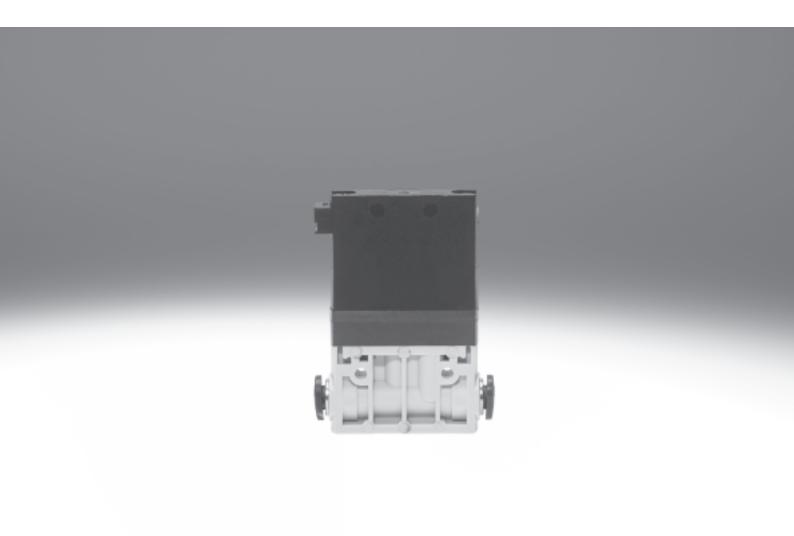
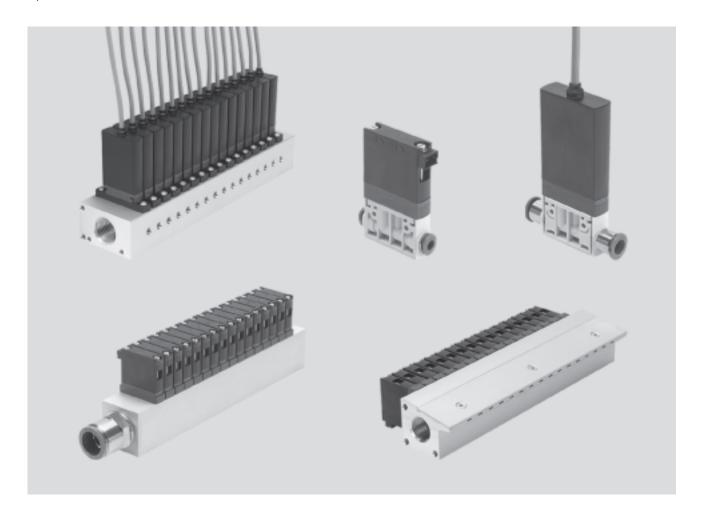
# **FESTO**



Key features



# Innovative

- Individual electrical connection via connecting cable and square plug sockets with integrated control electronics for MHJ9 or via moulded-in cable for MHJ10, control electronics are contained in the valve
- Manifold rail with air nozzle outlet for MHJ9
- Switching times of less than one millisecond
- Signal control range 3 ... 30 V DC

# Versatile

- Modular system offering a range of configuration options
- Identical basic valves for individual valve and manifold assembly
- Flexible air supply with air connection at both ends on the manifold rails
- Actuation of the MHJ9 valves without plug socket with cable MHJ9-KMH subject to consultation with Festo

# Reliable

- Reliability of service thanks to valves that can be replaced quickly and easily
- No electrical plug connectors with MHJ10 thanks to integrated control electronics
- Up to 5 billion switching cycles

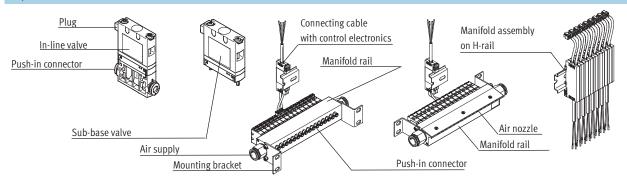
# Easy to mount

- Solid wall mounting or H-rail mounting of the connecting cables with MHJ9
- Manifold rail for MHJ9 with connecting cable block on H-rail can be mounted directly in the application



Key features





### In-line valve

- Integrated push-in connector
- Electrical connection IP40
- Modular design

# Valve manifold with individual outputs

- Air supply at both ends
- Mounting bracket assembly in 4 directions
- Stable manifold rail

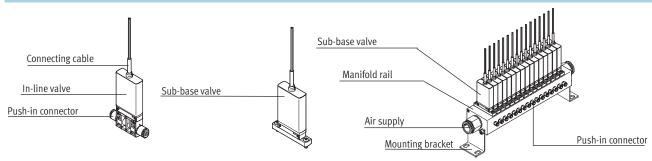
# Valve manifold with air nozzles

- Air supply at both ends
- Mounting bracket assembly in 2 directions
- Accessible air ducts

# Connecting cable with control electronics for two valves

• Individual mounting or on H-rail

# MHJ10



### In-line valve

- Integrated push-in connector
- Electrical connection with moulded-in connecting cable, IP65
- Modular design

### Valve manifold with individual outputs

- Air supply at both ends
- Stable manifold rail

# Mounting bracket assembly in 2 directions

# Integrated control electronics

- Compact design
- Quick installation

# Solenoid valves MHJ, fast-switching valves Product range overview



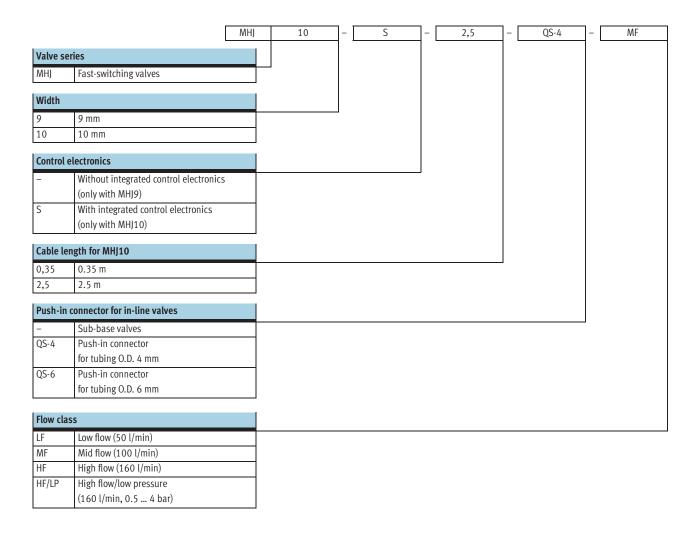
2/2-way valve	Design	Operating voltage	Туре	Electrical connection	Switchi	→ Page/						
		Off	On	Internet								
2/2-way valve												
LF = In-li Sub  MF: In-li Sub  HF/I In-li	In-line valve	12 53	MHJ9	Plug	0.9	0.7	8					
		24	MHJ10	With moulded-in cable	1	0.8	16					
1	Sub-base valve	12 53	MHJ9	Plug	0.9	0.7	8					
		24	MHJ10	With moulded-in cable	1	0.8	16					
2/2-way valve	MF = Standard nomin	al flow rate 100 l/min										
	In-line valve	12 53	MHJ9	Plug	0.4	0.8	8					
	In-line valve  Sub-base valve  MF = Standard nomina	24	MHJ10	With moulded-in cable	0.4	0.8	16					
		12 53	MHJ9	Plug	0.4	0.8	8					
		24	MHJ10	With moulded-in cable	0.4	0.8	16					
	HF = Standard nomina	al flow rate 160 l/min										
	LF = Standard nomi In-line valve  Sub-base valve  MF = Standard nom In-line valve  Sub-base valve  HF = Standard nom In-line valve  Sub-base valve  HF/LP = Standard n In-line valve	12 53	MHJ9	Plug	0.5	1	8					
		24	MHJ10	With moulded-in cable	0.6	1.2	16					
	Sub-base valve	12 53	MHJ9	Plug	0.5	1	8					
		24	MHJ10	With moulded-in cable	0.6	1.2	16					
	UE/LD - Standard nor	ninal flow rate 160 l/min										
		12 53	MHI9	Dive	0.4	1	8					
	in-line valve		,-	Plug		1						
	Cub hasas ushus	24	MHJ10	With moulded-in cable	0.5	1	16					
	Sub-base valve	12 53	MHJ9	Plug	0.4	1	8					
		24	MHJ10	With moulded-in cable	0.5	1	16					

<sup>1)</sup> Switching time at 24 V DC and 4 bar

Mounting options			
Design		In-line valve	Sub-base valve
MHJ9 with plug			
	Direct mounting	•	-
	Manifold assembly	-	
MHJ10 with moulded-in cable			
	Direct mounting	•	-
	Manifold assembly	-	•



Type codes



# Solenoid valves MHJ9, fast-switching valves Peripherals overview



# Valve manifold design 5 2 7 2

	Туре	Brief description	→ Page/Internet
1 Manifold rail	MHJ9-P16	With 16 valve positions	23
2 Mounting kit	MHJ-HW1	Consisting of 2 mounting brackets and 4 socket head screws	23
3 Sub-base valve	MHJ9	2/2-way solenoid valve	22
4 Connecting cable	MHJ9-KMH	With control electronics for 2 solenoid valves	22
5 H-rail	NRH-35-2000	2 m long	22
6 Manifold rail	MHJ9-PN16	With 16 valve positions	23
7 Mounting kit	MHJ-HW2	Consisting of 2 mounting brackets and 4 socket head screws	23
8 In-line valve	MHJ9	2/2-way solenoid valve	22

# Solenoid valves MHJ9, fast-switching valves Peripherals overview



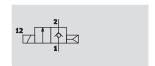
# Valve manifold with accessories 2 1

	Туре	Brief description	→ Page/Internet
1 Manifold rail	MHJ9-P16	With mounting kit MHJ-HW1	23
2 Push-in fitting	QS	For air supply 1	23
3 Push-in fitting	QS	For valve output 2	23



Technical data

Function



Width

9 mm

Temperature range −5 ... +60 °C



General technical data													
Type						Sub-bas	e valve Mł	<del>1</del> J9					
		LF	MF	HF	HF/LP	LF	MF	HF	HF/LP				
Valve function		2/2-way valve, single solenoid, closed											
Design		Poppet valve without mechanical spring return											
Sealing principle		Hard											
Note on operation		Do not op	oerate with	nout flow r	ate								
Service life in billions of switching cycles <sup>1)</sup>		5	5	0.5	0.5	5	5	0.5	0.5				
Actuation type		Electric											
Reset method	Pneumatic spring												
Type of control	Direct												
Direction of flow		Non-reversible											
Mounting position		Any											
Width	[mm]	92)											
Grid dimension	[mm]	9.5											
Standard nominal flow rate <sup>3)</sup>	[l/min]	50	100	160	160	50	100	160	160				
C value	[l/sbar]	0.2	0.4	0.66	0.66	0.2	0.4	0.66	0.66				
b value		0.5	0.38	0.36	0.36	0.5	0.38	0.36	0.36				
Type of mounting		In-line installation or via On sub-base											
		through-	holes										
Pneumatic connection 1 and 2		QS4	QS4	QS6	QS6	Sub-bas	e M7						
Product weight	[g]	30 25											
Max. tightening torque of valve mounting	[Nm]	-				0.28							

<sup>1)</sup> The long service life of the valves can only be achieved with the "hard" sealing principle, which, however, results in minor leakage when the valve is closed.

<sup>3)</sup> The specified flow rate refers to the valve without sub-base. The maximum flow rate that can be achieved may deviate from the specified value when the valve is mounted on a sub-base.

Operating and environmental con-	ditions										
Туре		LF	MF	HF	HF/LP						
Operating medium			Filtered compressed air, unlubricated, grade of filtration 40 µm								
Operating pressure		[bar]	+0.5 +8	+0.5 +6	+0.5 +6	+0.5 +4					
Ambient temperature	[°C]	-5 +60	-5 +60								
	With manifold assembly	[°C]	Max. +45	Max. +45	-	Max. +45					
Temperature of medium		[°C]	-5 +60			•					
Storage temperature		[°C]	-20 +50								
Corrosion resistance class CRC			2 <sup>1)</sup>								
Note on materials			RoHS-complian	t							

<sup>1)</sup> Corrosion resistance class 2 according to Festo standard 940 070 Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

<sup>2)</sup> Min. permissible grid dimension 9.5 mm

# **Solenoid valves MHJ9, fast-switching valves** Technical data



Electrical data in combination w	vith connecting cable MHJ9-KMH					
Туре			LF	MF	HF	HF/LP
Operating voltage range <sup>1)</sup>		[V DC]	12 53			
Duty cycle <sup>2)</sup>		[%]	100	100	-	100
Operating conditions to	With individual valve		-	-	S3 50% 20 min	-
DIN VDE 0580 <sup>2)</sup>	With manifold assembly		-	-	S3 15% 20 min	-
Electrical connection			2-pin, plug KMH		•	
Protection class to EN 60529			IP40			

<sup>1)</sup> If there is a current limit, during the switching operation it must be set to at least 1.7 A for LF, MF and HF/LP valves and to at least 1.85 A for HF valves.
2) Air must flow through the valve continuously.

Note		
The spe	cified values apply	Ask your technical consultant about
exclusiv	vely when using the	other actuation options for the MHJ
connect	ing cable MHJ9-KMH.	valves.

Switching times 1) and frequen	cies					
Туре			LF	MF	HF	HF/LP
Maximum switching frequency		[Hz]	500	1,000	500	500
Switching times at 12 V DC						
Pressure 4 bar	Switching time on	[ms]	1	1.1	1.4	1.3
	Switching time off	[ms]	0.9	0.4	0.6	0.5
Switching times at 24 V DC						
Pressure 0.5 bar	Switching time on	[ms]	0.7	0.7	0.9	0.8
	Switching time off	[ms]	0.9	0.5	0.7	0.5
Pressure 4 bar	Switching time on	[ms]	0.7	0.8	1	1
	Switching time off	[ms]	0.9	0.4	0.5	0.4
Pressure 6 bar	Switching time on	[ms]	-	0.9	1.3	-
	Switching time off	[ms]	-	0.4	0.5	-
Pressure 8 bar	Switching time on	[ms]	0.8	-	-	-
	Switching time off	[ms]	0.9	-	-	-
Switching times at 48 V DC						
Pressure 4 bar	Switching time on	[ms]	0.6	0.6	0.8	0.8
	Switching time off	[ms]	0.8	0.4	0.4	0.4

<sup>1)</sup> Tolerance ±15%

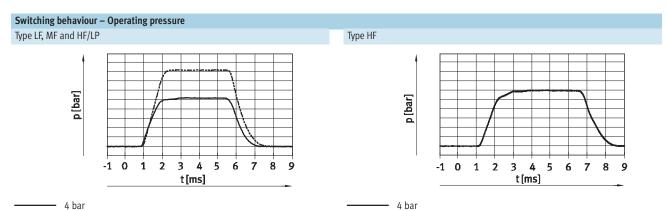
## Note

The maximum switching frequency that can be achieved decreases as the temperature of the valve increases or as the operating and ambient temperature increases.

The ambient temperature must therefore be limited accordingly so that the maximum switching frequency can be reached.

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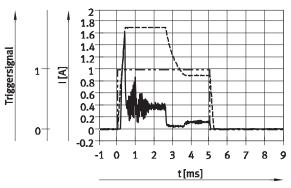
Technical data



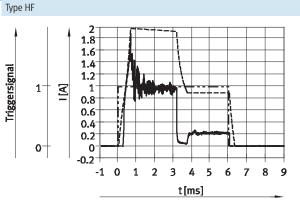
4 bar ---- 6 bar

Switching behaviour - Current/voltage curve





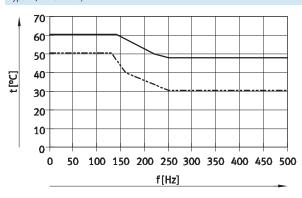
 Current in the supply line at 24 V ---- Coil current --- Trigger signal



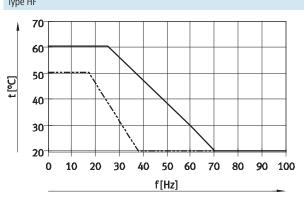
 Current in the supply line at 24 V ----- Coil current ---- Trigger signal

# Maximum permissible ambient temperature as a function of switching frequency

Type LF, MF and HF/LP



Individual valve, 4 bar ---- Manifold assembly/sub-base valve, 4 bar Type HF

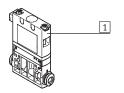


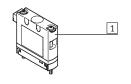
- Individual valve, 4 bar ----- Manifold assembly/sub-base valve, 4 bar

# **Solenoid valves MHJ9, fast-switching valves**Technical data

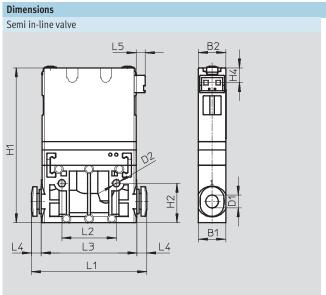


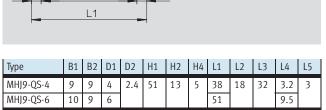
# Materials

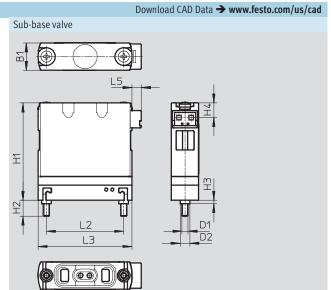




1	Housing	Reinforced polyamide
-	Seals	HNBR
-	Screws	Steel
-	Manifold rail	Anodised wrought aluminium alloy



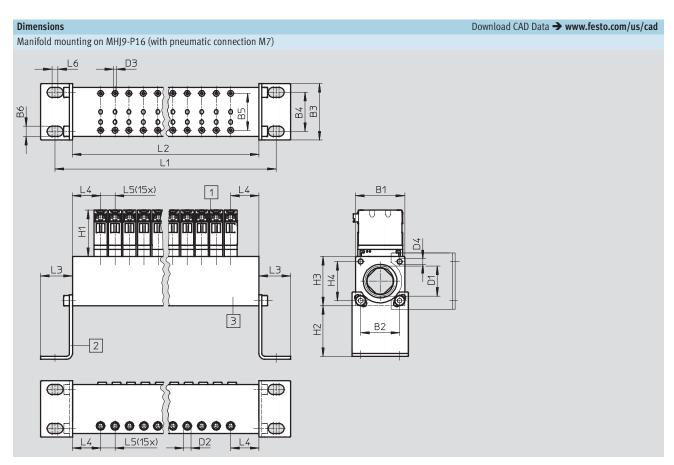


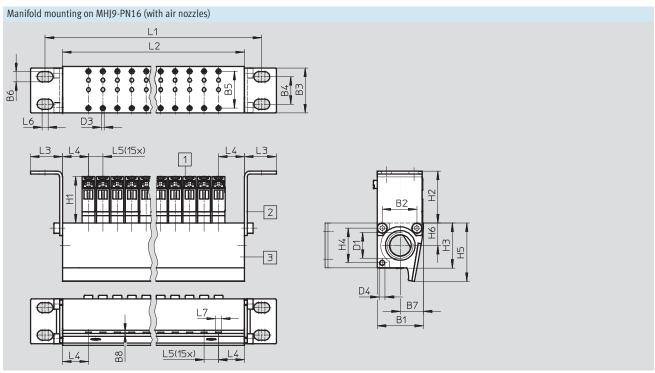


ı	Туре	B1	D1	D2	H1	H2	Н3	H4	L2	L3	L5
	MHJ9	9	M2	3	32	5.3	1.2	5	25.5	31	3
ı											

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Technical data





Туре	B1	B2	В3	B4	B5	В6	В7	B8	D1	D2	D3	D4	H1	H2	Н3	H4	H5	Н6	L1	L2	L3	L4	L5	L6	L7
MHJ9-P16	34	27	39	27	26	7	-	-	G1/2	M7	M2	M4	32	35	34	27	-	-	213	189	22	20	10	4	-
MHJ9-PN16	32	24	31	19	26	7	15	1	G3/8	-	M2	M4	32	36	31	24	40	16	210	186	22	18	10	4	5

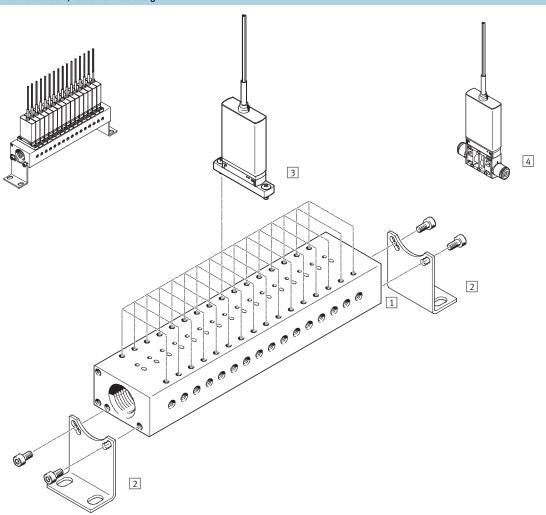
# **Solenoid valves MHJ9, fast-switching valves**Technical data



Ordering data					
	Description	Standard nominal flow rate	Operating pressure	Part No.	Туре
In-line valve with	out connecting cable				
<b>*</b>	2/2-way solenoid valve	50 l/min	+0.5 +8 bar	572079	MHJ9-QS-4-LF
		100 l/min	+0.5 +6 bar	553118	MHJ9-QS-4-MF
		160 l/min	+0.5 +6 bar	567790	MHJ9-QS-6-HF
			+0.5 +4 bar	567793	MHJ9-QS-6-HF/LP
Sub-base valve w	thout connecting cable				
r A	2/2-way solenoid valve	50 l/min	+0.5 +8 bar	572078	MHJ9-LF
[ * 6 **		100 l/min	+0.5 +6 bar	553115	MHJ9-MF
		160 l/min	+0.5 +6 bar	553117	MHJ9-HF
*			+0.5 +4 bar	567792	MHJ9-HF/LP

Description   Part No. Type	Ordering data - A	ccessories						
Mounting on H-rail, for static applications    For LF, MF and HF/LP   0.5 m   553121   MHJ9-KMH-0,5-MF   16 valves   1.5 m   565519   MHJ9-KMH-0,5-MF   17 m   16 valves   1.5 m		Description			Part No.	Туре		
for static applications    valves   2.5 m   565519   MHJ9-KMH-2,5-MF     For HF valves   0.5 m   362170   MHJ9-KMH-2,5-HF     2.5 m   567505   MHJ9-KMH-2,5-HF     Manifold rail   MHJ9-KMH-2,5-HF     For 16 valves MHJ9, without mounting bracket, with air nozzles   553123   MHJ9-PN16     For 16 valves MHJ9, without mounting bracket, with pneumatic connection M7   553125   MHJ9-PN16     Mounting kit   For manifold rail MHJ9-P16, consisting of 2 mounting brackets and 4 socket head screws M4x8 DIN912   565455   MHJ-HW1     Manifold rail MHJ9-PN16, consisting of 2 mounting brackets and 4 socket head screws M4x8 DIN912   565456   MHJ-HW2     Push-in fitting for valve output, port 2   Connecting thread M7 for tubing O.D.   For manifold rail with HF or   4 mm (10 pieces)   153319   QSM-M7-4-I     MF valves   For manifold rail with HF or   6 mm (10 pieces)   153321   QSM-M7-6-I     HF/LP valves   12 mm (10 pieces)   186104   QS-63½-12     Connecting thread G3½ for tubing O.D.   12 mm (10 pieces)   186105   QS-63½-16     Connecting thread G3½ for tubing O.D.   12 mm (10 pieces)   186105   QS-63½-16     Connecting thread G3½ for tubing O.D.   12 mm (10 pieces)   186105   QS-63½-16     Connecting thread G3½ for tubing O.D.   12 mm (10 pieces)   186103   QS-63½-16     Connecting thread G3½ for tubing O.D.   12 mm (10 pieces)   186103   QS-63½-16     Connecting thread G3½ for tubing O.D.   12 mm (10 pieces)   186103   QS-63½-16     Connecting thread G3½ for tubing O.D.   12 mm (10 pieces)   186103   QS-63½-16     Connecting thread G3½ for tubing O.D.   12 mm (10 pieces)   186103   QS-63½-16     Connecting thread G3½ for tubing O.D.   12 mm (10 pieces)   186103   QS-63½-16     Connecting thread G3½ for tubing O.D.   12 mm (10 pieces)   186103   QS-63½-16     Connecting thread G3½ for tubing O.D.   12 mm (10 pieces)   186103   QS-63½-16     Connecting thread G3½ for tubing O.D.   12 mm (10 pieces)   186103   QS-63½-16     Connecting thread G3½ for tubing O.D.   12 mm (10 pieces)   186103   QS-63½-16     Connecting thread G3½ fo	Connecting cable v	with control electronics for 2 valves						
for static applications    valves   2.5 m   565519   MHJ9-KMH-2,5-MF     For HF valves   0.5 m   362170   MHJ9-KMH-2,5-HF     2.5 m   567505   MHJ9-KMH-2,5-HF     Manifold rail     For 16 valves MHJ9, without mounting bracket, with air nozzles     For 16 valves MHJ9, without mounting bracket, with pneumatic connection M7     For 16 valves MHJ9, without mounting bracket, with pneumatic connection M7     For manifold rail MHJ9-P16, consisting of 2 mounting brackets and 4 socket head screws M4x8 DIN912     For manifold rail MHJ9-PN16, consisting of 2 mounting brackets and 4 socket head screws M4x8 DIN912     For manifold rail MHJ9-PN16, consisting of 2 mounting brackets and 4 socket head screws M4x8 DIN912     For manifold rail MHJ9-PN16, consisting of 2 mounting brackets and 4 socket head screws M4x8 DIN912     For manifold rail MHJ9-PN16, consisting of 2 mounting brackets and 4 socket head screws M4x8 DIN912     For manifold rail MHJ9-PN16, consisting of 2 mounting brackets and 4 socket head screws M4x8 DIN912     For manifold rail with HF or   4 mm (10 pieces)   153319   QSM-M7-4-I     MF valves   For manifold rail with HF or   6 mm (10 pieces)   153321   QSM-M7-6-I     HF/LP valves   12 mm (10 pieces)   186104   QS-63½-12     Connecting thread G½ for tubing O.D.   12 mm (10 pieces)   186105   QS-6½-16     Connecting thread G¾ for tubing O.D.   12 mm (10 pieces)   186103   QS-6½-16     Connecting thread G¾ for tubing O.D.   12 mm (10 pieces)   186103   QS-6½-16     Connecting thread G¾ for tubing O.D.   12 mm (10 pieces)   186103   QS-6½-16     Connecting thread G¾ for tubing O.D.   12 mm (10 pieces)   186103   QS-6½-16     Connecting thread G¾ for tubing O.D.   12 mm (10 pieces)   186103   QS-6½-16     Connecting thread G¾ for tubing O.D.   12 mm (10 pieces)   186103   QS-6½-16     Connecting thread G¾ for tubing O.D.   12 mm (10 pieces)   186103   QS-6½-16     Connecting thread G¾ for tubing O.D.   12 mm (10 pieces)   186103   QS-6½-16     Connecting thread G¾ for tubing O.D.   12 mm (10 pieces)   186103   QS		Mounting on H-rail,	For LF, MF and HF/LP	0.5 m	553121	MHJ9-KMH-0,5-MF		
Manifold rail  For 16 valves MHI9, without mounting bracket, with air nozzles  For 16 valves MHI9, without mounting bracket, with air nozzles  For 16 valves MHI9, without mounting bracket, with pneumatic connection M7  For 16 valves MHI9, without mounting bracket, with pneumatic connection M7  S53125 MHI9-P16  Mounting kit  For manifold rail MHI9-P16, consisting of 2 mounting brackets and 4 socket head screws M4x8 DIN912  For manifold rail MHI9-PN16, consisting of 2 mounting brackets and 4 socket head screws M4x8 DIN912  For manifold rail MHI9-PN16, consisting of 2 mounting brackets and 4 socket head screws M4x8 DIN912  Push-in fitting for valve output, port 2  Connecting thread M7 for tubing O.D.  For manifold rail with HF or MF valves  For manifold rail		for static applications		2.5 m	565519	MHJ9-KMH-2,5-MF		
Manifold rail    For 16 valves MHJ9, without mounting bracket, with air nozzles   553123   MHJ9-PN16	The same of the sa		For HF valves	0.5 m	562170	MHJ9-KMH-0,5-HF		
For 16 valves MHJ9, without mounting bracket, with air nozzles  For 16 valves MHJ9, without mounting bracket, with pneumatic connection M7  For 16 valves MHJ9, without mounting bracket, with pneumatic connection M7  For 16 valves MHJ9, without mounting bracket, with pneumatic connection M7  For 16 valves MHJ9, without mounting bracket, with pneumatic connection M7  For manifold rail MHJ9-P16, consisting of 2 mounting brackets and 4 socket head screws M4x8 DIN912  For manifold rail MHJ9-PN16, consisting of 2 mounting brackets and 4 socket head screws M4x8 DIN912  For manifold rail MHJ9-PN16, consisting of 2 mounting brackets and 4 socket head screws M4x8 DIN912  For manifold rail with LF or 4 mm (10 pieces) 153319  QSM-M7-4-I MF valves  For manifold rail with HF or 6 mm (10 pieces) 153321  QSM-M7-6-I HF/LP valves  Connecting thread G½ for tubing O.D.  12 mm (1 piece) 186104  QS-G½-12  Connecting thread G½ for tubing O.D. 12 mm (10 pieces) 186103  QS-G½-16  Connecting thread G½ for tubing O.D. 12 mm (10 pieces) 186103  QS-G½-16  Connecting thread G½ for tubing O.D. 12 mm (10 pieces) 186103  QS-G½-16  Connecting thread G½ for tubing O.D. 12 mm (10 pieces) 186103  QS-G½-16	•			2.5 m	567505	MHJ9-KMH-2,5-HF		
For 16 valves MHJ9, without mounting bracket, with air nozzles  For 16 valves MHJ9, without mounting bracket, with pneumatic connection M7  For 16 valves MHJ9, without mounting bracket, with pneumatic connection M7  For 16 valves MHJ9, without mounting bracket, with pneumatic connection M7  For 16 valves MHJ9, without mounting bracket, with pneumatic connection M7  For manifold rail MHJ9-P16, consisting of 2 mounting brackets and 4 socket head screws M4x8 DIN912  For manifold rail MHJ9-P16, consisting of 2 mounting brackets and 4 socket head screws M4x8 DIN912  For manifold rail MHJ9-P16, consisting of 2 mounting brackets and 4 socket head screws M4x8 DIN912  For manifold rail MHJ9-P16, consisting of 2 mounting brackets and 4 socket head screws M4x8 DIN912  For manifold rail MHJ9-P16, consisting of 2 mounting brackets and 4 socket head screws M4x8 DIN912  For manifold rail MHJ9-P16, consisting of 2 mounting brackets and 4 socket head screws M4x8 DIN912  For manifold rail MHJ9-P16, consisting of 2 mounting brackets and 4 socket head screws M4x8 DIN912  For manifold rail MHJ9-P16, consisting of 2 mounting brackets and 4 socket head screws M4x8 DIN912  For manifold rail MHJ9-P16, consisting of 2 mounting brackets and 4 socket head screws M4x8 DIN912  For manifold rail MHJ9-P16, consisting of 2 mounting brackets and 4 socket head screws M4x8 DIN912  For manifold rail with LF or 4 mm (10 pieces) 153319 QSM-M7-4-I MF-valves  For manifold rail with LF or 4 mm (10 pieces) 153319 QSM-M7-4-I MF-valves  For manifold rail with LF or 4 mm (10 pieces) 153319 QSM-M7-6-I HF/LP valves  For manifold rail with LF or 4 mm (10 pieces) 153319 QSM-M7-6-I HF/LP valves  For manifold rail with LF or 4 mm (10 pieces) 153319 QSM-M7-6-I HF/LP valves  For manifold rail with LF or 4 mm (10 pieces) 153319 QSM-M7-6-I HF/LP valves  For manifold rail with LF or 4 mm (10 pieces) 153319 QSM-M7-6-I HF/LP valves  For manifold rail with LF or 4 mm (10 pieces) 153319 QSM-M7-6-I HF/LP valves  For manifold rail with LF or 4 mm (10 pieces) 153319 QSM-M7-				I.				
For 16 valves MHJ9, without mounting bracket, with pneumatic connection M7  For 16 valves MHJ9, without mounting bracket, with pneumatic connection M7  Mounting kit  For manifold rail MHJ9-P16,	Manifold rail							
Mounting kit  For manifold rail MHJ9-P16,     consisting of 2 mounting brackets and 4 socket head screws M4x8 DIN912  For manifold rail MHJ9-PN16,     consisting of 2 mounting brackets and 4 socket head screws M4x8 DIN912  Push-in fitting for valve output, port 2  Connecting thread M7 for tubing O.D.  For manifold rail with LF or MF valves  For manifold rail with HF or MF valves  For manifold rail with HF or MF valves  Push-in fitting for air supply, port 1  Connecting thread G½ for tubing O.D.  Connecting thread G½ for tubing O.D.  12 mm (1 piece)  186104 QS-G½-12  16 mm (1 piece)  186105 QS-G½-16  Connecting thread G¾ for tubing O.D.  12 mm (10 pieces)  186105 QS-G¾-16  Connecting thread G¾ for tubing O.D.		For 16 valves MHJ9, without mounting brac	ket, with air nozzles		553123	MHJ9-PN16		
For manifold rail MHJ9-P16, consisting of 2 mounting brackets and 4 socket head screws M4x8 DIN912  For manifold rail MHJ9-PN16, consisting of 2 mounting brackets and 4 socket head screws M4x8 DIN912  For manifold rail MHJ9-PN16, consisting of 2 mounting brackets and 4 socket head screws M4x8 DIN912  For manifold rail with LF or MF valve output, port 2  For manifold rail with LF or MF valves  For manifold rail with HF or MF valves  For manifo		For 16 valves MHJ9, without mounting brac	ket, with pneumatic connecti	on M7	553125	MHJ9-P16		
consisting of 2 mounting brackets and 4 socket head screws M4x8 DIN912  For manifold rail MHJ9-PN16, consisting of 2 mounting brackets and 4 socket head screws M4x8 DIN912  Push-in fitting for valve output, port 2  Connecting thread M7 for tubing 0.D.  For manifold rail with LF or MF valves  For manifold rail with HF or MF valves  For manifold rail with HF or MF valves  Push-in fitting for air supply, port 1  Connecting thread G1/2 for tubing 0.D.  12 mm (1 piece)  186104 QS-G1/2-12  16 mm (1 piece)  186105 QS-G1/2-16  Connecting thread G3/8 for tubing 0.D.  12 mm (10 pieces)  12 mm (10 pieces)  186103 QS-G3/8-12	Mounting kit							
Push-in fitting for valve output, port 2  Connecting thread M7 for tubing O.D.  For manifold rail with LF or MF valves  For manifold rail with HF or HF/LP valves  Push-in fitting for air supply, port 1  Connecting thread G½ for tubing O.D.  Connecting thread G½ for tubing O.D.  12 mm (1 piece) 186104 QS-G½-12 16 mm (1 piece) 186105 QS-G½-16 Connecting thread G¾ for tubing O.D.  12 mm (10 pieces) 186103 QS-G¾-12			cket head screws M4x8 DIN9	12	565455	MHJ-HW1		
Connecting thread M7 for tubing O.D.  For manifold rail with LF or MF valves  For manifold rail with HF or HF/LP valves  For manifold rail with HF or HF/LP valves  Push-in fitting for air supply, port 1  Connecting thread G½ for tubing O.D.  Connecting thread G½ for tubing O.D.  12 mm (1 piece)  186104 QS-G½-12  16 mm (1 piece)  186105 QS-G½-16  Connecting thread G¾ for tubing O.D.  12 mm (10 pieces)  186103 QS-G¾-12			cket head screws M4x8 DIN9	12	565456	MHJ-HW2		
MF valves   For manifold rail with HF or   6 mm (10 pieces)   153321   QSM-M7-6-I	Push-in fitting for v	valve output, port 2						
Push-in fitting for air supply, port 1		Connecting thread M7 for tubing O.D.		4 mm (10 pieces)	153319	QSM-M7-4-I		
Connecting thread G½ for tubing O.D.   12 mm (1 piece)   186104   QS-G½-12   16 mm (1 piece)   186105   QS-G½-16     Connecting thread G¾ for tubing O.D.   12 mm (10 pieces)   186103   QS-G¾-12     Connecting thread G¾ for tubing O.D.   12 mm (10 pieces)   186103   QS-G¾-12     Connecting thread G¾ for tubing O.D.   12 mm (10 pieces)   186104   QS-G½-16     Connecting thread G¾ for tubing O.D.   12 mm (10 pieces)   186104   QS-G½-16     Connecting thread G¾ for tubing O.D.   12 mm (10 pieces)   186104   QS-G½-16     Connecting thread G¾ for tubing O.D.   12 mm (10 pieces)   186104   QS-G½-16     Connecting thread G¾ for tubing O.D.   12 mm (10 pieces)   186103   QS-G¾-12     Connecting thread G¾ for tubing O.D.   12 mm (10 pieces)   186103   QS-G¾-12     Connecting thread G¾ for tubing O.D.   12 mm (10 pieces)   186103   QS-G¾-12     Connecting thread G¾ for tubing O.D.   12 mm (10 pieces)   186103   QS-G¾-12     Connecting thread G¾ for tubing O.D.   12 mm (10 pieces)   186103   QS-G¾-12     Connecting thread G¾ for tubing O.D.   12 mm (10 pieces)   186103   QS-G¾-12     Connecting thread G¾ for tubing O.D.   12 mm (10 pieces)   186103   QS-G¾-12     Connecting thread G¾ for tubing O.D.   Connecting thre						QSM-M7-6-I		
Connecting thread G½ for tubing O.D.   12 mm (1 piece)   186104   QS-G½-12   16 mm (1 piece)   186105   QS-G½-16     Connecting thread G¾ for tubing O.D.   12 mm (10 pieces)   186103   QS-G¾-12     Connecting thread G¾ for tubing O.D.   12 mm (10 pieces)   186103   QS-G¾-12     Connecting thread G¾ for tubing O.D.   12 mm (10 pieces)   186104   QS-G½-16     Connecting thread G¾ for tubing O.D.   12 mm (10 pieces)   186104   QS-G½-16     Connecting thread G¾ for tubing O.D.   12 mm (10 pieces)   186104   QS-G½-16     Connecting thread G¾ for tubing O.D.   12 mm (10 pieces)   186104   QS-G½-16     Connecting thread G¾ for tubing O.D.   12 mm (10 pieces)   186103   QS-G¾-12     Connecting thread G¾ for tubing O.D.   12 mm (10 pieces)   186103   QS-G¾-12     Connecting thread G¾ for tubing O.D.   12 mm (10 pieces)   186103   QS-G¾-12     Connecting thread G¾ for tubing O.D.   12 mm (10 pieces)   186103   QS-G¾-12     Connecting thread G¾ for tubing O.D.   12 mm (10 pieces)   186103   QS-G¾-12     Connecting thread G¾ for tubing O.D.   12 mm (10 pieces)   186103   QS-G¾-12     Connecting thread G¾ for tubing O.D.   12 mm (10 pieces)   186103   QS-G¾-12     Connecting thread G¾ for tubing O.D.   Connecting thre	Push-in fitting for air supply, port 1							
16 mm (1 piece) 186105 QS-G½-16 Connecting thread G¾ for tubing O.D. 12 mm (10 pieces) 186103 QS-G¾-12				12 mm (1 piece)	186104	QS-G <sup>1</sup> / <sub>2</sub> -12		
Connecting thread G3/8 for tubing O.D. 12 mm (10 pieces) 186103 QS-G3/8-12		-			186105			
		Connecting thread G3/8 for tubing O.D.			186103			
16 mm (10 pieces) 186347 QS-G3/8-16		<b>5</b>				QS-G <sup>3</sup> / <sub>8</sub> -16		

# Individual valve, valve manifold design



	Ту	/pe	Brief description	→ Page/Internet
1 Manifold rail	М	NHJ10-P16	With 16 valve positions	23
2 Mounting kit	M	NHJ-HW1	Consisting of 2 mounting brackets and 4 socket head screws	23
3 Sub-base valve	. M	NHJ10	2/2-way solenoid valve	22
4 In-line valve	M	NHJ10	2/2-way solenoid valve	22

# Solenoid valves MHJ10, fast-switching valves Peripherals overview



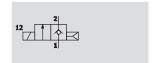
# Valve manifold with accessories 1

1Manifold railMHJ10-P16With mounting kit MHJ-HW123	
2 Push-in fitting QS For air supply 1 23	
3 Push-in fitting QS For valve output 2 23	

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Technical data

Function



Width

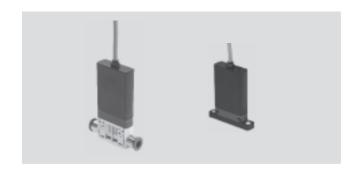
10 mm

Flow rate

Max. 160 l/min

Voltage

24 V DC



General technical data									
Туре		In-line valve MHJ10-SQS Sub-base valve MHJ10-S							
		LF	MF	HF	HF/LP	LF	MF	HF	HF/LP
Valve function		2/2-way	valve, sing	gle soleno	id, closed				
Design		Poppet v	alve witho	ut mechai	nical sprin	g return			
Sealing principle		Hard							
Note on operation		Do not o	perate witl	nout flow	rate				
Service life in billions of switching cycles <sup>1)</sup>		5	5	0.5	0.5	5	5	0.5	0.5
Actuation type		Electric						-	•
Reset method		Pneumatic spring							
Type of control		Direct							
Direction of flow		Non-reversible							
Mounting position		Any							
Width	[mm]	10 <sup>2)</sup>							
Grid dimension	[mm]	10.5							
Standard nominal flow rate	[l/min]	50	100	160	160	50	100	160	160
C value	[l/sbar]	0.2	0.4	0.66	0.66	0.2	0.4	0.66	0.66
b value		0.5	0.38	0.36	0.36	0.5	0.38	0.36	0.36
Type of mounting		In-line in	stallation	or via		On sub-l	base		
		through-	holes						
Pneumatic connection 1 and 2		QS4	QS4	QS6	QS6	Connect	ing thread	M7	
Max. tightening torque of valve mounting	[Nm]	- 0.7							

<sup>1)</sup> The long service life of the valves can only be achieved with the "hard" sealing principle, which, however, results in minor leakage when the valve is closed.

<sup>2)</sup> Min. permissible grid dimension 10.5 mm

Operating and environmental c	onditions								
Туре			LF	MF	HF	HF/LP			
Operating medium			Filtered compr	essed air, unlubricat	ed, grade of filtratior	n 40 μm			
Operating pressure		[bar]	+0.5 +8	+0.5 +6	+0.5 +6	+0.5 +4			
Ambient temperature		[°C]	-5 +60	-5 +60					
	With manifold assembly	[°C]	Max. +45	Max. +45	-	Max. +45			
Temperature of medium		[°C]	-5 +60						
Storage temperature		[°C]	-20 +50						
Corrosion resistance class CRC <sup>1)</sup>			2						
CE marking (see declaration of c	To EU EMC Directive <sup>2)</sup>								
Note on materials			RoHS-compliant						

<sup>1)</sup> Corrosion resistance class 2 according to Festo standard 940 070 Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

<sup>2)</sup> For information about the applicability of the component see the manufacturer's EC declaration of conformity at: www.festo.com • Support • User documentation.

If the component is subject to restrictions on usage in residential, office or commercial environments or small businesses, further measures to reduce the emitted interference may be necessary. Max. permissible cable length 2.5 m.

# **Solenoid valves MHJ10, fast-switching valves** Technical data



Electrical data							
Туре			LF	MF	HF	HF/LP	
Operating voltage <sup>1)</sup>		[V DC]	24 ±10% = 21.6	. 26.4			
Control signal range		[V DC]	3 30				
Power	Low-current phase	[W]	2	2	3.2	2	
	High-current phase	[W]	7	7	14.5	7	
Protection class to EN 60529			IP65				
Duty cycle <sup>2)</sup>		[%]	100	100	-	100	
Operating conditions to	With individual valve		-	-	S3 50% 20 min	-	
DIN VDE 0580 <sup>2)</sup>	With manifold assembly		-	-	S3 15% 20 min	-	
Electrical connection		3-wire cable					

<sup>1)</sup> If there is a current limit, during the switching operation it must be set to at least 1.7 A.

<sup>2)</sup> Air must flow through the valve continuously.

Switching times 1) and freq	uencies					
Туре			LF	MF	HF	HF/LP
Maximum switching frequer	ncy	[Hz]	500	1,000	500	500
Switching times at 24 V DC						
Pressure 0.5 bar	Switching time on	[ms]	0.7	0.8	1	0.8
	Switching time off	[ms]	0.9	0.5	0.8	0.6
Pressure 4 bar	Switching time on	[ms]	0.8	0.8	1.2	1
	Switching time off	[ms]	1	0.4	0.6	0.5
Pressure 6 bar	Switching time on	[ms]	-	0.9	1.3	-
	Switching time off	[ms]	-	0.4	0.6	-
Pressure 8 bar	Switching time on	[ms]	0.9	-	-	-
	Switching time off	[ms]	0.9	-	-	-

<sup>1)</sup> Tolerance ±15%

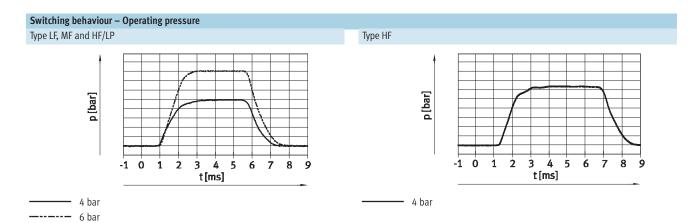
# Note

The maximum switching frequency that can be achieved decreases as the temperature of the valve increases or as the operating and ambient temperature increases.

The ambient temperature must therefore be limited accordingly so that the maximum switching frequency can be reached.



Technical data



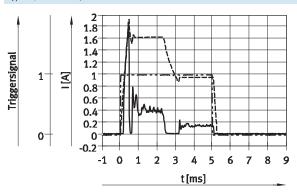
Type HF

Type HF

60

# Switching behaviour - Current/voltage curve

Type LF, MF and HF/LP



t[ms]

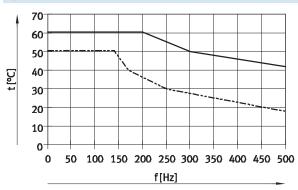
Current in the supply line at 24 V

---- Coil current
---- Trigger signal

Current in the supply line at 24 V
Trigger signal

# Maximum permissible ambient temperature as a function of switching frequency

Type LF, MF and HF/LP



40 30 20 0 50 100 150 f[Hz]

Individual valve, 4 bar
Manifold assembly/sub-base valve, 4 bar

----- Individual valve, 4 bar
----- Manifold assembly/sub-base valve, 4 bar

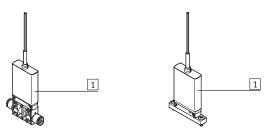
200

250

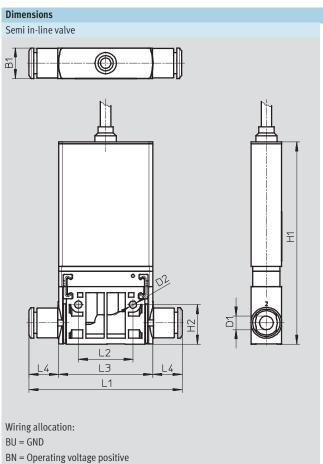


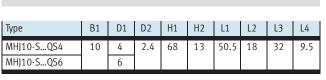
Technical data

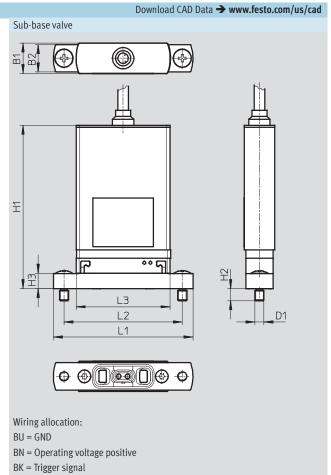
# Materials



1	Housing	Reinforced polyamide
-	Seals	HNBR
-	Screws	Steel
-	Cable sheath	Polyurethane
-	Manifold rail	Anodised wrought aluminium alloy





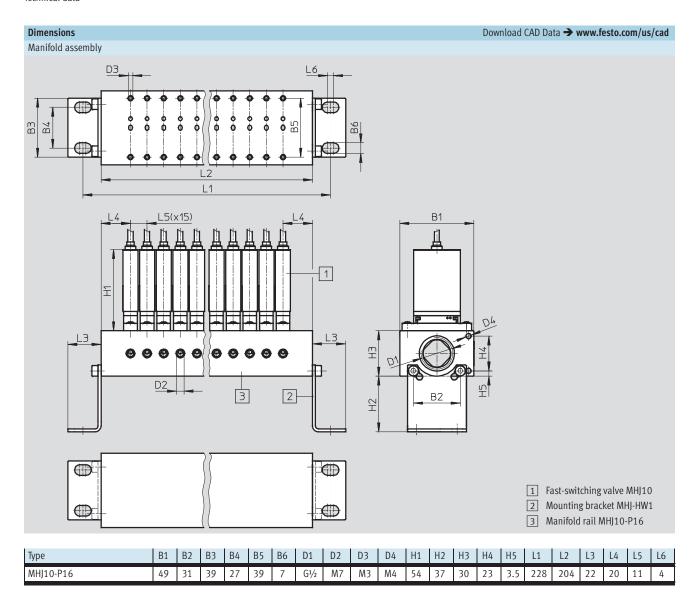


Туре	B1	B2	D1	H1	H2	Н3	L1	L2	L3
MHJ10-S	10	9	M3	54	4	5	46	39	31

BK = Trigger signal

**FESTO** 

Technical data



# **Solenoid valves MHJ10, fast-switching valves**Technical data



21

Ordering data						
	Description	Standard nominal flow rate	Cable length	Operating pressure	Part No.	Туре
In-line valve with	n connecting cable					
	2/2-way solenoid valve	50 l/min	2.5 m	+0.5 +8 bar	572081	MHJ10-S-2,5-QS-4-LF
		100 l/min	0.35 m	+0.5 +6 bar	557604	MHJ10-S-0,35-QS-4-MF
			2.5 m	+0.5 +6 bar	565515	MHJ10-S-2,5-QS-4-MF
		160 l/min	2.5 m	+0.5 +6 bar	567503	MHJ10-S-2,5-QS-6-HF
				+0.5 +4 bar	567798	MHJ10-S-2,5-QS-6-HF/LP
Sub-base valve v	with connecting cable					
1	2/2-way solenoid valve	50 l/min	2.5 m	+0.5 +8 bar	572080	MHJ10-S-2,5-LF
		100 l/min	0.35 m	+0.5 +6 bar	557601	MHJ10-S-0,35-MF
			2.5 m	+0.5 +6 bar	565513	MHJ10-S-2,5-MF
		160 l/min	2.5 m	+0.5 +6 bar	567502	MHJ10-S-2,5-HF
				+0.5 +4 bar	567796	MHJ10-S-2,5-HF/LP

Ordering data - A	Accessories				
	Description			Part No.	Туре
Manifold rail					
	For 16 valves MHJ10, without mounting bracket, with pneumatic connection M7				MHJ10-P16
Mounting kit					
8888					MHJ-HW1
Push-in fitting for	valve output, port 2				
	Connecting thread M7 for tubing O.D.	For manifold rail with LF or MF valves	4 mm (10 pieces)	153319	QSM-M7-4-I
		For manifold rail with HF or HF/LP valves	6 mm (10 pieces)	153321	QSM-M7-6-I
Push-in fitting for	air supply, port 1				
	Connecting thread G½ for tubing O.D.		12 mm (1 piece)	186104	QS-G½-12
			16 mm (1 piece)	186105	QS-G½-16
	Connecting thread G3/8 for tubing O.D.		12 mm (10 pieces)	186103	QS-G3/8-12
			16 mm (10 pieces)	186347	QS-G3/8-16



Ordering data	1					
	Description	Standard nominal flow rate	Cable length	Operating pressure	Part No.	Туре
n-line valve v	vithout connecting cable					
	2/2-way solenoid valve	50 l/min	-	+0.5 +8 bar	572079	MHJ9-QS-4-LF
		100 l/min	-	+0.5 +6 bar	553118	MHJ9-QS-4-MF
		160 l/min	-	+0.5 +6 bar	567790	MHJ9-QS-6-HF
			-	+0.5 +4 bar	567793	MHJ9-QS-6-HF/LP
ub-base valv	ve without connecting cable	I = a 1/ ·		1 0 5 0 1	1	
	2/2-way solenoid valve	50 l/min	_	+0.5 +8 bar	572078	MHJ9-LF
		100 l/min	-	+0.5 +6 bar	553115	MHJ9-MF
		160 l/min	_	+0.5 +6 bar	553117	MHJ9-HF
			_	+0.5 +4 bar	567792	MHJ9-HF/LP
n-line valve v	with connecting cable					
1	2/2-way solenoid valve	50 l/min	2.5 m	+0.5 +8 bar	572081	MHJ10-S-2,5-QS-4-LF
		100 l/min	0.35 m	+0.5 +6 bar	557604	MHJ10-S-0,35-QS-4-MF
			2.5 m	+0.5 +6 bar	565515	MHJ10-S-2,5-QS-4-MF
		160 l/min	2.5 m	+0.5 +6 bar	567503	MHJ10-S-2,5-QS-6-HF
				+0.5 +4 bar	567798	MHJ10-S-2,5-QS-6-HF/LP
Suh-hase valv	ve with connecting cable					
Sas base valv	2/2-way solenoid valve	50 l/min	2.5 m	+0.5 +8 bar	572080	MHJ10-S-2,5-LF
		100 l/min	0.35 m	+0.5 +6 bar	557601	MHJ10-S-0,35-MF
			2.5 m	+0.5 +6 bar	565513	MHJ10-S-2,5-MF
		160 l/min	2.5 m	+0.5 +6 bar	567502	MHJ10-S-2,5-HF
				+0.5 +4 bar	567796	MHJ10-S-2,5-HF/LP

# **Solenoid valves MHJ, fast-switching valves**Accessories



Ordering data					
o.acima acca	Description		Part No.	Type	
Connecting cable	2 3331 1931			1.0	-76-
connecting capic	With control electronics for 2 valves,	For LF, MF and HF/LP	0.5 m	553121	MHJ9-KMH-0,5-MF
	·		2.5 m	565519	MHJ9-KMH-2,5-MF
The same of the sa	mounting on 11 ran, for static applications	For HF valves	0.5 m	562170	MHJ9-KMH-0,5-HF
		Torrii vatves	2.5 m	567505	MHJ9-KMH-2,5-HF
			2.5	307303	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,
Manifold rail <sup>1)</sup>					
	For 16 valves MHJ9, without mounting brad	553123	MHJ9-PN16		
	For 16 valves MHJ9, without mounting brad	553125	МНЈ9-Р16		
	For 16 valves MHJ10, without mounting br	557608	MHJ10-P16		
Mounting kit	For manifold rail MHJP16,			565455	MHJ-HW1
888	consisting of 2 mounting brackets and 4 so		,		
ABB CO	For manifold rail MHJ9-PN16, consisting of 2 mounting brackets and 4 sc	565456	MHJ-HW2		
Duch in litting for	value autmut, mort 2				
rusn-in fitting for	valve output, port 2	For manifold wait with 15	4 mm (10 minos)	152240	OSM M7 4 I
	Connecting thread M7 for tubing O.D.	For manifold rail with LF or MF valves	4 mm (10 pieces)	153319	QSM-M7-4-I
		For manifold rail with HF or HF/LP valves	6 mm (10 pieces)	153321	QSM-M7-6-I
Push-in fitting for	air supply, port 1				
2007 111 71111115 101	Connecting thread G½ for tubing O.D.		12 mm (1 piece)	186104	QS-G <sup>1</sup> / <sub>2</sub> -12
			l 16 mm (1 piece)	186105	US-G <sup>1</sup> /2-16
	Connecting thread G3/8 for tubing O.D.		16 mm (1 piece) 12 mm (10 pieces)	186105 186103	QS-G½-16 QS-G¾-12

<sup>1)</sup> Further versions/lengths available on request

# **Product Range and Company Overview**

# **A Complete Suite of Automation Services**

Our experienced engineers provide complete support at every stage of your development process, including: conceptualization, analysis, engineering, design, assembly, documentation, validation, and production.



**Custom Automation Components** Complete custom engineered solutions



**Custom Control Cabinets** Comprehensive engineering support and on-site services



**Complete Systems** Shipment, stocking and storage services

# The Broadest Range of Automation Components

With a comprehensive line of more than 30,000 automation components, Festo is capable of solving the most complex automation requirements.



Electromechanical Electromechanical actuators, motors, controllers & drives



**Pneumatics** Pneumatic linear and rotary actuators, valves, and air supply



PLCs and I/O Devices PLC's, operator interfaces, sensors and I/O devices

#### Supporting Advanced Automation... As No One Else Can!

Festo is a leading global manufacturer of pneumatic and electromechanical systems, components and controls for industrial automation, with more than 12,000 employees in 56 national headquarters serving more than 180 countries. For more than 80 years, Festo has continuously elevated the state of manufacturing with innovations and optimized motion control solutions that deliver higher performing, more profitable automated manufacturing and processing equipment. Our dedication to the advancement of automation extends beyond technology to the education and development of current and future automation and robotics designers with simulation tools, teaching programs, and on-site services.

### Quality Assurance, ISO 9001 and ISO 14001 Certifications

Festo Corporation is committed to supply all Festo products and services that will meet or exceed our customers' requirements in product quality, delivery, customer service and satisfaction.

To meet this commitment, we strive to ensure a consistent, integrated, and systematic approach to management that will meet or exceed the requirements of the ISO 9001 standard for Quality Management and the ISO 14001 standard for Environmental Management.



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