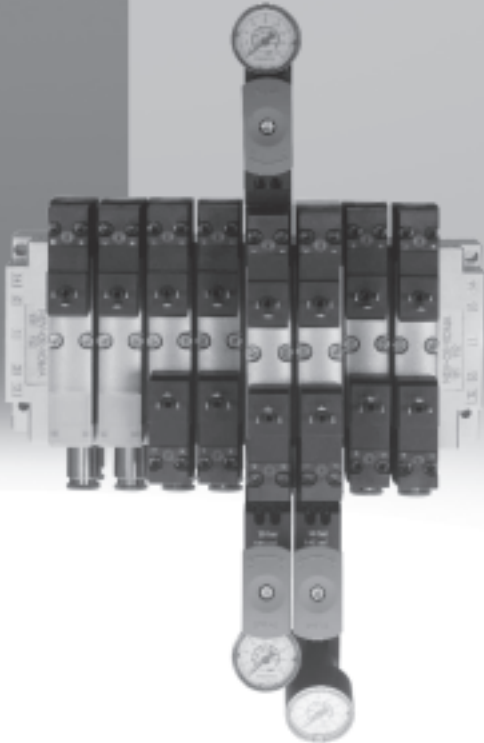
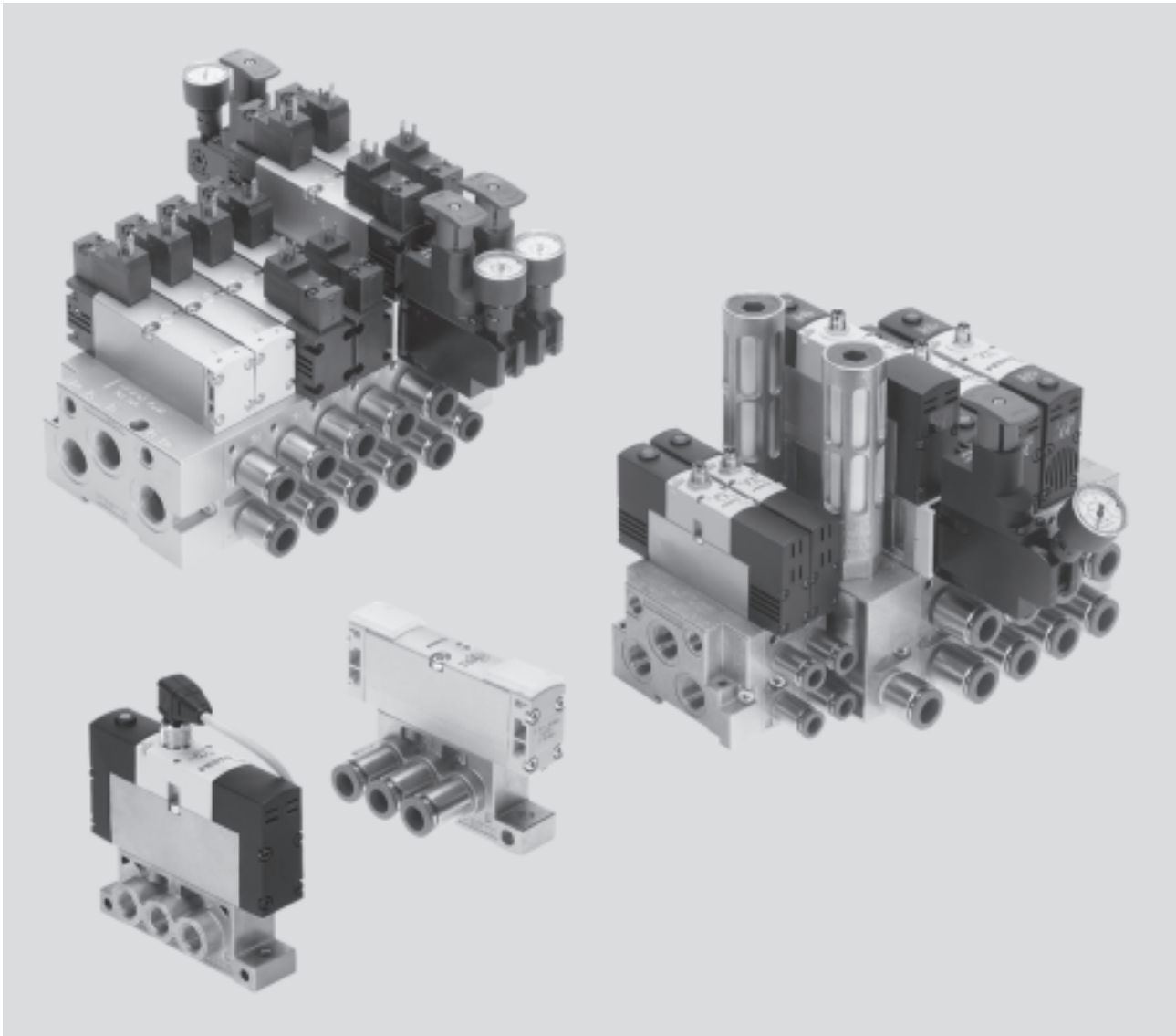


Solenoid/pneumatic valves, ISO 15407-1



Solenoid valves VSVA, ISO 15407-1

Key features



Innovative

- High-performance valves in sturdy metal housing
- Individual electrical connection via square plug sockets or centrally for each valve via round plug sockets
- Valve replacement under pressure possible using vertical shut-off plate
- Reverse operation
- Vacuum operation

Flexible

- Modular system offering a range of configuration options
- Conversions and extensions are possible at any time
- Integration of innovative function modules possible
 - Pressure regulator plate
 - Flow control plate
 - Vertical shut-off plate
 - Vertical supply plate
- Vertical supply plates permit a flexible air supply and variable pressure zones
- Wide range of valve functions
- Extensive operating voltage range from 12 V DC to 230 V AC

Reliable

- Sturdy and durable metal components
 - Valves
 - Horizontal stacking plates
 - Vertical stacking plates
- Fast troubleshooting thanks to LED in the plug socket or illuminating seal
- LED integrated in the valve with the round plug variant
- Reliability of service thanks to valves that can be replaced easily and quickly
- Manual override
- Durable thanks to the use of tried-and-tested piston spool valves

Easy to assemble

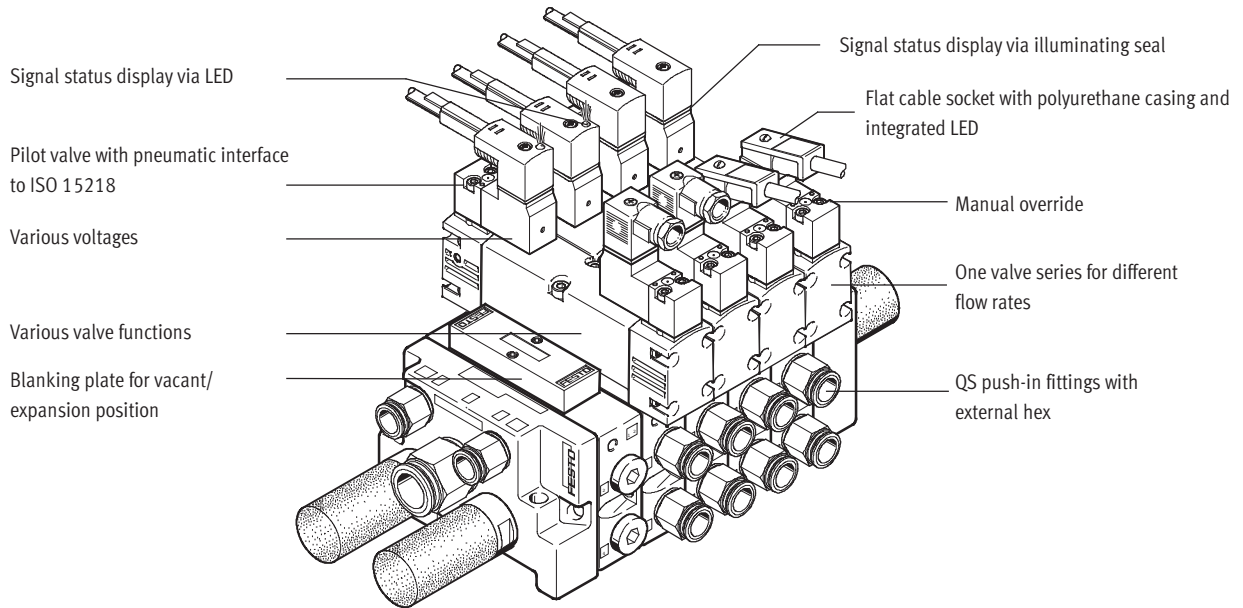
- Secure wall mounting or H-rail mounting
- Combi manifolds of width 18 mm and 26 mm
- Plug-in pressure gauges on the pressure regulator

Solenoid valves VSVA, ISO 15407-1

Key features

FESTO

Individual valve manifold



Equipment options

5/2-way valve	2x 3/2-way valve, single solenoid	5/3-way valve, double solenoid
<ul style="list-style-type: none"> • Single solenoid, pneumatic or spring return • Bistable, double solenoid valve • Bistable, double solenoid valve with dominance at 14 	<ul style="list-style-type: none"> • Normally open • Normally open, reversible (on request) • Normally closed • Normally closed, reversible (on request) 	<ul style="list-style-type: none"> • 1x normally open, 1x normally closed • 1x normally open, 1x normally closed, reversible (on request)
		<ul style="list-style-type: none"> • Mid-position valve <ul style="list-style-type: none"> – Normally open – Normally closed – Normally exhausted

Special features

Operation with external pilot air

- For vacuum applications
- For working pressures lower than 3 bar
- For pressure fluctuations in the power section. Power section and pneumatic control section are decoupled
- For strongly lubricated air in the power section
- For manifolds if the pressure zones are created via ducts 3 and 5 (not possible with 2x 3/2)
- For manifolds or pressure zones that are equipped with reversible 2x 3/2-way valves

Operation with internal pilot air

- For small pressure fluctuations in the power section
- For using pressure regulator plates in a vertical stacking construction, also in reverse operation
- As a low-cost solution

Reverse operation with pressure supply via ducts 3 and 5

- Pressure zone separation via ducts 3 and 5
 - Example: Duct 3 vacuum, duct 5 ejector pulse
 - Example: Duct 3 high pressure for advancing the piston rod of a double-acting cylinder. Duct 5 low pressure for retracting the piston rod with low energy consumption
- 2x 3/2-way valves used as 5/4-way valve with controllable overlapping with the reversible variant

Reverse operation with a pressure regulator plate, compressed air supply via duct 1

- Reversible pressure regulator combined with a reversible 2x 3/2-way valve regulates outputs 2 and 4
 - AB regulator for outputs 2 and 4
 - A regulator for output A
 - B regulator for output 2
- Reversible pressure regulators are in the control position immediately after the power supply is switched on
 - Adjustment possible at all times
 - Dynamic response characteristics
 - Reduced regulator load because the supply pressure is maintained when the valve is switched
 - Venting not via the regulator

Solenoid valves VSVA, ISO 15407-1

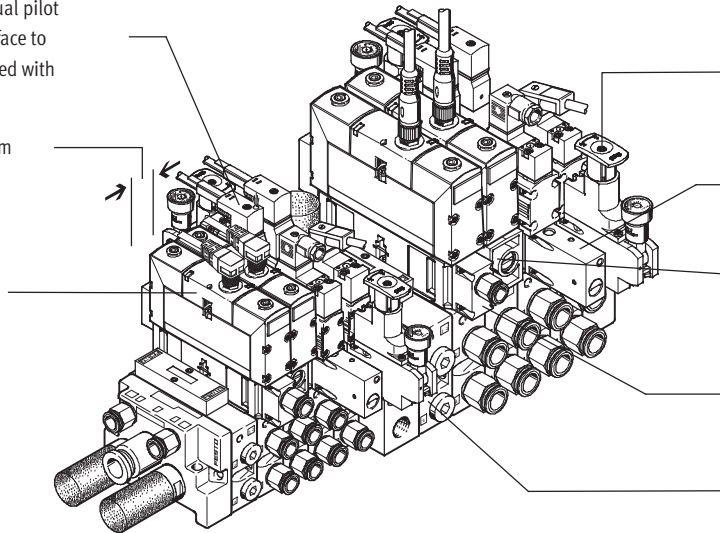
Key features

Valve manifold with combination of sizes and vertical stacking

Solenoid valve with individual pilot valves and pneumatic interface to ISO 15218. Can be connected with square plug sockets

Widths of 18 mm and 26 mm can be combined

Solenoid valve with central round plug



Pressure regulator for adjusting the force of the actuated drive

Pressure shut-off plate for solenoid valve replacement during operation

Flow control plate in the valve manifold for adjusting the speed of the drive

Supply plate for compressed air supply of a control chain as a separate pressure zone

Intermediate plate as interface between width 18 mm and width 26 mm

Vertical stacking function

Pressure regulator

- Single variant to regulate the pressure at output 4(A) or 2(B) or at input 1(P)
- Dual variant to regulate the pressure at output 4(A) and 2(B) individually
- Reverse variant for the outputs so that the regulator is in the control position
- With pressure gauge connection

Flow control plate

- Designed with two flow control valves, on which the exhaust air flow rate at exhausts 5 or 3 can be adjusted. The movement of the drive can thus be initiated and the desired speed set on the manifold using the manual override

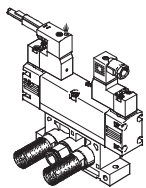
Vertical shut-off plate

- Equipped with a switch via which the compressed air supply can be shut off. A directional control valve or subsequent vertical stacking plate can thus be replaced without switching off the overall air supply
- If the control chain has a redundant connection, the cycle can continue in the case of a cyclical control system

Vertical supply plate

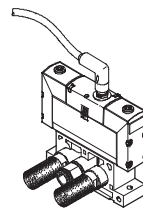
- As additional air supply for one valve
- To supply a third pressure zone

Individual connection with square plug, type C



The directional control valve has a pilot control to ISO 15218 and a plug pattern to DIN EN 175301-803, type C.

Individual connection with central round plug

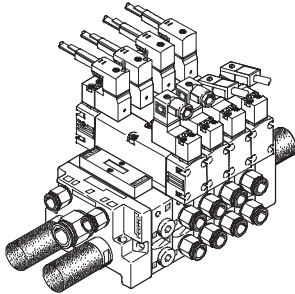


The electrical connection is established using a standardised M12 or M8 socket 24 V DC (EN 61076-2-101).

Solenoid valves VSVA, ISO 15407-1

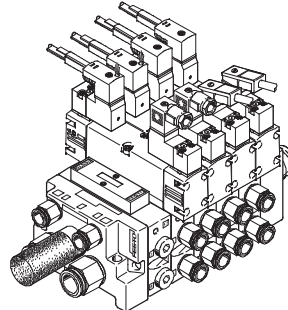
Key features

Individual valve manifold, directional control valves with square plug, type C



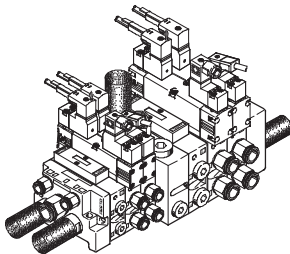
- Variant
- Width 26 mm
 - Vacant position
 - Compressed air supply via duct 1
 - External pilot air supply
 - QS push-in fittings
 - Venting via silencer for ducts 3 and 5

Individual valve manifold, pressure zones via ducts 3 and 5



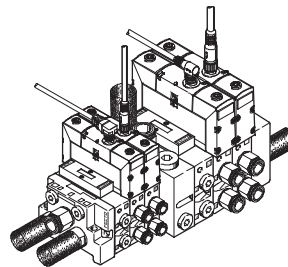
- Variant
- Width 26 mm
 - Vacant position
 - Compressed air supply via ducts 3 and 5
 - External pilot air supply
 - QS push-in fittings
 - Venting via silencer

Valve manifold equipped with width 18 mm and 26 mm, directional control valves with square plug, type C



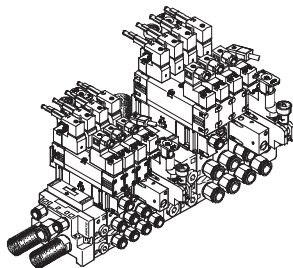
- Variant
- Width 18 mm and 26 mm combined via intermediate plate
 - Vacant positions
 - Compressed air supply via duct 1
 - External pilot air supply
 - QS push-in fittings
 - Venting via silencer for ducts 3 and 5 on the end plates and for duct 3 also on the intermediate plate

Valve manifold equipped with width 18 mm and 26 mm, directional control valves with central round plug



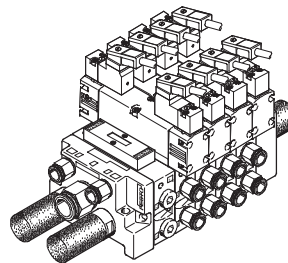
- Variant
- Width 18 mm and 26 mm combined via intermediate plate
 - Vacant positions
 - Compressed air supply via duct 1
 - Internal pilot air supply
 - QS push-in fittings
 - Venting via silencer for ducts 3 and 5 on the end plates and for duct 3 also on the intermediate plate

Maximum valve manifold expansion with all vertical stacking components



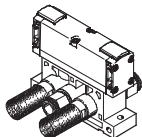
- Variant
- Width 18 mm and 26 mm combined via intermediate plate
 - Directional control valves with square plug
 - Pressure regulators
 - Flow control plates
 - Shut-off plates
 - Supply plates with vacant position

Individual valve manifold with cable routing in one direction



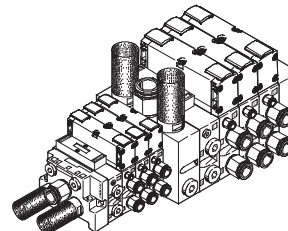
- Variant
- Width 26 mm
 - Solenoid coils 220 V DC
 - Plug socket with cable KMEB-2
 - With plug socket with cable KMEB-1 the outgoing direction of the cable cannot be chosen with AC coils

Pneumatically actuated directional control valve on individual sub-base



Directional control valves on an individual sub-base can be used for drives that are further away from a valve manifold or when there is only one drive available.

Valve manifold equipped with width 18 mm and 26 mm with pneumatically actuated directional control valves

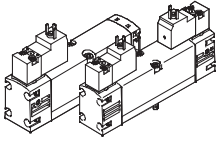


- Variant
- Width 18 mm and 26 mm combined via intermediate plate
 - Vacant positions
 - Compressed air supply via duct 1
 - QS push-in fittings
 - Venting via silencer for ducts 3 and 5 on the end plates and for ducts 3 and 5 also on the intermediate plate

Solenoid valves VSVA, ISO 15407-1

Key features

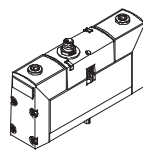
Solenoid valves with square plug, type C



Designs

- Width 18 and 26 mm
- 2x 3/2-way, 5/2-way and 5/3-way valves
- 2x 3/2-way valves for reverse operation
- Internal or external pilot air supply available
- 12, 24 V DC, 24, 110 or 220 V AC

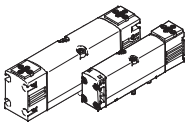
Solenoid valves with central round plug



Variants

- Width 18 and 26 mm
- 2x 3/2-way, 5/2-way and 5/3-way valves
- Internal or external pilot air supply available
- 24 V DC

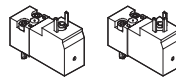
Basic valves with interface to ISO 15218



Variants

- Width 18 and 26 mm
- 2x 3/2-way, 5/2-way and 5/3-way valves
- Internal or external pilot air supply available

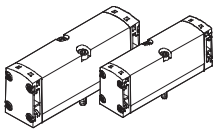
Pilot valve with interface to ISO 15218



Variants

- For 12, 24 V DC and 24 V AC without protective earth conductor
- For 110 and 220 V AC with protective earth conductor
- 3/2-way valve
- Manual override, non-detenting

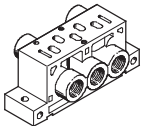
Pneumatically actuated directional control valves



Variants

- Width 18 and 26 mm
- 2x 3/2-way, 5/2-way and 5/3-way valves
- Signal inputs 12 and 14 via the sub-base

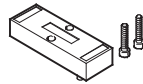
Individual sub-base



Variants

- Width 18 and 26 mm
- Ports 12 and 14 for external pilot air supply for solenoid valves and
- Ports signal inputs 12 and 14 for pneumatically actuated valves are the same

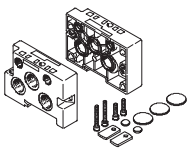
Blanking plate for vacant positions



Variants

- Width 18 and 26 mm

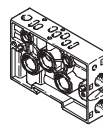
End plate kit



Variants

- Width 18 mm and 26 mm
- Ports 12 and 14 for external pilot air supply for solenoid valves
- For pneumatically actuated valves the signal inputs are only on the manifold sub-base suitable for this purpose

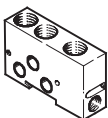
Manifold sub-base/series sub-base



Variants

- Width 18 mm and 26 mm
- For solenoid valves
- For pneumatically actuated valves with additional ports for the signal inputs

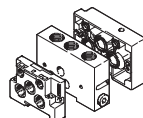
Intermediate plate



Variant

- Adapter between width 18 mm and 26 mm
- With additional air supply port and exhaust ports

Intermediate plate kit



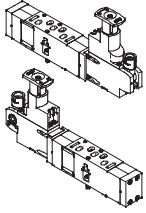
Variant

- Intermediate plate as adapter between width 18 mm and 26 mm
- One 18 mm and one 26 mm end plate

Solenoid valves VSVA, ISO 15407-1

Key features

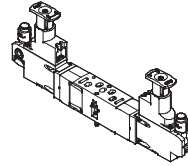
Pressure regulator plate with one pressure regulator



Variants

- Width 18 mm and 26 mm
- For pressure regulation on the supply input 1(P). Set pressure is the same for output 2 and 4
- For pressure regulation on the working port 4 (A)
 - The pressure regulators for reverse operation are supplied via port 1 of the sub-base and supply port 5 on the directional control valve
 - The directional control valve vents via port 1 to port 3 and 5 of the sub-base.
- For pressure regulation on the working port 2 (B)
 - In reverse operation input 3 is supplied here

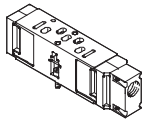
Pressure regulator plate with two pressure regulators



Variants

- Width 18 mm and 26 mm
- For pressure regulation on the working ports 4 (A) and 2 (B)
 - The pressure regulators for reverse operation are supplied via port 1 of the sub-base and supply inputs 5 and 3 on the directional control valve
 - The directional control valve vents via port 1 to port 3 and 5 of the sub-base.

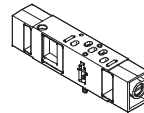
Vertical supply plate



Variants

- Width 18 mm and 26 mm
- As intermediate supply
 - For one valve
 - To supply a third pressure zone
- Can be equipped with a directional control valve

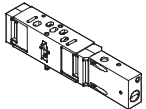
Flow control plate



Variants

- Width 18 mm and 26 mm
- Exhaust air restriction in ducts 3 and 5
 - For pressure zones that are formed via ducts 3 and 5 the flow control plates function as supply air restrictors

Vertical shut-off plate



Variants

- Width 18 mm and 26 mm
- A switch activated with a slotted head screwdriver shuts off duct 1.
 - The overlying flow control plates, pressure regulator plates or directional control valves can be replaced
 - Other components of the control chain such as drives, for example, can be replaced following venting via the directional control valve

Pressure gauge



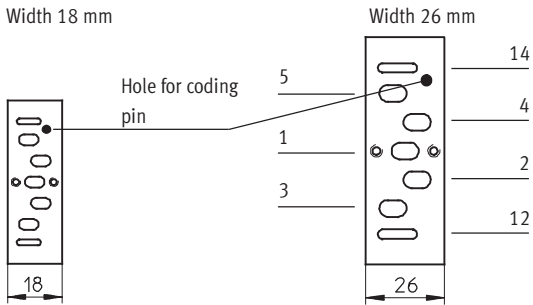
Variant

- Can be connected to the pressure regulator plates

Solenoid valves VSVA, ISO 15407-1

Key features

Port pattern on sub-base to ISO 15407-1



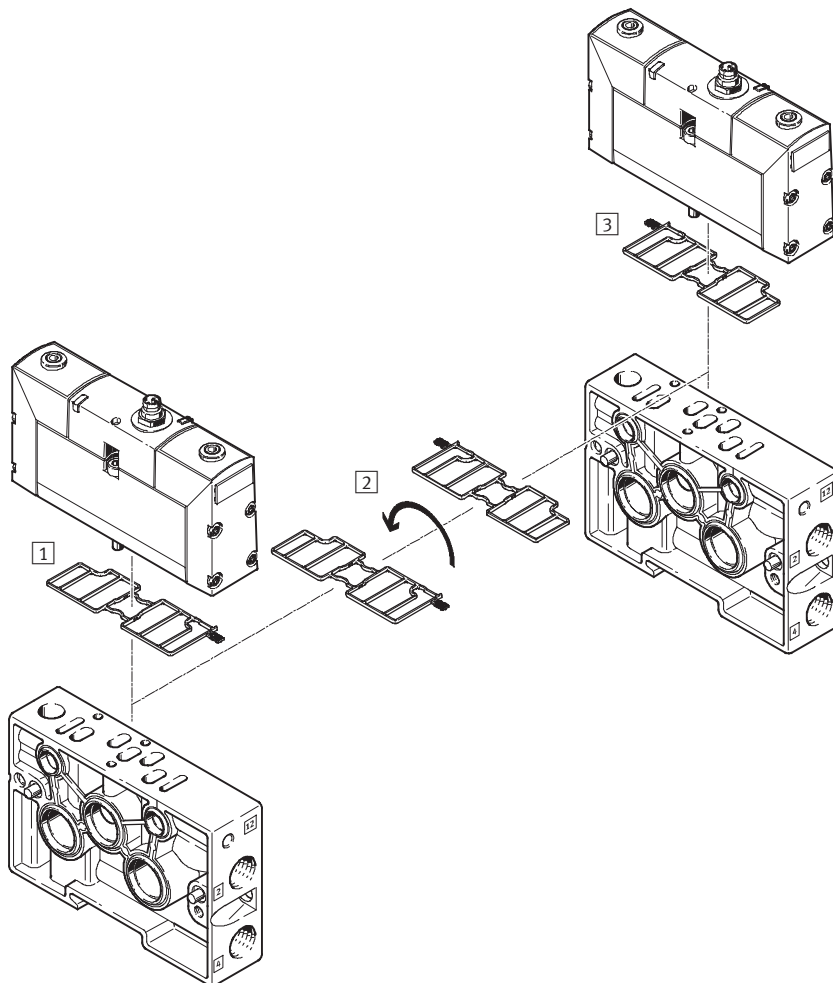
VSVA

Conversion of pilot air venting

VSVA valve manifolds are supplied with unducted ventilation of the pilot air. By turning the seal between the

valve and manifold block, ventilation (pilot air) can be diverted into the

pilot duct 12 and it can thus be contained and silenced (see Figure).

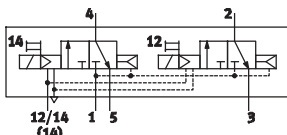
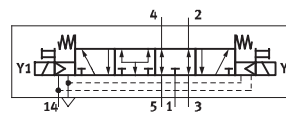
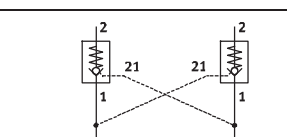
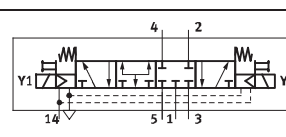
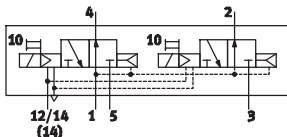
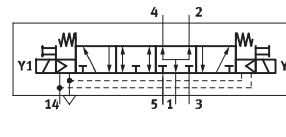
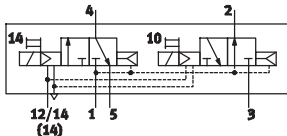
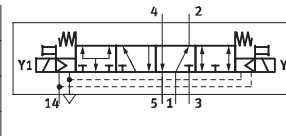


- 1** Ducted pilot air venting
- 2** Turning of seal by 180°
- 3** Unducted pilot air venting (as supplied)

Solenoid valves VSVA, ISO 15407-1

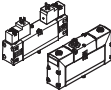
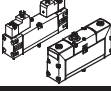
Key features

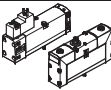
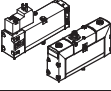
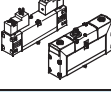
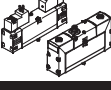


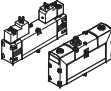
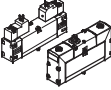
Application of 2x 3/2-way valve as 5/4-way valve																			
Code	Circuit symbol	Value table	Equivalent circuit symbol	Function															
K		<table border="1"> <thead> <tr> <th>Y1</th> <th>Y2</th> <th>A</th> </tr> </thead> <tbody> <tr> <td>0</td> <td>0</td> <td></td> </tr> <tr> <td>0</td> <td>1</td> <td></td> </tr> <tr> <td>1</td> <td>0</td> <td></td> </tr> <tr> <td>1</td> <td>1</td> <td></td> </tr> </tbody> </table>	Y1	Y2	A	0	0		0	1		1	0		1	1			<ul style="list-style-type: none"> • Normally exhausted • A double-acting drive connected to outputs 2 and 4 is unpressurised when the valve is in the normal position and can be moved by an external force • If there is a signal present at Y1(14) and Y2(12), there is pressure at outputs 2 and 4
Y1	Y2	A																	
0	0																		
0	1																		
1	0																		
1	1																		
		<table border="1"> <thead> <tr> <th>Y1</th> <th>Y2</th> <th>A</th> </tr> </thead> <tbody> <tr> <td>0</td> <td>0</td> <td></td> </tr> <tr> <td>0</td> <td>1</td> <td></td> </tr> <tr> <td>1</td> <td>0</td> <td></td> </tr> <tr> <td>1</td> <td>1</td> <td></td> </tr> </tbody> </table>	Y1	Y2	A	0	0		0	1		1	0		1	1			<ul style="list-style-type: none"> • Normally closed (by combining directional control valve code K and two piloted non-return valves) • The piloted non-return valves connected to outputs 2 and 4 are unpressurised when the valve is in the normal position and the pressures in the drive close the non-return valves leak-tight • The drive stops when the forces are in equilibrium • Leakages can only occur via the drive seals • If there is a signal present at Y1(14) and Y2(12), the same pressure is present at outputs 2 and 4
Y1	Y2	A																	
0	0																		
0	1																		
1	0																		
1	1																		
N		<table border="1"> <thead> <tr> <th>Y1</th> <th>Y2</th> <th>A</th> </tr> </thead> <tbody> <tr> <td>0</td> <td>0</td> <td></td> </tr> <tr> <td>0</td> <td>1</td> <td></td> </tr> <tr> <td>1</td> <td>0</td> <td></td> </tr> <tr> <td>1</td> <td>1</td> <td></td> </tr> </tbody> </table>	Y1	Y2	A	0	0		0	1		1	0		1	1			<ul style="list-style-type: none"> • Normally open • A double-acting drive connected to outputs 2 and 4 is fed with the same compressed air at both ends when the valve is in the normal position and stops when the forces are in equilibrium • If there is a signal present at Y1(10) and Y2(10), outputs 2 and 4 are exhausted, the drive is unpressurised and can be moved by an external force
Y1	Y2	A																	
0	0																		
0	1																		
1	0																		
1	1																		
H		<table border="1"> <thead> <tr> <th>Y1</th> <th>Y2</th> <th>A</th> </tr> </thead> <tbody> <tr> <td>0</td> <td>0</td> <td></td> </tr> <tr> <td>0</td> <td>1</td> <td></td> </tr> <tr> <td>1</td> <td>0</td> <td></td> </tr> <tr> <td>1</td> <td>1</td> <td></td> </tr> </tbody> </table>	Y1	Y2	A	0	0		0	1		1	0		1	1			<ul style="list-style-type: none"> • Normally open after output 2 • A double-acting drive connected to outputs 2 and 4 is fed with compressed air via output 2 when the valve is in the normal position. Output 4 is exhausted. The drive is thus in a clearly defined position in the initial position, as would also be the case with a single solenoid 5/2-way valve • If there is a signal present at Y1(14) and Y2(10), output 2 is exhausted and pressure is fed to output 4. The drive leaves the initial position • With this 2x 3/2-way valve a closed circuit can be created by combining it with piloted non-return valves. However, this is then selected by an active signal at Y2(10)
Y1	Y2	A																	
0	0																		
0	1																		
1	0																		
1	1																		

Solenoid valves VSVA, ISO 15407-1

Product range overview

Function	Version	Type	Flow rate of valve [l/min]	Working port on the sub-base G $\frac{1}{8}$ G $\frac{1}{4}$		Operating voltage				
						[V DC]		[V AC]		
						12	24	24	110	230
2x 3/2-way valves in one housing	Width 18 mm, single solenoid valve									
		VSVA-B-T32...A2...C...	550	■	-	■	■	■	■	■
		VSVA-B-T32...A2...R...	550	■	-	-	■	-	-	-
	Width 26 mm, single solenoid valve									
		VSVA-B-T32...A1...C...	1,250	-	■	■	■	■	■	■
		VSVA-B-T32...A1...R...	1,250	-	■	-	■	-	-	-

Function	Version	Type	Flow rate of valve [l/min]	Working port on the sub-base G $\frac{1}{8}$ G $\frac{1}{4}$		Operating voltage				
						[V DC]		[V AC]		
						12	24	24	110	230
5/2-way valve, single solenoid	Width 18 mm, single solenoid valve									
		VSVA-B-M52...A2...C...	700	■	-	■	■	■	■	■
		VSVA-B-M52...A2...R...	700	■	-	-	■	-	-	-
	Width 26 mm, single solenoid valve									
		VSVA-B-M52...A1...C...	1,400	-	■	■	■	■	■	■
		VSVA-B-M52...A1...R...	1,400	-	■	-	■	-	-	-
5/2-way valve, double solenoid	Width 18 mm, double solenoid valve									
		VSVA-B-B52...A2...C...	700	■	-	■	■	■	■	■
		VSVA-B-B52...A2...R...	700	■	-	-	■	-	-	-
	Width 26 mm, double solenoid valve									
		VSVA-B-B52...A1...C...	1,400	-	■	■	■	■	■	■
		VSVA-B-B52...A1...R...	1,400	-	■	-	■	-	-	-

Function	Version	Type	Flow rate of valve [l/min]	Working port on the sub-base G $\frac{1}{8}$ G $\frac{1}{4}$		Operating voltage				
						[V DC]		[V AC]		
						12	24	24	110	230
5/3-way valve, double solenoid	Width 18 mm, mid-position valve									
		VSVA-B-P53...A2...C...	650	■	-	■	■	■	■	■
		VSVA-B-P53...A2...R...	650	■	-	-	■	-	-	-
	Width 26 mm, mid-position valve									
		VSVA-B-P53...A1...C...	1,400	-	■	■	■	■	■	■
		VSVA-B-P53...A1...R...	1,400	-	■	-	■	-	-	-

Solenoid valves VSVA, ISO 15407-1

Product range overview

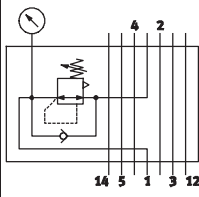
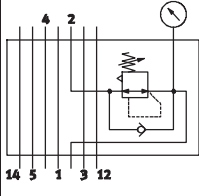
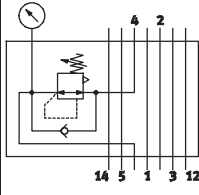
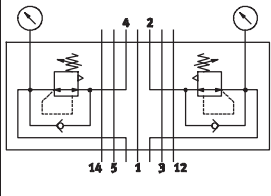
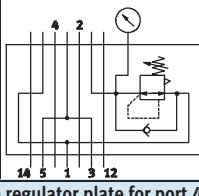
Type	Plug			Pilot air		Pneumatic, spring return	Normal position			→ Page/Internet
	Square	Central round		Internal	External		2x closed	2x open	1x open 1x closed	
	MEB	M8x1	M12x1							
Width 18 mm, single solenoid valve										
VSVA-B-T32...A2...C...	■	-	-	■	■	■	■	■	■	21
VSVA-B-T32...A2...R...	-	■	■	■	■	■	■	■	■	37
Width 26 mm, single solenoid valve										
VSVA-B-T32...A1...C...	■	-	-	■	■	■	■	■	■	29
VSVA-B-T32...A1...R...	-	■	■	■	■	■	■	■	■	42

Type	Plug			Pilot air supply		Spring return		Signal processing			→ Page/Internet
	Square	Central round		Internal	External	Pneumatic	Mechanical	Single solenoid	Double solenoid/dominant		
	MEB	M8x1	M12x1						1st signal	At 14	
Width 18 mm, single solenoid valve											
VSVA-B-M52...A2...C...	■	-	-	■	■	■	■	■	-	-	21
VSVA-B-M52...A2...R...	-	■	■	■	■	■	■	■	-	-	37
Width 26 mm, single solenoid valve											
VSVA-B-M52...A1...C...	■	-	-	■	■	■	■	■	-	-	29
VSVA-B-M52...A1...R...	-	■	■	■	■	■	■	■	-	-	42
Width 18 mm, double solenoid valve											
VSVA-B-B52...A2...C...	■	-	-	■	■	-	-	-	■	■	21
VSVA-B-B52...A2...R...	-	■	■	■	■	-	-	-	■	■	37
Width 26 mm, double solenoid valve											
VSVA-B-B52...A1...C...	■	-	-	■	■	-	-	-	■	■	29
VSVA-B-B52...A1...R...	-	■	■	■	■	-	-	-	■	■	42

Type	Plug			Pilot air supply		Normal position			→ Page/Internet
	Square	Central round		Internal	External	Closed	Exhausted	Open	
	MEB	M8x1	M12x1						
Width 18 mm, mid-position valve									
VSVA-B-P53...A2...C...	■	-	-	■	■	■	■	■	21
VSVA-B-P53...A2...R...	-	■	■	■	■	■	■	■	37
Width 26 mm, mid-position valve									
VSVA-B-P53...A1...C...	■	-	-	■	■	■	■	■	29
VSVA-B-P53...A1...R...	-	■	■	■	■	■	■	■	42

Solenoid valves VSVA, ISO 15407-1

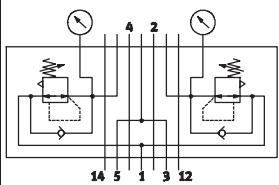
Product range overview

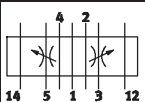
Vertical stacking – Pressure regulator plate								
Code	Circuit symbol	Type	Width		Supply pressure		Description	→ Page/Internet
			18 mm	26 mm	6 bar	10 bar		
Pressure regulator plate for port 1								
ZA		VABF-S3-...-R1C2-C-10	■	■	-	■	<ul style="list-style-type: none"> Regulates the operating pressure in duct 1 upstream of the directional control valve 	Width 18 47 Width 26 52
ZF		VABF-S3-...-R1C2-C-6	■	■	■	-		
Pressure regulator plate for port 2								
ZC		VABF-S3-...-R2C2-C-10	■	■	-	■	<ul style="list-style-type: none"> Regulates the operating pressure in duct 2 downstream of the directional control valve 	Width 18 47 Width 26 52
ZH		VABF-S3-...-R2C2-C-6	■	■	■	-		
Pressure regulator plate for port 4								
ZB		VABF-S3-...-R3C2-C-10	■	■	-	■	<ul style="list-style-type: none"> Regulates the operating pressure in duct 4 downstream of the directional control valve 	Width 18 47 Width 26 52
ZG		VABF-S3-...-R3C2-C-6	■	■	■	-		
Pressure regulator plate for ports 2 and 4								
ZD		VABF-S3-...-R4C2-C-10	■	■	-	■	<ul style="list-style-type: none"> Regulates the operating pressure in ducts 2 and 4 downstream of the directional control valve 	Width 18 47 Width 26 52
ZI		VABF-S3-...-R4C2-C-6	■	■	■	-		
Pressure regulator plate for port 2, reversible								
ZL		VABF-S3-...-R6C2-C-10	■	■	-	■	<ul style="list-style-type: none"> Reversible pressure regulator for port 2 	Width 18 47 Width 26 52
ZN		VABF-S3-...-R6C2-C-6	■	■	■	-		
Pressure regulator plate for port 4, reversible								

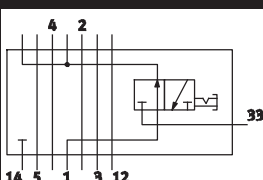
ZK		VABF-S3-...-R7C2-C-10	■	■	-	■	<ul style="list-style-type: none"> • Reversible pressure regulator for port 4 	Width 18 47 Width 26 52
ZM		VABF-S3-...-R7C2-C-6	■	■	■	-		

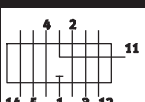
Solenoid valves VSVA, ISO 15407-1

Product range overview

Vertical stacking – Pressure regulator plate								
Code	Circuit symbol	Type	Width		Supply pressure		Description	→ Page/Internet
			18 mm	26 mm	6 bar	10 bar		
Pressure regulator plate for ports 2 and 4, reversible								
ZE		VABF-S3-...-R5C2-C-10	■	■	-	■	<ul style="list-style-type: none"> • Reversible pressure regulator for ports 2 and 4 • Pressure regulation upstream of the valve • Redirects the operating pressure from duct 1 to ducts 3 and 5 • Routes the exhaust air from duct 1 to ducts 3 and 5 • Can be combined with reversible 2x 3/2-way valves (code P, Q, R) 	Width 18 47 Width 26 52
ZJ		VABF-S3-...-R5C2-C-6	■	■	■	-		

Vertical stacking – Flow control plate							
Code	Circuit symbol	Type	Width		Description	→ Page/Internet	
			18 mm	26 mm			
X		VABF-S3-...-F1B1-C	■	■	<ul style="list-style-type: none"> • Controls the flow of exhaust air downstream of the valve to ducts 3 and 5 	Width 18 49 Width 26 55	

Vertical stacking – Vertical shut-off plate							
Code	Circuit symbol	Type	Width		Description	→ Page/Internet	
			18 mm	26 mm			
ZT		VABF-S3-...-L1D1-C	■	■	<ul style="list-style-type: none"> • 2/2-way valve for shutting off the operating pressure at the valve position • Blocks ducts 12 and 14 for the valve position • Supplies the valve position with internal pilot air 	Width 18 51 Width 26 57	

Vertical stacking – Vertical supply plate							
Code	Circuit symbol	Type	Width		Description	→ Page/Internet	
			18 mm	26 mm			
ZU		VABF-S3-...-P1A3-...	■	■	<ul style="list-style-type: none"> • Plate with port 11 for supplying individual operating pressure to a valve position 	Width 18 50 Width 26 56	

Solenoid valves VSVA, ISO 15407-1

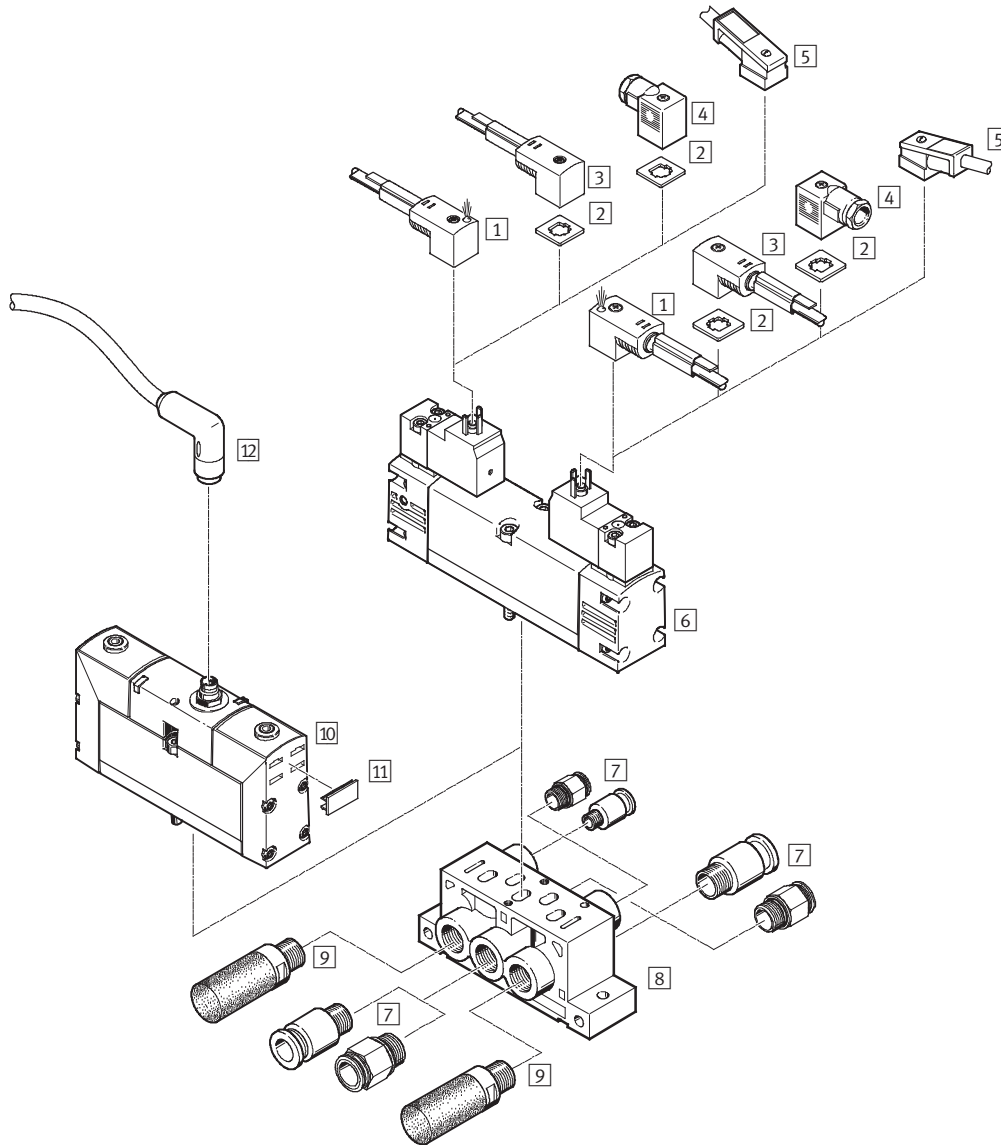
Type codes

		VSVA	-	B	-	T	32	C	-	A	Z	H	-	A1	-	1	C1		
Valve family																			
VSVA	Standard valves ISO 15407-1/-2																		
Valve type																			
B	Sub-base valve																		
Valve function																			
M	Single solenoid																		
B	Double solenoid																		
D	Double solenoid with dominance at 14																		
P	Double solenoid, mid-position																		
T	2 single solenoid valves in one housing																		
Connections / switching positions																			
32	3/2-way valve																		
52	5/2-way valve																		
53	5/3-way valve																		
Normal position																			
C	Closed																		
N	Code T with 2x closed, reverse operation																		
U	Open																		
F	Code T with 2x open, reverse operation																		
E	Exhausted																		
H	Code T with 1x open, 1x closed																		
W	Code T with 1x open, 1x closed, reverse operation																		
	Double solenoid valve																		
Reset method																			
A	Pneumatic spring																		
M	Mechanical spring																		
	Double solenoid valve																		
Pilot air supply																			
Z	External																		
	Internal																		
Manual override																			
H	Pushing (non-detenting)																		
Standard																			
A1	ISO size 01, width 26 mm																		
A2	ISO size 02, width 18 mm																		
Operating voltage																			
1	24 V DC																		
1A	24 V AC																		
2A	110 V AC																		
3A	230 V AC																		
5	12 V DC																		
Electrical connection																			
C1	Type C to DIN EN 175301-803																		
R2	Central plug M8x1																		
R5	Central plug M12x1																		
Signal status display																			
L	LED (integrated)																		

Solenoid valves VSVA, ISO 15407-1

Peripherals overview

Individual mounting

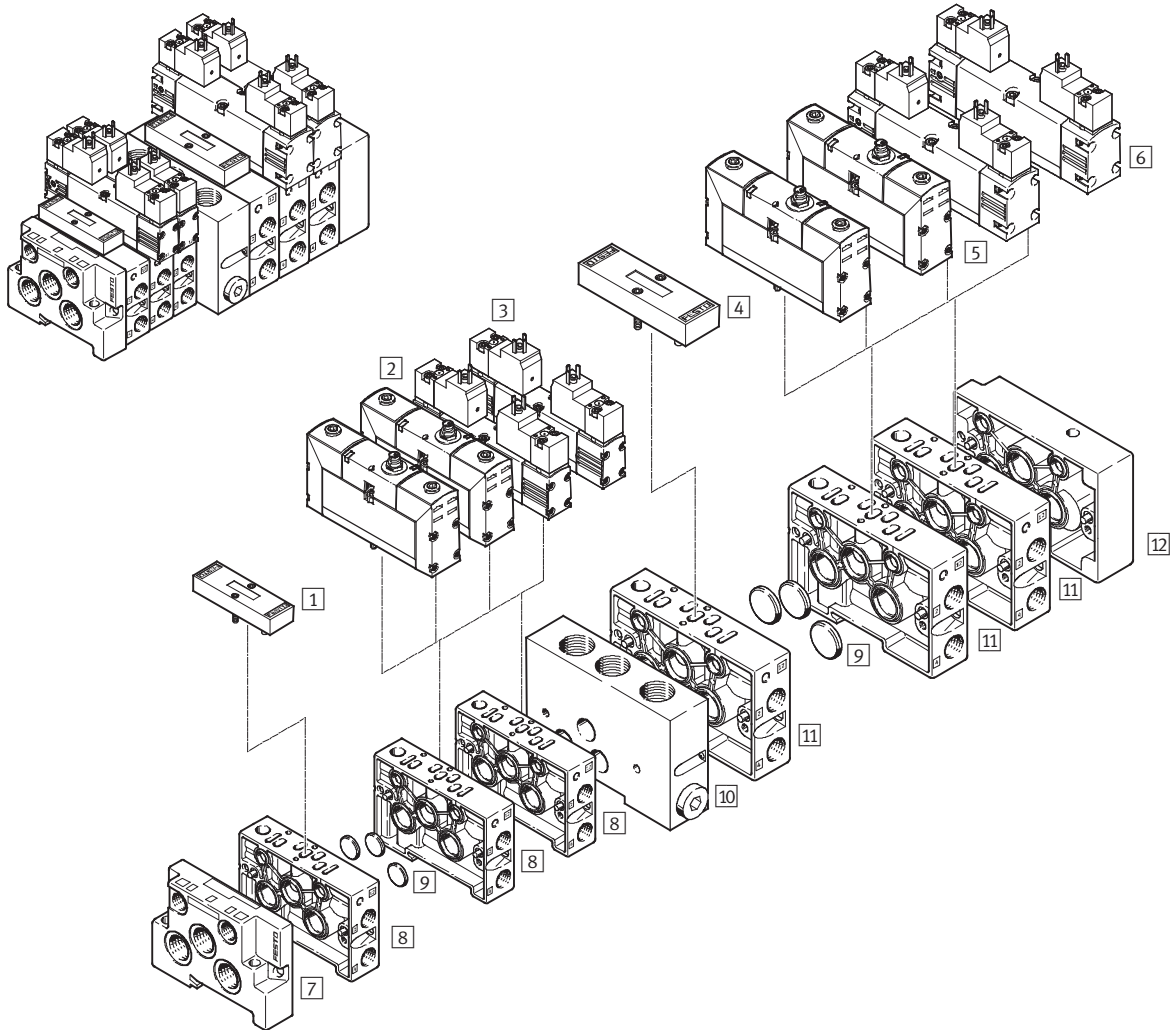


Component parts				
	Type	Brief description	→ Page/Internet	
1	Plug socket with cable	KMEB1-...-LED	With PVC casing and LED	79
2	Illuminating seal	MEB-LD	For indicating the signal status	80
3	Plug socket with cable	KMEB1-...	With PVC casing	79
4	Plug socket	MSSD-EB	-	79
5	Plug socket with cable	KMEB2-...-LED	With polyurethane casing and LED	79
6	Solenoid valve	VSVA-...C-...	With interface to ISO 15218 and plug pattern type C	21
7	Push-in fitting	QS-...	For standard O.D. tubing	-
8	Individual sub-base	NAS-...	With lateral ports	58
9	Silencer	U-...	For fitting in exhaust ports	-
10	Solenoid valve	VSVA-...R-...	With round plug	21
11	Inscription labels	IBS-9x20	For identifying the VSVA valves with round plug	79
12	Plug socket with cable	SIM-...	For valves with round plug	sim

Solenoid valves VSVA, ISO 15407-1

System overview

Manifold assembly

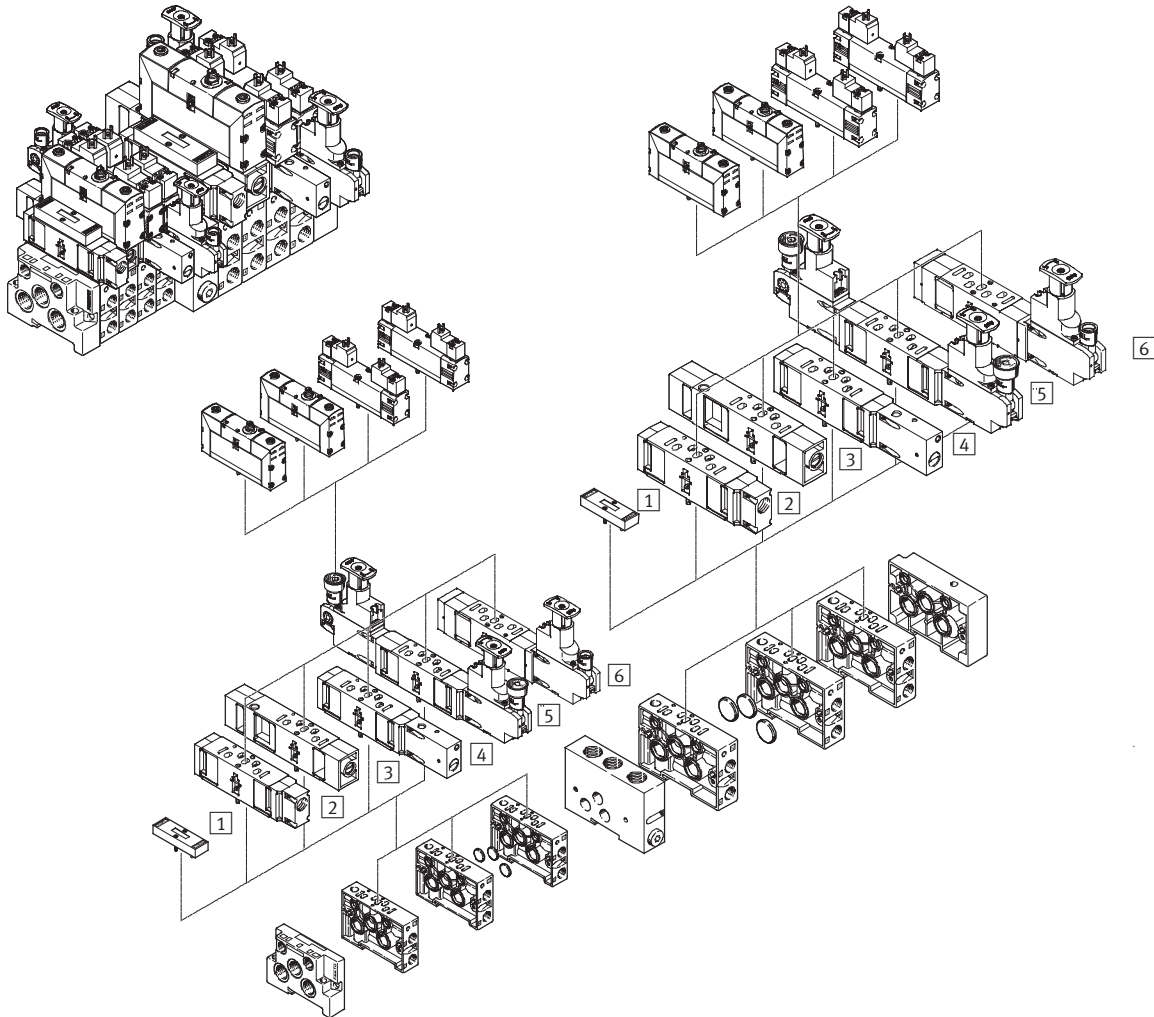


Component parts				
	Type	Brief description	→ Page/Internet	
1	Blanking plate	NDV-02-VDMA	For width 18 mm, vacant or spare position	66
2	Solenoid valve	VSVA...A2...R...	Width 18 mm with round plug	37
3	Solenoid valve	VSVA...A2...C...	Width 18 mm with interface to ISO 15218 and plug pattern type C	21
4	Blanking plate	NDV-01-VDMA	For width 26 mm, vacant or spare position	66
5	Solenoid valve	VSVA...A1...R...	Width 26 mm with round plug	42
6	Solenoid valve	VSVA...A1...C...	Width 26 mm with interface to ISO 15218 and plug pattern type C	29
7	End plate	NEV-...	For sealing the manifold sub-bases width 18 mm	59
8	Manifold sub-base	NAW-1/8-02-VDMA	Width 18 mm with lateral ports 2 and 4	59
9	Isolating disc	NSC-...	For creating pressure zones or for sealing ports on the end plates	66
10	Intermediate plate	NZV-01/02-VDMA	For connecting width 18 mm with width 26 mm	60
11	Manifold sub-base	NAW-1/4-01-VDMA	Width 26 mm with lateral ports 2 and 4	59
12	End plate	NEV-...	For sealing the manifold sub-bases width 26 mm	59

Solenoid valves VSVA, ISO 15407-1

System overview

Manifold assembly with vertical stacking

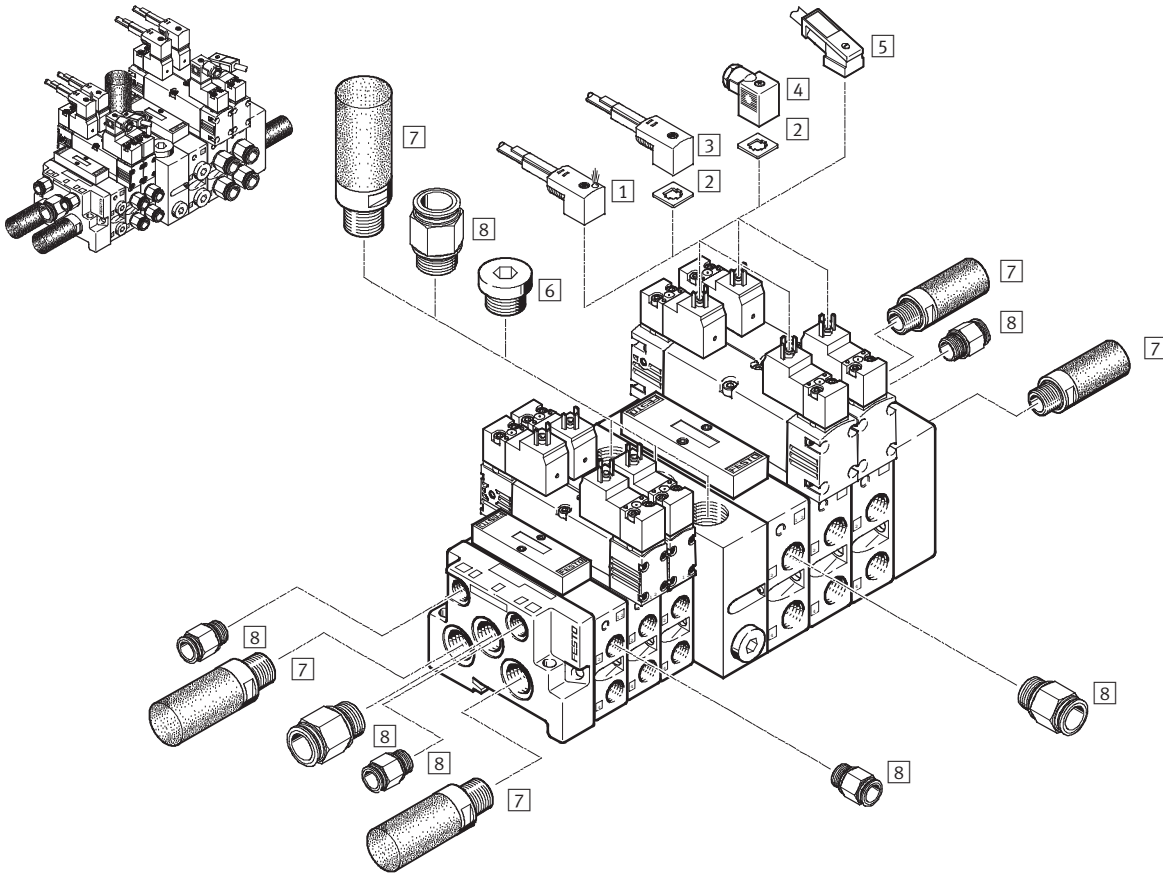


Component parts		Type	Brief description	→ Page/Internet
1	Blanking plate	NDV-...	For vacant or spare position	66
2	Vertical supply plate	VABF...P1-A3...	For intermediate air supply	50
3	Flow control plate	VABF...F1-B1...	For flow control in ducts 3 and 5	49
4	Vertical shut-off plate	VABF...L1-D1...	With switch for manual shut-off of duct 1	51, 57
5	Pressure regulator plate	VABF...R...-C2...	With two pressure regulators for working ports 2 and 4	47
6	Pressure regulator plate	VABF...R...-C2...	With one pressure regulator for working ports 2 or 4 or for duct 1	47

Solenoid valves VSVA, ISO 15407-1

Peripherals overview

Manifold assembly, valves with square plug

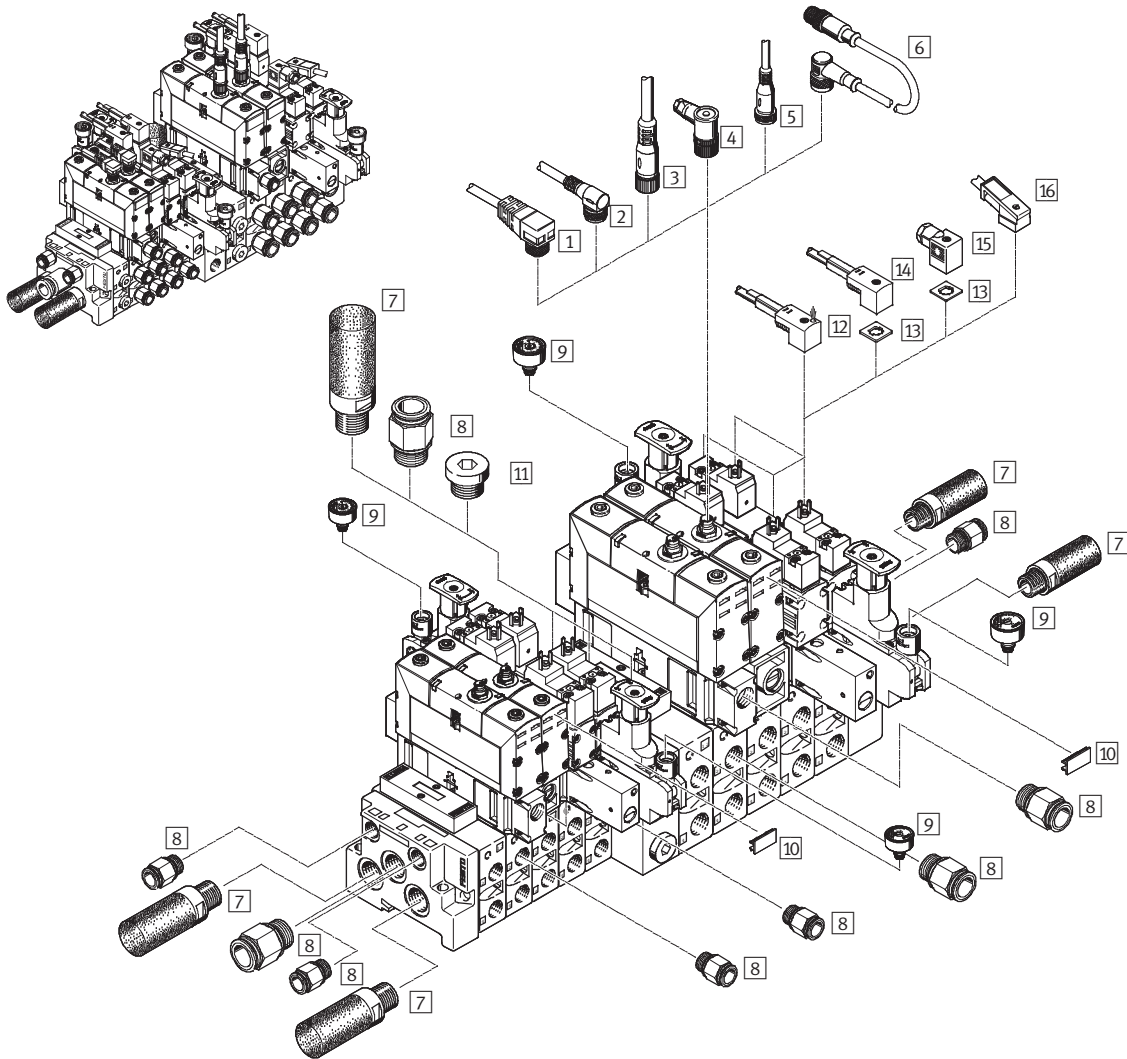


Component parts				
	Type	Brief description	→ Page/Internet	
1	Plug socket with cable	KMEB1-...-LED	With PVC casing and LED	79
2	Illuminating seal	MEB-LD	For indicating the signal status	80
3	Plug socket with cable	KMEB1-...	With PVC casing	79
4	Plug socket	MSSD-EB	-	79
5	Plug socket with cable	KMEB2-...-LED	With polyurethane casing and LED	79
6	Blanking plugs	B-...	For sealing unused ports	79
7	Silencer	U-...	For fitting in exhaust ports	-
8	Push-in fitting	QS-...	For standard O.D. tubing	-

Solenoid valves VSVA, ISO 15407-1

Peripherals overview

Manifold assembly, valves with central plug



Component parts			
	Type	Brief description	→ Page/Internet
1	SIM-M12-4-WD...	Angled plug socket	sim
2	SIM-M8-4-WD...	Angled plug socket	sim
3	SIM-M12-4-GD...	Straight plug socket	sim
4	SEA-M12-4WD...	Angled	80
5	SIM-M8-4-GD...	Straight plug socket	sim
6	KM-12-M12-...	Angled socket, straight plug	80
7	U-...	For fitting in exhaust ports	-
8	QS-...	For standard O.D. tubing	-
9	PAGN-26-10-P10	Can be connected to the pressure regulator plate	79
10	IBS-9x20	For identifying the VSVA valves with round plug	79
11	B-...	For sealing unused ports	79
12	KMEB1-...-LED	With PVC casing and LED	79
13	MEB-LD-...	For indicating the signal status	80
14	KMEB1-...	With PVC casing	79
15	MSSD-EB	-	79
16	KMEB2-...-LED	With polyurethane casing and LED	79

Solenoid valves VSVA, ISO 15407-1/plug type C

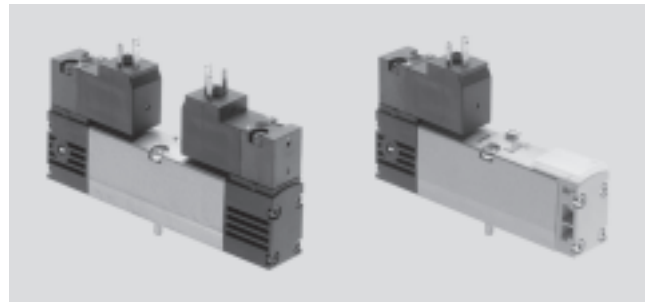
Technical data – Directional control valves width 18 mm

Flow rate

550 ... 700 l/min

Voltage

12, 24 V DC
24, 110, 230 V AC



General technical data					
Valve function	2x 3/2		5/2		5/3
Normal position	C ¹⁾ , U ²⁾ , H ⁴⁾ , N ⁵⁾ , F ⁶⁾ , W ⁷⁾		–	–	C ¹⁾ , U ²⁾ , E ³⁾
Memory stability	Monostable			Bi-stable	Monostable
Pneumatic spring reset method	Yes		Yes	–	No
Mechanical spring reset method	No		Yes	–	Yes
Design	Piston spool valve				
Sealing principle	Soft				
Actuation type	Solenoid				
Pilot control mode	Piloted				
Pilot interface	To ISO 15218				
Pilot air supply	Internal or external				
Direction of flow	Non-reversible		Reversible for external pilot air supply		
Exhaust function	Flow control				
Manual override	Pushing (non-detenting)				
Type of mounting	On sub-base				
Mounting position	Any				
Nominal diameter	[mm]	5			
Flow rate of valve	[l/min]	550	700	650	
Flow rate of valve on individual sub-base	[l/min]	500	600	550	
Flow rate of valve, pneumatically interlinked	[l/min]	400	550	450	
Standard nominal flow rate	[l/min]	400	550	450	
Switching time on/off, pneumatic spring	[ms]	13/21	21/19	–	–
Switching time on/off, mechanical spring	[ms]	–	17/35	–	18/30
Switching time on/off, for N, F and W	[ms]	21/13	–	–	–
Changeover time	[ms]	–	–	15	–
Freedom from overlap	Yes				
Width	[mm]	18			
Ports on the sub-base	1, 2, 3, 4, 5 12, 14	G1/8 M5			
Tightening torque, valve mounting	[Nm]	0.9 ... 1.1			
Product weight	[g]	174	127	174	
Noise level	[dB (A)]	85			
Conforms to	ISO 15407-1 and interface for pilot valve ISO 15218				
Corrosion resistance class	CRC	0 ⁸⁾			
CE mark ⁹⁾ (see declaration of conformity)	To EU Low Voltage Directive				

1) C=Normally closed

2) U=Normally open

3) E=Normally exhausted

4) H=2x 3/2-way valve in one housing with 1x normally closed and 1x normally open

5) N=Normally closed, reverse operation, i.e. the pressure supply ports are 3 and 5, venting is via port 1

6) F=Normally open, reverse operation, i.e. the pressure supply ports are 3 and 5, venting is via port 1

7) W=2x 3/2-way valve in one housing with 1x normally closed and 1x normally open,

reverse operation, i.e. the pressure supply ports are 3 and 5, venting is via port 1

8) CRC 0: Very light or no protection, no corrosion stress. Applies to small, visually unimportant standard parts such as threaded pins, circlips, clamping sleeves, etc. that are normally only offered on the market phosphated or burnished (if applicable oiled) as well as to ball bearings (for components < CRC 3) and plain bearings.

9) With solenoid valves with 110 V AC and 230 V AC

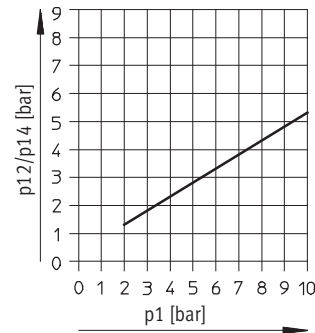
Solenoid valves VSVA, ISO 15407-1/plug type C

Technical data – Directional control valves width 18 mm

Operating and environmental conditions				
Valve function		2x 3/2	5/2	5/3
Operating medium		Filtered compressed air, grade of filtration 40 µm, lubricated or unlubricated		
Operating pressure	Internal pilot air supply [bar]	2 ... 10	2 ... 10, 3 ... 10 with mechanical spring	3 ... 10
	External pilot air supply [bar]	2 ... 10	-0.9 ... 10	
Pilot pressure with pneumatic spring [bar]		2 ... 10 ¹⁾	2 ... 10	–
Pilot pressure with mechanical spring [bar]		–	3 ... 10	3 ... 10
Ambient temperature [°C]		-5 ... +50		
Temperature of medium [°C]		-5 ... +50		
Fire protection classification to UL94		HB		
Paint-wetting impairment substances criterion		Yes (free of paint-wetting impairment substances)		

1) Pilot pressure dependent on operating pressure → Graph

Minimum pilot pressure p₁₂, p₁₄ as a function of the operating pressure p₁ (external pilot air supply)



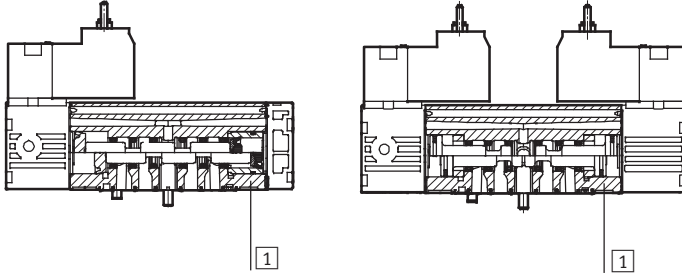
Electrical data			
Electrical connection		Plug, square design to DIN EN 175301-803, type C	
		12 V/24 V DC/AC without protective earth conductor	110 V/230 V AC with protective earth conductor
Operating voltage	DC voltage [V DC]	12, 24 +10%/-15%	
	AC voltage [V AC]	24, 110, 230 +10%/-15%	
Coil characteristics	DC voltage [W]	1.8	
	AC voltage [VA]	2.1 at 110 V/230 V, 2.3 at 24 V	
Duty cycle [%]		100	
Protection class to EN 60529		IP65 (in combination with plug socket)	

Solenoid valves VSVA, ISO 15407-1/plug type C

Technical data – Directional control valves width 18 mm

Materials

Sectional view

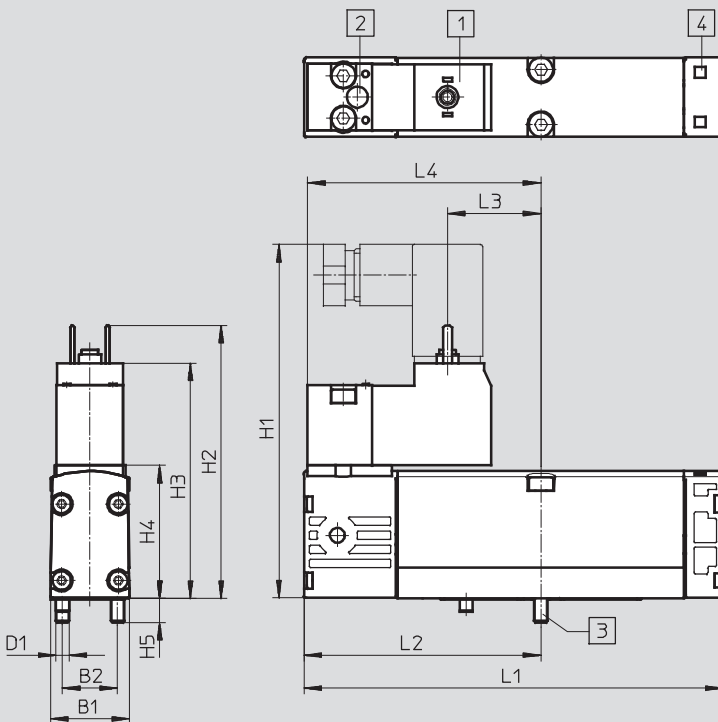


1	Housing	Die-cast aluminium
-	Seals	Nitrile rubber
-	Screws	Galvanised steel
-	Note on materials	RoHS-compliant

Dimensions

Download CAD Data → www.festo.com/us/cad

5/2-way valve, single solenoid



- 1 Connection dimensions and device plug to DIN EN 175301-803, type C
- 2 Manual override
- 3 Captive screws
- 4 Slot for inscription label

	B1	B2	D1	H1	H2	H3	H4	H5	L1	L2	L3	L4	L5
VSVA-B-M52...	18	12,5	M3	80,6	62,2	53,6	30,3	5,4	95,4	53,9	21,25	53,1	102,2

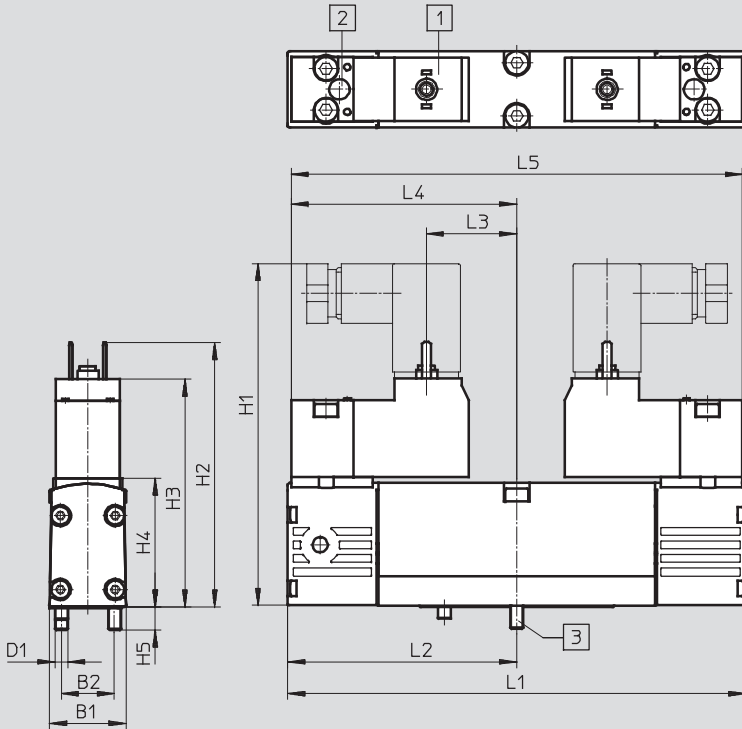
Solenoid valves VSVA, ISO 15407-1/plug type C

Technical data – Directional control valves width 18 mm

Dimensions

Download CAD Data → www.festo.com/us/cad

2x 3/2-way valve, 5/2-way valve, double solenoid, 5/3-way valve



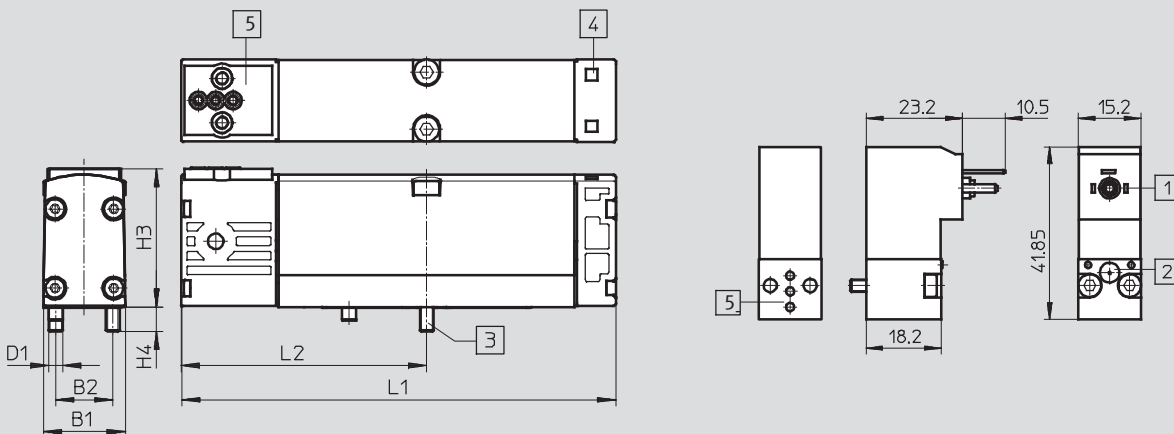
- 1 Connection dimensions and device plug to DIN EN 175301-803, type C
- 2 Manual override
- 3 Captive screws
- 4 Slot for inscription label

	B1	B2	D1	H1	H2	H3	H4	H5	L1	L2	L3	L4	L5
VSVA-B-M52...	18	12,5	M3	80,6	62,2	53,6	30,3	5,4	107,8	53,9	21,25	53,1	102,2

Dimensions

Download CAD Data → www.festo.com/us/cad

5/2-way valve, single solenoid – Pilot valve for widths 18 mm and 26 mm

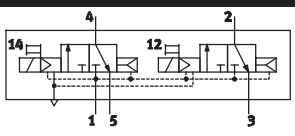
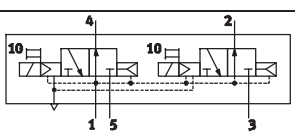
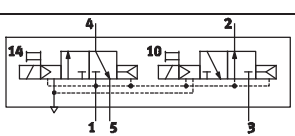
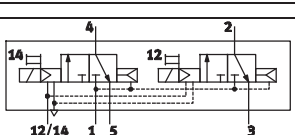
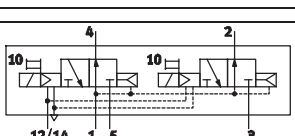
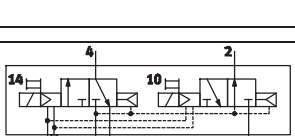


- 1 Connection dimensions and device plug to DIN EN 175301-803, type C
- 2 Manual override
- 3 Captive screws
- 4 Slot for inscription label
- 5 Pneumatic port pattern to ISO 15218

	B1	B2	D1	H4	H5	L1	L2
VSVA-B-M52...	18	12,5	M3	30,3	5,4	95,4	53,9

Solenoid valves VSVA, ISO 15407-1/plug type C

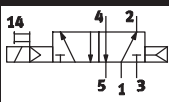
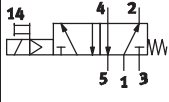
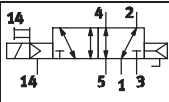
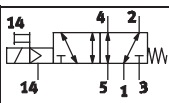
Technical data – Directional control valves width 18 mm

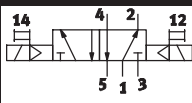
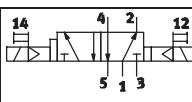
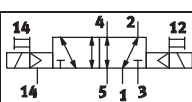
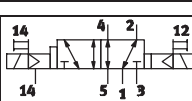
Ordering data – 2x 3/2-way valve ¹⁾						
Code	Circuit symbol	Normal position	Pilot air supply	Voltage		Part No. Type
				V DC	V AC	
K		2x closed	Internal	24	–	546693 VSVA-B-T32C-AH-A2-1C1
				12	–	547129 VSVA-B-T32C-AH-A2-5C1
				–	230	547209 VSVA-B-T32C-AH-A2-3AC1
				–	110	547169 VSVA-B-T32C-AH-A2-2AC1
				–	24	547089 VSVA-B-T32C-AH-A2-1AC1
N		2x open	Internal	24	–	546695 VSVA-B-T32U-AH-A2-1C1
				12	–	547131 VSVA-B-T32U-AH-A2-5C1
				–	230	547211 VSVA-B-T32U-AH-A2-3AC1
				–	110	547171 VSVA-B-T32U-AH-A2-2AC1
				–	24	547091 VSVA-B-T32U-AH-A2-1AC1
H		1x closed 1x open	Internal	24	–	547067 VSVA-B-T32H-AH-A2-1C1
				12	–	547133 VSVA-B-T32H-AH-A2-5C1
				–	230	547213 VSVA-B-T32H-AH-A2-3AC1
				–	110	547173 VSVA-B-T32H-AH-A2-2AC1
				–	24	547093 VSVA-B-T32H-AH-A2-1AC1
K		2x closed	External	24	–	547069 VSVA-B-T32C-AZH-A2-1C1
				12	–	547149 VSVA-B-T32C-AZH-A2-5C1
				–	230	547229 VSVA-B-T32C-AZH-A2-3AC1
				–	110	547189 VSVA-B-T32C-AZH-A2-2AC1
				–	24	547109 VSVA-B-T32C-AZH-A2-1AC1
N		2x open	External	24	–	547071 VSVA-B-T32U-AZH-A2-1C1
				12	–	547151 VSVA-B-T32U-AZH-A2-5C1
				–	230	547231 VSVA-B-T32U-AZH-A2-3AC1
				–	110	547191 VSVA-B-T32U-AZH-A2-2AC1
				–	24	547111 VSVA-B-T32U-AZH-A2-1AC1
H		1x closed 1x open	External	24	–	547073 VSVA-B-T32H-AZH-A2-1C1
				12	–	547153 VSVA-B-T32H-AZH-A2-5C1
				–	230	547233 VSVA-B-T32H-AZH-A2-3AC1
				–	110	547193 VSVA-B-T32H-AZH-A2-2AC1
				–	24	547113 VSVA-B-T32H-AZH-A2-1AC1

1) 2x 3/2-way valves for reverse operation on request

Solenoid valves VSVA, ISO 15407-1/plug type C

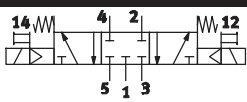
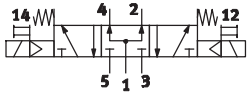
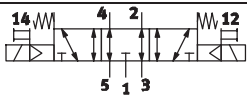
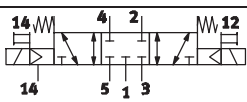
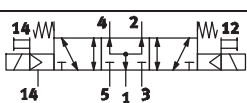
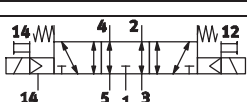
Technical data – Directional control valves width 18 mm

Ordering data – 5/2-way valve, single solenoid (monostable)							
Code	Circuit symbol	Reset method	Pilot air supply	Voltage		Part No.	Type
				V DC	V AC		
M		Pneumatic	Internal	24	–	546701	VSVA-B-M52-AH-A2-1C1
				12	–	547139	VSVA-B-M52-AH-A2-5C1
				–	230	547219	VSVA-B-M52-AH-A2-3AC1
				–	110	547179	VSVA-B-M52-AH-A2-2AC1
				–	24	547099	VSVA-B-M52-AH-A2-1AC1
O		Mechanical spring	Internal	24	–	546703	VSVA-B-M52-MH-A2-1C1
				12	–	547141	VSVA-B-M52-MH-A2-5C1
				–	230	547221	VSVA-B-M52-MH-A2-3AC1
				–	110	547181	VSVA-B-M52-MH-A2-2AC1
				–	24	547101	VSVA-B-M52-MH-A2-1AC1
M		Pneumatic	External	24	–	547079	VSVA-B-M52-AZH-A2-1C1
				12	–	547159	VSVA-B-M52-AZH-A2-5C1
				–	230	547239	VSVA-B-M52-AZH-A2-3AC1
				–	110	547199	VSVA-B-M52-AZH-A2-2AC1
				–	24	547119	VSVA-B-M52-AZH-A2-1AC1
O		Mechanical spring	External	24	–	547081	VSVA-B-M52-MZH-A2-1C1
				12	–	547161	VSVA-B-M52-MZH-A2-5C1
				–	230	547241	VSVA-B-M52-MZH-A2-3AC1
				–	110	547201	VSVA-B-M52-MZH-A2-2AC1
				–	24	547121	VSVA-B-M52-MZH-A2-1AC1

Ordering data – 5/2-way valve, double solenoid (bi-stable)							
Code	Circuit symbol	Dominant	Pilot air supply	Voltage		Part No.	Type
				V DC	V AC		
J		1st signal	Internal	24	–	546697	VSVA-B-B52-H-A2-1C1
				12	–	547135	VSVA-B-B52-H-A2-5C1
				–	230	547215	VSVA-B-B52-H-A2-3AC1
				–	110	547175	VSVA-B-B52-H-A2-2AC1
				–	24	547095	VSVA-B-B52-H-A2-1AC1
D		At 14	Internal	24	–	546699	VSVA-B-D52-H-A2-1C1
				12	–	547137	VSVA-B-D52-H-A2-5C1
				–	230	547217	VSVA-B-D52-H-A2-3AC1
				–	110	547177	VSVA-B-D52-H-A2-2AC1
				–	24	547097	VSVA-B-D52-H-A2-1AC1
J		1st signal	External	24	–	547075	VSVA-B-B52-ZH-A2-1C1
				12	–	547155	VSVA-B-B52-ZH-A2-5C1
				–	230	547235	VSVA-B-B52-ZH-A2-3AC1
				–	110	547195	VSVA-B-B52-ZH-A2-2AC1
				–	24	547115	VSVA-B-B52-ZH-A2-1AC1
D		At 14	External	24	–	547077	VSVA-B-D52-ZH-A2-1C1
				12	–	547157	VSVA-B-D52-ZH-A2-5C1
				–	230	547237	VSVA-B-D52-ZH-A2-3AC1
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				–	24	547117	VSVA-B-D52-ZH-A2-1AC1


Solenoid valves VSVA, ISO 15407-1/plug type C


Technical data – Directional control valves width 18 mm


Ordering data – 5/3-way valve, double solenoid (monostable)						
Code	Circuit symbol	Normal position	Pilot air supply	Voltage		Part No. Type
				V DC	V AC	
G		Closed	Internal	24	–	546709 VSVA-B-P53C-H-A2-1C1
				12	–	547147 VSVA-B-P53C-H-A2-5C1
				–	230	547227 VSVA-B-P53C-H-A2-3AC1
				–	110	547187 VSVA-B-P53C-H-A2-2AC1
				–	24	547107 VSVA-B-P53C-H-A2-1AC1
B		Open	Internal	24	–	546705 VSVA-B-P53U-H-A2-1C1
				12	–	547143 VSVA-B-P53U-H-A2-5C1
				–	230	547223 VSVA-B-P53U-H-A2-3AC1
				–	110	547183 VSVA-B-P53U-H-A2-2AC1
				–	24	547103 VSVA-B-P53U-H-A2-1AC1
E		Exhausted	Internal	24	–	546707 VSVA-B-P53E-H-A2-1C1
				12	–	547145 VSVA-B-P53E-H-A2-5C1
				–	230	547225 VSVA-B-P53E-H-A2-3AC1
				–	110	547185 VSVA-B-P53E-H-A2-2AC1
				–	24	547105 VSVA-B-P53E-H-A2-1AC1
G		Closed	External	24	–	547087 VSVA-B-P53C-ZH-A2-1C1
				12	–	547167 VSVA-B-P53C-ZH-A2-5C1
				–	230	547247 VSVA-B-P53C-ZH-A2-3AC1
				–	110	547207 VSVA-B-P53C-ZH-A2-2AC1
				–	24	547127 VSVA-B-P53C-ZH-A2-1AC1
B		Open	External	24	–	547083 VSVA-B-P53U-ZH-A2-1C1
				12	–	547163 VSVA-B-P53U-ZH-A2-5C1
				–	230	547243 VSVA-B-P53U-ZH-A2-3AC1
				–	110	547203 VSVA-B-P53U-ZH-A2-2AC1
				–	24	547123 VSVA-B-P53U-ZH-A2-1AC1
E		Exhausted	External	24	–	547085 VSVA-B-P53E-ZH-A2-1C1
				12	–	547165 VSVA-B-P53E-ZH-A2-5C1
				–	230	547245 VSVA-B-P53E-ZH-A2-3AC1
				–	110	547205 VSVA-B-P53E-ZH-A2-2AC1
				–	24	547125 VSVA-B-P53E-ZH-A2-1AC1


Solenoid valves VSVA, ISO 15407-1/plug type C




Technical data – Directional control valves width 18 mm without pilot valve

Ordering data – 2x 3/2-way valve without pilot valve				
Constructional design	Normal position	Pilot air supply	Part No.	Type
	2x closed	Internal	546732	VSVA-B-T32C-A-A2-P1
	2x open	Internal	546734	VSVA-B-T32U-A-A2-P1

Ordering data – 5/2-way valve, single solenoid (monostable) without pilot valve				
Constructional design	Reset method	Pilot air supply	Part No.	Type
	Pneumatic	Internal	546740	VSVA-B-M52-A-A2-P1
	Mechanical spring	Internal	546742	VSVA-B-M52-M-A2-P1

Ordering data – 5/2-way double solenoid (bi-stable) valve without pilot valve				
Constructional design	Dominant	Pilot air supply	Part No.	Type
	1st signal	Internal	546736	VSVA-B-B52-A2-P1
	At 14	Internal	546738	VSVA-B-D52-A2-P1

Ordering data – 5/3-way double solenoid mid-position valve (monostable) without pilot valve				
Constructional design	Normal position	Pilot air supply	Part No.	Type
	Closed	Internal	546748	VSVA-B-P53C-A2-P1
	Open	Internal	546744	VSVA-B-P53U-A2-P1
	Exhausted	Internal	546746	VSVA-B-P53E-A2-P1

Ordering data – Pilot valve to ISO 15218								
Constructional design	Plug, square design	Protective earth conductor	Output		Voltage		Part No.	Type
			[W]	[VA]	V DC	V AC		
	DIN EN 175301-803, type C	No	1,8	–	24	–	546256	VSCS-B-M32-MH-WA-1C1
		No	1,8	–	12	–	546257	VSCS-B-M32-MH-WA-5C1
	DIN EN 175301-803, type C	Yes	–	2,1	–	230	546260	VSCS-B-M32-MH-WA-3AC1
		Yes	–	2,1	–	110	546259	VSCS-B-M32-MH-WA-2AC1
		No	–	2,3	–	24	546258	VSCS-B-M32-MH-WA-1AC1

Solenoid valves VSVA, ISO 15407-1/plug type C

Technical data – Directional control valves width 26 mm

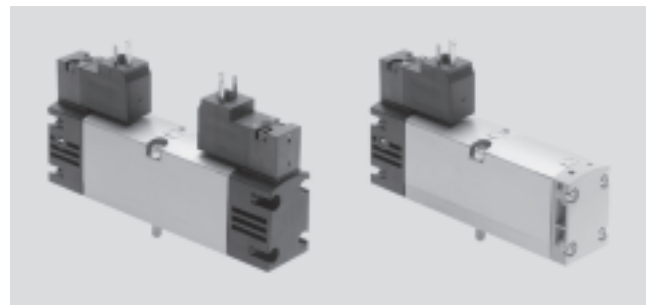
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Flow rate

1,250 ... 1,400 l/min

Voltage

12, 24 V DC
24, 110, 230 V AC



General technical data					
Valve function	2x 3/2		5/2		5/3
Normal position	C ¹⁾ , U ²⁾ , H ⁴⁾ , N ⁵⁾ , F ⁶⁾ , W ⁷⁾		–	–	C ¹⁾ U ²⁾ E ³⁾
Memory stability	Monostable			Bi-stable	Monostable
Pneumatic spring reset method	Yes		Yes	–	No
Mechanical spring reset method	No		Yes	–	Yes
Design	Piston spool valve				
Sealing principle	Soft				
Actuation type	Electric				
Pilot control mode	Piloted				
Pilot interface	To ISO 15218				
Pilot air supply	Internal or external				
Direction of flow	Non-reversible		Reversible for external pilot air supply		
Exhaust function	Flow control				
Manual override	Pushing (non-detenting)				
Type of mounting	On sub-base				
Mounting position	Any				
Nominal diameter	[mm]	9			
Flow rate of valve	[l/min]	1,250	1,400	1,400	
Flow rate of valve on individual sub-base	[l/min]	1,000	1,100	1,100	
Flow rate of valve, pneumatically interlinked	[l/min]	900	1,100	1,000	
Standard nominal flow rate	[l/min]	900	1,100	1,000	
Switching time on/off, pneumatic spring	[ms]	20/28	35/43	–	–
Switching time on/off, mechanical spring	[ms]	–	26/56	–	23/58
Switching time on/off, for N, F and W	[ms]	28/20	–	–	–
Changeover time	[ms]	–	–	18	–
Freedom from overlap	Yes				
Width	[mm]	26			
Ports on the sub-base	1, 2, 3, 4, 5	G1/4			
	12, 14	M5			
Tightening torque, valve mounting	[Nm]	1.8 ... 2.2			
Product weight	[g]	305	260	305	
Noise level	[dB (A)]	85			
Conforms to	ISO 15407-1 and interface for pilot valve ISO 15218				
Corrosion resistance class	CRC	0 ⁸⁾			
CE mark ⁹⁾ (see declaration of conformity)	To EU Low Voltage Directive				

1) C=Normally closed

2) U=Normally open

3) E=Normally exhausted

4) H=2x 3/2-way valve in one housing with 1x normally closed and 1x normally open

5) N=Normally closed, reverse operation, i.e. the pressure supply ports are 3 and 5, venting is via port 1

6) F=Normally open, reverse operation, i.e. the pressure supply ports are 3 and 5, venting is via port 1

7) W=2x 3/2-way valve in one housing with 1x normally closed and 1x normally open,

reverse operation, i.e. the pressure supply ports are 3 and 5, venting is via port 1

8) CRC 0: Very light or no protection, no corrosion stress. Applies to small, visually unimportant standard parts such as threaded pins, circlips, clamping sleeves, etc. that are normally only offered on the market phosphated or burnished (if applicable oiled) as well as to ball bearings (for components < CRC 3) and plain bearings.

9) With solenoid valves with 110 V AC and 230 V AC

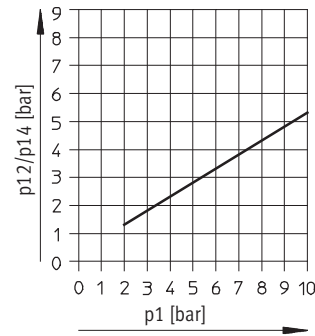
Solenoid valves VSVA, ISO 15407-1/plug type C

Technical data – Directional control valves width 26 mm

Operating and environmental conditions				
Valve function		2x 3/2	5/2	5/3
Operating medium		Filtered compressed air, grade of filtration 40 µm, lubricated or unlubricated, vacuum		
Operating pressure	Internal pilot air supply [bar]	2 ... 10	2 ... 10, 3 ... 10 with mechanical spring	3 ... 10
	External pilot air supply [bar]	2... 10	-0.9 ... 10	
Pilot pressure with pneumatic spring [bar]		2 ... 10 ¹⁾	2 ... 10	–
Pilot pressure with mechanical spring [bar]		–	3 ... 10	3 ... 10
Ambient temperature [°C]		-5 ... +50		
Temperature of medium [°C]		-5 ... +50		
Fire protection classification to UL94		HB		
Paint-wetting impairment substances criterion		Yes (free of paint-wetting impairment substances)		

1) Pilot pressure dependent on operating pressure → Graph

Minimum pilot pressure p12, p14 as a function of the operating pressure p1 (external pilot air supply)



Electrical data			
Electrical connection		Plug, square design to DIN EN 175301-803, type C	
		12 V/24 V DC/AC without protective earth conductor	110 V/230 V AC with protective earth conductor
Operating voltage	DC voltage [V DC]	12, 24 +10%/-15%	
	AC voltage [V AC]	24, 110, 230 +10%/-15%	
Coil characteristics	DC voltage [W]	1.8	
	AC voltage [VA]	2.1 at 110 V/230 V, 2.3 at 24 V	
Duty cycle [%]		100	
Protection class to EN 60529		IP65 (in combination with plug socket)	

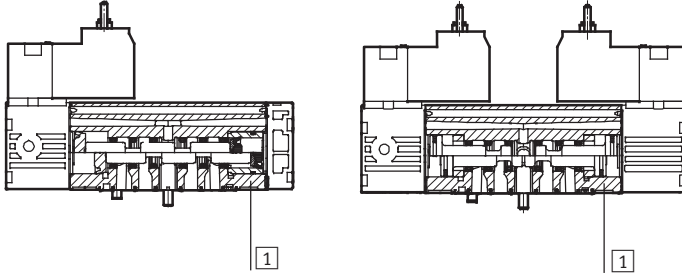
Solenoid valves VSVA, ISO 15407-1/plug type C

Technical data – Directional control valves 26

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Materials

Sectional view

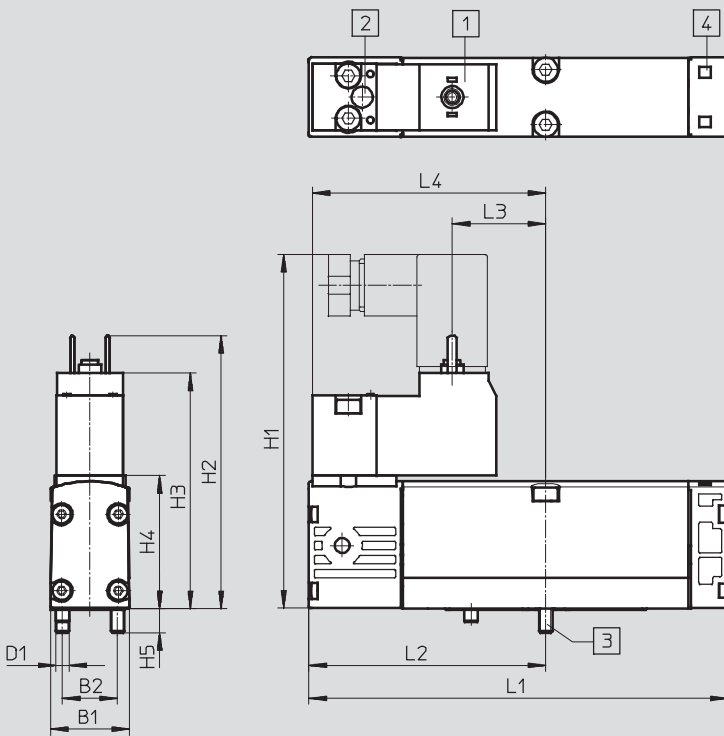


1	Housing	Die-cast aluminium
-	Seals	Nitrile rubber
-	Screws	Galvanised steel
-	Note on materials	RoHS-compliant

Dimensions

Download CAD Data → www.festo.com/us/cad

5/2-way valve, single solenoid



- 1 Connection dimensions and device plug to
DIN EN 175301-803, type C
- 2 Manual override
- 3 Captive screws
- 4 Slot for inscription label

	B1	B2	D1	H1	H2	H3	H4	H5	L1	L2	L3	L4	L5
VSVA-B-M52...	26.3	19	M4	89.2	71.2	62.6	39.3	7	113.1	63.1	29.75	61.6	123.2

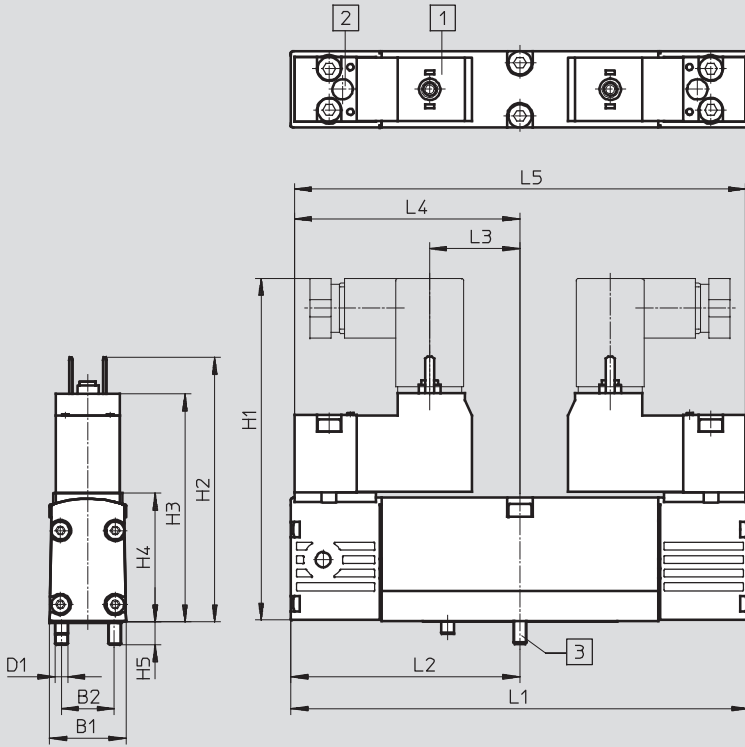
Solenoid valves VSVA, ISO 15407-1/plug type C

Technical data – Directional control valves 26

Dimensions

Download CAD Data → www.festo.com/us/cad

2x 3/2-way valve, 5/2-way valve, double solenoid, 5/3-way valve



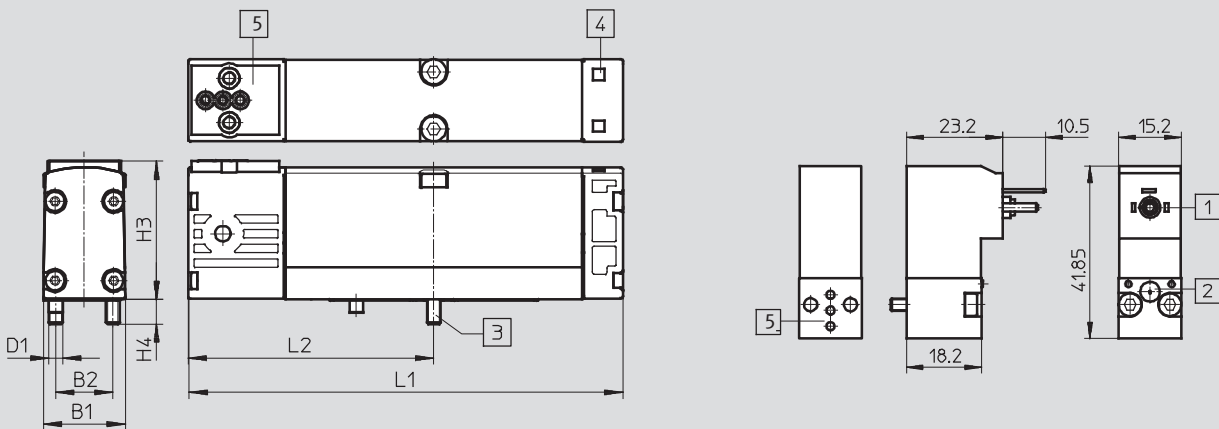
- 1 Connection dimensions and device plug to DIN EN 175301-803, type C
- 2 Manual override
- 3 Captive screws
- 4 Slot for inscription label

	B1	B2	D1	H1	H2	H3	H4	H5	L1	L2	L3	L4	L5
VSVA-B-M52...	26.3	19	M4	89.2	71.2	62.2	39.3	7	126.2	63.1	29.75	61.6	123.2

Dimensions

Download CAD Data → www.festo.com/us/cad

5/2-way valve, single solenoid – Pilot valve for widths 18 mm and 26 mm

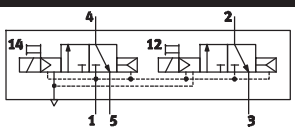
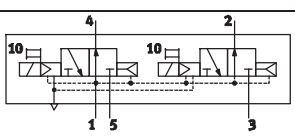
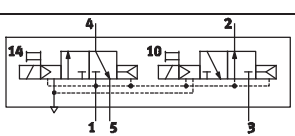
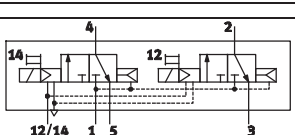
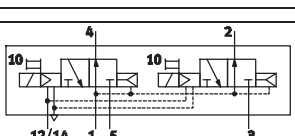
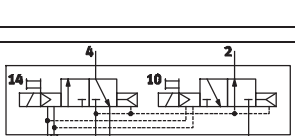


- 1 Connection dimensions and device plug to DIN EN 175301-803, type C
- 2 Manual override
- 3 Captive screws
- 4 Slot for inscription label
- 5 Pneumatic port pattern to ISO 15218

	B1	B2	D1	H4	H5	L1	L2
VSVA-B-M52...	26.3	19	M4	39.3	7	113.1	63.1

Solenoid valves VSVA, ISO 15407-1/plug type C

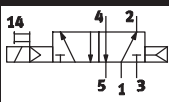
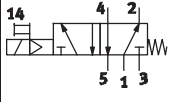
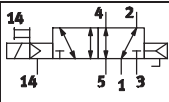
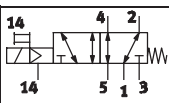
Technical data – Directional control valves width 26 mm

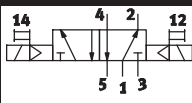
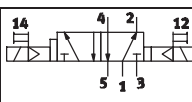
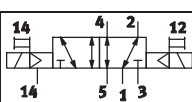
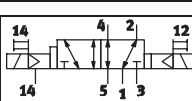
Ordering data – 2x 3/2-way valve ¹⁾						
Code	Circuit symbol	Normal position	Pilot air supply	Voltage		Part No. Type
				V DC	V AC	
K		2x closed	Internal	24	–	546692 VSVA-B-T32C-AH-A1-1C1
				12	–	547128 VSVA-B-T32C-AH-A1-5C1
				–	230	547208 VSVA-B-T32C-AH-A1-3AC1
				–	110	547168 VSVA-B-T32C-AH-A1-2AC1
				–	24	547088 VSVA-B-T32C-AH-A1-1AC1
N		2x open	Internal	24	–	546694 VSVA-B-T32U-AH-A1-1C1
				12	–	547130 VSVA-B-T32U-AH-A1-5C1
				–	230	547210 VSVA-B-T32U-AH-A1-3AC1
				–	110	547170 VSVA-B-T32U-AH-A1-2AC1
				–	24	547090 VSVA-B-T32U-AH-A1-1AC1
H		1x closed 1x open	Internal	24	–	547066 VSVA-B-T32H-AH-A1-1C1
				12	–	547132 VSVA-B-T32H-AH-A1-5C1
				–	230	547212 VSVA-B-T32H-AH-A1-3AC1
				–	110	547172 VSVA-B-T32H-AH-A1-2AC1
				–	24	547092 VSVA-B-T32H-AH-A1-1AC1
K		2x closed	External	24	–	547068 VSVA-B-T32C-AZH-A1-1C1
				12	–	547148 VSVA-B-T32C-AZH-A1-5C1
				–	230	547228 VSVA-B-T32C-AZH-A1-3AC1
				–	110	547188 VSVA-B-T32C-AZH-A1-2AC1
				–	24	547108 VSVA-B-T32C-AZH-A1-1AC1
N		2x open	External	24	–	547070 VSVA-B-T32U-AZH-A1-1C1
				12	–	547150 VSVA-B-T32U-AZH-A1-5C1
				–	230	547230 VSVA-B-T32U-AZH-A1-3AC1
				–	110	547190 VSVA-B-T32U-AZH-A1-2AC1
				–	24	547110 VSVA-B-T32U-AZH-A1-1AC1
H		1x closed 1x open	External	24	–	547072 VSVA-B-T32H-AZH-A1-1C1
				12	–	547152 VSVA-B-T32H-AZH-A1-5C1
				–	230	547232 VSVA-B-T32H-AZH-A1-3AC1
				–	110	547192 VSVA-B-T32H-AZH-A1-2AC1
				–	24	547112 VSVA-B-T32H-AZH-A1-1AC1

1) 2x 3/2-way valves for reverse operation on request

Solenoid valves VSVA, ISO 15407-1/plug type C

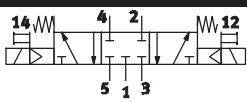
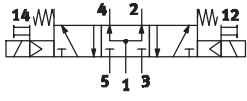
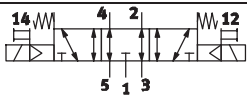
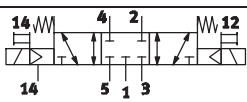
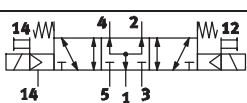
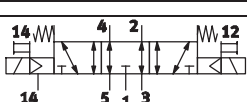
Technical data – Directional control valves width 26 mm

Ordering data – 5/2-way valve, single solenoid (monostable)							
Code	Circuit symbol	Reset method	Pilot air supply	Voltage		Part No.	Type
				V DC	V AC		
M		Pneumatic	Internal	24	–	546700	VSVA-B-M52-AH-A1-1C1
				12	–	547138	VSVA-B-M52-AH-A1-5C1
				–	230	547218	VSVA-B-M52-AH-A1-3AC1
				–	110	547178	VSVA-B-M52-AH-A1-2AC1
				–	24	547098	VSVA-B-M52-AH-A1-1AC1
O		Mechanical spring	Internal	24	–	546702	VSVA-B-M52-MH-A1-1C1
				12	–	547140	VSVA-B-M52-MH-A1-5C1
				–	230	547220	VSVA-B-M52-MH-A1-3AC1
				–	110	547180	VSVA-B-M52-MH-A1-2AC1
				–	24	547100	VSVA-B-M52-MH-A1-1AC1
M		Pneumatic	External	24	–	547078	VSVA-B-M52-AZH-A1-1C1
				12	–	547158	VSVA-B-M52-AZH-A1-5C1
				–	230	547238	VSVA-B-M52-AZH-A1-3AC1
				–	110	547198	VSVA-B-M52-AZH-A1-2AC1
				–	24	547118	VSVA-B-M52-AZH-A1-1AC1
O		Mechanical spring	External	24	–	547080	VSVA-B-M52-MZH-A1-1C1
				12	–	547160	VSVA-B-M52-MZH-A1-5C1
				–	230	547240	VSVA-B-M52-MZH-A1-3AC1
				–	110	547200	VSVA-B-M52-MZH-A1-2AC1
				–	24	547120	VSVA-B-M52-MZH-A1-1AC1

Ordering data – 5/2-way valve, double solenoid (bi-stable)							
Code	Circuit symbol	Dominance	Pilot air supply	Voltage		Part No.	Type
				V DC	V AC		
J		1st signal	Internal	24	–	546696	VSVA-B-B52-H-A1-1C1
				12	–	547134	VSVA-B-B52-H-A1-5C1
				–	230	547214	VSVA-B-B52-H-A1-3AC1
				–	110	547174	VSVA-B-B52-H-A1-2AC1
				–	24	547094	VSVA-B-B52-H-A1-1AC1
D		At 14	Internal	24	–	546698	VSVA-B-D52-H-A1-1C1
				12	–	547136	VSVA-B-D52-H-A1-5C1
				–	230	547216	VSVA-B-D52-H-A1-3AC1
				–	110	547176	VSVA-B-D52-H-A1-2AC1
				–	24	547096	VSVA-B-D52-H-A1-1AC1
J		1st signal	External	24	–	547074	VSVA-B-B52-ZH-A1-1C1
				12	–	547154	VSVA-B-B52-ZH-A1-5C1
				–	230	547234	VSVA-B-B52-ZH-A1-3AC1
				–	110	547194	VSVA-B-B52-ZH-A1-2AC1
				–	24	547114	VSVA-B-B52-ZH-A1-1AC1
D		At 14	External	24	–	547076	VSVA-B-D52-ZH-A1-1C1
				12	–	547156	VSVA-B-D52-ZH-A1-5C1
				–	230	547236	VSVA-B-D52-ZH-A1-3AC1
				–	110	547196	VSVA-B-D52-ZH-A1-2AC1
				–	24	547116	VSVA-B-D52-ZH-A1-1AC1

Solenoid valves VSVA, ISO 15407-1/plug type C


Technical data – Directional control valves width 26 mm

Ordering data – 5/3-way valve, double solenoid (monostable)						
Code	Circuit symbol	Normal position	Pilot air supply	Voltage		Part No. Type
				V DC	V AC	
G		Closed	Internal	24	–	546708 VSVA-B-P53C-H-A1-1C1
				12	–	547146 VSVA-B-P53C-H-A1-5C1
				–	230	547226 VSVA-B-P53C-H-A1-3AC1
				–	110	547186 VSVA-B-P53C-H-A1-2AC1
				–	24	547106 VSVA-B-P53C-H-A1-1AC1
B		Open	Internal	24	–	546704 VSVA-B-P53U-H-A1-1C1
				12	–	547142 VSVA-B-P53U-H-A1-5C1
				–	230	547222 VSVA-B-P53U-H-A1-3AC1
				–	110	547182 VSVA-B-P53U-H-A1-2AC1
				–	24	547102 VSVA-B-P53U-H-A1-1AC1
E		Exhausted	Internal	24	–	546706 VSVA-B-P53E-H-A1-1C1
				12	–	547144 VSVA-B-P53E-H-A1-5C1
				–	230	547224 VSVA-B-P53E-H-A1-3AC1
				–	110	547184 VSVA-B-P53E-H-A1-2AC1
				–	24	547104 VSVA-B-P53E-H-A1-1AC1
G		Closed	External	24	–	547086 VSVA-B-P53C-ZH-A1-1C1
				12	–	547166 VSVA-B-P53C-ZH-A1-5C1
				–	230	547246 VSVA-B-P53C-ZH-A1-3AC1
				–	110	547206 VSVA-B-P53C-ZH-A1-2AC1
				–	24	547126 VSVA-B-P53C-ZH-A1-1AC1
B		Open	External	24	–	547082 VSVA-B-P53U-ZH-A1-1C1
				12	–	547162 VSVA-B-P53U-ZH-A1-5C1
				–	230	547242 VSVA-B-P53U-ZH-A1-3AC1
				–	110	547202 VSVA-B-P53U-ZH-A1-2AC1
				–	24	547122 VSVA-B-P53U-ZH-A1-1AC1
E		Exhausted	External	24	–	547084 VSVA-B-P53E-ZH-A1-1C1
				12	–	547164 VSVA-B-P53E-ZH-A1-5C1
				–	230	547244 VSVA-B-P53E-ZH-A1-3AC1
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				–	24	547124 VSVA-B-P53E-ZH-A1-1AC1


Solenoid valves VSVA, ISO 15407-1/plug type C

Technical data – Directional control valves width 26 mm without pilot valve


Ordering data – 2x 3/2-way valve without pilot valve

Constructional design	Normal position	Pilot air supply	Part No.	Type
	2x closed	Internal	546731	VSVA-B-T32C-A-A1-P1
	2x open	Internal	546733	VSVA-B-T32U-A-A1-P1


Ordering data – 5/2-way valve, single solenoid (monostable) without pilot valve

Constructional design	Reset method	Pilot air supply	Part No.	Type
	Pneumatic	Internal	546739	VSVA-B-M52-A-A1-P1
	Mechanical spring	Internal	546741	VSVA-B-M52-M-A1-P1




Ordering data – 5/2-way double solenoid (bi-stable) valve without pilot valve

Constructional design	Dominance	Pilot air supply	Part No.	Type
	1st signal	Internal	546735	VSVA-B-B52-A1-P1
	At 14	Internal	546737	VSVA-B-D52-A1-P1

Ordering data – 5/3-way mid-position valve (monostable) without pilot valve

Constructional design	Normal position	Pilot air supply	Part No.	Type
	Closed	Internal	546747	VSVA-B-P53C-A1-P1
	Open	Internal	546743	VSVA-B-P53U-A1-P1
	Exhausted	Internal	546745	VSVA-B-P53E-A1-P1

Ordering data – Pilot valve to ISO 15218

Constructional design	Plug, square design	Protective earth conductor	Output		Voltage		Part No.	Type
			[W]	[VA]	V DC	V AC		
	DIN EN 175301-803, type C	No	1.8	–	24	–	546256	VSCS-B-M32-MH-WA-1C1
		No	1.8	–	12	–	546257	VSCS-B-M32-MH-WA-5C1
	DIN EN 175301-803, type C	Yes	–	2.1	–	230	546260	VSCS-B-M32-MH-WA-3AC1
		Yes	–	2.1	–	110	546259	VSCS-B-M32-MH-WA-2AC1
		No	–	2.3	–	24	546258	VSCS-B-M32-MH-WA-1AC1

Solenoid valves VSVA, ISO 15407-1/central plug M8x1, M12x1

Technical data – Directional control valves width 18 mm

Flow rate
650 l/min

Voltage
24 V DC



General technical data								
Valve function	2x 3/2			5/2		5/3		
Normal position	C ¹⁾	U ²⁾	H ⁴⁾	–	–	C ¹⁾	U ²⁾	E ³⁾
Memory stability	Monostable				Bi-stable		Monostable	
Pneumatic spring reset method	Yes			Yes	–	No		
Mechanical spring reset method	No			Yes	–	Yes		
Design	Piston spool valve							
Sealing principle	Soft							
Actuation type	Electric							
Control type	Piloted							
Pilot air supply	Internal or external							
Direction of flow	Non-reversible			Reversible for external pilot air supply				
Exhaust function	Flow control							
Manual override	Non-detenting (pushing)							
Type of mounting	On sub-base							
Mounting position	Any							
Nominal size	[mm]	5						
Flow rate of valve	[l/min]	550		700		650		
Flow rate of valve on individual sub-base	[l/min]	500		600		550		
Flow rate of valve, pneumatically interlinked	[l/min]	400		550		450		
Standard nominal flow rate	[l/min]	400		550		450		
Switching time on/off, pneumatic spring	[ms]	10/22		20/25		–		–
Switching time on/off, mechanical spring	[ms]	–		12/34		–		15/36
Changeover time	[ms]	–		–		10		–
Non-overlapping	Yes							
Width	[mm]	18						
Ports on the sub-base	1, 2, 3, 4, 5	G1/8						
	12, 14	M5						
Tightening torque, valve mounting	[Nm]	0.9 ... 1.1						
Product weight	[g]	140		140		140		
Noise level	[dB (A)]	85						
Conforms to	ISO 15407-1							
Corrosion resistance class	CRC	2 ⁵⁾						
CE mark ⁶⁾ (see declaration of conformity)	To EU Low Voltage Directive							

1) C = Normally closed

2) U = Normally open

3) E = Normally exhausted

4) H=2x 3/2-way valve in one housing with 1x normally closed and 1x normally open

5) Corrosion resistance class 2 as per Festo standard 940 070

Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

6) With solenoid valves with 110 V AC and 230 V AC

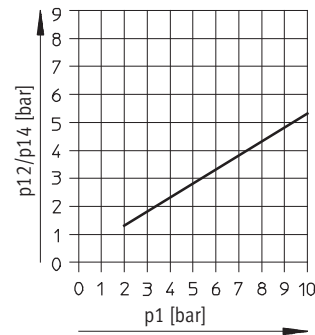
Solenoid valves VSVA, ISO 15407-1/central plug M8x1, M12x1

Technical data – Directional control valves width 18 mm

Operating and environmental conditions			2x 3/2	5/2	5/3
Valve function					
Operating medium			Filtered compressed air, grade of filtration 40 µm, lubricated or unlubricated, vacuum		
Operating pressure	Internal pilot air supply	[bar]	3 ... 8		3 ... 8
	External pilot air supply	[bar]	3 ... 10	-0.9 ... 10	
Pilot pressure		[bar]	3 ... 8 ¹⁾	3 ... 8	3 ... 8
Ambient temperature		[°C]	-5 ... +50		
Temperature of medium		[°C]	-5 ... +50		
Fire protection classification to UL94			V0		
Paint-wetting impairment substances criterion			Yes (free of paint-wetting impairment substances)		

1) Pilot pressure dependent on operating pressure → Graph

Minimum pilot pressure p₁₂, p₁₄ as a function of operating pressure p₁ (external pilot air supply)



Electrical data		
Electrical connection to IEC 60 947-5-2		Central plug, round design, M8x1 or M12x1
Coil characteristics	Voltage	[V DC] 24±10% = 21.6 ... 26.4
	Output	[W] High-current phase: 2.4; low-current phase: 1 ¹⁾
Duty cycle	%	100
Protection class to EN 60529		IP65 (in combination with plug socket)
Protective circuit and LED		Integrated in the valve

1) Controlled by integrated current reduction

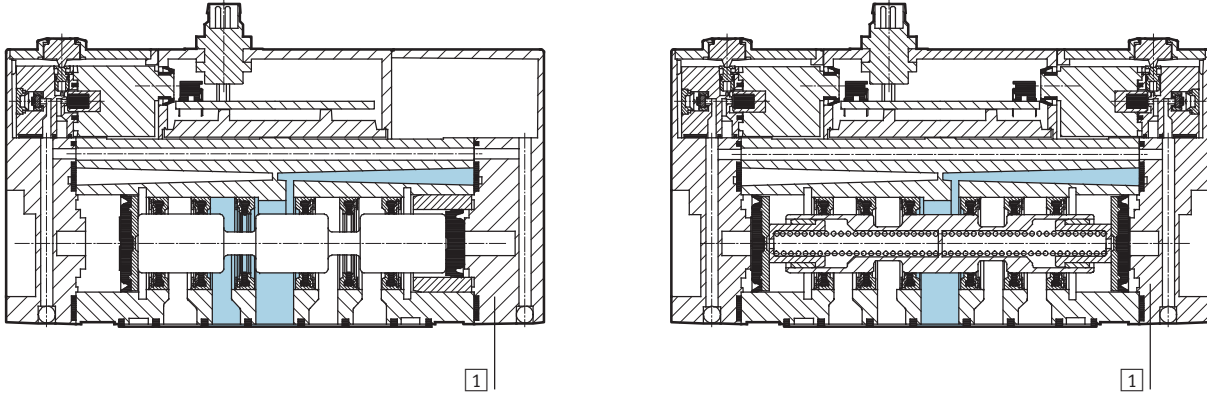
Solenoid valves VSVA, ISO 15407-1/central plug M8x1, M12x1

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Technical data – Directional control valves width 18 mm

Materials

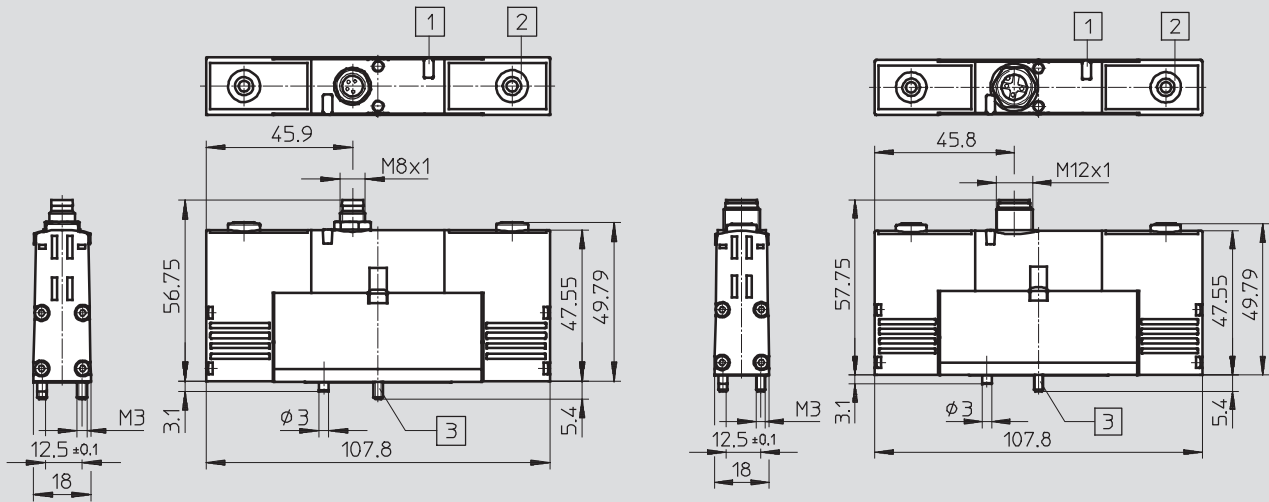
Sectional view



1	Housing	Die-cast aluminium, polyacetate
-	Seals	Nitrile rubber

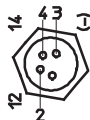
Dimensions

Download CAD Data → www.festo.com/us/cad



- 1 Light emitting diode (LED)
- 2 Manual override
- 3 Captive mounting screws

M8x1 – Terminal allocation



- 1 Unused
- 2 Signal (+) Solenoid 12/10
- 3 com (-)
- 4 Signal (+) Solenoid 14/10

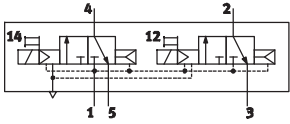
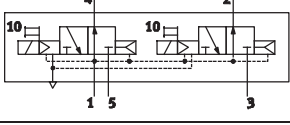
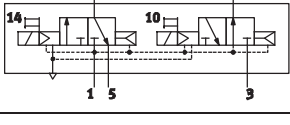
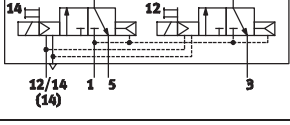
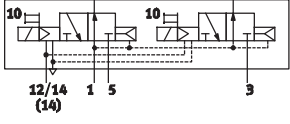
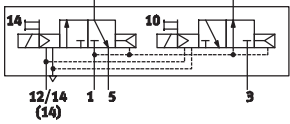
M12x1 – Terminal allocation

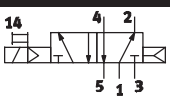
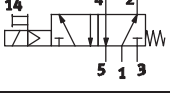
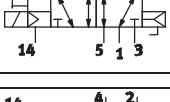



- 2 Signal (+) Solenoid 12
- 3 com (-)
- 4 Signal (+) Solenoid 14

Solenoid valves VSVA, ISO 15407-1/central plug M8x1, M12x1

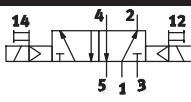
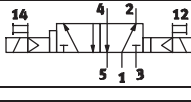
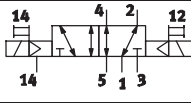
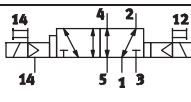
Technical data – Directional control valves width 18 mm

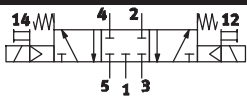
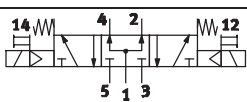
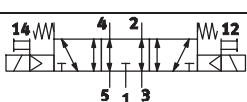
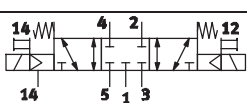
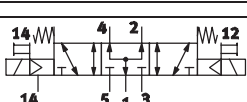
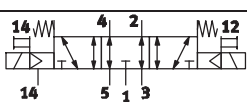
Ordering data – 2x 3/2-way valve							
Code	Circuit symbol	Normal position	Pilot air supply	Plug		Part No.	Type
				M8x1	M12x1		
K		2x closed	Internal	24 V DC	–	534771	VSVA-B-T32C-AH-A2-1R2L
				–	24 V DC	546764	VSVA-B-T32C-AH-A2-1R5L
N		2x open	Internal	24 V DC	–	534772	VSVA-B-T32U-AH-A2-1R2L
				–	24 V DC	546765	VSVA-B-T32U-AH-A2-1R5L
H		1x closed 1x open	Internal	24 V DC	–	534773	VSVA-B-T32H-AH-A2-1R2L
				–	24 V DC	546766	VSVA-B-T32H-AH-A2-1R5L
K		2x closed	External	24 V DC	–	534781	VSVA-B-T32C-AZH-A2-1R2L
				–	24 V DC	546774	VSVA-B-T32C-AZH-A2-1R5L
N		2x open	External	24 V DC	–	534782	VSVA-B-T32U-AZH-A2-1R2L
				–	24 V DC	546775	VSVA-B-T32U-AZH-A2-1R5L
H		1x closed 1x open	External	24 V DC	–	534783	VSVA-B-T32H-AZH-A2-1R2L
				–	24 V DC	546776	VSVA-B-T32H-AZH-A2-1R5L

Ordering data – 5/2-way valve, single solenoid							
Code	Circuit symbol	Reset method	Pilot air supply	Plug		Part No.	Type
				M8x1	M12x1		
M		Pneumatic spring	Internal	24 V DC	–	534774	VSVA-B-M52-AH-A2-1R2L
				–	24 V DC	546767	VSVA-B-M52-AH-A2-1R5L
O		Mechanical spring	Internal	24 V DC	–	534775	VSVA-B-M52-MH-A2-1R2L
				–	24 V DC	546768	VSVA-B-M52-MH-A2-1R5L
M		Pneumatic spring	External	24 V DC	–	534784	VSVA-B-M52-AZH-A2-1R2L
				–	24 V DC	546777	VSVA-B-M52-AZH-A2-1R5L
O		Mechanical spring	External	24 V DC	–	534785	VSVA-B-M52-MZH-A2-1R2L
				–	24 V DC	546778	VSVA-B-M52-MZH-A2-1R5L

Solenoid valves VSVA, ISO 15407-1/central plug M8x1, M12x1

Technical data – Directional control valves 18

Ordering data – 5/2-way valve, double solenoid (bi-stable)							
Code	Circuit symbol	Dominant	Pilot air supply	Plug		Part No.	Type
				M8x1	M12x1		
J		1st signal	Internal	24 V DC	–	534776	VSVA-B-B52-H-A2-1R2L
				–	24 V DC	546769	VSVA-B-B52-H-A2-1R5L
D		At 14	Internal	24 V DC	–	534777	VSVA-B-D52-H-A2-1R2L
				–	24 V DC	546770	VSVA-B-D52-H-A2-1R5L
J		1st signal	External	24 V DC	–	534786	VSVA-B-B52-ZH-A2-1R2L
				–	24 V DC	546779	VSVA-B-B52-ZH-A2-1R5L
D		At 14	External	24 V DC	–	534787	VSVA-B-D52-ZH-A2-1R2L
				–	24 V DC	546780	VSVA-B-D52-ZH-A2-1R5L

Ordering data – 5/3-way valve, double solenoid (monostable)							
Code	Circuit symbol	Normal position	Pilot air supply	Plug		Part No.	Type
				M8x1	M12x1		
G		Closed	Internal	24 V DC	–	534778	VSVA-B-P53C-H-A2-1R2L
				–	24 V DC	546771	VSVA-B-P53C-H-A2-1R5L
B		Open	Internal	24 V DC	–	534780	VSVA-B-P53U-H-A2-1R2L
				–	24 V DC	546773	VSVA-B-P53U-H-A2-1R5L
E		Exhausted	Internal	24 V DC	–	534779	VSVA-B-P53E-H-A2-1R2L
				–	24 V DC	546772	VSVA-B-P53E-H-A2-1R5L
G		Closed	External	24 V DC	–	534788	VSVA-B-P53C-ZH-A2-1R2L
				–	24 V DC	546781	VSVA-B-P53C-ZH-A2-1R5L
B		Open	External	24 V DC	–	534790	VSVA-B-P53U-ZH-A2-1R2L
				–	24 V DC	546783	VSVA-B-P53U-ZH-A2-1R5L
E		Exhausted	External	24 V DC	–	534789	VSVA-B-P53E-ZH-A2-1R2L
				–	24 V DC	546782	VSVA-B-P53E-ZH-A2-1R5L

Solenoid valves VSVA, ISO 15407-1/central plug M8x1, M12x1

Technical data – Directional control valves width 26 mm

Flow rate
1,250 ... 1,400 l/min

Voltage
24 V DC



General technical data									
Valve function	2x 3/2			5/2		5/3			
Normal position	C ¹⁾	U ²⁾	H ⁴⁾	–	–	C ¹⁾	U ²⁾	E ³⁾	
Memory stability	Monostable				Bi-stable		Monostable		
Pneumatic spring reset method	Yes			Yes	–	No			
Mechanical spring reset method	No			Yes	–	Yes			
Design	Piston spool valve								
Sealing principle	Soft								
Actuation type	Electric								
Pilot control mode	Piloted								
Pilot air supply	Internal or external								
Direction of flow	Non-reversible				Reversible for external pilot air supply				
Exhaust function	Flow control								
Manual override	Pushing (non-detenting)								
Type of mounting	On sub-base								
Mounting position	Any								
Nominal diameter	[mm]	9							
Flow rate of valve	[l/min]	1,250			1,400	1,400			
Flow rate of valve on individual sub-base	[l/min]	1,100			1,200	1,200			
Flow rate of valve, pneumatically interlinked	[l/min]	900			1,100	1,000			
Standard nominal flow rate	[l/min]	900			1,100	1,000			
Switching time on/off, pneumatic spring	[ms]	20/33			25/40	–	–		
Switching time on/off, mechanical spring	[ms]	–			20/52	–	20/52		
Changeover time, dominant at 1st signal	[ms]	–				15	–		
Changeover time, dominant at 14	[ms]	–				25	–		
Freedom from overlap	Yes								
Width	[mm]	26							
Ports on the sub-base	1, 2, 3, 4, 5	G1/4							
	12, 14	M5							
Tightening torque, valve mounting	[Nm]	18 ... 2.2							
Product weight	[g]	270			270	270			
Noise level	[dB (A)]	85							
Conforms to	ISO 15407-1								
Corrosion resistance class	CRC	2 ⁵⁾							

1) C=Normally closed
 2) U=Normally open
 3) E=Normally exhausted
 4) H=2x 3/2-way valve in one housing with 1x normally closed and 1x normally open
 5) Corrosion resistance class 2 to Festo standard 940 070
 Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

Solenoid valves VSVA, ISO 15407-1/central plug M8x1, M12x1

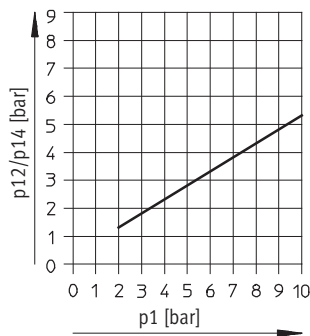
FESTO

Technical data – Directional control valves width 26 mm

Operating and environmental conditions				
Valve function		2x 3/2	5/2	5/3
Operating medium		Filtered compressed air, grade of filtration 40µm, lubricated or unlubricated, vacuum		
Operating pressure	Internal pilot air supply [bar]	3 ... 8		3 ... 8
	External pilot air supply [bar]	3 ... 10	-0.9 ... 10	
Pilot pressure [bar]		3 ... 8 ¹⁾	3 ... 8	3 ... 8
Ambient temperature [°C]		-5 ... +50		
Temperature of medium [°C]		-5 ... +50		
Fire protection classification to UL94		V0		

1) Pilot pressure dependent on operating pressure → Graph

Minimum pilot pressure p₁₂, p₁₄ as a function of the operating pressure p₁ (external pilot air supply)



Electrical data			
Electrical connection to IEC 60 947-5-2		Central plug, round design, M8x1 or M12x1	
Coil characteristics	Voltage [V DC]	24±10% = 21.6 ... 26.4	
	Output [W]	High-current phase: 2.4; low-current phase: 1 ¹⁾	
Duty cycle %		100	
Protection class to EN 60529		IP65 (in combination with plug socket)	
Protective circuit and LED		Integrated in the valve	
CE mark		89/336/EEC (EMC)	

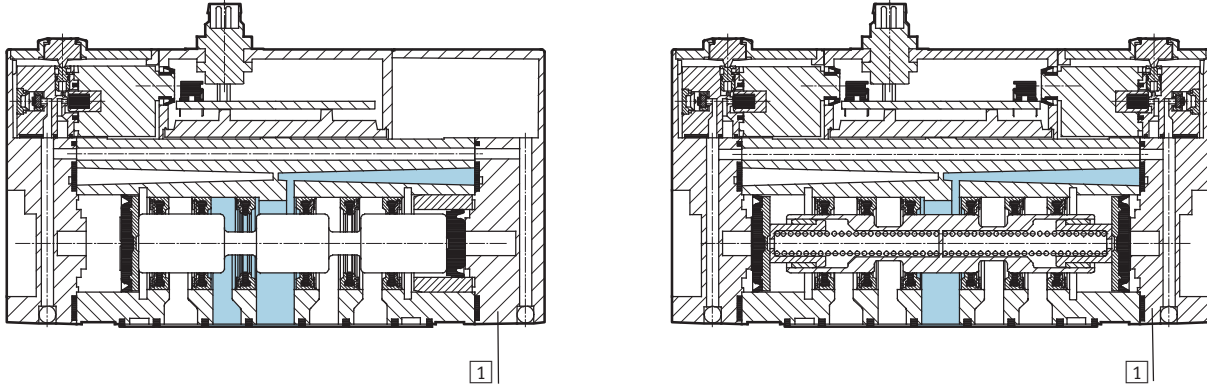
1) Controlled by integrated current reduction

Solenoid valves VSVA, ISO 15407-1/central plug M8x1, M12x1

Technical data – Directional control valves width 26 mm

Materials

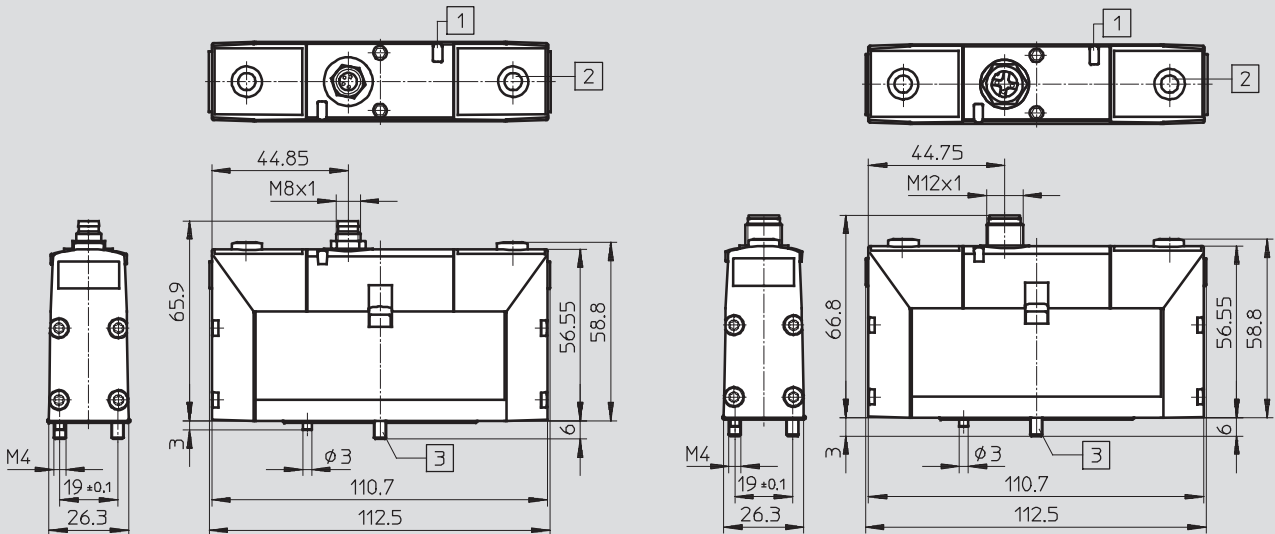
Sectional view



1	Housing	Die-cast aluminium, polyacetate
-	Seals	Nitrile rubber

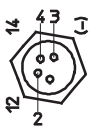
Dimensions

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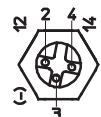
- 1 Light emitting diode (LED)
- 2 Manual override
- 3 Captive mounting screws

M8x1 – Terminal allocation



- 1 Unused
- 2 Signal (+) Solenoid 12/10
- 3 com (-)
- 4 Signal (+) Solenoid 14/10

M12x1 – Terminal allocation

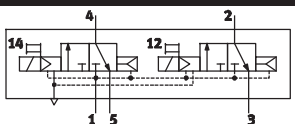
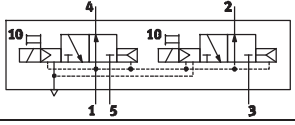
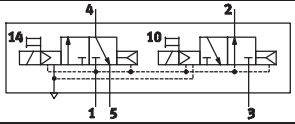
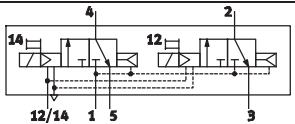
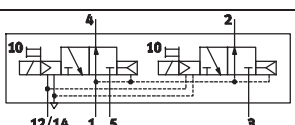
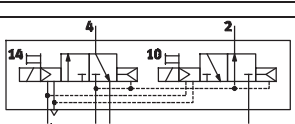


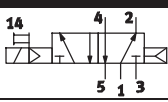
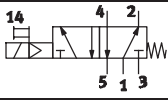
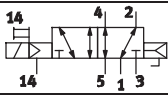
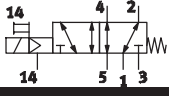
- 2 Signal (+) Solenoid 12
- 3 com (-)
- 4 Signal (+) Solenoid 14

Solenoid valves VSVA, ISO 15407-1/central plug M8x1, M12x1

FESTO

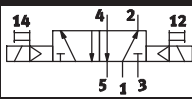
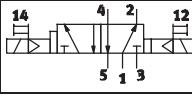
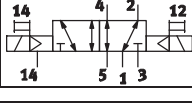
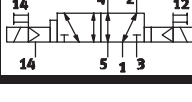
Technical data – Directional control valves width 26 mm

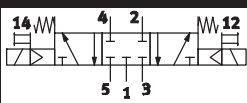
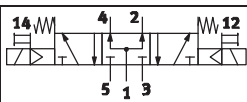
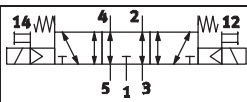
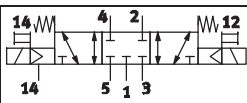
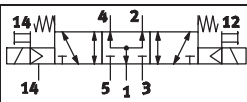
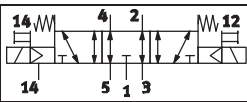
Ordering data – 2x 3/2-way valve							
Code	Circuit symbol	Normal position	Pilot air supply	Plug		Part No.	Type
				M8x1	M12x1		
K		2x closed	Internal	24 V DC	–	534532	VSVA-B-T32C-AH-A1-1R2L
				–	24 V DC	534552	VSVA-B-T32C-AH-A1-1R5L
N		2x open	Internal	24 V DC	–	534533	VSVA-B-T32U-AH-A1-1R2L
				–	24 V DC	534553	VSVA-B-T32U-AH-A1-1R5L
H		1x closed 1x open	Internal	24 V DC	–	534534	VSVA-B-T32H-AH-A1-1R2L
				–	24 V DC	534554	VSVA-B-T32H-AH-A1-1R5L
K		2x closed	External	24 V DC	–	534522	VSVA-B-T32C-AZH-A1-1R2L
				–	24 V DC	534542	VSVA-B-T32C-AZH-A1-1R5L
N		2x open	External	24 V DC	–	534523	VSVA-B-T32U-AZH-A1-1R2L
				–	24 V DC	534543	VSVA-B-T32U-AZH-A1-1R5L
H		1x closed 1x open	External	24 V DC	–	534524	VSVA-B-T32H-AZH-A1-1R2L
				–	24 V DC	534544	VSVA-B-T32H-AZH-A1-1R5L

Ordering data – 5/2-way valve, single solenoid (monostable)							
Code	Circuit symbol	Reset method	Pilot air supply	Plug		Part No.	Type
				M8x1	M12x1		
M		Pneumatic	Internal	24 V DC	–	534535	VSVA-B-M52-AH-A1-1R2L
				–	24 V DC	534555	VSVA-B-M52-AH-A1-1R5L
O		Mechanical spring	Internal	24 V DC	–	534536	VSVA-B-M52-MH-A1-1R2L
				–	24 V DC	534556	VSVA-B-M52-MH-A1-1R5L
M		Pneumatic	External	24 V DC	–	534525	VSVA-B-M52-AZH-A1-1R2L
				–	24 V DC	534545	VSVA-B-M52-AZH-A1-1R5L
O		Mechanical spring	External	24 V DC	–	534526	VSVA-B-M52-MZH-A1-1R2L
				–	24 V DC	534546	VSVA-B-M52-MZH-A1-1R5L

Solenoid valves VSVA, ISO 15407-1/central plug M8x1, M12x1

Technical data – Directional control valves width 26 mm

Ordering data – 5/2-way valve, double solenoid (bi-stable)							
Code	Circuit symbol	Dominant	Pilot air supply	Plug		Part No.	Type
				M8x1	M12x1		
J		1st signal	Internal	24 V DC	–	534537	VSVA-B-B52-H-A1-1R2L
				–	24 V DC	534557	VSVA-B-B52-H-A1-1R5L
D		At 14	Internal	24 V DC	–	534538	VSVA-B-D52-H-A1-1R2L
				–	24 V DC	534558	VSVA-B-D52-H-A1-1R5L
J		1st signal	External	24 V DC	–	534527	VSVA-B-B52-ZH-A1-1R2L
				–	24 V DC	534547	VSVA-B-B52-ZH-A1-1R5L
D		At 14	External	24 V DC	–	534528	VSVA-B-D52-ZH-A1-1R2L
				–	24 V DC	534548	VSVA-B-D52-ZH-A1-1R5L

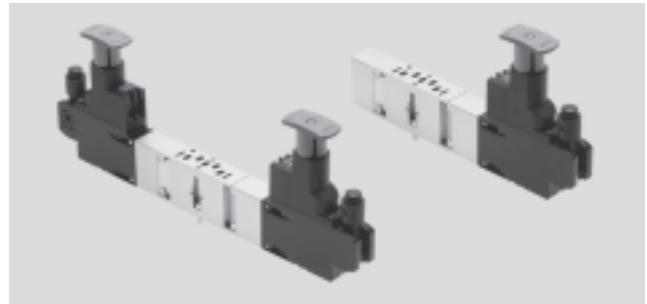
Ordering data – 5/3-way valve, double solenoid (monostable)							
Code	Circuit symbol	Normal position	Pilot air supply	Plug		Part No.	Type
				M8x1	M12x1		
G		Closed	Internal	24 V DC	–	534539	VSVA-B-P53C-H-A1-1R2L
				–	24 V DC	534559	VSVA-B-P53C-H-A1-1R5L
B		Open	Internal	24 V DC	–	534541	VSVA-B-P53U-H-A1-1R2L
				–	24 V DC	534561	VSVA-B-P53U-H-A1-1R5L
E		Exhausted	Internal	24 V DC	–	534540	VSVA-B-P53E-H-A1-1R2L
				–	24 V DC	534560	VSVA-B-P53E-H-A1-1R5L
G		Closed	External	24 V DC	–	534529	VSVA-B-P53C-ZH-A1-1R2L
				–	24 V DC	534549	VSVA-B-P53C-ZH-A1-1R5L
B		Open	External	24 V DC	–	534531	VSVA-B-P53U-ZH-A1-1R2L
				–	24 V DC	534551	VSVA-B-P53U-ZH-A1-1R5L
E		Exhausted	External	24 V DC	–	534530	VSVA-B-P53E-ZH-A1-1R2L
				–	24 V DC	534550	VSVA-B-P53E-ZH-A1-1R5L

Manifold components, ISO 15407-1

Vertical stacking – Width 18 mm

Regulator plate VABF-S3-2-R ...

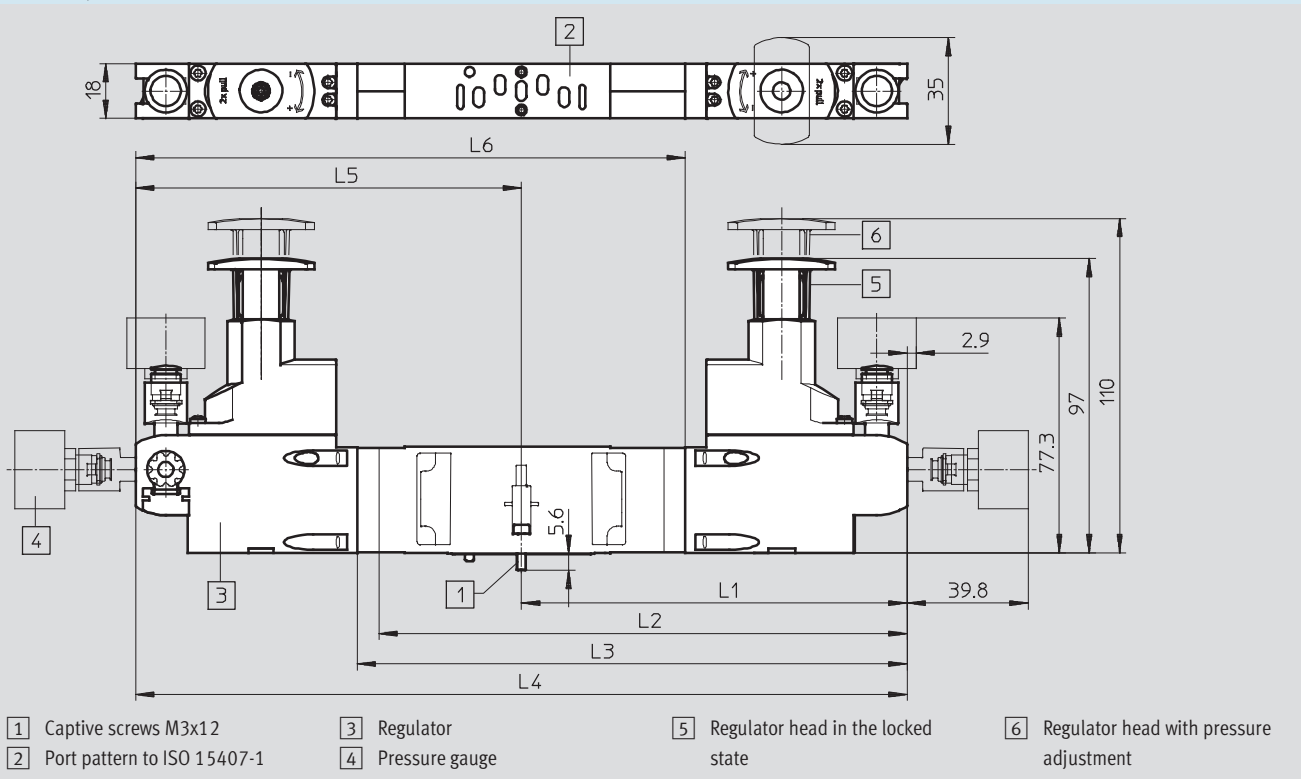
Material: Regulating function:
 Housing: Die-cast aluminium Input pressure: 0.5 ... 10 bar
 Control section: Polyamide Pressure regulating ranges:
 -Q- Ambient temperature 0.5 ... 6 bar, 0.5 ... 10 bar
 -5 ... +50 °C Output pressure constant with secondary venting



Dimensions – Width 18 mm

Download CAD Data → www.festo.com/us/cad

Regulator plate, A regulator, B regulator, AB regulator, P regulator



Dimensions							
Type	L1	L2	L3	L4	L5	L6	Weight [g]
VABF-S3-2-R4...	126.7	-	-	253.4	-	-	650
VABF-S3-2-R5...	126.7	-	-	253.4	-	-	650
VABF-S3-2-R3...	-	-	-	-	126.7	187.7	390
VABF-S3-2-R7...	-	-	-	-	126.7	187.7	390
VABF-S3-2-R2...	126.7	-	187.7	-	-	-	390
VABF-S3-2-R6...	126.7	-	187.7	-	-	-	390
VABF-S3-2-R1...	126.7	180.6	-	-	-	-	380

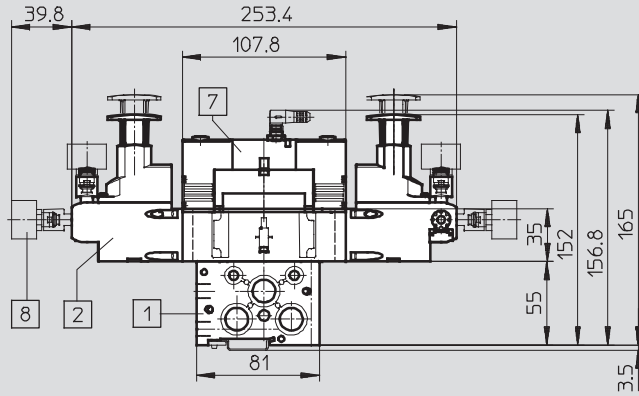
Manifold components, ISO 15407-1

Vertical stacking – Width 18 mm

Dimensions

Download CAD Data → www.festo.com/us/cad

With manifold sub-base and solenoid valve (central plug)

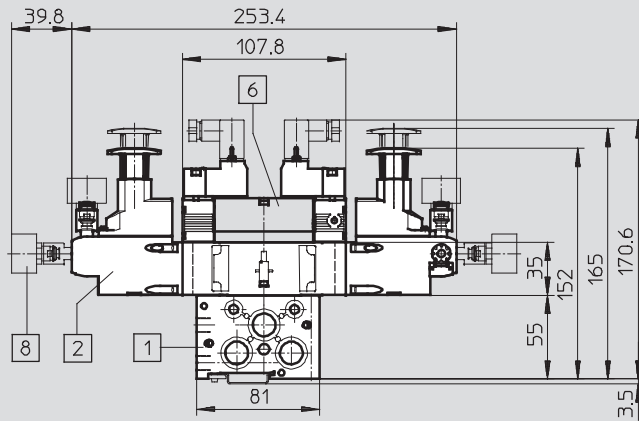


- 1 Manifold sub-base NAW
- 2 Pressure regulator plate
- 7 Solenoid valve VSVA
- 8 Pressure gauge, freely positionable

Dimensions

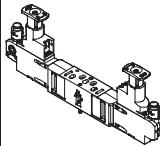
Download CAD Data → www.festo.com/us/cad

With manifold sub-base and solenoid valve (plug type C)



- 1 Manifold sub-base NAW
- 2 Pressure regulator plate
- 6 Solenoid valve VSVA
- 8 Pressure gauge, freely positionable

Ordering data

Code	Designation	For connection	Regulator	Control range	Part No.	Type
Regulator plate width 18 mm						
ZA		1	P	0.5 ... 10 bar	543526	VABF-S3-2-R1C2-C-10
ZF		1	P	0.5 ... 6 bar	543524	VABF-S3-2-R1C2-C-6
ZB		4	A	0.5 ... 10 bar	543530	VABF-S3-2-R3C2-C-10
ZG		4	A	0.5 ... 6 bar	543528	VABF-S3-2-R3C2-C-6
ZC		2	B	0.5 ... 10 bar	543534	VABF-S3-2-R2C2-C-10
ZH		2	B	0.5 ... 6 bar	543532	VABF-S3-2-R2C2-C-6
ZD		2 and 4	AB	0.5 ... 10 bar	543538	VABF-S3-2-R4C2-C-10
ZI		2 and 4	AB	0.5 ... 6 bar	543536	VABF-S3-2-R4C2-C-6
ZE		2 and 4, reversible	AB	0.5 ... 10 bar	543542	VABF-S3-2-R5C2-C-10
ZJ		2 and 4, reversible	AB	0.5 ... 6 bar	543540	VABF-S3-2-R5C2-C-6
ZL		2, reversible	B	0.5 ... 10 bar	546788	VABF-S3-2-R6C2-C-10
ZN		2, reversible	B	0.5 ... 6 bar	546786	VABF-S3-2-R6C2-C-6
ZK		4, reversible	A	0.5 ... 10 bar	546792	VABF-S3-2-R7C2-C-10
ZM		4, reversible	A	0.5 ... 6 bar	546790	VABF-S3-2-R7C2-C-6

Manifold components, ISO 15407-1

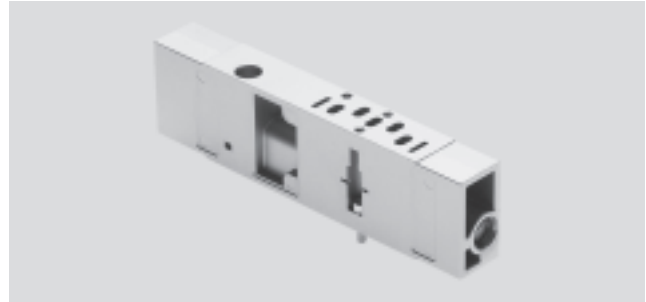
Vertical stacking – Width 18 mm

Flow control plate VABF-S3-2-F...

Material:

Housing: Die-cast aluminium

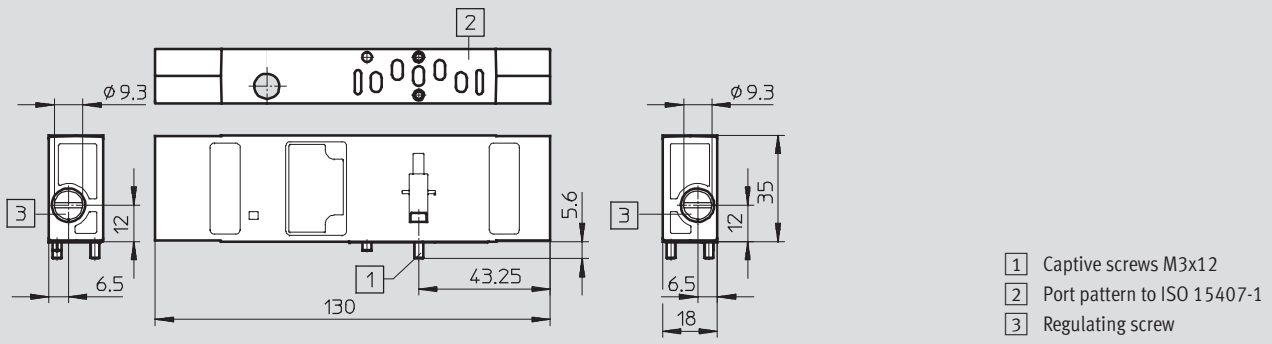
-Q- Ambient temperature
-5 ... +50 °C



Dimensions

Download CAD Data → www.festo.com/us/cad

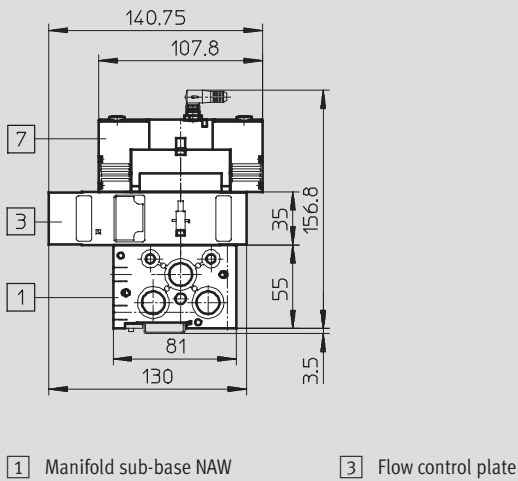
Flow control plate width 18 mm



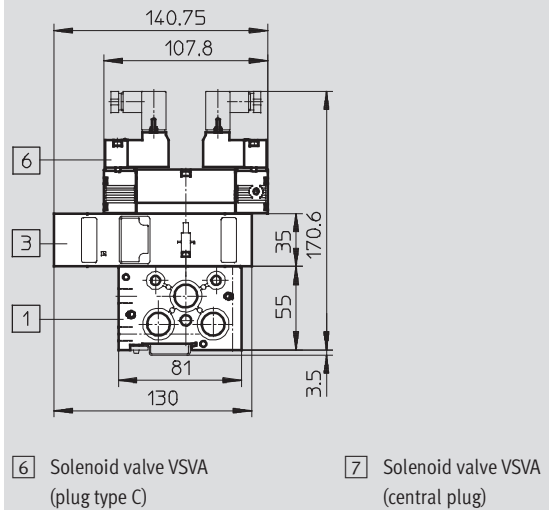
Dimensions

Download CAD Data → www.festo.com/us/cad

With manifold sub-base and solenoid valve (central plug)



With manifold sub-base and solenoid valve (plug type C)



Ordering data

Code	Description	Weight [g]	Part No.	Type
X	For exhaust air flow control in ducts 3 and 5 on the valve	228	543603	VABF-S3-2-F1B1-C

Manifold components, ISO 15407-1

Vertical stacking – Width 18 mm

Vertical supply plate

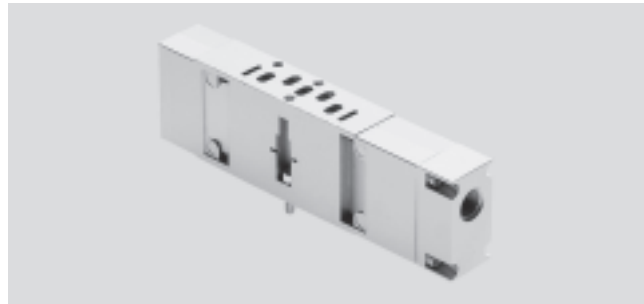
VABF-S3-2-P ...

Material:

Housing: Die-cast aluminium

-Q- Ambient temperature
-5 ... +50 °C

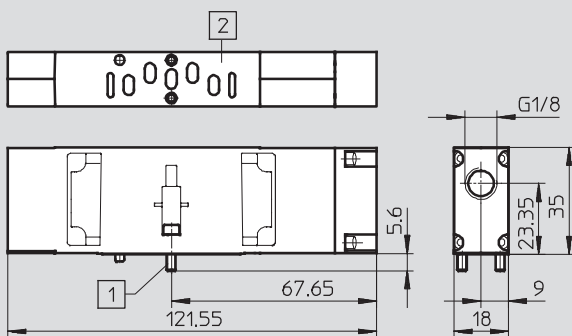
Pressure
-0.9 ... +10 bar



Dimensions

Download CAD Data → www.festo.com/us/cad

Vertical supply plate width 18 mm

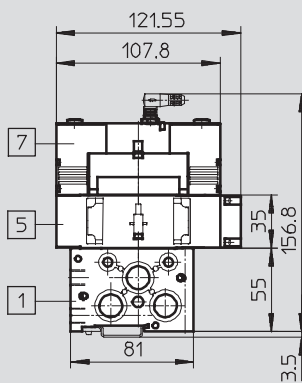


- 1 Captive screws
- 2 Port pattern to ISO 15407-1

Dimensions

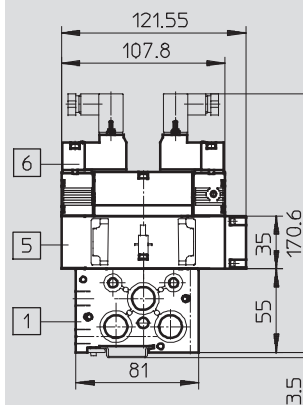
Download CAD Data → www.festo.com/us/cad

With manifold sub-base and solenoid valve (central plug)



- 1 Manifold sub-base NAW
- 5 Vertical supply plate

With manifold sub-base and solenoid valve (plug type C)



- 6 Solenoid valve VSVA (plug type C)
- 7 Solenoid valve VSVA (central plug)

Ordering data

Code	Description	Weight [g]	Part No.	Type
ZU	For the independent supply of a valve	146	544435	VABF-S3-2-P1A3-G18

Manifold components, ISO 15407-1

Vertical stacking – Width 18 mm

Vertical shut-off plate VABF-S3-2-L ...

Material:
Housing: Die-cast aluminium

-Q- Ambient temperature
-5 ... +50 °C

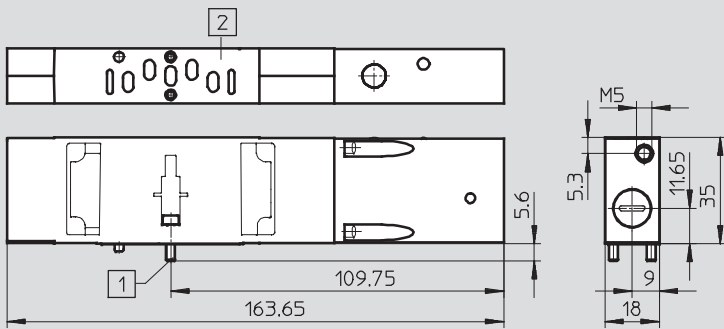
Pressure
-0.9 ... +10 bar



Dimensions

Download CAD Data → www.festo.com/us/cad

Vertical shut-off plate width 18 mm

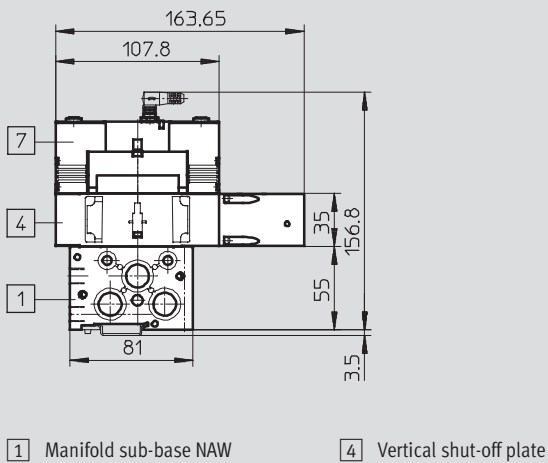


- 1 Captive screws M3x12
- 2 Port pattern to ISO 15407-1

Dimensions

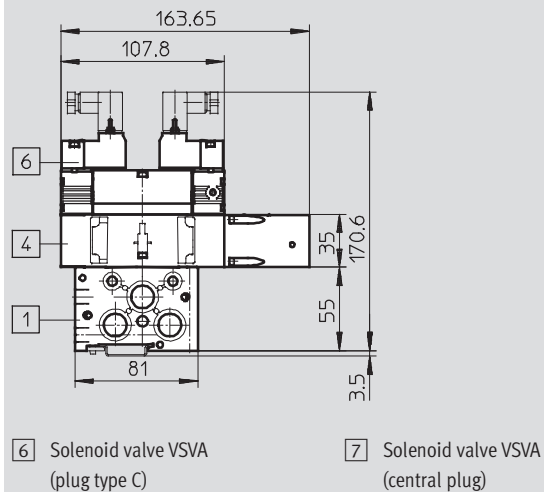
Download CAD Data → www.festo.com/us/cad

With manifold sub-base and solenoid valve (central plug)



- 1 Manifold sub-base NAW
- 4 Vertical shut-off plate

With manifold sub-base and solenoid valve (plug type C)



- 6 Solenoid valve VSVA (plug type C)
- 7 Solenoid valve VSVA (central plug)

Ordering data

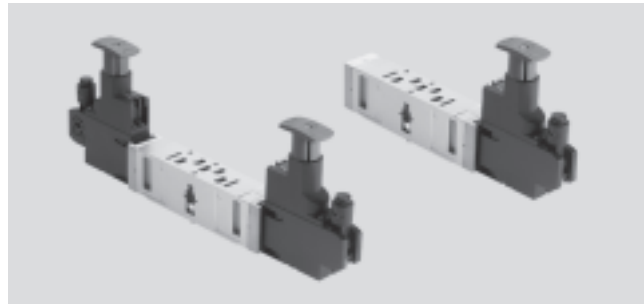
Code	Description	Weight [g]	Part No.	Type
ZT	For shutting off a valve from the supply pressure	212	543601	VABF-S3-2-L1D1-C

Manifold components, ISO 15407-1

Vertical stacking – Width 26 mm

Regulator plate VABF-S3-1-R ...

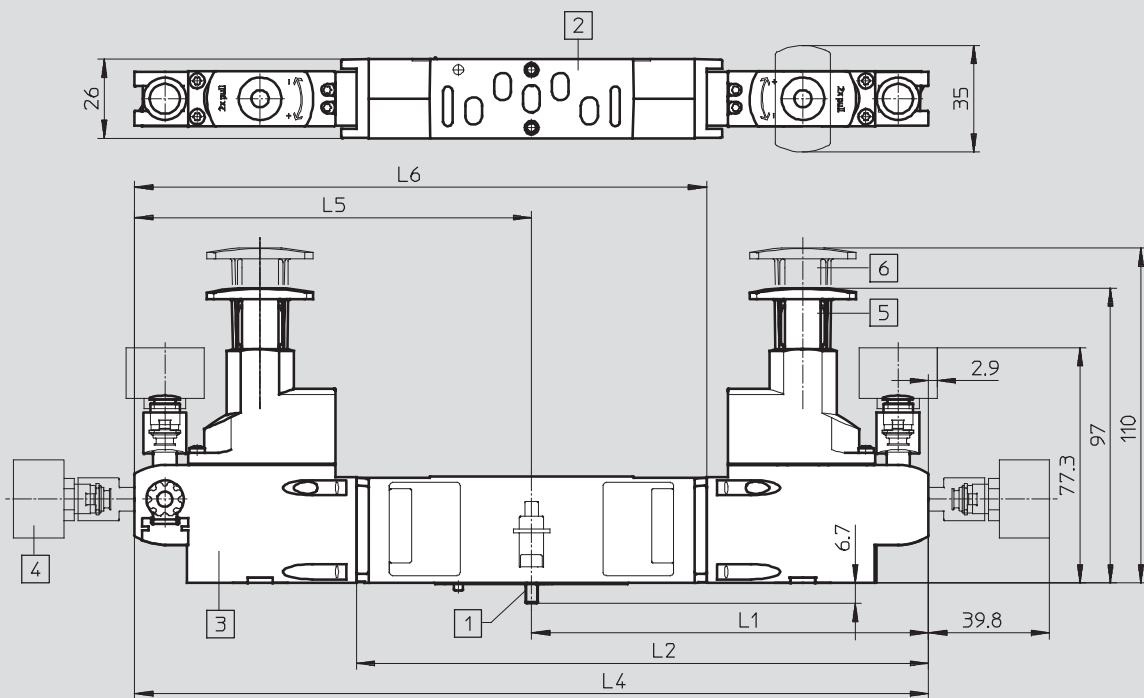
Material: Regulating function:
 Housing: Die-cast aluminium Input pressure: 0.5 ... 10 bar
 Control section: Polyamide Pressure regulating ranges:
 -Q- Ambient temperature 0.5 ... 6 bar, 0.5 ... 10 bar
 -5 ... +50 °C Output pressure constant with
 secondary venting



Dimensions – Width 26 mm

Download CAD Data → www.festo.com/us/cad

Regulator plate, A regulator, B regulator, AB regulator, P regulator



- 1 Captive screws M4x12
- 2 Port pattern to ISO 15407-1
- 3 Regulator
- 4 Pressure gauge
- 5 Regulator head in the locked state
- 6 Regulator head with pressure adjustment

Dimensions							
Type	L1	L2	L3	L4	L5	L6	Weight [g]
VABF-S3-1-R5...	130.35	–	–	260.7	–	–	712
VABF-S3-1-R7...	–	–	–	–	130.35	192.9	452
VABF-S3-1-R6...	130.35	195	–	–	–	–	452
VABF-S3-1-R1...	130.35	183.88	–	–	–	–	439

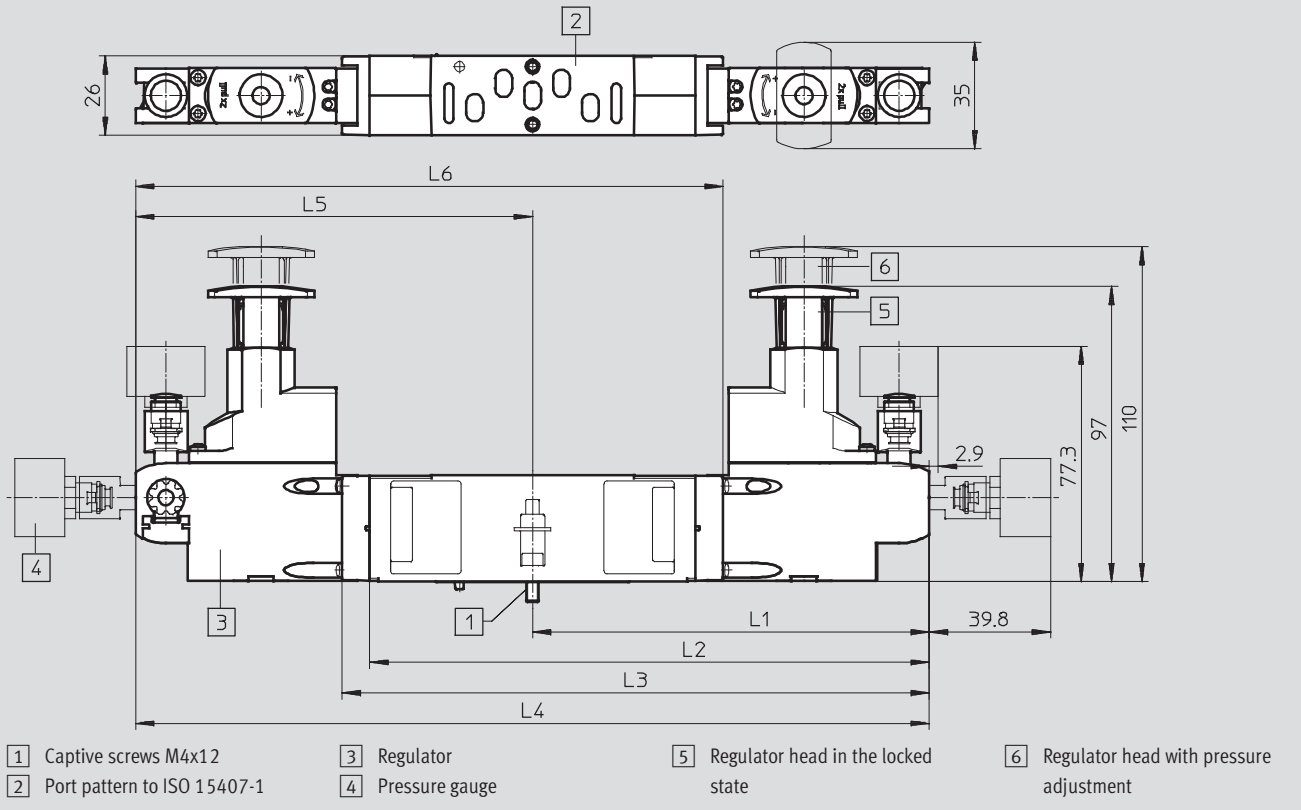
Manifold components, ISO 15407-1

Vertical stacking – Width 26 mm

Dimensions – Width 26 mm

Download CAD Data → www.festo.com/us/cad

Regulator plate, A regulator, B regulator, AB regulator



Dimensions							
Type	L1	L2	L3	L4	L5	L6	Weight [g]
VABF-S3-1-R4...	130.35	–	–	260.7	–	–	712
VABF-S3-1-R3...	–	–	–	–	130.35	192.9	452
VABF-S3-1-R2...	130.35	–	192.9	–	–	–	452

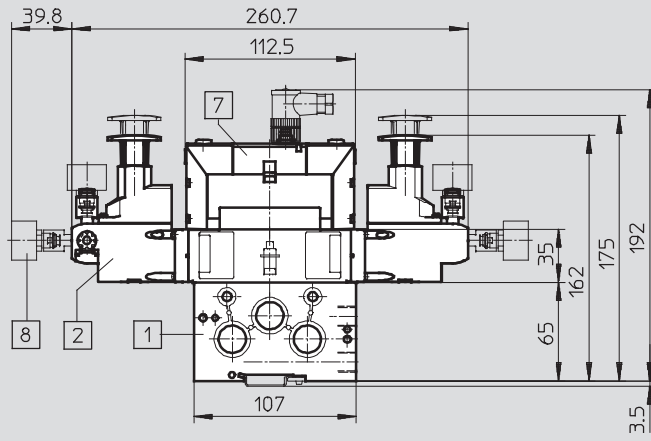
Manifold components, ISO 15407-1

Vertical stacking – Width 26 mm

Dimensions

Download CAD Data → www.festo.com/us/cad

With manifold sub-base and solenoid valve (central plug)

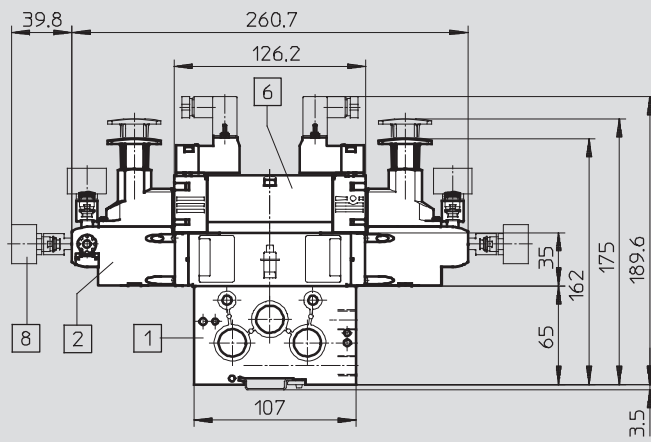


- 1 Manifold sub-base NAW
- 2 Pressure regulator plate
- 7 Solenoid valve VSVA
- 8 Pressure gauge, freely positionable

Dimensions

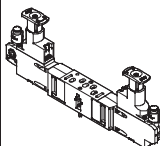
Download CAD Data → www.festo.com/us/cad

With manifold sub-base and solenoid valve (plug type C)



- 1 Manifold sub-base NAW
- 2 Pressure regulator plate
- 7 Solenoid valve VSVA
- 8 Pressure gauge, freely positionable

Ordering data

Code	Designation	For connection	Regulator	Regulating range	Part No.	Type
Regulator plate width 26 mm						
ZA		1	P	0.5 ... 10 bar	543527	VABF-S3-1-R1C2-C-10
ZF		1	P	0.5 ... 6 bar	543525	VABF-S3-1-R1C2-C-6
ZB		4	A	0.5 ... 10 bar	543531	VABF-S3-1-R3C2-C-10
ZG		4	A	0.5 ... 6 bar	543529	VABF-S3-1-R3C2-C-6
ZC		2	B	0.5 ... 10 bar	543535	VABF-S3-1-R2C2-C-10
ZH		2	B	0.5 ... 6 bar	543533	VABF-S3-1-R2C2-C-6
ZD		2 and 4	AB	0.5 ... 10 bar	543539	VABF-S3-1-R4C2-C-10
ZI		2 and 4	AB	0.5 ... 6 bar	543537	VABF-S3-1-R4C2-C-6
ZE		2 and 4, reversible	AB	0.5 ... 10 bar	543543	VABF-S3-1-R5C2-C-10
ZJ		2 and 4, reversible	AB	0.5 ... 6 bar	543541	VABF-S3-1-R5C2-C-6
ZL		2, reversible	B	0.5 ... 10 bar	546789	VABF-S3-1-R6C2-C-10
ZN		2, reversible	B	0.5 ... 6 bar	546787	VABF-S3-1-R6C2-C-6
ZK		4, reversible	A	0.5 ... 10 bar	546793	VABF-S3-1-R7C2-C-10
ZM		4, reversible	A	0.5 ... 6 bar	546791	VABF-S3-1-R7C2-C-6

Manifold components, ISO 15407-1

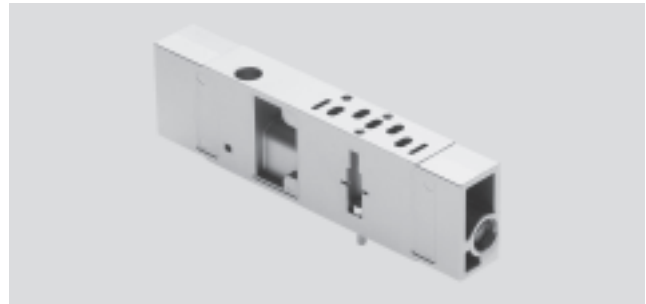
Vertical stacking – Width 26 mm

Flow control plate VABF-S3-1-F...

Material:

Housing: Die-cast aluminium

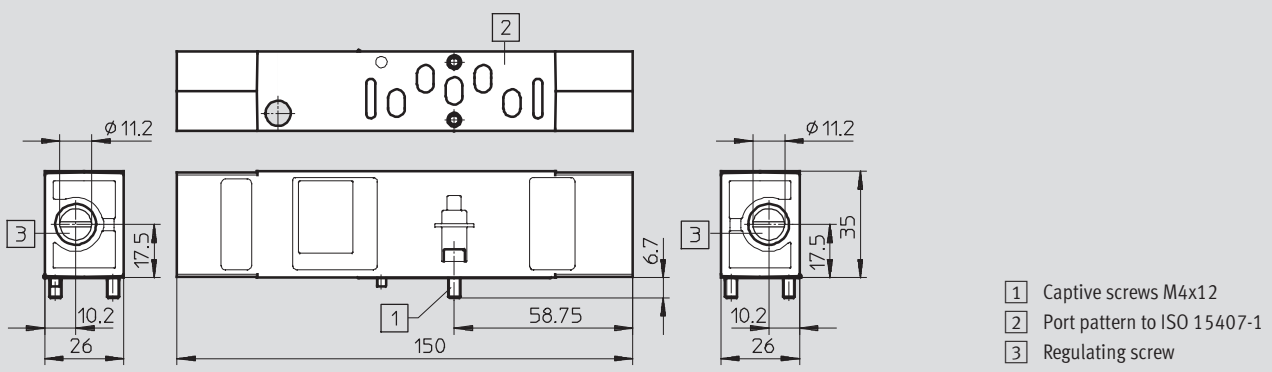
-Q- Ambient temperature
-5 ... +50 °C



Dimensions – Width 26 mm

Download CAD Data → www.festo.com/us/cad

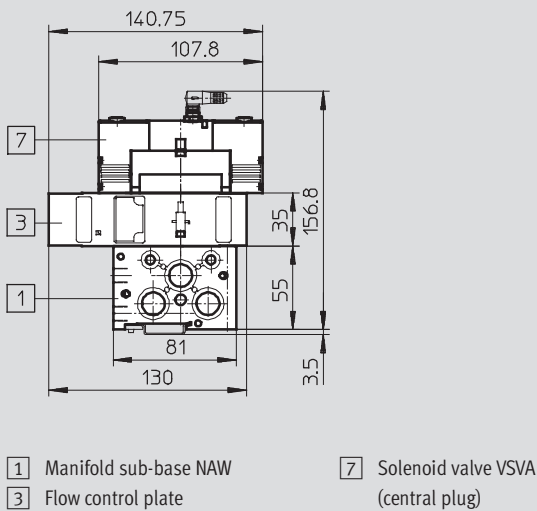
Flow control plate



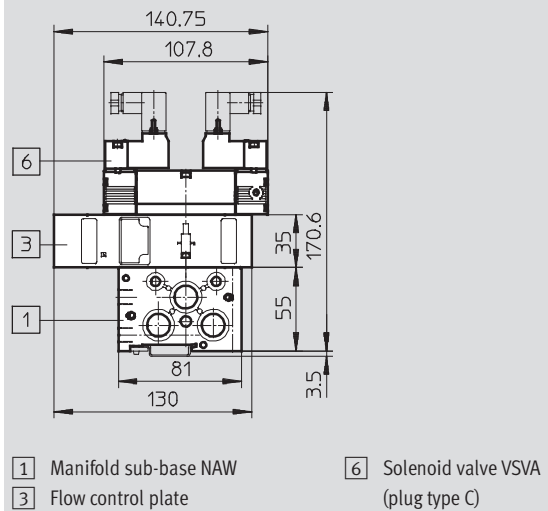
Dimensions

Download CAD Data → www.festo.com/us/cad

With manifold sub-base and solenoid valve (central plug)



With manifold sub-base and solenoid valve (plug type C)



Ordering data

Code	Description	Weight [g]	Part No.	Type
X	For exhaust air flow control in ducts 3 and 5 on the valve	320	543604	VABF-S3-1-F1B1-C

Manifold components, ISO 15407-1

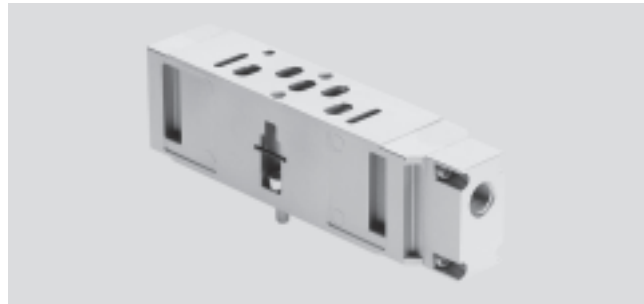
Vertical stacking – Width 26 mm

Vertical supply plate
VABF-S3-1-P ...

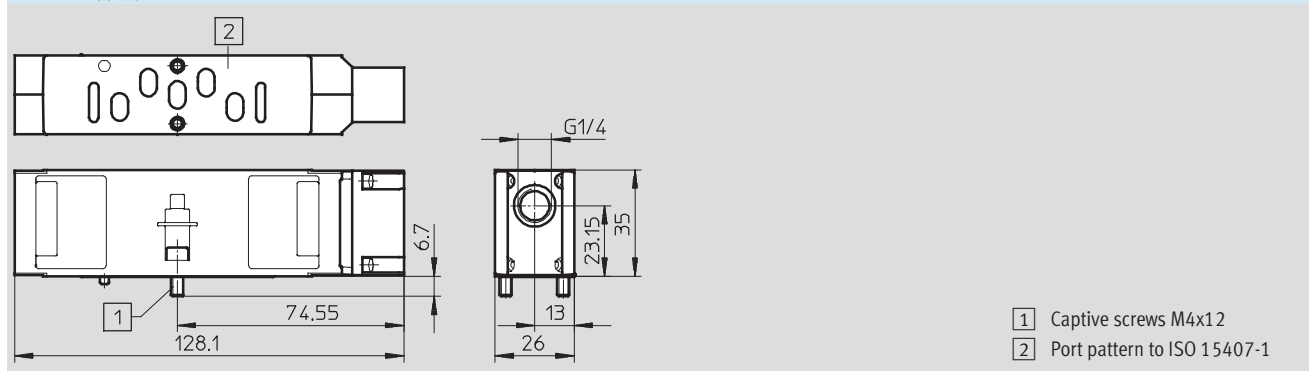
Material:
Housing: Die-cast aluminium

-Q- Ambient temperature
-5 ... +50 °C

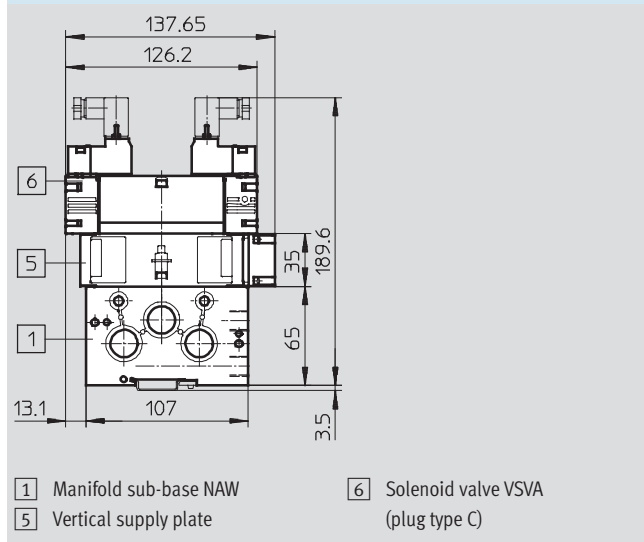
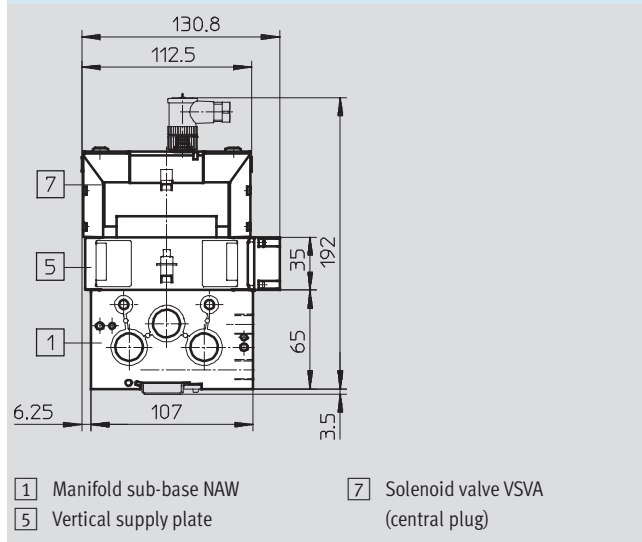
Pressure
-0.9 ... +10 bar



Dimensions – Width 26 mm Download CAD Data → www.festo.com/us/cad



Dimensions Download CAD Data → www.festo.com/us/cad



Ordering data				
Code	Description	Weight [g]	Part No.	Type
ZU	For the independent supply of a valve	201	544434	VABF-S3-1-P1A3-G14

Manifold components, ISO 15407-1

Vertical stacking – Width 26 mm

Vertical shut-off plate

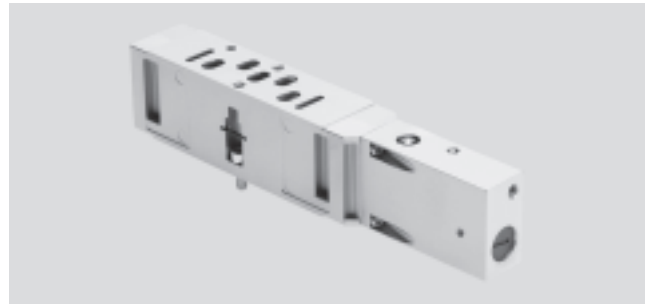
VABF-S3-1-L ...

Material:

Housing: Die-cast aluminium

-Q- Ambient temperature
-5 ... +50 °C

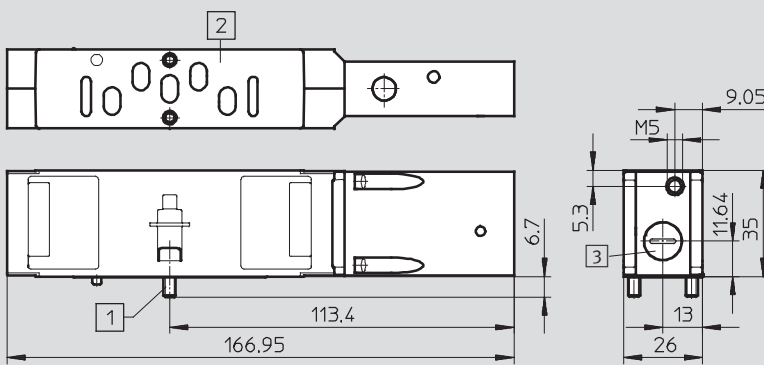
Pressure
-0.9 ... +10 bar



Dimensions – Width 26 mm

Download CAD Data → www.festo.com/us/cad

Vertical shut-off plate

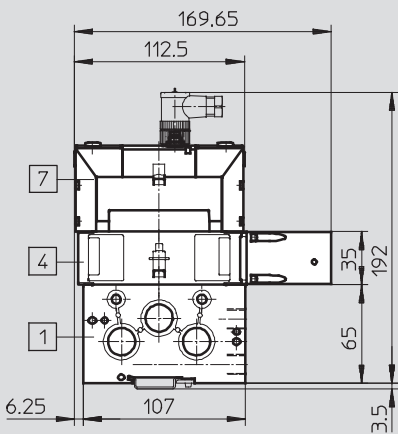


- 1 Captive screws M4x12
- 2 Port pattern to ISO 15407-1
- 3 Plug screw

Dimensions

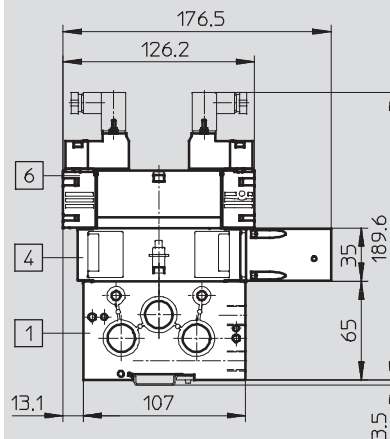
Download CAD Data → www.festo.com/us/cad

With manifold sub-base and solenoid valve (central plug)



- 1 Manifold sub-base NAW
- 4 Vertical shut-off plate
- 7 Solenoid valve VSVA (central plug)

With manifold sub-base and solenoid valve (plug type C)



- 1 Manifold sub-base NAW
- 4 Vertical shut-off plate
- 6 Solenoid valve VSVA (plug type C)

Ordering data

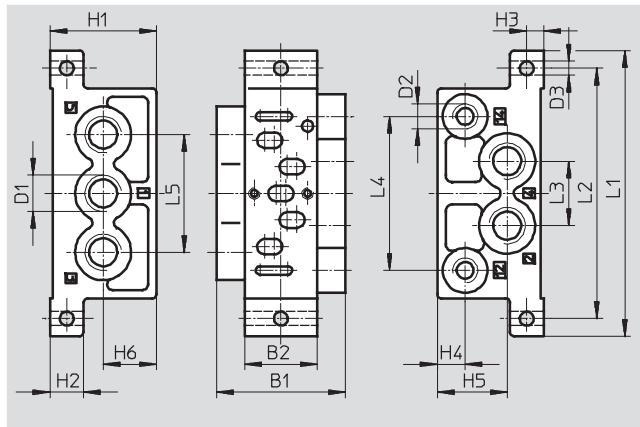
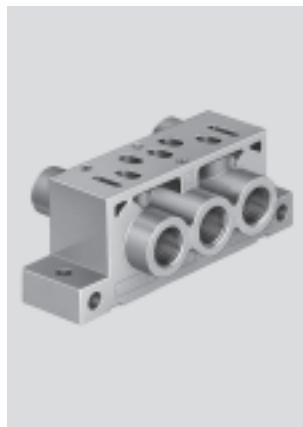
Code	Description	Weight [g]	Part No.	Type
ZT	For shutting off a valve from the supply pressure	286	543602	VABF-S3-1-L1D1-C

Sub-bases, ISO 15407-1

Individual sub-base

Individual sub-base NAS

Materials:
Die-cast aluminium



Dimensions and ordering data											
Width [mm]	B1	B2	D1	D2	D3	H1	H2	H3	H4	H5	H6
18	28.5	18	G $\frac{1}{8}$	M5	5.5	31	10	5	7	20	14.5
26	46	26	G $\frac{1}{4}$	G $\frac{1}{8}$	5	38	12	6	10	25	19

Dimensions and ordering data									
Width [mm]	L1	L2	L3	L4	L5	Weight [g]	Part No.	Type	
18	79	66.5	17	40	32	67	161115	NAS- $\frac{1}{8}$ -02-VDMA	
26	102	89.4	23	55	42	160	161109	NAS- $\frac{1}{4}$ -01-VDMA	

General technical data			
Width [mm]	18		26
Type of mounting	2 through-holes in housing		2 through-holes in housing
Pneumatic connection	1, 2, 3, 4, 5	G $\frac{1}{8}$	G $\frac{1}{4}$
	12, 14	M5	G $\frac{1}{8}$

Manifold components, ISO 15407-1

Horizontal linking

Manifold sub-base NAW

Material:
Die-cast aluminium



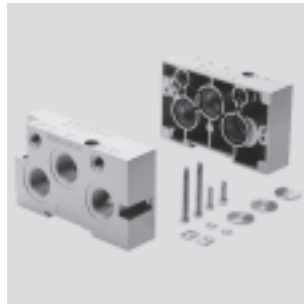
Ordering data – NAW for solenoid valves					
Width [mm]	Pneumatic connection		Weight [g]	Part No.	Type
	1, 2, 3, 4, 5	12, 14			
18	G $\frac{1}{8}$	M5	130	161110	NAW- $\frac{1}{8}$ -02-VDMA
26	G $\frac{1}{4}$	M5	225	161102	NAW- $\frac{1}{4}$ -01-VDMA

Ordering data – NAW for pneumatic valves					
Width [mm]	Pneumatic connection		Weight [g]	Part No.	Type
	1, 2, 3, 4, 5	12, 14			
18	G $\frac{1}{8}$	M5	130	161111	NAW- $\frac{1}{8}$ -02-VDMA-VL
26	G $\frac{1}{4}$	M5	225	161103	NAW- $\frac{1}{4}$ -01-VDMA-VL

Dimensions → 61

End plate kit NEV

Material:
Die-cast aluminium



Ordering data					
Width [mm]	Pneumatic connection		Weight [g]	Part No.	Type
	1, 2, 3, 4, 5	12, 14			
18	G $\frac{3}{8}$	G $\frac{1}{8}$	280	161112	NEV-02-VDMA
26	G $\frac{1}{2}$	G $\frac{1}{8}$	445	161104	NEV-01-VDMA

Dimensions → 61

Manifold components, ISO 15407-1

Horizontal linking



End plate kit NEV

For combi manifold with widths of 18 and 26

Material:
Die-cast aluminium



Ordering data				
Width [mm]	Description	Weight [g]	Part No.	Type
18 and 26	One end plate of width 18 mm, one end plate of width 26 mm and fittings	372	191405	NEV-02-01-VDMA

Dimensions → 61

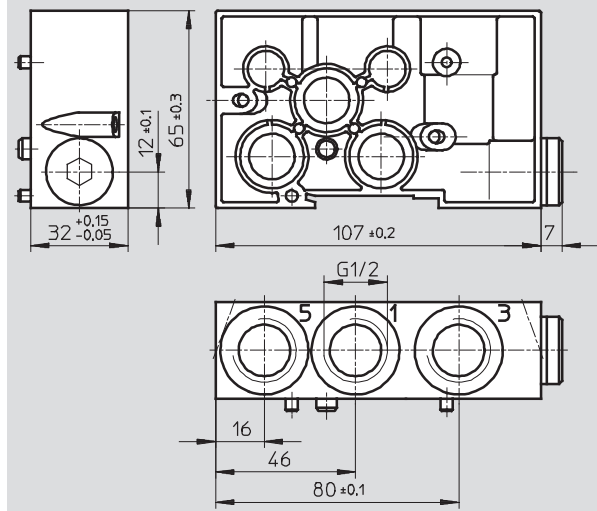
Intermediate plate NZV

For combi manifold with widths of 18 and 26

Material:
Die-cast aluminium



Dimensions Download CAD Data → www.festo.com/us/cad



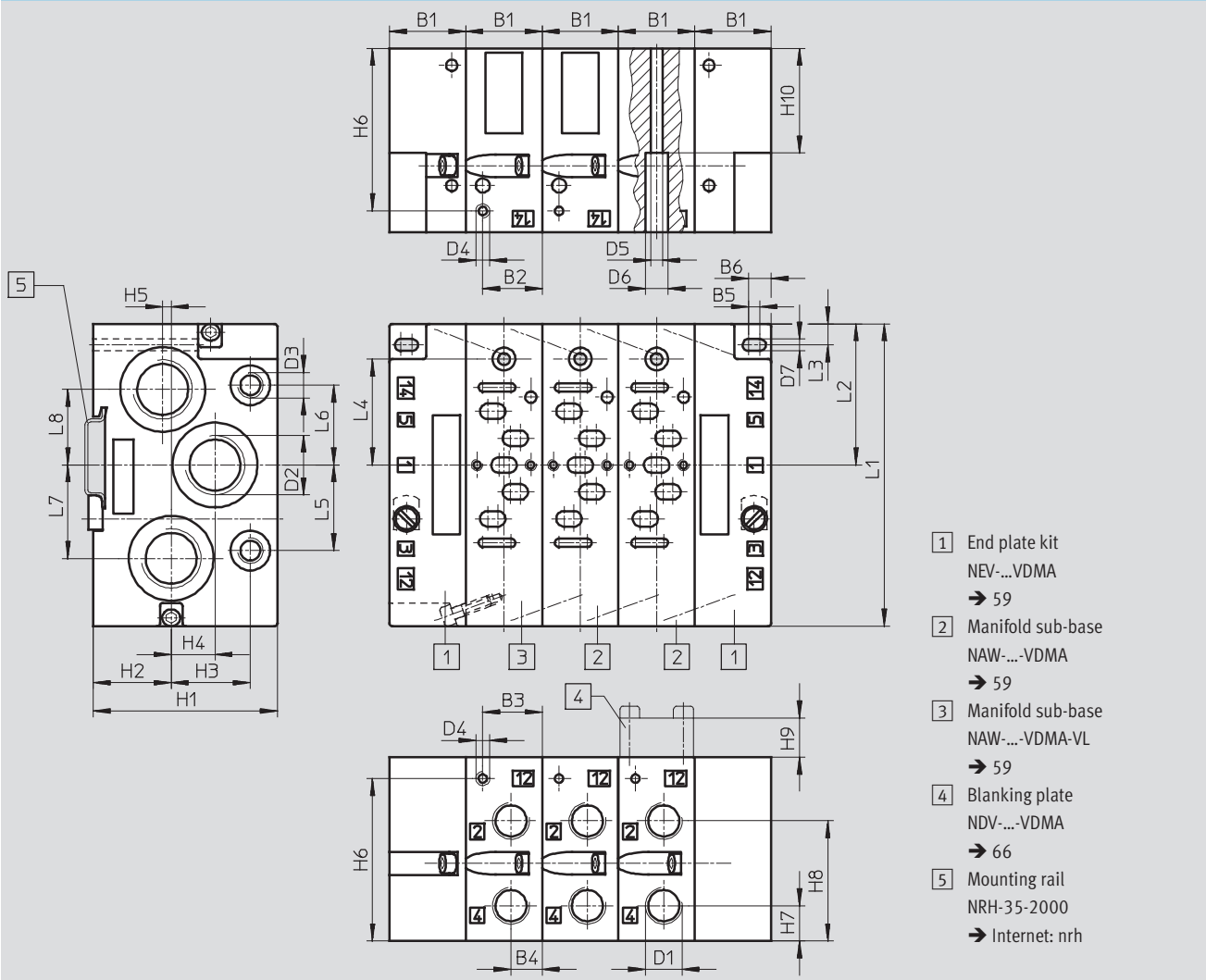
Ordering data					
Width [mm]	Pneumatic connection		Weight [g]	Part No.	Type
	1, 2, 3, 4, 5	12, 14			
18 and 26	$G1/2$	-	270	161108	NZV-01/02-VDMA

Manifold components, ISO 15407-1

Horizontal linking

Dimensions – Manifold assembly

Download CAD Data → www.festo.com/us/cad



Width [mm]	B1	B2	B3	B4	B5	B6	D1	D2	D3	D4
18	19	6	13	7.5	1	4.5	G $\frac{1}{8}$	G $\frac{3}{8}$	G $\frac{1}{8}$	M5
26	27	21	21	11	4	8	G $\frac{1}{4}$	G $\frac{1}{2}$	G $\frac{1}{8}$	M5

Width [mm]	D5	D6	D7	H1	H2	H3	H4	H5	H6	H7
18	3.3	6.3	4.3	55	17	28.8	18.5	–	48	10.5
26	4.2	8	4.2	65	27.5	28	15.5	3	57.5	12.5

Width [mm]	H8	H9	H10	L1	L2	L3	L4	L5	L6	L7	L8
18	35.5	12	40	81	36.5	5.6	30.9	20	20	18	18
26	42.5	14	37	107	50	7.5	37.5	30.3	28.3	33	26.8

Manifold components, ISO 15407-1

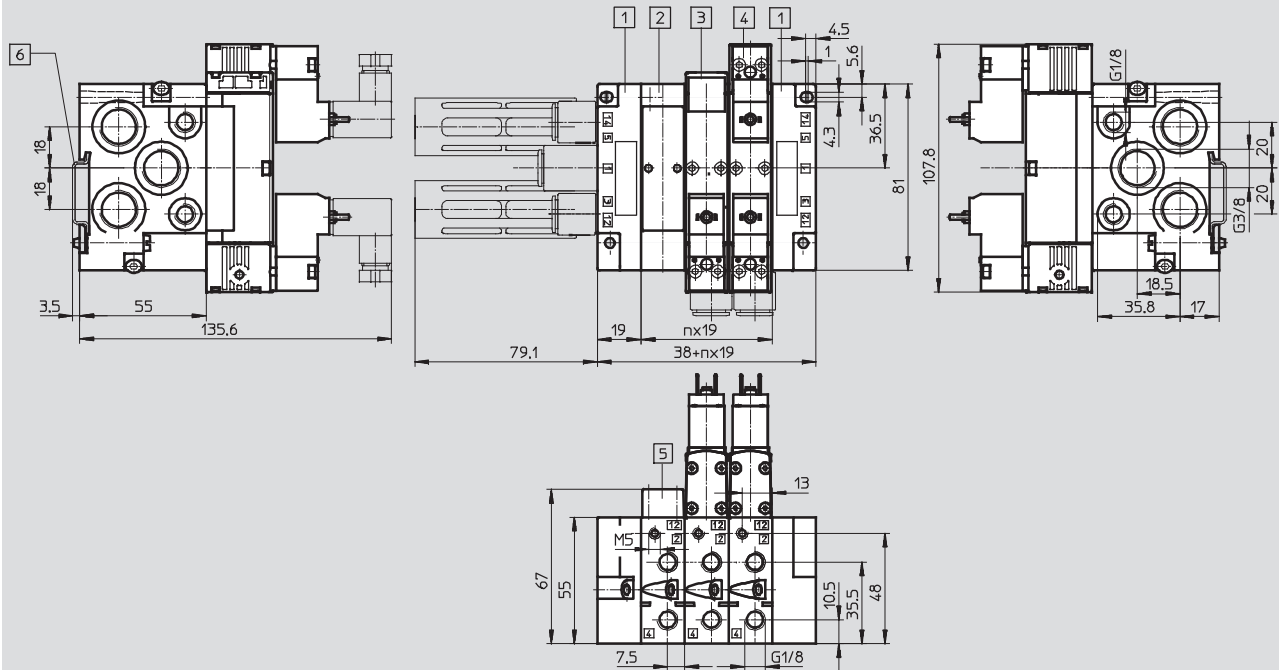
Horizontal linking

FESTO

Dimensions – Manifold assembly, width 18 mm

Download CAD Data → www.festo.com/us/cad

Valves with square plug, type C



- 1 End plate kit
type NEV-02-VDMA
- 2 Manifold sub-bases type
NAW-1/8-02-VDMA

- 3 Solenoid valve VSVA
(single solenoid)
- 4 Solenoid valve VSVA
(double solenoid)

- 5 Blanking plate NDV-02-VDMA

- 6 Mounting rail NRH-35-2000

Manifold components, ISO 15407-1

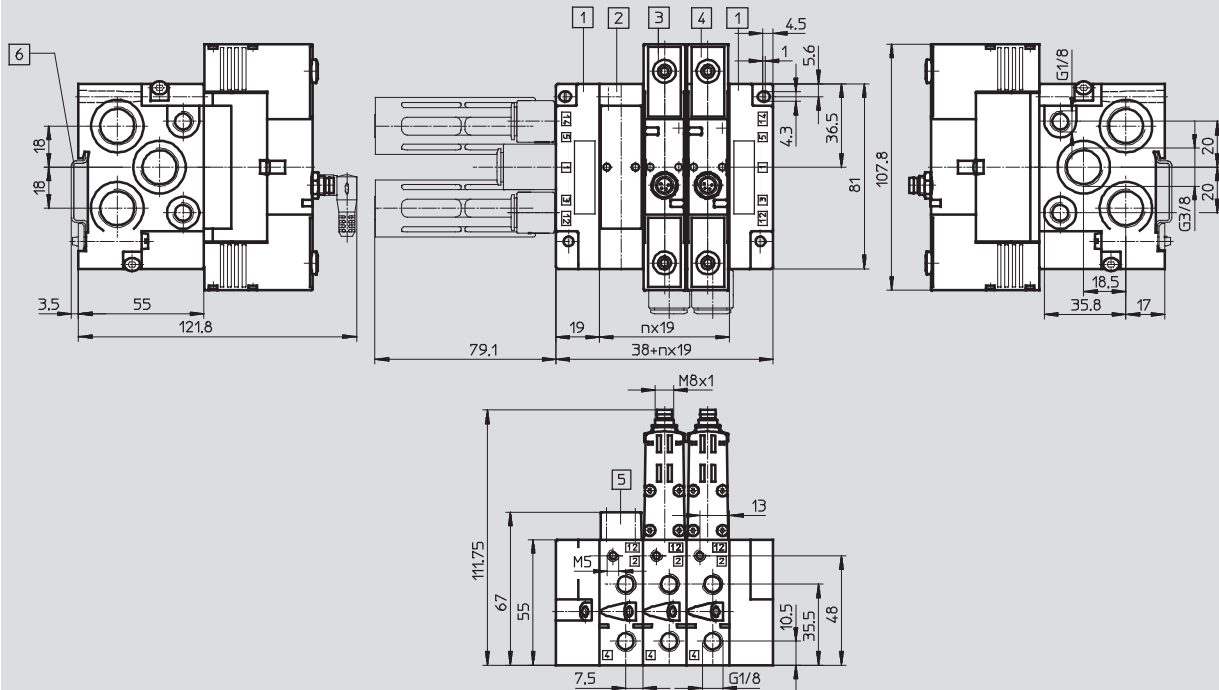
Horizontal linking

FESTO

Dimensions – Manifold assembly, width 18 mm

Download CAD Data → www.festo.com/us/cad

Valves with central plug M8x1



- | | | | |
|--|--------------------------------------|------------------------------|-----------------------------|
| 1 End plate kit
type NEV-02-VDMA | 3 Solenoid valve VSVA
(plug M8x1) | 5 Blanking plate NDV-02-VDMA | 6 Mounting rail NRH-35-2000 |
| 2 Manifold sub-bases type
NAW-1/8-02-VDMA | 4 Solenoid valve VSVA
(plug M8x1) | | |

Manifold components, ISO 15407-1

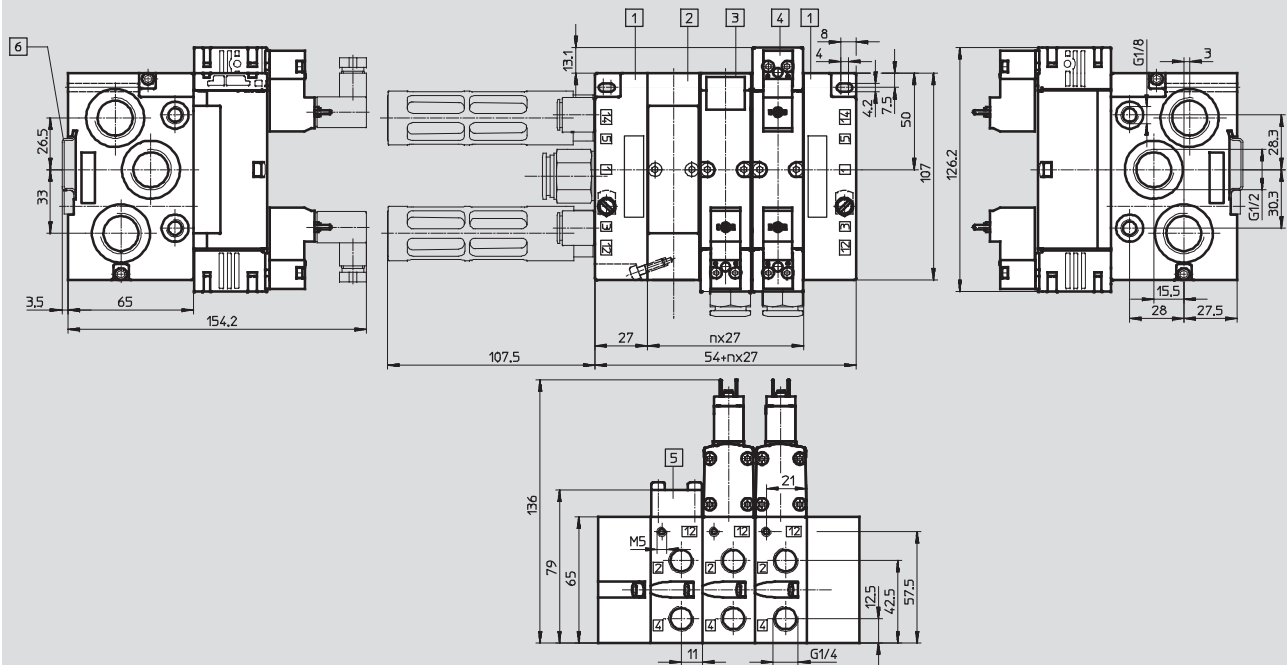
Horizontal linking

FESTO

Dimensions – Manifold assembly, width 26 mm

Download CAD Data → www.festo.com/us/cad

Valves with square plug, type C



- | | | | |
|--|--|------------------------------|-----------------------------|
| 1 End plate kit
type NEV-01-VDMA | 3 Solenoid valve VSVA
(single solenoid) | 5 Blanking plate NDV-01-VDMA | 6 Mounting rail NRH-35-2000 |
| 2 Manifold sub-bases type
NAW-1/4-01-VDMA | 4 Solenoid valve VSVA
(double solenoid) | | |

Manifold components, ISO 15407-1

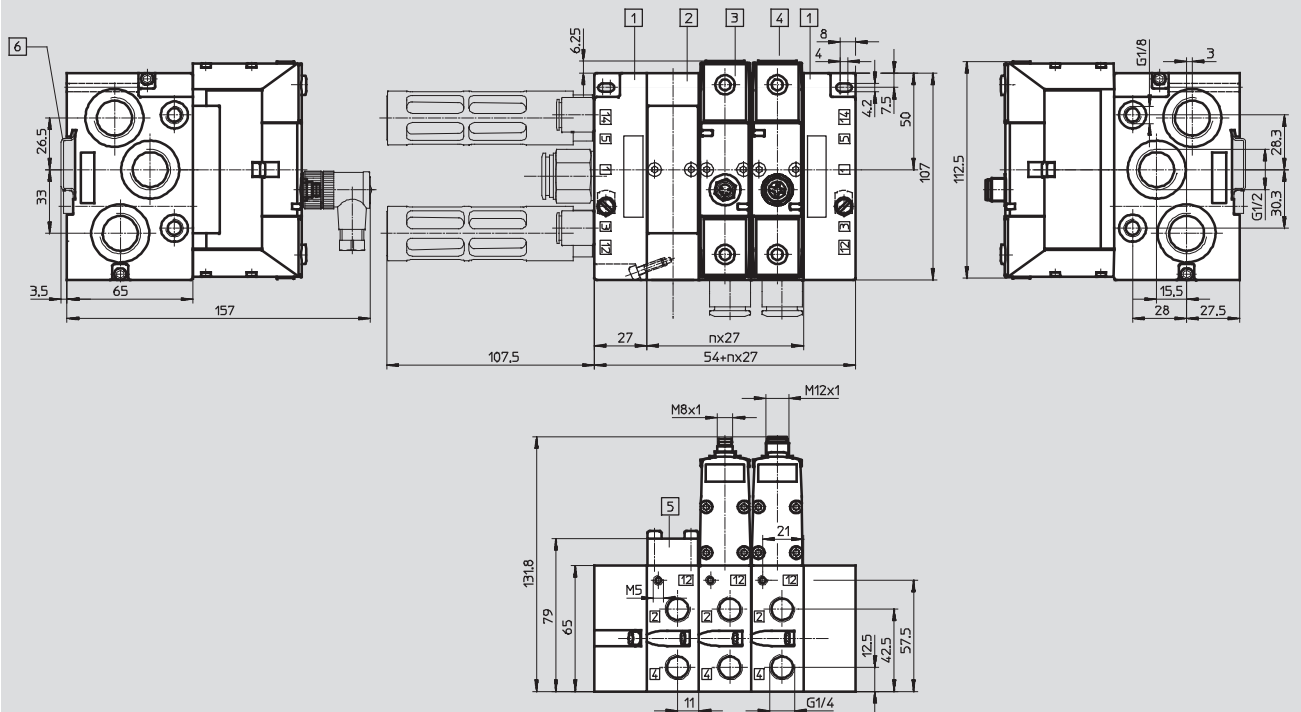
Horizontal linking

FESTO

Dimensions – Manifold assembly, width 26 mm

Download CAD Data → www.festo.com/us/cad

Valves with central plug M8x1, M12x1



- | | | | |
|--|---------------------------------------|------------------------------|-----------------------------|
| 1 End plate kit
type NEV-01-VDMA | 3 Solenoid valve VSVA
(plug M8x1) | 5 Blanking plate NDV-01-VDMA | 6 Mounting rail NRH-35-2000 |
| 2 Manifold sub-bases type
NAW-1/4-01-VDMA | 4 Solenoid valve VSVA
(plug M12x1) | | |

Manifold components, ISO 15407-1

Horizontal linking

Isolating disc NSC

Material:
Aluminium

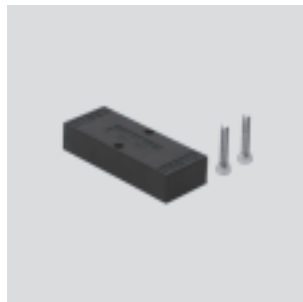


Ordering data – NSC for ports 1, 2, 3 (solenoid/pneumatic valves)			
Width [mm]	Weight [g]	Part No.	Type
18	2	161113	NSC-3/8-02-VDMA
26	2	161105	NSC-1/2-01-VDMA

Ordering data – NSC for ports 12, 14 (pneumatic valves)			
Width [mm]	Weight [g]	Part No.	Type
18	2	161106	NSC-1/8-01-VDMA
26	2	161106	NSC-1/8-01-VDMA

Blanking plate NDV

Material:
Polymer
Free of copper and PTFE







Ordering data			
Width [mm]	Weight [g]	Part No.	Type
18	22	161114	NDV-02-VDMA
26	36	161107	NDV-01-VDMA



Dimensions →



Pneumatic valves, VSPA, ISO 15407-1

Product range overview

Function	Variant	Type	Flow rate of valve	Working port on sub-base		Normal position			→ Page/Internet
			[l/min]	G $\frac{1}{8}$	G $\frac{1}{4}$	2x closed (C)	2x open (U)	1x (C) 1x (U) C/U=H	
2x3/2-way valves, monostable	Width 18 mm, pneumatically actuated valve								
		VSPA-B-T32...A2	550	■	-	■	■	■	73
	Width 26 mm, pneumatically actuated valve								
		VSPA-B-T32...A1	1,250	-	■	■	■	■	76

Function	Variant	Type	Flow rate of valve	Working port on sub-base		Reset method		→ Page/Internet	
			[l/min]	G $\frac{1}{8}$	G $\frac{1}{4}$	Pneumatic spring	Mechanical spring		
5/2-way valves, monostable	Width 18 mm, pneumatically actuated valve								
		VSPA-B-B52...A2	700	■	-	■	■	73	
	Width 26 mm, pneumatically actuated valve								
		VSPA-B-B52...A1	1,400	-	■	■	■	76	

Function	Variant	Type	Flow rate of valve	Working port on sub-base		Dominant		→ Page/Internet	
			[l/min]	G $\frac{1}{8}$	G $\frac{1}{4}$	1st signal	At 14		
5/2-way valves, bi-stable	Width 18 mm, pneumatically actuated valve								
		VSPA-B-M52...A2	700	■	-	■	■	73	
	Width 26 mm, pneumatically actuated valve								
		VSPA-B-M52...A1	1,400	-	■	■	■	76	

Function	Variant	Type	Flow rate of valve	Working port on sub-base		Normal position			→ Page/Internet
			[l/min]	G $\frac{1}{8}$	G $\frac{1}{4}$	Closed	Exhausted	Open	
5/3-way valves, monostable	Width 18 mm, pneumatically actuated mid-position valve								
		VSPA-B-P53...A2	650	■	-	■	■	■	73
	Width 26 mm, pneumatically actuated mid-position valve								
		VSPA-B-P53...A1	1,400	-	■	■	■	■	76

Pneumatic valves, VSPA, ISO 15407-1

Type codes

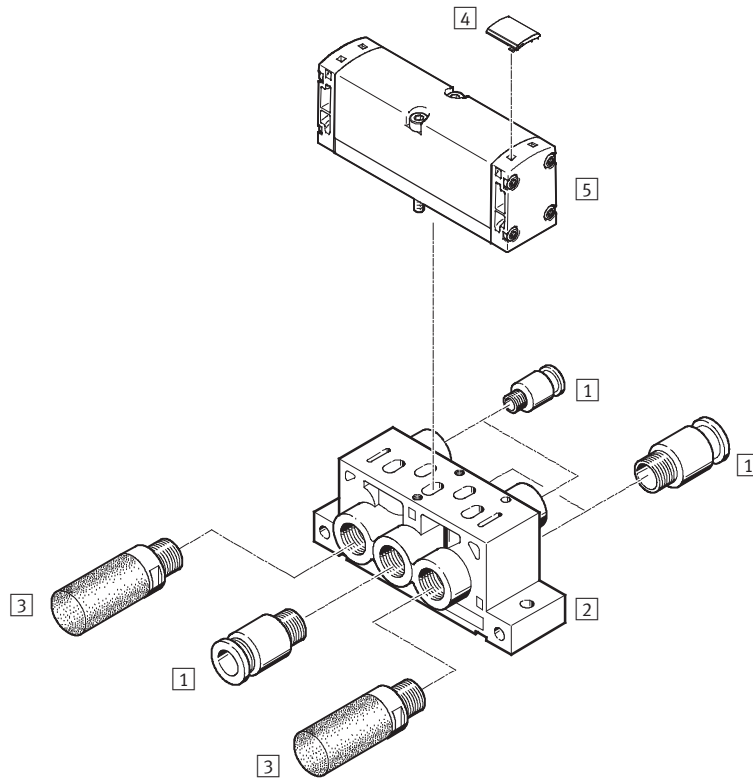
VSPA		-	B	-	M	52	-	A	-	A1
Valve family										
VSPA	Standard valves ISO 15407-1/-2									
Valve type										
B	Sub-base valve									
Valve function										
M	Monostable									
B	Bi-stable									
D	Bi-stable with dominance at 14									
P	Monostable, mid-position									
T	2 monostable valves in one housing									
Connections / switching positions										
32	3/2-way valve									
52	5/2-way valve									
53	5/3-way valve									
Normal position										
C	Closed									
U	Open									
E	Exhausted									
H	Code T with 1x open, 1x closed									
	Bi-stable valve									
Reset method										
A	Pneumatic spring									
M	Mechanical spring									
	Bi-stable valve									
Standard										
A1	ISO size 01, width 26									
A2	ISO size 02, width 18									

Pneumatic valves VSPA, ISO 15407-1

Peripherals overview

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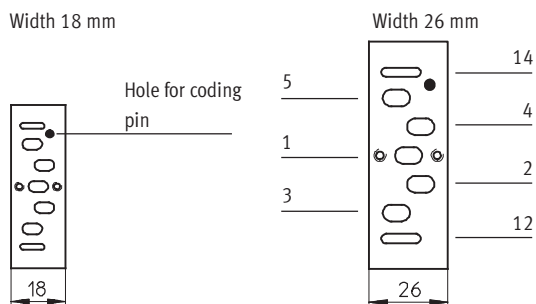
Individual mounting



Accessories				
	Type	Brief description	→ Page/Internet	
1	Push-in fitting	QS-...	For connecting compressed air tubing with standard external diameters	-
2	Individual sub-base	NAS-...	With lateral ports	58
-	Individual sub-base	NAU-...	With ports underneath	-
3	Silencer	U-...	For fitting in exhaust ports	-
4	Inscription label holder	ASCF-...	For identifying the valves	79
5	Pneumatic valve	VSPA-...	Port pattern to ISO 15407-1	73

Port pattern on sub-base to ISO 15407-1

Standard updates given below

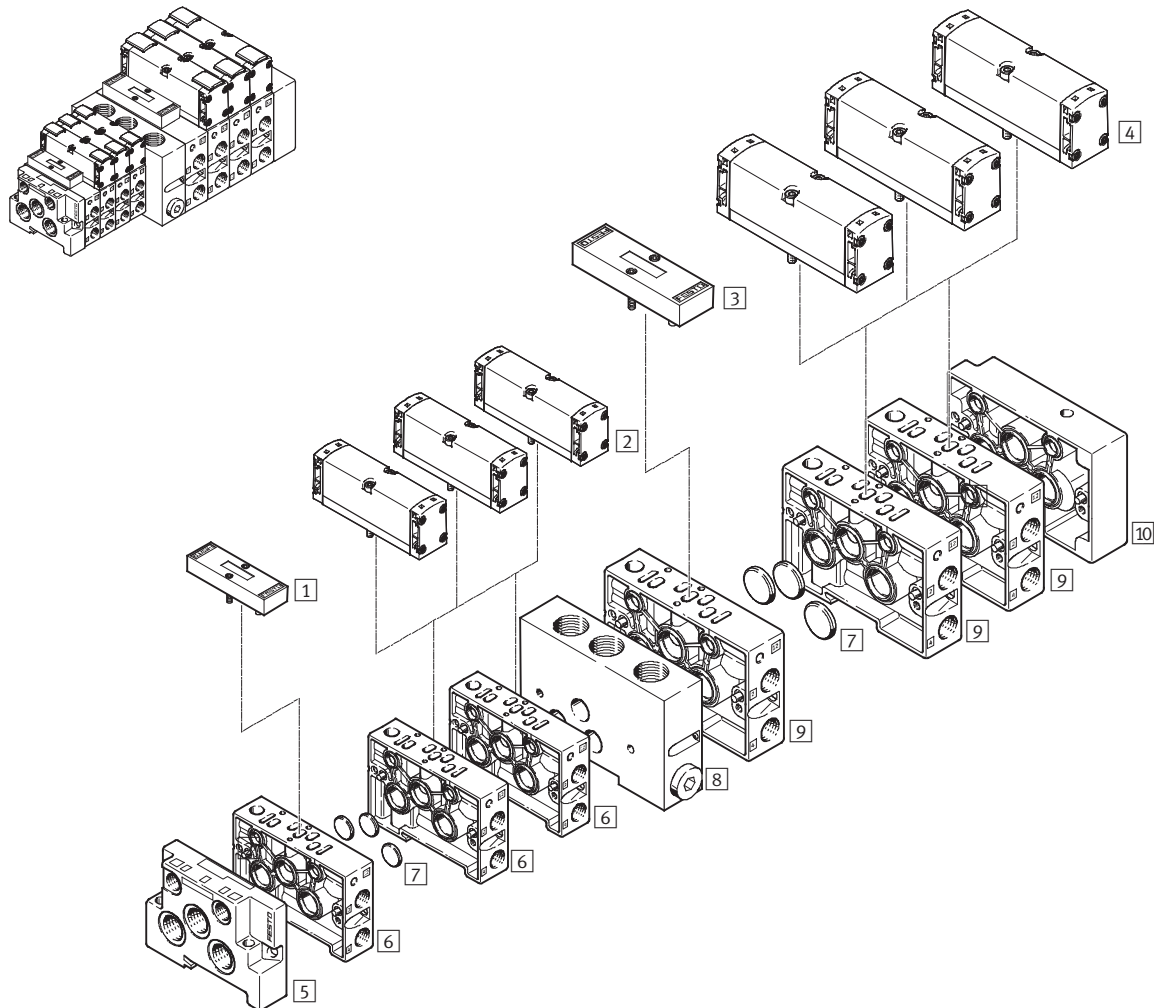


Pneumatic valves VSPA, ISO 15407-1

Peripherals overview

FESTO

Manifold assembly



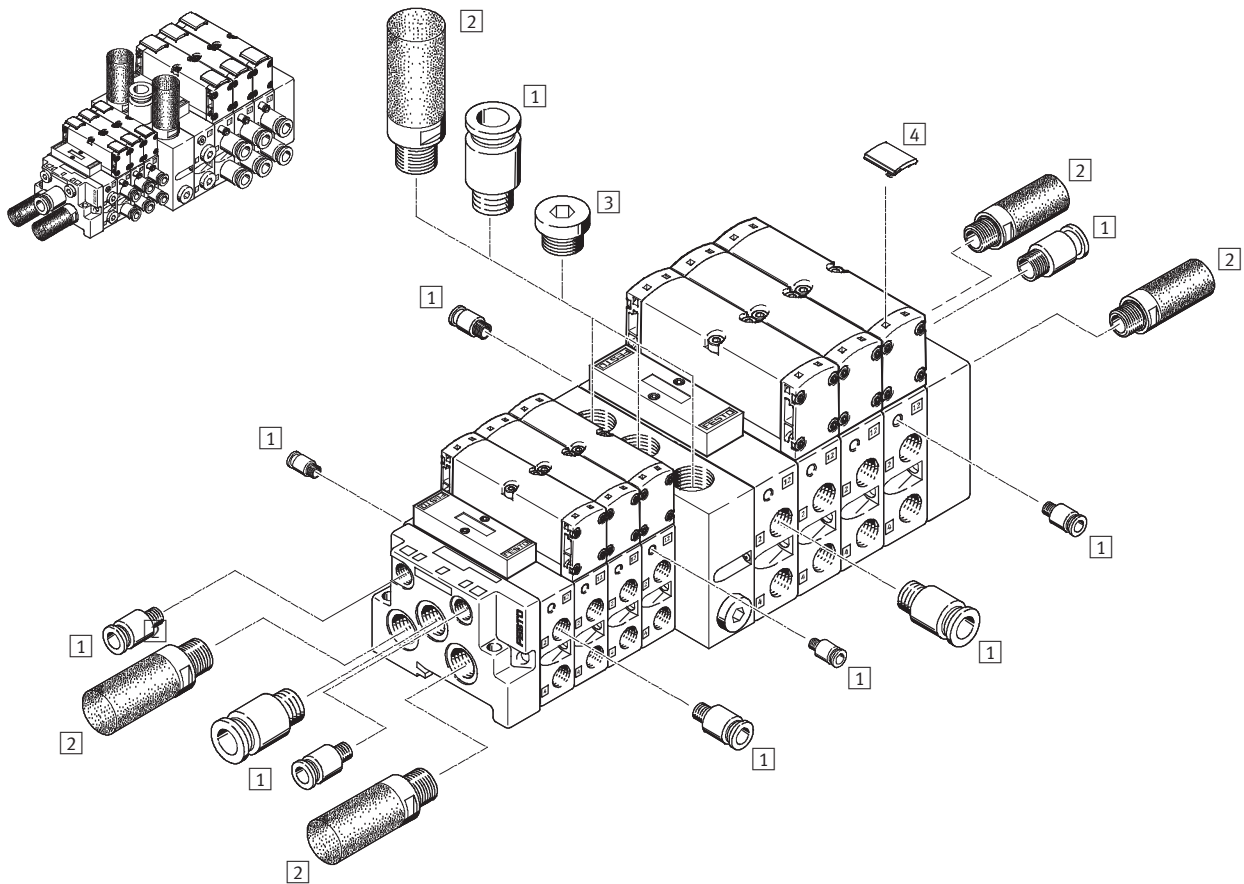
Component parts				
	Type	Brief description	→ Page/Internet	
1	Blanking plate	NDV-02-VDMA	For width 18, vacant or spare position	66
2	Pneumatic valve	VSPA...A2	Width 18	73
3	Blanking plate	NDV-01-VDMA	For width 26, vacant or spare position	66
4	Pneumatic valve	VSPA...A1	Width 26	76
5	End plate	NEV-...	For sealing the manifold sub-bases width 18	59
6	Manifold sub-base	NAW-1/8-02-VDMA	Width 18 with lateral ports 2 and 4	59
7	Isolating disc	NSC-...	For creating pressure zones or for sealing ports on the end plates	66
8	Intermediate plate	NZV-01/02-VDMA	For connecting width 18 with width 26	60
9	Manifold sub-base	NAW-1/4-01-VDMA	Width 26 with lateral ports 2 and 4	59
10	End plate	NEV-...	For sealing the manifold sub-bases width 26	59

Pneumatic valves VSPA, ISO 15407-1

Peripherals overview

FESTO

Manifold assembly



Accessories				
	Type	Brief description	→ Page/Internet	
1	Push-in fitting	QS-...	For connecting compressed air tubing with standard external diameters	-
2	Silencer	U-...	For fitting in exhaust ports	79
3	Blanking plugs	B-...	For fitting in exhaust ports	-
4	Inscription label holder	ASCF-...	For identifying the valves	79

Pneumatic valves VSPA, ISO 15407-1

Technical data – Directional control valves width 18 mm

Flow rate

550 ... 750 l/min



General technical data				
Valve function		2x 3/2	5/2	5/3
Normal position		C ¹⁾ , U ²⁾ , H ⁴⁾	–	C ¹⁾ , U ²⁾ , E ³⁾
Memory stability		Monostable	Monostable	Bi-stable
Pneumatic spring reset method		Yes	Yes	No
Mechanical spring reset method		No	Yes	Yes
Design		Piston spool valve		
Sealing principle		Soft		
Actuation type		Pneumatic		
Pilot control mode		Direct		
Direction of flow		Non-reversible	Reversible	
Exhaust function		Flow control		
Type of mounting		On sub-base		
Mounting position		Any		
Nominal diameter	[mm]	5		
Flow rate of valve	[l/min]	600	750	650
Flow rate of valve on individual sub-base	[l/min]	450	550	500
Flow rate of valve, pneumatically interlinked	[l/min]	400	550	450
Standard nominal flow rate	[l/min]	400	550	450
Switching time on/off, pneumatic spring	[ms]	10/15	11/20	–
Switching time on/off, mechanical spring	[ms]	–	8/18	–
Changeover time	[ms]	–	–	6
Changeover time (dominant)	[ms]	–	–	6
Width	[mm]	18		
Ports on the sub-base		1, 2, 3, 4, 5	G1/8	
		12, 14	M5	
Tightening torque, valve mounting	[Nm]	0.68 ... 0.92		
Product weight	[g]	80		
Conforms to		ISO 15407-1		

- 1) C=Normally closed
- 2) U=Normally open
- 3) E=Normally exhausted
- 4) H=2x 3/2-way valve in one housing with 1x normally closed and 1x normally open

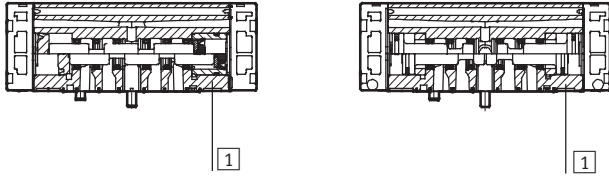
Operating and environmental conditions				
Valve function		2x3/2	5/2	5/3
Operating medium		Filtered compressed air, grade of filtration 40µm, lubricated or unlubricated		
Operating pressure	[bar]	2 ... 10	–0.9 ... 10	
Pilot pressure	[bar]	2 ... 10	3 ... 10 single solenoid; 2 ... 10 double solenoid	3 ... 10
Ambient temperature	[°C]	–10 ... +60		
Temperature of medium	[°C]	–10 ... +60		
Fire protection classification to UL94		HB		

Pneumatic valves, VSPA, ISO 15407-1

Technical data – Directional control valves width 18 mm

Materials

Sectional view

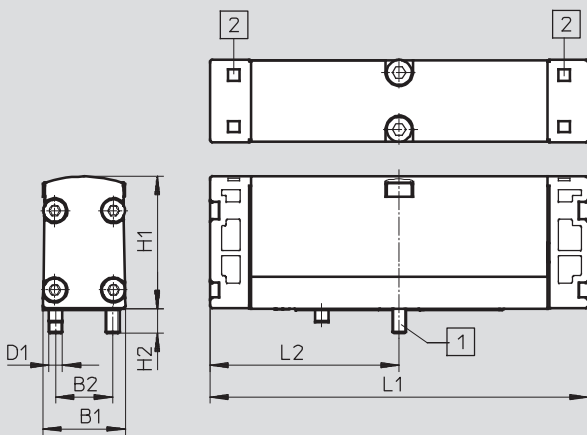


1	Housing	Die-cast aluminium
-	Seals	Nitrile rubber
-	Screws	Galvanised steel

Dimensions

Download CAD Data → www.festo.com/us/cad

Width 18



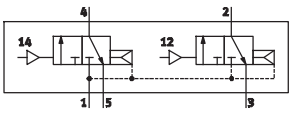
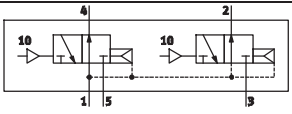
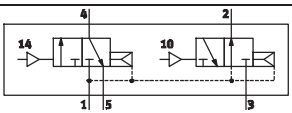
1 Captive screws

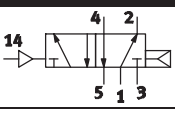
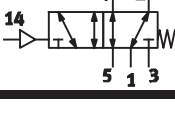
2 Slot for inscription label

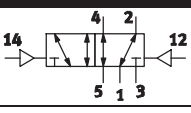
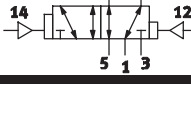
	B1	B2	D1	H1	H2	L1	L2
VSPA-B-...	18	12.5	M3	29	5.4	83	41.5

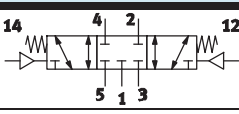
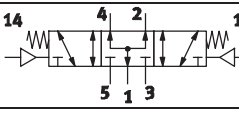
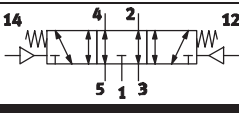
Pneumatic valves, VSPA, ISO 15407-1

Technical data – Directional control valves 18

Ordering data – 2x3/2-way valve, width 18				
Code	Circuit symbol	Normal position	Part No.	Type
K		2x closed	546721	VSPA-B-T32C-A2
N		2x open	546722	VSPA-B-T32U-A2
H		1x closed 1x open	546723	VSPA-B-T32H-A2

Ordering data – 5/2-way (monostable) valve, width 18				
Code	Circuit symbol	Reset method	Part No.	Type
M		Pneumatic	546726	VSPA-B-M52-A-A2
O		Mechanical spring	546727	VSPA-B-M52-M-A2

Ordering data – 5/2-way (bi-stable) valve, width 18				
Code	Circuit symbol	Dominant	Part No.	Type
J		1st signal	546724	VSPA-B-B52-A2
D		At 14	546725	VSPA-B-D52-A2

Ordering data – 5/3-way (monostable) valve, width 18				
Code	Circuit symbol	Normal position	Part No.	Type
G		Closed	546730	VSPA-B-P53C-A2
B		Open	546728	VSPA-B-P53U-A2
E		Exhausted	546729	VSPA-B-P53E-A2

Pneumatic valves VSPA, ISO 15407-1

Technical data – Directional control valves width 26 mm

Flow rate

1,250 ... 1,400 l/min



General technical data				
Valve function		2x 3/2	5/2	5/3
Normal position		C ¹⁾ , U ²⁾ , H ⁴⁾	–	C ¹⁾ , U ²⁾ , E ³⁾
Memory stability		Monostable	Monostable	Bistable
Pneumatic spring reset method		Yes	Yes	–
Mechanical spring reset method		No	Yes	Yes
Design		Piston spool valve		
Sealing principle		Soft		
Actuation type		Pneumatic		
Pilot control mode		Direct		
Direction of flow		Non-reversible	Reversible	
Exhaust function		Flow control		
Type of mounting		On sub-base		
Mounting position		Any		
Nominal diameter	[mm]	9		
Flow rate of valve	[l/min]	1,250	1,400	1,400
Flow rate of valve on individual sub-base	[l/min]	1,000	1,100	1,100
Flow rate of valve, pneumatically interlinked	[l/min]	900	1,100	1,000
Standard nominal flow rate	[l/min]	900	1,100	1,000
Switching time on/off, pneumatic spring	[ms]	15/28	18/30	–
Switching time on/off, mechanical spring	[ms]	–	10/35	–
Changeover time	[ms]	–	–	10
Changeover time (dominant)	[ms]	–	–	10
Width	[mm]	26		
Ports on the sub-base	1, 2, 3, 4, 5 12, 14	G1/4 M5		
Tightening torque, valve mounting	[Nm]	1.62 ... 2.18		
Product weight	[g]	180		
Conforms to		ISO 15407-1		

- 1) C=Normally closed
- 2) U=Normally open
- 3) E=Normally exhausted
- 4) H=2x 3/2-way valve in one housing with 1x normally closed and 1x normally open

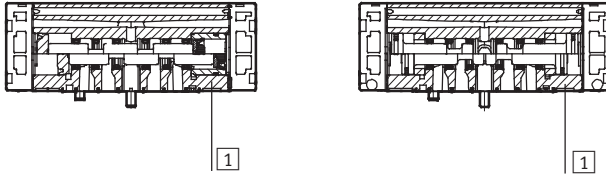
Operating and environmental conditions				
Valve function		2x3/2	5/2	5/3
Operating medium		Filtered compressed air, grade of filtration 40µm, lubricated or unlubricated		
Operating pressure	[bar]	2 ... 10	–0.9 ... 10	–0.9 ... 10
Pilot pressure	[bar]	2 ... 10	2 ... 10 double solenoid; 3 ... 10 single solenoid	3 ... 10
Ambient temperature	[°C]	–10 ... +60		
Temperature of medium	[°C]	–10 ... +60		
Fire protection classification to UL94		HB		

Pneumatic valves, VSPA, ISO 15407-1

Technical data – Directional control valves width 26 mm

Materials

Sectional view

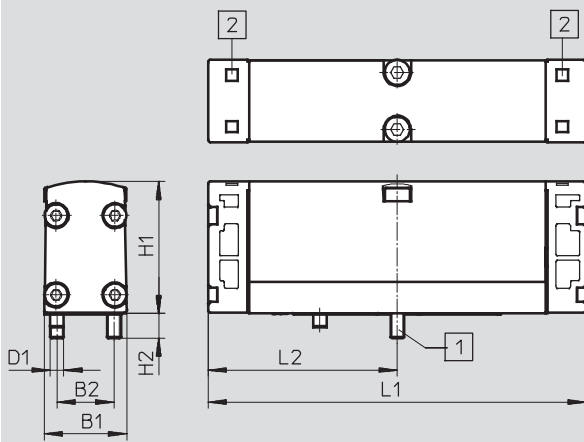


1	Housing	Die-cast aluminium
-	Seals	Nitrile rubber
-	Screws	Galvanised steel

Dimensions

Download CAD Data → www.festo.com/us/cad

Width 18



1 Captive screws

2 Slot for inscription label

	B1	B2	D1	H1	H2	L1	L2
VSPA-B-...	26.2	19	M4	38	7	100	50

Pneumatic valves, VSPA, ISO 15407-1

Technical data – Directional control valves width 26 mm

Ordering data – 2x3/2-way valve, width 26				
Code	Circuit symbol	Normal position	Part No.	Type
K		2x closed	546711	VSPA-B-T32C-A1
N		2x open	546712	VSPA-B-T32U-A1
H		1x closed 1x open	546713	VSPA-B-T32H-A1

Ordering data – 5/2-way valve (monostable), width 26				
Code	Circuit symbol	Reset method	Part No.	Type
M		Pneumatic	546716	VSPA-B-M52-A-A1
O		Mechanical spring	546717	VSPA-B-M52-M-A1





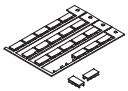

Ordering data – 5/2-way (bi-stable) valve, width 26				
Code	Circuit symbol	Dominant	Part No.	Type
J		1st signal	546714	VSPA-B-B52-A1
D		At 14	546715	VSPA-B-D52-A1




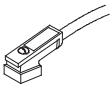
Ordering data – 5/3-way (monostable) valve, width 26				
Code	Circuit symbol	Normal position	Part No.	Type
G		Closed	546720	VSPA-B-P53C-A1
B		Open	546718	VSPA-B-P53U-A1
E		Exhausted	546719	VSPA-B-P53E-A1

Solenoid/pneumatic valves, ISO 15407-1

Accessories


FESTO



Ordering data		Part No.	Type
Pressure gauge		Technical data → Internet: pagn	
	With cartridge connection for regulator, 10 bar	543487	PAGN-26-16-P10
	With cartridge connection for regulator, 6 bar	543488	PAGN-26-10-P10
Cartridge for regulator plate			
	For tubing O.D. 4 mm	172972	QSP10-4
	For tubing O.D. 3/16"	172975	QSP10-3/16U
Blanking plug		Technical data → Internet: b	
	Pack of 10	3570	B-3/8
Silencer		Technical data → Internet: u	
	For port 12	6841	U-1/8-B
	For ports 3 and 5 with width of 18 mm	6843	U-3/8-B
	For ports 3 and 5 with width of 26 mm	6844	U-1/2-B
Inscription label		Technical data → Internet: ibs	
	Inscription label for valves VSVA (24 in frames included in scope of delivery)	18182	IBS-9x20
Inscription label holder		Technical data → Internet: ascf	
	Clip-on inscription label holder for valve cap (pack of 5)	540888	ASCF-T-S6



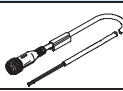

Ordering data – Plug sockets, plug sockets with cable for plug pattern DIN EN 175301-803, type C					
	Voltage [V]	Cable length [m]	Switching status display via LED	Part No.	Type
Plug socket without cable					
Technical data → Internet: mssd					
	–	–	–	151687	MSSD-EB
	–	–	–	539712	MSSD-EB-M12
Plug socket without cable with insulation displacement technology					
	–	–	–	192745	MSSD-EB-S-M14
Plug socket with cable					
Technical data → Internet: kmeb					
	24 DC	2.5	■	151688	KMEB-1-24-2,5-LED
	24 DC	5	■	151689	KMEB-1-24-5-LED
	24 DC	10	■	193457	KMEB-1-24-10-LED
	To 240	2.5	–	151690	KMEB-1-230AC-2,5
	To 240	5	–	151691	KMEB-1-230AC-5
	24 DC	2.5	■	174844	KMEB-2-24-2,5-LED
	24 DC	5	■	174845	KMEB-2-24-5-LED
	To 240	2.5	–	174846	KMEB-2-230-2,5
	To 240	5	–	174847	KMEB-2-230-5

Solenoid/pneumatic valves, ISO 15407-1

Accessories

Ordering data – Illuminating seal for plug pattern DIN EN 175301-803, type C			Technical data → Internet: meb-ld	
	Voltage		Part No.	Type
	[V DC]	[V AC]		
	12 ... 24	–	151717	MEB-LD-12-24DC
	–	230	151718	MEB-LD-230AC

Ordering data – Plug sockets, plug sockets with cable for valves with central plug M12x1				Technical data → Internet: sea	
	Voltage		Cable length [m]	Part No.	Type
	–	–			
Plug socket without cable					
	–	–	–	185498	SEA-M12-4WD-PG7
Ordering data – Plug sockets, plug sockets with cable for valves with central plug M12x1				Technical data → Internet: km-12	
	Voltage		Cable length [m]	Part No.	Type
	–	–			
Plug socket with cable					
	–	–	1	185499	KM-12-M12-GSWD-1-4

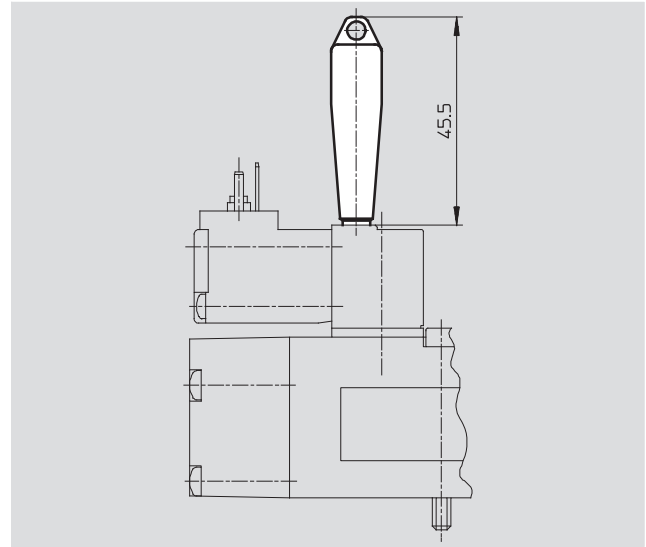
Ordering data – Connecting cables						
	Voltage		Cable length [m]	Switching status display via LED	Part No.	Type
	24 V DC	–				
Connecting cable M8x1, 4-pin, straight socket/open end						
	24 V DC	–	2.5	–	541342	NEBU-M8G4-K-2,5-LE4
	–	–	5	–	541343	NEBU-M8G4-K-5-LE4
Connecting cable M8x1, 4-pin, straight angled socket/open end						
	24 V DC	–	2.5	–	541344	NEBU-M8W4-K-2,5-LE4
	–	–	5	–	541345	NEBU-M8W4-K-5-LE4
Connecting cable M12x1, 4-pin, straight socket/open end						
	24 V DC	–	2.5	–	550326	NEBU-M12G5-K-2,5-LE4
	–	–	5	–	541328	NEBU-M12G5-K-5-LE4
Connecting cable M12x1, 4-pin, straight angled socket/open end						
	24 V DC	–	2.5	–	550325	NEBU-M12W5-K-2,5-LE4
	–	–	5	–	541329	NEBU-M12W5-K-5-LE4

Solenoid/pneumatic valves, ISO 15407-1

Accessories

Manual override tool AHB

Material:
Polymer

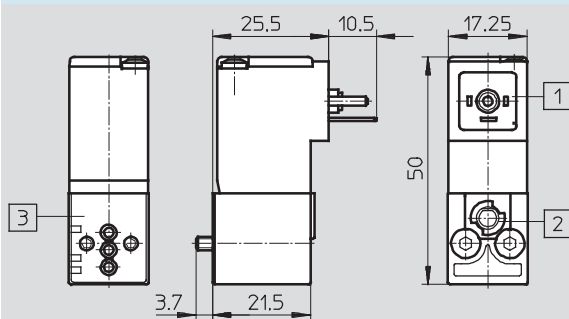


Ordering data			
For pilot valve	Weight [g]	Part No.	Type
VSCS-B-M32-MT	5	157601	AHB-MEB

Dimensions

Download CAD Data → www.festo.com/us/cad

Pilot valve for widths of 18 mm and 26 mm



1 Connection dimensions and device plug to DIN EN 175301-803, type C

2 Manual override, non-detenting and detenting via tool

3 Pneumatic port pattern to ISO 15218

Ordering data – Pilot valves to ISO 15218

Design	Properties	Output		Voltage		Part No.	Type
		[W]	[VA]	[V DC]	[V AC]		
	Plug, square design C to DIN EN 175301-803. Manual override, non-detenting and detenting via tool	1.5	–	24	–	546262	VSCS-B-M32-MT-WA-1C1
			3/2.4	12	24	546261	VSCS-B-M32-MT-WA-5WC1
		–	–	230	–	546264	VSCS-B-M32-MT-WA-3AC1
			–	110	–	546263	VSCS-B-M32-MT-WA-2AC1

Valve terminal type 16 VTIA – Electrical part

Ordering data – Modular products

M Mandatory data				O Options	
Module No.	Valve terminal, electrical part	Electrical connection	Voltage	Connecting cable	User's manual
546835	16E	ZSR8 ZSR12	24DC	GA, GB, GD, GE	D, E, F, I, S
Order example					
546835	16E	-	24DC	+	-
1	2	3	4	5	6

Ordering table			Condition s	Code	Enter code
M	1	Module No.		546 835	
	2	Valve terminal, electrical part		Valve terminal type 16, VTIA	16E
	3	Electrical connection		Central plug M8	-ZSR8
				Central plug M12	-ZSR12
	4	Voltage		24 V DC	-24DC
O	5	Electrical accessories			+
		Connecting cable		2.5 m, round plug socket, straight	¹ GA
				5 m, round plug socket, straight	GB
				2.5 m, round plug socket, angled	¹ GD
				5 m, round plug socket, angled	GE
	6	User's manual		German	-D
				English	-E
				French	-F
				Italian	-I
				Spanish	-S

¹ GA Only with electrical connection (3) ZSR8

Valve terminal type 16 VTIA – Electrical part

Ordering data – Modular products

M Mandatory data				O Options	
Module No.	Valve terminal, electrical part	Electrical connection	Voltage	Connecting cable	User's manual
546835	16E	DINC	12DC, 24DC, 24AC, 110AC, 230AC	GG, GH, GJ, GK, GL	D, E, F, I, S
Order example					
1 546835	2 16E	3 - DINC	4 -	5 +	6 -

Ordering table				Condition s	Code	Enter code
M 1	Module No.	546 835				
2	Valve terminal, electrical part	Valve terminal type 16, VTIA			16E	16E
3	Electrical connection	Pilot interface ISO 15218			-DINC	-DINC
4	Voltage	12 V DC			-12DC	
		24 V DC			-24DC	
		24 V AC			-24AC	
		110 V AC			-110AC	
		230 V AC			-230AC	
O 5	Electrical accessories				+	+
	Connecting cable	Polyurethane	2.5 m, plug socket with cable, EN 175301 type C, LED	1	GG	
			5 m, plug socket with cable, EN 175301 type C, LED	1	GH	
			10 m, plug socket with cable, EN 175301 type C, LED	1	GJ	
		Polyvinyl chloride	2.5 m, plug socket with cable, EN 175301 type C, up to 230 V AC		GK	
			5 m, plug socket with cable, EN 175301 type C, up to 230 V AC		GL	
6	User's manual	German			-D	
		English			-E	
		French			-F	
		Italian			-I	
		Spanish			-S	

1 GG, GH, GJ Not with electrical connection (3) 24AC, 110AC, 230AC

Valve terminal type 16 VTIA – Pneumatic part

Ordering data – Modular products

M Mandatory data →

Module No.	Valve terminal, pneumatic part	Manual override	Pilot air supply	Type of connection
546835	16P	N, T	P, S	G
Order example				
546835				G
1	2	3	4	5

Ordering table		18 mm	26 mm	Condition s	Code	Enter code
M	1 Module No.	546 835				
	2 Valve terminal, pneumatic part	Valve terminal type 16, VTIA, modular sub-base valves to ISO 15407-1			16P	16P
	3 Manual override	Pushing (non-detenting)			-N	
		Pushing, detenting with tool		1	-T	
	4 Pilot air supply	Internal pilot air supply			-P	
		External pilot air supply			-S	
↓	5 Type of connection	G thread (standard)			-G	-G

1 T Only with electrical connection DINC (pilot interface ISO 15218)

Valve terminal type 16 VTIA – Pneumatic part

Ordering data – Modular products

→ <input type="checkbox"/> Options		<input type="checkbox"/> M	<input type="checkbox"/> O	<input type="checkbox"/> M	<input type="checkbox"/> O		→
Pneumatic supply to valve terminal	Pneumatic supply connection position	Configuration of pneumatic connections	Exhaust position	Additional supply/removal	Reverse operation		
S, V	TL, TR, TB	M, N, G	EL, ER, EB	E	Z		
6	7	8	9	10	11		

Ordering table						
Width	18 mm	26 mm	Condition s	Code	Enter code	
<input type="checkbox"/> 6	Pneumatic supply to valve terminal	Silencer and QS push-in fittings	<input type="checkbox"/> 2	S		
		QS push-in fittings	<input type="checkbox"/> 2	V		
<input type="checkbox"/> 7	Pneumatic supply connection position	Left		TL		
		Right		TR		
		At both sides		TB		
<input type="checkbox"/> 8	Configuration of pneumatic connections	QS push-in fittings, large	<input type="checkbox"/> 3	M		
		QS push-in fittings, small	<input type="checkbox"/> 3	N		
		QS push-in fittings, large and small mixed	<input type="checkbox"/> 3	G		
<input type="checkbox"/> 9	Exhaust position	Left		EL		
		Right		ER		
		At both sides		EB		
<input type="checkbox"/> 10	Additional supply/removal	Supply to adapter plate		-E		
<input type="checkbox"/> 11	Reverse operation	Reverse operation as of valve position 00		-Z		

S, V Only with configuration of pneumatic connections (8) M, N, G

M, N, G Only with pneumatic valve terminal supply (6) S, V.
Sizes of pneumatic connections → Table on page 89

Valve terminal type 16 VTIA – Pneumatic part

Ordering data – Modular products

→ **M** **Mandatory data** →

Pneumatic manifold sub-bases 00 ... 15

12 Type of manifold sub-base: A, B, AK, BK

0 **Options**

13 Compressed air supply/duct separation: S, T, R, V, SV, VS, TV, VT, RV, VR
14 Reverse operation: Z

Module position

00	01	02	03	04	05	06	07	08	09	10	11	12	13	14	15
----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----

12 + 13 + 14

Ordering table

Width	18 mm	26 mm	Condition s	Code	Enter code
M	Pneumatic manifold sub-bases		4	-	-
12	Type of sub-base 00 ... 15	Manifold sub-base 1/8"	5 6	A	Enter the equipment selected in the order code
		-	6	B	
		Manifold sub-base with QS push-in fittings, small	5 7	AK	
		-	7	BK	
13	Adapter plate for changing size/duct separation 00 ... 14	Duct separation 1, 3, 5	8 9	S	
		Duct separation 1	8 10	T	
		Duct separation 3, 5	8 11	R	
		Adapter plate	12	V	
		Adapter plate with duct separation 1, 3, 5 at left	8 9 12	SV	
		Adapter plate with duct separation 1, 3, 5 at right	8 9 12	VS	
		Adapter plate with duct separation 1 at left	8 10 12	TV	
		Adapter plate with duct separation 1 at right	8 10 12	VT	
		Adapter plate with duct separation 3, 5 at left	8 11 12	RV	
		Adapter plate with duct separation 3, 5 at right	8 11 12	VR	
14	Reverse operation 00 ... 15	Subsequent valve positions permitted for reverse operation	13	Z	

4 Manifold sub-bases must be equipped throughout without any gaps

5 A, AK Not permitted if B, BK, was previously selected in the sequence.
 Note direction of change in size

6 A, B Not with configuration of pneumatic connections (8) N

7 AK, BK Not with configuration of pneumatic connections (8) M

8 S, T, R, SV, VS, TV, VT, RV, VR
 No pressure-free zones may be created.
 Adapter plate only permitted once

9 S, SV, VS With duct separation S... without a combination of sizes, supply and exhaust at both sides is required.

With duct separation S... with a combination of sizes and without supply to the adapter plate, supply and exhaust at both sides is required

10 T, TV, VT With duct separation T... without a combination of sizes, supply at both sides is required.

With duct separation T... with a combination of sizes and without supply to the adapter plate, supply at both sides is required

11 R, RV, VR With duct separation R... without a combination of sizes, exhaust at both sides is required.

With duct separation R... with a combination of sizes and without supply to the adapter plate, exhaust at both sides is required

12 V, SV, VS, TV, VT, RV, VR

Must be selected if additional supply/removal (10) E was selected.

At least one subsequent manifold sub-base (12) B or BK must be selected
 Only directly after adapter plate for changing size/duct separation (13) S, SV, VS (duct separation 1, 3, 5) and pneumatic supply connection position (7) TB (supply at both sides), exhaust position (9) EB (exhaust at both sides) or after adapter plate for changing size/duct separation (13) SV (adapter plate with duct separation 1, 3, 5 at left) and additional supply/removal (10) E (supply to adapter plate) with pneumatic supply connection position (7) TL (supply at left) and exhaust position (9) EL (exhaust at left) or directly after adapter plate for changing size/duct separation (13) VS (adapter plate with duct separation 1, 3, 5 at right) and additional supply/removal (10) E (supply to adapter plate) with pneumatic supply connection position (7) TR (supply at right) and exhaust position (9) ER (exhaust at right).
 Not with pilot air supply (4) P (internal pilot air supply)

13 Z

Valve terminal type 16 VTIA – Pneumatic part

Ordering data – Modular products

→ M O Options →															
Pneumatic valve positions 00 ... 15															
15 Valve position 00 ... 15: M, O, J, D, N, K, H, B, G, E, L															
O Options															
16 Pressure regulator for position 00 ... 15: ZA, ZB, ZC, ZD, ZE, ZF, ZG, ZH, ZI, ZJ, ZK, ZL, ZM, ZN															
17 Pressure gauge for position 00 ... 15: T, U															
18 Flow control plate 00 ... 15: X															
19 Vertical pressure shut-off plate for position 00 ... 15: ZT															
20 Vertical supply plate for position 00 ... 15: ZU															
Valve position															
00	01	02	03	04	05	06	07	08	09	10	11	12	13	14	15
-	M	M	M	O	O	O	J	J	E	E					
15 + 16 + 17 + 18 + 19 + 20															

Ordering table								
Width	18 mm	26 mm	Conditions	Code	Enter code			
↓	Pneumatic valve positions 00 ... 15			-	-			
M 15	Valve position 00 ... 15	5/2-way valve, single solenoid with pneumatic spring return		M	Enter equipment selection for valve positions in order code			
		5/2-way valve, single solenoid with spring return		O				
		5/2-way valve, double solenoid		J				
		5/2-way valve, double solenoid with dominant signal		D				
		2x 3/2-way valve, normally open		N				
		2x 3/2-way valve, normally closed		K				
		2x 3/2-way valve, 1x normally closed, 1x normally open		H				
		5/3-way valve, mid-position pressurised		B				
		5/3-way valve, mid-position closed		G				
		5/3-way valve, mid-position exhausted		E				
		Vacant position		L				
		O 16	Pressure regulator for valve position 00 ... 15	Input pressure 10 bar		Pressure regulator plate for port 1	¹⁴	ZA
						Pressure regulator plate for port 4		ZB
	Pressure regulator plate for port 2				ZC			
	Pressure regulator plate for port 4/2				ZD			
	Pressure regulator plate for port 4/2, reversible			¹⁴ ¹⁵	ZE			
	Pressure regulator plate for port 4, reversible			¹⁴ ¹⁵	ZK			
	Pressure regulator plate for port 2, reversible			¹⁴ ¹⁵	ZL			
Input pressure 6 bar	Pressure regulator plate for port 1			¹⁴	ZF			
	Pressure regulator plate for port 4				ZG			
	Pressure regulator plate for port 2				ZH			
	Pressure regulator plate for port 4/2				ZI			
	Pressure regulator plate for port 4/2, reversible			¹⁴ ¹⁵	ZJ			
	Pressure regulator plate for port 4, reversible			¹⁴ ¹⁵	ZM			
	Pressure regulator plate for port 2, reversible			¹⁴ ¹⁵	ZN			
↓								

¹⁴ ZA, ZE, ZK, ZL, ZF, ZJ, ZM, ZN

Not permitted in zones with reverse operation

¹⁵ ZE, ZK, ZL, ZJ, ZM, ZN

Not with valves (15) N, K, H (2x 3/2-way valve)

Valve terminal type 16 VTIA – Pneumatic part

Ordering data – Modular products

→ **Options**

Pneumatic accessories

...B

+ _____

21

Ordering table					
Width	18 mm	26 mm	Condition s	Code	Enter code
↓ 0	17 Pressure gauge for valve position 00 ... 15	Pressure gauge, 10 bar	16	T	Enter equipment selection for valve positions in order code
		Pressure gauge, 6 bar	17	U	
18	Flow control plate for valve position 00 ... 15	Flow control plate		X	
19	Vertical pressure shut-off plate for valve position 00 ... 15	Pressure separator plate on valve assembly		ZT	
20	Vertical supply plate for valve position 00 ... 15	Compressed-air supply on valve		ZU	
21	Pneumatic accessories			+	+
	Inscription label holder for valves	5 ... 50	18	...B	

16 T Only with pressure regulator (16) ZA, ZB, ZC, ZD, ZE, ZK, ZL
 17 U Only with pressure regulator (16) ZF, ZG, ZH, ZI, ZJ, ZM, ZN

18 B Only with electrical connection ZSR8, ZSR12

Valve terminal type 16 VTIA – Pneumatic part

Ordering data – Modular products

Sizes of pneumatic connections					
	Code	Duct	Width		
			18 mm	26 mm	
8		Configuration of pneumatic connections			
7	Pneumatic supply connection position TL, TR, TB	M	1, 3, 5	G $\frac{1}{2}$ (QS-G $\frac{1}{2}$ -16)	G $\frac{1}{2}$ (QS-G $\frac{1}{2}$ -16)
		G	1, 3, 5	G $\frac{1}{2}$ (QS-G $\frac{1}{2}$ -16)	G $\frac{1}{2}$ (QS-G $\frac{1}{2}$ -16)
		N	1, 3, 5	G $\frac{1}{2}$ (QS-G $\frac{1}{2}$ -12)	G $\frac{1}{2}$ (QS-G $\frac{1}{2}$ -12)
9	Exhaust position EL, ER, EB	M	12, 14	G $\frac{1}{4}$ (QS-G $\frac{1}{4}$ -10)	G $\frac{1}{4}$ (QS-G $\frac{1}{4}$ -10)
		G	12, 14	G $\frac{1}{4}$ (QS-G $\frac{1}{4}$ -10)	G $\frac{1}{4}$ (QS-G $\frac{1}{4}$ -10)
		N	12, 14	G $\frac{1}{4}$ (QS-G $\frac{1}{4}$ -8)	G $\frac{1}{4}$ (QS-G $\frac{1}{4}$ -8)
12	Type of manifold sub-base A, B	M	2, 4	G $\frac{1}{8}$ (QS-G $\frac{1}{8}$ -8)	G $\frac{1}{4}$ (QS-G $\frac{1}{4}$ -10)
12	Type of manifold sub-base AK, BK	N	2, 4	G $\frac{1}{8}$ (QS-G $\frac{1}{8}$ -6)	G $\frac{1}{4}$ (QS-G $\frac{1}{4}$ -8)

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