



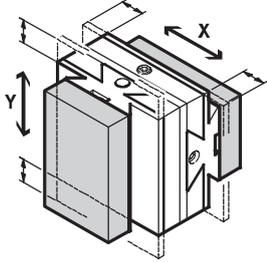
- Permits easy adjustment
- Wide choice of mounting options

# Adjusting units HMXY

Key features

## At a glance

### Mounting options



- Precision adjusting unit in X and Y directions
- Allows easy adjustment of grippers to obtain precise gripping position
- Versatile precision interfaces using centring sleeves
- Wide choice of mounting options:
  - Direct mounting
  - Dovetail mounting

## Combination with drives and grippers

### Mounting on the basic components → 5

Linear module  
HMP



Mini slide  
SLT



Mini slide  
DGSL



### Adapter kits

- Direct mounting
- Dovetail mounting



### Adjusting unit HMXY

- Interface between basic component and attachment component



### Adapter kits

- Direct mounting
- Dovetail mounting



### Mounting the attachment components → 7



Mini slide  
DGSL



Mini slide  
SLT



Semi-rotary module  
DRQD



Gripper  
DHPS, DHRS, DHDS, DHWS,  
HGDT, HGDD, HGPP

# Adjusting units HMX

Technical data

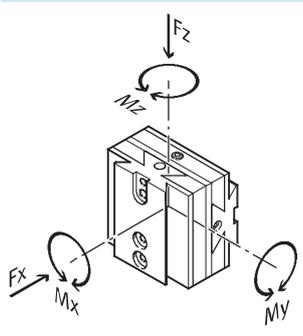
Adjusting unit



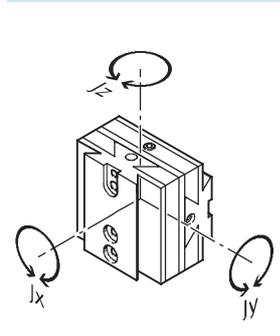
General technical data		HMX-1	HMX-3
Positioning distance	y [mm]	7.5	7.5
	z [mm]	7.5	7.5
Max. static characteristic load values → Fig. 1	Forces		
	$F_x$ [N]	50	160
	$F_z$ [N]	50	160
	Torques		
	$M_x$ [Nm]	1.4	20
	$M_y$ [Nm]	1.4	20
Mass moment of inertia → Fig. 2	$J_x$ [ $\text{kgm}^2 \times 10^{-4}$ ]	0.499	8.650
	$J_y$ [ $\text{kgm}^2 \times 10^{-4}$ ]	0.361	5.121
	$J_z$ [ $\text{kgm}^2 \times 10^{-4}$ ]	0.361	5.121
Weight	[g]	155	2,324
Ambient temperature	[°C]	5 ... 60	
Corrosion resistance class CRC <sup>1)</sup>		2	
Material		Anodised aluminium	
Note on materials		Free of copper and PTFE	

1) Corrosion resistance class 2 according to Festo standard 940 070  
Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

## Max. permissible static characteristic load values Fig. 1



## Mass moment of inertia Fig. 2



# Adjusting units HMXY

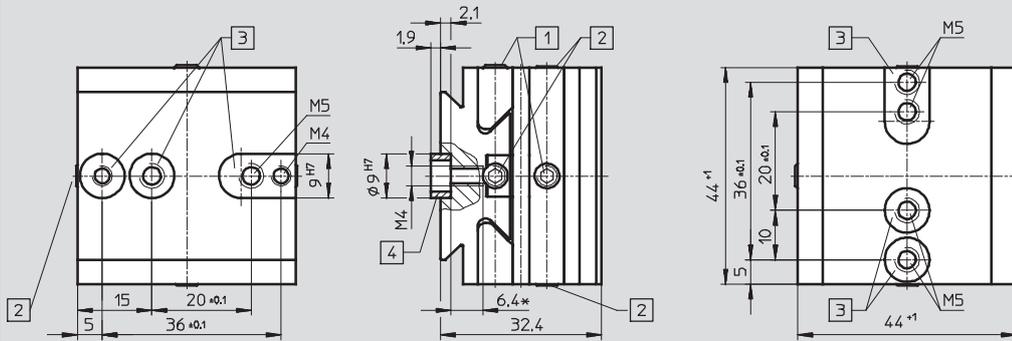
Technical data

FESTO

## Dimensions

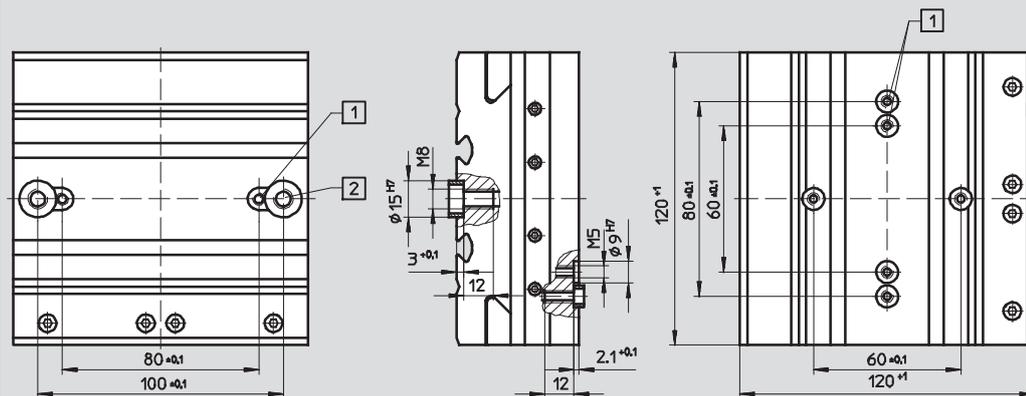
Download CAD Data → [www.festo.com/us/cad](http://www.festo.com/us/cad)

### HMXY-1



- 1 Locking screw
  - 2 Adjusting screw
  - 3 Centring hole/slot
  - 4 For centring sleeve ZBH-9 (2 included in the scope of delivery)
- \* For M4 and M5 threads

### HMXY-3



- 1 For centring sleeve ZBH-9 (2 included in the scope of delivery)
- 2 For centring sleeve ZBH-15 (2 included in the scope of delivery)

## Ordering data

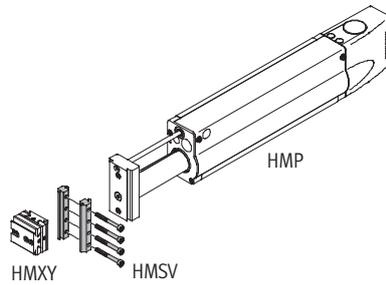
	Part No.	Type
	187582	HMXY-1
	526030	HMXY-3

# Adjusting units HMXY

Technical data – Mounting on the basic components

## Mounting on linear module HMP

Material:  
 Adapter kit HMSV: Wrought aluminium alloy  
 Free of copper and PTFE

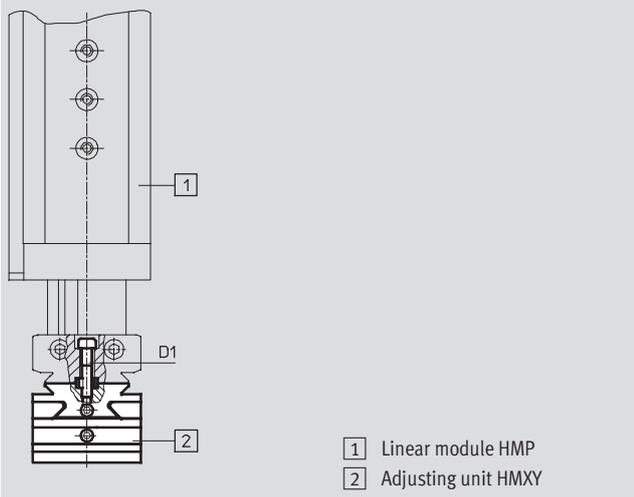


Direct mounting/dovetail mounting

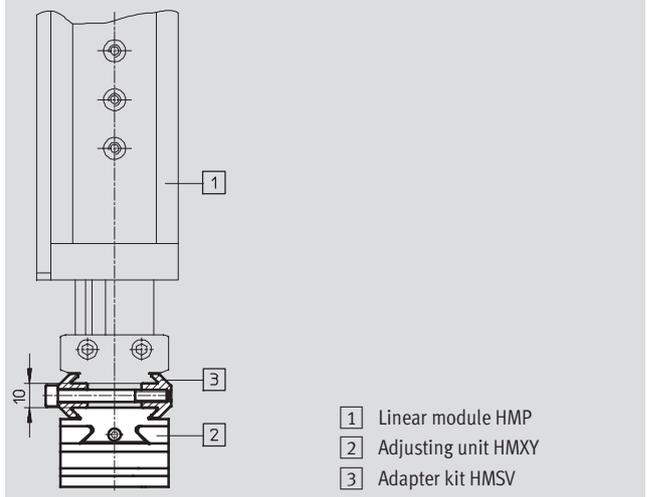
## Dimensions and ordering data

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### Direct mounting



### Dovetail mounting



Basic component	Adjusting unit	Screws <sup>1)</sup> D1	Part No.	Type
<b>Direct mounting</b>				
HMP-16/20	HMXY-3	2x M5x25	-	
HMP-25/32		2x M5x30	-	
<b>Dovetail mounting</b>				
HMP-16/20/25/32	HMXY-1	-	177647	HMSV-1
HMP-16/20/25/32	HMXY-3	-	177649	HMSV-3

1) The screws listed are not included in the scope of delivery of the adjusting unit.

# Adjusting units HMX

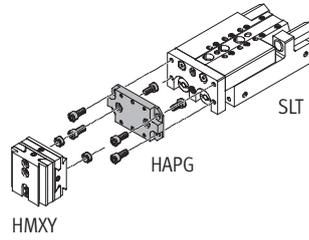
Technical data – Mounting on the basic components

## Mounting on mini slide SLT

Material:

Adapter kit HAPG: Wrought aluminium alloy

Free of copper and PTFE

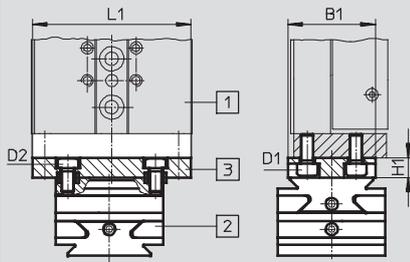


Direct mounting

## Dimensions and ordering data

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Direct mounting



- 1 Mini slide SLT
- 2 Adjusting unit HMX
- 3 Adapter kit HAPG

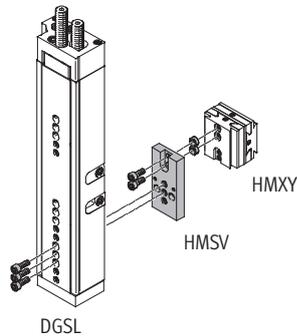
Basic component	Adjusting unit	B1	H1	L1	Screws D1	Screws D2	Part No.	Type
SLT-16	HMX-1	36	8	65	M5x10	M5x12	191266	HAPG-48
SLT-20	HMX-1	44	10	80	M5x12	M5x14	191268	HAPG-50
SLT-25	HMX-1/3	44	12	91	M6x16	M5x14	191270	HAPG-52

# Adjusting units HMX

Technical data – Mounting the attachment components

## Mounting on mini slide DGSL

Material:  
 Adapter kit HMSV:  
 Wrought aluminium alloy  
 Free of copper and PTFE

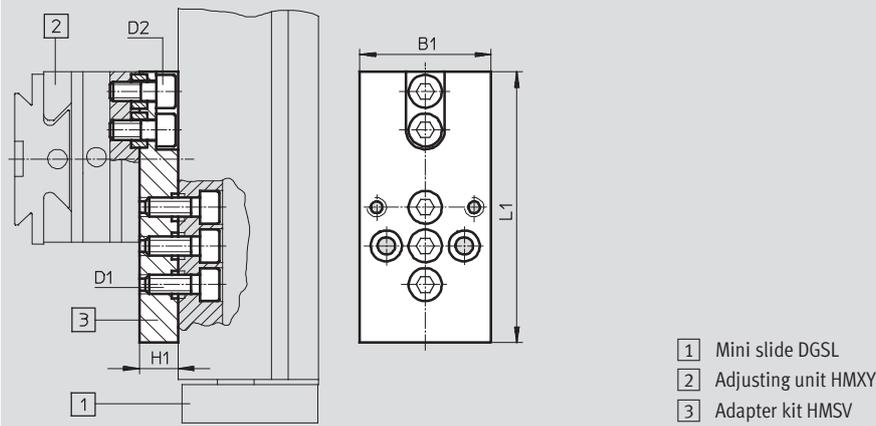


Direct mounting

## Dimensions and ordering data

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Direct mounting



- 1 Mini slide DGSL
- 2 Adjusting unit HMX
- 3 Adapter kit HMSV

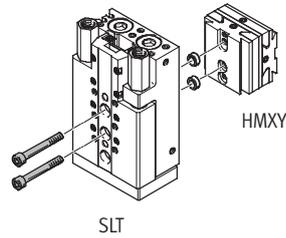
Attachment component	Adjusting unit	B1	D1	D2	H1	L1	Part No.	Type
DGSL-4/6	HMX-1	33.6	M3	M5	10	87	548787	HMSV-57
DGSL-8/10	HMX-1	33.6	M4	M5	10	87		
DGSL-12/16	HMX-1	33.6	M5	M5	10	70	548782	HMSV-52
DGSL-20/25	HMX-3	40	M6	M5	10	100	548929	HMSV-60

# Adjusting units HMX

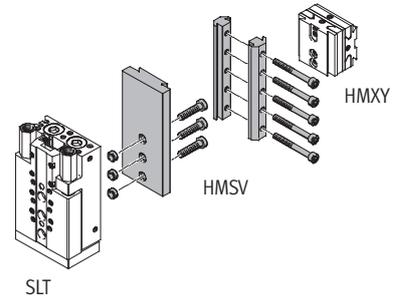
Technical data – Mounting the attachment components

## Mounting on mini slide SLT

Material:  
 Adapter kit HMSV: Wrought aluminium alloy  
 Free of copper and PTFE



Direct mounting

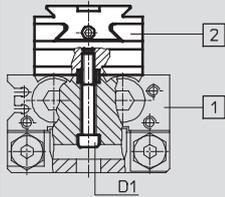


Dovetail mounting

## Dimensions and ordering data

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### Direct mounting

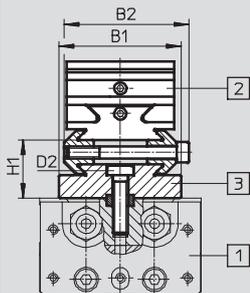


- 1 Mini slide SLT
- 2 Adjusting unit HMX

Attachment component	Adjusting unit	Screws <sup>1)</sup>
SLT-16	HMX-1	D1 2x M5x38

1) The screws listed are not included in the scope of delivery of the adjusting unit.

### Dovetail mounting



- 1 Mini slide SLT
- 2 Adjusting unit HMX
- 3 Adapter kit HMSV

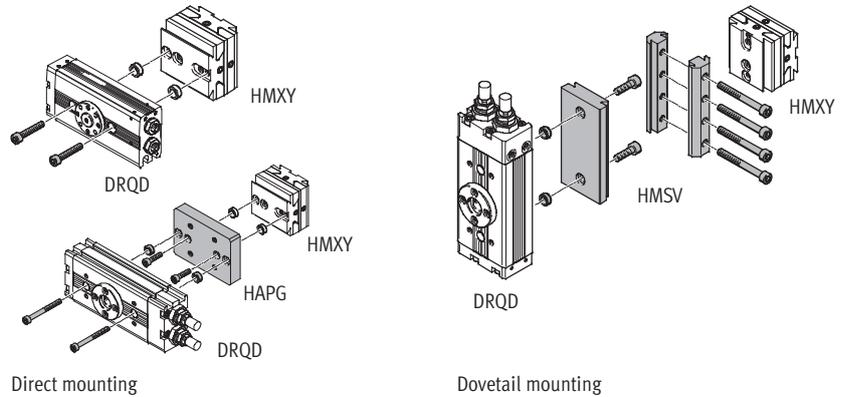
Attachment component	Adjusting unit	B1	B2	H1	Screws D2	Part No.	Type
SLT-6	HMX-1/3	40	51	22	M3x20	178329	HMSV-34
SLT-10		40	51	22	M4x30	178330	HMSV-35
SLT-16		50	51	24	M6x25	178331	HMSV-36
SLT-20		80	51	26	M6x25	178332	HMSV-37
SLT-25	HMX-3	80	51	26	M8x25		

# Adjusting units HMXY

Technical data – Mounting the attachment components

## Mounting on semi-rotary drive DRQD

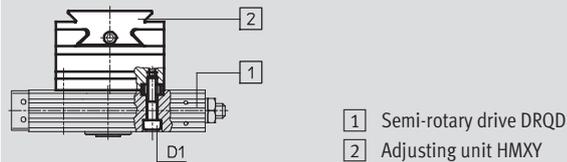
Material:  
 Adapter kit HAPG, HMSV:  
 Wrought aluminium alloy  
 Free of copper and PTFE



## Dimensions and ordering data

Download CAD Data → [www.festo.com/us/cad](http://www.festo.com/us/cad)

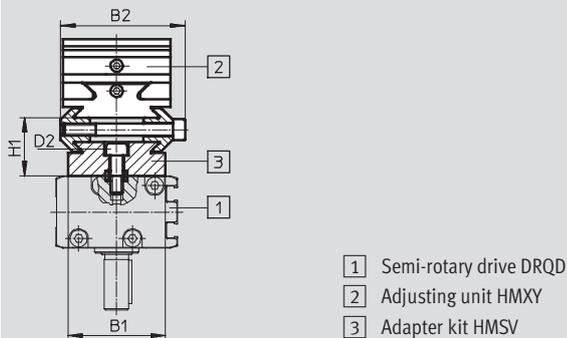
### Direct mounting



Attachment component	Adjusting unit	Screws <sup>1)</sup> D1	Part No.	Type
DRQD-8	HMXY-1	2x M4x20	–	
DRQD-12		2x M4x25	–	
DRQD-B-16/20		–	<b>192707</b>	<b>HAPG-38</b>
DRQD-B-32	HMXY-3	2x M5x55	–	
DRQD-40		2x M8x75 <sup>2)</sup>	–	
DRQD-50		2x M8x90 <sup>3)</sup>	–	

- 1) The screws listed are not included in the scope of delivery of the adjusting unit.
- 2) The clamping length should be 60 mm.
- 3) The clamping length should be 75 mm.

### Dovetail mounting



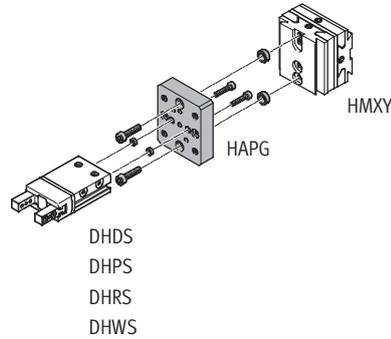
Attachment component	Adjusting unit	B1	B2	H1	Screws D2	Part No.	Type
DRQD-B-16/20	HMXY-1/3	40	51	22	M5x16	<b>177656</b>	<b>HMSV-10</b>
DRQD-B-25	HMXY-3	50	51	24	M5x10	<b>177657</b>	<b>HMSV-11</b>
						<b>177649</b>	<b>HMSV-3</b>
DRQD-B-32						<b>177663</b>	<b>HMSV-17</b>
						<b>177653</b>	<b>HMSV-7</b>

# Adjusting units HMXY

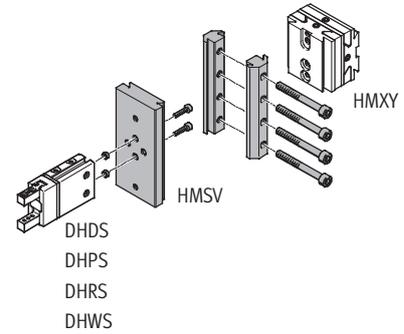
Technical data – Mounting the attachment components

## Mounting on gripper DHDS, DHPS, DHRS, DHWS

Material:  
 Adapter kit HAPG:  
 Wrought aluminium alloy  
 Free of copper and PTFE



Direct mounting

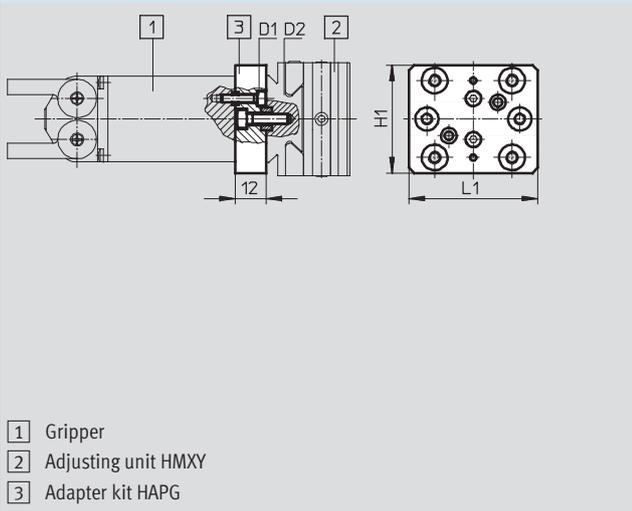


Dovetail mounting

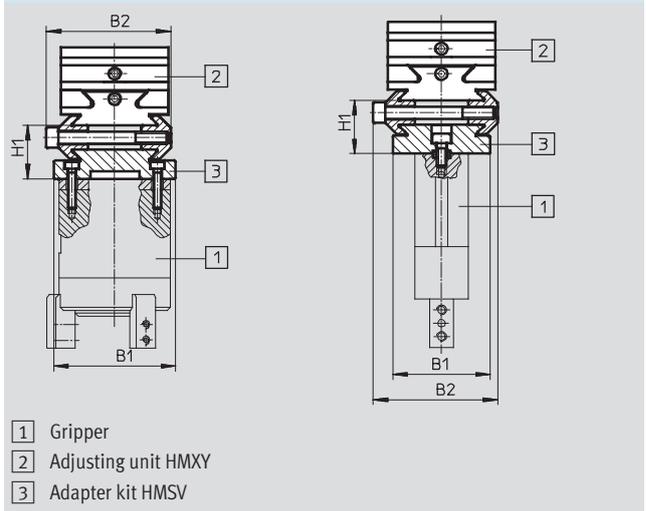
## Dimensions and ordering data

Download CAD Data → [www.festo.com/us/cad](http://www.festo.com/us/cad)

### Direct mounting



### Dovetail mounting



Attachment component	Adjusting unit	B1	B2	H1	L1	Screws D1	Screws D2	Part No.	Type
<b>Direct mounting</b>									
DHPS-06, DHRS-10, DHWS-10	HMXY-1	-	-	42	50	M3x14	M4x16	192706	HAPG-37-S1
DHDS-16		-	-	42	50	M3x20	M4x16	193921	HAPG-36-S3
DHPS-06, DHRS-16, DHWS-16		-	-	42	50	M3x14	M4x16	192705	HAPG-36-S1
DHPS-16, DHRS-25, DHWS-25		-	-	42	50	M4x14	M4x16	193922	HAPG-37-S4
<b>Dovetail mounting</b>									
DHPS-10, DHRS-16, DHWS-16	HMXY-1/3	40	51	22	-	-	-	177767	HMSV-27
DHPS-16, DHRS-25, DHWS-25		40	51	22	-	-	-	177768	HMSV-28
DHPS-25, DHRS-32, DHWS-32		50	51	24	-	-	-	177769	HMSV-29
DHDS-32	HMXY-3	50	51	22	-	-	-	178212	HMSV-32
DHPS-35, DHRS-40, DHWS-40		60	51	28	-	-	-	177770	HMSV-30
DHDS-50		70	51	24	-	-	-	178213	HMSV-33

# Adjusting units HMXY

Technical data – Mounting the attachment components

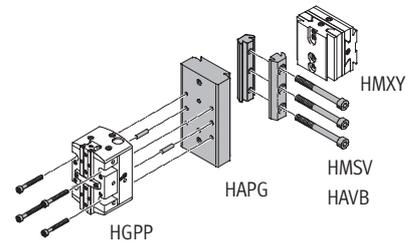
## Mounting on parallel gripper HGPP

Material:

Adapter kit HAVB, HMSV, HAPG:

Wrought aluminium alloy

Free of copper and PTFE

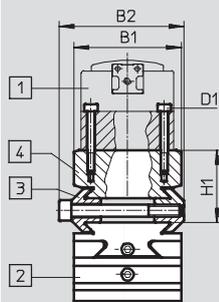


Dovetail mounting

## Dimensions and ordering data

Download CAD Data → [www.festo.com/us/cad](http://www.festo.com/us/cad)

Dovetail mounting



- 1 Parallel gripper HGPP
- 2 Adjusting unit HMXY
- 3 Adapter kit HMSV, HAVB
- 4 Adapter kit HAPG

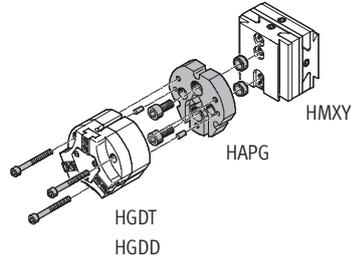
Attachment component	Adjusting unit	B1	B2	H1	Screws D1	Part No.	Type	Part No.	Type
HGPP-12	HMXY-1	44	51	27.5	M5x30	163239	HAVB-3	191262	HAPG-44
	HMXY-3	44	51	30	M5x30	177649	HMSV-3	191262	HAPG-44
HGPP-16	HMXY-1	44	51	27.5	M5x30	163239	HAVB-3	191263	HAPG-45
	HMXY-3	44	51	30	M5x30	177649	HMSV-3	191263	HAPG-45
HGPP-20	HMXY-1	50	51	19.5	M5x30	163239	HAVB-3	191265	HAPG-47
	HMXY-3	50	51	22	M5x30	177649	HMSV-3	191265	HAPG-47
HGPP-25	HMXY-1	60	51	25.5	M5x40	163239	HAVB-3	529019	HAPG-59
	HMXY-3	60	51	28	M5x40	177649	HMSV-3	529019	HAPG-59
HGPP-32	HMXY-3	60	51	28	M5x50	177653	HMSV-7	529020	HAPG-61

# Adjusting units HMXY

Technical data – Mounting the attachment components

## Mounting on three-point gripper HGDT, HGDD

Material:  
 Adapter kit HAPG:  
 Wrought aluminium alloy  
 Free of copper and PTFE

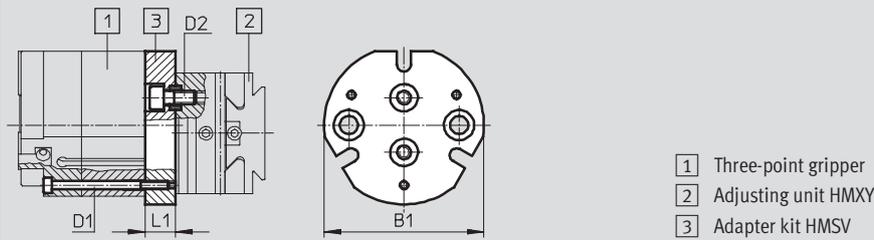


Direct mounting

## Dimensions and ordering data

Download CAD Data → [www.festo.com/us/cad](http://www.festo.com/us/cad)

Direct mounting



Attachment component	Adjusting unit	B1	D1	D2	L1	Part No.	Type
HGDT-25	HMXY-1	48	M3	M5	10	542439	HAPG-SD2-32
HGDT-35, HGDD-35		58	M3	M5	11	542436	HAPG-94

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## A Complete Suite of Automation Services

Our experienced engineers provide complete support at every stage of your development process, including: conceptualization, analysis, engineering, design, assembly, documentation, validation, and production.



**Custom Automation Components**  
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**Custom Control Cabinets**  
Comprehensive engineering support and on-site services



**Complete Systems**  
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With a comprehensive line of more than 30,000 automation components, Festo is capable of solving the most complex automation requirements.



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Electromechanical actuators, motors, controllers & drives



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**PLCs and I/O Devices**  
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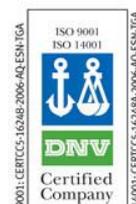
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Festo is a leading global manufacturer of pneumatic and electromechanical systems, components and controls for industrial automation, with more than 12,000 employees in 56 national headquarters serving more than 180 countries. For more than 80 years, Festo has continuously elevated the state of manufacturing with innovations and optimized motion control solutions that deliver higher performing, more profitable automated manufacturing and processing equipment. Our dedication to the advancement of automation extends beyond technology to the education and development of current and future automation and robotics designers with simulation tools, teaching programs, and on-site services.

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Festo Corporation is committed to supply all Festo products and services that will meet or exceed our customers' requirements in product quality, delivery, customer service and satisfaction.

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5300 Explorer Drive  
Mississauga, Ontario L4W 5G4  
Canada

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For ordering assistance,

**Call:** 1.800.99.FESTO (1.800.993.3786)

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## USA Headquarters

Festo Corporation  
395 Moreland Road  
P.O. Box 18023  
Hauppauge, NY 11788, USA  
[www.festo.com/us](http://www.festo.com/us)

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## USA Sales Offices

### Appleton

North 922 Tower View Drive, Suite N  
Greenville, WI 54942, USA

### Boston

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Woburn, MA 01801, USA

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### New York

395 Moreland Road  
Hauppauge, NY 11788, USA

### Silicon Valley

4935 Southfront Road, Suite F  
Livermore, CA 94550, USA

## United States



**USA Headquarters, East:** Festo Corp., 395 Moreland Road, Hauppauge, NY 11788

Phone: 1.631.435.0800; Fax: 1.631.435.8026;

Email: [info@festo-usa.com](mailto:info@festo-usa.com)

[www.festo.com/us](http://www.festo.com/us)

## Canada



**Headquarters:** Festo Inc., 5300 Explorer Drive, Mississauga, Ontario L4W 5G4

Phone: 1.905.624.9000; Fax: 1.905.624.9001;

Email: [festo.canada@ca.festo.com](mailto:festo.canada@ca.festo.com)

[www.festo.ca](http://www.festo.ca)

## Mexico



**Headquarters:** Festo Pneumatic, S.A., Av. Ceylán 3, Col. Tequesquahuac,  
54020 Tlalneantla, Edo. de México

Phone: 011 52 [55] 53 21 66 00; Fax: 011 52 [55] 53 21 66 65;

Email: [festo.mexico@mx.festo.com](mailto:festo.mexico@mx.festo.com)

[www.festo.com/mx](http://www.festo.com/mx)

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## Central USA

Festo Corporation  
1441 East Business  
Center Drive  
Mt. Prospect, IL 60056, USA  
Phone: 1.847.759.2600  
Fax: 1.847.768.9480



## Western USA

Festo Corporation  
4935 Southfront Road,  
Suite F  
Livermore, CA 94550, USA  
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