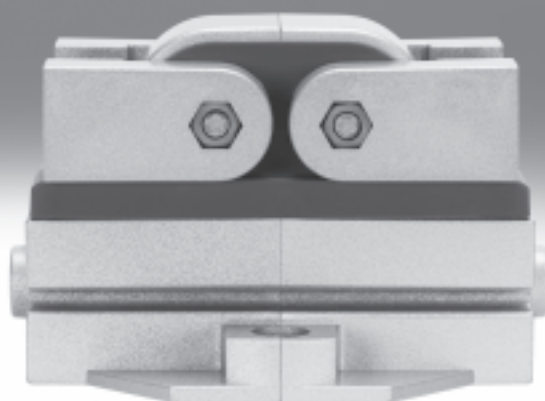


## Radial grippers HGRC

**FESTO**



## Radial grippers HGRC

Key features

**FESTO**

### At a glance

#### General information

The compact and cost-optimised radial gripper consists of a two-part mirror-symmetrical housing made of die-cast zinc. The force generated by the linear motion of the piston is translated into the gripper jaw movement via a pneumatic piston, which acts directly on the gripper jaws

installed in the housing by means of a moment compensator in accordance with the rack and pinion principle. To ensure a low-backlash plain-bearing guide for the gripper jaws, appropriate guide elements are fitted in the housing and pretensioned by means of socket head screws.

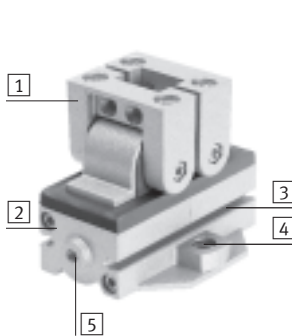
- Double-acting gripper
- Internal fixed flow control, does away with the need for external flow control in 90% of applications
- High force with minimal volume
- Suitable for external and internal gripping

- Opening angle of 180°
- Repetition accuracy of 0.05 mm
- Slot for proximity sensor SMT/SMT-10
- Wide range of options for mounting on drives

#### Note

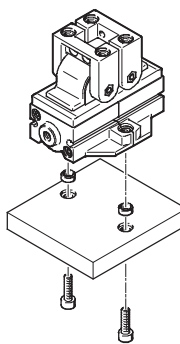
Sizing software for gripper selection  
→ [www.festo.com](http://www.festo.com)

#### Details

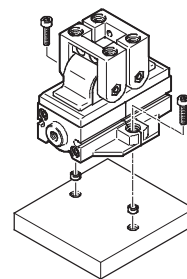


- 1 Gripper jaw
- 2 Housing based on half-shell principle
- 3 Slot for proximity sensor, for sensing the piston position
- 4 Mounting option
- 5 Supply port

#### Mounting option from underneath

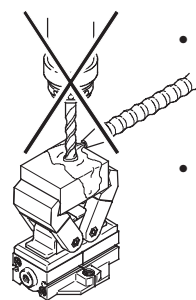


#### from above



#### Note

Radial grippers are not designed for the following sample applications:



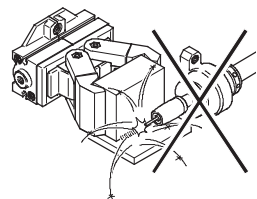
• Machining

• Aggressive media



• Grinding dust

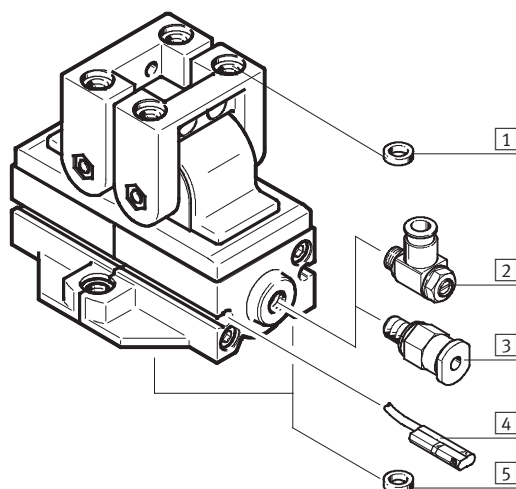
• Welding spatter



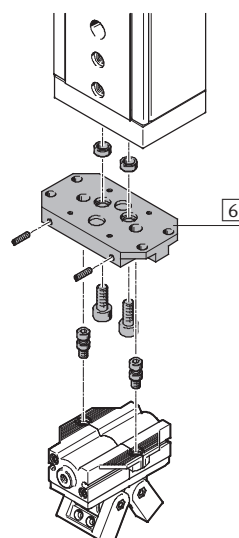
# Radial grippers HGRC

Peripherals overview and type codes

## Peripherals overview



## System product for handling and assembly technology



Accessories			
Type	Brief description		→ Page/Internet
1 Centring sleeve ZBH	<ul style="list-style-type: none"> <li>For centring when attaching gripper fingers</li> <li>4 included in the scope of delivery of the gripper</li> </ul>		12
2 One-way flow control valve GRLA	For regulating speed		grla
3 Push-in fitting QS	For connecting compressed air tubing with standard O.D.		quick star
4 Proximity sensor SME/SMT-10	For sensing the piston position		12
5 Centring sleeve ZBH	<ul style="list-style-type: none"> <li>For centring when attaching to a drive or plate</li> <li>2 included in the scope of delivery of the gripper</li> </ul>		12
6 –	Drive/gripper connections		adapter kit

## Type codes

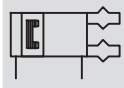
		HGRC	–	12	–	A
<b>Type</b>						
HGRC	Radial gripper					
<b>Size</b>						
<b>Position sensing</b>						
A	Via proximity sensor					

## Radial grippers HGRC

Technical data

**FESTO**

Function  
Double-acting  
HGRC-...-A



-N- Size  
12, 16, 20 mm  
-T- Opening angle  
180°



General technical data			
Size	12	16	20
Design	Rack and pinion Force-guided motion sequence		
Mode of operation	Double-acting		
Gripper function	Radial		
Number of gripper jaws	2		
Max. opening angle	180		
Pneumatic connection	M5		
Repetition accuracy <sup>1)</sup>	≤ 0.05		
Max. interchangeability	≤ 0.2		
Max. gripper jaw backlash <sup>2)</sup>	≤ 0.1		
Max. gripper jaw angular backlash <sup>3)</sup>	≤ 0.5		
Max. operating frequency	≤ 4		
Rotational symmetry	≤ Ø 0.2		
Position sensing	Via proximity sensor		
Type of mounting	Via female thread and centring sleeve		
Mounting position	Any		
Product weight	200	350	700

1) End-position drift under constant operating conditions with 100 consecutive strokes in the direction of movement of the gripper jaws

2) Perpendicular to the direction of motion of the gripper jaws

3) Pretensioned, backlash-free ball bearing guide

Operating and environmental conditions	
Operating pressure	2 ... 8
Operating medium	Filtered compressed air, lubricated or unlubricated
Ambient temperature <sup>1)</sup>	+5 ... +60
Corrosion resistance class CRC <sup>2)</sup>	2

1) Note operating range of proximity sensors

2) Corrosion resistance class 2 according to Festo standard 940 070

Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents

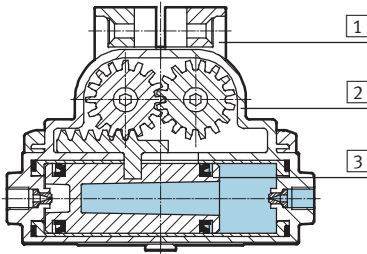
# Radial grippers HGRC

Technical data

FESTO

## Materials

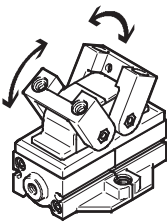
Sectional view



## Radial gripper

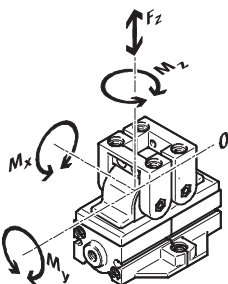
1	Gripper jaw	Die-cast zinc, painted
2	Housing	Die-cast zinc, painted
3	Piston	Polyamide
-	Seals	Polyurethane, nitrile rubber
-	Note on materials	Free of copper, PTFE and silicone
		RoHS-compliant

## Total gripping torque at 6 bar



Size		12	16	20
Opening	[Ncm]	22	72	144
Closing	[Ncm]	22	72	144

## Static characteristic load values at the gripper jaws



The indicated permissible forces and torques apply to a single gripper jaw. The indicated values include the lever arm, additional applied loads caused by the workpiece or external gripper fingers, as well as forces which occur

during movement.

The zero co-ordinate line (gripper jaw guide) must be taken into consideration for the calculation of torques.

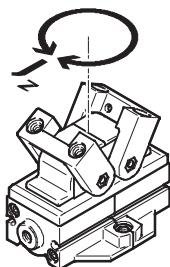
Size		12	16	20
Max. permissible force $F_z$	[N]	40	60	80
Max. permissible torque $M_x$	[Nm]	2.5	4	8
Max. permissible torque $M_y$	[Nm]	0.6	1	1.9
Max. permissible torque $M_z$	[Nm]	2	3.2	6.7

## Radial grippers HGRC

Technical data

**FESTO**

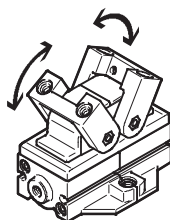
### Mass moment of inertia



Mass moment of inertia [ $\text{kgm}^2 \times 10^{-4}$ ] of the radial gripper in relation to the central axis with no load.

Size	12	16	20
HGRC-...-A	[ $\text{kgm}^2 \times 10^{-4}$ ] 0.52	1.35	4.31

### Opening and closing times [ms] at 6 bar



The indicated opening and closing times [ms] have been measured at room temperature and an operating pressure of 6 bar with vertically mounted gripper and without additional gripper fingers.

The grippers must be throttled for greater applied loads. Opening and closing times must then be adjusted accordingly.

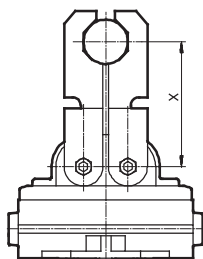
Size		12	16	20
Without external gripper fingers				
HGRC-...-A	Opening	120	160	170
	Closing	100	150	160

# Radial grippers HGRC

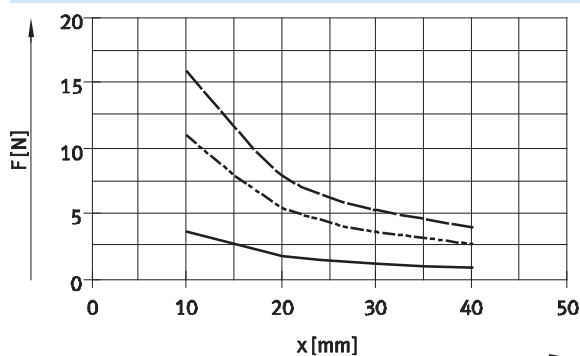
Technical data

## Gripping force $F_{\text{Grip}}$ per gripper jaw as a function of operating pressure and lever arm $x$

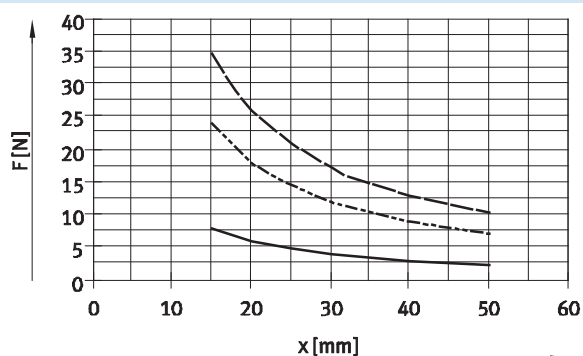
Gripping forces as a function of the operating pressure and the lever arm can be determined for the size using the following graph.



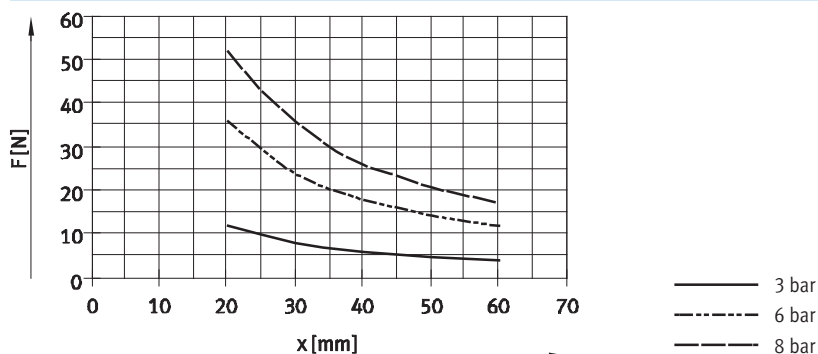
HGRC-12-A



HGRC-16-A



HGRC-20-A



— 3 bar  
 - - - 6 bar  
 - · - 8 bar

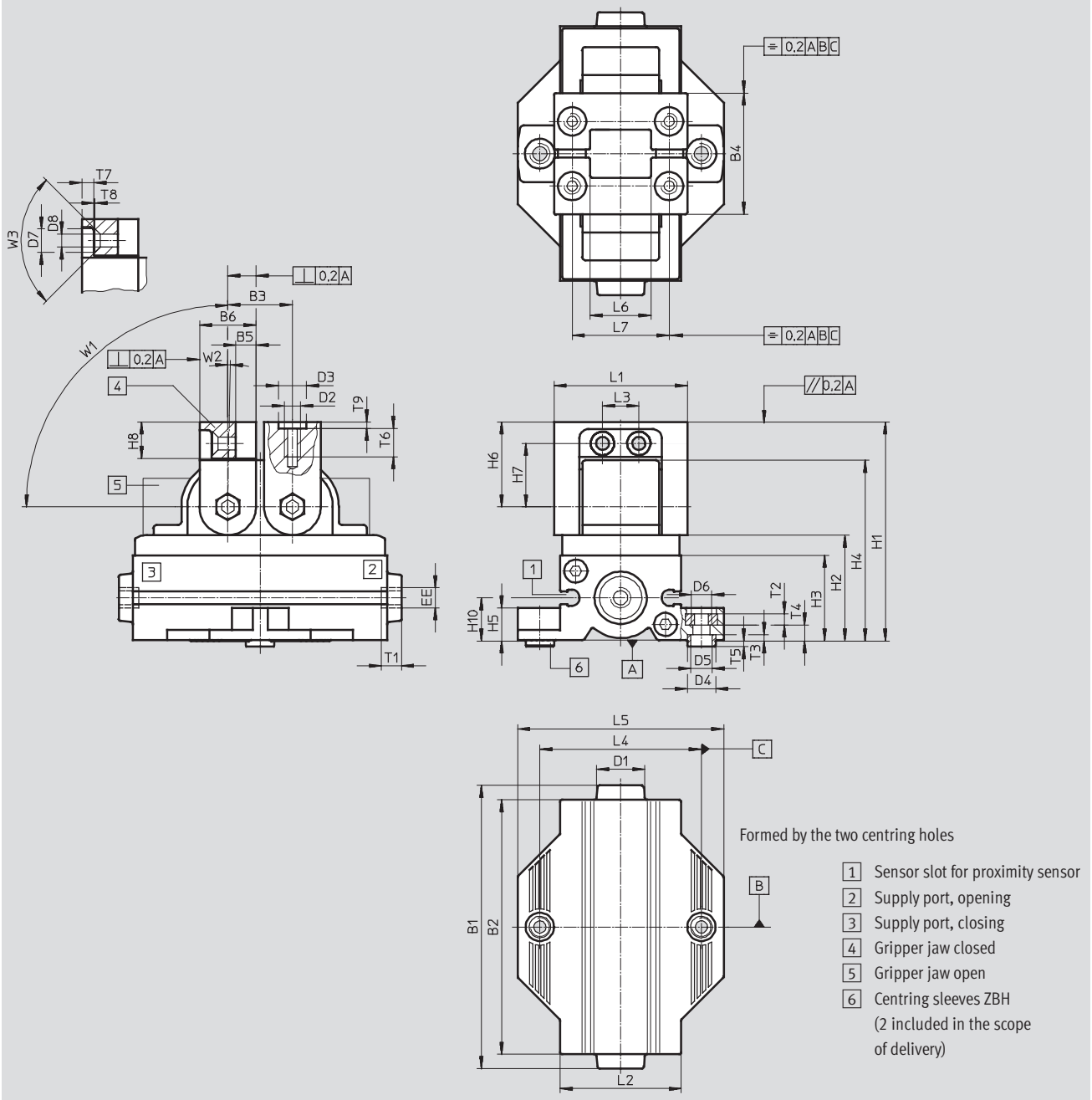
# Radial grippers HGRC

Technical data

**FESTO**

## Dimensions

Download CAD Data → [www.festo.com/us/cad](http://www.festo.com/us/cad)





# Radial grippers HGRC

Technical data

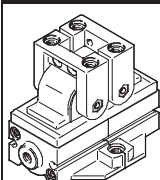
Type	B1	B2	B3 ±0.05	B4 +0.25 -0.05	B5 +0.5	B6 +0.1	D1	D2	D3 +0.05 -0.02	D4 F10/h7	D5
HGRC-12	57	52	12	23	4	11	12	M3	5	7	5.3
HGRC-16	70	63	16	30	5.5	14	12	M4	7	7	5.3
HGRC-20	86	79	20	38	6	18	12	M5	9	9	6.4

Type	D6	D7	D8	EE	H1 ±0.5	H2	H3	H4	H5	H6 ±0.2	H7
HGRC-12	M4	4.8	2.6	M5	43.2	20.7	18.2	35.2	6.9	17	12.5
HGRC-16	M5	5.8	3.2	M5	54.2	26.2	21.2	44.7	8.2	21	15.7
HGRC-20	M6	8.1	4.4	M5	68.2	32.7	27	55.7	10.2	26.5	19.5

Type	H8	H10	L1 ±0.2	L2	L3 ±0.1	L4 <sup>1)</sup>	L5	L6 +0.25 -0.05	L7 <sup>1)</sup>	T1 min.
HGRC-12	7.5	9.2	27.5	25.5	6	33	42	12	20	4.5
HGRC-16	9	10.7	33	30	9	40	51	15	24	5
HGRC-20	12	13.7	45	38	12	50	65	21	33	5

Type	T2	T3 ±0.1	T4 +0.4 -0.3	T5 +0.1 -0.3	T6 min.	T7 +0.2	T8	T9 +0.1	W1 ±2	W2 ±3	W3
HGRC-12	2.2	1.7	3.1	1.3	6	1.7	0.5	1.3	90°	1°	90°
HGRC-16	2.7	1.8	3.8	1.2	7	3	0.3	1.6	90°	1°	90°
HGRC-20	3.2	2.3	5.2	1.7	9	3.5	0.5	2.1	90°	1°	90°

1) Tolerance for centring hole ±0.03  
Tolerance for thread ±0.2

Ordering data		
	Size [mm]	Double-acting Part No. Type
	12	<b>565129</b> HGRC-12-A
	16	<b>565131</b> HGRC-16-A
	20	<b>565133</b> HGRC-20-A

# Radial grippers HGRC

Accessories



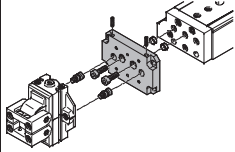
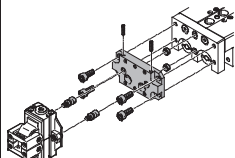
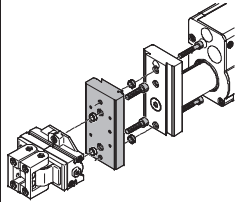
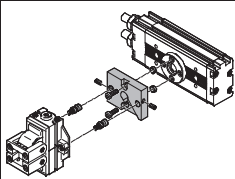
**FESTO**

## Adapter kit HAPG

Material:  
Wrought aluminium alloy  
Free of copper and PTFE  
RoHS-compliant

### Note

The kit includes the individual mounting interface as well as the necessary mounting material.

Permissible drive/gripper combinations with adapter kit					Download CAD Data → <a href="http://www.festo.com/us/cad">www.festo.com/us/cad</a>	
Combination	Drive Size	Gripper Size	Mounting option		Adapter kit	
					CRC <sup>1)</sup>	Part No.    Type
DGSL/HGRC	DGSL	HGRC			DHAA, HAPG	
	12, 16	12	■	■	2	529018    HAPG-58
	20, 25	16	■	■		191267    HAPG-49
	20, 25	20	■	■		191269    HAPG-51
SLT/HGRC	SLT	HGRC			DHAA, HAPG	
	10	12	–	■	2	542670    HAPG-100
	16	12	–	■		529018    HAPG-58
	16	16	–	■		542666    HAPG-101
	20	16	–	■		191267    HAPG-49
	20	20	–	■		542667    HAPG-102
	25	20	–	■		191269    HAPG-51
HMP/HGRC	HMP	HGRC			DHAA, HAPG	
	16	16	■	–	2	191263    HAPG-45
	20, 25	20	■	–		191264    HAPG-46
DRQD/HGRC	DRQD-....	HGRC			DHAA, HAPG	
	12, 16	12	■	■	2	542671    HAPG-SD2-41
	16, 20	16	■	■		542668    HAPG-SD2-42
	20	20	■	■		542669    HAPG-SD2-43
	25	20	■	■		542758    HAPG-SD2-44

1) Corrosion resistance class 2 according to Festo standard 940 070

Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

# Radial grippers HGRC

Accessories



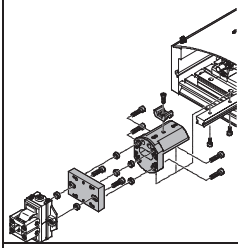
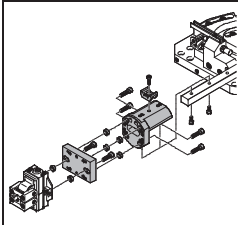
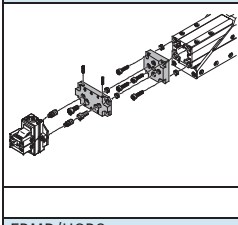
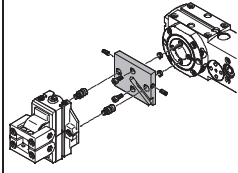
**FESTO**

## Adapter kit HAPG, HMSV

Material:  
Wrought aluminium alloy  
Free of copper and PTFE  
RoHS-compliant

### Note

The kit includes the individual mounting interface as well as the necessary mounting material.


Permissible drive/gripper combinations with adapter kit					Download CAD Data → <a href="http://www.festo.com/us/cad">www.festo.com/us/cad</a>		
Combination	Drive Size	Gripper Size	Mounting option		Adapter kit CRC <sup>1)</sup>	Part No.	Type
							
HSP/HGRC	HSP	HGRC			DHAA, HAPG		
	16	16	—	■	2	191901	HAPG-55
						540882	HAPG-71-B
	25	20	—	■		191901	HAPG-55
						540883	HAPG-72-B
HSW/HGRC	HSW	HGRC			DHAA, HAPG		
	12	16	—	■	2	191901	HAPG-55
						540882	HAPG-71-B
	16	16	—	■		191901	HAPG-55
						540882	HAPG-71-B
EGSA/HGRC	EGSA	HGRC			DHAA, HAPG, HMSV		
	50	12	■	■	2	560017	HMSV-61
						529018	HAPG-58
	60	16	■	■		560018	HMSV-62
						191267	HAPG-49
	60	20	■	■		560018	HMSV-62
						191269	HAPG-51
ERMB/HGRC	ERMB	HGRC			DHAA, HAPG		
	20	16	■	■	2	542668	HAPG-SD2-42
						542669	HAPG-SD2-43
	20	20	■	■			
	25	20	■	■			

1) Corrosion resistance class 2 according to Festo standard 940 070  
Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.


## Radial grippers HGRC


Accessories


**FESTO**



Ordering data – Centring sleeves				Technical data → Internet: zbh	
	For size [mm]	Part No.	Type	PU <sup>1)</sup>	
	For attachment to a drive or on a plate				
	12, 16	186717	ZBH-7	10	
	20	150927	ZBH-9	10	
	For attaching gripper fingers				
	12	189652	ZBH-5	10	
	16	186717	ZBH-7	10	
	20	150927	ZBH-9	10	

1) Packaging unit

Ordering data – Proximity sensors for C-slot, in-line connecting cable						
	Assembly	Electrical connection		Cable length [m]	Part No.	Type
		Cable	Plug M8			
	N/O contact, magneto-resistive				Technical data → Internet: smt	
	Insertable in slot from above	3-wire	–	2.5	551373	SMT-10M-PS-24V-E-2,5-L-OE
		–	3-pin	0.3	551375	SMT-10M-PS-24V-E-0,3-L-M8D
	N/O contact, magnetic reed				Technical data → Internet: sme	
	Insertable in slot lengthwise	3-wire	–	2.5	173210	SME-10-KL-LED-24
		–	3-pin	0.3	173212	SME-10-SL-LED-24

Ordering data – Proximity sensors for C-slot, lateral connecting cable						
	Assembly	Electrical connection		Cable length [m]	Part No.	Type
		Cable	Plug M8			
	N/O contact, magneto-resistive				Technical data → Internet: smt	
	Insertable in slot from above	3-wire	–	2.5	551374	SMT-10M-PS-24V-E-2,5-Q-OE
		–	3-pin	0.3	551376	SMT-10M-PS-24V-E-0,3-Q-M8D
	N/O contact, magnetic reed				Technical data → Internet: sme	
	Insertable in slot lengthwise	3-wire	–	2.5	173211	SME-10-KQ-LED-24
		–	3-pin	0.3	173213	SME-10-SQ-LED-24

Ordering data – Proximity sensors for C-slot, short design						
	Assembly	Electrical connection		Cable length [m]	Part No.	Type
		Cable	Plug M8			
	N/O contact, magneto-resistive					Technical data → Internet: smt
	Insertable in slot lengthwise	3-wire	–	2.5	547862	SMT-10G-PS-24V-E-2,5Q-OE
		–	3-pin	0.3	547863	SMT-10G-PS-24V-E-0,3Q-M8D

Ordering data – Connecting cables					Technical data → Internet: nebu	
	Electrical connection, left	Electrical connection, right	Cable length [m]	Part No.	Type	
	Straight socket, M8x1, 3-pin	Cable, open end, 3-wire	2.5	541333	NEBU-M8G3-K-2.5-LE3	
			5	541334	NEBU-M8G3-K-5-LE3	
	Angled socket, M8x1, 3-pin	Cable, open end, 3-wire	2.5	541338	NEBU-M8W3-K-2.5-LE3	
			5	541341	NEBU-M8W3-K-5-LE3	

## Product Range and Company Overview

### A Complete Suite of Automation Services

Our experienced engineers provide complete support at every stage of your development process, including: conceptualization, analysis, engineering, design, assembly, documentation, validation, and production.



**Custom Automation Components**  
Complete custom engineered solutions



**Custom Control Cabinets**  
Comprehensive engineering support and on-site services



**Complete Systems**  
Shipment, stocking and storage services

### The Broadest Range of Automation Components

With a comprehensive line of more than 30,000 automation components, Festo is capable of solving the most complex automation requirements.



**Electromechanical**  
Electromechanical actuators, motors, controllers & drives



**Pneumatics**  
Pneumatic linear and rotary actuators, valves, and air supply



**PLCs and I/O Devices**  
PLC's, operator interfaces, sensors and I/O devices

### Supporting Advanced Automation... As No One Else Can!

Festo is a leading global manufacturer of pneumatic and electromechanical systems, components and controls for industrial automation, with more than 12,000 employees in 56 national headquarters serving more than 180 countries. For more than 80 years, Festo has continuously elevated the state of manufacturing with innovations and optimized motion control solutions that deliver higher performing, more profitable automated manufacturing and processing equipment. Our dedication to the advancement of automation extends beyond technology to the education and development of current and future automation and robotics designers with simulation tools, teaching programs, and on-site services.

### Quality Assurance, ISO 9001 and ISO 14001 Certifications

Festo Corporation is committed to supply all Festo products and services that will meet or exceed our customers' requirements in product quality, delivery, customer service and satisfaction.

To meet this commitment, we strive to ensure a consistent, integrated, and systematic approach to management that will meet or exceed the requirements of the ISO 9001 standard for Quality Management and the ISO 14001 standard for Environmental Management.



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# Festo North America

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