

# Parallel grippers DHPS



# Parallel grippers DHPS

Key features

## At a glance

### General information

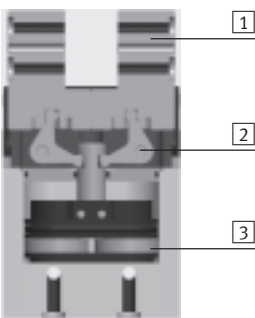
- Resilient and precise T-slot guide of the gripper jaws
- Oval piston for high gripping forces
- High gripping forces with compact dimensions
- Gripper jaw centring options
- Max. repetition accuracy
- Gripping force retention
- Internal fixed flow control
- Wide range of options for mounting on drive units

### Flexible range of applications

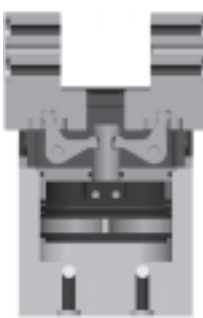
- Sensor technology:
  - Adaptable position sensor for the small grippers
  - Integratable proximity sensors for the medium and large grippers
- Can be used as a double-acting and single-acting gripper
- Compression spring for supplementary or retaining gripping forces
- Suitable for external and internal gripping

## The technology in detail

### Gripper closed



### Gripper open



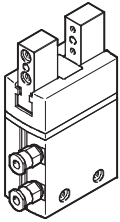
- 1 Gripper jaw
- 2 Reversing lever
- 3 Piston with magnet

### Note

Gripper selection sizing software  
 → [www.festo.com](http://www.festo.com)

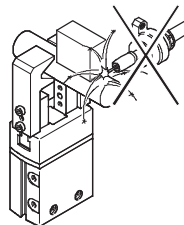
## Supply ports

### At the side

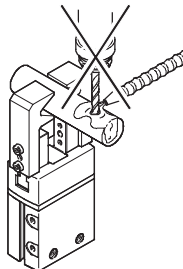


### Note

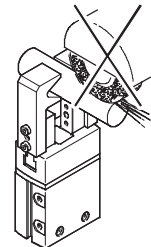
These grippers are not designed for the following or similar sample applications:



- Welding spatter



- Machining
- Aggressive media



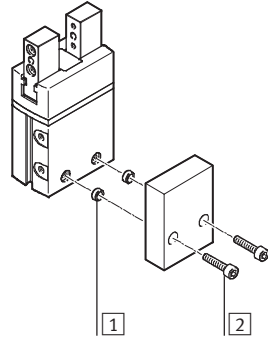
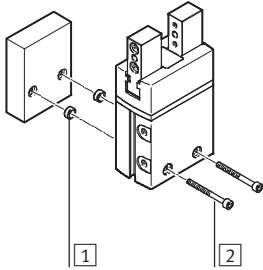
- Grinding dust

# Parallel grippers DHPS

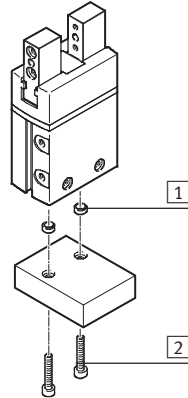
Key features and type codes

## Mounting options

At the side

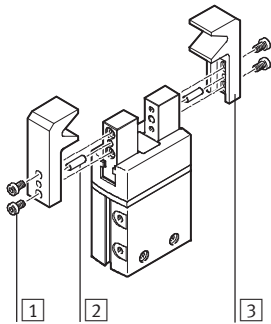


From underneath



- 1 Centring sleeves
- 2 Mounting screws

## Mounting options for external gripper fingers



- 1 Mounting screws
- 2 Centring pins
- 3 Gripper fingers

## Type codes

		DHPS	-	16	-	A	-	
<b>Type</b>								
DHPS	Parallel gripper							
<b>Size</b>								
<b>Position sensing</b>								
A	Via proximity sensor							
<b>Gripping force retention</b>								
NO	Opening							
NC	Closing							

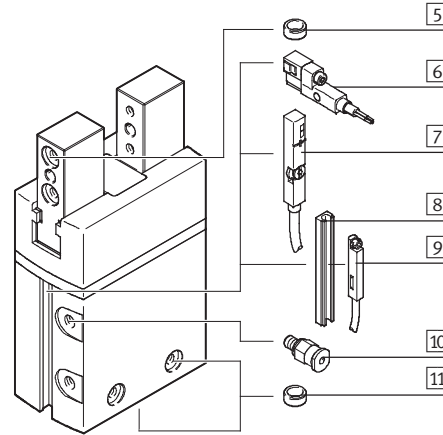
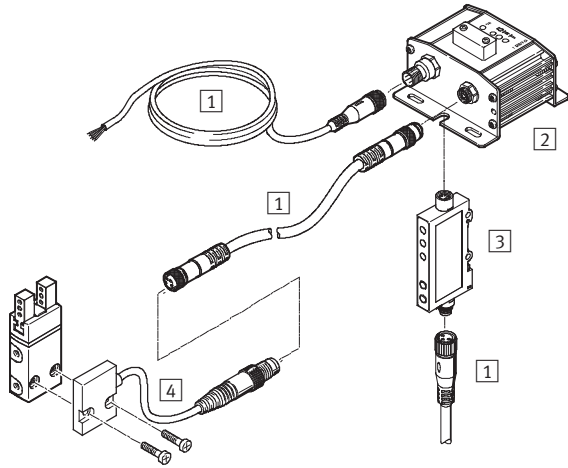
# Parallel grippers DHPS

Peripherals overview

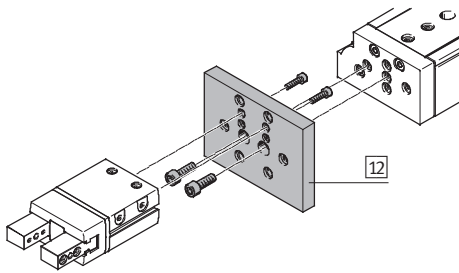
**Peripherals overview**

DHPS-06

DHPS-10 ... 35



**System product for handling and assembly technology**



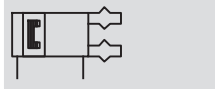
Accessories			
Type	Brief description	→ Page/Internet	
1	Connecting cable NEBU	For connecting evaluation unit and signal converter	20
2	Evaluation unit SMH-AE1	<ul style="list-style-type: none"> <li>For evaluating signals for position sensor SMH-S1</li> <li>For size 6</li> </ul>	20
3	Signal converter SVE4	<ul style="list-style-type: none"> <li>For evaluating signals for position sensor SMH-S1</li> <li>For size 6</li> </ul>	20
4	Position sensor SMH-S1	<ul style="list-style-type: none"> <li>Adaptable and integratable sensor technology, for sensing the piston position</li> <li>For size 6</li> </ul>	19
5	Centring sleeve ZBH	<ul style="list-style-type: none"> <li>For centring the gripper fingers on the gripper jaws</li> <li>The delivery scope of the gripper for size 10 and above includes 4 centring sleeves</li> </ul>	19
6	Proximity sensor SMT-8G	<ul style="list-style-type: none"> <li>For sensing the piston position</li> <li>Proximity sensor does not project past the housing</li> <li>For size 10 ... 35</li> </ul>	21
7	Position transmitter SMAT-8M	<ul style="list-style-type: none"> <li>Continuously senses the position of the piston. Has an analogue output with an output signal in proportion to the piston position.</li> <li>For size 10 ... 35</li> </ul>	21
8	Bondable sensor rail HGP-SL	<ul style="list-style-type: none"> <li>Enables the use of proximity sensors SME/SMT-10</li> <li>For size 10 ... 35</li> </ul>	19
9	Proximity sensor SMT-10G	<ul style="list-style-type: none"> <li>For sensing the piston position</li> <li>For size 10 ... 35</li> </ul>	21
10	Push-in fitting QS	For connecting compressed air tubing with standard O.D.	quick star
11	Centring sleeve ZBH	<ul style="list-style-type: none"> <li>For centring the gripper when mounting</li> <li>The scope of delivery of the gripper includes 2 centring sleeves</li> </ul>	19
12	Adapter kit HMSV, HAPG, HAPS, HMVA	Connecting plate between drive and gripper	14

# Parallel grippers DHPS

Technical data

**FESTO**

Function  
Double-acting  
DHPS-...-A



-N- Size  
6 ... 35 mm  
-T- Total stroke  
4 ... 25 mm

[www.festo.com/en/Spare\\_parts\\_service](http://www.festo.com/en/Spare_parts_service)

Function – Variants  
Single-acting or  
with gripping force retention ...  
... opening DHPS-...-NO



... closing DHPS-...-NC



General technical data						
Size	6	10	16	20	25	35
Design	Lever Forced motion sequence					
Mode of operation	Double-acting					
Gripper function	Parallel					
Guide	Plain-bearing guide					
Gripping force retention	–	NO, NC	NO, NC	NO, NC	NO, NC	NO, NC
Number of gripper jaws	2					
Max. applied load per external gripper finger <sup>1)</sup> [N]	0.1	0.6	1.5	2.5	3.5	4.5
Stroke per gripper jaw [mm]	2	3	5	6.5	7.5	12.5
Pneumatic connection	M3	M3	M3	M5	G1/8	G1/8
Repetition accuracy <sup>2)</sup> [mm]	≤ 0.02					
Max. interchangeability [mm]	≤ ±0.2					
Max. operating frequency [Hz]	4			2		
Rotational symmetry [mm]	< Ø 0.2					
Position sensing	Via position sensor		Via proximity sensor			
Type of mounting	Via through-hole and centring sleeve Via female thread and centring sleeve					
Mounting position	Any					

1) Valid for unthrottled operation

2) End-position drift under constant conditions of use with 100 consecutive strokes in the direction of movement of the gripper jaws

Operating and environmental conditions						
Size	6	10	16	20	25	35
Min. operating pressure						
DHPS-...-A [bar]	2					
DHPS-...-A-N [bar]	–	4				
Max. operating pressure [bar]	8					
Operating medium	Filtered compressed air, lubricated or unlubricated					
Ambient temperature <sup>1)</sup> [°C]	+5 ... +60					
Corrosion resistance class CRC <sup>2)</sup>	1					

1) Note operating range of proximity sensors

2) Corrosion resistance class 1 according to Festo standard 940 070

Components subject to low corrosion stress. Transport and storage protection. Parts that do not have primarily decorative surface requirements, e.g. in internal areas that are not visible or behind covers.

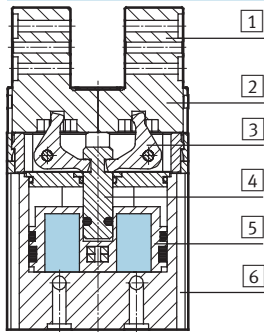
# Parallel grippers DHPS

Technical data

Weight [g]						
Size	6	10	16	20	25	35
DHPS-...-A	19	67	184	380	700	1,285
DHPS-...-A-N	-	68	188	387	713	1,345

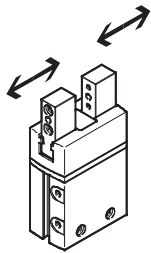
## Materials

Sectional view



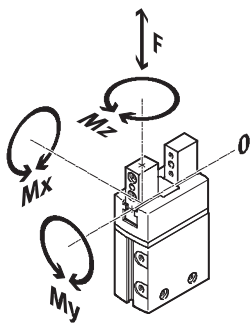
Parallel gripper		
1	Gripper jaw	High-alloy stainless steel
2	Cover cap	Polyamide
3	Reversing lever	Hardened sintered steel
4	Piston rod	Tempered steel
5	Piston	Polyacetal
6	Housing	Hard anodised wrought aluminium alloy
-	Seals	Nitrile rubber
-	Note on materials	Free of copper and PTFE RoHS-compliant

## Gripping force [N] at 6 bar



Size	6	10	16	20	25	35	
Gripping force per gripper jaw							
DHPS-...-A	Opening	15	39	105	162	249	483
	Closing	13.5	34.5	96	147	228	450
Total gripping force							
DHPS-...-A	Opening	30	80	210	320	500	970
	Closing	25	70	190	290	450	910

## Characteristic load values at the gripper jaws



The indicated permissible forces and torques apply to a single gripper jaw. They include the lever arm, additional applied loads due to the workpiece or external gripper fingers and acceleration forces occurring during

movement.

The zero coordinate line (gripper jaw guide) must be taken into consideration for the calculation of torques.

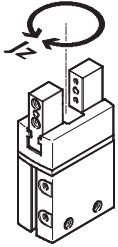
Size	6	10	16	20	25	35	
Max. permissible force $F_z$	[N]	10	60	150	250	350	450
Max. permissible torque $M_x$	[Nm]	0.5	3	8	14	30	50
Max. permissible torque $M_y$	[Nm]	0.5	3	8	14	30	50
Max. permissible torque $M_z$	[Nm]	0.5	3	8	14	30	50

# Parallel grippers DHPS

Technical data

**FESTO**

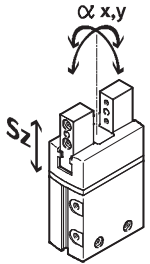
## Mass moment of inertia [kgm<sup>2</sup>x10<sup>-4</sup>]



Mass moment of inertia of the parallel gripper in relation to the central axis, without external gripper fingers, without load.

Size	6	10	16	20	25	35
DHPS-...-A	0.01	0.08	0.47	1.49	3.83	12.70
DHPS-...-A-NO	–	0.08	0.47	1.52	3.92	12.83
DHPS-...-A-NC	–	0.08	0.47	1.49	3.84	12.73

## Gripper jaw backlash



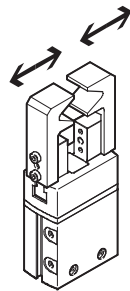
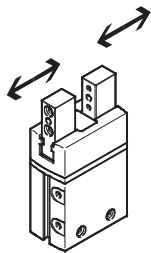
The plain-bearing guide used in the grippers means that there is backlash between the gripper jaws and the housing. The values entered in the table for the backlash were calculated in accordance with the traditional accumulative tolerance method.

Size	6	10	16	20	25	35
Max. gripper jaw backlash Sz	[mm] ≤ 0.02					
Max. gripper jaw angular backlash ax, ay	[°] ≤ 1		≤ 0.5			

## Opening and closing times [ms] at 6 bar

Without external gripper fingers

With external gripper fingers



The indicated opening and closing times [ms] were measured at room temperature at an operating pressure of 6 bar with horizontally mounted grippers without additional gripper

fingers. The grippers must be throttled for greater applied loads. Opening and closing times must then be adjusted accordingly.

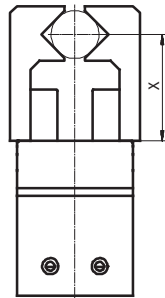
Size		6	10	16	20	25	35
Without external gripper fingers							
DHPS-...-A	Opening	8	21	33	59	48	95
	Closing	17	28	41	87	63	123
DHPS-...-A-NO	Opening	–	19	32	58	45	88
	Closing	–	30	50	97	78	151
DHPS-...-A-NC	Opening	–	58	48	72	68	131
	Closing	–	24	37	62	52	99
With external gripper fingers (as a function of applied load)							
DHPS-...	0.2 N	50	–	–	–	–	–
	1 N	–	50	–	–	–	–
	1.25 N	–	100	–	–	–	–
	1.5 N	–	200	–	–	–	–
	2 N	–	–	100	–	–	–
	2.5 N	–	–	200	–	–	–
	3 N	–	–	300	100	–	–
	3.5 N	–	–	–	200	–	–
	4 N	–	–	–	300	100	–
	5 N	–	–	–	–	200	–
6 N	–	–	–	–	300	200	
7.5 N	–	–	–	–	–	300	

# Parallel grippers DHPS

Technical data

## Gripping force $F_H$ per gripper jaw as a function of operating pressure and lever arm $x$

The gripping forces as a function of operating pressure and lever arm can be determined from the following graphs.



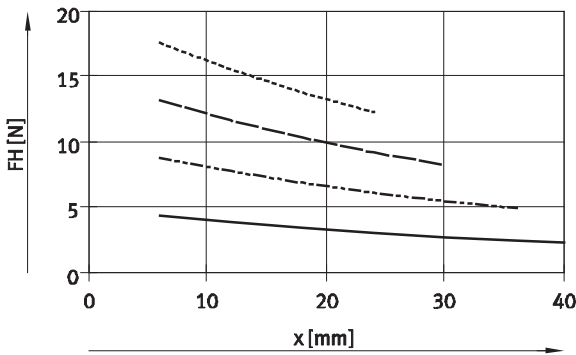
**Note**

Gripper selection  
sizing software  
→ [www.festo.com](http://www.festo.com)

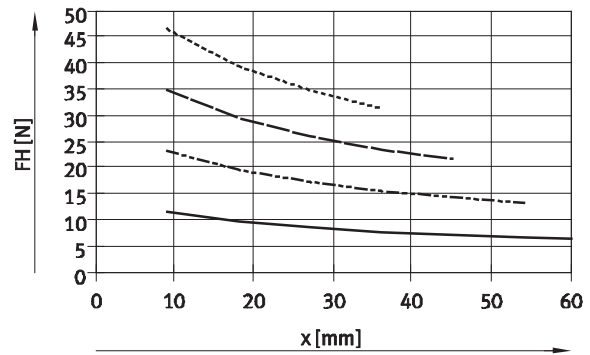
- 2 bar
- - - 4 bar
- · - 6 bar
- · - · - 8 bar

### External gripping (closing)

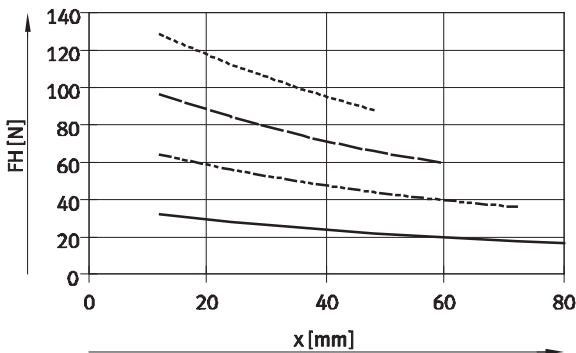
DHPS-06



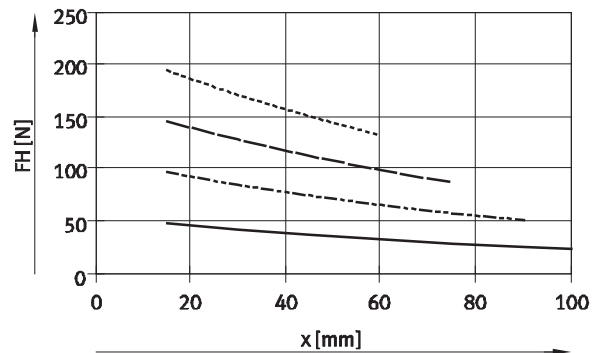
DHPS-10



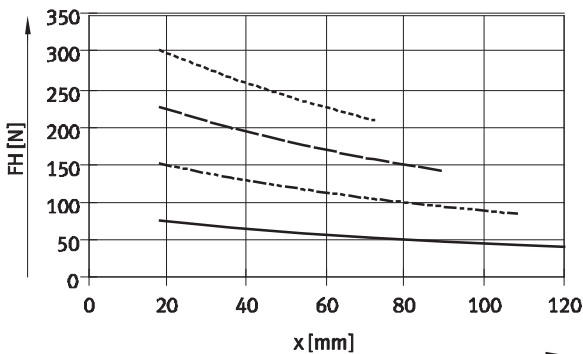
DHPS-16



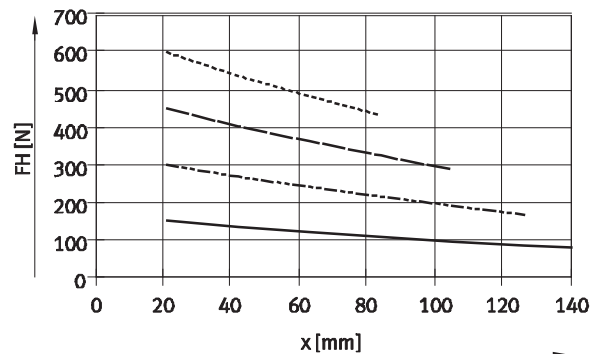
DHPS-20



DHPS-25



DHPS-35



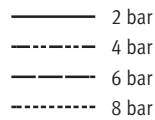
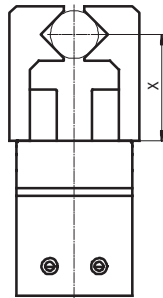


# Parallel grippers DHPS

Technical data

## Gripping force $F_H$ per gripper jaw as a function of operating pressure and lever arm $x$

The gripping forces as a function of operating pressure and lever arm can be determined from the following graphs.

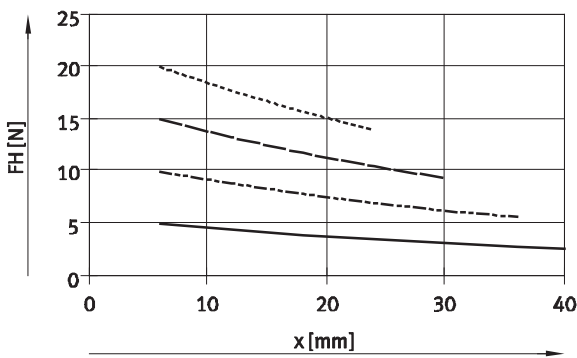


**Note**

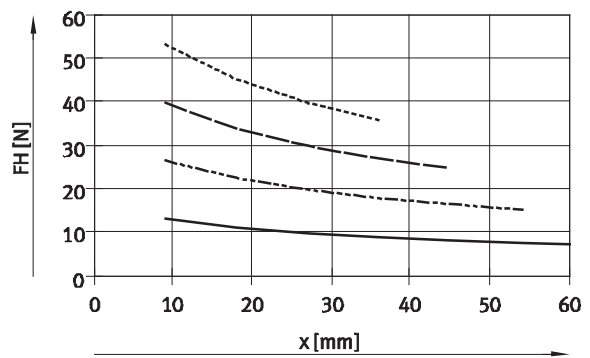
Gripper selection  
 sizing software  
 → [www.festo.com](http://www.festo.com)

### Internal gripping (opening)

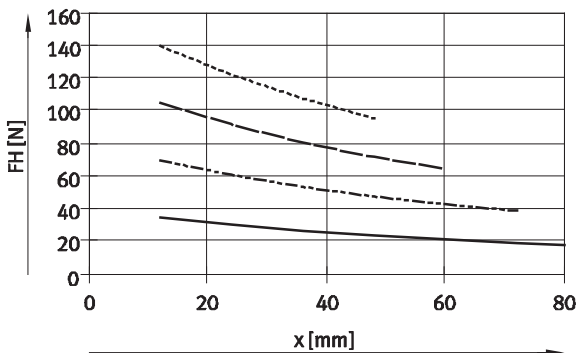
DHPS-06



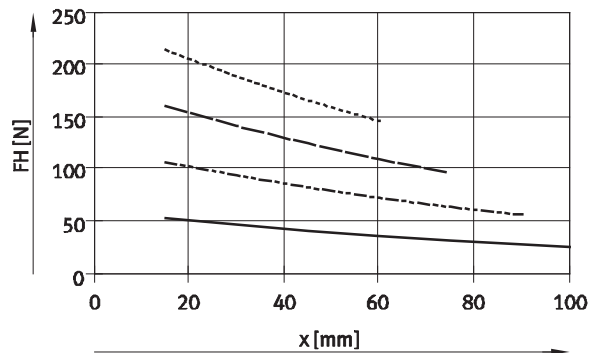
DHPS-10



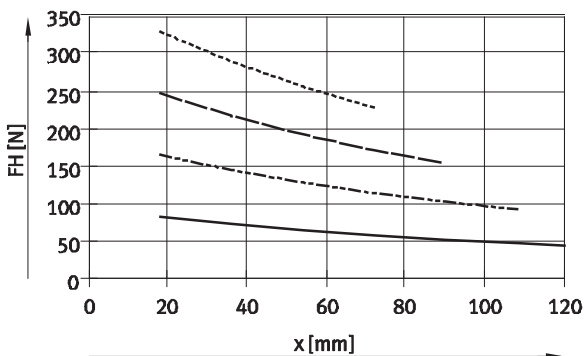
DHPS-16



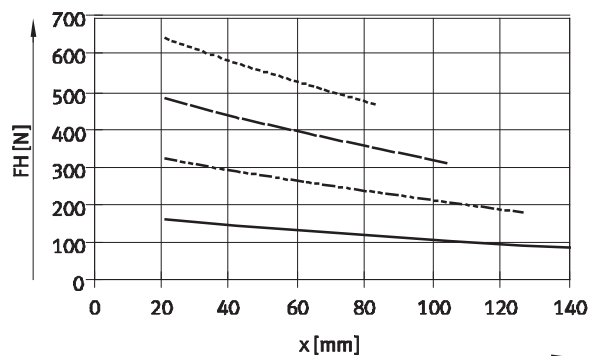
DHPS-20



DHPS-25



DHPS-35



# Parallel grippers DHPS

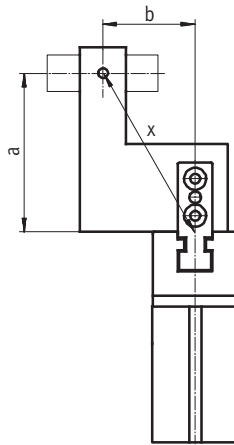
Technical data

## Gripping force $F_H$ per gripper jaw at 6 bar as a function of lever arm $x$ and eccentricity $a$ and $b$

The following formula must be used to calculate the lever arm  $x$  with eccentric gripping:

$$x = \sqrt{a^2 + b^2}$$

The gripping force  $F_H$  can be read from the graphs (→ 8/9) using the calculated value  $x$ .



### Calculation example

Given:

Distance  $a = 25 \text{ mm}$

Distance  $b = 20 \text{ mm}$

To be calculated:

The gripping force at 6 bar, with a DHPS-16, used as an external gripper

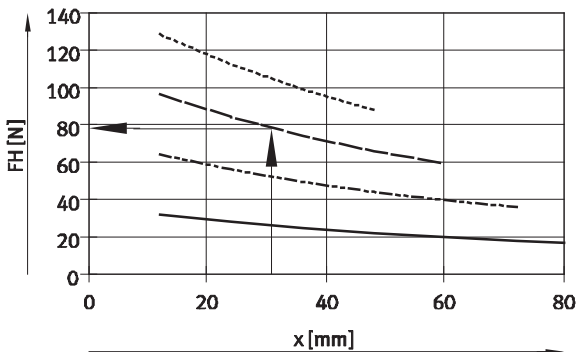
Procedure:

Calculating the lever arm  $x$

$$x = \sqrt{25^2 + 20^2}$$

$$x = 32 \text{ mm}$$

The graph (→ 8) gives a value of  $F_H = 79 \text{ N}$  for the gripping force.



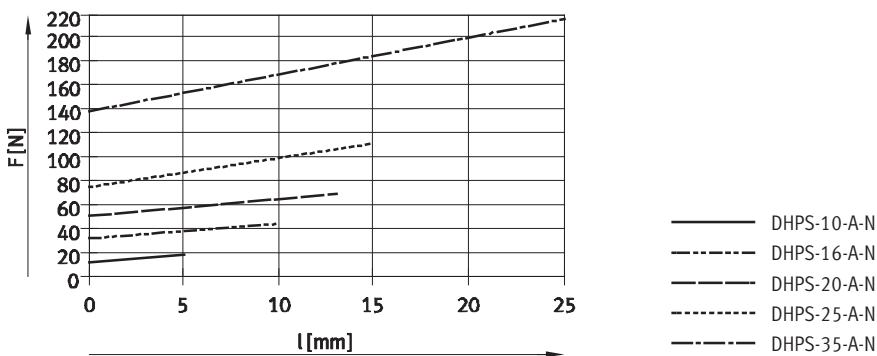
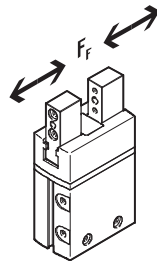
# Parallel grippers DHPS

Technical data

## Spring force $F_F$ as a function of size and total gripper jaw stroke $l$

Gripping force retention for DHPS-...-N...

The spring forces  $F_F$  as a function of gripper jaw stroke  $l$  can be determined from the following graph.



## Spring force $F_F$ as a function of size, gripper jaw stroke $l$ and lever arm $x$ per gripper finger

The lever arm  $x$  must be taken into consideration when determining the actual spring force  $F_{Ftotal}$ . The formulae for calculating the spring force are provided in the table below.

Gripping force retention	Size	$F_{Ftotal}$ per gripper finger
NO, NC	10	$-0.02 \cdot x + 0.5 \cdot F_F$
	16	$-0.08 \cdot x + 0.5 \cdot F_F$
	20	$-0.1 \cdot x + 0.5 \cdot F_F$
	25	$-0.12 \cdot x + 0.5 \cdot F_F$
	35	$-0.19 \cdot x + 0.5 \cdot F_F$

## Determination of the actual gripping forces $F_{Gr}$ for DHPS-...-NO and DHPS-...-NC as a function of application

The parallel grippers with integrated spring type DHPS-...-NO (opening gripping force retention) and DHPS-...-NC (closing gripping force retention) can be used as

- single-acting grippers

- grippers with supplementary gripping force and
- grippers with gripping force retention depending on requirements.

In order to calculate the available gripping forces  $F_{Gr}$  (per gripper jaw), the gripping force ( $F_H$ ) and spring force ( $F_{Ftotal}$ ) must be combined accordingly.

### Application

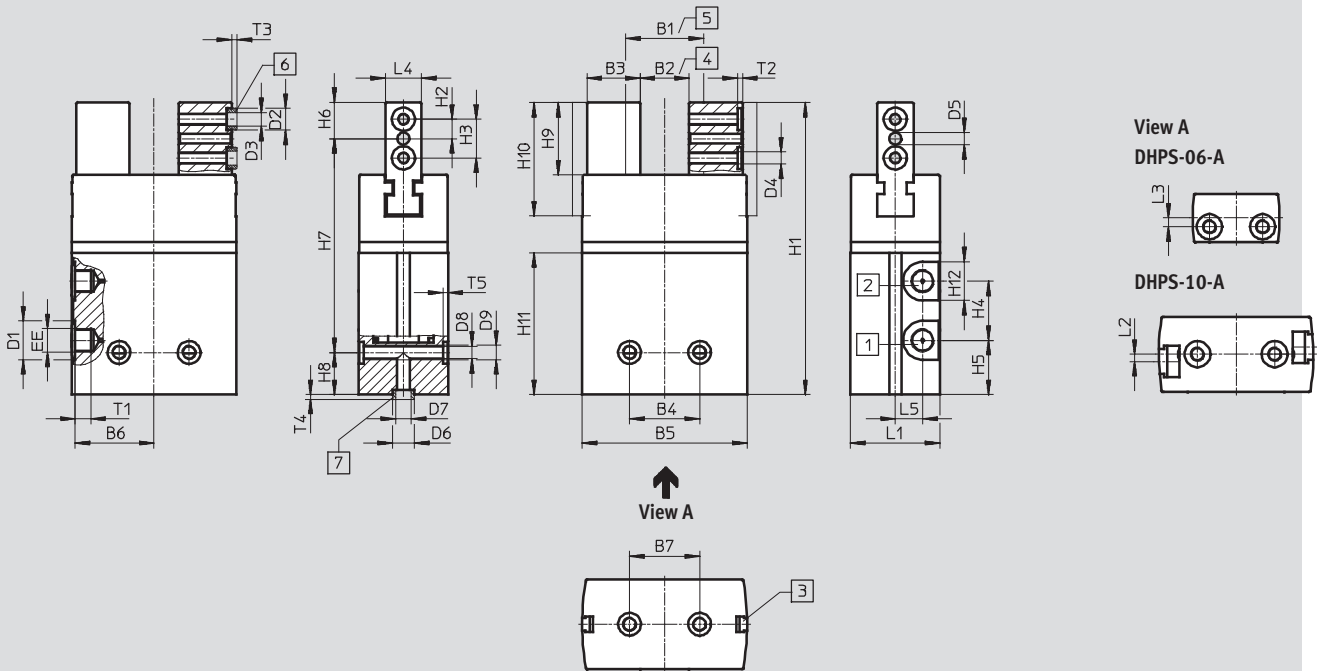
Single-acting	Supplementary gripping force	Gripping force retention
<ul style="list-style-type: none"> <li>Gripping with spring force: <math>F_{Gr} = F_{Ftotal}</math></li> <li>Gripping with pressure force: <math>F_{Gr} = F_H - F_{Ftotal}</math></li> </ul>	<ul style="list-style-type: none"> <li>Gripping with pressure and spring force: <math>F_{Gr} = F_H + F_{Ftotal}</math></li> </ul>	<ul style="list-style-type: none"> <li>Gripping with spring force: <math>F_{Gr} = F_{Ftotal}</math></li> </ul>

# Parallel grippers DHPS

Technical data

Dimensions

Download CAD Data → [www.festo.com/us/cad](http://www.festo.com/us/cad)



- 1 Supply port, opening
- 2 Supply port, closing
- 3 Slot for proximity sensor
- 4 Normal position for DHPS-...-A and DHPS-...-A-NC
- 5 Normal position for DHPS-...-A-NO
- 6 Centring sleeves ZBH (4 included in the scope of delivery with size 10 and above)
- 7 Centring sleeves ZBH (2 included in the scope of delivery)

Size	B1	B2	B3	B4 <sup>1)</sup>	B5	B6	B7 <sup>1)</sup>	D1	D2	D3	D4	D5	D6	D7
[mm]	±0.5	±0.5	-0.03		±0.1			∅	∅ H8/h7	∅		∅ H8	∅ H8/h7	∅
6	10	6	5.5	11	18	8.65	11	7	-	-	M2	1.5	5	-
10	21.8	15.8	7	16	32	15.4	16	7	5	3.2	M3	2	5	3.2
16	27.8	17.8	13	25	47	22.65	25	7	7	5.3	M4	3	7	5.3
20	30	17	17.5	25	55.6	26.65	25	10	7	5.3	M4	4	7	5.3
25	32.4	20.4	22	29	68.2	32.65	29	16	9	6.4	M5	4	9	6.4
35	56	31	27	33	88	42.25	33	16	9	6.4	M6	5	12	10.3

1) Tolerance for centring hole ±0.02 mm  
Tolerance for thread ±0.1 mm

# Parallel grippers DHPS

Technical data

FESTO

Size [mm]	D8 ∅ +0.1	D9	EE	H1	H2	H3 <sup>1)</sup>	H4	H5	H6	H7 ±0.2	H8 <sup>1)</sup>	H9
6	2.5	M3	M3	45.5	2.9	5.8	15	4	5	33	7.5	9.55
10	2.5	M3	M3	66	4	8	15.5	10.5	7.5	51	7.5	15.2
16	3.3	M4	M3	80	5.5	11	18	11	10	62.5	7.5	20
20	3.3	M4	M5	101	7	14	23	16	12.5	81	7.5	25
25	5.1	M6	G <sup>3</sup> / <sub>8</sub>	121	8	16	24.5	22.5	15	88.5	17.5	30
35	6.4	M8	G <sup>1</sup> / <sub>8</sub>	142	8.5	17	29	24	16	108.5	17.5	32

Size [mm]	H10	H11	H12	L1 ±0.05	L2	L3 <sup>1)</sup>	L4 -0.05	L5	T1 +0.5	T2 +0.1	T3 -0.2	T4 -0.2	T5 +0.1
6	15.8	25.3	7	10	–	1.8	5	1.5	3.5	–	–	1.2	1.2
10	23	35	7	15.5	1.5	–	7	5	5	1.2	1.2	1.2	1.2
16	32.5	38.1	7	22	–	–	10	7	6	1.6	1.4	1.4	1.6
20	39.5	50	10	30	–	–	12	9	6	1.6	1.4	1.4	1.6
25	47	58.8	16	37	–	–	15	11.3	6.5	2.1	1.9	1.9	2.1
35	53	65.3	16	45	–	–	20	13.5	6.5	2.1	1.9	2.4	2.6

1) Tolerance for centring hole ±0.02 mm  
Tolerance for thread ±0.1 mm

Ordering data						
Size [mm]	Double-acting without compression spring		Single-acting or with gripping force retention			
	Part No.	Type	Opening		Closing	
			Part No.	Type	Part No.	Type
6	1254039	DHPS-06-A	–		–	
10	1254040	DHPS-10-A	1254041	DHPS-10-A-NO	1254042	DHPS-10-A-NC
16	1254043	DHPS-16-A	1254044	DHPS-16-A-NO	1254045	DHPS-16-A-NC
20	1254046	DHPS-20-A	1254047	DHPS-20-A-NO	1254048	DHPS-20-A-NC
25	1254049	DHPS-25-A	1254050	DHPS-25-A-NO	1254051	DHPS-25-A-NC
35	1254052	DHPS-35-A	1254053	DHPS-35-A-NO	1254054	DHPS-35-A-NC

# Parallel grippers DHPS



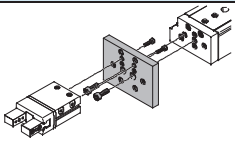
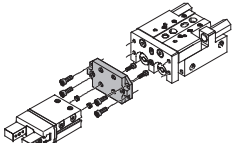
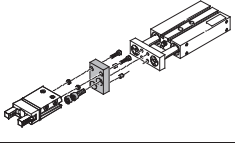
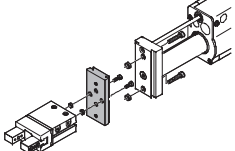
Accessories

**Adapter kit**  
HMSV, HAPG, HAPS, HMVA

Material:  
Wrought aluminium alloy  
Free of copper and PTFE  
RoHS-compliant

**Note**

The kit includes the individual mounting interface as well as the necessary mounting material.

Permissible drive/gripper combinations with adapter kit					Download CAD Data → <a href="http://www.festo.com/us/cad">www.festo.com/us/cad</a>	
Combination	Drive	Gripper	Mounting option		Adapter kit	
					CRC <sup>1)</sup>	Part No. Type
<b>DGSL/DHPS</b>	DGSL	DHPS			HMSV	
	4, 6	6	■	■	2	548783 HMSV-53
	8, 10	10	■	■		548784 HMSV-54
	12, 16	16	■	■		548785 HMSV-55
	20, 25	20, 25	■	■		548786 HMSV-56
<b>SLT/DHPS</b>	SLT	DHPS			HAPS	
	6	6	■	–	2	178447 HAPS-1
	16	10	■	–		178449 HAPS-3
	20	16, 20	■	–		178450 HAPS-4
	25	25	■	–		178451 HAPS-5
<b>DPZ/DHPS</b>	DPZ	DHPS			HAPG	
	10, 16	10	■	–	2	163250 HAPG-1
	16	16, 20	■	–		163251 HAPG-2
	20	16, 20	■	–		163252 HAPG-3
	25, 32	25	■	–		163253 HAPG-4
<b>HMP/DHPS</b>	HMP	DHPS			HMSV	
	Direct mounting				2	
	16, 20	10	–	■		177666 HMSV-20
	16, 20, 25	16, 20	–	■		177761 HMSV-21
	16, 20, 25, 32	25	–	■		177762 HMSV-22
	25	35	–	■		177763 HMSV-23
	32	35	–	■		177764 HMSV-24
	Dovetail mounting				2	
	16, 20	10	–	■		177767 HMSV-27
	16, 20, 25	16, 20	–	■		177768 HMSV-28
	16, 20, 25, 32	25	–	■		177769 HMSV-29
25	35	–	■	177770 HMSV-30		
32	35	–	■	178211 HMSV-31		

1) Corrosion resistance class 2 according to Festo standard 940 070  
Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

# Parallel grippers DHPS

Accessories

**Adapter kit**  
 HMSV, HAPG, HAPS, HMVA

**Material:**  
 Wrought aluminium alloy  
 Free of copper and PTFE  
 RoHS-compliant

**Note**

The kit includes the individual mounting interface as well as the necessary mounting material.

Permissible drive/gripper combinations with adapter kit					Download CAD Data → <a href="http://www.festo.com/us/cad">www.festo.com/us/cad</a>		
Combination	Drive Size	Gripper Size	Mounting option		Adapter kit CRC <sup>1)</sup>	Part No.	Type
DGP..., DGE..., DGEA/DHPS	DG...	DHPS			HMVA, HAPG, HMSV		
	<b>Direct mounting</b>						
	18 <sup>2)</sup> , 25, 32 <sup>3)</sup>	6	<input type="checkbox"/>	<input type="checkbox"/>	2	196788	HMVA-DLA18/25
			<input type="checkbox"/>	<input type="checkbox"/>		192706	HAPG-37-S1
	40	6	<input type="checkbox"/>	<input type="checkbox"/>		196790	HMVA-DLA40
			<input type="checkbox"/>	<input type="checkbox"/>		192706	HAPG-37-S1
	18 <sup>2)</sup> , 25, 32 <sup>3)</sup>	10	<input type="checkbox"/>	<input type="checkbox"/>		196788	HMVA-DLA18/25
			<input type="checkbox"/>	<input type="checkbox"/>		192705	HAPG-36-S1
	40	10	<input type="checkbox"/>	<input type="checkbox"/>	196790	HMVA-DLA40	
			<input type="checkbox"/>	<input type="checkbox"/>	192705	HAPG-36-S1	
	18 <sup>2)</sup> , 25, 32 <sup>3)</sup>	16	<input type="checkbox"/>	<input type="checkbox"/>	196788	HMVA-DLA18/25	
			<input type="checkbox"/>	<input type="checkbox"/>	193922	HAPG-37-S4	
	40	16	<input type="checkbox"/>	<input type="checkbox"/>	196790	HMVA-DLA40	
			<input type="checkbox"/>	<input type="checkbox"/>	193922	HAPG-37-S4	
	<b>Dovetail mounting</b>						
	18 <sup>2)</sup> , 25	10	<input type="checkbox"/>	<input type="checkbox"/>	2	196788	HMVA-DLA18/25
			<input type="checkbox"/>	<input type="checkbox"/>		177767	HMSV-27
	32 <sup>3)</sup>	10	<input type="checkbox"/>	<input type="checkbox"/>		196789	HMVA-DL32
			<input type="checkbox"/>	<input type="checkbox"/>		177767	HMSV-27
40	10	<input type="checkbox"/>	<input type="checkbox"/>	196790		HMVA-DLA40	
		<input type="checkbox"/>	<input type="checkbox"/>	177767		HMSV-27	
18 <sup>2)</sup> , 25	16	<input type="checkbox"/>	<input type="checkbox"/>	196788		HMVA-DLA18/25	
		<input type="checkbox"/>	<input type="checkbox"/>	177768		HMSV-28	
32 <sup>3)</sup>	16	<input type="checkbox"/>	<input type="checkbox"/>	196789		HMVA-DL32	
		<input type="checkbox"/>	<input type="checkbox"/>	177768	HMSV-28		
40	16	<input type="checkbox"/>	<input type="checkbox"/>	196790	HMVA-DLA40		
		<input type="checkbox"/>	<input type="checkbox"/>	177768	HMSV-28		
32 <sup>3)</sup>	25	<input type="checkbox"/>	<input type="checkbox"/>	196790	HMVA-DL32		
		<input type="checkbox"/>	<input type="checkbox"/>	177769	HMSV-29		
40	25	<input type="checkbox"/>	<input type="checkbox"/>	196790	HMVA-DLA40		
		<input type="checkbox"/>	<input type="checkbox"/>	177769	HMSV-29		
40	35	<input type="checkbox"/>	<input type="checkbox"/>	196790	HMVA-DLA40		
		<input type="checkbox"/>	<input type="checkbox"/>	177770	HMSV-30		

- 1) Corrosion resistance class 2 according to Festo standard 940 070  
Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.
- 2) Only for DGEA-...
- 3) Only for DGPL/DGPIL-...

# Parallel grippers DHPS


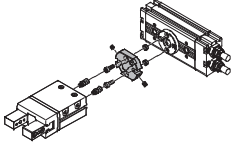
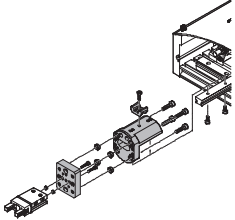
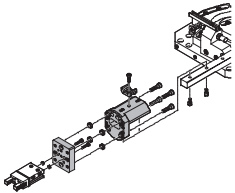
Accessories

**Adapter kit**  
HMSV, HAPG, HAPS, HMVA

Material:  
Wrought aluminium alloy  
Free of copper and PTFE  
RoHS-compliant

**Note**

The kit includes the individual mounting interface as well as the necessary mounting material.

Permissible drive/gripper combinations with adapter kit					Download CAD Data → <a href="http://www.festo.com/us/cad">www.festo.com/us/cad</a>			
Combination	Drive	Gripper	Mounting option		Adapter kit			
			Size	Size	CRC <sup>1)</sup>	Part No.	Type	
								
<b>DRQD/DHPS</b>	<b>DRQD-...-FW</b>	<b>DHPS</b>			<b>HAPG</b>			
	6, 8, 12	6	■	■	2	187568	HAPG-34	
	16 <sup>2)</sup>	6	■	■		187566	HAPG-SD2-12	
	16 <sup>2)</sup>	10	■	■		184477	HAPG-SD2-1	
	16 <sup>2)</sup>	16	■	■		184478	HAPG-SD2-2	
	20 <sup>2)</sup>	16, 20	■	■		184479	HAPG-SD2-3	
	20 <sup>2)</sup>	25	■	■		184480	HAPG-SD2-4	
	25 <sup>3)</sup>	16, 20	■	■		184482	HAPG-SD2-6	
	25 <sup>3)</sup>	25	■	■		184483	HAPG-SD2-7	
	32 <sup>3)</sup>	25	■	■		184485	HAPG-SD2-9	
	32 <sup>3)</sup>	35	■	■		184486	HAPG-SD2-10	
	40, 50	35	■	■		526027	HAPG-SD2-21	
	<b>DRQD-...ZW</b>	<b>DHPS</b>				<b>HAPG</b>		
	16	10	■	■		2	163267	HAPG-18
	16	16, 20	■	■			163268	HAPG-19
20	16, 20	■	■	163269	HAPG-20			
20	25	■	■	163270	HAPG-21			
25	25	■	■	163271	HAPG-22			
<b>HSP/DHPS</b>	<b>HSP</b>	<b>DHPS</b>			<b>HAPG</b>			
	12	6	■	-	2	192709	HAPG-60-S1	
	16	6	■	-		540881	HAPG-70-B	
	16	10	■	-		192706	HAPG-37-S1	
	25	10	■	-		540882	HAPG-71-B	
	25	10	■	-		192705	HAPG-36-S1	
	25	16	■	-		540882	HAPG-71-B	
192705	HAPG-36-S1	540883	HAPG-72-B	193922	HAPG-37-S4	540883	HAPG-72-B	
<b>HSW/DHPS</b>	<b>HSW</b>	<b>DHPS</b>			<b>HAPG</b>			
	12, 16	6	■	-	2	192706	HAPG-37-S1	
	12, 16	10	■	-		540882	HAPG-71-B	
						192705	HAPG-36-S1	540882

1) Corrosion resistance class 2 according to Festo standard 940 070  
Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

2) Possible in combination with DRQD-...-E422 (flanged shaft with energy through-feed).

3) Possible in combination with DRQD-...-E444 (flanged shaft with energy through-feed).



# Parallel grippers DHPS



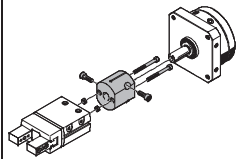
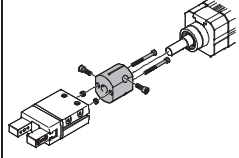
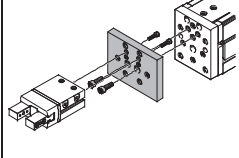
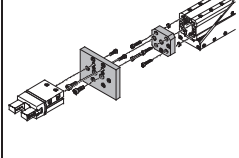
Accessories

**Adapter kit**  
HMSV, HAPG, HAPS, HMVA

**Material:**  
Wrought aluminium alloy  
Free of copper and PTFE  
RoHS-compliant

**Note**

The kit includes the individual mounting interface as well as the necessary mounting material.

Permissible drive/gripper combinations with adapter kit					Download CAD Data → <a href="http://www.festo.com/us/cad">www.festo.com/us/cad</a>		
Combination	Drive	Gripper		Adapter kit		Part No.	Type
		Size	Mounting option	CRC <sup>1)</sup>			
							
<b>DSM/DHPS</b>	<b>DSM:....FW</b>	<b>DHPS</b>			<b>HAPG</b>		
	6, 8, 10	6	■	■	2	187568	HAPG-34
	<b>DSM:...</b>	<b>DHPS</b>			<b>HAPG</b>		
	12	10	■	■	2	163266	HAPG-17
	16	10	■	■		163267	HAPG-18
	16	16, 20	■	■		163268	HAPG-19
	25	16, 20	■	■		163269	HAPG-20
	25	25	■	■		163270	HAPG-21
32	25	■	■	163271		HAPG-22	
<b>DSL/DHPS</b>	<b>DSL</b>	<b>DHPS</b>			<b>HAPG</b>		
	16	10	■	■	2	163266	HAPG-17
	20	10	■	■		163267	HAPG-18
	20	16, 20	■	■		163268	HAPG-19
	25	16, 20	■	■		163269	HAPG-20
	25	25	■	■		163270	HAPG-21
	32	25	■	■		163271	HAPG-22
<b>EGSL/DHPS</b>	<b>EGSL</b>	<b>DHPS</b>			<b>HMSV</b>		
	35	6	■	■	2	548783	HMSV-53
						1088262	HMSV-70
	35	10	■	■		548784	HMSV-54
						1088262	HMSV-70
	45, 55	16	■	■		548785	HMSV-55
75	20, 25	■	■	548786	HMSV-56		
<b>EGSA/DHPS</b>	<b>EGSA</b>	<b>DHPS</b>			<b>HMSV</b>		
	50	16	■	■	2	560017	HMSV-61
						548785	HMSV-55
	60	10	■	■		560019	HMSV-63
						177666	HMSV-20
	60	16	■	■		560019	HMSV-63
				177761	HMSV-21		
60	20, 25	■	■	560018	HMSV-62		
				548786	HMSV-56		

1) Corrosion resistance class 2 according to Festo standard 940 070  
Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

# Parallel grippers DHPS



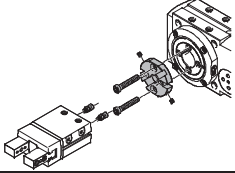
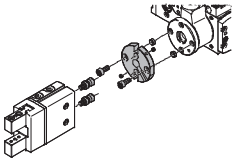
Accessories

**Adapter kit**  
HMSV, HAPG, HAPS, HMVA

Material:  
Wrought aluminium alloy  
Free of copper and PTFE  
RoHS-compliant

**Note**

The kit includes the individual mounting interface as well as the necessary mounting material.

Permissible drive/gripper combinations with adapter kit					Download CAD Data → <a href="http://www.festo.com/us/cad">www.festo.com/us/cad</a>	
Combination	Drive Size	Gripper Size	Mounting option		Adapter kit CRC <sup>1)</sup>	Part No. Type
						
<b>ERMB/DHPS</b>	<b>ERMB</b>	<b>DHPS</b>			<b>HAPG</b>	
	20	16, 20	■	■	2	<b>184479 HAPG-SD2-3</b>
	25	16, 20	■	■		<b>184482 HAPG-SD2-6</b>
	20	25	■	■		<b>184480 HAPG-SD2-4</b>
	25	25	■	■		<b>184483 HAPG-SD2-7</b>
	32	25	■	■		<b>184485 HAPG-SD2-9</b>
	32	35	■	■		<b>184486 HAPG-SD2-10</b>
<b>EHMB/DHPS</b>	<b>EHMB</b>	<b>DHPS</b>			<b>HAPG</b>	
	20	25	■	■	2	<b>184485 HAPG-SD2-9</b>
	20	35	■	■		<b>184486 HAPG-SD2-10</b>
	25, 32	35	■	■		<b>526027 HAPG-SD2-21</b>

1) Corrosion resistance class 2 according to Festo standard 940 070  
Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

# Parallel grippers DHPS

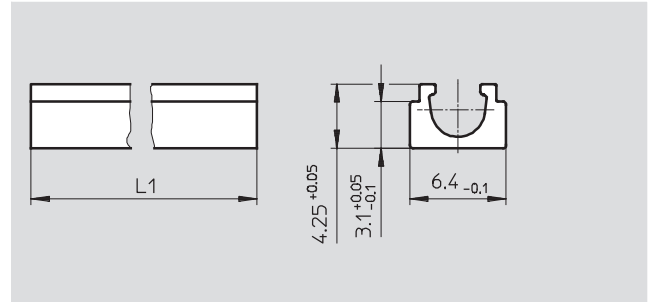
Accessories

## Sensor rail HGP-SL


can be glued into place

Material:

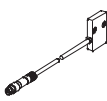
Wrought aluminium alloy



Dimensions and ordering data				
For size [mm]	L1	Weight [g]	Part No.	Type
10	35	1.4	535582	HGP-SL-10-10
16	38	1.5	535583	HGP-SL-10-16
20	50	2.0	535584	HGP-SL-10-20
25	58	2.3	535585	HGP-SL-10-25
35	65	2.6	535586	HGP-SL-10-35

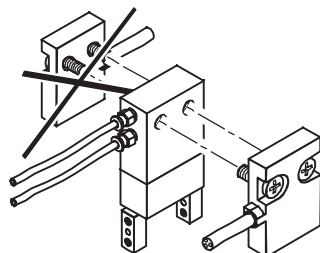
Ordering data						
	For size [mm]	Description	Weight [g]	Part No.	Type	PU <sup>1)</sup>
Centring sleeve ZBH				Technical data → Internet: zbh		
	10	For centring the gripper fingers on the gripper jaws	1	189652	ZBH-5	10
	16, 20		1	186717	ZBH-7	
	25, 35		1	150927	ZBH-9	
	6, 10	For centring the gripper when mounting	1	189652	ZBH-5	
	16, 20		1	186717	ZBH-7	
	25		1	150927	ZBH-9	
	35		1	189653	ZBH-12	

1) Packaging unit

Ordering data				
Type	For size	Weight [g]	Part No.	Type
Position sensor SMH-S1		Technical data → Internet: smh-s1		
	6	20	175710	SMH-S1-HGP06

### Installation instructions for position sensor SMH-S1

To guarantee the functionality of the position sensor, the outlet for the cable and the compressed air tubing must be facing the same direction during installation.



# Parallel grippers DHPS

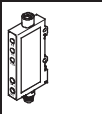
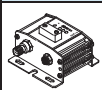
Accessories

## Signal converter/evaluation unit for position sensor SMH-S1

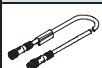


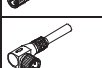
Signal converter SVE4      Evaluation unit SMH-AE1

- Converts analogue signals into switching points
- Switching function freely programmable with teach-in
- Threshold value, hysteresis or window comparator
- Converts analogue signals into switching points
- With 3 potentiometers for setting 3 switching points

### Ordering data

Type	For size	Input connection	Output connection	Switching output	Weight [g]	Part No.	Type
Signal converter SVE4						Technical data → Internet: sve4	
	6	Socket M8x1, 4-pin	Plug M8x1, 4-pin	2x PNP	19	<b>544216</b>	<b>SVE4-HS-R-HM8-2P-M8</b>
				2x NPN		<b>544219</b>	<b>SVE4-HS-R-HM8-2N-M8</b>
Evaluation unit SMH-AE1						Technical data → Internet: smh-ae	
	6	Socket M8x1, 4-pin	Plug M12x1, 5-pin	3x PNP	170	<b>175708</b>	<b>SMH-AE1-PS3-M12</b>
				3x NPN		<b>175709</b>	<b>SMH-AE1-NS3-M12</b>


### Ordering data – Connecting cables

	Electrical connection, left	Electrical connection, right	Cable length [m]	Part No.	Type
Connection between position sensor and signal converter/evaluation unit					
	Straight socket, M8x1, 4-pin	Straight plug, M8x1, 4-pin	2.5	<b>554035</b>	<b>NEBU-M8G4-K-2.5-M8G4</b>
Connection between evaluation unit and controller					
	Straight socket, M12x1, 5-pin	Cable, open end, 5-wire	2.5	<b>541330</b>	<b>NEBU-M12G5-K-2.5-LE5</b>
			5	<b>541331</b>	<b>NEBU-M12G5-K-5-LE5</b>
Connection between signal converter and controller					
	Straight socket, M8x1, 4-pin	Cable, open end, 4-wire	2.5	<b>541342</b>	<b>NEBU-M8G4-K-2.5-LE4</b>
			5	<b>541343</b>	<b>NEBU-M8G4-K-5-LE4</b>
	Angled socket, M8x1, 4-pin	Cable, open end, 4-wire	2.5	<b>541344</b>	<b>NEBU-M8W4-K-2.5-LE4</b>
			5	<b>541345</b>	<b>NEBU-M8W4-K-5-LE4</b>


## Parallel grippers DHPS

Accessories

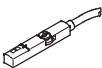
### Proximity sensor for size 10 ... 35

Ordering data – Proximity sensors for T-slot, magneto-resistive						Technical data → Internet: smt	
	Type of mounting	Electrical connection, connection direction	Switching output	Cable length [m]	Part No.	Type	
N/O contact							
	Insertable in the slot lengthwise	Cable, 3-wire, lateral	PNP	2.5	547859	SMT-8G-PS-24V-E-2,5Q-OE	
		Plug M8x1, 3-pin, lateral		0.3	547860	SMT-8G-PS-24V-E-0,3Q-M8D	

### Proximity sensor for size 10 ... 35, with sensor rail HGP-SL10-...

Ordering data – Proximity sensors for C-slot, magneto-resistive						Technical data → Internet: smt	
	Type of mounting	Electrical connection, connection direction	Switching output	Cable length [m]	Part No.	Type	
N/O contact							
	Insertable in the slot lengthwise	Cable, 3-wire, lateral	PNP	2.5	547862	SMT-10G-PS-24V-E-2,5Q-OE	
		Plug M8x1, 3-pin, lateral		0.3	547863	SMT-10G-PS-24V-E-0,3Q-M8D	

### Proximity sensor for size 10 ... 35



Ordering data – Position transmitters for T-slot					Technical data → Internet: smat	
	Type of mounting	Electrical connection, connection direction	Analogue output [V]	Cable length [m]	Part No.	Type
	Insertable in the slot from above	Plug M8x1, 3-pin, lateral	0 ... 10	0.3	553744	SMAT-8M-U-E-0,3-M8D

#### Note

##### Mode of operation:

The position transmitter continuously senses the position of the piston. It has an analogue output with an output signal in proportion to the piston position.

### Ordering data – Connecting cables

Ordering data – Connecting cables				Technical data → Internet: nebu	
	Electrical connection, left	Electrical connection, right	Cable length [m]	Part No.	Type
	Straight socket, M8x1, 3-pin	Cable, open end, 3-wire	2.5	541333	NEBU-M8G3-K-2.5-LE3
			5	541334	NEBU-M8G3-K-5-LE3
	Angled socket, M8x1, 3-pin	Cable, open end, 3-wire	2.5	541338	NEBU-M8W3-K-2.5-LE3
			5	541341	NEBU-M8W3-K-5-LE3

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