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## Air Preparation Units, D Series — Overview Service Units FRC, Filter Regulators LFR, Pressure Regulators LR

Service Units FRC												
	Flow Rate	Pneuma	tic Conn	ection				Operating	Filtration	Lead Time <sup>1)</sup>		→ Page
								Pressure	Grade	Same Day/Next Day	3 Days	
nil .	Inch Series											
11X.	[scfm]	1/8 NPT	1/4 NPT	3/8 NPT	½ NPT	3/4 NPT	1 NPT	[psi]	[µm]			
	25 46			ı	1	ı	-	7 103,	40	_		210
110	71 99	-	ı			ı	_	7 176		_		
	293 307	-	ı	1	1					_		
-	Metric Series											
•	[l/min]	G½8	G1/4	G3/8	G1/2	G3/4	G1	[bar]	[µm]			
	700 1,300			-	-	-	-	0.5 7,	40	_		234
	2,000 2,800	-	-			-	-	0.5 12		_		
	8,300 8,700	_	-	-	-					_		

Filter Regulators LFR													
	Flow Rate	Pneuma	atic Conn	ection					Operating	Filtration	Lead Time <sup>1)</sup>		→ Page
									Pressure	Grade	Same Day/Next Day	3 Days	
-	Inch Series												
	[scfm]	-	½ NPT	1/4 NPT	3/8 NPT	½ NPT	3/4 NPT	1 NPT	[psi]	[µm]			
<b>DEC (9)</b>	23 53	-			-	-	-	-	7 103,	5, 40	-		212
11	85 138	-	-	_			-	-	7 176		-		
11	268 388	-	-	-	-	-					-		1
- 9	Metric Series												
Ψ	[l/min]	M5	G½	G1/4	G3/8	G½	G3/4	G1	[bar]	[µm]			
	110 410			-	-	-	-	-	0.5 7	5	-	-	236
	650 1,500	-			-	-	-	-	0.5 7,	5, 40	-		
	2,400 3,900	-	-	-				-	0.5 12		-		
	7,600 11,000	-	-	-	-						-		

	Flow Rate	Pneuma	atic Conn	ection					Operating	Lead Time <sup>1)</sup>		→ Page
									Pressure	Same Day/Next Day	3 Days	
-	Inch Series											
- 11	[scfm]	-	½ NPT	1/4 NPT	3/8 NPT	½ NPT	3/4 NPT	1 NPT	[psi]			
THE RESERVE AND ADDRESS OF THE PERSON NAMED IN COLUMN TO PERSON NAMED	28 56	_	-		_	-	_	-	7 103,	-		215
-SOLE	113 141	-	-	_			_	-	7 176	-		
	388 441	_	_	_	_	-	-			-		
	Metric Series											
	[l/min]	M5	G1/8	G1/4	G3/8	G <sup>1</sup> / <sub>2</sub>	G3/4	G1	[bar]			
	120 230	-	-	_	_	-	-	-	0.5 7		-	239
	800 1,600	-			_	-	_	-	0.5 7,	-		
	3,200 4,000	-	_	-			-	-	0.5 12	-		
	11,000 12,500	-	-	-	-				1	_		

<sup>1)</sup> Same day lead time when product is purchased with port blocks, seals, and screws as separate items. 3 day lead time when product is purchased with port blocks mounted. The lead time, from order placement until the item will ship, is approximate only. Actual shipping date to be confirmed upon order placement.

## Air Preparation Units, D Series – Overview Pressure Regulators LRB, Standard Filters LF, Fine and Micro Filters LFMB/LFMA

1,600... 1,800

3,200... 3,800

100

Pressure Regulators LRB	(Manifold Assemb	ly)									
	Flow Rate	Pneuma	atic Conn	ection					Operating	Lead Time <sup>1)</sup>	→ Page
									Pressure	Same Day/Next Day 3 Days	
	Metric Series										
	[l/min]	M5	G½	G1/4	G3/8	G <sup>1</sup> / <sub>2</sub>	G3/4	G1	[bar]		

0.5 ... 7,

0.5 ... 12

	Flow Rate	Pneuma	atic Conn	ection					Operating		Lead Time <sup>1)</sup>		→ Page
									Pressure	Grade	Same Day/Next Day	3 Days	
	Inch Series												
200	[scfm]	-	½ NPT	½ NPT	3/8 NPT	½ NPT	3/4 NPT	1 NPT	[psi]	[µm]			
	28 42	-			-	-	-	-	0 235	5,	-		217
	64 106	-	-	-			-	-		40	-		
Ü	127 187	-	-	-	-	-					-		
	Metric Series												
	[l/min]	M5	G1/8	G1/4	G3/8	G½	G3/4	G1	[bar]	[µm]			
	170 290			-	_	-	-	-	0 16	5	-	-	243
	800 1,200	-			-	-	-	-		5,	-		
	1,800 3,000	-	-	-			-	-		40	-		
	3,600 5,300	-	-	-	-	-					-		

Fine and Micro Filters LFI	MB/LFMA											
	Flow Rate	Pneuma	tic Conn	ection				Operating	Filtration	Lead Time <sup>1)</sup>		→ Page
								Pressure	Grade	Same Day/Next Day	3 Days	
150	Inch Series											
	[scfm]	1/8 NPT	1/4 NPT	3/8 NPT	½ NPT	3/4 NPT	1 NPT	[psi]	[µm]			
	5 11			-	-	-	-	15 235	0.01,	-		219
1	13 32	-	ı		•	ı	-		1	_		
- 1	32 44	-	ı	-	ı					_		
-	Metric Series											
	[l/min]	G½8	G1/4	G3/8	G½	G3/4	G1	[bar]	[µm]			
	130 300			-	-	-	-	1 16	0.01,			245
	380 900	-	-			-	-		1	_		
	900 1,250	-	-	-	-							

<sup>1)</sup> Same day lead time when product is purchased with port blocks, seals, and screws as separate items. 3 day lead time when product is purchased with port blocks mounted. The lead time, from order placement until the item will ship, is approximate only. Actual shipping date to be confirmed upon order placement.

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241

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## Air Preparation Units, D Series — Overview Lubricators LOE, Manual On/Off Valves HE, Electric On/Off Valves HEE

Lubricators LOE												
	Flow Rate	Pneuma	atic Conn	ection					Operating	Lead Time <sup>1)</sup>		→ Page
									Pressure	Same Day/Next Day	3 Days	
-	Inch Series											
	[scfm]	-	½ NPT	1/4 NPT	3/8 NPT	½ NPT	3/4 NPT	1 NPT	[psi]			
40	46 81	-			-	-	-	-	0 235	-	-	221
	194 215	-	-	-			-	-		-	-	
	297 318	-	-	_	_	_				-	-	
	Metric Series											
	[l/min]	M5	G½8	G1/4	G3/8	G½	G3/4	G1	[bar]			
	200 410			_	_	_	-	-	0 16		-	247
	1,300 2,300	-			-	-	-	-	1	_		1
	5,500 6,100	-	-	-			-	-	1	_	•	1
	8,400 9,000	-	-	-	-	-				-		

	Flow Rate	Pneuma	atic Conn	ection				Operating Pressure	Lead Time <sup>1)</sup>		→ Page
									Same Day/Next Day	3 Days	
600	Inch Series										
990	[scfm]	½ NPT	½ NPT	3/8 NPT	1/2 NPT	3/4 NPT	1 NPT	[psi]			
-	35 53			_	-	-	-	0 235	-		223
30	113 127	-	-			-	-		-		
	212 229	-	-	-	-				-		
	Metric Series										
	[l/min]	G1//8	G1/4	G3/8	G <sup>1</sup> / <sub>2</sub>	G3/4	G1	[bar]			
	1,000 1,500			_	-	-	-	0 16	-		249
	3,200 3,600	-	-			-	-	1	-		1
	6,000 6,500	-	_	-	-			1	_		1

	Flow Rate	Pneuma	atic Conn	ection				Operating Pressure	Supply Voltage	Lead Time <sup>1)</sup> Same Day/Next Day	3 Days	→ Page
-	Inch Series											
- 25	[scfm]	½ NPT	1/4 NPT	3/8 NPT	1/2 NPT	3/4 NPT	1 NPT	[psi]	[µm]			
-	35 53	-		-	-	-	-	37 235	24 V DC,	-		225
20	113 127	-	-			-	-		110 V AC	-		
	212 229	_	-	-	-					-		
	Metric Series							•	<u> </u>		•	
	[l/min]	G1/8	G1/4	G3/8	G1/2	G3/4	G1	[bar]	[µm]			
	1,000 1,500			-	-	-	-	2.5 16	24 V DC,	-		251
	3,200 3,600	-	-			-	-	1	110 V AC,	-	•	
	6,000 6,500	-	-	-	-			1	230 V DC	_		

<sup>1)</sup> Same day lead time when product is purchased with port blocks, seals, and screws as separate items. 3 day lead time when product is purchased with port blocks mounted. The lead time, from order placement until the item will ship, is approximate only. Actual shipping date to be confirmed upon order placement.

## **Air Preparation Units, D Series – Overview** Soft-start Valves HEL, Distributor Blocks FRM/FRZ, Pressure Gauges MA

Soft-start Valves HEL											
	Flow Rate	Pneuma	atic Conn	ection				Operating Pressure	Lead Time <sup>1)</sup>		→ Page
									Same Day/Next Day	3 Days	
660	Inch Series										
400	[scfm]	½ NPT	½ NPT	3/8 NPT	½ NPT	3/4 NPT	1 NPT	[psi]			
400	35 53			ı	ı	1	ı	44 235	_		227
	113 127	-	-		•	ı	I		_		
	212 229	-	-	1	ı				_		
	Metric Series										
	[l/min]	G½	G1/4	G3/8	G½	G3/4	G1	[bar]			
	1,000 1,500			_	_	_	ı	3 16	_		253
	3,200 3,600	_	-			ı	I		_		
	6,000 6,500	-	-	-	-				-		

Distributor Blocks FRM/	FRZ										
	Flow Rate	Pneuma	atic Conn	ection				Operating Pressure	Lead Time <sup>1)</sup>		→ Page
									Same Day/Next Day	3 Days	
10 M 10 M	Inch Series										
	[scfm]	½ NPT	½ NPT	3/8 NPT	½ NPT	3/4 NPT	1 NPT	[psi]			
0 0	7.5 20.5		-	-	-	-	-	0 235	-	•	229
	46 117	•		ı	-	-	ı		ı	•	229
	194 290	-	_			ı	ı		ı		
	473 706	-	_	ı	ı				ı		
	Metric Series										
	[l/min]	G½	G1//4	G3/8	G½	G3/4	G1	[bar]			
	210 580		-	-	-	-	-	0 16	_		255
	1,300 3,300			-	-	-	ı		-	•	255
	5,500 8,200	-	-			-	-		-	•	
	13,400 20,000	-	-	-	-				_	•	

Pressure Gauges MA									
	Pneum	atic Conn	ection	Housing Ø	Operating Pressure /	Indicating Range	Lead Time		→ Page
	M5	G½	G1/4	[mm]	[psi]	[bar]	Same Day/Next Day	3 Days	
	Metric	and Inch	Series						
	•	-	-	27	0 160	0 10	•	-	231
	-		-	40	0 145	0 10	•	-	
	-		-	40	0 240	0 16	•	-	
	-	-		50	0 145	0 10	•	_	
	-	-		50	0 240	0 16	•	-	

<sup>1)</sup> Same day lead time when product is purchased with port blocks, seals, and screws as separate items. 3 day lead time when product is purchased with port blocks mounted. The lead time, from order placement until the item will ship, is approximate only. Actual shipping date to be confirmed upon order placement.

## Air Preparation Units – Inch and Metric Series

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- Sturdy and versatile metal series
- 4 sizes: Micro (Metric Series only), Mini, Midi and Maxi
- 13 connection sizes:
   Inch Series: ½NPT, ¼NPT, ¾NPT, ½NPT, ¾NPT, 1/2NPT, ¾NPT, 1NPT
   Metric Series: M5, G½8, G¼4, G¾8, G½2, G¾4, G1
- 2 pressure ranges:
   7 ... 103 psi / 0.5 ... 7 bar or 7 ... 176 psi / 0.5 ... 12 bar
- Flow rates up to 307 scfm / 8.700 l/min
- Broad range of functions: Individual devices or pre-assembled and tested combinations

Detailed product information → www.festo.com/catalog/<type>

#### Features

- High-quality and sturdy product
- Metal bowl guard standard
- Wide range of functions in four sizes
- Wealth of options ensures the right solution for every task
- Compressed air qualities to DIN ISO 8573-1
- Reduced maintenance overheads, long service life and easy servicing save time and money

#### Contents Inch Series

- Service Units FRC
- Filter Regulators LFR
- Pressure Regulators LR
- Pressure Regulators LRB
<ul> <li>Standard Filters LF</li> </ul>

LFMB/LFMA

- Lubricators LOE

- Fine and Micro Filters

→ 212 - Elect
→ 215 - Soft- Distr
→ 217 - Press
→ 219 - Acces

**→** 210

**→** 221

- Manual On/Off Valves HE
- Electric On/Off Valves HEE
- Soft-start Valves HEL
- Distributor Blocks FRM
- Pressure Gauges MA
- Accessories
- 223
- 225
- 227
- 227
- 231
- 232

**Metric Series** - Service Units FRC **→** 234 - Filter Regulators LFR **→** 236 - Pressure Regulators LR **→** 239 - Pressure Regulators LRB **→** 241 - Standard Filters LF **→** 243 - Fine and Micro Filters **→** 245 LFMB/LFMA - Lubricators LOE **→** 247

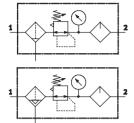
- Manual On/Off Valves HE
- Electric On/Off Valves HEE
- Soft-start Valves HEL
- Distributor Blocks FRM
- Pressure Gauges MA
- Accessories

→ 249
→ 251
→ 253
→ 253
→ 258

### **Service Units FRC – Inch Series**

Technical Data





Materials Housing: Die-cast zinc Bowl: Polycarbonate Seals: Nitrile rubber Free of copper and PTFE



The following oils are recommended for Festo components:

Viscosity range to ISO 3448, ISO class VG 32

32 mm<sup>2</sup>/s (= cSt) at 104 °F

- Festo special oil OFSW-32
- ARAL Vitam GF 32
- BP Energol HLP 32
- Esso Nuto H 32
- Mobil DTE 24
- Shell Tellus Oil DO 32

Technical Data					Download	d CAD data → www.f	festo.com/us/engineering
Size		Mini		Midi		Maxi	
Pneumatic connection		½NPT	½NPT	3/8NPT	½NPT	3/4NPT	1NPT
Design		Filter regulator					
		Proportional standar	d mist lubricator				
Type of mounting		Via accessories					
		In-line installation					
Mounting position		Vertical ±5°					
Grade of filtration	[µm]	40					
Pressure regulation range	[psi]	7.5 103					
		7.5 176					
Pressure indication		With pressure gauge					
Length	[in]	3.0		3.7		4.2	
Width	[in]	3.1 (4.1) <sup>1)</sup>		4.3 (5.5) <sup>1)</sup>		5.1 (6.4) <sup>1)</sup>	5.2 (7.2) <sup>1)</sup>
Height	[in]	8.3		10.6		10.7	•

1) Value in brackets with connecting plates.

Standard Nominal Flow Rate <sup>1)</sup> qnN [scfm]									
Size	Mini	Mini			Maxi				
Pneumatic connection	1/8NPT	1/4NPT	3/8NPT	½NPT	3/4NPT 1NPT				
Pressure regulation range 7.5 :	03 psi								
Grade of filtration 40 µ	n 28	46	71	71 99		307			
Pressure regulation range 7.5 176 psi									
Grade of filtration 40 µ	n 25	35	71	92	293	300			

1) Measured at p1 = 147 psi, p2 = 88 psi and  $\Delta$ p = 15 psi. A minimum flow rate of 4 scfm is required for flawless functioning.

Operating Conditions							
Condensate drain		Manual rotary	Fully automatic				
Supply pressure	[psi]	15 235	29 176				
Ambient temperature	[°F]	14 140					

## **Service Units FRC – Inch Series**

Ordering Data, Accessories

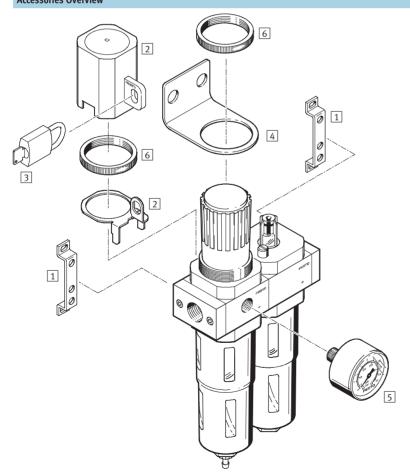
Ordering Data					
Condensate drain	Size	Connection	Pressure regulation range 7.5 103 psi	LT	Pressure regulation range 7.5 176 psi LT
			Туре		Туре
Turned manually	Mini	½NPT	FRC-1/8-D-7-MINI-NPT	3D	FRC-1/8-D-MINI-NPT 3D
		1/4NPT	FRC-1/4-D-7-MINI-NPT	3D	FRC-1/4-D-MINI-NPT 3D
	Midi	3/8NPT	FRC-3/8-D-7-MIDI-NPT	3D	FRC-3/8-D-MIDI-NPT 3D
		½NPT	FRC-1/2-D-7-MIDI-NPT	3D	FRC-1/2-D-MIDI-NPT 3D
	Maxi	3/4NPT	FRC-3/4-D-7-MAXI-NPT	3D	FRC-3/4-D-MAXI-NPT 3D
		1 NPT	FRC-1-D-7-MAXI-NPT	3D	FRC-1-D-MAXI-NPT 3D
Fully automatic	Mini	1/8NPT	FRC-1/8-D-7-MINI-A-NPT	3D	FRC-1/8-D-MINI-A-NPT 3D
		1/4NPT	FRC-1/4-D-7-MINI-A-NPT	3D	FRC-1/4-D-MINI-A-NPT 3D
	Midi	3/8NPT	FRC-3/8-D-7-MIDI-A-NPT	3D	FRC-3/8-D-MIDI-A-NPT 3D
		½NPT	FRC-1/2-D-7-MIDI-A-NPT	3D	FRC-1/2-D-MIDI-A-NPT 3D
	Maxi	3/4NPT	FRC-3/4-D-7-MAXI-A-NPT	3D	FRC-3/4-D-MAXI-A-NPT 3D
		1NPT	FRC-1-D-7-MAXI-A-NPT	3D	FRC-1-D-MAXI-A-NPT 3D

**LT** = Lead time

1D typically ships same day/next day

**3D** typically ships within 3 days

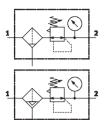
### **Accessories Overview**



Mounting attachments and accessories	→ Page
Mounting bracket HFOE	232
2 Regulator lock LRVS	232
3 Padlock LRVS-D	-

Mour	→ Page	
4	Mounting bracket HR-D	232
5	Pressure gauge MA (included in scope of delivery)	231
6	Knurled nut HMR (included in scope of delivery)	-

# Filter Regulators LFR – Inch Series Technical Data



Materials Housing: Die-cast zinc Bowl: Polycarbonate Seals: Nitrile rubber Free of copper and PTFE



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Technical Data				Download CAD data → www.festo.com/us/engineering					
Size		Mini		Midi		Maxi			
Pneumatic connection		½NPT	1/4NPT	3/8NPT	½NPT	3/4NPT	1NPT		
Design		Filter regulator with p	ressure gauge						
		Filter regulator without pressure gauge							
Type of mounting		Via accessories							
		In-line installation							
		Front panel mounting							
Mounting position		Vertical ±5°							
Grade of filtration	[µm]	5 or 40							
Pressure regulation range	[psi]	7.5 103							
		7.5 176							
Pressure indication		Via pressure gauge							
Length	[in]	3.0		3.7		4.2			
Width	[in]	1.6 (2.5) <sup>1)</sup>		2.2 (3.3) <sup>1)</sup>		2.6 (3.8) <sup>1)</sup>	2.6 (4.6) <sup>1)</sup>		
Height	[in]	8.3	10.6		10.7				

1) Value in brackets with connecting plates.

Standard Nominal Flow Rate <sup>1)</sup> qnN [scfm]									
Size		Mini		Midi		Maxi			
Pneumatic connection		½NPT	1/4NPT	3/8NPT	½NPT	3/4NPT	1NPT		
Pressure regulation range 7	Pressure regulation range 7.5 103 psi								
	40 µm	32	53	113	138	353	388		
Pressure regulation range 7	'.5 176	psi							
Grade of filtration	5 μm	23	42	85	92	268	282		
	40 μm	26	49	109	120	342	353		

1) Measured at p1 = 147 psi, p2 = 88 psi and  $\Delta p$  = 15 psi.

Operating Conditions							
Condensate drain		Manual rotary	Fully automatic				
Supply pressure	[psi]	15 235	29 176				
Ambient temperature	[°F]	14 140					

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## Filter Regulators LFR – Inch Series Ordering Data

Ordering Data – Filtra	•		In the second	1 1		1
Condensate drain	Size	Connection	Pressure regulation range 7.5 103 psi	LT	Pressure regulation range 7.5 176 psi	LT
			Туре		Туре	
Directly actuated diap	hragm regulato	or				
Turned manually	Mini	1/8NPT	LFR-1/8-D-7-MINI-NPT	3D	LFR-1/8-D-MINI-NPT	3D
		1/4NPT	LFR-1/4-D-7-MINI-NPT	3D	LFR-1/4-D-MINI-NPT	3D
	Midi	3/8NPT	LFR-3/8-D-7-MIDI-NPT	3D	LFR-3/8-D-MIDI-NPT	3D
		½NPT	LFR-1/2-D-7-MIDI-NPT	3D	LFR-1/2-D-MIDI-NPT	3D
	Maxi	3/4NPT	LFR-3/4-D-7-MAXI-NPT	3D	LFR-3/4-D-MAXI-NPT	3D
		1 NPT	LFR-1-D-7-MAXI-NPT	3D	LFR-1-D-MAXI-NPT	3D
Fully automatic	Mini	1/8NPT	LFR-1/8-D-7-MINI-A-NPT	3D	LFR-1/8-D-MINI-A-NPT	3D
ılly automatic		1/4NPT	LFR-1/4-D-7-MINI-A-NPT	3D	LFR-1/4-D-MINI-A-NPT	3D
	Midi	3/8NPT	LFR-3/8-D-7-MIDI-A-NPT	3D	LFR-3/8-D-MIDI-A-NPT	3D
		½NPT	LFR-1/2-D-7-MIDI-A-NPT	3D	LFR-1/2-D-MIDI-A-NPT	3D
	Maxi	3/4NPT	LFR-3/4-D-7-MAXI-A-NPT	3D	LFR-3/4-D-MAXI-A-NPT	3D
		1NPT	LFR-1-D-7-MAXI-A-NPT	3D	LFR-1-D-MAXI-A-NPT	3D

Ordering Data – Basic U	nits without Th	readed Connect	ing Plates, Filtration Grade 5µm				
Condensate drain	Size	Connection	Pressure regulation range 7.5 103 psi Type	LT		Pressure regulation range 7.5 176 psi Type	LT
Basic Unit without pressu	ıre gauge						
Turned manually	Mini	-	LFR-D-5M-MINI	1D		-	
	Midi	-	LFR-D-5M-MIDI	1D	1	-	
	Maxi	-	LFR-D-5M-MAXI	1D		-	
Fully automatic	Mini	-	LFR-D-5M-MINI-A	1D		-	
	Midi	-	LFR-D-5M-MIDI-A	1D	1	-	
	Maxi	-	LFR-D-5M-MAXI-A	1D		-	

•			ing Plates, Filtration Grade 40µm			
Condensate drain	Size	Connection	Pressure regulation range 7.5 103 psi	LT	Pressure regulation range 7.5 176 psi	LT
			Туре		Туре	
Basic Unit without pre	essure gauge					
Turned manually	Mini	-	LFR-D-7-MINI	1D	LFR-D-MINI	1D
	Midi	-	LFR-D-7-MIDI	1D	LFR-D-MIDI	1D
	Maxi	-	LFR-D-7-MAXI	1D	LFR-D-MAXI	1D
Fully automatic	Mini	-	LFR-D-7-MINI-A	1D	LFR-D-MINI-A	1D
	Midi	-	LFR-D-7-MIDI-A	1D	LFR-D-MIDI-A	1D
	Maxi	-	LFR-D-7-MAXI-A	1D	LFR-D-MAXI-A	1D
Basic Unit without pre	essure gauge, wi	th integrated retur	n flow function			
Turned manually	Maxi	-	LFR-D-7-DI-MAXI	1D	LFR-D-DI-MAXI	1D
Fully automatic	Maxi	-	LFR-D-7-DI-MAXI-A	1D	LFR-D-DI-MAXI-A	1D

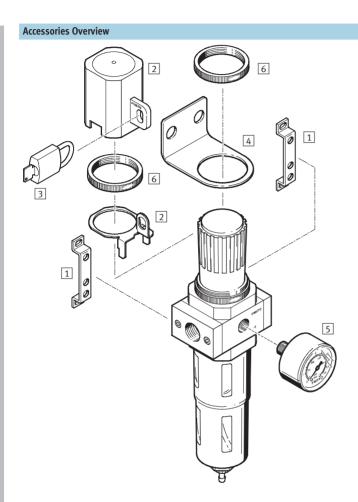
LT = Lead time

**1D** typically ships same day/next day

**3D** typically ships within 3 days

# Filter Regulators LFR – Inch Series Accessories





Mou	Mounting attachments and accessories						
1	Mounting bracket HFOE	232					
2	Regulator lock LRVS	232					
3	Padlock LRVS-D	-					
4	Mounting bracket HR-D	232					
5	Pressure gauge MA	231					
6	Knurled nut HMR (included in scope of delivery)	-					

# Pressure Regulators LR – Inch Series Technical Data



Materials Housing: Die-cast zinc/aluminum Seals: Nitrile rubber Free of copper and PTFE



Technical Data					Downl	load CAD data → www.f	esto.com/us/engineering		
Size		Mini		Midi		Maxi			
Pneumatic connection		½NPT	½NPT	3/8NPT	½NPT	3/4NPT	1NPT		
Design		Directly actuated di	aphragm regulator		•	Pilot actuated p	iston regulator		
Type of mounting		Via accessories							
		In-line installation	In-line installation						
		Front panel mounting							
Mounting position		Any							
Max. hysteresis	[psi]	1.5				2.9			
Pressure regulation range	[psi]	7.5 103							
		7.5 176							
Pressure indication		Via pressure gauge							
		G1/8 port		G <sup>1</sup> / <sub>4</sub> port		G <sup>1</sup> / <sub>4</sub> port			
Length	[in]	3.0		3.7		4.2			
Width	[in]	1.6 (2.5) <sup>1)</sup>		2.2 (3.3)1)		2.6 (3.8) <sup>1)</sup>	2.6 (4.6) <sup>1)</sup>		
Height	[in]	3.8		5.3		4.9			

<sup>1)</sup> Value in brackets with connecting plates.

Standard Nominal Flow Rate <sup>1)</sup> qnN [scfm]										
Size	Mini	Mini		Midi		Maxi				
Pneumatic connection	½NPT	1/4NPT	3/8NPT	½NPT	3/4NPT	1NPT				
Pressure regulation range 7.5 103 psi	35	56	116	141	424	441				
Pressure regulation range 7.5 176 psi	28	53	113	124	388	406				

<sup>1)</sup> Measured at p1 = 147 psi, p2 = 88 psi and  $\Delta p$  = 15 psi.

Operating Conditions						
Operating medium		Filtered compressed air, lubricated or unlubricated, grade of filtration 40 μm				
Supply pressure	[psi]	15 235				
Ambient temperature	[°F]	14 140				

# Pressure Regulators LR – Inch Series Ordering Data, Accessories

**FESTO** 

Ordering Data					
Size	Connection	Pressure regulation range 7.5 103 psi		Pressure regulation range 7.5 176 psi	LT
		Туре		Туре	
Directly actuated di	aphragm regulator				
Mini	½NPT	LR-1/8-D-7-MINI-NPT	3D	LR-1/8-D-MINI-NPT	3D
	1/4 NPT	LR-1/4-D-7-MINI-NPT	3D	LR-1/4-D-MINI-NPT	3D
Midi	3/8NPT	LR-3/8-D-7-MIDI-NPT	3D	LR-3/8-D-MIDI-NPT	3D
	½NPT	LR-1/2-D-7-MIDI-NPT	3D	LR-1/2-D-MIDI-NPT	3D
Pilot actuated pisto	n regulator				
Maxi	3/4NPT	LR-3/4-D-7-MAXI-NPT	3D	LR-3/4-D-MAXI-NPT	3D
	1NPT	LR-1-D-7-MAXI-NPT	3D	LR-1-D-MAXI-NPT	3D

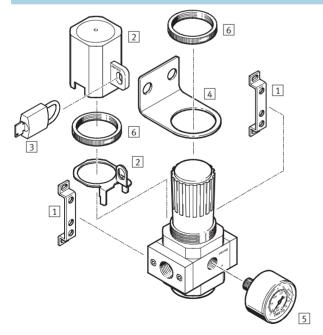
Ordering Data - Ba	Ordering Data – Basic Units, without Threaded Connecting Plates										
Size	Connection	Pressure regulation range 7.5 103 psi LT			Pressure regulation range 07.5 176 psi						
		Туре			Туре						
Basic Unit without	pressure gauge										
Mini	-	LR-D-7-MINI	1D		LR-D-MINI	1D					
Midi	-	LR-D-7-MIDI	1D		LR-D-MIDI	1D					
Maxi	-	LR-D-7-MAXI	1D	1	LR-D-MAXI	1D					
Basic Unit without	Basic Unit without pressure gauge, with integrated return flow function										
Maxi	-	LR-D-7-DI-MAXI	1D		LR-D-DI-MAXI	1D					

LT = Lead time

**1D** typically ships same day/next day

**3D** typically ships within 3 days

### **Accessories Overview**



Mou	Mounting attachments and accessories					
1	Mounting bracket HFOE	232				
2	Regulator lock LRVS	232				
3	Padlock LRVS-D	-				
4	Mounting bracket HR-D	232				
5	Pressure gauge MA	231				
6	Knurled nut HMR (included in scope of delivery)	-				

### Filters LF – Inch Series

Technical Data



Materials Housing: Die-cast zinc Bowl: Polycarbonate Seals: Nitrile rubber Free of copper and PTFE



**FESTO** 

Technical Data Download CAD data → www.festo.com/us/en							esto.com/us/engineering	
Size		Mini	Mini		Midi			
Pneumatic connection		½NPT	½NPT	3/8NPT	½NPT	3/4NPT	1NPT	
Design		Sintered filter wi	th centrifugal separ	ation	•			
Type of mounting		Via accessories						
		In-line installation	on					
Mounting position		Vertical ±5°						
Grade of filtration	[µm]	5 or 40						
Length	[in]	1.6		2.2		2.6		
Width	[in]	1.6 (2.5) <sup>1)</sup>		2.2 (3.3) <sup>1)</sup>		2.6 (3.8)1)	2.6 (4.6) <sup>1)</sup>	
Height	[in]	6.4		7.8		8.7		

1) Value in brackets with connecting plates.

Standard Nominal Flow Rate <sup>1)</sup> qnN [scfm]											
Size 1		Mini		Midi		Maxi					
Pneumatic connection		½NPT	1/4NPT	3/8NPT	½NPT	3/4NPT	1NPT				
Grade of filtration	5 μm	28	34	64	71	127	134				
	40 μm	35	42	95	106	177	187				

1) Measured at p1 = 147 psi, p2 = 88 psi and  $\Delta p$  = 15 psi. A minimum flow rate of 4.4 scfm is required for flawless functioning.

Operating Conditions							
Condensate drain		Manual rotary	Fully automatic				
Supply pressure	[psi]	0 235	29 176				
Ambient temperature	[°F]	14 140					

### Filters LF – Inch Series FESTO

Ordering Data, Accessories

Ordering Data						
Condensate drain	Size	Connection	Grade of filtration 5 µm		Grade of filtration 40 µm	LT
			Туре		Туре	
Turned manually	Mini	½NPT	LF-1/8-D-5M-MINI-NPT	3D	LF-1/8-D-MINI-NPT	3D
		½NPT	LF-1/4-D-5M-MINI-NPT	3D	LF-1/4-D-MINI-NPT	3D
	Midi	3/8NPT	LF-3/8-D-5M-MIDI-NPT	3D	LF-3/8-D-MIDI-NPT	3D
		½NPT	LF-1/2-D-5M-MIDI-NPT	3D	LF-1/2-D-MIDI-NPT	3D
	Maxi	3/4NPT	LF-3/4-D-5M-MAXI-NPT	3D	LF-3/4-D-MAXI-NPT	3D
		1NPT	LF-1-D-5M-MAXI-NPT	3D	LF-1-D-MAXI-NPT	3D
Fully automatic	Mini	½NPT	LF-1/8-D-5M-MINI-A-NPT	3D	LF-1/8-D-MINI-A-NPT	3D
		½NPT	LF-1/4-D-5M-MINI-A-NPT	3D	LF-1/4-D-MINI-A-NPT	3D
	Midi	3/8NPT	LF-3/8-D-5M-MIDI-A-NPT	3D	LF-3/8-D-MIDI-A-NPT	3D
		½NPT	LF-1/2-D-5M-MIDI-A-NPT	3D	LF-1/2-D-MIDI-A-NPT	3D
	Maxi	3/4NPT	LF-3/4-D-5M-MAXI-A-NPT	3D	LF-3/4-D-MAXI-A-NPT	3D
		1NPT	LF-1-D-5M-MAXI-A-NPT	3D	LF-1-D-MAXI-A-NPT	3D

Ordering Data - Basic	Units, withou	t Threaded Connec	ting Plates				
Condensate drain	Size	Connection	Grade of filtration 5 μm	LT		Grade of filtration 40 µm	LT
			Туре			Туре	
Turned manually	Mini	-	LF-D-5M-MINI-U	1D		LF-D-MINI-U	1D
	Midi	-	LF-D-5M-MIDI-U	1D	Ī	LF-D-MIDI-U	1D
	Maxi	-	LF-D-5M-MAXI-U	1D	ĺ	LF-D-MAXI-U	1D
Fully automatic	Mini	-	LF-D-5M-MINI-A-U	1D		LF-D-MINI-A-U	1D
	Midi	-	LF-D-5M-MIDI-A-U	1D	ĺ	LF-D-MIDI-A-U	1D
	Maxi	-	LF-D-5M-MAXI-A-U	1D	ĺ	LF-D-MAXI-A-U	1D

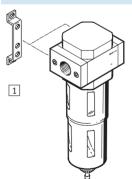
LT = Lead time 1D ty

**1D** typically ships same day/next day

**3D** typically ships within 3 days

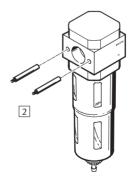
### **Accessories Overview**

Individual device



Mounting attachments and accessories	→ Page
Mounting bracket HFOE	232

Basic unit for manifold assembly



Mou	→ Page	
2	Threaded pin FRB (included in scope of delivery)	232

### Fine and Micro Filters LFMB/LFMA - Inch Series

Technical Data



Materials

Housing: Die-cast zinc Bowl: Polycarbonate Filter: Borosilicate fibre Seals: Nitrile rubber Free of copper and PTFE

#### LFMA

DIN ISO class 1 for particles: max. particle density  $0.1 \text{ mg/m}^3$  DIN ISO class 2 for oil aerosols: max. oil concentration  $0.1 \text{ mg/m}^3$ 

#### LFMB

DIN ISO class 2 for particles: max. particle density 1 mg/m³ DIN ISO class 3 for oil aerosols: max. oil concentration 1 mg/m³



**FESTO** 

Technical Data Download CAD data → www.festo									
Size		Mini		Midi	Midi				
Pneumatic connection		½NPT	½NPT	3/8NPT	½NPT	3/4NPT	1NPT		
Design		Fibre filter							
Type of mounting		Via accessories							
		In-line installation							
Mounting position		Vertical ±5°							
Length	[in]	3.0		3.7		4.2			
Width	[in]	1.6 (2.5) <sup>1)</sup>		2.2 (3.3)1)		2.6 (3.8) <sup>1)</sup>	2.6 (4.6) <sup>1)</sup>		
Height	[in]	6.4		7.8		8.7			

1) Value in brackets with connecting plates.

Standard Nominal Flow Rate <sup>1)</sup> qnN [scfm]								
Size	Mini		Midi		Maxi			
Pneumatic connection	½NPT	1/4NPT	3/8NPT	½NPT	3/4NPT	1NPT		
Micro filter LFMA	5	6	13	14	32	34		
Fine filter LFMB	9	11	25	32	42	44		

1) Measured at p1 = 88 psi and  $\Delta p$  = 70 mbar. A minimum flow rate of 4.4 scfm is required for flawless functioning.

Operating Conditions						
Туре		LFMA		LFMB		
Condensate drain		Manual rotary	Fully automatic	Manual rotary	Fully automatic	
Operating medium		Filtered compressed air, lubrica filtration 1 µm	ated or unlubricated, grade of	Filtered compressed air, lubricated or unlubricated, grade of filtration 5 $\mu m$		
Grade of filtration	[µm]	0.01		1		
Residual oil content	[mg/m <sup>3</sup> ]	≤ 0.01		≤ 0.5		
Supply pressure	[psi]	15 235	22 176	15 235	22 176	
Ambient temperature	[°F]	14 140		14 140		

## Fine and Micro Filters LFMB/LFMA - Inch Series

Ordering Data, Accessories

**FESTO** 

Ordering Dat	ta – Fine filters LFMB				
Grade of filtr	ration 1 µm, metal bowl g	uard			
Size	Connection	Input pressure 15 235 psi	LT	Input pressure 22 176 psi	LT
		Condensate drain turned manually		Condensate drain fully automatic	
		Туре		Туре	
With threade	ed connecting plates				
Mini	1/8NPT	LFMB-1/8-D-MINI-NPT	3D	LFMB-1/8-D-MINI-A-NPT	3D
	1/4 NPT	LFMB-1/4-D-MINI-NPT	3D	LFMB-1/4-D-MINI-A-NPT	3D
Midi	3/8NPT	LFMB-3/8-D-MIDI-NPT	3D	LFMB-3/8-D-MIDI-A-NPT	3D
	½NPT	LFMB-1/2-D-MIDI-NPT	3D	LFMB-1/2-D-MIDI-A-NPT	3D
Maxi	3/4 NPT	LFMB-3/4-D-MAXI-NPT	3D	LFMB-3/4-D-MAXI-A-NPT	3D
	1NPT	LFMB-1-D-MAXI-NPT	3D	LFMB-1-D-MAXI-A-NPT	3D
Basic Units,	without Threaded Connec	cting Plates			
Mini	-	LFMB-D-MINI-U	1D	LFMB-D-MINI-A-U	1D
Midi	-	LFMB-D-MIDI-U	1D	LFMB-D-MIDI-A-U	1D
Maxi	-	LFMB-D-MAXI-U	1D	LFMB-D-MAXI-A-U	1D

Ordering Da	ta – Micro filters LFMA				
Grade of filtr	ration 0.01 µm, metal bov	vl guard			
Size	Connection	Input pressure 15 235 psi	LT	Input pressure 22 176 psi	LT
		Condensate drain turned manually		Condensate drain fully automatic	
		Туре		Туре	
With threade	ed connecting plates				
Mini	½NPT	LFMA-1/8-D-MINI-NPT	3D	LFMA-1/8-D-MINI-A-NPT	3D
	1/4 NPT	LFMA-1/4-D-MINI-NPT	3D	LFMA-1/4-D-MINI-A-NPT	3D
Midi	3/8NPT	LFMA-3/8-D-MIDI-NPT	3D	LFMA-3/8-D-MIDI-A-NPT	3D
	1/2NPT	LFMA-1/2-D-MIDI-NPT	3D	LFMA-1/2-D-MIDI-A-NPT	3D
Maxi	3/4NPT	LFMA-3/4-D-MAXI-NPT	3D	LFMA-3/4-D-MAXI-A-NPT	3D
	1 NPT	LFMA-1-D-MAXI-NPT	3D	LFMA-1-D-MAXI-A-NPT	3D
Basic Units,	without Threaded Connec	ting Plates			
Mini	_	LFMA-D-MINI-U	1D	LFMA-D-MINI-A-U	1D
Midi	-	LFMA-D-MIDI-U	1D	LFMA-D-MIDI-A-U	1D
Maxi	-	LFMA-D-MAXI-U	1D	LFMA-D-MAXI-A-U	1D

LT = Lead time

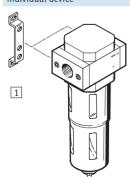
1D typically ships same day/next day

**3D** typically ships within 3 days

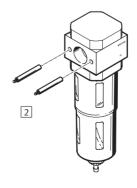
### **Accessories Overview**

Individual device





Mounting attachments and accessories	→ Page
Mounting bracket HFOE	232



Mounting attachments and accessories	→ Page
2 Threaded pin FRB (included in scope of delivery)	232

### **Lubricators LOE – Inch Series**

Technical Data



Materials Housing: Die-cast zinc/aluminum Seals: Nitrile rubber Free of copper and PTFE



The following oils are recommended for Festo components: Viscosity range to ISO 3448, ISO class VG 32  $32 \text{ mm}^2/\text{s}$  (= cSt) at 40 °C

• Festo special oil OFSW-32

**FESTO** 

- ARAL Vitam GF 32
- BP Energol HLP 32
- Esso Nuto H 32
- Mobil DTE 24
- Shell Tellus Oil DO 32

Technical Data									
Size		Mini		Midi	Midi		Maxi		
Pneumatic connection		½NPT	½NPT	3/8NPT	½NPT	3/4NPT	1NPT		
Design		Proportional stand	dard mist lubricate	or		•	•		
Type of mounting		Via accessories							
		In-line installation							
Mounting position		Vertical ±5°							
Minimum flow for lubricator	[scfm]	0.1		0.3		0.4			
operation									
Max. oil capacity	[in <sup>3</sup> ]	2.7	2.7		6.7		11.6		
Length	[in]	1.6		2.2		2.6			
Width	[in]	1.6 (2.5) <sup>1)</sup>		2.2 (3.3)1)		2.6 (3.8)1)	2.6 (4.6)1)		
Height	[in]	6.7		8		9	•		

1) Value in brackets with connecting plates.

Standard Nominal Flow Rate <sup>1)</sup> qnN [scfm]								
Size	Mini		Midi		Maxi			
Pneumatic connection	1/8NPT	1/4NPT	3/8NPT	½NPT	3/4NPT	1NPT		
Lubricator LOE	46	81	194	215	297	318		

1) Measured at p1 = 6 bar and  $\Delta p$  = 1 bar.

Operating Conditions							
Operating medium		Filtered compressed air, unlubricated, grade of filtration 40 µm					
Supply pressure	[psi]	0 235					
Ambient temperature	[°F]	14 140					

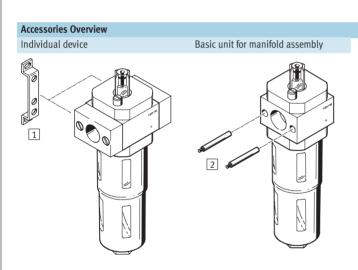
## **Lubricators LOE – Inch Series**

Ordering Data, Accessories

Ordering Dat	Ordering Data							
Size	Connection	Туре	LT					
Mini	½NPT	LOE-1/8-D-MINI-NPT	3D					
	1/4 NPT	LOE-1/4-D-MINI-NPT	3D					
Midi	3/8NPT	LOE-3/8-D-MIDI-NPT	3D					
	½NPT	LOE-½-D-MIDI-NPT	3D					
Maxi	3/4NPT	LOE-3/4-D-MAXI-NPT	3D					
	1NPT	LOE-1-D-MAXI-NPT	3D					

Ordering Data – Basic Units, without Threaded Connecting Plates					
Size	Connection	Туре	LT		
Mini	_	LOE-D-MINI-U	1D		
Midi	-	LOE-D-MIDI-U	1D		
Maxi	_	LOE-D-MAXI-U	1D		

LT = Lead time	<b>1D</b> typically ships same day/next day	<b>3D</b> typically ships within 3 days
<b>2.</b> 2000 time	== typicatty simps same day, ment day	32 typicany simps maini s days



Mou	nting attachments and accessories	→ Page
1	Mounting bracket HFOE	232
2	Threaded pin FRB (included in scope of delivery)	232

### Manual On-off Valves HE - Inch Series

Technical Data



Materials Housing: Die-cast aluminum Seals: Nitrile rubber Free of copper and PTFE



Technical Data	Fechnical Data				Download CAD data → www.festo.com/us/engineering				
Size		Mini		Midi	Midi				
Pneumatic connection		½NPT	½NPT	3/8NPT	½NPT	3/4NPT	1NPT		
Design		Piston spool							
Type of mounting		Via accessories							
		In-line installat	In-line installation						
Mounting position		Any	Any						
Valve function		3/2-way							
Exhaust port		G1/8		G1/4		G3/8			
Reset method		Mechanical spr	ing						
Direction of flow		Non-reversible							
Length	[in]	1.6	1.6			2.6			
Width	[in]	1.6 (2.5) <sup>1)</sup>		2.2 (3.3)1)		2.6 (3.8) <sup>1)</sup>	2.6 (4.6) <sup>1)</sup>		
Height	[in]	3.9		4.8		5.3			

<sup>1)</sup> Value in brackets with connecting plates.

Standard Nominal Flow Rate <sup>1)</sup> qnN [scfm]								
Size Mini Midi Maxi								
Pneumatic connection	½NPT	1/4NPT	3/8NPT	½NPT	3/4NPT	1NPT		
On-off valve HE	35	53	113	127	212	229		

<sup>1)</sup> Measured at p1 = 88 psi and  $\Delta p$  = 15 psi

Operating Conditions						
Operating medium		Filtered compressed air, lubricated or unlubricated, grade of filtration 50 μm				
Operating pressure	[psi]	0 235				
Ambient temperature	[°F]	14 140				

### Manual On-off Valves HE - Inch Series

Ordering Data, Accessories

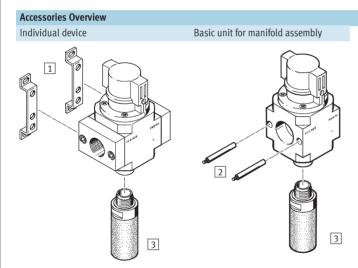


Ordering Dat	ta		
3/2-way valv	e, operating pressure 0 .	. 235 psi, normally closed	
Size	Connection	Туре	LT
With threade	ed connecting plates		
Mini	1/8NPT	HE-1/8-D-MINI-NPT	3D
	1/4NPT	HE-1/4-D-MINI-NPT	3D
Midi	3/8NPT	HE-3/8-D-MIDI-NPT	3D
	½NPT	HE-1/2-D-MIDI-NPT	3D
Maxi	3/4NPT	HE-3/4-D-MAXI-NPT	3D
	1 NPT	HE-1-D-MAXI-NPT	3D
Basic Unit, w	ithout threaded connecti	ng plates	
Mini	-	HE-D-MINI	1D
Midi	-	HE-D-MIDI	1D
Maxi	-	HE-D-MAXI	1D

LT = Lead time

1D typically ships same day/next day

**3D** typically ships within 3 days



Mou	Mounting attachments and accessories					
1	Mounting bracket HFOE	232				
2	Threaded pin FRB (included in scope of delivery)	232				
3	Silencer U	233				

## **Electric On-off valves HEE – Inch Series**

Technical Data



Materials Housing: Die-cast aluminum Seals: Nitrile rubber Free of copper and PTFE



Technical Data					Down	load CAD data → www.	festo.com/us/engineering		
Size		Mini		Midi	Midi				
Pneumatic connection		½NPT	½NPT	3/8NPT	½NPT	3/4NPT	1NPT		
Design		Piston spool	•	<u>.</u>					
Type of mounting		Via accessories							
		In-line installati	In-line installation						
Mounting position		Any	Any						
Valve function		3/2-way, single solenoid							
Exhaust port		G½ G1/4		G3/8	G3/8				
Reset method		Mechanical spri	ng						
Direction of flow		Non-reversible							
Operating voltage	[V DC]	24							
[V AC]		110, 230							
Length	[in]	1.6		2.2		2.6			
Width	[in]	1.6 (2.5) <sup>1)</sup>		2.2 (3.3) <sup>1)</sup>		2.6 (3.8) <sup>1)</sup>	2.6 (4.6) <sup>1)</sup>		
Height	[in]	4.1		4.8		5.3			

<sup>1)</sup> Value in brackets with connecting plates.

Standard Nominal Flow Rate <sup>1)</sup> qnN [scfm]								
Size	Mini		Midi		Maxi			
Pneumatic connection	½NPT	1/4NPT	3/8NPT	½NPT	3/4NPT	1NPT		
On-off valve HE	35	53	113	127	212	229		

<sup>1)</sup> Measured at p1 = 88 psi and  $\Delta p$  = 15 psi

Operating Conditions					
Operating medium		Filtered compressed air, lubricated or unlubricated, grade of filtration 50 μm			
Operating pressure	[psi]	37 235			
Ambient temperature	[°F]	14 140			

### **Electric On-off valves HEE – Inch Series**

ies FESTO

Ordering Data, Accessories

Ordering Dat	ta						
3/2-way valv	e, operating pressure 37	235 psi, normally closed					
Size	Connection	24 V DC	LT	110 V AC	LT	230 V AC	LT
		Туре		Туре		Туре	
With threade	d connecting plates						
Mini	1/8NPT	HEE-1/8-D-MINI-24-NPT	3D	HEE-1/8-D-MINI-110-NPT	3D	-	
	1/4 NPT	HEE-1/4-D-MINI-24-NPT	3D	HEE-1/4-D-MINI-110-NPT	3D	-	
Midi	3/8NPT	HEE-3/8-D-MIDI-24-NPT	3D	HEE-3/8-D-MIDI-110-NPT	3D	-	
	½NPT	HEE-1/2-D-MIDI-24-NPT	3D	HEE-1/2-D-MIDI-110-NPT	3D	-	
Maxi	3/4NPT	HEE-3/4-D-MAXI-24-NPT	3D	HEE-3/4-D-MAXI-110-NPT	3D	-	
	1 NPT	HEE-1-D-MAXI-24-NPT	3D	HEE-1-D-MAXI-110-NPT	3D	-	
Without threa	aded connecting plates						
Mini	-	HEE-D-MINI-24	1D	HEE-D-MINI-110	1D	HEE-D-MINI-230	1D
Midi	-	HEE-D-MIDI-24	1D	HEE-D-MIDI-110	1D	HEE-D-MIDI-230	1D
Maxi	-	HEE-D-MAXI-24	1D	HEE-D-MAXI-110	1D	HEE-D-MAXI-230	1D

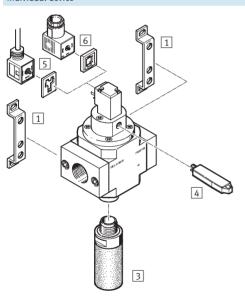
LT = Lead time

1D typically ships same day/next day

**3D** typically ships within 3 days

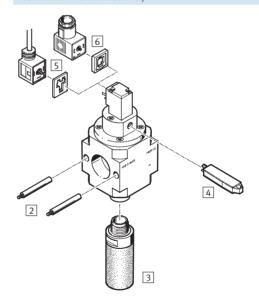
### **Accessories Overview**

Individual device



Mou	nting attachments and accessories	→ Page
1	Mounting bracket HFOE	232
3	Silencer U	233
4	Non-detenting manual override tool AHB-MD/MF/MY	233
5	Plug socket with cable KMEB	www.festo.com
6	Plug socket MSSD-EB	www.festo.com

#### Basic unit for manifold assembly



Mou	nting attachments and accessories	→ Page					
2	2 Threaded pin FRB (included in scope of delivery)						
3	Silencer U	233					
4	Non-detenting manual override tool AHB-MD/MF/MY	233					
5	Plug socket with cable KMEB	www.festo.com					
6	Plug socket MSSD-EB	www.festo.com					

### **Soft-start Valves HEL – Inch Series**

Technical Data



Materials Housing: Die-cast aluminum Seals: Nitrile rubber Free of copper and PTFE



Technical Data					Download CAD data → www.festo.com/us/engineerin				
Size		Mini	Mini			Maxi	Maxi		
Pneumatic connection		½NPT	½NPT	3/8NPT	½NPT	3/4NPT	1NPT		
Design		Piston spool		•		•	•		
Type of mounting		Via accessories							
		In-line installation	In-line installation						
Mounting position		Any	Any						
Valve function		2/2-way, closed, a	ir operated, adjus	stable					
Reset method		Mechanical spring	echanical spring						
Actuation method		Direct							
Direction of flow		Non-reversible							
Length	[in]	1.6		2.2		2.6			
Width	[in]	1.6 (2.5) <sup>1)</sup>		2.2 (3.3) <sup>1)</sup>		2.6 (3.8)1)	2.6 (4.6) <sup>1)</sup>		
Height	[in]	2.6		3		3.5			

<sup>1)</sup> Value in brackets with connecting plates.

Standard Nominal Flow Rate <sup>1)</sup> qnN [scfm]								
Size	Mini		Midi		Maxi			
Pneumatic connection	½NPT	1/4NPT	3/8NPT	½NPT	3/4NPT	1NPT		
On-off valve HE	35	53	113	127	212	229		

<sup>1)</sup> Measured at p1 = 88 psi and  $\Delta p$  = 15 psi

Operating Conditions	Operating Conditions					
Operating medium		Filtered compressed air, lubricated or unlubricated, grade of filtration 50 μm				
Operating pressure	[psi]	44 235				
Ambient temperature	[°F]	14 140				

## **Soft-start Valves HEL – Inch Series**

Ordering Data, Accessories



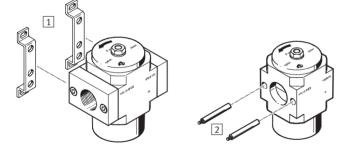
Ordering Dat	a		
Gradual pres	sure build-up, 2/2-way v	alve, normally closed, operating pressure 44 235 psi	
Size	Connection	Туре	LT
With threade	d connecting plates		
Mini	1/8NPT	HEL-1/8-D-MINI-NPT	3D
	1/4 NPT	HEL-1/4-D-MINI-NPT	3D
Midi	3/8NPT	HEL-3/8-D-MIDI-NPT	3D
	½NPT	HEL-1/2-D-MIDI-NPT	3D
Maxi	3/4 NPT	HEL-3/4-D-MAXI-NPT	3D
	1NPT	HEL-1-D-MAXI-NPT	3D
Basic Unit, w	ithout threaded connecti	ng plates	<u>.</u>
Mini	-	HEL-D-MINI	1D
Midi	-	HEL-D-MIDI	1D
Maxi	-	HEL-D-MAXI	1D

s within 3 days

### **Accessories Overview**

Individual device

Basic unit for manifold assembly



Mou	nting attachments and accessories	→ Page
1	Mounting bracket HFOE	232
2	Threaded pin FRB (included in scope of delivery)	232

## **Branching Modules FRM/FRZ – Inch Series**

Technical Data





Materials Housing: Die-cast zinc Seals: Nitrile rubber, polyvinyl chloride Free of copper and PTFE



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Technical Data						Download CAD	data → www.festo.	com/us/engineering		
Size	ize Micro		Mini	Mini		Midi				
Pneumatic connection 1, 2 <sup>1)</sup>		1/8NPT	½NPT	1/4NPT	3/8NPT	½NPT	3/4NPT	1NPT		
Pneumatic connection 3		1/8NPT	½NPT	1/4NPT		•	3/4NPT	•		
Pneumatic connection	4	10/32 UNF	½NPT		•					
Design		Branching m	hing module							
Type of mounting		With accesso	With accessories							
		In-line insta	In-line installation							
Mounting position		Any								
Length	[in]	1	1.6		2.2	2.2				
Width	[in]	1	1.6 (2.5) <sup>2)</sup>		2.2 (3.3) <sup>2)</sup>		2.6 (3.8) <sup>2)</sup>	2.6 (4.6) <sup>2)</sup>		
Height	[in]	1.2	1.9		2.6		3.1			

- With connecting plates.
   Value in brackets with connecting plates.

Standard Nominal Flow Rat	te <sup>1)</sup> qnN [scf	m]								
Connection		Basic Unit Without	With connecting plates							
		Connecting Plates	1/8NPT	1/4NPT	3/8NPT	½NPT	3/4NPT	1NPT		
Standard										
In main flow direction	Micro	7.4	-	-	-	-	-	-		
	Mini	117	53	117	-	-	-	-		
	Midi	290	-	-	247	290	-	-		
	Maxi	706	-	-	-	-	706	614		
With non-return function										
In main flow direction	Mini	71	46	71	-	-	-	-		
	Midi	198	-	-	194	198	-	-		
	Maxi	530	-	-	-	-	530	473		

1) Measured at p1 = 6 bar and  $\Delta p$  = 1 bar.

Operating Conditions				
Size	Micro	Mini	Midi	Maxi
Operating medium	Filtered compressed air			
Ambient temperature [°F]	14 140			
Operating pressure [psi]				
Standard	0 235			
With non-return function	-	2.2 235	2.9 235	3.7 235

# Branching Modules FRM/FRZ – Inch Series Ordering Data, Accessories



Ordering I	ring Data – With Connecting Plates		
Size	Port	With integrated non-return function	LT
		Туре	
Mini	½NPT	FRM-H-1/8-D-MINI-NPT	3D
	1/4NPT	FRM-H-1/4-D-MINI-NPT	3D
Midi	3/8NPT	FRM-H-3/8-D-MIDI-NPT	3D
	½NPT	FRM-H-1/2-D-MIDI-NPT	3D
Maxi	3/4NPT	FRM-H-3/4-D-MAXI-NPT	3D
	1NPT	FRM-H-1-D-MAXI-NPT	3D

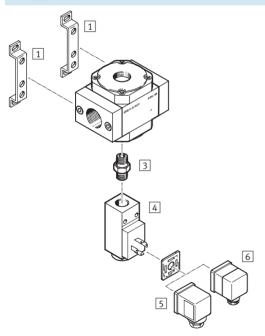
Ordering Data - Basic Unit V	Vithout Connecting Plates				
Size	Standard	LT		With integrated non-return function	LT
	Туре			Туре	
Micro	FRZ-D-MICRO-NPT	1D		-	
Mini	FRM-D-MINI	1D	Ī	FRM-H-D-MINI	1D
Midi	FRM-D-MIDI	1D	Ī	FRM-H-D-MIDI	1D
Maxi	FRM-D-MAXI	1D		FRM-H-D-MAXI	1D

LT = Lead time 1D typically ships same day/next day **3D** typically ships within 3 days

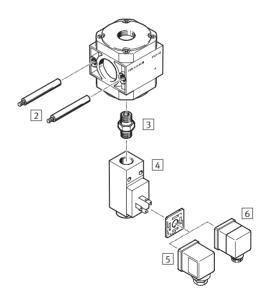
#### **Accessories Overview**

Individual device

Basic unit for manifold assembly



Mounting attachments and accessories → Page					
1 Mounting bracket HFOE	232				
3 Double nipple ESK	-				
4 Pressure switch PEV	233				
5 Plug socket MSSD-C	_				
6 Angled plug socket PEVWD-LED	-				



M	ounting attachments and accessories	→ Page
2	Threaded pin FRB (included in scope of delivery)	-
3	Double nipple ESK	-
4	Pressure switch PEV	233
5	Plug socket MSSD-C	-
6	Angled plug socket PEVWD-LED	-

## Pressure Gauges MA Technical Data, Ordering Data



Materials Housing: MA-23: Brass MA-27/40/50: Acrylic butadiene styrene/plastic MA-63: Steel Dial cover: Polystyrene/plastic Threaded plug: Brass



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Technical Data				Download CA	D data -> www.festo.com/us/engineering	
Nominal size		27	40		50	
Pneumatic connection		M5	G½8		G <sup>1</sup> / <sub>4</sub>	
Operating medium		Liquid and gaseous media				
		Not permitted: Oxygen, Acetylene				
Constructional design		Bourdon tube pressure gauge	Bourdon tube pressure gauge			
Type of mounting		Screw-in				
Connection position		Rear side, center				
Ambient temperature	[°F]	32 140	-4 +140			
	[°C]	0 +60	-20 +60			
Measurement accuracy class		4	2.5			
Continuous load factor		0.75				
Intermittent load factor	0.66					
Protection class		IP43				

Ordering Data						
Nominal size	For D Series	Pneumatic	Indicating rang	ge	Order code	LT
	service units	connection	[bar]	[psi]		
27	MICRO	M5	0 10	-	MA-27-10-M5	1D
			-	0 160	MA-27-160-M5-PSI	1D
40	MINI	G1/8	0 10	0 145	MA-40-10-1/8-U	1D
			0 16	0 240	MA-40-16-1/8-U	1D
50	MIDI/MAXI	G1/4	0 10	0 160	MA-50-10-1/4-U	1D
			0 16	0 240	MA-50-16-1/4-U	1D

LT = Lead time

1D typically ships same day/next day

**3D** typically ships within 3 days

## Accessories – Inch Series

Ordering Data

Mounting bracket HF	GOE Mini Midi/Maxi	Order code  HFOE-D-MINI
	Mini	
	Midi/Maxi	
		HFOE-D-MIDI/MAXI
Mounting bracket HR	RBK	
	Aini	HRBK-D-MINI
	Midi	HRBK-D-MIDI
Mounting bracket HF		
	Aini	HRB-D-MINI
	Midi	HRB-D-MIDI
Mounting bracket HR	R-D	
0 1	Mini	HR-D-MINI
	Midi	HR-D-MIDI
	Лахі	HR-D-MAXI
Threaded pin FRB		
// N	Mini	FRB-D-MINI-U
N N	Midi	FRB-D-MIDI-U
	Лахі	FRB-D-MAXI-U
Threaded pin LF/LOE		
l A	Mini	LF/LOE-D-MINI
N	Midi	LF/LOE-D-MIDI
	Лахі	LF/LOE-D-MAXI
Connecting kit HRBC		
	Aini	HRBC-D-MINI
	Aidi	HRBC-D-MIDI

Ordering Data – Connecting plates							
Designation	Size	Connection	Position	Order code			
Connecting plates PBL							
	Micro	G1/8	Either	PBL-N1/8-D-MICRO			
	Mini	G1/8	Left	PBL-1/8-D-MINI-L-NPT			
0			Right	PBL-1/8-D-MINI-R-NPT			
		G1/4	Left	PBL-1/4-D-MINI-L-NPT			
			Right	PBL-1/4-D-MINI-R-NPT			
		G3/8	Left	PBL-3/8-D-MINI-L-NPT			
			Right	PBL-3/8-D-MINI-R-NPT			
	Midi	G1/4	Left	PBL-1/4-D-MIDI-L-NPT			
			Right	PBL-1/4-D-MIDI-R-NPT			
		G3/8	Left	PBL-3/8-D-MIDI-L-NPT			
			Right	PBL-3/8-D-MIDI-R-NPT			
		G <sup>1</sup> / <sub>2</sub>	Left	PBL-1/2-D-MIDI-L-NPT			
			Right	PBL-1/2-D-MIDI-R-NPT			
		G3/4	Left	PBL-3/4-D-MIDI-L-NPT			
			Right	PBL-3/4-D-MIDI-R-NPT			
	Maxi	G <sup>1</sup> / <sub>2</sub>	Left	PBL-1/2-D-MAXI-L-NPT			
			Right	PBL-1/2-D-MAXI-R-NPT			
		G3/4	Left	PBL-3/4-D-MAXI-NPT-L			
			Right	PBL-3/4-D-MAXI-NPT-R			
		G1	Left	PBL-1-D-MAXI-NPT-L			
			Right	PBL-1-D-MAXI-NPT-R			

Ordering Data - S	Safety components				
Designation	Size	Order code			
Regulator lock LRV	S				
	Mini	LRVS-D-MINI			
	Midi	LRVS-D-MIDI			
	Maxi	LRVS-D-MAXI			

## Accessories – Inch Series

Ordering Data

Ordering Data -	Pressure gaug	ges	Technical Data → 231	
Connection	Connection	Indicating range		Order code
		[bar]	[psi]	
	M5	0 10	-	MA-27-10-M5
		-	0 160	MA-27-160-M5-PSI
	G <sup>1</sup> /8	0 10	0 145	MA-40-10-1/8-U
		0 16	0 240	MA-40-16-1/8-U
	G1/4	0 10	0 160	MA-50-10-1/4-U
		0 16	0 240	MA-50-16-1/4-U

Ordering Data -	rdering Data – Accessories					
Designation	Description Order code					
Silencer U		Technical Data → 295				
	G1/8	U-1/8-B				
	G1/4	U-1/4-B				
	G3/8	U-3/8-B				
Manual overrid	e AHB					
<u> </u>	-	AHB-MD/MF/MV				

Ordering Data - S	Ordering Data – Sensors								
Designation	Connection Order code								
Pressure switch PE	V	Technical Data → 167							
	G1/4	PEV-1/4-B							
Pressure sensor SI	DE1	Technical Data → 175							
<>>_	R1/4	SDE1-D10-G2-R14-C-P1-M8							
	R1/8	SDE1-D10-G2-R18-C-P1-M8							
10 m									

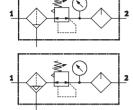
Ordering Data - Electrical connection technology								
Designation	Description Order code							
Connecting cable N	Connecting cable NEBU							
	M8x1, 3-pin	NEBU-M8G3-K-2.5-LE3						
	M8x1, 4-pin	NEBU-M8G4-K-2.5-LE4						

	a – Filter cartridges	
Designation	Size	Order code
Grade of filtra	ition 5 μm	
	Micro	LFP-D-MICRO-5M
	Mini	LFP-D-MINI-5M
	Midi	LFP-D-MIDI-5M
	Maxi	LFP-D-MAXI-5M
Grade of filtra	ition 40 μm	
	Mini	LFP-D-MINI-40M-U
	Midi	LFP-D-MIDI-40M-U
	Maxi	LFP-D-MAXI-40M-U
Grade of filtra	ition 1 μm	
	Mini	MS4/D-MINI-LFM-B
	Midi	LFMBP-D-MIDI
	Maxi	LFMBP-D-MAXI
Grade of filtra	ation 0.01 µm	
<u> </u>	Mini	MS4/D-MINI-LFM-A
	Midi	LFMAP-D-MIDI
	Maxi	LFMAP-D-MAXI

### **Service Units FRC – Metric Series**

Technical Data





Materials Housing: Die-cast zinc Bowl: Polycarbonate Seals: Nitrile rubber Free of copper and PTFE



The following oils are recommended for Festo components:

Viscosity range to ISO 3448 , ISO class VG 32  $\,$ 

32 mm<sup>2</sup>/s (= cSt) at 104 °F

- Festo special oil OFSW-32
- ARAL Vitam GF 32
- BP Energol HLP 32
- Esso Nuto H 32
- Mobil DTE 24
- Shell Tellus Oil DO 32

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Technical Data					Download CAD dat	ta → www.festo.com/u	s/engineering
Size		Mini		Midi		Maxi	
Pneumatic connection		G1/8	G1⁄4	G3/8	G½	G3/4	G1
Design		Filter regulator					
		Proportional standard	mist lubricator				
Type of mounting		Via accessories					
		In-line installation					
Mounting position		Vertical ±5°					
Grade of filtration	[µm]	40					
Pressure regulation range	[bar]	0.5 7					
		0.5 12					
Pressure indication		With pressure gauge					
Length	[mm]	76		95		107	
Width	[mm]	80 (104) <sup>1)</sup>		110 (140) <sup>1)</sup>		130 (162) <sup>1)</sup>	132 (182) <sup>1)</sup>
Height	[mm]	212		269		271	•

1) Value in brackets with connecting plates.

Standard Nominal Flow Rate <sup>1)</sup> qnN [l/min]										
Size		Mini		Midi		Maxi				
Pneumatic connection		G <sup>1</sup> / <sub>8</sub>	G1/4	G3/8	G <sup>1</sup> / <sub>2</sub>	G3/4	G1			
Pressure regulation range 0.5 7 bar										
Grade of filtration	40 µm	800	1,300	2,000	2,800	8,500	8,700			
Pressure regulation range 0.5 12 bar										
Grade of filtration	40 µm	700	1 000	2 000	2 600	8 300	8 500			

1) Measured at p1 = 10 bar, p2 = 6 bar and  $\Delta p$  = 1 bar. A minimum flow rate of 125 l/min is required for flawless functioning.

Operating Conditions								
Condensate drain		Manual rotary	Fully automatic					
Supply pressure	[bar]	1 16	2 12					
Ambient temperature	[°C]	-10 +60						

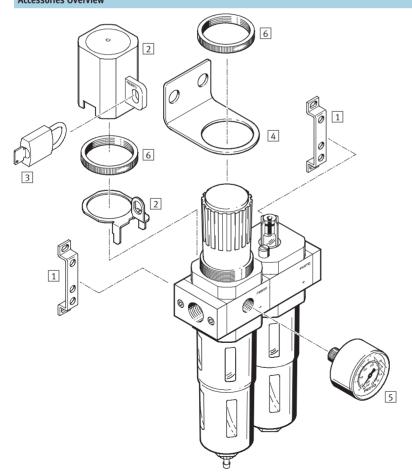
Ordering Data						
Condensate drain	Size	Connection	Pressure regulation range 0.5 7 bar		Pressure regulation range 0.5 12 bar	LT
			Туре		Туре	
Turned manually	Mini	G1/8	FRC-1/8-D-7-MINI	3D	FRC-1/8-D-MINI	3D
		G1/4	FRC-1/4-D-7-MINI	3D	FRC-1/4-D-MINI	3D
	Midi	G3/8	FRC-3/8-D-7-MIDI	3D	FRC-3/8-D-MIDI	3D
		G <sup>1</sup> / <sub>2</sub>	FRC-1/2-D-7-MIDI	3D	FRC-1/2-D-MIDI	3D
	Maxi	G3/4	FRC-3/4-D-7-MAXI	3D	FRC-3/4-D-MAXI	3D
		G1	FRC-1-D-7-MAXI	3D	FRC-1-D-MAXI	3D
Fully automatic	Mini	G1/8	FRC-1/8-D-7-MINI-A	3D	FRC-1/8-D-MINI-A	3D
		G <sup>1</sup> / <sub>4</sub>	FRC-1/4-D-7-MINI-A	3D	FRC-1/4-D-MINI-A	3D
	Midi	G3/8	FRC-3/8-D-7-MIDI-A	3D	FRC-3/8-D-MIDI-A	3D
		G <sup>1</sup> / <sub>2</sub>	FRC-1/2-D-7-MIDI-A	3D	FRC-1/2-D-MIDI-A	3D
	Maxi	G3/4	FRC-3/4-D-7-MAXI-A	3D	FRC-3/4-D-MAXI-A	3D
		G1	FRC-1-D-7-MAXI-A	3D	FRC-1-D-MAXI-A	3D

**LT** = Lead time

1D typically ships same day/next day

**3D** typically ships within 3 days

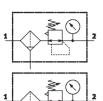
### **Accessories Overview**



Mounting attachments and accessories	→ Page	
Mounting bracket HFOE		258
2 Regulator lock LRVS		258
3 Padlock LRVS-D		-

Moun	→ Page	
4	Mounting bracket HR-D	258
5	Pressure gauge MA (included in scope of delivery)	231
6	Knurled nut HMR (included in scope of delivery)	1

# Filter Regulators LFR - Metric Series Technical Data



Materials Housing: Die-cast zinc Bowl: Polycarbonate Seals: Nitrile rubber Free of copper and PTFE



**FESTO** 

Technical Data						Downl	oad CAD data 👈	www.festo.com/	us/engineering
Size		Micro		Mini		Midi		Maxi	
Pneumatic connection		M5	G1/8	G1/8	G1/4	G3/8	G1/2	G3/4	G1
Design		Filter regulator v	vith pressure gau	ige		•		•	
		-		Filter regulator v	without pressure	gauge			
Type of mounting		Via accessories		•					
		In-line installati	on						
		Front panel mou	ınting						
Mounting position		Vertical ±5°							
Grade of filtration	[µm]	5		5 or 40					
Pressure regulation range	[bar]	0,5 7							
		-		0,5 12					
Pressure indication		Via pressure gai	ıge						
Length	[mm]	50		76		95		107	
Width	[mm]	25	45	40 (64) <sup>1)</sup>		55 (85) <sup>1)</sup>		66 (96) <sup>1)</sup>	66 (116) <sup>1)</sup>
Height	[mm]	120		212		269		271	

1) Value in brackets with connecting plates.

Standard Nominal Flow Rate <sup>1)</sup> qnN [l/min]										
Size	, .	Micro		Mini		Midi		Maxi		
Pneumatic connection		M5	G½8	G <sup>1</sup> /8	G1/4	G3/8	G1/2	G3/4	G1	
Pressure regulation range 0.5 7 bar										
Grade of filtration	5 μm	110	410	_	-	-	-	-	-	
	40 μm	-	-	900	1,500	3,200	3,900	10,000	11,000	
Pressure regulation range	0.5 12 b	ar								
Grade of filtration	5 μm	_	-	650	1,200	2,400	2,600	7,600	8,000	
	40 μm	_	-	750	1,400	3,100	3,400	9,700	10,000	

1) Measured at p1 = 10 bar, p2 = 6 bar and  $\Delta p = 1$  bar.

Operating Conditions									
Size	Micro I			Mini / Midi / Maxi					
Condensate drain		Manual rotary Semi-automatic		Manual rotary	Fully automatic				
Supply pressure	[bar]	1 10		1 16	2 12				
Ambient temperature	[°C]	-10 +60		-10 +60					

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## Filter Regulators LFR – Metric Series Ordering Data

Ordering Data - Filtrat	ion Grade 5µm	l					
Condensate drain	Size	Connection	Pressure regulation range 0.5 7 bar Type			Pressure regulation range 0.5 12 bar  Type	
Directly actuated diaph	ragm regulato	r					
Turned manually	Micro	M5	LFR-M5-D-7-5M-MICRO	1D		-	
		G1/8	LFR-1/8-D-7-5M-MICRO	FR-1/8-D-7-5M-MICRO 1D –			
Semi-automatic	Micro	M5	LFR-M5-D-7-5M-MICRO-H	1D		-	
		G <sup>1</sup> /8	LFR-1/8-D-7-5M-MICRO-H	1D		-	
Directly actuated diaph	ragm regulato	r with integrated re	turn flow function				
Turned manually	Maxi	G <sup>1</sup> / <sub>2</sub>	LFR-1/2-D-5M-DI-MAXI	3D		-	
		G3/4	LFR-3/4-D-5M-DI-MAXI	3D		_	
		G1	LFR-1-D-5M-DI-MAXI	3D		-	
Fully automatic	Maxi	G <sup>1</sup> / <sub>2</sub>	LFR-1/2-D-5M-DI-MAXI-A	3D		-	
		G3/4	LFR-3/4-D-5M-DI-MAXI-A	3D		-	
		G1	LFR-1-D-5M-DI-MAXI-A	3D		-	

Ordering Data - Filtra	tion Grade 40 <sub>l</sub>	ım				
Condensate drain	Size	Connection	Pressure regulation range 0.5 7 bar	LT	Pressure regulation range 0.5 12 bar	LT
			Туре		Туре	
Directly actuated diap	hragm regulato	r				
Turned manually	Mini	G1/8	LFR-1/8-D-7-MINI	3D	LFR-1/8-D-MINI	3D
		G1/4	LFR-1/4-D-7-MINI	3D	LFR-1/4-D-MINI	3D
	Midi	G3/8	LFR-3/8-D-7-MIDI	3D	LFR-3/8-D-MIDI	3D
		G1/2	LFR-1/2-D-7-MIDI	3D	LFR-1/2-D-MIDI	3D
	Maxi	G <sup>3</sup> / <sub>4</sub>	LFR-3/4-D-7-MAXI	3D	LFR-3/4-D-MAXI	3D
		G1	LFR-1-D-7-MAXI	3D	LFR-1-D-MAXI	3D
Fully automatic	Mini	G1/8	LFR-1/8-D-7-MINI-A	3D	LFR-1/8-D-MINI-A	3D
		G1/4	LFR-1/4-D-7-MINI-A	3D	LFR-1/4-D-MINI-A	3D
	Midi	G3/8	LFR-3/8-D-7-MIDI-A	3D	LFR-3/8-D-MIDI-A	3D
		G <sup>1</sup> / <sub>2</sub>	LFR-1/2-D-7-MIDI-A	3D	LFR-1/2-D-MIDI-A	3D
	Maxi	G <sup>3</sup> / <sub>4</sub>	LFR-3/4-D-7-MAXI-A	3D	LFR-3/4-D-MAXI-A	3D
		G1	LFR-1-D-7-MAXI-A	3D	LFR-1-D-MAXI-A	3D
Directly actuated diap	hragm regulato	r with integrated re	turn flow function			
Turned manually	Maxi	G <sup>1</sup> / <sub>2</sub>	LFR-1/2-D-7-DI-MAXI	3D	LFR-1/2-D-DI-MAXI	3D
		G3/4	LFR-3/4-D-7-DI-MAXI	3D	LFR-3/4-D-DI-MAXI	3D
		G1	LFR-1-D-7-DI-MAXI	3D	LFR-1-D-DI-MAXI	3D
Fully automatic	Maxi	G <sup>1</sup> / <sub>2</sub>	LFR-1/2-D-7-DI-MAXI-A	3D	LFR-1/2-D-DI-MAXI-A	3D
		G <sup>3</sup> / <sub>4</sub>	LFR-3/4-D-7-DI-MAXI-A	3D	LFR-3/4-D-DI-MAXI-A	3D
		G1	LFR-1-D-7-DI-MAXI-A	3D	LFR-1-D-DI-MAXI-A	3D

Ordering Data - Basic	c Units without 1	Threaded Connect	ing Plates, Filtration Grade 5µm				
Condensate drain	Size	Connection	Pressure regulation range 0.5 7 bar	LT		Pressure regulation range 0.5 12 bar	LT
	Туре		Туре				
Basic Unit without pre	essure gauge						
Turned manually	Mini	-	LFR-D-5M-MINI	1D		-	
	Midi	-	LFR-D-5M-MIDI	1D		-	
	Maxi	-	LFR-D-5M-MAXI	1D		-	
Fully automatic	Mini	-	LFR-D-5M-MINI-A	1D		-	
	Midi	-	LFR-D-5M-MIDI-A	1D		-	
	Maxi	-	LFR-D-5M-MAXI-A	1D		-	

**LT** = Lead time

**1D** typically ships same day/next day

**3D** typically ships within 3 days

# Filter Regulators LFR — Metric Series Ordering Data, Accessories



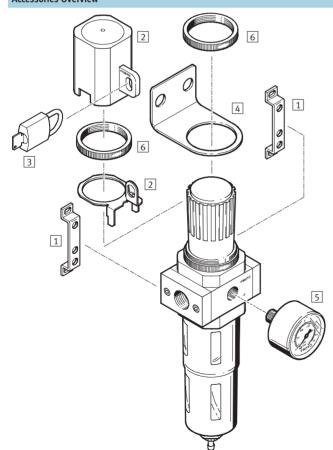
Ordering Data - Basic U	nits without Thr	eaded Connecti	ng Plates, Filtration Grade 40µm				
Condensate drain	Size	Connection	Pressure regulation range 0.5 7 bar	LT		Pressure regulation range 0.5 12 bar	LT
			Туре			Туре	
Basic Unit without press	ure gauge						
Turned manually	Mini	-	LFR-D-7-MINI	1D		LFR-D-MINI	1D
	Midi	-	LFR-D-7-MIDI	1D		LFR-D-MIDI	1D
	Maxi	-	LFR-D-7-MAXI	1D	1	LFR-D-MAXI	1D
Fully automatic	Mini	-	LFR-D-7-MINI-A	1D		LFR-D-MINI-A	1D
	Midi	-	LFR-D-7-MIDI-A	1D	1	LFR-D-MIDI-A	1D
	Maxi	-	LFR-D-7-MAXI-A	1D	1	LFR-D-MAXI-A	1D
Basic Unit without press	ure gauge, with i	ntegrated return	n flow function				
Turned manually	Maxi	-	LFR-D-7-DI-MAXI	1D		LFR-D-DI-MAXI	1D
Fully automatic	Maxi	-	LFR-D-7-DI-MAXI-A	1D		LFR-D-DI-MAXI-A	1D

LT = Lead time

**1D** typically ships same day/next day

**3D** typically ships within 3 days

### **Accessories Overview**



Mou	→ Page	
1	Mounting bracket HFOE	258
2	Regulator lock LRVS	258
3	Padlock LRVS-D	-
4	Mounting bracket HR-D	258
5	Pressure gauge MA	231
6	Knurled nut HMR (included in scope of delivery)	_

# Pressure Regulators LR - Metric Series Technical Data



Materials Housing: Die-cast zinc/aluminum Seals: Nitrile rubber Free of copper and PTFE



Technical Data Download CAD data →								www.festo.com/us/engineering			
Size		Micro		Mini		Midi		Maxi			
Pneumatic connection		M5	G1/8	G1/8	G1/4	G3/8	G <sup>1</sup> / <sub>2</sub>	G3/4	G1		
Design		Directly actuat	ed diaphragm re	gulator	•			Pilot actuate	d piston regulator		
Type of mounting		Via accessorie	S								
		In-line installa	In-line installation								
		Front panel mounting									
Mounting position		Any									
Max. hysteresis	[bar]	0.2		0.2				0.4			
Pressure regulation range	[bar]	0.5 7		0.5 7				•			
		_		0.5 12							
Pressure indication		Via pressure g	auge	•							
		M5 port		G½ port		G1/4 port		G1/4 port			
Length	[mm]	50		76		95		107			
Width	[mm]	25	45	40 (64)1)		55 (85) <sup>1)</sup>		66 (96) <sup>1)</sup>	66 (116) <sup>1)</sup>		
Height	[mm]	65	•	96		135		125	•		

<sup>1)</sup> Value in brackets with connecting plates.

Standard Nominal Flow Rate <sup>1)</sup> qnN [l/min]										
Size	Micro	Mini N		Midi		Maxi				
Pneumatic connection	M5	G1/8	G1/8	G1/4	G3/8	G1/2	G3/4	G1		
Pressure regulation range 0.5 7 bar	120	230	1,000	1,600	3,300	4,000	12,000	12,500		
Pressure regulation range 0.5 12 bar	_		800	1,500	3,200	3,500	11,000	11,500		

<sup>1)</sup> Measured at p1 = 10 bar, p2 = 6 bar and  $\Delta p$  = 1 bar.

Operating Conditions									
Operating medium		Filtered compressed air, lubricated or unlubricated, grade of filtration 40 µm							
Supply pressure	[bar]	1 16 (Micro: 1 10)							
Ambient temperature	[°C]	-10 +60							

# Pressure Regulators LR – Metric Series Ordering Data, Accessories

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Ordering Dat	a				
Size	Connection	Pressure regulation range 0.5 7 bar	LT	Pressure regulation range 0.5 12 bar	LT
		Туре		Туре	
Directly actua	ated diaphragm regulato	r			
Micro	M5	LR-M5-D-7-MICRO	1D	-	
	G1/8	LR-1/8-D-7-MICRO	1D	-	
Mini	G1/8	LR-1/8-D-7-MINI	3D	LR-1/8-D-MINI	3D
	G1/4	LR-1/4-D-7-MINI	3D	LR-1/4-D-MINI	3D
Midi	G3/8	LR-3/8-D-7-MIDI	3D	LR-3/8-D-MIDI	3D
	G <sup>1</sup> / <sub>2</sub>	LR-1/2-D-7-MIDI	3D	LR-1/2-D-MIDI	3D
Pilot actuate	d piston regulator	·			
Maxi	G3/4	LR-3/4-D-7-MAXI	3D	LR-3/4-D-MAXI	3D
	G1	LR-1-D-7-MAXI	3D	LR-1-D-MAXI	3D
Directly actua	ated diaphragm regulato	r with integrated return flow function			
Maxi	G <sup>1</sup> / <sub>2</sub>	LR-1/2-D-7-DI-MAXI	3D	LR-1/2-D-DI-MAXI	3D
	G3/4	LR-3/4-D-7-DI-MAXI	3D	LR-3/4-D-DI-MAXI	3D
	G1	LR-1-D-7-DI-MAXI	3D	LR-1-D-DI-MAXI	3D

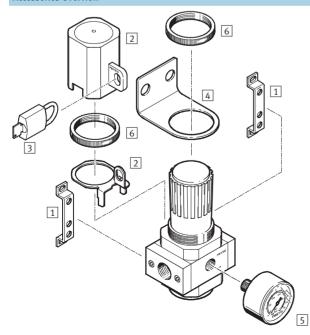
Ordering Data – Basic Units, without Threaded Connecting Plates											
Size	Connection	Connection Pressure regulation range 0.5 7 bar LT			Pressure regulation range 0.5 12 bar						
		Type			Туре						
Basic Unit wi	Basic Unit without pressure gauge										
Mini	-	LR-D-7-MINI	1D		LR-D-MINI	1D					
Midi	-	LR-D-7-MIDI	1D		LR-D-MIDI	1D					
Maxi	-	LR-D-7-MAXI	1D		LR-D-MAXI	1D					
Basic Unit wi	Basic Unit without pressure gauge, with integrated return flow function										
Maxi	-	LR-D-7-DI-MAXI	1D		LR-D-DI-MAXI	1D					

LT = Lead time

**1D** typically ships same day/next day

**3D** typically ships within 3 days

### **Accessories Overview**



Мо	Mounting attachments and accessories						
1	Mounting bracket HFOE	258					
2	Regulator lock LRVS	258					
3	Padlock LRVS-D	-					
4	Mounting bracket HR-D	258					
5	Pressure gauge MA	231					
6	Knurled nut HMR (included in scope of delivery)	-					

## Pressure Regulators LRB - Metric Series Technical Data



Materials Housing: Die-cast zinc Seals: Nitrile rubber Free of copper and PTFE



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Technical Data				Download CAD data 🗦	www.festo.com/us/engineering	
Size		Mini		Midi		
Pneumatic connection 1 <sup>1)</sup>		G1⁄4	G3/8	G3/8	G½	
Pneumatic connection 2 (real	r outlet)	G1/4		G3/8		
Design		Directly actuated diaphragm reg	gulator with through pressure sup	oply		
Type of mounting		Via accessories				
		In-line installation				
Mounting position		Any				
Max. hysteresis	[bar]	0.2				
Pressure regulation range	[bar]	0.5 7				
		0.5 12				
Pressure indication		G <sup>1</sup> / <sub>8</sub> port		G1/4 port		
Length	[mm]	40		55		
Width	[mm]	40		55		
Height	[mm]	96		136		

1) Dependent on connecting plate selected, must be ordered separately as an accessory **>** 258

Standard Nominal Flow Rate <sup>1)</sup> qnN [l/min]							
Size	Mini	Midi					
Pressure regulation range 0.5 7 bar	1,800	3,800					
Pressure regulation range 0.5 12 bar	1,600	3,200					

1) Measured at p1 = 10 bar, p2 = 6 bar and  $\Delta p$  = 1 bar.

Operating Conditions							
Operating medium		Filtered compressed air, grade of filtration 40 µm					
Supply pressure	[bar]	116					
Ambient temperature	[°C]	-10 +60					

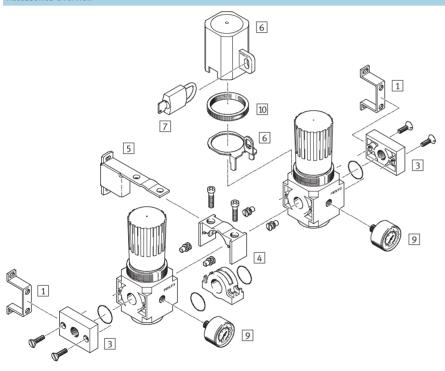
# Pressure Regulators LRB – Metric Series Ordering Data, Accessories

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Ordering Data									
Pressure regulator for manifold assembly									
Size	Pressure regulation range 0.5 7 bar	LT		Pressure regulation range 0.5 12 bar	LT				
	Туре			Туре					
Mini	LRB-D-7-O-MINI	1D		LRB-D-O-MINI	1D				
Midi	LRB-D-7-O-MIDI	1D		LRB-D-O-MIDI	1D				

LT = Lead time	1D typically ships same day/next day	<b>3D</b> typically ships within 3 days

### **Accessories Overview**



Mounting attachments and accessories	→ Page
Mounting bracket HRB	258
3 Connecting plates LRBAS	_
4 Connecting kit HRBC	258
5 Mounting bracket HRBK <sup>1)</sup>	258

Mou	nting attachments and accessories	→ Page
6	Regulator lock LRVS	258
7	Padlock LRVS-D	-
9	Pressure gauge MA	231
10	Knurled nut HMR (included in scope of delivery)	-

 $<sup>1) \</sup>quad \text{The mounting bracket must be mounted after every second pressure regulator.} \\$ 

### Filters LF - Metric Series

Technical Data



Materials Housing: Die-cast zinc Bowl: Polycarbonate Seals: Nitrile rubber Free of copper and PTFE



**FESTO** 

Technical Data						Do	wnload CAD data	a → www.festo.co	m/us/engineering
Size		Micro		Mini	Mini		Midi		
Pneumatic connection		M5	G1/8	G1/8	G1/4	G3/8	G1/2	G3/4	G1
Design		Sintered filt	Sintered filter with centrifugal separation						
Type of mounting	Via accessor	Via accessories							
		In-line installation							
Mounting position		Vertical ±5°	Vertical ±5°						
Grade of filtration	[µm]	5		5 or 40					
Length	[mm]	25		40	40		55		
Width	[mm]	25	45	40 (64)1)		55 (85) <sup>1)</sup>		66 (96) <sup>1)</sup>	66 (116) <sup>1)</sup>
Height	[mm]	88	•	163		198		222	•

1) Value in brackets with connecting plates.

Standard Nominal Flow Rate <sup>1)</sup> qnN [l/min]									
Size	ze Micro		Mini		Midi		Maxi		
Pneumatic connection		M5	G1/8	G <sup>1</sup> / <sub>8</sub>	G1/4	G3/8	G <sup>1</sup> / <sub>2</sub>	G3/4	G1
Grade of filtration	5 μm	170	290	800	950	1,800	2,000	3,600	3,800
40 μm		-		1,000	1,200	2,700	3,000	5,000	5,300

1) Measured at p1 = 6 bar and  $\Delta p$  = 1 bar. A minimum flow rate of 125 l/min. is required for flawless functioning.

Operating Conditions								
Size Micro				Mini / Midi / Maxi				
Condensate drain		Manual rotary	Semi-automatic	Manual rotary	Fully automatic			
Supply pressure	[bar]	0 10	1 10	0 16	2 12			
Ambient temperature	[°C]	-10 +60						

## Filters LF – Metric Series

Ordering Data, Accessories

Ordering Data							
Condensate drain	Size	Connection	Grade of filtration 5 μm	LT	Grade of filtration 40 µm	LT	
			Туре		Туре		
Input pressure 0 10	) bar						
Turned manually	Micro	M5	LF-M5-D-5M-MICRO	1D	-		
		G1/8	LF-1/8-D-5M-MICRO	1D	-		
Semi-automatic	Micro	M5	LF-M5-D-5M-MICRO-H	1D	-		
		G1/8	LF-1/8-D-5M-MICRO-H	1D	-		
Input pressure 0 16	bar, metal bov	vl guard	·		•		
Turned manually	Mini	G1/8	LF-1/8-D-5M-MINI	3D	LF-1/8-D-MINI	3D	
	Midi	G1/4	LF-1/4-D-5M-MINI	3D	LF-1/4-D-MINI	3D	
		G3/8	LF-3/8-D-5M-MIDI	3D	LF-3/8-D-MIDI	3D	
		G1/2	LF-1/2-D-5M-MIDI	3D	LF-1/2-D-MIDI	3D	
	Maxi	G <sup>3</sup> / <sub>4</sub>	LF-3/4-D-5M-MAXI	3D	LF-3/4-D-MAXI	3D	
		G1	LF-1-D-5M-MAXI	3D	LF-1-D-MAXI	3D	
Fully automatic	Mini	G1/8	LF-1/8-D-5M-MINI-A	3D	LF-1/8-D-MINI-A	3D	
		G1/4	LF-1/4-D-5M-MINI-A	3D	LF-1/4-D-MINI-A	3D	
	Midi	G3/8	LF-3/8-D-5M-MIDI-A	3D	LF-3/8-D-MIDI-A	3D	
		G <sup>1</sup> / <sub>2</sub>	LF-1/2-D-5M-MIDI-A	3D	LF-1/2-D-MIDI-A	3D	
	Maxi	G <sup>3</sup> / <sub>4</sub>	LF-3/4-D-5M-MAXI-A	3D	LF-3/4-D-MAXI-A	3D	
		G1	LF-1-D-5M-MAXI-A	3D	LF-1-D-MAXI-A	3D	

Ordering Data - Basic	Units, withou	t Threaded Connec	ting Plates			
Input pressure 0 16	bar, metal bov	ıl guard				
Condensate drain	Size	Connection	Grade of filtration 5 µm	LT	Grade of filtration 40 µm	LT
			Туре		Туре	
Input pressure 0 16	bar, metal bov	ıl guard				
Turned manually	Mini	-	LF-D-5M-MINI-U	1D	LF-D-MINI-U	1D
	Midi	-	LF-D-5M-MIDI-U	1D	LF-D-MIDI-U	1D
	Maxi	-	LF-D-5M-MAXI-U	1D	LF-D-MAXI-U	1D
Fully automatic	Mini	-	LF-D-5M-MINI-A-U	1D	LF-D-MINI-A-U	1D
	Midi	-	LF-D-5M-MIDI-A-U	1D	LF-D-MIDI-A-U	1D
	Maxi	-	LF-D-5M-MAXI-A-U	1D	LF-D-MAXI-A-U	1D

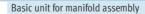
LT = Lead time

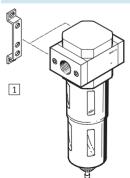
**1D** typically ships same day/next day

**3D** typically ships within 3 days

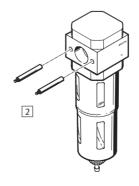
### **Accessories Overview**

Individual device





<del>U</del>	
Mounting attachments and accessories	→ Page
Mounting bracket HFOE	258



Mounting attachments and accessories	→ Page
2 Threaded pin FRB (included in scope of delivery)	258

### Fine and Micro Filters LFMB/LFMA - Metric Series

Technical Data



Materials

Housing: Die-cast zinc Bowl: Polycarbonate Filter: Borosilicate fibre Seals: Nitrile rubber Free of copper and PTFE

#### LFMA

DIN ISO class 1 for particles: max. particle density 0.1 mg/m³ DIN ISO class 2 for oil aerosols: max. oil concentration 0.1 mg/m³

### LFMB

DIN ISO class 2 for particles: max. particle density 1 mg/m³ DIN ISO class 3 for oil aerosols: max. oil concentration 1 mg/m³



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Technical Data Dow						load CAD data → www.	festo.com/us/engineering		
Size		Mini		Midi		Maxi			
Pneumatic connection		G1/8	G1/4	G3/8	G <sup>1</sup> / <sub>2</sub>	G3/4	G1		
Design		Fibre filter		<u> </u>					
Type of mounting		Via accessories							
		In-line installation							
Mounting position		Vertical ±5°							
Length	[mm]	40		55		66			
Width	[mm]	40 (64)1)		55 (85) <sup>1)</sup>	55 (85) <sup>1)</sup>		66 (116) <sup>1)</sup>		
Height	[mm]	163		198		222	•		

1) Value in brackets with connecting plates.

Standard Nominal Flow Rate <sup>1)</sup> qnN [l/min]							
Size	Mini		Midi		Maxi		
Pneumatic connection	G½8	G1/4	G3/8	G <sup>1</sup> / <sub>2</sub>	G3/4	G1	
Micro filter LFMA	130	160	380	400	900	950	
Fine filter LFMB	250	300	700	900	1,200	1,250	

1) Measured at p1 = 6 bar and  $\Delta p$  = 70 mbar. A minimum flow rate of 125 l/min. is required for flawless functioning.

Operating Conditions								
Туре		LFMA		LFMB				
Condensate drain	ensate drain Manual rotary Fully automatic		Manual rotary	Fully automatic				
Operating medium		, , ,		Filtered compressed air, lubricated or unlubricated, grade of filtration 5 µm				
Grade of filtration	[µm]	0.01		1				
Residual oil content	[mg/m <sup>3</sup> ]	≤ 0.01		≤ 0.5				
Supply pressure	[bar]	1 16	1.5 12	1 16	1.5 12			
Ambient temperature	[°C]	-10 +60		-10 +60				

### Fine and Micro Filters LFMB/LFMA - Metric Series

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Ordering Data, Accessories

Ordering Da	ta – Fine filters LFMB				
Grade of filtr	ration 1 µm, metal bowl g	uard			
Size	Connection	Input pressure 1 16 bar LT		Input pressure 1.5 12 bar	LT
		Condensate drain turned manually		Condensate drain fully automatic	
		Туре		Type	
With threade	ed connecting plates				
Mini	G1/8	LFMB-1/8-D-MINI	1D	LFMB-1/8-D-MINI-A	1D
	G1/4	LFMB-1/4-D-MINI	1D	LFMB-1/4-D-MINI-A	1D
Midi	G3/8	LFMB-3/8-D-MIDI	1D	LFMB-3/8-D-MIDI-A	1D
	G1/2	LFMB-1/2-D-MIDI	1D	LFMB-1/2-D-MIDI-A	1D
Maxi	G3/4	LFMB-3/4-D-MAXI	1D	LFMB-3/4-D-MAXI-A	1D
	G1	LFMB-1-D-MAXI	1D	LFMB-1-D-MAXI-A	1D
Basic Units,	without Threaded Connec	cting Plates			
Mini	-	LFMB-D-MINI-U	1D	LFMB-D-MINI-A-U	1D
Midi	-	LFMB-D-MIDI-U	1D	LFMB-D-MIDI-A-U	1D
Maxi	-	LFMB-D-MAXI-U	1D	LFMB-D-MAXI-A-U	1D

Ordering Dat	ta – Micro filters LFMA					
Grade of filtr	ration 0.01 µm, metal bov	vl guard				
Size	Connection	Input pressure 1 16 bar	Input pressure 1 16 bar LT		Input pressure 1.5 12 bar	LT
		Condensate drain turned manually			Condensate drain fully automatic	
		Туре			Туре	
With threade	ed connecting plates					
Mini	G1/8	LFMA-1/8-D-MINI	1D		LFMA-1/8-D-MINI-A	1D
	G1/4	LFMA-1/4-D-MINI	1D		LFMA-1/4-D-MINI-A	1D
Midi	G3/8	LFMA-3/8-D-MIDI	1D		LFMA-3/8-D-MIDI-A	1D
	G1/2	LFMA-1/2-D-MIDI	1D		LFMA-1/2-D-MIDI-A	1D
Maxi	G3/4	LFMA-3/4-D-MAXI	1D		LFMA-3/4-D-MAXI-A	1D
	G1	LFMA-1-D-MAXI	1D		LFMA-1-D-MAXI-A	1D
Basic Units,	without Threaded Connec	ting Plates				
Mini	-	LFMA-D-MINI-U	1D		LFMA-D-MINI-A-U	1D
Midi	-	LFMA-D-MIDI-U	1D		LFMA-D-MIDI-A-U	1D
Maxi	-	LFMA-D-MAXI-U	1D		LFMA-D-MAXI-A-U	1D

**LT** = Lead time

**1D** typically ships same day/next day

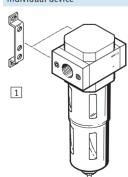
258

**3D** typically ships within 3 days

### **Accessories Overview**

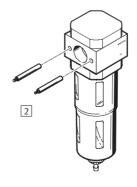
Individual device





Mounting bracket HFOE





Mounting attachments and accessories	→ Page
2 Threaded pin FRB (included in scope of delivery)	258

### **Lubricators LOE – Metric Series**

Technical Data



Materials Housing: Die-cast zinc/aluminum Seals: Nitrile rubber Free of copper and PTFE



The following oils are recommended for Festo components: Viscosity range to ISO 3448, ISO class VG 32  $32 \text{ mm}^2/\text{s}$  (= cSt) at 40 °C

• Festo special oil OFSW-32

**FESTO** 

- ARAL Vitam GF 32
- BP Energol HLP 32
- Esso Nuto H 32
- Mobil DTE 24
- Shell Tellus Oil DO 32

Technical Data										
Size		Micro		Mini	Mini		Midi			
Pneumatic connection		M5	G1/8	G1/8	G1/4	G3/8	G <sup>1</sup> / <sub>2</sub>	G3/4	G1	
Design		Proportional st	andard mist lubi	ricator				•		
Type of mounting		Via accessories	Via accessories							
		In-line installation								
Mounting position		Vertical ±5°								
Minimum flow for lubricator	[l/min]	3		3		8		10		
operation										
Max. oil capacity	[cm <sup>3</sup> ]	6.5		45		110		190		
Length	[mm]	25		40		55		66		
Width	[mm]	25	45	40 (64) <sup>1)</sup>		55 (85) <sup>1)</sup>		66 (96) <sup>1)</sup>	66 (116) <sup>1)</sup>	
Height	[mm]	96	•	169		204		228	<u> </u>	

1) Value in brackets with connecting plates.

Standard Nominal Flow Rate <sup>1)</sup> qnN [l/min]								
Size	Micro		Mini		Midi		Maxi	
Pneumatic connection	M5	G1/8	G1/8	G1/4	G3/8	G <sup>1</sup> / <sub>2</sub>	G3/4	G1
Lubricator LOE	200	410	1,300	2,300	5,500	6,100	8,400	9,000

1) Measured at p1 = 6 bar and  $\Delta p$  = 1 bar.

Operating Conditions							
Size		Micro	Mini / Midi / Maxi				
Operating medium		Filtered compressed air, unlubricated, grade of filtration 40 $\mu\text{m}$					
Supply pressure	[bar]	0 10	0 16				
Ambient temperature	[°C]	-10 +60					

### **Lubricators LOE – Metric Series**

**FESTO** Ordering Data, Accessories

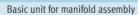
Ordering Data			
Size	Connection	Туре	LT
Input pressure 0	10 bar		
Micro	M5	LOE-M5-D-MICRO	1D
	G1/8	LOE-1/8-D-MICRO	1D
Input pressure 0	16 bar, metal bowl gu	ard	
Mini	G½8	LOE-1/8-D-MINI	3D
	G1/4	LOE-1/4-D-MINI	3D
Midi	G3/8	LOE-3/8-D-MIDI	3D
	G <sup>1</sup> / <sub>2</sub>	LOE-½-D-MIDI	3D
Maxi	G3/4	LOE-3/4-D-MAXI	3D
	G1	LOE-1-D-MAXI	3D

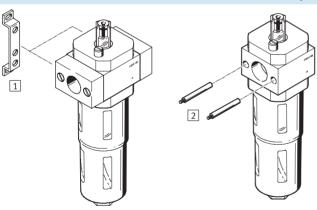
Ordering Data – Basic Units, without Threaded Connecting Plates						
Size	Connection	Туре	LT			
Input pressure 0 1	l 6 bar, metal bowl gu	ard				
Mini	-	LOE-D-MINI-U	1D			
Midi	_	LOE-D-MIDI-U	1D			
Maxi	_	LOE-D-MAXI-U	1D			

LT = Lead time **1D** typically ships same day/next day **3D** typically ships within 3 days

### **Accessories Overview**

Individual device





Mour	→ Page	
1	Mounting bracket HFOE	258
2	Threaded pin FRB (included in scope of delivery)	258

### Manual On-off Valves HE - Metric Series

Technical Data



Materials Housing: Die-cast aluminum Seals: Nitrile rubber Free of copper and PTFE



**FESTO** 

Technical Data					Dowr	nload CAD data 🗪 www.f	festo.com/us/engineering		
Size		Mini		Midi		Maxi			
Pneumatic connection		G1/8	G1/4	G3/8	G1/2	G3/4	G1		
Design		Piston spool							
Type of mounting		Via accessories							
		In-line installation	n						
Mounting position		Any							
Valve function		3/2-way							
Exhaust port		G1/8		G <sup>1</sup> / <sub>4</sub>			G3/8		
Reset method		Mechanical sprir	g						
Direction of flow		Non-reversible							
Length	[mm]	40			55				
Width	[mm]	40 (64)1)		55 (85) <sup>1)</sup>		66 (96) <sup>1)</sup>	66 (116) <sup>1)</sup>		
Height	[mm]	100		121		134	•		

<sup>1)</sup> Value in brackets with connecting plates.

Standard Nominal Flow Rate <sup>1)</sup> qnN [l/min]								
Size	Mini		Midi		Maxi			
Pneumatic connection	G½8	G1/4	G3/8	G <sup>1</sup> / <sub>2</sub>	G3/4	G1		
On-off valve HE	1,000	1,500	3,200	3,600	6,000	6,500		

<sup>1)</sup> Measured at p1 = 6 bar and  $\Delta p$  = 1 bar.

Operating Conditions		
Operating medium		Filtered compressed air, lubricated or unlubricated, grade of filtration 50 μm
Operating pressure	[bar]	0 16
Ambient temperature	[°C]	-10 +60

### Manual On-off Valves HE - Metric Series

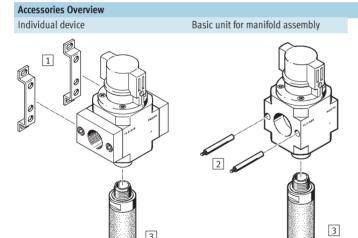
**FESTO** 

Ordering Data, Accessories

Ordering Dat	ta		
3/2-way valv	e, operating pressure 0 .	16 bar, normally closed	
Size	Connection	Туре	LT
With threade	ed connecting plates		
Mini	G1/8	HE-1/8-D-MINI	3D
	G1/4	HE-1/4-D-MINI	3D
Midi	G3/8	HE-3/8-D-MIDI	3D
	G <sup>1</sup> / <sub>2</sub>	HE-½-D-MIDI	3D
Maxi	G3/4	HE-3/4-D-MAXI	3D
	G1	HE-1-D-MAXI	3D
Basic Unit, w	ithout threaded connect	ng plates	<u> </u>
Mini	-	HE-D-MINI	1D
Midi	-	HE-D-MIDI	1D
Maxi	-	HE-D-MAXI	1D

LT = Lead time 1D typically ships same day/next day

**3D** typically ships within 3 days



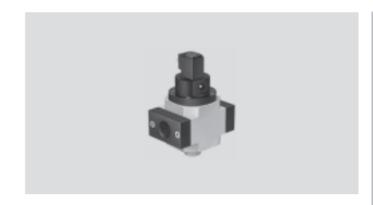
Mounting at	→ Page	
1 Mount	ng bracket HFOE	258
2 Thread	ed pin FRB (included in scope of delivery)	258
3 Silence	er U	259

### **Electric On-off Valves HEE – Metric Series**

Technical Data



Materials Housing: Die-cast aluminum Seals: Nitrile rubber Free of copper and PTFE



**FESTO** 

Technical Data					Dow	nload CAD data → www	.festo.com/us/engineering		
Size		Mini		Midi		Maxi			
Pneumatic connection		G½8	G1/4	G3/8	G <sup>1</sup> / <sub>2</sub>	G3/4	G1		
Design		Piston spool	•	•	•	•	•		
Type of mounting		Via accessories							
		In-line installation	1						
Mounting position		Any							
Valve function		3/2-way, single solenoid							
Exhaust port		G½8		G1/4		G3/8			
Reset method		Mechanical spring	5						
Direction of flow		Non-reversible							
Operating voltage	[V DC]	24							
	[V AC]	110, 230							
Length	[mm]	40		55		66			
Width	[mm]	40 (64) <sup>1)</sup>		55 (85) <sup>1)</sup>		66 (96) <sup>1)</sup>	66 (116) <sup>1)</sup>		
Height	[mm]	104		122		135			

<sup>1)</sup> Value in brackets with connecting plates.

Standard Nominal Flow Rate <sup>1)</sup> qnN [l/min]								
Size	Mini		Midi		Maxi			
Pneumatic connection	G1/8	G1/4	G3/8	G <sup>1</sup> / <sub>2</sub>	G3/4	G1		
On-off valve HEE	1,000	1,500	3,200	3,600	6,000	6,500		

<sup>1)</sup> Measured at p1 = 6 bar and  $\Delta p = 1$  bar.

Operating Conditions		
Operating medium		Filtered compressed air, lubricated or unlubricated, grade of filtration 50 μm
Operating pressure	[bar]	2,5 16
Ambient temperature	[°C]	-10 +60

### **Electric On-off Valves HEE – Metric Series**

**FESTO** 

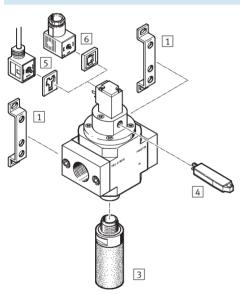
Ordering Data, Accessories

Ordering Data									
3/2-way valve, opera	3/2-way valve, operating pressure 2.5 16 bar, normally closed								
Size	Connection	24 V DC	LT		110 V AC	LT		230 V AC	LT
		Туре			Туре			Туре	
Without threaded connecting plates									
Without threaded co	nnecting plates								
Without threaded co	onnecting plates	HEE-D-MINI-24	1D		HEE-D-MINI-110	1D		HEE-D-MINI-230	1D
	nnecting plates	HEE-D-MINI-24 HEE-D-MIDI-24	1D 1D		HEE-D-MINI-110 HEE-D-MIDI-110	1D 1D		HEE-D-MINI-230 HEE-D-MIDI-230	1D 1D

LT = Lead time	<b>1D</b> typically ships same day/next day	<b>3D</b> typically ships within 3 days
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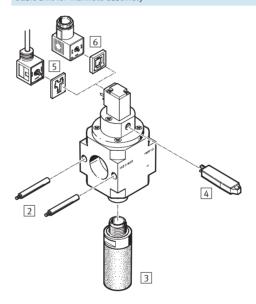
### **Accessories Overview**

Individual device



Mounting attachments and accessories	→ Page
Mounting bracket HFOE	258
3 Silencer U	259
4 Non-detenting manual override tool AHB-MD/MF/MY	259
5 Plug socket with cable KMEB	www.festo.com
6 Plug socket MSSD-EB	www.festo.com

### Basic unit for manifold assembly



Mou	Mounting attachments and accessories					
2	Threaded pin FRB (included in scope of delivery)	258				
3	Silencer U	259				
4	Non-detenting manual override tool AHB-MD/MF/MY	259				
5	Plug socket with cable KMEB	www.festo.com				
6	Plug socket MSSD-EB	www.festo.com				

### **Soft-start Valves HEL – Metric Series**

Technical Data



Materials Housing: Die-cast aluminum Seals: Nitrile rubber Free of copper and PTFE



**FESTO** 

Technical Data					Dowi	nload CAD data → www.	festo.com/us/engineering
Size		Mini		Midi		Maxi	
Pneumatic connection		G1/8	G1/4	G3/8	G <sup>1</sup> / <sub>2</sub>	G3/4	G1
Design		Piston spool	•	•			<u>.</u>
Type of mounting		Via accessories					
		In-line installation	In-line installation				
Mounting position		Any	Any				
Valve function		2/2-way, closed, air	operated, adjustab	ole			
Reset method		Mechanical spring					
Actuation method		Direct					
Direction of flow		Non-reversible					
Length	[mm]	40		55		66	
Width	[mm]	40 (64) <sup>1)</sup>		55 (85) <sup>1)</sup>		66 (96) <sup>1)</sup>	66 (116) <sup>1)</sup>
Height	[mm]	66		77		89	·

<sup>1)</sup> Value in brackets with connecting plates.

Standard Nominal Flow Rate <sup>1)</sup> qnN [l/min]							
Size	Mini		Midi		Maxi		
Pneumatic connection	G1/8	G1/4	G3/8	G <sup>1</sup> / <sub>2</sub>	G3/4	G1	
Soft-start valve HEL	1,000	1,500	3,200	3,600	6,000	6,500	

<sup>1)</sup> Measured at p1 = 6 bar and  $\Delta p$  = 1 bar.

Operating Conditions		
Operating medium		Filtered compressed air, lubricated or unlubricated, grade of filtration 50 µm
Operating pressure [ba	ar]	316
Ambient temperature [°C	[]	-10 +60

## **Soft-start Valves HEL – Metric Series**

S HEL – Metric Series FESTO

Ordering Dat	ta		
Gradual pres	ssure build-up, 2/2-way v	alve, normally closed, operating pressure 3 16 bar	
Size	Connection	Туре	LT
With threade	ed connecting plates		
Mini	G1/8	HEL-1/8-D-MINI	3D
	G1/4	HEL-1/4-D-MINI	3D
Midi	G3/8	HEL-3/8-D-MIDI	3D
	G1/2	HEL-1/2-D-MIDI	3D
Maxi	G3/4	HEL-3/4-D-MAXI	3D
	G1	HEL-1-D-MAXI	3D
Basic Unit, w	ithout threaded connecti	ng plates	·
Mini	-	HEL-D-MINI	1D
Midi	-	HEL-D-MIDI	1D
Maxi	-	HEL-D-MAXI	1D

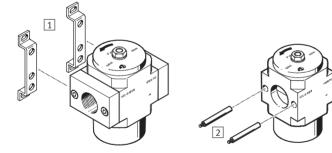
LT = Lead time	<b>1D</b> typically ships same day/next day	<b>3D</b> typically ships within 3 days
Li Lead tille	<b>ID</b> typically ships same day/next day	b typically ships within 5 days

Accessories Overview	
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Ordering Data, Accessories

Individual device

Basic unit for manifold assembly



Mour	nting attachments and accessories	→ Page
1	Mounting bracket HFOE	258
2	Threaded pin FRB (included in scope of delivery)	258

## **Branching Modules FRM/FRZ – Metric Series**

Technical Data





Materials Housing: Die-cast zinc Seals: Nitrile rubber, polyvinyl chloride Free of copper and PTFE



**FESTO** 

Technical Data Download CAD data → www.festo.com/us/eng					n/us/engineering			
Size		Micro	Mini 1		Midi	Midi		
Pneumatic connection 1, 2 <sup>1</sup>	.)	G <sup>1</sup> /8	G <sup>1</sup> /8	G1/4	G3/8	G <sup>1</sup> / <sub>2</sub>	G3/4	G1
Pneumatic connection 3		G1/8	G1/4		G½	•	G <sup>3</sup> / <sub>4</sub>	•
Pneumatic connection 4		M5	G1/4					
Design		Branching module	Branching module					
Type of mounting		With accessories	With accessories					
		In-line installatio	n					
Mounting position		Any						
Length	[mm]	25	40		55		66	
Width	[mm]	25	40 (64) <sup>2)</sup>		55 (85) <sup>2)</sup>		66 (96) <sup>2)</sup>	66 (116) <sup>2)</sup>
Height	[mm]	30	49 67 78					

- With connecting plates.
   Value in brackets with connecting plates.

Standard Nominal Flow R	ate <sup>1)</sup> qnN [l/n	nin]						
Connection		Basic Unit Without	With connecting	cting plates				
		Connecting Plates	G½8	G1/4	G3/8	G <sup>1</sup> / <sub>2</sub>	G <sup>3</sup> / <sub>4</sub>	G1
Standard								
In main flow direction	Micro	210	-	-	-	-	-	-
	Mini	3,300	1,500	3,300	-	-	-	-
	Midi	8,200	-	-	7,000	8,200	-	-
	Maxi	20,000	-	-	_	-	20,000	17,400
With non-return function								
In main flow direction	Mini	2,000	1,300	2,000	-	-	-	-
	Midi	5,600	_	-	5,500	5,600	-	-
	Maxi	15,000	-	-	-	-	15,000	13,400

1) Measured at p1 = 6 bar and  $\Delta p = 1$  bar.

Operating Conditions					
Size		Mini	Mini	Midi	Maxi
Operating medium		Filtered compressed air			
Ambient temperature	[°C]	-10 +60			
Operating pressure	[bar]				
Standard		0 16			
With non-return function		-	0.15 16	0.2 16	0.25 16

# Branching Modules FRM/FRZ – Metric Series Ordering Data, Accessories

nching Modules FRM/FRZ – Metric Series

Ordering	Ordering Data – With Connecting Plates						
Size P	Port With integrated non-return function		LT				
		Туре					
Mini	G1/8	FRM-H-1/8-D-MINI	3D				
	G1/4	FRM-H-1/4-D-MINI	3D				
Midi	G3/8	FRM-H-3/8-D-MIDI	3D				
	G1/2	FRM-H-1/2-D-MIDI	3D				
Maxi	G3/4	FRM-H-3/4-D-MAXI	3D				
	G1	FRM-H-1-D-MAXI	3D				

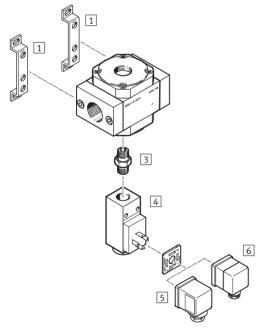
Ordering Data – Basic Unit Without Connecting Plates					
Size	Standard	LT		With integrated non-return function	LT
	Туре			Туре	
Micro	FRZ-D-MICRO	1D		-	
Mini	FRM-D-MINI	1D		FRM-H-D-MINI	1D
Midi	FRM-D-MIDI	1D		FRM-H-D-MIDI	1D
Maxi	FRM-D-MAXI	1D		FRM-H-D-MAXI	1D

LT = Lead time 1D typically ships same day/next day 3D typically ships within 3 days

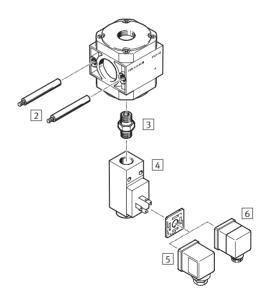
### **Accessories Overview**

Individual device

Basic unit for manifold assembly



Mounting attachments and accessories → Page						
Mounting bracket HFOE	258					
3 Double nipple ESK	_					
4 Pressure switch PEV	259					
5 Plug socket MSSD-C	_					
6 Angled plug socket PEVWD-LED	-					



Mo	Mounting attachments and accessories					
2	Threaded pin FRB (included in scope of delivery)	-				
3	Double nipple ESK	-				
4	Pressure switch PEV	259				
5	Plug socket MSSD-C	-				
6	Angled plug socket PEVWD-LED	-				

## Pressure Gauges MA Technical Data, Ordering Data



Materials Housing: MA-23: Brass MA-27/40/50: Acrylic butadiene styrene/plastic MA-63: Steel Dial cover: Polystyrene/plastic Threaded plug: Brass



**FESTO** 

Technical Data				Download CAD data → www.festo.com/us/engineering				
Nominal size		27	40	50				
Pneumatic connection		M5	G1/8	G1/4				
Operating medium		Liquid and gaseous media	•	<u>'</u>				
		Not permitted: Oxygen, Acetyler	Not permitted: Oxygen, Acetylene					
Constructional design		Bourdon tube pressure gauge						
Type of mounting		Screw-in Screw-in						
Connection position		Rear side, center	Rear side, center					
Ambient temperature	[°F]	32 140	-4 +140	-4 +140				
	[°C]	0 +60	-20 +60					
Measurement accuracy class		4	2.5					
Continuous load factor		0.75						
Intermittent load factor		0.66						
Protection class		IP43						

Ordering Data							
Nominal size	For D Series	Pneumatic	Indicating rang	ge	Order code	LT	
	service units	connection	[bar]	[psi]			
27	MICRO	M5	0 10	-	MA-27-10-M5	1D	
			-	0 160	MA-27-160-M5-PSI	1D	
40	MINI	G1/8	0 10	0 145	MA-40-10-1/8-U	1D	
			0 16	0 240	MA-40-16-1/8-U	1D	
50	MIDI/MAXI	G1/4	0 10	0 160	MA-50-10-1/4-U	1D	
			0 16	0 240	MA-50-16-1/4-U	1D	

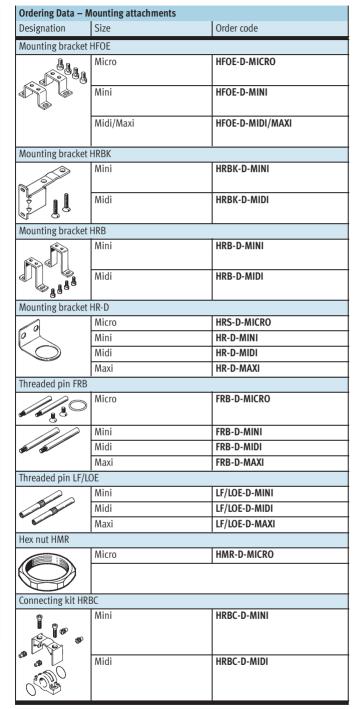
LT = Lead time

1D typically ships same day/next day

**3D** typically ships within 3 days

### **Accessories – Metric Series**

Ordering Data





**FESTO** 

Ordering Data - Connecting plates							
Designation	Size	Connection	Position	Order code			
Connecting plates	Connecting plates PBL						
	Micro	G1/8	Either	PBL-1/8-D-MICRO			
		QS-4	Either	PBL-QS4-D-MICRO			
		QS-6	Either	PBL-QS6-D-MICRO			
	Mini	G <sup>1</sup> / <sub>8</sub>	Left	PBL-1/8-D-MINI-L			
			Right	PBL-1/8-D-MINI-R			
		G1//4	Left	PBL-1/4-D-MINI-L			
			Right	PBL-1/4-D-MINI-R			
		G3/8	Left	PBL-3/8-D-MINI-L			
			Right	PBL-3/8-D-MINI-R			
	Midi	G1/4 G3/8	Left	PBL-1/4-D-MIDI-L			
			Right	PBL-1/4-D-MIDI-R			
			Left	PBL-3/8-D-MIDI-L			
			Right	PBL-3/8-D-MIDI-R			
		G <sup>1</sup> / <sub>2</sub>	Left	PBL-1/2-D-MIDI-L			
			Right	PBL-1/2-D-MIDI-R			
		G3/4	Left	PBL-3/4-D-MIDI-L			
			Right	PBL-3/4-D-MIDI-R			
	Maxi	G <sup>1</sup> / <sub>2</sub>	Left	PBL-1/2-D-MAXI-L			
			Right	PBL-1/2-D-MAXI-R			
		G3/4	Left	PBL-3/4-D-MAXI-L			
			Right	PBL-3/4-D-MAXI-R			
		G1	Left	PBL-1-D-MAXI-L			
			Right	PBL-1-D-MAXI-R			

Ordering Data – Safety components					
Designation	Size	Order code			
Regulator lock LRVS					
	Mini	LRVS-D-MINI			
	Midi	LRVS-D-MIDI			
	Maxi	LRVS-D-MAXI			

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## **Accessories – Metric Series**

Ordering Data

Ordering Data – Pressure gauges Technical Data						
Connection	Connection	Indicating r	ange	Order code		
		[bar]	[psi]			
	M5	0 10	-	MA-27-10-M5		
		-	0 160	MA-27-160-M5-PSI		
	G1/8	0 10	0 145	MA-40-10-1/8-U		
		0 16	0 240	MA-40-16-1/8-U		
	G <sup>1</sup> / <sub>4</sub>	0 10	0 160	MA-50-10-1/4-U		
		0 16	0 240	MA-50-16-1/4-U		

		0 16	0 240	MA-50-16-1/4-U	
Ordering Data -	Sensors				
Designation	Connection		Order	code	
Pressure switch PEV Technical Data → 167					
	G1/4		PEV-1	/4-B	
Pressure sensor	SDE1			Technical Data → 175	
<b>₹</b> 3.	R1/4		SDE1	-D10-G2-R14-C-P1-M8	
	R1/8		SDE1	-D10-G2-R18-C-P1-M8	

Ordering Data – Electrical connection technology							
Designation	ation Description Order code						
Connecting cable NEBU							
	M8x1, 3-pin	NEBU-M8G3-K-2.5-LE3					
	M8x1, 4-pin	NEBU-M8G4-K-2.5-LE4					

Ordering Data – Accessories						
Designation	Description	Order code				
Silencer U		Technical Data → 295				
	G1/8	U-1/8-B				
	G1/4	U-1/4-B				
	G3/8	U-3/8-B				
Manual override AHB						
<b>%</b> \	-	AHB-MD/MF/MV				
<b>3</b>						

Designation	Size	Order code
Grade of filtrat	ion 5 μm	
	Micro	LFP-D-MICRO-5M
	Mini	LFP-D-MINI-5M
	Midi	LFP-D-MIDI-5M
	Maxi	LFP-D-MAXI-5M
Grade of filtrat	ion 40 μm	<u> </u>
	Mini	LFP-D-MINI-40M-U
	Midi	LFP-D-MIDI-40M-U
	Maxi	LFP-D-MAXI-40M-U
		•
Grade of filtrat	ion 1 μm	
9	Mini	MS4/D-MINI-LFM-B
	Midi	LFMBP-D-MIDI
	Maxi	LFMBP-D-MAXI
		•
Grade of filtrat	ion 0.01 μm	
9	Mini	MS4/D-MINI-LFM-A
	Midi	LFMAP-D-MIDI
	Maxi	LFMAP-D-MAXI

### **Product Range and Company Overview**

### **A Complete Suite of Automation Services**

Our experienced engineers provide complete support at every stage of your development process, including: conceptualization, analysis, engineering, design, assembly, documentation, validation, and production.



**Custom Automation Components**Complete custom engineered solutions



**Custom Control Cabinets**Comprehensive engineering support and on-site services



**Complete Systems**Shipment, stocking and storage services

### **The Broadest Range of Automation Components**

With a comprehensive line of more than 30,000 automation components, Festo is capable of solving the most complex automation requirements.



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**Pneumatics**Pneumatic linear and rotary actuators, valves, and air supply



PLCs and I/O Devices
PLC's, operator interfaces, sensors
and I/O devices

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Festo is a leading global manufacturer of pneumatic and electromechanical systems, components and controls for industrial automation, with more than 12,000 employees in 56 national headquarters serving more than 180 countries. For more than 80 years, Festo has continuously elevated the state of manufacturing with innovations and optimized motion control solutions that deliver higher performing, more profitable automated manufacturing and processing equipment. Our dedication to the advancement of automation extends beyond technology to the education and development of current and future automation and robotics designers with simulation tools, teaching programs, and on-site services.

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To meet this commitment, we strive to ensure a consistent, integrated, and systematic approach to management that will meet or exceed the requirements of the ISO 9001 standard for Quality Management and the ISO 14001 standard for Environmental Management.



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