

# Control block CPX-CMXX



# Control block CPX-CMXX

Key features

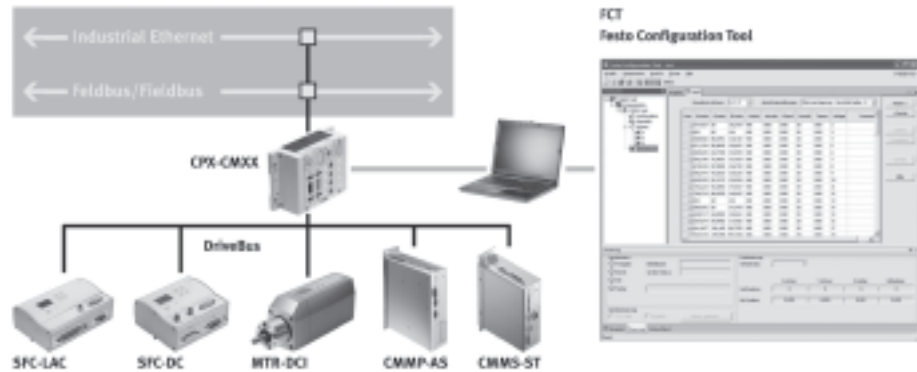
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## Co-ordinated movement of multiple electrical axes

The control block CPX-CMXX is an intelligent module in the CPX terminal for controlling electric drive units from Festo.

Both individual axis movements and co-ordinated movements can be controlled via CAN bus. Cartesian kinematic systems are supported. With just a small number of control signals from a higher-order controller or a control unit in the CPX terminal, the control block co-ordinates the entire motion sequence.

Two axes groups with max. four axes per group can be controlled.



## Advantages for users

Simple, yet efficient	Convenient	Flexible	Optimised
CPX-CMXX provides a PLC-compatible interface for multi-dimensional axis control within the CPX system. This is achieved physically via various fieldbus nodes for easy adaptation to the general control technology.	<ul style="list-style-type: none"> <li>The control block does not have to be programmed, but instead receives the sequence via parameterisation or teach-in.</li> <li>Easy application configuration with the Festo Configuration Tool (FCT).</li> <li>There are 1024 position sets available per axes group.</li> <li>Operating function in the FCT for commissioning without connection to the controller.</li> <li>Preliminary test of the application is possible without controller.</li> </ul>	<p>Different operating modes guarantee universal use of the control block.</p> <ul style="list-style-type: none"> <li>Record Select mode: the user can simply select the record number of the position set and the control block takes care of the motion sequence.</li> <li>Direct mode: with the higher-order controller, position values, speed and acceleration are assigned to the individual axes and loaded in a selected position set. The position set is executed as in Record Select mode.</li> </ul>	<p>Co-ordinated movement in conjunction with the CPX-CMXX means:</p> <ul style="list-style-type: none"> <li>Synchronous movement: the values for movement of the axes are calculated so that the axes reach their destination simultaneously.</li> <li>Linking: position sets can be executed in sequence without an additional start signal.</li> </ul>

# Control block CPX-CMXX

Technical data

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The control block CPX-CMXX is an intelligent module in the CPX terminal for controlling electric drive units. Individual axis and simple multi-axis applications can easily be implemented. Programming is not necessary. Configuration, parameterisation and commissioning of the application is easily achieved with the Festo Configuration Tool (FCT).

- Configuration of two axes groups with up to four axes each is possible
- There are 1024 position sets available per axes group
- Input or Teach-In of positions in specified set structure
- Parameterisation via Ethernet
- Communication protocol: FHPP-MAX, Festo handling and positioning profile for multi-axis movements.
- Control of drive units via CANopen



General technical data		
Protocol		FHPP-MAX
Maximum address volume for inputs	[byte]	16
Maximum address volume for outputs	[byte]	16
LED displays (bus-specific)	RUN:	Program is executed
	STOP:	Program is stopped
	ERR:	Error in the program execution
	TP:	Status of Ethernet connection
LED displays (product-specific)	M:	Modify, parameterisation
	PS:	Electronic supply, sensor supply
Device-specific diagnostics	Diagnostic memory	
	Channel and module-oriented diagnostics	
	Undervoltage/short circuit of modules	
Parameterisation	System parameters	
Operating elements	Rotary switch for RUN/STOP	
Configuration support	Festo Configuration Tool (FCT)	
Additional functions	System status can be displayed using process data	
	Additional diagnostic interface for FCT	
Supported kinematic system	2-axis gantries (X-Z / Y-Z / X-Y)	
	3-axis gantries (X-Y-Z)	
Total number of axes	8	
Distribution of axes	2 groups with max. 4 axes	
Nominal operating voltage	[V DC]	24
Operating voltage range	[V DC]	18 ... 30
Power failure bridging	[ms]	10
Intrinsic current consumption at nominal operating voltage	[mA]	Typ. 85
Protection class to EN 60529	IP65/IP67	
Dimensions W x L x H (including interlinking block)	[mm]	50 x 107 x 55
Product weight	[g]	155
Materials		
Housing	Reinforced polyamide, polycarbonate	
Note on materials	RoHS-compliant	

# Control block CPX-CMXX

Technical data

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Technical data – Interfaces		
Ethernet		
Ethernet interface		Socket RJ45, 8-pin, for configuration only
Interface		
Control interface		CAN bus
Baud rate	[Mbit/s]	1

Operating and environmental conditions		
Ambient temperature	[°C]	–5 ... +50
Storage temperature	[°C]	–20 ... +70

## Connection and display components



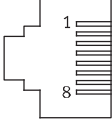
Pin allocation – Control interface			
	Pin	Signal	Meaning
Sub-D plug			
	1	n.c.	Not connected
	2	CAN_L	CAN low
	3	CAN_GND	CAN ground
	4	n.c.	Not connected
	5	CAN_SHLD	Connection to functional earth (FE)
	6	CAN_GND	CAN ground (optional) <sup>1)</sup>
	7	CAN_H	CAN high
	8	n.c.	Not connected
	9	n.c.	Not connected
Housing		Screened	Plug housing must be connected to FE

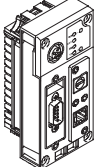
1) If a drive controller is connected to an external power supply, CAN ground (optional), pin 6, cannot be used on the CPX-CMXX.

# Control block CPX-CMXX

Technical data

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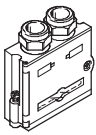





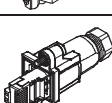

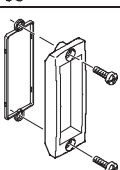
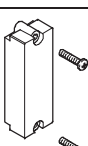
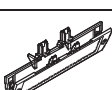
Pin allocation – Ethernet interface			
	Pin	Signal	Meaning
Plug RJ45			
	1	TD+	Transmitted data+
	2	TD–	Transmitted data–
	3	RD+	Received data+
	4	n.c.	Not connected
	5	n.c.	Not connected
	6	RD–	Received data–
	7	n.c.	Not connected
	8	n.c.	Not connected
	Housing	Screened	Screened


Ordering data			
Designation		Part No.	Type
	Control block	555667	CPX-CMXX

# Control block CPX-CMXX

Accessories

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Ordering data – Bus connection			
Designation		Part No.	Type
	Sub-D plug, 9-pin	532219	FBS-SUB-9-BU-2x5POL-B
	Bus connection, plug 2xM12, 5-pin	525632	FBA-2-M12-5POL
	Plug socket for fieldbus connection, M12, 5-pin	18324	FBSD-GD-9-5POL
	Plug M12, 5-pin	175380	FBS-M12-5GS-PG9
	Bus connection, 5-pin	525634	FBA-1-SL-5POL
	Bus connection, screw terminal, 5-pin	525635	FBSD-KL-2x5POL
	Plug RJ45, 8-pin	534494	FBS-RJ45-8-GS
	Cover for RJ45 connection	534496	AK-RJ45
	Inspection cover, transparent for plug/socket Sub-D	533334	AK-SUB-9/15-B
	Cover for plug/socket Sub-D	557010	AK-SUB-9/15
	Inscription label holder for connection block	536593	CPX-ST-1

Documentation			
Designation		Language	Part No. Type
	Description of control block CPX-CMXX	German	564221 P.BE-CPX-CMXX-DE
		English	564222 P.BE-CPX-CMXX-EN
	Description of Festo handling and positioning profile for multi-axis movements FHPP-MAX	German	564223 P.BE-CMXX-FHPP-SW-DE
		English	564224 P.BE-CMXX-FHPP-SW-EN

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Our experienced engineers provide complete support at every stage of your development process, including: conceptualization, analysis, engineering, design, assembly, documentation, validation, and production.



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Complete custom engineered solutions



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Festo Corporation is committed to supply all Festo products and services that will meet or exceed our customers' requirements in product quality, delivery, customer service and satisfaction.

To meet this commitment, we strive to ensure a consistent, integrated, and systematic approach to management that will meet or exceed the requirements of the ISO 9001 standard for Quality Management and the ISO 14001 standard for Environmental Management.



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# Festo North America

## Festo Regional Contact Center

5300 Explorer Drive  
Mississauga, Ontario L4W 5G4  
Canada

### USA Customers:

For ordering assistance,

**Call:** 1.800.99.FESTO (1.800.993.3786)

**Fax:** 1.800.96.FESTO (1.800.963.3786)

**Email:** [customer.service@us.festo.com](mailto:customer.service@us.festo.com)

For technical support,

**Call:** 1.866.GO.FESTO (1.866.463.3786)

**Fax:** 1.800.96.FESTO (1.800.963.3786)

**Email:** [product.support@us.festo.com](mailto:product.support@us.festo.com)

### Canadian Customers:

**Call:** 1.877.GO.FESTO (1.877.463.3786)

**Fax:** 1.877.FX.FESTO (1.877.393.3786)

**Email:** [festo.canada@ca.festo.com](mailto:festo.canada@ca.festo.com)

## USA Headquarters

Festo Corporation  
395 Moreland Road  
P.O. Box 18023  
Hauppauge, NY 11788, USA  
[www.festo.com/us](http://www.festo.com/us)

## USA Sales Offices

### Appleton

North 922 Tower View Drive, Suite N  
Greenville, WI 54942, USA

### Boston

120 Presidential Way, Suite 330  
Woburn, MA 01801, USA

### Chicago

1441 East Business Center Drive  
Mt. Prospect, IL 60056, USA

### Dallas

1825 Lakeway Drive, Suite 600  
Lewisville, TX 75057, USA

### Detroit – Automotive Engineering Center

2601 Cambridge Court, Suite 320  
Auburn Hills, MI 48326, USA

### New York

395 Moreland Road  
Hauppauge, NY 11788, USA

### Silicon Valley

4935 Southfront Road, Suite F  
Livermore, CA 94550, USA

## United States



**USA Headquarters, East:** Festo Corp., 395 Moreland Road, Hauppauge, NY 11788

Phone: 1.631.435.0800; Fax: 1.631.435.8026;

Email: [info@festo-usa.com](mailto:info@festo-usa.com)

[www.festo.com/us](http://www.festo.com/us)

## Canada



**Headquarters:** Festo Inc., 5300 Explorer Drive, Mississauga, Ontario L4W 5G4

Phone: 1.905.624.9000; Fax: 1.905.624.9001;

Email: [festo.canada@ca.festo.com](mailto:festo.canada@ca.festo.com)

[www.festo.ca](http://www.festo.ca)

## Mexico



**Headquarters:** Festo Pneumatic, S.A., Av. Ceylán 3, Col. Tequesquahuac,  
54020 Tlalneapantla, Edo. de México

Phone: 011 52 [55] 53 21 66 00; Fax: 011 52 [55] 53 21 66 65;

Email: [festo.mexico@mx.festo.com](mailto:festo.mexico@mx.festo.com)

[www.festo.com/mx](http://www.festo.com/mx)

## Central USA

Festo Corporation  
1441 East Business  
Center Drive  
Mt. Prospect, IL 60056, USA  
Phone: 1.847.759.2600  
Fax: 1.847.768.9480



## Western USA

Festo Corporation  
4935 Southfront Road,  
Suite F  
Livermore, CA 94550, USA  
Phone: 1.925.371.1099  
Fax: 1.925.245.1286



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